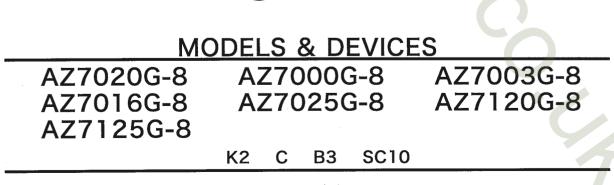


Parts List

SUPER HIGH SPEED OVERLOCK STITCH MACHINE

AZ7000G-8



YAMATO SEWING MACHINE MFG. CO., LTD.

パーツリストの見方

このパーツリストはAZ7020G-Y5-8(平メス装備)を基本モデルにしてイラストを作成しています。項目1~13には基本モデルを記載しています。

項目14~サブモデル、付帯装置等を記載しています。

パーツリストに記載されているカラーの寸法は内径×外径×幅を表わしています。

コネクタに表記してある数字は、接続部のサイズです。

記号の説明(Parts No. の隣に記載されています。)

- []前回のパーツリストに対して、今回変更された部品を表わしています。 []内は旧Parts No.及びネジ類の形状
- ◆ 前回のパーツリストに対して、今回追加された部品及びモデルを表わしています。

部品注文の際のご注意

- ☆ このパーツリストに記載されている部品をご注文の際は、Parts No.(例えば、2150210)でお願いします。
- ☆ 0020004の場合は、0020004又は20004でご注文下さい。
- ☆ エアチューブ御注文の際は品番と長さをお知らせ下さい。

なお、このパーツリストの記載事項は、改良により変更される場合がありますのでご了承下さい。

How to use this Parts List

The illustrations on this Parts List are drawn on the basis of AZ7020G-Y5-8 with Flat Knife. The items from No.1 to No.13 contain the standard model.

The following items included No.14 contain the submodel and Device.

The dimension of Collar on this Parts List shows Inside diameter X Outside diameter X Width.

Numbers on a connector show sizes of joints.

Explanation of Marks (marked at the Side of Part No.)

- [] means this part is changed from the previous Parts List.
 - Inside of [] shows the previous Part No. and the shape of screw or the like.
- means this part and model is added to the previons Parts List.

How to place an order for the parts

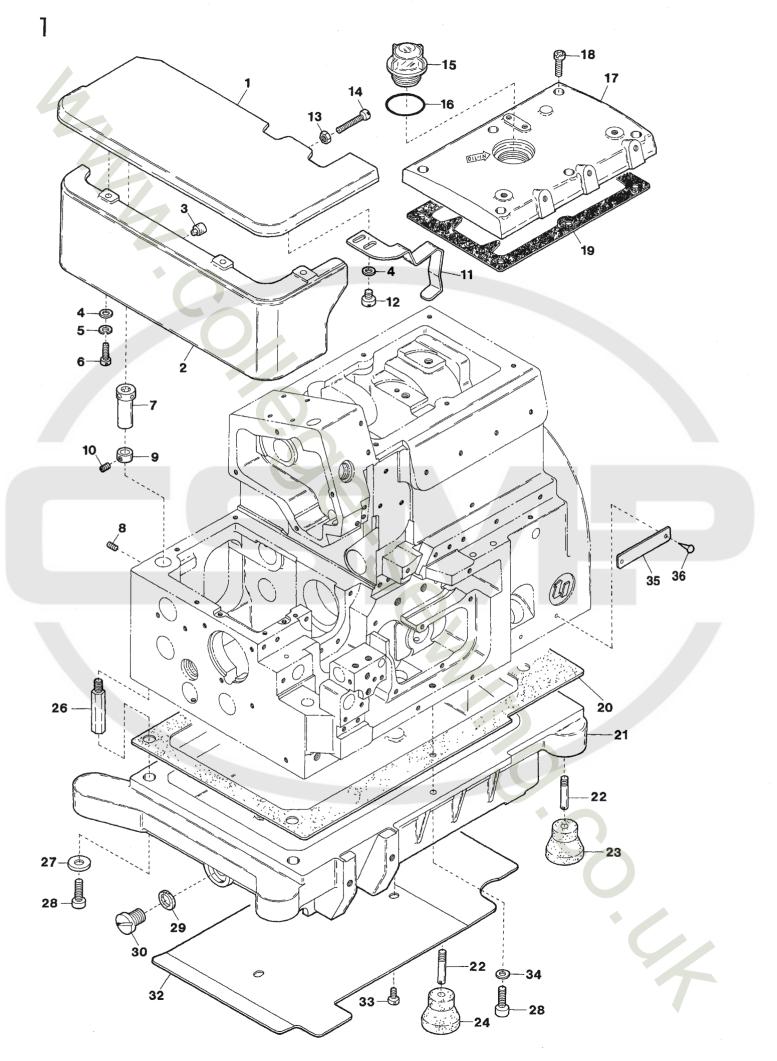
- ☆ When placing an order for the parts from this Parts List, please clearly state the Parts No.
 (e.g.2150210) which you require so that we can deliver the correct Parts to you.
- ☆ When the Part No. is "0020004", please place an order for the part by showing "0020004" or "20004".
- \Rightarrow When ordering Air Tube, please inform us of the Part No. and the length.

This Parts Listis subject to change without notice.

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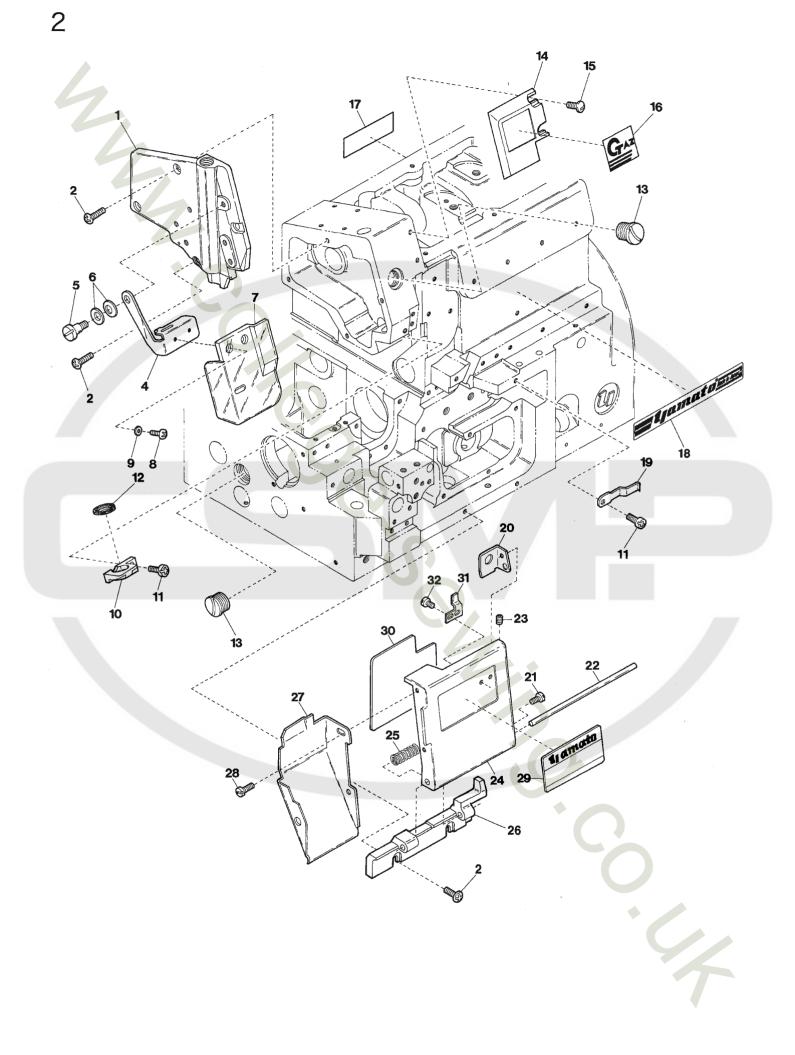


MISCELLANEOUS COVERS(1)

カバー関係(1)

1

| Ref.No | Parts No. | Description | 品名 | Amt. Red |
|----------|-----------|--|-----------------|----------|
| 1 | 2100006 | Cloth Plate | クロスプレート | 1 |
| 2 | 2150210 | Cloth Plate(Lower) | クロスプレート(下) | 1 |
| 3 | 2100014 | Rubber Cushion | クロスプレート(下)埋メ座 | 1 |
| 4 | 001123 | Washer | ワッシャ | 5 |
| 5 | 000644 | Spring Washer | スプリングワッシャ | 3 |
| 6 | 110045 | Screw(M4-0.7 × 12) | 止ネジ | 3 |
| 7 | 2100011 | Cloth Plate Eccentric Bushing | エキセンブッシュ | 1 |
| 8 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 9 | 2100012 | Collar($4 \times 9 \times 6$ mm) | カラー | 1 |
| 10 | 003637 | Screw(1/8-44 × 2.5) | 止ネジ | 1 |
| 11 | 2150015 | Cloth Plate Spring | クロスプレートバネ | 1 |
| 12 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 2 |
| 13 | 100001 | Lock Nut | ロックナット | 1 |
| 14 | 110031 | Stop Screw(M4-0.7 × 12) | ストッパネジ | 1 |
| 15 | 0020004 | Oil Cap | オイルキャップ | 1 |
| 16 | 0020005 | O-ring(P28) | <u></u> のリング | 1 |
| 17 | 2150287 | Top Cover | 上カバー | 1 |
| 18 | 110016 | Screw(M4-0.7 × 15) | 止ネジ | 6 |
| 19 | 2150026 | Top Cover Gasket | 上カバーパッキン | 1 |
| 20 | 2100864 | Oil Reservoir Gasket | 油受ケパッキン | i |
| 01 | 0151054 | | | |
| 21 | 2151054 | Oil Reservoir | 油受ケ | |
| 22 | 006816 | Screw(1/4-24 × 8) | 止ネジ | 4 |
| 23 | 0032879 | Oil Reservoir Rubber Cushion(Black-col | | 3 |
| 24 25 | 0033627 | Oil Reservoir Rubber Cushion(Green-co | lored)防振ゴム(緑色) | 1 |
| 26 | 2100875 | Oil Reservoir Positioning Bar | 油受ケ固定棒 | 4 |
| 27 | 300004 | Washer | | 4 |
| 28 | 120017 | Screw(M5-0.8 × 15) | 止ネジ | 6 |
| 29 | 0020137 | Drain Hole Seal | パッキン | 1 |
| 30 | 005075 | Drain Hole Screw(3/8-24 × 8) | 油抜キネジ | i |
| 31 | | | | |
| 32 | 2151056 | Wind Cuido Plata | 国安中华 | |
| 32 | 110013 | Wind Guide Plate Screw(M4-0.7 × 8) | 風案内板 | |
| | | | 止ネジ | 2 |
| 34 | 300043 | Washer | ワッシャ | 2 |
| 35 | 2049401 | Serial Number Plate | 機番プレート | 1 |
| 36 | 000726 | Rivet | 止メ鋲 | 2 |



MISCELLANEOUS COVERS(2)

カバー関係(2)

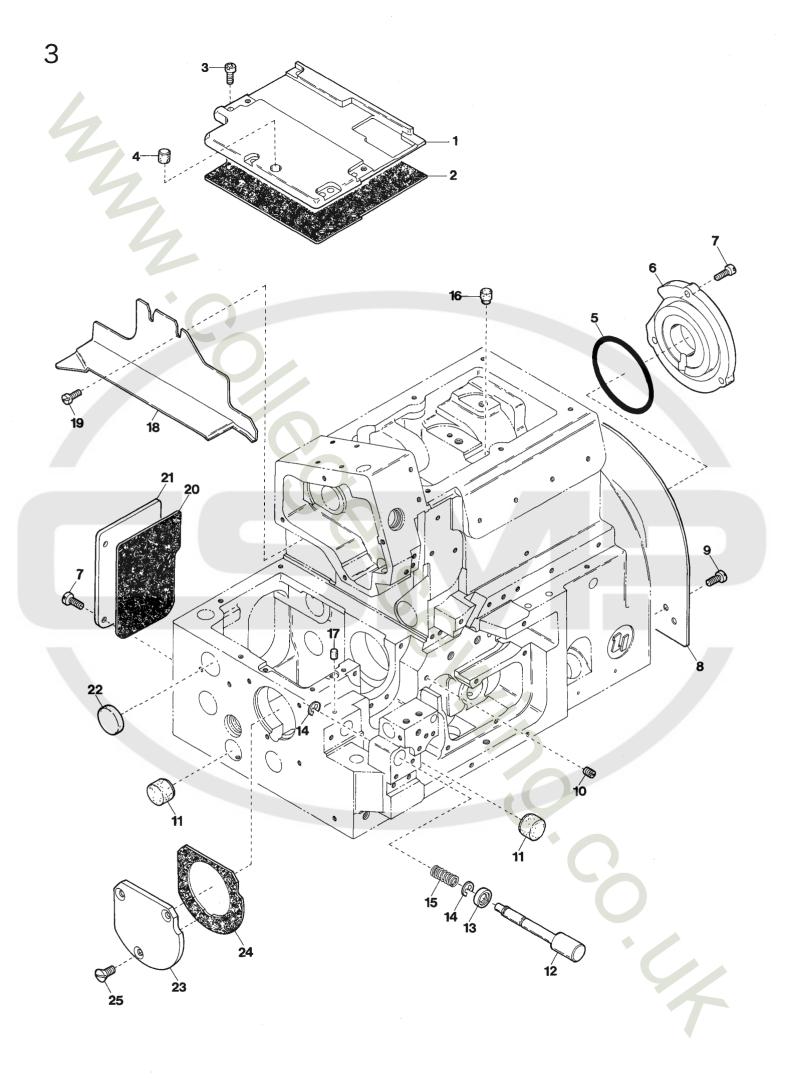
2

| Ref.No | Parts No. | Description | 品名 | Amt. Red |
|--------|-----------|--------------------------------|-------------|----------|
| 1 | 2150727 | Side Cover | 側面カバー | 1 |
| 2 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 5 |
| 3 | | | | |
| 4 | 2150018 | Eye Guard Holder | アイガード板 | 1 |
| 5 | 170032 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 6 | 000010 | Conical Spring Washer | 皿バネワッシャ | 2 |
| 7 | 2150125 | Eye Guard | アイガード | 1 |
| 8 | 110076 | Screw(M3-0.5 × 6) | | 2 |
| 9 | 000444 | Washer | ワッシャ | 2 |
| 10 | 2150023 | Needle Bar Oil Defender | 針棒油受ケ | 1 |
| | | | | |
| 11 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 2 |
| 12 | 2150024 | Needle Bar Oil Seal | 針棒シール | 1 |
| 13 | 190015 | Screw(M14-2 × 6) | 止ネジ | 2 |
| 14 | 2150025 | Logo Plate | ロゴマーク板 | 1 |
| 15 | 110106 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 16 | 390183 | "AZ-G" Logo Mark | AZ-Gロゴマーク | 1 |
| 17 | 390205 | Brand Name Sticker(70mm) | | 1 |
| 18 | 390204 | Brand Name Sticker(122mm) | | 1 |
| 19 | 2100538 | Front Cover Latch Spring | 前開キカバーラッチバネ | 1 |
| 20 | 0024446 | Front Cover Hook | 前開キカバーフック | 1 |
| | | | | |
| 21 | 001203 | Screw(9/64-40 × 4.5) | 止ネジ | 1 |
| 22 | 0020016 | Front Cover Hinge Pin | 前開キカバーヒンジピン | 1 |
| 23 | 003637 | Screw(1/8-44 × 2.5) | 止ネジ | 2 |
| 24 | 2150728 | Front Cover(Right) | 前開キカバー |] |
| 25 | 0024095 | Front Cover Hinge Spring | 前開キカバーヒンジバネ | 1 |
| 26 | 2151055 | Front Cover Hinge | 前開キカバーヒンジ | 1 |
| 27 | 2100534 | Chip Guard(Openable) | | 1 |
| 28 | 110003 | Screw(M3.5-0.6 × 6) | 止ネジ | 2 |
| 29 | 2129420 | Model Plate(Green) | 型式板(緑) | 1 |
| 30 | | Threading Chart(See the Table) | 糸通シ図(下表参照) | I |
| | | | | |
| 31 | 2100856 | Front Cover Latch | 前開キカバーラッチ | 1 |
| 32 | 110054 | Screw(M3-0.5 × 3.5) | 止ネジ | 2 |

Note : Order for Model Plate must be accompanied by model designation(including symbols of gauge and devices).

(注)型式板を御注文の際は機種名(ゲージ記号、附帯装置含む)をお知らせください。

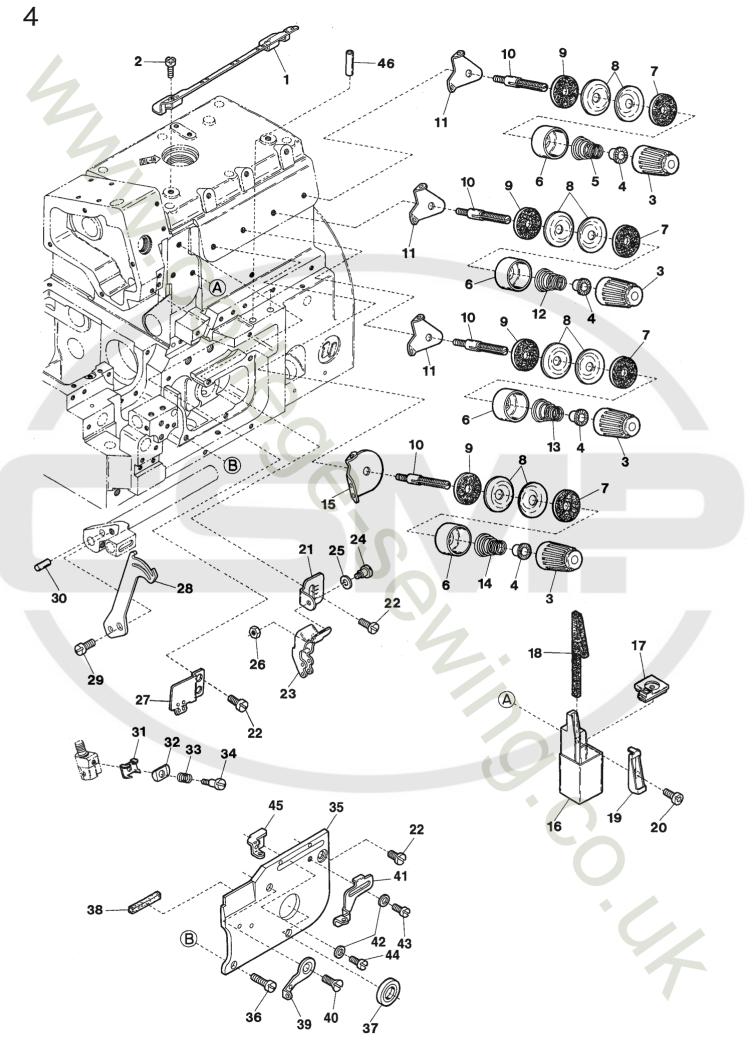
| Models | Preta No. Threading Chart |
|-----------|------------------------------|
| AZ7000G-8 | 390608 |
| AZ7003G-8 | 390608 |
| AZ7016G-8 | 390608 |
| AZ7020G-8 | 390663 |
| AZ7025G-8 | 390663 |
| AZ7120G-8 | 390663 |
| AZ7125G-8 | 390663 |



MISCELLANEOUS COVERS(3)

| - | 1.1% | 88 /7 10V | |
|----------|------|-----------|--|
| <i>J</i> | ハー | ·関係(3) | |

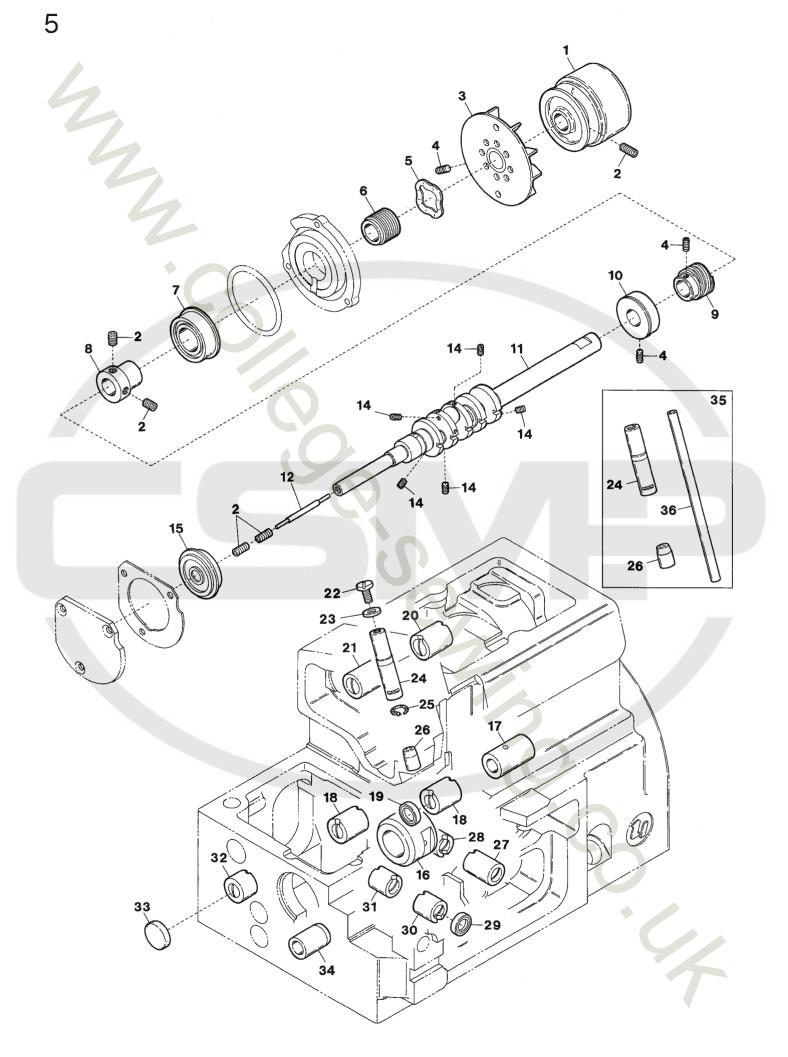
| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|-----------------------------|------------|----------|
| 1 | 2100035 | Feed Mechanism Cover | 送リ上カバー | |
| 2 | 2100921 | Feed Mechanism Cover Gasket | 送リ上カバーパッキン | 1 |
| 3 | 110048 | Screw(M4-0.7 × 10) | 止ネジ | 5 |
| 4 | 2100047 | Rubber Cushion | 埋メ座(中) | 1 |
| 5 | 2110027 | O-ring(P52) | 0リング | 1 |
| 6 | 2110026 | Ball Bearing Holder | ベアリング押エ | 1 |
| 7 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 7 |
| 8 | 2100318 | Fan Cover | ファンカバー |] |
| 9 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 2 |
| 10 | 150004 | Screw(M4-0.7 × 6) | 止ネジ | 1 |
| | | 26 | | |
| 11 | 2100961 | Seal Plug | | 2 |
| 12 | 2150022 | Pushbutton | プッシュボタン | 1 |
| 13 | 2100861 | Oil Seal | オイルシール | 1 |
| 14 | 0033024 | Retaining Ring | ストップリング | 2 |
| 15 | 0068517 | Pushbutton Spring | プッシュボタンバネ | 1 |
| 16 | 330008 | Seal Plug | | 1 |
| 17 | 330000 | Seal Plug | 詰栓 | 1 |
| 18 | 2150017 | Fabric Guide Plate | 布案内板 | 1 |
| 19 | 110064 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 20 | 2100918 | Tail Cover Gasket | 後カバーパッキン | 1 |
| | | | 7 7 | |
| 21 | 2100037 | Tail Cover | 後カバー | 1 |
| 22 | 2150069 | Seal Plug | | 1 |
| 23 | 2100873 | Ball Bearing Housing | ハウジング | 1 |
| 24 | 2100874 | Ball Bearing Housing Gasket | ハウジングパッキン | 1 |
| 25 | 130003 | Screw(M4-0.7 × 7.3) | 止ネジ | 3 |
| | | | | |



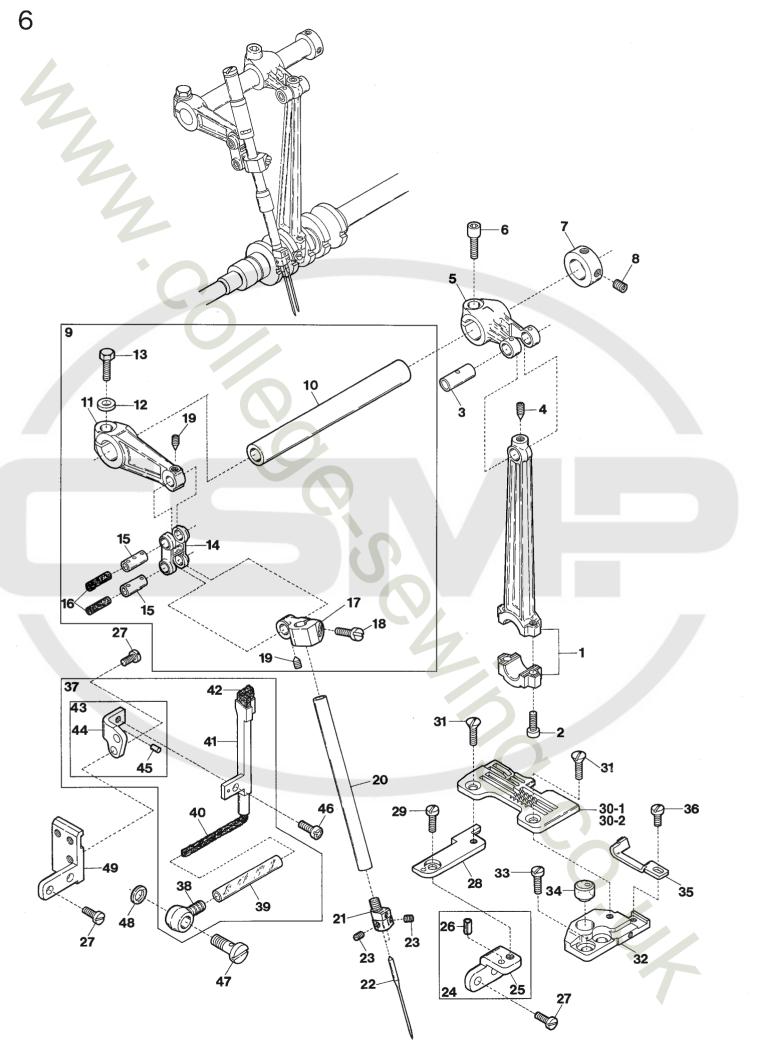
MISCELLANEOUS THREAD EYELETS

糸道関係

| Ref.No | Parts No. | Description | 品名 | Amt. Rec |
|--------|-----------|--------------------------------------|----------------|----------|
| 1 | 2160122 | Thread Guide Plate | 糸案内板 | 1 |
| 2 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 3 | 0024084 | Thread Tension Spring Cap | 糸調子バネキャップ(上) | 4 |
| 4 | 0024083 | Tension Spring Bushing | 糸調子ナット回リ止メ | 4 |
| 5 | 0024157 | Lower Looper Thread Tension Spring | 下ルーパ糸調子バネ | 1 |
| 6 | 0020118 | Thread Tension Spring Retainer | 糸調子バネキャップ(下) | 4 |
| 7 | 000178 | Felt | フェルト | 4 |
| 8 | 0031111 | Tension Disc | 糸調子皿 | 8 |
| 9 | 000177 | Felt | フェルト | 4 |
| 10 | 190016 | Tension Post(Short) | 糸調子棒(短) | 4 |
| | 000000 | | | |
| 11 | 0032962 | Tension Disc Eyelet | 糸調子台糸道 | 3 |
| 12 | 0032952 | Upper Looper Thread Tension Spring | 上ルーパ糸調子バネ | 1 |
| 13 | 0030255 | Needle Thread Tension Spring | 針糸調子バネ | 1 |
| 14 | 0024156 | Needle Thread Tension Spring | 針糸調子バネ | 1 |
| 15 | 2150116 | Tension DiscEyelet for Needle Thread | 針糸調子台糸道 | 1 |
| 16 | 2150030 | Oil Container | SPタンク | 1 |
| 17 | 2150031 | Oil Container Plug | 詰栓 | 1 |
| 18 | 310105 | Felt | SPフェルト | 1 |
| 19 | 2150032 | Felt Holder | SP フェルト押エ | 1 |
| 20 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 01 | 0150104 | | | |
| 21 | 2150124 | Needle Thread Eyelet Holder | 針糸道取付板 | |
| 22 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 4 |
| 23 | 2150115 | Needle Thread Eyelet(Right) | 針糸道(右) | 1 |
| 24 | 006035 | Screw(9/64-40 × 7) | 止ネジ | <u> </u> |
| 25 | 000644 | Spring Washer | スプリングワッシャ | l |
| 26 | 000322 | Nut | ナット | |
| 27 | 2150114 | Needle Thread Eyelet(Left) | 針糸道(左) | |
| 28 | 2150283 | Needle Thread Pull-off | 針糸繰り | |
| 29 | 110073 | Screw(M4-0.7 × 7.5) | 止ネジ | <u> </u> |
| 30 | 000653 | Knock Pin | ノックピン | 1 |
| 31 | 2150106 | Thread Retainer Plate Support | 小調子板 | 1 |
| 32 | 2150107 | Thread Retainer Plate | 小調子皿 | 1 |
| 33 | 2150108 | Thread Retainer Spring | 小調子皿バネ | 1 |
| 34 | 170060 | Screw(M2.5-0.45 × 4) | 止ネジ | |
| 35 | 2150034 | Looper Holder Cover | ルーパ台カバー | 1 |
| 36 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 37 | 0093303 | Looper Driving Shaft Oil Seal | ルーパ軸オイルシール | 1 |
| 38 | 2100229 | Looper Holder Cover Spacer(Rubber) | ルーパ台カバースペーサ | 1 |
| 39 | 2150425 | Looper Thread Eyelet(Left) | ルーパ糸道(左) | 1 |
| 40 | 130020 | Screw(M4-0.7 × 6.3) | 止ネジ | 1 |
| | | · | | |
| 41 | 2150423 | Lower Looper Thread Eyelet | 下ルーパ糸道 | 1 |
| 42 | 000014 | Washer | ワッシャ | 2 |
| 43 | 110002 | Screw(M3-0.5 × 5) | 止ネジ | 1 |
| 44 | 110026 | Screw(M3-0.5 × 6) | 止ネジ | |
| 45 | 2150422 | Upper Looper Thread Eyelet | 上ルーパ糸道 | 1 |
| 46 | 0022215 | Looper Thread Pipe | 糸道パイプ | 2 |



| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|---|------------------|----------|
| 1 | 2150214 | Machine Pulley | ミシンプーリ |] |
| 2 | 160007 | Screw(M6-1 × 6) | 止ネジ | 6 |
| 3 | 2110181 | Oil Cooling Fan | 冷却ファン | 1 |
| 4 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 5 |
| 5 | 2110184 | Wave Washer | 波形ワッシャ | |
| 6 | 2110183 | Mechanical Oil Shield | 油切り | 1 |
| 7 | 0093090 | Crankshaft Ball Bearing(Right) | ボールベアリング(右) | 1 |
| 8 | 3100129 | Bearing Adapter | ベアリング受ケ | 1 |
| 9 | 2150096 | Oil Pump Driving Worm | ウォーム | |
| 10 | 2150038 | Crankshaft Bushing | 中ブッシュ | 1 |
| | | | | |
| 11 | 2150712 | Crankshaft | クランクシャフト | |
| 12 | 2150209 | Pin | 油量制限ピン | 1 |
| 13 | | | | |
| 14 | 160027 | Screw(M3-0.5 × 3) | | 5 |
| 15 | 2100872 | Crankshaft Ball Bearing(Left) | ボールベアリング(左) | 1 |
| 16 | 2150039 | Crankshaft Bushing | 小ブッシュ | 1 |
| 17 | 2100105 | UpperKnifeDrivingShaftBushing(Right) | 上メス軸ブッシュ(右) | 1 |
| 18 | 2150043 | Upper Knife · Feed Bar Driving Shaft Bushin | | 2 |
| 19 | 2100117 | Upper Knife Driving Shaft Oil Seal | 上メス軸オイルシール | 1 |
| 20 | 2150049 | Needle Bar Driving Shaft Bushing (Right) | 針棒クランク軸ブッシュ(右) | 1 |
| - | | | | |
| 21 | 2150048 | Needle Bar Driving Shaft Bushing(Left |) 針棒クランク軸ブッシュ(左) | 1 |
| 22 | 003636 | Cap Screw(5/16-32 × 3.5) | 蓋ネジ | 1 |
| 23 | 000526 | Gasket | パッキン | 1 |
| 24 | 2150040 | Needle Bar Bushing(Upper) | 針棒ブッシュ(上) | 1 |
| 25 | 310109 | Oil Wick | 油芯 | 1 |
| 26 | 2150041 | Needle Bar Bushing(Lower) | 針棒ブッシュ(下) |] |
| 27 | 2150046 | UpperLooperDrivingShaftBushing(Front) | 上ルーパ軸ブッシュ(前) | 1 |
| 28 | 2150047 | UpperLooperDrivingShaftBushing(Rear) | 上ルーパ軸ブッシュ(後) | 1 |
| 29 | 2100272 | Looper Driving Shaft Oil Seal | ルーパ軸オイルシール | 1 |
| 30 | 2150044 | LowerLooperDrivingShaftBushing(Front) | 下ルーパ軸ブッシュ(前) | 1 |
| | | | 4 | |
| 31 | 2150045 | LowerLooperDrivingShaftBushing(Rear) | 下ルーパ軸ブッシュ(後) | 1 |
| 32 | 2150042 | Feed Bar Driving Shaft Bushing(Left) | 送り軸ブッシュ(左) | 1 |
| 33 | 2150069 | Seal Plug | 詰栓 |] . |
| 34 | 2100098 | Control Lever Shaft Bushing | 送リ調節レバー軸ブッシュ | 1 |
| 35 | 2150050 | Needle Bar & Needle Bar Bushing, C. Set | |] |
| 36 | 2100642 | Needle Bar | 針棒 | 1 |

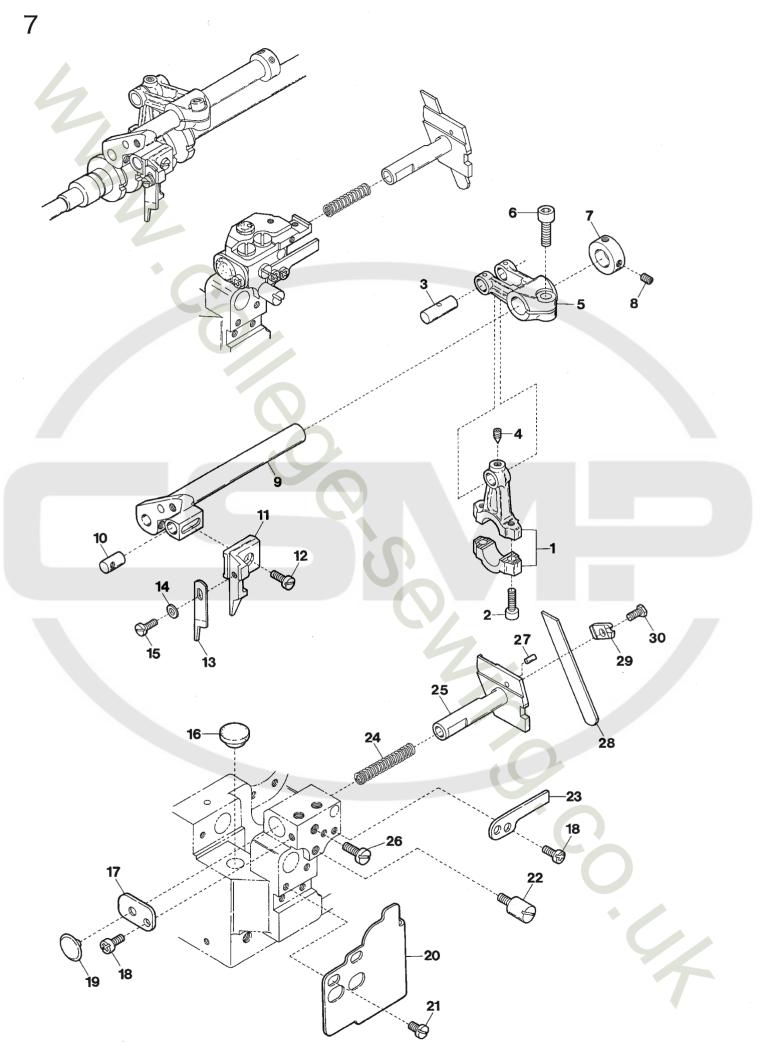


NEEDLE BAR DRIVING MECHANISM

針棒機構

| Ref.No | Parts No. | Description | 品名 | Amt. Reg |
|--------|-----------|---------------------------------------|------------------|----------|
| 1 | 2150105 | Needle Bar Driving Connecting Rod | | <u>_</u> |
| 2 | 120049 | Screw(M4-0.7 × 16) | 止ネジ | 2 |
| 3 | 2100144 | Needle Bar Driving Connecting Rod Pin | 針棒クランクピン | 1 |
| 4 | 160002 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 5 | 2100899 | Needle Bar Driving Lever | 針棒クランク軸腕 | . 1 |
| 6 | 120006 | Screw(M6-1 × 12) | 止ネジ | 1 |
| 7 | 2100137 | Collar(12 × 20 × 10mm) | カラー | 1 |
| 8 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 2 |
| 9 | 2150054 | Needle Bar Crank Arm, C. Set | 針棒クランク(組) | 1 |
| 10 | 2150053 | Needle Bar Driving Shaft | 針棒クランク軸 | 1 |
| 11 | 2100136 | Needle Bar Crank Arm | 針棒クランク | 1 |
| 12 | 300008 | Washer | ワッシャ | 1 |
| 13 | 140003 | Screw(M6-1 × 18) | 止ネジ | 1 |
| 14 | 2100138 | Needle Bar Connecting Link | <u></u> 針棒リンク | 1 |
| 15 | 2100176 | Needle Bar Connecting Link Pin | 針棒リンクピン | 2 |
| 16 | 310089 | Oil Wick | | 2 |
| 17 | 2150051 | Needle Bar Connecting Bracket | 針棒抱キ | 1 |
| 18 | 110006 | Screw(M3.5-0.6 × 10) | <u></u> 止ネジ | 1 |
| 19 | 160016 | Screw(M4-0.7 × 4.5) | 止ネジ | 2 |
| 20 | 2100642 | Needle Bar | | 1 |
| 21 | 2159106 | Needle Clamp(Y) | | 1 |
| 22 | | Needle(System : DC × 1) | 針 | 2 |
| 23 | 001900 | Screw(1/8-44 × 2.5) | 止ネジ | 2 |
| 24 | 2150057 | Stitch Plate Support Stay, C. Set | | |
| 25 | 2150058 | Stitch Plate Support Stay | | 1 |
| 26 | 000035 | Roll Pin | ロールピン | 1 |
| 27 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 6 |
| 28 | 2100502 | Stitch Plate Support(Rear) | 針板取付台(後) | 1 |
| 29 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 1 |
| 30-1 | 2158043 | Stitch Plate(Y5) | 針板 | 1 |
| 30-2 | 2158044 | Stitch Plate(Y6) | 針板 | 1 |
| 31 | 005345 | Screw(11/64-40 × 8.3) | 止ネジ | 2 |
| 32 | 2100145 | Stitch Plate Support(Front) | 針板取付台(前) | 1 |
| 33 | 110011 | Screw(M5-0.8 × 10) | 止ネジ | 2 |
| 34 | 0032604 | Rubber Cushion | 埋メ座 | 1 |
| 35 | 2159206 | Needle Guard(Front) | 針受ケ(前) |] |
| 36 | 110002 | Screw(M3-0.5 × 5) | 止ネジ |] |
| 37 | 2150035 | HR Unit, Complete Set | HR装置(組) |] |
| 38 | 3100370 | Tube Joint | パイプ継手 | 1 |
| 39 | 2100152 | Oil Tube(70mm) | 給油パイプ(70mm) | 1 |
| 40 | 310005 | Oil Wick | | 1 |
| 41 | 2100533 | HR Felt Holder | HR フェルト受ケ | 1 |
| 42 | 310001 | HR Felt | HRフェルト | 1 |
| 43 | 2100535 | HR Felt Holder Bracket, C. Set | HR取付台(組) | 1 |
| 44 | 2100536 | HR Felt Holder Bracket | | 1 |
| 45 | 000393 | Roll Pin | ロールピン | 1 |
| 46 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | |
| 47 | 320008 | Fitting Stud(Short) | 管継手ボルト(短) | 1 |
| 48 | 000567 | Seal | パッキン | |
| 49 | 2150150 | HR Unit Bracket | HR 装置台 | 1 |
| | | | | <u> </u> |

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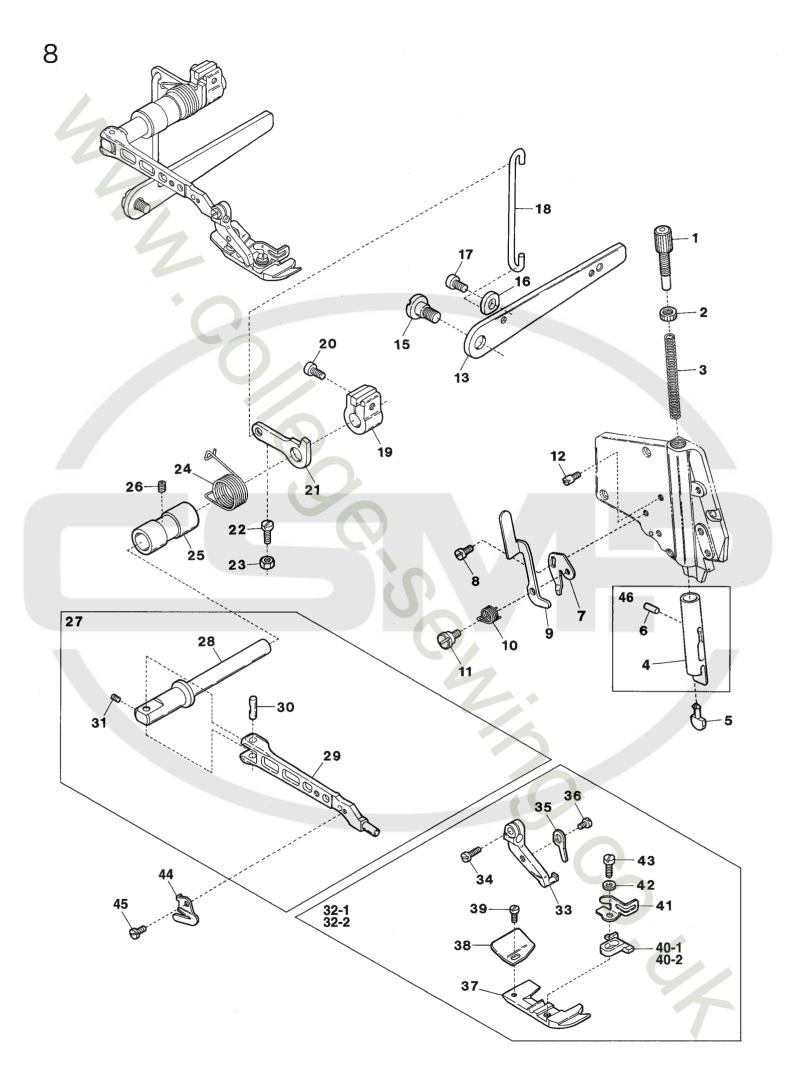
KNIFE DRIVING MECHANISM

メス機構

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| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|-------------------------------------|------------|----------|
| 1 | 2150428 | Upper Knife Driving Connecting Rod | 上メスロッド | 1 |
| 2 | 120049 | Screw(M4-0.7 × 16) | 止ネジ | 2 |
| 3 | 2100173 | Driving Lever Pin | 上メス軸腕ピン |] |
| 4 | 160002 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 5 | 2100162 | Upper Knife Driving Lever | | 1 |
| 6 | 120006 | Screw(M6-1 × 12) | 止ネジ | 1 |
| 7 | 2100161 | Collar($10 \times 19 \times 9$ mm) | カラー |] |
| 8 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 2 |
| 9 | 2150060 | Upper Knife Driving Shaft | 上メス軸 | 1 |
| 10 | 2100165 | Upper Knife Holder Positioner | 上メスホルダピン | 1 |
| | | | | |
| 11 | 2100164 | Upper Knife Holder(Flat Type) | 上メスホルダ(平) |] |
| 12 | 110035 | Screw(M4-0.7 × 10) | 止ネジ | 1 |
| 13 | 0020496 | Upper Knife(Flat Type) | 上メス(平) | 1 |
| 14 | 000532 | Washer | ワッシャ | I |
| 15 | 110004 | Screw(M3-0.6 × 8) | 止ネジ | 1 |
| 16 | 0093864 | Seal Plug | 詰栓 | 1 |
| 17 | 2150020 | Lower Knife Holder Spring Stop | 下メスバネ受ケ | 1 |
| 18 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 3 |
| 19 | 2100174 | Cloth Plate Rubber Cushion | 緩衝ゴム | 1 |
| 20 | 2150019 | Front Cover | 前カバー | 1 |
| | | | | |
| 21 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 2 |
| 22 | 2100009 | Cloth Plate Spring Pin | バネ受ケピン | 1 |
| 23 | 2150021 | Lower Knife Holder Locking Plate | 下メス台回リ止メ | 1 |
| 24 | 0032919 | Lower Knife Holder Spring | 下メスバネ | 1 |
| 25 | 2100166 | Lower Knife Holder | 下メス台 | 1 |
| 26 | 110046 | Screw(M5-0.8 × 12) | 止ネジ | 1 |
| 27 | 000688 | Guide Pin | ガイドピン | 1 |
| 28 | 2100167 | Lower Knife | 下メス | 1 |
| 29 | 2100168 | Lower Knife Clamp | 下メス押エ | 1 |
| 30 | 140014 | Screw(M4-0.7 × 8) | 止ネジ | 1 |

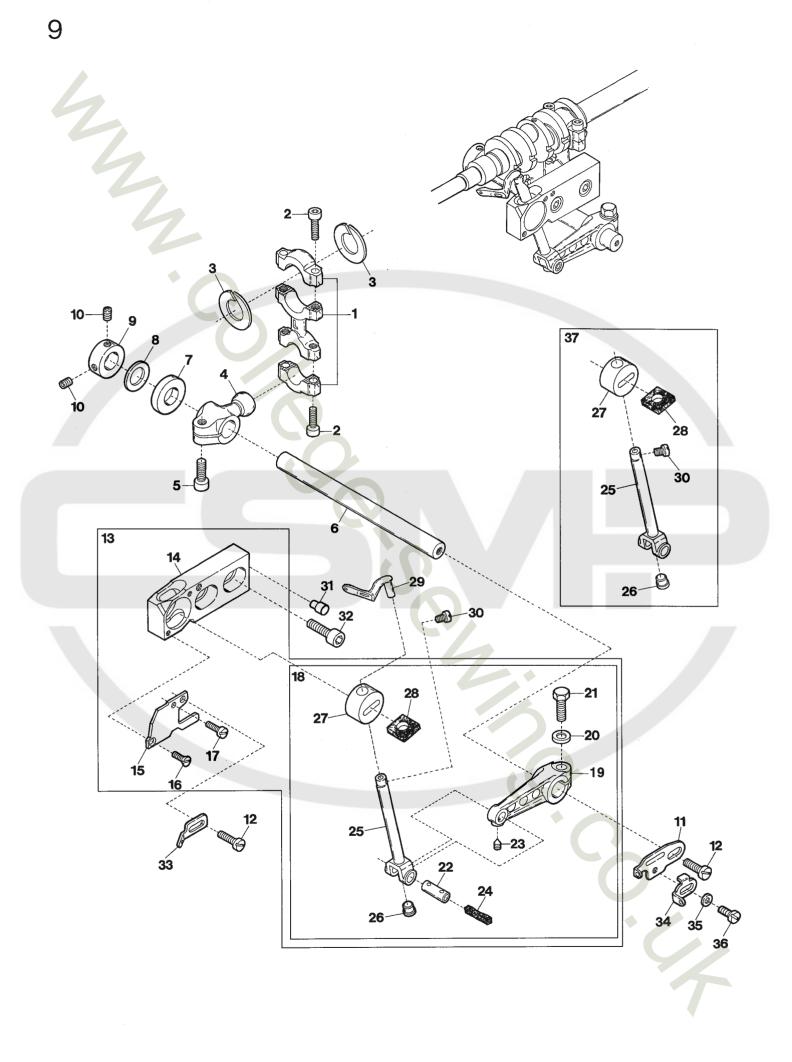
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PRESSER FOOT MECHANISM

押エ機構

| Ref.No | Parts No. | Description | 品名 | Amt. Red |
|--------|-----------|-----------------------------------|-----------------------|---------------------------------------|
| 1 | 190088 | Adjusting Screw(M10-0.75 × 30) | 調節ネジ | 1 |
| 2 | 100073 | Lock Nut | ロックナット | 1 |
| 3 | 2150149 | Presser Spring | |] |
| 4 | 2150159 | Presser Bar | | 1 |
| 5 | 2100580 | Presser Arm Positioning Guide Pin | | 1 |
| 6 | 340061 | Spring Pin | スプリングピン | |
| 7 | 2150156 | Presser Arm Stop | 押工腕ストッパ | <u>'</u> |
| 8 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 9 | 2150155 | Presser Foot Release Lever | 手揚ゲ | 1 |
| 10 | 2150148 | Presser Foot Release Lever Spring | | 1 |
| | | Treed rectroided Level opining | | 1 |
| 11 | 170045 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 12 | 180001 | Screw(M4-0.7 × 4.5) | バネ掛ケネジ | l |
| 13 | 2150143 | Presser Foot Lifter Lever | | |
| 14 | 2100140 | Tressel Toot Lifter Level | 押工物グレハー | 1 |
| 15 | 170065 | Sorou/(M9.1.25 × 10) | ,1 - 4 × % | |
| 16 | 2150142 | Screw(M8-1.25 × 10) | 止ネジ | 1 |
| | | Presser Foot Lifter Lever Stop | 押工揚ゲレバーストッパ | 1 |
| 17 | 120010 | Screw(M6-1 × 10) | 止ネジ | 1 |
| 18 | 2150144 | Presser Foot Lifter Lever Link | 押工揚ゲレバーリンク | 1 |
| 19 | 2100518 | Presser Foot Shaft Collar | 押工軸カラー | 1 |
| 20 | 120017 | Screw(M5-0.8 × 15) | 止ネジ | 1 |
| | | | | |
| 21 | 2100192 | Intermediate Lever | 押エ軸レバー | 1 |
| 22 | 110065 | Stop Screw(M4-0.7 \times 12) | ストップネジ | T |
| 23 | 100001 | Lock Nut | ロックナット | 1 |
| 24 | 2150139 | Presser Foot Lifter Lever Spring | 押工揚ゲレバーバネ | 1 |
| 25 | 2100099 | Presser Foot Shaft Bushing | 押エ軸ブッシュ | 1 |
| 26 | 160007 | Screw(M6-1 × 6) | 止ネジ | 1 |
| 27 | 2150140 | Presser Arm, Complete Set | 押エ腕(組) | . 1 |
| 28 | 2100189 | Presser Foot Shaft | 押工軸 | 1 |
| 29 | 2150141 | Presser Arm | - 押工腕 | 1 |
| 30 | 2100199 | Presser Arm Hinge Pin | 押エ腕ヒンジピン | 1 |
| _ | | | | |
| 31 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 32-1 | 2157057 | Presser Foot, C. Set(Y5) | 押工(組) | 1 |
| 32-2 | 2157058 | Presser Foot, C. Set(Y6) | | · · · · · · · · · · · · · · · · · · · |
| 33 | 2157000 | Presser Foot Hinge | 押エヒンジ | 1 |
| 34 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 1 |
| 35 | 2157040 | Presser Foot Half-stay | 半固定片 | ······ |
| 36 | 110050 | Screw(M3.5-0.6 × 4.5) | <u>ーー回たハ</u> 止ネジ | |
| 37 | 2157020 | Presser Foot(Lower) | <u>エホン</u> 押エ(下) | 1 |
| 38 | 0034535 | Thread Chain Guide | <u>」 </u> | 1 |
| 39 | 0034535 | Screw(3/32-56 × 2.6) | 止ネジ | 1 |
| | | | | 1 |
| 40-1 | 2157205 | Presser Foot Stitch Tongue(Y5) | <u>π</u> | |
| 40-2 | 2157206 | Presser Foot Stitch Tongue(Y6) | π | 1 |
| 41 | 2107643 | Finger Guard | フィンガガード | 1 |
| 42 | 000444 | Washer | ワッシャ | 1 |
| 43 | 005036 | Screw(1/8-44 × 5.6) | 止ネジ | 1 |
| 44 | 0020271 | Thread Chain Cutting Knife | チェインカッタ | 1 |
| 45 | 004097 | Screw(3/32-56 × 4.2) | 止ネジ | 1 |
| - T-C | 001001 | Presser Bar, C. Set | | ' |

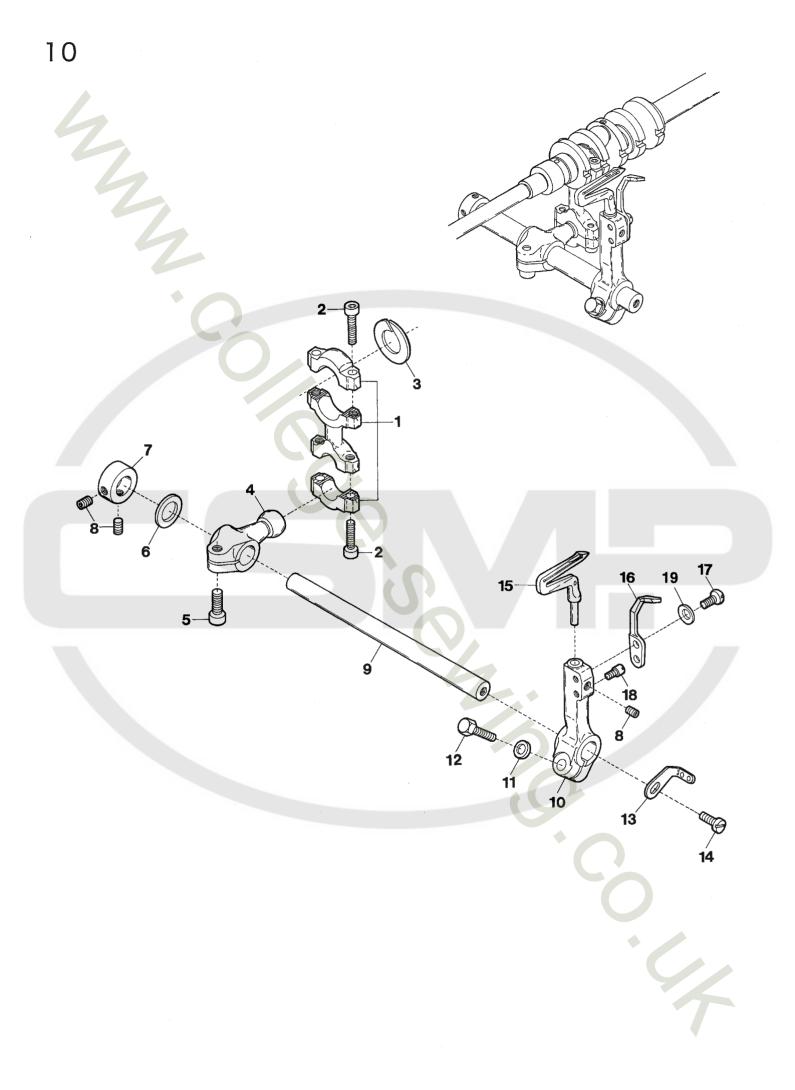


UPPER LOOPER DRIVING MECHANISM

上ルーパ機構

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| Ref.No | Parts No. | Description | 品名 | Amt. Rec |
|--------|-----------|---|----------------|----------|
| 1 | 2100900 | Looper Driving Lever Connecting Roc | ールーパロッド | 1 |
| 2 | 120049 | Screw(M4-0.7 × 16) | 止ネジ | 4 |
| 3 | 2100088 | Connecting Rod Swing-proof | 振レ止メ | 2 |
| 4 | 2150225 | Upper Looper Driving Lever | 上ルーパ軸腕 | 1 |
| 5 | 120006 | Screw(M6-1 × 12) | 止ネジ | 1 |
| 6 | 2150070 | Looper Driving Shaft | 上ルーパ軸 | 1 |
| 7 | 2160051 | Driving Shaft Thrust Ring | スラストリング | 1 |
| 8 | 2150075 | Driving Shaft Thrust Ring | スラストリング | 1 |
| 9 | 2100161 | Collar($10 \times 19 \times 9$ mm) | カラー | 1 |
| 10 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 2 |
| | | | | |
| 11 | 2150130 | Upper Looper Thread Pull-off | 上ルーパ糸繰リ | 1 |
| 12 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 13 | 2150429 | Upper Looper Bar Crank Arm, C. Set | 上ルーパクランク(組) | 1 |
| 14 | 6200114 | Upper Looper Bar Guide Bushing | ルーパ案内メタル | 1 |
| 15 | 2100227 | Upper Looper Bar Guide Cover | ルーパ案内蓋 | |
| 16 | 130001 | Screw(M2.5-0.45 × 6) | 止ネジ | 1 |
| 17 | 110071 | Screw(M2.5-0.45 × 6) | 止ネジ | 1 |
| 18 | 2100884 | Upper Looper Bar Guide, Complete Set | ルーパ案内(組) | 1 |
| 19 | 2100221 | Upper Looper Bar Crank Arm | 上ルーパクランク | 1 |
| 20 | 300008 | Washer | ワッシャ | 1 |
| | | | | |
| 21 | 140004 | Screw(M6-1 × 16) | 止ネジ | 12 |
| 22 | 2100903 | Upper Looper Bar Crank Arm Pin | 上ルーパクランクピン | 1 |
| 23 | 160002 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 24 | 310089 | Oil Wick | 油芯 | 1 |
| 25 | 2100667 | Upper Looper Bar | ルーパ棒 | 1 |
| 26 | 000629 | Seal Plug | | 1 |
| 27 | 2100892 | Upper Looper Bar Guide | ルーパ案内 | 1 |
| 28 | 310065 | Oiling Felt | フェルト | 1 |
| 29 | 2109323 | Upper Looper(for Needle Size $#9 \sim 14$) | 上ルーパ(針番手#9~14月 | 目) 1 |
| 30 | 210009 | Screw(1/8-44 × 3.2) | 止ネジ | 1 |
| | | | | |
| 31 | 2150430 | Standard Pin | 基準ピン | 1 |
| 32 | 120013 | Screw(M6-1 × 15) | 止ネジ | 2 |
| 33 | 2100854 | UpperLooperSupplementaryThreadEyele | | 1 |
| 34 | 2100851 | Lower Looper Thread Pull-off | 下ルーパ糸繰り | 1 |
| 35 | 000014 | Washer | ワッシャ | 1 |
| 36 | 110002 | Screw(M3-0.5 × 5) | 止ネジ | 1 |
| | 2100890 | Upper Looper Bar, C. Set | ルーパ棒(組) | |



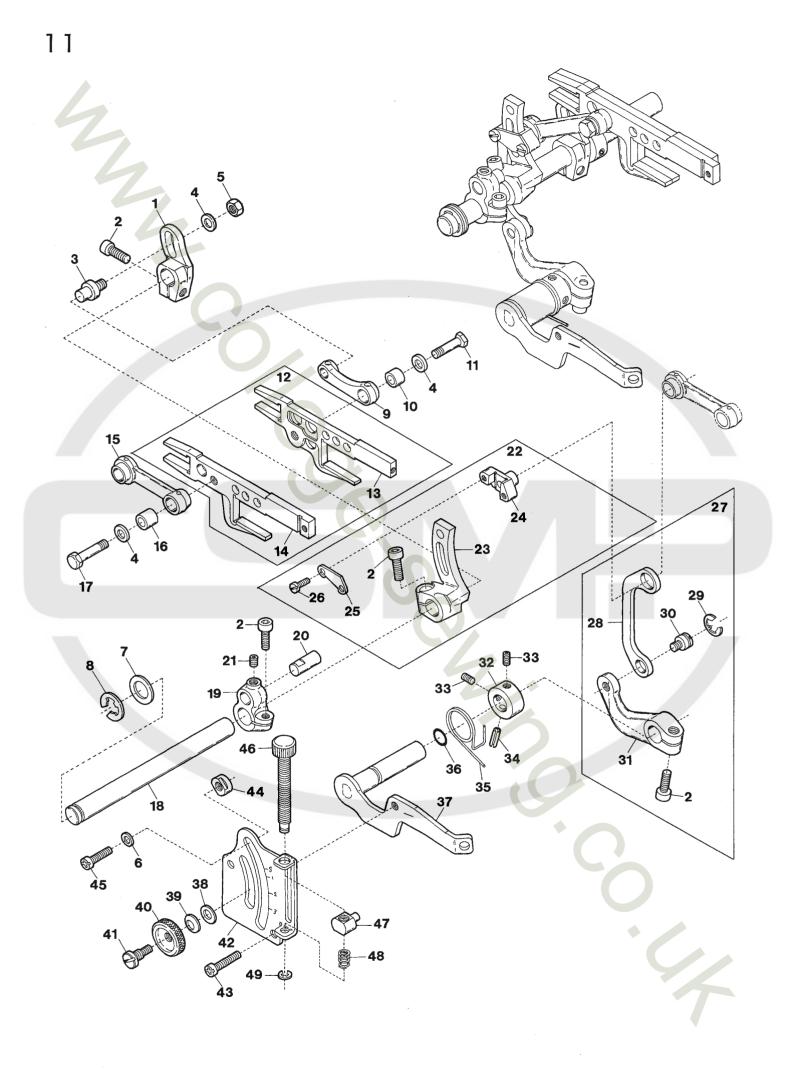
LOWER LOOPER DRIVING MECHANISM

下ルーパ機構

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| Ref.No | Parts No. | Description | 品 | 名 | Amt. Req |
|--------|-----------|-------------------------------------|------|------------|---------------------------------------|
| 1 | 2100215 | Looper Driving Lever Connecting Rod | ルーパ | コッド | 1 |
| 2 | 120049 | Screw(M4-0.7 × 16) | 止ネジ | | 4 |
| 3 | 2100088 | Connecting Rod Swing-proof | 振レ止. | × | 1 |
| 4 | 2150226 | Lower Looper Driving Lever | 下ルー | パ軸腕 | 1 |
| 5 | 120006 | Screw(M6-1 × 12) | 止ネジ | | 1 |
| 6 | 2100902 | Driving Shaft Thrust Ring | スラス | トプレート | 1 |
| 7 | 2100161 | Collar($10 \times 19 \times 9$ mm) | カラー | | 1 |
| 8 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | | 3 |
| 9 | 2100219 | Looper Driving Shaft | ルーパ | 盹 | . 1 |
| 10 | 2100211 | Lower Looper Holder Arm | 下ルー | パ台 | 1 |
| | | | | | · · · · · · · · · · · · · · · · · · · |
| 11 | 300008 | Washer | ワッシ | P | 1 |
| 12 | 140002 | Screw(M6-1 × 14) | 止ネジ | | 1 |
| 13 | 2150424 | Thread Pull-off | 下ルー | パ台糸繰り | 1 |
| 14 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | | 1 |
| 15 | 2109347 | Lower Looper | 下ルー | <u>۱</u> ۴ | 1 |
| 16 | 2159207 | Needle Guard(Rear) | 針受ケ(| 後) | 1 |
| 17 | 110036 | Screw(M3-0.5 × 6.5) | 止ネジ | | 1 |
| 18 | 180014 | Screwed Pin(M3-0.5 × 4.5) | ピンネ | ジ | 1 |
| 19 | 300106 | Conical Spring Washer | 皿バネ | フッシャ | 1 |
| | | | - | | |

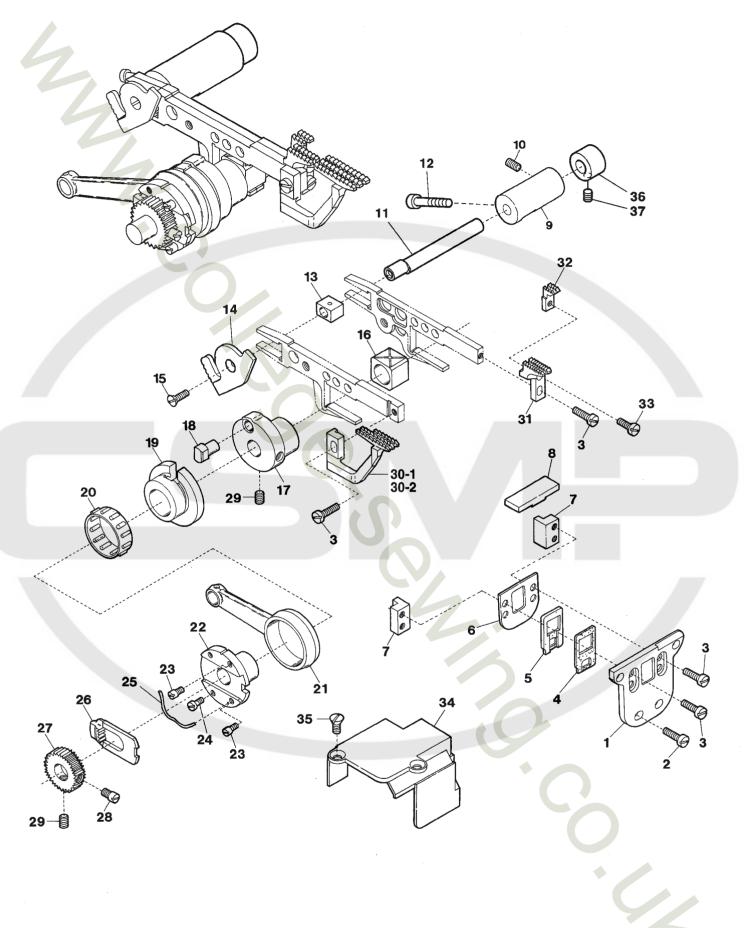
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FEED DRIVING CONTROL MECHANISM

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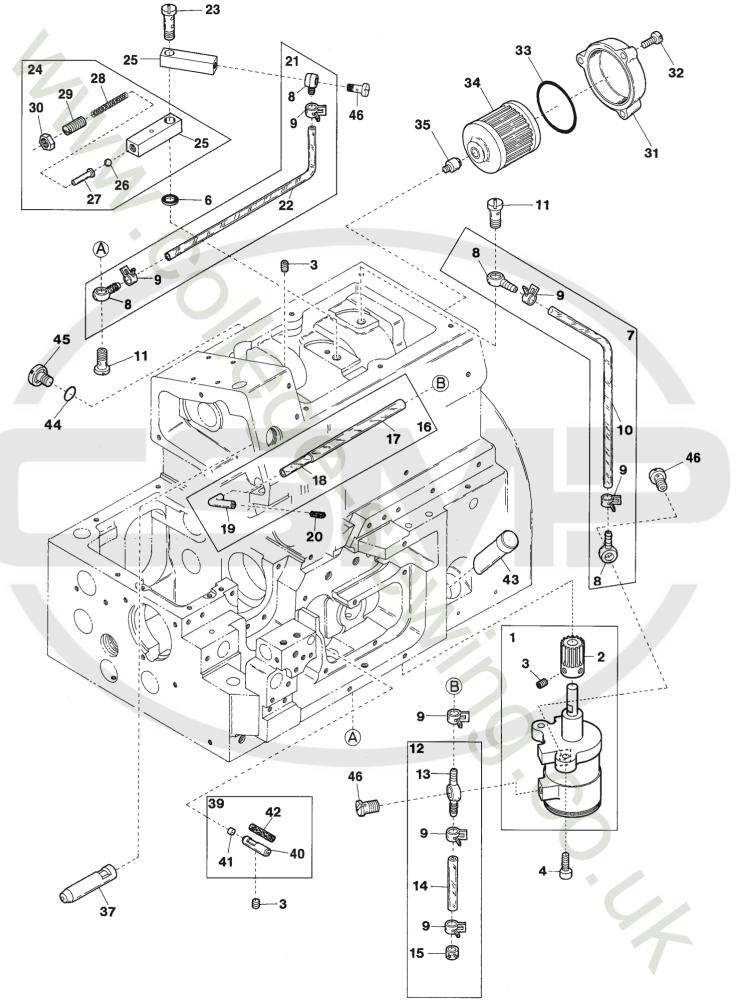
| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|------------------|---|--|----------|
| 1 | 2150064 | Main Feed Bar Lever | 後送リレバー | 1 |
| 2 | 120006 | Screw(M6-1 × 12) | 止ネジ | 4 |
| 3 | 2100251 | Main Feed Bar Lever Pin | 後送リレバーピン |] |
| 4 | 300000 | Washer | ワッシャ | 3 |
| 5 | 100002 | Nut | ナット |] |
| 6 | 000669 | Washer | ワッシャ | 2 |
| 7 | 2150075 | Thrust Plate | スラストプレート | 1 |
| 8 | 0095027 | Retaining Ring | ストップリング | 1 |
| 9 | 2100248 | Main Feed Bar Connection | 後送リリンク | 1 |
| 10 | 2100249 | Connection Bushing | 後送リリンクブッシュ | 1 |
| 11 | 140001 | Screw(M5-0.5 × 12) | 止ネジ | 1 |
| 12 | 2100266 | Feed Bar, Complete Set | 前後送リ台(組) | 1 |
| 13 | 2100242 | Main Feed Bar | <u>後送り台</u> | |
| 14 | 2100241 | Differential Feed Bar | 前送り台 | 1 |
| 15 | 2100243 | Differential Feed Bar Connection | | <u> </u> |
| 16 | 2100244 | Connection Bushing | 前送リリンクブッシュ | 1 |
| 17 | 140000 | Screw(M5-0.5 × 15.5) | | 1 |
| 18 | 2150065 | Feed Bar Driving Shaft | 送り軸 | |
| 19 | 2150066 | Feed Bar Driving Shaft Lever | 送り軸腕 送り軸腕 | |
| 20 | 2100288 | Connecting Rod Pin | 送りロッドピン | 1 |
| 21 | 160007 | Screw(M6-1 × 6) | | i |
| 22 | 2100671 | Differential Rocker, Complete Set | 前送リ腕(組) | 1 |
| 23 | 2100672 | Differential Rocker | 前送り腕(組) | 1 |
| 24 | 2100673 | Differential Regulating Slider | スライダ | 1 |
| 25 | 2100674 | Differential Regulating Slider Cap | スライダ蓋 | |
| 26 | 110033 | Screw(M3-0.5 × 6) | エネジョン エー・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・ | 2 |
| 27 | 2100269 | Differential Lever(Right), C. Set | | 1 |
| 28 | 2100252 | Slider Link | スライダリンク | 1 |
| 29 | 0068202 | Retaining Ring | スティブラウンク ストップリング | 1 |
| 30 | 2100253 | Slider Link Pin | スライダリンクピン | 1 |
| 31 | 2100255 | | | 1 |
| | | Differential Lever(Right) | | 1 |
| 32 | 2100267 | $\frac{\text{Collar}(10 \times 17 \times 8\text{mm})}{\text{Constant}(10 \times 0.7 \times 4)}$ | カラー 止ネジ | 2 |
| 33 | 160001 000690 | Screw(M4-0.7 × 4) | エ <u>ィン</u> スプリングピン | 2 |
| 34 | 2100256 | Spring Pin Differential Lever Spring | | |
| 35 | | | <u>差動レバーバネ</u> Oリング | |
| 36 | 0020538 | O-ring(P7) | | 1 |
| 37 | 2100263 | Differential Lever(Left) | <u>差動レバー(左)</u> ワッシャ | |
| 38 | 000528 | Washer | | |
| 39 | 000561 | Conical Spring Washer | 皿バネワッシャ | |
| 40 | 100000 | Adjusting Nut | 調節ナット | 1. |
| 41 | 190001 | Adjusting Screw(M6-1×11.5, M4.5-0.5> | | |
| 42 | 2100271 | Differential Feed Graduation | 送り目盛板 | <u> </u> |
| 43 | 110016 | Screw(M4-0.7 × 15) | 止ネジ ガール・パ | 2 |
| 44 | 0020350 | Differential Lever Stop | 差動レバーストッパ | 2 |
| 45 | 110017 | Screw(M5-0.8 × 8) | 止ネジ | 2 |
| 46 | 2100257 | Adjusting Screw | アジャスタ | |
| 47 | 2100264 | Adjusting Block | アジャスタ駒 | |
| 48 | 2100259 | Adjusting Block Spring | アジャスタバネ | |
| 49 | 0034293 | Retaining Ring | ストップリング | 1 |



FEED DRIVING MECHANISM

送リ機構

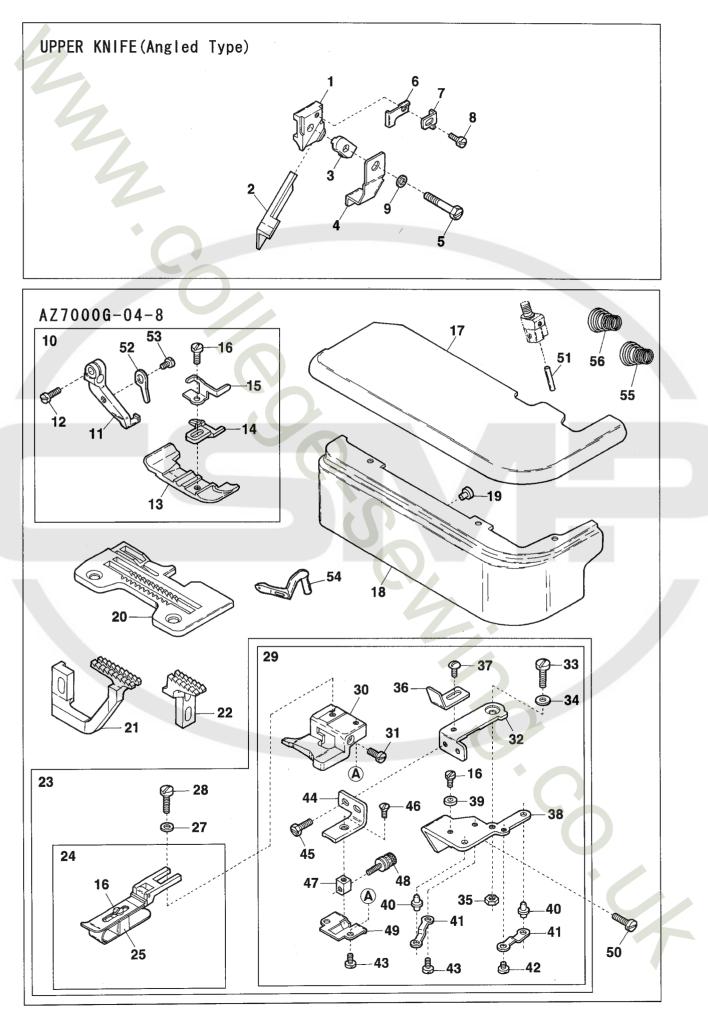
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| Ref.No | Parts No. | Description | 品名 | Amt. Req |
| 1 | 2100865 | Feed Bar Guide Support | 送リ台ガイドサポート | |
| 2 | 110064 | Screw(M4-0.7 × 8) | 止ネジ | 4 |
| 3 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 5 |
| 4 | 2100866 | Feed Bar Shield(Front) | 送り台シール(前) | 1 |
| 5 | 2100867 | Feed Bar Shield(Rear) | 送り台シール(後) | 1 |
| 6 | 2100869 | Feed Bar Shield Guide | 送り台シールガイド | 1 |
| 7 | 2100870 | Feed Bar Guide | 送り台ガイド | 2 |
| 8 | 2100868 | Feed Bar Shield(Upper) | 送り台シール(上) | 1 |
| 9 | 2150063 | Feed Bar Guide Bushing | 送り台ガイドブッシュ | 1 |
| 10 | 160007 | Screw(M6-1 × 6) | 止ネジ | 1 |
| | | | | |
| 11 | 2150290 | Feed Bar Block(Rear) Shaft | 角駒(後)軸 | 1 |
| 12 | 120027 | Screw(M4-0.7 × 25) | 止ネジ | 1 |
| 13 | 2100283 | Feed Bar Block(Rear) | 角駒(後) | 1 |
| 14 | 2150289 | Feed Bar Block(Rear) Lid | 角駒(後)蓋 | 1 |
| 15 | 130002 | Screw(M3-0.5 × 6) | 止ネジ | 1 |
| 16 | 2100280 | Feed Bar Block(Front) | 角駒(前) | 1 |
| 17 | 2100284 | Eccentric Pin Holder | 送リエキセンピン取付台 | 1 |
| 18 | 0020401 | Feed Dog Eccentric Pin | 送リエキセンピン | 1 |
| 19 | 2100277 | Feed Dog Eccentric | 送リエキセン | 1 |
| 20 | 2100278 | Roller Bearing | ニードルベアリング | 1 |
| - | | | | |
| 21 | 2100275 | Feed Dog Driving Connecting Rod | 送リロッド | 1 |
| 22 | 2100276 | Feed Dog Regulating Eccentric | 送リ調節エキセン | 1 |
| 23 | 180002 | Screw(M3-0.5 × 4) | 止ネジ | 2 |
| 24 | 110070 | Screw(M3-0.5 × 6.3) | 止ネジ |] |
| 25 | 2100289 | Feed Dog Regulating Plate Spring | 送リ調節プレートバネ |] |
| 26 | 0023473 | Feed Dog Regulating Plate | 送リ調節プレート | 1 |
| 27 | 2100279 | Feed Dog Regulating Gear | 送リ調節ギア | 1 |
| 28 | 180003 | Screw(M5-0.8 × 8) | 止ネジ | 1 |
| 29 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 3 |
| 30-1 | 2109005 | Differential Feed Dog(Y5) | 前送リ | 1 |
| 30-2 | 2109009 | Differential Feed Dog(Y6) | 前送リ | 1 |
| | 0100000 | | | |
| 31 | 2109006 | Main Feed Dog | 後送リ | 1 |
| 32 | 2109067 | Auxiliary Feed Dog | 小送り | 1 |
| 33 | 110026 | Screw(M3-0.5 × 6) | 止ネジ | 1 |
| 34 | 2150067 | Connecting Rod Cover | 送リロッドカバー | 1 |
| 35 | 130003 | Screw(M4-0.7 × 7.3) | 止ネジ | 2 |
| 36 | 2150291 | $Collar(7 \times 15 \times 10 \text{mm})$ | カラー | 1 |
| 37 | 160001 | Screw(M4-0.7 × 25) | 止ネジ | 1 |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |



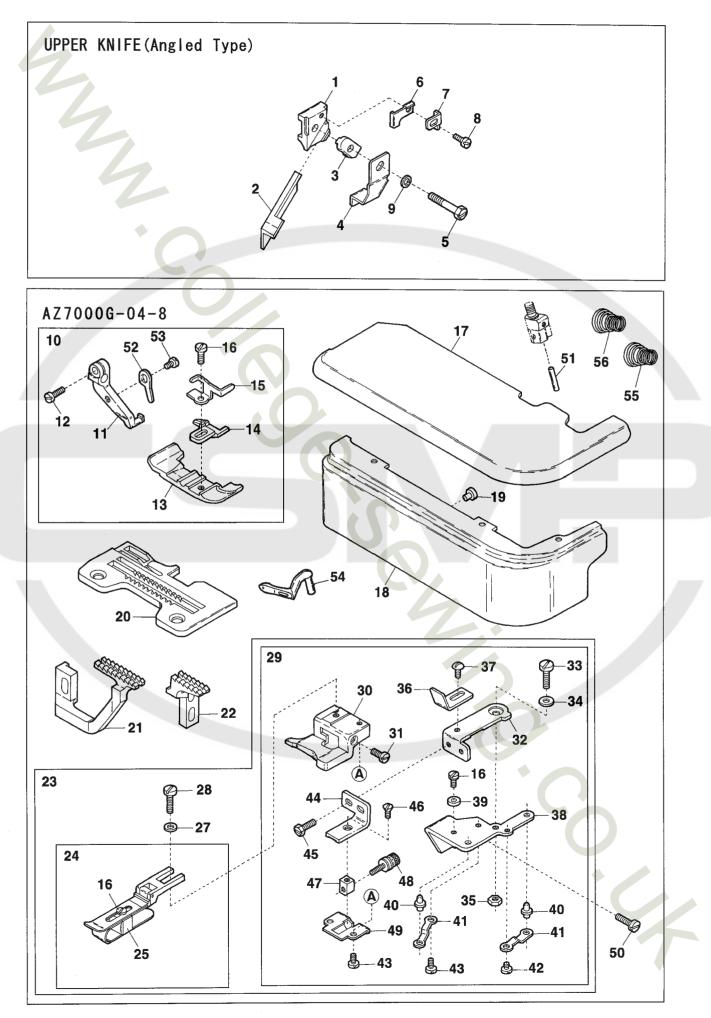
LUBRICATING MECHANISM

給油機構

| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|--|--|----------|
| 1 | 2150714 | Oil Pump, Complete Set | ポンプ(組) | 1 |
| 2 | 2150104 | Worm Wheel | ウオームホイール | 1 |
| 3 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 4 |
| 4 | 120049 | Screw(M4-0.7 × 16)[M4-0.7 × 15] | 止ネジ | 2 |
| 5 | | | | k |
| 6 | 000567 | Seal | パッキン | 1 |
| 7 | 2150723 | Oil Tube, Complete Set | | 1 |
| 8 | 3100370 | Oil Tube Fitting One Way End | | 4 |
| 9 | 0031831 | Oil Tube Clamp | | 7 |
| 10 | 2150724 | Oil Tube(4.6 × 6.4 × 242.5mm) | 給油パイプ | |
| | | | () for a for | I |
| 11 | 320008 | Oil Tube Fitting Stud(M6-1) | 管継手ボルト | 2 |
| 12 | 2150722 | Suction Tube, C. Set | 吸入パイプ(組) | 1 |
| 13 | 3100371 | Oil Tube Fitting Two Way | | 1 |
| 14 | 2110261 | Oil Tube(4.6 × 6.4 × 15mm) | <u></u> 給油パイプ | 1 |
| 15 | 2100957 | Oil Filter | | <u> </u> |
| 16 | 2150725 | Suction Pipe(Upper), C. Set | | 1 |
| 17 | 2150726 | Suction Tube(4 × 6 × 200mm) | | 1 |
| 18 | 2100928 | Suction Tube($2.5 \times 4 \times 60$ mm) | 吸入パイプ | |
| 19 | 2100929 | Suction Pipe(Upper) | | |
| 20 | 310073 | Felt | フェルト | 1 |
| | | | | |
| 21 | 2150202 | Oil Tube, Complete Set | | |
| 22 | 2150207 | Oil Tube(4.6 × 6.4 × 320mm) | <u></u> 給油パイプ | 1 |
| 23 | 320009 | Oil Tube Fitting Stud(Long)(M6-1) | 管継手ボルト(長) | 1 |
| 24 | 2150710 | Oil Pressure Regulating Valve, C. Set | 調圧弁(組) | |
| 25 | 2150713 | Oil Pressure Regulating Valve | | 2 |
| 26 | 0080503 | Oil Pressure Regulating Ball | | |
| 27 | 0030748 | Guide Pin | ガイドピン | 1 |
| 28 | 2150102 | Spring | | |
| 29 | 006861 | Adjusting Screw(1/4-40 × 5) | | |
| 30 | 000419 | Nut | ナット | 1 |
| | | | | · · · · |
| 31 | 2150325 | Oil Filter Cap | オイルフィルタキャップ | 1 |
| 32 | 110045 | Screw(M4-0.7 × 12) | 止ネジ | 3 |
| 33 | 3100061 | O-ring(P42) | 0リング | 1 |
| 34 | 3100345 | Oil Filter | オイルフィルタ | 1 |
| 35 | 3100329 | Filter Housing | オイルフィルタ継手 | 1 |
| 36 | | | | |
| 37 | 2150056 | Oil Pipe | オイルパイプ | |
| 38 | | | | |
| 39 | 2100896 | Oil Pipe, C. Set | オイルパイプ(組) | 1 |
| 40 | 2100895 | Oil Pipe | オイルパイプ | |
| | | | | |
| 41 | 000456 | Seal Plug | 話栓 | 1 |
| 42 | 310090 | Oil Wick | | 1 |
| 43 | 2100032 | Oil Sight Gauge | オイルゲージ | 1 |
| 44 | 0020538 | O-ring(P7) | 0リング | 1 |
| 45 | 110053 | Screw(M6-1 × 8) | 止ネジ | 1 |
| 45 | | | | |
| 45 | 320012 | Oil Tube Fitting Stud(1/4-40) | 管継手ボルト | 2 |



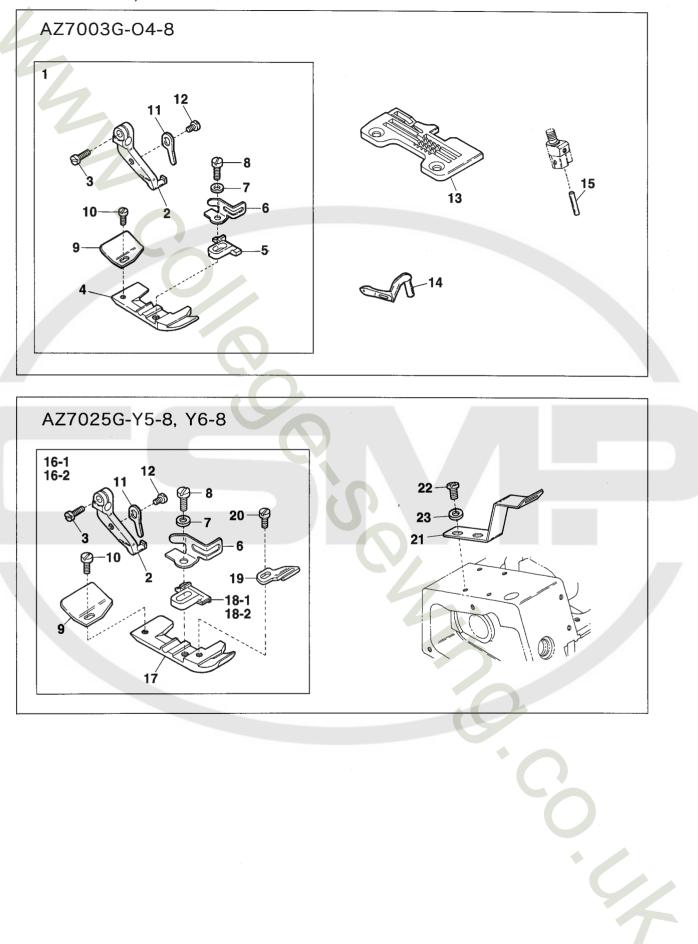
| Ref.No | Parts No. | Description | 品名 | Amt. Re |
|--------|-----------|-----------------------------------|-------------------|---------|
| 1 | 2100385 | Upper Knife Holder | 上メスホルダ(角) | 1 |
| 2 | 0020491 | Upper Knife | 上メス | 1 |
| 3 | 2101435 | Upper Knife Clamp | 上メス押エ | 1 |
| 4 | 2100354 | Upper Knife Chip Guard | 切屑押シ | 1 |
| 5 | 140012 | Screw(M4-0.7 × 18.5) | 止ネジ | 1 |
| 6 | 2100349 | Upper Knife Clamp Plate | 上メス押エ受ケ | 1 |
| 7 | 2100353 | Upper Knife Stop | | 1 |
| 8 | 110038 | Screw(M2.5-0.45 × 4.5) | 止ネジ | 1 |
| 9 | 000665 | Washer | ワッシャ | 1 |
| 10 | 2157086 | Presser Foot, Complete Set(O4) | 押工(組) | 1 |
| | | | | |
| 11 | 2157000 | Presser Foot Hinge | 押エヒンジ | 1 |
| 12 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 1 |
| 13 | 2107030 | Presser Foot(Lower) | 押エ(下) | 1 |
| 14 | 2107004 | Presser Foot Stitch Tongue(O4) | Л | 1 |
| 15 | 2107640 | Finger Guard | フィンガガード | 1 |
| 16 | 005036 | Screw(1/8-44 × 5.6) | 止ネジ | 3 |
| 17 | 2100050 | Cloth Plate | クロスプレート | 1 |
| 18 | 2150211 | Cloth Plate(Lower) | クロスプレート(下) | 1 |
| 19 | 2100052 | Rubber Cushion | クロスプレート(下)埋メ座 | 1 |
| 20 | 2158040 | Stitch Plate(O4) | | 1 |
| | | | | |
| 21 | 2109000 | Differential Feed Dog | | 1 |
| 22 | 2109001 | Main Feed Dog | 後送リ | 1 |
| 23 | 2101027 | Blind-Hemming Guide, C. Set | 裾引定規(組) | 1 |
| 24 | 2101026 | Overhanging Guide Hinge, C. Set | 定規(組) | 1 |
| 25 | 0034867 | Hemming Positioner | 裾引幅調節片 | 1 |
| 26 | | | | |
| 27 | 000533 | Washer | ワッシャ | 1 |
| 28 | 007006 | Screw(9/64-40 × 4) | 止ネジ | 1 |
| 29 | 2101021 | Blind-Hemming Edge Guide, C. Set | | 1 |
| 30 | 2101020 | Blind-Hemming Edge Guide | 裾引定規台 | 1 |
| | | | | |
| 31 | 009624 | Screw(1/8-44 × 5.3) | 止ネジ | 1 |
| 32 | 0022445 | Swing-out Lever | スイングアウトレバー | 1 |
| 33 | 004150 | Screw(11/64-40 × 5.2) | 止ネジ | 1 |
| 34 | 000172 | Conical Spring Washer | 皿バネワッシャ | 1 |
| 35 | 000334 | Nut | ナット | 1 |
| 36 | 0022446 | Overhanging Guide Hinge Stop | 定規ストッパ | 1 |
| 37 | 001331 | Screw(9/64-40 × 3.8) | 止ネジ | 1 |
| 38 | 0022447 | Swing-out Lever Holder | スイングアウトレバー取付台 | 1 |
| 39 | 0022448 | Swing-out Lever Stop | スイングアウトレバーストッ/ | |
| 40 | 0022435 | Edge Guide Positioning Pin | <u></u> 定規固定ピン | 2 |
| | | Ref. No 41 to 56 See the followin | g page. | |



EXCLUSIVE PARTS for UPPER KNIFE(Angled Type), AZ7000G-8 角メス及びサブモデル専用部品 14

| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|------------------------------------|------------|----------|
| 41 | 0022436 | Positioning Pin Holder Spring | 定規固定ピン押エバネ | 2 |
| 42 | 001225 | Screw(1/8-44 × 2.8) | 止ネジ | 1 |
| 43 | 001196 | Screw(1/8-44 × 6) | 止ネジ | 3 |
| 44 | 2101022 | Edge Guide Adjusting Holder | 裾引調節台 | 1 |
| 45 | 004106 | Screw(9/64-40 × 6.5) | 止ネジ | 2 |
| 46 | 007619 | Screw(9/64-40 × 6.3) | 止ネジ | 1 |
| 47 | 0022443 | Adjusting Screw Guide Piece | 調節ネジガイド | 1 |
| 48 | 006444 | Adjusting Screw(1/8-44 × 12.9) | 調節ネジ | 1 |
| 49 | 0022444 | Edge Guide Adjusting Holder Cover | 裾引調節台蓋 | 1 |
| 50 | 110047 | Screw(M4-0.7 × 10) | 止ネジ | 2 |
| | | | | - |
| 51 | 0060297 | Pin | ピン | 1 |
| 52 | 2157040 | Presser Foot Half-stay | 半固定片 | 1 |
| 53 | 110050 | Screw(M3.5-0.6 × 4.5) | 止ネジ | 1 |
| 54 | 2109320 | Upper Looper | 上ルーパ | 1 |
| 55 | 0024157 | Needle Thread Tension Spring | 針糸調子バネ | 1 |
| 56 | 0024156 | Lower Looper Thread Tension Spring | 下ルーパ糸調子バネ | 1 |

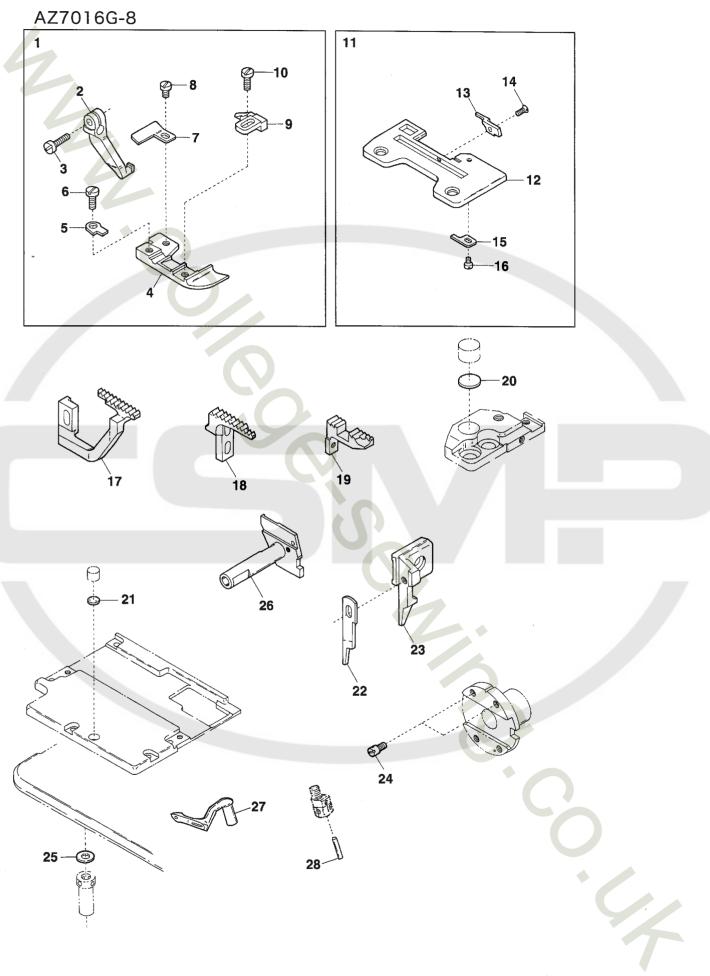
AZ7003G-8, 7025G-8



AZ7003G-8, 7025G-8 EXCLUSIVE PARTS

| | | | ······································ | |
|--------|-----------|--------------------------------|--|----------|
| Ref.No | Parts No. | Description | 品名 | Amt. Req |
| 1 | 2157050 | Presser Foot, C. Set(O4) | 押工(組) | 1 |
| 2 | 2157000 | Presser Foot Hinge | 押エヒンジ | 1 |
| 3 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 1 |
| 4 | 2157020 | Presser Foot(Lower) | 押エ(下) | 1 |
| 5 | 2157200 | Presser Foot Stitch Tongue(O4) | Т | 1 |
| 6 | 2107643 | Finger Guard | フィンガガード | 1 |
| 7 | 000444 | Washer | ワッシャ | 1 |
| 8 | 005036 | Screw(1/8-44 × 5.6) | 止ネジ | 1 |
| 9 | 0034535 | Thread Chain Guide | 空環ガイド | 1 |
| 10 | 004237 | Screw(3/32-56 × 2.6) | 止ネジ |] |
| | | | | |
| 11 | 2157040 | Presser Foot Half-stay | 半固定片 | 1 |
| 12 | 110050 | Screw(M3.5-0.6 × 4.5) | 止ネジ | 1 |
| 13 | 2158041 | Stitch Plate(O4) | 針板 | 1 |
| 14 | 2109320 | Upper Looper | 上ルーパ | 1 |
| 15 | 0060297 | Pin | ピン | 1 |
| 16-1 | 2157118 | Presser Foot, C. Set(Y5) | 押工(組) | 1 |
| 16-2 | 2157119 | Presser Foot, C. Set(Y6) | 押工(組) | 1 |
| 17 | 2107631 | Presser Foot(Lower) | 押エ(下) | 1 |
| 18-1 | 2107650 | Presser Foot Stitch Tongue(Y5) | Л | 1 |
| 18-2 | 2157651 | Presser Foot Stitch Tongue(Y6) | Л |] |
| 19 | 2107670 | Presser Foot Tape Guide | 押エテープガイド | 1 |
| 20 | 001230 | Screw(3/32-56 × 3.8) | 止ネジ | 1 |
| | | | | |
| 21 | 0024130 | Tape Guide(Upper) | テープガイド(上) | 1 |
| 22 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 2 |
| 23 | 000538 | Washer | ワッシャ | 2 |





AZ7016G-8 EXCLUSIVE PARTS

| Ref.No | Parts No. | Description | 品名 | Amt. Rec |
|--------|-----------|-------------------------------------|-----------|----------|
| 1 | 2157185 | Presser Foot, C. Set(O2) | 押工(組) | 1 |
| 2 | 2157002 | Presser Foot Hinge | 押エヒンジ | 1 |
| 3 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 1 |
| 4 | 0024505 | Presser Foot(Lower) | 押エ(下) | 1 |
| 5 | 0024421 | Presser Foot Hinge Spring | 押エヒンジバネ | Γ |
| 6 | 004131 | Screw(1/8-44 × 6) | 止ネジ | 1 |
| 7 | 0022156 | Thread Chain Guide | 空環ガイド | Ţ |
| 8 | 004237 | Screw(3/32-56 × 2.6) | 止ネジ | 1 |
| 9 | 0024506 | Presser Foot Stitch Tongue | Л | 1 |
| 10 | 004138 | Screw(1/8-44 × 5) | 止ネジ | 1 |
| | | | | |
| 11 | 2108016 | Stitch Plate, Complete Set | 針板(組) | 1 |
| 12 | 2108017 | Stitch Plate | 針板 | 1 |
| 13 | 2108015 | Stitch Plate Tongue | 針板爪 | 1 |
| 14 | 004204 | Screw(3/32-100 × 2.2) | 止ネジ | 1 |
| 15 | 0024503 | Stitch Plate Tongue Stop | 針板爪ストッパ | 1 |
| 16 | 001228 | Screw(3/32-56 × 3.2) | 止ネジ | 1 |
| 17 | 2109017 | DifferentialFeedDog(withRubberFace) | 前送リ(ゴム送リ) | 1 |
| 18 | 2109018 | Main Feed Dog(with Rubber Face) | 後送リ(ゴム送リ) | 1 |
| 19 | 2109019 | Auxiliary Feed Dog | 小送リ | 1 |
| 20 | 000932 | Rubber Cushion(Large) | 埋メ座(大) | 1 |
| | | | | |
| 21 | 000933 | Rubber Cushion(Medium) | 埋メ座(中) | 1 |
| 22 | 0023580 | Upper Knife | 上メス | 1 |
| 23 | 2100346 | Upper Knife Holder | 上メスホルダ | 1 |
| 24 | 180002 | Screw(M3-0.5 × 4) | 止ネジ | 2 |
| 25 | 300040 | Washer | ワッシャ | 1 |
| 26 | 2100177 | Lower Knife Holder | 下メス台 | 1 |
| 27 | 2109320 | Upper Looper | 上ルーパ | 1 |
| 28 | 0060297 | Pin | ピン | 1 |

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AZ7120G-8, 7125G-8 EXCLUSIVE PARTS(1) サブモデル専用部品(1) 17

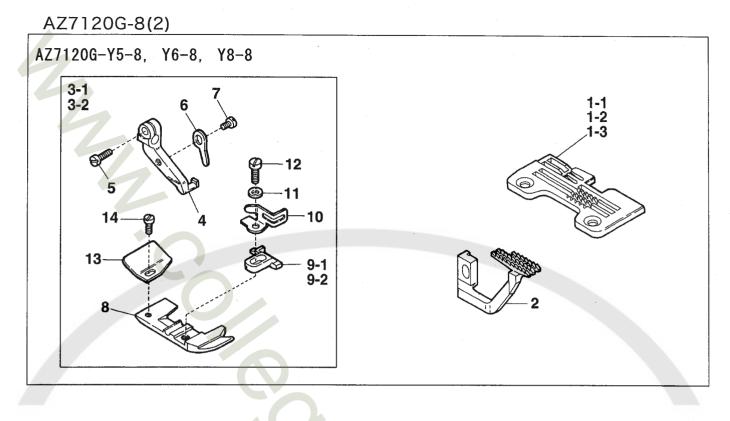
| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|-------------------------------------|-----------|----------|
| 1 | 2150259 | Eye Guard Spacer | アイガードスペーサ |] |
| 2 | 100001 | Nut | ナット | 1 |
| 3 | 2100134 | Needle Bar Driving Lever | 針棒クランク軸腕 |] |
| 4 | 2150602 | Crankshaft Bushing | ー 中ブッシュ |] |
| 5 | 2150255 | Crankshaft | クランクシャフト | 1 |
| 6 | 2150418 | Needle Thread Pull-off | 針糸繰り | 1 |
| 7 | 110064 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 8 | 000644 | Spring Washer | スプリングワッシャ | 1 |
| 9 | 2121234 | Upper Knife Holder(Flat Type) | 上メスホルダ(平) | 1 |
| 10 | 2150256 | Upper Knife(Flat Type) | 上メス(平) | 1 |
| | | | , | 1 |
| 11 | 2100160 | Upper Knife Driving Connecting Rod | 上メスロッド | 1 |
| 12 | 2101416 | Upper Looper Driving Lever | 上ルーパ軸腕 | 1 |
| 13 | 2101418 | Driving Shaft Thrust Ring | スラストリング | 1 |
| 14 | 2100215 | Looper Driving Lever Connecting Rod | ルーパロッド | 1 |
| 15 | 2150258 | Lower Looper Driving Lever | 下ルーパ軸腕 | 1 |
| 16 | 2100218 | Driving Shaft Thrust Ring | スラストリング | 1 |
| 17 | 2119323 | Upper Looper | 上ルーパ | 1 |
| 18 | 2150415 | Looper Holder Cover | ルーパ台カバー | 1 |

* The frame of this model is different from that of AZ7020G-8.

* フレーム はAZ7020G-8と異なります。

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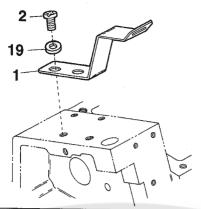
AZ7120G-8 EXCLUSIVE PARTS(2)

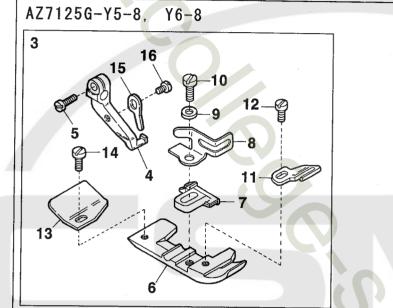
サブモデル専用部品(2) 18

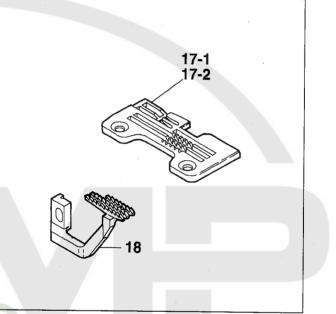
| Ref.No | Parts No. | Description | 品名 | Amt. Reg |
|--------|-----------|------------------------------------|-------------|---------------------------------------|
| 1-1 | 2158045 | Stitch Plate(Y5) | | |
| 1-2 | 2158044 | Stitch Plate(Y6) | | |
| 1-3 | 2158047 | Stitch Plate(Y8) | 針板 | |
| 2 | 2109009 | Differential Feed Dog(Y) | 前送リ | 1 |
| 3-1 | 2157058 | Presser Foot, C. Set(Y5, Y6) | 押工(組) | 1 |
| 3-2 | 2157081 | Presser Foot, C. Set(Y8) | 押工(組) | 1 |
| 4 | 2157000 | Presser Foot Hinge | 押エヒンジ | |
| 5 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | |
| 6 | 2157040 | Presser Foot Half-stay | 半固定片 | |
| 7 | 110050 | Screw(M3.5-0.6 × 4.5) | 止ネジ | 1 |
| 8 | 2157020 | Presser Foot (Lower) | 押エ(下) | 1 |
| 9-1 | 2157206 | Presser Foot Stitch Tongue(Y5, Y6) | Л | 1 |
| 9-2 | 2157212 | Presser Foot Stitch Tongue(Y8) | | · · · · · · · · · · · · · · · · · · · |
| 10 、 | 2107643 | Finger Guard | フィンガガード | 1 |
| | | | ····· | |
| 11 | 000444 | Washer | ワッシャ | 1 |
| 12 | 005036 | Screw(1/8-44 × 5.6) | | 1 |
| 13 | 0034535 | Thread Chain Guide | | 1 |
| 14 | 004237 | Screw(3/32-56 × 2.6) | <u>止</u> ネジ | 1 |
| | | | | |

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AZ7125G-8(2)





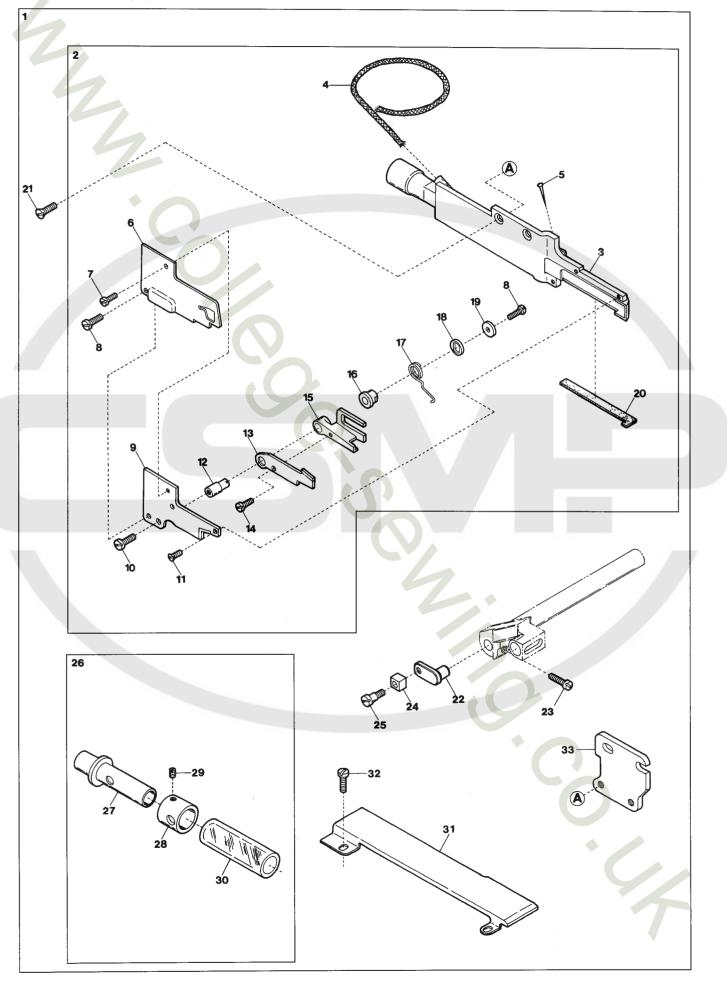


AZ7125G-8 EXCLUSIVE PARTS(2)

| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|------------------------------------|-----------|----------|
| 1 | 0024130 | Tape Guide(Upper) | テープガイド(上) |] |
| 2 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 2 |
| 3 | 2157119 | Presser Foot, C. Set(Y5, Y6) | 押工(組) |] |
| 4 | 2157000 | Presser Foot Hinge | 押エヒンジ | 1 |
| 5 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 1 |
| 6 | 2107631 | Presser Foot (Lower) | 押エ(下) | 1 |
| 7 | 2107651 | Presser Foot Stitch Tongue(Y5, Y6) | Л | 1 |
| 8 | 2107643 | Finger Guard | フィンガガード | 1 |
| 9 | 000444 | Washer | ワッシャ | 1 |
| 10 | 005036 | Screw(1/8-44 × 5.6) | 止ネジ | 1 |
| | | | | |
| 11 | 2107670 | Presser Foot Tape Guide | 押エテープガイド | Ī |
| 12 | 001230 | Screw(3/32-56 × 3.8) | 止ネジ | 1 |
| 13 | 0034535 | Thread Chain Guide | 空環ガイド | 1 |
| 14 | 004237 | Screw(3/32-56 × 2.6) | 止ネジ | 1 |
| 15 | 2157040 | Presser Foot Half-stay | 半固定片 | 1 |
| 16 | 110050 | Screw(M3.5-0.6 × 4.5) | 止ネジ | 1. |
| 17-1 | 2158045 | Stitch Plate(Y5) | 針板 | 1 |
| 17-2 | 2158044 | Stitch Plate(Y6) | 針板 | 1 |
| 18 | 2109009 | Differential Feed Dog(Y) | 前送リ | 1 |
| 19 | 000538 | Washer | ワッシャ | 2 |

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K2 DEVICE(1)



K2 DEVICE(1)

K2装置(1)

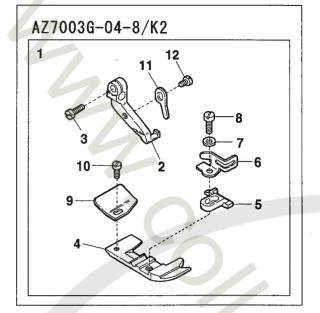
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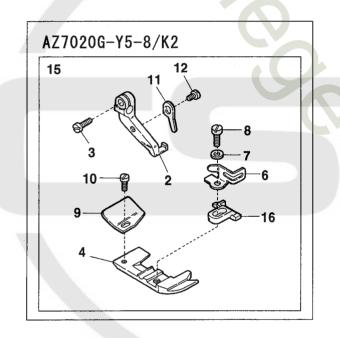
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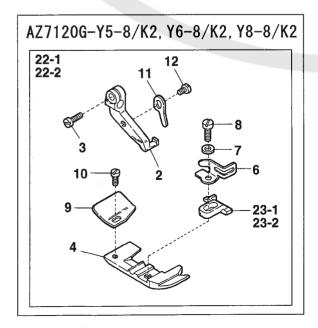
| Ref.No | Parts No. | Description | 品名 | Amt. Rec |
|--------|-----------|-------------------------------------|--------------|----------|
| 1 | 2159901 | K2 Device, Complete Set | K2装置(組) |] |
| 2 | 2111050 | Suction Pipe, Complete Set | 吸込管(組) | 1 |
| 3 | 2111051 | Suction Pipe | 吸込管本体 | 1 |
| 4 | 310017 | Oil Wick | 油芯 | 1 |
| 5 | 000755 | Oil Wick Pin | 止メピン | 1 |
| 6 | 2111063 | Suction Pipe Cover | 吸込管カバー | 1 |
| 7 | 004237 | Screw(3/32-56 × 2.6) | 止ネジ | 1 |
| 8 | 004404 | Screw(3/32-56 × 5.1) | 止ネジ | 2 |
| 9 | 2111055 | Upper Trimming Knife | 上刃 | 1 |
| 10 | 004131 | Screw(1/8-44 × 6) | 止ネジ | 1 |
| | | | | |
| 11 | 004139 | Screw(3/32-56 × 3) | 止ネジ | 2 |
| 12 | 2111059 | Lower Trimming Knife Holder Pin | 下刃支持ピン | 1 |
| 13 | 2111056 | Lower Trimming Knife | 下刃 | 1 |
| 14 | 004236 | Screw(3/32-56 × 4.2) | 止ネジ | 1 |
| 15 | 2111057 | Lower Trimming Knife Driving Plate | 下刃駆動板 | 1 |
| 16 | 2111062 | Spring Sleeve | 下刃バネスリーブ | 1 |
| 17 | 2111061 | Lower Trimming Knife Pushing Spring | 下刃圧着バネ | 1 |
| 18 | 2111066 | Spring Protect Washer | 下刃バネワッシャ | 1 |
| 19 | 2111060 | Washer | ワッシャ | 1 |
| 20 | 2111067 | Air Shield Rubber | 隙間防止ゴム | 1 |
| | | | | |
| 21 | 007623 | Screw(9/64-40 × 5.3) | 止ネジ | 2 |
| 22 | 2111058 | Lower Trimming Knife Guide Support | 下刃ガイド取付台 | 1 |
| 23 | 110068 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 24 | 2101011 | Lower Trimming Knife Guide | 下刃ガイド | 1 |
| 25 | 270001 | Screw(1/8-44 × 3) | 止ネジ | 1 |
| 26 | 0021451 | Suction Power Control, C. Set | 吸引力調整管(組) | 1 |
| 27 | 0021457 | Suction Power Control Tube(Inner) | 吸引力調整台 | 1 |
| 28 | 0021456 | Suction Power Control Tube | 吸引力調整管 | 1 |
| 29 | 001892 | Screw(1/8-44 × 2.9) | 止ネジ | 1 |
| 30 | 0021450 | Nylon Hose | 吸引チューブ | 1 |
| | | | <u> </u> | |
| 31 | 2101059 | Cloth Plate Spacer | クロスプレートスペーサ | 1 |
| 32 | 110042 | Screw(M3.5-0.6 × 4) | 止ネジ | 2 |
| 33 | 2151000 | Suction Pipe Support | 吸込管取付台 | 1 |

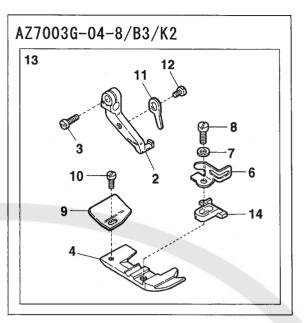


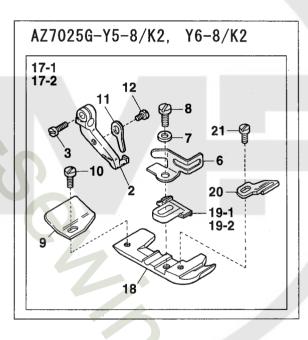


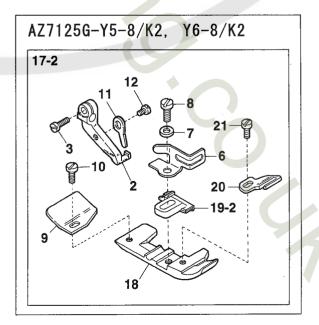












K2 DEVICE(2)

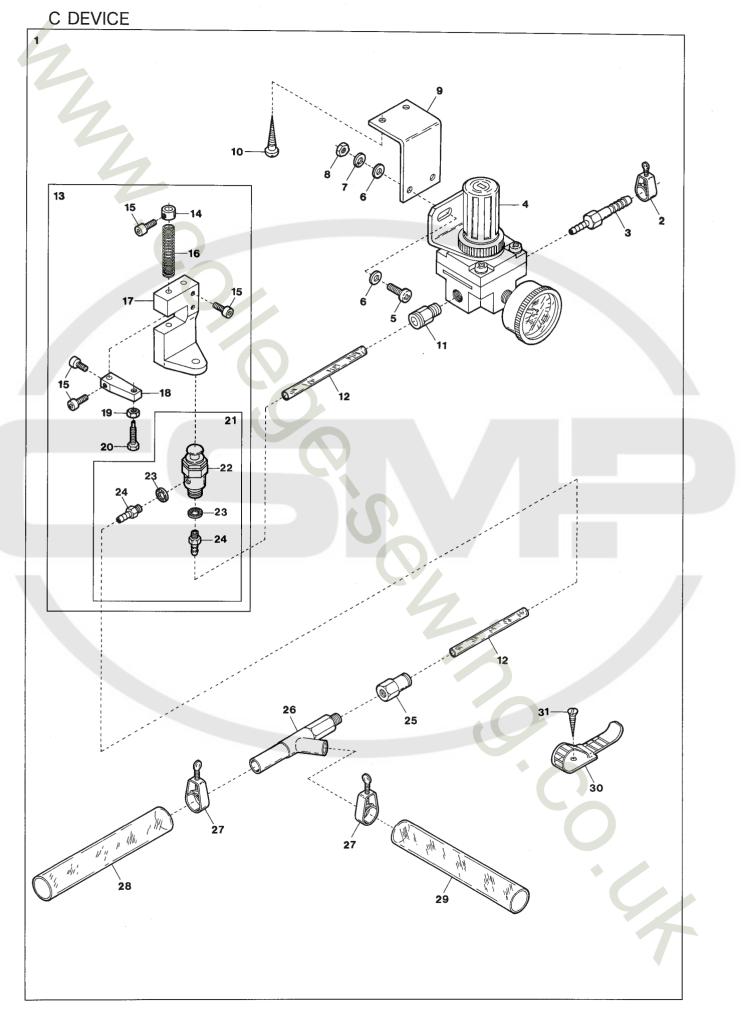
K2装置(2)

21

| Ref.No | Parts No. | Description | 品名 | Amt. Reg |
|--------|-----------|------------------------------------|----------|----------|
| 1 | 2157062 | Presser Foot, C. Set(O4) | 押工(組) | 1 |
| 2 | 2157000 | Presser Foot Hinge | 押エヒンジ | 1 |
| 3 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 1 |
| 4 | 2157020 | Presser Foot (Lower) | 押工(下) | <u> </u> |
| 5 | 2157200 | Presser Foot Stitch Tongue(O4) | | 1 |
| 6 | 2107643 | Finger Guard | フィンガガード | |
| 7 | 000444 | Washer | ワッシャ | |
| 8 | 005036 | Screw(1/8-44 × 5.6) | 止ネジ | |
| 9 | 2107219 | Thread Chain Guide | | i |
| 10 | 004237 | Screw(3/32-56 × 2.6) | | |
| | | | | |
| 11 | 2157040 | Presser Foot Half-stay | 半固定片 | |
| 12 | 110050 | Screw(M3.5-0.6 × 4.5) | 止ネジ | 1 |
| 13 | 2157072 | Presser Foot, C. Set(O4) | 押エ(組) | 1 |
| 14 | 2157204 | Presser Foot Stitch Tongue(O4) | Т | 1 |
| 15 | 2157102 | Presser Foot, C. Set(Y5) | | |
| 16 | 2157205 | Presser Foot Stitch Tongue(Y5) | π | 1 |
| 17-1 | 2157121 | Presser Foot, C. Set(Y5) | | |
| 17-2 | 2157122 | Presser Foot, C. Set(Y6) | | 1 |
| 18 | 2107631 | Presser Foot(Lower) | | 1 |
| 19-1 | 2107650 | Presser Foot Stitch Tongue(Y5) | Л | <u>_</u> |
| 19-2 | 2107651 | Presser Foot Stitch Tongue(Y6) | π | 1 |
| 20 | 2107670 | Presser Foot Tape Guide | 押エテープガイド | <u> </u> |
| | | | | |
| 21 | 001230 | Screw(3/32-56 × 3.8) | 止ネジ | 1 |
| 22-1 | 2157058 | Presser Foot, C. Set(Y5, Y6) | 押工(組) | 1 |
| 22-2 | 2157083 | Presser Foot, C. Set(Y8) | 押工(組) | 1 |
| 23-1 | 2157206 | Presser Foot Stitch Tongue(Y5, Y6) | | 1 |
| 23-2 | 2157212 | Presser Foot Stitch Tongue(Y8) | Л | 1. |
| | | | | |

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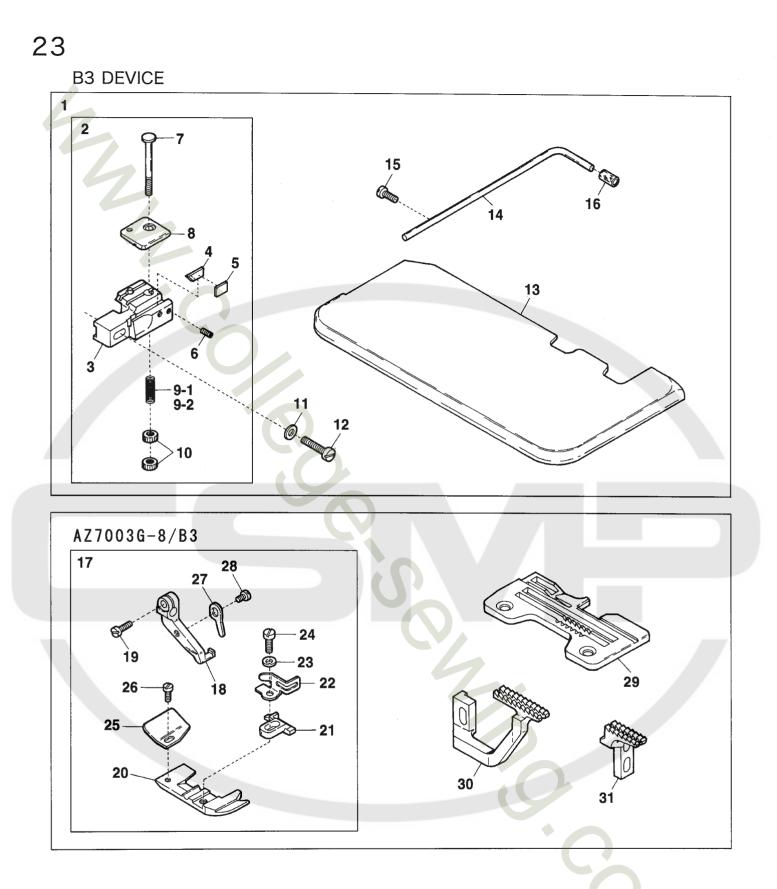


C DEVICE

22

| | - | | | |
|--------|-----------|--------------------------------------|----------------|----------|
| Ref.No | Parts No. | Description | 品名 | Amt. Req |
| 1 | 2109932 | C Device, Complete Set | C装置(組) | 1 |
| 2 | 0033939 | Hose Band(1/4 inch) | ホースバンド(1/4インチ) | 1 |
| 3 | 1094011 | Hose Nipple($PT1/8 \times 8$) | ホースニップル | 1 |
| 4 | 1097000 | Regulator(AR2000-01BG) | レギュレータ | 1 |
| 5 | 009960 | Screw(M5-0.8 × 16) | 止ネジ | 2 |
| 6 | 000669 | Washer | ワッシャ | 4 |
| 7 | 000600 | Spring Washer | スプリングワッシャ | 2 |
| 8 | 000009 | Nut | ナット | 2 |
| 9 | 1097001 | Regulator Support | レギュレータ取付板 | 1 |
| 10 | 006905 | Wood Screw(ϕ 5.1 × 20) | 木ネジ | 2 |
| | | | | |
| 11 | 0010263 | Connector(EC6-PT1/8) | コネクタ | 1 |
| 12 | 1096000 | Nylon Hose(4 × 6 × 2000mm) | ナイロンホース | 1 |
| 13 | 1298000 | Air Valve, Complete Set | エアバルブ(組) | 1 |
| 14 | 0033938 | Collar($6.4 \times 13 \times 9$ mm) | エアバルブ補助バネカラー | 1 |
| 15 | 005040 | Screw(11/64-40 × 8.5) | 止ネジ | 5 |
| 16 | 0033937 | Return Spring | エアバルブ補助バネ | 1 |
| 17 | 0033936 | Air Valve Holder | エアバルブ取付台 | 1 |
| 18 | 0033935 | Air Valve Stop | エアバルブストッパ | 1 |
| 19 | 000334 | Nut | ナット | 1 |
| 20 | 005505 | Adjusting Screw(11/64-40 × 16) | 調節ネジ | 1 |
| | | | | |
| 21 | 1090133 | TAC Valve, C. Set | TACバルブ(組) | 1 |
| 22 | 0010052 | TAC Valve | TAC バルブ | 1 |
| 23 | 000623 | Gasket | パッキン | 2 |
| 24 | 0010112 | Joint(I-4) | 継手 | 2 |
| 25 | 0010290 | Connector(EFC6-PT1/8) | 継手 | 1 |
| 26 | 0010310 | Venturi Tube | ベンチュリ管 | 1 |
| 27 | 0033940 | Hose Band(3/8 inch) | ホースバンド(3/8インチ) | 2 |
| 28 | 1096004 | Vinyl Hose(12 × 18 × 1500mm) | ビニールホース | 1 |
| 29 | 1096005 | Vinyl Hose(12 × 18 × 500mm) | ビニールホース | 1 |
| 30 | 0011987 | UL Clamp | ULクランプ | 3 |
| | | | | |
| 31 | 009814 | Wood Screw(ϕ 3.1 × 20) | 木ネジ | 3 |
| | | | | |

009814

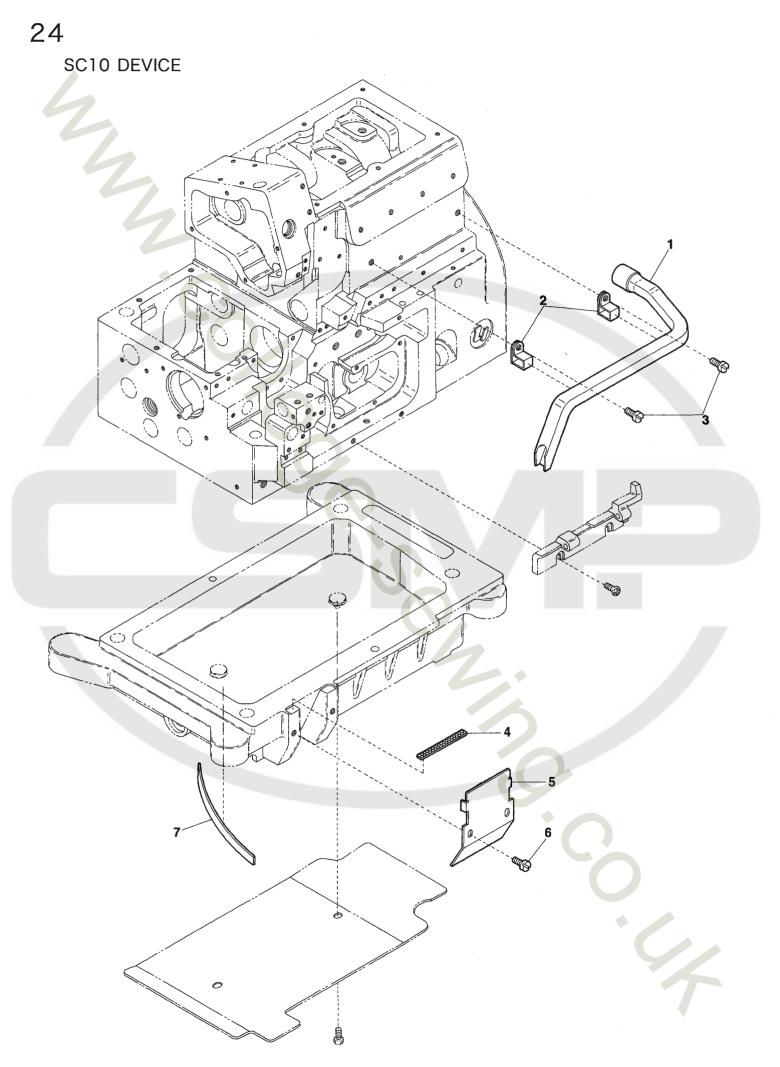


B3 DEVICE

. C

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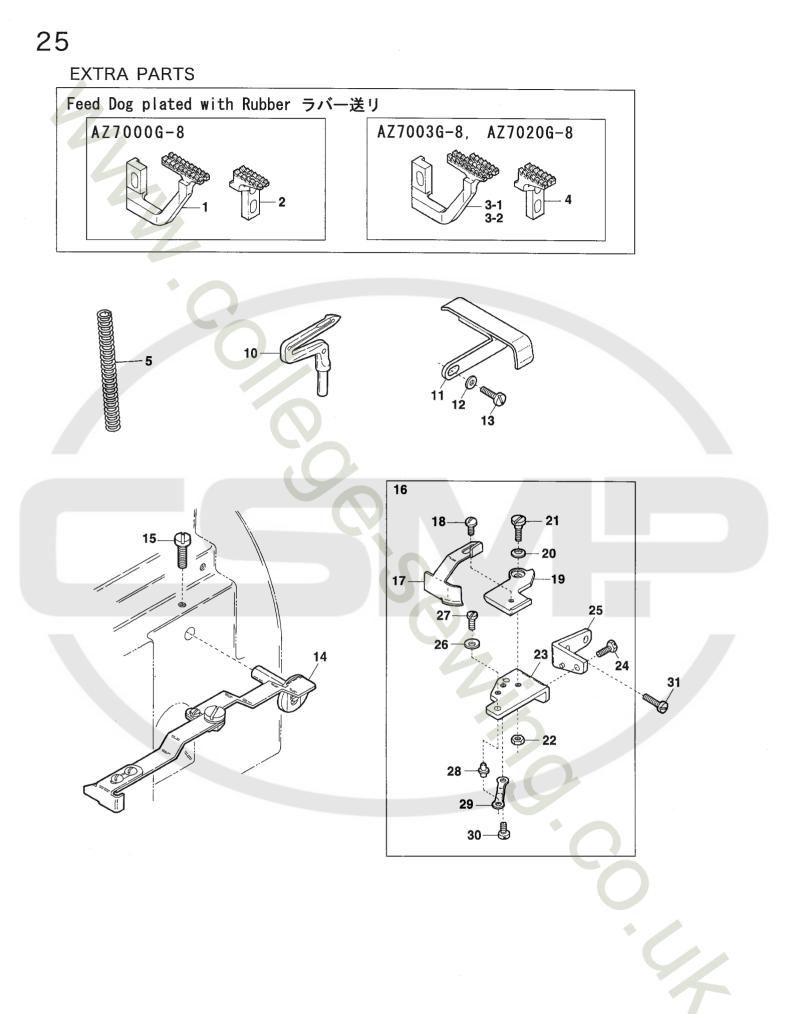
| Ref.No | Parts No. | Description | 品名 | Amt. Rec |
|--------|-----------|---|--------------------|----------|
| 1 | 2109907 | B3 Device, C. Set | B3装置(組) | 1 |
| 2 | 2101133 | Back Tack Cutting Unit | 空環切リ装置(組) | 1 |
| 3 | 2101134 | Thread Chain Cutting Knife Holder | 刃取付台 | 1 |
| 4 | 0023184 | Thread Chain Cutting Knife | 刃 | 1 |
| 5 | 0023169 | Thread Chain Cutting Knife Holder Space | er 刃取付台スペーサ | 1 |
| 6 | 003637 | Screw(1/8-44 × 2.5) | 止ネジ | 2 |
| 7 | 004205 | Screw(11/64-40 × 18) | 止ネジ | 1 |
| 8 | 0024308 | Thread Chain Holder | | 1 |
| 9-1 | 0023182 | Thread Chain Holder Spring(Standar | rd) 空環押エバネ(標準) | 1 |
| 9-2 | 0033711 | Thread Chain Holder Spring (with Stronger Press | ure) 空環押エバネ(バネ圧強い) | 1 |
| 10 | 000361 | Adjusting Nut | 空環押エバネ調節ナット | 2 |
| | | | | |
| 11 | 000535 | Washer | ワッシャ | 1 |
| 12 | 110044 | Screw(M3-0.6 × 14) | 止ネジ | 1 |
| 13 | 2101050 | Cloth Plate | クロスプレート | 1 |
| 14 | 0036905 | Synchronizer Positioning Pin | ポジショナピン | 1 |
| 15 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 16 | 0081848 | Synchronizer Cushion | ポジショナピンクッション | · 1 |
| 17 | 2157070 | Presser Foot, C. Set(O4) | 押工(組) | 1 |
| 18 | 2157000 | Presser Foot Hinge | | 1 |
| 19 | 110004 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 20 | 2157020 | Presser Foot(Lower) | 押エ(下) | 1 |
| | | | | |
| 21 | 2157204 | Presser Foot Stitch Tongue(O4) | Л | 1 |
| 22 | 2107643 | Finger Guard | フィンガガード | 1 |
| 23 | 000444 | Washer | ワッシャ | 1 |
| 24 | 005036 | Screw(1/8-44 × 5.6) | 止ネジ | 1 |
| 25 | 0034535 | Thread Chain Guide | | 1 |
| 26 | 004237 | Screw(3/32-56 × 1.7) | 止ネジ | 1 |
| 27 | 2157040 | Presser Foot Half-stay | 半固定片 | 1 |
| 28 | 110050 | Screw(M3.5-0.6 × 4.5) | 止ネジ | 1 |
| 29 | 2158042 | Stitch Plate(O4) | 針板 | 1 |
| 30 | 2109010 | Differential Feed Dog | 前送り | 1 |
| | · · · · | | | |
| 31 | 2109011 | Main Feed Dog | 後送リ | 1 |
| | | Y | | |



SC10 DEVICE

SC10装置 24

| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|-------------------------|----------|----------|
| 1 | 2151067 | Lint Removal Pipe | 集塵パイプ | 1 |
| 2 | 2151066 | Pipe Clamp | パイプ固定バンド | 2 |
| 3 | 110094 | Screw(M4-0.7 × 6) | 止ネジ | 2 |
| 4 | 2151059 | Blowing Hole Screen | 吹キ出シロ板 | 1 |
| 5 | 2151057 | Wind Guide Plate(Front) | 風案内板(前) |] |
| 6 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 2 |
| 7 | 2151058 | Air Deflector | 風調整板 |] |

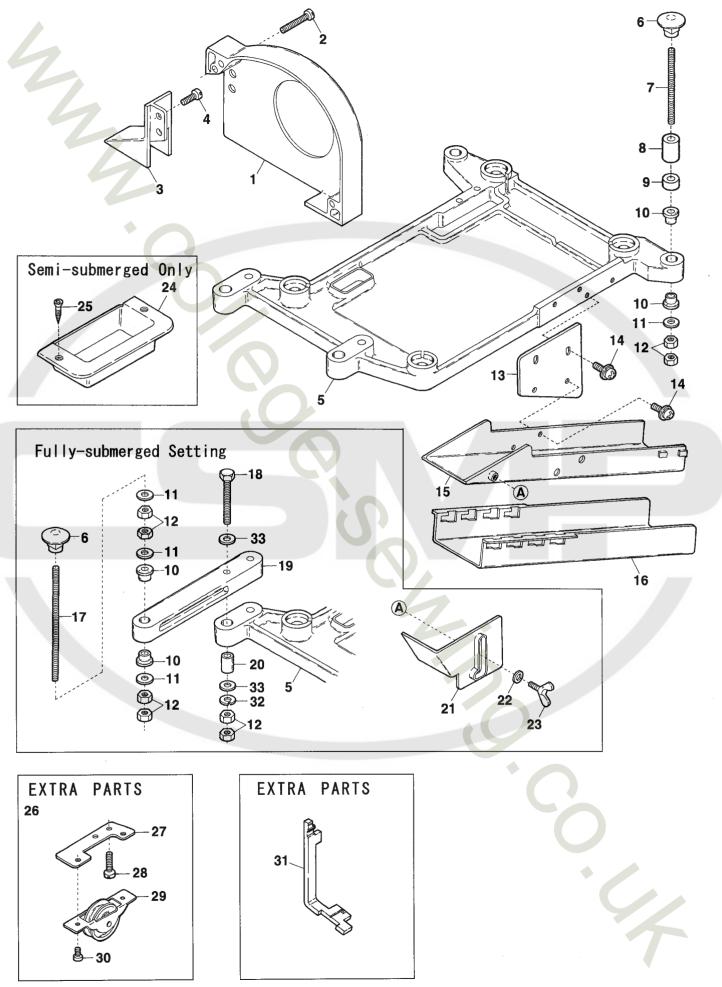


EXTRA PARTS

特注部品

9

| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|--------------------------------------|--|----------|
| 1 | 2109070 | Differential Feed Dog | 前送リ | 1 |
| 2 | 2109074 | Main Feed Dog | 後送リ | 1 |
| 3 | 2109072 | Differential Feed Dog(O4) | 前送リ | 1 |
| 4 | 2109076 | Main Feed Dog | 後送リ | 1 |
| 5 | 2150157 | Presser Spring | 押エバネ | 1 |
| 6 | | | | |
| 7 | | | | |
| 8 | | | ······································ | |
| 9 | | | | |
| 10 | 2109349 | Lower Looper(Special coating) | 下ルーパ(特殊コーティング) | 1 |
| 11 | 2151015 | Cloth Plate(Right) Unit | クロスプレート(右)(組) | 1 |
| 12 | 110003 | Screw(M3.5-0.6 × 6) | 止ネジ | 1 |
| 13 | 000535 | Washer | ワッシャ | 1 |
| 14 | 0020700 | Edge Guide, Complete Set | 当テ定規(組) | 1 |
| 15 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 16 | 0022430 | Edge Guide, Complete Set | 当テ定規(組) | 1 |
| 17 | 0022432 | Edge Guide | 当テ定規 | 1 |
| 18 | 001330 | Screw(9/64-40 × 3.8) | 止ネジ | 1 |
| 19 | 0022431 | Edge Guide Swing-out Lever | スイングアウトレバー | 1 |
| 20 | 000172 | Conical Spring Washer | 皿バネワッシャ | 1 |
| | | | | |
| 21 | 004150 | Screw(11/64-40 × 5.2) | 止ネジ | 1 |
| 22 | 000334 | Nut | ナット | 1 |
| 23 | 0022434 | Edge Guide Swing-out Lever Holder | スイングアウトレバー取付台 | - |
| 24 | 005506 | Screw(11/64-40 × 8) | 止ネジ | 1 |
| 25 | 0022433 | EdgeGuideSwing-outLeverHolderSupport | | 1 |
| 26 | 0022437 | Edge Guide Swing-out Lever Stop | レバーストッパ | 1 |
| 27 | 001227 | Screw(1/8-44 × 3.8) | 止ネジ | 1 |
| 28 | 0022435 | Edge Guide Positioning Pin | 定規固定ピン | 1 |
| 29 | 0022436 | Positioning Pin Holder Spring | 定規固定ピン押エバネ | 1 |
| 30 | 001225 | Screw(1/8-44 × 2.8) | 止ネジ | 1 |
| 31 | 110047 | Screw(M4-0.7 × 10) | 止ネジ | 1 |
| | | • • | | |



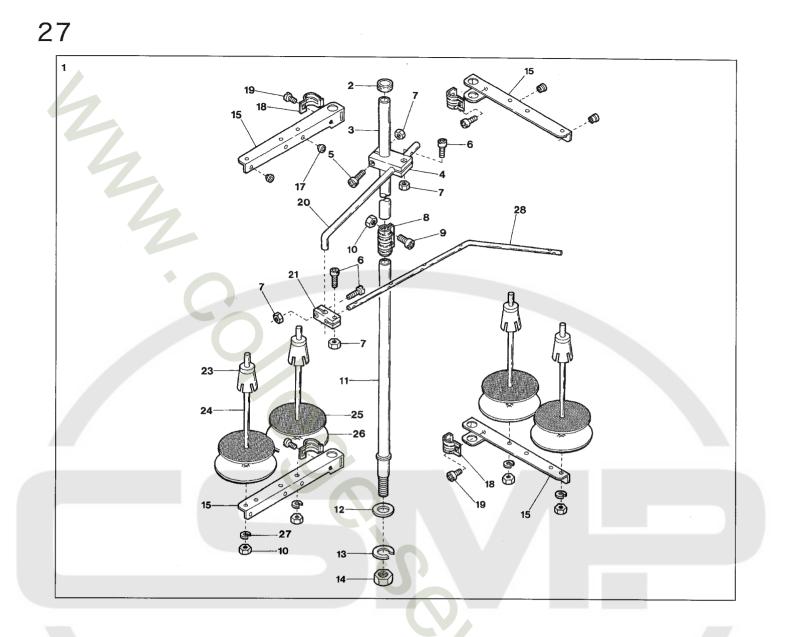
MICELLANEOUS SUPPORTING BOARD

受ケ板関係

| 6 |
|---|
| - |
| |

| Ref.No | Parts No. | Description | 品 | 名 | Amt. Req |
|--------|-----------|---|---------|-------------|----------|
| 1 | 2150212 | Belt Cover | ベルトス | カバー | 1 |
| 2 | 110015 | Screw(M4-0.7 × 25) | 止ネジ | | 2 |
| 3 | 2150213 | Supplementary Belt Cover | ベルトネ | 有助カバー | 1 |
| 4 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | | 2 |
| 5 | 2100339 | Supporting Board | 受ケ板 | - | 1 |
| 6 | 000070 | Hanging Nut | 吊リナ | ット | 4 |
| 7 | 009861 | Hanging Bolt(Semi-submerged only) | 吊リボノ | ルト(半沈式のみ) | 4 |
| 8 | 2101450 | Spacer(15mm) | 受ケ板 | スペーサ | 4 |
| 9 | 2101451 | Spacer(5mm)(See the below) | 受ケ板ン | スペーサ(下記参照) | 4 |
| 10 | 0020064 | Supporting Board Rubber Cushion | 受ケ板 | ゴム座 | 8 |
| | | | | | |
| 11 | 000162 | Washer(Semi-submerged) | ワッシー | ャ(半沈式) | 4 |
| 11 | 000162 | Washer(Full-submerged) | | ャ(全沈式) | 12 |
| 12 | 000016 | Nut(Semi-submerged) | ナット(| 半沈式) | 8 |
| 12 | 000016 | Nut(Full-submerged) | ナット(| 全沈式) | 24 |
| 13 | 2100375 | Chute(Upper) Support | シュー | ト(上)取付板 | 1 |
| 14 | 005624 | Screw(M4-0.7 × 10) | 止ネジ | | 4 |
| 15 | 2100337 | Chute(Upper) | シュー | ト(上) | 1 |
| 16 | 2100338 | Chute(Lower) | シュー | ト(下) | 1 |
| 17 | 009864 | Hanging Bolt(Full-submerged only) | 吊リボノ | ルト(全沈式のみ) | 4 |
| 18 | 009871 | Bolt(Full-submerged only) | - | 全沈式のみ) | 4 |
| 19 | 0020057 | SupportingBoardConnector(Full-submergedonly | /)受ケ板3 | 支工具(全沈式のみ) | 2 |
| 20 | 0020045 | SupportingBoardSleeve(Full-submergedonly) | 受ケ板 | スリーブ(全沈式のみ) | 2 |
| | | | | | |
| 21 | 2100336 | Supplementary Chute Cover | | ト補助カバー | 1 |
| 22 | 000538 | Washer | ワッシー | |]] |
| 23 | 140011 | Wing Bolt(M4-0.7 × 6) | チョウァ | | 1 |
| _24 | 2100374 | Chip Receiver(Semi-submerged only) | | ケ(半沈式のみ) | 1 |
| 25 | 350007 | Wood Screw(ϕ 3.5 × 16) | 木ネジ | · | 2 |
| 26 | 0020078 | Idler, C. Set(for Left Footing Pedal) | アイド | | 1 |
| 27 | 0020077 | Idler Support | <u></u> | ラ取付板 | I |
| 28 | 009992 | Screw(M4-0.7 × 10) | 止ネジ | | 2 |
| 29 | 0020076 | Idler | アイド | 7 | 1 |
| 30 | 009995 | Screw(M3-0.5 × 5) | 止ネジ | | 2 |
| | | | | | |
| 31 | 2150175 | Timming Gauge(AZ7000G-8) | | ングゲージ | 1 |
| 32 | 000676 | Spring Washer | ワッシー | | 4 |
| 33 | 000666 | Washer | ワッシー | P | 8 |

Note : Not necessary when the thickness of Table is 45mm. (注) テーブルの厚さ45mmのときは不要。



THREAD STAND

| | 2 | + | 4 | |
|----------------------|---|-------------------|---|--|
| フ | 2 | $\mathbf{\Sigma}$ | | |

| Ref.No | Parts No. | Description | 品名 | Amt. Req |
|--------|-----------|-------------------------------------|---------------|----------|
| 1 | 9620694 | Thread Stand, C. Set(4 Spools Type) | 糸立台(組)(4本糸用) | 1 |
| 2 | 9620631 | Column Cap | コラムキャップ | 1 |
| 3 | 9620670 | Column Pipe(Upper) | コラムパイプ(上) | 1 |
| 4 | 9620689 | Thread Guide Holder(Large) | ガイドホルダ(大) | 1 |
| 5 | 911002 | Screw(M4-0.7 × 20) | 止ネジ | 1 |
| 6 | 911001 | Screw(M4-0.7 × 12) | 止ネジ | 3 |
| 7 | 910001 | Nut | ナット | 4 |
| 8. | 9620673 | Column Pipe Connector | コラムパイプ継手 | 1 |
| 9 | 911006 | Screw(M5-0.8 × 13) | 止ネジ | 2 |
| 10 | 910000 | Nut | ナット | 6 |
| | | | | |
| 11 | 9620675 | Column Pipe(Lower) | コラムパイプ(下) | 1 |
| 12 | 930052 | Washer | ワッシャ | 1 |
| 13 | 930053 | Spring Washer | スプリングワッシャ | 1 |
| 14 | 910003 | Nut(M16-1.5) | ナット | 1 |
| 15 | 9620702 | Thread Hanger(2 Spools Type) | スレッドハンガ(2本糸用) | 4 |
| 16 | | | | |
| 17 | 9620700 | Thread Eyelet | アイレット | 4 |
| 18 | 9620688 | Thread Hanger Holder | スレッドハンガ抱キ | 4 |
| 19 | 911060 | Screw(M6-1 × 15) | 止ネジ | 4 |
| 20 | 9620691 | Thread Guide Arm | ガイドアーム | 1 |
| | | | | |
| 21 | 9620690 | Thread Guide Holder(Small) | ガイドホルダ(小) | 1 |
| 22 | | | | |
| 23 | 9620678 | Spool Cushion | スプールクッション | 4 |
| 24 | 9620679 | Spool Pin | スプール軸 | 4 |
| 25 | 9620680 | Spool Mat | スプールマット | 4 |
| 26 | 9620681 | Spool Seat Disc | 受ケ皿 | 4 |
| 27 | 930055 | Spring Washer | スプリングワッシャ | 4 |
| 28 | 9620665 | Thread Guide(5 Spools Type) | スレッドガイド(5本糸用) | 1 |

•

<u>WARNING LABEL 警告ラベル</u>

| <u></u> | | |
|--|-----------------|--|
| LABEL ラベル | Parts No. 品番 | Description 品名 |
| Do not operate without eye guard and safety devices. Before threading, changing needle, cleaning etc. switch off main switch. | 390140 | CAUTION IN OPERATION |
| A注意 動く部分でけがをする。 安全保護装置をつけて 縫製作業をすること。 電源を切ってから、糸 通し、ボビンや針の交換、 掃除や調整をすること。 | 390143 | 操作注意ラベル |
| ▲高電圧警告 ▲DANGER ▲DANGER ▲DANGER ▲DANGER ↓ つうりつた後、 5分たってから開けること。 To open this cover, turn off power supply and wait more than 5 minutes before opening. | 390144 | DANGER : WARNING OF ELECTRIC SHOCK BY HIGH-VOLTAGE 感電注意ラベル |
| | 390145 | "Be sure to connect earth line". アースラベル |
| | 390146 | ROTATING-DIRECTION SYMBOL : CHECK CORRECT ROTATING DIRECTION 回転方向表示ラベル |
| ケガ注意 CAUTION | 390147 | EYE GUARD : TAKE CARE NOT CAUSE INJURY TO EYES BELT COVER : DO NOT INSERT FINGERS ケガ注意ラベル |
| A L L L L L L L L L L L L L L L L L L L | 390148 | CAUTION FOR HIGH TEMPERATURE : DO NOT TOUCH STEPPING MOTOR AND SOLENOID 高温注意ラベル |

LIST of MAIN SPARE PARTS

2

(主要部品リスト)

29 AZ7000G-8 Class LIST of MAIN SPARE PARTS(主要部品リスト)

| Main Parts | | Presser | Presser | Presser | Stitch |
|--------------|---------|-----------------|---------------|------------------|----------|
| | Clamp | Foot, C. Set | Foot Hinge | Foot (Lower) | Tongue |
| Models | 針止メ | 0.0000 押工(組) | 押エヒンジ | (Lower) 押工(下) | 押エの爪 |
| AZ7000G-04-8 | 2159106 | 2157086 | 2157000 | 2107030 | 2107004 |
| | | | | | |
| AZ7003G-04-8 | 2159106 | 2157050 | 2157000 | 2157020 | 2157200 |
| 04-8/K2 | 11 | 2157062 | | | |
| O4-8/B3 | " | 2157070 | " | " | 2157204 |
| O4-8/B3/K2 | " | 2157072 | 11 | 11 | " |
| | | | | | |
| AZ7020G-Y5-8 | 2159106 | 2157057 | 2157000 | 2157020 | 2157205 |
| Y5-8/K2 | 11 | 2157102 | " | " | |
| Y6-8 | " | 2157058 | " | " | 2157206 |
| Y6-8/K2 | " | 2157103 | // | 11 | <u> </u> |
| | | | | | |
| AZ7025G-Y5-8 | 2159106 | 2157118 | 2157000 | 2107631 | 2107650 |
| Y5-8/K2 | | 2157121 | " | | |
| Y6-8 | " | 2157119 | " | " | 2107651 |
| Y6-8/K2 | " | 2157122 | | " | // |
| | | | | | |
| AZ7016G-02-8 | 2159106 | 2157185 | 2157002 | 0024505 | 0024506 |
| | | | | | |
| AZ7120G-Y5-8 | 2159106 | 2157058 | 2157000 | 2107020 | 2157206 |
| Y5-8/K2 | " | 2157102 | " | " | " |
| Y6-8 | " | 2157058 | " | 11 | 2157206 |
| Y6-8/K2 | " | 2157103 | " | " | " |
| Y8-8 | " | 2157081 | 11 | | 2157212 |
| Y8-8/K2 | | 2157083 | " | -11 | " |
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| AZ7125G-Y5-8 | 2159106 | 2157119 | 2157000 | 2107631 | 2157651 |
| Y5-8/K2 | " | 2157122 | " | " | 11 |
| Y6-8 | " | 2157119 | " | " | 2157651 |
| Y6-8/K2 | " | 2157122 | " | " | |

| Thread | Stitch | Differential | Main | Auxiliary | Upper | Lower |
|----------------|---------|--------------|----------|-----------|-----------|---------|
| Chain | Plate | Feed Dog | Feed Dog | Feed Dog | Looper | Looper |
| Guide 空環ガイド | 針板 | 前送儿 | 後送リ | 小送り | 上ルーパ | 下ルーパ |
| | 2158040 | 2109000 | 2109001 | 2109067 | 2109320 | 2109347 |
| | | | | | | |
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| 0034535 | 2158042 | 2109010 | 2109011 | 11 | " | // |
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| 2107219 | 11 | " | " | " | | 11 |
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| 2107219 | 11 | " | " | <i>II</i> | " | 11 |
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| 0022156 | 2108017 | 2109017 | 2109018 | 2109019 | 2109320 | 2109347 |
| | | | | | | |
| 0034535 | 2158045 | 2109009 | 2109006 | 2109067 | 2109323 | 2109347 |
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| 2107219 | " | 11 | " | " | " | 11 |
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| | | | | | | - |
| 0034535 | 2158045 | 2109009 | 2109006 | 2109067 | 2109323 🔷 | 2109347 |
| 2107219 | " | " | 11 | 11 | 11 | 11 |
| 0034535 | 2158044 | " | 11 | 11 | 11 | |
| 2107219 | " | " | 11 | " | " | |

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| 2100902 | 10 | 6 | | 2108015 | 16 | 13 | | 2111066 | 20 | 18 | |
| 2100903 | 9 | 22 | | 2108016 | 16 | 11 | | 2111067 | 20 | 20 | |
| 2100918 | 3 | 20 | | 2108017 | 16 | 12 | | | | | |
| 2100921 | 3 | 2 | | | | | | 2119323 | 17 | 17 | |
| 2100928 | 13 | 18 | | 2109000 | 14 | 21 | | | | | |
| 2100929 | 13 | 19 | | 2109001 | 14 | 22 | | 2121234 | 17 | 9 | |
| 2100957 | 13 | 15 | | 2109005 | 12 | 30-1 | | | | | |
| 2100961 | 3 | 11 | | 2109006 | 12 | 31 | | 2129420 | 2 | 29 | |
| | | | | 2109009 | 12 | 30-2 | | | | | |
| 2101011 | 20 | 24 | | 2109009 | 18 | 2 | | 2150015 | 1 | 11 | |
| 2101020 | 14 | 30 | | 2109009 | 19 | 18 | | 2150017 | 3 | 18 | |
| 2101021 | 14 | 29 | | 2109010 | 23 | 30 | | 2150018 | 2 | 4 | |
| 2101022 | 14 | 44 | | 2109011 | 23 | 31 | | 2150019 | 7 | 20 | |
| | | | | | | | | | | | |

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| Parts No. | Page No. | Ref No | Weight(g) | Parts No. | Page No. | Ref No. | Weight(g) | Dorto No | Dogo No | Def Ne | |
|-----------|----------|--------|-----------|-----------|----------|----------|-----------|-----------|---------|--------|-----------|
| 2150020 | 7 | 17 | woight(g) | 2150108 | 4 | 33 | weight(g) | Parts No. | | | weight(g) |
| 2150020 | 7 | 23 | | 2150108 | | 33 27 | | 2150428 | 7 | 1 | |
| 2150021 | 3 | 12 | | 2150114 | 4 | | | 2150429 | 9 | 13 | |
| 2150022 | 2 | 10 | | 2150115 | 4 | 23 | | 2150430 | 9 | 31 | |
| 2150023 | 2 | 12 | | | 4 | 15 | | 2150602 | 17 | 4 | |
| 2150024 | | | | 2150124 | 4 | 21 | | 2150710 | 13 | 24 | |
| 2150025 | 2 | 14 | | 2150125 | 2 | 7 | | 2150712 | 5 | 11 | |
| 2150028 | • | 19 | | 2150130 | 9 | 11 | | 2150713 | 13 | 25 | |
| | 4 | 16 | | 2150139 | 8 | 24 | | 2150714 | 13 | 1 | |
| 2150031 | 4 4 | 17 | | 2150140 | 8 | 27 | | 2150722 | 13 | 12 | |
| 2150032 | | 19 | | 2150141 | 8 | 29 | | 2150723 | 13 | 7 | |
| 2150034 | 4 | 35 | | 2150142 | 8 | 16 | | 2150724 | 13 | 10 | |
| 2150035 | 6 | 37 | | 2150143 | 8 | 13 | | 2150725 | 13 | 16 | |
| 2150038 | 5 | 10 | | 2150144 | 8 | 18 | | 2150726 | 13 | 17 | |
| 2150039 | 5 | 16 | | 2150148 | 8 | 10 | | 2150727 | 2 | 1 | |
| 2150040 | 5 | 24 | | 2150149 | 8 | 3 | | 2150728 | 2 | 24 | |
| 2150041 | 5 | 26 | | 2150150 | 6 | 49 | | 2151000 | 20 | 33 | |
| 2150042 | 5 | 32 | | 2150155 | 8 | 9 | | 2151015 | 25 | 11 | |
| 2150043 | 5 | 18 | | 2150156 | 8 | 7 | | 2151054 | 1 | 21 | |
| 2150044 | 5 | 30 | | 2150157 | 25 | 5 | | 2151055 | 2 | 26 | |
| 2150045 | 5 | 31 | | 2150158 | 8 | 46 | | 2151056 | 1 | 32 | |
| 2150046 | 5 | 27 | | 2150159 | 8 | 4 | | 2151057 | 24 | 5 | |
| 2150047 | 5 | 28 | | 2150175 | 26 | 31 | | 2151058 | 24 | 7 | |
| 2150048 | 5 | 21 | | 2150202 | 13 | 21 | | 2151059 | 24 | 4 | |
| 2150049 | 5 | 20 | | 2150207 | 13 | 22 | | 2151066 | 24 | 2 | |
| 2150050 | 5 | 35 | | 2150209 | 5 | 12 | | 2151067 | 24 | 1 | |
| 2150051 | 6 | 17 | | 2150210 | 1 | 2 | | | | | |
| 2150053 | 6 | 10 | | 2150211 | 14 | 18 | | 2157000 | 8 | 33 | |
| 2150054 | 6 | 9 | | 2150212 | 26 | 1 | | 2157000 | 14 | 11 | |
| 2150056 | 13 | 37 | | 2150213 | 26 | 3 | | 2157000 | 15 | 2 | |
| 2150057 | 6 | 24 | | 2150214 | 5 | 1 | | 2157000 | 18 | 4 | |
| 2150058 | 6 | 25 | | 2150225 | 9 | 4 | | 2157000 | 19 | 4 | |
| 2150060 | 7 | 9 | | 2150226 | 10 | 4 | | 2157000 | 21 | 2 | |
| 2150063 | 12 | 9 | | 2150255 | 17 | 5 | | 2157000 | 23 | 18 | |
| 2150064 | 11 | 1 | | 2150256 | 17 | 10 | | 2157002 | 16 | 2 | |
| 2150065 | 11 | 18 | | 2150258 | 17 | 15 | | 2157020 | 8 | 37 | |
| 2150066 | 11 | 19 | | 2150259 | 17 | 1 | | 2157020 | 15 | 4 | |
| 2150067 | 12 | 34 | | 2150283 | 4 | 28 | | 2157020 | 18 | 8 | |
| 2150069 | 3 | 22 | | 2150287 | T | 17 | | 2157020 | 21 | 4 | |
| 2150069 | 5 | 33 | | 2150289 | 12 | 14 | | 2157020 | 23 | 20 | |
| 2150070 | 9 | 6 | | 2150290 | 12 | 11 | | 2157040 | 8 | 35 | |
| 2150075 | 9 | 8 | | 2150291 | 12 | 36 | | 2157040 | 14 | 52 | |
| 2150075 | 11 | 7 | | 2150325 | 13 | 31 | | 2157040 | 15 | 11 | |
| 2150096 | 5 | 9 | | 2150415 | 17 | 18 | | 2157040 | 18 | 6 | |
| 2150102 | 13 | 28 | | 2150418 | 17 | 6 | | 2157040 | 19 | 15 | |
| 2150104 | 13 | 2 | | 2150422 | 4 | 45 | | 2157040 | 21 | 11 | |
| 2150105 | 6 | 1 | | 2150423 | 4 | 41 | | 2157040 | 23 | 27 | |
| 2150106 | 4 | 31 | | 2150424 | 10 | 13 | | 2157050 | 15 | 1 | |
| 2150107 | 4 | 32 | | 2150425 | 4 | 39 | | 2157057 | 8 | 32-1 | |
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|-----------|---------|------------|-----------|-----------|----------|----------|-----------|-----------|------------|-----------|----------|
| Parts No. | Page No | . Ref. No. | Weight(g) | Parts No. | Page No. | Ref. No. | Weight(g) | Parts No. | Page No. R | ef No. We | iaht(a) |
| 2157058 | 8 | 32-2 | | 3100061 | 13 | 33 | | | | | igirc(g) |
| 2157058 | 18 | 3-1 | | 3100129 | 5 | 8 | | | | | |
| 2157058 | 21 | 22-1 | | 3100329 | 13 | 35 | | | | | |
| 2157062 | 21 | 1 | | 3100345 | 13 | 34 | | | | | |
| 2157070 | 23 | 17 | | 3100370 | 6 | 38 | | | | | |
| 2157072 | 21 | 13 | × | 3100370 | 13 | 8 | | | | | |
| 2157081 | 18 | 3-2 | | 3100371 | 13 | 13 | | | | | , |
| 2157083 | 21 | 22-2 | | 0100071 | 10 | 15 | | | | | |
| 2157086 | 14 | 10 | | 6200114 | 9 | 14 | | | | | |
| 2157102 | 21 | 15 | | 0200114 | 5 | 14 | | | | | |
| 2157118 | 15 | 16-1 | | 9620631 | 27 | 2 | | | | | |
| 2157119 | 15 | 16 2 | | 9620665 | 27 | | | | | | |
| 2157119 | 19 | 3 | | 9620670 | | 28 | | | | | |
| 2157121 | 21 | 17-1 | | 9620670 | 27 27 | 3 | | | | | |
| 2157121 | 21 | 17-1 | - | | 27 | 8 | | | | | |
| 2157122 | 16 | | | 9620675 | 27 | 11 | | | | | |
| 2157185 | 15 | 1 5 | | 9620678 | 27 | 23 | | | | | |
| 2157200 | 21 | 5 5 | | 9620679 | 27 | 24 | | | | | |
| 2157200 | 21 | 5 14 | | 9620680 | 27 | 25 | | | | | |
| 2157204 | 23 | 21 | | 9620681 | 27 | 26 | | | | | |
| 2157204 | | | | 9620688 | 27 | 18 | | | | | |
| | 8 | 40-1 | | 9620689 | 27 | 4 | | | | | |
| 2157205 | 21 | 16 | | 9620690 | 27 | 21 | | | - | | |
| 2157206 | 8 | 40-2 | | 9620691 | 27 | 20 | | | | | |
| 2157206 | 18 | 9-1 | | 9620694 | 27 | 1 | | | | | |
| 2157206 | 21 | 23-1 | | 9620700 | 27 | 17 | | | | | |
| 2157212 | 18 | 9-2 | | 9620702 | 27 | 15 | | | | | |
| 2157212 | 21 | 23-2 | | | | | | | | | |
| 2157651 | 15 | 18-2 | | | | | | | | | |
| | | | | | | | | | | | |
| 2158040 | 14 | | | | | | | | | | |
| 2158041 | 15 | 13 | | | | | | | | | |
| 2158042 | 23 | 29 | | | | | | | | | |
| 2158043 | 6 | 30-1 | | | | | | | | | |
| 2158044 | 6 | 30-2 | | | | | | | | | |
| 2158044 | 18 | 1-2 | | | | | | | | | |
| 2158044 | 19 | 17-2 | | | | | | | | | |
| 2158045 | 18 |] -] | | | | | | | | | |
| 2158045 | 19 | 17-1 | | | | | | | | | |
| 2158047 | 18 | 1-3 | | | | | | | | | |
| | | | | | | | | | | | |
| 2159106 | 6 | 21 | | | | | | | | | |
| 2159206 | 6 | 35 | | | | | | | | | |
| 2159207 | | 16 | | | | | | | | | |
| 2159901 | 20 | 1 | | | | | | | | | |
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| 2160051 | 9 | 7 | | | | | | | | | |
| 2160122 | 4 | 1 | | | | | | | | | |
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