

A large, light gray watermark of the Singer logo is centered on the page. It features a semi-circular arc at the top and bottom, with the word "SINGER" in a bold, sans-serif font in the middle. Below "SINGER" is the text "457G105,G115,G116,G117" in a smaller, bold, sans-serif font. At the bottom of the arc is the word "CSMP" in a large, bold, sans-serif font.

SINGER

457G105,G115,G116,G117

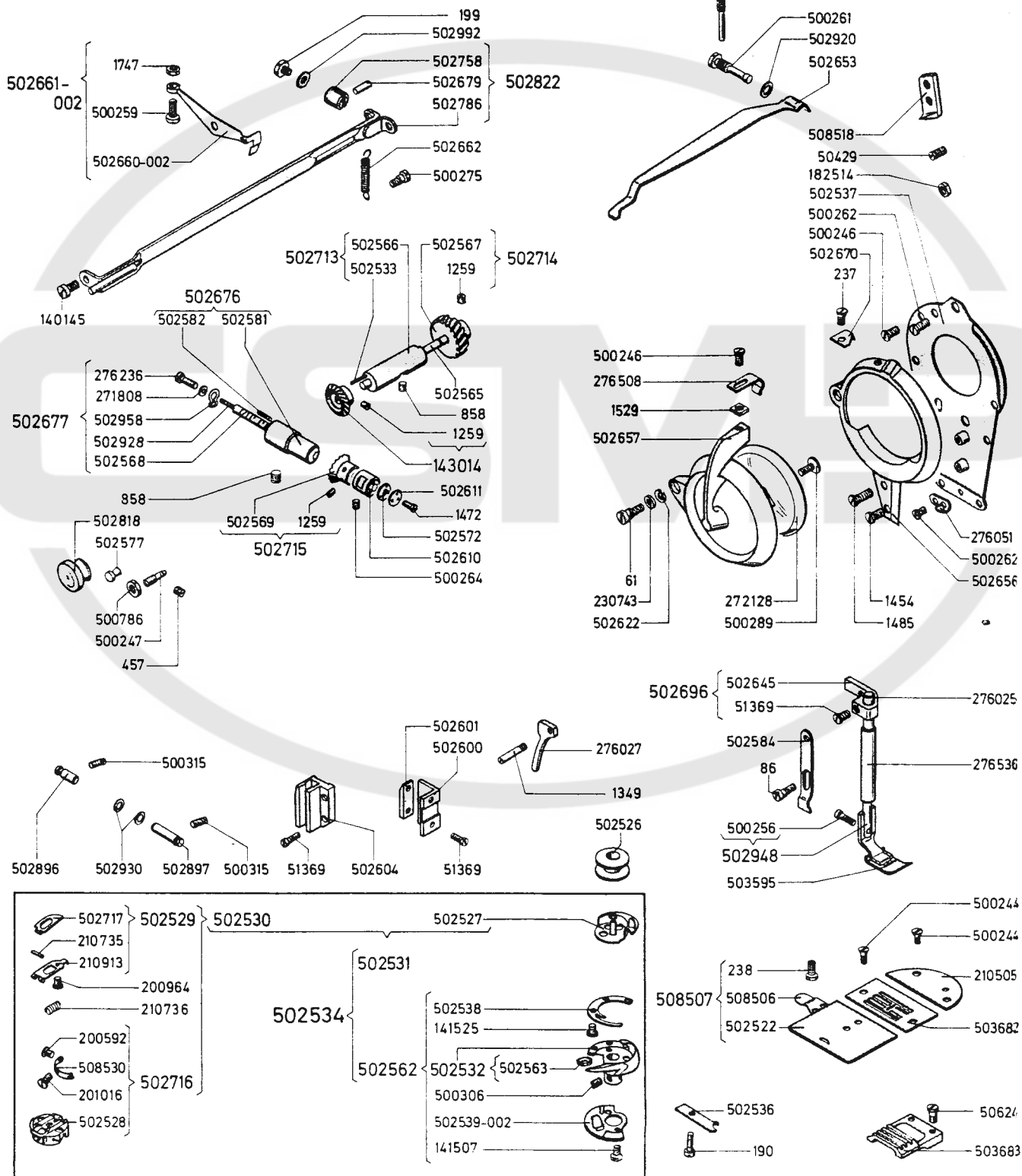
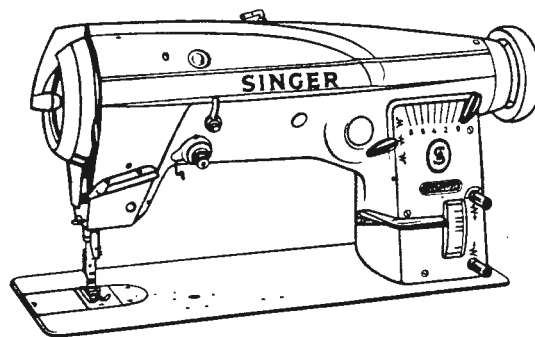
CSMP

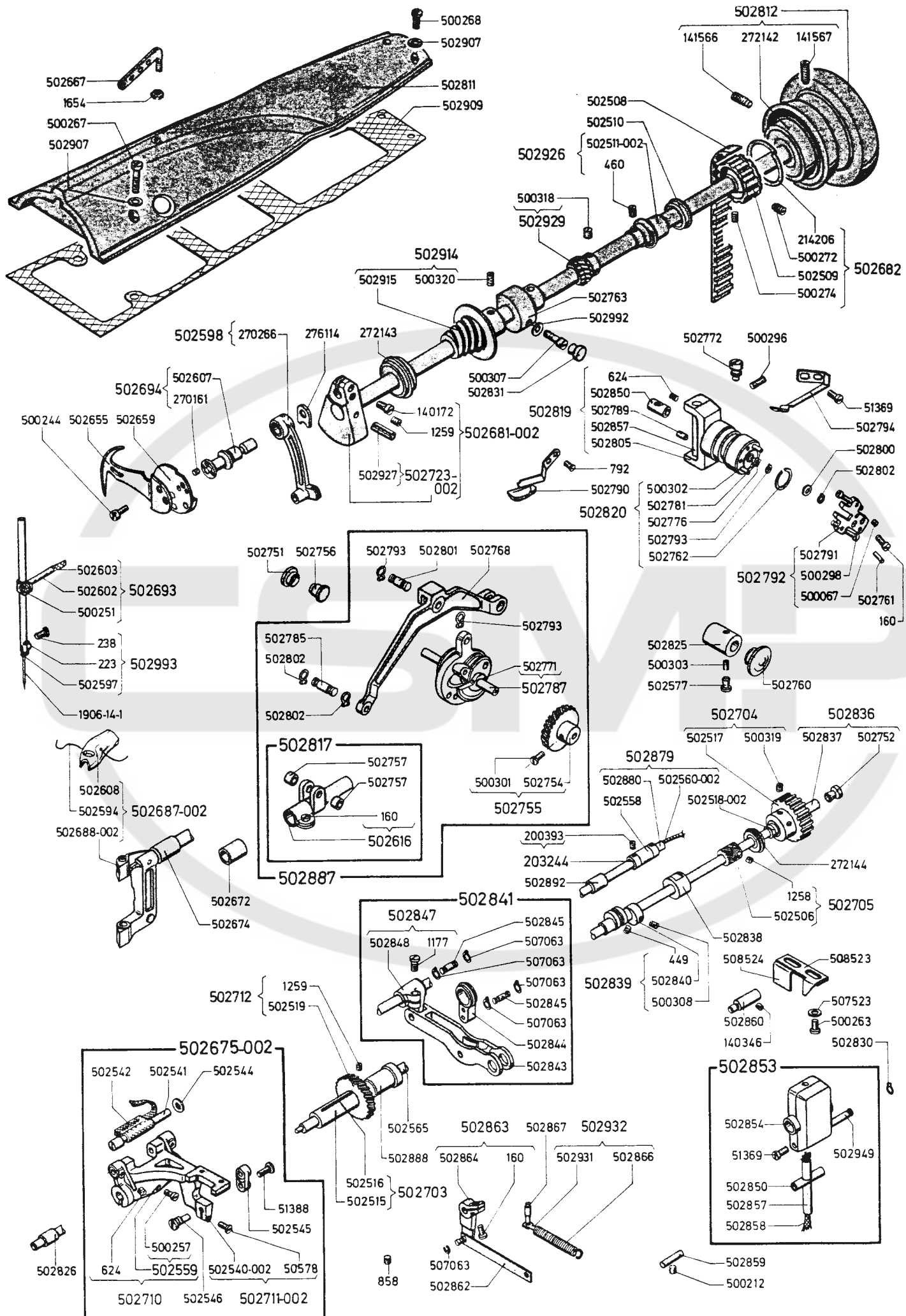
SINGER

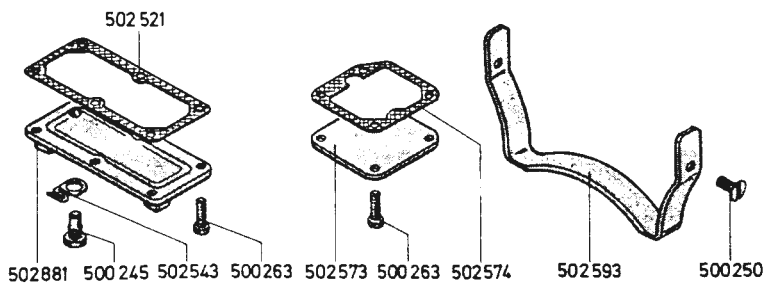
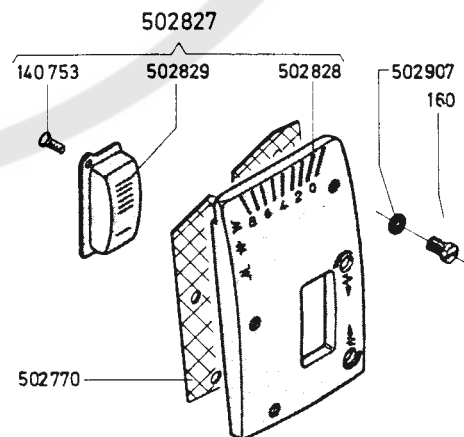
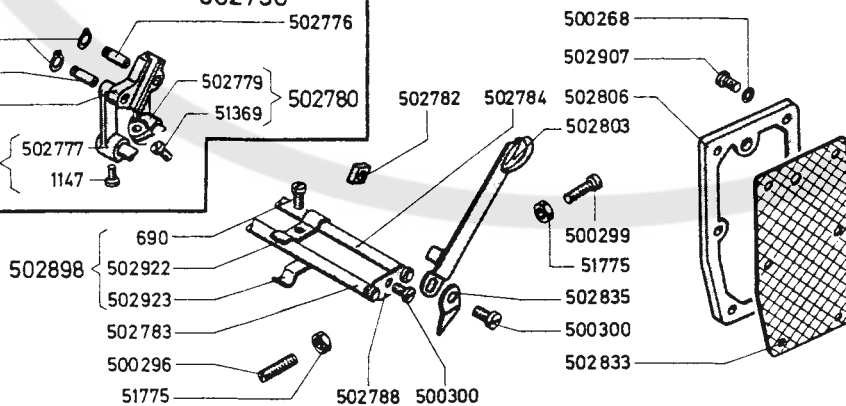
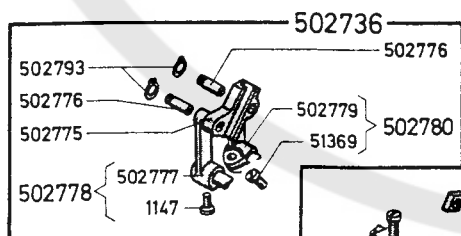
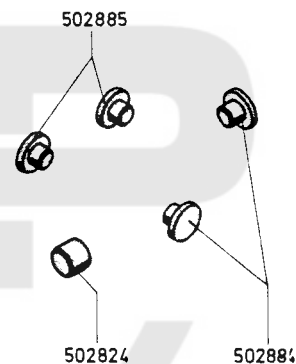
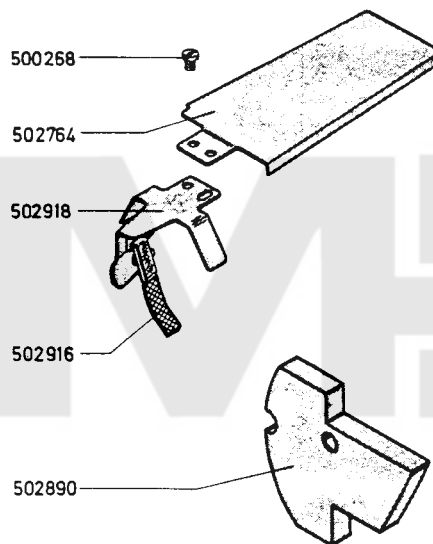
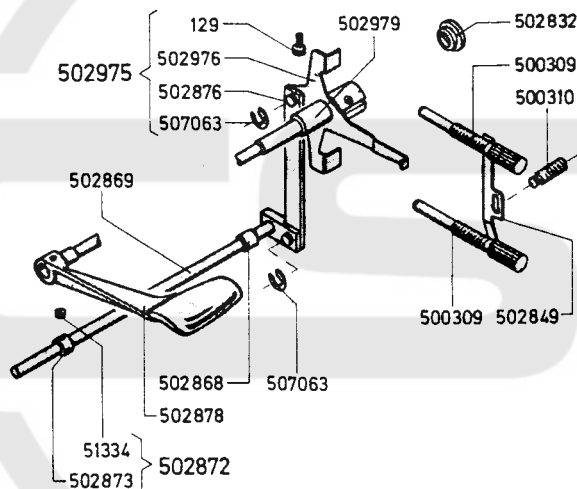
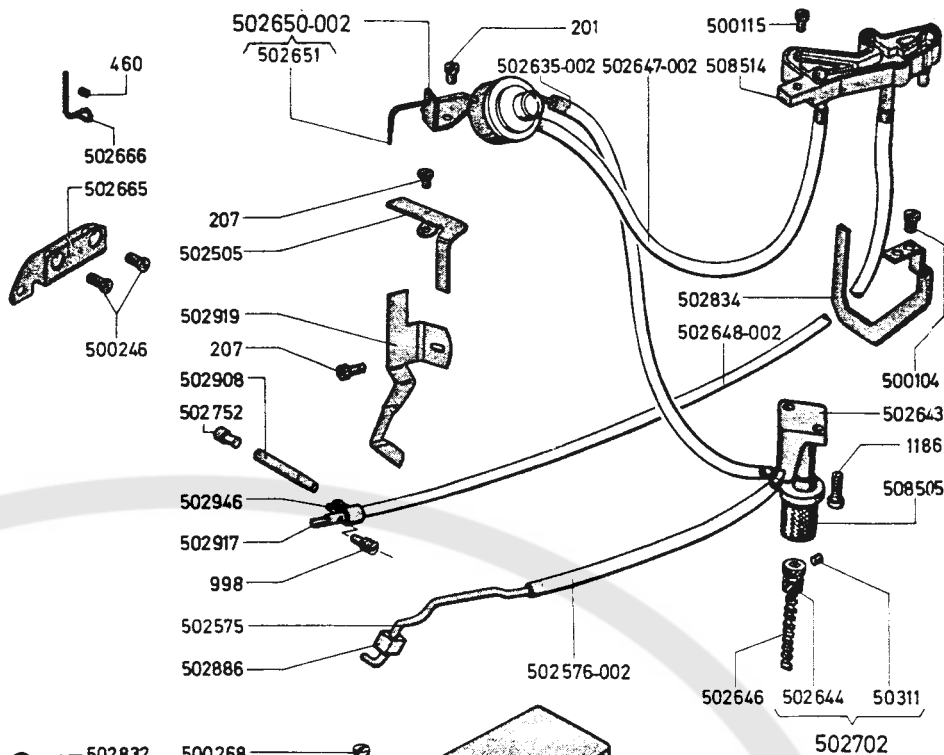
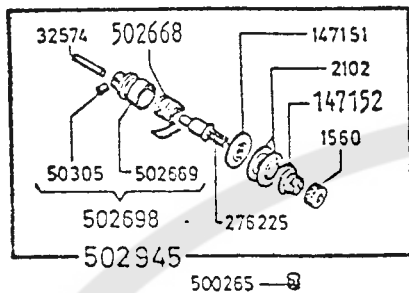
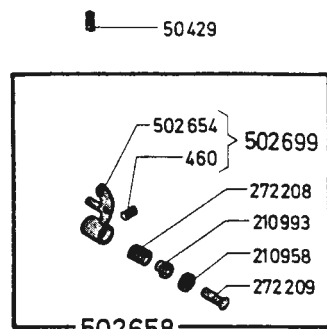
ILLUSTRATED PARTS LIST

FORM 30-324 G
(1267/926)

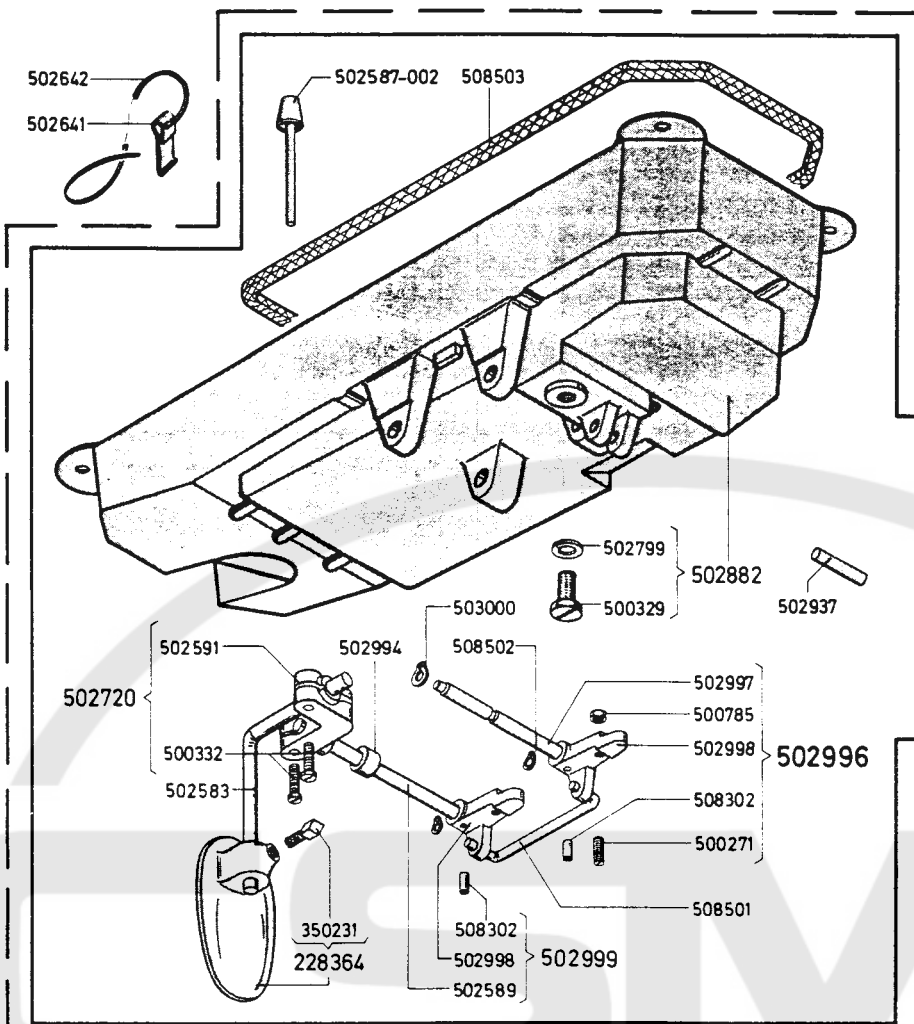
FOR MACHINES: 457 G 105, 457 G 115, 457 G 116, 457 G 117



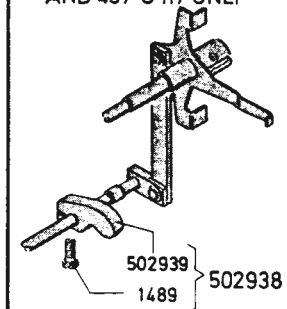




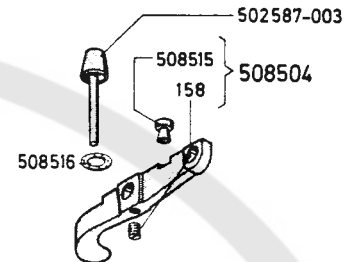
THE SINGER COMPANY
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MACHINES 457 G115, 457 G116
AND 457 G117 ONLY

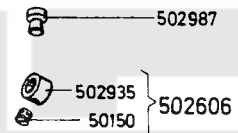


502842

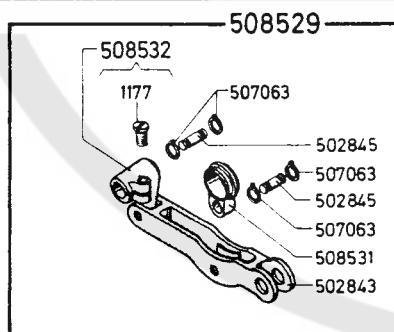


MACHINES 457 G115, 457 G116
AND 457 G117 ONLY

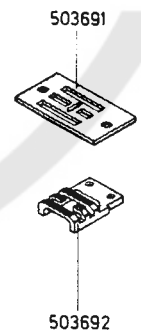
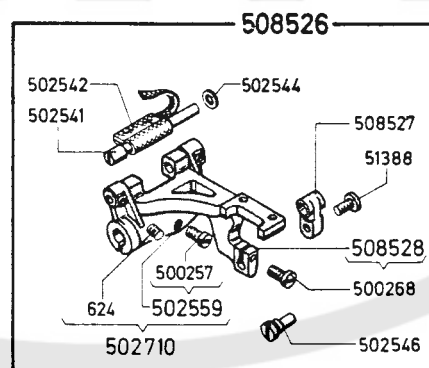
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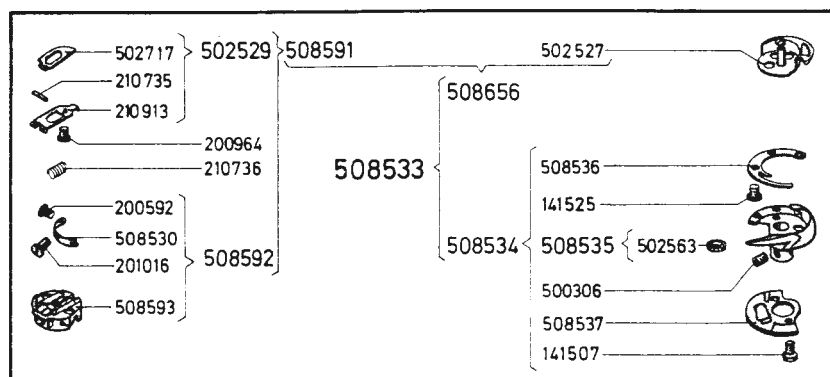
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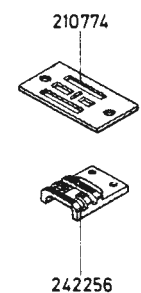
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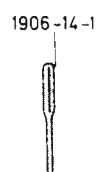
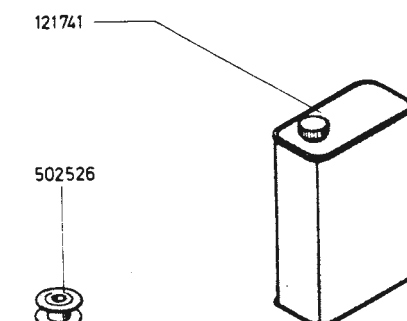
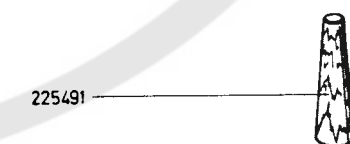
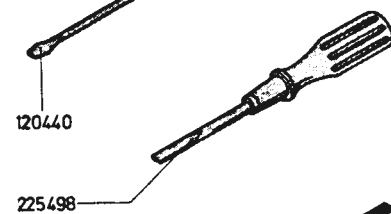
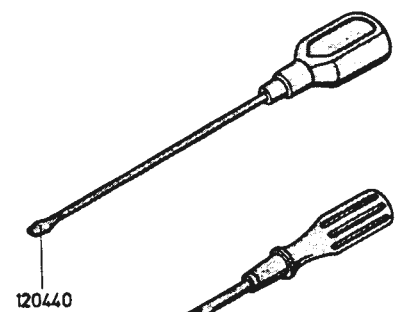
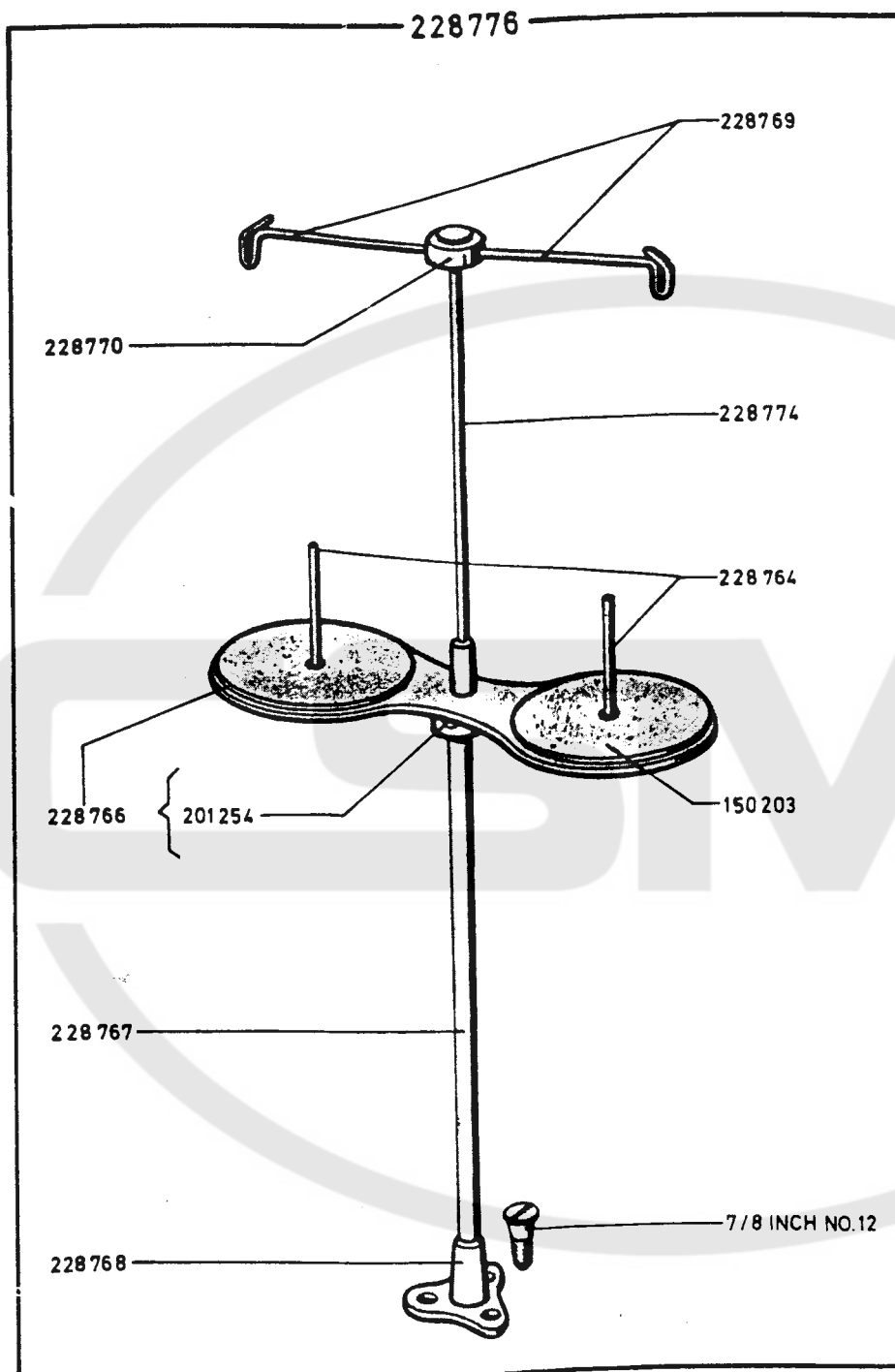
MACHINES 457 G116 AND 457 G117 ONLY



MACHINE
457 G117 ONLY



ACCESSORIES FOR 457 G 105, 457 G 115 457 G 116, 457 G 117



FOR CLASS 457 G					FOR CLASS 457 G						
PART NO.	105	115	116	117	DESCRIPTION	PART NO.	105	115	116	117	DESCRIPTION
NO. 12	x	x	x	x	BOBBIN WINDER WOOD SCREW (3/4 INCH) (2)	051388-850	x	x	x	x	FEED BAR LIFTING LINK HINGE PIN CAP SCREW
NO. 12	x	x	x	x	THREAD UNWINDER WOOD SCREW (7/8 INCH) (3)	051775-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW NUT (2)
000061-850	x	x	x	x	ROTARY TAKE-UP GUARD HINGE SCREW	120440	x	x	x	x	SCREW DRIVER
000086-850	x	x	x	x	KNEE LIFTER LIFTING LINK SCREW	121741	x	x	x	x	ONE QUART CAN FILLED WITH LIGHT GRADE OIL
000129-850	x	-	-	-	FEED REGULATING SHAFT INDICATOR LEVER PINCH SCREW	140145-803	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE SCREW
000158-850	-	x	x	x	FOOT CONTROL REVERSE FEED LEVER SET SCREW	140172-850	x	x	x	x	NEEDLE BAR CRANK STUD PINCH SCREW
000160-850	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW	140346-833	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD SET SCREW (RIGHT)
000160-850	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC SLIDE BLOCK BRACKET SCREW (2)	140753-850	x	x	x	x	STITCH LENGTH INDICATOR PLATE SCREW (2)
000160-850	x	x	x	x	ARM COVER (FRONT) SCREW (3)	141507-803	x	x	x	x	HOOK NEEDLE GUARD AND COUNTER-BALANCE SCREW
000160-850	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW	141525-806	x	x	x	x	HOOK GIB SCREW (3)
000176-850	x	x	x	x	ATTACHMENT SCREW	141566-833	x	x	x	x	MACHINE PULLEY POSITION SCREW
000190-850	x	x	x	x	BOBBIN CASE STOP SCREW	141567-833	x	x	x	x	MACHINE PULLEY SET SCREW
000199-850	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW	143014	x	x	x	x	HOOK DRIVING SHAFT BEVEL GEAR CPL. TWO 1259
000201-850	x	x	x	x	OIL SIGHT BODY SCREW (2)	144465	x	x	x	x	WRENCH (1/8 INCH HEXAGON)
000207-803	x	x	x	x	ARM HEAD OIL DRAIN WICK CLAMP SCREW (2)	147151	x	x	x	x	TENSION RELEASING DISC
000223-850	x	x	x	x	NEEDLE SET SCREW	147152	x	x	x	x	TENSION SPRING
000237-833	x	x	x	x	THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW	150203	x	x	x	x	THREAD UNWINDER SPOOL REST CUSHION (FELT) (2)
000238-850	x	x	x	x	NEEDLE BAR THREAD GUIDE SET SCREW	182514-819	x	x	x	x	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
000238-850	x	x	x	x	BED SLIDE SPRING SCREW (2)	200056-805	x	x	x	x	BOBBIN WINDER STOP LATCH SCREW
000289-850	x	x	x	x	CLOTH GUIDE THUMB SCREW	200082-804	x	x	x	x	BOBBIN WINDER TENSION BRACKET SCREW
000449-830	x	x	x	x	FEED DRIVING ECCENTRIC SET SCREW	200113-806	x	x	x	x	BOBBIN WINDER BRAKE CLAMP SCREW
000457-830	x	x	x	x	HOOK OIL BYPASS PLUG SCREW	200113-850	x	x	x	x	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
000457-830	x	x	x	x	BOBBIN WINDER PULLEY SET SCREW	200299-819	x	x	x	x	BOBBIN WINDER STOP LATCH TRIP HINGE SCREW
000460-833	x	x	x	x	ARM SHAFT OIL SLINGER AND PINION SET SCREW	200393-833	x	x	x	x	FEED DRIVING ROCK SHAFT COLLAR SET SCREW (4)
000460-833	x	x	x	x	PRETENSION BRACKET SCREW	200592-803	x	x	x	x	BOBBIN CASE CAP TENSION SPRING SCREW
000460-833	x	x	x	x	THREAD PULL OFF SET SCREW	200964-803	x	x	x	x	BOBBIN CASE LATCH STOP SCREW
000624-833	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD SET SCREW (2)	201016-803	x	x	x	x	BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
000624-833	x	x	x	x	FEED BAR HINGE PIN SET SCREW (2)	201254-803	x	x	x	x	THREAD UNWINDER SPOOL REST SET SCREW
000690-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET PINCH SCREW	201499-819	x	x	x	x	BOBBIN WINDER TENSION STUD
000792-850	x	x	x	x	NEEDLE POSITION ADJUSTING LEVER SCREW (2)	201572-819	x	x	x	x	BOBBIN WINDER TENSION STUD THUMB NUT
000858-833	x	x	x	x	BED SHAFT BUSHING (FRONT, CENTER, BACK) SET SCREW (3)	202478	x	x	x	x	BOBBIN WINDER STOP LATCH TRIP LEVER
000858-833	x	x	x	x	HOOK DRIVING SHAFT BUSHING SET SCREW	203244	x	x	x	x	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 200393
000858-833	x	x	x	x	HOOK SHAFT PRESSURE BUSHING SET SCREW	210505	x	x	x	x	BED PLATE (BACK)
000998-833	x	x	x	x	OIL RETURN TUBE SCREW	210735	x	x	x	x	BOBBIN CASE LATCH FULCRUM PIN
001147-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING GUIDE CRANK SET SCREW	210736	x	x	x	x	BOBBIN CASE LATCH SPRING
001177-850	x	x	x	x	FEED DRIVING CONNECTION CRANK PINCH SCREW	210774	-	-	-	-	THROAT PLATE, 53 NEEDLE HOLE FOR NEEDLE SIZES 12 AND 13
001186-850	x	x	x	x	OIL PUMP MOUNTING SCREW (2)	210913	x	x	x	x	BOBBIN CASE LATCH
001258-830	x	x	x	x	OIL PUMP DRIVING GEAR SET SCREW (2)	210958	x	x	x	x	PRETENSION BRACKET COLLAR
001259-830	x	x	x	x	NEEDLE BAR CRANK STUD POSITION SCREW	210993	x	x	x	x	PRETENSION BRACKET SLEEVE
001259-830	x	x	x	x	BED SHAFT GEAR SET SCREW (2)	214206	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY
001259-830	x	x	x	x	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)	225381	x	x	x	x	SPRING FLANGE
001259-830	x	x	x	x	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)	225444	x	x	x	x	BOBBIN WINDER SPINDLE
001259-830	x	x	x	x	HOOK SHAFT BEVEL GEAR SET SCREW (2)	225453	x	x	x	x	BOBBIN WINDER STOP LATCH
001349-850	x	x	x	x	PRESSER BAR LIFTER HINGE SCREW	225454	x	x	x	x	BOBBIN WINDER FRAME WITH 244071 AND 259660
001454-850	x	x	x	x	ROTARY TAKE-UP GUARD SCREW, SHORT	225455	x	x	x	x	BOBBIN WINDER FRAME HINGE PIN
001472-850	x	x	x	x	HOOK SHAFT BUSHING (FRONT) SET SCREW (3)	225456	x	x	x	x	BOBBIN WINDER FRAME SPRING
001485-850	x	x	x	x	ROTARY TAKE-UP GUARD SCREW, LONG	225458	x	x	x	x	BOBBIN WINDER FRAME SPRING PLUNGER
001489-850	-	x	x	x	FOOT CONTROL REVERSE FEED CONNECTING SHAFT LEVER PINCH SCREW	225459	x	x	x	x	BOBBIN WINDER STOP LATCH THUMB LEVER
001529-850	x	x	x	x	ROTARY TAKE-UP GUARD COVER SPRING CATCH SCREW NUT	225461	x	x	x	x	HINGE AND JOINT STUD (2)
001560-850	x	x	x	x	TENSION THUMB NUT	225462	x	x	x	x	BOBBIN WINDER TENSION BRACKET WITH 201499
001654-850	x	x	x	x	THREAD RETAINER LOCK NUT	225491	x	x	x	x	BOBBIN WINDER TENSION BRACKET CPL. 13710, 201572, 225461 AND TWO 2102
001747-850	x	x	x	x	TENSION RELEASER ADJUSTING SCREW LOCK NUT	225498	x	x	x	x	MACHINE REST PIN (WOOD)
1906-12-1	x	x	x	x	NEEDLE (3)	225554	x	x	x	x	SCREW DRIVER
1906-14-1	x	x	x	x	NEEDLE (1-2)	227227	x	x	x	x	WRENCH
002102	x	x	x	x	TENSION DISC (2)	228026	x	x	x	x	KNEE LIFTER LIFTING ROD COLLAR CPL. TWO 200113
002102	x	x	x	x	BOBBIN WINDER TENSION DISC (2)	228364	x	x	x	x	BOBBIN WINDER TENSION BRACKET SCREW WASHER
012361	x	x	x	x	MACHINE HINGE CONNECTION (2)	228476	x	x	x	x	KNEE LIFTER KNEE PLATE CPL. 350251
013710	x	x	x	x	BOBBIN WINDER TENSION SPRING	228764	x	x	x	x	SCREW DRIVER (BOBBIN CASE)
032574	x	x	x	x	TENSION RELEASING PIN	228766	x	x	x	x	THREAD UNWINDER SPOOL PIN (2)
050150-833	x	-	-	-	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW	228767	x	x	x	x	THREAD UNWINDER SPOOL REST WITH 201254
050305-850	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR SET SCREW	228768	x	x	x	x	THREAD UNWINDER SPOOL REST ROD
050311-830	x	x	x	x	OIL PUMP GEAR SET SCREW (2)	228769	x	x	x	x	THREAD UNWINDER SPOOL STAND
050429-833	x	x	x	x	PRETENSION BRACKET SCREW	228770	x	x	x	x	THREAD UNWINDER THREAD GUIDE (2)
050429-833	x	x	x	x	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW	228774	x	x	x	x	THREAD UNWINDER THREAD GUIDE HOLDER
050578-850	x	x	x	x	FEED BAR LIFTING LINK HINGE PIN PINCH SCREW	228776	x	x	x	x	THREAD UNWINDER CPL. (FOR TWO SPOOLS) 228766, 228767, 228768, 228770, 228774, TWO EACH 150203, 228764, 228769 AND THREE WOOD SCREWS
050624-830	x	x	x	x	FEED DOG SCREW (2)	230743-803	x	x	x	x	HINGE SCREW THRUST WASHER
051334-830	x	x	x	x	FEED REGULATING CONNECTION SHAFT COLLAR SET SCREW (2)	231337	x	x	x	x	CLOTH GUIDE
051369-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING CRANK PINCH SCREW	242256	-	-	-	-	FEED DOG
051369-850	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC POSITION SPRING SCREW (2)	244071	x	x	x	x	BOBBIN WINDER FRAME OIL PACKING (WICK)
051369-850	x	x	x	x	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)	259428	x	x	x	x	BOBBIN WINDER BRAKE (LEATHER)
051369-850	x	x	x	x	NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW (2)	259429	x	x	x	x	BOBBIN WINDER BRAKE CLAMP
051369-850	x	x	x	x	PRESSER BAR POSITION GUIDE PINCH SCREW	259462	x	x	x	x	UNIVERSAL BOBBIN WINDER CPL. 200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 TO 225456, 225458, 225462, 259428, 259429, 259662, 259930, TWO EACH 225459 AND WOOD SCREW
051369-850	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW	259660	x	x	x	x	BOBBIN WINDER FRAME OIL WELL WASHER
051369-850	x	x	x	x		259662	x	x	x	x	BOBBIN WINDER AND TENSION BRACKET BASE
						259930	x	x	x	x	BOBBIN WINDER PULLEY WITH 457

FOR CLASS 457 G		DESCRIPTION	FOR CLASS 457 G		DESCRIPTION
PART NO.	105 115 116 117		PART NO.	105 115 116 117	
Z70161	x x x x	NEEDLE BAR CRANK STUD PIN	500786-850	x x x x	HOOK OIL REGULATING SCREW NUT
Z70266	x x x x	NEEDLE BAR CONNECTING LINK NEEDLE BEARING	502505	x x x x	ARM HEAD OIL DRAIN WICK CLAMP (FRONT)
Z71808	x x x x	HOOK SHAFT OIL FILTER WICK HOLDER SEAL	502506	x x x x	OIL PUMP DRIVING GEAR
Z72128	x x x x	ROTARY TAKE-UP GUARD COVER WINDOW	502508	x x x x	ARM SHAFT CONNECTION BELT
Z72142	x x x x	ARM SHAFT BALL BEARING	502509	x x x x	ARM SHAFT CONNECTION BELT PULLEY
Z72143	x x x x	ARM SHAFT BALL BEARING	502510	x x x x	ARM SHAFT OIL SHIELD
Z72144	x x x x	BED SHAFT BALL BEARING	502511-002	x x x x	ARM SHAFT OIL SLINGER AND PINION SPACER
Z72208	x x x x	PRETENSION BRACKET SPRING	502515	x x x x	BED SHAFT BUSHING (FRONT)
Z72209	x x x x	PRETENSION BRACKET STUD	502516	x x x x	BED SHAFT BUSHING OIL WICK
Z76025	x x x x	PRESSER BAR BALL	502517	x x x x	BED CONNECTION BELT PULLEY
Z76027	x x x x	PRESSER BAR LIFTER	502518-002	x x x x	BED CONNECTION BELT PULLEY SPACER
Z76051	x x x x	THREAD GUIDE ON FACE PLATE	502519	x x x x	BED SHAFT GEAR
Z76114	x x x x	NEEDLE BAR CONNECTING LINK THRUST WASHER	502521	x x x x	BED SHAFT GEAR BOX COVER GASKET
Z76225	x x x x	TENSION STUD	502522	x x x x	BED SLIDE
Z76236	x x x x	HOOK SHAFT OIL FILTER WICK HOLDER	502526	x x x x	BOBBIN (1+2)
Z76508	x x x x	ROTARY TAKE-UP GUARD SPRING CATCH	502527	x x x x	BOBBIN CASE BASE
Z76536	x x x x	PRESSER BAR BUSHING	502528	x x - -	BOBBIN CASE CAP
350231-850	x x x x	KNEE LIFTER KNEE PLATE SET SCREW	502529	x x x x	BOBBIN CASE LATCH CPL. 210735, 210913, 502717
500067-830	x x x x	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW SET SCREW (2)	502530	x x - -	BOBBIN CASE CAP CPL. 200964, 210736, 502529, 502716
500104-850	x x x x	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)	502531	x x - -	BOBBIN CASE CPL. 502527, 502530
500115-850	x x x x	OIL DISTRIBUTOR PLATE SCREW	502532	x x - -	HOOK BODY WITH 502563
500212-833	x x x x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT) SET SCREW	502533	x x x x	HOOK DRIVING SHAFT BUSHING OIL WICK
500244-850	x x x x	ROTARY TAKE-UP SCREW (2)	502534	x x - -	HOOK AND BOBBIN CASE CPL. 502531, 502562
500244-850	x x x x	BED PLATE SCREW (BACK) (2)	502536	x x x x	BOBBIN CASE STOP
500244-833	x x x x	THROAT PLATE SCREW (2)	502537	x x x x	FACE PLATE
500245-805	x x x x	BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW	502538	x x - -	HOOK GIB
500246-850	x x x x	THREAD GUIDE SCREW (2)	502539-002	x x - -	HOOK NEEDLE GUARD COUNTERBALANCE
500246-850	x x x x	FACE PLATE SCREW (8)	502540-002	x x x x	FEED BAR
500246-850	x x x x	ROTARY TAKE-UP GUARD SPRING CATCH SCREW	502541	x x x x	FEED BAR HINGE PIN
500247-833	x x x x	HOOK OIL REGULATING SCREW	502542	x x x x	FEED BAR HINGE PIN OILING FELT
500250-850	x x x x	MACHINE LEG SCREW (2)	502543	x x x x	FEED BAR HINGE PIN OILING FELT CLAMP
500251-850	x x x x	NEEDLE BAR CONNECTING STUD PINCH SCREW	502544	x x x x	FEED BAR HINGE PIN THRUST WASHER (2)
500256-850	x x x x	PRESSER FOOT SCREW	502545	x x - x	FEED BAR LIFTING LINK
500257-850	x x x x	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW	502546	x x x x	FEED BAR LIFTING LINK HINGE PIN
500259-803	x x x x	TENSION RELEASE ADJUSTING SCREW	502558	x x x x	FEED DRIVING ROCK SHAFT BUSHING (BACK)
500260-830	x x x x	PRESSER BAR SPRING SCREW	502559	x x x x	FEED DRIVING ROCK SHAFT CRANK WITH 500257
500261-850	x x x x	PRESSER BAR SPRING SCREW STUD	502560-002	x x x x	FEED DRIVING ROCK SHAFT OIL WICK
500262-833	x x x x	THREAD GUIDE (ON FACE PLATE) SCREW	502562	x x - -	HOOK CPL. 141507, 502532, 502538, 502539-002, 502563, TWO 500306, THREE 141525
500262-833	x x x x	THREAD CUTTER (ON FACE PLATE) SCREW	502563	x x x x	HOOK OIL RETAINING WASHER
500263-850	x x x x	BED SHAFT GEAR BOX COVER SCREW (6)	502565	x x x x	HOOK DRIVING SHAFT
500263-850	x x x x	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)	502566	x x x x	HOOK DRIVING SHAFT BUSHING
500263-850	x x x x	HOOK SHAFT GEAR BOX COVER SCREW (4)	502567	x x x x	HOOK DRIVING SHAFT HELICAL GEAR
500264-830	x x x x	HOOK SHAFT BUSHING (FRONT) SET SCREW	502568	x x x x	HOOK SHAFT
500265-833	x x x x	THREAD REGULATOR SET SCREW	502569	x x x x	HOOK SHAFT BEVEL GEAR
500267-850	x x x x	ARM COVER (TOP) SCREW (LONG) (2)	502572	x x x x	HOOK SHAFT BUSHING CAP GASKET
500268-850	x x x x	ARM COVER (BACK) SCREW (6)	502573	x x x x	HOOK SHAFT GEAR BOX COVER
500268-850	x x x x	ARM COVER (TOP) SCREW (SHORT) (2)	502574	x x x x	HOOK SHAFT GEAR BOX COVER GASKET

PART NO.	FOR CLASS 457 G				DESCRIPTION	PART NO.	FOR CLASS 457 G				DESCRIPTION
	105	115	116	117			105	115	116	117	
502654	x	x	x	x	PRETENSION BRACKET	502779	x	x	x	x	NEEDLE VIBRATING ADJUSTING CRANK
502655	x	x	x	x	ROTARY TAKE-UP	502780	x	x	x	x	NEEDLE VIBRATING ADJUSTING CRANK
502656	x	x	x	x	ROTARY TAKE-UP GUARD						CPL. 51369, 502779
502657	x	x	x	x	ROTARY TAKE-UP GUARD COVER	502781	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
502658	x	x	x	x	PRETENSION BRACKET CPL. 210958, 210993, 272208, 272209, 502699	502782	x	x	x	x	SLIDE BLOCK
502659	x	x	x	x	ROTARY TAKE-UP MOUNTING DISC						NEEDLE VIBRATING ADJUSTING BRACKET
502660-002	x	x	x	x	TENSION RELEASE	502783	x	x	x	x	SLIDE BLOCK
502661-002	x	x	x	x	TENSION RELEASE CPL. 1747, 500259, 502660-002						NEEDLE VIBRATING ADJUSTING GUIDE
502662	x	x	x	x	TENSION RELEASE SPRING	502784	x	x	x	x	CRANK SHAFT
502665	x	x	x	x	THREAD GUIDE (FRONT OF ARM)	502785	x	x	x	x	NEEDLE VIBRATING ADJUSTING CRANK SHAFT
502666	x	x	x	x	THREAD PULL OFF						NEEDLE BAR YOKE CONNECTING LINK
502667	x	x	x	x	THREAD RETAINER	502786	x	x	x	x	HINGE BEARING STUD
502668	x	x	x	x	THREAD TAKE-UP SPRING	502787	x	x	x	x	KNEE LIFTER ROCK FRAME
502669	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR						NEEDLE VIBRATING ECCENTRIC SHAFT WITH TWO 502771
502670	x	x	x	x	THREAD CUTTER ON ROTARY TAKE-UP GUARD	502788	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT
502672	x	x	x	x	NEEDLE BAR YOKE BEARING (BACK)						RETAINER
502674	x	x	x	x	NEEDLE BAR YOKE BEARING (FRONT)	502789	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502675-002	x	x	-	x	FEED DRIVING ROCK SHAFT CRANK CPL. 51388, 502541, 502542, 502544, 502545, 502546, 502710, 502711-002	502790	x	x	x	x	CARRIER FRAME STUD
						502791	x	x	x	x	NEEDLE POSITION ADJUSTING LEVER
502676	x	x	x	x	HOOK SHAFT PRESSURE BUSHING CPL. 502581, 502582	502792	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
502677	x	x	x	x	HOOK SHAFT WITH OIL FILTER CPL. 271808, 276236, 502568, 502928, 502958						SLIDE BLOCK BRACKET CPL. 502791, TWO EACH 500067, 500298
502679	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD PIN	502793	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502681-002	x	x	x	x	ARM SHAFT CPL. 1259, 140172, 502723-002						STUD SNAP RING (2)
502682	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY CPL. 214206, 500272, 500274, 502509	502793	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET
502687-002	x	x	x	x	NEEDLE BAR YOKE WITH OIL FELT CPL. 502594, 502608, 502688-002						STUD SNAP RING (2)
502688-002	x	x	x	x	NEEDLE BAR YOKE	502794	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
502693	x	x	x	x	NEEDLE BAR CONNECTING STUD CPL. 500251, 502602, 502603						POSITION SPRING
502694	x	x	x	x	NEEDLE BAR CRANK STUD CPL. 270161, 502607	502799	x	x	x	x	MACHINE BASE AND OIL RESERVOIR DRAIN
502696	x	x	x	x	PRESSER BAR POSITION GUIDE CPL. 51369, 502645						PLUG SCREW GASKET
502698	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR CPL. 50305, 502669	502800	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502699	x	x	x	x	PRETENSION BRACKET CPL. 460, 502654						CARRIER FRAME DISC SPRING
502702	x	x	x	x	OIL PUMP GEAR CPL. 502644, TWO 50311	502801	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK STUD
502703	x	x	x	x	BED SHAFT BUSHING (FRONT) CPL. 502515, 502516	502802	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502704	x	x	x	x	BED CONNECTION BELT PULLEY CPL. 502517, TWO 500319						HINGE BEARING STUD SNAP RING (2)
502705	x	x	x	x	OIL PUMP DRIVING GEAR CPL. 502506, TWO 1258	502802	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502710	x	x	x	x	FEED DRIVING ROCK SHAFT CRANK CPL. 502559, TWO 624	502803	x	x	x	x	CARRIER FRAME SNAP RING
502711-002	x	x	-	x	FEED BAR WITH PINCH SCREW CPL. 50578, 502540-002	502805	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER
502712	x	x	x	x	BED SHAFT GEAR CPL. 502519, TWO 1259						NEEDLE BAR YOKE CONNECTING LINK
502713	x	x	x	x	HOOK DRIVING SHAFT BUSHING CPL. 502533, 502566	502806	x	x	x	x	CARRIER FRAME
502714	x	x	x	x	HOOK DRIVING SHAFT HELICAL BEVEL GEAR CPL. 502567, TWO 1259	502811	x	x	x	x	ARM COVER (BACK)
502715	x	x	x	x	HOOK SHAFT BEVEL GEAR CPL. 502569, TWO 1259	502812	x	x	x	x	ARM COVER (TOP)
502716	x	x	-	-	BOBBIN CASE CAP CPL. 200592, 201016, 502528, 508530						MACHINE PULLEY CPL. 141566, 141567, 272142
502717	x	x	x	x	BOBBIN CASE LATCH LEVER	502817	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502720	x	x	x	x	KNEE LIFTER ROCK SHAFT HUB CPL. 502591, TWO 500332						HINGE BEARING CPL. 502616, 502757
502723-002	x	x	x	x	ARM SHAFT WITH NEEDLE BAR CRANK WITH 502927	502818	x	x	x	x	HOOK GEAR BOX VENT CAP
502736	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET CPL. 502775, 502778, 502780, TWO 502776, TWO 502793	502819	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502751	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) PLUG						CARRIER FRAME CPL. 502789, 502805, 502850, 502857, TWO 624
502752	x	x	x	x	BED SHAFT BUSHING (CENTER) OIL TUBE PLUG	502820	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
502754	x	x	x	x	BED SHAFT PLUG						CPL. 502776, 502781, 502793, TWO EACH 500302, 502762
502755	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR CPL. 500301, 502754	502822	x	x	x	x	KNEE LIFTER ROCK FRAME CPL. 502679, 502758, 502786
502756	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)						KNEE LIFTER LIFTING ROD WITH TWO 502830
502757	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)	502824	x	x	x	x	HOOK DRIVING SHAFT PLUG (FOR UN-USED BED HOLE)
502758	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD						NEEDLE VIBRATING ECCENTRIC SHAFT
502760	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (FRONT) PLUG	502825	x	x	x	x	BUSHING (FRONT)
502761	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC						FEED DRIVING ROCK SHAFT BUSHING (FRONT)
502762	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SNAP RING (2)	502826	x	x	x	x	ARM COVER (FRONT) CPL. 502828, 502829, TWO 140753
502763	x	x	x	x	ARM SHAFT BUSHING (CENTER)	502827	x	x	x	x	ARM COVER (FRONT)
502764	x	x	x	x	OIL GUARD						STITCH LENGTH INDICATOR PLATE
502768	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK	502828	x	x	x	x	KNEE LIFTER LIFTING ROD GRIP RING (2)
502770	x	x	x	x	ARM COVER (FRONT) GASKET	502830	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME
502771	x	x	x	x	NEEDLE VIBRATING ECCENTRIC COMPOUND SPLIT PIN (2)						SPRING STUD GRIP RING
502772	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC REGULATING STUD	502831	x	x	x	x	ARM SHAFT BUSHING (CENTER) SCREW PLUG
502775	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET	502832	x	x	x	x	FEED REGULATING SHAFT PLUG (FOR UN-USED HOLE)
502776	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET STUD (2)						ARM COVER (BACK) GASKET
502776	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK STUD	502833	x	x	x	x	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
502777	x	x	x	x	NEEDLE VIBRATING ADJUSTING GUIDE CRANK	502834	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER
502778	x	x	x	x	NEEDLE VIBRATING ADJUSTING GUIDE CRANK CPL. 1147, 502777	502835	x	x	x	x	OIL GUIDE
											BED SHAFT CPL. 502752, 502837
											BED SHAFT
											BED SHAFT BUSHING (BACK)
											FEED DRIVING ECCENTRIC CPL. 449, 500308, 502840
											FEED DRIVING ECCENTRIC
											FEED DRIVING CONNECTION CPL. 502843, 502844, 502847, TWO 502845, FOUR 507063
											MACHINE BASE AND OIL RESERVOIR WITH KNEE LIFTER CPL. 228364, 502583, 502587-002
											502587-003, 502720, 502882, 502937, 502994, 502996, 502999, 503000, 508501, 508503, 508504, 508516, TWO 508502
											FEED DRIVING CONNECTION LEVER
											FEED DRIVING CONNECTION LINK
											FEED DRIVING CONNECTION LEVER HINGE PIN (2)
											FEED DRIVING CONNECTION CRANK CPL. 1177, 502848
											FEED DRIVING CONNECTION CRANK

PART NO.	FOR CLASS 457 G				DESCRIPTION	PART NO.	FOR CLASS 457 G				DESCRIPTION
	105	115	116	117			105	115	116	117	
502849	x	x	x	x	FEED REGULATING SHAFT INDICATOR STOP SCREW RETAINING SPRING	502938	-	x	x	x	FOOT CONTROL REVERSE FEED CONNECTING SHAFT LEVER CPL. 1489, 502939
502850	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING	502939	-	x	x	x	FOOT CONTROL REVERSE FEED CONNECTING SHAFT LEVER
502850	x	x	x	x	FEED DRIVING CONNECTION LEVER SLIDE BEARING	502945	x	x	x	x	TENSION CPL. 1560, 32574, 147151, 147152, 276225, 502668, 502698, TWO 2102
502853	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME CPL. 51369, 502850, 502854, 502857, 502858, 502949	502946	x	x	x	x	OIL RETURN TUBE (LOWER) (LONG) CLAMP
502854	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME	502948	x	x	x	x	PRESSER BAR WITH PRESSER FOOT SCREW CPL. 500256
502857	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD	502949	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
502857	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD	502958	x	x	x	x	HOOK SHAFT SNAP RING
502858	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK	502975	x	x	x	x	FEED REGULATING SHAFT INDICATOR CPL. 129, 502876, 502976, 507063
502859	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)	502976	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER
502860	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)	502979	x	x	x	x	FEED REGULATING SHAFT SPACER
502862	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK LINK	502987	x	-	-	-	FEED REVERSING PLUNGER HOLE PLUG (FOR UN-USED HOLE)
502863	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK CPL. 160, 502864	502992	x	x	x	x	ARM SHAFT BUSHING (CENTER) SCREW GASKET RING
502864	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK	502992	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW GASKET RING
502866	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING	502993	x	x	x	x	NEEDLE BAR CPL. 223, 238, 502597
502867	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD	502994	x	x	x	x	KNEE LIFTER ROCK SHAFT SPACER
502868	x	x	x	x	FEED REGULATING CONNECTING SHAFT BUSHING	502996	x	x	x	x	KNEE LIFTER CONTROL SHAFT CPL. 500271
502869	x	x	x	x	FEED REGULATING CONNECTING SHAFT WITH 502765	502997	x	x	x	x	500785, 502997, 502998, 508302
502872	x	x	x	x	FEED REGULATING CONNECTING SHAFT COLLAR CPL. 502873, TWO 51334	502998	x	x	x	x	KNEE LIFTER CONTROL SHAFT CRANK
502873	x	x	x	x	FEED REGULATING CONNECTION SHAFT COLLAR	502998	x	x	x	x	KNEE LIFTER ROCK SHAFT CRANK
502876	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK	502999	x	x	x	x	KNEE LIFTER ROCK SHAFT CPL. 502589, 502998, 508302
502878	x	x	x	x	FEED REGULATING SHAFT	503000	x	x	x	x	KNEE LIFTER CONTROL SHAFT GRIP RING
502879	x	x	x	x	FEED DRIVING ROCK SHAFT CPL. 502560-002, 502880	503595	x	x	-	-	PRESSER FOOT (HINGED)
502880	x	x	x	x	FEED DRIVING ROCK SHAFT	503645	x	x	-	-	COMBINED SCREW DRIVER AND SCREW WRENCH
502881	x	x	x	x	BED SHAFT GEAR BOX COVER	503669	x	x	x	x	WRENCH (5/64 INCH HEXAGON)
502882	x	x	x	x	MACHINE BASE AND OIL RESERVOIR CPL. 500329, 502799	503682	x	x	-	-	THROAT PLATE, 53 NEEDLE HOLE, FOR NEEDLE SIZES 12 TO 14
502883	x	-	-	-	MACHINE BASE AND OIL RESERVOIR WITH KNEE LIFTER CPL. 228364, 502583, 502587-002, 502606, 502720, 502882, 502937, 502987, 502994, 502996, 502999, 503000, 508501, 508503, TWO 508502	503683	x	x	-	-	FEED DOG
502884	x	x	x	x	BED SPACER (FRONT AND RIGHT SIDE) (2)	503690	-	-	x	x	PRESSER FOOT (HINGED)
502885	x	x	x	x	BED SPACER (REAR) (2)	503691	-	-	x	-	THROAT PLATE, 53 NEEDLE HOLE, FOR NEEDLE SIZES 16 TO 20
502886	x	x	x	x	HOOK SHAFT GEAR BOX OIL PIPE HOLDER	503692	-	-	x	-	FEED DOG
502887	x	x	x	x	NEEDLE VIBRATING MECHANISM CPL. 502755, 502768, 502785, 502787, 502801, 502817, TWO EACH 502793, 502802	507063	x	x	x	x	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)
502888	x	x	x	x	BED SHAFT BUSHING (CENTER)	507063	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER
502890	x	x	x	x	ARM OIL SHIELD (AERATED PLASTIC)	507063	x	x	x	x	CONNECTING LINK STUD RETAINER
502891	x	x	x	x	SINGER LIGHT STUD HOLE SCREW PLUG GASKET	507063	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINER
502892	x	x	x	x	FEED DRIVING ROCK SHAFT BUSHING (CENTER)	507063	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER
502896	x	x	x	x	NEEDLE BAR YOKE GUIDE (REAR)	507523	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
502897	x	x	x	x	NEEDLE BAR YOKE GUIDE (FRONT)	508302	x	x	x	x	KNEE LIFTER CONTROL SHAFT CRANK PIN
502898	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET CPL. 690, 502922, 502923	508302	x	x	x	x	KNEE LIFTER ROCK SHAFT CRANK PIN
502907	x	x	x	x	ARM COVER (BACK) SCREW GASKET RING (6)	508501	x	x	x	x	KNEE LIFTER ROCK SHAFT CONNECTION
502907	x	x	x	x	ARM COVER (TOP) SCREW (LONG) GASKET RING (2)	508502	x	x	x	x	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
502907	x	x	x	x	ARM COVER (TOP) SCREW (SHORT) GASKET RING (2)	508503	x	x	x	x	MACHINE BASE AND OIL RESERVOIR GASKET
502907	x	x	x	x	ARM COVER (FRONT) SCREW GASKET RING (3)	508504	-	x	x	x	FOOT CONTROL REVERSE FEED LEVER CPL. 158, 508515
502908	x	x	x	x	BED SHAFT BUSHING (CENTER) OIL TUBE	508505	x	x	x	x	OIL FILTER WITH OIL FILTER MOUNTING SUPPORT
502909	x	x	x	x	ARM COVER (TOP) GASKET	508506	x	x	x	x	BED SLIDE SPRING
502914	x	x	x	x	ARM HEAD OIL DRAIN WICK SLINGER CPL. 502915, TWO 500320	508507	x	x	x	x	BED SLIDE CPL. 502522, 508506, TWO 238
502915	x	x	x	x	ARM HEAD OIL DRAIN WICK SLINGER	508514	x	x	x	x	OIL DISTRIBUTOR PLATE
502916	x	x	x	x	ARM HEAD OIL DRAIN WICK	508515	-	x	x	x	FOOT CONTROL REVERSE FEED LEVER PLUG
502917	x	x	x	x	OIL RETURN TUBE	508516	-	x	x	x	FOOT CONTROL REVERSE FEED PLUNGER WASHER
502918	x	x	x	x	ARM HEAD OIL DRAIN WICK CLAMP (UPPER)	508518	x	x	x	x	THREAD CUTTER ON FACE PLATE
502919	x	x	x	x	ARM HEAD OIL DRAIN WICK CLAMP (BACK)	508523	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)
502920	x	x	x	x	PRESSER BAR SPRING SCREW STUD GASKET	508524	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)
502922	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT (UPPER) CLAMPING BRACKET	508525	-	-	x	-	BED SHAFT WITH 502752
502923	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT (LOWER) CLAMPING BRACKET	508526	-	-	x	-	FEED DRIVING ROCK SHAFT CRANK CPL. 51388, 502541, 502542, 502546, 502710, 508527, 508528, TWO 502544
502926	x	x	x	x	ARM SHAFT OIL SLINGER AND PINION SPACER CPL. 460, 502511-002	508527	-	-	x	-	FEED BAR LIFTING LINK
502927	x	x	x	x	ARM SHAFT AND NEEDLE BAR CRANK PIN	508528	-	-	x	-	FEED BAR WITH 500268
502928	x	x	x	x	HOOK SHAFT OIL FILTER FELT (WICK)	508529	-	-	x	-	FEED DRIVING CONNECTION CPL. 502843, 508531, 508532, TWO 502845, FOUR 507063
502929	x	x	x	x	NEEDLE VIBRATING PINION CPL. TWO 500318	508530	x	x	x	x	BOBBIN CASE TENSION SPRING
502930	x	x	x	x	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR) (2)	508531	-	-	x	-	FEED DRIVING CONNECTION LINK
502931	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER	508532	-	-	x	-	FEED DRIVING CONNECTION CRANK CPL. 1177
502932	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING CPL. 502866, 502931	508533	-	-	x	x	HOOK AND BOBBIN CASE CPL. 508534, 508656
502935	x	-	-	-	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR	508534	-	-	x	x	HOOK CPL. 141507, 508535, 508536, 508537, TWO 500306, THREE 141525
502937	x	x	x	x	FEED REVERSING FOOT CONTROL LEVER PIN	508535	-	-	x	x	HOOK BODY WITH 502563
						508536	-	-	x	x	HOOK GIB
						508537	-	-	x	x	HOOK NEEDLE GUARD AND COUNTERBALANCE
						508591	-	-	x	x	BOBBIN CASE CAP CPL. 200964, 210736, 502529, 508592
						508592	-	-	x	x	BOBBIN CASE CAP CPL. 200592, 201016, 508530, 508593
						508593	-	-	x	x	BOBBIN CASE CAP
						508656	-	-	x	x	BOBBIN CASE CPL. 502527, 508591

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