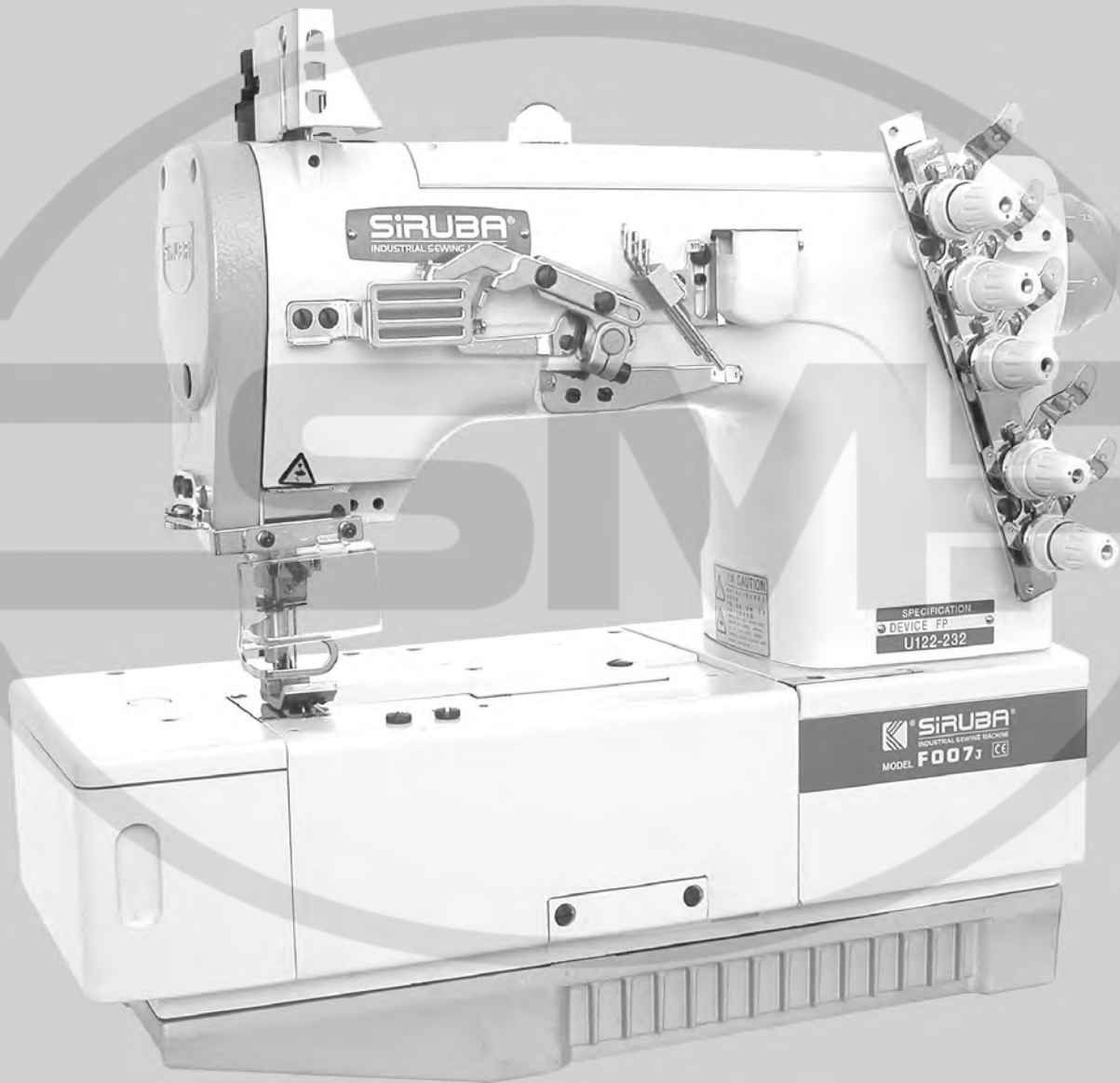


SIRUBA®

銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

F007J/JD ATTACHMENT

輔助件零件圖 AUXILIARY PARTS LIST

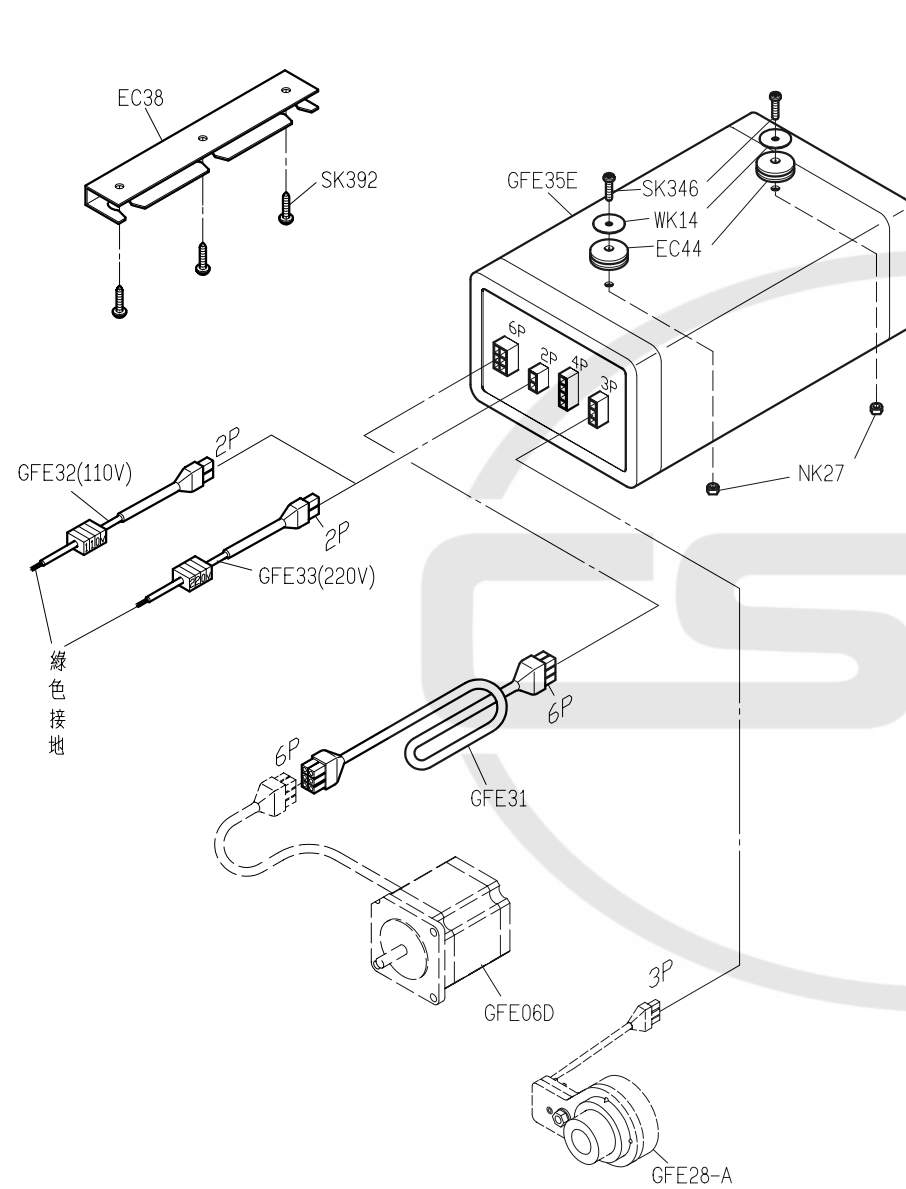


高林股份有限公司
KAULIN MFG. CO., LTD.

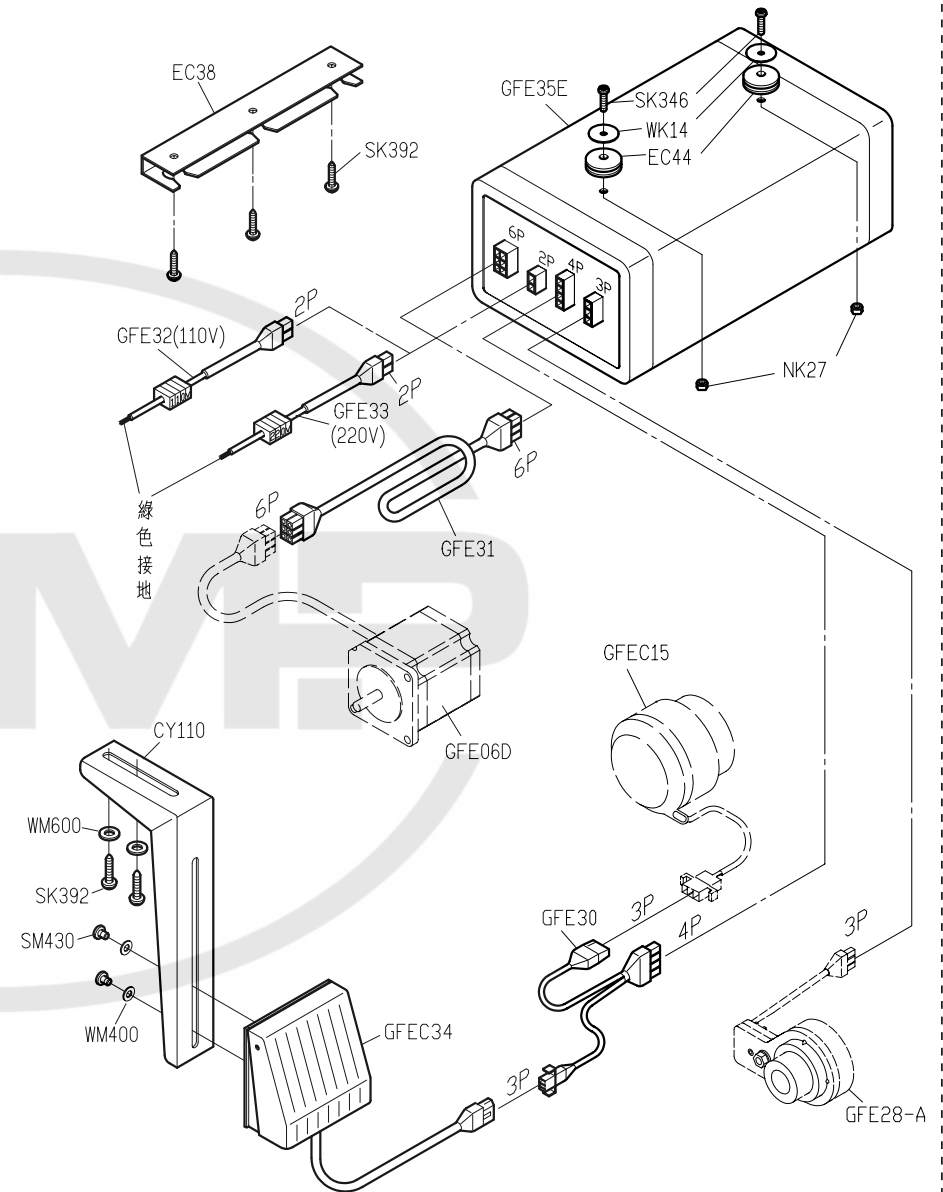
PARTS LIST FOR FE (2) GROUP

PARTS LIST FOR FE/FEC GROUP

2



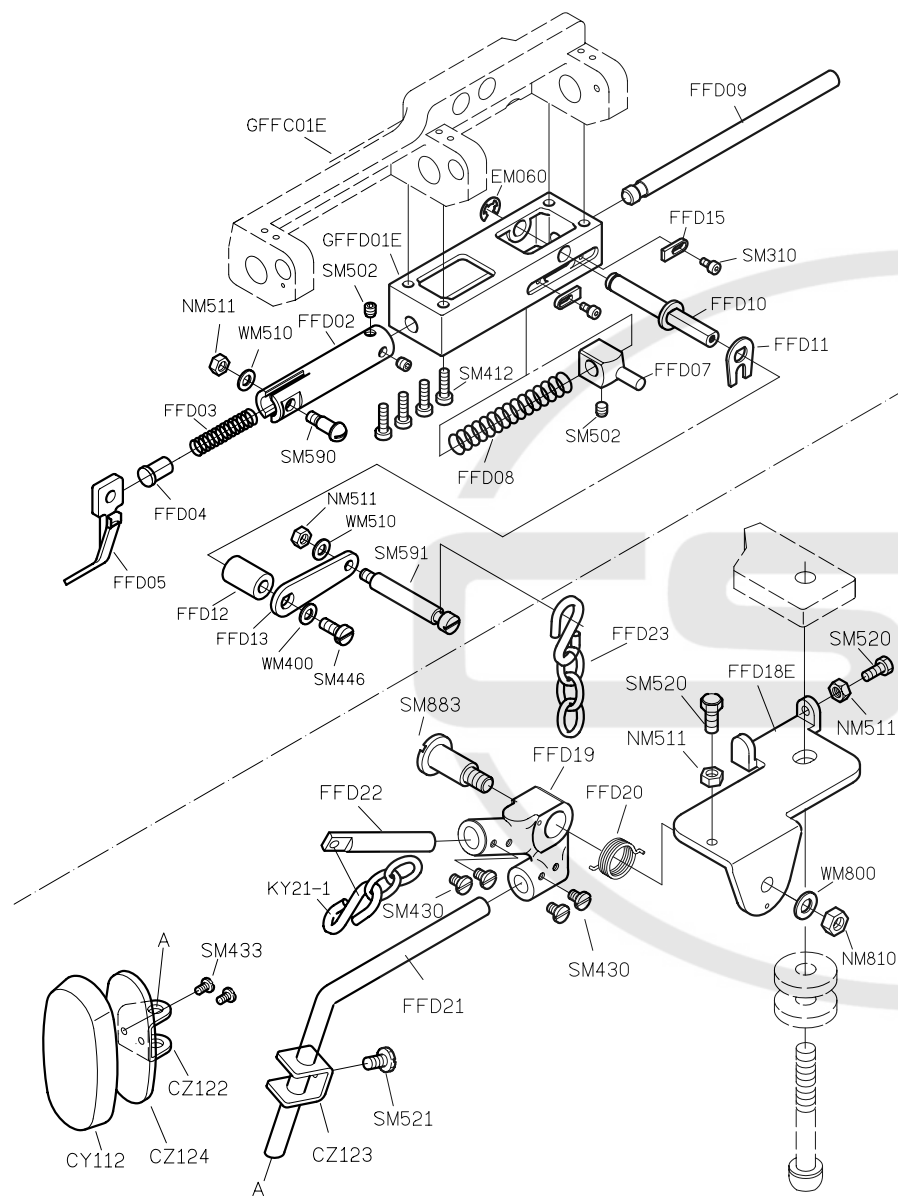
FOR F007J/F007JD



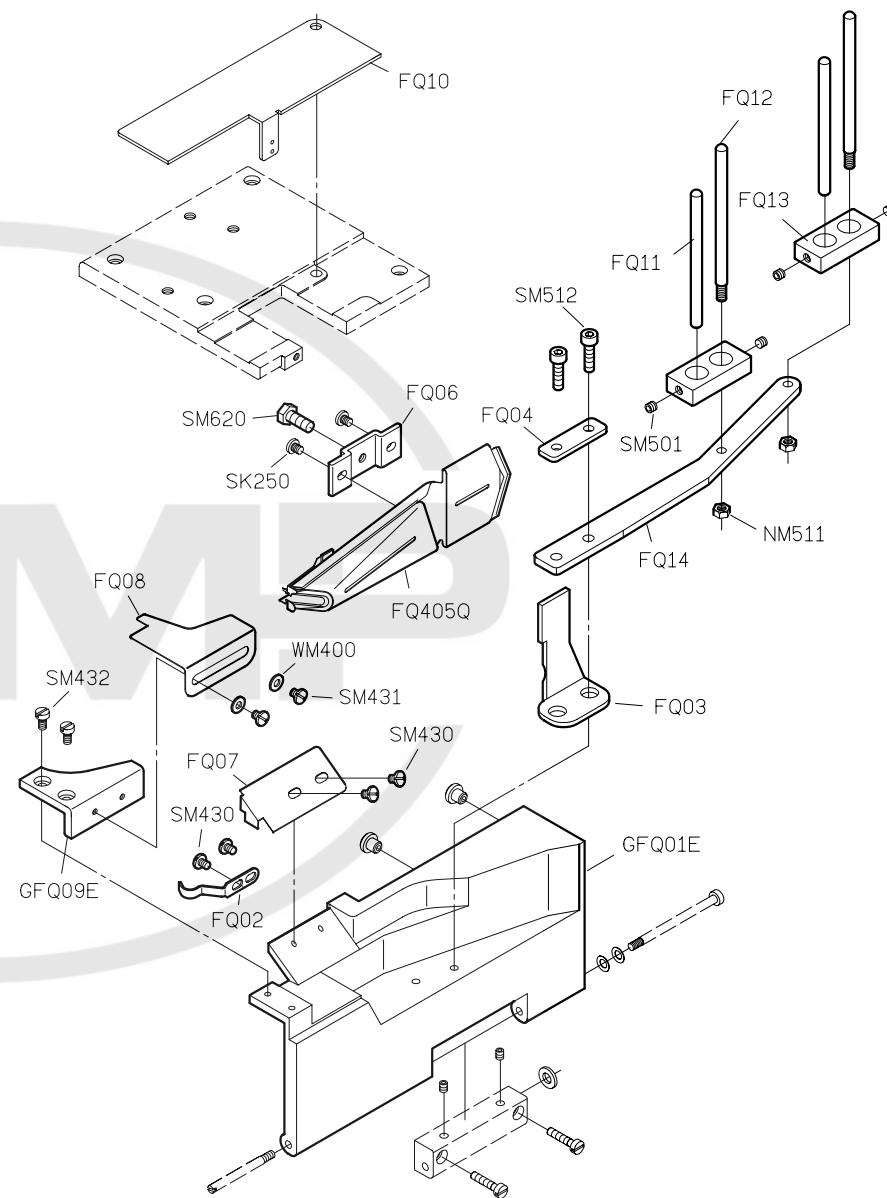
FOR F007J/F007JD

PARTS LIST FOR FFD (2) GROUP

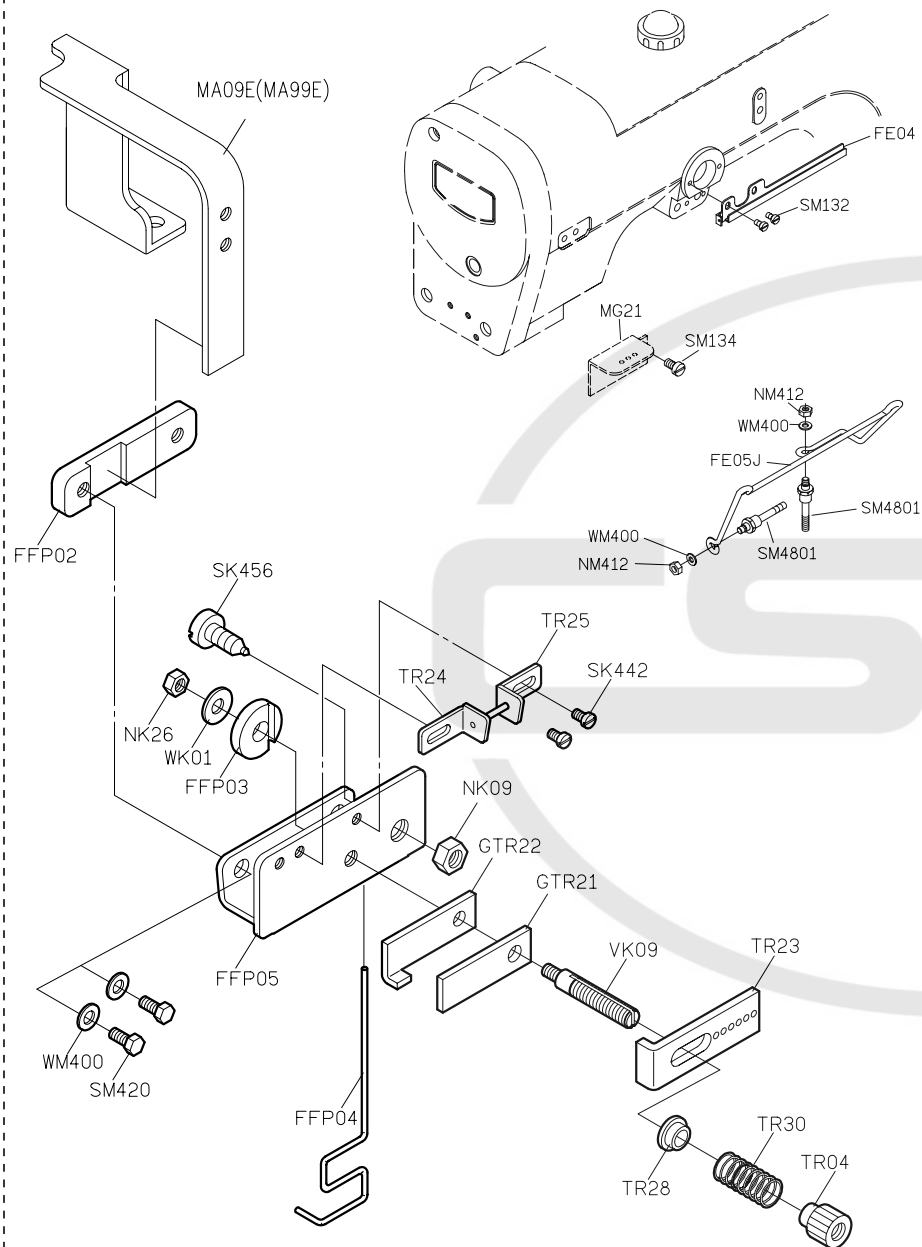
PARTS LIST FOR FFD (3) GROUP



FOR F007J

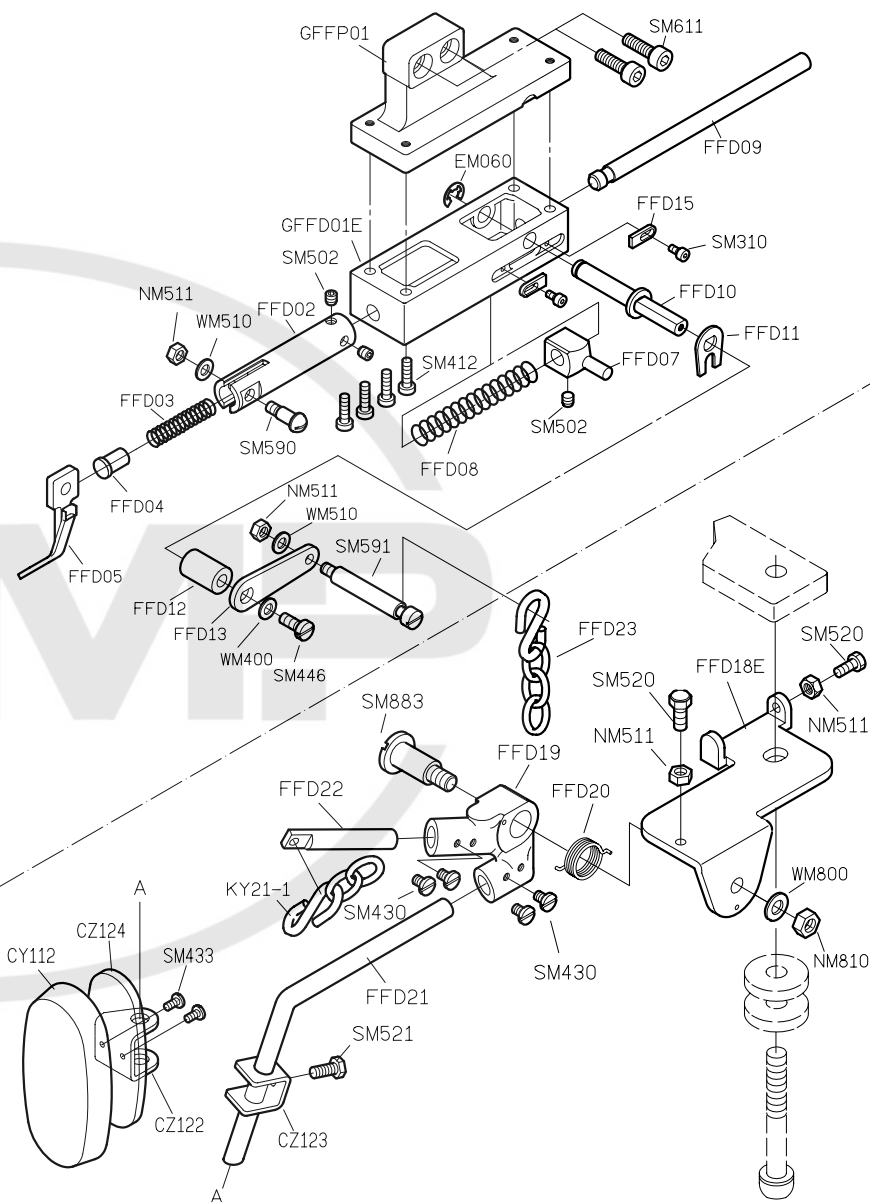


FOR F007J



FOR F007J/F007JD

PARTS LIST FOR FFP (1) GROUP

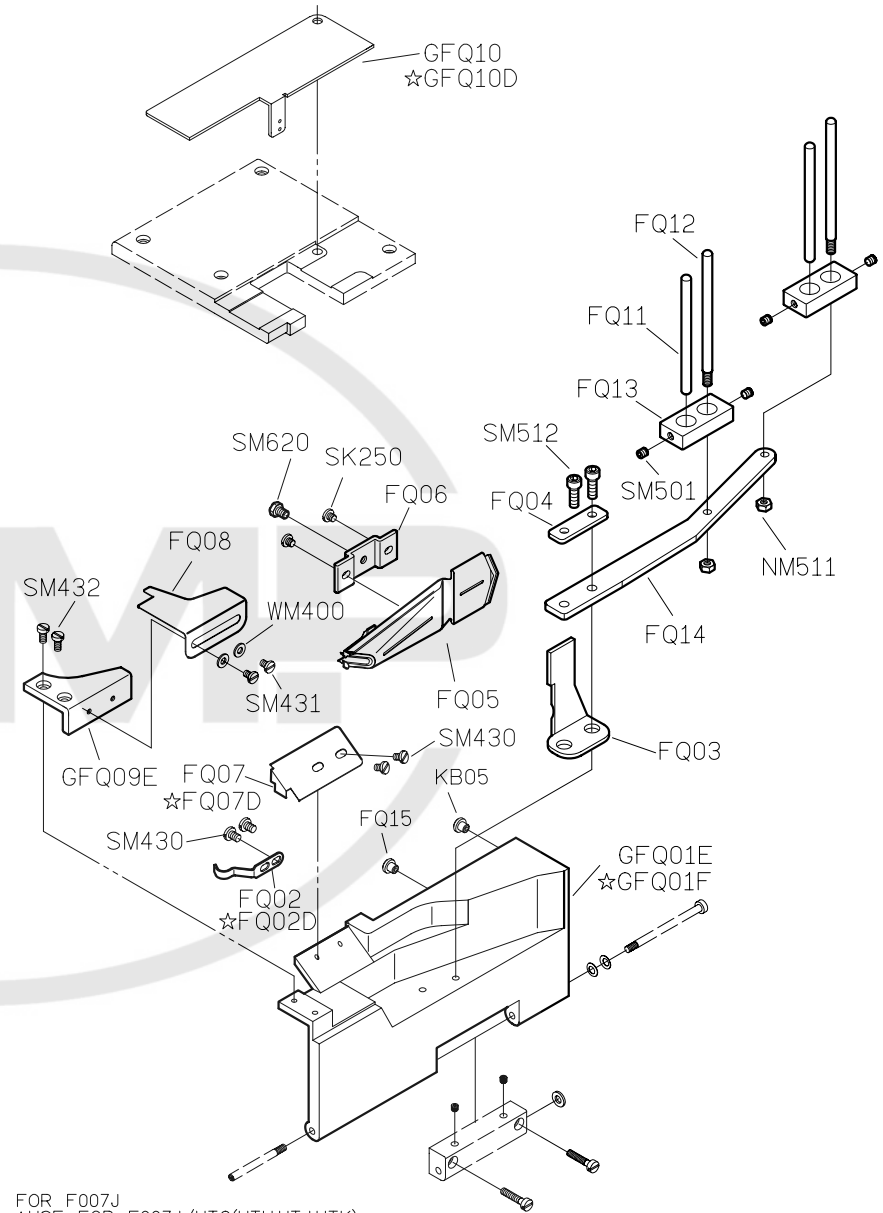
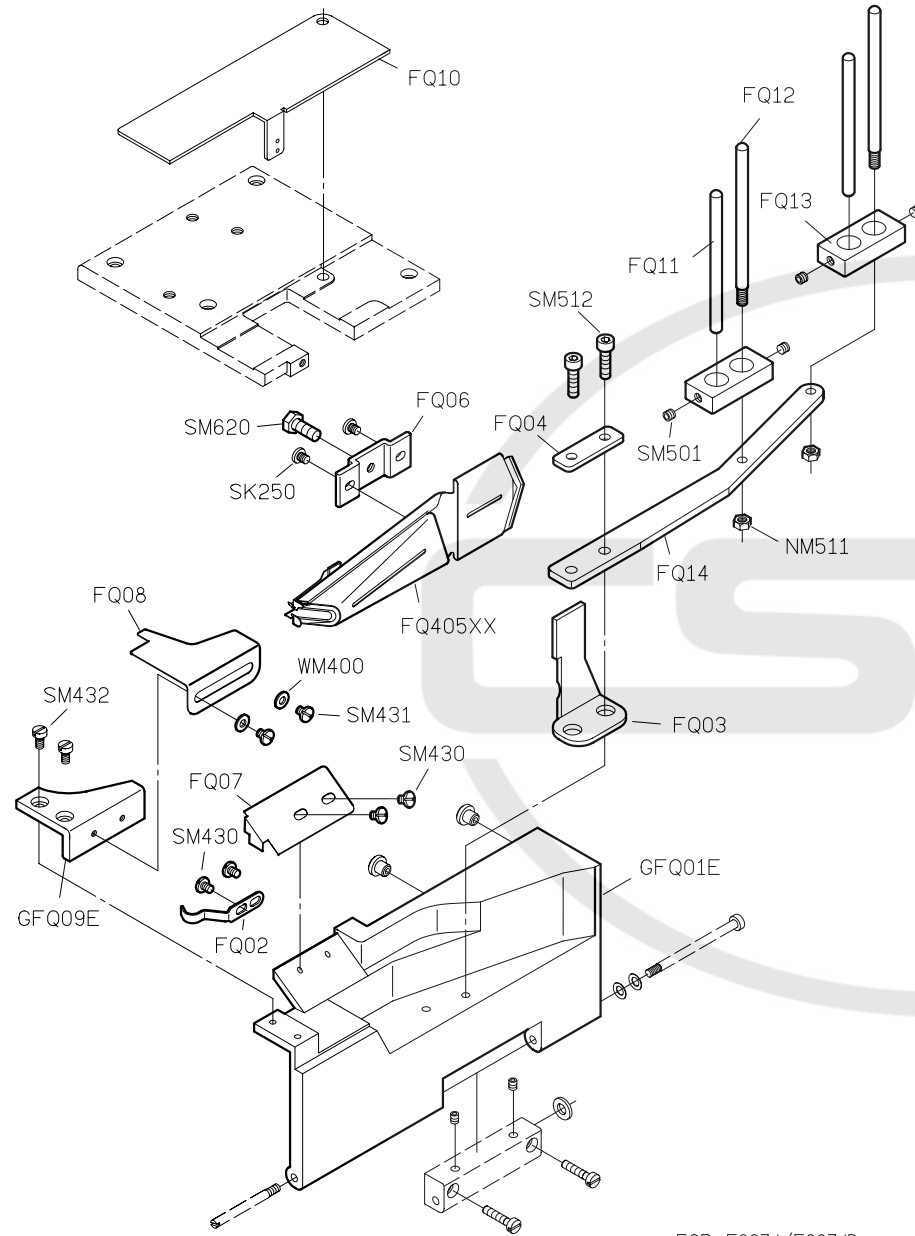


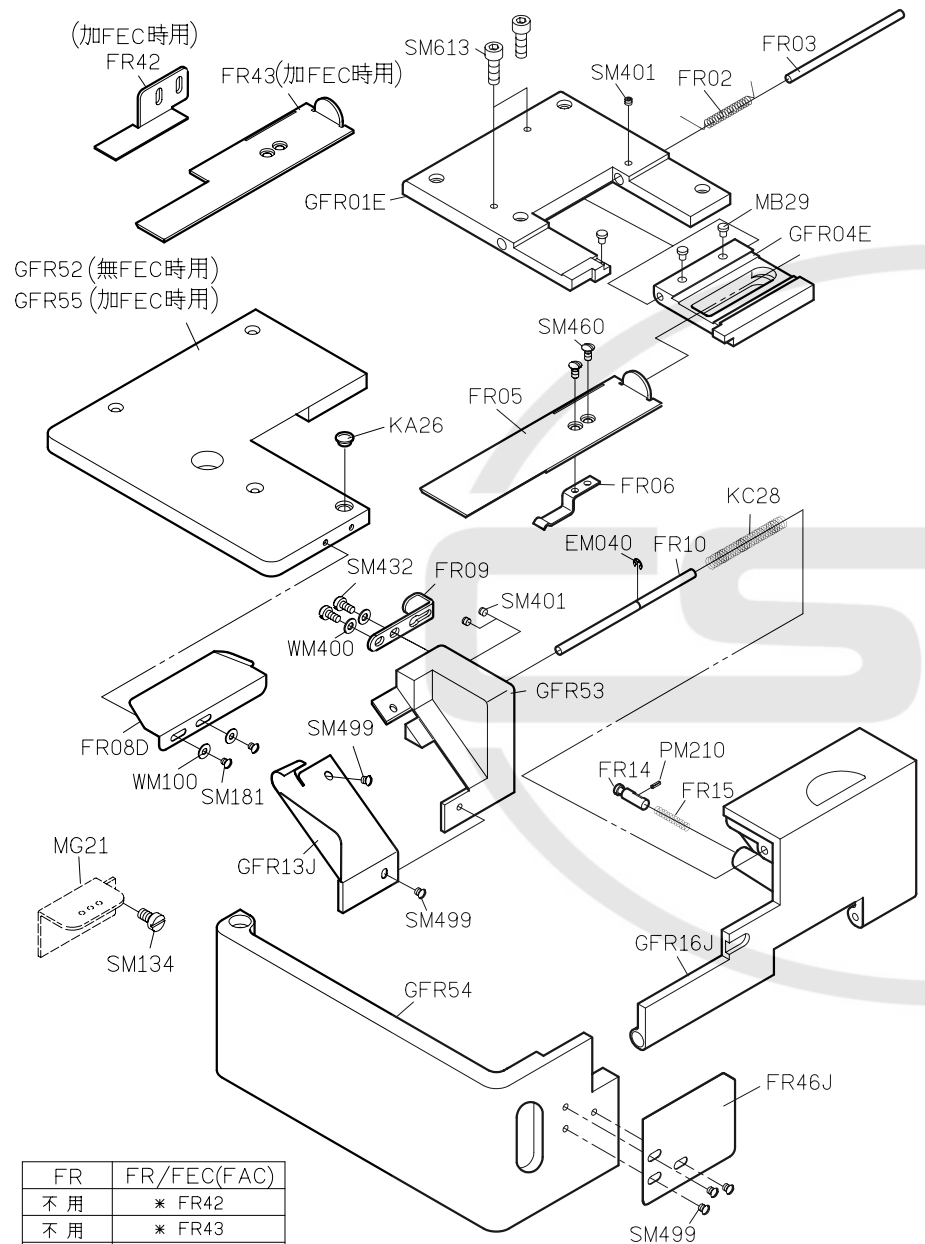
FOR F007J/F007JD

PARTS LIST FOR FFP (2) GROUP

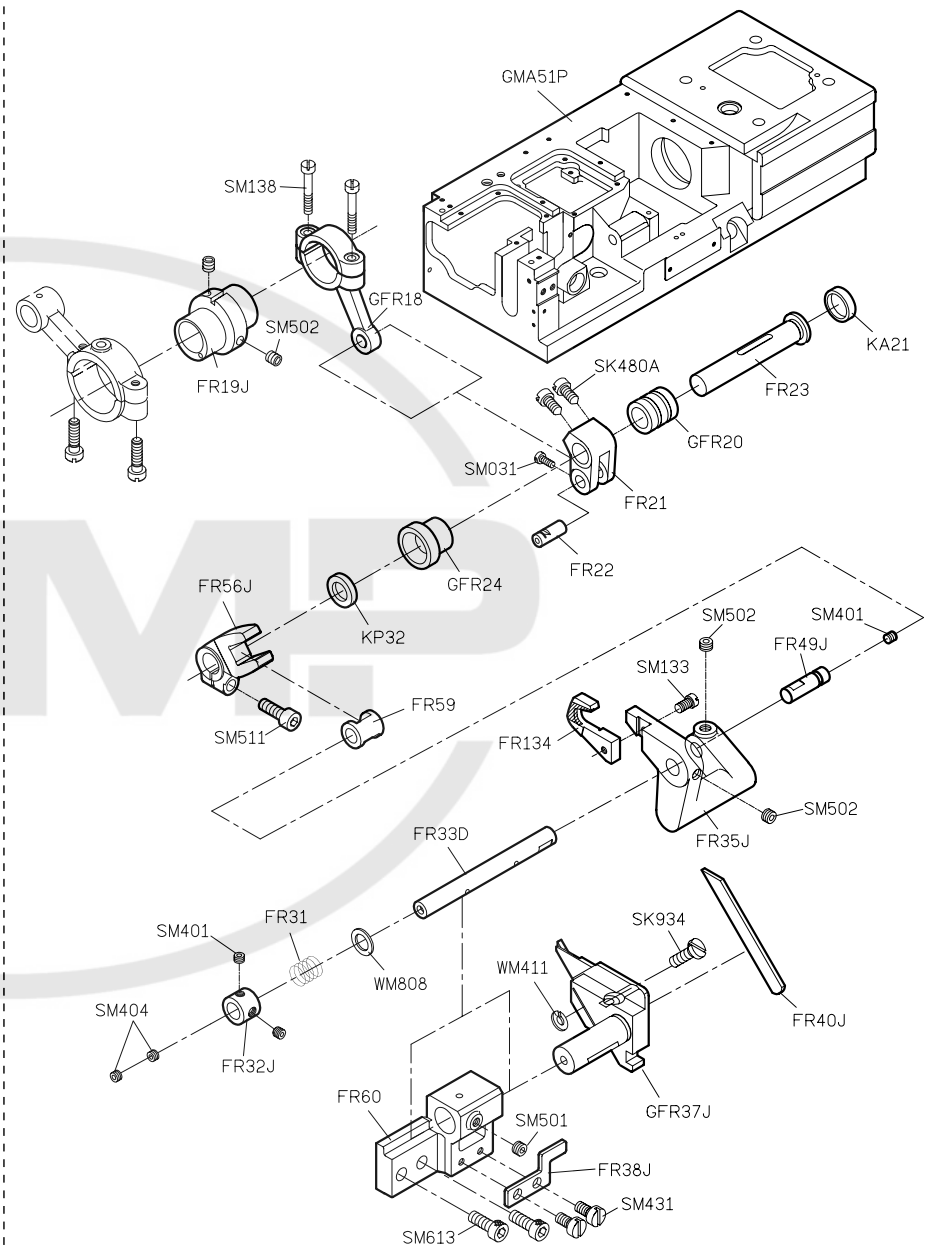
PARTS LIST FOR FFP (3) GROUP

PARTS LIST FOR FQ GROUP





PARTS LIST FOR FR (1) GROUP



PARTS LIST FOR FR (2) GROUP

PARTS LIST FOR FSM (1) GROUP

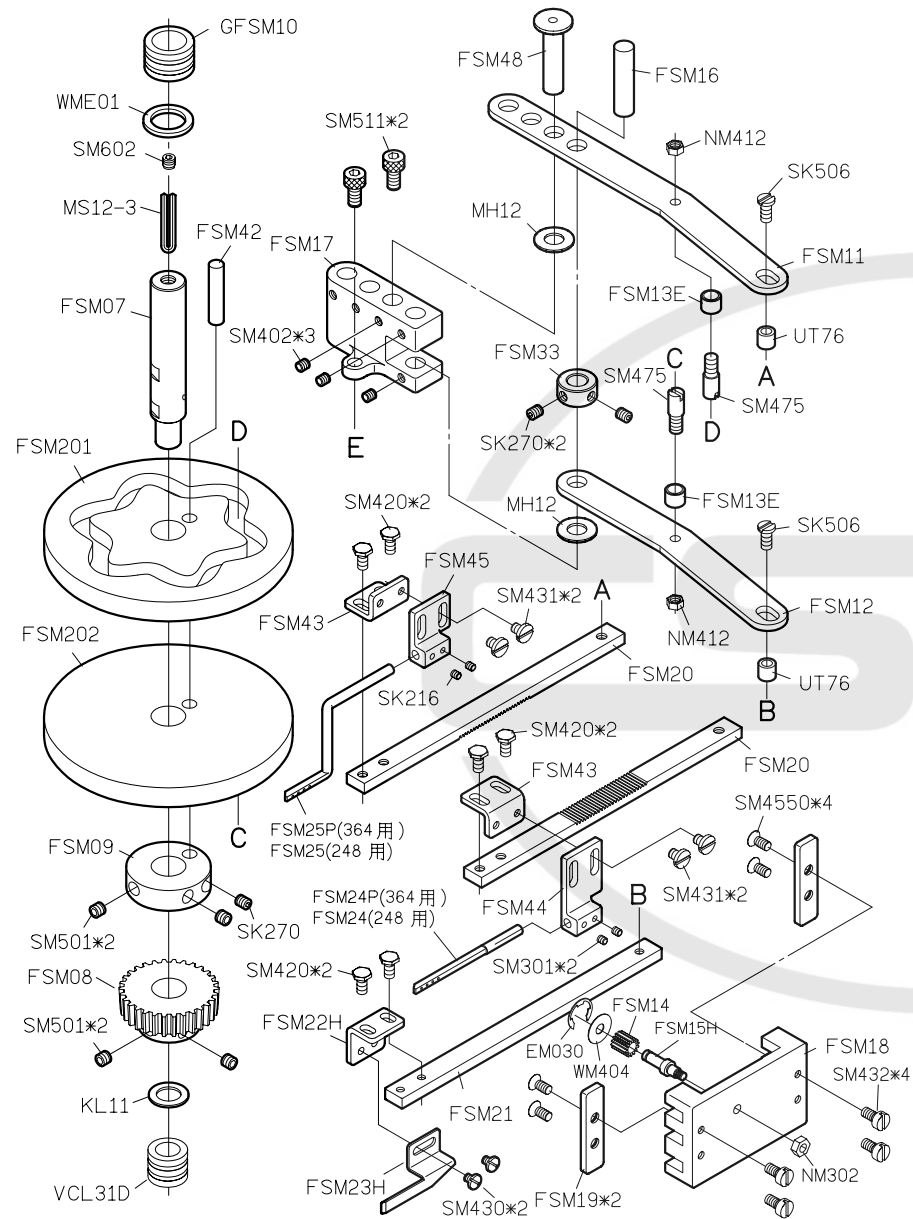
This exploded view diagram illustrates the assembly of the front panel for a microwave oven. The components and their assembly sequence are as follows:

- SK391**: Screws used to secure the **KX10E** component.
- KX10E**: A rectangular component that is part of the upper front panel assembly.
- KX05**: Screws used to secure the **KX10E** component.
- SK392** and **WK21**: Screws used to secure the **KX12E** component.
- KX12E**: A rectangular component that is part of the lower front panel assembly.
- KX13E**: A rectangular component that is part of the lower front panel assembly.
- SM581**: A screw used to secure the **KX12E** component.
- SM531**: A screw used to secure the **KX12E** component.
- MN08**: A screw used to secure the **KX12E** component.
- MN09**: A screw used to secure the **KX12E** component.
- KX08*2**: Two screws used to secure the **KX12E** component.
- WM850**: A screw used to secure the **KX12E** component.
- KX08**: A screw used to secure the **KX12E** component.
- WM810**: A screw used to secure the **KX12E** component.
- KX04**: A screw used to secure the **KX12E** component.
- MN02**: A screw used to secure the **KX12E** component.

This diagram illustrates the exploded view of a mechanical assembly, showing the following components and their assembly sequence:

- Base Components:**
 - GFMSM02**: A flat rectangular plate with mounting holes.
 - GFMSM41**: A larger, more complex plate with a curved top edge and multiple mounting points.
- Fasteners and Screws:**
 - SM415*3**, **SM412**, **SM443*3**, **SM432*2**, **SM502*2**, **SM611*4**, **SM4055**, **SM480**, **SM501*4**, **SM501*2**, **SM604**, **SM534**, **MD40**, **SM603**, **MD36**, **SM410**, **WM400**, **KP60**, **WM601**, **SM4055**, **SM480**, **SM501*4**, **SM501*2**, **SM604**, **SM534**, **MD40**, **SM603**, **MD36**, **SM410**, **WM400**, **KP60**, **WM601**.
- Internal Components:**
 - FSM06**, **GVCL07D**, **GVCL09D**, **VCL11*2**, **FSM46**, **FSM05**, **FSM49*2**, **FSM30**, **FSM31**, **FSM32**, **FSM04**, **FSM03**, **FSM47**, **FSM01**, **FSM02**, **FSM03**, **FSM04**, **FSM05**, **FSM06**, **FSM07**, **FSM08**, **FSM09**, **FSM10**, **FSM11**, **FSM12**, **FSM13**, **FSM14**, **FSM15**, **FSM16**, **FSM17**, **FSM18**, **FSM19**, **FSM20**, **FSM21**, **FSM22**, **FSM23**, **FSM24**, **FSM25**, **FSM26**, **FSM27**, **FSM28**, **FSM29**, **FSM30**, **FSM31**, **FSM32**, **FSM33**, **FSM34**, **FSM35**, **FSM36**, **FSM37**, **FSM38**, **FSM39**, **FSM40**, **FSM41**, **FSM42**, **FSM43**, **FSM44**, **FSM45**, **FSM46**, **FSM47**, **FSM48**, **FSM49**, **FSM50**, **FSM51**, **FSM52**, **FSM53**, **FSM54**, **FSM55**, **FSM56**, **FSM57**, **FSM58**, **FSM59**, **FSM60**, **FSM61**, **FSM62**, **FSM63**, **FSM64**, **FSM65**, **FSM66**, **FSM67**, **FSM68**, **FSM69**, **FSM70**, **FSM71**, **FSM72**, **FSM73**, **FSM74**, **FSM75**, **FSM76**, **FSM77**, **FSM78**, **FSM79**, **FSM80**, **FSM81**, **FSM82**, **FSM83**, **FSM84**, **FSM85**, **FSM86**, **FSM87**, **FSM88**, **FSM89**, **FSM90**, **FSM91**, **FSM92**, **FSM93**, **FSM94**, **FSM95**, **FSM96**, **FSM97**, **FSM98**, **FSM99**, **FSM100**.
- Assembly Notes:**
 - The diagram shows the relative positions and assembly order of the components.
 - Components are labeled with their part numbers and quantities (e.g., *3, *2, *4).
 - The assembly is shown in a disassembled state to illustrate the relationship between parts.

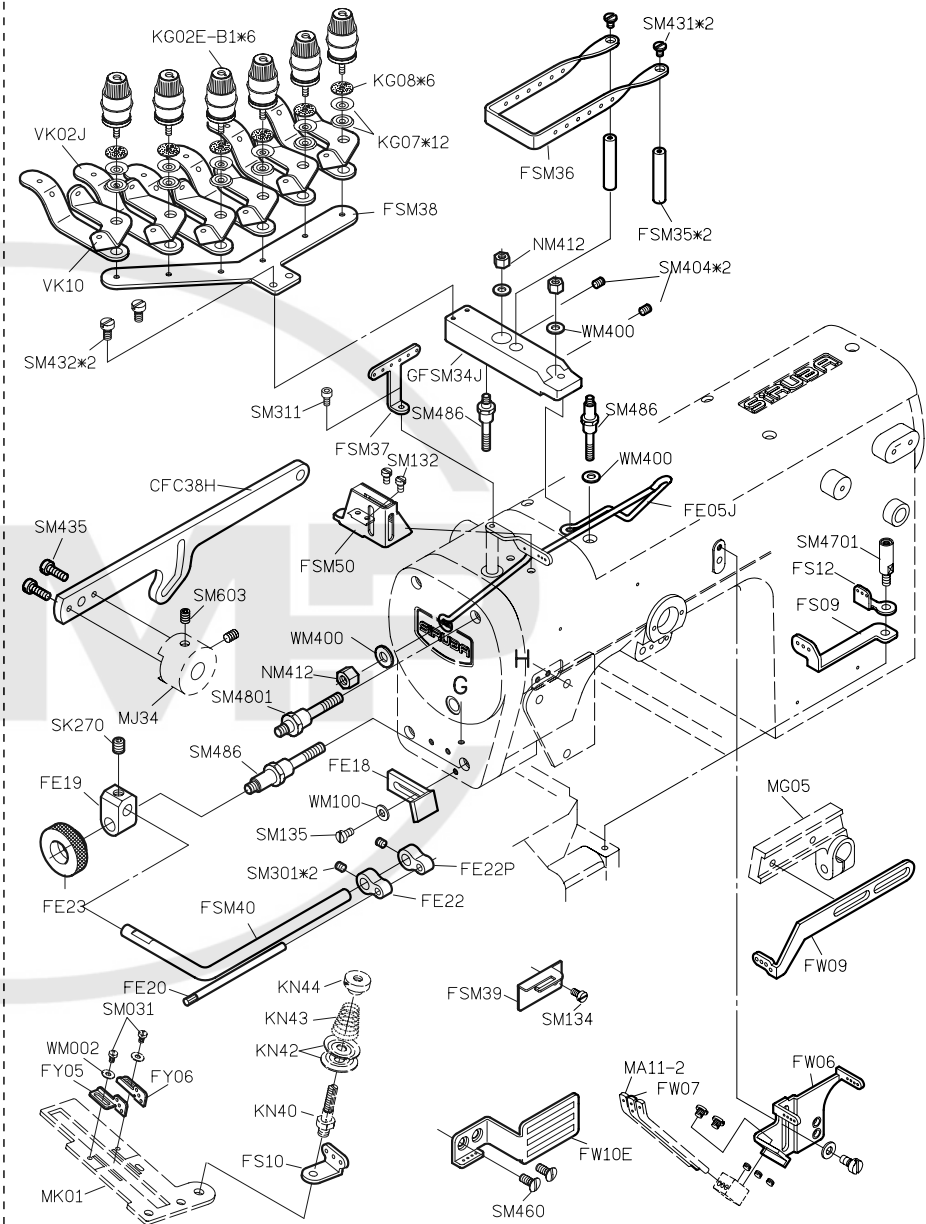
FOR F007J/F007JD



FOR F007J/F007JD

註：凸輪 FSM220/222 為備品

PARTS LIST FOR FSM (2) GROUP



FOR F007J/F007JD

PARTS LIST FOR FSM (3) GROUP

PARTS LIST FOR FSM (5) GROUP

MXXXXX

SM035

FSM28

ME28

UY128GAS

PXXXX

FSM29P

EXXXX

DXXXX

GFSM151

FQ06

FQ08

SM620

SK250

WM400

SM432

GFQ09E

SM431

SM430

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GFQ01E

FQ04

SM512

FQ13

SM501

FQ12

FQ11

FQ14

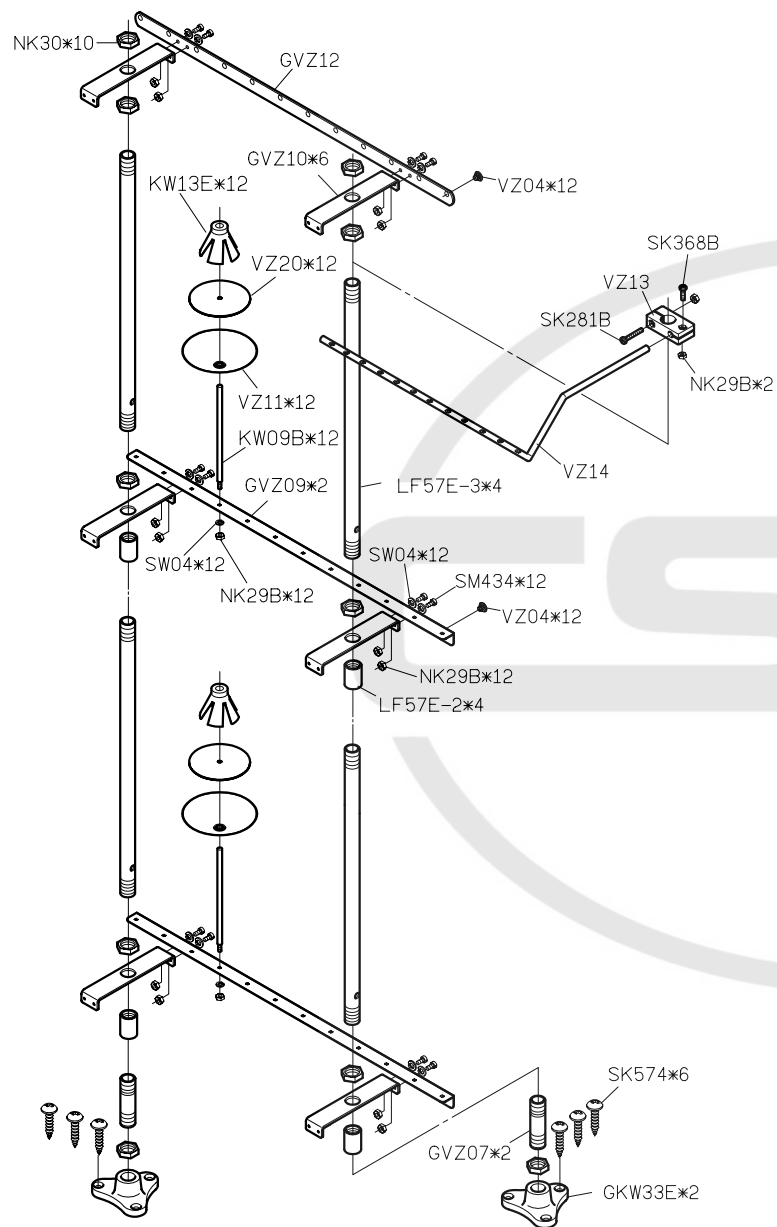
NM511

FQ03

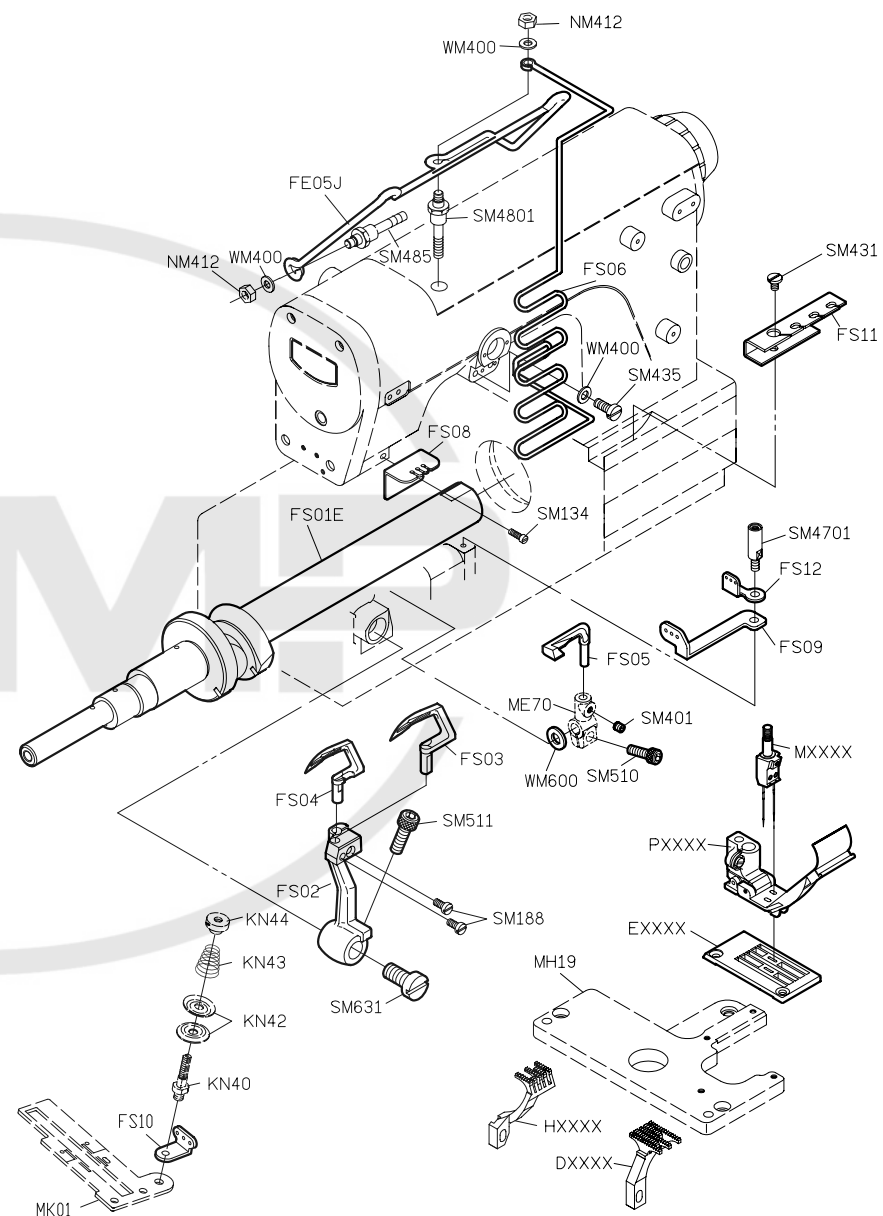
註：
W222-240-4 喇叭標準配備為 FQ305 成品尺寸為 1/2"。
W222-248-4 喇叭標準配備為 FQ305P，成品尺寸為 5/8"。
W222-364-4 喇叭標準配備為 FQ305Q，成品尺寸為 3/4"。

註：
W222-240-4 喇叭標準配備為 FQ305 成品尺寸為 1/2”。
W222-248-4 喇叭標準配備為 FQ305P，成品尺寸為 5/8”。
W222-364-4 喇叭標準配備為 FQ305Q，成品尺寸為 3/4”。

FOR F007J/F007JD



FOR F007J/F007JD



FOR F007J/F007JD

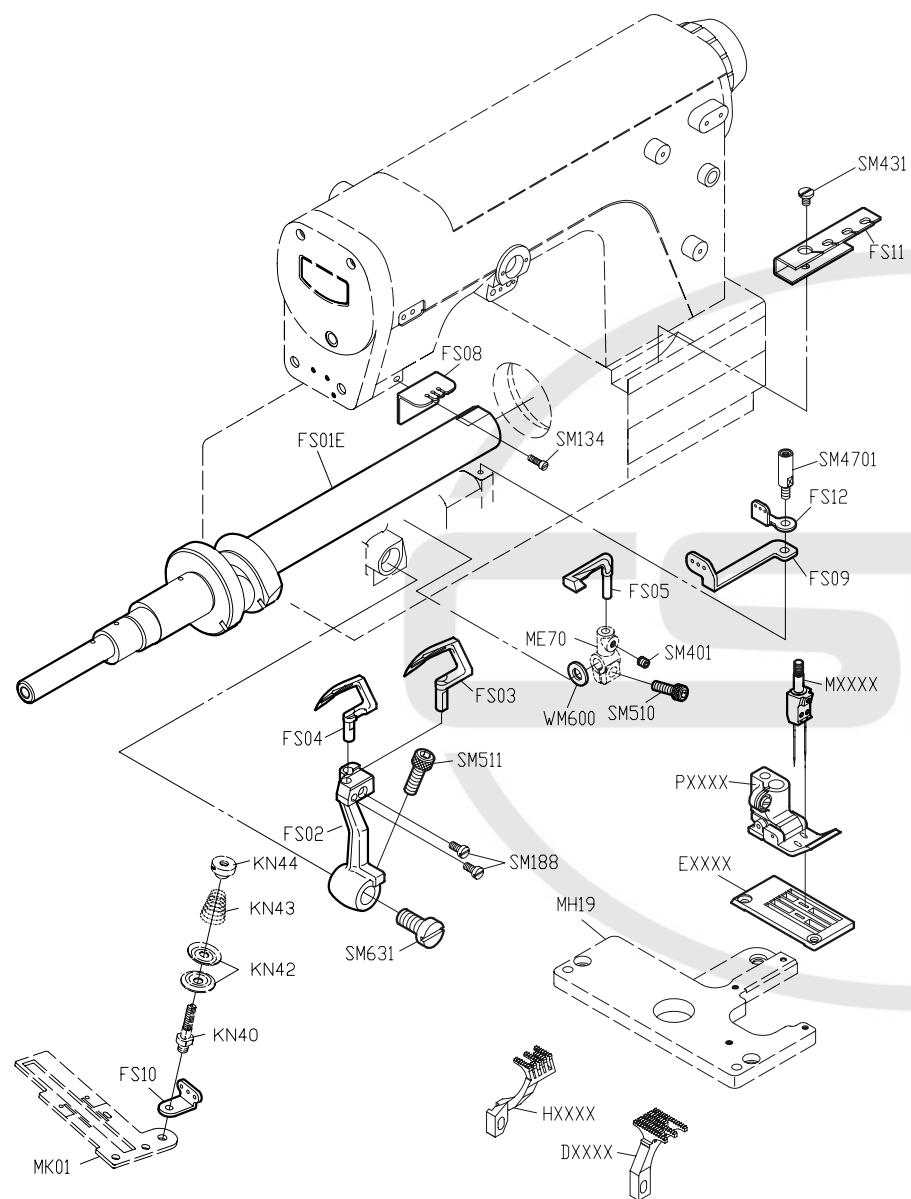
PARTS LIST FOR FSM (6) GROUP

PARTS LIST FOR FSP GROUP

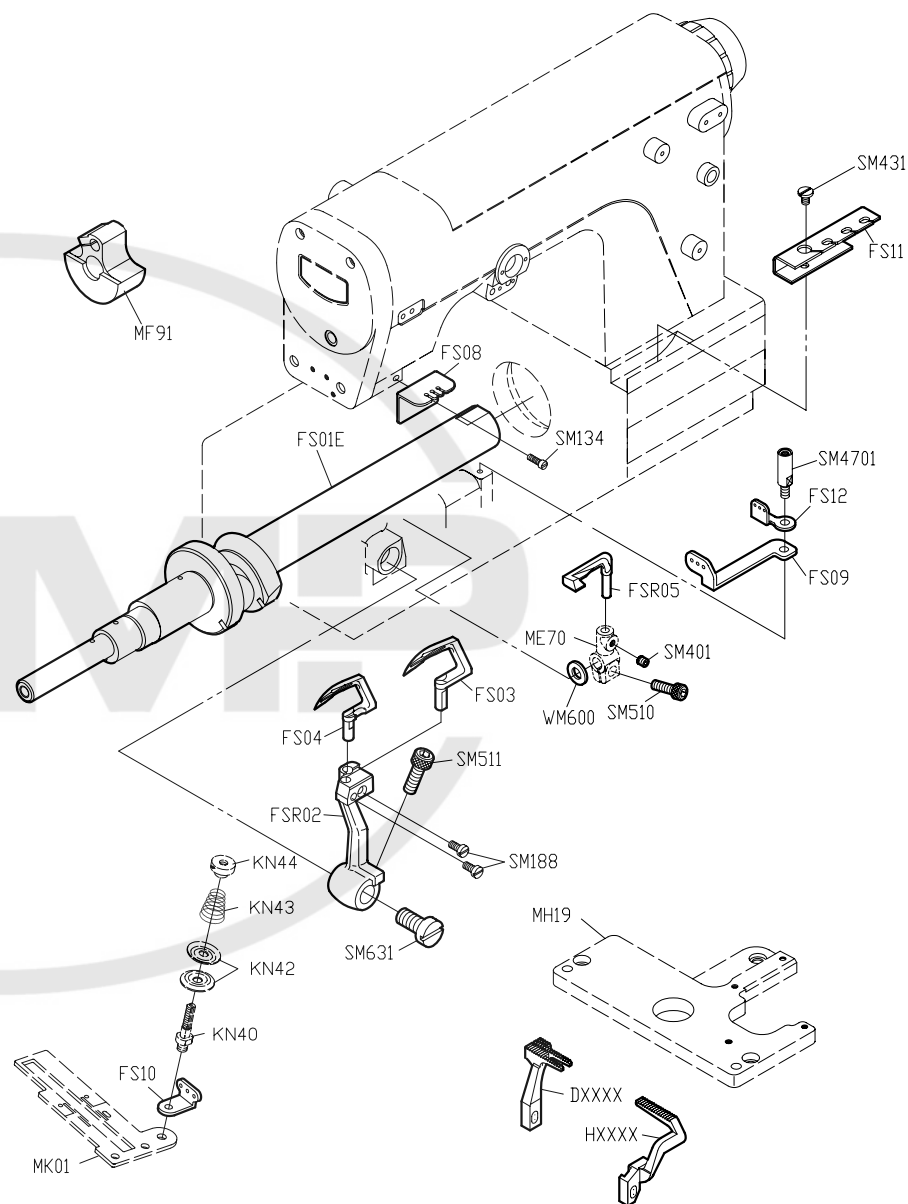
PARTS LIST FOR FSQ GROUP

PARTS LIST FOR FSR (1) GROUP

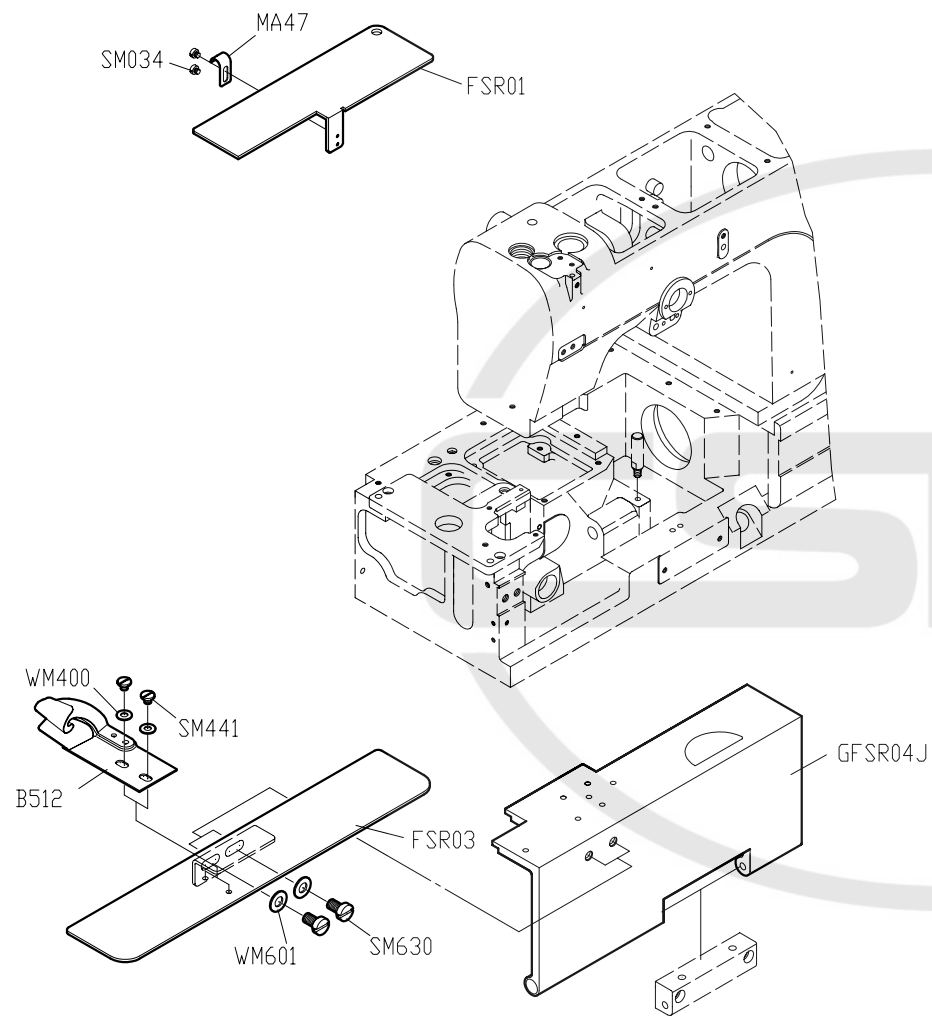
12



FOR F007J/F007JD

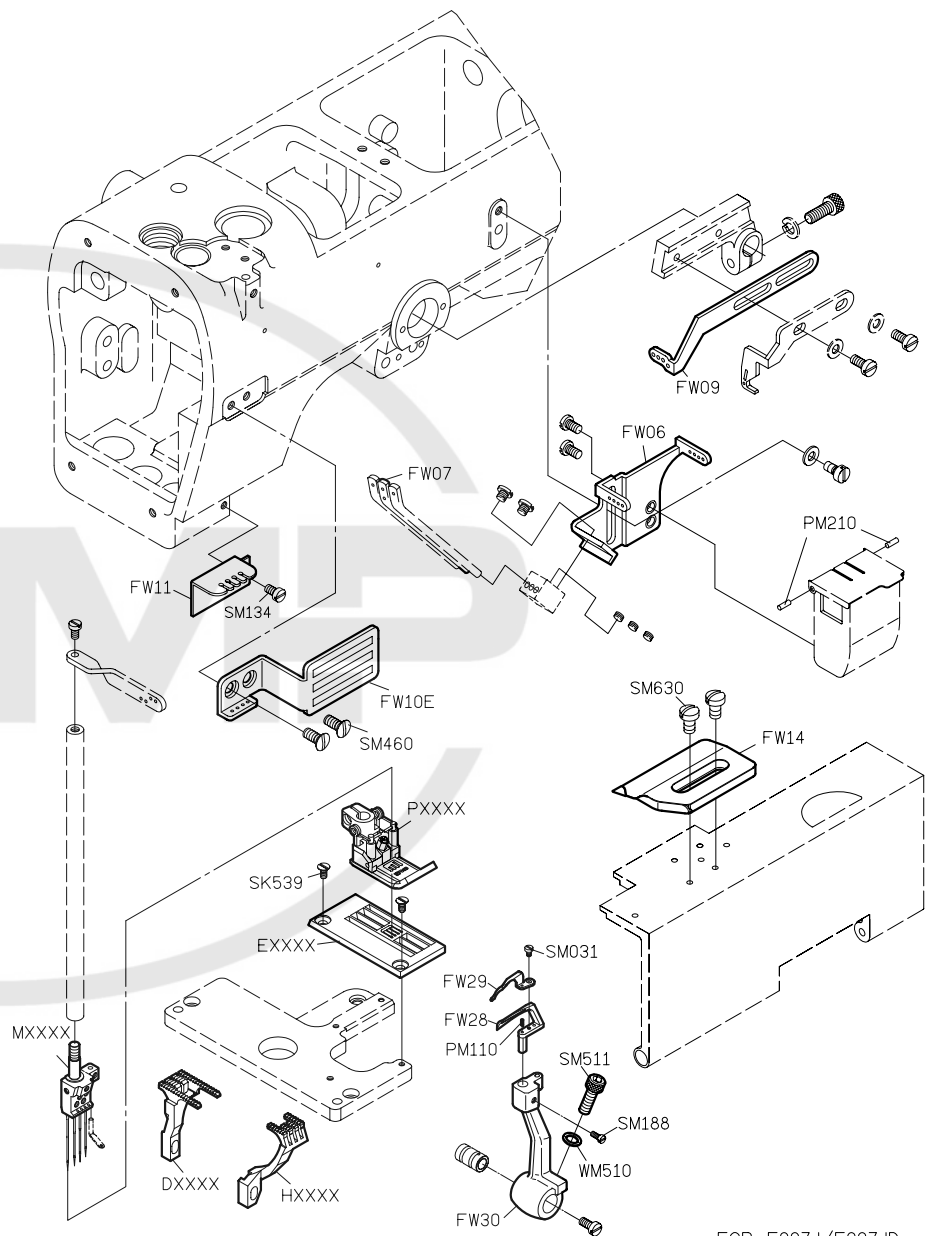


FOR F007J/F007JD



FOR F007J/F007JD

PARTS LIST FOR FSR (2) GROUP



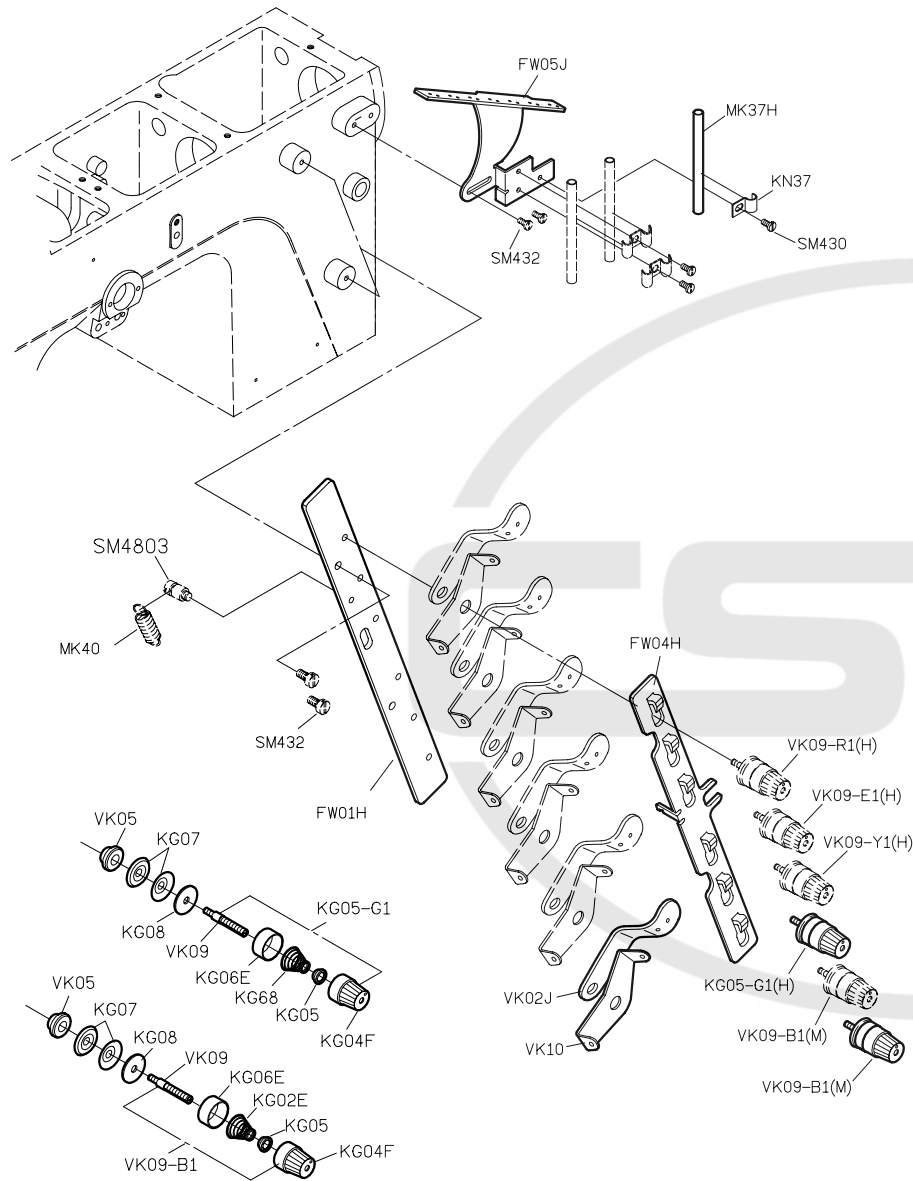
FOR F007J/F007JD

PARTS LIST FOR FW (1) GROUP

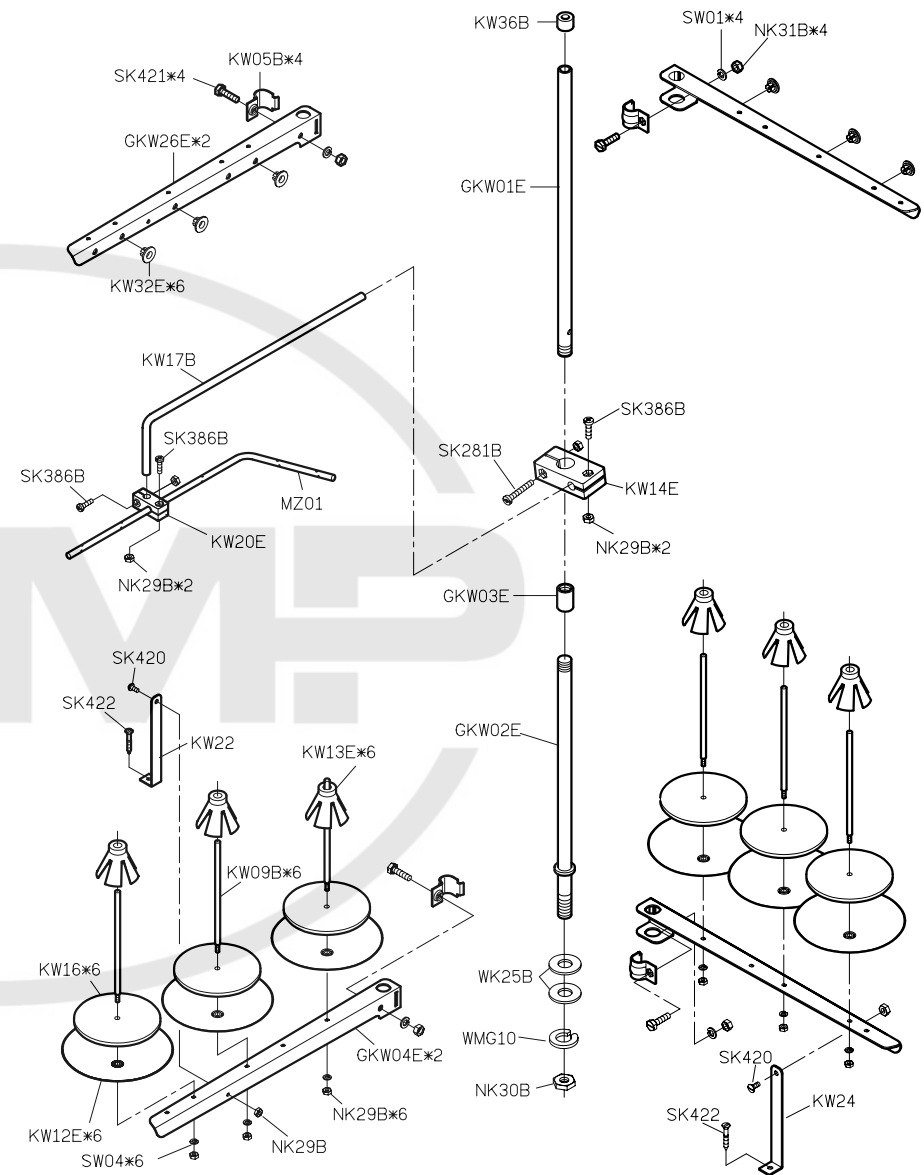
PARTS LIST FOR FW (2) GROUP

PARTS LIST FOR FW (3) GROUP

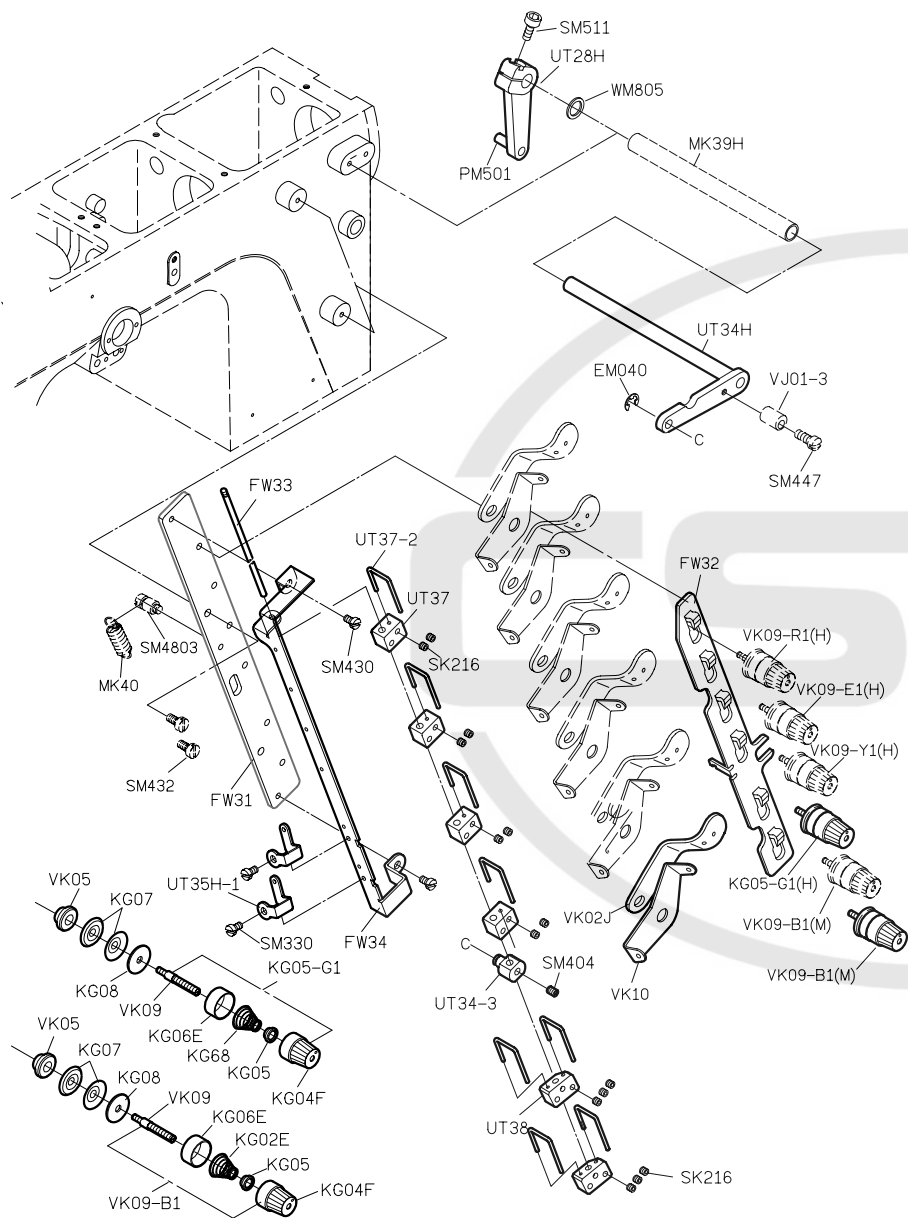
14



FOR F007J/F007JD/C007J/C007JD/S007J/S007JD

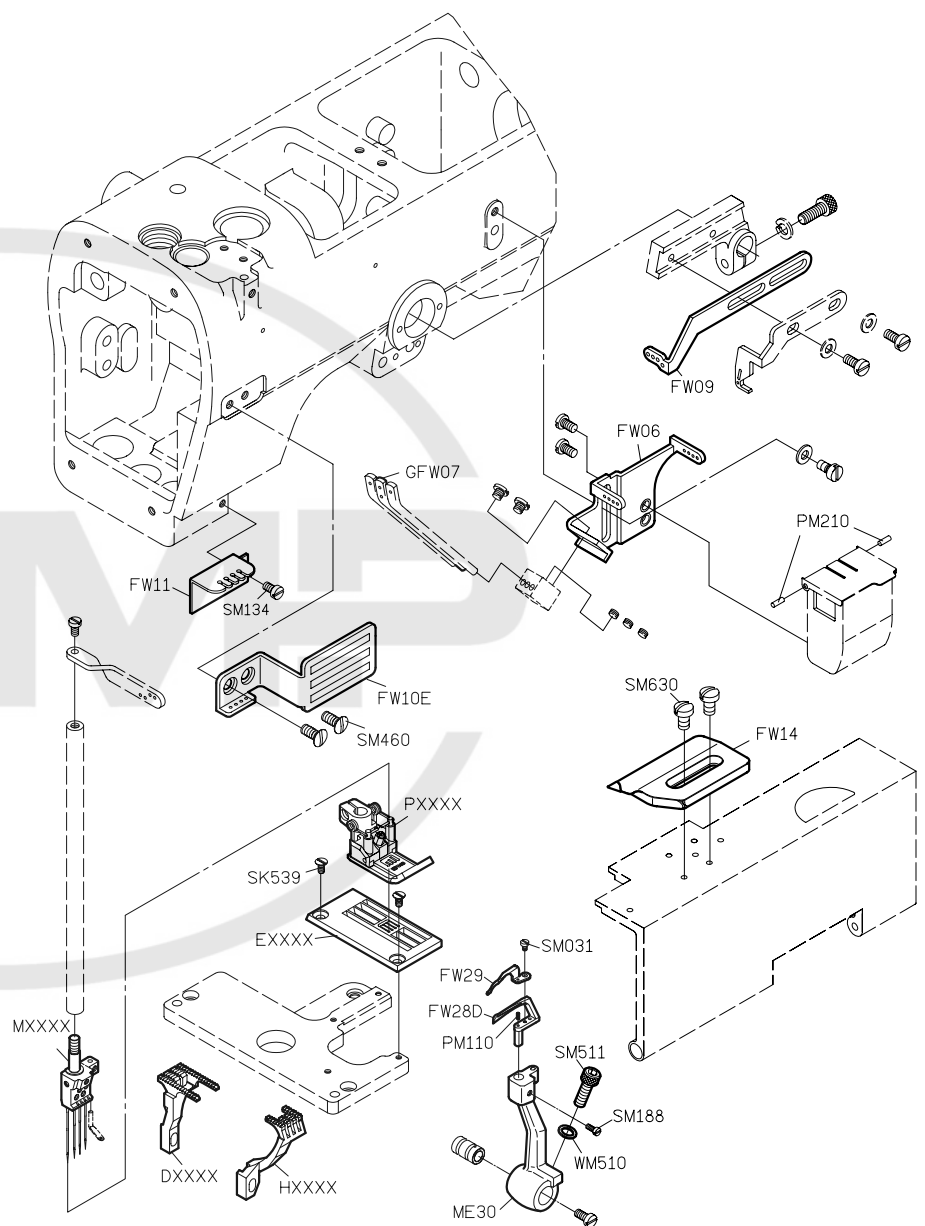


FOR F007J/F007JD/C007J/C007JD/S007J/S007JD



FOR CW-UT/FW-UT

PARTS LIST FOR FW (4) GROUP



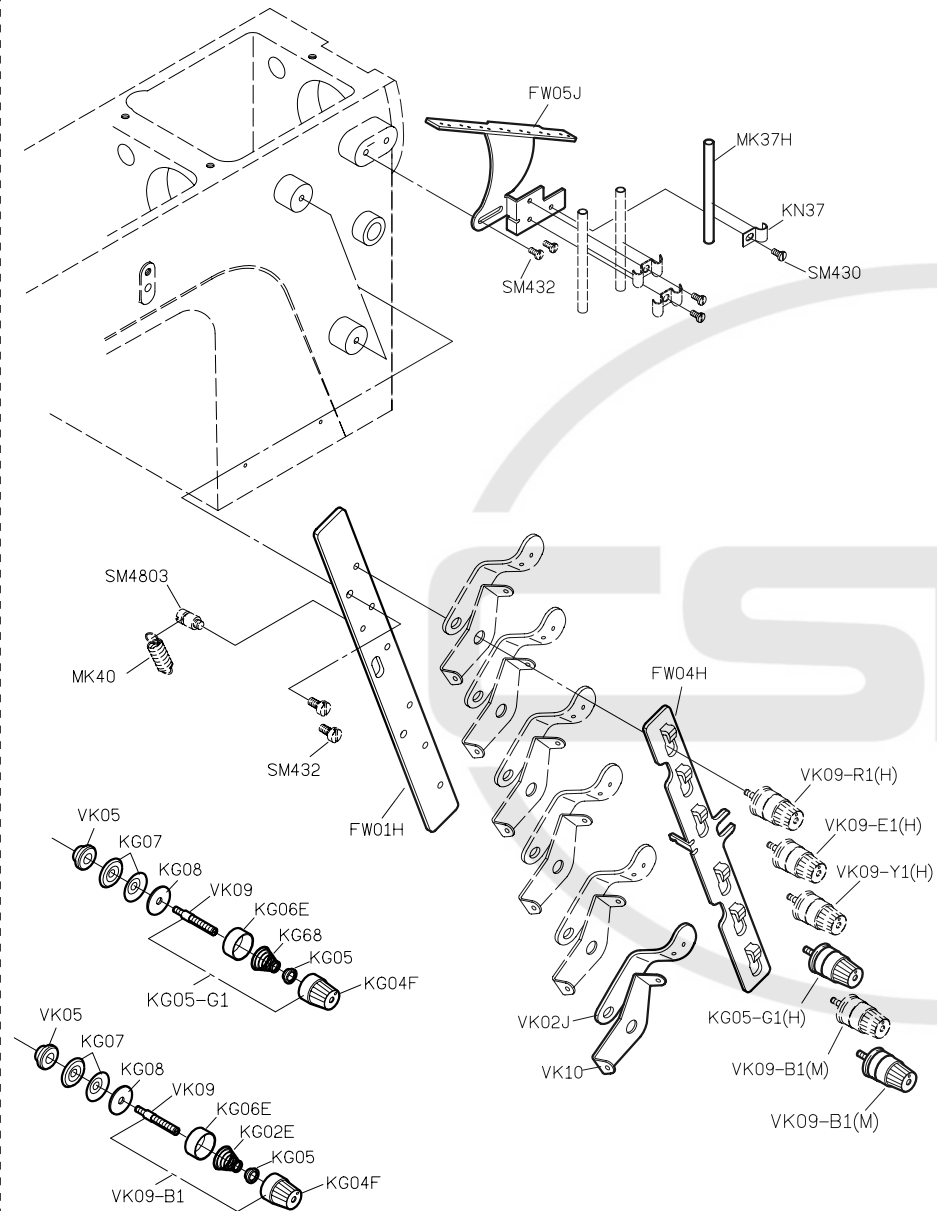
FOR F007J/F007JD

PARTS LIST FOR FWP (1) GROUP

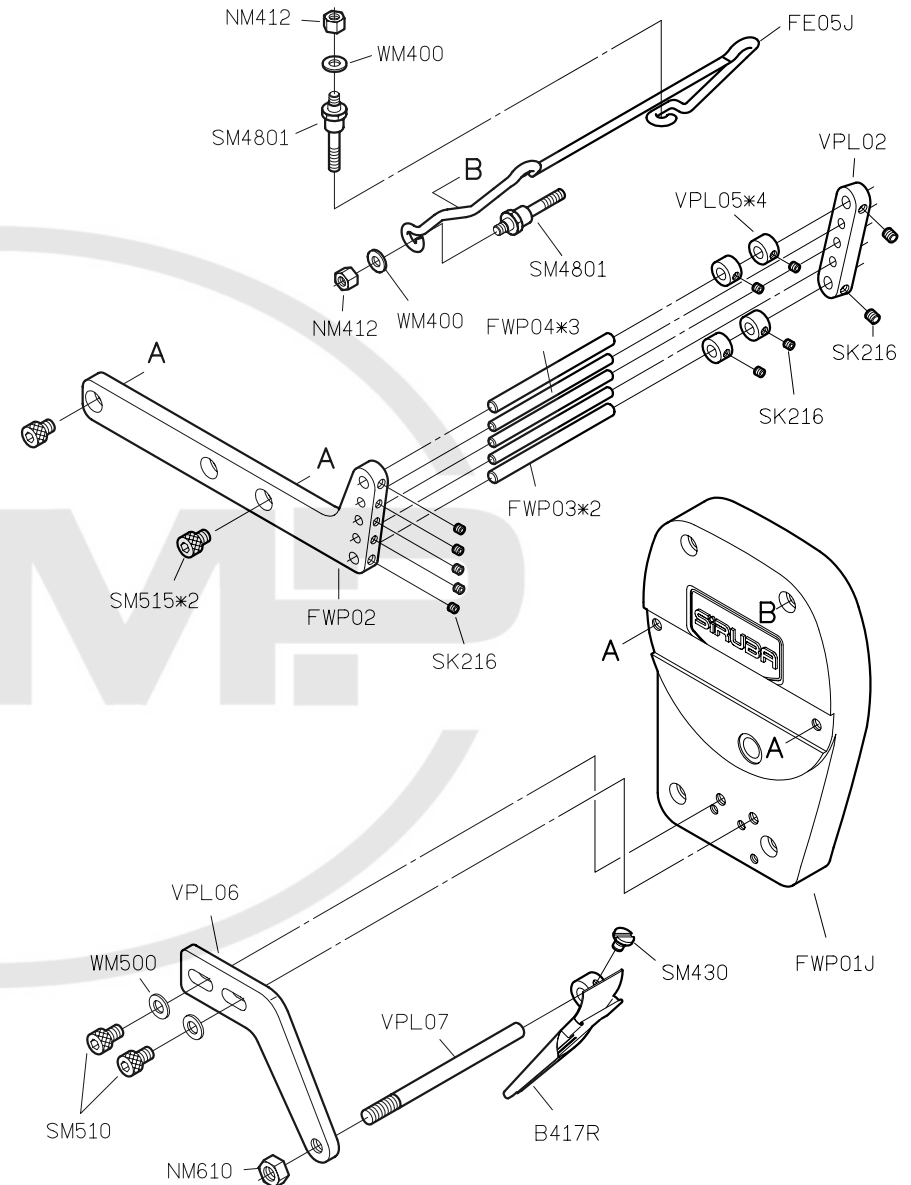
PARTS LIST FOR FWP (2) GROUP

PARTS LIST FOR FWP (3) GROUP

16



FOR F007J/F007JD



FOR F007J/F007JD



This diagram illustrates the exploded view of a mechanical assembly, showing the relationship between various components. The parts are labeled with alphanumeric codes:

- Top Section:** Includes components like MH49E, FY21, SM401, SM534, FY08, SM137, FY10, SK219, FY11, FY09, FY07, FY20, WM400, MG37, SM435, KN40, KN42, KN43, KN44, WM002, FY05, FY06, SM031, KN40, FS10, MK01, and KN44.
- Middle Section:** Features MXXXX, FY04, SK219, SK207, SK216, FY19, SM4701, FS12, FS09, SM431, FS11, GFY17J, FY18, MA47, SM034, and PXXXX.
- Bottom Section:** Shows MH19, EXXXX, DXXXX, HXXXX, FS01E, FY02, FS04, FS03, FY01, SM188, ME84, SM511, ME75, SM510, SM401, ME70, and FY03.

The diagram uses dashed lines to indicate the assembly path and alignment of the parts. A large, faint watermark 'V' is visible in the background.

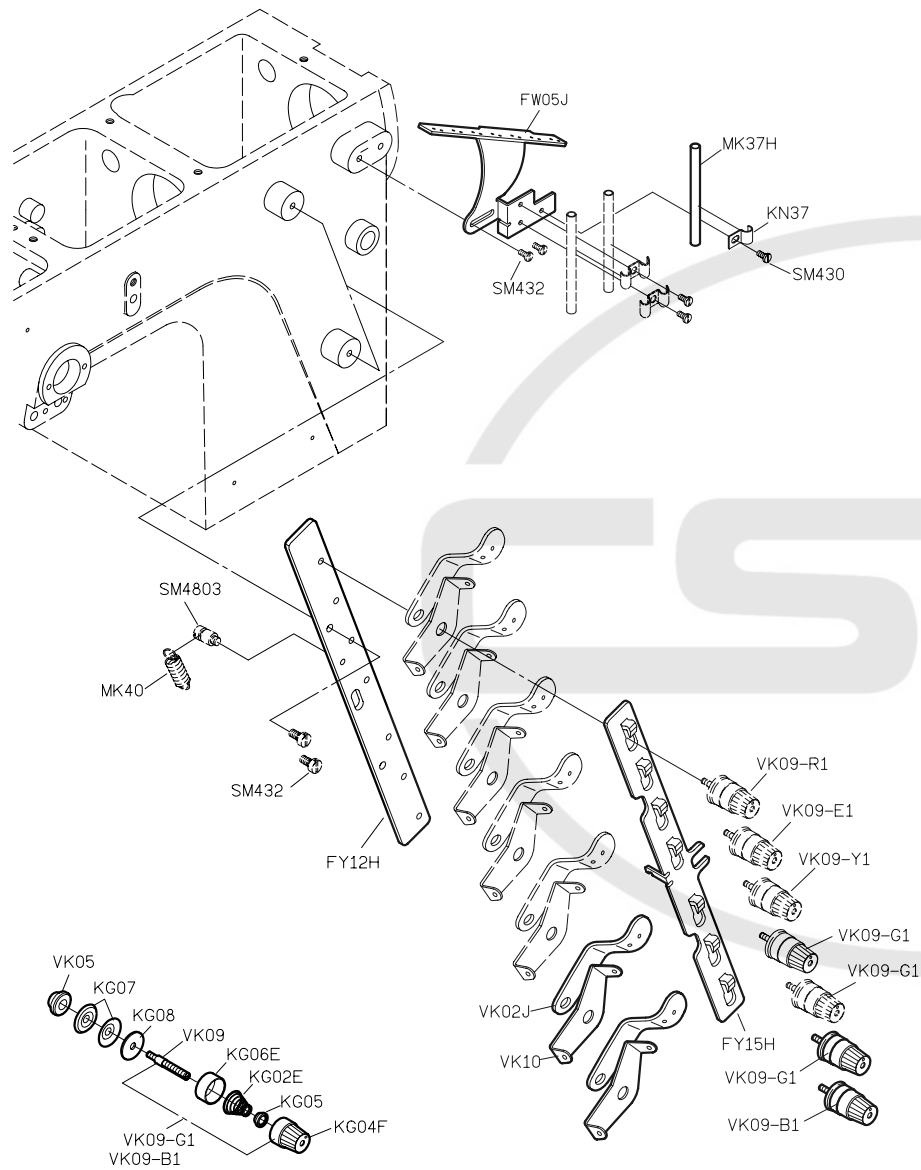
FOR F007J/F007JD

PARTS LIST FOR FY (1) GROUP

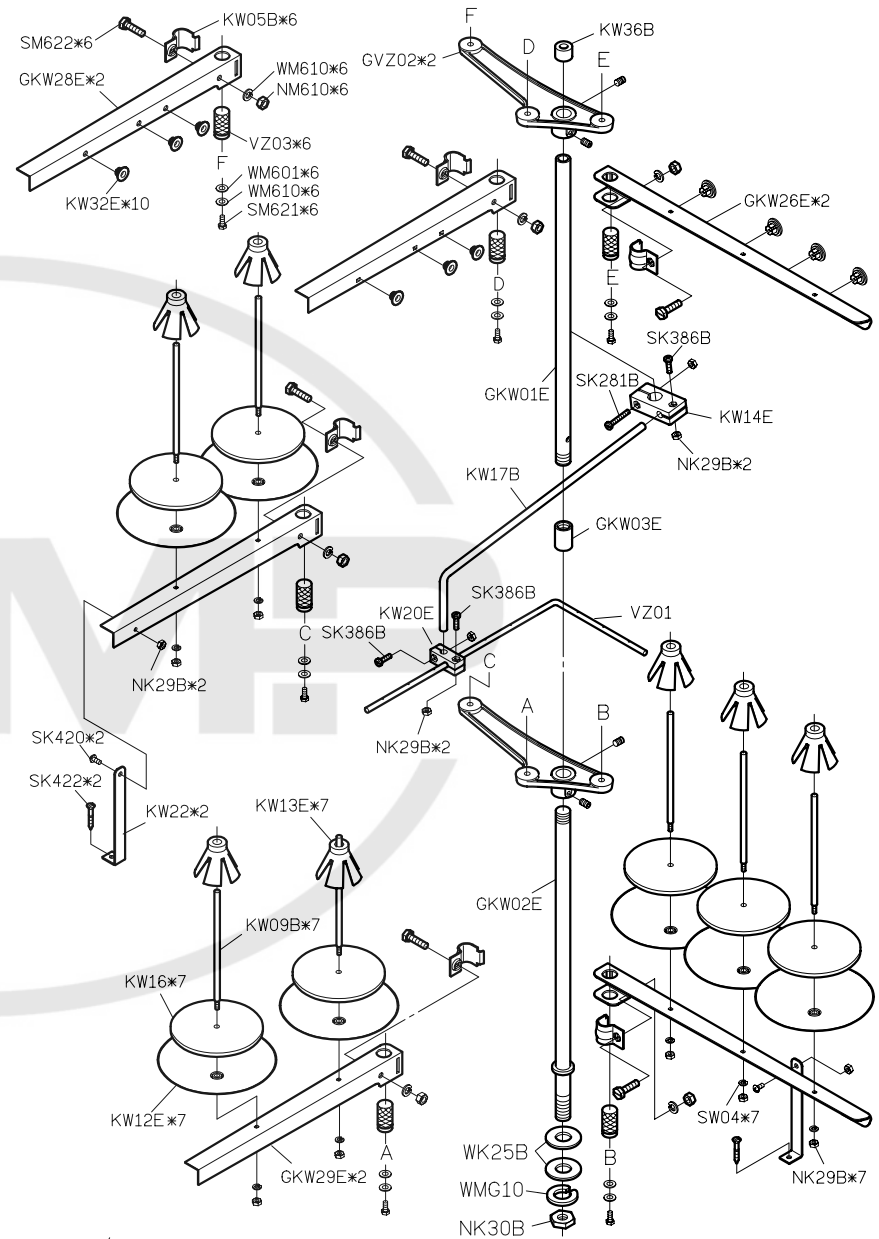
PARTS LIST FOR FY (2) GROUP

PARTS LIST FOR FY (3) GROUP

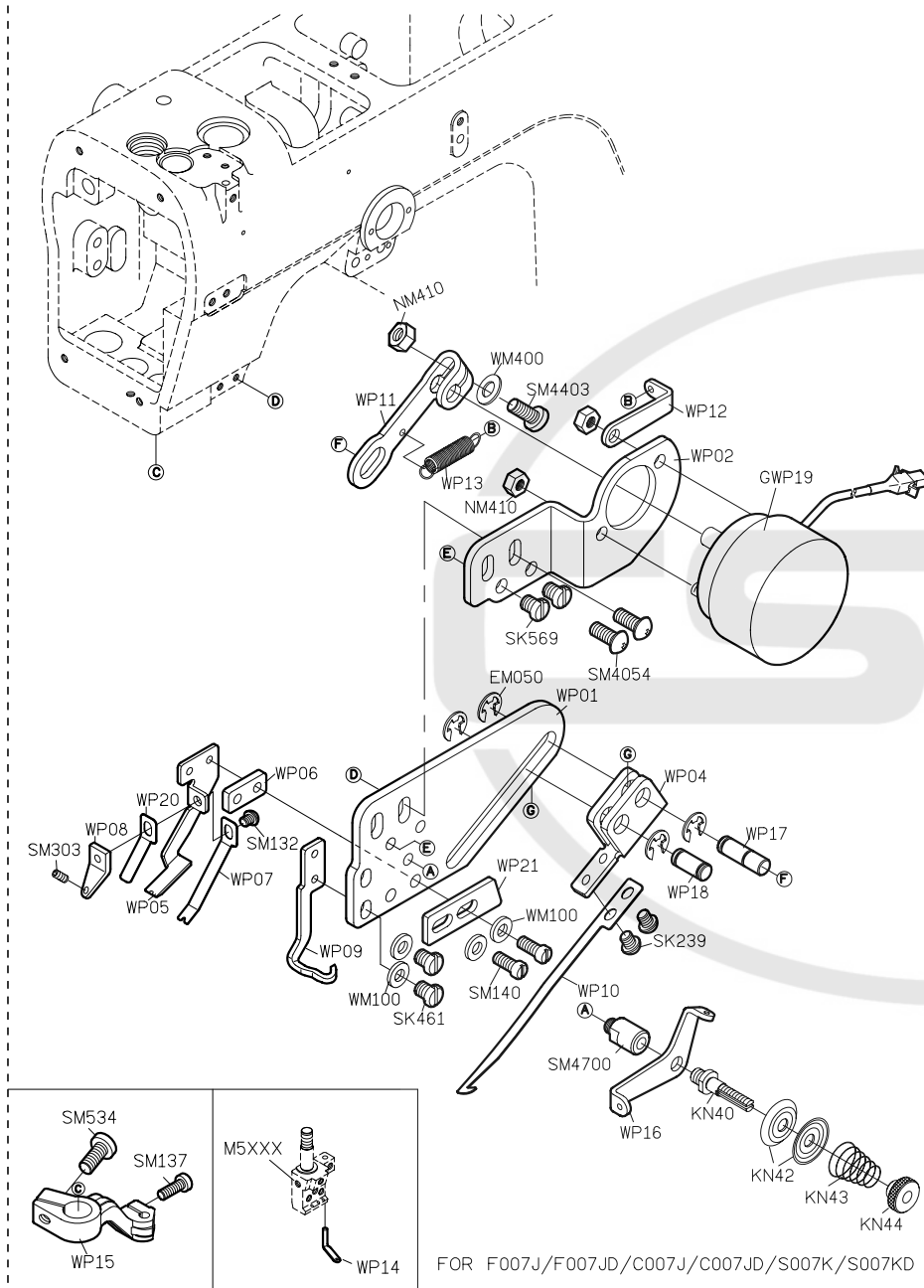
18



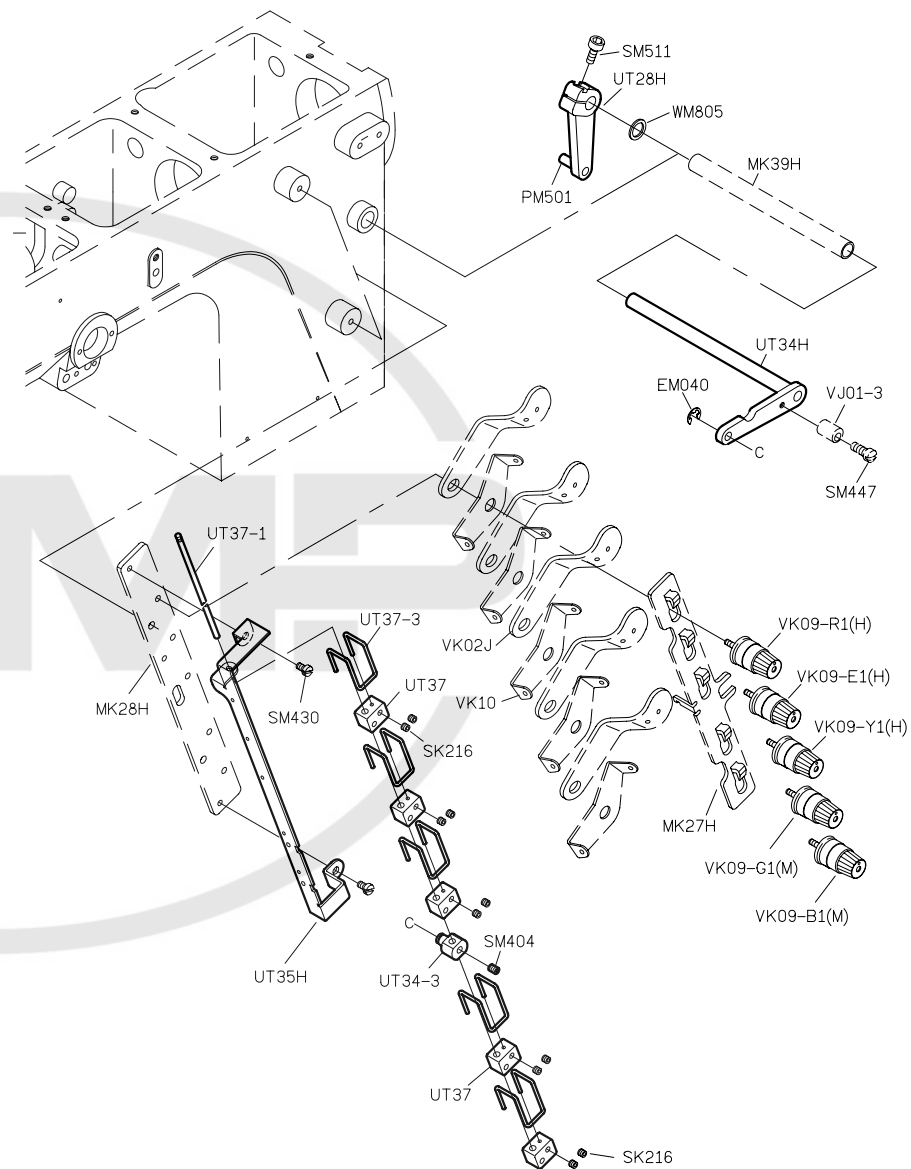
FOR F007J/F007JD



FOR F007J/F007JD



PARTS LIST FOR WP (1) GROUP





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The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

MY137. MAR. 2007