

INSTRUCTION & PARTS CATALOG

WILLCOX & GIBBS CLASS 500/I & 500/II

(overlock stitch)

NEEDLE KEY NO ^{Row Key} 164197

STITCH CAM 323-585-0-[↑]

STITCH SIZE a-5 CAM

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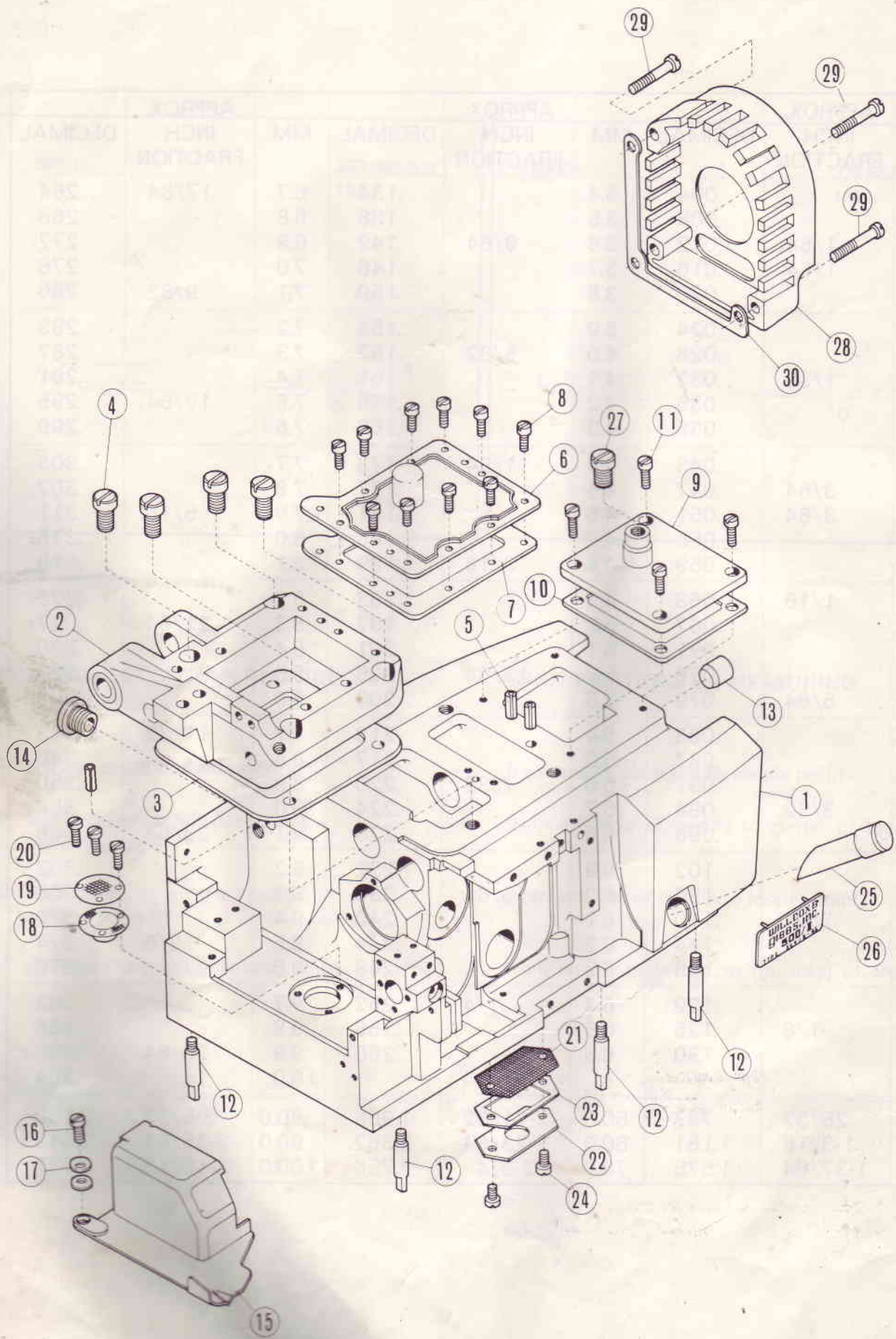
WILLCOX & GIBBS, INC.

1040 AVENUE OF THE AMERICAS NEW YORK, NEW YORK 10018 (212) 565-7900



NEEDLE WRENCH 164197

5 MILLIMETER INCH FRACTION DECIMAL CONVERSION CHART



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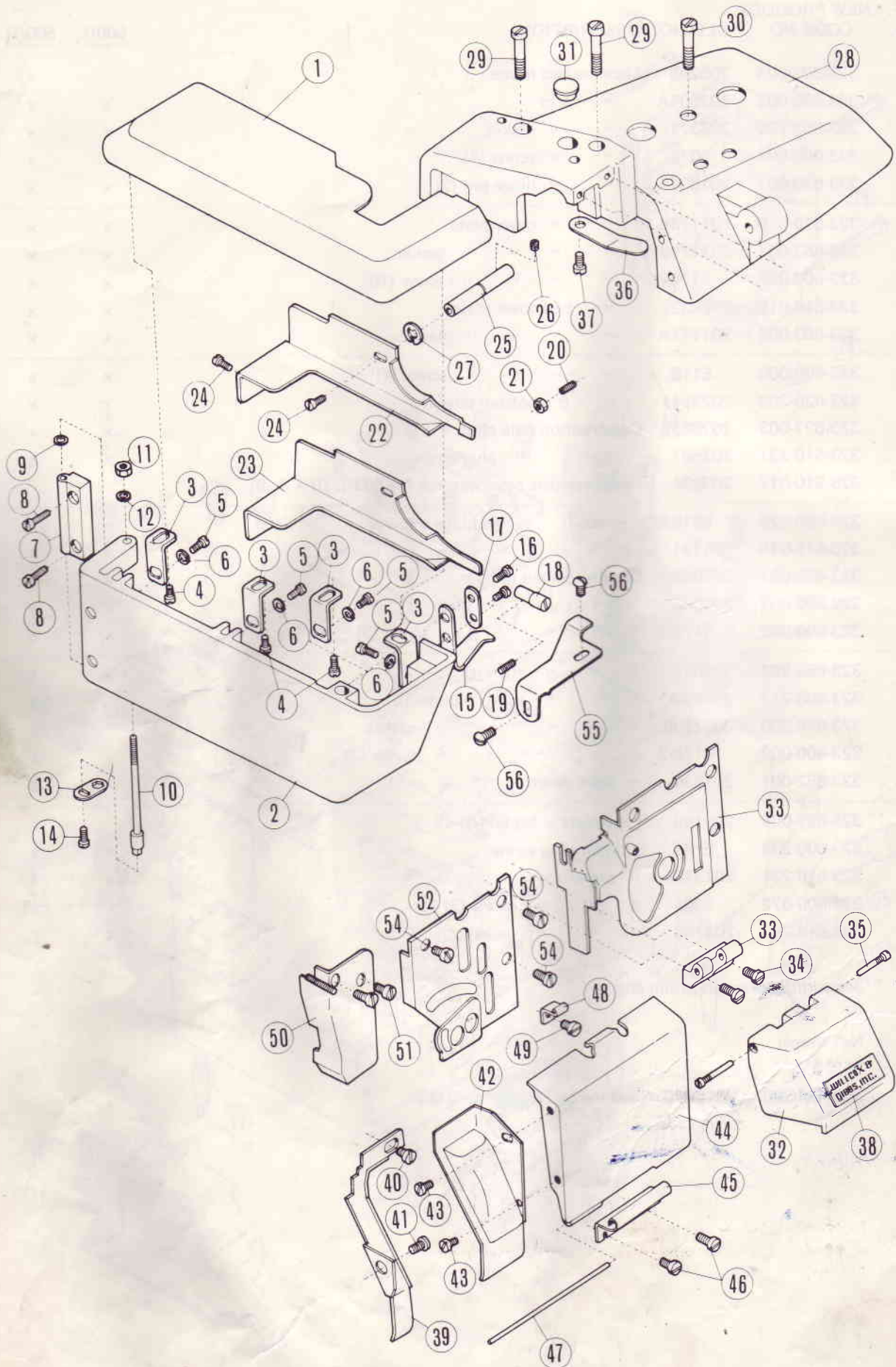
MACHINE BED FRAME

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-508-003	205208	Machine bed frame		
2	323-500-002	202501A	" arm		x
3	323-663-200	202371	" " gasket	x	x
4	323-600-001	5078	" " screw (4)	x	x
5	323-620-001	201002	" " hinge pin (2)	x	x
6	323-510-016	201178B	" " cover plate	x	x
7	323-663-007	201179B	" " " " gasket	x	x
8	323-600-057	5117	" " " " screw (10)	x	x
9	323-510-018	202932	" bed cover plate	x	x
10	323-663-005	201177A	" " " " gasket	x	x
11	323-600-060	5118	" " " " screw (4)	x	x
12	323-620-202	202354	" " bottom pin (4)	x	x
13	323-627-003	202863B	Construction hole plug	x	x
14	323-510-231	202687	" " plug-screw	x	x
15	323-510-017	202934	Feed eccentric cover (except for 503/I, /II-4 & -8)		
16	323-600-325	5215A	" " " " hinge screw	x	x
17	323-615-015	201191	" " " " " " washer	x	x
18	323-655-001	201004	Oil filter screen (left)	x	x
19	323-800-002	201005	" " " " plate	x	x
20	323-600-002	1175-2	" " " " " " screw (3)	x	x
21	323-655-204	202662	" " " " (front)	x	x
22	323-800-217	202663D	" " " " " " plate		x
23	323-648-200	202720B	" " " " " " gasket		x
24	323-600-002	1175-2	" " " " " " screw (2)		x
25	323-882-001	201330	" sight gauge	x	x
26	** 323-692-009	205158	Type plate — for 504/II-45		
27	323-600-208	5198	Oil filler plug screw	x	x
28	323-510-234	201318B	" cooler cover	x	x
29	323-600-072	5094	" " " " screw (3)	x	x
30	323-648-201	202748	" " " " gasket	x	x

**See additional organization chart.

Not shown

323-508-200 — 201000C Machine bed frame for 500/I

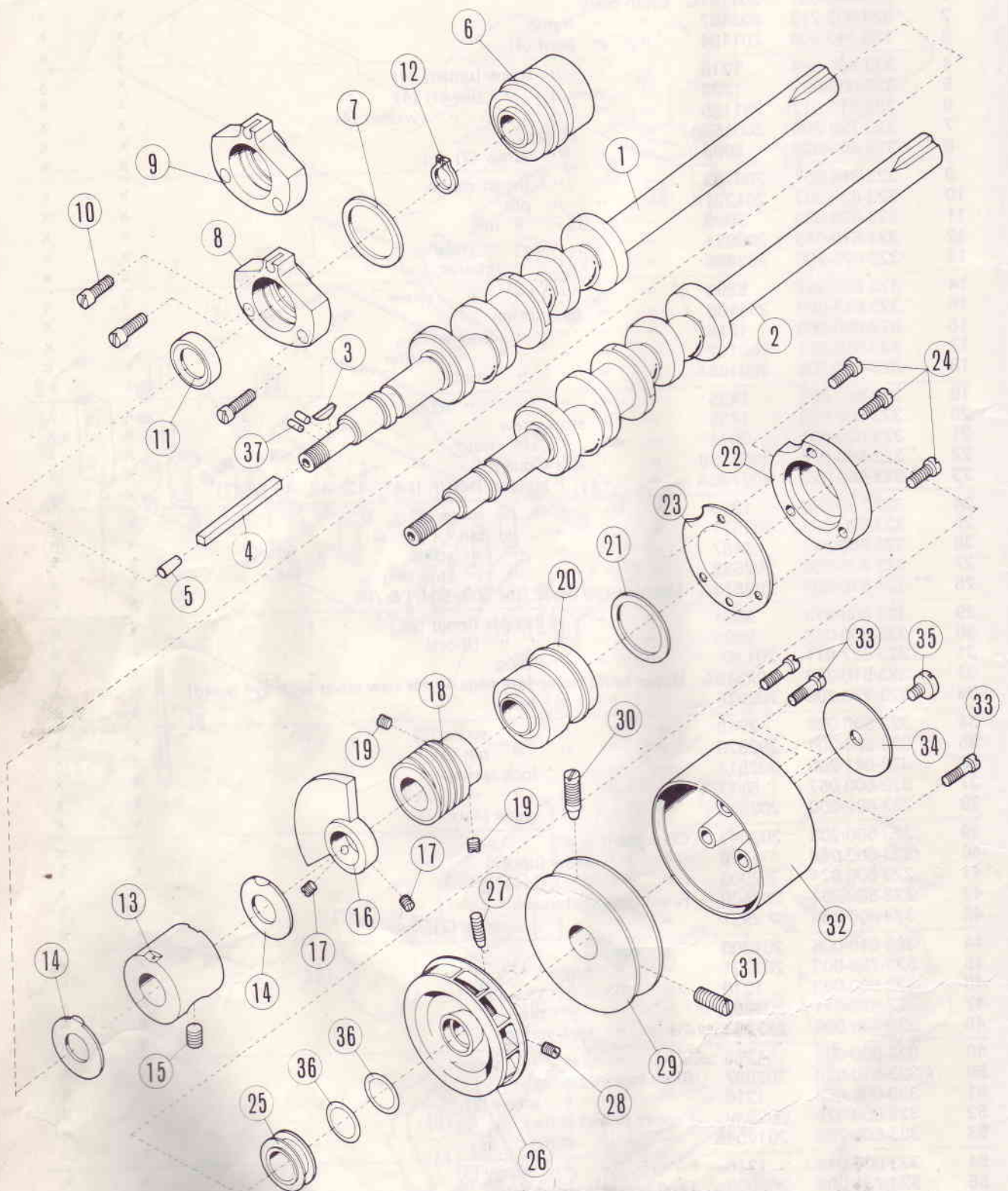


MAIN FRAME AND MISCELLANEOUS COVERS

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
	323-900-003	202466	Cloth plate, complete with 201181C, 202467, 201184x4, 1216x4, 201185x4 & 1202x4	x	x
1	323-802-001	201181C	Cloth plate		
2	323-802-212	202467	" " frame	x	x
3	323-740-006	201184	" " joint (4)	x	x
4	323-600-068	1216	" " " screw (upper) (4)	x	x
5	323-600-032	1202	" " " (lower) (4)	x	x
6	323-615-012	201185	" " " " washer (4)	x	x
7	323-728-208	200159A	" " hinge	x	x
8	323-600-038	5095	" " " screw (2)	x	x
9	323-618-007	200183	" " " thrust washer	x	x
10	323-620-207	201221A	" " " pin	x	x
11	323-630-009	5099	" " " nut	x	x
12	323-615-013	200821	" " " " washer	x	x
13	323-625-200	202865	" " " " retainer	x	x
14	323-600-357	5293	" " " " screw	x	x
15	323-643-003	201186	" " " lock spring	x	x
16	323-600-068	1216	" " " " screw (2)	x	x
17	323-615-014	200162	" " " " washer	x	x
18	323-734-206	200163A	" " " " stud	x	x
19	323-600-069	1435	" " " " screw	x	x
20	323-600-069	1435	" " " stop screw	x	x
21	323-630-001	3044	" " " " nut	x	x
22	* 323-560-024	202513B	" " " fabric guard	x	x
23	* 323-560-025	202795A	" " " guard (for /I, II-41, -42, -43, -45 & -47)	x	x
24	323-600-068	1216	" " " " screw (2)	x	x
25	323-620-203	202521	" " " " pin	x	x
26	323-600-012	1457	" " " " screw	x	x
27	323-634-200	202522	" " " " stop ring	x	x
28	** 323-510-009	202514A	Machine top cover (for 503, 504/I & /II)	x	x
29	323-600-072	5094	" " " " screw (long) (2)	x	x
30	323-600-038	5095	" " " " (short)	x	x
31	323-627-011	201755	" " " " plug	x	x
32	323-510-206	202515A	Upper knife cover (see page 49 for new cover with eye guard)	x	x
33	323-728-200	202516	" " " " hinge	x	x
34	323-600-073	2918	" " " " screw (2)	x	x
35	323-620-204	202579	" " " " pin (2)	x	x
36	323-641-200	202517	" " " " lock spring	x	x
37	323-600-057	5117	" " " " screw	x	x
38	323-692-200	202524	" " " " name plate	x	x
39	323-560-203	202843	Chip guard	x	x
40	323-600-068	1216	" " " screw (upper)	x	x
41	323-600-074	2905	" " " (lower)	x	x
42	323-560-201	202660	Front cover extension	x	x
43	323-600-026	2921	" " " " screw (2)	x	x
44	323-510-006	201200	" " " cover	x	x
45	323-728-003	201201	" " " hinge	x	x
46	323-600-068	1216	" " " " screw (2)	x	x
47	323-620-011	201202	" " " " pin	x	x
48	323-643-005	201203	" " " " lock spring	x	x
49	323-600-068	1216	" " " " screw	x	x
50	323-510-020	202937	Right looper cover	x	x
51	323-600-068	1216	" " " " screw (2)	x	x
52	323-800-025	202938	Looper thread plate	x	x
53	323-800-202	201204B	" " " " plate	x	x
54	323-600-068	1216	" " " " screw (3)	x	x
55	323-734-002	202936	Feed eccentric cover latch	x	x
56	323-600-068	1216	" " " " screw (2)	x	x

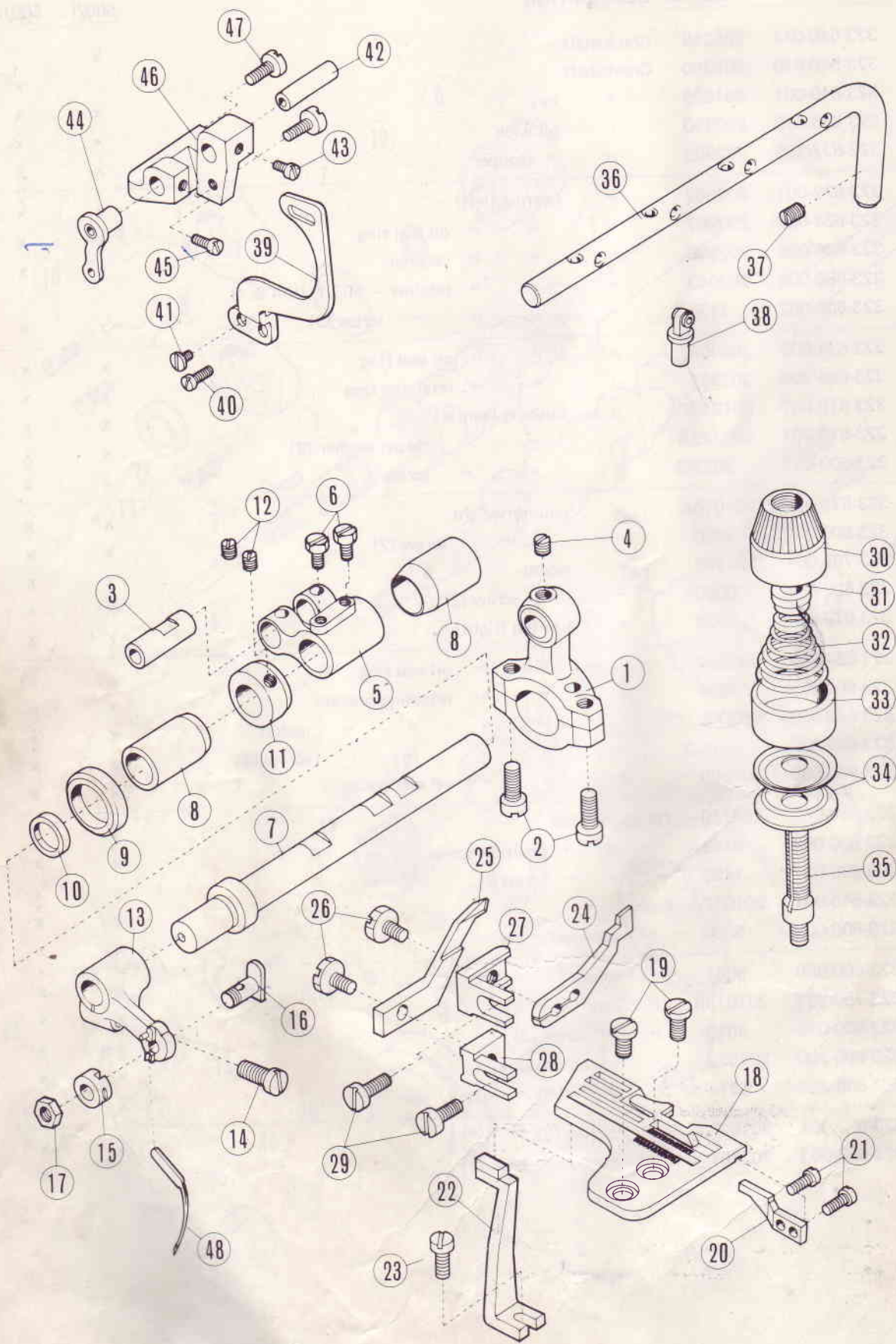
* See organization chart.

** See additional organization chart.



CRANKSHAFT MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-540-014	205259	Crankshaft	x	
2	323-540-010	205260	Crankshaft		x
3	323-649-001	201009	" key	x	x
4	323-653-010	202990	" oil wick	x	x
5	323-627-208	202903	" " stopper	x	x
6	323-672-001	202902	" bearing (left)	x	x
7	323-634-003	202907	" " " oil seal ring	x	x
8	323-686-005	202906	" " " retainer	x	x
9	323-686-008	202943	" " " retainer — 503/I, /II-4 & -8		
10	323-600-002	1175-2	" " " " screw (3)	x	x
11	323-634-002	202908	" " " oil seal ring	x	x
12	323-686-004	202901	" " " retaining ring	x	x
13	323-676-037	201212C	" bushing (center)	x	x
14	323-618-201	202722A	" " " thrust washer (2)	x	x
15	323-600-007	2022-3	" " " screw	x	x
16	323-579-001	201010A	" counterweight	x	x
17	323-600-004	5060	" " " screw (2)	x	x
18	323-765-001	201298	" worm	x	x
19	323-600-004	5060	" " " screw (2)	x	x
20	323-672-001	202902	" bearing (right)	x	x
21	323-634-003	202907	" " " oil seal ring	x	x
22	323-800-021	202904	" " " retaining bracket	x	x
23	323-663-008	202905	" " " " " gasket	x	x
24	323-600-002	1175-2	" " " " " screw (3)	x	x
25	323-680-005	202909	" " " oil seal collar	x	x
26	323-568-003	205149	Oil cooling fan	x	x
27	323-600-066	5149A	" " " position screw	x	x
28	323-600-037	1458	" " " screw	x	x
29	323-546-001	201017A	Pulley	x	x
30	323-600-008	5080	" position screw	x	x
31	323-600-009	5081	" screw	x	x
32	323-780-201	201018B	" cap	x	x
33	323-600-010	5010	" " " screw (3)	x	x
34	323-800-200	202523	" " " name plate	x	x
35	323-600-209	5214	" " " " " screw	x	x
36	323-632-001	201022	" 'o' ring (2)	x	x
37	323-653-003	202081	Feed eccentric oil wick (2)	x	x



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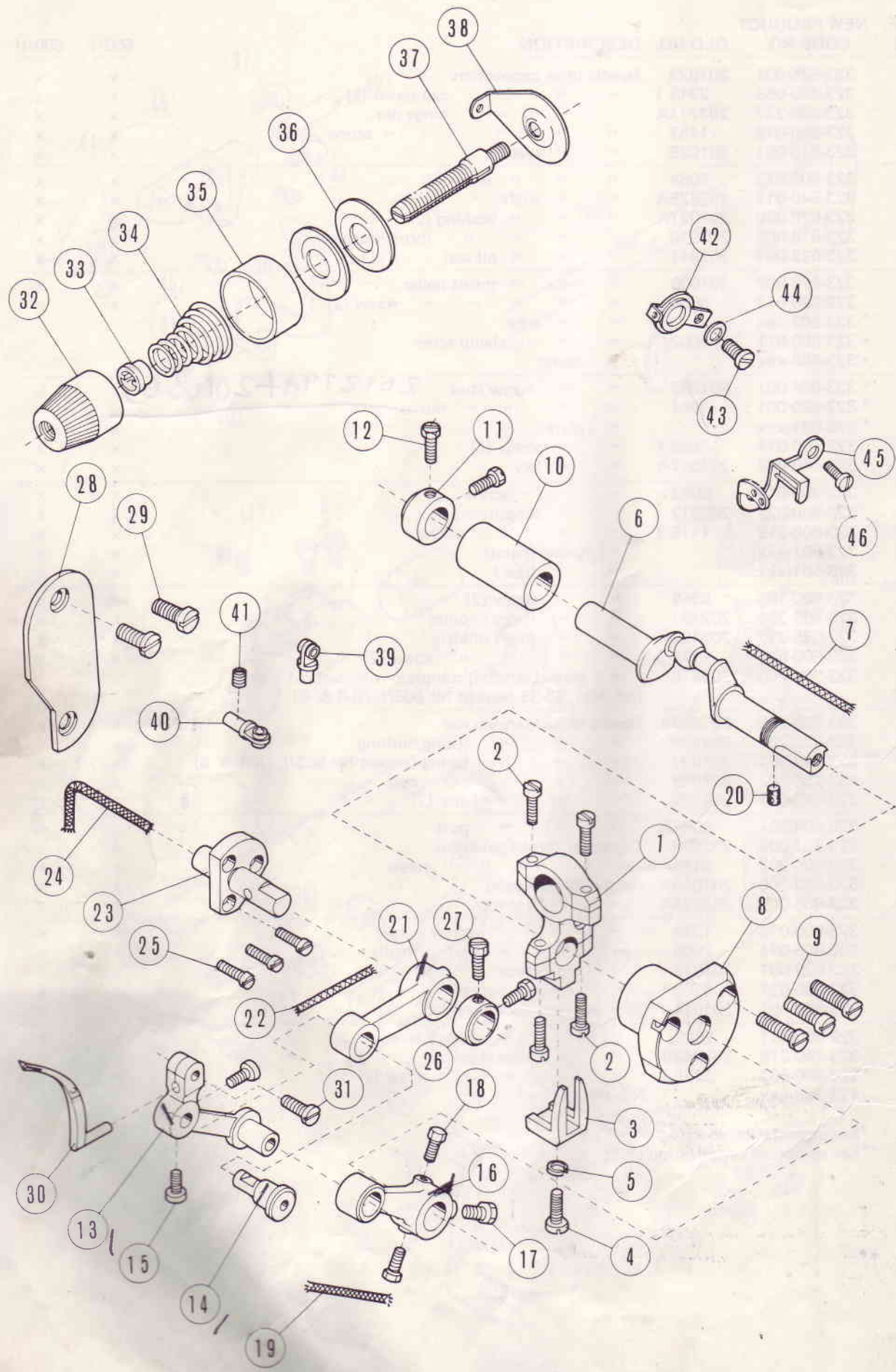
NEEDLE DRIVE MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-525-001	201023	Needle drive connection		
2	323-600-056	2213-1	" " " cap screw (2)	x	x
3	323-620-237	202711A	" " " hinge pin	x	x
4	323-600-012	1457	" " " " screw	x	x
5	323-576-001	201025	" " crank	x	x
6	323-600-013	5084	" " " screw (2)	x	x
7	323-540-011	202825A	" " shaft	x	x
8	323-676-020	201027A	" " " bushing (2)	x	x
9	323-618-008	202910	" " " " thrust washer	x	x
10	323-626-001	202911	" " " oil seal	x	x
11	323-618-002	201029	" " " thrust collar	x	x
12	323-600-013	5084	" " " " screw (2)	x	x
13	* 323-502-xxx		" " arm		
14	* 323-600-011	5002	" " " clamp screw		
15	* 323-683-xxx		" clamp		
16	* 323-604-001	201032	" " screw stud		
17	* 323-630-001	3044	" " " " nut		
18	* 323-801-xxx		" plate	x	x
19	323-600-014	4009-1	" " screw (2)	x	x
20	323-649-002	201034A	" " key	x	x
21	323-600-015	5053	" " " screw	x	x
22	323-800-022	202912	" " supporter	x	x
23	323-600-019	1175-3	" " " screw	x	x
24	323-561-xxx		" guard (front)	x	x
25	323-561-xxx		" " (rear)	x	x
26	323-600-105	5364	" " screw (2)	x	x
27	323-685-226	202491	" " (front) holder	x	x
28	323-685-227	202492	" " (rear) holder	x	x
29	323-600-019	1175-3	" " " " screw (2)	x	x
	323-900-200	202478	" thread tension, complete with parts of Ref. Nos. 30-35 (except for 503/I, /II-4 & -8)		
30	323-630-200	201035A	Needle thread tension nut	x	x
31	323-676-202	202278	" " " spring bushing	x	x
32	** 323-642-001	201037	" " " spring (except for 503/I, /II-4 & -8)	x	x
33	323-780-002	201039	" " " " cup	x	x
34	323-613-001	201482	" " " disc (2)	x	x
35	323-604-201	5082A	" " " post	x	x
36	323-851-003	202999	Top cover thread guide bar	x	x
37	323-600-303	5185	" " " " screw	x	x
38	323-860-200	201048A	Needle thread eyelet	x	x
39	323-866-009	202826A	" " " takeup	x	x
40	323-600-016	1229	" " " screw (large)	x	x
41	323-600-074	2905	" " " " (small)	x	x
42	323-639-001	201042	" " tube	x	x
43	323-600-017	5109	" " " screw	x	x
44	323-860-001	201044	" " " takeup eyelet	x	x
45	323-600-017	5109	" " " " screw,	x	x
46	323-740-215	201043B	" " tube bracket	x	x
47	323-600-002	1175-2	" " " " screw (2)	x	x
48	423-xxx-xxx		Needle	x	x

*See organization chart.

**See additional organization chart.

NEEDLE DRIVE MECHANISM

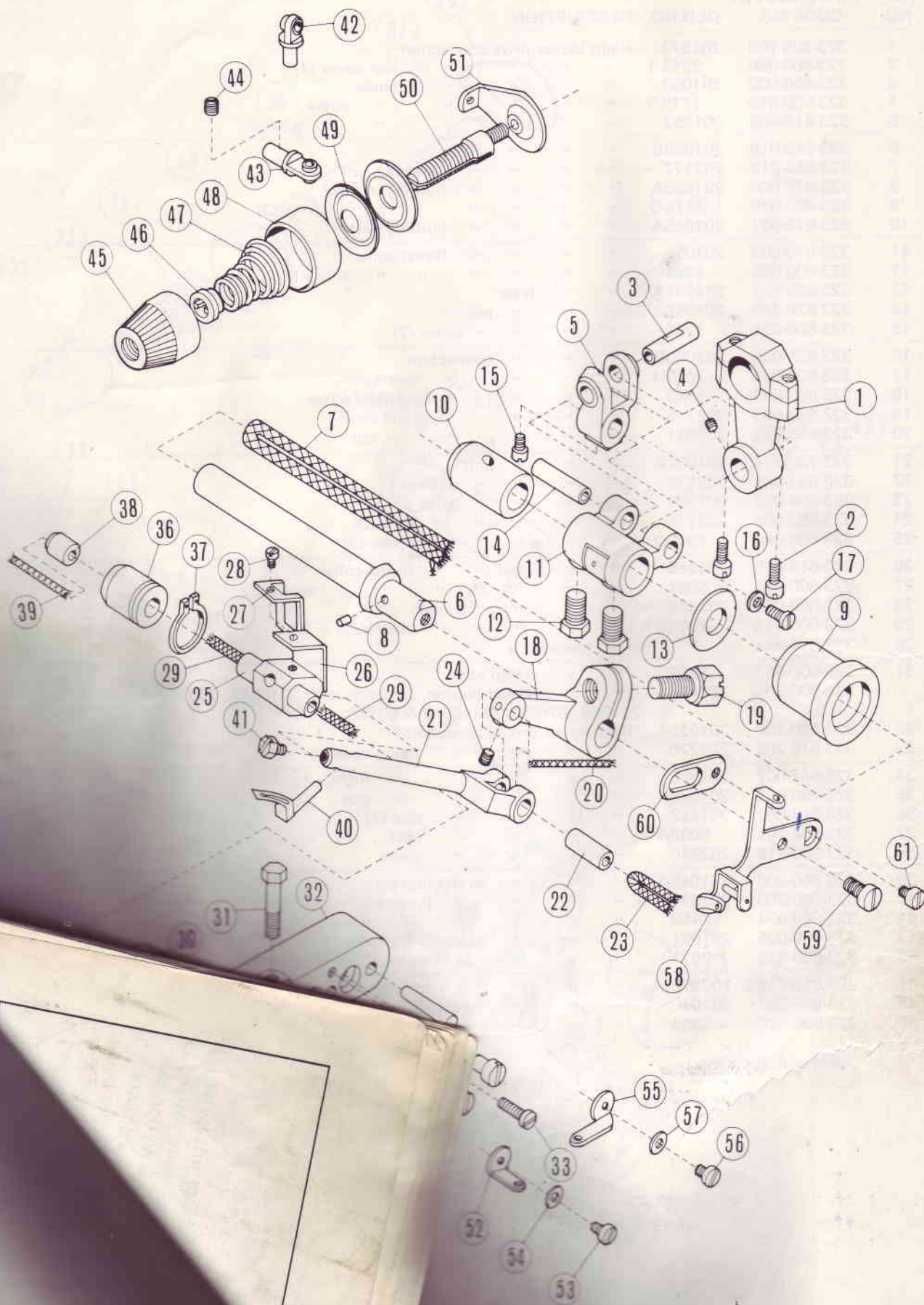


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RIGHT LOOPER DRIVE MECHANISM FOR 500/I

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	323-525-203	201373	Right looper drive connection
2	323-600-056	2213-1	" " " " cap screw (4)
3	323-850-002	201050	" " " " guide
4	323-600-019	1175-3	" " " " screw
5	323-615-003	201252	" " " " washer
6	323-540-018	201052B	" " " shaft
7	323-653-212	202177	" " " oil wick
8	323-676-006	201053A	" " " bushing (right)
9	323-600-019	1175-3	" " " screw (3)
10	323-676-007	201055A	" " " bushing (left)
11	323-618-003	201056	" " " thrust collar
12	323-600-013	5084	" " " screw (2)
13	323-530-221	201271A	" " lever
14	323-620-200	201058A	" " pin
15	323-600-021	1206	" " " screw (2)
16	323-525-003	201060B	" " " connection
17	323-600-022	2022-4	" " " screw
18	323-600-023	5083	" " " adjust screw
19	323-653-005	202176	" " " oil wick
20	323-653-003	202081	" " " felt
21	323-730-204	201061A	" " " link
22	323-653-005	202176	" " " oil wick
23	323-604-003	201064	" " " guide
24	323-653-005	202176	" " " oil wick
25	323-600-024	1998-2	" " " screw (3)
26	323-618-005	201065	" " " thrust collar
27	323-600-013	5084	" " " screw (2)
28	323-800-004	201066	" " " guide plate
29	323-600-014	4009-1	" " " screw (2)
30	* 323-810-xxx		" " " loop
31	323-600-032	1202	" " " clamp screw
	323-900-201	202479	" " " thread tension, complete with 201035A, 202278, 201068, 201039, 201482x2 & 5082A
32	323-630-200	201035A	Right looper thread tension nut
33	323-676-202	202278	" " " spring bushing
34	323-642-002	201068	" " " (light)
35	323-780-002	201039	" " " cup
36	323-613-001	201482	" " " disc (2)
37	323-604-201	5082A	" " " post
38	323-800-215	202849	" " " guide
39	323-860-200	201048A	" " " eyelet (upper)
40	323-860-200	201048A	" " " (lower)
41	323-600-034	1459	" " " screw
42	323-860-005	201071	" " " guide
43	323-600-026	2921	" " " screw
44	323-615-216	202875	" " " washer
45	323-866-002	201070	" " " takeup
46	323-600-025	5064	" " " screw

* See organization chart.



RIGHT LOOPER DRIVE MECHANISM FOR 500/II

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	323-525-227	202619A	Right looper drive connection
2	323-600-011	5002	cap screw (2)
3	323-620-237	202711A	hinge pin
4	323-600-013	5084	" " screw
5	323-730-209	202709A	crank
6	323-540-223	202622B	shaft
7	323-653-012	202178	oil wick
8	323-653-003	202081	felt
9	323-676-228	202623A	bushing (front)
10	323-676-007	201055A	" (rear)
11	323-576-214	202710A	crank
12	323-600-022	2022-4	screw (2)
13	323-618-009	202922	thrust washer
14	323-620-238	202712A	hinge pin
15	323-600-013	5084	" " screw
16	323-615-218	202757	thrust washer
17	323-600-068	1216	" " screw
18	323-540-227	202626A	lever connection
19	323-600-290	5219	clamp screw
20	323-653-204	202030	oil wick
21	323-530-223	202827	lever
22	323-620-234	202625	hinge pin
23	323-653-005	202176	oil wick
24	323-600-264	5146	screw
25	323-850-019	202914	guide
26	323-653-009	202915	oil felt
27	323-800-023	202916	retainer
28	323-600-051	1231	" " screw
29	323-653-212	202177	wick (2)
30	323-676-021	202917	bushing (front)
31	323-600-094	5305	clamp screw
32	323-740-015	202918	bracket
33	323-600-215	2133-1	removing screw
34	323-621-001	202926	cone pin (2)
35	323-600-038	5095	screw (2)
36	323-676-022	202919	bushing (rear)
37	323-633-001	202920	retainer
38	323-627-002	202921	oil stopper
39	323-653-013	202174	oil wick
40	* 323-810-xxx		looper
41	323-600-291	5220	screw
42	323-860-200	201048A	thread eyelet (upper)
43	323-860-200	201048A	" (lower)
44	323-600-034	1459	screw
	323-900-201	202479	tension, complete with 201035A, 202278, 201068, 201039, 201482x2 & 5082A
45	323-630-200	201035A	Right looper thread tension nut
46	323-676-202	202278	spring bushing
47	323-642-002	201068	" (light)
48	323-780-002	201039	cup
49	323-613-001	201482	disc (2)
50	323-604-201	5082A	post
51	323-800-215	202849	guide
52	323-860-006	201089	guide (left)
53	323-600-026	2921	screw
54	323-615-216	202875	washer
55	323-850-244	202859	" (right)
56	323-600-026	2921	screw
57	323-615-216	202875	" washer
58	323-866-007	202829A	takeup
59	323-600-025	5064	screw
60	323-685-228	202858	holder
61	323-600-026	2921	screw

*See organization chart.

RIGHT LOCKER DRIVE MECHANISM FOR SPIN

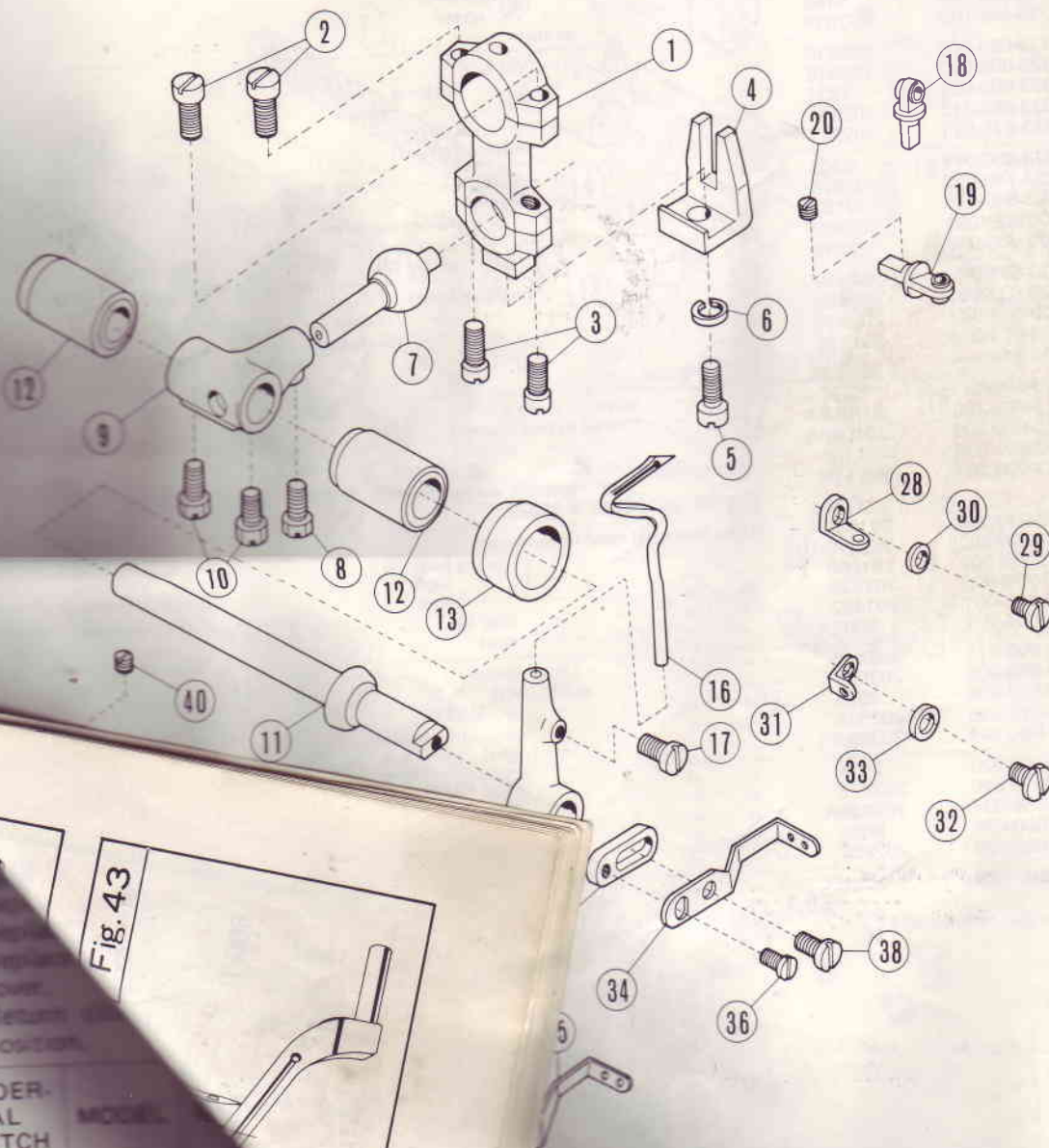
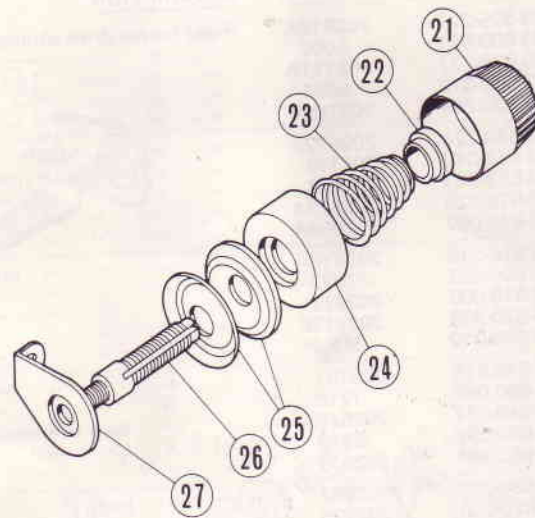


Fig. 43

FEDERAL STITCH	MODEL
503	503/I, II
504	504/I, II
512	514/I, II
514	514/I, II

Table 7

REF. NO.	NEW PR. CODE
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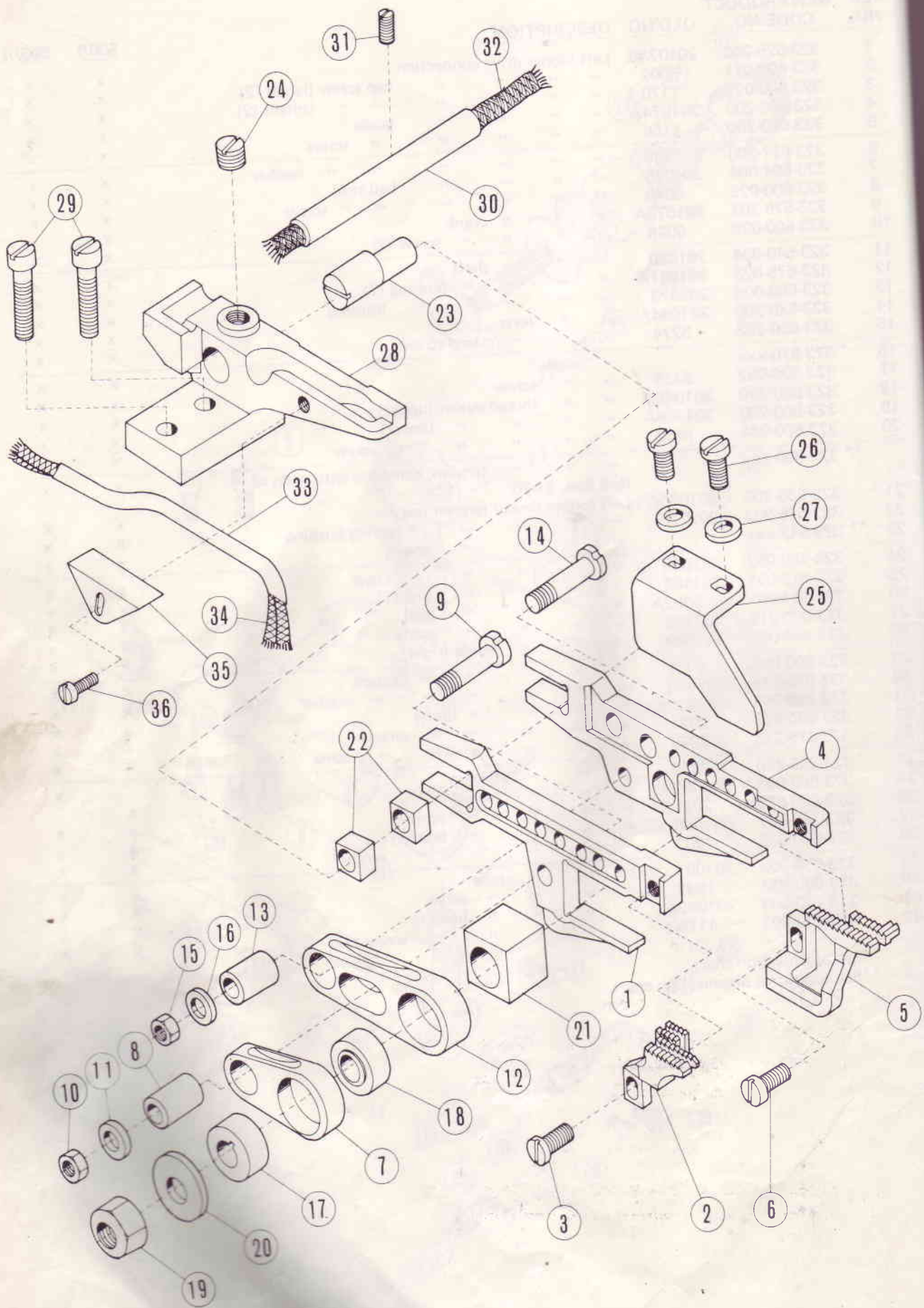
LEFT LOOPER DRIVE MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-525-200	201073B	Left looper drive connection	x	x
2	323-600-011	5002	" " " " cap screw (large) (2)	x	x
3	323-600-020	1170-1	" " " " " " (small) (2)	x	x
4	323-850-200	201074A	" " " " guide	x	x
5	323-600-200	1156	" " " " " screw	x	x
6	323-617-200	202286	" " " " " " washer	x	x
7	323-604-004	201075	" " " " ball stud	x	x
8	323-600-028	5048	" " " " " " screw	x	x
9	323-576-207	201079A	" " " " crank	x	x
10	323-600-028	5048	" " " " " screw (2)	x	x
11	323-540-004	201080	" " " " shaft	x	x
12	323-676-023	201081A	" " " " " bushing (2)	x	x
13	323-686-006	202923	" " " " " housing	x	x
14	323-530-206	201084A	" " " " lever	x	x
15	323-600-263	5274	" " " " clamp screw	x	x
16	* 323-810-xxx		" " " " looper	x	x
17	323-600-092	5328	" " " " screw	x	x
18	323-860-200	201048A	" " " " thread eyelet (upper)	x	x
19	323-860-200	201048A	" " " " " (lower)	x	x
20	323-600-034	1459	" " " " " screw	x	x
	** 323-900-xxx		" " " " " tension, complete with parts of	x	x
			Ref. Nos. 21-26		
21	323-630-200	201035A	Left looper thread tension nut	x	x
22	323-676-202	202278	" " " " " " spring bushing	x	x
23	** 323-642-xxx		" " " " " " spring	x	x
24	323-780-002	201039	" " " " " " cup	x	x
25	323-613-001	201482	" " " " " " disc (2)	x	x
26	323-604-201	5082A	" " " " " " post	x	x
27	323-800-215	202849	" " " " " " guide	x	x
28	323-860-006	201089	" " " " " " guide (right)	x	x
29	323-600-026	2921	" " " " " " screw	x	x
30	323-615-216	202875	" " " " " " " washer	x	x
31	323-850-243	202860	" " " " " " (left)	x	x
32	323-600-026	2921	" " " " " " screw	x	x
33	323-615-216	202875	" " " " " " " washer	x	x
34	323-866-210	202830	" " " " " " takeup		x
35	323-866-003	201087A	" " " " " " takeup	x	
36	323-600-026	2921	" " " " " " screw	x	x
37	323-740-002	201088	" " " " " " bracket	x	x
38	323-600-032	1202	" " " " " " screw	x	x
39	323-639-002	201091	" " " " " " tube	x	x
40	323-600-033	1892	" " " " " " screw	x	x
41	323-740-003	201092A	" " " " " " bracket	x	x
42	323-600-002	1175-2	" " " " " " screw (2)	x	x

* See organization chart.

** See additional organization chart.

LEFT LOOPER DRIVE MECHANISM

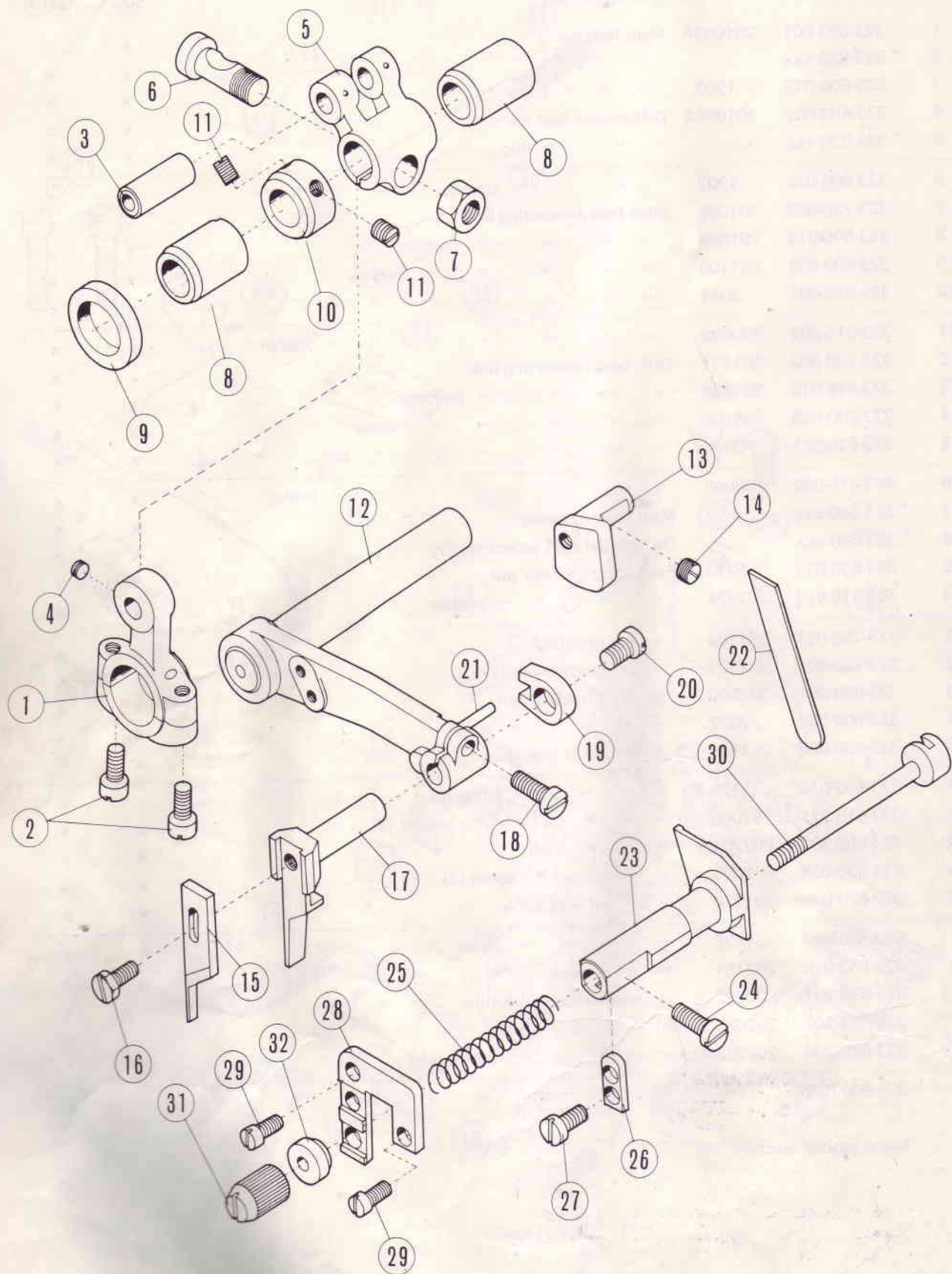


MAIN AND DIFFERENTIAL FEED MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-593-001	201093A	Main feed bar	x	x
2	* 323-830-xxx		" " dog	x	x
3	323-600-032	1202	" " " screw	x	x
4	323-593-002	201096A	Differential feed bar	x	x
5	* 323-830-xxx		" " dog	x	x
6	323-600-032	1202	" " " screw	x	x
7	323-730-002	201098	Main feed connecting link	x	x
8	323-676-013	201099	" " " " bushing	x	x
9	323-600-036	201100	" " " " " screw	x	x
10	323-630-001	3044	" " " " " nut	x	x
11	323-615-002	200098	" " " " " " washer	x	x
12	323-730-003	201101	Diff. feed connecting link	x	x
13	323-676-013	201099	" " " " bushing	x	x
14	323-600-036	201100	" " " " " screw	x	x
15	323-630-001	3044	" " " " " nut	x	x
16	323-615-002	200098	" " " " " " washer	x	x
17	* 323-580-xxx		Main feed eccentric	x	x
18	* 323-580-xxx		Differential feed eccentric	x	x
19	323-630-016	5213	Feed eccentric lock nut	x	x
20	323-615-023	202924	" " " " washer	x	x
21	323-750-001	201106	" bar lift block	x	x
22	323-750-002	201107	" " guide block (2)	x	x
23	323-620-201	202200	" " tilt adjust pin	x	x
24	323-600-043	2022	" " " " " screw	x	x
25	323-850-005	201109	" " guide (right)	x	x
26	323-600-019	1175-3	" " " " screw (2)	x	x
27	323-615-211	167066	" " " " washer (2)	x	x
28	323-850-251	202201A	" " " (left)	x	x
29	323-600-038	5095	" " " " screw (2)	x	x
30	323-639-003	201110	" " oil wick tube	x	x
31	323-600-069	1435	" " " " " screw	x	x
32	323-653-016	202181	" " " wick	x	x
33	323-639-201	202202	" eccentric oil wick tube	x	x
34	323-653-204	202033	" " " wick	x	x
35	323-685-200	202203	" " " " tube holder	x	x
36	323-600-029	1196	" " " " " screw	x	x

*See organization chart.

MAIN AND DIFFERENTIAL RED MECHANISM



REF. NO.	NEW O.
1	30
2	30
3	30
4	30
5	30
6	30
7	30
8	30
9	30
10	30
11	30
12	30
13	30
14	30
15	30
16	30
17	30
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19	30
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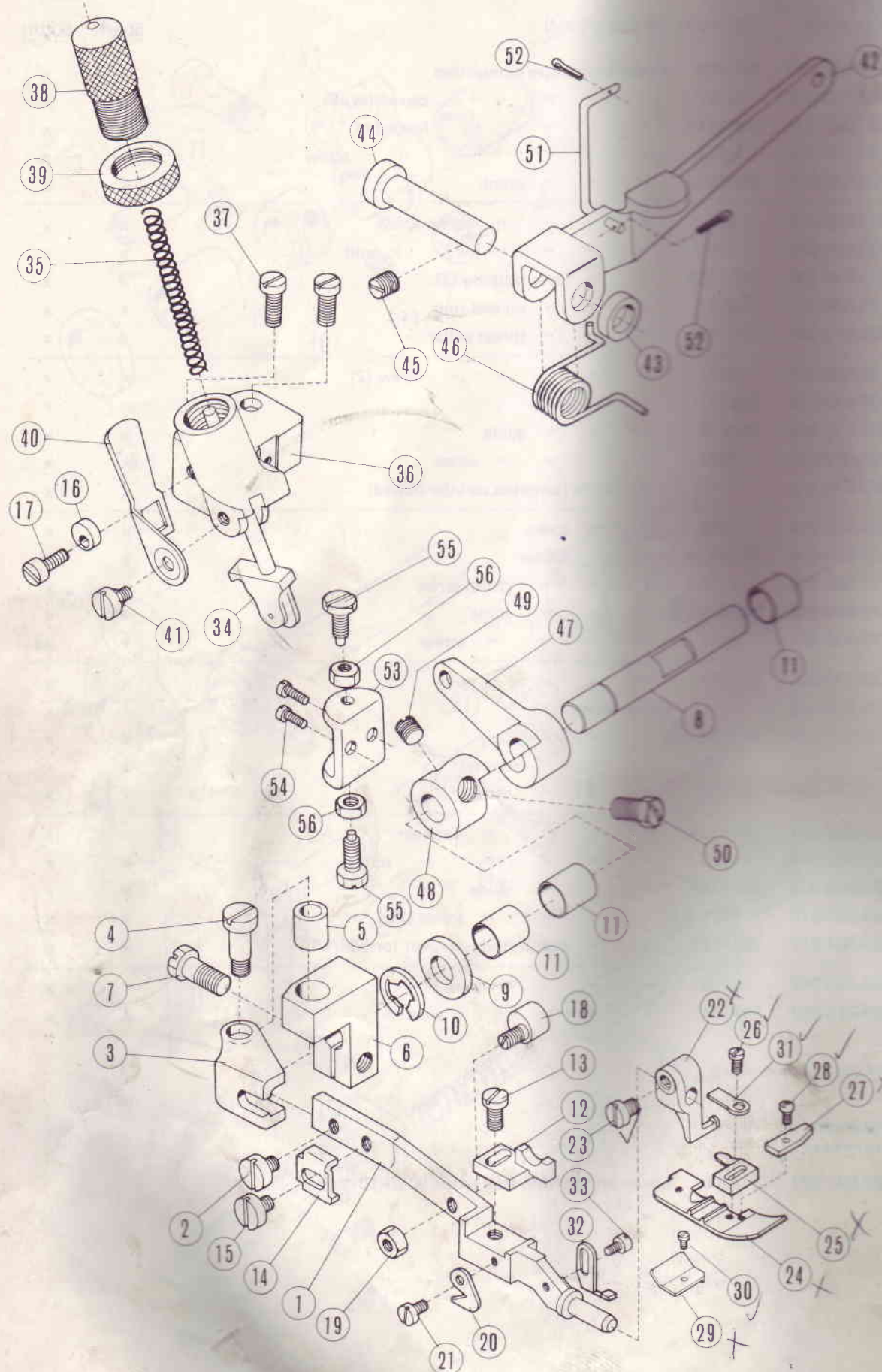
UPPER AND LOWER KNIFE MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-525-007	202925	Upper knife drive connection	x	x
2	323-600-095	5187	" " " " cap screw (2)	x	x
3	323-620-237	202711A	" " " " hinge pin	x	x
4	323-600-012	1457	" " " " " " screw	x	x
5	323-576-004	201360A	" " " crank	x	x
6	323-600-040	5087	" " " " clamp screw	x	x
7	323-630-005	5181	" " " " " " nut	x	x
8	323-676-230	201115A	" " lever bushing (2)	x	x
9	323-634-001	202927	" " " oil seal ring	x	x
10	323-618-006	201117	" " " thrust collar	x	x
11	323-600-013	5084	" " " " " screw (2)	x	x
12	323-530-019	205292	" " lever	x	x
13	323-850-205	202636	" " " guide	x	x
14	323-600-043	2022	" " " " screw	x	x
15	* 323-870-xxx		" knife (tungsten carbide tipped)	x	x
16	323-600-044	5088	" " screw	x	x
17	323-685-004	202637B	" " holder	x	x
18	323-600-002	1175-2	" " " clamp screw	x	x
19	323-850-018	202638B	" " " guide	x	x
20	323-600-301	1189	" " " " screw	x	x
21	323-620-006	201125	" " " " pin	x	x
22	* 323-870-xxx		Lower knife	x	x
23	323-685-234	202739	" " holder	x	x
24	323-600-014	4009-1	" " " screw	x	x
25	323-640-001	201129	" " " spring	x	x
26	323-686-001	201130A	" " " " retainer	x	x
27	323-600-019	1175-3	" " " " " screw	x	x
28	323-850-008	201131A	" " " guide	x	x
29	323-600-019	1175-3	" " " " screw (2)	x	x
30	323-604-211	201132B	" " clamp stud — except for 504/I-10	x	x
31	323-630-203	5260	" " " " nut	x	x
32	323-615-007	201134	" " " " " washer	x	x

*See organization chart.

Not shown

323-604-227 202590 Lower knife clamp stud — for 504/I-10 only

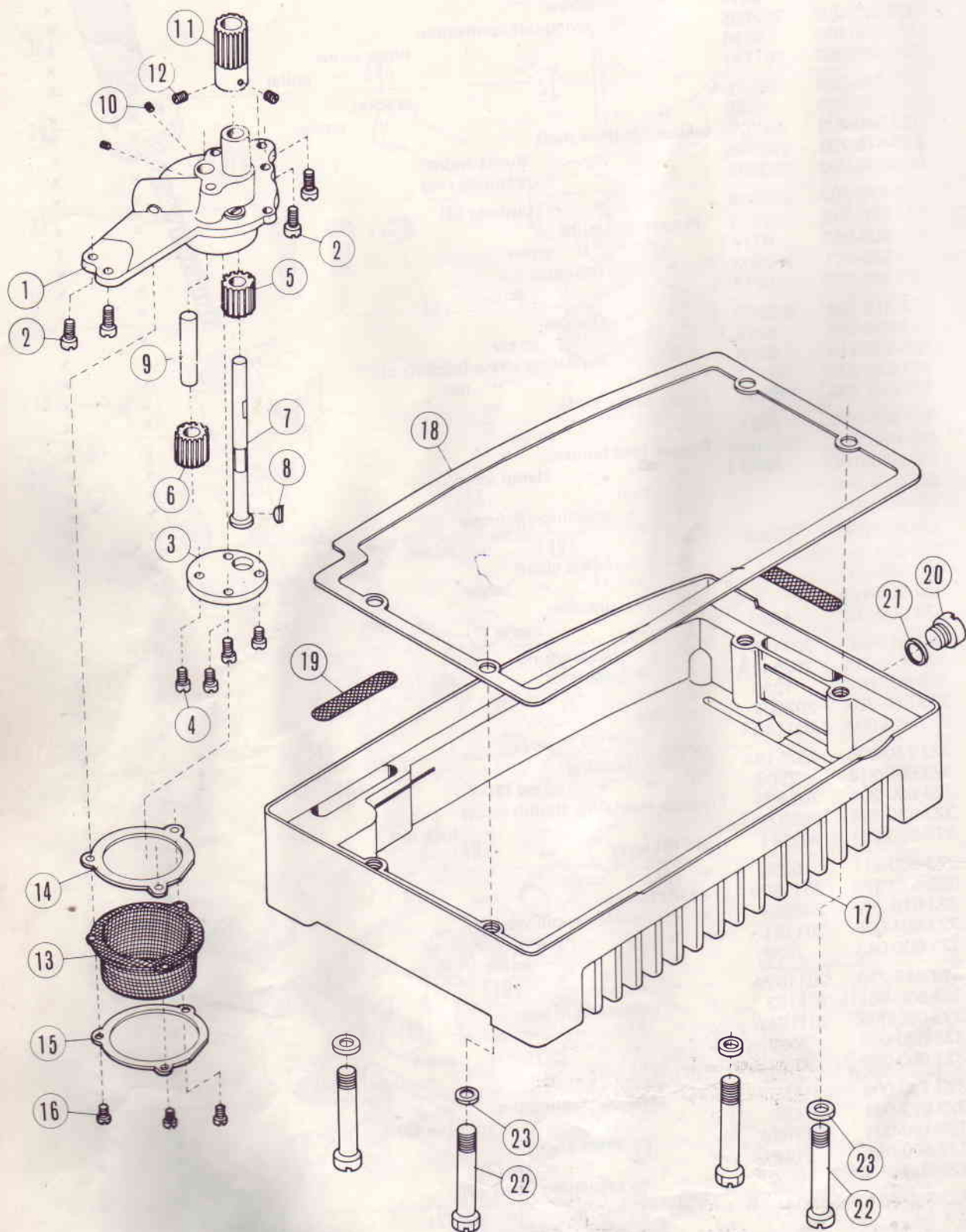


PRESSER FOOT AND LIFTING MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-502-212	202502B	Presser arm		
2	323-600-209	5214	" " screw	x	x
3	323-525-202	202505	" " swing-out connection	x	x
4	323-600-047	5164	" " " " hinge screw	x	x
5	323-680-002	201141	" " " " " " collar	x	x
6	323-740-026	202575A	" " " " bracket	x	x
7	323-600-265	5266	" " " " " screw	x	x
8	323-540-203	202574	Foot lift lever shaft	x	x
9	323-615-201	202576	" " " " thrust washer	x	x
10	323-633-200	202577	" " " " retaining ring	x	x
11	323-676-207	202589	" " " " bushing (3)	x	x
12	323-850-242	202578	Presser arm guide	x	x
13	323-600-057	5117	" " " " screw	x	x
14	323-683-201	202503	" " " " regulator	x	x
15	323-600-209	5214	" " " " screw	x	x
16	323-716-209	202683	" " " " stopper	x	x
17	323-600-096	5345	" " " " screw	x	x
18	323-600-213	5258	" " " " regulating screw (eccentric)	x	x
19	323-630-202	5137	" " " " " nut	x	x
20	323-873-200	202451	Chain cutter knife	x	x
21	323-600-026	2921	" " " " screw	x	x
22	* 323-685-232	202504A	Presser foot holder	x	x
23	323-600-014	4009-1	" " " " clamp screw	x	x
24	* 323-820-xxx		" " " " foot	x	x
25	* 323-863-xxx		" " " " chaining-off finger	x	x
26	323-600-050	5089	" " " " " screw	x	x
27	* 323-854-xxx		" " " " fabric guard	x	x
28	323-600-051	1231	" " " " " screw	x	x
29	* 323-560-xxx		" " " " uncurler	x	x
30	323-600-202	5030	" " " " " screw	x	x
31	323-643-001	201156	" " " " hinge spring	x	x
32	323-716-211	202512A	" " " " regulator	x	x
33	323-600-016	1229	" " " " " screw	x	x
34	323-850-202	202507	" " " " bar	x	x
35	323-640-002	201148A	" " " " spring	x	x
36	323-740-025	202518A	" " " " housing	x	x
37	323-600-216	2903	" " " " " screw (2)	x	x
38	323-600-204	202510	Pressure regulating thumb screw	x	x
39	323-630-224	202871	" " " " " lock nut	x	x
40	323-530-201	202511	Hand lift lever	x	x
41	323-600-211	5256	" " " " " screw	x	x
42	323-530-222	201160B	Foot lift lever	x	x
43	323-618-209	202868	" " " " hinge pin washer	x	x
44	323-604-008	201161	" " " " " pin	x	x
45	323-600-043	2022	" " " " " screw	x	x
46	323-643-210	201162A	" " " " " spring	x	x
47	323-530-007	201163	" " " " intermediate lever	x	x
48	323-680-003	201164A	" " " " " collar	x	x
49	323-600-043	2022	" " " " " screw	x	x
50	323-600-022	2022-4	" " " " " " (hex. head)	x	x
51	323-730-004	201165	" " " " lever connecting pin	x	x
52	323-622-001	201166	" " " " " split-pin (2)	x	x
53	323-740-021	201167A	" " " " bracket	x	x
54	323-600-054	5142	" " " " " screw (2)	x	x
55	323-600-055	5097	" " " " " regulating screw (2)	x	x
56	323-630-001	3044	" " " " " nut (2)	x	x

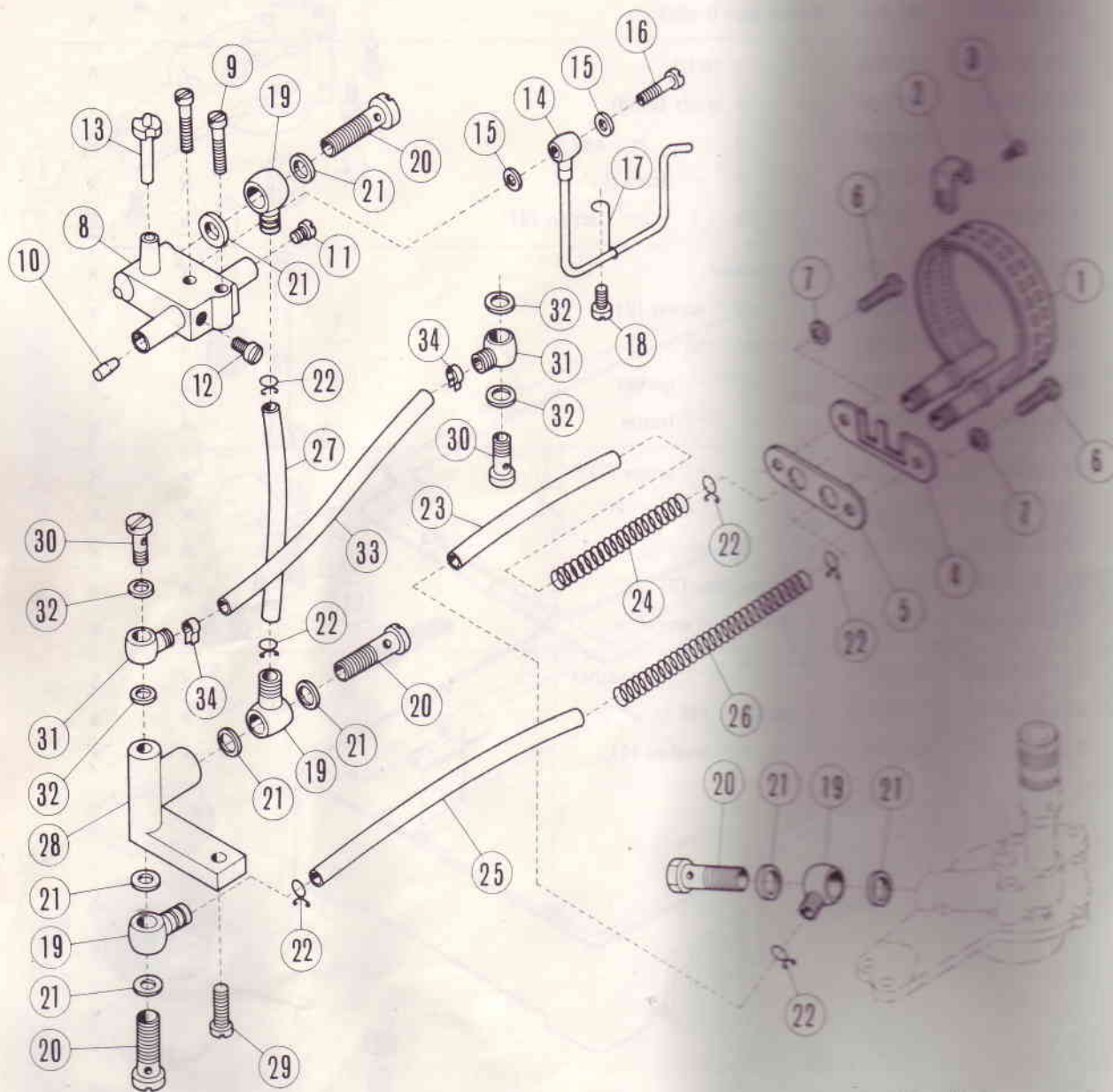
*See organization chart.

**See additional organization chart.



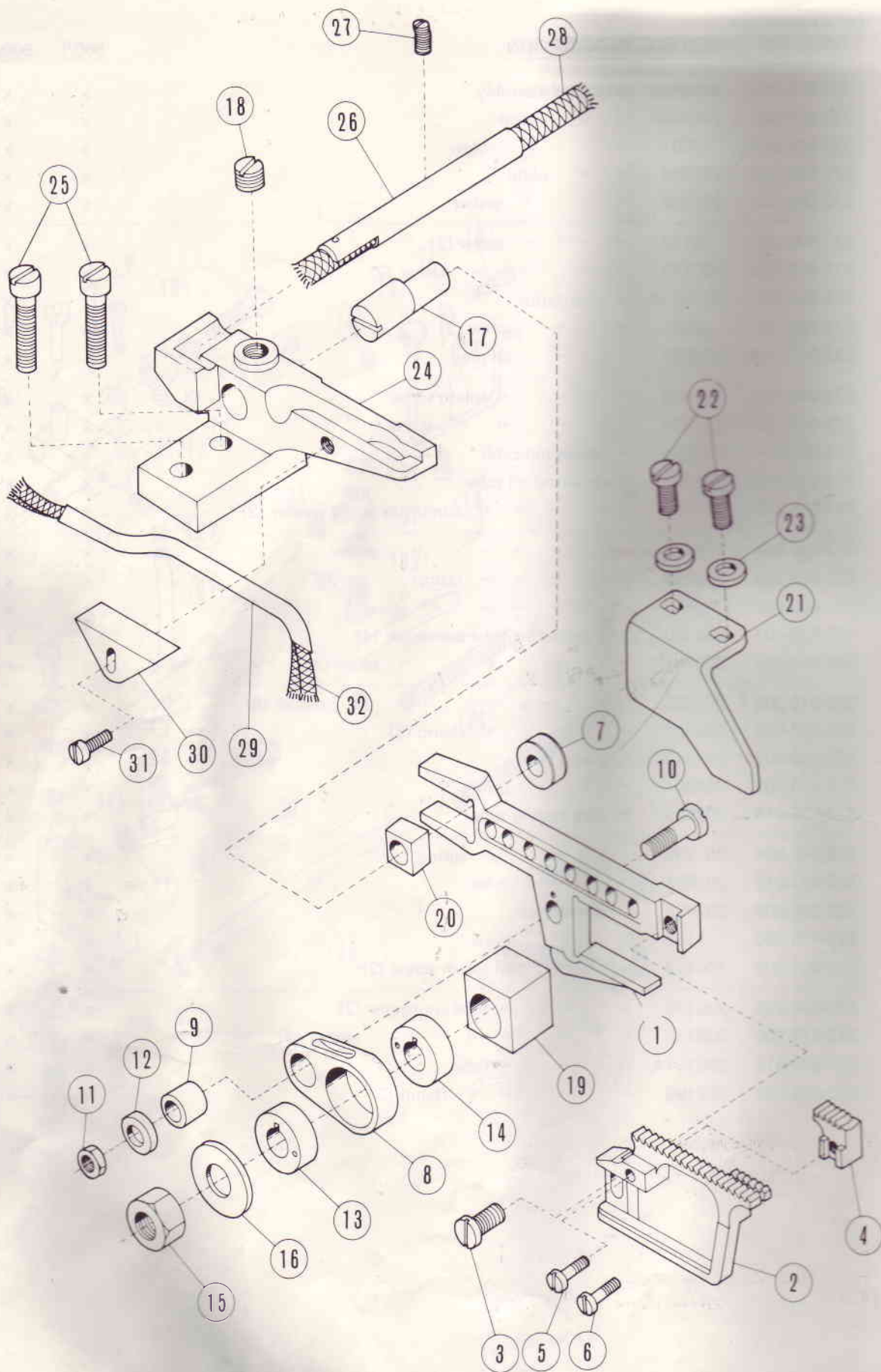
(1) PUMP LUBRICATING MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-900-001	201288A	Gear pump		
2	323-600-056	2213-1	" " screw (4)	x	x
3	323-800-006	201293A	" " casing plate	x	x
4	323-600-057	5117	" " " " screw (4)	x	x
5	323-764-001	201294	Pump gear (right)	x	x
6	323-764-002	201295	" " (left)		
7	323-540-007	201296	" " shaft (long)	x	x
8	323-649-001	201009	" " " " key	x	x
9	323-540-008	201297	" " " (short)	x	x
10	323-600-037	1458	" " " " screw (2)	x	x
11	323-570-001	201299	Worm wheel		
12	323-600-004	5060	" " screw (2)	x	x
13	323-655-002	201338	Oil screen filter	x	x
14	323-663-001	201311	" " " gasket	x	x
15	323-508-002	201341	" " " frame	x	x
16	323-600-002	1175-2	" " " screw (3)		
17	323-713-001	201334B	" pan	x	x
18	323-663-004	201335	" " gasket	x	x
19	323-800-009	201487	" filter plate (2)	x	x
20	323-600-354	5138B	" drain plug screw	x	x
21	323-615-229	202287A	" " " " washer		
22	323-605-006	5150B	" pan bolt (4)	x	x
23	323-615-029	204806	" " " washer (4)	x	x



(2) PUMP LUBRICATING MECHANISM

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	500/I	500/II
1	323-900-002	201342B	Oil cooler assembly	x	x
2	323-683-004	201345A	" " clamp	x	x
3	323-600-059	3001	" " " screw	x	x
4	323-800-008	201315	" " plate	x	x
5	323-663-002	201316	" " " gasket	x	x
6	323-600-061	5152	" " " screw (2)	x	x
7	323-615-009	200149	" " " " washer (2)	x	x
8	323-635-204	201321A	" distributor	x	x
9	323-600-038	5095	" " screw (2)	x	x
10	323-627-208	202903	" " oil plug	x	x
11	323-600-062	201323	" " " splash screw	x	x
12	323-600-063	201324	" " " " screw	x	x
13	323-891-204	202794	" splash indicator	x	x
14	323-639-006	201327	Worm wheel oil tube	x	x
15	323-615-010	201759	" " " " connector screw washer (2)	x	x
16	323-600-064	201758	" " " " " screw	x	x
17	323-685-201	202208	" " " " clamp	x	x
18	323-600-057	5117	" " " " " screw	x	x
19	323-636-001	201300	Oil distributing tube connector (4)	x	x
20	323-600-058	201301	" " " " screw (4)	x	x
21	323-615-008	201302	" " " " " washer (8)	x	x
22	323-683-002	201303	" " " clamp (6)	x	x
23	323-639-009	201319	" pump tube	x	x
24	323-683-003	201304	" " " spring	x	x
25	323-639-014	202929	" distributing tube	x	x
26	323-640-004	202930	" " " spring	x	x
27	323-683-012	202931	" " tube	x	x
28	323-635-002	202928	" distributor	x	x
29	323-600-200	1156	" " screw	x	x
30	323-604-209	200152	" " oil splash screw (2)	x	x
31	323-636-200	200136	" " " tube connector (2)	x	x
32	323-615-209	200138	" " " " " washer (4)	x	x
33	323-639-016	200134A	" " " tube	x	x
34	323-685-003	202199	" " " " clamp (2)	x	x



PLAIN FEED MECHANISM

503/I-4. 503/I-8.

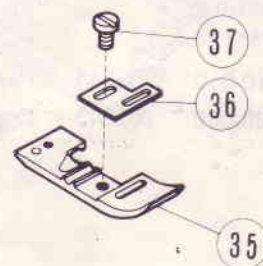
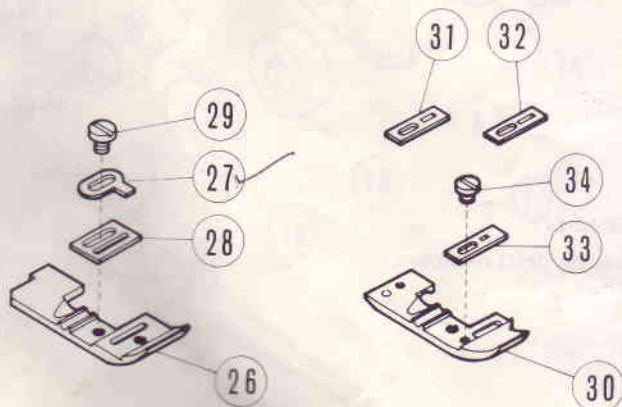
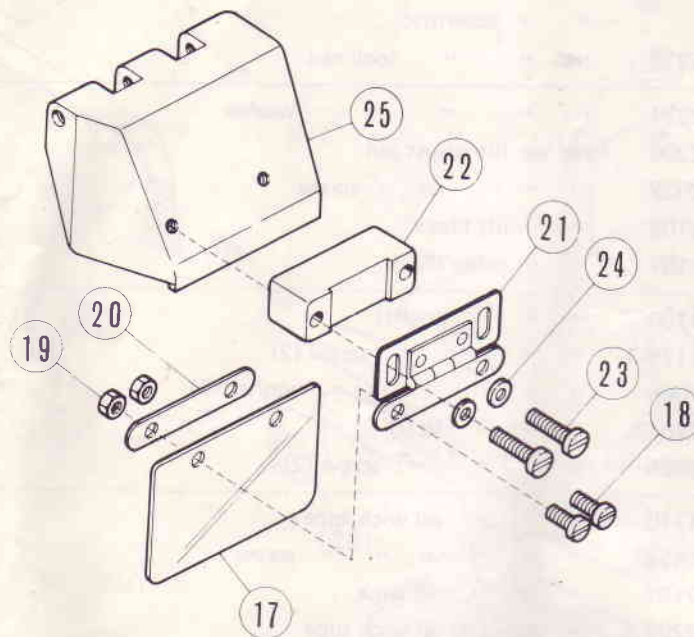
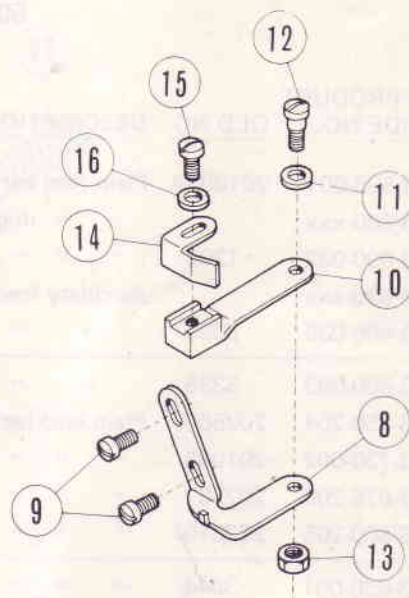
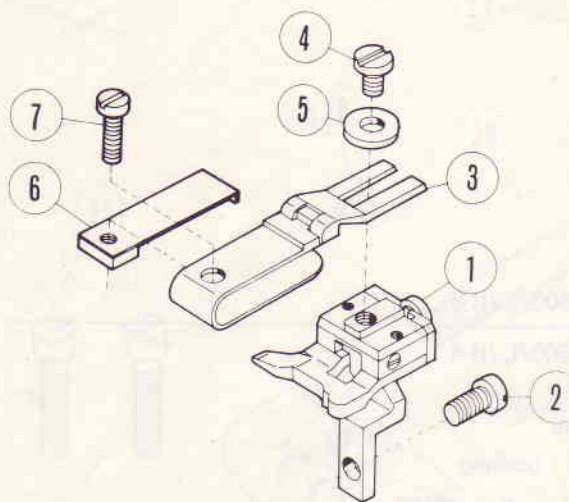
503/II-4. 503/II-8.

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	323-593-001	201093A	Plain feed bar
2	* 323-830-xxx		" " dog
3	* 323-600-032	1202	" " " screw
4	323-830-xxx		Auxiliary feed dog
5	323-600-035	5086	" " " screw — 503/I, /II-8
6	323-600-093	5335	" " " screw — 503/I, /II-4
7	323-850-204	202566	Plain feed bar spacer
8	323-730-002	201098	" " " connecting link
9	323-676-200	202567	" " " " " bushing
10	323-600-205	202310	" " " " " " screw
11	323-630-001	3044	" " " " " " " nut
12	323-615-002	200098	" " " " " " " washer
13	323-680-200	202568	" " " " " " collar
14	* 323-580-xxx		" " eccentric
15	323-630-016	5213	" " " lock nut
16	323-615-023	202924	" " " " " washer
17	323-620-201	202200	Feed bar tilt adjust pin
18	323-600-043	2022	" " " " " screw
19	323-750-001	201106	" " lift block
20	323-750-002	201107	" " guide block
21	323-850-005	201109	" " " (right)
22	323-600-019	1175-3	" " " " screw (2)
23	323-615-211	167066	" " " " " washer (2)
24	323-850-251	202201A	" " " (left)
25	323-600-038	5095	" " " " screw (2)
26	323-639-003	201110	" " " oil wick tube
27	323-600-037	1458	" " " " " " screw
28	323-653-016	202181	" " " " wick
29	323-639-201	202202	" eccentric oil wick tube
30	323-685-200	202203	" " " " " holder
31	323-600-029	1196	" " " " " " screw
32	323-653-204	202033	" " " wick

*See organization chart.

Not shown

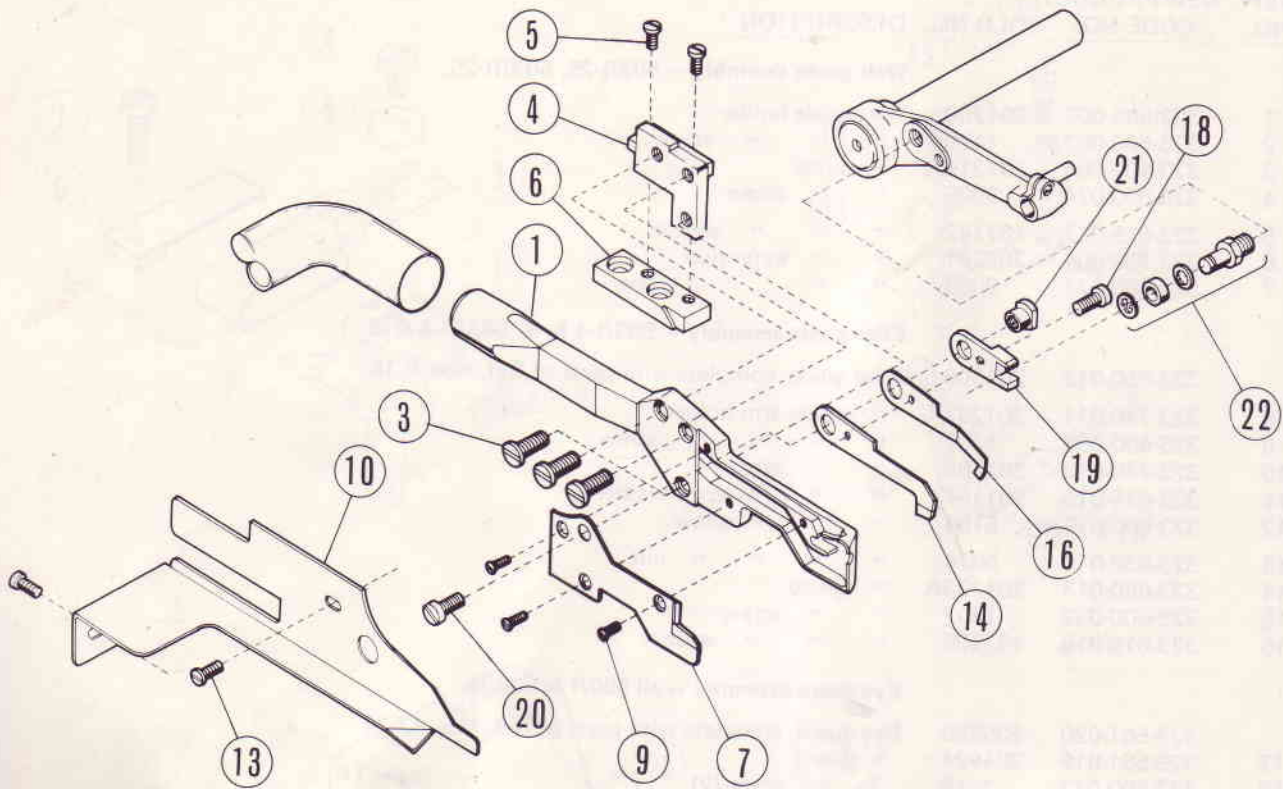
323-510-019	202944	Feed eccentric cover
323-686-008	202943	Crankshaft bearing (left) retainer



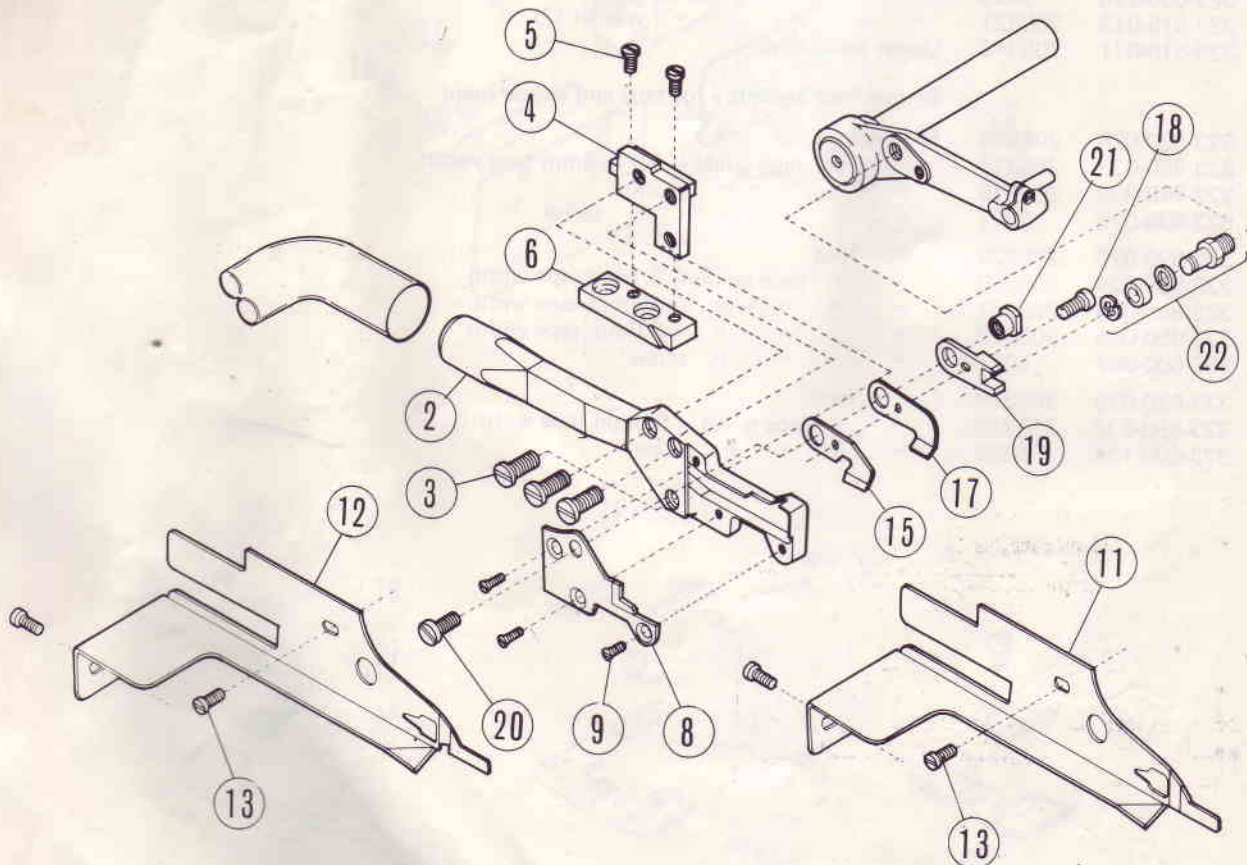
ATTACHMENTS

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
Welt guide assembly — 503/I-25. 503/II-25.			
1	323-505-002	201206	Welt guide holder
2	323-600-002	1175-2	" " " screw
3	323-400-001	201211A	" guide
4	323-600-074	2905	" " " screw
5	323-615-017	137142	" " " washer
6	323-758-004	202281	" " " extension
7	323-600-074	2905	" " " screw
Edge guide assembly — 503/I-4 & -8. 503/II-4 & -8.			
	323-850-012	201500	Edge guide, complete with parts of Ref. Nos. 8-16
8	323-740-011	201232A	" guide arm holder
9	323-600-032	1202	" " " " screw
10	323-740-012	201485	" " " arm
11	323-615-015	201191	" " " screw washer
12	323-600-079	5184	" " " " screw
13	323-630-010	5074	" " " " nut
14	323-850-013	201233A	" guide
15	323-600-032	1202	" " " screw
16	323-615-018	137906	" " " " washer
Eye guard assembly — all 500/I & 500/II			
	323-561-020	205355	Eye guard, complete with parts of Ref. Nos. 17-24
17	323-561-019	204924	" guard
18	323-600-073	2918	" " " screw (2)
19	323-630-009	5099	" " " " nut (2)
20	323-615-032	204925	" " " " " washer
21	323-728-013	205345	" " " hinge
22	323-505-013	205344	" " " " base
23	323-600-126	5405	" " " " " screw (2)
24	323-615-013	200821	" " " " " " washer (2)
25	323-510-071	205340	Upper knife cover
Presser foot assembly for tape and elastic braid.			
26	323-820-028	205314	Presser foot
27	323-850-033	205315	" " " tape guide — 2.7 ~ 9mm tape width
28	323-740-039	205316	" " " " " bracket
29	323-600-026	2927	" " " " " " screw
30	323-820-029	205328	" " " foot
31	323-850-034	205329	" " " " tape guide — 2.7 ~ 9mm tape width
32	323-850-035	205330	" " " " " bracket
33	323-850-036	205331	" " " " " " screw
34	323-600-307	5077	" " " " " " nut
35	323-820-030	205332	" " " " " " washer
36	323-850-037	205333	" " " " " " screw
37	323-600-124	5386	" " " " " " nut

KSR-570



KSR-571 AND KSR-572



CHAIN CUTTER MODELS KSR-570, KSR-571 AND KSR-572

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	K S R -		
				570	571	572
1	323-508-010	205280	Chain cutter frame	x		
2	323-508-011	300111	" " frame		x	x
3	323-600-301	1189	" " " screw (3)	x	x	x
4	323-740-048	300045	" " " bracket	x	x	x
5	323-600-353	5205	" " " " screw (2)	x	x	x
6	323-505-014	300046	" " " " base	x	x	x
7	323-873-007	300047	Stationary blade	x		
8	323-873-008	300112	" blade		x	x
9	323-600-251	5022	" " screw (3)	x	x	x
10	323-560-030	300056	" " fabric guard	x		
11	323-560-031	300115	" " " guard		x	
12	323-560-032	300116	" " " guard			x
13	323-600-068	1216	" " " " screw (2)	x	x	x
14	323-873-009	300048	Movable blade	x		
15	323-873-010	300113	" blade		x	x
16	323-643-009	300050	" " spring	x		
17	323-643-010	300114	" " spring		x	x
18	323-600-246	1186	" " screw	x	x	x
19	323-850-042	300051	" " guide	x	x	x
20	323-600-014	4009-1	" " " screw	x	x	x
21	323-630-026	300049	" " " " nut	x	x	x
22	323-620-031	300135	" " " pin	x	x	x

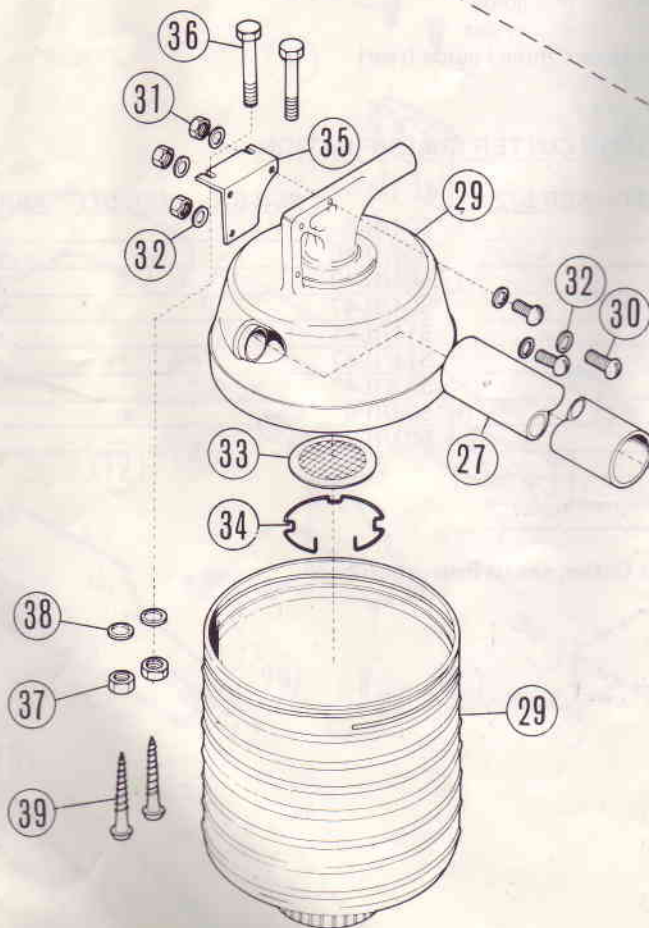
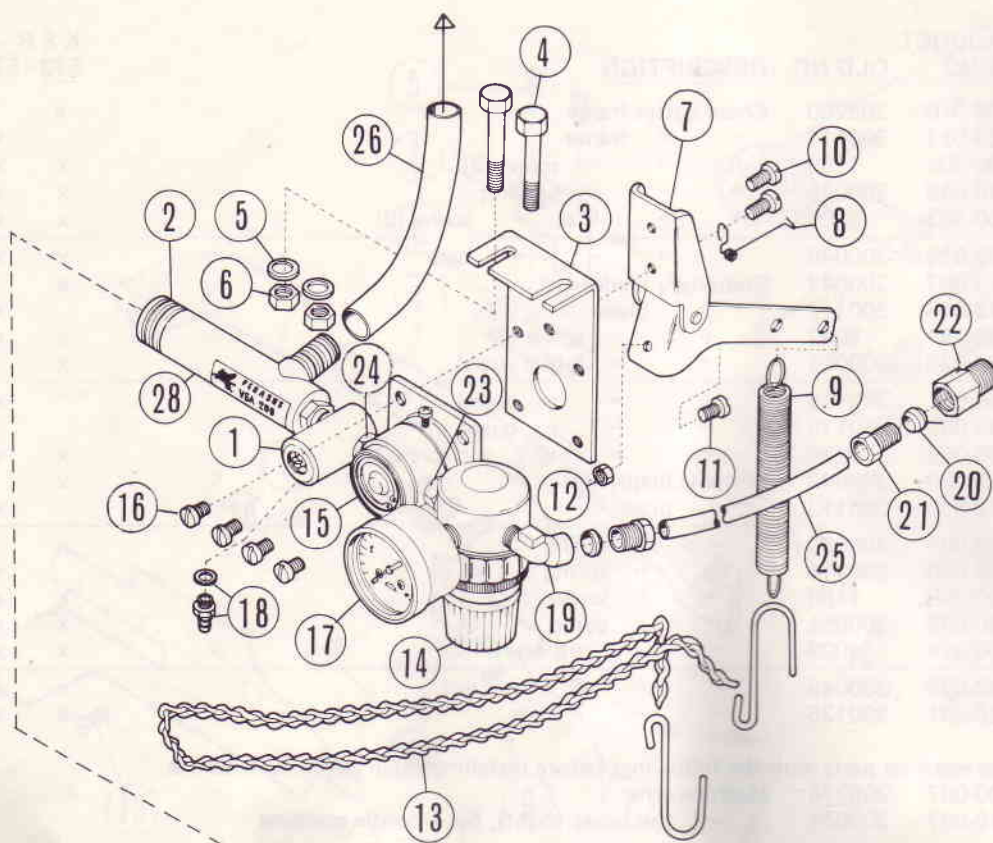
Replace machine parts with the followings before installing chain cutter on machine.

323-500-007	205274	Machine arm
323-510-067	300061	" top cover (right), for 1-needle machine
323-510-068	300062	" " " (right), for 2-needle machine
323-540-023	205273	Needle drive shaft
323-502-008	205266	" " arm, for 1-needle machine
323-502-009	205267	" " arm, for 2-needle machine 2.0mm needle gauge
323-502-010	205268	" " arm, for 2-needle machine 3.0mm needle gauge
323-866-010	205270	" thread takeup
323-851-015	205263	" " guide
323-851-016	205264	" " eyelet
323-850-043	205265	Left looper thread guide (rear)

CHAIN CUTTER CLASSIFICATION

	KSR-570	KSR-571	KSR-572		KSR-570	KSR-571	KSR-572
504/I-5	x			504/II-5	x		
504/I-45			x	504/II-45			x
504/I-43			x	504/II-43			x
504/I-47			x	504/II-47			x
514/I-41			x	514/II-41			x
514/I-42			x	514/II-42			x
503/I-4	x			503/II-4	x		
503/I-8		x		503/II-8		x	
503/I-25	x			503/II-25	x		
504/I-1	x						
504/I-9-Z7	x						
504/I-10	x						

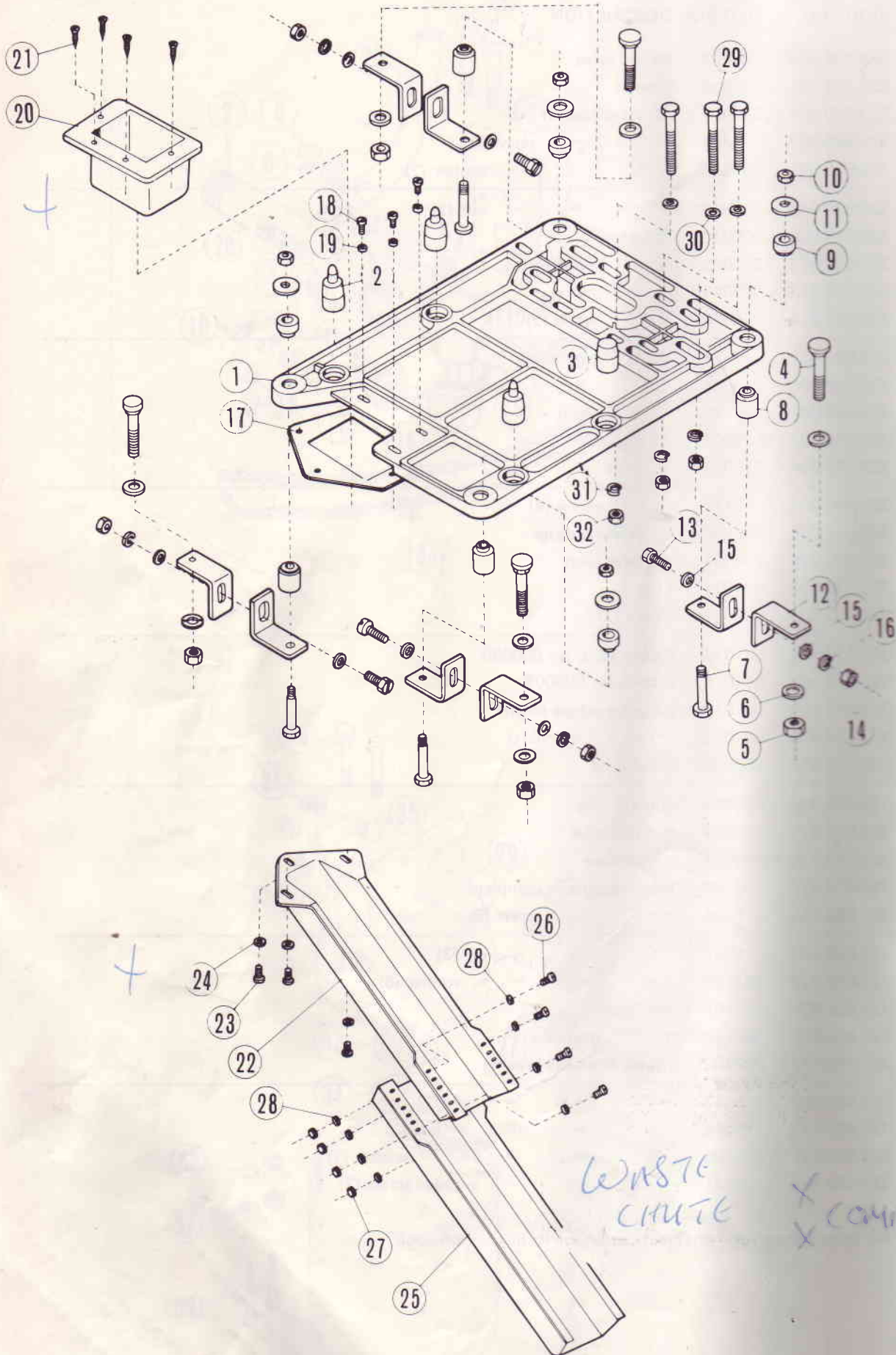
For more information on Chain Cutter, see its instruction book.



SUCTION DEVICE MODEL VSA-200 FOR CHAIN CUTTER

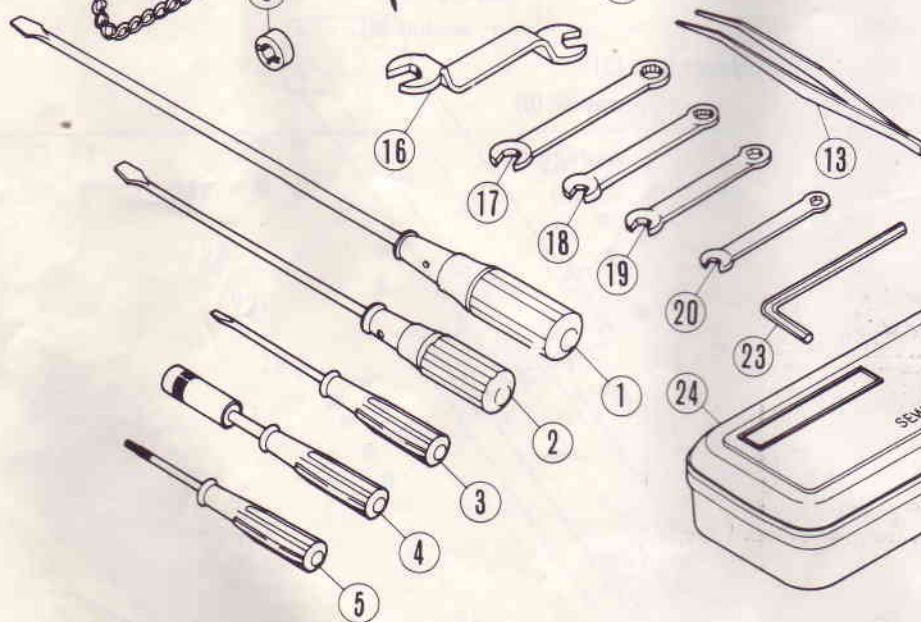
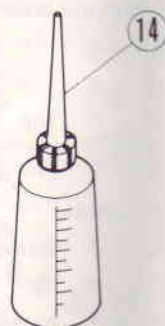
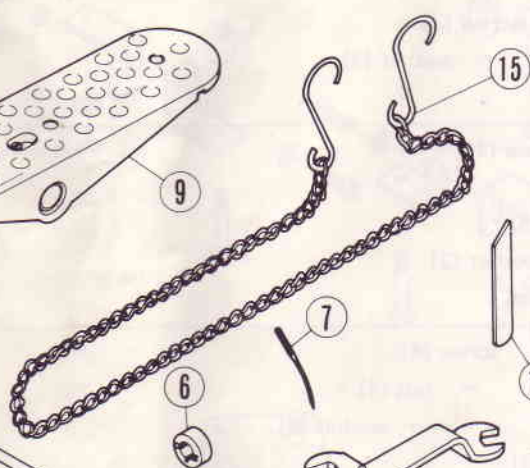
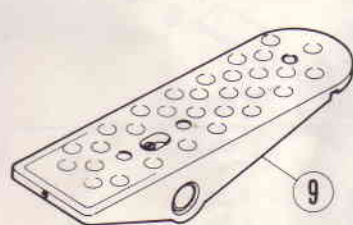
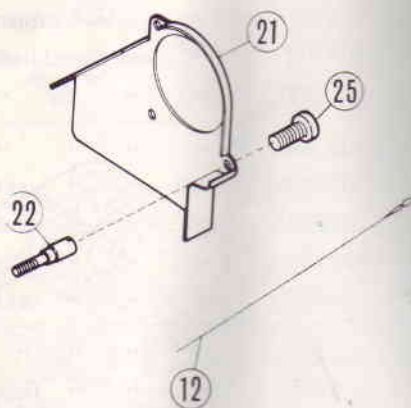
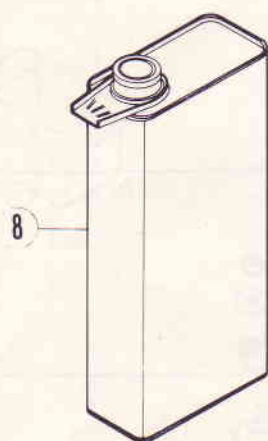
REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	323-736-003	300027	Needle valve
2	323-651-001	300033	Venturi
3	323-740-044	300037	Air valve bracket
4	323-600-367	5344	" " " screw (2)
5	323-615-021	204585	" " " " washer (2)
6	323-630-013	5348	" " " " nut (2)
7	323-716-006	300038	Actuator
8	323-640-017	300042	" hinge spring
9	323-640-018	300043	" spring
10	323-600-014	4009-1	" screw (2)
11	323-600-027	1174	" stop screw
12	323-630-003	3091	" " " nut
13	323-732-001	126	" chain
14	323-716-007	522001	Air regulator
15	323-736-004	530001	" valve
16	323-600-039	5113	" " screw (4)
17	323-891-003	596002	" pressure gauge
18	323-636-006	601001	" valve joint
19	323-636-007	601011	Elbow
20	323-635-003	601012	Sleeve (2)
21	323-636-011	601013	Nipple joint, for 600005
22	323-636-008	601014	Nipple, for 600005
23	323-636-009	601015	Air valve nipple (right)
24	323-636-010	601016	" " " (left)
25	323-639-023	600005	Vinyl tube
26	323-639-024	600006	Suction tube
27	323-639-025	600007	Exhaust tube
28	323-692-028	300044	Model plate
29	323-900-027	300104	Waste receptacle complete
30	323-600-364	5354	" " screw (3)
31	323-630-022	5367	" " " nut (3)
32	323-615-012	201185	" " " " washer (6)
33	323-655-009	300107	Air filter
34	323-634-005	300108	" " stop ring
35	323-740-045	300109	Waste receptacle bracket
36	323-605-003	5347	" " " bolt (2)
37	323-630-013	5348	" " " " nut (2)
38	323-615-021	204585	" " " " washer (2)
39	323-600-101	5341	" " " wooden screw (2)

For more information on Chain Cutter, see its instruction book.



MOUNTING ACCESSORIES

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	323-945-210	202697C	Machine rest board
2	323-945-202	202691	" cushion rubber (3)
3	323-945-209	202761	" " rubber
4	323-605-202	204303	" rest board hanger bolt (4)
5	323-630-204	5221	" " " " " nut (4)
6	323-615-203	202700	" " " " " washer (4)
7	323-605-203	202766	" " " set bolt (4)
8	323-945-208	202693A	" " " cushion rubber (lower) (4)
9	323-627-204	202765	" " " " " (upper) (4)
10	323-630-229	5298	" " " set bolt nut (4)
11	323-615-220	202767	" " " " " washer (4)
12	323-740-223	202768	" " " hanger bracket (8)
13	323-600-324	5296	" " " " " screw (4)
14	323-630-228	5297	" " " " " nut (4)
15	323-615-219	202769	" " " " " washer (8)
16	323-616-001	201477	" " " " " washer (4)
17	323-800-219	202715A	Waste chute bracket
18	323-600-057	5117	" " " screw (3)
19	323-615-002	200098	" " " washer (3)
20	323-740-013	201346A	" " top
21	323-600-321	175	" " " screw (4)
22	323-774-001	201348B	" chute
23	323-600-057	5117	" " screw (3)
24	323-615-002	200098	" " " washer (3)
25	323-774-200	201349B	" " extension
26	323-600-060	5118	" " " screw (4)
27	323-630-001	3044	" " " nut (4)
28	323-615-002	200098	" " " washer (8)
29	323-605-204	5302	Motor hanger bolt (3)
30	323-615-219	202769	" " " washer (6)
31	323-616-001	201477	" " " washer (3)
32	323-630-228	5297	" " " nut (3)



ACCESSORIES

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION
1	323-885-001	127	Screwdriver (large)
2	323-885-002	128	" (medium)
3	323-885-003	129	" (small)
4	323-880-212	152	Socket wrench
5	323-945-001	154	Feed eccentric extractor
6	* 323-580-xxx		" eccentric
7	* 423-xxx-xxx		Needle
8	323-945-002	133	Oil container — 750cc
9	323-533-001	121	Treadle
10	323-945-003	135A	Oil funnel
11	* 323-870-xxx		Lower knife
12	323-660-200	153	Threading wire
13	323-886-001	131	Tweezers
14	323-659-200	132	Oiler
15	323-732-001	126	Treadle chain
16	323-880-006	130A-12-14	Wrench (12.0mm & 14.0mm)
17	323-880-211	130A-9.5	" (9.5mm)
18	323-880-209	130A-7	" (7.0mm)
19	323-880-208	130A-6	" (6.0mm)
20	323-880-200	130A-5	" (5.0mm)
21	323-945-005	205216	Belt guard
22	323-600-117	205217	" " fixing screw
23	323-880-005	200	Allen key
24	323-945-006	201	Accessory box
25	323-600-057	5117	Belt guard screw

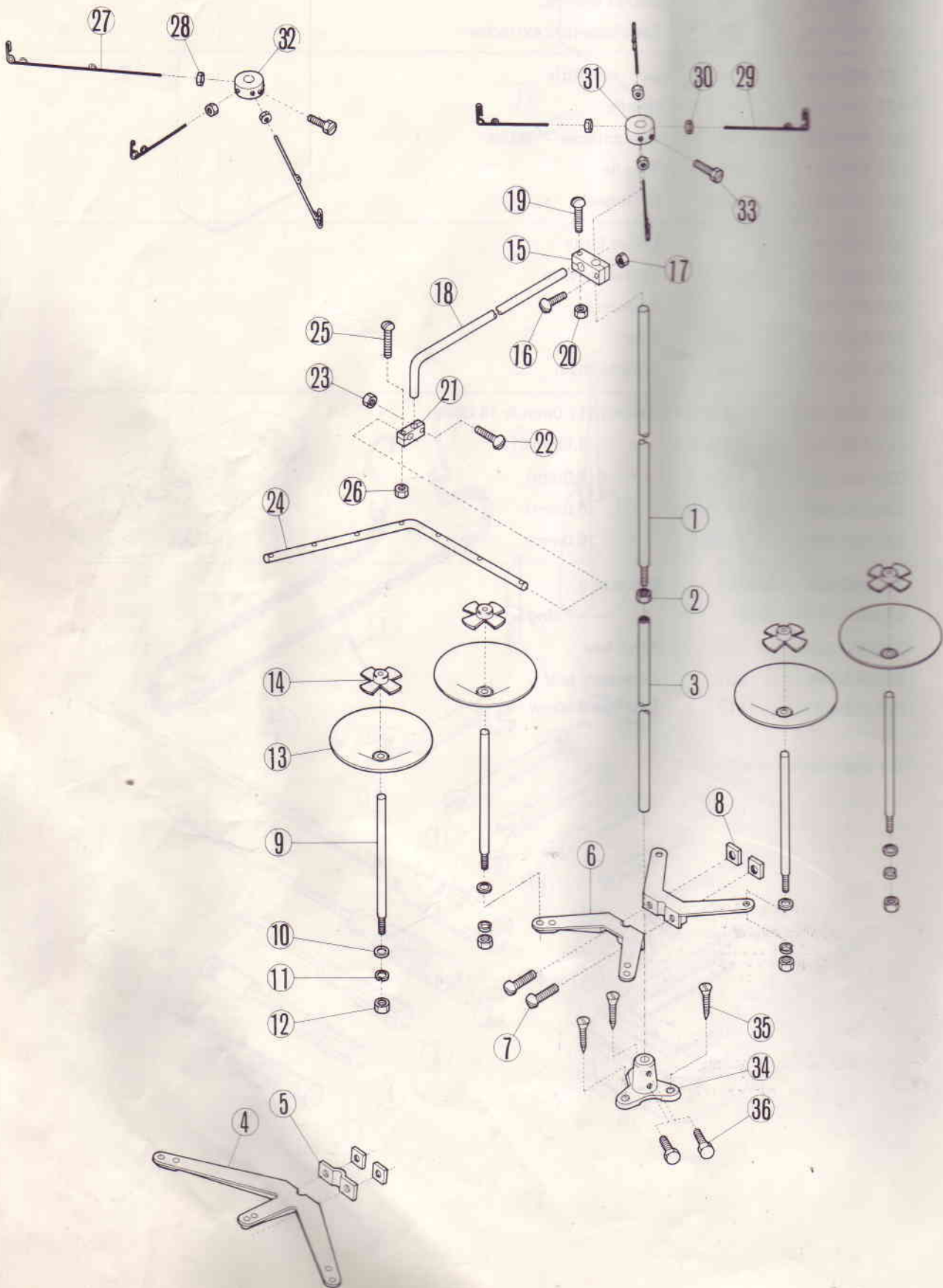
*See organization chart.

SECTION

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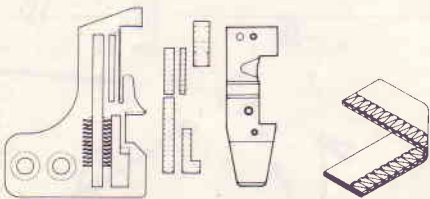
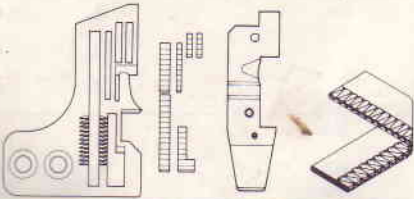
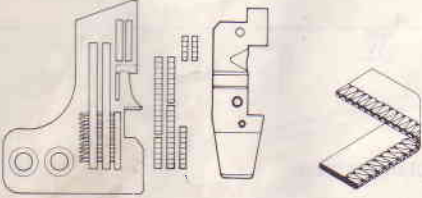
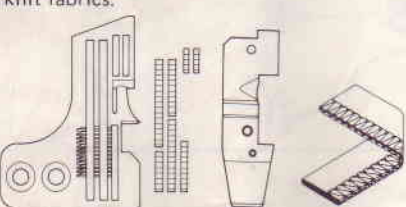
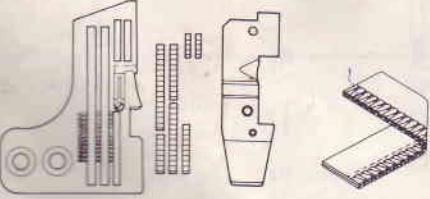
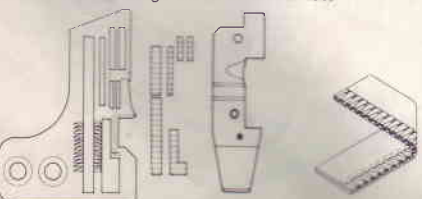


THREAD STAND

REF. NO.	NEW PRODUCT CODE NO.	OLD NO.	DESCRIPTION	SPOOLS	
				3	4
	323-940-205	208	Thread stand, complete — 3 spools	1	—
	323-940-206	209	" stand, complete — 4 spools	—	1
1	323-535-001	216	" stand upper rod	1	1
2	323-600-118	217	" " " " screw	1	1
3	323-535-002	218	" " lower rod	1	1
4	323-740-035	219	Spool pin bracket	1	—
5	323-800-041	243	" " " clamp plate	1	—
6	323-740-036	220	" " bracket	—	2
7	323-600-119	221	" " " clamp screw	2	2
8	323-630-018	222	" " " " " nut	2	2
9	323-620-024	223	" pin	3	4
10	323-615-028	224	" " washer	3	4
11	323-617-001	225	" " nut spring washer	3	4
12	323-630-019	226	" " nut	3	4
13	323-685-013	227	" tray	3	4
14	323-850-031	228	" retaining fin	3	4
15	323-740-034	229	Thread guide bar rod bracket	1	1
16	323-600-120	230	" " " " " clamp screw	1	1
17	323-630-020	231	" " " " " " " nut	1	1
18	323-535-003	232	" " " rod	1	1
19	323-600-120	230	" " " " screw	1	1
20	323-630-020	231	" " " " " nut	1	1
21	323-750-006	233	" " " " retaining block	1	1
22	323-600-120	230	" " " " " " clamp screw	1	1
23	323-630-020	231	" " " " " " " nut	1	1
24	323-590-003	234	" " bar	1	1
25	323-600-120	230	" " " clamp screw	1	1
26	323-630-020	231	" " " " " nut	1	1
27	323-851-021	235	" " wire (long)	2	—
28	323-630-021	236	" " " " lock nut	2	—
29	323-851-020	237	" " " (short)	1	4
30	323-630-021	236	" " " " lock nut	1	4
31	323-685-016	260	" " " holder	1	—
32	323-685-017	261	" " " holder	—	1
33	323-600-121	239	" " " " screw	1	1
34	323-505-009	240	" stand base	1	1
35	323-600-122	241	" " " wood screw	3	3
36	323-600-123	242	" " " rod screw	2	2

504/I-5. 504/I-45. 504/I-43. 504/I-47. 514/I-41. 514/I-42.

ORGANIZATION CHART

Machine model (operation)	Gauge (millimeter) (inch)	Needle plate	Main feed	Auxiliary feed	Differential feed	Right looper	Cloth plate fabric guard
504/I-5 Seaming and closing on knits.							
	3mm 1/8"	202684 801-018	201094B 830-001	202634A 830-252	202854A 830-333	201067A 810-001	202513B 560-024
	4mm	202685	"	"	"	"	"
	5/32"	801-019	"	"	"	"	"
504/I-45 Seaming and closing knit and woven fabrics. For stretching action, use accessory eccentrics.							
	3mm 1/8"	205231 801-344	202798 830-332	---	"	"	202795A 560-025
	4mm	205232	"	---	"	"	"
	5/32"	801-345	"	---	"	"	"
504/I-43 Seaming and closing knit goods.							
	3mm 1/8"	205235 801-340	205249 830-330	---	202535C 830-331	"	"
	4mm	205236	"	---	"	"	"
	5/32"	801-341	"	---	"	"	"
504/I-47 Edging and seaming medium weight woven and knit fabrics.							
	3mm 1/8"	205239 801-360	205250 830-255	---	202544D 830-256	201287A 810-004	"
	4mm	205240	"	---	"	"	"
	5/32"	801-361	"	---	"	"	"
514/I-41 2-needle seaming on stretch fabrics.							
	2x4mm 5/64x5/32"	205243 801-364	"	---	"	201067A 810-001	"
514/I-42 2-needle seaming on stretch fabrics.							
	1.5x3mm 1/16x1/8"	202981 801-354	202798 830-332	---	202854A 830-333	"	"
	2x3mm 5/64x1/8"	202982 801-355	"	---	"	"	"
	2x4mm 5/64x5/32"	202983 801-356	"	---	"	"	"

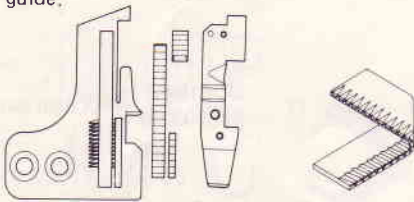
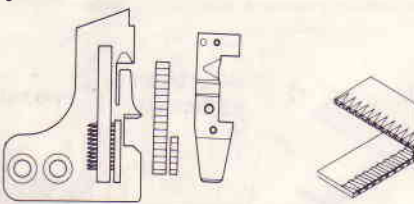
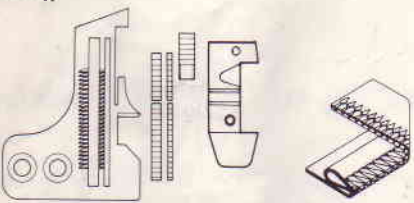
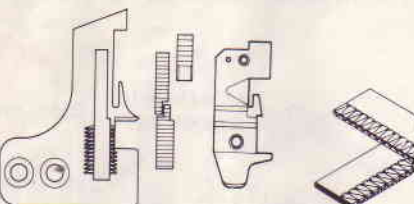
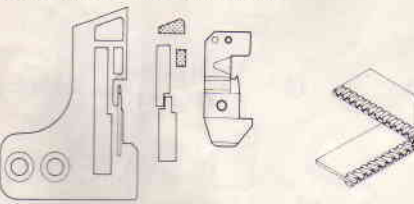
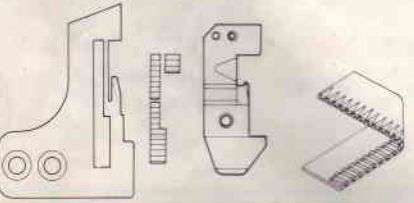
Note: All product code numbers begin with prefix 323-

COMMON PARTS: Left looper 201085B 323-810-002

Presser foot		chaining- off finger	uncurler	fabric guard	Needle guard		Upper knife	Lower knife	Feed eccentric		Needle (factory setting) Singer Willcox & Gibbs Metric	Attachment on machine (optional item)		
body					(front)	(rear)			in machine main diff.	in accessory main diff.				
201230C 820-019	201224B 863-007	205342 560-021	201265B 854-200	201248B 561-205	201249B 561-206	201121A 870-214	201127 870-211		10	10	8	12	UOx154 #11 423203231	Chain cutter
202799 820-286							202295 870-210							
205252 820-285							201127 870-211		10	10	8	12	UOx154 #11 423203231	Chain cutter
							202295 870-210							
205253 820-287							201127 870-211		10	10	8	12	UOx154 #16 423204031	Chain cutter
							202295 870-210							
	201310A 863-201				201250B 561-200	201251B 561-201			10	10	8	12	UNx154 #14 423213631	Chain cutter
202799 820-286	201396B 863-215								10	10	8	12	UNx154 #14 423213631	Chain cutter
	201310A 863-201													

503/I-4. 503/I-8. 503/I-25. 504/I-1. 504/I-9-Z7. 504/I-10.

ORGANIZATION CHART

Machine model (operation)	Gauge (millimeter) (inch)	Needle plate	Main feed	Auxiliary feed	Differential feed	Right looper	Cloth plate fabric guard
503/I-4							
 Serging woven fabrics with adjustable edge guide.	3mm 1/8"	205357 801-075	205356 830-084	202671 830-018	---	202475 810-013	202513B 560-024
	4mm 5/32"	205358 801-076	"	"	---	"	"
503/I-8							
 Serging woven fabrics with adjustable edge guide.	3mm 1/8"	205365 801-079	205364 830-085	---	---	"	"
	4mm 5/32"	205366 801-080	"	---	---	"	"
503/I-25							
 Blindstitch hemming on light to medium heavy knits.	4mm 5/32"	202618 801-222	201094B 830-001	202634A 830-252	201097C 830-233	201234A 810-003	"
504/I-1							
 Seaming light weight fabrics.	1.6mm 1/16"	202528A 801-036	202529A 830-200	"	202530B 830-039	201067A 810-001	"
	2.4mm 3/32"	202531A 801-037	"	"	"	"	"
504/I-9-Z7							
 Curtain industry. Combined hemming and edging with single down turn.	1.6mm 1/16"	202782 801-072	202783 830-095	202784 830-066	202845A 830-065	"	202795A 560-025
504/I-10							
 Towel industry. Combined hemming and edging with single up turn.	3mm 1/8"	202582 801-213	202584 830-202	---	202585A 830-203	201287A 810-004	202513B 560-024
	4mm 5/32"	202583 801-214	"	---	"	"	"

Note: All product code numbers begin with prefix 323-

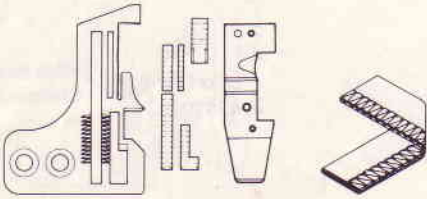
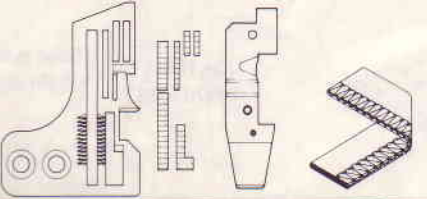
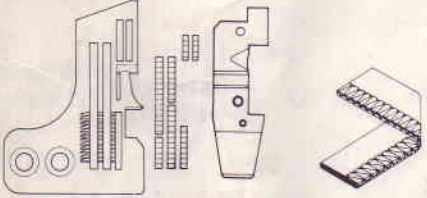
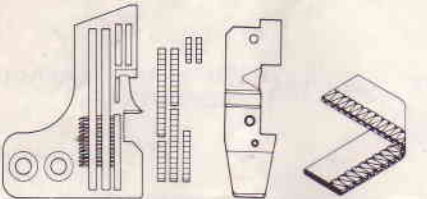
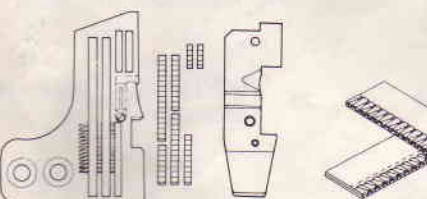
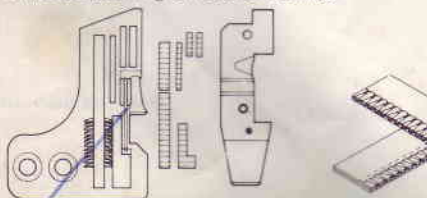
COMMON PARTS: Left looper 201085B 323-810-002

Presser foot				Needle guard (front)	Needle guard (rear)	Upper knife	Lower knife	Feed eccentric in machine main diff.	Feed eccentric in accessory main diff.	Needle (factory setting) Singer Willcox & Gibbs Metric	Attachment on machine (optional item)		
body	chaining- off finger	uncurler	fabric guard										
202540B 820-251	201224B 863-007	205342 560-021	2012658 854-200	201248B 561-205	201249B 561-206	201121A 870-214	201127 870-211	6	—	5.5	—	UOx154 #14 423203631	Edge guide Chain cutter
—	—	—	—	—	—	—	202295 870-210						
202549B 820-254	—	—	—	—	—	—	201127 870-211	6	—	5.5	—	UOx154 #14 423203631	Edge guide Chain cutter
—	—	—	—	—	—	—	202295 870-210						
201152E 820-021	201155C 863-212	—	—	—	—	—	—	10	10	8	12	UOx154 #9 423202731	Welt guide Chain cutter
202580 820-200	—	—	—	—	—	202527 870-207	201127 870-211	12	12	10	14	UOx154 #9 423202731	Chain cutter
—	—	—	—	—	—	—	—						
202786 820-031	202787 863-013	—	2012658 854-200	—	—	—	202295 870-210	12	14	16	20	UOx154 #9 423202731	Chain cutter
202586 820-201	202587 420-200	205342 560-021	202588 615-206	—	—	—	—	8	8	10	12	UOx154 #16 423204031	Chain cutter
—	—	—	—	—	—	—	—						

504/II-5. 504/II-45. 504/II-43. 504/II-47. 514/II-41. 514/II-42.

ORGANIZATION CHART

Note: All

Machine model (operation)	Gauge (millimeter) (inch)	Needle plate	Main feed	Auxiliary feed	Differential feed	Right looper	Cloth plate fabric guard
504/II-5 Seaming and closing on knits.							
	5mm 3/16"	202669 801-234	201094B 830-001	202634A 830-252	202854A 830-333	202874 810-211	202513B 560-024
	6mm	202595	"	"	"	"	"
	1/4"	801-235	"	"	"	"	"
504/II-45 Seaming and closing knit and woven fabrics. For stretching action, use accessory eccentrics.							
	3mm 1/8"	205231 801-344	202798 830-332	---	"	"	202795A 560-025
	4mm 5/32"	205232 801-345	"	---	"	"	"
	5mm 3/16"	205233 801-346	"	---	"	"	"
	6mm	205234	"	---	"	"	"
	1/4"	801-347	"	---	"	"	"
504/II-43 Seaming knit goods.							
	3mm 1/8"	205235 801-340	205249 830-330	---	202535C 830-331	"	"
	4mm 5/32"	205236 801-341	"	---	"	"	"
	5mm 3/16"	205237 801-342	"	---	"	"	"
	6mm	205238	"	---	"	"	"
	1/4"	801-343	"	---	"	"	"
504/II-47 Edging and seaming medium weight woven and knit fabrics.							
	3mm 1/8"	205239 801-360	205250 830-255	---	202544D 830-256	"	"
	4mm 5/32"	205240 801-361	"	---	"	"	"
	5mm 3/16"	205241 801-362	"	---	"	"	"
	6mm	205242	"	---	"	"	"
	1/4"	801-363	"	---	"	"	"
514/II-41 2-needle seaming on stretch fabrics.							
	2x4mm 5/64x5/32"	205243 801-364	"	---	"	202872 810-214	"
	2x5mm 5/64x3/16"	205244 801-365	"	---	"	"	"
514/II-42 2-needle seaming on stretch fabrics.							
	2x3mm 5/64x1/8"	202982 801-355	202798 830-332	---	202854A 830-333	"	"
	2x4mm 5/64x5/32"	202983 801-356	"	---	"	"	"
	*						

*3x5mm (1/8x3/16") organization — withdrawn from production

1. SUGW 5338
FNHBL 202791A

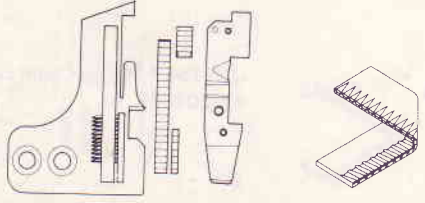
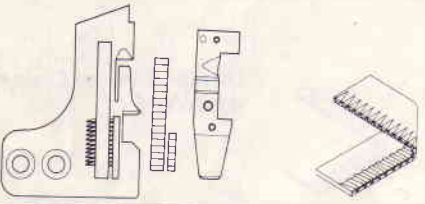
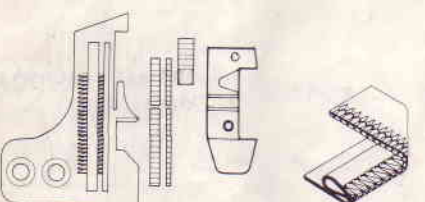
Note: All product code numbers begin with prefix 323-

COMMON PARTS: Upper knife 201121A 323-870-214
Left looper 202861 323-810-212

Presser foot							Feed eccentric in machine main diff.	Feed eccentric in accessory main diff.	Needle (factory setting) Singer Willcox & Gibbs Metric	Attachment on machine (optional item)		
body	chaining- off finger	uncurler	fabric guard	Needle guard (front)	Needle guard (rear)	Lower knife						
201230C 820-019	201224B 863-007	205342 560-021	201265B 854-200	201248B 561-205	201249B 561-206	202295 870-210	10	10	8	12	UOx154 #14 423203631	Chain cutter
FF	FF FF	FF	FF	FF	FF	FF						
202799 820-286	FF	FF	FF	FF	FF	201127 870-211						
FF	FF	FF	FF	FF	FF	FF						
						202295 870-210	10	10	8	12	UOx154 #14 423203631	Chain cutter
FF	FF	FF	FF	FF	FF	FF						
FF	FF	FF	FF	FF	FF	FF						
205252 820-285	FF	FF	FF	FF	FF	201127 870-211						
FF	FF	FF	FF	FF	FF	FF						
						202295 870-210	10	10	8	12	UOx154 #14 423203631	Chain cutter
FF	FF	FF	FF	FF	FF	FF						
FF	FF	FF	FF	FF	FF	FF						
205253 820-287	FF	FF	FF	FF	FF	201127 870-211						
FF	FF	FF	FF	FF	FF	FF						
						202295 870-210	10	10	8	12	UOx154 #16 423204031	Chain cutter
FF	FF	FF	FF	FF	FF	FF						
FF	FF	FF	FF	FF	FF	FF						
	201310A 863-201	FF	FF	201250B 561-200	201251B 561-201	FF						
FF							10	10	8	12	UNx154 #14 423213631	Chain cutter
FF	FF	FF	FF	FF	FF	FF						
202799 820-286	201396B 863-215	FF	FF	FF	FF	FF						
FF							10	10	8	12	UNx154 #14 423213631	Chain cutter
FF	201310A 863-201	FF	FF	FF	FF	FF						

ORGANIZATION CHART

Note: A

Machine model (operation)	Gauge (millimeter) (inch)	Needle plate	Main feed	Auxiliary feed	Differential feed	Right looper	Cloth plate fabric guard	Presser foot body
503/II-4 Serging woven fabrics with adjustable edge guide. 	3mm 1/8"	205357 801-075	205356 830-084	202671 830-018	---	202842 810-213	2025138 560-024	202540B 820-251
	4mm 5/32"	205358 801-076	"	"	---	"	"	"
	5mm 3/16"	205359 801-077	"	"	---	"	"	"
	6mm 1/4"	205360 801-078	"	"	---	"	"	"
503/II-8 Serging woven fabrics with adjustable edge guide. 	3mm 1/8"	205365 801-079	205364 830-085	---	---	"	"	202549B 820-254
	4mm 5/32"	205366 801-080	"	---	---	"	"	"
	5mm 3/16"	205367 801-081	"	---	---	"	"	"
	6mm 1/4"	205368 801-082	"	---	---	"	"	"
503/II-25 Blindstitch hemming on light to medium weight knit. 	2mm 5/64"	202616 801-038	201094B 830-001	202634A 830-252	201097C 830-233	"	"	201152E 820-021
	3mm 1/8"	202617 801-039	"	"	"	"	"	"
	4mm 5/32"	202618 801-222	"	"	"	"	"	"

Note: All product code numbers begin with prefix 323-

COMMON PARTS: Upper knife 201121A 323-870-214
Left looper 202861 323-810-212

Presser foot		uncurler	fabric guard	Needle guard		Lower knife	Feed eccentric		Needle (factory setting) Singer Willcox & Gibbs Metric	Attachment on machine (optional item)		
body	chaining- off finger			(front)	(rear)		in machine main diff.	in accessory main diff.				
202540B 820-251	201224B 863-007	205342 560-021	201265B 854-200	201248B 561-205	201249B 561-206	202295 870-210	6	—	5.5	—	UOx154 #14 423203631	Edge guide Chain cutter
—	—	—	—	—	—	—						
—	—	—	—	—	—	—						
202549B 820-254	—	—	—	—	—	201127 870-211	6	—	5.5	—	UOx154 #14 423203631	Edge guide Chain cutter
—	—	—	—	—	—	—						
—	—	—	—	—	—	202295 870-210						
—	—	—	—	—	—	—	10	10	8	12	UOx154 #9 423202731	Welt guide Chain cutter
201152E 820-021	201156C 863-212	—	—	—	—	—						
—	—	—	—	—	—	—						
—	—	—	—	—	—	—	10	10	8	12	UOx154 #9 423202731	Welt guide Chain cutter
—	—	—	—	—	—	—						
—	—	—	—	—	—	—						

ADDITIONAL ORGANIZATION CHART

Machine model	Type plate	Machine top cover	drive arm	Needle clamp	Needle clamp stud	shim	Presser foot holder	Left looper thread tension spring	Needle thread tension spring	Lower knife clamp stud
504/I-5	202558 323-692-206	202514A 323-510-009	205266 323-502-008	201031A 323-683-001	201239A 323-600-201	--	202504A 323-685-232	201086 323-642-003	201037 323-642-001	201132B 323-604-211
504/I-45	205153 323-692-004	"	"	"	"	--	"	"	"	"
504/I-43	205152 323-692-003	"	"	"	"	--	"	"	"	"
504/I-47	205154 323-692-005	"	"	"	"	--	"	"	"	"
514/I-41	205150 323-692-001	202520A 323-510-010	205267 323-502-009	202273 323-683-200	"	202274 323-615-200	"	"	"	"
514/I-42	205151 323-692-002	"	"	"	"	"	"	"	"	"
503/I-4	202557 323-692-205	202514A 323-510-009	205266 323-502-008	201031A 323-683-001	"	--	205317 323-685-015	"	201068 323-642-002	"
503/I-8	202561 323-692-209	"	"	"	"	--	"	"	"	"
503/I-25	202496 323-692-213	"	"	"	"	--	202504A 323-685-232	"	201037 323-642-001	"
504/I-1	202525 323-692-202	"	"	"	"	--	"	"	"	"
504/I-9-27	205146 323-692-029	"	"	"	"	--	205317 323-685-015	"	"	"
504/I-10	202563 323-692-211	"	"	"	"	--	"	201037 323-642-001	"	202590 323-604-227
504/II-5	202885 323-692-216	"	"	"	"	--	202504A 323-685-232	201086 323-642-003	"	201132B 323-604-211
504/II-45	205158 323-692-009	"	"	"	"	--	"	"	"	"
504/II-43	205157 323-692-008	"	"	"	"	--	"	"	"	"
504/II-47	205159 323-692-010	"	"	"	"	--	"	"	"	"
514/II-41	205155 323-692-006	202520A 323-510-010	205267 323-502-009	202273 323-683-200	"	202274 323-615-200	"	"	"	"
514/II-42	205156 323-692-007	"	"	"	"	"	"	"	"	"
503/II-4	202884 323-692-215	202514A 323-510-009	205266 323-502-008	201031A 323-683-001	"	--	205317 323-685-015	"	201068 323-642-002	"
503/II-8	202888 323-692-219	"	"	"	"	--	"	"	"	"
503/II-25	205141 323-692-030	"	"	"	"	--	202504A 323-685-232	"	201037 323-642-001	"

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323-500-002	202501A	23	2	323-560-025	202795A	25	23	323-600-015	5053	29	21
323-500-007	205274	51		323-560-025	202795A	60		323-600-016	1229	29	40
323-502-008	205266	51		323-560-025	202795A	62		323-600-016	1229	41	33
323-502-008	205266	68		323-560-025	202795A	64		323-600-017	5109	29	43
323-502-009	205267	51		323-560-030	300056	51	10	323-600-017	5109	29	45
323-502-009	205267	68		323-560-031	300115	51	11	323-600-019	1175-3	29	23
323-502-010	205268	51		323-560-032	300116	51	12	323-600-019	1175-3	29	29
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323-505-002	201206	49	1	323-560-203	202843	25	39	323-600-019	1175-3	31	9
323-505-009	240	59	34	323-561-019	204924	49	17	323-600-019	1175-3	37	26
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323-505-014	300046	51	6	323-561-200	201250B	61		323-600-019	1175-3	39	29
323-508-002	201341	43	15	323-561-200	201250B	65		323-600-019	1175-3	47	22
323-508-003	205208	23	1	323-561-201	201251B	61		323-600-020	1170-1	35	3
323-508-010	205280	51	1	323-561-201	201251B	65		323-600-021	1206	31	15
323-508-011	300111	51	2	323-561-205	201248B	61		323-600-022	2022-4	31	17
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323-510-206	202515A	25	32	323-576-214	202710A	33	11	323-600-026	2921	35	32
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323-525-003	201060B	31	16	323-593-001	201093A	47	1	323-600-027	1174	53	11
323-525-007	202925	39	1	323-593-002	201096A	37	4	323-600-028	5048	35	8
323-525-200	201073B	35	1	323-600-001	5078	23	4	323-600-028	5048	35	10
323-525-202	202505	41	3	323-600-002	1175-2	23	20	323-600-029	1196	37	36
323-525-203	201373	31	1	323-600-002	1175-2	23	24	323-600-029	1196	47	31
323-525-227	202619A	33	1	323-600-002	1175-2	27	10	323-600-032	1202	25	5
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323-530-019	205292	39	12	323-600-002	1175-2	29	47	323-600-032	1202	35	38
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323-540-014	205259	27	1	323-600-012	1457	25	26	323-600-037	1458	47	27
323-540-018	201052B	31	6	323-600-012	1457	29	4	323-600-038	5095	25	8
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323-560-021	205342	61		323-600-013	5084	33	4	323-600-039	5113	53	16
323-560-021	205342	63		323-600-013	5084	33	15	323-600-040	5087	39	6
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323-801-080	205366	62		323-820-287	205253	65		323-860-001	201044	29	44

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323-860-006	201089	33	52	323-945-005	205216	57	21				
323-860-006	201089	35	28	323-945-006	201	57	24				
323-860-200	201048A	29	38	323-945-202	202691	55	2				
323-860-200	201048A	31	39	323-945-208	202693A	55	8				
323-860-200	201048A	31	40	323-945-209	202761	55	3				
323-860-200	201048A	33	42	323-945-210	202697C	55	1				
323-860-200	201048A	33	43								
323-860-200	201048A	35	18								
323-860-200	201048A	35	19								
323-863-007	201224B	61									
323-863-007	201224B	63									
323-863-007	201224B	65									
323-863-007	201224B	67									
323-863-013	202787	63									
323-863-201	201310A	61									
323-863-201	201310A	65									
323-863-212	201155C	63									
323-863-212	201155C	67									
323-863-215	201396B	61									
323-863-215	201396B	65									
323-866-002	201070	31	45								
323-866-003	201087A	35	35								
323-866-007	202829A	33	58								
323-866-009	202826A	29	39								
323-866-010	205270	51									
323-866-210	202830	35	34								
323-870-207	202527	63									
323-870-210	202295	61									
323-870-210	202295	63									
323-870-210	202295	65									
323-870-210	202295	67									
323-870-211	201127	61									
323-870-211	201127	63									
323-870-211	201127	65									
323-870-211	201127	67									
323-870-214	201121A	61									
323-870-214	201121A	63									
323-870-214	201121A	65									
323-870-214	201121A	67									
323-873-007	300047	51	7								
323-873-008	300112	51	8								
323-873-009	300048	51	14								
323-873-010	300113	51	15								
323-873-200	202451	41	20								
323-880-006	130A-12-14	57	16								
323-880-200	130A-5	57	20								
323-880-208	130A-6	57	19								
323-880-209	130A-7	57	18								
323-880-211	130A-9.5	57	17								
323-880-212	152	57	4								
323-882-001	201330	23	25								
323-885-001	127	57	1								
323-885-002	128	57	2								
323-885-003	129	57	3								
323-886-001	131	57	13								
323-891-003	596002	53	17								
323-991-204	202794	45	13								
323-900-001	201288A	43	1								
323-900-002	201342B	45	1								
323-900-003	202466	25									
323-900-027	300104	53	29								
323-900-200	202478	29									
323-900-201	202479	31									
323-900-201	202479	33									
323-880-005	200	57	23								
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126	323-732-001	53	13	1175-2	323-600-002	49	2	2918	323-600-073	25	34
126	323-732-001	57	15	1175-3	323-600-019	29	23	2918	323-600-073	49	18
127	323-885-001	57	1	1175-3	323-600-019	29	29	2921	323-600-026	25	43
128	323-885-002	57	2	1175-3	323-600-019	31	4	2921	323-600-026	31	43
129	323-885-003	57	3	1175-3	323-600-019	31	9	2921	323-600-026	33	53
130A-12-14	323-880-006	57	16	1175-3	323-600-019	37	26	2921	323-600-026	33	56
130A-5	323-880-200	57	20	1175-3	323-600-019	39	27	2921	323-600-026	33	61
130A-6	323-880-208	57	19	1175-3	323-600-019	39	29	2921	323-600-026	35	29
130A-7	323-880-209	57	18	1175-3	323-600-019	47	22	2921	323-600-026	35	32
130A-9.5	323-880-211	57	17	1186	323-600-246	51	18	2921	323-600-026	35	36
131	323-886-001	57	13	1189	323-600-301	39	20	2921	323-600-026	41	21
132	323-659-200	57	14	1189	323-600-301	51	3	2921	323-600-026	49	29
133	323-945-002	57	8	1196	323-600-029	37	36	3001	323-600-059	45	3
135A	323-945-003	57	10	1196	323-600-029	47	31	3044	323-630-001	25	21
152	323-880-212	57	4	1202	323-600-032	25	5	3044	323-630-001	37	10
153	323-660-200	57	12	1202	323-600-032	31	31	3044	323-630-001	37	15
154	323-945-001	57	5	1202	323-600-032	35	38	3044	323-630-001	41	56
175	323-600-321	55	21	1202	323-600-032	37	3	3044	323-630-001	47	11
200	323-880-005	57	23	1202	323-600-032	37	6	3044	323-630-001	55	27
201	323-945-006	57	24	1202	323-600-032	47	3	3091	323-630-003	53	12
208	323-940-205	59		1202	323-600-032	49	9	4009-1	323-600-014	29	19
209	323-940-206	59		1202	323-600-032	49	15	4009-1	323-600-014	31	29
216	323-535-001	59	1	1206	323-600-021	31	15	4009-1	323-600-014	39	24
217	323-600-118	59	2	1216	323-600-068	25	4	4009-1	323-600-014	41	23
218	323-535-002	59	3	1216	323-600-068	25	16	4009-1	323-600-014	51	20
219	323-740-035	59	4	1216	323-600-068	25	24	4009-1	323-600-014	53	10
220	323-740-036	59	6	1216	323-600-068	25	40	5002	323-600-011	29	14
221	323-600-119	59	7	1216	323-600-068	25	46	5002	323-600-011	33	2
222	323-630-018	59	8	1216	323-600-068	25	49	5002	323-600-011	35	2
223	323-620-024	59	9	1216	323-600-068	25	51	5010	323-600-010	27	33
224	323-615-028	59	10	1216	323-600-068	25	54	5022	323-600-251	51	9
225	323-617-001	59	11	1216	323-600-068	25	56	5030	323-600-202	41	30
226	323-630-019	59	12	1216	323-600-068	33	17	5048	323-600-028	35	8
227	323-685-013	59	13	1216	323-600-068	51	13	5048	323-600-028	35	10
228	323-850-031	59	14	1229	323-600-016	29	40	5053	323-600-015	29	21
229	323-740-034	59	15	1229	323-600-016	41	33	5060	323-600-004	27	17
230	323-600-120	59	16	1231	323-600-051	33	28	5060	323-600-004	27	19
230	323-600-120	59	19	1231	323-600-051	41	28	5060	323-600-004	43	12
230	323-600-120	59	22	1435	323-600-069	25	19	5064	323-600-025	31	46
230	323-600-120	59	25	1435	323-600-069	25	20	5064	323-600-025	33	59
231	323-630-020	59	17	1435	323-600-069	37	31	5074	323-630-010	49	13
231	323-630-020	59	20	1457	323-600-012	25	26	5077	323-600-307	49	34
231	323-630-020	59	23	1457	323-600-012	29	4	5078	323-600-001	23	4
231	323-630-020	59	26	1457	323-600-012	39	4	5080	323-600-008	27	30
232	323-535-003	59	18	1458	323-600-037	27	28	5081	323-600-009	27	31
233	323-750-006	59	21	1458	323-600-037	43	10	5082A	323-604-201	29	35
234	323-590-003	59	24	1458	323-600-037	47	27	5082A	323-604-201	31	37
235	323-851-021	59	27	1459	323-600-034	31	41	5082A	323-604-201	33	50
236	323-630-021	59	28	1459	323-600-034	33	44	5082A	323-604-201	35	26
236	323-630-021	59	30	1459	323-600-034	35	20	5083	323-600-023	31	18
237	323-851-020	59	29	1892	323-600-033	35	40	5084	323-600-013	29	6
239	323-600-121	59	33	1998-2	323-600-024	31	25	5084	323-600-013	29	12
240	323-505-009	59	34	2022	323-600-043	37	24	5084	323-600-013	31	12
241	323-600-122	59	35	2022	323-600-043	39	14	5084	323-600-013	31	27
242	323-600-123	59	36	2022	323-600-043	41	45	5084	323-600-013	33	4
243	323-800-041	59	5	2022	323-600-043	41	49	5084	323-600-013	33	15
260	323-685-016	59	31	2022	323-600-043	47	18	5084	323-600-013	39	11
261	323-685-017	59	32	2022-3	323-600-007	27	15	5086	323-600-035	47	5
1156	323-600-200	35	5	2022-4	323-600-022	31	17	5087	323-600-040	39	6
1156	323-600-200	45	29	2022-4	323-600-022	33	12	5088	323-600-044	39	16
1170-1	323-600-020	35	3	2022-4	323-600-022	41	50	5089	323-600-050	41	26
1174	323-600-027	53	11	2133-1	323-600-215	33	33	5094	323-600-072	23	29
1175-2	323-600-002	23	20	2213-1	323-600-056	29	2	5094	323-600-072	25	29
1175-2	323-600-002	23	24	2213-1	323-600-056	31	2	5095	323-600-038	25	8
1175-2	323-600-002	27	10	2213-1	323-600-056	43	2	5095	323-600-038	25	30
1175-2	323-600-002	27	24	2903	323-600-216	41	37	5095	323-600-038	33	35
1175-2	323-600-002	29	47	2905	323-600-074	25	41	5095	323-600-038	37	29
1175-2	323-600-002	35	42	2905	323-600-074	29	41	5095	323-600-038	45	9
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5099	323-600-009	49	19	200098	323-615-002	55	28	201080	323-540-004	35	11
5109	323-600-017	29	43	200134A	323-639-016	45	33	201081A	323-676-023	35	12
5109	323-600-017	29	45	200136	323-636-200	45	31	201084A	323-530-206	35	14
5113	323-600-039	53	16	200138	323-615-209	45	32	201085B	323-810-002	61	
5117	323-600-057	23	8	200149	323-615-009	45	7	201085B	323-810-002	63	
5117	323-600-057	25	37	200152	323-604-209	45	30	201086	323-642-003	68	
5117	323-600-057	41	13	200159A	323-728-208	25	7	201087A	323-866-003	35	35
5117	323-600-057	43	4	200162	323-615-014	25	17	201088	323-740-002	35	37
5117	323-600-057	45	18	200163A	323-734-206	25	18	201089	323-860-006	33	52
5117	323-600-057	55	18	200183	323-618-007	25	9	201089	323-860-006	35	28
5117	323-600-057	55	23	200821	323-615-013	25	12	201091	323-639-002	35	39
5118	323-600-060	23	11	200821	323-615-013	49	24	201092A	323-740-003	35	41
5118	323-600-060	55	26	201000C	323-508-200	23		201093A	323-593-001	37	1
5137	323-630-202	41	19	201002	323-620-001	23	5	201093A	323-593-001	47	1
5138B	323-600-354	43	20	201004	323-655-001	23	18	201094B	323-830-001	60	
5142	323-600-054	41	54	201005	323-800-002	23	19	201094B	323-830-001	62	
5146	323-600-264	33	24	201009	323-649-001	27	3	201094B	323-830-001	64	
5149A	323-600-066	27	27	201009	323-649-001	43	8	201094B	323-830-001	66	
5150B	323-605-006	43	22	201010A	323-579-001	27	16	201096A	323-593-002	37	4
5152	323-600-061	45	6	201017A	323-546-001	27	29	201097C	323-830-233	62	
5164	323-600-047	41	4	201018B	323-780-201	27	32	201097C	323-830-233	66	
5181	323-630-005	39	7	201022	323-632-001	27	36	201098	323-730-002	37	7
5184	323-600-079	49	12	201023	323-525-001	29	1	201098	323-730-002	47	8
5185	323-600-303	29	37	201025	323-576-001	29	5	201099	323-676-013	37	8
5187	323-600-095	39	2	201027A	323-676-020	29	8	201099	323-676-013	37	13
5198	323-600-208	23	27	201029	323-618-002	29	11	201100	323-600-036	37	9
5205	323-600-353	51	5	201031A	323-683-001	68		201100	323-600-036	37	14
5213	323-630-016	37	19	201034A	323-649-002	29	20	201101	323-730-003	37	12
5213	323-630-016	47	15	201035A	323-630-200	29	30	201106	323-750-001	37	21
5214	323-600-209	27	35	201035A	323-630-200	31	32	201106	323-750-001	47	19
5214	323-600-209	41	2	201035A	323-630-200	33	45	201107	323-750-002	37	22
5214	323-600-209	41	15	201035A	323-630-200	35	21	201107	323-750-002	47	20
5215A	323-600-325	23	16	201037	323-642-001	68		201109	323-850-005	37	25
5219	323-600-290	33	19	201039	323-780-002	29	33	201109	323-850-005	47	21
5220	323-600-291	33	41	201039	323-780-002	31	35	201110	323-639-003	37	30
5221	323-630-204	55	5	201039	323-780-002	33	48	201110	323-639-003	47	26
5256	323-600-211	41	41	201039	323-780-002	35	24	201115A	323-676-230	39	8
5258	323-600-213	41	18	201042	323-639-001	29	42	201117	323-618-006	39	10
5260	323-630-203	39	31	201043B	323-740-215	29	46	201121A	323-870-214	61	
5266	323-600-265	41	7	201044	323-860-001	29	44	201121A	323-870-214	63	
5274	323-600-263	35	15	201048A	323-860-200	29	38	201121A	323-870-214	65	
5293	323-600-357	25	14	201048A	323-860-200	31	39	201121A	323-870-214	67	
5296	323-600-324	55	13	201048A	323-860-200	31	40	201125	323-620-006	39	21
5297	323-630-228	55	14	201048A	323-860-200	33	42	201127	323-870-211	61	
5297	323-630-228	55	32	201048A	323-860-200	33	43	201127	323-870-211	63	
5298	323-630-229	55	10	201048A	323-860-200	35	18	201127	323-870-211	65	
5302	323-605-204	55	29	201048A	323-860-200	35	19	201127	323-870-211	67	
5305	323-600-094	33	31	201050	323-850-002	31	3	201129	323-640-001	39	25
5328	323-600-092	35	17	201052B	323-540-018	31	6	201130A	323-686-001	39	26
5335	323-600-093	47	6	201053A	323-676-006	31	8	201131A	323-850-008	39	28
5341	323-600-101	53	39	201055A	323-676-007	31	10	201132B	323-604-211	39	30
5344	323-600-367	53	4	201055A	323-676-007	33	10	201132B	323-604-211	68	
5345	323-600-096	41	17	201056	323-618-003	31	11	201134	323-615-007	39	32
5347	323-605-003	53	36	201058A	323-620-200	31	14	201141	323-680-002	41	5
5348	323-630-013	53	6	201060B	323-525-003	31	16	201148A	323-640-002	41	35
5348	323-630-013	53	37	201061A	323-730-204	31	21	201152E	323-820-021	63	
5354	323-600-364	53	30	201064	323-604-003	31	23	201152E	323-820-021	67	
5364	323-600-105	29	26	201065	323-618-005	31	26	201155C	323-863-212	63	
5366	323-600-124	49	37	201066	323-800-004	31	28	201155C	323-863-212	67	
5367	323-630-022	53	31	201067A	323-810-001	60		201156	323-643-001	41	31
5405	323-600-126	49	23	201067A	323-810-001	62		201160B	323-530-222	41	42
137142	323-615-017	49	5	201068	323-642-002	31	34	201161	323-604-008	41	44
137906	323-615-018	49	16	201068	323-642-002	33	47	201162A	323-643-210	41	46
167066	323-615-211	37	27	201068	323-642-002	68		201163	323-530-007	41	47
167066	323-615-211	47	23	201070	323-866-002	31	45	201164A	323-680-003	41	48
200098	323-615-002	37	11	201071	323-860-005	31	42	201165	323-730-004	41	51
200098	323-615-002	37	16	201073B	323-525-200	35	1	201166	323-622-001	41	52
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201178B	323-510-016	23	6	201327	323-639-006	45	14	202467	323-802-212	25	2	202502B
201179B	323-663-007	23	7	201330	323-882-001	23	25	202475	323-810-013	62		202503
201181C	323-802-001	25	1	201334B	323-713-001	43	17	202478	323-900-200	29		202504A
201184	323-740-006	25	3	201335	323-663-004	43	18	202479	323-900-201	31		202504A
201185	323-615-012	25	6	201338	323-655-002	43	13	202479	323-900-201	33		202505
201185	323-615-012	53	32	201341	323-508-002	43	15	202491	323-685-226	29	27	202507
201186	323-643-003	25	15	201342B	323-900-002	45	1	202492	323-685-227	29	28	202510
201191	323-615-015	23	17	201345A	323-683-004	45	2	202496	323-692-213	68		202511
201191	323-615-015	49	11	201346A	323-740-013	55	20	202501A	323-500-002	23	2	202512A
												202513B
201200	323-510-006	25	44	201348B	323-774-001	55	22	202502B	323-502-212	41	1	202513B
201201	323-728-003	25	45	201349B	323-774-200	55	25	202503	323-683-201	41	14	202513B
201202	323-620-011	25	47	201360A	323-576-004	39	5	202504A	323-685-232	41	22	202513B
201203	323-643-005	25	48	201373	323-525-203	31	1	202504A	323-685-232	68		202513B
201204B	323-800-202	25	53	201396B	323-863-215	61		202505	323-525-202	41	3	202514A
201206	323-505-002	49	1	201396B	323-863-215	65		202507	323-850-202	41	34	202514A
201211A	323-400-001	49	3	201477	323-616-001	55	16	202510	323-600-204	41	38	202515A
201212C	323-676-037	27	13	201477	323-616-001	55	31	202511	323-530-201	41	40	202516
201221A	323-620-207	25	10	201482	323-613-001	29	34	202512A	323-716-211	41	32	202517
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