

ILLUSTRATED

PARTS LIST

FOR

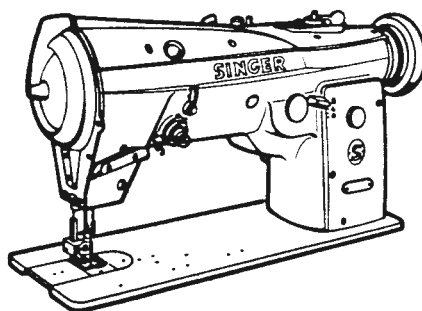
SINGER

MACHINE

457 G140

SINGER

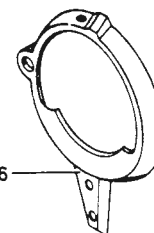
ILLUSTRATED
PARTS LIST
FORM-NO. 30-397 G
(0769/996)
FOR MACHINE 457 G 140



508805



508806

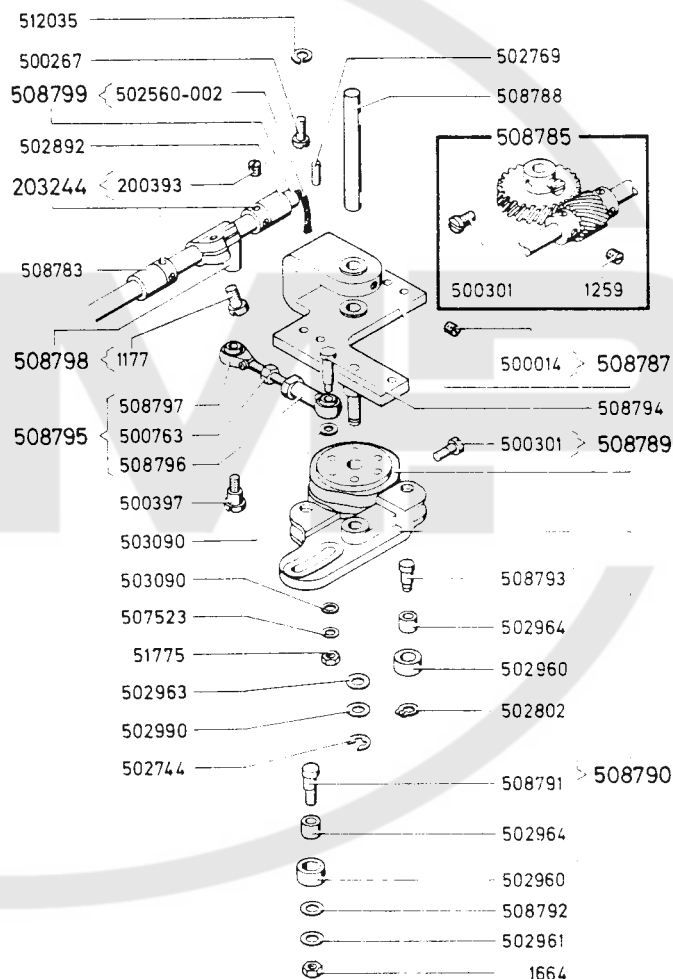
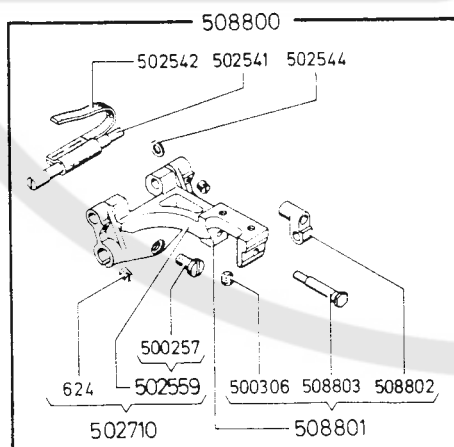
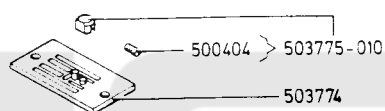
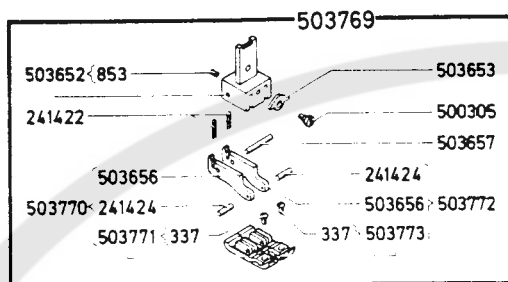


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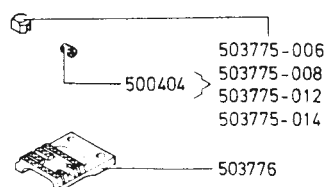


508640

502986



ACCESSORIES



500301

508804

8752-14-1
8752-16-1



500196



512021



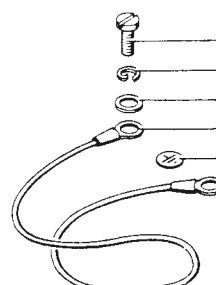
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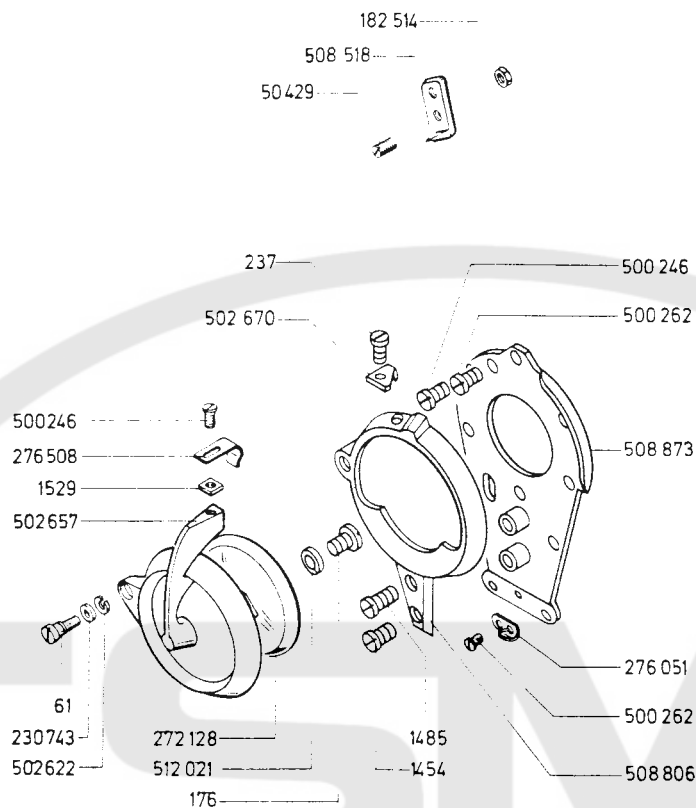
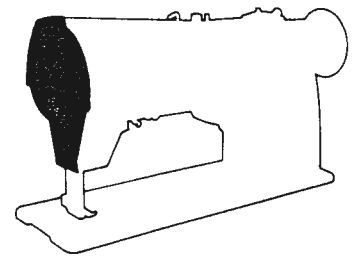


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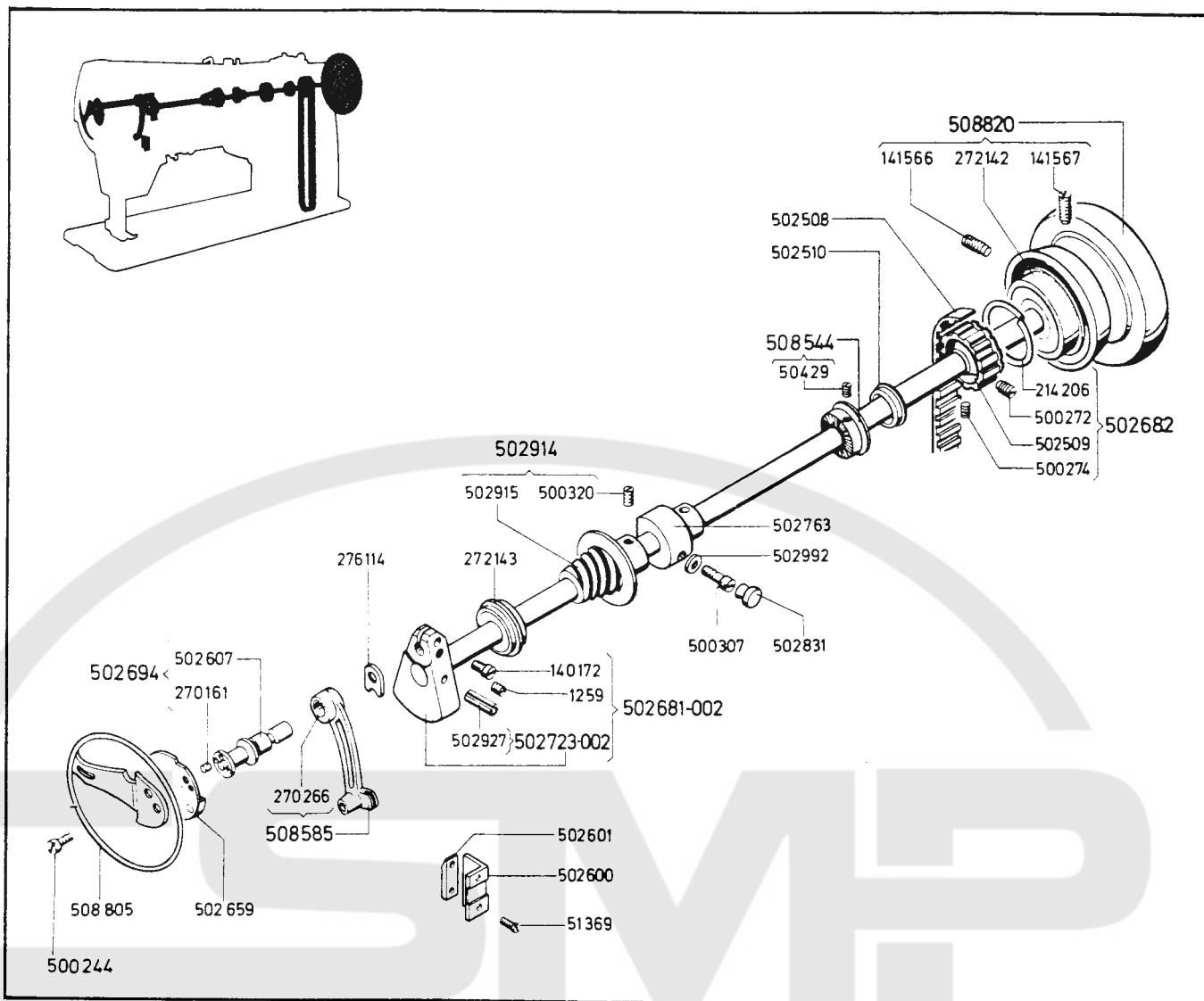


000061-850	ROTARY TAKE-UP GUARD HINGE SCREW
000176-850	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
000237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD SCREW)
001454-850	ROTARY TAKE-UP GUARD SCREW (SHORT)
001485-850	ROTARY TAKE-UP GUARD SCREW (LONG)
001529-850	SPRING CATCH SCREW NUT
050429-833	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW
182514-819	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
230743	HINGE SCREW THRUST WASHER
272128	ROTARY TAKE-UP GUARD COVER WINDOW
276051	THREAD GUIDE (ON FACE PLATE)
276508	ROTARY TAKE-UP GUARD SPRING CATCH

500246-850	FACE PLATE SCREW (8)
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER (ON FACE PLATE) SCREW
502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
508518	THREAD CUTTER (ON FACE PLATE)
508806	ROTARY TAKE-UP GUARD
508873	FACE PLATE
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
502657	ROTARY TAKE-UP GUARD COVER
512021	ROTARY TAKE-UP COVER WINDOW WASHER

PART NO. DESCRIPTION

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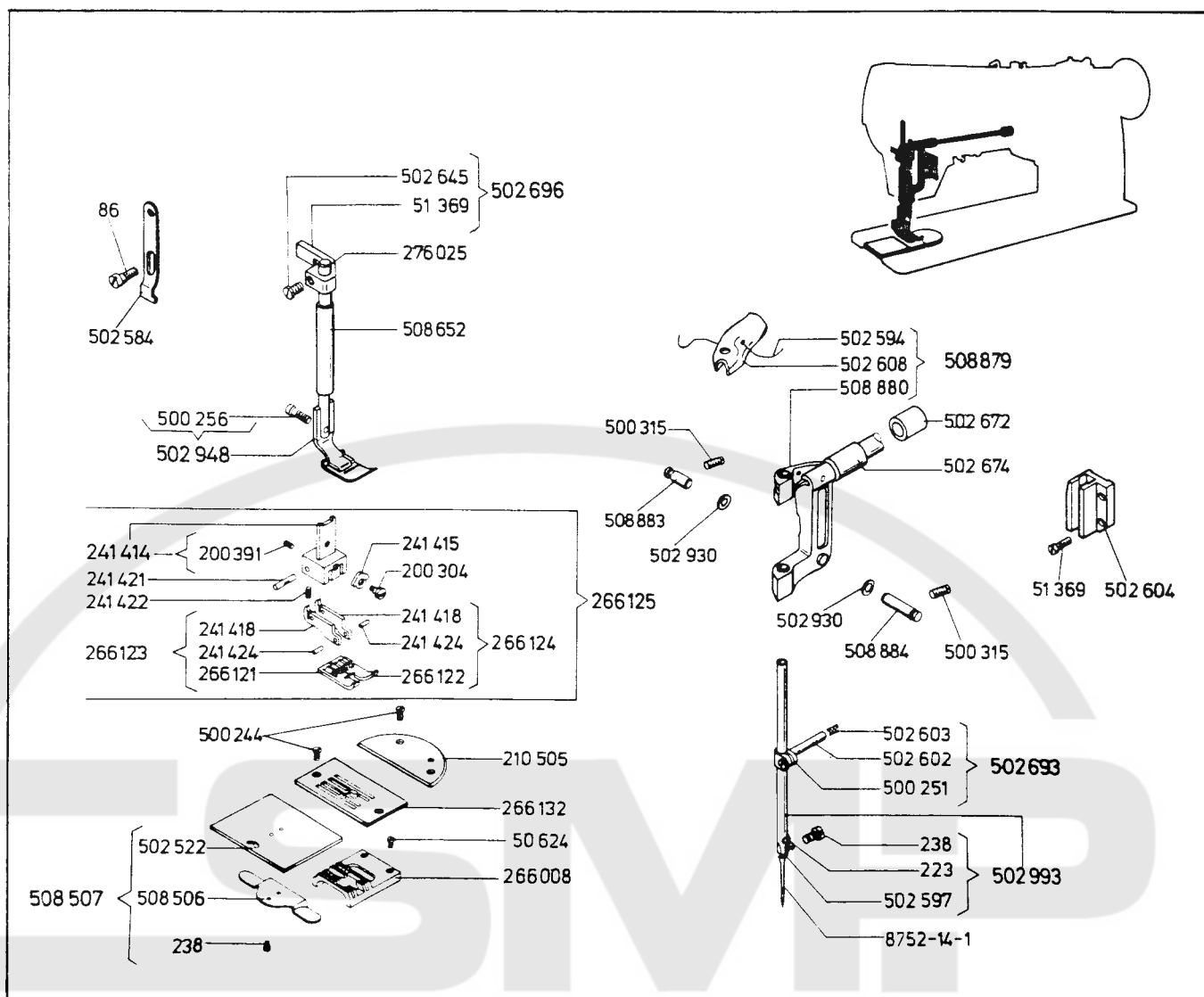


001259-830	NEEDLE BAR CRANK STUD POSITION SCREW
050429-833	BOBBIN WINDER DRIVING WHEEL SCREW
051369-850	NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW (2)
140172-833	NEEDLE BAR CRANK STUD PINCH SCREW
141566-833	MACHINE PULLEY POSITION SCREW
141567-833	MACHINE PULLEY SET SCREW
214206	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE
270161	NEEDLE BAR CRANK STUD PIN
270266	NEEDLE BAR CONNECTING LINK NEEDLE BEARING
272142	MACHINE PULLEY BALL BEARING
272143	ARM SHAFT BALL BEARING
276114	NEEDLE BAR CONNECTING LINK THRUST WASHER
500244-850	ROTARY TAKE-UP SCREW (2)
500272-830	ARM SHAFT CONNECTION BELT PULLEY SCREW
500274-830	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW
500307-850	ARM SHAFT BUSHING (CENTER) SCREW
500320-830	ARM HEAD OIL DRAIN WICK SLINGER SET SCREW (2)
502508	ARM SHAFT CONNECTION BELT
502509	ARM SHAFT CONNECTION BELT PULLEY
502510	ARM SHAFT OIL SHIELD

502600	NEEDLE BAR CONNECTING LINK GUIDE BLOCK
502601	NEEDLE BAR CONNECTING LINK CLAMP PLATE
502607	NEEDLE BAR CRANK STUD
502659	ROTARY TAKE-UP MOUNTING DISC
502681-002	ARM SHAFT WITH 1259, 140172 AND 502723-002
502682	ARM SHAFT CONNECTION BELT PULLEY CPL. NOS. 214206, 500272, 500274 AND 502509
502694	NEEDLE BAR CRANK STUD WITH 270161 AND 502607
502723-002	ARM SHAFT AND NEEDLE BAR CRANK WITH 502927
502763	ARM SHAFT BUSHING (CENTER)
502831	ARM SHAFT BUSHING (CENTER) SCREW PLUG
502914	ARM HEAD OIL DRAIN WICK SLINGER CPL. NOS. 502915 AND TWO 500302
502915	ARM HEAD OIL DRAIN WICK SLINGER
502927	ARM SHAFT AND NEEDLE BAR CRANK PIN
502992	ARM SHAFT BUSHING (CENTER) SCREW GASKET SCREW
508544	BOBBIN WINDER DRIVING WHEEL CPL. NOS. TWO 50429
508585	NEEDLE BAR CONNECTING LINK WITH 270266
508805	ROTARY TAKE-UP
508820	MACHINE PULLEY WITH 141566, 141567 AND 272142

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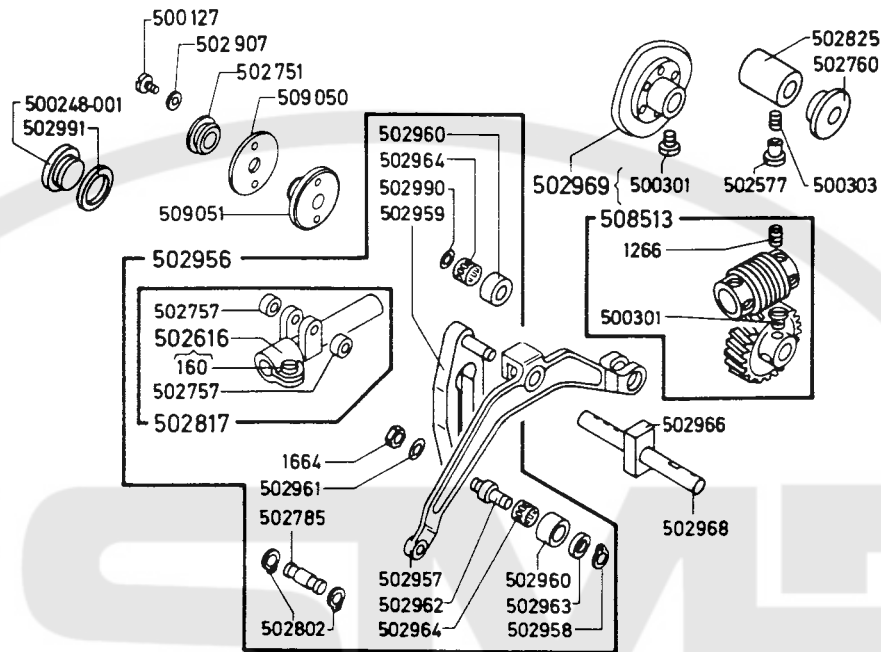
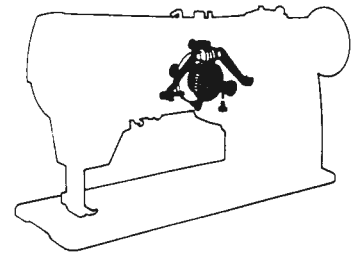


000086-850	KNEE LIFTER LIFTING LINK SCREW
000223-850	NEEDLE SET SCREW
000236-850	NEEDLE BAR THREAD GUIDE SET SCREW
000238-850	BED SLIDE SPRING SCREW (2)
008752-14-1	NEEDLE (142)
050624-830	FEED DOG SCREW (2)
051369-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)
051369-850	PRESSER BAR POSITION GUIDE PINCH SCREW
200304-804	PRESSER FOOT COMPENSATING CONNECTION HINGE SCREW
200391-833	PRESSER FOOT BRACKET SET SCREW
210505	BED PLATE (BACK)
241414	PRESSER FOOT BRACKET WITH 200391
241415	PRESSER FOOT CONNECTION LEVER
241418	PRESSER FOOT SHANK (LEFT AND RIGHT) (2)
241421	PRESSER FOOT BRACKET HINGE PIN
241422	PRESSER FOOT SHANK SPRING
241424	PRESSER FOOT SOLE (RIGHT AND LEFT) (2)
266008	FEED DOG
266121	PRESSER FOOT PLATE (LEFT)
266122	PRESSER FOOT PLATE (RIGHT)
266123	PRESSER FOOT COMPENSATING SHANK (LEFT) CPL. NOS. 241418, 241424 AND 266121
266124	PRESSER FOOT COMPENSATING SHANK (RIGHT) CPL. NOS. 241418, 241424 AND 266122
266125	PRESSER FOOT (HINGED) (COMPENSATING) CPL. NOS. 200304, 241414, 241415, 241421, 241422, 266123 AND 266124
266132	THROAT PLATE
276025	PRESSER BAR BALL

500244-850	BED PLATE SCREW (BACK) AND THROAT PLATE SCREW (4)
500251-850	NEEDLE BAR CONNECTING STUD PINCH SCREW
500256-850	PRESSER FOOT SCREW
500315-830	NEEDLE BAR YOKE GUIDE SET SCREW (2)
502522	BED SLIDE
502584	KNEE LIFTER LIFTING LINK
502594	NEEDLE BAR OIL FELT CORD
502597	NEEDLE BAR THREAD GUIDE
502602	NEEDLE BAR CONNECTING STUD
502603	NEEDLE BAR CONNECTING STUD OIL WICK
502604	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
502608	NEEDLE BAR OIL FELT
502645	PRESSER BAR POSITION GUIDE
502672	NEEDLE BAR YOKE BEARING (BACK)
502674	NEEDLE BAR YOKE BEARING (FRONT)
502693	NEEDLE BAR CONNECTING STUD WITH 500251, 502602 AND 502603
502696	PRESSER BAR POSITION GUIDE WITH 51369 AND 502645
502930	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR)
502948	PRESSER BAR WITH PRESSER FOOT SCREW 500256
502993	NEEDLE BAR CPL. NOS. 223, 238 AND 502597
508506	BED SLIDE SPRING
508507	BED SLIDE CPL. NOS. 502522, 508506 AND TWO 238
508652	PRESSER BAR BUSHING
508879	NEEDLE BAR YOKE WITH OIL FELT CPL. NOS. 502608, 502594 AND 508880
508880	NEEDLE BAR YOKE
508883	NEEDLE BAR YOKE GUIDE (REAR)
508884	NEEDLE BAR YOKE GUIDE (FRONT)

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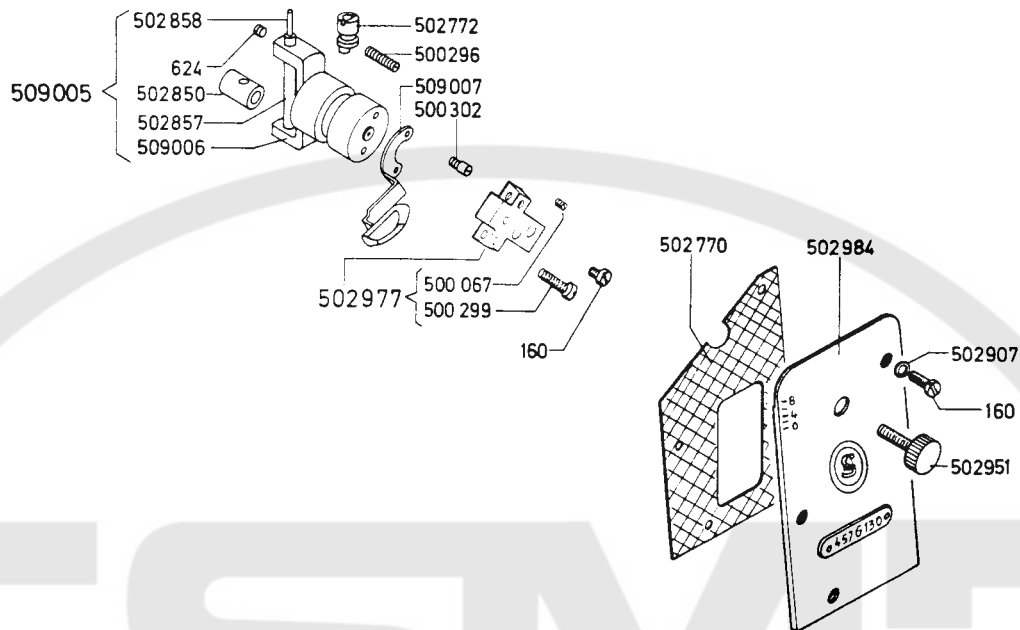
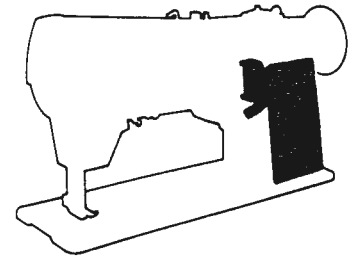


000160-850	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
001266-830	NEEDLE VIBRATING WORM WHEEL SET SCREW (4)
001664-850	NEEDLE VIBRATING CAM ROLLER STUD NUT
500127-850	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW
500248-001	ARM PLUG SCREW
500301-850	NEEDLE VIBRATING WORM GEAR SCREW (2)
500301-850	NEEDLE VIBRATING CAM SCREW (2)
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG
502616	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 160
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
502757	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
502785	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD
502802	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD SNAP RING (2)
502817	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 502616 AND TWO 502757

502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
502907	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) GASKET RING
502956	NEEDLE BAR YOKE CONNECTING LINK CPL. 1664, 502785, 502963, 502817, 502957, 502959, 502961, 502962, 502990, AND TWO EACH 502802, 502958, 502960, 502963 AND 502964
502957	NEEDLE BAR YOKE CONNECTING LINK
502958	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)
502959	NEEDLE VIBRATING CAM ROLLER GUIDE
502960	NEEDLE VIBRATING CAM ROLLER (2)
502961	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER
502962	NEEDLE VIBRATING CAM ROLLER STUD
502963	NEEDLE VIBRATING CAM ROLLER STUD WASHER
502964	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)
502966	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK
502968	NEEDLE VIBRATING CAM SHAFT
502969	NEEDLE VIBRATING CAM WITH TWO 500301
502990	NEEDLE VIBRATING CAM ROLLER SPRING WASHER
502991	ARM PLUG SCREW GASKET RING
508513	PAIR OF NEEDLE VIBRATING WORM AND NEEDLE VIBRATING WORM WHEEL WITH TWO 500301 AND FOUR 1266
509050	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SPACER
509051	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)

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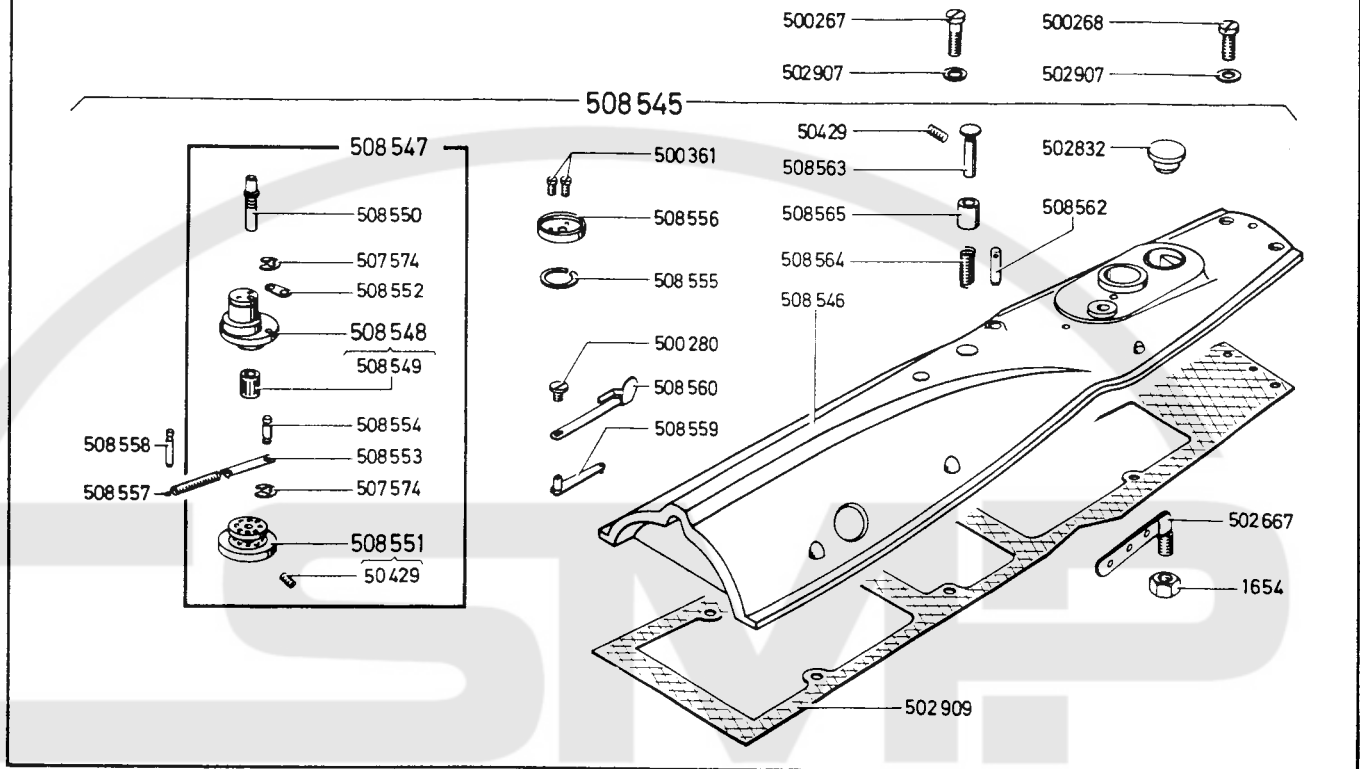
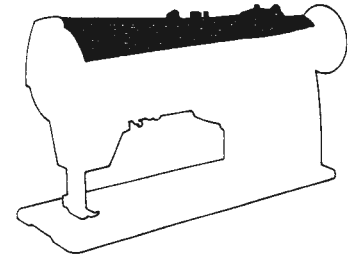


000160-850 NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK
 BRACKET SCREW (2)
 000160-850 ARM COVER (FRONT) SCREW (3)
 000624-833 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
 SLIDE STUD SET SCREW (2)
 500067-833 NEEDLE POSITION ADJUSTING CAM STOP SCREW SET
 SCREW (2)
 500296-833 NEEDLE POSITION ADJUSTING CAM REGULATING STUD
 SET SCREW
 500299-805 NEEDLE POSITION ADJUSTING CAM STOP SCREW (2)
 500302-803 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
 BUSHING SET SCREW (2)
 502770 ARM COVER (FRONT) GASKET
 502772 NEEDLE POSITION ADJUSTING CAM REGULATING STUD

502850 NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING
 502857 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
 SLIDE STUD
 502858 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
 SLIDE STUD OIL WICK
 502907 ARM COVER (BACK) SCREW RING (4)
 502951-850 NEEDLE POSITION ADJUSTING CAM SET SCREW
 502977 NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK
 BRACKET WITH 502974
 502984 ARM COVER (FRONT)
 509005 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
 CPL. NOS. 502850, 502857, 509006 AND TWO 624
 509006 NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
 509007 NEEDLE POSITION ADJUSTING LEVER

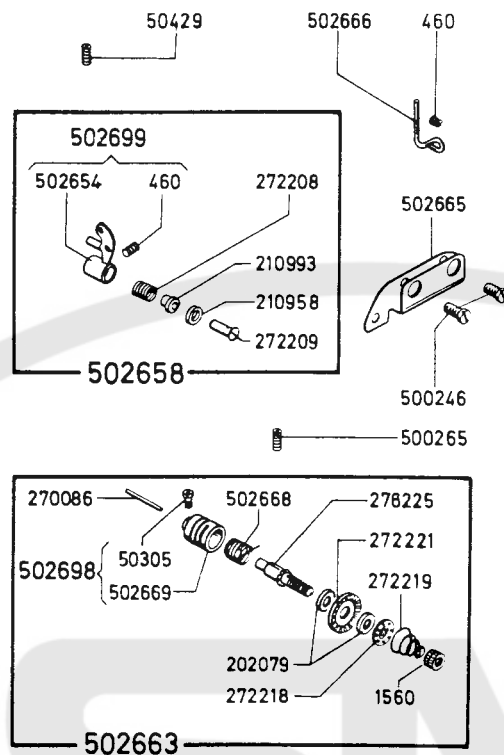
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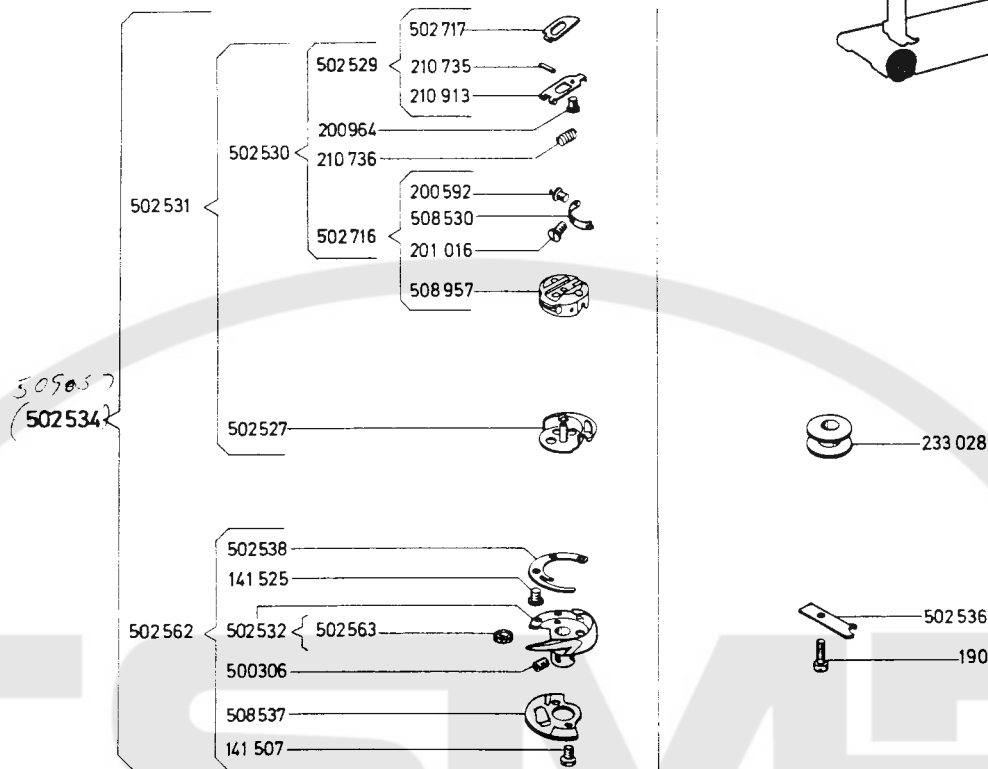
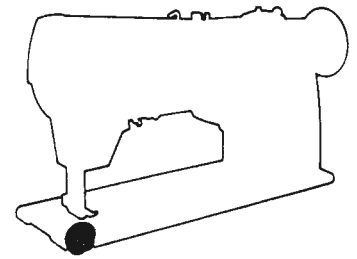
001654-850	THREAD RETAINER LOCK NUT
050429-833	BOBBIN WINDER SHAFT FRICTION WHEEL PIN (2)
050429-833	ARM COVER (TOP) THREAD TENSION STUD PIN
500267-850	ARM COVER (TOP) SCREW (LONG) (2)
500268-850	ARM COVER (TOP) SCREW (SHORT) (2)
500280-850	ARM (TOP) TRIP LEVER FASTENING SCREW
500361-850	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD FASTENING SCREW (2)
502667	THREAD RETAINER
502832	ARM COVER (TOP) PLUG
502907	ARM COVER (TOP) SCREW (LONG AND SHORT) (4)
502909	ARM COVER (TOP) GASKET
507574	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD LOCKING WASHER (2)
508545	ARM COVER (TOP) WITH BOBBIN WINDER CPL. NOS. 50429, 500280, 502832, 508546, 508555, TO 508560, 508562 TO 508565 TWO EACH 500361, 508561, 502667, 1654 AND 508547
508546	ARM COVER (TOP)
508547	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH FRICTION WHEEL CPL. NOS. 508548, 508550 TO 508554, TWO 507574

508548	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH 508549
508549	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROLLER CLUTCH
508550	BOBBIN WINDER SHAFT
508551	BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO 50429
508552	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC)
508553	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING SHACKLE
508554	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD
508555	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP RING
508556	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD
508557	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING
508558	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING STUD
508559	ARM COVER (TOP) ROCKING LEVER
508560	ARM COVER (TOP) TRIP LEVER
508562	ARM COVER (TOP) THREAD GUIDE STUD
508563	ARM COVER (TOP) THREAD TENSION STUD
508564	ARM COVER (TOP) THREAD TENSION STUD SPRING
508565	ARM COVER (TOP) THREAD TENSION STUD DISC



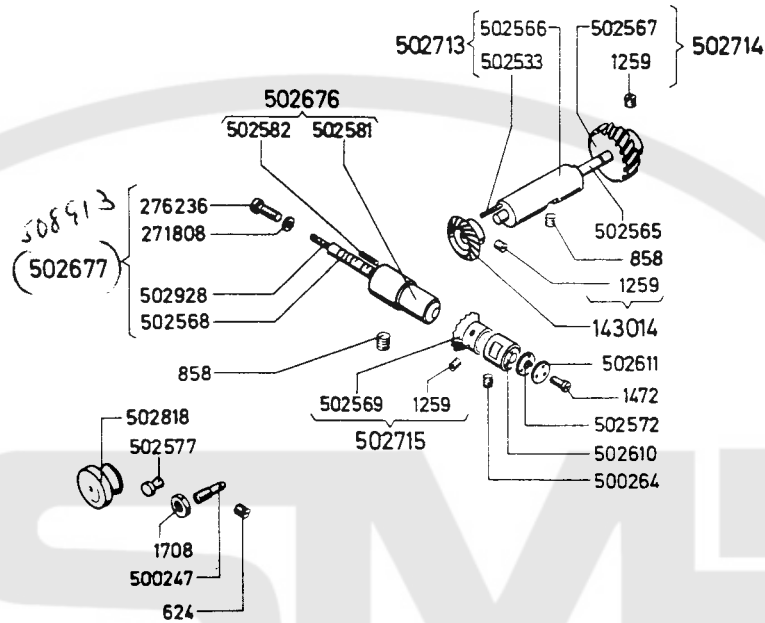
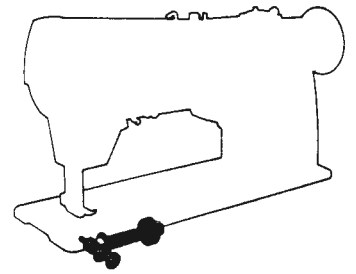
276225	TENSION STUD
500246-850	THREAD GUIDE SCREW (2)
500265-833	THREAD REGULATOR SET SCREW
502654	PRETENSION BRACKET
502658	PRETENSION BRACKET CPL. NOS. 210958, 210993, 272208, 272209 AND 502699
502663	TENSION CPL. NOS. 1560, 270086, 272218, 272219, 272221, 276225, 502668, 502698 AND TWO 202079
502665	THREAD GUIDE
502666	THREAD PULL OFF
502668	THREAD TAKE-UP SPRING
502669	THREAD TAKE-UP SPRING REGULATOR
502698	THREAD TAKE-UP SPRING REGULATOR 502669 WITH 50305
502699	PRETENSION BRACKET WITH 460 AND 502654

PART NO.	DESCRIPTION
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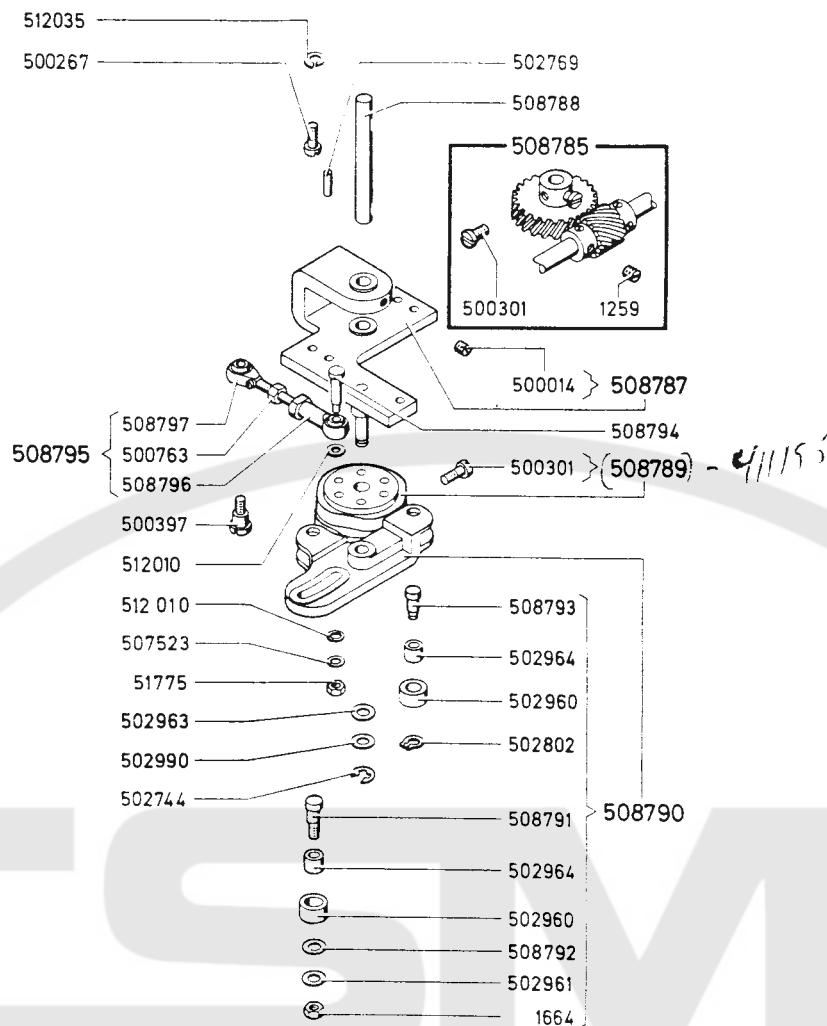
000190-850	BOBBIN CASE STOP SCREW
141507-803	HOOK NEEDLE GUARD AND COUNTERBALANCE SCREW
141525-806	HOOK GIB SCREW (3)
200592-803	BOBBIN CASE CAP TENSION SPRING SCREW
200964-803	BOBBIN CASE LATCH STOP SCREW
201016-803	BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
210735	BOBBIN CASE FULCRUM PIN
210736	BOBBIN CASE LATCH SPRING
210913	BOBBIN CASE LATCH
233028	BOBBIN
500306-869	HOOK SET SCREW (2)
502527	BOBBIN CASE BASE
502529	BOBBIN CASE LATCH CPL. NOS. 210735, 210913 AND 502717

502530	BOBBIN CASE CAP CPL. NOS. 200964, 210736, 502529 AND 502716
502531	BOBBIN CASE CAP CPL. NOS. 502527 AND 502530
502532	HOOK BODY WITH 502563
502534	HOOK AND BOBBIN CASE CPL. NOS. 502531 AND 502562
502536	BOBBIN CASE STOP
502538	HOOK GIB
502562	HOOK CPL. NOS. 141507, 502532, 502538, 508537, TWO 500306 AND THREE 141525
502563	HOOK OIL RETAINING WASHER
502716	BOBBIN CASE CAP CPL. NOS. 508957, 508530, 200592 AND 201016
502717	BOBBIN CASE LATCH LEVER
508530	BOBBIN CASE TENSION SPRING
508537	HOOK NEEDLE GUARD AND COUNTERBALANCE
508957	BOBBIN CASE CAP



000624-833	HOOK OIL BYPASS PLUG SCREW
000858-833	HOOK DRIVING SHAFT BUSHING SET SCREW
000858-833	HOOK SHAFT PRESSURE BUSHING SET SCREW
001259-830	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)
001259-830	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)
001259-830	HOOK SHAFT BEVEL GEAR SET SCREW (2)
001472-850	HOOK SHAFT BUSHING (FRONT) SET SCREW (3)
001708-850	HOOK OIL BYPASS PLUG SCREW NUT
143014	HOOK DRIVING SHAFT BEVEL GEAR WITH TWO 1259
271808	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
276236-803	HOOK SHAFT OIL WICK HOLDER
500247-833	HOOK OIL REGULATING SCREW
500264-830	HOOK SHAFT FRONT SET SCREW
502533	HOOK DRIVING SHAFT BUSHING OIL WICK
502565	HOOK DRIVING SHAFT
502566	HOOK DRIVING SHAFT BUSHING
502567	HOOK DRIVING SHAFT HELICAL GEAR
502568	HOOK SHAFT

502569	HOOK SHAFT BEVEL GEAR
502572	HOOK SHAFT BUSHING CAP GASKET
502577	HOOK SHAFT GEAR BOX PLUG
502581	HOOK SHAFT PRESSURE BUSHING
502582	HOOK SHAFT PRESSURE BUSHING OIL WICK
502610	HOOK SHAFT BUSHING (FRONT)
502611	HOOK SHAFT BUSHING CAP
502676	HOOK SHAFT PRESSURE BUSHING 502581 WITH 502582
502677	HOOK SHAFT FILTER CPL. NOS. 271808, 276236, 502568, 502928
502713	HOOK DRIVING SHAFT BUSHING WITH 502533 AND 502566
502714	HOOK DRIVING SHAFT HELICAL GEAR 502567 WITH TWO 1259
502715	HOOK SHAFT BEVEL GEAR 502569 WITH TWO 1259
502818	HOOK GEAR BOX VENT CAP
502928	HOOK SHAFT OIL FILTER FELT (WICK)

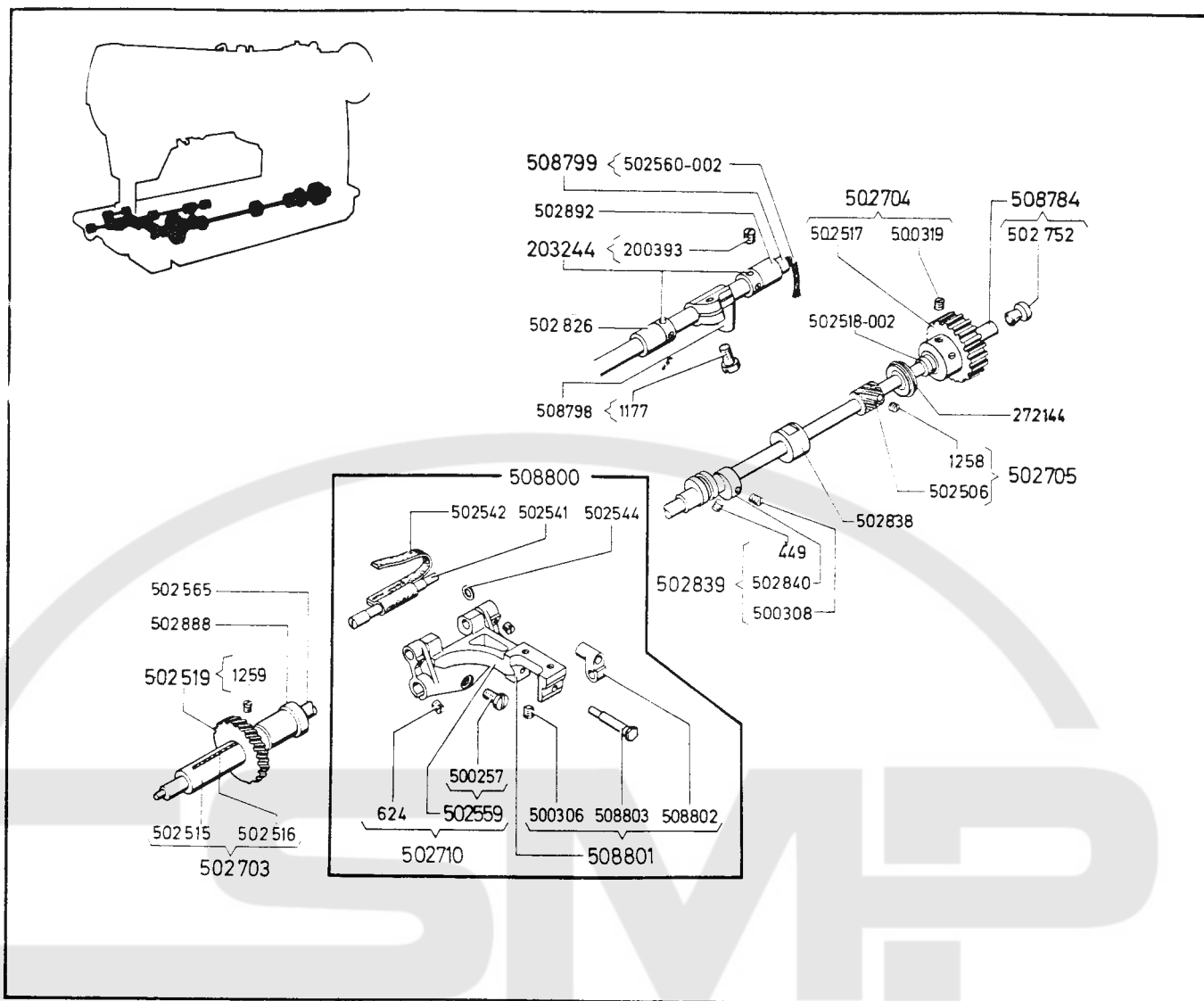


001259-830	FEED CONTROL CAM WHEEL AND WORM GEAR
001664-850	FEED CONTROL CAM FOLLOWER ARM RETAINING NUT
051775-850	FEED CONTROL CONNECTION CRANK ADJUSTING LOCK NUT
500014-850	FEED CONTROL CAM MOUNTING BRACKET BUSHING SET SCREW
500267-850	FEED CONTROL CAM MOUNTING BRACKET SCREW (3)
500301-850	FEED CONTROL CAM SET SCREW (2)
500301-850	FEED CONTROL CAM WORM WHEEL AND WORM GEAR SCREW (2)
500397-805	FEED CONTROL CONNECTION HINGE SCREW
500763-805	FEED CONTROL CONNECTION LOCK NUT
502744	FEED CONTROL CAM FOLLOWER ARM RETAINING RING
502769	FEED CONTROL CAM MOUNTING BRACKET POSITION PIN (2)
502802	FEED CONTROL CAM FOLLOWER ARM HINGE PIN RETAINING RING
502960	FEED CONTROL CAM FOLLOWER (2)
502961	FEED CONTROL CAM FOLLOWER BELLEVILLE WASHER
502963	FEED CONTROL CAM FOLLOWER ARM WASHER
502964	FEED CONTROL CAM FOLLOWER ARM NEEDLE BEARING (2)
502990	FEED CONTROL CAM FOLLOWER ARM BELLEVILLE WASHER

507523	FEED CONTROL CONNECTION ADJUSTING SCREW
508785	BELLEVILLE WASHER
508785	FEED CONTROL CAM WORM WHEEL AND WORM GEAR CPL. NOS. 1259 AND 500301
508787	FEED CONTROL CAM MOUNTING BRACKET WITH 500014
508788	FEED CONTROL CAM SHAFT
508789	FEED CONTROL CAM WITH 500301
508790	FEED CONTROL CAM FOLLOWER CPL. NOS. 1664, 502802, 502960, 502961, 502964, 508791, 508792 AND 508793
508791	FEED CONTROL CAM FOLLOWER ARM HINGE SCREW
508792	FEED CONTROL CAM FOLLOWER ARM HINGE SCREW WASHER
508793	FEED CONTROL CAM FOLLOWER ARM HINGE PIN
508794	FEED CONTROL CONNECTION ADJUSTING SCREW
508795	FEED CONTROL CONNECTION CPL. NOS. 500763, 508796 AND 508797
508796	FEED CONTROL CONNECTION BALL JOINT (FEMALE)
508797	FEED CONTROL CONNECTION BALL JOINT (MALE)
512010	FEED CONTROL CAM FOLLOWER ARM WASHER (2)
512035	FEED CONTROL CAM MOUNTING BRACKET SCREW LOCK WASHER (3)

PART NO. DESCRIPTION

PART NO. DESCRIPTION

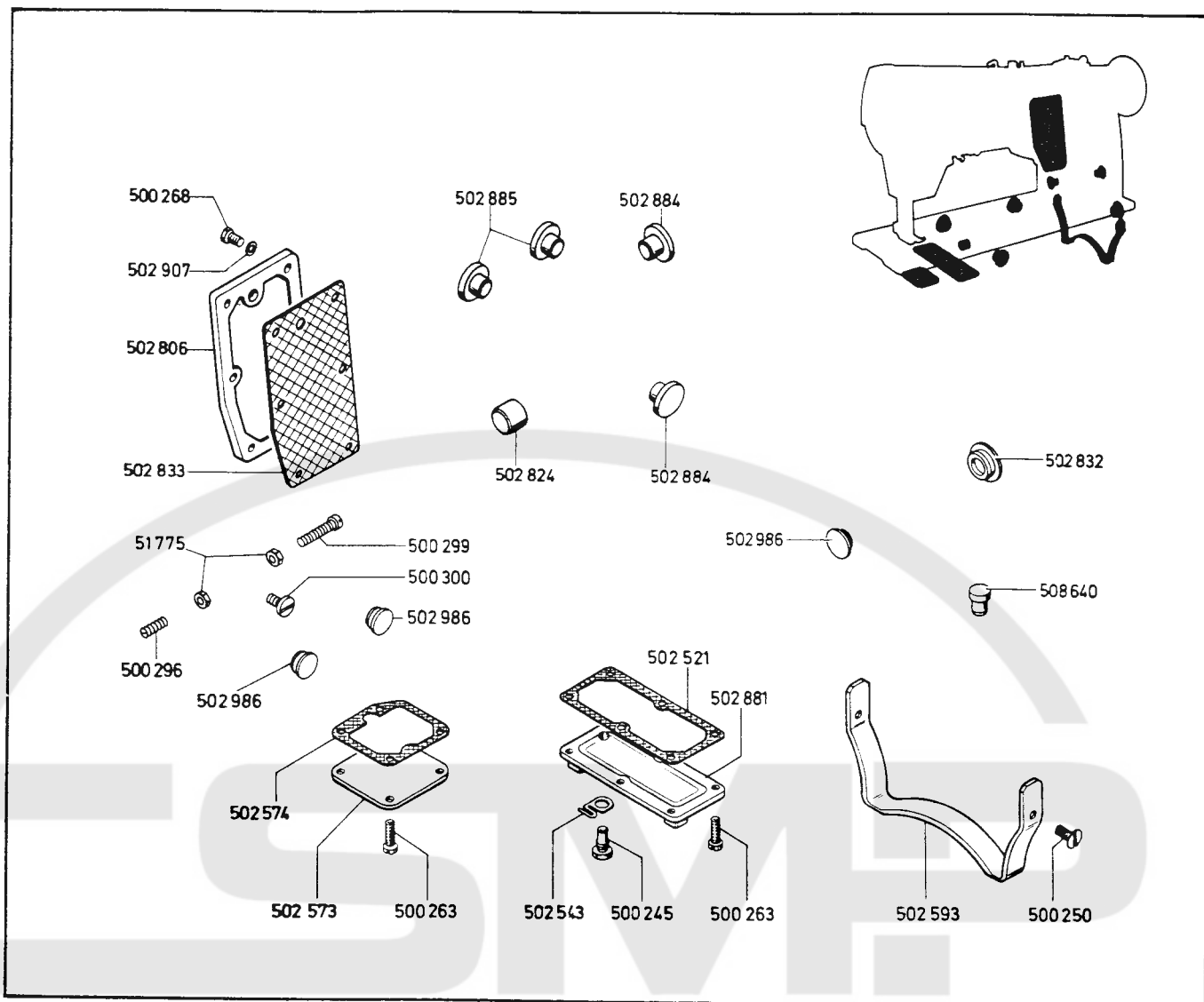


000449-830	FEED DRIVING ECCENTRIC SET SCREW
000624-833	FEED BAR HINGE PIN SET SCREW
001177-850	FEED CONTROL CONNECTION CRANK PINCH SCREW
001258-830	OIL PUMP DRIVING GEAR SET SCREW (2)
001259-830	BED SHAFT GEAR SET SCREW (2)
200393-833	FEED DRIVING ROCK SHAFT COLLAR SET SCREW (4)
203244	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 200393
272144	BED SHAFT BALL BEARING
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
500306-869	FEED BAR LIFTING LINK HINGE PIN PINCH SCREW
500308-830	FEED DRIVING ECCENTRIC POSITION SCREW
500319-830	BED CONNECTION BELT PULLEY SET SCREW (2)
502506	OIL PUMP DRIVING GEAR
502515	BED SHAFT BUSHING (FRONT)
502516	BED SHAFT BUSHING OIL WICK
502517	BED CONNECTION BELT PULLEY
502518-002	BED CONNECTION BELT PULLEY SPACER
502519	BED SHAFT GEAR WITH TWO 1259
502541	FEED BAR HINGE PIN
502542	FEED BAR HINGE PIN OILING FELT
502544	FEED BAR HINGE PIN THRUST WASHER (2)

502559	FEED DRIVING ROCK SHAFT CRANK WITH 500257
502560-002	FEED DRIVING ROCK SHAFT OIL WICK
502565	HOOK DRIVING SHAFT
502703	BED SHAFT BUSHING (FRONT) 502515 WITH 502516
502704	BED CONNECTION BELT PULLEY WITH 502517 AND TWO 500319
502705	OIL PUMP DRIVING GEAR WITH 502506 AND TWO 1258
502710	FEED DRIVING ROCK SHAFT CRANK 624 AND 502559
502752	HOOK SHAFT BUSHING CAP GASKET
502826	FEED DRIVING ROCK SHAFT BUSHING (RIGHT)
502838	BED SHAFT BUSHING (BACK)
502839	FEED DRIVING ECCENTRIC WITH 449, 500308 AND 502840
502840	FEED DRIVING ECCENTRIC
502892	FEED DRIVING ROCK SHAFT BUSHING (CENTER)
508779	FEED DRIVING ROCK SHAFT WITH 502560-002
508784	BED SHAFT WITH 502752
508798	FEED CONTROL CONNECTION CRANK WITH 1177
508800	FEED DRIVING ROCK SHAFT CRANK CPL. NOS. 502541, 502542, TWO 502544, 502710 AND 508801
508801	FEED BAR WITH 500306, 508802 AND 508803
508802	FEED BAR LIFTING BLOCK
508803	FEED BAR LIFTING BLOCK ECCENTRIC PIN
502888	BED SHAFT BUSHING (CENTER)

PART NO. DESCRIPTION

PART NO. DESCRIPTION

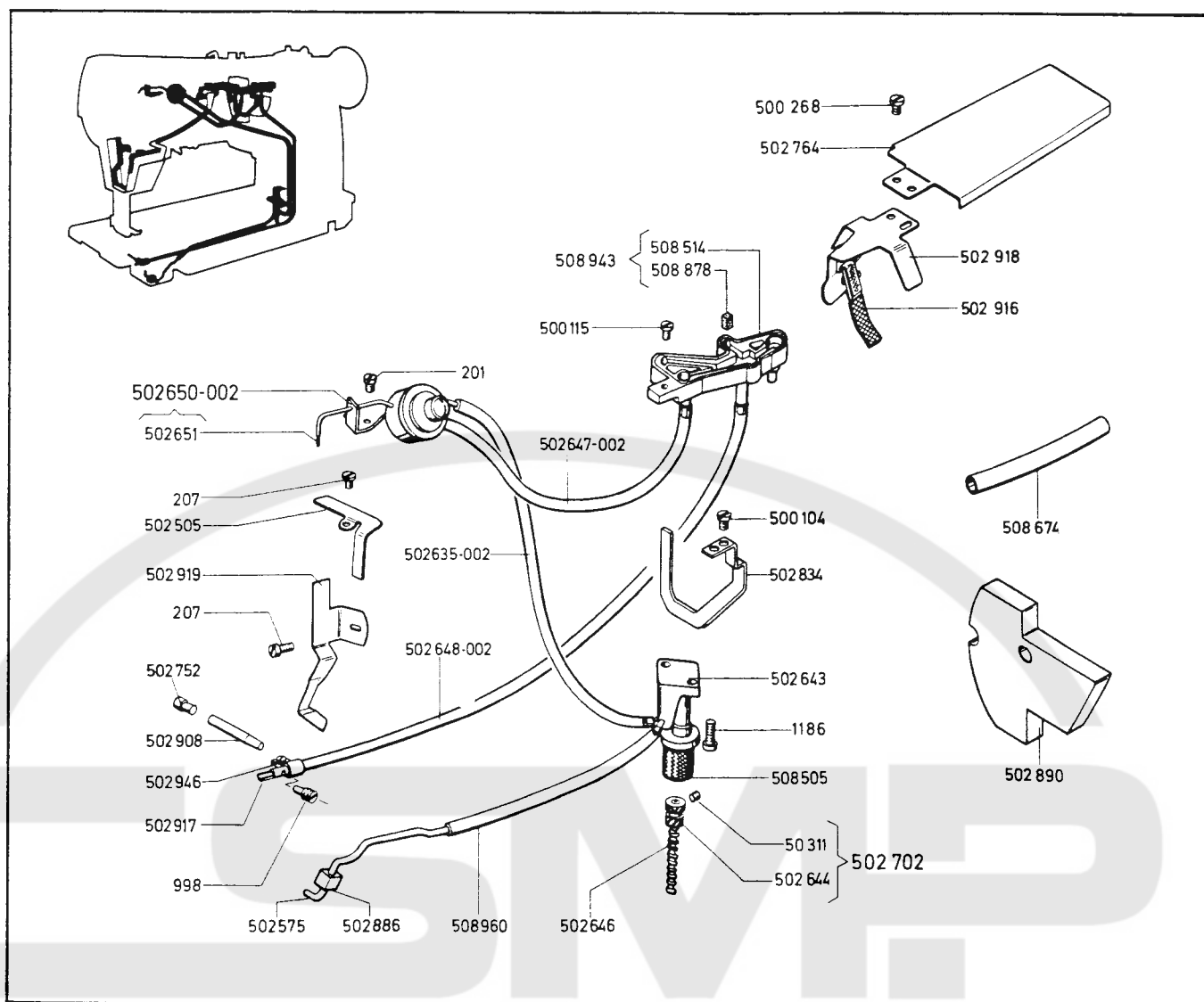


051775-850	ARM OIL SEAL SCREW LOCK NUT (2)
500245-805	BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW
500250-850	MACHINE LEG SCREW (2)
500263-850	HOOK SHAFT GEAR BOX COVER SCREW (4)
500263-850	BED SHAFT GEAR BOX COVER SCREW (6)
500268-850	ARM COVER (BACK) SCREW (6)
500296-833	ARM OIL SEAL SCREW (LEFT)
500299-850	ARM OIL SEAL SCREW (RIGHT)
500300-850	ARM OIL SEAL SCREW (FRONT)
502521	BED SHAFT GEAR BOX GASKET
502543	FEED BAR HINGE PIN OILING FELT CLAMP
502573	HOOK SHAFT GEAR BOX COVER
502574	HOOK SHAFT GEAR BOX COVER GASKET

502593	MACHINE LEG (REAR)
502806	ARM COVER (BACK)
502824	HOOK DRIVING SHAFT PLUG (FOR UN-USED BED HOLE)
502832	FEED REGULATING SHAFT PLUG (FOR UN-USED HOLE)
502833	ARM COVER (BACK) GASKET
502881	BED SHAFT GEAR BOX COVER
502884	BED SPACER (FRONT AND REAR SIDE) (2)
502885	BED SPACER (REAR) (2)
502907	ARM COVER (BACK) SCREW GASKET RING (6)
502986	FEED REGULATING SHAFT PLUG
502986	ARM OIL SEAL PLUG (2)
508640	MACHINE PLUG

PART NO. DESCRIPTION

PART NO. DESCRIPTION

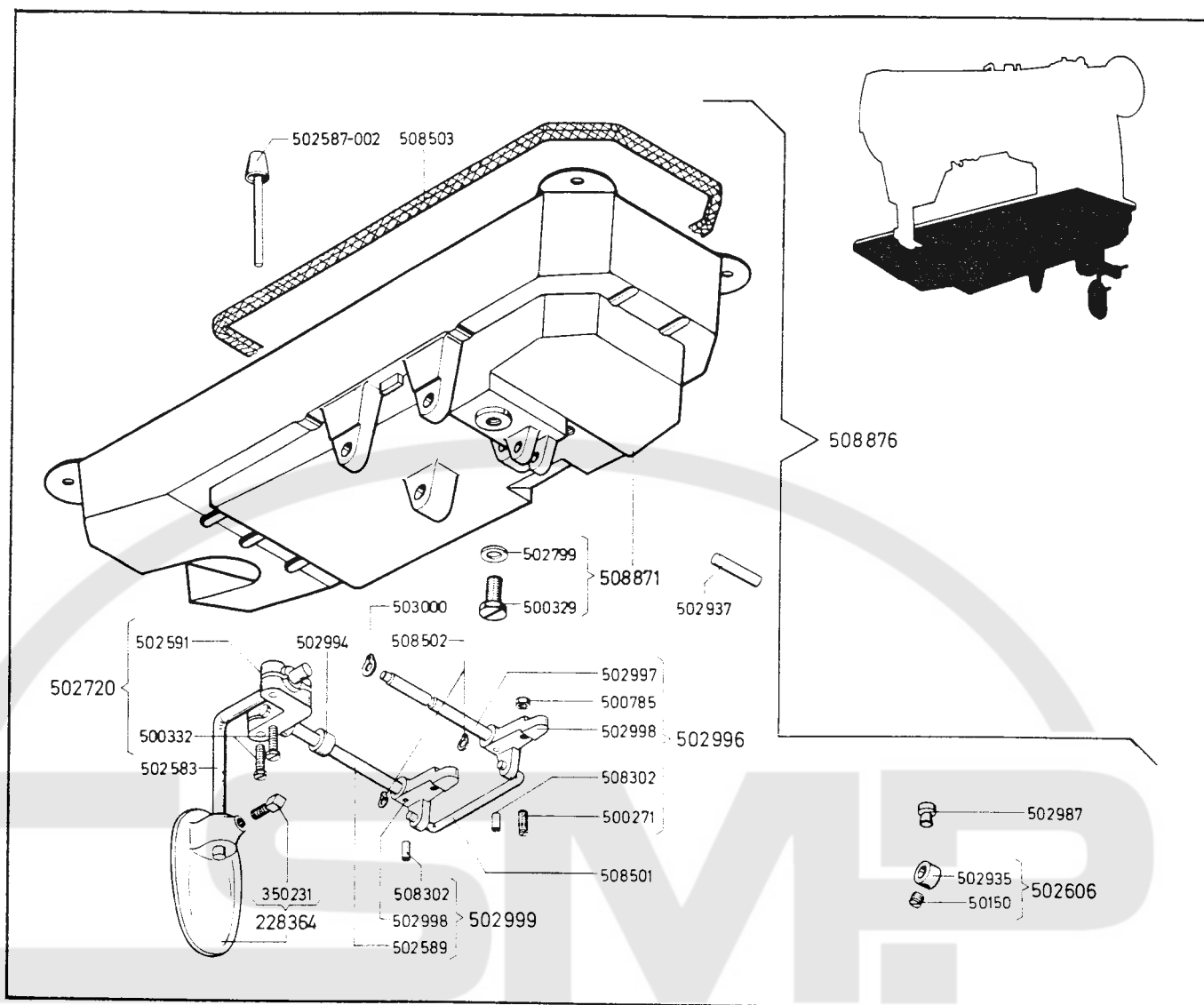


000201-850	OIL SIGHT BODY SCREW (2)
000207-803	ARM HEAD OIL DRAIN WICK CLAMP SCREW (2)
000998-833	OIL RETURN TUBE SCREW
001186-850	OIL PUMP MOUNTING SCREW (2)
050311-830	OIL PUMP GEAR SET SCREW (2)
500104-850	ARM OIL SHIELD (AERETED PLASTIC) RETAINER SCREW (2)
500115-850	OIL DISTRIBUTOR PLATE SCREW
500268-850	OIL GUARD SCREW (2)
502505	ARM HEAD OIL DRAIN WICK CLAMP (FRONT)
502575	HOOK SHAFT GEAR BOX OIL PIPE
502635-002	OIL DELIVERY TUBE
502643	OIL PUMP BODY
502644	OIL PUMP GEAR
502646	OIL PUMP SCREW SHAFT
502647-002	OIL RETURN TUBE (UPPER) (SHORT)
502648-002	OIL RETURN TUBE (LOWER) (LONG)
502650-002	OIL SIGHT BODY WITH 502651
502651	OIL SIGHT WICK
502702	OIL PUMP GEAR WITH 502644 AND TWO 50311

502752	BED SHAFT BUSHING (CENTER) OIL TUBE PLUG
502764	OIL GUARD
502834	ARM OIL SHIELD (AERETED PLASTIC) RETAINER
502886	HOOK SHAFT GEAR BOX OIL PIPE HOLDER
502890	ARM OIL SHIELD (AERETED PLASTIC)
502908	BED SHAFT BUSHING (CENTER) OIL TUBE
502916	ARM EAD OIL DRAIN WICK
502917	OIL RETURN TUBE
502918	ARM HEAD OIL DRAIN WICK CLAMP (UPPER)
502919	ARM HEAD OIL DRAIN WICK CLAMP (BACK)
502946	OIL RETURN TUBE (LOWER) (LONG) CLAMP
508505	OIL FILTER WITH OIL FILTER MOUNTING SUPPORT
508514	OIL DISTRIBUTOR PLATE
508674	ARM HEAD OIL DRAIN WICK GUARD
508878	FOAM PAD
508943	OIL DISTRIBUTOR PLATE WITH FOAM PAD
508960	HOOK SHAFT GEAR BOX OIL PIPE

PART NO. DESCRIPTION

PART NO. DESCRIPTION



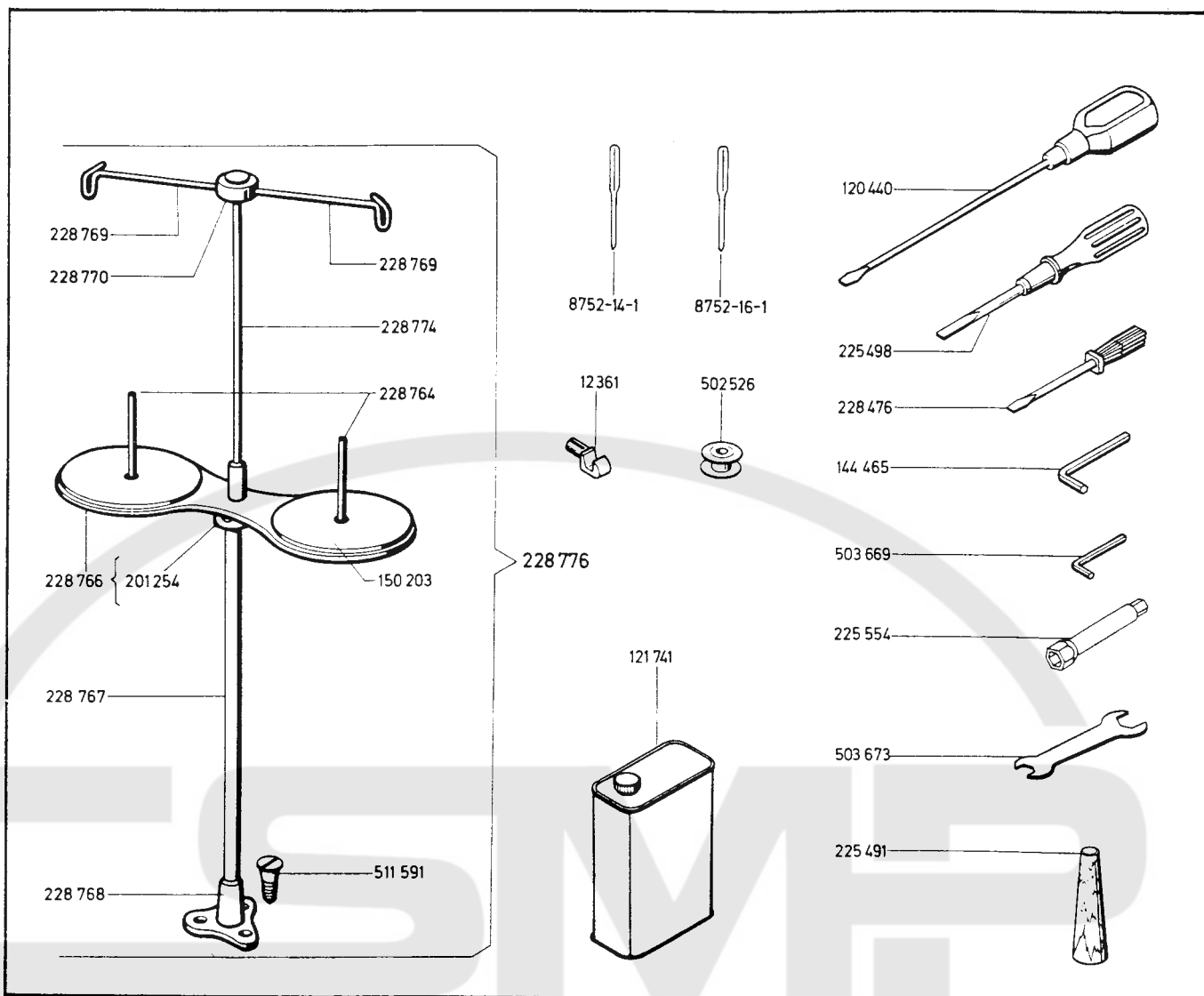
Accessories

050150-833	FEED REVERSING FOOT CONTROL LEVER
228364	KNEE LIFTER KNEE PLATE WITH 350251
350231-850	KNEE LIFTER KNEE PLATE SET SCREW
500271-833	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500329-850	MACHINE BASE AND OIL RESERVOIR PLUG SCREW
500332-850	KNEE LIFTER SHAFT HUB PINCH SCREW (2)
500785-850	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	KNEE LIFTER KNEE PLATE ARM
502587-002	KNEE LIFTER PLUNGER
502589	KNEE LIFTER ROCK SHAFT
502591	KNEE LIFTER ROCK SHAFT HUB
502606	FEED FOOT CONTROL LEVER PIN COLLAR 502935 WITH 50150
502720	KNEE LIFTER ROCK SHAFT HUB 502591 WITH TWO 500332
502799	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET
502935	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR
502937	FEED REVERSING FOOT CONTROL LEVER PIN
502987	FEED REVERSING PLUNGER HOLE PLUG (FOR UN-USED HOLE)

502994	KNEE LIFTER ROCK SHAFT SPACER
502996	KNEE LIFTER CONTROL SHAFT CPL. NOS. 500271, 500785, 502997, 502998 AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER ROCK SHAFT CRANK
502998	KNEE LIFTER CONTROL SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS. 502589, 502998 AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN (2)
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
508503	MACHINE BASE AND OIL RESERVOIR GASKET
508871	MACHINE BASE AND OIL RESERVOIR WITH 500329 AND 502799
508876	MACHINE BASE OIL RESERVOIR WITH KNEE LIFTER CPL. NOS. 228364, 502587-002, 502583, 502606, 502720, 508871, 502937, 502994, 502996, 508501, 508503, 502999, 503000, 502987 AND TWO 508502

PART NO. DESCRIPTION

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Accessories

008752-14-1	NEEDLE (2)	228766	THREAD UNWINDER SPOOL REST WITH 201254
008752-16-1	NEEDLE (3)	228767	THREAD UNWINDER SPOOL REST ROD
012361	MACHINE HINGE CONNECTION (2)	228768	THREAD UNWINDER SPOOL STAND
120440	SCREW DRIVER	228769	THREAD UNWINDER THREAD GUIDE (2)
121741	ONE QUART CAN FILLED WITH LIGHT GRADE OIL	228770	THREAD UNWINDER THREAD GUIDE HOLDER
144465	WRENCH (1/8 INCH HEXAGON)	228774	THREAD UNWINDER THREAD GUIDE ROD
150203	THREAD UNWINDER SPOOL REST CUSHION (FELT) (2)	228776	THREAD UNWINDER CPL. NOS. (FOR TWO SPOOLS) 150203,
201254-803	THREAD UNWINDER SPOOL REST SET SCREW		228764, 228766, 228767, 228769, 228770, 228774 AND
225491	MACHINE REST PIN (WOOD)		THREE 511591
225498	SCREW DRIVER	502526	BOBBIN (2)
225554	WRENCH	503669	WRENCH (5/64 INCH HEXAGON)
228476	SCREW DRIVER (BOBBIN CASE)	503673	WRENCH (25/64 INCH HEXAGON)
228764	THREAD UNWINDER SPOOL PIN (2)	511591-819	THREAD UNWINDER WOOD SCREW (7/8 INCH) (3)

PART NO. DESCRIPTION

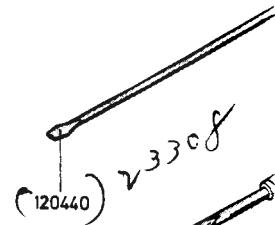
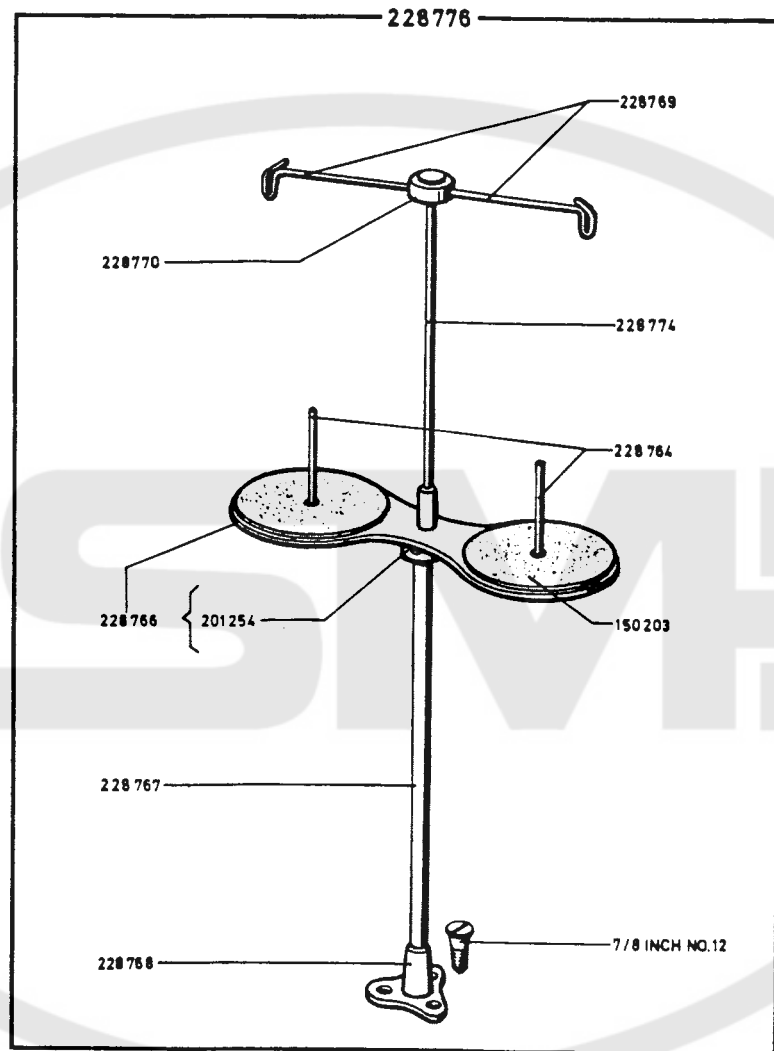
PART NO. DESCRIPTION

PART NO.	FOR CLASS 457 G 130 135 155 GX6	DESCRIPTION	PART NO.	FOR CLASS 457 G 130 135 155 GX6	DESCRIPTION	PART NO.
502850	x x - x	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING	502949	- x x x	FEED DRIVING CONNECTING CARRIER FRAME SPRING STUD	508503
502850	x x x x	FEED DRIVING CONNECTION LEVER SLIDE BEARING	502951-850	x - - -	NEEDLE POSITION ADJUSTING CAM SET SCREW	508505
502853	- x x x	FEED DRIVING CONNECTION CARRIER FRAME CPL. 51369, 502850, 502854, 502857, 502858 AND 502949	502952	x x - x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME CPL. 502850, 502857, 502953 AND TWO 624	508506 508507
502854	x x x x	FEED DRIVING CONNECTION CARRIER FRAME	502953	x x - x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME	508511
502857	x x - x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD	502955	- x - -	ARM COVER (FRONT): 502989 WITH 502829 AND TWO 140753	508513
502857	x x x x	FEED DRIVING CONNECTION FRAME SLIDE STUD	502956	x x - x	NEEDLE BAR YOKE CONNECTING LINK CPL. 1664, 502785, 502817, 502957, 502959, 502961, 502962, 502963, 502990 AND TWO EACH 502802, 502958, 502960 AND 502964	508514 508518 508519 508520
502858	x x x x	FEED DRIVING CONNECTION LEVER SLIDE STUD OIL WICK	502957	x x - x	NEEDLE BAR YOKE CONNECTING LINK	
502859	x x x x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)	502958	x x x x	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)	508523
502860	x x x x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)	502958	x x x x	HOOK SHAFT SNAP RING	
502862	- x x x	FEED REGULATING CONNECTION SHAFT CRANK LINK	502959	x x - x	NEEDLE VIBRATING CAM ROLLER GUIDE	508524
502863	- x x x	FEED REGULATING CONNECTION SHAFT CRANK 502864 WITH 160	502960	x x - x	NEEDLE VIBRATING CAM ROLLER (2)	
502864	- x x x	FEED REGULATING CONNECTION SHAFT CRANK	502961	x x x x	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER	508527 508530
502866	- x x x	FEED DRIVING CONNECTION CARRIER FRAME SPRING	502962	x x - x	NEEDLE VIBRATING CAM ROLLER STUD	508535
502867	- x x x	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD	502963	x x - x	NEEDLE VIBRATING CAM ROLLER STUD WASHER	508537 508538
502868	x x x x	FEED REGULATING CONNECTION SHAFT BUSHING	502964	x x x x	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)	508539
502869	- x x x	FEED REGULATING CONNECTION SHAFT	502966	x x - x	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK	508540
502872	- x x x	FEED REGULATING CONNECTION SHAFT COLLAR 502873 WITH TWO 51334	502967	x x x x	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK)	508541 508542
502873	- x x x	FEED REGULATING CONNECTION SHAFT COLLAR	502968	x x x x	NEEDLE VIBRATING CAM SHAFT	508543
502876	- x x x	FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK	502969	x x - -	NEEDLE VIBRATING CAM WITH TWO 500301	
502878	- x x x	FEED REGULATING SHAFT WITH LEVER	502975	- x x x	FEED REGULATING SHAFT INDICATOR CPL. 129, 502876, 502976 AND 507063	508567 508568
502879	x x x x	FEED DRIVING ROCK SHAFT WITH 502560-002 AND 502880	502976	- x x x	FEED REGULATING SHAFT INDICATOR LEVER	
502880	x x x x	FEED DRIVING ROCK SHAFT	502977	x x - x	NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET WITH 502974 AND TWO EACH 500067 AND 500298	
502881	x x x x	BED SHAFT GEAR BOX COVER	502979	- x x x	FEED REGULATING SHAFT SPACER	
502882	x x x x	MACHINE BASE AND OIL RESERVOIR WITH 500329 AND 502799	502980	x - - -	FEED DRIVING CONNECTION CARRIER FRAME COLLAR	
502883	x x x x	MACHINE BASE AND OIL RESERVOIR WITH KNEE LIFTER CPL. 228364, 502587-002, 502583, 502606, 502720, 502882, 502937, 502994, 502996, 508501, 508503, 503000 AND TWO 508502	502981	x - - -	FEED DRIVING CONNECTION CARRIER FRAME	
502884	x x x x	BED SPACER (FRONT AND REAR SIDE) (2)	502982-850	x - - -	FEED DRIVING CONNECTION CARRIER FRAME THUMB NUT	
502885	x x x x	BED SPACER (REAR) (2)	502983	x - - -	FEED DRIVING CONNECTION CARRIER FRAME STUD	
502886	x x x x	HOOK SHAFT GEAR BOX OIL PIPE HOLDER	502984	x - - -	ARM COVER (FRONT)	
502888	x x x x	BED SHAFT BUSHING (CENTER)	502985	x - - -	FEED DRIVING CONNECTION CARRIER FRAME CPL. 51369, 502850, 502854, 502857, 502858 AND 502983	
502890	x x x x	ARM OIL SHIELD (AERATED PLASTIC)	502986	x - - -	FEED REGULATING SHAFT PLUG	
502891	x x x x	SINGER LIGHT STUD HOLE SCREW PLUG GASKET	502987	x x x x	FEED REVERSING PLUNGER HOLE PLUG (FOR UN-USED HOLE)	
502892	x x x x	FEED DRIVING ROCK SHAFT BUSHING (CENTER)	502989	- x - -	ARM COVER (FRONT)	
502896	x x x x	NEEDLE BAR YOKE GUIDE (REAR)	502990	x x - x	NEEDLE VIBRATING CAM ROLLER SPRING WASHER	
502897	x x x x	NEEDLE BAR YOKE GUIDE (FRONT)	502991	x x x x	ARM PLUG SCREW GASKET RING	
502898	- - x -	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET CPL. 690, 502922 AND 502923	502992	x x x x	ARM SHAFT BUSHING (CENTER) SCREW GASKET RING	
502907	x x x x	ARM COVER (BACK) SCREW GASKET RING (6)	502992	x x x x	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW GASKET RING	
502907	x x x x	ARM COVER (TOP) SCREW (LONG) GASKET RING (2)	502993	x x x x	NEEDLE BAR CPL. 223, 238 AND 502597	
502907	x x x x	ARM COVER (TOP) SCREW (SHORT) GASKET RING (2)	502994	x x x x	KNEE LIFTER ROCK SHAFT SPACER	
502907	x x x x	ARM COVER (FRONT) SCREW GASKET RING (3)	502996	x x x x	KNEE LIFTER CONTROL SHAFT CPL. 500271, 500765, 502997, 502998 AND 508302	
502907	- - x -	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) GASKET RING (2)	502997	x x x x	KNEE LIFTER CONTROL SHAFT	
502908	x x x x	BED SHAFT BUSHING (CENTER) OIL TUBE	502998	x x x x	KNEE LIFTER CONTROL SHAFT CRANK	
502909	x x x x	ARM COVER (TOP) GASKET	502998	x x x x	KNEE LIFTER ROCK SHAFT CRANK	
502914	x x x x	ARM HEAD OIL DRAIN WICK SLINGER CPL. 502915 AND TWO 500302	502999	x x x x	KNEE LIFTER ROCK SHAFT CPL. 502589, 502998 AND 508302	
502915	x x x x	ARM HEAD OIL DRAIN WICK SLINGER	503000	x x x x	KNEE LIFTER CONTROL SHAFT GRIP RING	
502916	x x x x	ARM HEAD OIL DRAIN WICK	503141	- - x -	NEEDLE VIBRATING CAM ROLLER STUD WASHER	
502917	x x x x	OIL RETURN TUBE	503595	x x x -	PRESSER FOOT (HINGED)	
502918	x x x x	ARM HEAD OIL DRAIN WICK CLAMP (UPPER)	503669	x x x x	WRENCH (5/64 INCH HEXAGON)	
502919	x x x x	ARM HEAD OIL DRAIN WICK CLAMP (BACK)	503673	x x x x	WRENCH (25/64 INCH HEXAGON)	
502920	x x x x	PRESSER BAR SPRING SCREW STUD GASKET	503682	x x x -	THROAT PLATE	
502922	- - x -	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET (UPPER)	503683	x x - -	FEED DOG	
502923	- - x -	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET (LOWER)	503686	- - x -	FEED DOG	
502926	x x x x	ARM SHAFT OIL SLINGER AND PINION SPACER WITH 460 AND 502511-002	503697	- - - x	PRESSER FOOT (HINGED)	
502927	x x x x	ARM SHAFT AND NEEDLE BAR CRANK PIN	503698	- - - x	THROAT PLATE	
502928	x x x x	HOOK SHAFT OIL FILTER FELT (WICK)	503699	- - - x	FEED DOG	
502930	x x x x	NEEDLE BAR YOKE GUIDE SET SCREW (2)	507063	x x x x	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)	
502931	- x x x	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER	507063	- x x x	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINER	
502932	- x x x	FEED DRIVING CONNECTION CARRIER FRAME SPRING 502866 WITH 502931	507063	- x x x	FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER	
502935	x x x x	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR	507063	- x x x	FEED REGULATOR SHAFT INDICATOR LEVER HINGE STUD RETAINER	
502937	x x x x	FEED REVERSING FOOT CONTROL LEVER PIN	507523	x x x x	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)	
502946	x x x x	OIL RETURN TUBE (LOWER) (LONG) CLAMP	508302	x x x x	KNEE LIFTER ROCK SHAFT CRANK PIN	
502948	x x x x	PRESSER BAR WITH PRESSER FOOT SCREW 500256	508301	x x x x	KNEE LIFTER CONTROL SHAFT CRANK PIN	
			508502	x x x x	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)	

PART NO.	FOR CLASS 457 G 130 135 155 GX6				DESCRIPTION	PART NO.	FOR CLASS 457 G 130 135 155 GX6				DESCRIPTION
272142	x	x	x	x	MACHINE PULLEY BALL BEARING	500329-850	x	x	x	x	MACHINE BASE AND PLUG SCREW
272143	x	x	x	x	ARM SHAFT BALL BEARING	500332-850	x	x	x	x	KNEE LIFTER ROCK SH
272144	x	x	x	x	BED SHAFT BALL BEARING	500367-850	-	-	x	-	NEEDLE POSITION ADJ
272208	x	x	x	x	PRETENSION BRACKET SPRING						STOP SCREW (2)
272209	x	x	x	x	PRETENSION BRACKET STUD	500785-850	x	x	x	x	KNEE LIFTER CONTRC
272218	x	x	-	x	TENSION RELEASING DISC						SCREW NUT
272219	x	x	-	x	TENSION SPRING	500786-850	x	x	x	x	HOOK OIL BYPASS PL
272221	x	x	-	x	TENSION WHEEL	502505	x	x	x	x	ARM HEAD OIL DRAIN
276025	x	x	x	x	PRESSER BAR BALL	502506	x	x	x	x	OIL PUMP DRIVING C
276027	x	x	x	x	PRESSER BAR LIFTER	502508	x	x	x	x	ARM SHAFT CONNEC
276051	x	x	x	x	THREAD GUIDE (ON FACE PLATE)	502509	x	x	x	x	ARM SHAFT CONNEC
276114	x	x	x	x	NEEDLE BAR CONNECTING LINK THRUST WASHER	502510	x	x	x	x	ARM SHAFT OIL SHIE
						502511-002	x	x	x	x	ARM SHAFT OIL SLIN
276225	x	x	x	x	TENSION STUD						SPACER
276236	x	x	x	x	HOOK SHAFT OIL FILTER WICK HOLDER	502515	x	x	x	x	BED SHAFT BUSHING
276508	x	x	x	x	ROTARY TAKE-UP GUARD SPRING CATCH	502516	x	x	x	x	BED SHAFT BUSHING
276536	x	x	x	x	PRESSER BAR BUSHING	502517	x	x	x	x	BED CONNECTION BE
350231-850	x	x	x	x	KNEE LIFTER KNEE PLATE SET SCREW	502518-002	x	x	x	x	BED CONNECTION BE
500067-830	x	x	-	x	NEEDLE POSITION ADJUSTING CAM STOP SCREW SET SCREW (2)	502519	x	x	x	x	BED SHAFT GEAR
						502521	x	x	x	x	BED SHAFT GEAR BO
500067-830	-	-	x	-	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW SET SCREW (2)	502522	x	x	x	x	BED SLIDE
500104-850	x	x	x	x	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)	502526	x	x	x	x	BOBBIN (1-2)
500115-850	x	x	x	x	OIL DISTRIBUTOR PLATE SCREW	502527	x	x	x	x	BOBBIN CASE BASE
500212-833	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT) SET SCREW	502528	x	x	x	x	BOBBIN CASE CAP
						502529	x	x	x	x	BOBBIN CASE LATCH
500244-850	x	x	x	x	ROTARY TAKE-UP SCREW (2)						AND 502717
500244-850	x	x	x	x	BED PLATE SCREW (BACK) (2)	502530	x	x	x	x	BOBBIN CASE CAP OF
500244-850	x	x	x	x	THROAT PLATE SCREW (2)						502529 AND 502716
500245-805	x	x	x	x	BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW	502531	x	x	x	x	BOBBIN CASE CPL. 50
						502532	x	x	x	-	HOOK BODY WITH 50
500246-850	x	x	x	x	THREAD GUIDE SCREW (2)	502533	x	x	x	x	HOOK DRIVING SHA
500246-850	x	x	x	x	FACE PLATE SCREW (8)	502534	x	x	x	-	HOOK AND BOBBIN
500246-850	x	x	x	x	ROTARY TAKE-UP GUARD SPRING CATCH SCREW						AND 502562
500247-833	x	x	x	x	HOOK OIL REGULATING SCREW	502536	x	x	x	x	BOBBIN CASE STOP
500248-001	x	x	x	x	ARM PLUG SCREW	502537	x	x	x	-	FACE PLATE
500250-850	x	x	x	x	MACHINE LEG SCREW (2)	502538	x	x	x	x	HOOK GIB
500251-850	x	x	x	x	NEEDLE BAR CONNECTING STUD PINCH SCREW	502539-002	x	x	x	-	HOOK NEEDLE GUAR
500256-850	x	x	x	x	PRESSER FOOT SCREW	502540-002	x	x	x	x	FEED BAR
500257-850	x	x	x	x	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW	502541	x	x	x	x	FEED BAR HINGE PIN
						502542	x	x	x	x	FEED BAR HINGE PIN
500259-803	x	x	x	x	TENSION RELEASER ADJUSTING SCREW	502544	x	x	x	x	FEED BAR HINGE PIN
500260-830	x	x	x	x	PRESSER BAR SPRING SCREW	502545	x	x	x	x	FEED BAR LIFTING LI
500261-850	x	x	x	x	PRESSER BAR SPRING SCREW STUD	502546	x	x	x	x	FEED BAR LIFTING LI
500262-833	x	x	x	x	THREAD GUIDE (ON FACE PLATE) SCREW	502558	x	x	x	x	FEED DRIVING ROCK
500262-833	x	x	x	x	THREAD CUTTER (ON FACE PLATE) SCREW	502559	x	x	x	x	FEED DRIVING ROCK
500263-850	x	x	x	x	HOOK SHAFT GEAR BOX COVER SCREW (4)						WITH 500257
500263-850	x	x	x	x	BED SHAFT GEAR BOX COVER SCREW (6)	502560-002	x	x	x	x	FEED DRIVING ROCK
500264-830	x	x	x	x	HOOK SHAFT BUSHING FRONT SET SCREW	502562	x	x	x	-	HOOK CPL. 141507
500265-833	x	x	x	x	THREAD REGULATOR SET SCREW						502539-002, TWO 500
500267-850	x	x	x	x	ARM COVER (TOP) SCREW (LONG) (2)	502563	x	x	x	x	HOOK OIL RETAININ
500267-850	-	-	x	-	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) SCREW (2)	502565	x	x	x	x	HOOK DRIVING SHA
						502566	x	x	x	x	HOOK DRIVING SHA
500268-850	x	x	x	x	ARM COVER (BACK) SCREW (6)	502567	x	x	x	x	HOOK DRIVING SHA
500268-850	x	x	x	x	ARM COVER (TOP) SCREW (SHORT) (2)	502568	x	x	x	x	HOOK SHAFT
500268-850	x	x	x	x	OIL GUARD SCREW (2)	502569	x	x	x	x	HOOK SHAFT BEVEL
500268-850	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)	502572	x	x	x	x	HOOK SHAFT BUSHIN
						502573	x	x	x	x	HOOK SHAFT GEAR B
500271-833	x	x	x	x	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW	502574	x	x	x	x	HOOK SHAFT GEAR B
						502575	x	x	x	x	HOOK SHAFT GEAR B
500272-830	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY SET SCREW	502576-002	x	x	x	x	HOOK SHAFT GEAR B
						502577	x	x	x	x	NEEDLE VIBRATING C
500274-830	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW						(FRONT) SET SCREW F
500275-850	x	x	x	x	TENSION RELEASER HINGE SCREW	502577	x	x	x	x	HOOK SHAFT GEAR B
500279-850	x	x	x	x	ROTARY TAKE-UP GUARD COVER WINDOW SCREW	502581	x	x	x	x	HOOK SHAFT PRESSUR
						502582	x	x	x	x	HOOK SHAFT PRESSUR
500296-833	x	x	x	x	NEEDLE POSITION ADJUSTING CAM REGULATING STUD SET SCREW	502583	x	x	x	x	KNEE LIFTER KNEE PL
						502584	x	x	x	x	KNEE LIFTER LIFTING
500296-833	-	-	x	-	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (LEFT)	502586	x	x	x	x	KNEE LIFTER LIFTING
						502587-002	x	x	x	x	KNEE LIFTER PLUNGE
500298-850	x	x	-	x	NEEDLE POSITION ADJUSTING CAM STOP SCREW (2)	502589	x	x	x	x	KNEE LIFTER ROCK SH
						502591	x	x	x	x	KNEE LIFTER ROCK SH
500299-850	-	-	x	-	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (RIGHT)	502593	x	x	x	x	MACHINE LEG (REAR)
						502594	x	x	x	x	NEEDLE BAR OIL FELT
500300-850	-	-	x	-	NEEDLE VIBRATING ADJUSTING SHAFT RETAINER SCREW	502597	x	x	x	x	NEEDLE BAR THREAD
						502598	x	x	x	-	NEEDLE BAR CONNEC
500300-850	-	-	x	-	NEEDLE VIBRATING ADJUSTING LEVER SCREW	502600	x	x	x	x	NEEDLE BAR CONNEC
500301-850	x	x	x	x	NEEDLE VIBRATING CAM SCREW (2)						BLOCK
500301-850	x	x	x	x	NEEDLE VIBRATING WORM GEAR SCREW (2)	502601	x	x	x	x	NEEDLE BAR CONNEC
500302-803	x	x	-	x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME BUSHING SET SCREW (2)						PLATE
						502602	x	x	x	-	NEEDLE BAR CONNEC
500302-803	-	-	x	-	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	502603	x	x	x	-	NEEDLE BAR CONNEC
						502604	x	x	x	-	NEEDLE BAR CONNEC
500303-830	x	x	x	x	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW						BLOCK
500306-850	x	x	x	x	HOOK SET SCREW (2)	502606	x	x	x	x	FEED REVERSING FCC
500307-850	x	x	x	x	ARM SHAFT BUSHING (CENTER) SCREW						PIN COLLAR 502935 D
500308-830	x	x	x	x	FEED DRIVING ECCENTRIC POSITION SCREW	502607	x	x	x	-	NEEDLE BAR CRANK
500309-850	-	x	x	x	FEED REGULATING SHAFT INDICATOR STOP SCREW (2)	502608	x	x	x	x	NEEDLE BAR OIL FELT
						502610	x	x	x	x	HOOK SHAFT BUSHIN
500310-833	-	x	x	x	FEED REGULATING SHAFT INDICATOR STOP SCREW RETAINING SPRING SCREW	502611	x	x	x	x	HOOK SHAFT BUSHIN
						502612	x	x	x	x	NEEDLE BAR YOKE C
500312-850	x	x	x	x	SINGER LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)						HINGE BEARING WITH
						502622	x	x	x	x	ROTARY TAKE-UP GU
500313-830	x	x	x	x	NEEDLE BAR YOKE GUIDE SET SCREW (2)						SPRING WASHER
500319-830	x	x	x	x	BED CONNECTION BELT PULLEY SET SCREW (2)	502635-002	x	x	x	x	OIL DELIVERY TUBE
500320-830	x	x	x	x	ARM HEAD OIL DRAIN WICK SLINGER SET SCREW (2)	502641	x	x	x	x	MACHINE BASE AND
											GROUNDING CONTA
						502642	x	x	x	x	MACHINE BASE AND
											GROUNDING CONTA
						502643	x	x	x	x	OIL PUMP BODY

	PART NO.	FOR CLASS 457 G 130 135 155 GX6				DESCRIPTION	PART NO.	FOR CLASS 457 G 130 135 155 GX6				DESCRIPTION
RESERVOIR	502644	x	x	x	x	OIL PUMP GEAR	502775	-	-	x	-	NEEDLE VIBRATING ADJUSTING BRACKET
HUB PINCH SCREW (2)	502645	x	x	x	x	PRESSER BAR POSITION GUIDE	502776	-	-	x	-	NEEDLE VIBRATING ADJUSTING BRACKET
TING ECCENTRIC	502646	x	x	x	x	OIL PUMP SCREW SHAFT						STUD (2)
	502647-002	x	x	x	x	OIL RETURN TUBE (UPPER) (SHORT)	502776	-	-	x	-	NEEDLE POSITION ADJUSTING ECCENTRIC
HAFT CRANK STOP	502648-002	x	x	x	x	OIL RETURN TUBE (LOWER) (LONG)						BUSHING (SMALL) SLIDE BLOCK STUD
	502650-002	x	x	x	x	OIL SIGHT BODY AND WICK 502651	502777	-	-	x	-	NEEDLE VIBRATING ADJUSTING GUIDE CRANK
SCREW NUT	502651	x	x	x	x	OIL SIGHT WICK	502778	-	-	x	-	NEEDLE VIBRATING ADJUSTING GUIDE
ICK CLAMP (FRONT)	502653	x	x	x	x	PRESSER BAR SPRING						CRANK 502777 WITH 1147
	502654	x	x	x	x	PRETENSION BRACKET	502779	-	-	x	-	NEEDLE VIBRATING ADJUSTING CRANK
N BELT	502655	x	x	x	x	ROTARY TAKE-UP	502780	-	-	x	-	NEEDLE VIBRATING ADJUSTING CRANK
N BELT PULLEY	502656	x	x	x	x	ROTARY TAKE-UP GUARD						502779 WITH 51369
	502657	x	x	x	x	ROTARY TAKE-UP GUARD COVER	502781	-	-	x	-	NEEDLE POSITION ADJUSTING ECCENTRIC
AND PINION	502658	x	x	x	x	PRETENSION BRACKET CPL. 210958, 210993, 272208, 272209 AND 502699						SLIDE BLOCK
ONT)	502659	x	x	x	x	ROTARY TAKE-UP MOUNTING DISC	502782	-	-	x	-	NEEDLE VIBRATING ADJUSTING BRACKET
WICK	502660-002	x	x	x	x	TENSION RELEASER						SLIDE BLOCK
PULLEY	502661-002	x	x	x	x	TENSION RELEASER CPL. 1747, 500259 AND 502660-002	502783	-	-	x	-	NEEDLE VIBRATING ADJUSTING GUIDE
PULLEY SPACER	502662	x	x	x	x	TENSION RELEASER SPRING	502784	-	-	x	-	CRANK SHAFT
OVER GASKET	502663	x	x	-	x	TENSION CPL. 1560, 270086, 272218, 272219, 272221, 276225, 502668, 502698 AND TWO 202079	502785	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
	502665	x	x	x	x	THREAD GUIDE	502786	x	x	x	x	HINGE BEARING STUD
	502666	x	x	x	x	THREAD PULL OFF	502788	-	-	x	-	KNEE LIFTER ROCK FRAME
	502667	x	x	x	x	THREAD RETAINER						NEEDLE VIBRATING ADJUSTING SHAFT
	502668	x	x	x	x	THREAD TAKE-UP SPRING	502789	-	-	x	-	RETAINER
	502669	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR						NEEDLE BAR YOKE CONNECTING LINK
	502670	x	x	x	x	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)	502790	x	x	-	x	CARRIER FRAME STUD
	502672	x	x	x	x	NEEDLE BAR YOKE BEARING BACK	502791	-	-	x	-	NEEDLE POSITION ADJUSTING LEVER
	502674	x	x	x	x	NEEDLE BAR YOKE BEARING (FRONT)						NEEDLE POSITION ADJUSTING ECCENTRIC
	502675-002	x	x	x	x	FEED DRIVING ROCK SHAFT CRANK CPL. 51388, 502541, 502542, 502544, 502545, 502546, 502710 AND 502711-002	502793	-	-	x	-	SLIDE BLOCK BRACKET
	502676	x	x	x	x	HOOK SHAFT PRESSURE BUSHING 502581 WITH 502582	502793	-	-	x	-	NEEDLE VIBRATING CAM ROLLER GUIDE
	502677	x	x	x	x	HOOK SHAFT WITH OIL FILTER CPL. 271808, 276236, 502568, 502928 AND 502958						COMPENSATING LINK STUD SNAP RING (2)
	502679	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD PIN	502799	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
	502681-002	x	x	x	x	ARM SHAFT WITH 1259, 140172 AND 502723-002	502800	-	-	x	-	BUSHING (SMALL) SLIDE BLOCK STUD
	502682	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY CPL. 214206, 500272, 500274 AND 502509						SNAP RING
	502687-002	x	x	x	-	NEEDLE BAR YOKE WITH OIL FELT CPL. 502594, 502608 AND 502688-002	502801	-	-	x	-	NEEDLE VIBRATING ADJUSTING BRACKET
	502688-002	x	x	x	-	NEEDLE BAR YOKE	502802	x	x	x	x	STUD SNAP RING (2)
	502693	x	x	x	-	NEEDLE BAR CONNECTING STUD WITH 500251, 502602 AND 502603	502802	-	-	x	-	MACHINE BASE AND OIL RESERVOIR DRAIN
	502694	x	x	x	-	NEEDLE BAR CRANK STUD WITH 270161 AND 502607	502803	-	-	x	-	PUG SCREW GASKET
	502696	x	x	x	x	PRESSER BAR POSITION GUIDE WITH 51369 AND 502645	502805	-	-	x	-	NEEDLE BAR YOKE CONNECTION LINK
	502698	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR 502669 WITH 50305	502806	x	x	x	x	CARRIER FRAME DISC SPRING
	502699	x	x	x	x	PRETENSION BRACKET WITH 460 AND 502654	502811	x	x	x	x	NEEDLE VIBRATING CAM ROLLER GUIDE
	502702	x	x	x	x	OIL PUMP GEAR WITH 502644 AND TWO 50311	502817	x	x	x	x	COMPENSATING LINK STUD
	502703	x	x	x	x	BED SHAFT BUSHING (FRONT) 502515 WITH 502516						NEEDLE BAR YOKE CONNECTING LINK
	502704	x	x	x	x	BED CONNECTION BELT PULLEY WITH 502517 AND TWO 500319	502820	-	-	x	-	CARRIER FRAME CPL. 502789, 502805, 502850, 502857 AND TWO 624
	502705	x	x	x	x	OIL PUMP DRIVING GEAR WITH 502506 AND TWO 1258						NEEDLE POSITION ADJUSTING ECCENTRIC
	502710	x	x	x	x	FEED DRIVING ROCK SHAFT CRANK WITH 502559 AND TWO 624	502822	x	x	x	x	CPL. 502776, 502781, 502793 AND TWO
	502711-002	x	x	x	x	FEED BAR 502540-002 WITH PINCH SCREW 50578						EACH 500302 AND 502762
	502712	x	x	x	x	BED SHAFT GEAR WITH 502519 AND TWO 1259	502823	x	x	x	x	KNEE LIFTER ROCK FRAME WITH 502679, 502758 AND 502786
	502713	x	x	x	x	HOOK DRIVING SHAFT BUSHING WITH 502533 AND 502566	502824	x	x	x	x	KNEE LIFTER LIFTING ROD WITH TWO 502830
	502714	x	x	x	x	HOOK DRIVING SHAFT HELICAL GEAR 502567 WITH TWO 1259						HOOK DRIVING SHAFT PLUG
	502715	x	x	x	x	HOOK SHAFT BEVEL GEAR 502569 WITH TWO 1259	502825	x	x	x	x	(FOR UN-USED BED HOLE)
	502716	x	x	x	x	BOBBIN CASE CAP CPL. 200592, 201016, 502528 AND 508330	502826	x	x	x	x	NEEDLE VIBRATING CAM SHAFT BUSHING
	502717	x	x	x	x	BOBBIN CASE LATCH LEVER						(FRONT)
	502720	x	x	x	x	KNEE LIFTER ROCK SHAFT HUB 502591 WITH TWO 500332	502829	-	x	x	x	FEED DRIVING ROCK SHAFT BUSHING
	502723-002	x	x	x	x	ARM SHAFT CRANK WITH NEEDLE BAR CRANK	502830	-	x	x	x	(FRONT)
	502726	-	-	x	-	NEEDLE VIBRATING ADJUSTING BRACKET CPL. 502775, 502778, 502780 AND TWO EACH 502776 AND 502793	502831	x	x	x	x	STITCH LENGTH INDICATOR PLATE
	502751	x	x	x	x	NEEDLE VIBRATING CAM SHAFT BUSHING 'BACK' PLUG	502832	x	x	x	x	KNEE LIFTER LIFTING ROD GRIP RING (2)
	502752	x	x	x	x	BED SHAFT BUSHING (CENTER) OIL TUBE PLUG						FEED DRIVING CONNECTION CARRIER
	502757	x	x	x	x	BED SHAFT PLUG	502833	x	x	x	x	FRAME SPRING STUD GRIP RING
	502758	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)	502834	x	x	x	x	ARM SHAFT BUSHING (CENTER) SCREW PLUG
	502760	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD	502835	-	-	x	-	FEED REGULATING SHAFT PLUG
	502762	-	-	x	-	NEEDLE VIBRATING CAM SHAFT BUSHING 'FRONT' PLUG						(FOR UN-USED HOLE)
	502763	-	-	x	-	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SNAP RING (2)	502836	x	x	x	x	ARM COVER BACK GASKET
	502765	x	x	x	x	ARM SHAFT BUSHING (CENTER)	502837	x	x	x	x	ARM OIL SHIELD AERATED PLASTIC RETAINER
	502766	x	x	x	x	OIL GUARD	502838	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER
	502770	x	x	x	x	ARM COVER FRONT GASKET	502839	x	x	x	x	OIL GUIDE
	502772	x	x	x	x	NEEDLE POSITION ADJUSTING CAM REGULATING STUD						BED SHAFT WITH 502752 AND 502837
							502840	x	x	x	x	BED SHAFT
							502841	x	x	x	x	BED SHAFT BUSHING (BACK)
												FEED DRIVING ECCENTRIC WITH 449, 500308 AND 502840
												FEED DRIVING ECCENTRIC
												FEED DRIVING CONNECTION CPL. 502842, 502844, 502847, TWO 502845 AND FOUR 507063
												FEED DRIVING CONNECTION LEVER
												FEED DRIVING CONNECTION LINK
												FEED DRIVING CONNECTION LEVER HINGE PIN (2)
												FEED DRIVING CONNECTION CRANK WITH 1177 AND 502848
												FEED DRIVING CONNECTION
												FEED REG. LIFTING SHAFT AND CARRIER SCREW RETAINING SPRING

ACCESSORIES FOR MACHINES 457 G 130, 457 G 135, 457 G 155 AND 457 GX6



225498

228476

144465

503669

503645

225554

225491

503673

121741

1906-12-1



1906-14-1



12361



176



231337



289

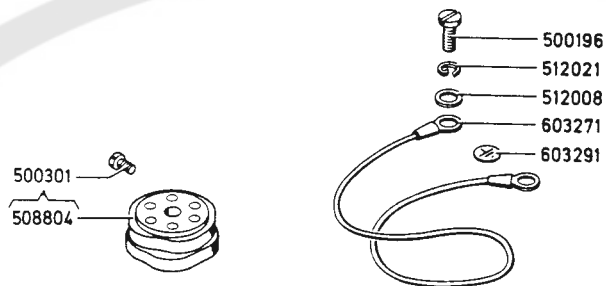


502526





FOR CLASS 457 G		DESCRIPTION	FOR CLASS 457 G		DESCRIPTION
PART NO.	130 135 155 GX6		PART NO.	130 135 155 GX6	
NO. 12	x x x x	BOBBIN WINDER WOOD SCREW (3/4 INCH) (2)	051775-850	- - x -	NEEDLE VIBRATING ADJUSTING LEVER STOP
NO. 12	x x x x	THREAD UNWINDER WOOD SCREW (7/8 INCH) (3)			SCREW NUT (2)
000061-850	x x x x	ROTARY TAKE-UP GUARD HINGE SCREW	120440	x x x x	SCREW DRIVER
000086-850	x x x x	KNEE LIFTER LIFTING LINK SCREW	121741	x x x x	ONE QUART CAN FILLED WITH LIGHT
000129-850	- x x x	FEED REGULATING SHAFT INDICATOR LEVER			GRADE OIL
		PINCH SCREW	140145-803	x x x x	KNEE LIFTER ROCK FRAME HINGE SCREW
000160-850	x x x x	ARM COVER (FRONT) SCREW (3)	140172-850	x x x x	NEEDLE BAR CRANK STUD PINCH SCREW
000160-850	x x x x	NEEDLE BAR YOKE CONNECTING LINK HINGE	140346-833	x x x x	FEED DRIVING CONNECTION CARRIER FRAME
		BEARING PINCH SCREW			SCREW
000160-850	x x - x	NEEDLE POSITION ADJUSTING CAM SLIDING	140753-850	- x x x	STITCH LENGTH INDICATOR PLATE SCREW (2)
		BLOCK BRACKET SCREW (2)	141507-803	x x x x	HOOK NEEDLE GUARD AND COUNTERBALANCE
000160-850	- x x x	FEED REGULATING CONNECTION SHAFT			SCREW
		CRANK PINCH SCREW	141525-806	x x x x	HOOK GIB SCREW (3)
000160-850	- - x -	NEEDLE POSITION ADJUSTING ECCENTRIC	141566-833	x x x x	MACHINE PULLEY POSITION SCREW
		SLIDE BLOCK BRACKET SCREW (2)	141567-833	x x x x	MACHINE PULLEY SET SCREW
000176-850	x x x x	ATTACHMENT SCREW	143014	x x x x	HOOK DRIVING SHAFT BEVEL GEAR WITH
000190-850	x x x x	BOBBIN CASE STOP SCREW			TWO 1259
000199-850	x x x x	KNEE LIFTER ROCK FRAME HINGE STUD	144465	x x x x	WRENCH (1/8 INCH HEXAGON)
		LOCK SCREW	147151	- - x -	TENSION RELEASE DISC
000201-850	x x x x	OIL SIGHT BODY SCREW (2)	147152	- - x -	TENSION SPRING
000207-803	x x x x	ARM HEAD OIL DRAIN WICK CLAMP SCREW (2)	150203	x x x x	THREAD UNWINDER SPOOL REST CUSHION
000223-850	x x x x	NEEDLE SET SCREW			(FELT) (2)
000237-833	x x x x	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)	182514-819	x x x x	THREAD CUTTER (ON FACE PLATE) ADJUSTING
		SCREW			SCREW NUT
000238-850	x x x x	NEEDLE BAR THREAD GUIDE SET SCREW	200056-805	x x x x	BOBBIN WINDER STOP LATCH SCREW
000238-850	x x x x	BED SLIDE SPRING SCREW (2)	200082-804	x x x x	BOBBIN WINDER TENSION BRACKET SCREW
000289-850	x x x x	CLOTH GUIDE THUMB SCREW	200113-806	x x x x	BOBBIN WINDER BRAKE CLAMP SCREW
000449-830	x x x x	FEED DRIVING ECCENTRIC SET SCREW	200113-850	x x x x	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
000457-830	x x x x	HOOK OIL BYPASS PLUG SCREW	200299-819	x x x x	BOBBIN WINDER STOP LATCH TRIP HINGE SCREW
000460-833	x x x x	ARM SHAFT OIL SLINGER AND PINION	200393-833	x x x x	FEED DRIVING ROCK SHAFT COLLAR SET
		SET SCREW			SCREW (4)
000460-833	x x x x	PRETENSION BRACKET SCREW	200592-803	x x x x	BOBBIN CASE CAP TENSION SPRING SCREW
000460-833	x x x x	THREAD PULL OFF SET SCREW	200964-803	x x x x	BOBBIN CASE LATCH STOP SCREW
000624-833	x x - x	NEEDLE BAR YOKE CONNECTING LINK CARRIER	201016-803	x x x x	BOBBIN CASE CAP TENSION SPRING
		FRAME SLIDE STUD SET SCREW (2)			REGULATING SCREW
000624-833	x x x x	FEED BAR HINGE PIN SET SCREW (2)	201254-803	x x x x	THREAD UNWINDER SPOOL REST SET SCREW
000624-833	x x x x	BOBBIN WINDER PULLEY SET SCREW	201499-819	x x x x	BOBBIN WINDER TENSION STUD
000690-850	- - x -	NEEDLE VIBRATING ADJUSTING SHAFT	201572-819	x x x x	BOBBIN WINDER TENSION STUD THUMB NUT
		CLAMPING BRACKET PINCH SCREW	202079	x x - x	TENSION FELT WASHER (2)
000792-850	x x - x	NEEDLE POSITION ADJUSTING LEVER SCREW (2)	202478	x x x x	BOBBIN WINDER STOP LATCH TRIP LEVER
000858-833	x x x x	BED SHAFT BUSHING (FRONT, CENTER, BACK)	203244	x x x x	FEED DRIVING ROCK SHAFT COLLAR (2)
		SET SCREW (3)			WITH TWO EACH 200393
000658-833	x x x x	HOOK DRIVING SHAFT BUSHING SET SCREW	210505	x x x x	BED PLATE (BACK)
000858-833	x x x x	HOOK SHAFT PRESSURE BUSHING SET SCREW	210735	x x x x	BOBBIN CASE LATCH FULCRUM PIN
000998-833	x x x x	OIL RETURN TUBE SCREW	210736	x x x x	BOBBIN CASE LATCH SPRING
001147-850	- - x -	NEEDLE VIBRATING ADJUSTING GUIDE CRANK	210913	x x x x	BOBBIN CASE LATCH
		SET SCREW	210958	x x x x	PRETENSION BRACKET COLLAP
001177-850	x x x x	FEED DRIVING CONNECTION CRANK	210993	x x x x	PRETENSION BRACKET SLEEVE
		PINCH SCREW	214206	x x x x	ARM SHAFT CONNECTION BELT PULLEY
001186-850	x x x x	OIL PUMP MOUNTING SCREW (2)			SPRING FLANGE
001258-830	x x x x	OIL PUMP DRIVING GEAR SET SCREW (2)	225381	x x x x	BOBBIN WINDER SPINDLE
001259-830	x x x x	NEEDLE BAR CRANK STUD POSITION SCREW	225444	x x x x	BOBBIN WINDER STOP LATCH
001259-830	x x x x	BED SHAFT GEAR SET SCREW (2)	225453	x x x x	BOBBIN WINDER FRAME WITH 244071 AND 250
001259-830	x x x x	HOOK DRIVING SHAFT HELICAL GEAR	225454	x x x x	BOBBIN WINDER FRAME HINGE PIN
		SET SCREW (2)	225455	x x x x	BOBBIN WINDER FRAME SPRING
001259-830	x x x x	HOOK DRIVING SHAFT BEVEL GEAR SET	225456	x x x x	BOBBIN WINDER FRAME SPRING PLUNGER
		SCREW (2)	225458	x x x x	BOBBIN WINDER STOP LATCH THUMB LEVER
001259-830	x x x x	HOOK SHAFT BEVEL GEAR SET SCREW (2)	225459	x x x x	BOBBIN WINDER STOP LATCH THUMB LEVER
001266-830	x x x x	NEEDLE VIBRATING WORM WHEEL SET			HINGE AND JOINT STUD (2)
		SCREW (4)	225461	x x x x	BOBBIN WINDER TENSION BRACKET WITH 200
001349-850	x x x x	PRESSER BAR LIFTER HINGE SCREW	225462	x x x x	BOBBIN WINDER TENSION BRACKET WITH
001454-850	x x x x	ROTARY TAKE-UP GUARD SCREW (SHORT)			13710, 201572, 225461 AND TWO 2102
001472-850	x x x x	HOOK SHAFT BUSHING (FRONT) SET	225491	x x x x	MACHINE REST PIN (WOOD)
		SCREW (3)	225498	x x x x	SCREW DRIVER
001485-850	x x x x	ROTARY TAKE-UP GUARD SCREW (LONG)	225554	x x x x	WRENCH
001529-830	x x x x	SPRING CATCH SCREW NUT	227227	x x x x	KNEE LIFTER LIFTING ROD COLLAR WITH 200
001560-850	x x - x	TENSION THUMB NUT	228026	x x x x	BOBBIN WINDER TENSION BRACKET
001654-850	x x x x	THREAD RETAINER LOCK NUT			SCREW WASHER
001664-850	x x x x	NEEDLE VIBRATING CAM ROLLER STUD NUT	228364	x x x x	KNEE LIFTER KNEE PLATE WITH 350251
001747-850	x x x x	TENSION RELEASE ADJUSTING SCREW	228476	x x x x	SCREW DRIVER (BOBBIN CASE)
		LOCK NUT	228764	x x x x	THREAD UNWINDER SPOOL PIN (2)
1906-12-1	x x x x	NEEDLE (3)	228766	x x x x	THREAD UNWINDER SPOOL REST WITH 201254
1906-14-1	x x x x	NEEDLE (1+2)	228767	x x x x	THREAD UNWINDER SPOOL REST ROD
002102	- - x -	TENSION DISC (2)	228768	x x x x	THREAD UNWINDER SPOOL STAND
002102	x x x x	BOBBIN WINDER TENSION DISC (2)	228769	x x x x	THREAD UNWINDER THREAD GUIDE (2)
012361	x x x x	MACHINE HINGE CONNECTION (2)	228770	x x x x	THREAD UNWINDER THREAD GUIDE HOLDER
013710	x x x x	BOBBIN WINDER TENSION SPRING	228774	x x x x	THREAD UNWINDER THREAD GUIDE ROD
032574	- - x -	TENSION RELEASE PIN	228776	x x x x	THREAD UNWINDER CPL. (FOR TWO SPOOLS)
050150-833	x x x x	FEED REVERSING FOOT CONTROL LEVER			228766, 228767, 228768, 228770, 228774,
		PIN COLLAR SET SCREW			TWO EACH 150203, 228764, 228769 AND THREE
050305-850	x x x x	TENSION STUD SET SCREW	230743	x x x x	WOOD SCREWS NO. 12 (3/4 INCH)
050311-830	x x x x	OIL PUMP GEAR SET SCREW (2)	231337	x x x x	HINGE SCREW THRUST WASHER
050429-833	x x x x	PRETENSION BRACKET SCREW	244071	x x x x	CLOTH GUIDE
050429-833	x x x x	THREAD CUTTER (ON FACE PLATE) ADJUSTING	259428	x x x x	BOBBIN WINDER FRAME OIL PACKING WICK
		SCREW	259429	x x x x	BOBBIN WINDER BRAKE (LEATHER)
050578-850	x x x x	FEED BAR LIFTING LINK HINGE PIN	259462	x x x x	BOBBIN WINDER BRAKE CLAMP
		PINCH SCREW			UNIVERSAL BOBBIN WINDER CPL. 200056,
050624-830	x x x x	FEED DOG SCREW (2)			200082, 200113, 200299, 202478, 225381, 2254
051334-830	- x x x	FEED REGULATING CONNECTION SHAFT			225453 TO 225456, 225458, 225462, 228026,
		COLLAR SET SCREW (2)			259428, 259429, 259662, 259930, TWO EACH
051369-850	- - x -	NEEDLE VIBRATING ADJUSTING CRANK			225459 AND WOOD SCREW NO. 12 (3/4 INCH)
		PINCH SCREW	259660	x x x x	BOBBIN WINDER FRAME OIL WELL WASHER
051369-850	x x x x	NEEDLE BAR CONNECTING STUD GUIDE	259662	x x x x	BOBBIN WINDER AND TENSION BRACKET BASE
		BLOCK SCREW (2)	259930	x x x x	BOBBIN WINDER PULLEY WITH 624
051369-850	x x x x	NEEDLE BAR CONNECTING LINK CLAMPING	270086	x x - x	TENSION RELEASE PIN
		PLATE SCREW (2)	270161	x x x x	NEEDLE BAR CRANK STUD PIN
051369-850	x x x x	PRESSER BAR POSITION GUIDE PINCH SCREW	270266	x x x x	NEEDLE BAR CONNECTING LINK NEEDLE
051369-850	x x x x	FEED DRIVING CONNECTION CARRIER FRAME			BEARING
		SLIDE STUD SET SCREW	271808	x x x x	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
051388-850	x x x x	FEED BAR LIFTING LINK HINGE PIN CAP SCREW	272128	x x x x	ROTARY TAKE-UP GUARD COVER WINDOW



Accessories

500196-814	MACHINE GROUNDING WIRE SCREW
500301-850	FEED CONTROL CAM SET SCREW (2) FOR ACCESORIES
508804	FEED CONTROL CAM (FOR ACCESSORIES) WITH TWO 500301
512008	MACHINE GROUNDING WIRE WASHER
512021	MACHINE GROUNDING WIRE LOCK WASHER
603271	MACHINE GROUNDING WIRE
603291	MACHINE GROUNDING WIRE SYMBOL

PART NO. DESCRIPTION

PART NO. DESCRIPTION

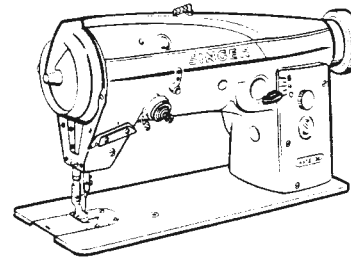
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508570	MACHINE BASE AND OIL RESERVOIR GASKET	1	EA	10.00	10.00
508571	OIL FILTER WITH OIL FILTER MOUNTING	1	EA	10.00	10.00
508581	SUPPORT	1	EA	10.00	10.00
508582	RED SLIDE SPRING	1	EA	10.00	10.00
508583	RED SLIDE CPL. 502822, 508506 AND TWO 238	1	EA	10.00	10.00
508584	MACHINE PULLEY WITH 141566, 141567 AND 27142	1	EA	10.00	10.00
508585	PAIR OF NEEDLE VIBRATING WORM GEAR AND NEEDLE VIBRATING WORM WHEEL WITH TWO 500301 AND FOUR 1266	1	EA	10.00	10.00
508586	OIL DISTRIBUTOR PLATE	1	EA	10.00	10.00
508587	THREADED CUTTER ION FACE PLATE	1	EA	10.00	10.00
508588	NEEDLE BAR YOK CONNECTING LINK	1	EA	10.00	10.00
508589	PAIR OF NEEDLE VIBRATING WORM GEAR AND NEEDLE VIBRATING WORM WHEEL WITH TWO 500301 AND FOUR 1266	1	EA	10.00	10.00
508590	FEED DRIVING CONNECTION CARRIER	1	EA	10.00	10.00
508604	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)	1	EA	10.00	10.00
508651	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)	1	EA	10.00	10.00
508652	BOBBIN CASE BASE	1	EA	10.00	10.00
508653	BOBBIN CASE TENSION SPRING	1	EA	10.00	10.00
508654	HOOK BODY WITH 502553	1	EA	10.00	10.00
508660	HOOK NEEDLE GUARD AND COUNTERBALANCE (BACK) WASHER	1	EA	10.00	10.00
508661	NEEDLE VIBRATING CAM ROLLER GUIDE	1	EA	10.00	10.00
508662	WASHER	1	EA	10.00	10.00
508674	NEEDLE VIBRATING CAM ROLLER STUD	1	EA	10.00	10.00
508675	NEEDLE VIBRATING CAM ROLLER GUIDE	1	EA	10.00	10.00
508676	NEEDLE VIBRATING CAM ROLLER STUD	1	EA	10.00	10.00
508677	NEEDLE VIBRATING CAM ROLLER GUIDE	1	EA	10.00	10.00
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508680	NEEDLE VIBRATING CAM ROLLER STUD	1	EA	10.00	10.00
508681	NEEDLE VIBRATING CAM ROLLER GUIDE	1	EA	10.00	10.00
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508684	NEEDLE VIBRATING CAM ROLLER STUD	1	EA	10.00	10.00
508685	NEEDLE VIBRATING CAM ROLLER GUIDE	1	EA	10.00	10.00
508686	NEEDLE VIBRATING CAM ROLLER STUD	1	EA	10.00	10.00
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SINGER

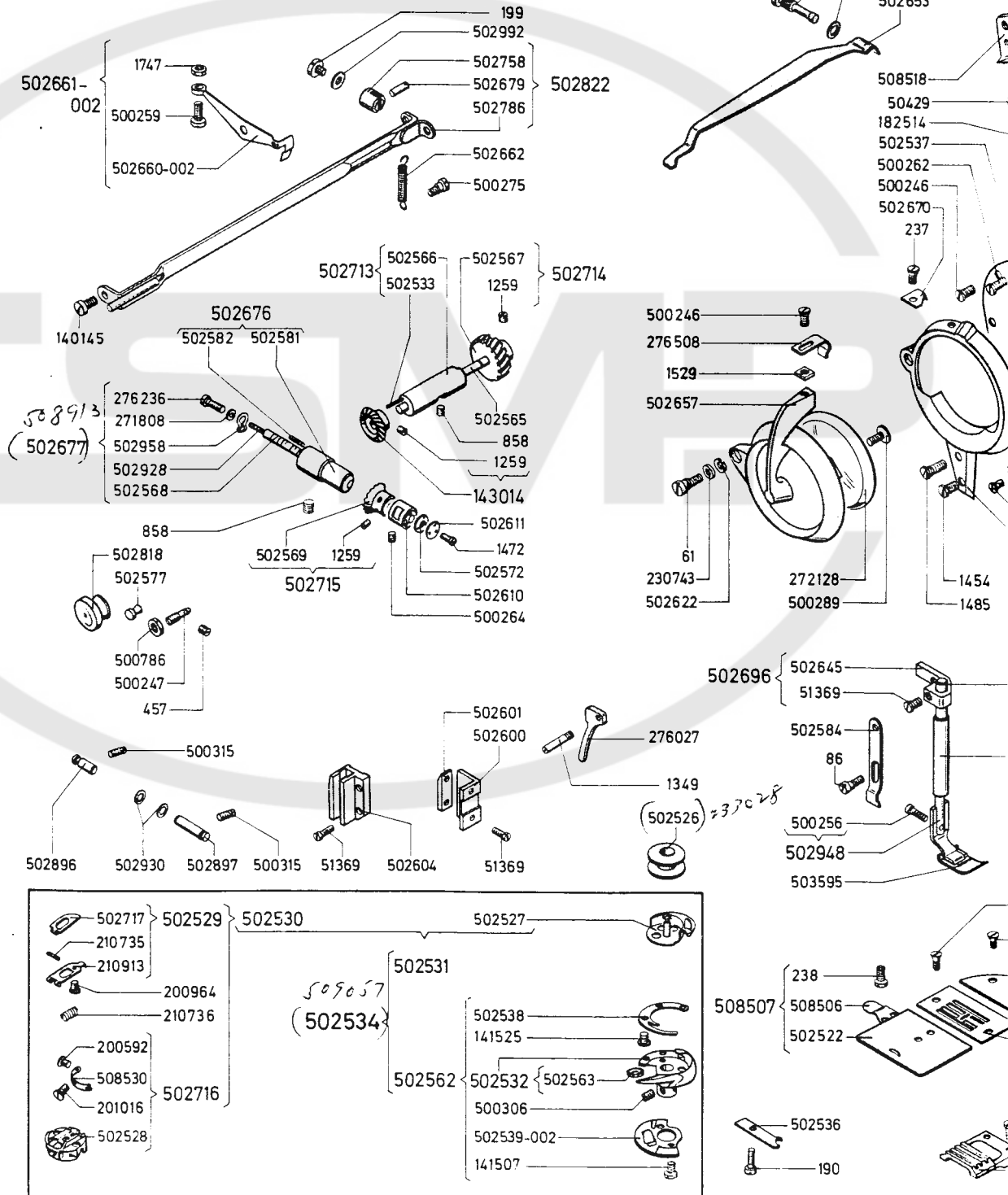
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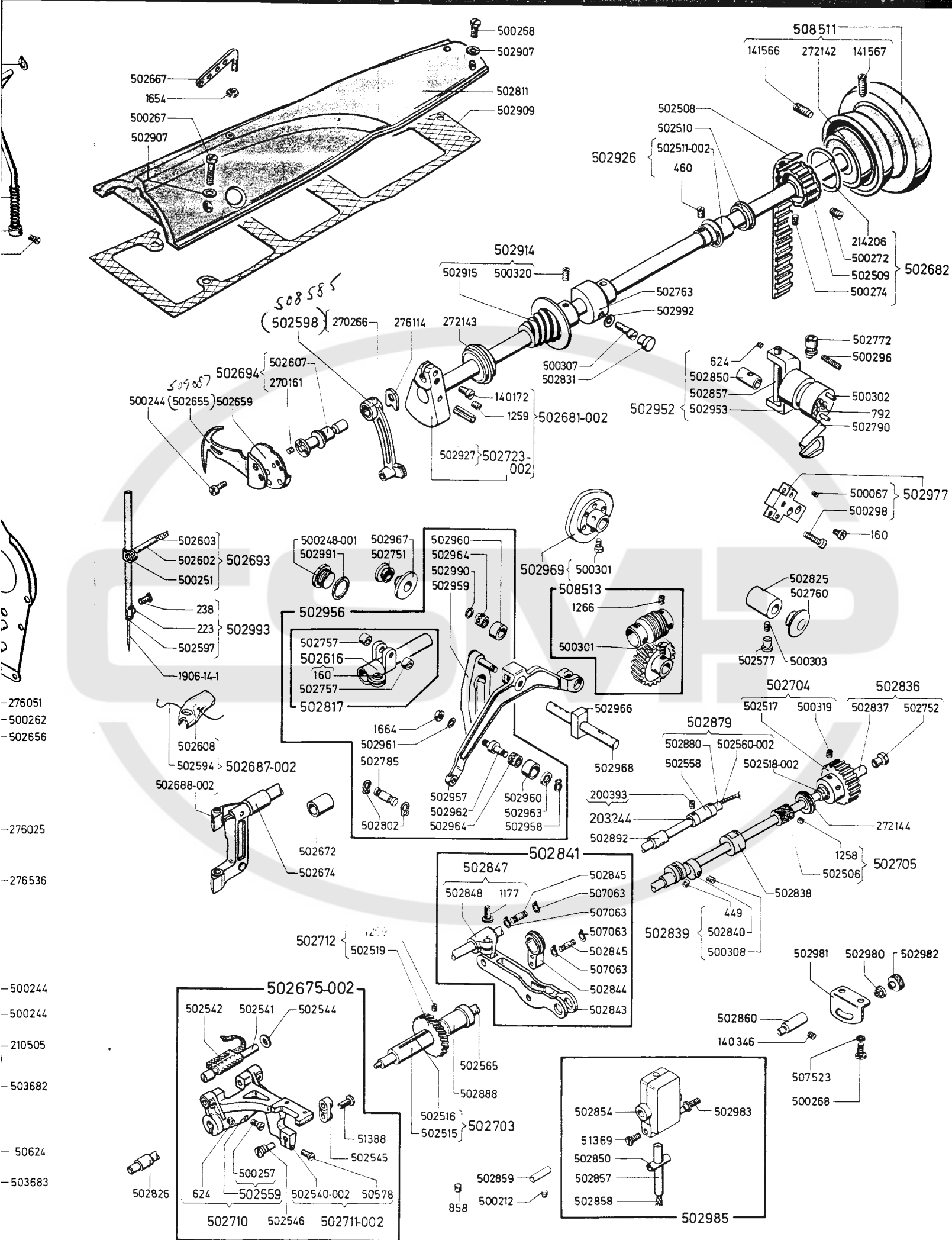
FOR MACHINES
457 G 130, 457 G 135,
457 G 155, 457 GX6

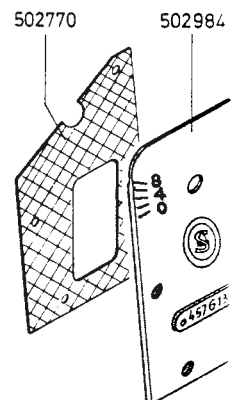
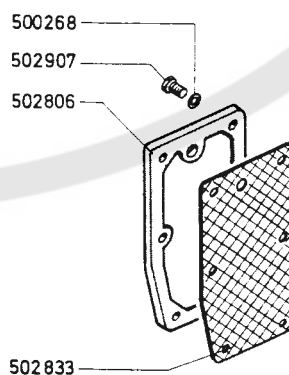
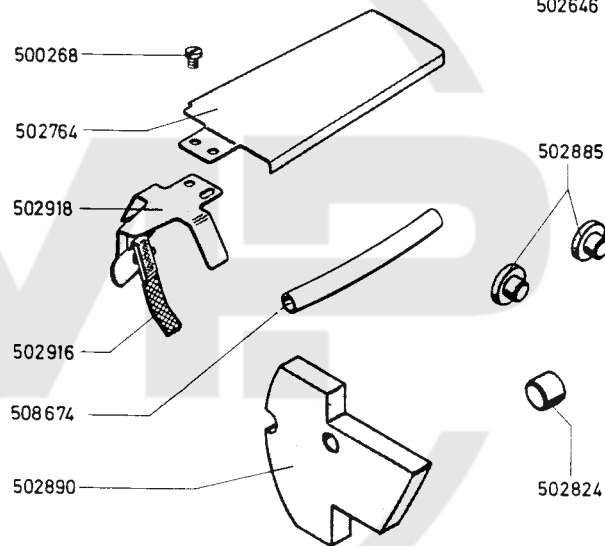
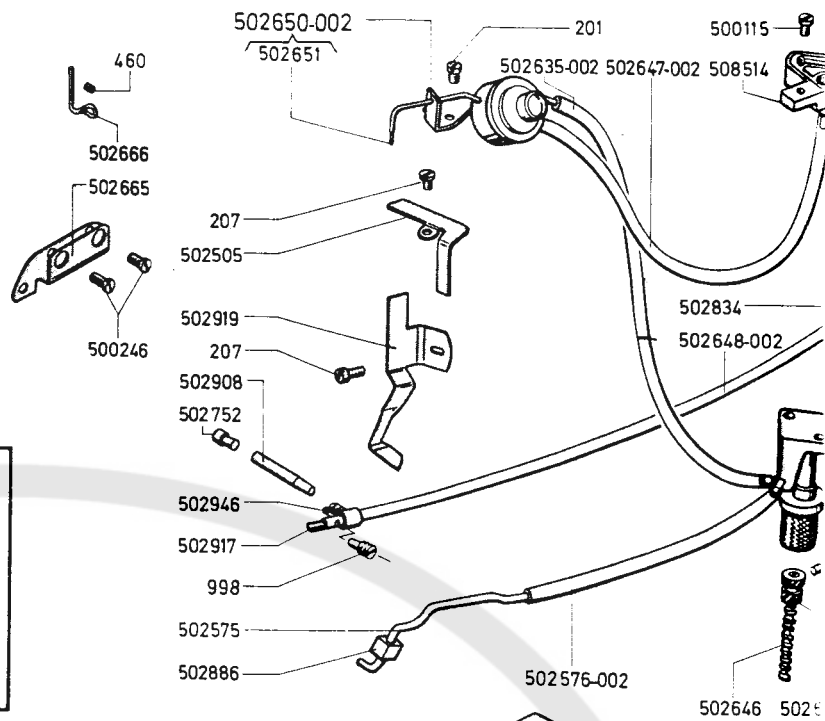
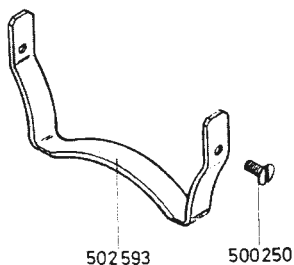
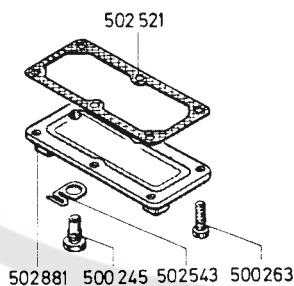
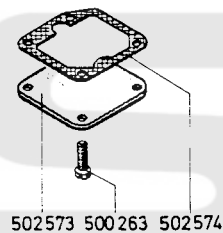
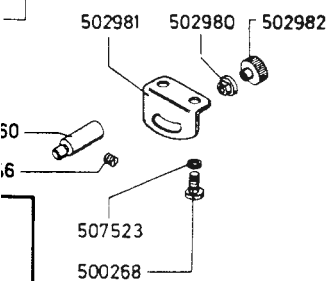
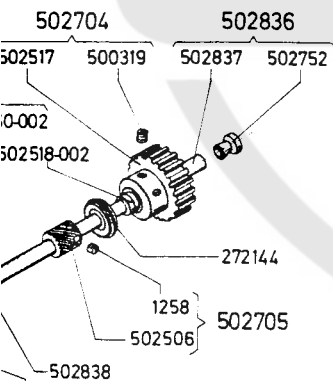
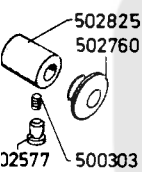
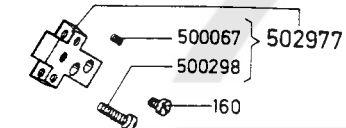
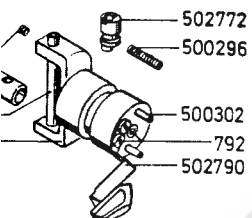
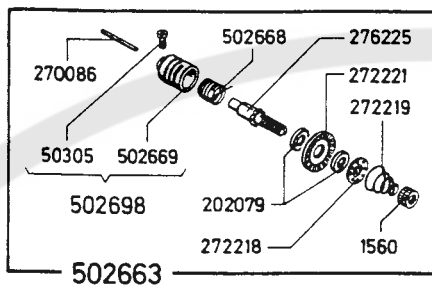
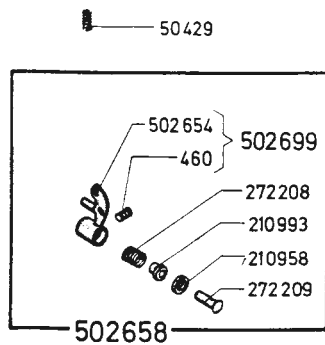
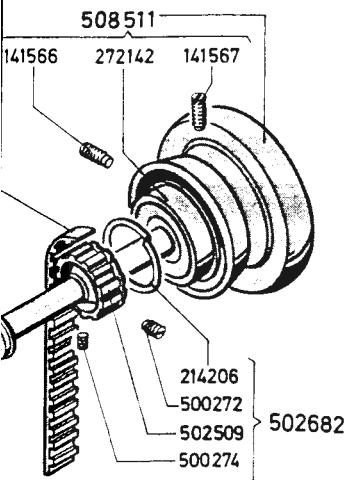
PARTS FOR MACHINES 457 G 130, 457 G 135,
457 G 155 AND 457 GX6 (SEE NUMERICAL
PARTS LIST ON REVERSE PAGE).



MACHINE 457 G 130



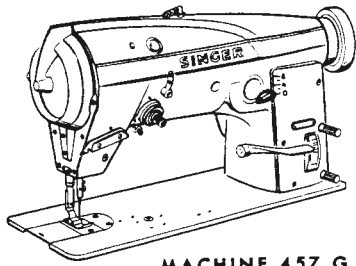
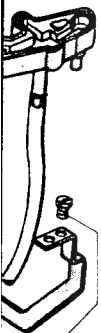




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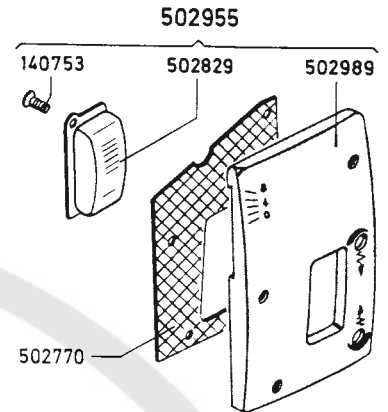
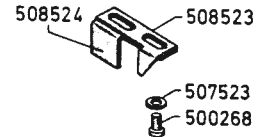
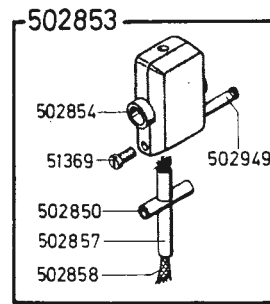
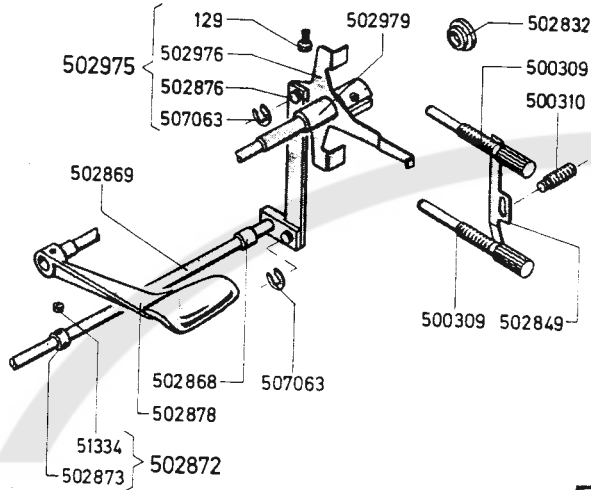
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PARTS FOR MACHINE 457 G 135,
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REFER TO MACHINE 457 G 130.

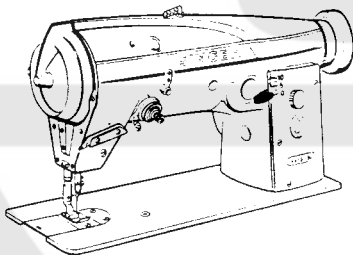


MACHINE 457 G 135

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1186
508505

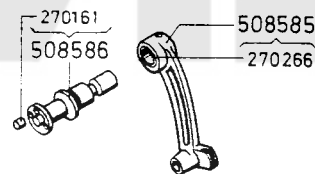
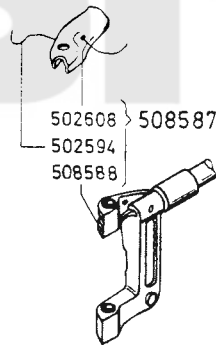


PARTS FOR MACHINE 457 GX6
FOR PARTS NOT ILLUSTRATED AND/OR NOT
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REFER TO MACHINE 457 G 130 AND 457 G 135.

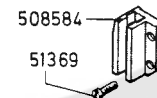
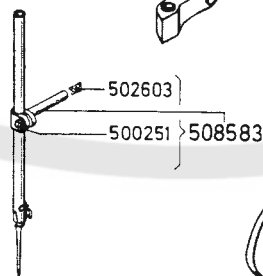
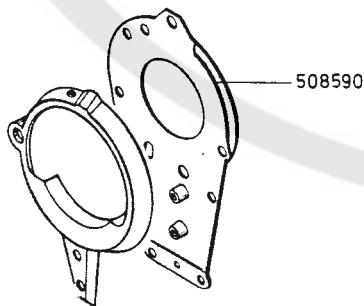


MACHINE 457 GX6

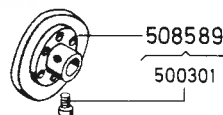
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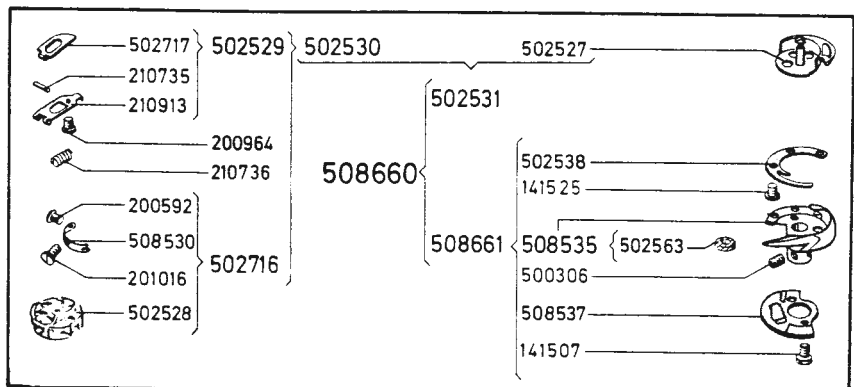
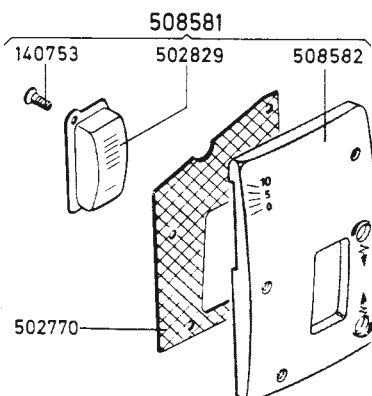


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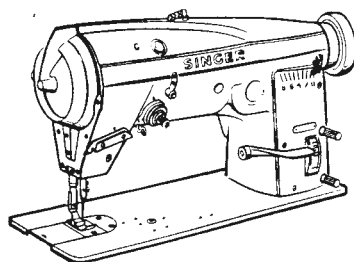
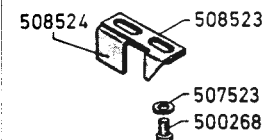


503699

502907
160
502951

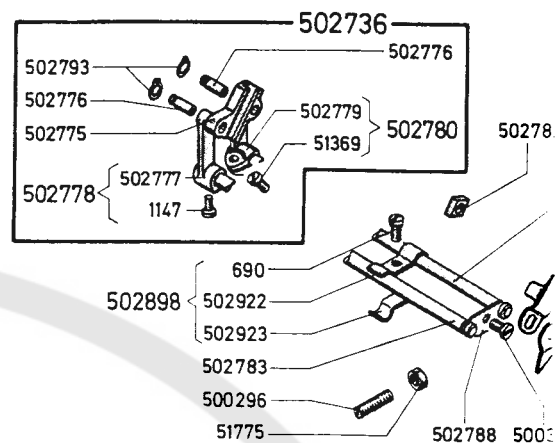
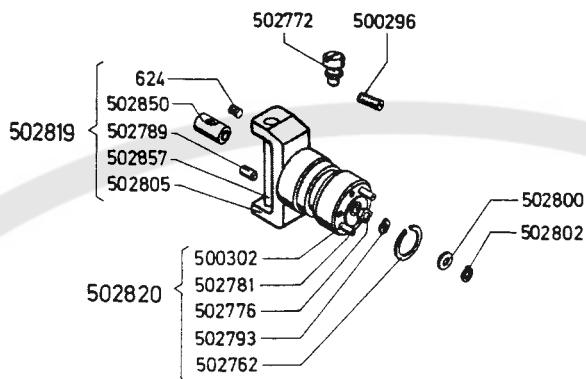
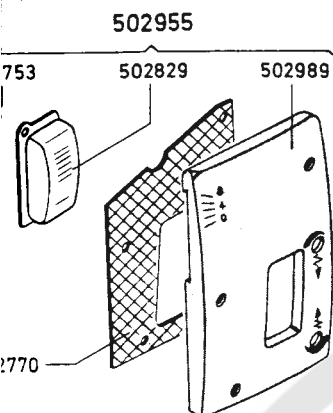


135,
D AND/OR NOT
NUMBERS,
30.

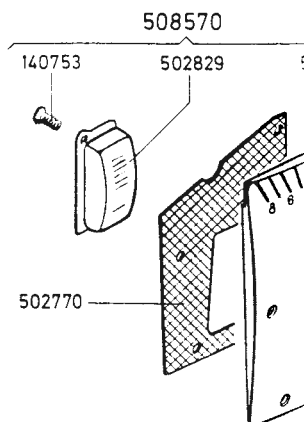
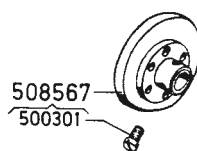
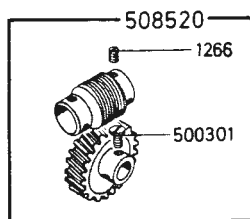
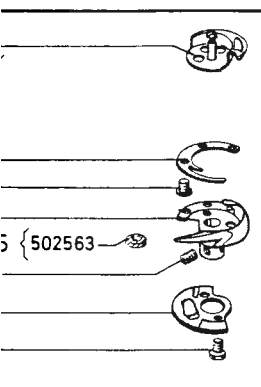
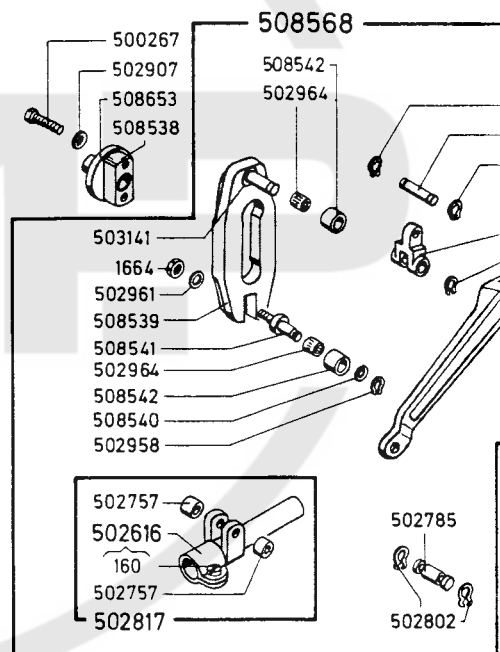
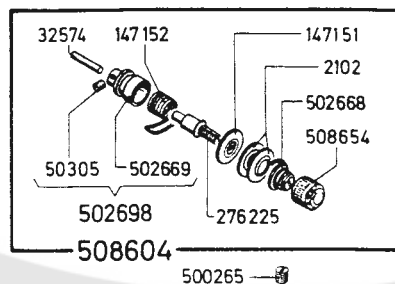
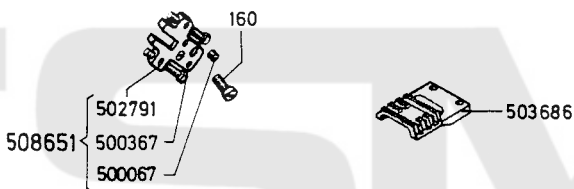
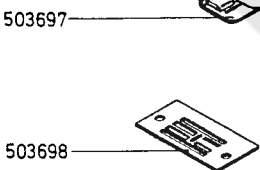
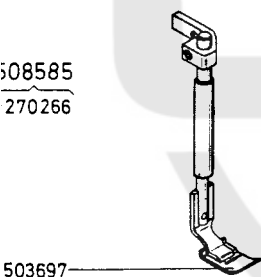


MACHINE 457 G 155

PARTS FOR MACHINE 457 G 155
FOR PARTS NOT ILLUSTRATED AND/O
INDICATED BY REFERENCE NUMBERS,
REFER TO MACHINE 457 G 130 AND 4



GX6
ED AND/OR NOT
NUMBERS,
130 AND 457 G 135.



NOT
G 135.

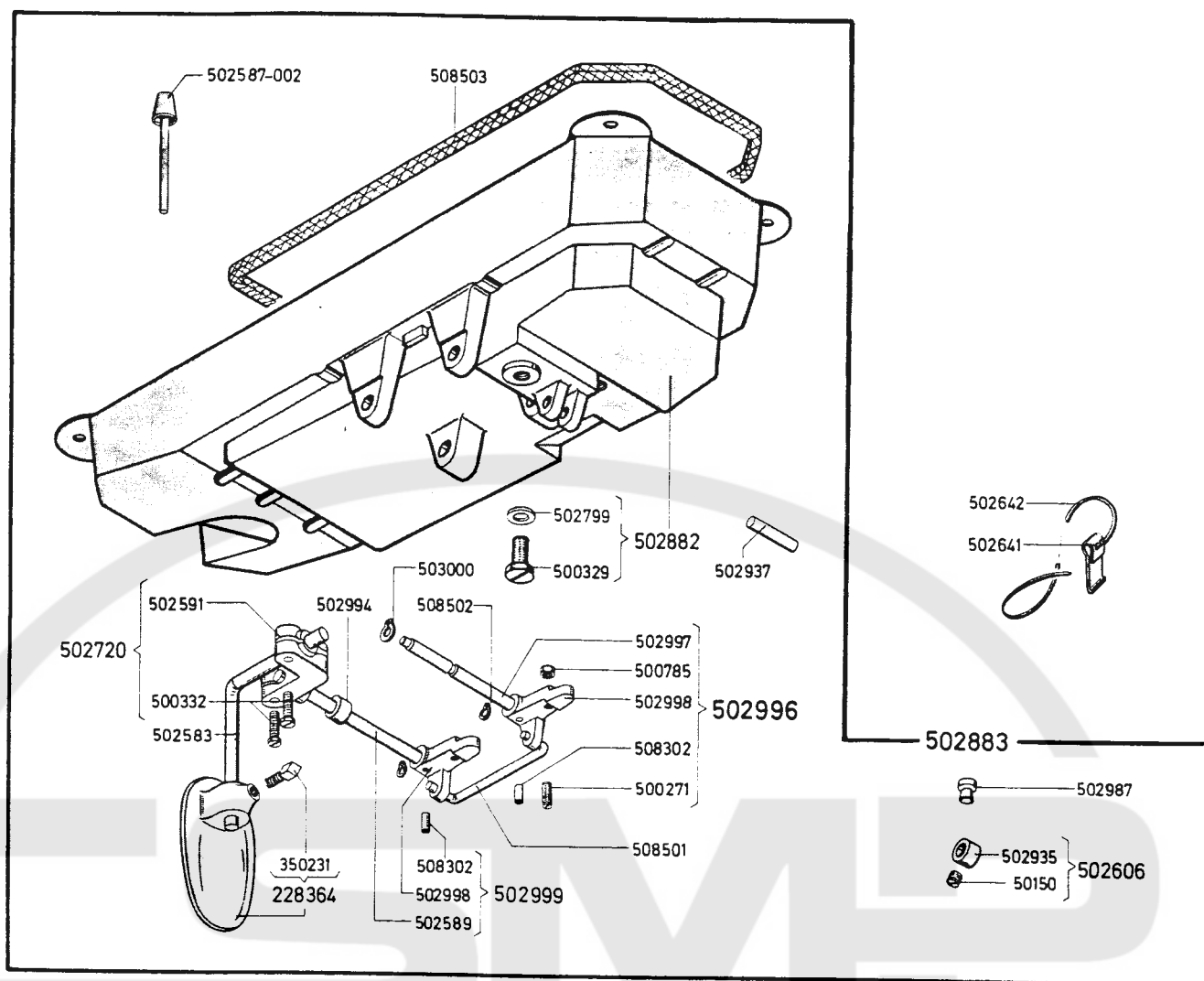
- 502784
- 502803
- 500299
- 51775
- 502835
- 500300

- 502793
- 502801
- 502793
- 508543
- 502958

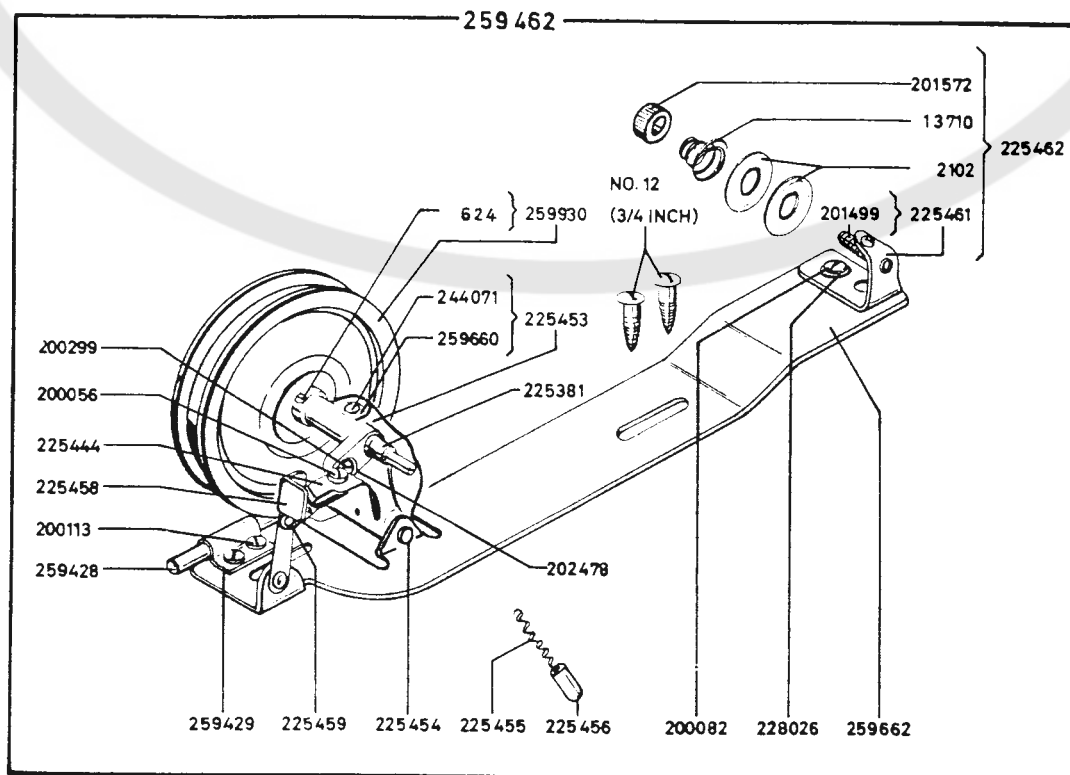
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502966

71



ACCESSORIES FOR MACHINES 457 G 130, 457 G 135, 457 G 155 AND 457 GX6



PARTS FOR MACHINE 457 G 140

PART NO.	DESCRIPTION
000337-850	PRESSER FOOT SOLE (RIGHT) SCREW
000337-850	PRESSER FOOT SOLE (LEFT) SCREW
000624-833	FEED BAR HINGE PIN SET SCREW
000853-833	PRESSER FOOT BRACKET SET SCREW
001177-850	FEED CONTROL CONNECTION CRANK PINCH SCREW
001259-833	FEED CONTROL CAM WORM WHEEL AND WORM GEAR
001664-850	FEED CONTROL CAM FOLLOWER ARM RETAINING NUT
008752-14-1	NEEDLE (3)
008752-16-1	NEEDLE (3)
051775-850	FEED CONTROL CONNECTION CRANK ADJUSTING LOCK NUT
241422	PRESSER FOOT COMPENSATING SHANK SPRING
241424	PRESSER FOOT SOLE HINGE PIN (LEFT)
241424	PRESSER FOOT SOLE HINGE PIN (RIGHT)
266008	FEED DOG
500014-850	FEED CONTROL CAM MOUNTING BRACKET BUSHING SET SCREW
500196-814	MACHINE GROUNDING WIRE SCREW
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
500267-850	FEED CONTROL CAM MOUNTING BRACKET SCREW (3)
500301-850	FEED CONTROL CAM WORM WHEEL AND WORM GEAR SCREW (2)
500301-850	FEED CONTROL CAM SET SCREW (2)
500301-850	FEED CONTROL CAM SET SCREW (2) (FOR ACCESSORIES)
500305-850	PRESSER FOOT COMPENSATING CONNECTION HINGE SCREW
500306-850	FEED BAR LIFTING LINK HINGE PIN PINCH SCREW
500397-805	FEED CONTROL CONNECTION HINGE SCREW
500404-833	SEPARATOR BLOCK SCREW (5)
500763	FEED CONTROL CONNECTION LOCK NUT
502541	FEED BAR HINGE PIN
502542	FEED BAR HINGE PIN OILING FELT CPL.
502544	FEED BAR HINGE PIN THRUST WASHER (2)
502559	FEED DRIVING ROCK SHAFT CRANK WITH 500257
502710	FEED DRIVING ROCK SHAFT CRANK WITH 624 AND 502559
502744	FEED CONTROL CAM FOLLOWER ARM RETAINING RING
502769	FEED CONTROL CAM MOUNTING BRACKET POSITION PIN (2)
502802	FEED CONTROL CAM FOLLOWER ARM HINGE PIN RETAINING RING
502832	FEED REGULATING SHAFT PLUG (BACK)
502960	FEED CONTROL CAM FOLLOWER (2)
502961	FEED CONTROL CAM FOLLOWER BELLEVILLE WASHER
502963	FEED CONTROL CAM FOLLOWER ARM WASHER
502964	FEED CONTROL CAM FOLLOWER ARM NEEDLE BEARING (2)
507986	ARM PLUG (FRONT)
502990	FEED CONTROL CAM FOLLOWER ARM BELLEVILLE WASHER
503090	FEED CONTROL CAM FOLLOWER ARM WASHER (2)
503652	PRESSER FOOT BRACKET WITH 853
503653	PRESSER FOOT COMPENSATING CONNECTION
503656	PRESSER FOOT COMPENSATING SHANK (RIGHT)
503656	PRESSER FOOT COMPENSATING SHANK (LEFT)
503657	PRESSER FOOT COMPENSATING SHANK HINGE PIN
503769	PRESSER FOOT (HINGED) COMPENSATING
503770	PRESSER FOOT COMPENSATING SHANK CPL. (RIGHT) NOS. 241424, 503656 AND 503771
503771	PRESSER FOOT SOLE (RIGHT) WITH 337
503772	PRESSER FOOT COMPENSATING SHANK CPL. (LEFT) NOS. 241424, 503656 AND 503773
503773	PRESSER FOOT SOLE (LEFT) WITH 337
503774	THROAT PLATE
503775-006	SEPARATOR BLOCK WITH 500404 (FOR ACCESSORIES)
503775-008	SEPARATOR BLOCK WITH 500404 (FOR ACCESSORIES)
503775-010	SEPARATOR BLOCK WITH 500404
503775-012	SEPARATOR BLOCK WITH 500404 (FOR ACCESSORIES)
503775-014	SEPARATOR BLOCK WITH 500404 (FOR ACCESSORIES)
503776	FEED DOG (ACCESSORIES)
507523	FEED CONTROL CONNECTION ADJUSTING SCREW BELLEVILLE WASHER
508640	MACHINE PLUG
508783	FEED DRIVING ROCK SHAFT BUSHING (RIGHT)
508785	FEED CONTROL CAM WORM WHEEL AND WORM GEAR CPL. WITH 1259 AND 500301
508787	FEED CONTROL CAM MOUNTING BRACKET WITH 500014
508788	FEED CONTROL CAM SHAFT
508789	FEED CONTROL CAM WITH 500301
508790	FEED CONTROL CAM FOLLOWER CPL. NOS. 1664, 502802, 502960, 502961, 502964, 508791, 508792 AND 508793
508791	FEED CONTROL CAM FOLLOWER ARM HINGE SCREW
508792	FEED CONTROL CAM FOLLOWER ARM HINGE SCREW WASHER
508793	FEED CONTROL CAM FOLLOWER ARM HINGE PIN
508794	FEED CONTROL CONNECTION ADJUSTING SCREW
508795	FEED CONTROL CONNECTION CPL. NOS. 500753, 508796 AND 508797
508796	FEED CONTROL CONNECTION BALL JOINT (FEMALE)
508797	FEED CONTROL CONNECTION BALL JOINT (MALE)
508798	FEED CONTROL CONNECTION CRANK WITH 1177
508799	FEED DRIVING ROCK SHAFT WITH 502560-002
508800	FEED DRIVING ROCK SHAFT CRANK CPL. NOS. 502541, 502542, 502544, 502710 AND 508801
508801	FEED BAR WITH 500306, 508802 AND 508803
508802	FEED BAR LIFTING BLOCK
508803	FEED BAR LIFTING BLOCK ECCENTRIC PIN
508804	FEED CONTROL CAM (FOR ACCESSORIES) WITH TWO 500301
508805	ROTARY TAKE-UP
508806	ROTARY TAKE-UP GUARD
512008	MACHINE GROUNDING WIRE WASHER
512021	MACHINE GROUNDING WIRE LOCK WASHER
512035	FEED CONTROL CAM MOUNTING BRACKET SCREW LOCK WASHER
603271	MACHINE GROUNDING WIRE
603291	MACHINE GROUNDING WIRE SYMBOL