

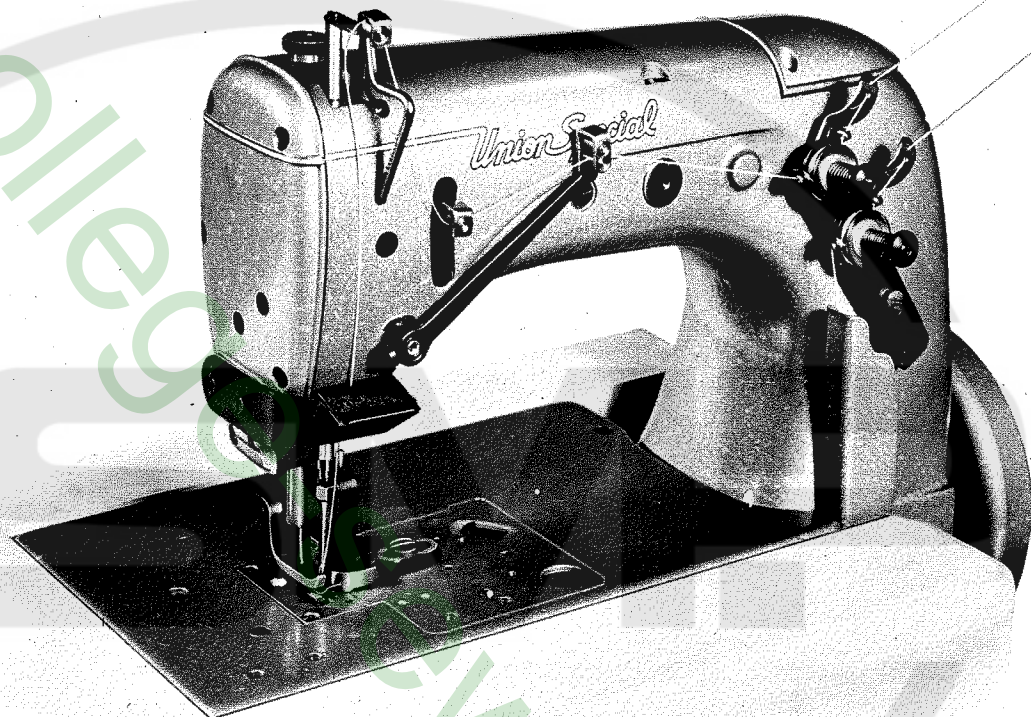


FINEST QUALITY

Union Special[®]
LEWIS[®] • COLUMBIA[®]

**INDUSTRIAL
SEWING
MACHINES**

**CLASS
51200**



**CATALOG
NO.
T106 M**

**LIST OF PARTS FOR STYLES
51200 BA 51200 BY**

UNION SPECIAL CORPORATION

CHICAGO

Price \$1.00

Catalog No. T106 M
(Supplement to Catalog No. 104 L)

LIST OF PARTS

CLASS 51200

Styles

51200 BA

51200 BY

First Edition

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By

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UNION SPECIAL CORPORATION

INDUSTRIAL SEWING MACHINES

CHICAGO

Printed in U.S.A.

August, 1976

IDENTIFICATION OF MACHINES

Each UNION SPECIAL machine is identified by a Style number which is stamped into the name plate.

Machines similar in construction are grouped by a Class number, which contains no letters. Example: "51200". Letters suffixed to a Class number indicates the standard Style of a machine. Example: "51200 BA". Letter "Z" is reserved as a suffix to the standard Style identification to specify machine is of "Special" construction. Example: "51200 BAZ".

APPLICATION OF CATALOG

This catalog is a supplement to Catalog No. 104 L, and should be used in conjunction therewith. Only parts found on Styles 51200 BA and 51200 BY, but not on Style 51200 BM, are illustrated.

This catalog applies specifically to the standard Styles of machines as listed herein, and can also be applied with discretion, to some Special machines of Class 51200. References to direction, such as right, left, front, back, etc., are taken from the operator's position while seated at the machine. Operating direction of handwheel is toward the operator.

STYLES OF MACHINES

High Speed Streamlined Flat Bed, Medium Throw, Top Feed, One Needle, Light Weight Presser Bar and Needle Bar Driving Mechanism, Needle Bearing Needle Bar Drive, Single Reservoir Enclosed Automatic Lubricating System and Filter Type Oil Return Pump, Oil Pump Base Plate, Lateral Looper Travel.

51200 BA For attaching soles to uppers of felt slippers and similar operations on medium to medium heavy weight materials. Seam specification 401-SSa-1. Stitch range 7 to 16 per inch.

51200 BY For closing shoes and for similar operations on medium to medium heavy weight materials.

NEEDLES

Each UNION SPECIAL needle has both a type number and a size number. The type number denotes the kind of a shank, point, length, groove, finish and other details. The size number, stamped on the needle shank, denotes the largest diameter of the blade measured in thousandths of an inch midway between the shank and the eye. Collectively, the type number and size number is the complete symbol.

To have needle orders promptly and accurately filled, forward a sample needle, the empty package, or description on label. A complete order would read as follows: "1000 Needles, Type 506 GS, Size 100/040".

Type No.

Description and Sizes

506 GS	Round shank, rocked point, extra short, double groove, struck groove, ball eye, chromium plated - sizes 080/032, 090/036, 100/040, 110/044, 125/049.
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Standard needle for Styles 51200 BA and 51200 BY is Type 506 GS in sizes 100/040 and 090/036 respectively.

NEEDLES (Continued)

Selection of the proper needle size should be determined by size of thread used. Thread should pass freely through the needle eye in order to produce a good stitch formation.

For best results, use only genuine UNION SPECIAL needles in the operation of these machines. They are packaged under our brand name, *Union Special*, which is backed by a reputation for producing highest quality needles for more than three-quarters of a century.

IDENTIFYING PARTS

Where construction permits, each UNION SPECIAL part is stamped with its catalog number. A part too small for its complete catalog stamping is identified by a letter symbol which distinguishes it from another part similar in appearance.

Each part number represents the same part regardless of catalog in which it appears.

IMPORTANT! ON ALL ORDERS, PLEASE INCLUDE PART NAME AND STYLE OF MACHINE FOR WHICH PART IS ORDERED.

TERMS

Prices are strictly net cash and are subject to change without notice. All shipments are forwarded f. o. b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover postage and insurance.

OILING

The oil has been drained from the machine before shipping, and the reservoir must be filled before beginning to operate. Use a straight mineral oil with a Saybolt viscosity of 90 to 125 seconds at 100° Fahrenheit.

Oil is filled at the spring cap in the top cover and the level is checked at the sight gauge on the front of the machine. The oil level should be maintained between the red lines on the gauge. The capacity of the oil reservoir is 12 ounces.

The machine is automatically lubricated and no oiling, other than keeping the main reservoir filled, is necessary.

A daily check before the morning start should be made and oil added if required. Oil which has gone through the machine is filtered and pumped back into the main reservoir, making too frequent oilings unnecessary. Excessive oil in the main reservoir may be drained at the plug screw in the main frame directly under the handwheel.

The following is a numerical list of the parts in this machine. Quantities, part numbers, and descriptions are given. Following the parts list are photographs of some of the major parts.

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	8	Feed Rocker Shaft	2	531	Screw for 51493 BQ	1	22562 A	Screw for 51254 J
3	18	Nut for 39241, 55241 N, 55244 G	2	531	Screw for 51251 T	1	22564	Screw for 51054
3	PI18	Pin for 666-82	1	538	Screw for 51134 X	3	22569 B	Screw for 52891 B
1	20	Washer for 51236 G	1	643-127 Blk.	Gasket for 51493 AG	3	22569 B	Screw for 51493 AG
1	24 S	Edge Guide (25TB, 21657 E) on 51200 BY, (25 S) on 51200 BA	1	660-136	Feed Crank Link Oil Tube (258 A)	5	22569 B	Screw for 51782 A
1	25 B	Screw for 27 V	1	660-169	Needle Bearing for 51236 E	2	22569 B	Screw for 21396 BP
1	25 B	Screw for 51251 B	1	660-202	"O" Ring for pulley	16	22571 A	Plug Screw
3	25 S	Screw for 24 S, 51282 AJ on 51200 BA	1	660-207	Oil Seal Ring for foot lifter lever bushing	1	22571 B	Plug Screw for oiler hole
1	25 TB	Screw for 24 S on 51200 BY	2	660-212	Oil Seal Ring for 51150, 51250 E	1	22580 D	Screw for 51223 A
1	27 V	Retainer for throat plate	2	666-65	Oil Wick for 51244A	2	22585 A	Screw for 53782 B
1	28	Screw for 51258 F	3	666-82	Felt for 51145	1	22585 B	Screw for 51225 (51225 W)
1	28 B	Retainer Adjusting Screw	2	666-111	Oil Wick for 8	1	22586 R	Screw for 660-212
1	43	Looper Avoid Eccentric, .062 inch throw (22894 D)	2	666-114	Oil Wick for right main shaft bearing	1	22596	Screw for 21657 Y
1	43 C	Feed Lift Eccentric, .080 inch throw (22894 D)	2	666-118	Oil Wick for left main shaft bearing	1	22598 C	Screw for 21657-3
2	50-216 Blk.	Pin for 51257 P	2	666-138	Felt for 51134 V	1	22729	Screw for 51243 C
1	50-648 Blk.	Lucite Oil Gauge	2	666-149	Lubricating Felt for 51054	2	22729 C	Screw for 51741 C
1	50-789 Blk.	Oil Cap Hinge Pin for 52882 AD	2	666-179	Wedge Pin for 666-111	1	22733 B	Screw for 52882 L
2	50-806 Blk.	Pin for 51216 G	1	666-260	Wick for 51134 V	1	22733 C	Screw for 52882 L
3	52 A	Thread Eyelet (98A)	2	719	Screw for 51150, 51250 E	3	22758 C	Screw for 53783 A
1	54	Needle Lever Link	1	1740	Pin for 51208 Y, 51208 AA	2	22760 A	Screw for 51281 AC
1	56	Clamp Nut for 51217 C	1	2605 A	Feed Dog (22528)	2	22768	Screw for 51236 B
1	73	Screw for looper	1	2624 A	Throat Plate for 51200 BY (87)	2	22768	Screw for 51258 B, 51244 B
1	73 A	Screw for 51210 Y	1	2624 M	Throat Plate for 51200 BA (87)	1	22772 A	Screw for 51251 S
2	77	Screw for 51236 A	2	6042 A	Washer for 51135P	1	22798 A	Screw for 51204
2	77	Screw for 51054, 51204 A	2	6042 A	Washer for 51134X, 52894 AM	1	22799 R	Hinge Pin for 51220 AA
1	77	Screw for upper link pin	1	12538	Nut for 51741 C	1	22801	Screw for 51225
3	80	Screw for 51201 H	1	12982	Lock Nut for 81	1	22829	Screw for 52458
*3	80	Screw for 51280 L	3	14649	Collar for 8 (88)	1	22829	Lock Nut Screw for 51745
1	81	Screw for 51242 Y	1	15465 F	Looper Rocker Cone for 29192	1	22834	Screw for 51134 X
1	82	Stitch Regulating Screw for 51236 G	1	B21375 AH	Belt Guard (93)	2	22839 C	Screw for cloth plate
2	87	Screw for throat pl.	1	21396 BP	Needle Thread Lubricating Cup (22569 C)	1	22840 C	Screw for adjusting upper feed (41071 G)
2	87 U	Screw for 51281 AD-227	1	21657-3	Tension Release Separator	1	22845 B	Screw for 51281 AC
2	J87 J	Screw for 51204 C	1	21657 E	Washer for 25 TB	9	22848	Screw for 52882 L
1	J87 J	Screw for 51258 C	1	21657 E	Washer for 51257 P	1	22852 A	Screw for 51242 Y
6	88	Screw for 14649	1	21657 W	Tension Release Lever Shaft	1	22863	Screw for 51134 X
1	90	Screw for 51134 V	1	21657 X	Tension Release Lever Shaft Bushing	1	22883 A	Plug Screw
2	90	Screw for 52882 AA	1	21657 Y	Tension Release Lever Connection (22596)	1	22889 A	Plug Screw
5	90	Screw for 52882 Y, 52894 AB	1	22513	Screw for 35731 A	2	22889 C	Plug Screw
2	93	Screw for B21375 AH	7	22524	Screw for 53782 B	1	22889 D	Plug Screw
1	94	Screw for 51251 N	1	22528	Screw for 51257 P	4	22894 C	Eccentric Set Screw
2	95	Screw for 51147	2	22528	Screw for 2605 A, 51226 A	3	22894 D	Spot Screw for 43, 43 C, 51142 D
1	95	Screw for 51270 B	2	22537	Screw for 51321 H	1	22894 D	Eccentric Spot Screw for 29105 Z
1	HA95	Spring Tension Screw for 51134 L	1	22537	Screw for 53783 N	2	22894 G	Set Screw for 52921 B
1	96	Screw for 51223 A	1	22539 H	Plug Screw	1	22894 H	Screw for 51242 W
1	96	Screw for 51244	3	22541 B	Screw for 52882 AD	2	22894 J	Screw for 51247
2	98	Screw for 51244	4	22548	Screw for 52282 AE	2	22894 W	Screw for 15465 F
3	98 A	Screw for 51135 R	1	22557 B	Screw for 53783 L	1	29066 R	Needle Lever Connecting Rod Assembly (22559 G)
1	98 A	Screw for 52 A	2	22559 A	Bearing Cap Screw, lower, for 29105 Z	1	29105 Z	Looper Drive Eccentric Assembly (22559 A, 22559 B, 22894 C, 22894 D)
1	98 A	Screw for 51291 A	2	22559 B	Bearing Cap Screw, upper, for 29105 Z	1	29192 L	Looper Rocker Assembly
1	98 A	Screw for 52458	1	22560 B	Screw for 51216 K	1	29348 Y	Needle Lever Assem.
4	109	Tension Disc	2	22560 B	Screw for 51134 X	1	29476 AR	Feed Lift Eccentric, complete, .080 inch throw
1	258	Nut for 51134 X	1	22560 B	Screw for 51493 BP	1	29476 BJ	Looper Avoid Eccentric, complete, .062 inch throw
1	258 A	Nut for 660-136	1	22562 A	Screw for 52894 AK	1	29476 DM	Top Feed Lift Eccentric, complete, .140 inch throw
1	258 A	Lock Nut for 51745	1	22562 A	Screw for presser foot	1	29476 FF	Crankshaft Assem.
1	258 A	Nut for 52894 AM	2	22562 A		2	35178 D	Spring for 666-65
2	269	Nut for 39241, 51236 G	2	22562 A		2	35178 D	Spring for 666-114
1	402	Screw for 21657 Y	1	22562 A		3	35731 A	Presser Bar Connection Guide Plate (22513)
1	402	Screw for 53783 A	1	22562 A		1	35772 H	Washer for 51281 AC
						1	39241	Looper Connecting Rod (18, 269)

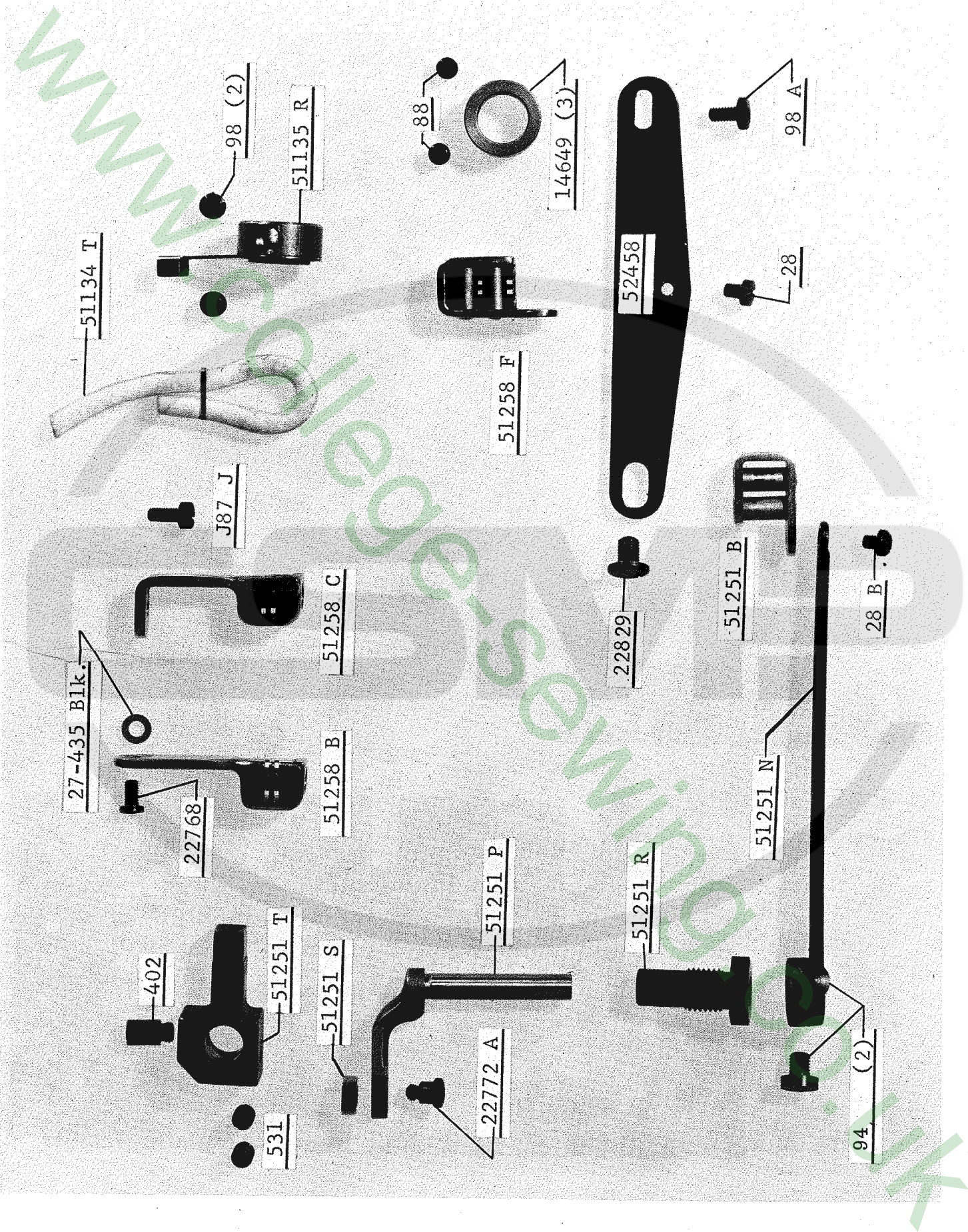
* For new Style No. 51280 L, use counterbore screw No. 22839.

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
1	39582 L	Oil Cap for 52882 AD	1	51236 E	Feed Crank Link Assembly	1	51281 AC	Cloth Plate Cover Spring (22760 A, 22845 B, 35772 H)
1	41071 G	Nut for 22840 C	1	51236 F	Ferrule for 51236 D	1	51281 AD-227	Cloth Plate Cover (87 U)
2	41394 A	Gasket for 22733 B	1	51236 G	Feed Crank Stud (20, 82, 269)	1	51282 Z	Gasket for 51782 A
1	43266	Nut for 51292 G	2	51242 L	Looper Drive Lever	1	51282 AE	Needle Lever
2	51054	Link Pin for 29348 P	1		Rocker Thrust Washer	1	51282 AJ	Bearing Oilier (90)
1	51054	Feed Crank Pin (77)	1		Washer for 22852 A	1	51282 AK	Hinged Oil Shield for 51200 BA (25 S)
1	51113	Looper Rocker for 29192 L	1	51242 M	Washer for 52841 G	1	51283 H	Spring for 51282 AJ
1	51134 L	Upper Feed Bar (HA95)	1	51242 M	Looper Drive Lever Shaft	1	51290 T	Presser Foot Lifter and Tension Disc
1	51134 M	Upper Feed Bar Arm	1	51242 P	Looper Drive Lever Shaft Bushing, middle	1	51291 A	Release Lever (402)
1	51134 N	Tension Spring for 51134 L	1	51242 R	Looper Drive Lever Shaft Bushing, rear	1	51292 A	Main Shaft Bushing, middle
1	51134 S	Feed Bar Shaft (666-130, 22586)	1	51242 S	Looper Drive Lever (22894 H)	2	51292 B	Looper Thread Guard (98 A)
1	51134 T	Felt for 51134 S	1	51242 W	Looper Drive Lever Rocker (81, 22852 A)	2	51292 C	Tension Post Ferrule
1	51134 V	Taper Pin (90)	1	51242 Y	Looper Drive Lever Rocker (81, 22852 A)	2	51292 D	Ferrule
1	51134 X	Feed Bar (77, 22834)	1	51242 Z	Looper Drive Lever Shaft Bushing, front	1	51292 F-1	Tension Nut
1	51135 N	Feed Rocker (92, 127)	1	51243 C	Ball Stud Fork (22729)	1	51292 F-14	Tens. Thread Eyelet
1	51135 P	Feed Rocker Arm	1	51244	Looper Rocker Frame (96, 98)	1	51292 G	Looper Thread Tension Spring
1	51135 R	Feed Rocker Shaft Collar and Lubricating Felt Support (98)	1	51244 A	Looper Rocker Rock Shaft	2	51293 U	Ndl. Thd. Tens. Spr. Tension Post (43266)
1	51142 D	Upper Feed Lift Eccentric (22894 D)	1	51244 B	Looper Rocker Shaft Arm (22768)	1	51321 H	Feed Lift Eccentric Oil Tube
3	51145	Feed Lift and Looper Avoid Eccentric Link (95)	1	51244 L	Thrust Washer for 51244 A	1	51382 A	Pulley for 51200 BY (22537)
1	51147	Main Shaft Collar (95)	1	51244 N	Looper Rocker Shaft Clamp Collar	2	51491 C	Gasket for 53782 B
1	51150	Needle Lever Shaft Stop Collar (719)	1	51246	Looper Rocker Stud Nut	1	51493 D	Lead-in Thread Eyelet
1	51193 W	Oil Tube for looper avoid and upper feed lift eccentric	1	51247	Main Shaft Counterweight (22894 J)	2	51493 E	Pump Driving Shaft
1	51193 X	Upper Feed Lift Pin Oil Tube	1	51250 A	Needle Lever Bushing	1	51493 BP	Pump Driving Shaft Gear
1	51201 H	Cloth Plate (80, 22839 C)	1	51250 D	Washer for 22586 R	1	51493 BQ	Pump Driving Gear (531)
1	51204	Cast-off Wire (22798 A)	1	51250 E	Needle Lever Stud	1	51493 AG	Pump Driven Gear (531)
1	51204 A	Cast-off Support (77)	1	51250 F	Gasket for 22586 R	1	51493 AH	Oil Pump Housing (22569 B)
1	51204 B	Looper Thread Retaining Finger	1	51251 B	Thread Controller Eyelet (25 B)	1	51493 BK	Housing Cover (22569 B)
1	51204 C	Finger Holder (J87 J)	1	51251 N	Thread Controller Lever (25 CC)	1	51722	Lint Filter Screen
1	51208 Y	Looper for 51200 BY (73, 1740)	1	51251 P	Thread Controller Arm	1	51741 C	Main Shaft
1	51208 AA	Looper for 51200 BA (73, 1740)	1	51251 R	Thread Controller Bushing	1		Looper Connecting Rod Ball Joint, right (12538)
1	51210 Y	Looper Guard (73 A)	1	51251 S	Thread Controller Block (22772 A)	1	51745	Looper Rocker Cone Stud for 29192
2	51216 G	Needle Lever Connecting Rod	1	51251 T	Presser Bar Lifter and Guide (531)	1	51782 A	Head Cover (22542, 22569 B)
1	51216 J	Needle Lever Connecting Rod Bearing, lower	1	51254 C	Needle Bar Bushing, upper	1	52458	Eyelet Support Bracket (98 A, 22829)
28	51216 M	Needle Bearing Roller	1	51254 D	Needle Bar Bushing, lower	1	52841 G	Locking Stud for 51242 Y (52841 J)
1	51216 N	Washer for 51215 J	1	51254 J	Needle Bar Connection (22562 A)	1	52841 J	Nut for 52841 G
1	51216 N	Washer for 55244 G	1	51256 C	Presser Bar Spring	1	52882 L	Oil Reservoir Back Cover (22733 B, 22848)
1	51216 P	Nut for 51215 J	1	51257 K	Presser Bar	1	52882 M	Gasket for 52882 L
1	51217 C	Needle Bar (56)	1	51257 P	Cast-off Support Plate (21657 E, 22528)	1	52882 P	Gasket for 52882 AD
1	51220 Y	Presser Foot for 51200 BY (22562 A)	1	51257 AA	Presser Bar Bushing	1	52882 U	Gasket for 52882 AE
1	51220 AA	Presser Foot for 51200 BA (22562 A)	1	51258 B	Needle Bar Rolling Thread Guide (22768)	1	52882 W	Gasket for 51782 A
1	51223 A	Take-up (96, 22580 D)	1	51258 C	Needle Lever	1	52882 Y	Baffle Plate (90)
1	51225	Needle Guard (22585 B, 22801)	1	51258 F	Rolling Thread Eyelet (J87 J)	1	52882 AA	Oil Drip Plate for 52882 AD (90)
1	51225 W	Washer for 22585 B	1	51270 B	Take-up Wire (95)	1	52882 AC	Spring for 52882 AD
1	51226 A	Upper Feed Dog (22528)	2	51280 J	Dowel Pin for 51280 L	1	52882 AD	Chamber Cover (22541 B)
1	51230	Shank for 51220 AA	1	51280 L	Throat Plate Support (22839)	1	52882 AE	Crank Chamber Cover (22548)
1	51230 AA	Bottom for 51220 AA	1			1	52883 R	Foot Lifter
3	51236 A	Link Pin for 51145	1			1	52883 S	Lever Bushing
1	51236 B	Feed Crank Stud Cap (22768)	2					Presser Foot Lifter
1	51236 D	Feed Crank Link for 51236 E	1					Lever Bell Crank Spring

Amt.	Part No.	Description	Amt.	Part No.	Description	Amt.	Part No.	Description
2	52890 C	Main Shaft Bushing, left and inner right	1	52944 T	Looper Rock Shaft Bushing, left	2	55235 D	Stud for 51135 P
1	52891 B	Crankshaft Bushing Housing, includes bushing	1	52944 U	Looper Rock Shaft Bushing, right	2	55235 E	Nut for 51135 P
1	52892	Tension Post Support (22598 C)	1	52978 G	Pin for 51282 AJ	1	55241 N	Looper Connection Rod Ball Joint, left (18)
3	52894 AB	Oil Tube Holder for 51193 W, 51193 X, 51293 U (90)	1	53782 B	Oil Reservoir Top Cover (22524, 22585 A)	1	55244 G	Looper Shaft Collar Stud (18, 51216 N)
1	52894 AK	Oil Tube for looper rocker and left ball joint (22560 B)	1	53783 A	Lifter Lever Link (402, 22758 C)	1	56315	Needle Lever
1	52894 AM	Oil Tube for right ball joint (258 A, 6042 A)	1	53783 L	Presser Foot Lifter Lever Bell Crank (22557 B)	1	56334 L	Feed Dog Holder for 51134 X
1	52921 B	Pulley, for 51200 BA (22894 G)	1	53783 M	Presser Foot Lifter Lever Connecting Rod	1	56390 E	Presser Spring Regulator
2	52936	Feed Rocker Shaft Bushing	1	53783 N	Presser Foot Lifter Lever, internal (22537)	1		Bearing Housing Gasket
			1	54244 L	Thrust Washer for 51244 A	2	80557	Spacing Washer for 21657-3, 52892
						2	92127	Screw for 51135 N

NOTE: Numbers in parentheses following parts description indicate the screws, nuts, etc., used to attach or hold these parts.





27-435 B1k.

402

531

51251 T

22768

J87 J

51134 T

98 (2)

51135 R

88

14649 (3)

51258 F

52458

28

98 A

51251 B

22829

51251 N

28 B

94 (2)

51251 R

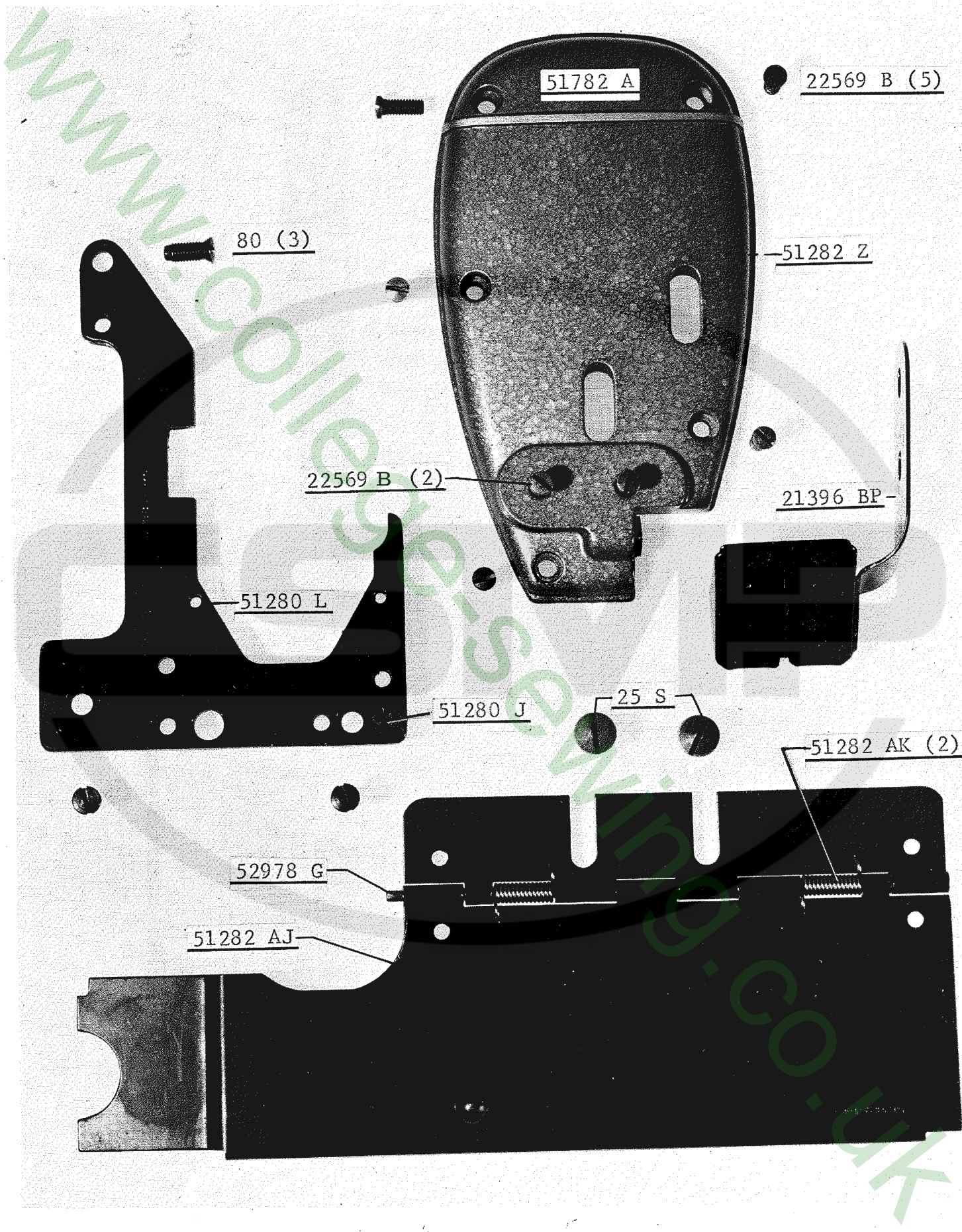
51251 P

22772 A

51251 S

51258 B

51258 C



51782 A

22569 B (5)

80 (3)

51282 Z

22569 B (2)

21396 BP-

51280 L

51280 J

25 S

51282 AK (2)

52978 G

51282 AJ

51201 H

22839 C (2)

80 (3)

87 U (2)

51281 AD-227

22537

22537

51321 H

For

Style 51200 BY

22894 G

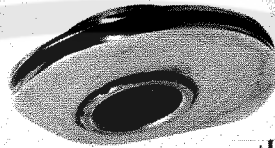
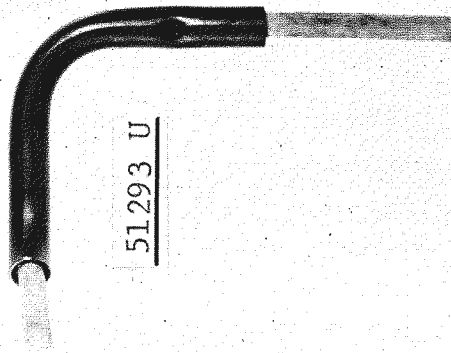
660-202

22894 G

52921 B

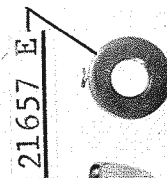
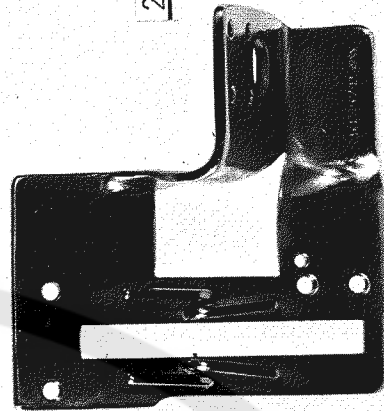
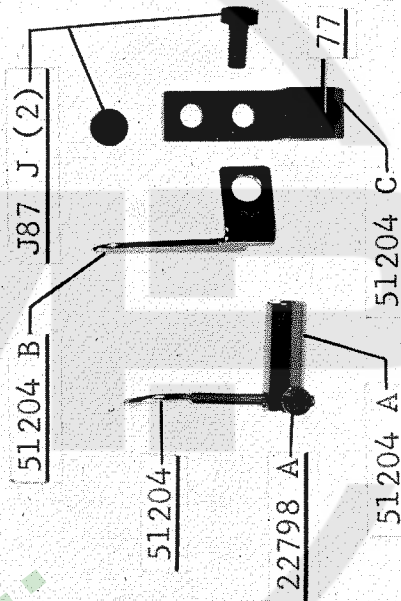
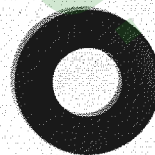
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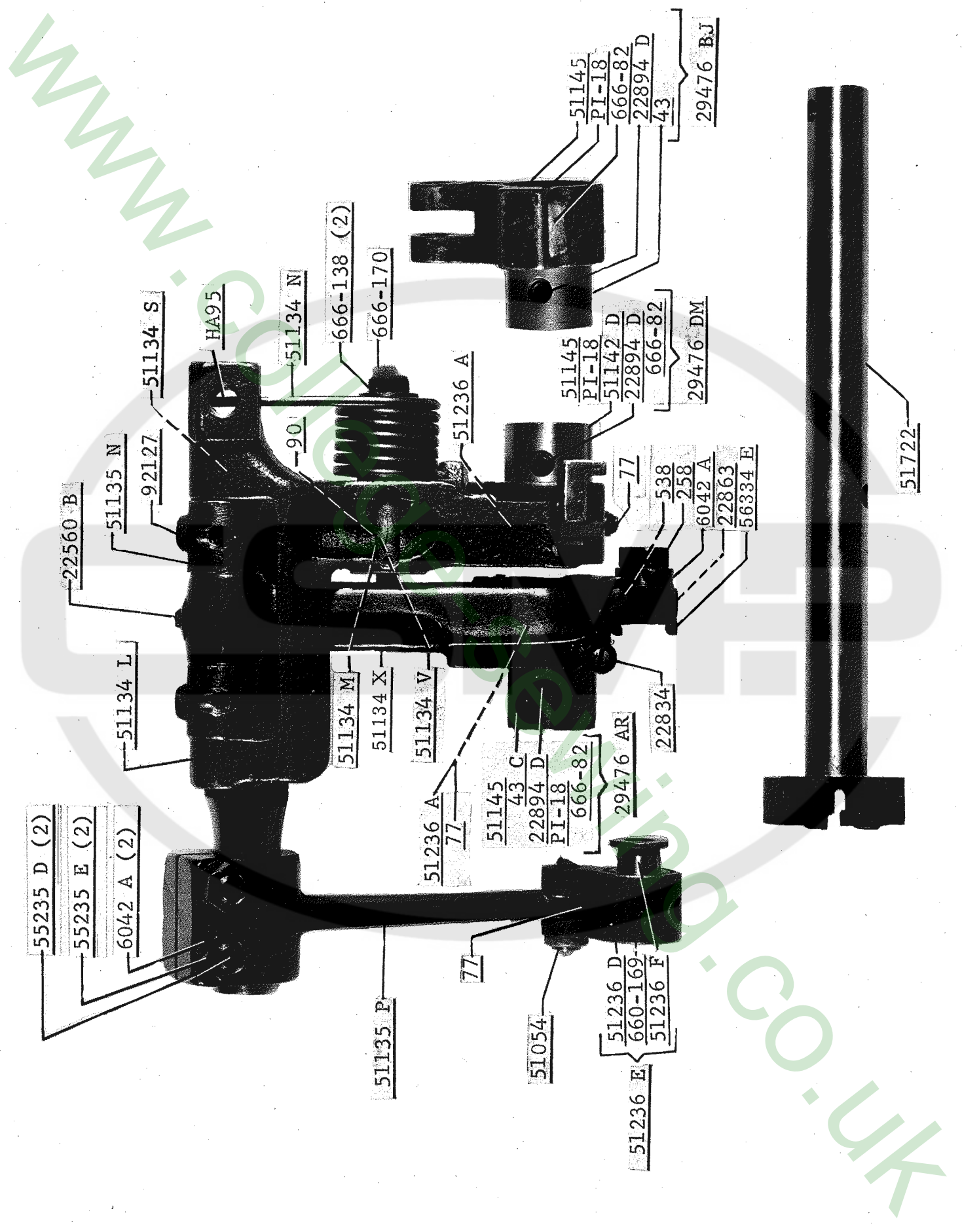
Style 51200 BA



22580 D

96





55235 D (2)
55235 E (2)
6042 A (2)

22560 B

51135 N

51134 L

51134 S

HA95

51134 N

666-138 (2)

666-170

51134 M

51134 X

51134 V

51236 A
77

51135 P

77

51236 A

51145
43 C
22894 D
PI-18
666-82

51054

51236 D
660-169
51236 F

29476 AR

22834

77

538

258

6042 A

22863

56334 E

51145
PI-18

51142 D

22894 D

666-82

29476 DM

51145

PI-18

666-82

22894 D

43

29476 BJ

51722

Union Special Wants to Help You Cut Sewing Machine Maintenance Costs

Union Special is offering two practical systems to help pinpoint and reduce your sewing machine maintenance costs: a record keeping system to help spot machines requiring abnormally high maintenance, and a parts inventory system to speed routine repairs.

Machine Maintenance Records

Repair-prone machines or inexperienced competent operators can eat up your maintenance dollars in short order. To help spot these problems, Union Special suggests two variations of a simple maintenance record keeping system using cards provided by Union Special.

The first system utilizes a "Machine Maintenance Record" card (Form 237) for each sewing machine in a plant. When a repair is required, the card is pulled from the file and the repair date, parts used, and their cost are entered in the spaces provided and the card is refilled.

[illegible]

The second system is normally used when more detailed information on repair costs is desired. Two record cards are used: a "Repair Request Card" (Form 234), and a "Machine Repair Record" (Form 233). When a machine requires service, the forelady or foreman fills out the top of a "Repair Request Card" and gives it to a mechanic. He fills in the time the repair work is started, the parts used and their cost,

and the completion time. This data is then transferred to the permanent "Machine Repair Record" kept in the office.

Whichever system is used, management now has an invaluable tool to reduce needless maintenance costs.

Repair Part Inventories

While record keeping tells management which machines require abnormally high maintenance, it does little to help reduce the downtime caused by routine repairs. To alleviate this situation, Union Special recommends that manufacturers establish a formal parts inventory system for each type of sewing machine they operate.

Excessive machine downtime and wasted hours by mechanics can be eliminated with an orderly in-plant inventory of the most commonly needed parts. There is no longer a need to cannibalize other machines for spare parts. Long waits for deliveries are avoided and machine downtime is kept to a minimum. The cost of a parts inventory is small when the overall savings are considered.

[illegible]

For free sample copies of the machine record cards and spare part inventory lists for a variety of the most popular machines, contact your local Union Special Representative or write direct to Union Special.



U *Union Special*®

Styles 51200 BY

Suggested Minimum Spare Parts List*

Part Number	Description	Minimum Quantity Per 5 Machines	Part Number	Description	Minimum Quantity Per 5 Machines
51220 Y	Presser foot	1	51210 Y	Looper needle guard	1
22562 A	Presser foot screw	2	73 A	Screw for looper needle guard	2
2605 A	Feed dog, lower	1	27 V	Throat plate retainer	1
51226 A	Feed dog, upper	1	25 B	Screw for retainer	2
22528	Screw for feed dogs	4	28 B	Retainer adjusting screw	2
22840 C	Adjusting screw for upper feed dog	2	73	Screw for looper	2
41071 G	Nut for adjusting screw	2	56	Needle clamp nut	2
2624 A	Throat plate	1	22564	Needle bar clamp screw	2
87	Screw for throat plate	4	21225-5/32	Looper gauge	1
506 GS	Needles (specify size)	100	29484	Screw assortment	1
51208 Y	Looper	1			

*The parts and quantities listed above are intended to assist you in setting up the initial inventory of spare parts. An efficient inventory can only be established according to actual usage. The nature of the sewing operation will determine actual usage.

Helpful, authoritative information on the most efficient types of equipment for making virtually any machine sewed article is available from Union Special's Sales Promotion Department. Among the many interesting, illustrated bulletins that are available without obligation are the following:



- No. 240, "Men's, Women's, Children's Footwear"
- No. 249, "Rainwear"
- No. 250, "Men's Dress Shirts"
- No. 251, "Service Shirts and Pants"
- No. 252, "Men's Shorts and Pajamas"
- No. 253, "Overalls, Coveralls, and Dungarees"
- No. 254, "Men's Knit Underwear"
- No. 256, "Knit Outerwear"
- No. 259, "Men's Sports Shirts"
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- No. 265, "Women's Wear"
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- No. 268, "Children's Wear"
- No. 269, "Mattresses, Slip Covers, Furniture Upholstery"
- No. 271, "Awnings, Canopies, Tents, Tarps"
- No. 273, "Curtains & Drapes"
- No. 610, "Klipp-it"
- No. 710, "MCS ForMation Unit"
- No. 730, "MCS Automatic Dual Underfront Shirt Hemmer"
- No. 740, "MCS Automatic Rib-Knit Cuff Machine"
- No. 750, "Fusing Presses"
- No. 1100, "Lewis Blindstitch, Chainstitch, Lockstitch, Machines"
- No. 1105, "Button Sewers—Ticket Tackers"
- "Columbia Blindstitch, Saddle Stitch, and Tie Closing Machines"
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