

A large, light gray watermark of the Singer logo is centered on the page. It features a semi-circular arc at the top and bottom, with the word "SINGER" in a bold, sans-serif font in the middle. Below "SINGER" is the text "457U405,U425,U435" in a smaller, bold, sans-serif font. At the bottom of the arc is the word "CSMP" in a large, bold, sans-serif font.

SINGER

457U405,U425,U435

CSMP

ILLUSTRATED

PARTS LIST

FOR

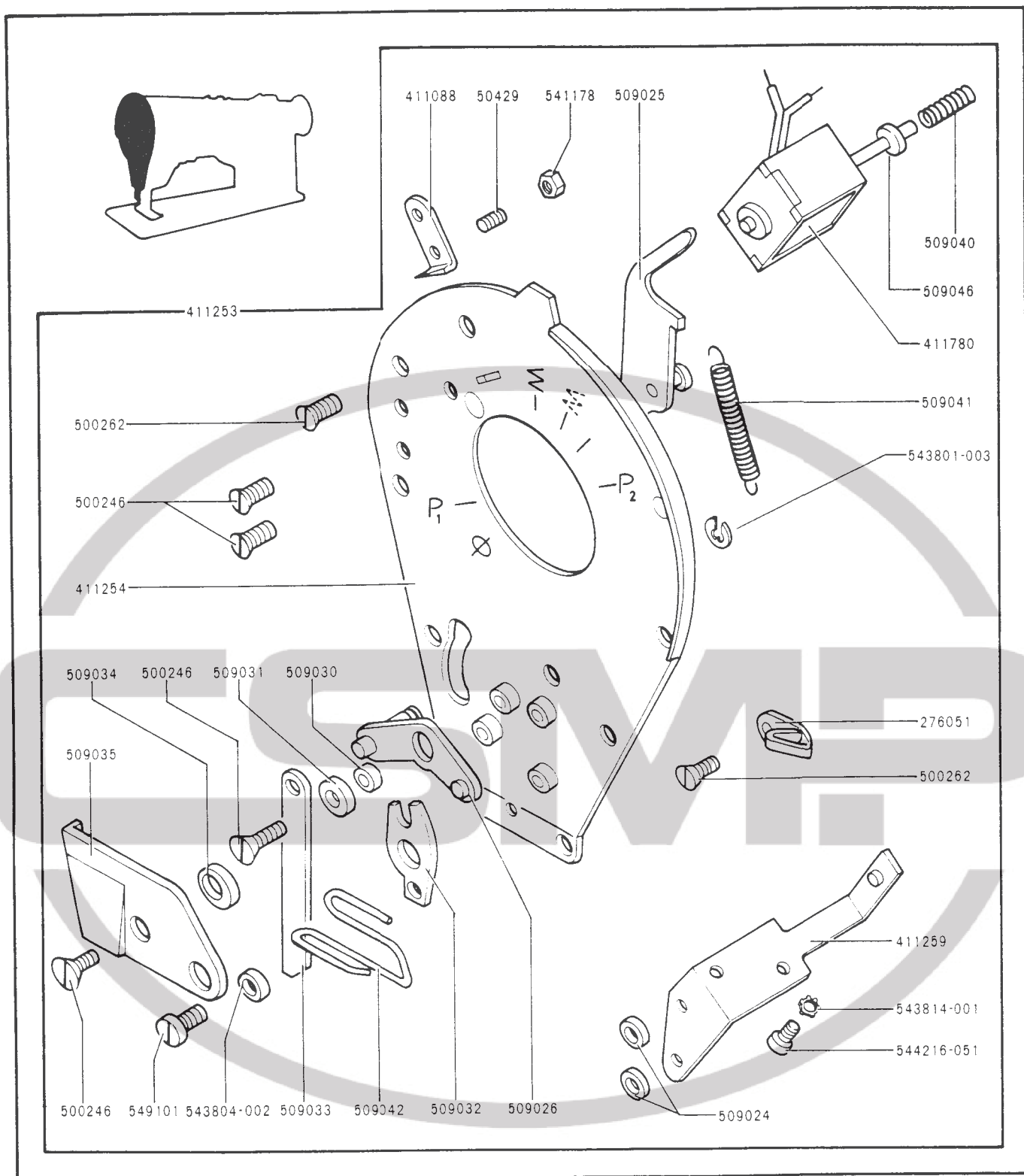
SINGER*

MACHINE

457U405

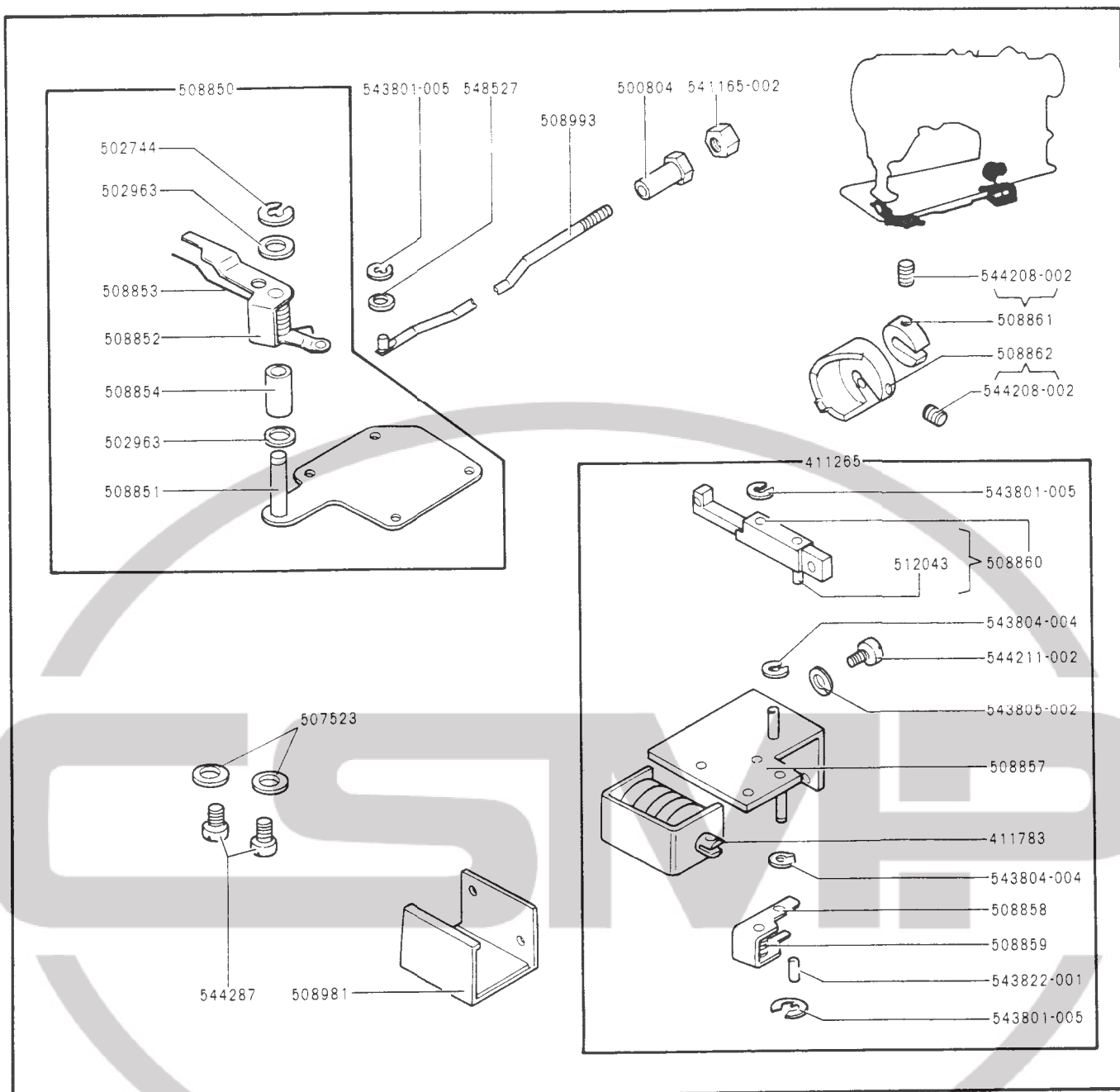
457U425

457U435

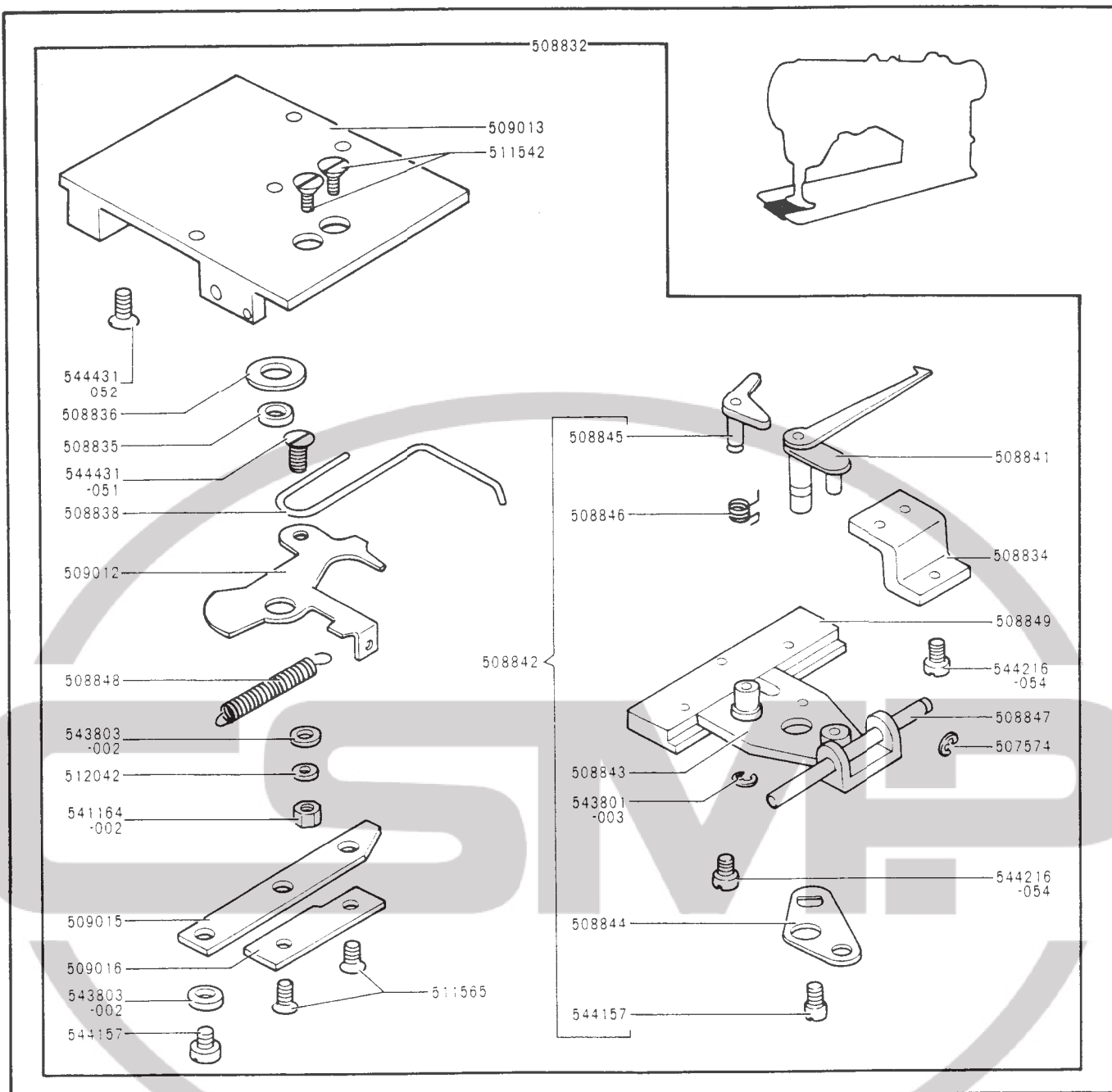


50429-833	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW
276051	THREAD CUTTER THREAD GUIDE (ON FACE PLATE)
411088	THREAD CUTTER (ON FACE PLATE)
411253	FACE PLATE CPL. 504019, 276051, 411088, 411254, 411259, 411780, 509025, 509026, 509030 TO 509035, 509040 TO 509042, 509046, 541178, 543801-003, 543804-002, 549101 TWO ESCH 500262, 504024, 543814-001, 544216-051 AND FOUR 500246
411254	FACE PLATE
411259	FACE PLATE SOLENOID BRACKET
411780	FACE PLATE SOLENOID
500246-850	FACE PLATE SCREW
500246-850	FACE PLATE COVER PLATE SCREW
500246-850	FACE PLATE SOLENOID BRACKET SCREW (2)
500262-833	THREAD CUTTER THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER SCREW

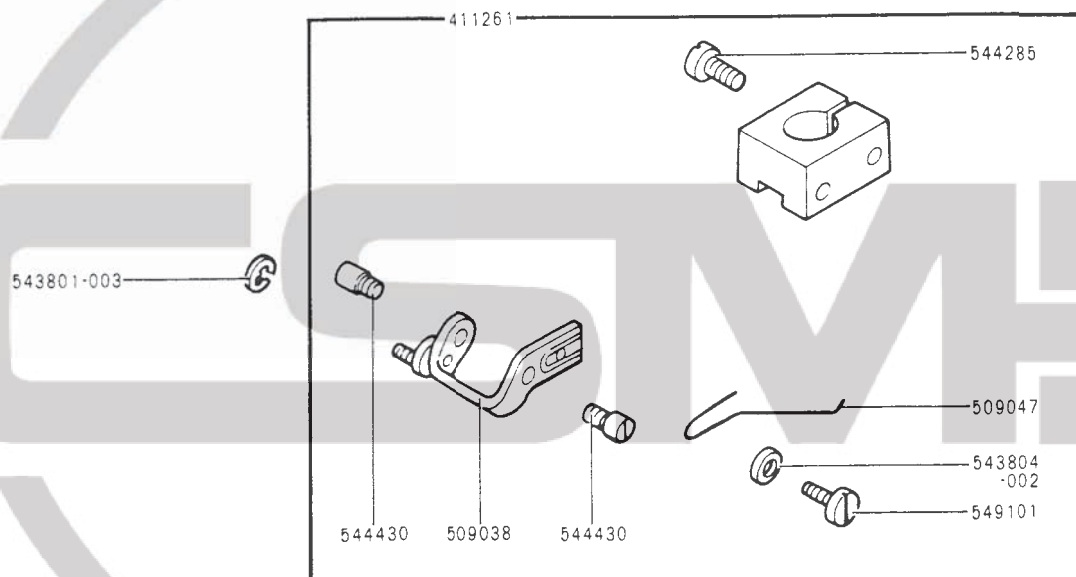
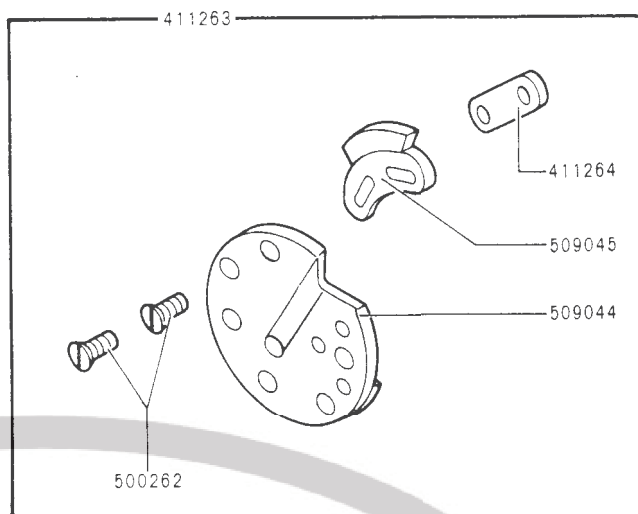
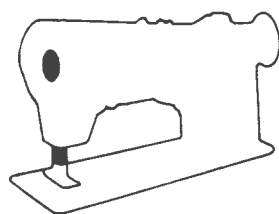
509024	FACE PLATE SOLENOID BRACKET WASHER (2)
509025	FACE PLATE TRIP PAWL
509026	FACE PLATE LEVER
509030	FACE PLATE WASHER
509031	FACE PLATE WASHER
509032	FACE PLATE LEVER
509033	FACE PLATE CONNECTION LINK
509034	FACE PLATE ECCENTRIC DISC
509035	FACE PLATE COVER PLATE
509040	FACE PLATE PRESSURE SPRING (COIL)
509041	FACE PLATE RETURN SPRING (COIL)
509042	FACE PLATE THREAD PULLER
509046	FACE PLATE STUD
543801-003	FACE PLATE TRIP PAWL SAFETY WASHER
543804-002	FACE PLATE THREAD PULLER WASHER
543814-001	FACE PLATE SOLENOID THRUST WASHER (2)



411265	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET CPL. NOS. 411783, 508857 TO 508860, 543822-001, TWO EACH 543801-005, 543804-004, 543805-002 AND 544211-002	508862	THREAD TRIMMER CONTROL CAM WITH TWO 544208-002
411783	THREAD PULLER RELEASING SOLENOID	508981	THREAD PULLER RELEASING SOLENOID COVER
500804	THREAD PULLER CONNECTING ROD ADJUSTING SCREW	508993	THREAD PULLER CONNECTING ROD
502744	THREAD PULLER RETURN LEVER RETAINING RING	512043	THREAD TRIMMER CONTROL CAM FOLLOWER PIN
502963	THREAD PULLER RETURN LEVER WASHER (2)	543801-005	THREAD PULLER CONNECTING ROD RETAINING RING
507523	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET SCREW WASHER(2)	543801-005	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING RING
508850	THREAD PULLER ACTUATING MECHANISM WITH 502744, 508851, 508852, 508853, 508854 AND TWO 502963	543801-005	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL RETAINING RING
508851	HOOK SHAFT GEAR BOX COVER	543804-004	THREAD TRIMMER CONTROL CAM FOLLOWER SPACER
508852	THREAD PULLER RETURN LEVER	543804-004	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL WASHER
508853	THREAD PULLER ACTUATING SPRING	543822-001	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL ROLL PIN
508854	THREAD PULLER RETURN LEVER BUSHING	543805-002	THREAD PULLER RELEASING SOLENOID MOUNTING SCREW
508857	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET	541165-002	LOCK WASHER (2)
508858	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL	544211-002	THREAD PULLER CONNECTING ROD ADJUSTING SCREW LOCK NUT
508859	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL RETURN SPRING	544208-002	THREAD TRIMMER CONTROL CAM POSITIONING COLLAR SET SCREW (2)
508860	THREAD TRIMMER CONTROL CAM FOLLOWER WITH 512043	544208-002	THREAD TRIMMER CONTROL CAM SET SCREW (2)
508861	THREAD TRIMMER CONTROL CAM POSITIONING COLLAR WITH TWO 544208-002	544211-002	THREAD PULLER RELEASING SOLENOID MOUNTING SCREW (2)
		544287	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET SCREW
		548527	THREAD PULLER CONNECTING ROD RETAINING RING WASHER

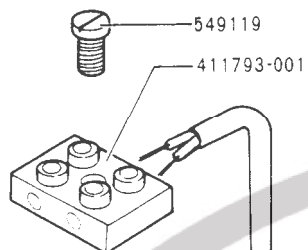
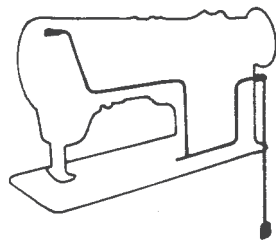


507574	THREAD PULLER CARRIAGE SHAFT RETAINING RING	508846	KNIFE OPENING PAWL RETURN SPRING
508832	THREAD PULLING AND TRIMMING UNIT CPL. NOS. 507574, 508834, 508835, 508836, 508838, 508841, 508842, 508847, 508848, 508849, 509012, 509013, 509015, 509016, 512042, 541164-002, 544157, 544431-051, 544431-052 AND TWO EACH 511542, 511565, 543803-002 AND 544216-054	508847	THREAD PULLER CARRIAGE SHAFT
508834	PIVOTING KNIFE STOP	508848	PIVOTING KNIFE BIAS SPRING
508835	PIVOTING KNIFE BUSHING	508849	THREAD PULLER CARRIAGE RETAINING PLATE
508836	PIVOTING KNIFE SPACER	509012	PIVOTING KNIFE
508838	THREAD POSITIONING WIRE	509013	BED SLIDE
508841	THREAD PULLER FINGER	509015	COUNTER KNIFE
508842	THREAD PULLER CARRIAGE CPL. NOS. 508843 TO 508846, AND 544157, 543801-003 AND TWO 544216-054	509016	COUNTER KNIFE RETAINING PLATE
508843	THREAD PULLER CARRIAGE	511542-850	PIVOTING KNIFE STOP SECURING SCREW (2)
508844	THREAD PULLER FINGER STOP PLATE	511565-850	KNIFE RETAINING PLATE SECURING SCREW (2)
508845	KNIFE OPENING PAWL	512042	THREAD POSITIONING WIRE TENSION WASHER
		541164-002	THREAD POSITIONING WIRE SECURING NUT
		543801-003	KNIFE OPENING PAWL RETAINING RING
		543803-002	THREAD POSITIONING WIRE WASHER (2)
		544216-054	BED SLIDE SECURING SCREW (2)
		544431-051	THREAD POSITIONING WIRE SECURING SCREW
		544431-052	THREAD PULLER CARRIAGE RETAINING PLATE SECURING SCREW (2)



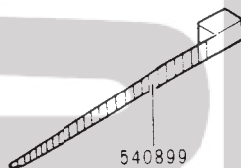
411261	CLAMPING PIECE CPL. NOS. 509038, 509047, 533804-002, 544285, 549101 AND TWO 544430
411263	ROTARY TAKE UP MOUNTING DISC CPL. NOS. 411264, 509044, 509045 AND TWO EACH 500262
411264	ROTARY TAKE UP MOUNTING DISC CATCH NUT
500262-833	ROTARY TAKE UP MOUNTING DISC SCREW (2)
509038	CLAMPING PIECE YOKE
509044	ROTARY TAKE UP MOUNTING DISC

509045	ROTARY TAKE UP MOUNTING DISC CATCH
509047	CLAMPING PIECE THREAD WIPER
543801-003	SAFETY WASHER
543804-002	TEREAD WIPER SCREW WASHER
544285	CLAMPING PIECE SCREW
544430	CLAMPING PIECE YOKE SCREW (2)
549101	THREAD WIPER SCREW



411713

411712



540899

542766-002

408572



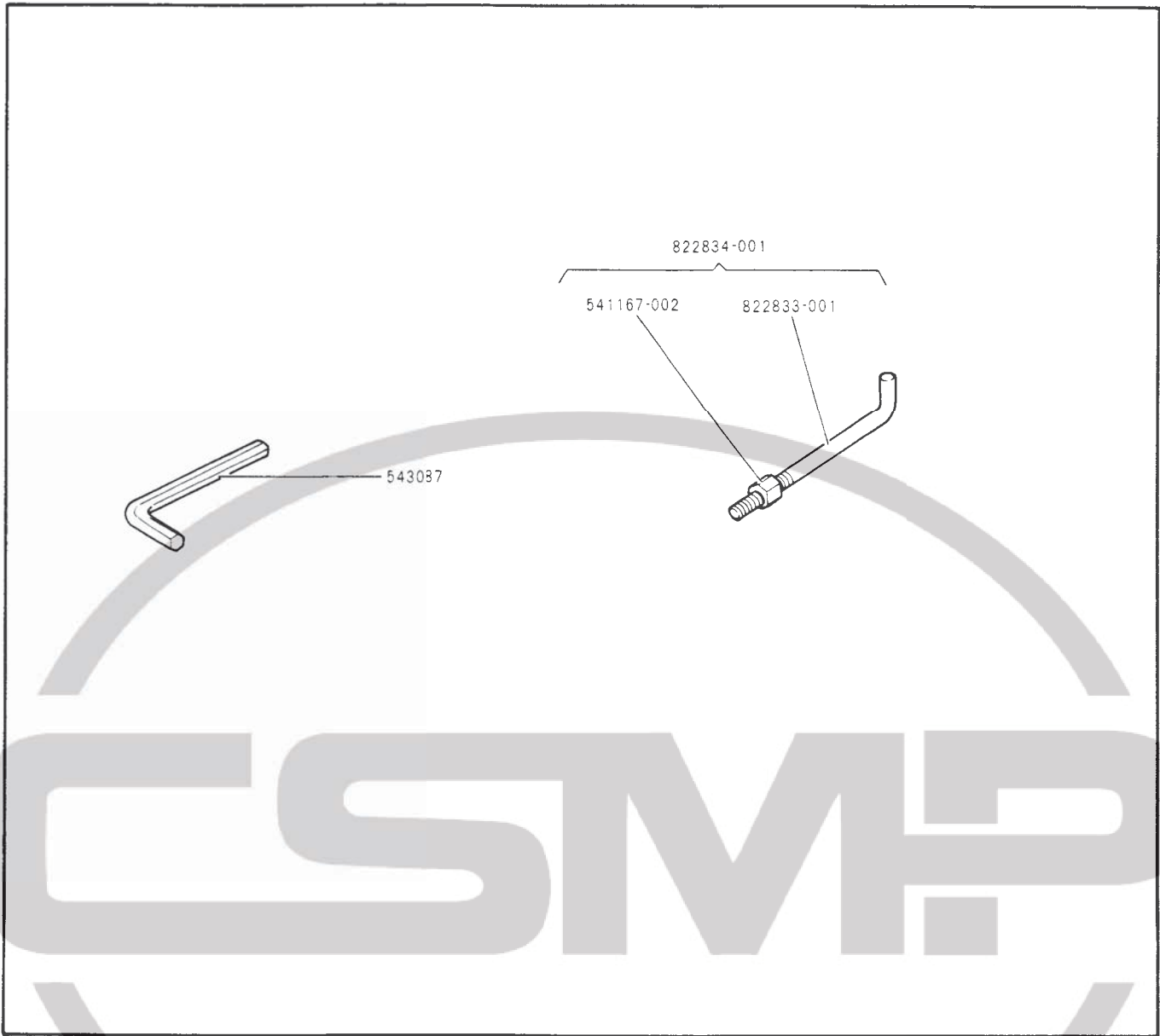
544216-004

408572 CABLE CLAMP SCREW WASHER
411712 WIRE HARNESS (LONG)
411713 WIRE HARNESS (SHORT)
411793-001 ELECTRIC TERMINAL (UPPER)

540899 CABLE RETAINER
542766-002 CABLE CLAMP
544216-004 CABLE CLAMP SCREW
549119 ELECTRIC TERMINAL SECURING SCREW

PART NO. DESCRIPTION

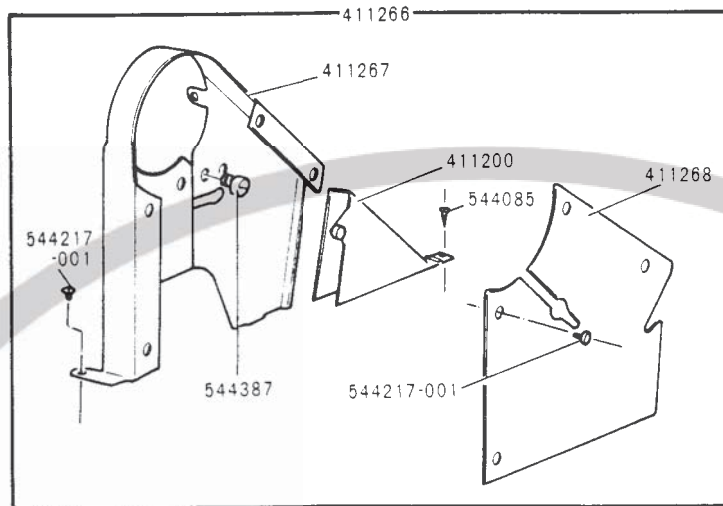
PART NO. DESCRIPTION



ACCESSORIES

541167-002	SENSOR ANTI-ROTATION ROD NUT
543087	HEXAGON WRENCH
822833-001	SENSOR ANTI-ROTATION ROD
822834-001	SENSOR ANTI-ROTATION ROD WITH NUT

OPTIONAL PARTS



411200	BELT GUARD (LOWER)
411266	BELT GUARD CPL. NOS.. 411200, 411267, 411268.
	544387 TWO 544085 AND EIGHT 544217-001
411267	BELT GUARD
411268	BELT GUARD PLATE

544085	BELT GUARD (LOWER) SCREW (WOOD) (2)
544217-001	BELT GUARD SCREW (SMALL) (4)
544217-001	BELT GUARD PLATE SCREW (4)
544387	BELT GUARD SCREW (LARGE)