

**SECOND  
EDITION**

*Union Special*  
INDUSTRIAL SEWING EQUIPMENT

**CATALOG NO. T117L**

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**STYLES  
52300 CLASS**

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**STREAMLINED HIGH SPEED FOUR  
THREAD MACHINES**

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Catalog No. T117 L

LIST OF PARTS

Styles

|         |         |
|---------|---------|
| 52300 B | 52300 D |
| 52300 E | 52300 F |

The parts listed in this catalog are  
furnished at list prices for repairs only.

Second Edition

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*Union Special*  
**MACHINE COMPANY**

INDUSTRIAL SEWING MACHINES

**CHICAGO**

Printed in U.S.A.

## IDENTIFICATION OF MACHINE

Each Union Special machine is identified by a Style number which is stamped into the name plate on the machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 52300 B". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "Style 52300 BZ".

Styles of machines similar in construction are grouped under a class number which differs from the style number in that it contains no letters. Example: "52300".

## APPLICATION OF CATALOG

This catalog applies specifically to the Standard Styles of machines as listed herein. It can also be applied with discretion to some Special Styles of machines in this class. Reference to direction, such as right, left, front, back, etc., are given from the operator's position while seated at the machine. Operating direction of handwheel is toward the operator.

## STYLES OF MACHINES

Streamlined High Speed Flat Bed, Medium Throw, Vertical Trimmer, Front Disposal of Trimmings, Four Thread, Two Needles, Left Needle in Rear, Dual Stitch, 401 Double Locked Stitch on Left Needle, 503 Two Thread Overedge Stitch on Right Needle, Light Weight Presser Bar and Needle Bar Driving Mechanism, Single Reservoir Enclosed Automatic Lubricating System, Filter Type Oil Return Pump and Oil Siphon for Head.

52300 B For simultaneously seaming and overedging on sport shirts, ladies' blouses, street and house dresses, shoulder pads, coat linings, pillow cases, and similar operations on light to medium weight materials. Especially effective for handling wash and wear and other hard to handle materials. Seam Specification 401-503-SSa-2.

52300 D Same as Style 52300 B, except fitted with combination end cover and apron type cloth plate.

52300 E For simultaneously seaming and overedging on sport shirts, ladies' blouses, street and house dresses, shoulder pads, coat linings, pillow cases, and similar operations on light to medium weight materials. Seam Specification 401-503-SSa-2.

52300 F Same as Style 52300 E, except fitted with combination end cover and apron type cloth plate.

## NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number, stamped on the needle shank, denotes the largest diameter of blade measured in thousandths of an inch, midway between the shank and the eye. Collectively, the type number and the size number is the complete symbol.

Standard needle for all Styles in Class 52300 is Type 108 GS. It has a round shank, round point, extra short, double groove, struck groove, ball eye, spotted, chromium plated - available in sizes 032, 036, 040, 044, 049, 054.

## NEEDLES (Continued)

To have needle orders promptly and accurately filled, an empty package, a sample needle, or the type and size number should be forwarded. Use description on label. A complete order would read: "1000 Needles, Type 108 GS, Size 032".

Selection of the proper needle size should be determined by size of thread used. Thread should pass freely through the needle eye in order to produce a good stitch formation.

## USE GENUINE NEEDLES AND REPAIR PARTS

Success in the operation of these machines can be secured only with genuine Union Special Needles and Repair Parts as furnished by the Union Special Machine Company, its subsidiaries and authorized distributors. They are designed according to the most approved scientific principles, and are made with utmost precision. Maximum efficiency and durability are assured.

Genuine needles are packaged with labels marked *Union Special*. Genuine repair parts are stamped with the Union Special trade mark. Each trade mark is your guarantee of the highest quality in materials and workmanship.

## IDENTIFYING PARTS

Where the construction permits, each part is stamped with its part number. On some of the smaller parts, and on those where construction does not permit, an identification letter is stamped in to distinguish the part from similar ones.

Part numbers represent the same part, regardless of catalog in which they appear.

**IMPORTANT! ON ALL ORDERS, PLEASE INCLUDE PART NAME AND STYLE OF MACHINE FOR WHICH PART IS ORDERED.**

## TERMS

Prices are strictly net cash and are subject to change without notice. All shipments are forwarded f.o.b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover postage and insurance.

## OILING

The oil has been drained from the machine before shipping, and the reservoir must be filled before beginning to operate. Use a straight mineral oil with a Saybolt viscosity of 200 to 250 seconds at 100° Fahrenheit.

Oil is filled at the spring cap in the top cover, and the level is checked at the sight gauge on the front of machine. The oil level should be maintained between the red lines on the gauge. The capacity of the reservoir is twelve ounces.

The machine is automatically lubricated, and no oiling, other than keeping the main reservoir filled, is necessary.

A daily check before the morning start should be made, and oil added if required. Oil which has gone through the machine is filtered and pumped back into the main reservoir, making too frequent oilings unnecessary. Excessive oil in the main reservoir may be drained at the plug screw in the main frame directly under the handwheel.

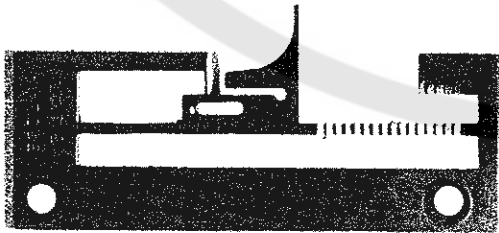
The following is a numerical list of the parts used in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

| Amt. | Part No. | Description                                                              | Amt. | Part No.   | Description                                                 | Amt. | Part No. | Description                                                                        |
|------|----------|--------------------------------------------------------------------------|------|------------|-------------------------------------------------------------|------|----------|------------------------------------------------------------------------------------|
| 1    | 8        | Feed Rocker Shaft                                                        | 2    | 539        | Frame Thread                                                | 15   | 22571 A  | Plug Screw                                                                         |
| 3    | 18       | Nut for 51240 D,<br>55241 N, 55244 G                                     |      |            | Eyelet (20,<br>22848, 22889 A)                              | 1    | 22580 D  | Set Screw for 52323                                                                |
| 3    | 20       | Washer for 539,<br>51236 G, 52942 R                                      | 1    | 604        | Screw for 52381 C                                           | 1    | 22585    | Screw for 39544 J                                                                  |
| 1    | 22 KH    | Screw for 39543 A                                                        | 1    | 604        | Screw for 52930 AC                                          | 3    | 22585    | Screw for 52393 D                                                                  |
| 2    | 25 B     | Screw for 52378 C                                                        | 1    | 643-127    |                                                             | 1    | 22585 A  | Screw for 39544 J                                                                  |
| 2    | 25 S     | Screw for 52378 A                                                        |      | Blk.       | Gasket for 52393 H                                          | 1    | 22585 B  | Screw for 52325<br>(51225 W)                                                       |
| 2    | 25 S     | Screw for 52378 D                                                        | 1    | 660-136    | Feed Crank Link                                             | 2    | 22585 C  | Screw for oil shield                                                               |
| 1    | 27-435   |                                                                          |      |            | Oil Tube (258 A)                                            | 1    | 22586 R  | Screw for 660-212                                                                  |
|      | Blk.     | Needle Bar Eyelet                                                        | 1    | 660-169    | Needle Bearing for<br>51236 E                               | 1    | 22588 A  | Screw for 52350 A                                                                  |
|      |          | Lock Washer                                                              | 1    | 660-202    | "O" Ring for pulley                                         | 1    | 22595    | Screw for 51472 B                                                                  |
| 2    | 28       | Screw for 52381 B                                                        | 1    | 660-207    | Oil Seal Ring for<br>presser foot lifter                    | 1    | 22596    | Screw for 21657 Y                                                                  |
| 2    | 28       | Screw for 52804 A                                                        |      |            | lever bushing                                               | 2    | 22596    | Screw for 52393                                                                    |
| 2    | 28 C     | Screw for 51236 A                                                        |      |            |                                                             | 1    | 22711    | Screw for 52372                                                                    |
| 2    | 50-216   |                                                                          | 2    | 660-212    | Oil Seal Ring for<br>51150, 51250 E                         | 1    | 22711    | Screw for 52885 L,<br>Styles 52300 D, F                                            |
|      | Blk.     | Pin for 52357 A                                                          |      |            | (22586 R)                                                   | 1    | 22729    | Screw for 51243 C<br>on 29476 LG                                                   |
| 1    | 50-648   |                                                                          | 2    | 666-65     | Oil Wick for 51144                                          | 1    | 22729 A  | Screw for 51294 U                                                                  |
|      | Blk.     | Lucite Oil Gauge                                                         | 2    | 666-111    | Oil Wick for 8                                              | 1    | 22729 B  | Screw for 51294 K                                                                  |
| 1    | 50-789   |                                                                          | 2    | 666-114    | Oil Wick for right<br>main shaft bearing                    | 4    | 22729 D  | Screw for 39544 N<br>on 29476 LG                                                   |
|      | Blk.     | Hinge Pin for<br>52882 AD                                                |      |            | Oil Wick for left<br>main shaft bearing                     | 7    | 22729 L  | Screw for looper drive<br>mechanism housing                                        |
| 1    | 52 A     | Eyelet for 52357 A<br>(87 U)                                             | 2    | 666-118    | Oil Wick for needle<br>lever                                | 3    | 22738    | Screw for 52346 A                                                                  |
| 1    | 54       | Needle Lever Link                                                        | 1    | 666-170    | Wedge Pin for<br>666-111                                    | 1    | 22738 B  | Screw for 52310                                                                    |
| 1    | 73       | Screw for looper                                                         | 2    | 666-179    | Felt Plug for 51294 U                                       | 1    | 22758 C  | Screw for 53783 A                                                                  |
| 1    | 77       | Screw for 51054                                                          |      |            | Felt Plug for 51294 U                                       | 2    | 22768    | Screw for 51236 B                                                                  |
| 4    | 77       | Screw for 51054,<br>51134, 51244 B,<br>52344                             | 1    | 666-201    | Dowel Pin for<br>52345                                      | 2    | 22768    | Screw for 51258 A,<br>51458                                                        |
| 1    | 78       | Screw for 51054                                                          | 1    | 666-209    | Eyelet for 51292 D                                          | 2    | 22784    | Screw for 52318                                                                    |
| 2    | 80       | Screw for 52301                                                          | 2    | 667 C-8    | Eyelet Locking<br>Ring for 51292 D                          | 1    | 22795    | Screw for 51236 G                                                                  |
| 2    | 80       | Screw for 52380 B                                                        | 2    | 668-25     | Screw for 51150,<br>51250 E                                 | 1    | 22799 F  | Hinge Screw for<br>52327 B-5-1/8                                                   |
| 2    | 87       | Screw for throat<br>plate                                                | 2    | 668-28     | Nut for 51294 R                                             | 1    | 22799 M  | Stop Screw for<br>52885 L,<br>Styles 52300 D, F                                    |
| 1    | 87 U     | Screw for 52 A                                                           | 2    | 719        | Nut for 52942 R                                             | 1    | 22799 R  | Hinge Screw for<br>52320 B-8-1/8,<br>52320 B-12-3/16                               |
| 1    | J87 J    | Screw for 41255 BA<br>on 29476 LG                                        | 1    | 7947       | Looper Rocker Cone<br>for 29192 (88)                        | 1    | 22801    | Screw for 52325                                                                    |
| 1    | 88       | Screw for needle,<br>Styles 52300 B, D,<br>E, F-8-1/8 gauge              | 2    | 15037 A    | Oil Siphon                                                  | 1    | 22829    | Screw for 51745                                                                    |
| 2    | 88       | Screw for needle,<br>Styles 52300 B, D,<br>E, F-5-1/8,<br>12-3/16 gauges | 1    | 15465 F    | Connection Locking<br>Ring                                  | 1    | 22834    | Needle Guard                                                                       |
|      |          |                                                                          | 1    | 21212      | Belt Guard (93)                                             | 1    | 22848    | Adjusting Screw                                                                    |
| 2    | 88       | Screw for 15465 F                                                        | 1    | B21375 AH  | Washer for 52357 A                                          | 1    | 22848    | Screw for 539                                                                      |
| 1    | 89       | Spot Screw for<br>needle holder                                          | 1    | 21657 E    | Tension Release                                             | 4    | 22848    | Screw for 52885 G,<br>52885 J,<br>Styles 52300 D, F                                |
| 2    | 90       | Screw for 52882 Y                                                        | 1    | 21657 W    | Lever Shaft                                                 | 1    | 22863    | Feed Dog Holder                                                                    |
| 2    | 90       | Screw for 52882 AA                                                       | 1    | 21657 X    | Tension Release                                             | 1    | 22882 A  | Adjusting Screw                                                                    |
| 2    | 90       | Screw for 52894 AB                                                       | 1    | 21657 Y    | Lever Shaft Bushing                                         | 1    | 22889 A  | Screw for 52942 P                                                                  |
| 1    | 91       | Screw for 52330                                                          |      |            | Tension Release                                             | 1    | 22889 A  | Adapter Plug Screw<br>for 539                                                      |
| 1    | 91       | Screw for 52930 H                                                        | 1    | 21657 AA-4 | Lever Connection<br>(22596)                                 | 2    | 22889 C  | Plug Screw                                                                         |
| 2    | 93       | Screw for B21375 AH                                                      |      |            | Separator                                                   | 1    | 22889 D  | Plug Screw                                                                         |
| 2    | 95       | Screw for 51147                                                          | 3    | 22513      | Screw for 35731 A                                           | 2    | 22894 C  | Screw for 482 C                                                                    |
| 1    | 95       | Screw for 51270 B                                                        | 1    | 22517 B    | Screw for 52358 A                                           | 1    | 22894 C  | Screw for 52372 A                                                                  |
| 1    | 95       | Screw for 52344 D                                                        | 2    | 22519 C    | Screw for 51235 A<br>(51235 G)                              | 1    | 22894 D  | Screw for 51142 B                                                                  |
| 1    | 96       | Spot Screw for 51244                                                     | 1    | 22519 H    | Screw for 51244 B                                           | 1    | 22894 D  | Screw for 51142 C                                                                  |
| 1    | 96       | Spot Screw for 52323                                                     | 1    | 22528      | Screw for feed dog                                          | 1    | 22894 D  | Screw for 51306                                                                    |
| 9    | 97       | Screw for 52345 A                                                        | 1    | 22528      | Screw for 52357 A                                           | 2    | 22894 D  | Screw for 51406                                                                    |
| 2    | 97 A     | Screw for 52941                                                          | 1    | 22537      | Screw for 53783 N                                           | 1    | 22894 G  | Screw for 52921 B                                                                  |
| 2    | 97 A     | Screw for 55241 N                                                        | 1    | 22539 H    | Plug Screw                                                  | 1    | 22894 P  | Screw for 52373 B                                                                  |
| 1    | 98       | Screw for 482                                                            | 1    | 22541 B    | Screw for 52882 AD                                          | 4    | 22894 X  | Screw for 52343 C                                                                  |
| 2    | 98       | Screw for 51235                                                          | 4    | 22548      | Screw for 52882 AE                                          | 1    | 22894 X  | Screw for 52943 K                                                                  |
| 1    | 98       | Screw for 51244                                                          | 1    | 22557 B    | Screw for 53783 L                                           | 1    | 22894 Z  | Screw for 39543 E                                                                  |
| 3    | 98 A     | Screw for 52358 C,<br>52358 D, 52958 G                                   | 2    | 22559 G    | Screw for 29066 R                                           | 1    | 29066 R  | Needle Lever                                                                       |
| 10   | 109      | Tension Disc                                                             | 1    | 22560 B    | Screw for 51134                                             |      |          | Connecting Rod<br>Assembly (22559 G)                                               |
| 1    | 258      | Nut for 51280 E                                                          | 2    | 22560 B    | Screw for 52346 C                                           | 1    | 29192    | Looper Rocker<br>Assembly                                                          |
| 1    | 258 A    | Nut for 660-136                                                          | 1    | 22562 B    | Screw for 52894 AK                                          | 1    | 29348 P  | Needle Lever Assembly                                                              |
| 1    | 258 A    | Lock Nut for 51745                                                       | 1    | 22562 A    | Screw for 39543 M                                           | 1    | 29476 DP | Knife Drive Eccentric<br>Assembly, .140 inch<br>throw                              |
| 1    | 258 A    | Nut for 51134 H                                                          | 1    | 22564 G    | Screw for 51254 H                                           | 1    | 29476 DR | Feed Lift Eccentric<br>Assembly, .080 inch<br>throw                                |
| 2    | 269      | Nut for 51236 G,<br>51240 D                                              | 1    | 22565 C    | Screw for spreader                                          | 1    | 29476 DV | Looper Avoid<br>Eccentric Assembly<br>for Styles<br>52300 B, D,<br>.062 inch throw |
| 14   | 376 A    | Screw for 52382                                                          |      |            | Screw for needle,<br>Styles 52300 B, D,<br>E, F-8-1/8 gauge |      |          |                                                                                    |
| 1    | 402      | Screw for 51283 H                                                        | 1    | 22568      | Screw for 52350 B                                           |      |          |                                                                                    |
| 1    | 402      | Screw for 53783 A                                                        | 3    | 22569 B    | Screw for bearing<br>housing                                |      |          |                                                                                    |
| 2    | 482      | Collar for 8 (98)                                                        |      |            | Screw for 51282 Y                                           |      |          |                                                                                    |
| 1    | 482 C    | Looper Shaft Collar<br>(22894 C)                                         |      |            | Screw for 52393 H                                           |      |          |                                                                                    |
| 1    | 531      | Screw for 51257 M                                                        |      |            |                                                             |      |          |                                                                                    |
| 1    | 538      | Feed Dog Height<br>Adjusting Screw                                       | 5    | 22569 B    |                                                             |      |          |                                                                                    |
|      |          |                                                                          | 3    | 22569 B    |                                                             |      |          |                                                                                    |

| Amt. | Part No. | Description                                                                                                                                           | Amt. | Part No. | Description                                             | Amt. | Part No.        | Description                                                                     |
|------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------|------|----------|---------------------------------------------------------|------|-----------------|---------------------------------------------------------------------------------|
| 1    | 29476 DX | Looper Avoid Eccentric Assembly for Styles 52300 E, F, .072 inch throw                                                                                | 2    | 51216 G  | Needle Lever Connecting Rod                             | 1    | 51282 Z         | Head Cover Gasket                                                               |
| 1    | 29476 KB | Crankshaft Assembly, .910 inch throw                                                                                                                  | 28   | 51216 M  | Needle Bearing Roller for 29476 KB                      | 1    | 51282 AE        | Needle Lever Bearing Oiler (90)                                                 |
| 1    | 29476 LG | Looper Drive Crank, lower looper bar lever, spreader drive lever and connecting rod assembly (lapped parts of this assembly not furnished separately) | 1    | 51216 N  | Washer for 51215 J                                      | 1    | 51283 H         | Presser Foot Lifter and Tension Disc Release Lever (402)                        |
|      |          |                                                                                                                                                       | 1    | 51216 N  | Washer for 55244 G                                      |      |                 |                                                                                 |
|      |          |                                                                                                                                                       | 1    | 51216 P  | Nut for 51215 J                                         | 1    | 51290 T         | Main Shaft Bushing, middle                                                      |
|      |          |                                                                                                                                                       | 1    | 51225 W  | Washer for 22585 B                                      |      |                 |                                                                                 |
|      |          |                                                                                                                                                       | 1    | 51235    | Feed Rocker (98)                                        | 5    | 51292 A         | Tension Post Ferrule                                                            |
|      |          |                                                                                                                                                       | 1    | 51235 A  | Feed Rocker Arm (22519 C)                               | 5    | 51292 C         | Tension Nut                                                                     |
|      |          |                                                                                                                                                       | 2    | 51235 G  | Washer for 22519 C                                      | 5    | 51292 D         | Tension Thread Eyelet                                                           |
|      |          |                                                                                                                                                       | 1    | 51236 A  | Link Pin for feed lift eccentric (77)                   | 3    | 51292 F-4       | Tension Spring, looper                                                          |
|      |          |                                                                                                                                                       | 1    | 51236 A  | Link Pin for knife drive eccentric (28 C)               | 2    | 51292 F-5       | Tension Spring, needle                                                          |
|      |          |                                                                                                                                                       |      |          |                                                         | 5    | 51292 G         | Tension Post (43266)                                                            |
|      |          |                                                                                                                                                       | 1    | 51236 A  | Link Pin for looper avoid eccentric (77)                | 1    | 51294 K         | Upper Clamp for 51294 U                                                         |
| 2    | 35178 D  | Spring for 666-65                                                                                                                                     | 1    | 51236 A  | Link Pin for looper avoid eccentric (77)                | 1    | 51294 M         | Oil Siphon Tube                                                                 |
| 2    | 35178 D  | Spring for 666-114                                                                                                                                    |      |          |                                                         | 1    | 51294 N         | Oil Siphon Tube Connection                                                      |
| 1    | 35731 A  | Presser Bar Connection Guide Plate (22513)                                                                                                            | 1    | 51236 B  | Feed Crank Stud Cap (22768)                             | 1    | 51294 P         | Oil Tube Clamp (7947, 51294 R)                                                  |
| 1    | 35766    | Screw for 52350 B                                                                                                                                     | 1    | 51236 D  | Feed Crank Link for 51236 E                             | 1    | 51294 R         | Screw for 51294 P (7947)                                                        |
| 1    | 39151    | Nut for 52308 B                                                                                                                                       | 1    | 51236 E  | Feed Crank Link Assembly                                | 1    | 51294 U         | Oil Siphon Assembly (22729 A, 22729 B)                                          |
| 1    | 39158 G  | Front Cover Hinge for 52378 A                                                                                                                         | 1    | 51236 F  | Feed Crank Ferrule for 51236 E                          | 1    | 51306           | Eccentric for 29476 DX (22894 D)                                                |
| 1    | 39158 G  | Front Cover Hinge for 52378 D                                                                                                                         | 1    | 51236 G  | Feed Crank Stud (20, 269, 22795)                        | 1    | 51406           | Eccentric for 29476 DV (22894 D)                                                |
| 1    | 39158 U  | Spring for 52378 A                                                                                                                                    |      |          |                                                         | 1    | 51458           | Needle Lever Eyelet (22768)                                                     |
| 1    | 39158 U  | Spring for 52378 D                                                                                                                                    | 1    | 51240 D  | Looper Connecting Rod (18, 269)                         | 1    | 51472 B         | Upper Knife Clamp (22595)                                                       |
| 1    | 39543    | Spreader Holder, marked "J" (22564 G)                                                                                                                 | 1    | 51242 M  | Washer for 52942 P                                      | 5    | 51491 C         | Lead-in Thread Eyelet                                                           |
| 1    | 39543 A  | Spreader Holder Collar (22 KH)                                                                                                                        | 1    | 51243 C  | Ball Stud Fork on 29476 LG (22729)                      | 1    | 51493 B         | Stud for 52393 A                                                                |
| 1    | 39543 E  | Cam Follower Locking Clamp (22894 Z)                                                                                                                  | 1    | 51244    | Looper Rocker Frame (96, 98)                            | 2    | 51493 E         | Oil Pump Gear for 52393                                                         |
| 1    | 39543 M  | Collar Clamp (22562 A)                                                                                                                                | 1    | 51244 B  | Looper Rocker Shaft Arm (77, 22519 H)                   | 1    | 51493 BK        | Lint Filter Screen                                                              |
| 2    | 39543 P  | Thrust Washer                                                                                                                                         | 2    | 51244 L  | Thrust Washer for 51244                                 | 1    | 51745           | Looper Rocker Cone Stud for 29192 (258 A, 22829, 51246)                         |
| 1    | 39543 T  | Cam Follower                                                                                                                                          | 1    | 51244 M  | Looper Rock Shaft Bushing, right                        |      |                 |                                                                                 |
| 1    | 39544 B  | Link on 29476 LG                                                                                                                                      | 1    | 51244 N  | Looper Rocker Shaft Clamp Collar (20, 51216 N, 55244 G) | 1    | 52301           | Cloth Plate, complete, for styles 52300 B, E (80)                               |
| 2    | 39544 D  | Link Pin on 29476 LG (77)                                                                                                                             | 1    | 51246    | Looper Rocker Stud Nut                                  |      |                 |                                                                                 |
| 1    | 39544 J  | Guide Fork (spreader) on 29476 LG (22585, 22585 A)                                                                                                    | 1    | 51250 D  | Washer for 22586 R                                      | 1    | 52305 D-5-1/8   | Feed Dog for Styles 52300 B, D-5-1/8, B, D-8-1/8, teeth 22 per inch (22528)     |
| 1    | 39544 N  | Spreader Bar Driving Lever Connecting Rod on 29476 LG                                                                                                 | 1    | 51250 E  | Needle Lever Stud (719)                                 | 1    | 52305 D-12-3/16 | Feed Dog for Styles 52300 B, D-12-3/16, teeth 22 per inch (22528)               |
| 1    | 39582 L  | Oil Cap for 52882 AD                                                                                                                                  | 1    | 51250 F  | Gasket for 22586 R                                      |      |                 |                                                                                 |
| 1    | 41255 BA | Guide Fork, lower looper on 29476 LG (J87 J)                                                                                                          | 1    | 51254 C  | Needle Bar Bushing, upper                               | 1    | 52305 E-5-1/8   | Feed Dog for Styles 52300 E, F-5-1/8, E, F-8-1/8, teeth 16 per inch (22528)     |
|      |          |                                                                                                                                                       | 1    | 51254 D  | Needle Bar Bushing, lower                               |      |                 |                                                                                 |
|      |          |                                                                                                                                                       | 1    | 51254 H  | Needle Bar Connection (22562 A)                         | 1    | 52305 E-12-3/16 | Feed Dog for Styles 52300 E, F-12-3/16, teeth 16 per inch (22528)               |
|      |          |                                                                                                                                                       |      |          |                                                         | 1    | 52308           | Looper for 401 stitch (73)                                                      |
|      |          |                                                                                                                                                       | 1    | 51256 C  | Presser Spring                                          | 1    | 52308 B         | Looper for 503 stitch (39151)                                                   |
| 3    | 43266    | Nut for 51292 G                                                                                                                                       | 1    | 51256 N  | Presser Spring Regulator                                | 1    | 52310           | Looper Needle Guard (22738 B)                                                   |
| 1    | 51054    | Feed Crank Pin (77)                                                                                                                                   | 1    | 51257 K  | Presser Bar                                             | 1    | 52317           | Needle Bar, marked "EB"                                                         |
| 1    | 51054    | Link Pin for needle lever (77, 78)                                                                                                                    | 1    | 51277 M  | Presser Bar Connection and Guide (531)                  | 1    | 52318           | Needle Stop Plate (22784)                                                       |
| 1    | 51134    | Feed Bar (77, 22834)                                                                                                                                  | 1    | 51257 AA | Presser Bar Bushing, lower                              | 1    | 52318 A-5-1/8   | Needle Holder, marked "AH", for Styles 52300 B, D, E, F-5-1/8 (88, 89)          |
| 1    | 51134 C  | Feed Bar Shaft                                                                                                                                        | 1    | 51258 A  | Needle Bar Thread Eyelet (22768)                        |      |                 |                                                                                 |
| 1    | 51134 H  | Feed Dog Holder (258 A, 51134 J)                                                                                                                      | 1    | 51270 B  | Needle Thread Take-up Wire (95)                         | 1    | 52318 A-8-1/8   | Needle Holder, marked "AK", for Styles 52300 B, D, E, F-8-1/8 (88, 89, 22565 C) |
| 1    | 51134 J  | Washer for 51134 H                                                                                                                                    | 1    | 51272 C  | Upper Knife Holder Block Guide Collar Shaft             |      |                 |                                                                                 |
| 1    | 51134 P  | Oil Felt for 51134 C                                                                                                                                  | 1    | 51272 D  | Upper Knife Holder Block Guide Collar Shaft Spring      |      |                 |                                                                                 |
| 1    | 51134 R  | Guard for 51134 P                                                                                                                                     | 1    | 51278 G  | Hinge Pin for 52378 A                                   |      |                 |                                                                                 |
| 1    | 51142 B  | Eccentric for 29476 DP (22894 D)                                                                                                                      | 1    | 51278 G  | Hinge Pin for 52378 D                                   |      |                 |                                                                                 |
| 1    | 51142 C  | Eccentric for 29476 DR (22894 D)                                                                                                                      | 1    | 51280 E  | Lower Knife Support Bed Pin (258)                       |      |                 |                                                                                 |
| 1    | 51144    | Looper Rocker Shaft Eccentric Bearing Assembly for 29476 DP, DR, DV, DX                                                                               | 1    | 51282 Y  | Head Cover (22569 B)                                    |      |                 |                                                                                 |
| 1    | 51145 A  | Looper Rocker Shaft Eccentric Bearing Assembly for 29476 DP, DR, DV, DX                                                                               |      |          |                                                         |      |                 |                                                                                 |
| 1    | 51147    | Main Shaft Collar (95)                                                                                                                                |      |          |                                                         |      |                 |                                                                                 |
| 1    | 51150    | Needle Lever Shaft Stop Collar (719)                                                                                                                  |      |          |                                                         |      |                 |                                                                                 |
| 1    | 51213    | Looper Rocker for 29192                                                                                                                               |      |          |                                                         |      |                 |                                                                                 |
| 1    | 51215 J  | Needle Lever (51216 P)                                                                                                                                |      |          |                                                         |      |                 |                                                                                 |

| Amt. | Part No.        | Description                                                                | Amt. | Part No. | Description                                                   | Amt. | Part No. | Description                                                                      |
|------|-----------------|----------------------------------------------------------------------------|------|----------|---------------------------------------------------------------|------|----------|----------------------------------------------------------------------------------|
| 1    | 52318 A-12-3/16 | Needle Holder, marked "AJ", for Styles 52300 B, D, E, F-12-3/16 (88, 89)   | 1    | 52344 D  | Lower Looper Rock Shaft (95)                                  | 1    | 52393 L  | Oil Pump Gear Stud for 52393                                                     |
| 1    | 52320 B-8-1/8   | Presser Foot for Styles 52300 B, D, E, F-8-1/8 (22799 R)                   | 1    | 52344 H  | Take-up Lever                                                 | 1    | 52394 C  | Lpr. Dr. Lev. Oil Shield                                                         |
| 1    | 52320 B-12-3/16 | Presser Foot for Styles 52300 B, D, E, F-12-3/16 (22799 R)                 | 1    | 52345    | Looper Drive Mechanism Housing (22729 L)                      | 1    | 52804 A  | Cast-off Plate (28)                                                              |
| 1    | 52322           | Main Shaft                                                                 | 1    | 52345 A  | Looper Drive Mechanism Housing Top Cover (97)                 | 2    | 52836 P  | Feed Rock Shaft Bush.                                                            |
| 1    | 52323           | Take-up (96, 22580 D)                                                      | 1    | 52345 B  | Gasket for 52345 A                                            | 1    | 52836 R  | Looper Rock Shaft Bushing, left                                                  |
| 1    | 52324 B-12-3/16 | Throat Plate for Styles 52300 B, D, E, F-12-3/16 for 10 to 16 S. P.I. (87) | 1    | 52346    | Spreader Bar                                                  | 1    | 52882 P  | Gasket for 52882 AD                                                              |
| 1    | 52324 C-5-1/8   | Throat Plate for Styles 52300 B, D, E, F-5-1/8 for 10 to 16 S. P.I. (87)   | 1    | 52346 A  | Spreader Bar Bushing and Cam Guide (22738)                    | 1    | 52882 U  | Gasket for 52882 AE                                                              |
| 1    | 52324 C-8-1/8   | Throat Plate for Styles 52300 B, D, E, F-8-1/8 for 10 to 16 S. P.I. (87)   | 1    | 52346 C  | Spreader Rock Shaft (22560 B)                                 | 1    | 52882 Y  | Baffle Plate (90)                                                                |
| 1    | 52324 E-5-1/8   | Throat Plate for Styles 52300 E, F-5-1/8 for 7 to 10 S. P.I. (87)          | 1    | 52349    | Knife, lower                                                  | 1    | 52882 AA | Drip Plate for 52882 AD (90)                                                     |
| 1    | 52324 E-8-1/8   | Throat Plate for Styles 52300 E, F-8-1/8 for 7 to 10 S. P.I. (87)          | 1    | 52350 A  | Lower Knife Clamp Plate (22588 A)                             | 1    | 52882 AC | Oil Cap Torsion Spring for 52882 AD                                              |
| 1    | 52324 E-12-3/16 | Throat Plate for Styles 52300 E, F-12-3/16 for 7 to 10 S. P.I. (87)        | 1    | 52350 B  | Lower Knife Holder (22568, 35766)                             | 1    | 52882 AD | Crank Chamber Cover, upper (22541 B)                                             |
| 1    | 52325           | Needle Guard (22585 B, 22801)                                              | 1    | 52357 A  | Cast-off Support Plate (21657 E, 22528)                       | 1    | 52882 AE | Crank Chamber Cover, lower (22548)                                               |
| 1    | 52327 B-5-1/8   | Presser Foot for Styles 52300 B, D, E, F-5-1/8 (22799 F)                   | 1    | 52358 A  | Needle Thread Guide (22517 B)                                 | 1    | 52883 R  | Pr. Ft. Lift. Lev. Bush.                                                         |
| 1    | 52330           | Presser Foot Shank for 52327 B-5-1/8 (91)                                  | 1    | 52358 C  | Looper Thread Eyelet, right, for 503 stitch (98 A)            | 1    | 52883 S  | Pr. Foot Lift. Lever                                                             |
| 1    | 52330 B         | Needle Hole Section, marked "AJ", for 52327 B-5-1/8                        | 1    | 52358 D  | Looper Thread Eyelet, left, for 503 stitch (98 A)             | 1    | 52885 G  | Bell Crank Spring                                                                |
| 1    | 52330 C         | Needle Hole Section, marked "AK", for 52320 B-8-1/8                        | 1    | 52358 E  | Needle Thread Guide Wire (22517 B)                            | 1    | 52885 J  | Hinge Bracket, rear, for Styles 52300 D, F (22848)                               |
| 1    | 52330 D         | Spring for 52330 B, 52330 C                                                | 1    | 52360    | Spreader (22564 G)                                            | 1    | 52885 L  | End Cover Spring for Styles 52300 D, F (22711, 22799 M)                          |
| 1    | 52330 E         | Bearing Sleeve for 52320 B-12-3/16                                         | 1    | 52371 A  | Upper Knife Chain Guard                                       | 1    | 52888 B  | Presser Bar Stop Collar (22562)                                                  |
| 1    | 52330 F-8-1/8   | Presser Foot Bottom for 52320 B-8-1/8                                      | 1    | 52372    | Upper Knife Holder Block (22711)                              | 1    | 52890 C  | Main Shaft Bush., left                                                           |
| 1    | 52330 F-12-3/16 | Presser Foot Bottom for 52320 B-12-3/16                                    | 1    | 52372 A  | Knife Holder Block Guide Collar (22894 C)                     | 1    | 52891 B  | Main Shaft Housing, incl. bush. (22569 B)                                        |
| 1    | 52330 G-5-1/8   | Presser Foot Bottom for 52327 B-5-1/8                                      | 2    | 52373 A  | Bushing for 52373 C                                           | 2    | 52894 AB | Oil Tube Holder (90)                                                             |
| 1    | 52343 C         | Main Shaft Coupling and Oil Pump Driving Gear (22894 X)                    | 1    | 52373 B  | Knife Rocker Bearing Stud (22894 P)                           | 1    | 52894 AK | Oil Tube for looper rocker and left ball joint (22560 B)                         |
| 1    | 52344           | Lower Looper Bar (77, 39151)                                               | 1    | 52373 C  | Knife Rocker Chip Guard Assembly for Styles 52300 E, F (25 S) | 1    | 52921 B  | Pulley (22894 G)                                                                 |
|      |                 |                                                                            | 1    | 52378 A  | Chip Guard Assembly for Styles 52300 B, D (25 S)              | 1    | 52930 H  | Presser Foot Shank for 52300 B-8-1/8, 52300 B-12-3/16                            |
|      |                 |                                                                            | 1    | 52378 C  | Chip Guard Latch Spring (25 B)                                | 1    | 52930 W  | Bearing Sleeve for 52327 B-5-1/8                                                 |
|      |                 |                                                                            | 1    | 52378 D  | Chip Guard Assembly for Styles 52300 B, D (25 S)              | 1    | 52930 AC | Chain Cutter, marked "D", for pr. feet (604)                                     |
|      |                 |                                                                            | 1    | 52380 B  | Throat Plate Support (80)                                     | 1    | 52930 AG | Bearing Sleeve for 52300 B-8-1/8                                                 |
|      |                 |                                                                            | 1    | 52381 B  | Hinge Bar Clamp for 52301 (28)                                | 1    | 52941    | Looper Connecting Rod Section and Ball Joint Assembly, right (20, 97 A, 15037 A) |
|      |                 |                                                                            | 1    | 52381 C  | Latch Spring for 52301 (604)                                  | 1    | 52942 A  | Lpr. Dr. Lev. Rock Shaft                                                         |
|      |                 |                                                                            | 1    | 52382    | Oil Reservoir Back Cover (376 A)                              | 1    | 52942 P  | Looper Drive Lever (22882 A, 51242 M)                                            |
|      |                 |                                                                            | 1    | 52382 A  | Oil Reservoir Back Cover Gasket                               | 1    | 52942 R  | Looper Lever Stud (20, 15037 A)                                                  |
|      |                 |                                                                            | 1    | 52385    | Combination End Cover and Cloth Plate for Styles 52300 D, F   | 1    | 52942 W  | Looper Drive Lever Shaft Bushing, front                                          |
|      |                 |                                                                            | 1    | 52390    | Main Shaft Bushing, inner right                               | 1    | 52942 X  | Looper Drive Lever Shaft Bushing, rear                                           |
|      |                 |                                                                            | 1    | 52393    | Oil Pump Assembly (22596)                                     | 1    | 52942 Y  | Lpr. Dr. Lev. Shaft Synchronizing Stud                                           |
|      |                 |                                                                            | 1    | 52393 A  | Oil Pump Housing for 52393                                    | 1    | 52943 K  | Looper Drive Crank Conn., left (22894 X)                                         |
|      |                 |                                                                            | 1    | 52393 D  | Oil Pump Cover for 52393 (22585)                              | 1    | 52951 C  | Looper Drive Lever Spacing Washer                                                |
|      |                 |                                                                            | 1    | 52393 H  | Oil Pump Intake Housing (22569 B)                             | 1    | 52958 G  | Lpr. Thd. Eyelet (98 A)                                                          |
|      |                 |                                                                            | 1    | 52393 J  | Knife Drive Oil Tube (90)                                     | 1    | 52970 E  | Knife, upper                                                                     |
|      |                 |                                                                            | 1    | 52393 K  | Oil Pump Driven Gear for 52393                                | 1    | 52992 A  | Tension Post Support                                                             |
|      |                 |                                                                            |      |          |                                                               | 1    | 52994 AC | Fd. Lift and Lpr. Avoid Eccentric Oil Tube                                       |
|      |                 |                                                                            |      |          |                                                               | 1    | 53783 A  | Lifter Lever Link (402, 22758 C)                                                 |
|      |                 |                                                                            |      |          |                                                               | 1    | 53783 L  | Pr. Foot Lift. Lever                                                             |
|      |                 |                                                                            |      |          |                                                               | 1    | 53783 M  | Bell Crank (22557 B)                                                             |
|      |                 |                                                                            |      |          |                                                               | 1    | 53783 N  | Pr. Foot Lift. Lever Connecting Rod                                              |
|      |                 |                                                                            |      |          |                                                               | 1    | 55241 N  | Pr. Foot Lift. Lever, internal (22537)                                           |
|      |                 |                                                                            |      |          |                                                               | 1    | 55244 G  | Lpr. Conn. Rod Ball Joint, left (18, 97 A)                                       |
|      |                 |                                                                            |      |          |                                                               | 1    | 61341 J  | Lpr. Shaft Collar Stud (18, 51216 N)                                             |
|      |                 |                                                                            |      |          |                                                               |      |          | Washer for 52393 A                                                               |

NOTE: Numbers in parentheses following parts description indicate the screws, nuts, etc., used to attach or hold these parts.



52324 C-5-1/8  
52324 E-5-1/8



52324 C-8-1/8  
52324 E-8-1/8



52324 B-12-3/16  
52324 E-12-3/16



52317

51258 A



22768

27-435 Blk.



87 (2)



52305 E-12-3/16  
52305 D-12-3/16



22784 (2)

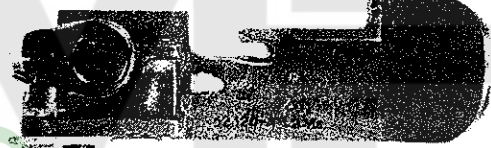


52318

88 (2)



52318 A 5-1/8  
52318 A 8-1/8  
52318 A 12-3/16



52320 B-8-1/8  
52320 B-12-3/16  
52327 B-5-1/8



22528

52305 E-5-1/8  
52305 D-5-1/8

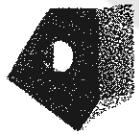


22562 (2)

52888 B



52371 A



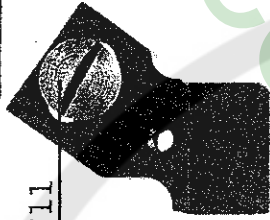
51472 B



22595



52970 E



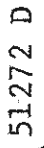
22711



52372 A



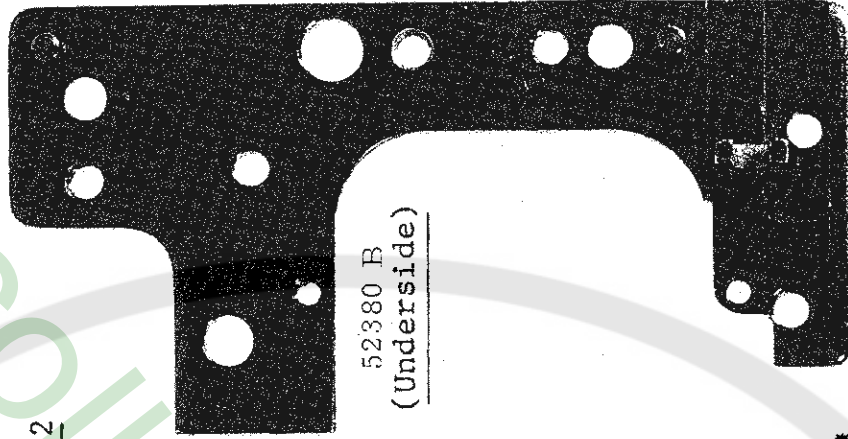
51272 C



51272 D



22894 C



52372

52380 B  
(Underside)



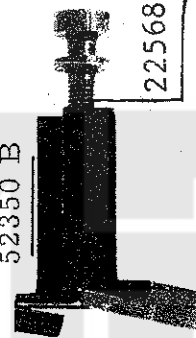
52350 A



22588 A



52349



52350 B

22568



52378 C



25 B (2)

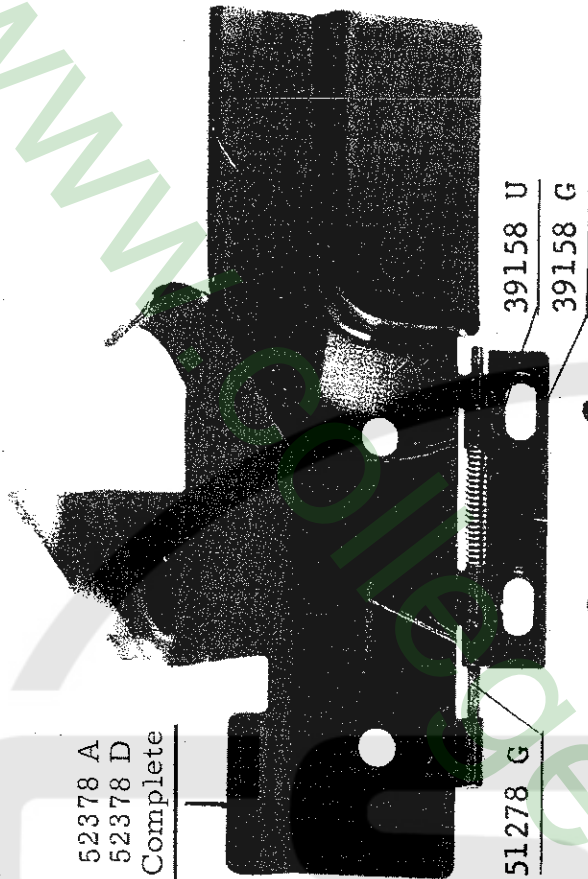


35766



80 (2)

52378 A  
52378 D  
Complete



604

52381 C



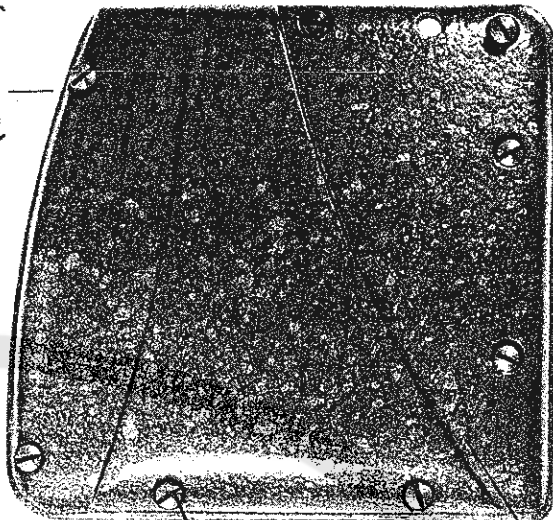
28

52381 B

80 (2)

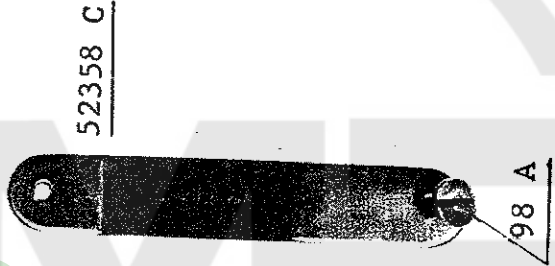
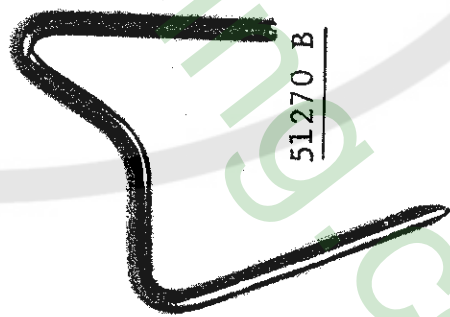
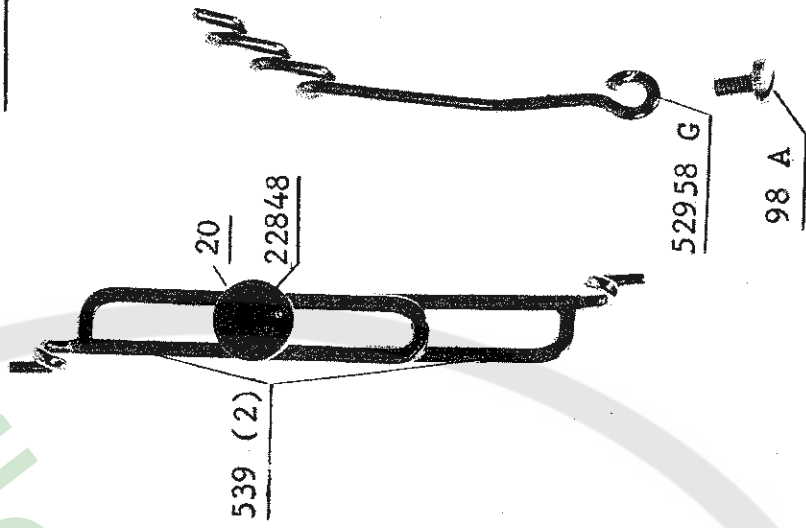
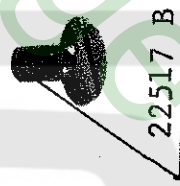
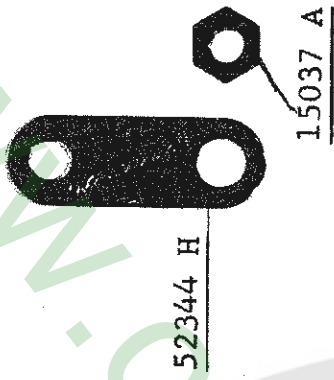
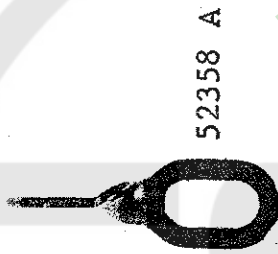
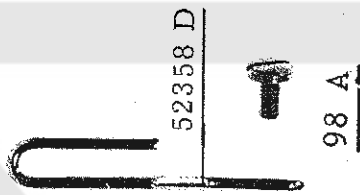
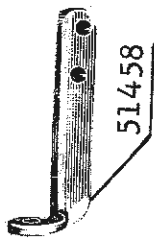
52301 Complete  
(Underside)

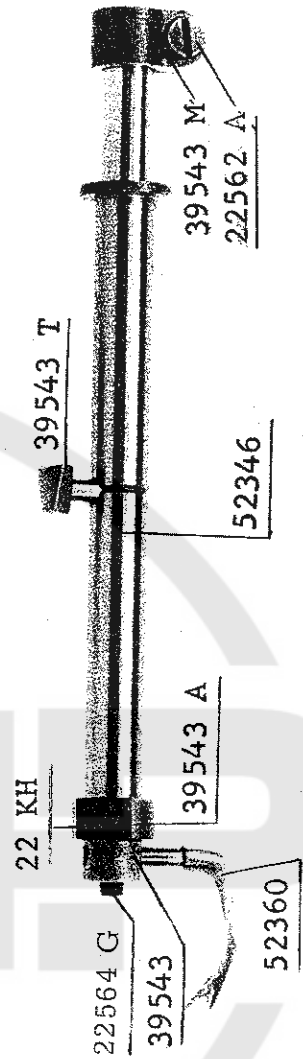
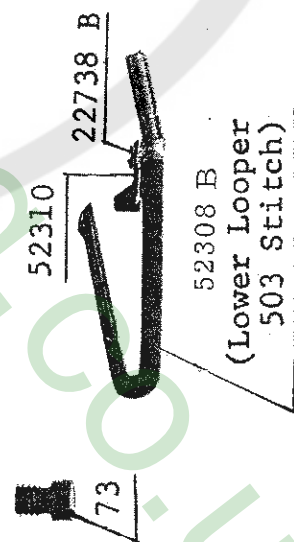
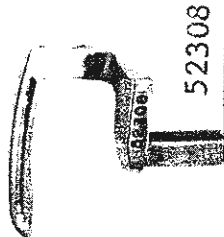
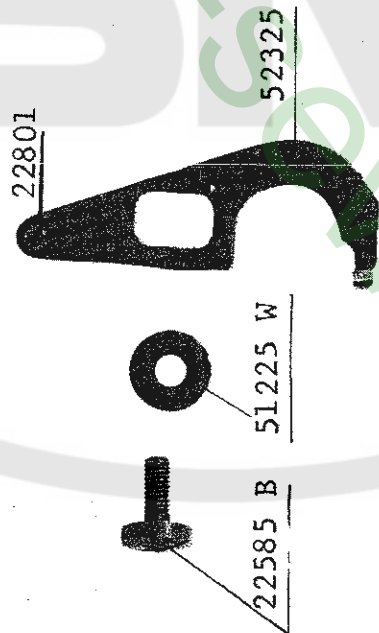
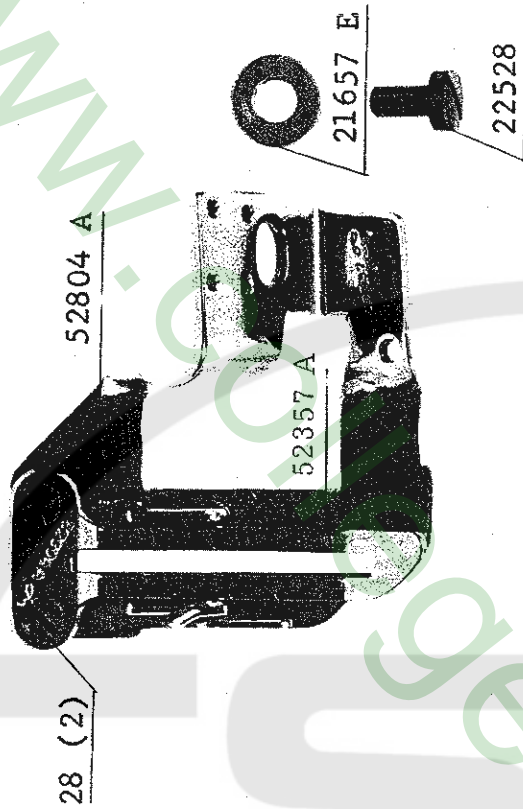
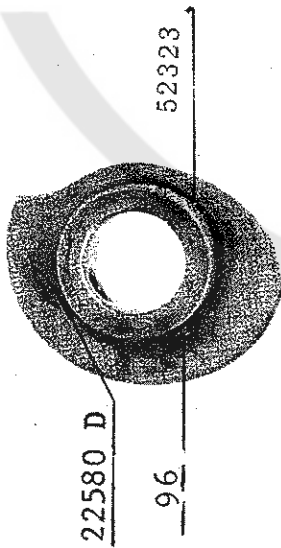
52345 B  
(Gasket)



97 (9)

52345 A





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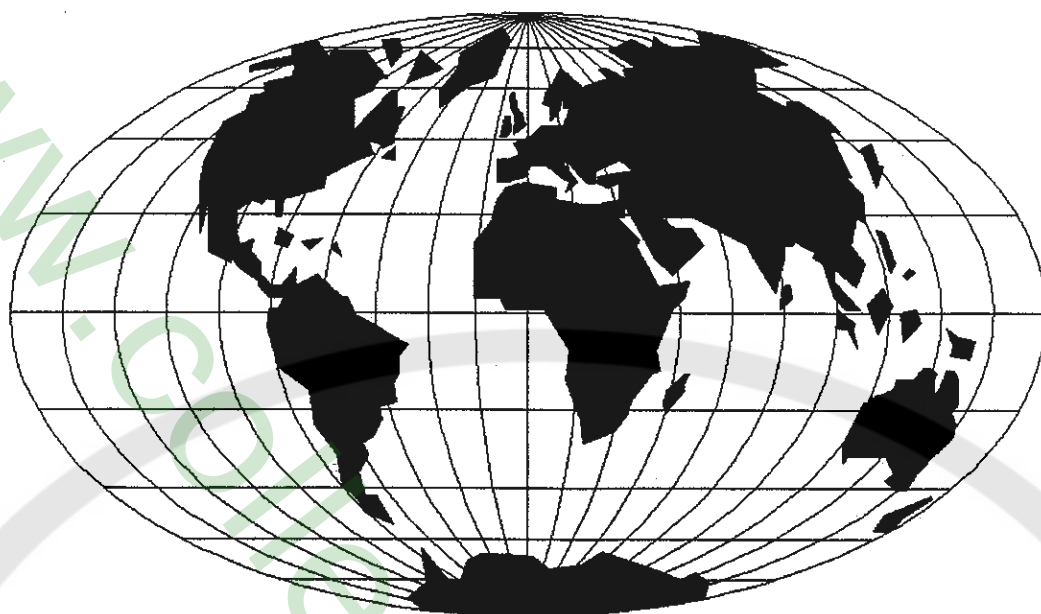
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The logo for College Sewing Machine Project (CSMP) features the letters 'CSMP' in a bold, sans-serif font. The letters are white and are set against a dark grey circular background. The 'C' and 'S' are connected, as are the 'M' and 'P'. The logo is centered on the page.



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