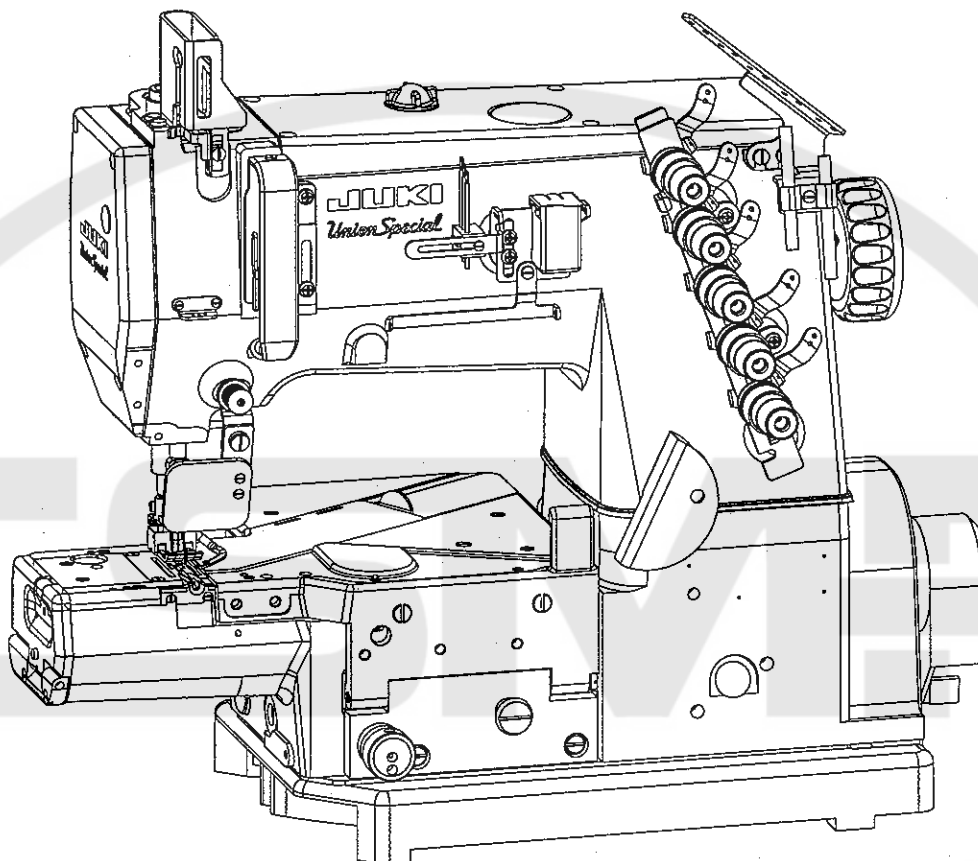




JUKI

Union Special

ILLUSTRATED PARTS SUPPLEMENT



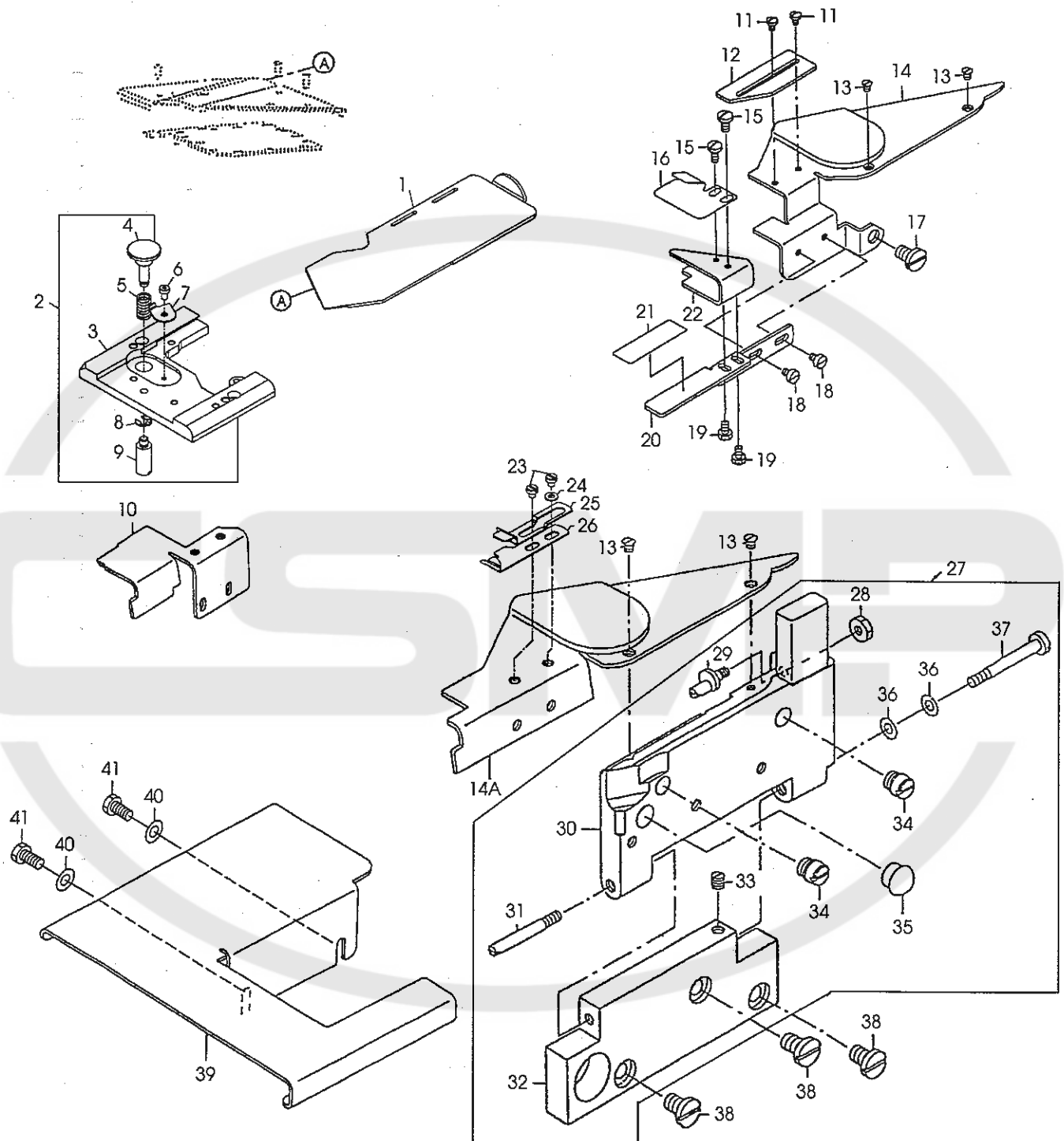
**CS100 SERIES, DIFFERENTIAL FEED,
HIGH SPEED CYLINDER BED MACHINES**

MANUAL NO. PT9813

FOR STYLES

CS132U06

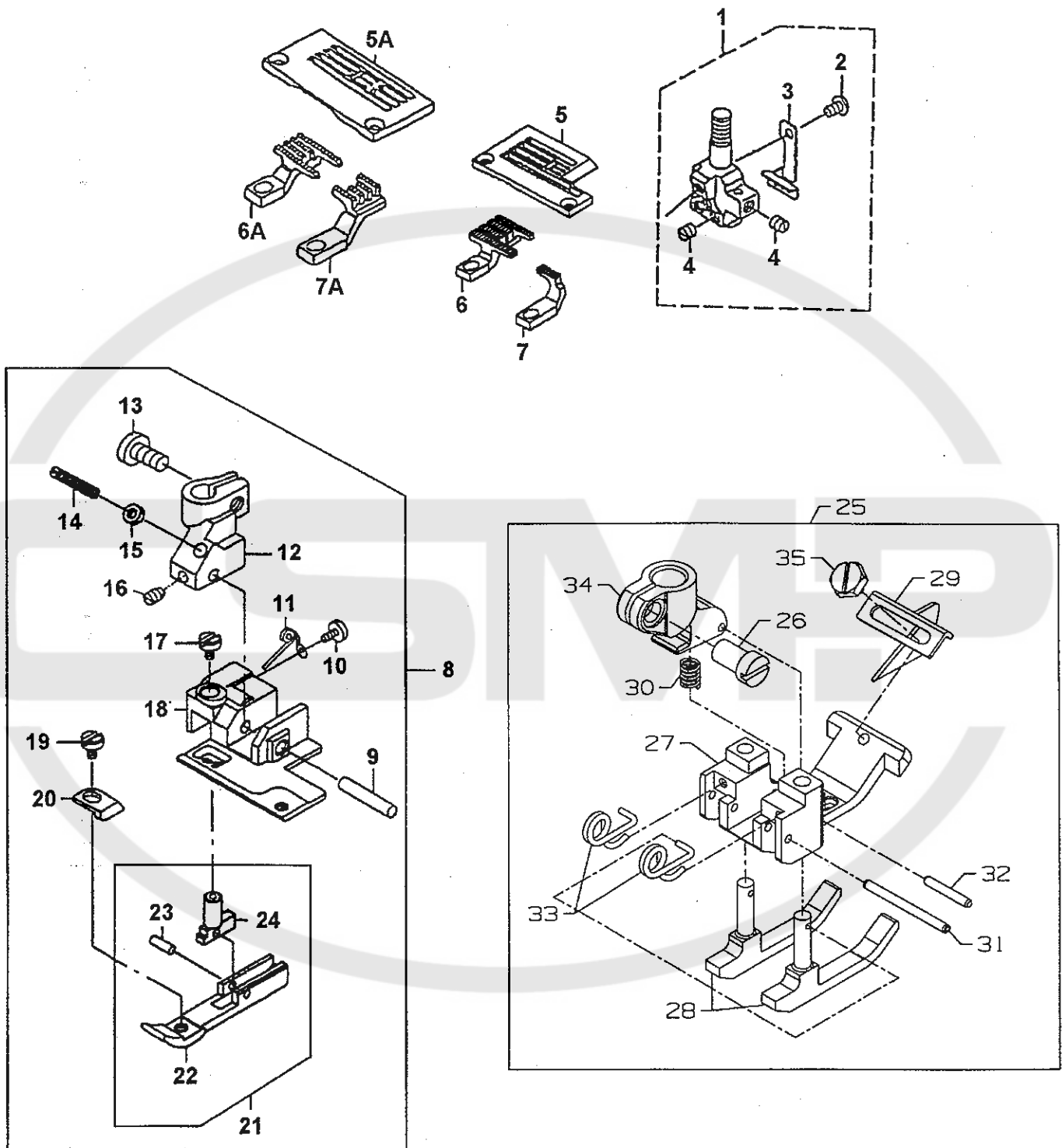
CS132C02



COVERS

Ref. No.	Part No.	Description	Amt. Req.
1.	50302F	Slide Cover	1
2.	29476VR	Throat Plate Support Assembly	1
3.	34380E	Throat Plate Support	1
4.	34367	Rest Bolt	1
5.	97014	Spring	1
6.	95685	Screw	1
7.	34367B	Safety Latch	1
8.	96277	Retaining Ring	1
9.	99364L	Shank Screw	1
10.	50364AD	Support Cover for C02	1
11.	22704	Screw for C02	2
12.	34764DA	Cloth Plate Extension for C02	1
13.	22766	Screw	2
14.	50301CV	Cloth Plate, Front, For C02	1
14A.	50301CW	Cloth Plate, Front, For U06	1
15.	77F	Screw for C02	2
16.	34703X	Fabric Edge Guide for C02	1
17.	22730	Screw for C02	1
18.	SS6090540SP	Screw for C02	2
19.	SS9090640SP	Screw for C02	2
20.	50383AX	Bracket for C02	1
21.	660-1108	Rubber Seat for C02	1
22.	50383AY	Edge Guide Fitting Plate	1
23.	95169	Screw for U06	2
24.	8372A	Washer for U06	1
25.	34703F3	Upper Hemmer for U06	1
26.	34703FA1	Folder, Lower for U06	1
27.	29476VS	Swing Out Cloth Plate Assembly	1
28.	9937	Nut	1
29.	99301A	Screw	1
30.	50382JV	Front Cover	1
31.	99351	Screw	1
32.	50364S	Hinge Plate	1
33.	95	Screw	1
34.	99356	Screw	2
35.	TA1100604RO	Plug	1
36.	97127	Spring Washer	2
37.	99350	Screw	1
38.	22548	Screw	3
39.	50301CU	Cloth Plate, Left for C02	1
40.	WP0651001SC	Washer for C02	2
41.	25S	Screw for C02	2



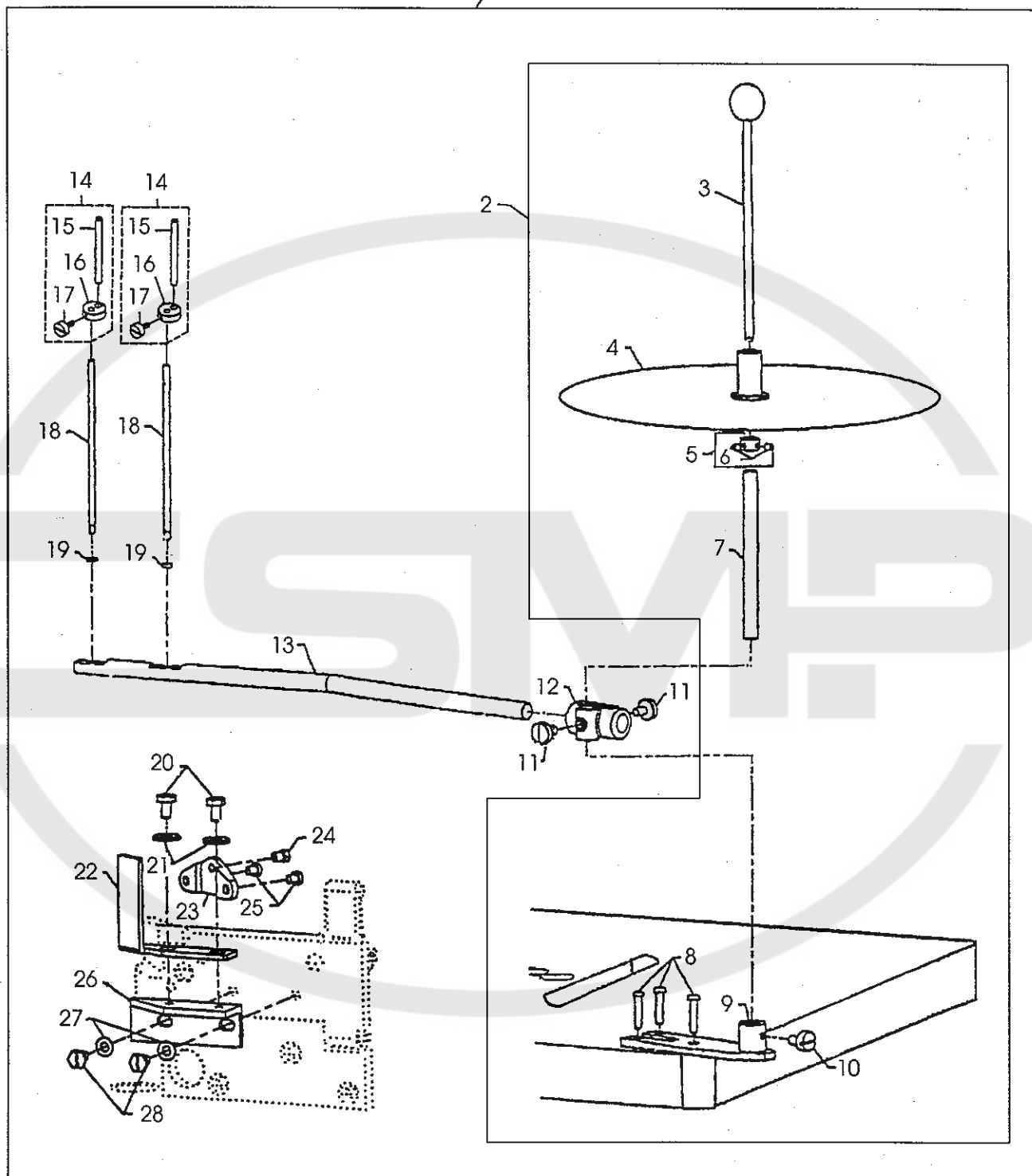


SEWING PARTS

Ref. No.	Part No.	Description	Amt. Req.
1.	-----	Needle Head (see chart)	1
2.	SS5060410SP	Screw	1
3.	50318AE56	Eyelet, Needle Head	1
4.	SS8080310TP	Screw	4
5.	-----	Throat Plate, For C02 Styles (see chart)	1
5A.	-----	Throat Plate, For U06 Styles (see chart)	1
6.	-----	Main Feed Dog, For C02 Styles (see chart)	1
6A.	-----	Main Feed Dog, For U06 Styles (see chart)	1
7.	-----	Differential Feed Dog, For C02 Styles (see chart)	1
7A.	-----	Differential Feed Dog, For U06 Styles (see chart)	1
8.	-----	Presser Foot For, C02 Styles (see chart)	1
9.	PH0300164C0	Parallel Pin	1
10.	50330FU	Screw	1
11.	50330FR	Step Presser Spring	1
12.	50330FP	Presser Foot Shank	1
13.	SM7040800SL	Screw	1
14.	18C1475	Presser Foot Stop Screw	1
15.	NM6030001SD	Nut	1
16.	SM8030500SP	Screw	1
17.	50330FS	Screw, For Step Presser Spring	1
18.	50330FM56	Presser Foot Bottom	1
19.	SM6030350SD	Screw	1
20.	50330FV	Tape Pick-up Guide	1
21.	50330FL56	Step Presser Assembly	1
22.	50330FW	Step Presser	1
23.	PH0200063C0	Pin	1
24.	50330FN	Step Presser Foot	1
25.	-----	Presser Foot, For U06 Styles (see chart)	1
26.	SS6090810TP	Screw	1
27.	50330GD56	Presser Foot Bottom	1
28.	50330GB	Yielding Section	2
29.	50330GA	Cloth Guide	1
30.	50330FF	Spring	1
31.	50330FE	Roll Pin	1
32.	50330FD	Pin	1
33.	50330FB	Spring	1
34.	50330EY	Presser Foot Shank	1
35.	18C1478	Screw	1

MODEL	NEEDLE HEAD	PRESSER FOOT ASSEMBLY	THROAT PLATE	FEED DOG MAIN	FEED DOG DIFFERENTIAL
CS132U06-3B56	50318AN56	50320CD56	50324DF56	50305BV	50326BN
CS132U06-3B64	50318AN64		50324DF64	50305CC	50326BX
CS132C02-3B56	50318AN56	50320CB56	50324AU56	50305BY	50326BS
CS132C02-3B64	50318AN64		50324AU64		

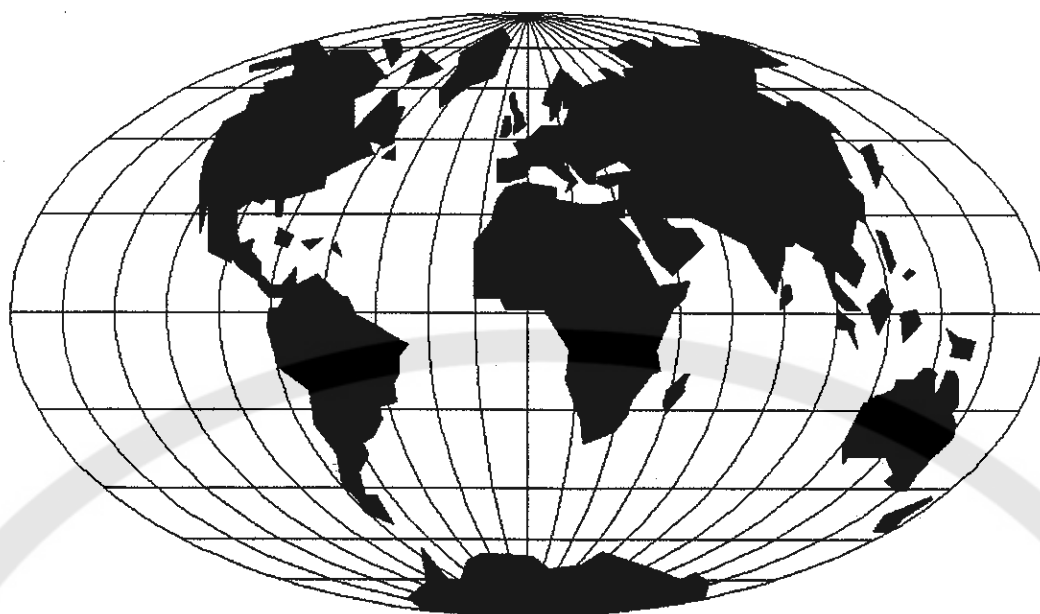




ACCESSORIES C02 STYLES

Ref. No.	Part No.	Description	Amt. Req.
1.	29480AWY	Strip Tension Kit	1
2.	29480BBS	Tape Reel Assembly	1
3.	50322L	Support Shaft	1
4.	50392C	Tape Base Assembly	1
5.	482C	Collar	1
6.	22894C	Screw	2
7.	50322BA	Shaft	1
8.	90561K	Wood Screw	3
9.	50364A	Holder	1
10.	22728	Screw	1
11.	22728	Screw	2
12.	50392BD	Connection	1
13.	50392BE	Tape Guide Base	1
14.	50378Z	Tape Guide Assembly	2
15.	50330FZ	Tape Guide Bar	1
16.	50330BK	Tape Guide	1
17.	MAL01110000	Screw	1
18.	G50403	Tape Guide Shaft	2
19.	907	Nut	2
20.	22882	Screw	2
21.	HA20A	Washer	2
22.	34764E	Holder, Holding Plate	1
23.	23432B	Holder Clamp	1
24.	22852G	Screw	1
25.	SS7110510SP	Screw	2
26.	34764F	Holding Plate	1
27.	20	Washer	2
28.	22882	Screw	2





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