SINGER

591D200A,D300A

CSMP

Form U3199 (381)
Part No. 543213-002

MACHINE PARTS CHART
for

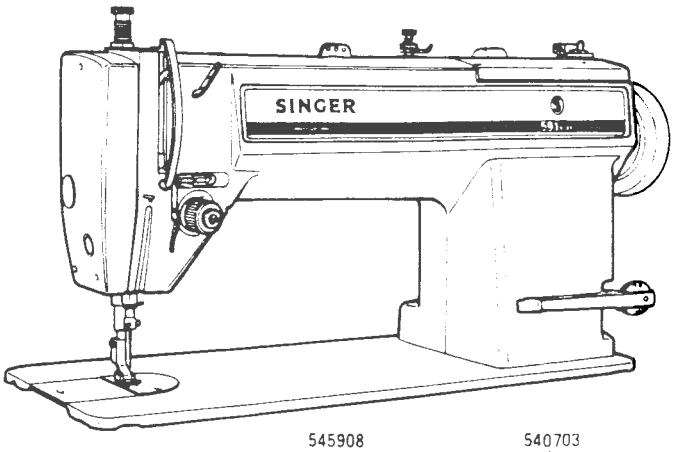
SINGER*

591 D200A
591 D300A

* A Trademark of THE SINGER COMPANY
Copyright © 1981 THE SINGER COMPANY
All Rights Reserved Throughout the World

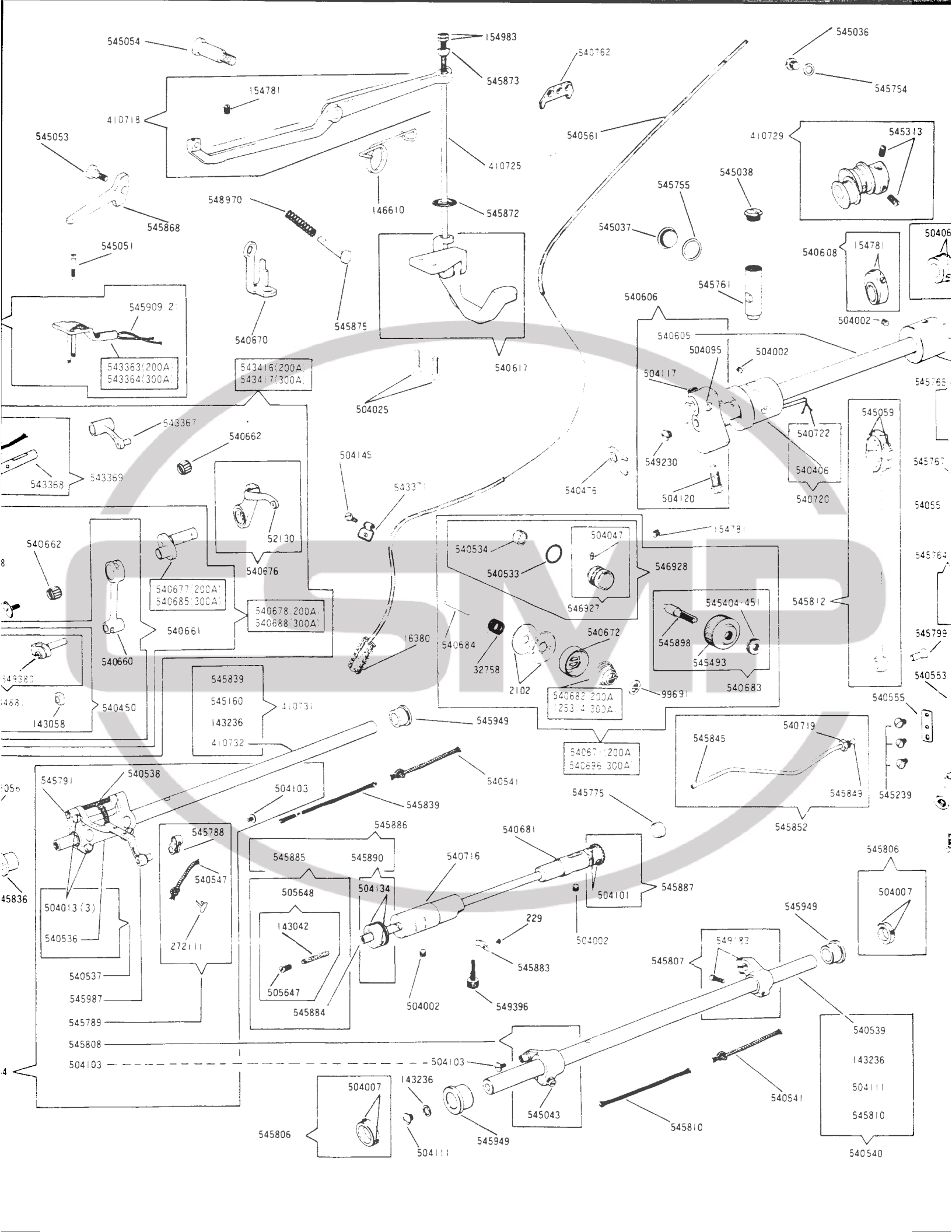
SINGER*

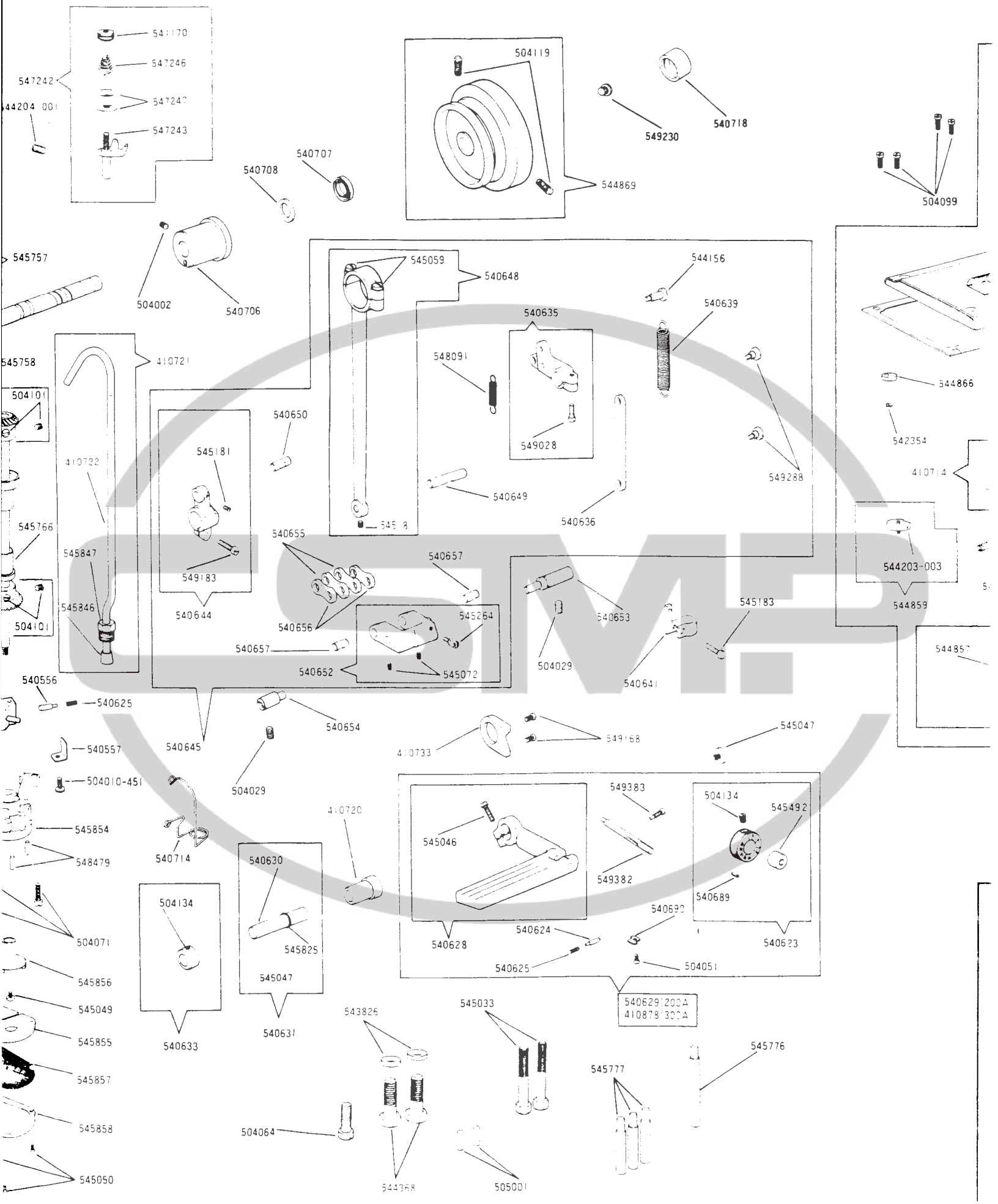
591 D200A / 300A

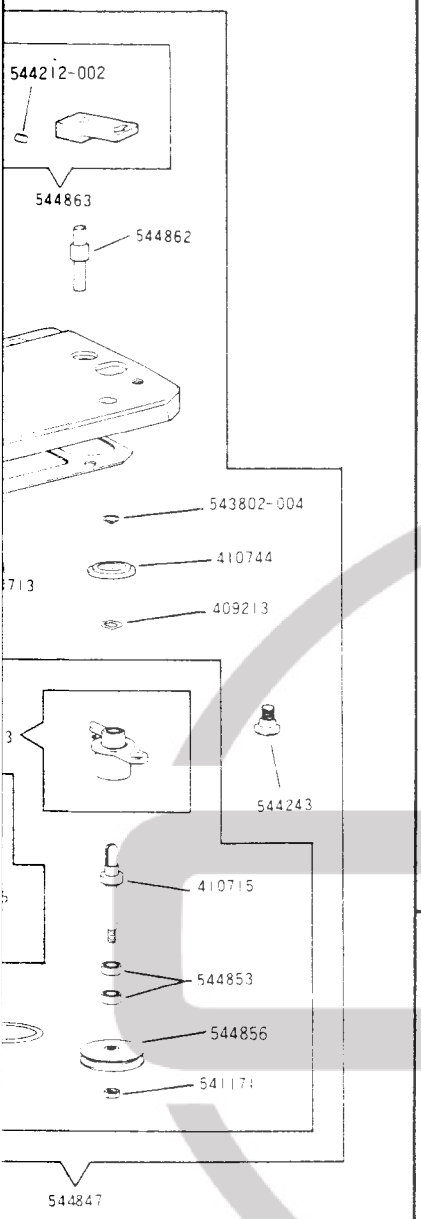


544874
544876
154971
544875
544782
52454
504094
504010-451
410711
545770
545771
544873 451
545876
549363
545403
504010-451
505575
11170
545099
545983
549336
540549
504010-451
545892
540674
545894
545901
549128
154971
545057
540673
691-845
505151
505152
504129
505649
545908
545909
540703
543365(200A
543366(300A
504129
504002
545841
540702(200A
540698 300A
540528
504112
540524(200A
540525(300A
540771(200A)
545935(300A)
546933(200A)
540546(300A)
545864
504063-451
504129
(540663
CAT.1901
149031(200A
12481(300A)
505317-452
12431-452
154884
154789
52033-452(200A)
12482-452(300A)
545881
504084
55623
505643(200A
543419(300A
504051
545837
504007
544745
544746
504086
540767
504087
505356
410026
545991
545951
544244
545955
549187
545954
545950
549186
545994
545990
545160
1432

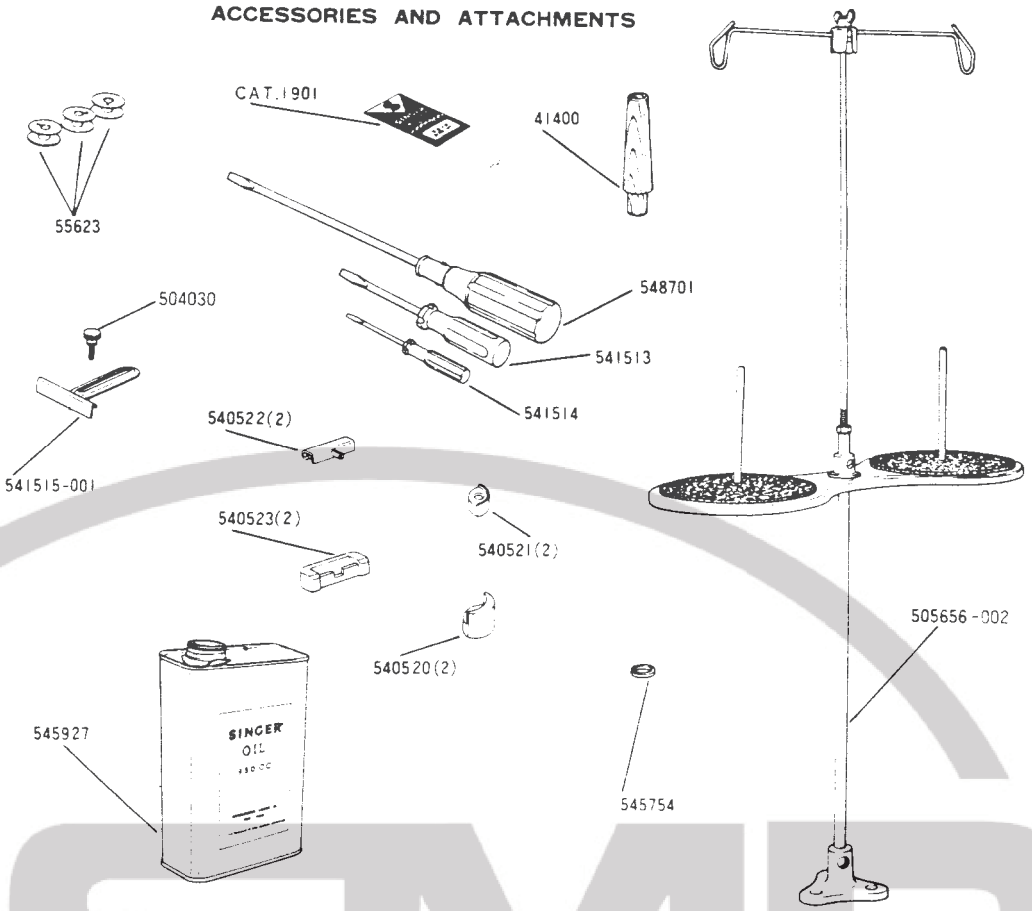
545540 needle bar to use 134x needle


545054
154983
545873
154781
410718
410725
146610
545872
548970
545868
545053
545051
545875
540670
540617
504025
543363 (200A)
543364 (300A)
543416 (200A)
543417 (300A)
543367
543368
543369
540662
504145
543371
52130
540676
540677 (200A)
540685 (300A)
540678 (200A)
540688 (300A)
540661
540660
543380
143058
540450
16380
540534
540533
504047
546928
546927
154781
540684
32758
2102
540672
540682 (200A)
540683 (300A)
99691
545898
545404-451
545493
540683
545839
545160
143236
410732
410731
545949
540541
545791
540538
504103
545839
545788
540547
272111
504013 (3)
540536
540537
545987
545789
545808
504103
545886
545885
545890
505648
143042
505647
545884
504134
540716
540681
504101
545887
504002
229
545883
549396
504002
545775
545845
540719
545849
545852
545239
540555
545812
545764
545799
540553
545761
540555
545036
545754
540562
410729
545313
545038
545755
545037
540608
154781
504002
545761
540606
540605
504095
504002
504117
549230
504120
540722
540406
540720
545059
545767
540555
545764
545799
540553
545806
504007
545807
549183
545949
540539
143236
504111
545810
540540
504007
143236
504111
545806
545949
545043
545810
540541

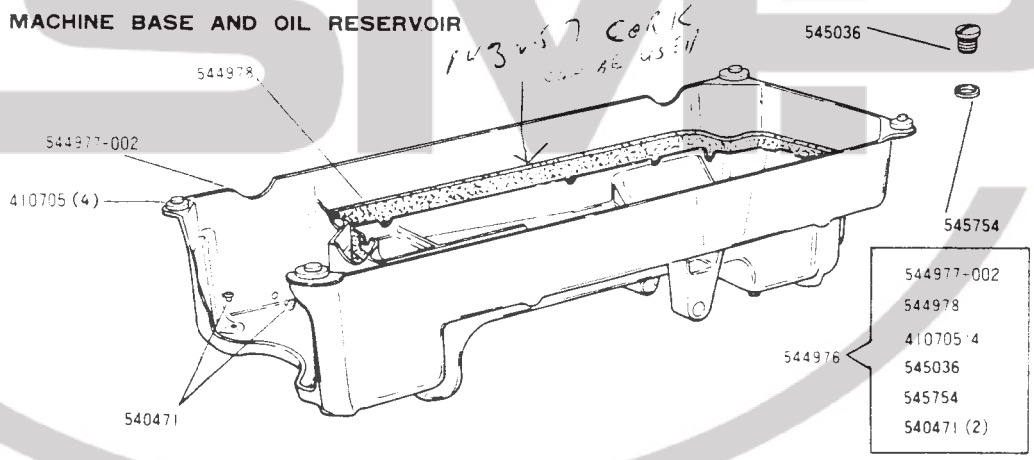

541170
547246
547242
547247
544204 001
547243
504119
549230
540718
544869
540707
540708
504099
545757
504002
540706
545059
540648
544156
540639
540635
548091
549028
549288
545758
410721
504101
544866
542354
540650
545181
410722
410714
540649
540636
545766
544203-003
545847
549183
540644
540655
540657
544859
545846
504101
540656
545264
540653
545183
540657
504029
540652
545072
540641
544857
540556
540625
540654
410733
549168
545047
540557
540645
504029
504010-451
540714
545854
548479
410720
549383
504134
545492
545046
549382
540689
504071
540630
504134
540628
540624
540690
540623
545856
545825
545049
545047
540625
504051
545855
540633
540631
540629(200A
410878(300A
545857
543826
545033
545776
545777
545858
504064
544368
505001
545050



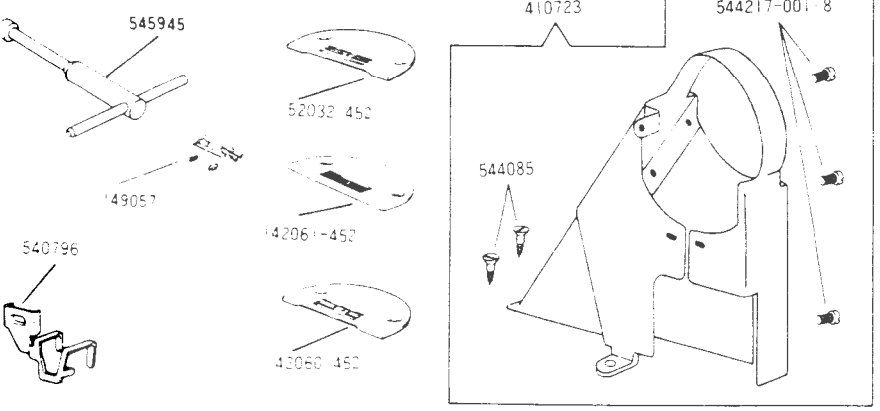
ACCESSORIES AND ATTACHMENTS



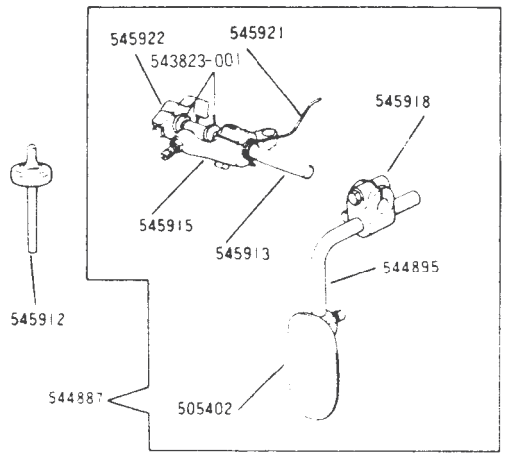
MACHINE BASE AND OIL RESERVOIR



AVAILABLE AT EXTRA CHARGE



KNEE LIFTER PARTS



NUMERICAL LIST OF PARTS FOR MACHINE 591D200A/D300A

PART NO.	DESCRIPTION
545765	Arm Shaft (upright) Bevel Gear (upper) Left Hand Spiral with two 504101
545766	Arm Shaft (upright) Bushing (lower)
545767	Arm Shaft (upright) Bushing (upper)
545770	Arm Side Shield Wick Spring Holder
545771	Arm Side Shield Wick
545775	Bed Hole Plug
545776	Bed Leg (long)
545777	Bed Leg (short) (3)
545788	Feed Bar Connecting Link
545789	Feed Bar Connecting Link 545788 with 272111 and 540547
545791	Feed Bar Hinge Pin
545799	Feed Lifting Rock Shaft Crank (back) Connecting Rod HInge Stud
545806	Feed Lifting Rock Shaft Collar with two 504007 (2)
545807	Feed Lifting Rock Shaft Crank (back) with two 549183
545808	Feed Lifting Rock Shaft Crank (front) with 545043
545810	Feed Lifting Rock Shaft Oil Wick (cotton)
545812	Feed Lifting Rock Shaft Crank (back) Connecting Rod with two 545059
545825	Feed Reverse Lever Hinge Stud O-ring
545836	Feed Rock Shaft Flanged Bushing (front)
545837	Feed Rock Shaft Collar with two 504007
545839	Feed Rock Shaft Oil Wick (cotton)
545841	Needle Bar Bushing (upper)
545845	Oil Pipe
545846	Oil Pipe Clamping Sleeve
545847	Oil Pipe Clamping Sleeve Nut
545849	Oil Pipe Clamping Sleeve
545852	Oil Pipe 545845 with 540719 and 545849
545854	Oil Pump (centrifugal)
545855	Oil Pump (centrifugal) Cover
545856	Oil Pump (centrifugal) Impeller
545857	Oil Pump (centrifugal) Screen
545858	Oil Pump (centrifugal) Screen Frame
545864	Presser Bar (hollow)
545868	Presser Bar Lifter
545872	Presser Bar Lifting Lever Connecting Rod Oil Mist Retaining Disc (felt)
545873	Presser Bar Lifting Lever Connecting Rod Swirel
545875	Presser Bar Lifting Lever Pin
545876	Presser Bar Guide and Pressure Regulating Thumb Screw 549363 with 545403
545881	Rotating Hook Bobbin Case Holder Position Bracket
545883	Rotating Hook Oil Flow Regulating Thumb Screw Spring
545884	Rotating Hook Shaft
545885	Rotating Hook Shaft 545884 with 505648
545886	Rotating Hook Shaft
545887	Rotating Hook Shaft Bevel Gear (left hand spiral) with two 504101
545890	Rotating Hook Shaft Oil Retaining Collar with two 504134
545892	Slack Thread Regulator
545894	Tension Releasing Lever (body)
545898	Tension Stud
545901	Thread Eyelet (side of arm)
545908	Thread Take-up Lever Oil Guard with 545909
545909	Thread Take-up Lever Oil Guard Wick (cotton)
545909	Oil Wick (cotton) (2)
545935	Needle Bar Bushing (lower) Thread Eyelet (for 300A)
545949	Feed Lifting Rock Shaft Flanged Bushing (2)
545949	Feed Rock Shaft Flanged Bushing (back)
545950	Rotating Hook (body) with two 544244
545951	Rotating Hook Complete, Nos. 545950, 545954, 545955 three 549187 and four 549186
545954	Rotating Hook Section
545955	Rotating Hook Thread Guard
545983	Presser Bar Guide Bracket with 545099
545987	Feed Bar
545990	Rotating Hook and Rotating Hook Bobbin Case Holder Complete, Nos. 545951 and 545994
545991	Rotating Hook, Rotating Hook Bobbin Case Holder and Rotating Hook Bobbin Case Complete, Nos. 540770 and 545990
545994	Rotating Hook Bobbin Case Holder
546927	Thread Take-up Spring Regulator with 504047
546928	Thread Take-up Spring Regulator 546927 with 540533 and 540534
546933	Needle Bar Bushing (lower) 540524 with 540771 (for 200A)
547242	Bobbin Winder Tension Complete, Nos. 547243, 547246, 541170 and two 547247
547243	Bobbin Winder Tension Stud
547246	Bobbin Winder Tension Spring
547247	Bobbin Winder Tension Disc (2)
548091	Feed Rock Shaft Driving Frame Spring
548479	Oil Pump (centrifugal) (body) Position Pin (2)
548970	Presser Bar Lifting Lever Pin Spring
549028	Feed Reverse Lever Hinge Stud Crank Clamping Screw
549128	Thread Eyelet (side of arm) Screw
549168	Feed Regulating Plate Screw (2)
549183	Feed Lifting Rock Shaft Crank (back) Clamping Screw (2)
549183	Feed Rock Shaft Crank Clamping Screw
549186	Rotating Hook Thread Guard Screw (4)
549187	Rotating Hook Section Screw (3)
549230	Arm Shaft (horizontal) Screw Plug (2)
549288	Feed Reverse Lever Hinge Stud Crank Connecting Link Screw (2)
549336	Thread Guard (side of arm) Screw
549363	Presser Bar Guide and Pressure Regulating Thumb Screw
549380	Needle Bar Connecting Stud Clamping Screw
549382	Feed Regulating Screw
549383	Feed Regulating Screw Guide Screw
549396	Rotating Hook Oil Flow Regulating Thumb Screw
CAT. 1901	Needle (135 x 7 #14) (for 200A)
CAT. 1901	Needle (135 x 7 #16) (for 300A)

ACCESSORIES AND ATTACHMENTS

41400	Machine Rest Pin (wood)
55623	Rotating Hook Bobbin (3)
504034	Cloth Guide Screw
505656-002	Thread Unwinder (for two spools) Complete, with three Wood Screw
540520	Machine Base and Oil Reservoir Cushion (front) with two Wire Nail (2)
540521	Machine Base and Oil Reservoir Cushion (back) with two Wire Nail (2)
540522	Machine Hinge Connection (2)
540523	Machine Hinge Connection Cushion (2)
541513	Screw Driver (large)
541514	Screw Driver (small)
541515-001	Cloth Guide
545754	Machine Base and Oil Reservoir Oil Drain Plug Screw Gasket
545927	Oil Can (950cc, fulled with Singer Type "C" oil)
548701	Screw Driver (long)
CAT. 1901	Needle (135 x 7 #14) (for 200A) (3)
CAT. 1901	Needle (135 x 7 #16) (for 300A) (3)

MACHINE BASE AND OIL RESERVOIR

410705	Machine Rest (rubber) and Felt Complete (4)
540471	Machine Base and Oil Reservoir Plug (2)
544976	Machine Base and Oil Reservoir Complete, Nos. 544977-002, 544978, 545036, 545754, two 540471 and four 410705
544977-002	Machine Base and Oil Reservoir
544978	Machine Base and Oil Reservoir Gasket
545036	Machine Base and Oil Reservoir Oil Drain Plug Screw
545754	Machine Base and Oil Reservoir Oil Drain Plug Screw Gasket

KNEE LIFTER PARTS

505402	Rock Shaft Knee Arm Plate
543823-001	Rock Shaft Thrust Washer (2)
544887	Rock Shaft Complete, Nos. 505402, 543823-001, 545913, 545915, 544895, 545918, 545921 and 545922
544895	Rock Shaft Knee Arm
545912	Bell Crank Plunger
545913	Rock Shaft
545915	Rock Shaft Crank
545918	Rock Shaft Knee Arm Hub
545921	Rock Shaft Spring
545922	Rock Shaft Stop Dog

AVAILABLE AT EXTRA CHARGE

52032-452	Throat Plate (large needle hole) (for D200A)
142060-452	Throat Plate (small needle hole) (for D300A)
142061-452	Throat Plate (large needle hole) (for D300A)
149057	Feed Dog, 21 teeth (22 teeth to the inch) (for D300A)
410723	Belt Guard with two 544085 and eight 544217-001
540796	Needle Guard (for D200A, D300A)
544085	Belt Guard (lower) Wood Screw (2)
544217-001	Belt Guard Screw (4)
544217-001	Belt Guard Plate Screw (4)
545945	Box Wrench

NUMERICAL LIST OF PARTS FOR MACHINE 591D200A/D300A

PART NO.	DESCRIPTION
229	Rotating Hook Oil Flow Regulating Thumb Screw Spring Screw
691-845	Throat Plate Screw (2)
2102	Tension Disc (2)
11170	Presser Bar Spring Washer
12431-452	Bed Slide
12481	Feed Dog 17 teeth (16 teeth to the inch) (for 300A)
12482-452	Throat Plate (for heavy material sewing) (for 300A)
16380	Oil Removing Lint Screen
32758	Thread Take-up Spring
52033-452	Throat Plate (small needle hole) (for 200A)
52130	Thread Take-up Lever Thread Eyelet Bushing
52454	Thread Retainer
55623	Rotating Hook Bobbin
99691	Tension Regulating Thumb Nut Washer
125314	Tension Spring (for 300A)
143042	Rotating Hook Shaft Oil Filter Wick (felt)
143058	Needle Bar Connecting Stud Slide Block
143236	Feed Lifting Rock Shaft Oil Plug Screw Washer
143236	Feed Rock Shaft Oil Plug Screw Washer
146610	Presser Bar Lifting Lever Spring
149031	Feed Dog, 19 teeth (22 teeth to the inch) (for 200A)
154781	Arm Shaft (horizontal) Thrust Collar Set Screw (2)
154781	Presser Bar Lifting Lever Pin Set Screw
154781	Thread Take-up Spring Regulator Set Screw
154789	Bed Slide Spring Screw (2)
154884	Bed Slide Spring
154971	Face Plate Screw (3)
154983	Presser Bar Lifting Lever Connecting Rod Nut (2)
272111	Feed Bar Connecting Link Oil Wick Clamp
409213	Bobbin Winder Spindle Thread Guard Wave Washer
410026	Rotating Hook Bobbin Case Latch
410027	Rotating Hook Bobbin Case Latch Lever
410711	Arm Side Shield With 545770 and 545771
410713	Arm Top Cover Gasket
410714	Bobbin Winder Complete, Nos. 410715, 410883, 541171, 544856, 544857 and two 544853
410715	Bobbin Winder Spindle
410718	Presser Bar Lifting Lever with 154781
410720	Feed Reverse Lever Hinge Stud Flanged Bushing
410721	Oil Pipe 410722 with 545846 and 545847
410722	Oil Pipe
410725	Presser Bar Lifting Lever Connecting Rod
410729	Feed and Feed Lifting Eccentric with two 545313
410731	Feed Rock Shaft Complete, Nos. 143236, 410732, 545160 and 545839
410732	Feed Rock Shaft
410733	Feed Regulating Plate
410744	Bobbin Winder Spindle Thread Guard
410878	Feed Reverse Lever Complete, Nos. 504051, 540623 to 540625, 540628, 540690, 549382 and 549383 (for 300A)
410883	Bobbin Winder Bearing Housing Complete
504002	Arm Shaft (horizontal) Flanged Bushing (back) Set
504002	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw
504002	Arm Shaft (horizontal) Bushing (center) Set Screw
504002	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw
504002	Rotating Hook Shaft Bushing (back) Set Screw
504002	Rotating Hook Shaft Bushing (front) Set Screw
504002	Thread Take-up Lever Link Hinge Stud Set Screw
504007	Feed Lifting Rock Shaft Collar Set Screw (4)
504007	Feed Rock Shaft Collar Set Screw (2)
504010-451	Arm Side Shield Screw
504010-451	Oil Removing Pump Piston Spring Bracket Set Screw
504010-451	Slack Thread Regulator Screw
504010-451	Thread Take-up Lever Guard Screw
504010-451	Thread Take-up Lever Oil Guard Screw
504013	Feed Bar Carrier Clamping Screw (2)
504013	Feed Bar Hinge Pin Clamping Screw
504025	Bell Crank Bracket Set Screw (2)
504029	Feed Rock Shaft Driving Frame Hinge Pin Set Screw (2)
504047	Tension Stud Set Screw
504051	Feed Dog Screw (2)
504051	Feed Regulating Dial Stopper Screw
504063-451	Presser Foot Screw
504064	Arm Screw (small)
504066	Arm Shaft (horizontal) Bevel Gear Set Screw (2)
504071	Oil Pump (centrifugal) (body) Screw (3)
504084	Rotating Hook Bobbin Case Holder Position Bracket Screw
504086	Rotating Hook Bobbin Case Tension Regulating Screw

PART NO.	DESCRIPTION
504087	Rotating Hook Bobbin Case Tension Spring Screw
504094	Thread Retainer Set Screw
504095	Thread Take-up Crank Set Screw
504099	Arm Top Cover Screw (4)
504101	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2)
504101	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2)
504101	Rotating Hook Shaft Bevel Gear Set Screw (2)
504103	Feed Bar Connecting Link Cup Screw (2)
504111	Feed Lifting Rock Shaft Oil Plug Screw
504112	Needle Set Screw
504117	Thread Take-up Crank Clamping Screw
504118	Needle Bar Connecting Link Cap Screw
504119	Machine Pulley Set Screw (2)
504120	Needle Bar Crank Position Screw
504122	Arm Shaft (horizontal) Oil Plug Screw (2)
504129	Needle Bar Bushing (lower) Set Screw
504129	Needle Bar Bushing (upper) Set Screw
504129	Presser Bar Bushing (lower) Set Screw
504134	Feed Regulating Dial Set Screw
504134	Feed Reverse Lever Hinge Stud Collar Set Screw
504134	Rotating Hook Shaft Oil Retaining Collar Set Screw (2)
504145	Oil Removing Tube Retaining Clamp Screw
505001	Arm Dowel Pin (2)
505151	Tension Releasing Lever Hinge Pin
505152	Tension Releasing Lever Spring
505317-452	Bed Slide Complete, Nos. 12431-452, 154884 and two 154789
505356	Rotating Hook Bobbin Case Latch Spring
505575	Presser Bar Spring
505643	Presser Foot (spring hinged) Complete (for 200A)
505647	Rotating Hook Shaft Oil Filter Wick Holder
505648	Rotating Hook Shaft Oil Filter Complete
505649	Presser Bar Bushing (lower)
540406	Arm Shaft (horizontal) Flanged Bushing (front)
540450	Needle Bar Connecting Stud and Slide Block
540476	Thread Take-up Crank Bearing Plate
540501-902	Needle Bar Crank
540524	Needle Bar Bushing (lower) (for 200A)
540525	Needle Bar Bushing (lower) (for 300A)
540528	Needle Bar Bushing (lower) Felt
540533	Thread Take-up Spring Regulator O-ring
540534	Thread Take-up Spring Regulator Rubber Cap
540536	Feed Bar Carrier
540537	Feed Bar Carrier 540536 with Three 504013
540538	Feed Bar Carrier Oil Wick (felt)
540539	Feed Lifting Rock Shaft
540540	Feed Lifting Rock Shaft Complete, Nos. 143236, 504111, 540539 and 545810
540541	Feed Lifting Rock Shaft Oil Wick (outer) (cotton)
540541	Feed Rock Shaft Oil Wick (outer) (cotton)
540544	Feed Bar Complete, Nos. 540537, 540538, 545789, 545791, 545808, 545987 and two 504103
540546	Needle Bar Bushing (lower) 540525 with 545935 (for 300A)
540547	Feed Bar Connecting Link Oil Wick (cotton)
540549	Thread Guard (side of arm)
540551	Arm Shaft (upright)
540553	Oil Removing Pump (body)
540555	Oil Removing Pump Bracket
540556	Oil Removing Pump Piston
540557	Oil Removing Pump Piston Spring Bracket
540561	Oil Removing Tube
540605	Arm Shaft (horizontal)
540606	Arm Shaft (horizontal) and Needle Bar Crank with 504095, 504117, 504120 and 549230
540608	Arm Shaft (horizontal) Thrust Collar with two 154781
540617	Bell Crank Complete
540623	Feed Regulating Dial with 504134, 540689 and 545492
540624	Feed Regulating Dial Lock Pin
540625	Feed Regulating Dial Lock Pin Spring
540625	Oil Removing Pump Piston Spring
540628	Feed Reverse Lever with 545046
540629	Feed Reverse Lever Complete, Nos. 504051, 540623, 540624, 540625, 540628, 540690, 549382 and 549383 (for 200A)
540630	Feed Reverse Lever Hinge Stud
540631	Feed Reverse Lever Hinge Stud Complete, Nos. 540630, 540547 and 545825
540633	Feed Reverse Lever Hinge Stud Collar with 504134
540635	Feed Reverse Lever Hinge Stud Crank with 549028
540636	Feed Reverse Lever Hinge Stud Crank Connecting Link

NUMERICAL LIST OF PARTS FOR MACHINE 591D200A/D300A

PART NO.	DESCRIPTION
540639	Feed Reverse Lever Spring
540641	Feed Reverse Lever Spring Retainer
540644	Feed Rock Shaft Crank with 545181 and 549183
540645	Feed Rock Shaft Driving Frame Complete, Nos. 540635, 540636, 540639, 540644, 540648, 540649, 540650, 540652, 544156, 548091, two each 540655, 540656, 540657 and 549288
540648	Feed Rock Shaft Crank Connecting Rod with 545181 and two 545059
540649	Feed Rock Shaft Crank Connecting Rod Pin
540650	Feed Rock Shaft Crank Pin
540652	Feed Rock Shaft Driving Frame with 545264 and two 545072
540653	Feed Rock Shaft Driving Frame Hinge Pin (back)
540654	Feed Rock Shaft Driving Frame Hinge Pin (front)
540655	Feed Rock Shaft Driving Link (large) (2)
540656	Feed Rock Shaft Driving Link (small) (2)
540657	Feed Rock Shaft Driving Link (small) Pin (2)
540660	Needle Bar Connecting Link
540661	Needle Bar Connecting Link 540660 with 540450
540662	Needle Bar Connecting Link Roller Bearing (2)
540663	Needle Bar Thread Guard
540670	Presser Bar Lifting Lever Link
540671	Tension Complete, Nos. 32758, 99691, 540672, 540682, 540683, 540684, 546928 and two 2102 (for 200A)
540672	Tension Releasing Disc
540673	Tension Releasing Lever (body) 545894 with 545057 and 540674
540674	Tension Releasing Lever Segment
540676	Thread Take-up Lever with 52130
540677	Thread Take-up Crank (for 200A)
540678	Thread Take-up Crank 540677 with 504118, 540661 and 540662 (for 200A)
540681	Rotating Hook Shaft Bushing (back)
540682	Tension Spring (for 200A)
540683	Tension Stud 545898 with 545493 and 545404—451
540684	Tension Releasing Pin
540685	Thread Take-up Crank (for 300A)
540688	Thread Take-up Crank 540685 with 504118, 540661 and 540662 (for 300A)
540689	Feed Regulating Dial Pin
540690	Feed Regulating Dial Stopper
540696	Tension Complete, Nos. 32758, 99691, 125314, 540672, 540683, 540684, 546928 and two 2102 (for 300A)
540698	Needle Bar (hollow) with 504112 (for 300A)
540702	Needle Bar (hollow) with 504112 (for 200A)
540703	Needle Bar Bushing (upper) Felt
540706	Arm Shaft (horizontal) Flanged Bushing (back)
540707	Arm Shaft (horizontal) Flanged Bushing (back) Oil Seal
540708	Arm Shaft (horizontal) Flanged Bushing (back) Ring
540714	Oil Removing Tube Retaining Spring
540716	Rotating Hook Shaft Bushing (front)
540718	Machine Pulley Cap
540719	Oil Pipe Clamping Sleeve Nut
540720	Arm Shaft (horizontal) Flanged Bushing (front) 540406 with Oil Drain Tube and 540722
540722	Arm Shaft (horizontal) Flanged Bushing (front) Oil Drain Tube Tape
540762	Thread Guide
540767	Rotating Hook Bobbin Case Tension Spring
540771	Needle Bar Bushing (lower) Thread Eyelet (for 200A)
541170	Bobbin Winder Tension Nut
541171	Bobbin Winder Pulley Lock Nut
542354	Bobbin Winder Stopper Snap Ring
543363	Oil Wick Holder and Pipe (for 200A)
543364	Oil Wick Holder and Pipe (for 300A)
543365	Oil Wick Holder Complete (for 200A)
543366	Oil Wick Holder Complete (for 300A)
543367	Thread Take-up Lever Link
543368	Thread Take-up Lever Link Hinge Stud
543369	Thread Take-up Lever Link HInge Stud 543368 with 543370
543370	Thread Take-up Lever Link HInge Stud Oil Wick (cotton)
543371	Oil Removing Tube Retaining Clamp
543416	Thread Take-up Complete, Nos. 540662, 540676, 540678, 543367 and 543369 (for 200A)
543417	Thread Take-up Complete, Nos. 540662, 540676, 540688, 543367 and 543369 (for 300A)

PART NO.	DESCRIPTION
543419	Presser Foot (spring hinged) Complete (for 300A)
543802-004	Bobbin Winder Spindle Thread Guard Retaining
543802-004	Bobbin Winder Spindle Thread Guard Retaining Ring
543826	Arm Screw (front) Washer (2)
544156	Feed Reverse Lever Spring Screw
544203-008	Bobbin Winder Actuating Cam Set Screw
544204-001	Bobbin Winder Tension Set Screw
544212-002	Bobbin Winder Stop Latch Set Screw
544243	Bobbin Winder Bracket Screw Stud
544244	Rotating Hook Screw (2)
544368	Arm Screw (front) (2)
544745	Rotating Hook Bobbin Case Complete, Nos. 410026, 410027, 505356 and 544746
544746	Rotating Hook Bobbin Case with 504086, 504087 and 540767
544782	Face Plate Plug (small)
544847	Arm Top Cover and Bobbin Winder Complete, Nos. 409213, 410714, 410744, 542354, 543802-004, 544243, 544848, 544859, 544862, 544863, 544865 and 544866
544848	Arm Top Cover with 410713
544853	Bobbin Winder Bearing (2)
544856	Bobbin Winder Pulley
544857	Bobbin Winder Pulley Ring (rubber)
544859	Bobbin Winder Actuating Cam with 544203-008
544862	Bobbin Winder Actuating Cam Stud
544863	Bobbin Winder Stop Latch with 544212-002
544865	Bobbin Winder Spring
544866	Bobbin Winder Stopper
544869	Machine Pulley with two 504119
544873-451	Thread Take-up Lever Guard
544874	Face Plate with 544782, 544875 and 544876
544875	Face Plate Plug (large)
544876	Face Plate Gasket
544881	Needle Bar Connecting Stud with 549380
545033	Arm Screw (back) (2)
545036	Arm Shaft (upright) Bevel Gear (upper) Set Screw Hole Plug Screw
545037	Thread Take-up Crank Clamping Screw Hole Plug Screw
545038	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube Cap Screw
545043	Feed Lifting Rock Shaft Crank (front) Clamping Screw
545046	Feed Reverse Lever Clamping Screw
545047	Feed Reverse Lever Hinge Stud Cap Screw
545049	Oil Pump (centrifugal) Impeller Locking Screw
545050	Oil Pump (centrifugal) Screen Frame Screw (3)
545051	Oil Wick Holder Screw
545053	Presser Bar Lifter Hinge Screw
545054	Presser Bar Lifting Lever Hinge Screw
545056	Feed Rock Shaft Flanged Bushing (front) Set Screw
545057	Tension Releasing Lever Screw
545059	Feed Lifting Rock Shaft Crank (back) Connecting Rod Cap Screw (2)
545059	Feed Rock Shaft Crank Connecting Rod Cap Screw (2)
545072	Feed Rock Shaft Driving Link (small) Pin Set Screw (2)
545099	Presser Bar Guide Bracket Clamping and Tension Releaser Screw
545160	Feed Rock Shaft Oil Plug Screw
545181	Feed Rock Shaft Crank Connecting Rod Pin Set Screw
545181	Feed Rock shaft Crank Pin Set Screw
545183	Feed Reverse Lever Spring Retainer Screw
545239	Oil Removing Pump Bracket Set Screw (3)
545264	Feed Rock Shaft Driving Frame Spring Stud
545313	Feed and Feed Lifting Eccentric Set Screw (2)
545403	Presser Bar Guide and Pressure Regulating Thumb Screw Lock Nut
545404-451	Tension Regulating Thumb Nut Lock Nut
545492	Feed Regulating Nut
545493	Tension Regulating Thumb Nut
545754	Arm Shaft (upright) Bevel Gear (upper) Set Screw Hole Plug Screw Gasket
545755	Thread Take-up Crank Clamping Screw Hole Plug Screw Gasket
545757	Arm Shaft (horizontal) Bevel Gear with two 504066
545758	Arm Shaft (horizontal) Bushing (center)
545761	Arm Shaft (horizontal) Franged Bushing (front) Oil Tube
545764	Arm Shaft (upright) Bevel Gear (lower) Right Hand Spiral with two 504101