

Cylinder-bed, 1-needle, Unison-feed, Lockstitch Machine

DSC Series

DSC-244 (with standard hook)

DSC-244-7 (with standard hook and automatic thread trimmer)

DSC-245 (with standard hook, automatically lubricated for hook)

DSC-245-7 (with standard hook, automatically lubricated for hook and automatic thread trimmer)

DSC-246 (with double-capacity hook)

DSC-246-7 (with double-capacity hook and automatic thread trimmer)



● DSC-245



● DSC-245-7-OB/CP-160C
* CP-160C operation panel is optionally available.



The DSC Series of sewing machine for sewing tubular materials such as bags and shoes has an outstanding ability to sew small curves smoothly.

With its consistent seam quality and sharp-curve sewing function, the JUKI DSC Series of cylinder-bed, 1-needle, unison-feed, lockstitch machines has earned an outstanding reputation. A further-upgraded DSC Series is now launched. The machine is provided with automatic thread trimmer and comes with thoroughly-redesigned electrical components, thereby ensuring higher power and improved reliability.

JUKI is confident that its newly launched DSC Series is provided with all the essentials needed for the sewing of heavy materials.

DSC-244/DSC-245/DSC-246



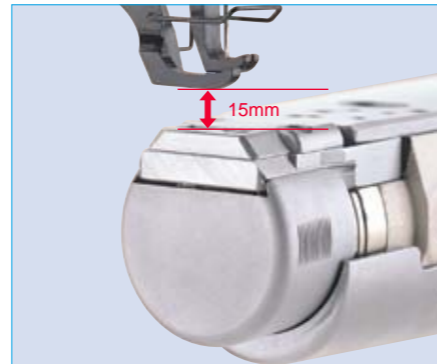
Consistent seam quality

The unison-feed provides the optimal feed efficiency by feeding heavy materials smoothly and firmly.



Excellent for sewing sharp curves

The diameter of the cylinder is as small as \varnothing 46mm for a standard hook or \varnothing 50mm for a double-capacity hook. The small-diameter cylinder is quite helpful for handling bags, shoes, and other small articles smoothly and easily.



When using the knee lifter, the lift of the presser foot is as high as 15mm (Machine without a thread trimmer)

For the machine provided with a thread trimmer, the lift of the presser foot is as high as 13mm, allowing the operator to handle the material with ease.



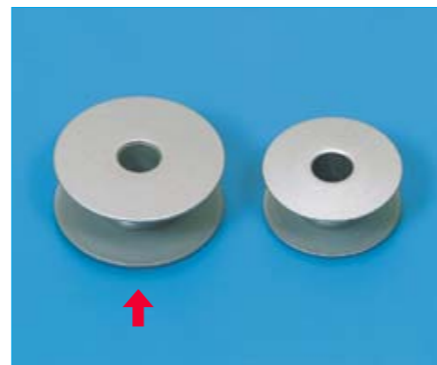
The horizontal feed is best-suited for attaching of piping tape (V type)

The feed mechanism that can synchronize the binder in the piping-tape attachment process in the sewing of shoes. (Parts to be changed are optionally available.)



DSC-245

The machine is equipped with a new automatic hook-lubricating system that automatically lubricates the hook. With this feature, a maintenance-free hook has finally materialized.



DSC-246

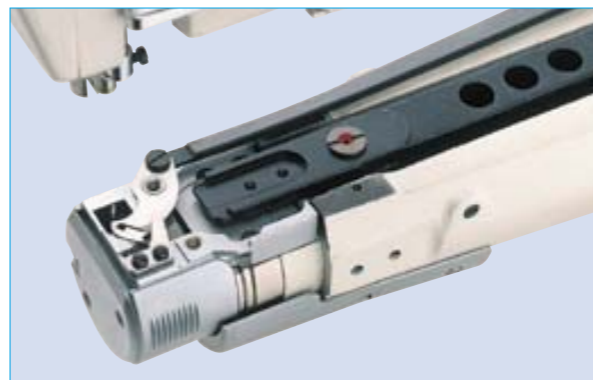
The hook accommodates thread twice as long as that for a standard hook. It also reduces the frequency of bobbin thread replacement, thereby enabling the operator to smoothly conduct sewing with a higher degree of efficiency.

SPECIFICATIONS

Model name	DSC-244	DSC-245	DSC-246
Max. sewing speed	2,200rpm		
Max. stitch length	6mm (normal/reverse feed)		
Needle bar stroke	36mm	38mm	
Lift of the presser foot	By hand: 9mm, By knee: 15mm		
Thread take-up	Slide type		
Alternating vertical movement	2.3~4.8mm		
Hook	Horizontal-ax is full-rotary hook		Horizontal-ax is full-rotary double-capacity hook
Needle (at the time of delivery)	DPX17 (#18) #14-#21 For JE: 135X17 (Nm110)		DPX17 (#21) #14-#23 For JE: 135X17 (Nm130)
Thread	#50-#20, B33-B69, Nm=120/3-40/3		#50-#8, B33-B92, Nm=120/3-30/3
Lubrication	By an oiler	By an oiler (hook: automatic)	
Lubricating oil	JUKI New Defrix Oil No. 1 (equivalent to ISO VG7)		
Cylinder-bed diameter	\varnothing 46mm	\varnothing 50mm	
Distance from needle to machine arm	264mm		
Weight of the machine head	36kg		

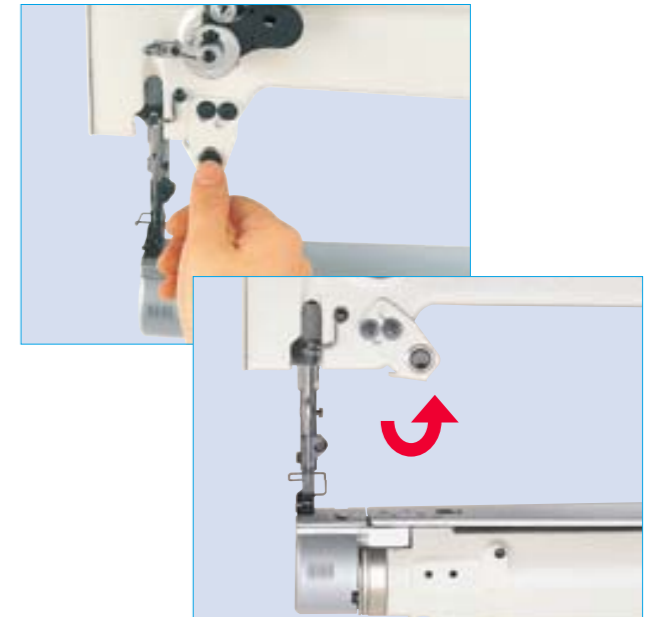
DSC-244-7/DSC-245-7/DSC-246-7

The machine equipped with automatic thread trimmer



With its horizontal-cutting mechanism, the automatic thread trimmer cuts various kinds high-to low-count threads.

Options ensure easier operation



Automatic reverse feed function (equipped as standard for the DSC-245-7 and DSC-246-7)

Reverse-feed stitching operation can be started simply by pressing the one-touch-type reverse-feed button. Furthermore, if a suspended ruler is attached on the machine or a 3-dimensional sewing product is sewn, the button can be shifted upward to prevent interruption.

OPTIONS

Pneumatic auto-lifter

The pneumatic auto-lifter comes in two types: the knee switch type auto-lifter(AK-110C) and the pedal switch type auto-lifter (AK-110B). Select the type that best suits your sewing applications.

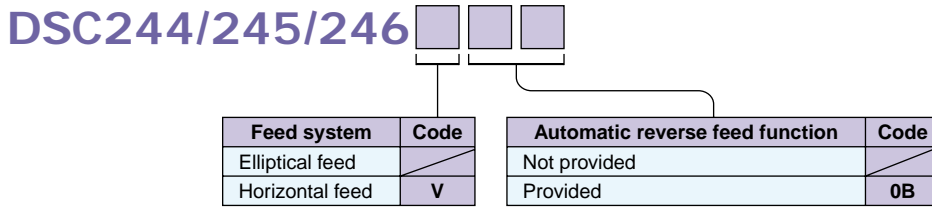
SPECIFICATIONS

Model name	DSC-244-7	DSC-245-7	DSC-246-7
Max. sewing speed	2,200rpm		
Max. stitch length	6mm (normal/reverse feed)		
Needle bar stroke	36mm	38mm	
Lift of the presser foot	By hand: 8mm, By knee: 13mm		By hand: 8mm, By knee: 14mm
Thread take-up	Slide type		
Alternating vertical movement	2.3~4.8mm		
Hook	Horizontal-ax is full-rotary hook		Horizontal-ax is full-rotary double-capacity hook
Needle (at the time of delivery)	DPX17 (#18) #14-#21 For JE: 135X17 (Nm110)		DPX17 (#21) #14-#23 For JE: 135X17 (Nm130)
Thread	#50-#20, B33-B69, Nm=120/3-40/3		#50-#8, B33-B92, Nm=120/3-30/3
Lubrication	By an oiler	By an oiler (hook: automatic)	
Lubricating oil	JUKI New Defrix Oil No. 1 (equivalent to ISO VG7)		
Cylinder-bed diameter	\varnothing 46mm	\varnothing 50mm	
Distance from needle to machine arm	264mm		
Weight of the machine head	39kg		
Automatic reverse feed function	Provided as standard		
Power requirement	Single-phase 100~120V, 200~240V 3-phase 200~240V		

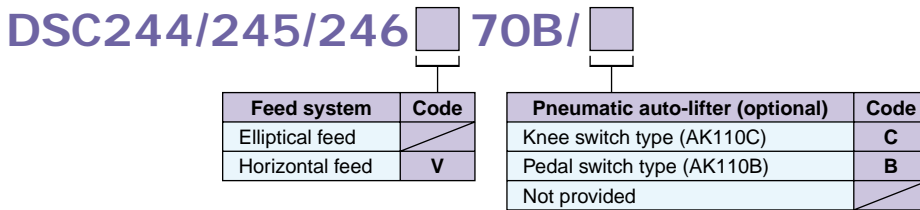
■ WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

● Without automatic thread trimmer



● With automatic thread trimmer



● To order, please contact your nearest JUKI distributor.



JUKI CORPORATION HEAD OFFICE

The environmental management system to promote and conduct
 ①the technological and technical research, the development and design of the products in which the environmental impact is considered,
 ②the conservation of the energy and resources, and the recycling, in the research, development, design, distribution, sale and maintenance service of the industrial sewing machines, household sewing machines and industrial-use robots, etc. and in the purchase, distribution and sale of the household commodities including the healthcare products.

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JUKI CORPORATION
MARKETING & SALES H.Q.

8-2-1, KOKURYO-CHO, CHOFU-SHI,
 TOKYO 182-8655, JAPAN
 PHONE : (81) 3-3480-2357, 2358
 FAX : (81) 3-3430-4909, 4914
<http://www.juki.com>

* Specifications and appearance are subject to change without prior notice for improvement.
 * Read the instruction manual before putting the machine into service to ensure safety.
 * This catalog is printed on recycle paper.