

A large, light gray watermark of the Singer logo is centered on the page. It features a semi-circular arc at the top and bottom, with the word "SINGER" in a bold, sans-serif font in the middle. Below "SINGER" is the text "457U135,U140" in a smaller, bold, sans-serif font. The entire logo is partially obscured by the text of the first block.

SINGER
457U135,U140

ILLUSTRATED

PARTS LIST

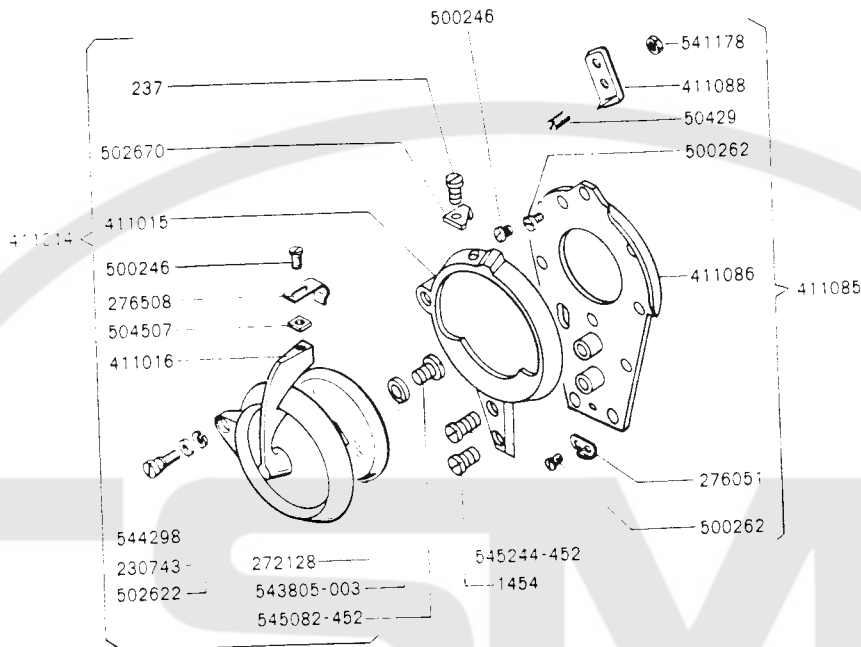
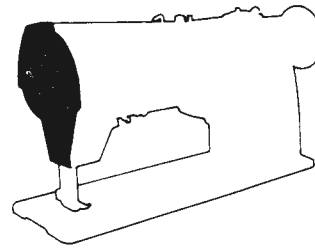
FOR

SINGER*

MACHINE

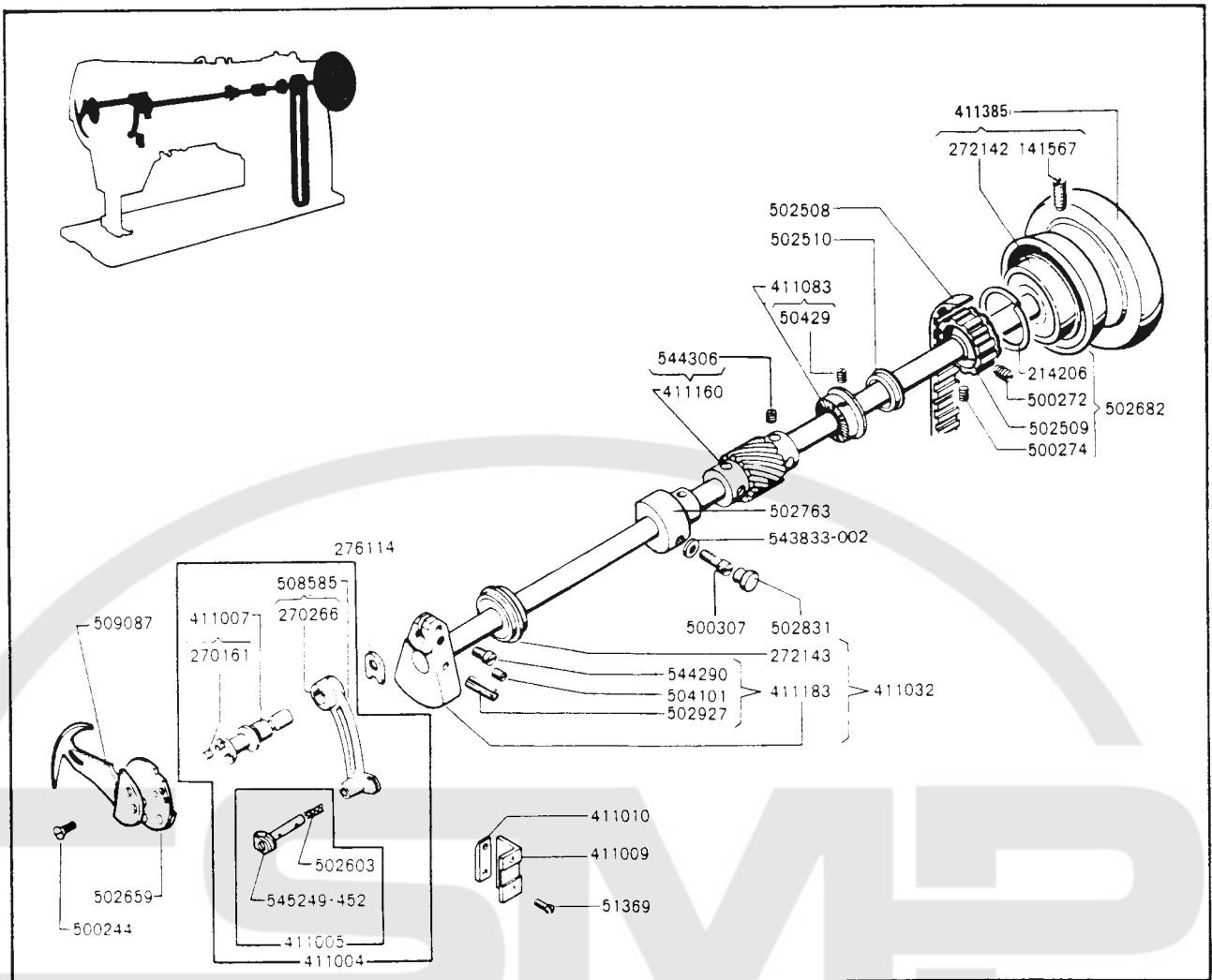
457U135

457U140



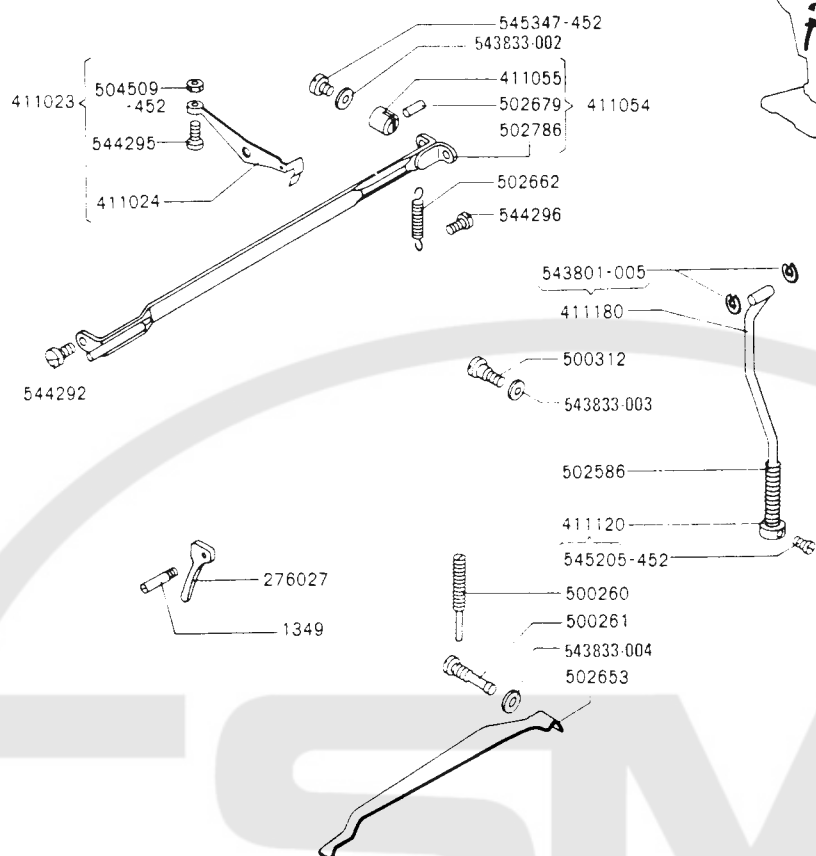
237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW
1454-850	ROTARY TAKE-UP GUARD SCREW (SHORT)
50429-833	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW
230743	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
272128	ROTARY TAKE-UP GUARD COVER WINDOW
276051	THREAD GUIDE (ON FACE PLATE)
276508	ROTARY TAKE-UP GUARD SPRING CATCH
411014	ROTARY TAKE-UP GUARD CPL. NOS., 237, 230743, 272128, 276508, 411015, 500246, 502622, 502670, 504507, 543805-003, 544298 AND 545082-452
411015	ROTARY TAKE-UP GUARD
411016	ROTARY TAKE-UP GUARD COVER
411085	FACE PLATE CPL. NOS., 50429, 276051, 411086, 411088, 541178 AND TWO 500262

411086	FACE PLATE
411088	THREAD CUTTER (ON FACE PLATE)
500246-850	FACE PLATE SCREW (8)
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER (ON FACE PLATE) SCREW
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
504507	SPRING CATCH SCREW NUT
541178	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
543805-003	ROTARY TAKE-UP COVER WINDOW WASHER
544298	ROTARY TAKE-UP GUARD HINGE SCREW
545082-452	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
545244-452	ROTARY TAKE-UP GUARD SCREW (LONG)



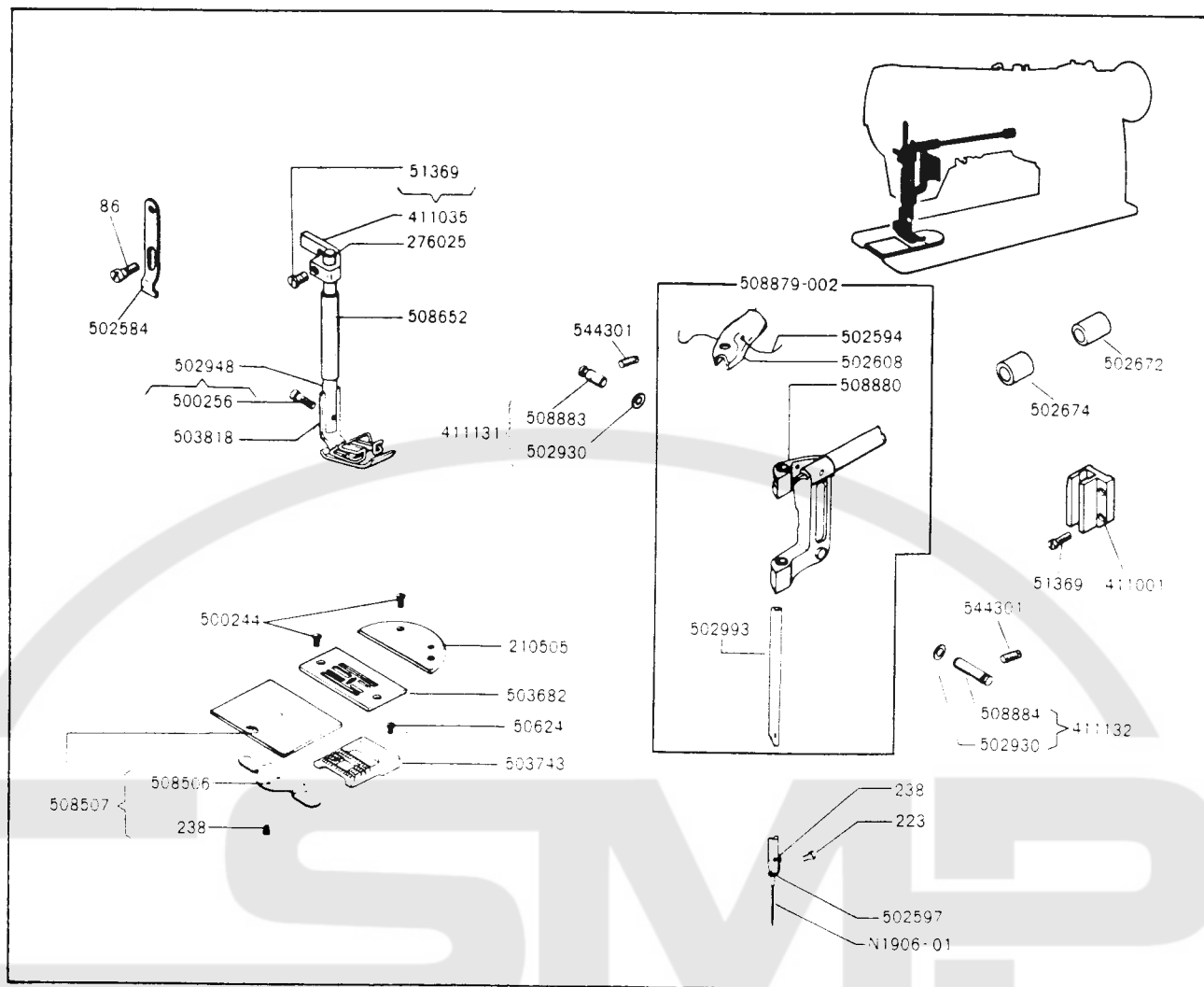
50429-833	BOBBIN WINDER DRIVING WHEEL SCREW(2)
51369-850	NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW(2)
141567-833	MACHINE PULLEY SET SCREW(2)
214206	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE
270161	NEEDLE BAR CRANK STUD PIN
270266	NEEDLE BAR CONNECTING LINK NEEDLE BEARING
272142	MACHINE PULLEY BALL BEARING
272143	ARM SHAFT BALL BEARING
276114	NEEDLE BAR CONNECTING LINK THRUST WASHER
411004	NEEDLE BAR CONNECTING STUD, CONNECTING LINK CPL. NOS., 411005, 411007 AND 508585
411005	NEEDLE BAR CONNECTING STUD WITH 502603 AND 545249-452
411007	NEEDLE BAR CRANK STUD WITH 270161
411009	NEEDLE BAR CONNECTING LINK GUIDE BLOCK
411010	NEEDLE BAR CONNECTING LINK CLAMP PLATE
411032	ARM SHAFT CPL. NOS., 272143 AND 411183
411083	BOBBIN WINDER DRIVING WHEEL WITH TWO 50429
411160	NEEDLE VIBRATING WORM GEAR WITH FOUR 544306
411183	ARM SHAFT AND NEEDLE BAR CRANK WITH 502927, 504101 AND 544290

411385	MACHINE PULLEY WITH 272142 AND TWO 141567
500244	ROTARY TAKE-UP SCREW(2)
500272-830	ARM SHAFT CONNECTION BELT PULLEY SET SCREW
500274-833	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW
500307-850	ARM SHAFT BUSHING (CENTER) SCREW
502508	ARM SHAFT CONNECTION BELT
502509	ARM SHAFT CONNECTION BELT PULLEY
502510	ARM SHAFT OIL SHIELD
502603	NEEDLE BAR CONNECTING STUD OIL WICK
502659	ROTARY TAKE-UP MOUNTING DISC
502682	ARM SHAFT CONNECTION BELT PULLEY CPL. NOS., 214206, 500272, 500274 AND 502509
502763	ARM SHAFT BUSHING (CENTER)
502831	ARM SHAFT BUSHING (CENTER) SCREW PLUG
504101	NEEDLE BAR CRANK STUD POSITION SCREW
508585	NEEDLE BAR CONNECTING LINK WITH 270266
509087	ROTARY TAKE-UP
543833-002	ARM SHAFT BUSHING (CENTER) SCREW GASKET
544290	NEEDLE BAR CRANK STUD PINCH SCREW
544306	NEEDLE VIBRATING WORM GEAR SET SCREW(4)
545249-452	NEEDLE BAR CONNECTING STUD SCREW



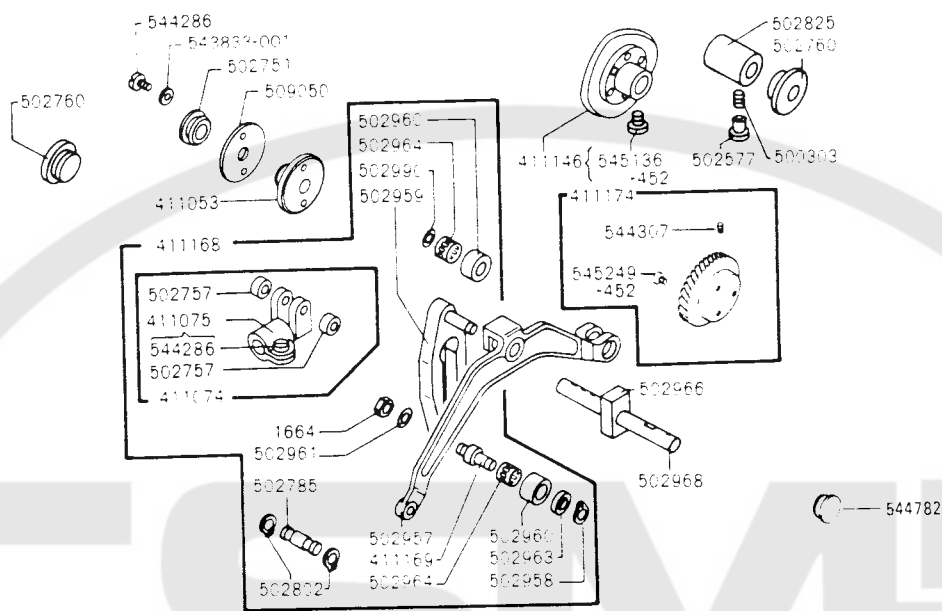
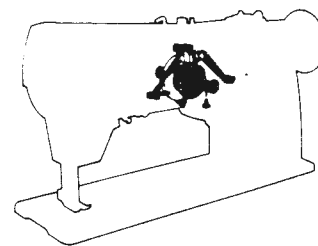
1349-850 PRESSER BAR LIFTER HINGE SCREW
 276027 PRESSER BAR LIFTER
 411023 TENSION RELEASER CPL. NOS., 411024,
 504509-452 AND 544295
 411024 TENSION RELEASER
 411054 KNEE LIFTER ROCK FRAME CPL. NOS., 411055,
 502679 AND 502786
 411055 KNEE LIFTER ROCK FRAME HINGE STUD
 411120 KNEE LIFTER LIFTING ROD SPRING COLLAR
 WITH 545205-452
 411180 KNEE LIFTER LIFTING ROD WITH TWO
 543801-005
 500260-833 PRESSER BAR SPRING ADJUSTING SCREW
 500261-850 PRESSER BAR SPRING SCREW STUD
 500312-850 LIGHT STUD HOLE SCREW PLUG (FOR UN-USED
 HOLE)
 502586 KNEE LIFTER LIFTING ROD SPRING

502653 PRESSER BAR SPRING
 502662 TENSION RELEASER SPRING
 502679 KNEE LIFTER ROCK FRAME HINGE STUD PIN
 502786 KNEE LIFTER ROCK FRAME
 504509-452 TENSION RELEASER ADJUSTING SCREW LOCK
 NUT
 543801-005 KNEE LIFTER LIFTING ROD GRIP RING (2)
 543833-002 KNEE LIFTER LOCK FRAME HINGE STUD
 GASKET
 543833-003 LIGHT STUD HOLE SCREW PLUG GASKET
 543833-004 PRESSER BAR SPRING SCREW STUD GASKET
 544292 KNEE LIFTER ROCK FRAME HINGE SCREW
 544295 TENSION RELEASER ADJUSTING SCREW
 544296 TENSION RELEASER HINGE SCREW
 545205-452 KNEE LIFTER LIFTING ROD COLLAR SET SCREW
 545347-452 KNEE LIFTER ROCK FRAME HINGE STUD LOCK
 SCREW

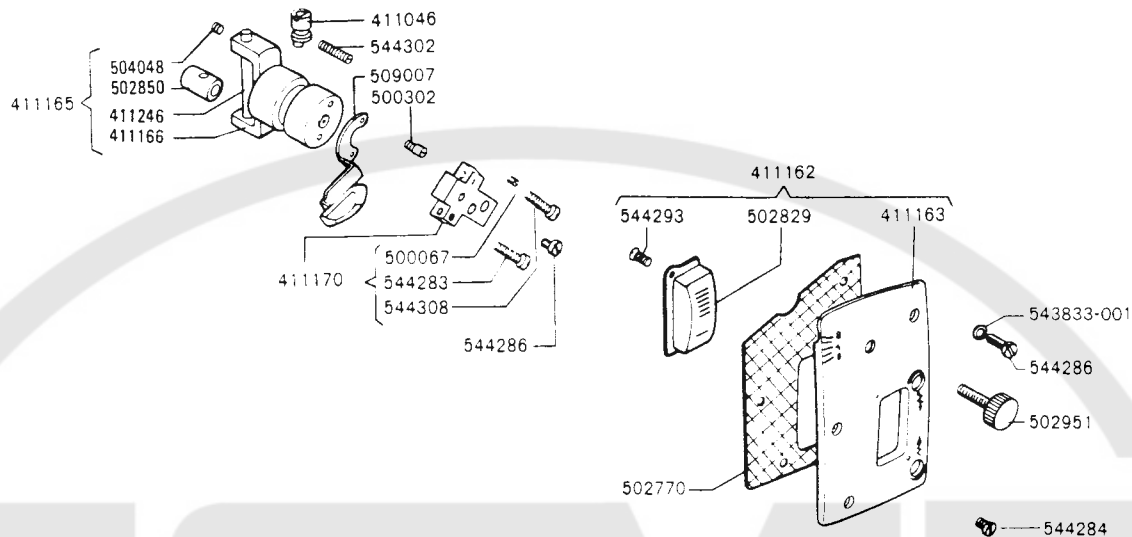
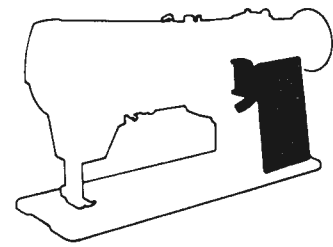


86-850	KNEE LIFTER LIFTING LINK SCREW
223	NEEDLE SET SCREW
238	NEEDLE BAR THREAD GUIDE SET SCREW
238	BED SLIDE SPRING SCREW (2)
* N1906-01	NEEDLE (CAT.NO. 1906-01, #14)
50624-833	FEED DOG SCREW (2)
51369-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)
51369-850	PRESSER BAR POSITION GUIDE PINCH SCREW
210505	BED PLATE
276025	PRESSER BAR BALL
411001	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
411035	PRESSER BAR POSITION GUIDE WITH 51369
411131	NEEDLE BAR YOKE GUIDE (REAR) CPL. NOS., 502930 AND 508883
411132	NEEDLE BAR YOKE GUIDE (FRONT) CPL. NOS., 502930 AND 508884
500244	BED PLATE SCREW (2)
500244	THROAT PLATE SCREW (2)
500256	PRESSER FOOT SCREW
502584	KNEE LIFTER LIFTING LINK

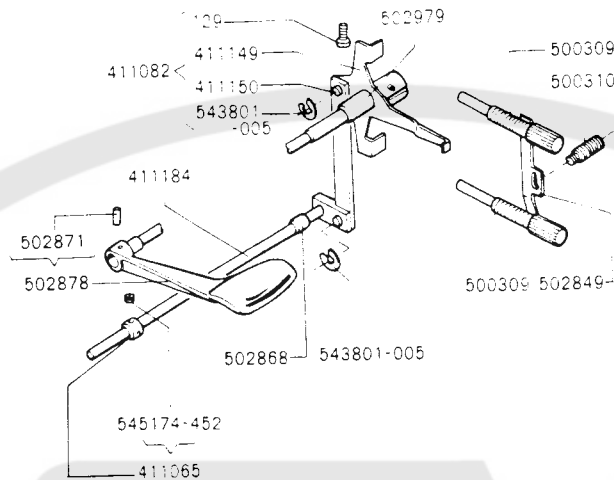
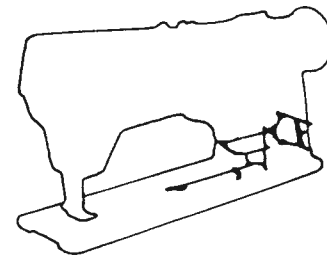
502594	NEEDLE BAR OIL FELT CORD
502597	NEEDLE BAR THREAD GUIDE
502608	NEEDLE BAR OIL FELT
502672	NEEDLE BAR YOKE BEARING (BACK)
502674	NEEDLE BAR YOKE BEARING (FRONT)
502930	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR) (2)
502948	PRESSER BAR WITH 500256
502993	NEEDLE BAR
• 503682	THROAT PLATE
• 503743	FEED DOG
• 503818	PRESSER FOOT
508506	BED SLIDE SPRING
508507	BED SLIDE WITH 508506 AND TWO 238
508652	PRESSER BAR BUSHING
508879-002	NEEDLE BAR YOKE CPL. NOS., 502594, 502608, 502993 AND 508880
508880	NEEDLE BAR YOKE
508883	NEEDLE BAR YOKE GUIDE (REAR)
508884	NEEDLE BAR YOKE GUIDE (FRONT)
544301	NEEDLE BAR YOKE GUIDE SET SCREW (2)



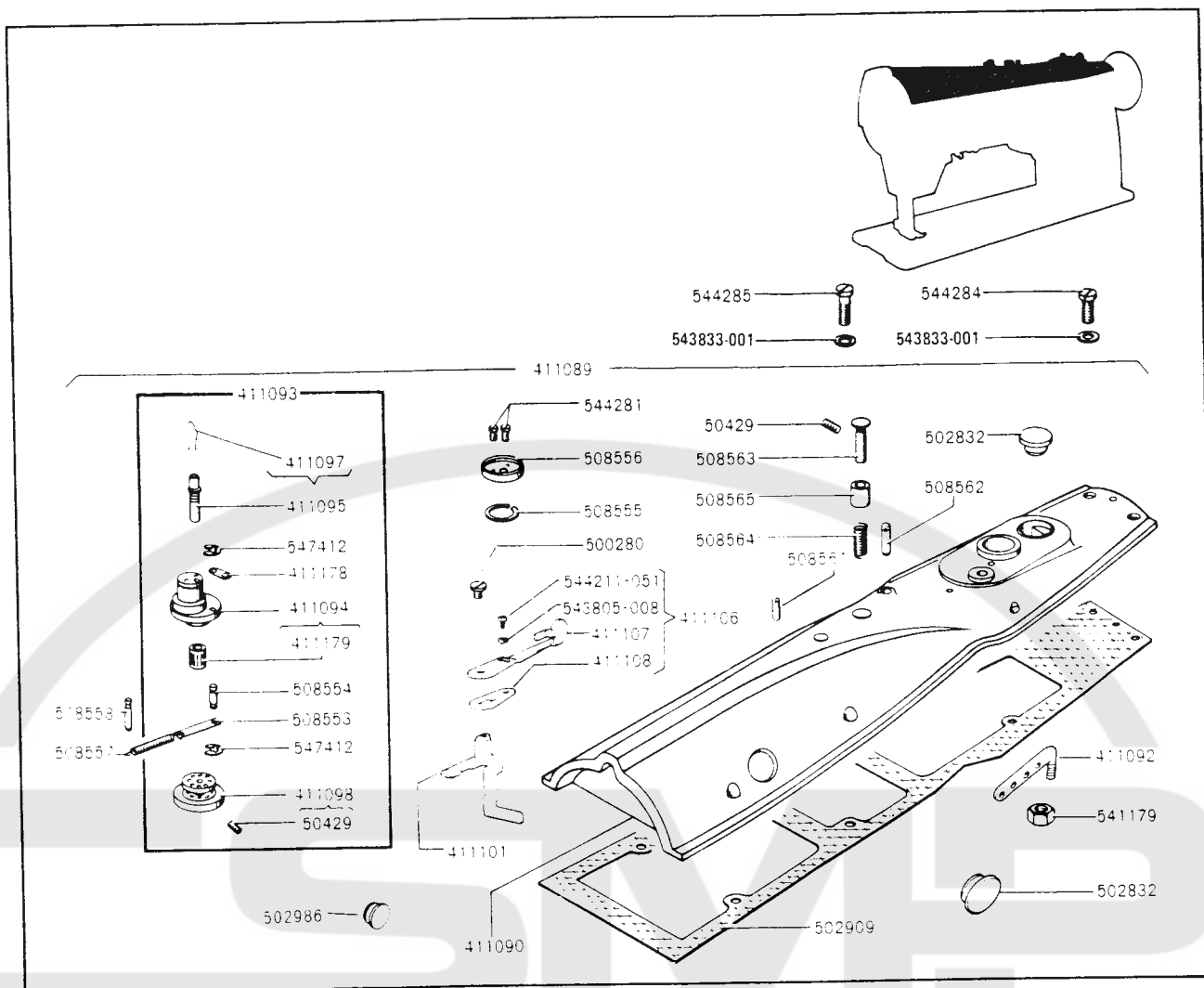
1664-850	NEEDLE VIBRATING CAM ROLLER STUD NUT	502802	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING (2)
411053	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK)	502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
411074	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075 AND TWO 502757	502957	NEEDLE BAR YOKE CONNECTING LINK
411075	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 544826	502958	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)
411146	NEEDLE VIBRATING CAM WITH TWO 545136-452	502959	NEEDLE VIBRATING CAM ROLLER GUIDE
411168	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 1664, 411074, 411169, 502785, 502957, 502959, 502961, 502963, 502990, TWO EACH 502802, 502958, 502960 AND 502964	502960	NEEDLE VIBRATING CAM ROLLER (2)
411169	NEEDLE VIBRATING CAM ROLLER STUD	502961	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER
411174	NEEDLE VIBRATING WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452	502963	NEEDLE VIBRATING CAM ROLLER STUD WASHER
500303-869	NEEDLE VIBRATING CFM SHAFT BUSHING (FRONT) SET SCREW	502964	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG	502966	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG	502968	NEEDLE VIBRATING CAM SHAFT
502757	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)	502990	NEEDLE VIBRATING CAM ROLLER SPRING WASHER
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG	509050	NEEDLE VIBRATING CAM SHAFT BUSHING SPACER
502760	ARM HOLE PLUG	543833-001	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) SCREW GASKET (2)
502785	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD	544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)
		544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
		544307	NEEDLE VIBRATING WORM WHEEL SET SCREW (2)
		544782	NEEDLE POSITION FINE ADJUSTMENT HOLE PLUG
		545136-452	NEEDLE VIBRATING CAM SET SCREW (2)
		545249-452	NEEDLE VIBRATING WORM WHEEL DISC SCREW (3)



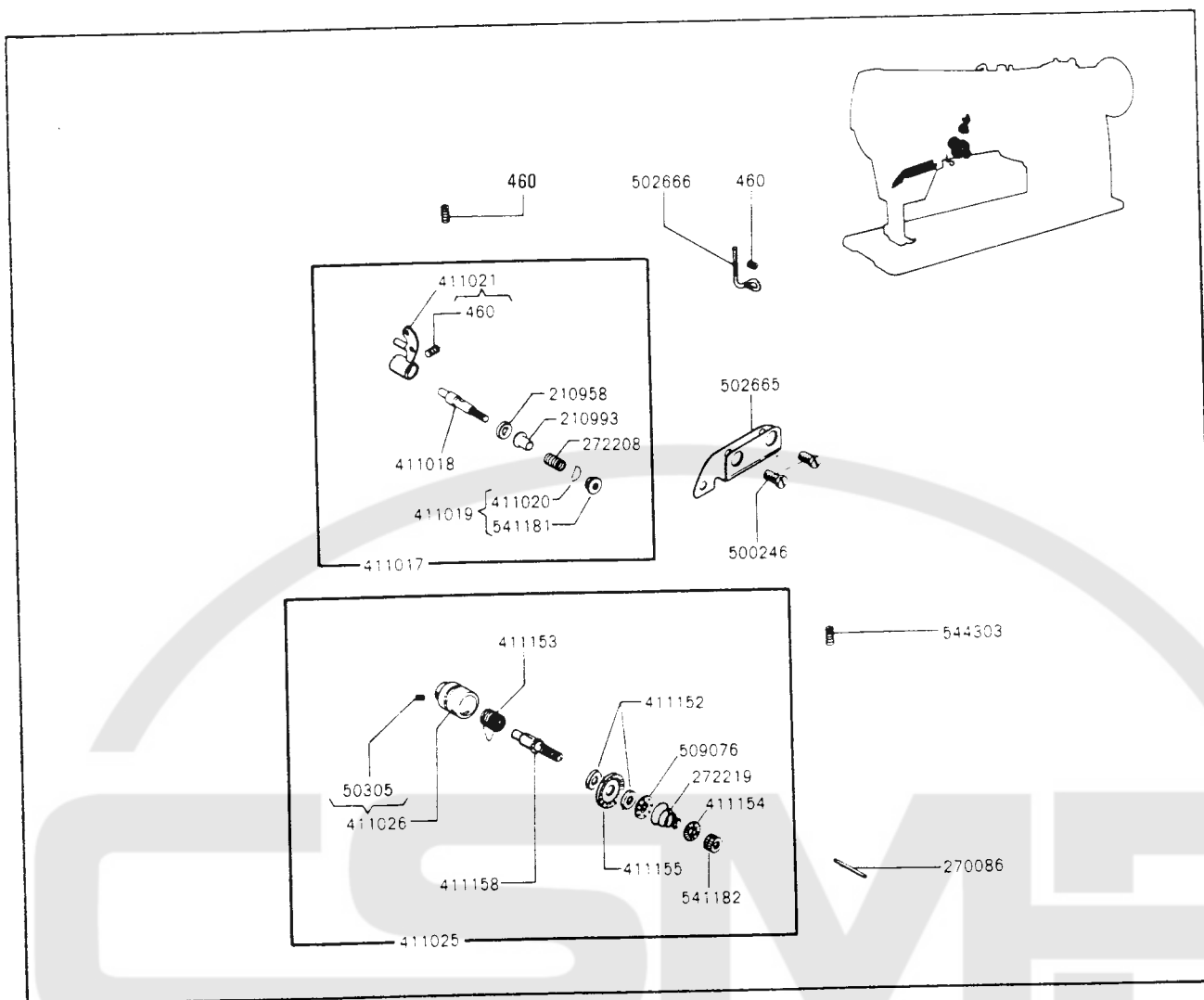
411046	NEEDLE POSITION ADJUSTING CAM REGULATING STUD	502829	STITCH LENGTH INDICATOR PLATE
* 411162	ARM COVER (FRONT) CPL. NOS., 411163, 502829 AND TWO 544293	502850	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING
* 411163	ARM COVER (FRONT)	502951-850	NEEDLE POSITION ADJUSTING CAM SET SCREW
411165	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME AND BLOCK CPL. NOS., 411166, 502850, 411246 AND TWO 504048	504048	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD SET SCREW (2)
411166	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME	509007	NEEDLE POSITION ADJUSTING LEVER
411170	NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET CPL. NOS., 544283, 544308 AND TWO 500067	543833-001	ARM COVER (FRONT) SCREW GASKET RING (3)
411246	NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD	544283	NEEDLE POSITION ADJUSTING CAM STOP SCREW (UPPER)
500067-833	NEEDLE POSITION ADJUSTING CAM STOP SCREW SET SCREW (2)	544284	ARM COVER (FRONT) PLUG SCREW
500302-850	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	544286	NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK BRACKET SCREW (2)
502770	ARM COVER (FRONT) GASKET	544286	ARM COVER (FRONT) SCREW (3)
		544293	STITCH LENGTH INDICATOR PLATE SCREW (2)
		544302	NEEDLE POSITION ADJUSTING CAM REGULATING STUD SET SCREW
		544308	NEEDLE POSITION ADJUSTING CAM STOP SCREW (LOWER)



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|--------------|---|--------------|--|
| • 129-850 | FEED REGULATING SHAFT INDICATOR LEVER SCREW | • 502849 | FEED REGULATING SHAFT INDICATOR STOP SCREW |
| • 411065 | FEED REGULATING CONNECTION SHAFT COLLAR WITH TWO 545174-452 | • 502868 | FEED REGULATING CONNECTION SHAFT BUSHING |
| • 411082 | FEED REGULATING SHAFT INDICATOR CPL. NOS., 129, 411149, 411150 AND 543801-005 | • 502871 | FEED REGULATING SHAFT LEVER POSITION PIN |
| • 411149 | FEED REGULATING SHAFT INDICATOR LEVER | • 502878 | FEED REGULATING SHAFT LEVER WITH 502871 |
| • 411150 | FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK | • 502979 | FEED REGULATING SHAFT SPACER |
| • 411184 | FEED REGULATING CONNECTION SHAFT | 543801-005 | FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER |
| • 500309-850 | FEED REGULATING SHAFT INDICATOR STOP SCREW (2) | 543801-005 | FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING |
| • 500310-833 | FEED REGULATING RETAINING SPRING SCREW | • 545174-452 | FEED REGULATING CONNECTION SHAFT COLLAR SET SCREW (2) |

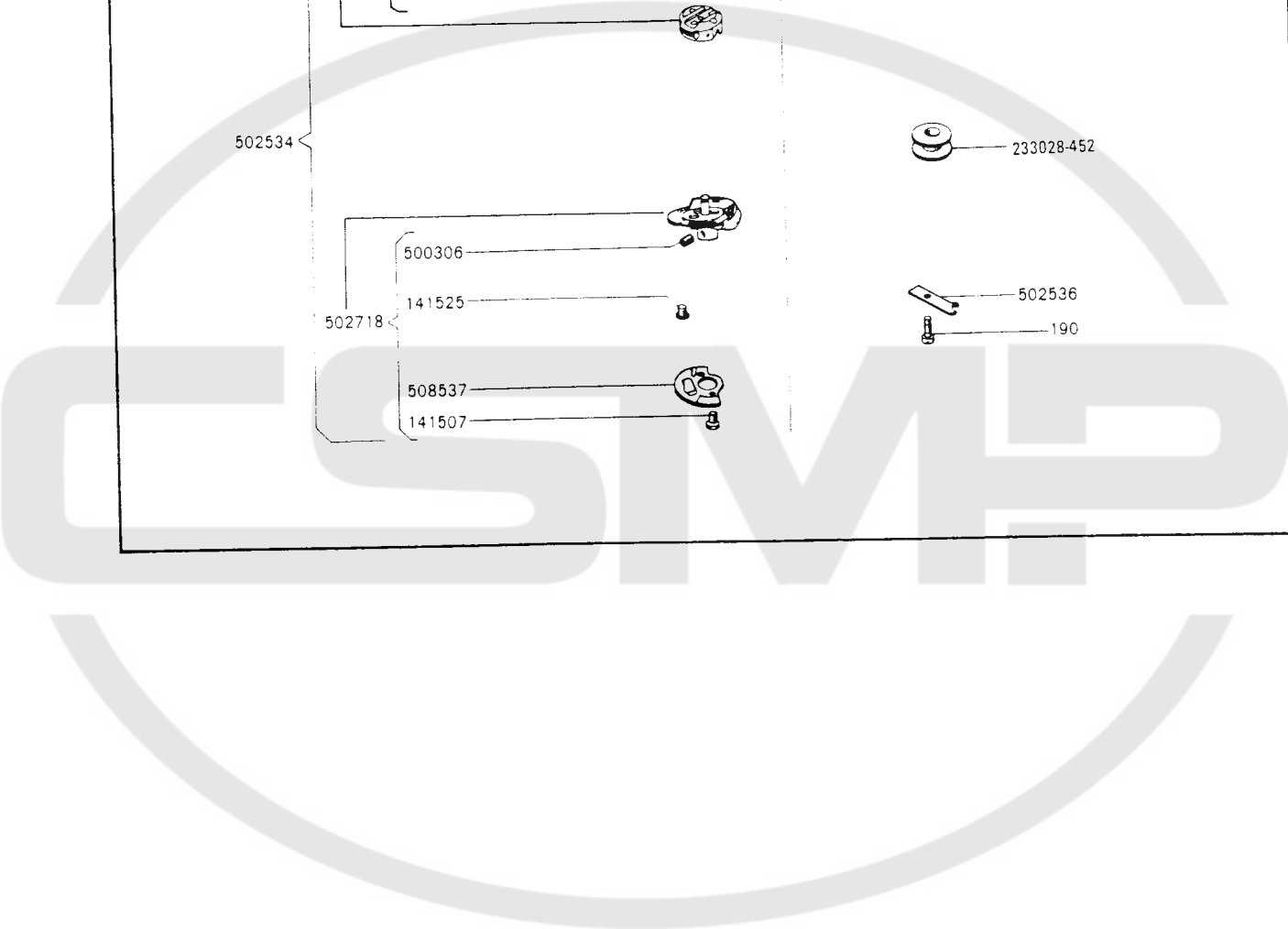


50429-833	BOBBIN WINDER SHAFT FRICTION WHEEL SET SCREW (2)	502832	ARM COVER (TOP) PLUG (2)
50429-833	ARM COVER (TOP) THREAD TENSION STUD SET SCREW	502909	ARM COVER (TOP) GASKET
411089	ARM COVER (TOP) CPL. NOS., 50429, 411090, 411092, 411093, 411101, 411106, 500280, 502909, 502986, 508555 TO 508558, 508562 TO 508565, 541179, TWO EACH 502832, 508561, AND 544281	502986	PRESSER FOOT PRESSURE ADJ. HOLE
411090	ARM COVER (TOP)	508553	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING SHACKLE
411092	THREAD RETAINER	508554	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD
411093	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CPL. NOS., 411094, 411095, 411098, 411178, 508553, 508554 AND TWO 547412	508555	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP RING
411094	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH 411179	508556	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD
411095	BOBBIN WINDER SHAFT WITH 411097	508557	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING
411097	BOBBIN SNAP SPRING	508558	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING STUD
411098	BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO 50429	508561	ARM COVER (TOP) POSITION PIN (2)
411101	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROCKING LEVER	508562	ARM COVER (TOP) THREAD GUIDE STUD
411106	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CPL. NOS., 411107, 411108, 543805-008 AND 544211-051	508563	ARM COVER (TOP) THREAD TENSION STUD
411107	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (LONG)	508564	ARM COVER (TOP) THREAD TENSION STUD SPRING
411108	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (SHORT)	508565	ARM COVER (TOP) THREAD TENSION STUD DISC
411178	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CONNECTING LEVER	541179	THREAD RETAINER LOCK NUT
411179	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) BEARING	543805-008	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW WASHER
500280-850	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CAP SCREW	543833-001	ARM COVER (TOP) SCREW GASKET RING (8)
		544211-051	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW
		544281	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD FASTENING SCREW (2)
		544284	ARM COVER (TOP) SCREW (SHORT) (4)
		544285	ARM COVER (TOP) SCREW (LONG) (4)
		547412	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD LOCKING WASHER (2)

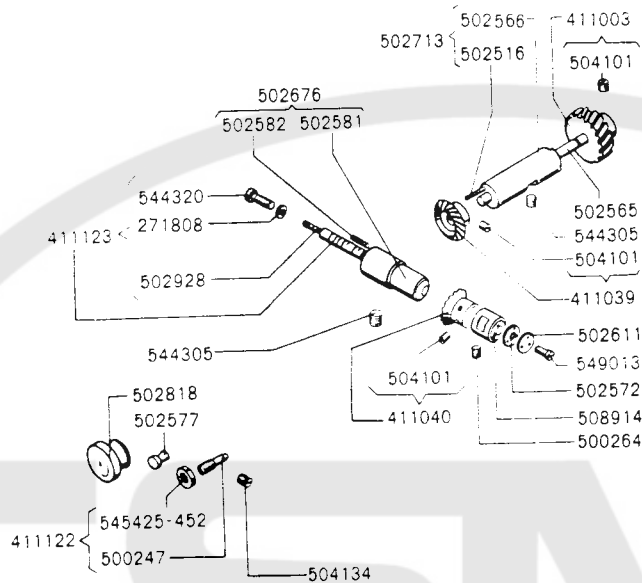
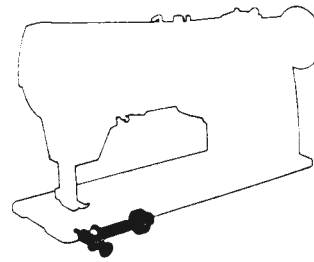


460-833 THREAD PULL OFF SET SCREW
 460-833 PRETENSION BRACKET SET SCREW
 460-833 PRETENSION BRACKET SET SCREW
 50305-850 TENSION STUD SET SCREW
 210958 PRETENSION STUD COLLAR
 210993 PRETENSION SLEEVE
 270086 TENSION RELEASING PIN
 272208 TENSION SPRING
 272219 TENSION SPRING
 411017 TENSION CPL. NOS., 210958, 210993, 272208
 411018, 411019 AND 411021
 411018 PRETENSION STUD
 411019 PRETENSION ADJUSTING NUT CPL. NOS., 411020
 AND 541181
 411020 PRETENSION ADJUSTING NUT SPRING
 411021 PRETENSION BRACKET WITH 460

411025 TENSION CPL. NOS., 272219, 411026, 411153 TO
 411155, 411158, 509076, 541182 AND TWO 411152
 411026 THREAD TAKE-UP SPRING REGULATOR WITH 50305
 411152 TENSION FELT WASHER (2)
 411153 THREAD TAKE-UP SPRING
 411154 TENSION THUMB NUT LOCK WASHER
 411155 TENSION WHEEL
 411158 TENSION STUD
 500246-850 THREAD GUIDE SCREW (2)
 502665 THREAD GUIDE
 502666 THREAD PULL OFF
 509076 TENSION RELEASING DISC
 541181 PRETENSION ADJUSTING NUT
 541182 TENSION THUMB NUT
 544303 THREAD REGULATOR SET SCREW

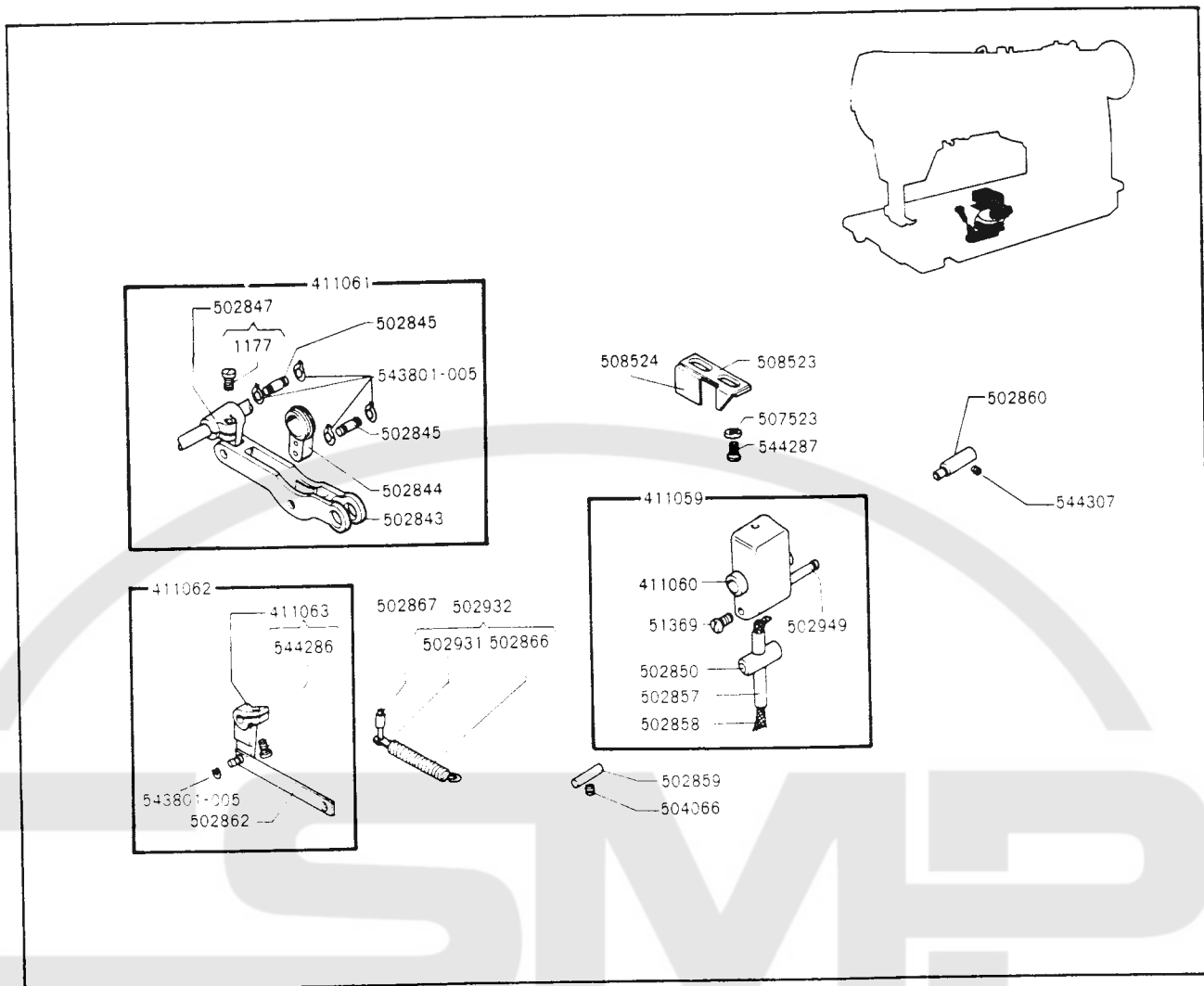


500306-869 HOOK SET SCREW (2)
502530 BOBBIN CASE CAP WITH 200592, 200964, 201016,
210735, 210736, 210913, 502717 AND 508530
502534 HOOK AND BOBBIN CASE CPL. NOS., 502530 AND
502718
502536 BOBBIN CASE STOP
502717 BOBBIN CASE LATCH LEVER
502718 HOOK WITH 141507, 508537, TWO 500306 AND THREE
141525
508530 BOBBIN CASE CAP TENSION SPRING
508537 HOOK NEEDLE GUARD AND COUNTERBALANCE

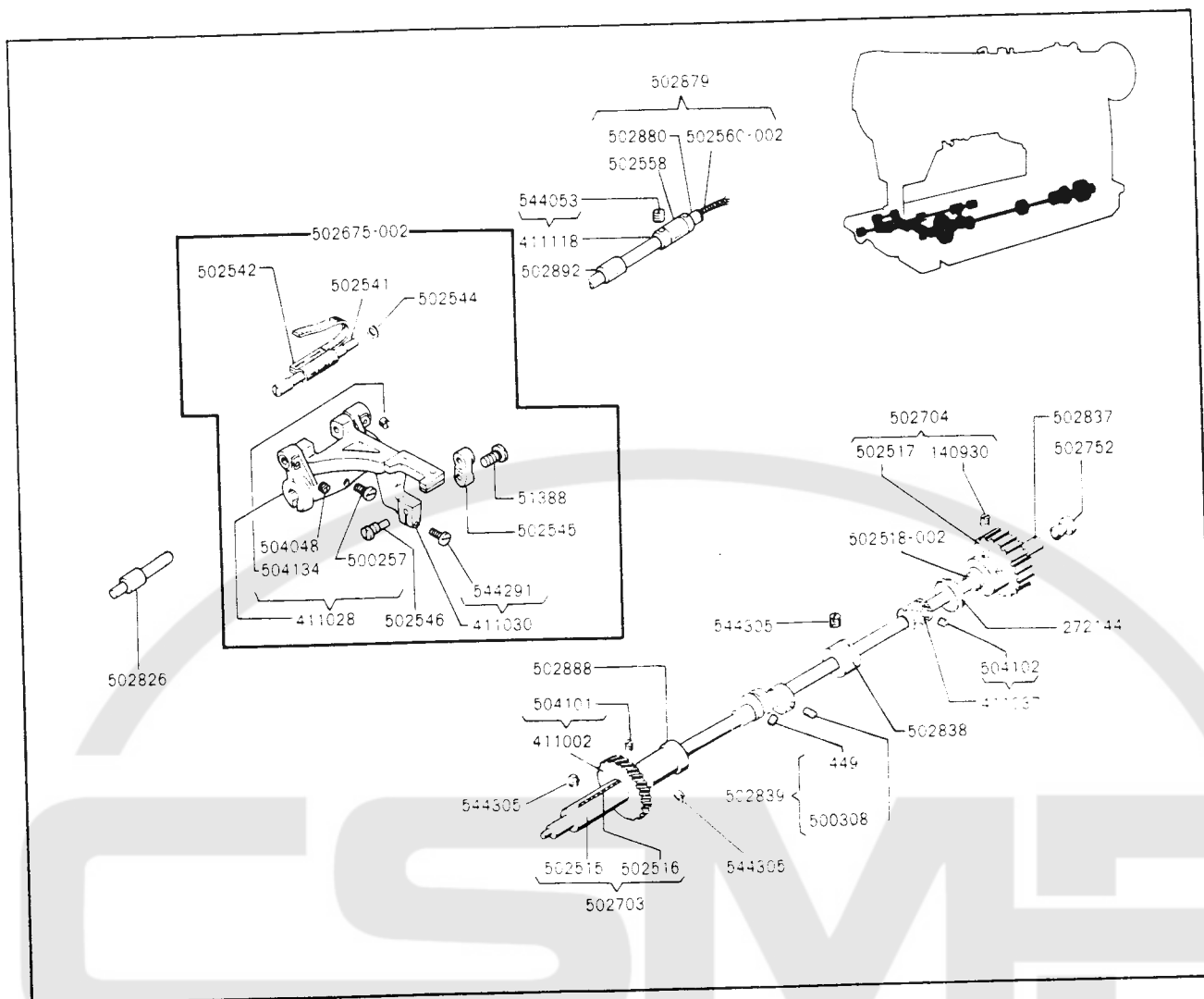


271808 HOOK SHAFT OIL FILTER WICK HOLDER SEAL
 411003 HOOK DRIVING SHAFT HELICAL GEAR WITH TWO
 504101
 411039 HOOK DRIVING SHAFT BEVEL GEAR WITH TWO
 504101
 411040 HOOK SHAFT BEVEL GEAR WITH TWO 504101
 411122 HOOK OIL REGULATING SCREW CPL. NOS., 500247
 AND 545425-452
 411123 HOOK SHAFT WITH 271808, 502928 AND 544320
 500247-833 HOOK OIL REGULATING SCREW
 500264-833 HOOK SHAFT BUSHING (FRONT) SET SCREW
 502516 HOOK DRIVING SHAFT BUSHING WICK
 502565 HOOK DRIVING SHAFT
 502566 HOOK DRIVING SHAFT BUSHING
 502572 HOOK SHAFT BUSHING CAP GASKET
 502577 HOOK SHAFT GEAR BOX PLUG
 502581 HOOK SHAFT BUSHING (BACK)
 502582 HOOK SHAFT BUSHING (BACK) WICK

502611 HOOK SHAFT BUSHING CAP
 502676 HOOK SHAFT BUSHING (BACK) CPL. NOS., 502581
 AND 502582
 502713 HOOK DRIVING SHAFT BUSHING CPL. NOS., 502516
 AND 502566
 502818 HOOK SHAFT GEAR BOX VENT CAP
 502928 HOOK SHAFT OIL FILTER FELT
 504101 HOOK DRIVING SHAFT HELICAL GEAR SET SCREW
 (2)
 504101 HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)
 504101 HOOK SHAFT BEVEL GEAR SET SCREW (2)
 504134 HOOK OIL BYPASS PLUG SCREW
 508914 HOOK SHAFT BUSHING (FRONT)
 544305 HOOK DRIVING SHAFT BUSHING SET SCREW
 544305 HOOK SHAFT BUSHING (FRONT) SET SCREW
 544320 HOOK SHAFT OIL FILTER WICK HOLDER
 545425-452 HOOK OIL REGULATING SCREW LOCK NUT
 549013 HOOK SHAFT BUSHING (FRONT) CAP SCREW (3)

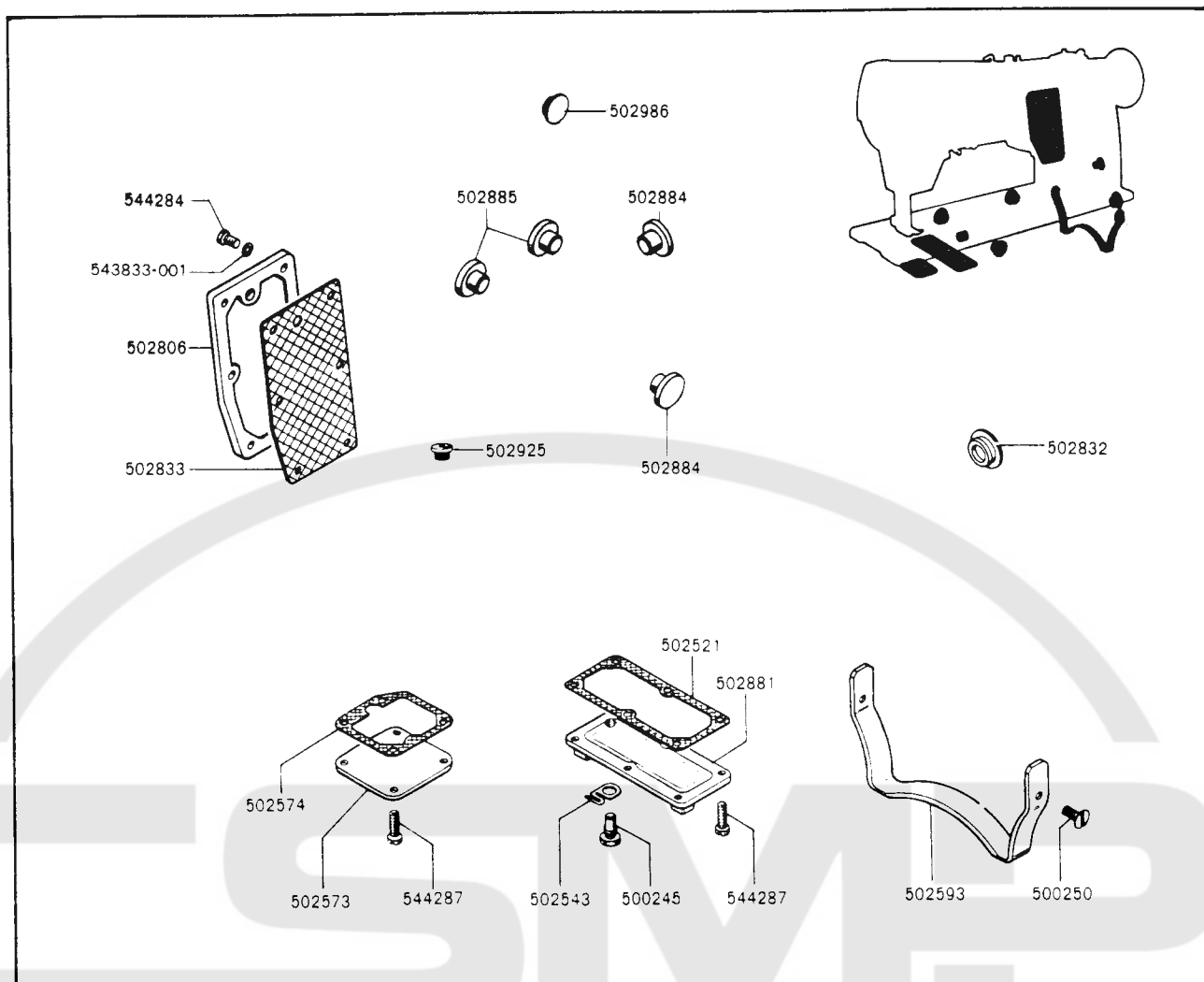


1177-850	FEED DRIVING CONNECTION CRANK PINCH SCREW	502866	FEED DRIVING CONNECTION CARRIER FRAME SPRING
51369-850	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW	502867	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD (BED SIDE)
* 411059	FEED DRIVING CONNECTION CARRIER FRAME CPL. NOS., 51369, 411060, 502850, 502857, 502858 AND 502949	502931	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER
* 411060	FEED DRIVING CONNECTION CARRIER FRAME	502932	FEED DRIVING CONNECTION CARRIER FRAME SPRING CPL. NOS., 502866 AND 502931
* 411061	FEED DRIVING CONNECTION CPL. NOS., 502843, 502844, 502847, TWO 502845 AND FOUR 543801-005	502949	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
* 411062	FEED REGULATING CONNECTION SHAFT CRANK AND LINK CPL. NOS., 411063, 502862 AND 543801-005	504066-452	FEED DRIVING CONNECTION CARRIER FRAME STUD (LEFT) SET SCREW
* 411063	FEED REGULATING CONNECTION SHAFT CRANK WITH 544286	507523	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
* 502843	FEED DRIVING CONNECTION LEVER	508523	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)
* 502844	FEED DRIVING CONNECTION LINK	508524	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)
* 502845	FEED DRIVING CONNECTION LEVER HINGE PIN (2)	543801-005	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)
* 502847	FEED DRIVING CONNECTION CRANK WITH 1177	543801-005	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
502850	FEED DRIVING CONNECTION LEVER SLIDE BEARING	544286	FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW
502857	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD	544287	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)
* 502858	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK	544307	FEED DRIVING CONNECTION CARRIER FRAME STUD (RIGHT) SET SCREW
* 502859	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)		
* 502860	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)		
502862	FEED REGULATING CONNECTION SHAFT CRANK LINK		



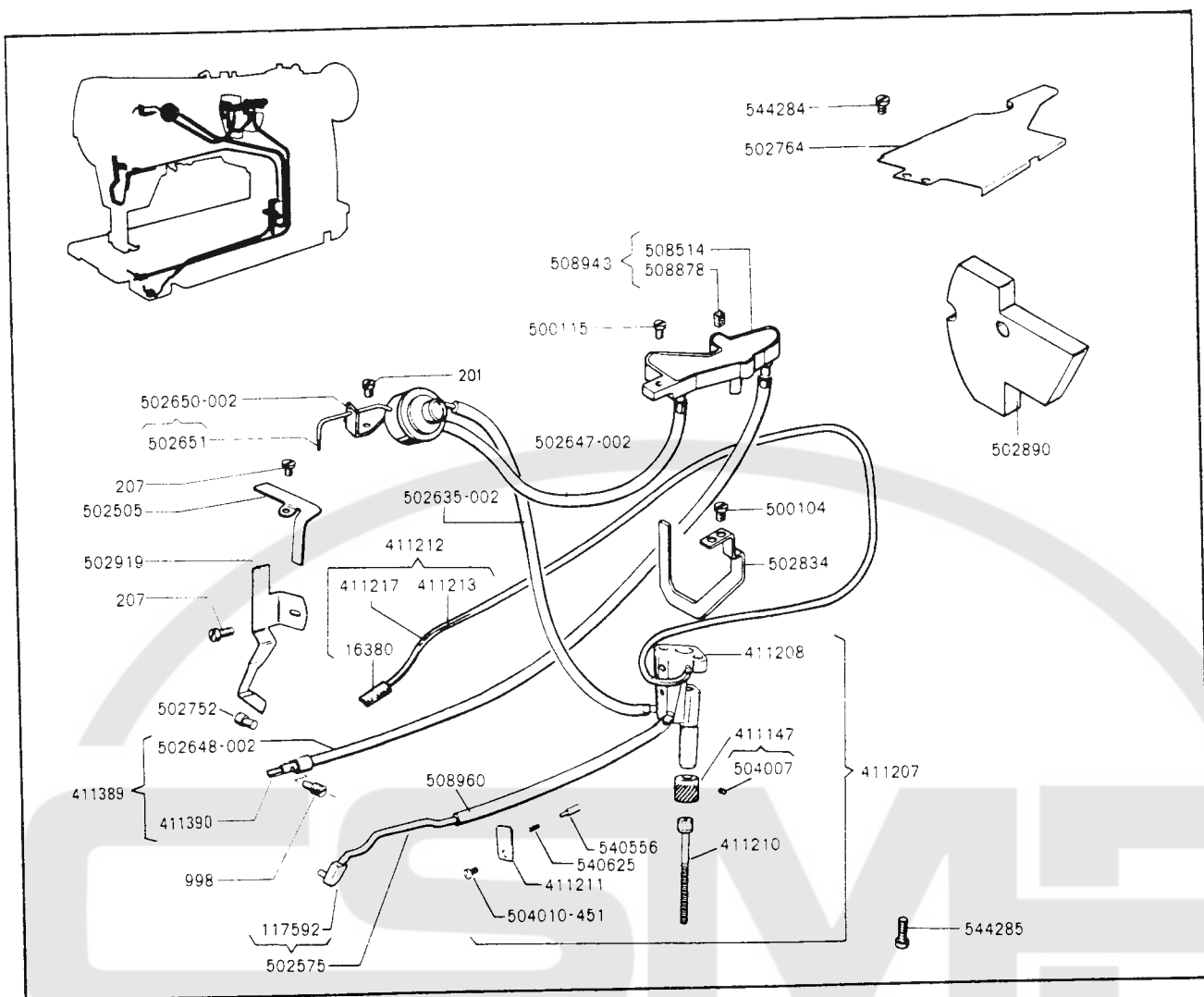
- 449-833 FEED DRIVING ECCENTRIC SET SCREW
- 51388-850 FEED BAR LIFTING LINK PIN CAP SCREW
- 140930-869 BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)
- 272144 BED SHAFT BALL BEARING
- 411002 BED SHAFT GEAR WITH TWO 504101
- 411028 FEED DRIVING ROCK SHAFT CRANK WITH 500257, 504048 AND 504134
- 411030 FEED BAR WITH 544291
- 411037 OIL PUMP DRIVING GEAR WITH TWO 504102
- 411118 FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO 544053
- 500257-850 FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
- 500308-833 FEED DRIVING ECCENTRIC POSITION SCREW
- 502515 BED SHAFT BUSHING (FRONT)
- 502516 BED SHAFT BUSHING (FRONT) OIL WICK
- 502517 BED CONNECTION BELT PULLEY
- 502518-002 BED CONNECTION BELT PULLEY SPACER
- 502541 FEED BAR HINGE PIN
- 502542 FEED BAR HINGE PIN OILING FELT
- 502544 FEED BAR HINGE PIN THRUST WASHER (2)
- 502545 FEED BAR LIFTING LINK
- 502546 FEED BAR LIFTING LINK HINGE PIN
- 502558 FEED DRIVING ROCK SHAFT BUSHING (BACK)
- 502560-002 FEED DRIVING ROCK SHAFT OIL WICK

- 502675-002 FEED DRIVING ROCK SHAFT CRANK CPL. NOS., 51388, 411028, 411030, 502541, 502542, 502545, 502546 AND TWO 502544
- 502703 BED SHAFT BUSHING (FRONT) CPL. NOS., 502515 AND 502516
- 502704 BED SHAFT CONNECTION BELT PULLEY CPL. NOS., 502517 AND TWO 140930
- 502752 BED SHAFT OIL HOLE PLUG
- 502826 FEED DRIVING ROCK SHAFT BUSHING (FRONT)
- 502837 BED SHAFT
- 502838 BED SHAFT BUSHING (BACK)
- 502839 FEED DRIVING ECCENTRIC WITH 449 AND 500308
- 502879 FEED DRIVING ROCK SHAFT CPL. NOS., 502560-002 AND 502880
- 502880 FEED DRIVING ROCK SHAFT
- 502888 BED SHAFT BUSHING (CENTER)
- 502892 FEED DRIVING ROCK SHAFT BUSHING (CENTER)
- 504048 FEED BAR HINGE PIN SET SCREW (SHORT)
- 504101 BED SHAFT GEAR SET SCREW (2)
- 504102 OIL PUMP DRIVING GEAR SET SCREW (2)
- 504134 FEED BAR HINGE PIN SET SCREW (LONG)
- 544053 FEED DRIVING SHAFT LINK HINGE PIN SCREW
- 544291 FEED BAR LIFTING LINK HINGE PIN SCREW
- 544305 BED SHAFT BUSHING SET SCREW (3)



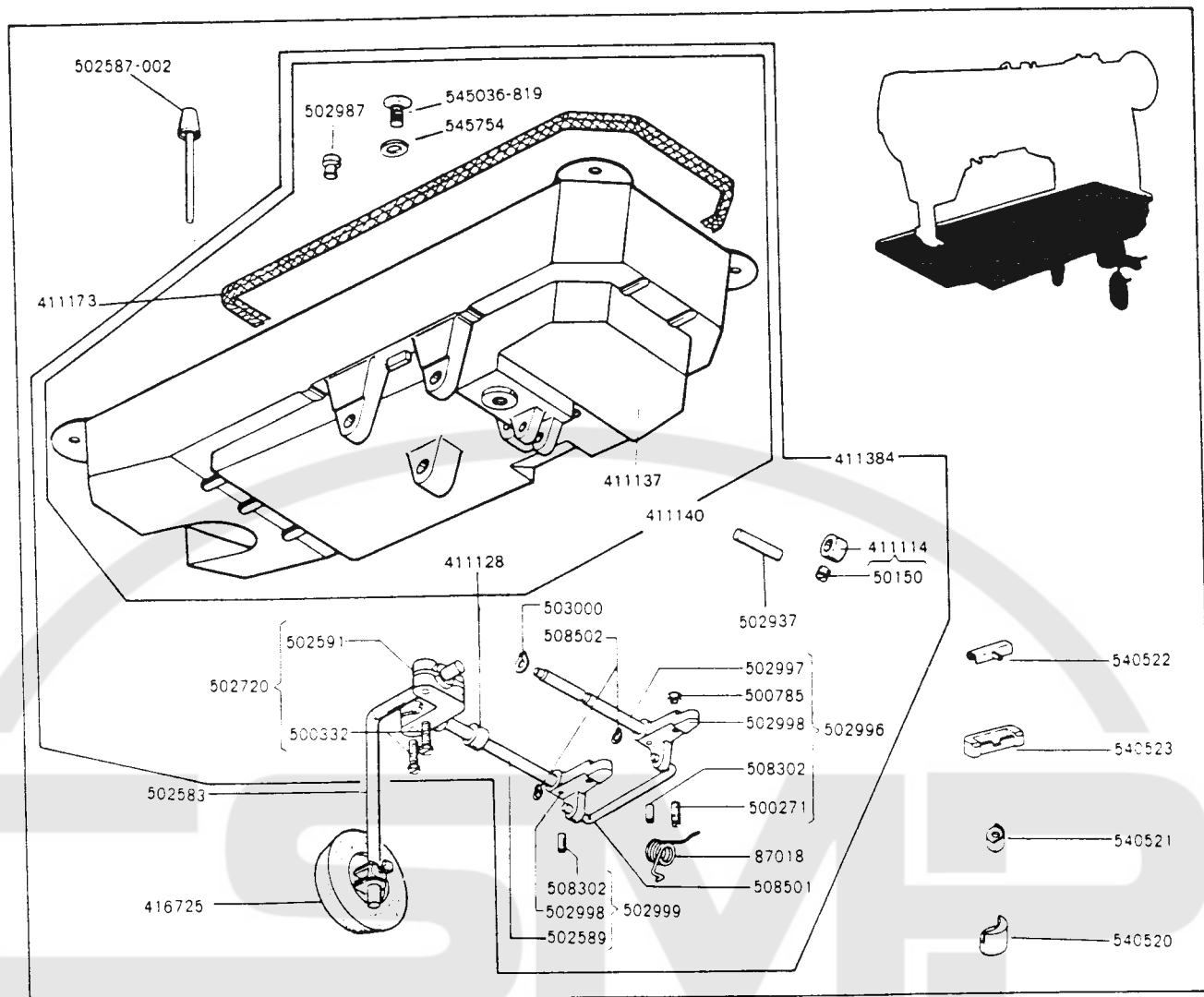
500245-850	BED SHAFT GEAR BOX COVER DRAIN SCREW
500250	MACHINE LEG SCREW (2)
502521	BED SHAFT GEAR BOX COVER GASKET
502543	FEED BAR HINGE PIN OILING FELT CLAMP
502573	HOOK SHAFT GEAR BOX COVER
502574	HOOK SHAFT GEAR BOX COVER GASKET
502593	MACHINE LEG
502806	ARM COVER (BACK)
502832	FEED REGULATING SHAFT PLUG
502833	ARM COVER (BACK) GASKET

502881	BED SHAFT GEAR BOX COVER
502884	BED PLUG (FRONT AND REAR SIDE) (2)
502885	BED PLUG (BACK) (2)
502925	BED PLUG SCREW
502986	NEEDLE VIBRATING ADJUSTING CRANK SHAFT HOLE PLUG (2)
543833-001	ARM COVER (BACK) SCREW GASKET (6)
544284	ARM COVER SCREW (6)
544287	BED SHAFT GEAR BOX COVER SCREW (6)
544287	HOOK SHAFT GEAR BOX COVER SCREW (4)



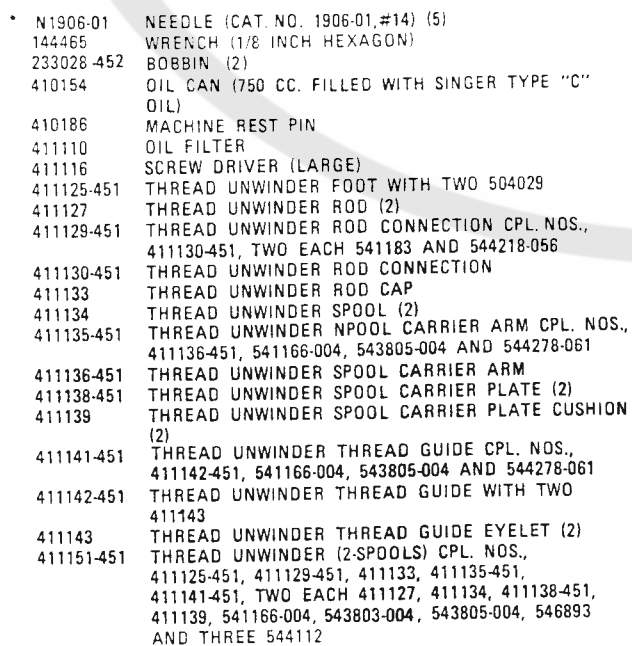
201-850	OIL SIGHT BODY SCREW (2)
207-850	HEAD END OIL DRAIN WICK CLAMP SCREW (2)
998-833	OIL RETURN TUBE SCREW
16380	OIL REMOVING LINT SCREEN
117592	HOOK SHAFT GEAR BOX OIL PIPE CONNECTOR
411147	OIL PUMP GEAR WITH TWO 504007
411207	OIL PUMP BODY CPL. NOS., 411147, 411208, 411210, 411211, 504010-451, 540556, AND 540625
411208	OIL PUMP BODY
411210	OIL PUMP SCREW SHAFT
411211	OIL REMOVING PUMP PISTON SPRING BRACKET
411212	OIL REMOVING TUBE, OIL REMOVING LINT SCREEN CPL. NOS., 16380, 411213 AND 411217
411213	OIL REMOVING TUBE
411217	OIL REMOVING TUBE WIRE
411389	OIL RETURN TUBE LOWER (LONG) CPL. NOS., 502648-002 AND 411390
411390	OIL RETURN TUBE
500104-850	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)
500115-850	OIL DISTRIBUTOR PLATE SCREW
502505	HEAD END OIL DRAIN WICK CLAMP (FRONT)
502575	HOOK SHAFT GEAR BOX OIL PIPE WITH 117592

502575	HOOK SHAFT GEAR BOX OIL PIPE WITH 117592
502635-002	OIL DELIVERY TUBE
502647-002	OIL RETURN TUBE UPPER (SHORT)
502648-002	OIL RETURN TUBE LOWER (LONG)
502650-002	OIL SIGHT BODY WITH 502651
502651	OIL SIGHT WICK
502752	BED SHAFT BUSHING (CENTER) OIL HOLE PLUG
502764	OIL GUARD
502834	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
502890	ARM OIL SHIELD (AERATED PLASTIC)
502919	HEAD END OIL DRAIN CLAMP (BACK)
504007	OIL PUMP GEAR SET SCREW (2)
504010-451	OIL REMOVING PUMP PISTON SPRING BRACKET SET SCREW
508514	OIL DISTRIBUTOR PLATE
508878	OIL DISTRIBUTOR PLATE FOAM PAD
508943	OIL DISTRIBUTOR PLATE CPL. NOS., 508514 AND 508878
508960	HOOK SHAFT GEAR BOX OIL PIPE
540556	OIL REMOVING PUMP PISTON
540625	OIL REMOVING PUMP PISTON SPRING
544284	OIL GUARD SCREW (2)
544285	OIL PUMP MOUNTING SCREW (2)

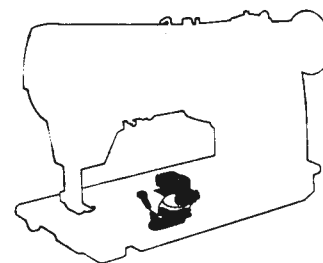
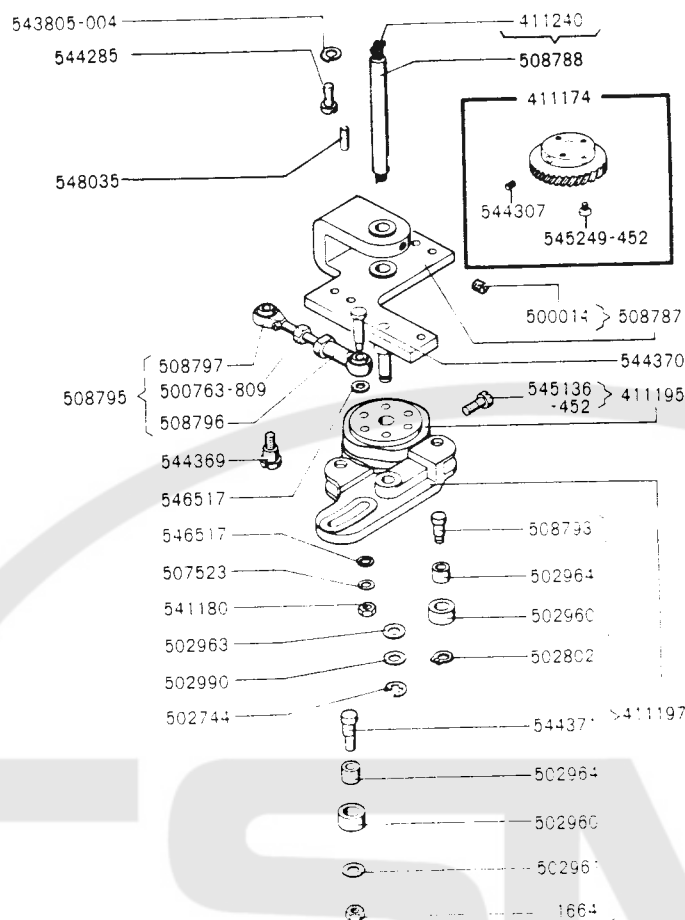


50150-833	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW
87018	KNEE LIFTER RETURNING SPRING
411114	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR WITH 50150
411128	KNEE LIFTER ROCK SHAFT SPACER
411137	MACHINE BASE AND OIL RESERVOIR
411140	MACHINE BASE AND OIL RESERVOIR (CPL.) NOS., 411128, 411137, 502987, 545036-819 AND 545754
411173	MACHINE BASE AND OIL RESERVOIR CUSHION
411384	OIL RESERVOIR AND KNEE LIFTER ASS'Y NOS., 87018, 411114, 411140, 502720, 502937, 502996, 502999
416725	KNEE LIFTER KNEE PLATE CPL.
500271-833	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500332-850	KNEE LIFTER ROCK SHAFT HUB PINCH SCREW (2)
500785-850	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	KNEE LIFTER KNEE PLATE ARM
502587-002	KNEE LIFTER PLUNGER
502589	KNEE LIFTER ROCK SHAFT
502591	KNEE LIFTER ROCK SHAFT HUB
502720	KNEE LIFTER ROCK SHAFT HUB WITH TWO 500332
502937	FEED REVERSING FOOT CONTROL LEVER PIN

502987	FEED REVERSING PLUNGER HOLE PLUG
502996	KNEE LIFTER CONTROL SHAFT CPL. NOS., 500271, 500785, 502997, 502998 AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER CONTROL SHAFT CRANK
502998	KNEE LIFTER ROCK SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS., 502589, 502998 AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN
508302	KNEE LIFTER ROCK SHAFT CRANK PIN
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
540520	MACHINE BASE AND OIL RESERVOIR CUSHION (FRONT) WITH TWO WIRE NAIL (2)
540521	MACHINE BASE AND OIL RESERVOIR CUSHION (BACK) WITH TWO WIRE NAIL (2)
540522	MACHINE HINGE (2)
540523	MACHINE HINGE CONNECTION CUSHION (2)
545036-819	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW
545754	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET

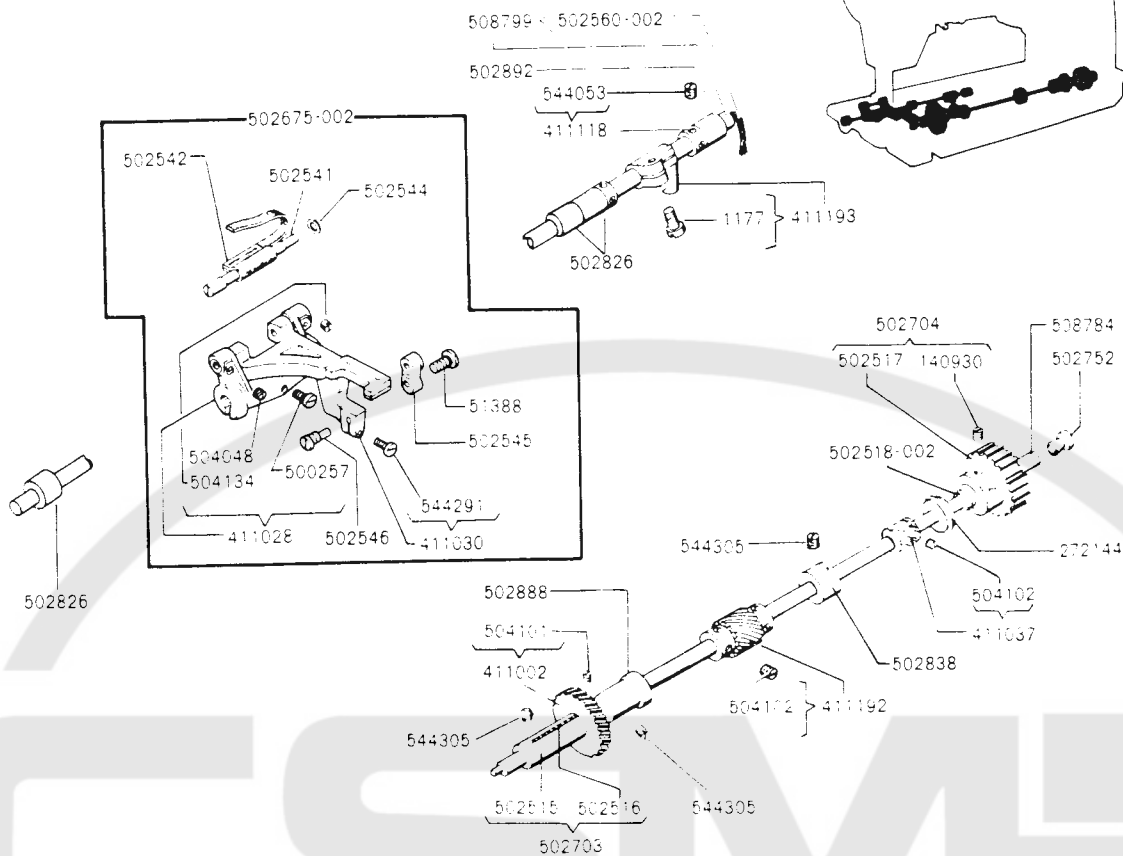
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PARTS FOR MACHINE 457U140



1664	FEED CONTROL CAM FOLLOWER ARM RETAINING NUT	** 508787	FEED CONTROL CAM MOUNTING BRACKET WITH 500014
411174	FEED CONTROL CAM SHAFT WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452	** 508788	FEED CONTROL CAM SHAFT WITH 411240
** 411195	FEED CONTROL CAM WITH TWO 545136-452	** 508793	FEED CONTROL CAM FOLLOWER ARM HINGE PIN
** 411197	FEED CONTROL CAM FOLLOWER CPL. NOS., 1664, 502802, 502961, 508793, 544371, TWO EACH 502960 AND 502964	** 508795	FEED CONTROL CONNECTION CPL. NOS., 500763, 508796 AND 508797
** 411240	FEED CONTROL CAM SHAFT OIL WICK	** 508796	FEED CONTROL CONNECTION BALL JOINT (FEMALE)
** 500014-850	FEED CONTROL CAM MOUNTING BRACKET BUSHING SET SCREW	** 508797	FEED CONTROL CONNECTION BALL JOINT (MALE)
** 500763-809	FEED CONTROL CONNECTION LOCK NUT	** 541180	FEED CONTROL CONNECTION CRANK ADJUSTING LOCK NUT
** 502744	FEED CONTROL CAM FOLLOWER ARM RETAINING RING	543805-004	FEED CONTROL CAM MOUNTING BRACKET SCREW
502802	FEED CONTROL CONNECTION LOCK ARM HINGE PIN RETAINING RING	544285	LOCK WASHER (3)
502960	FEED CONTROL CAM FOLLOWER ROLLER (2)	544307	FEED CONTROL CAM MOUNTING BRACKET SCREW (3)
502961	FEED CONTROL CAM FOLLOWER BELLEVILLE WASHER	** 544369	FEED CONTROL CAM SHAFT WORM WHEEL SET SCREW (2)
502963	FEED CONTROL CAM FOLLOWER ARM WASHER	** 544370	FEED CONTROL CONNECTION HINGE SCREW
502964	FEED CONTROL CAM FOLLOWER ROLLER NEEDLE BEARING (2)	** 544371	FEED CONTROL CONNECTION ADJUSTING SCREW
502990	FEED CONTROL CAM FOLLOWER ARM BELLEVILLE WASHER	545136-452	FEED CONTROL CAM FOLLOWER ARM HINGE SCREW
507523	FEED CONTROL CONNECTION ADJUSTING SCREW BELLEVILLE WASHER	545249-452	FEED CONTROL CAM SET SCREW (2)
		** 543517	FEED CONTROL CAM WORM WHEEL DISC SCREW (3)
		** 548035	FEED CONTROL CAM FOLLOWER ARM WASHER (2)
			FEED CONTROL CAM MOUNTING BRACKET DOWEL PIN (2)

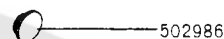
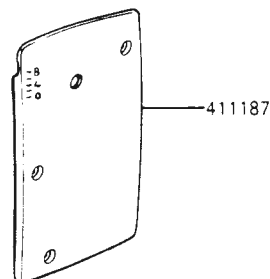
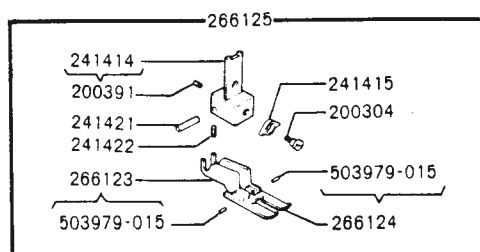
PARTS FOR MACHINE 457U140



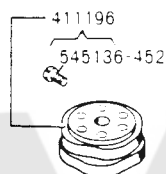
1177	FEED CONTROL CONNECTION CRANK PINCH SCREW
51388-850	FEED BAR LIFTING LINK PIN CAP SCREW
140930-869	BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)
272144	BED SHAFT BALL BEARING
411002	BED SHAFT GEAR WITH TWO 504101
411028	FEED DRIVING ROCK SHAFT CRANK WITH 500257, 504048 AND 504134
411030	FEED BAR WITH 544291
411037	OIL PUMP DRIVING GEAR WITH TWO 504102
411118	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 544053
** 411192	BED SHAFT WORM WITH FOUR 504101
** 411193	FEED CONTROL CONNECTION CRANK WITH 1177
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
502515	BED SHAFT BUSHING (FRONT)
502516	BED SHAFT BUSHING (FRONT) OIL WICK
502517	BED CONNECTION BELT PULLEY
502518-002	BED CONNECTION BELT PULLEY SPACER
502541	FEED BAR HINGE PIN
502542	FEED BAR HINGE PIN OILING FELT
502544	FEED BAR HINGE PIN THRUST WASHER (2)
502545	FEED BAR LIFTING LINK
502546	FEED BAR LIFTING LINK HINGE PIN
502560-002	FEED DRIVING ROCK SHAFT OIL WICK

502675-002	FEED DRIVING ROCK SHAFT CRANK CPL. NOS., 51388, 411028, 411030, 502541, 502542, 502545, 502546 AND TWO 502544
502703	BED SHAFT BUSHING (FRONT) CPL. NOS., 502515 AND 502516
502704	BED SHAFT CONNECTION BELT PULLEY CPL. NOS., 502517 AND TWO 140930-869
502752	BED SHAFT PLUG
502826	FEED DRIVING SHAFT BUSHING (FRONT)
502826	FEED DRIVING SHAFT BUSHING (CENTER) (2)
502838	BED SHAFT BUSHING (BACK)
502888	BED SHAFT BUSHING (CENTER)
502892	FEED DRIVING ROCK SHAFT BUSHING (CENTER)
504048	FEED BAR HINGE PIN SET SCREW (SHORT)
504101	BED SHAFT GEAR SET SCREW (2)
504101	BED SHAFT WORM SET SCREW (4)
504102	OIL PUMP DRIVING GEAR SET SCREW (2)
504134	FEED BAR HINGE PIN SET SCREW (LONG)
** 508784	BED SHAFT
** 508799	FEED DRIVING ROCK SHAFT WITH 502560-002
544053	FEED DRIVING ROCK SHAFT COLLAR SET SCREW (4)
544291	FEED BAR LIFTING LINK HINGE PIN SCREW
544305	BED SHAFT BUSHING SET SCREW (3)

PARTS FOR MACHINE 457U140



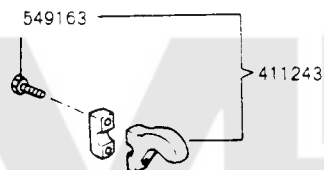
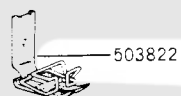
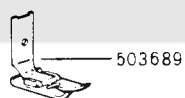
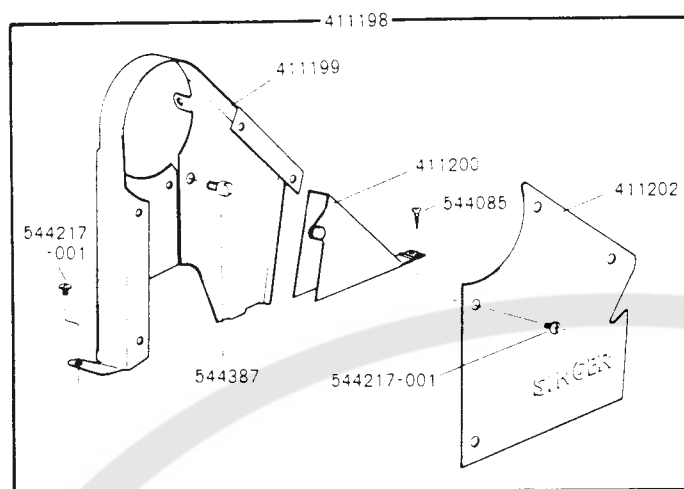
Accessories



- ** N8752-62 NEEDLE (CAT. NO. 8752-62, #14)
- ** N8752-62 NEEDLE (CAT. NO. 8752-62, #14) (5)
(FOR ACCESSORIES)
- ** 200304 PRESSER FOOT CONNECTION HINGE SCREW
- ** 200391 PRESSER FOOT SHANK HINGE PIN SET SCREW
- ** 241414 PRESSER FOOT BRACKET WITH 200391-452
- ** 241415 PRESSER FOOT CONNECTION LEVER
- ** 241421 PRESSER FOOT SHANK HINGE PIN
- ** 241422 PRESSER FOOT SHANK SPRING (2)
- ** 266008 FEED DOG
- ** 266123 PRESSER FOOT COMPENSATING SHANK (LEFT)
WITH 503979-015
- ** 266124 PRESSER FOOT COMPENSATING SHANK (RIGHT)
WITH 503979-015

- ** 266125 PRESSER FOOT (HINGED) (COMPENSATING) CPL.
NOS., 200304-452, 241414, 241415, 241421, 266123,
266124 AND TWO 241422
- ** 266132 THROAT PLATE
- ** 411187 ARM COVER (FRONT)
- ** 411196 FEED CONTROL CAM (FOR ACCESSORIES) WITH TWO
545136-452
- ** 502986 FEED REGULATING SHAFT PLUG
- ** 503979-015 PRESSER FOOT PLATE (LEFT) HINGE PIN
- ** 503979-015 PRESSER FOOT PLATE (RIGHT) HINGE PIN
- ** 545136-452 FEED CONTROL CAM SET SCREW (2)
(FOR ACCESSORIES)

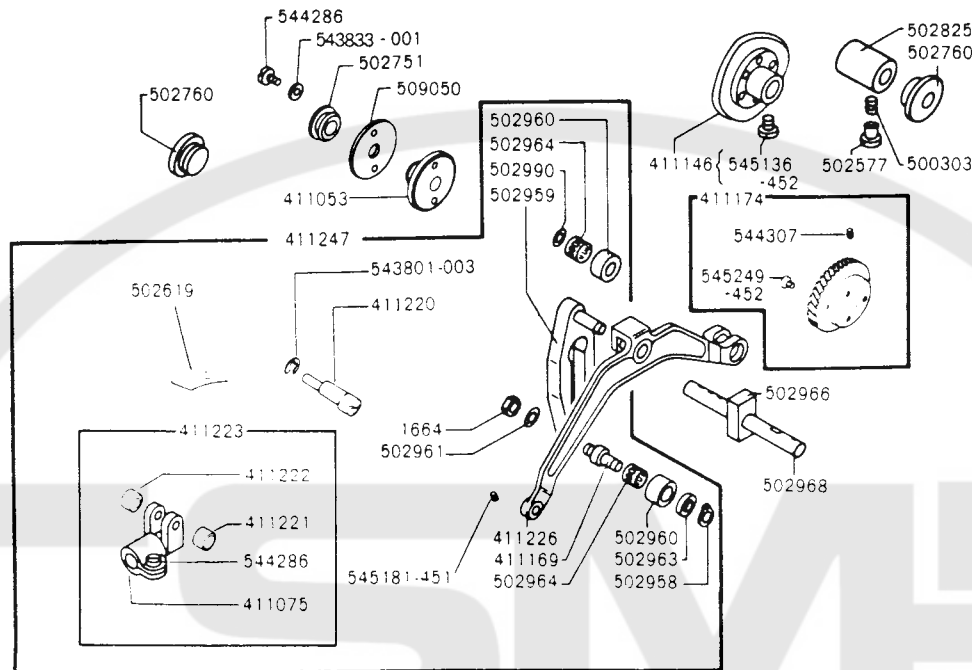
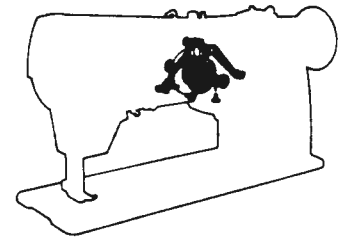
457U OPTIONAL PARTS



411198 BELT GUARD CPL. NOS., 411199, 411200, 411202,
544387, TWO 544085 AND EIGHT 544217-001
411199 BELT GUARD
411200 BELT GUARD (LOWER)
411202 BELT GUARD PLATE
411243 FOOT CONTROL REVERSE FEED BLOCK WITH
549163

* 503689 PRESSER FOOT
* 503822 PRESSER FOOT
544085 BELT GUARD (LOWER) SCREW (WOOD) (2)
544217-001 BELT GUARD SCREW (SMALL) (4)
544217-001 BELT GUARD PLATE SCREW (4)
544387 BELT GUARD SCREW (LARGE)
549163 FOOT CONTROL REVERSE FEED BLOCK SCREW

PARTS FOR 457UX 135/UX 140



1664-850	NEEDLE VIBRATING CAM ROLLER STUD NUT
411053	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK)
411075	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 544286
411146	NEEDLE VIBRATING CAM WITH TWO 545136-452
411169	NEEDLE VIBRATING CAM ROLLER STUD
411174	NEEDLE VIBRATING WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452
411220	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD
411221	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (FRONT)
411222	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (BACK)
411223	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075, 411221, 411222 AND 544286
411226	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 1664, 411169, 411220, 411223, 411226, 502619, 502959, 502961, 502963, 502990, 545181-451, TWO EACH 502958, 502960 AND 502964
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG
502619	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING FELT
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG

502760	ARM HOLE PLUG
502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
502958	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)
502959	NEEDLE VIBRATING CAM ROLLER GUIDE
502960	NEEDLE VIBRATING CAM ROLLER (2)
502961	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER
502963	NEEDLE VIBRATING CAM ROLLER STUD WASHER
502964	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)
502966	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK
502968	NEEDLE VIBRATING CAM SHAFT
502990	NEEDLE VIBRATING CAM ROLLER SPRING WASHER
509050	NEEDLE VIBRATING CAM SHAFT BUSHING SPACER
543801-003	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING
543833-001	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) SCREW WASHER (2)
544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)
544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
544307	NEEDLE VIBRATING WORM WHEEL SET SCREW (2)
545136-452	NEEDLE VIBRATING CAM SET SCREW (2)
545181-451	NEEDLE BAR YORK CONNECTING LINK HINGE BEARING STUD SCREW
545249-452	NEEDLE VIBRATING WORM WHEEL DISC SCREW (3)

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