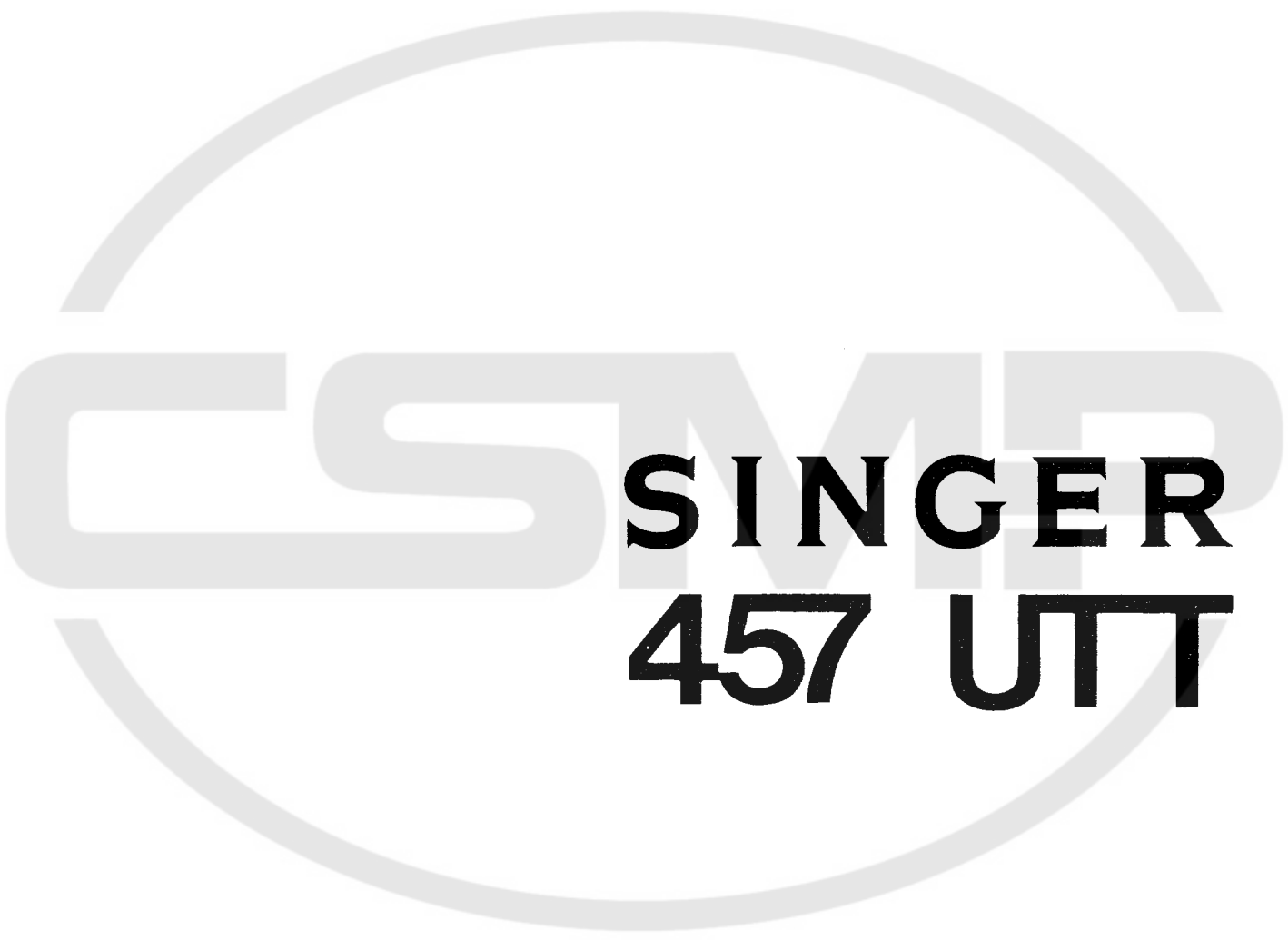




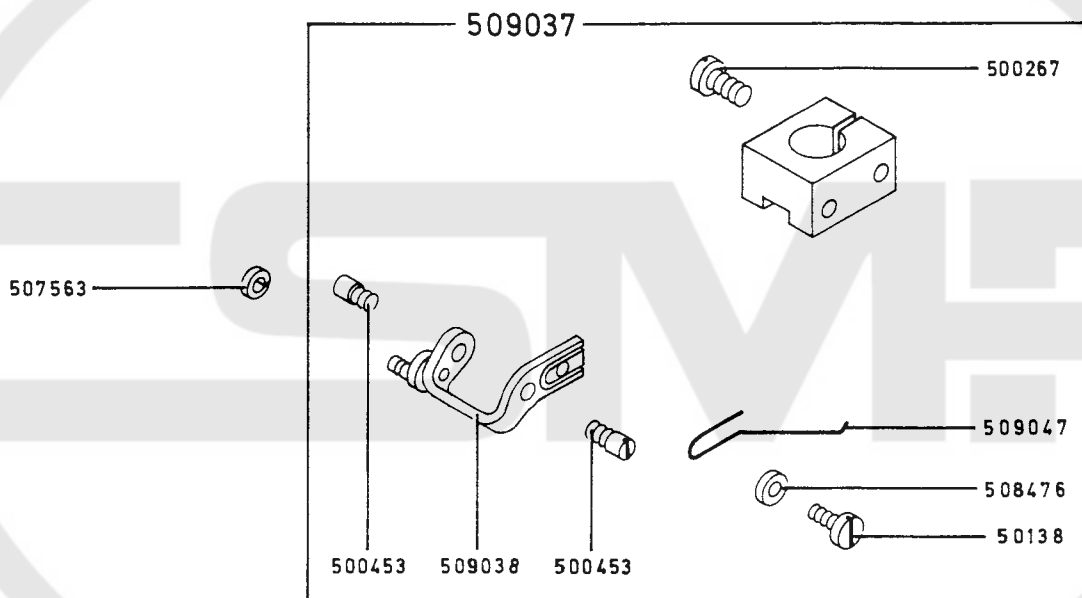
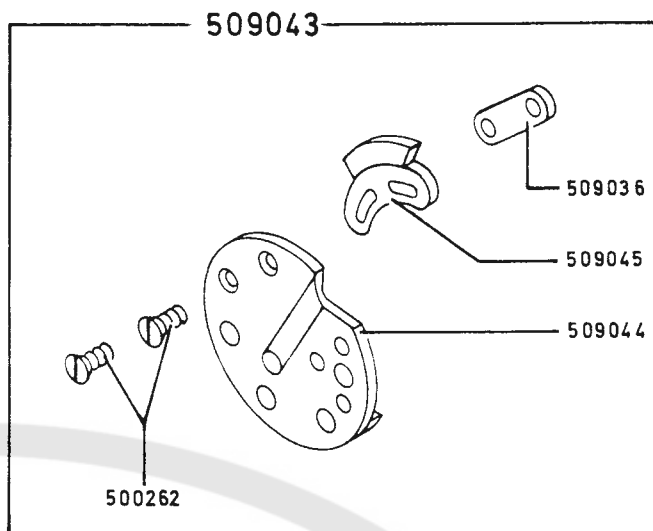
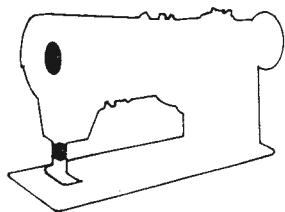
**SINGER**  
**457 UTT-Parts**



# **SINGER 457 UTT**

PARTS FOR CLASS 457 G 41, 45, 403, 405, 413  
433, 435 AND 445 IF NOT STATED OTHERWISE





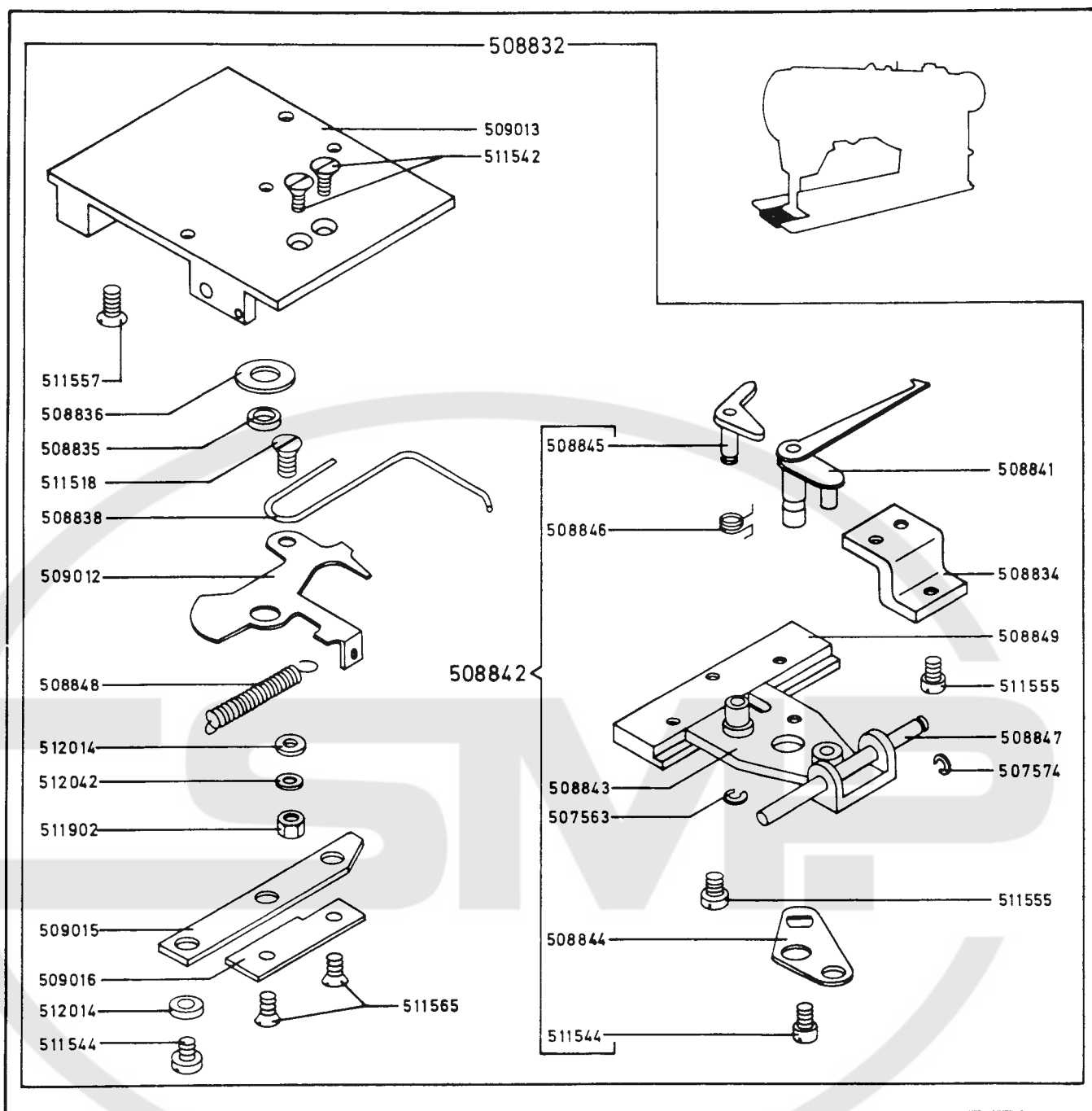
457 UTT - 200 (1170)

50138-850 CLAMPING PIECE SCREW  
500262-833 ROTARY TAKE UP MOUNTING DISC SCREW (2)  
500267-850 CLAMPING PIECE SCREW  
500453-833 CLAMPING PIECE YOKE SCREW (2)  
507563 SAFETY WASHER  
508476 CLAMPING PIECE WASHER  
509036 ROTARY TAKE UP MOUNTING DISC SCREW  
509037 CLAMPING PIECE CPL. NOS. 50138, 500267, 508476, 509038, 509047 AND TWO EACH 500453

509038 CLAMPING PIECE YOKE  
509043 ROTARY TAKE UP MOUNTING DISC CPL. NOS. 509036, 509044, 509045 AND TWO EACH 500262  
509044 ROTARY TAKE UP MOUNTING DISC  
509045 ROTARY TAKE UP MOUNTING DISC CATCH  
509047 CLAMPING PIECE THREAD WIPER

PART NO. DESCRIPTION

PART NO. DESCRIPTION



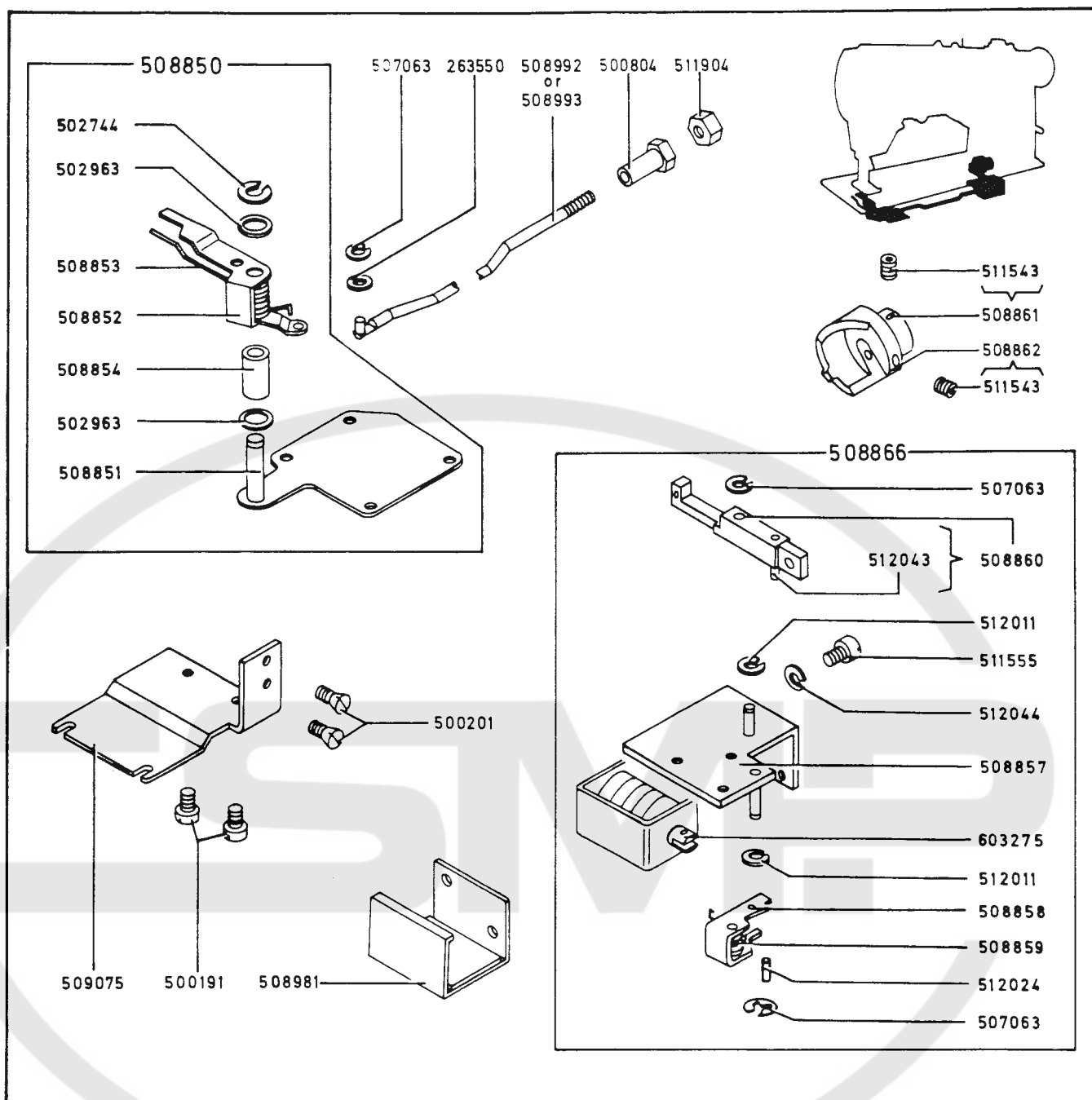
457 UTT - 300 (1170)

|        |                                                                                                                                                                                                                                                  |
|--------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 507563 | KNIFE OPENING PAWL RETAINING RING                                                                                                                                                                                                                |
| 507574 | THREAD PULLER CARRIAGE SHAFT RETAINING RING                                                                                                                                                                                                      |
| 508832 | THREAD PULLING AND TRIMMING UNIT CPL. NOS. 507574, 508834, 508835, 508836, 508838, 508841, 508842, 508847, 508848, 508849, 509012, 509013, 509015, 509016, 511518, 511544, 511902, 512042 AND TWO EACH 511542, 511555, 511557, 511565 AND 512014 |
| 508834 | PIVOTING KNIFE STOP                                                                                                                                                                                                                              |
| 508835 | PIVOTING KNIFE BUSHING                                                                                                                                                                                                                           |
| 508836 | PIVOTING KNIFE SPACER                                                                                                                                                                                                                            |
| 508838 | THREAD POSITIONING WIRE                                                                                                                                                                                                                          |
| 508841 | THREAD PULLER FINGER                                                                                                                                                                                                                             |
| 508842 | THREAD PULLER CARRIAGE CPL. NOS. 507563, 508843 TO 508846 AND 511544                                                                                                                                                                             |
| 508843 | THREAD PULLER CARRIAGE                                                                                                                                                                                                                           |
| 508844 | THREAD PULLER FINGER STOP PLATE                                                                                                                                                                                                                  |
| 508845 | KNIFE OPENING PAWL                                                                                                                                                                                                                               |
| 508846 | KNIFE OPENING PAWL RETURN SPRING                                                                                                                                                                                                                 |

|            |                                                           |
|------------|-----------------------------------------------------------|
| 508847     | THREAD PULLER CARRIAGE SHAFT                              |
| 508848     | PIVOTING KNIFE BIAS SPRING                                |
| 508849     | THREAD PULLER CARRIAGE RETAINING PLATE                    |
| 509012     | PIVOTING KNIFE                                            |
| 509013     | BED SLIDE                                                 |
| 509015     | COUNTER KNIFE                                             |
| 509016     | COUNTER KNIFE RETAINING PLATE                             |
| 511518-850 | THREAD POSITIONING WIRE SECURING SCREW                    |
| 511542-850 | PIVOTING KNIFE STOP SECURING SCREW (2)                    |
| 511544-850 | THREAD PULLER FINGER STOP PLATE SECURING SCREW (2)        |
| 511555     | BED SLIDE SECURING SCREW (2)                              |
| 511557-850 | THREAD PULLER CARRIAGE RETAINING PLATE SECURING SCREW (2) |
| 511565-850 | KNIFE RETAINING PLATE SECURING SCREW (2)                  |
| 511902-850 | THREAD POSITIONING WIRE SECURING NUT                      |
| 512014     | THREAD POSITIONING WIRE WASHER (2)                        |
| 512042     | THREAD POSITIONING WIRE TENSION WASHER                    |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



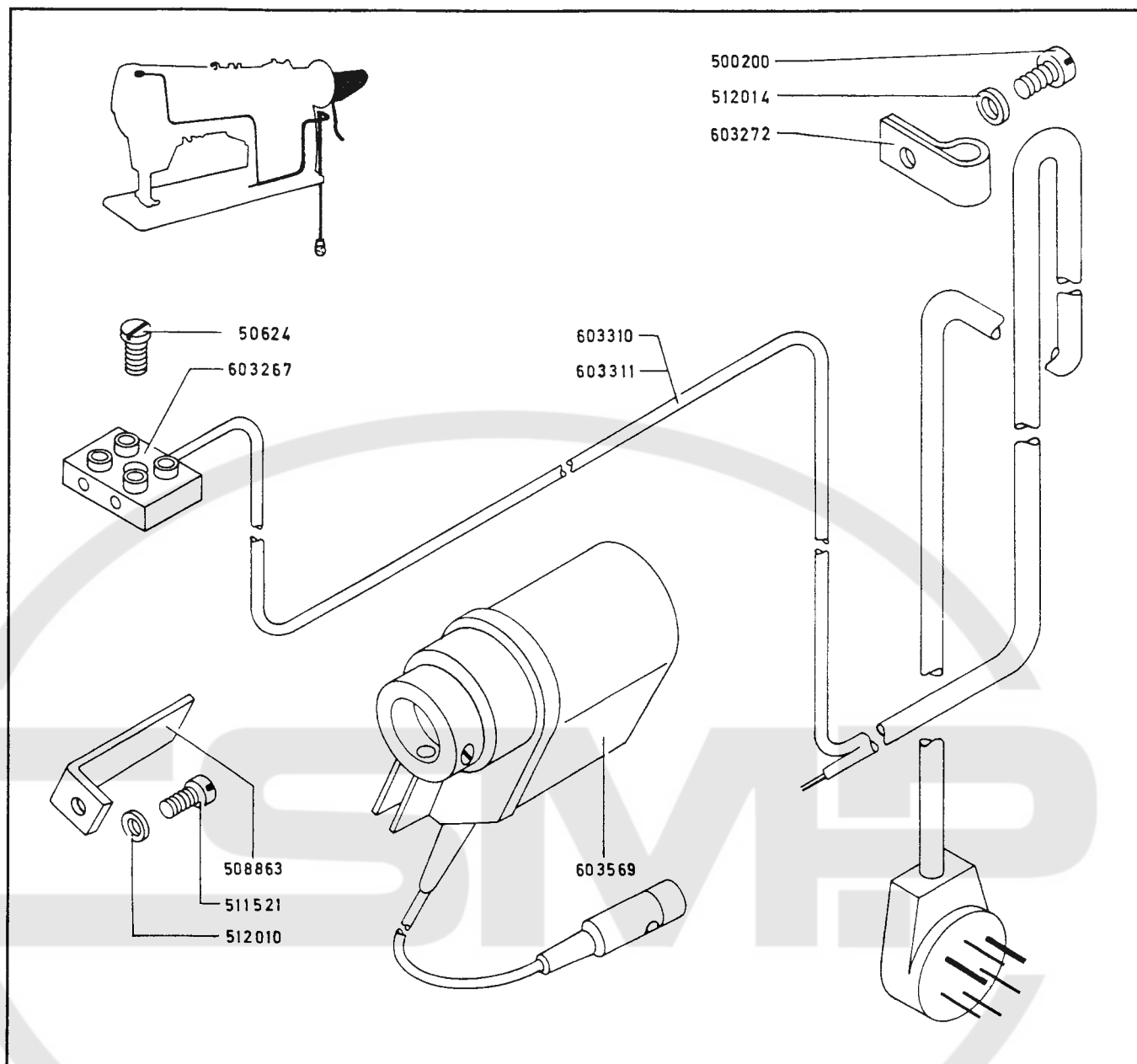
457 UTT - 400 (1170)

|            |                                                                                                                    |
|------------|--------------------------------------------------------------------------------------------------------------------|
| 263550     | THREAD PULLER CONNECTING ROD RETAINING RING WASHER                                                                 |
| 500191-850 | THREAD PULLER RELEASING SOLENOID MOUNTING SCREW (2) (457 G 41, 45 MACHINES ONLY)                                   |
| 500201-850 | THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET PLATE SCREW (2) (SHORT ARM MACHINE) (457 G 41, 45 MACHINES ONLY) |
| 500804     | THREAD PULLER CONNECTING ROD ADJUSTING SCREW                                                                       |
| 502744     | THREAD PULLER RETURN LEVER RETAINING RING                                                                          |
| 502963     | THREAD PULLER RETURN LEVER WASHER (2)                                                                              |
| 507063     | THREAD PULLER CONNECTING ROD RETAINING RING                                                                        |
| 507063     | THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING RING                                                                 |
| 507063     | THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL RETAINING RING                                                  |
| 508850     | THREAD PULLER ACTUATING MECHANISM WITH 502744, 502963, 508851, 508852, 508853 AND 508854                           |
| 508851     | HOOK SHAFT GEAR BOX COVER                                                                                          |
| 508852     | THREAD PULLER RETURN LEVER                                                                                         |
| 508853     | THREAD PULLER ACTUATING SPRING                                                                                     |
| 508854     | THREAD PULLER RETURN LEVER BUSHING                                                                                 |
| 508857     | THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET                                                                  |
| 508858     | THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL                                                                 |
| 508859     | THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL RETURN SPRING                                                   |
| 508860     | THREAD TRIMMER CONTROL CAM FOLLOWER WITH 512043                                                                    |
| 508861     | THREAD TRIMMER CONTROL CAM POSITIONING COLLAR WITH TWO 511543                                                      |

|            |                                                                                                                                                           |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 508862     | THREAD TRIMMER CONTROL CAM WITH TWO 511543                                                                                                                |
| 508866     | THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET CPL. NOS. 508857, 508858, 508859, 508860, 512024, 603275 AND TWO EACH 507063, 511555, 512011 AND 512044 |
| 508981     | THREAD PULLER RELEASING SOLENOID COVER                                                                                                                    |
| 508992     | THREAD PULLER CONNECTING ROD (SHORT ARM MACHINE) (457 G 41, 45 MACHINES ONLY)                                                                             |
| 508993     | THREAD PULLER CONNECTING ROD (LONG ARM MACHINE) EXCEPT FOR THE 457 G 41, 45 MACHINES                                                                      |
| 509075     | THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET PLATE (SHORT ARM MACHINE) (457 G 41, 45 MACHINES ONLY)                                                  |
| 511543-850 | THREAD TRIMMER CONTROL CAM POSITIONING COLLAR SET SCREW (2)                                                                                               |
| 511543-850 | THREAD TRIMMER CONTROL CAM SET SCREW (2)                                                                                                                  |
| 511555-850 | THREAD PULLER RELEASING SOLENOID MOUNTING SCREW (2)                                                                                                       |
| 511904-850 | THREAD PULLER CONNECTING ROD ADJUSTING SCREW LOCK NUT                                                                                                     |
| 512011     | THREAD TRIMMER CONTROL CAM FOLLOWER SPACER                                                                                                                |
| 512011     | THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL WASHER                                                                                                 |
| 512024     | THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL ROLL PIN                                                                                               |
| 512043     | THREAD TRIMMER CONTROL CAM FOLLOWER PIN                                                                                                                   |
| 512044     | THREAD PULLER RELEASING SOLENOID MOUNTING SCREW LOCK WASHER (2)                                                                                           |
| 603275     | THREAD PULLER RELEASING SOLENOID                                                                                                                          |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



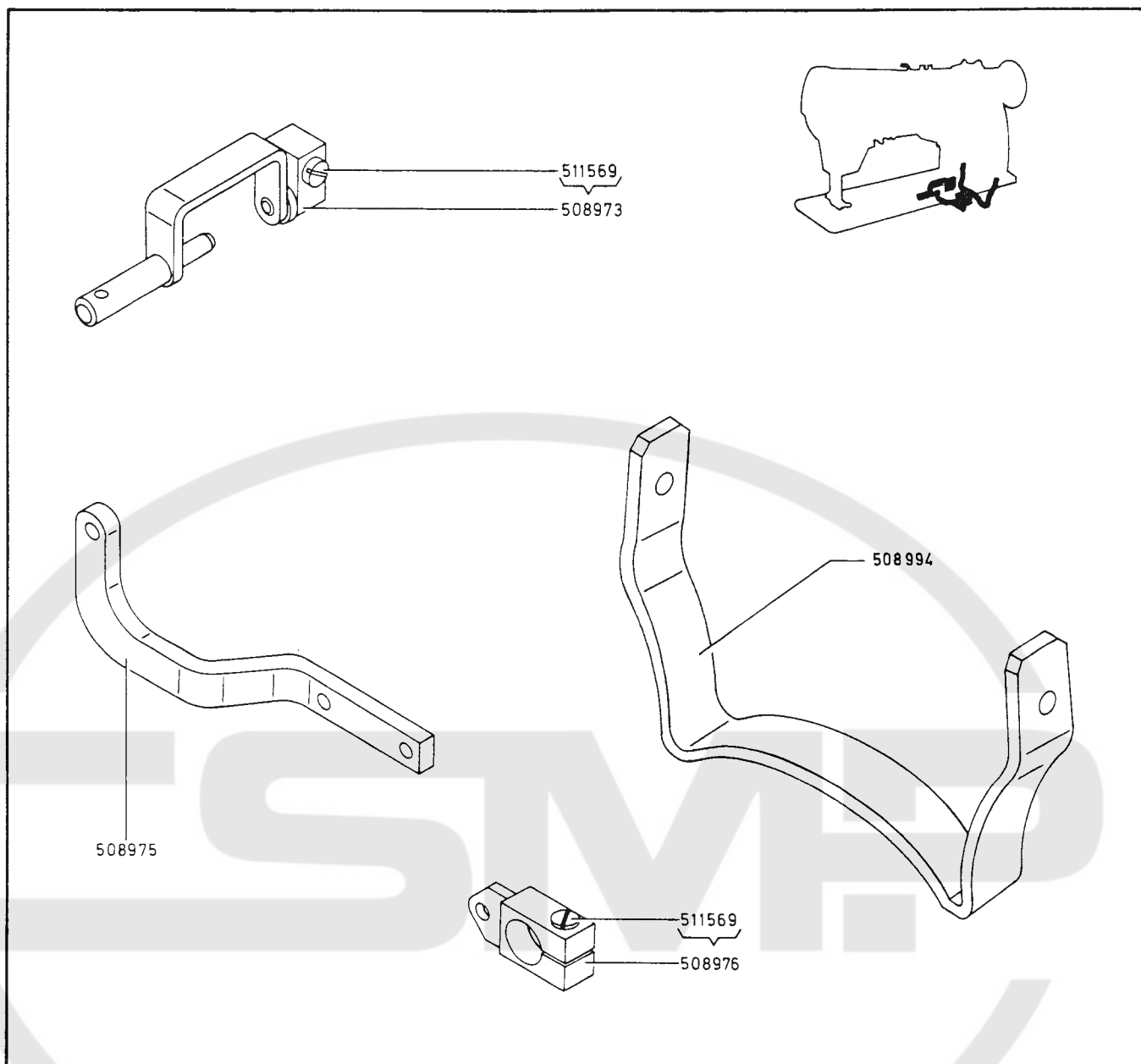
457 UTT - 500 (1170)

|            |                                            |
|------------|--------------------------------------------|
| 50624-833  | ELECTRIC TERMINAL SECURING SCREW           |
| 500200-850 | CABLE CLAMP SCREW                          |
| 508863     | SYNCHRONIZER BRACKET                       |
| 511521-850 | SYNCHRONIZER BRACKET SECURING SCREW        |
| 512010     | SYNCHRONIZER BRACKET SECURING SCREW WASHER |
| 512014     | CABLE CLAMP SCREW WASHER                   |
| 603267     | ELECTRIC TERMINAL (UPPER)                  |

|        |                                                                        |
|--------|------------------------------------------------------------------------|
| 603272 | CABLE CLAMP (LARGE)                                                    |
| 603310 | WIRE HARNESS (SHORT ARM MACHINE) (457 G 41, 45 MACHINES ONLY)          |
| 603311 | WIRE HARNESS (LONG ARM MACHINE) (EXCEPT FOR THE 457 G 41, 45 MACHINES) |
| 603569 | COMMUTATOR SENSOR                                                      |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



457 UTT - 600 (1170)

|        |                                                                                                           |
|--------|-----------------------------------------------------------------------------------------------------------|
| 508973 | FEED REGULATING CONNECTION SHAFT BRACKET WITH 511569 (457 G 403, 413, 433 MACHINES ONLY)                  |
| 508975 | FEED REGULATING SHAFT INDICATOR LEVER FOOT CONTROL SHIFTING LEVER (DIFFERENTIAL) (457 G 413 MACHINE ONLY) |
| 508976 | DIFFERENTIAL REGULATING FOOT CONTROL SHAFT CRANK WITH 511569 (457 G 413 MACHINE ONLY)                     |

|            |                                                                                          |
|------------|------------------------------------------------------------------------------------------|
| 508994     | MACHINE LEG (REAR) (SHORT ARM MACHINE) (457 G 41, 45 MACHINES ONLY)                      |
| 511569-850 | FEED REGULATING CONNECTION SHAFT BRACKET PINCH SCREW (457 G 403, 413, 433 MACHINES ONLY) |
| 511569-850 | DIFFERENTIAL REGULATING FOOT CONTROL SHAFT CRANK PINCH SCREW (457 G 413 MACHINES ONLY)   |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



457 UTT - 700 (1170)

## ACCESSORIES

|        |                |
|--------|----------------|
| 512045 | HEXAGON WRENCH |
| 512046 | HEXAGON WRENCH |

| PART NO. | DESCRIPTION |
|----------|-------------|
|----------|-------------|

| PART NO. | DESCRIPTION |
|----------|-------------|
|----------|-------------|