

A large, light gray watermark of the Singer logo is centered on the page. It consists of a semi-circular arch at the top and bottom, with the word "SINGER" in a bold, serif font in the middle. Below "SINGER" is the text "132K1,K4" in a smaller, bold, serif font. The entire logo is partially obscured by the text of the first block.

SINGER
132K1,K4

CSMP

LIST OF PARTS

FOR

Nos. 132K1 and 132K4
MACHINES



CSMP

THE SINGER MANUFACTURING COMPANY

All Rights Reserved.

PARTS COMPLETE

FOR

No. 132K1 MACHINE

(NOTE.—Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

*97725	Arm	with 15404, 56003, two each 15405 and 94548.	12/32
8582	"	Dowel Pin (2)	
94548	"	Oiler for Front Bearing	
94548	"	" " Back Bearing	
56003	"	Oil Tube with 20224 52045	103
52045 20224	"	" " Packing (felt)	
118e	"	Screw (4)	
97755	"	Shaft (horizontal)	
97603	"	" (") Flanged Bushing (back)	
97605	"	" (") " " (") Drain Tube	
97604	"	" (") " " (") Oil Pad	
446c	"	" (") " " (") Set Screw	
97606	"	" (") " " (front)	
97607	"	" (") " " (") Oil Pad	
50084c	"	" (") " " (") Set Screw	
97608	"	" (") Gear with two 50083c	
97609	"	" (") " Case (two pieces) with 121e and 50234d	
50234d	"	" (") " " Plug Screw	
121e	"	" (") " " Screw	
50083c	"	" (") " Set Screw	
97610	"	" (upright)	
97611	"	" (") Bushing (lower)	
575c	"	" (") " (") Set Screw	
97612	"	" (") " (upper)	
575c	"	" (") " (") Set Screw	
98437	"	" (") Gear (lower) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97613	"	" (") " (upper) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97615	"	Side Cover	
52245 20224	"	" " Thumb Screw	✓/34
202247	"	Top Cover	
SS505h	"	" " Screw	
202248	"	" " Washer	
82403	"	Spool Pin (2)	
97616	"	" " Bushing	
118c	"	Arm Shaft (horizontal) Screw	12/29 9/34

No.	
97617	Balance Wheel, 51" pulley, with two 434c
97791	" " 51" " (9" diam.), with two 434c, for Foot Power

NOTE.—Bobbin Winder No. 97793 must be used with Balance Wheel No. 97791.

434c	Balance Wheel Set Screw
------	---------------------------------------

NOTE.—No. 97617 is sent with this machine unless otherwise specified on order.

NOTE.—Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

*97618	Bed
46224	" Oiler (4)
91058	" Slide (front)
97619	" " (") Spring
337d	" " (") Screw
97620	" " (") complete, Nos. 91058, 97619 and two 337d
91057	" " (back)
180f	" " (") Screw (2)

97726	Face Plate
168f	" " Screw (front)
120f	" " " (back)
SS45f	" " " (upper)
97622	" " Thread Guard
1967 97622	" " " " Screw

97623	Feed Bar
97624	" " Oil Pad (felt)
220d	" " " (") Screw
313c	" " Screw Centre (2)
1519c	" " " " Nut (2)

97625	Feed Dog
SS50c	" " Screw (2)
97626	" Eccentric
97627	" " Adjusting Disc.
97628	" " Flange
97629	" " " " Coupling with five 50083c
50083c	" " " " Screw
213655	" " Friction Spring Washer
SS513e	" " " " Screw
1621c	" " " " Nut
SS514e	" " Fulcrum Screw
1521e	" " " " Nut
97630	" Lifting Rock Shaft
97634	" " " " Bushing (front)
436c	" " " " (") Set Screw
97635	" " " " (back)
436c	" " " " (") Set Screw

98484	Face Plate Thread Guard Thread Retainer
-------	---

No.	
97631	Feed Lifting Rock Shaft Connecting Rod with 158c
158c	" " " " " " Clamping Screw
97632	" " " " " " Hinge Pin
SS8c	" " " " " " Screw
1518c	" " " " " " Nut
97633	" " " " " Crank with two 129c
129c	" " " " " Clamping Screw
166d	" " " " " End Screw
19448	" " " " " Slide Block
226d	" " " " " Cap Screw
12424	" " " " " " Washer
988c	" " " " " Screw Stud
1518c	" " " " " " Nut
19449	" " " " " complete, Nos. 226d, 988c, 12424 and 19448

213161	" Regulating Lever with 213657
SS506c	" " Hinge Screw
97771	" " Spring
213657	" " Pin

97636	Feed Rock Shaft
97637	" " Bushing (front)
SS519c	" " " (") Set Screw
97638	" " " (back)
SS519c	" " " (") Set Screw
97766	" " Connecting Rod (front) with 97643 and two 1186c
SS8c	" " " " (") Hinge Screw
1518c	" " " " (") Nut
97642	" " " " (back) with 97643 and two 1186c
SS8c	" " " " (") Hinge Screw
1518c	" " " " (") Nut
* 97643	" " " " Cap
1186c	" " " " Screw
97639	" " Crank with two each 129c and 435c
129c	" " " " Clamping Screw
97640	" " " " Rock Shaft
97641	" " " " Hinge Pin
435c	" " " " Set Screw

85527	Guide
793d	" Thumb Screw (2)

97654	Lifting Presser Bar
97729	" " Bell Crank
1480c	" " " " Cap Screw (2)
97730	" " " " Connecting Link
1480c	" " " " Cap Screw

166d	Feed Rock Shaft End Screw
------	---

No.	Part Name	...	...	...	...	...	...
82429	Presser Bar Lifter	...	...	...	...	...	...
SS186f	" " " Screw	...	...	...	...	...	...
1518c	" " " Nut	...	...	...	...	...	...
97763	" " Lifting and Releasing Lever Bracket	...	...	...	...	...	...
SS329f	" " Screw	...	...	...	...	...	...
1547c	" " Nut	...	...	...	...	...	...
97706	" " Spring	...	...	...	...	...	...
252c	Pressure Regulating Thumb Screw	...	...	...	...	...	...
	Rotating Hook (Short Point) with 97663, two 401d and three SS522c	...	...	...	...	...	...
"	" " 98474 with 98466	...	...	...	...	APR 1932	4/32
"	" " Bobbin Case	...	...	...	...	...	"
"	" " " Nos. SS549f, 662f, 50056f, 97666, 98461	...	...	...	...	...	4/32
		...	...	...	...	and 98475	4/32
"	" " " 98462 with 97664	...	...	...	...	...	4/32 5/29
"	" " " Tension Spring	...	...	...	...	...	"
"	" " " Adjusting Screw	...	...	...	...	...	5/29
97000	" " " " Screw	...	...	...	...	...	5/29
50056g	" " " " Screw	...	...	...	...	...	5/29
97669	" " " " Position Bracket	...	...	...	...	...	...
SS329c	" " " " " Screw	...	...	...	...	...	...
97670	" " " " Retainer	...	...	...	...	...	...
97673	" " " " Bracket	...	...	...	...	...	...
50307d	" " " " " Screw	...	...	...	...	...	...
97671	" " " " Hinge Stud	...	...	...	...	...	...
889c	" " " " " Set Screw	...	...	...	...	...	...
97672	" " " " Position Spring	...	...	...	...	...	...
792e	" " " " " Screw	...	...	...	...	...	...
97674	" " " " Spring with 97675 and 97761	...	...	...	...	...	...
*97675	" " " " Pad	...	...	...	...	...	10/29
*97761	" " " " Rivet	...	...	...	...	...	"
501F	" " " " " Screw	...	...	...	...	...	8/30
97667	" " " " Tension Spring	...	...	...	...	...	4/32
337f	" " " " Adjusting Screw	...	...	...	...	...	"
662f	" " " " " Screw	...	...	...	...	...	...
SS522c	" " " Screw	...	...	...	...	...	...
97676	" " " Shaft	...	...	...	...	...	...
97677	" " " Bushing (back)	...	...	...	...	...	...
97678	" " " " (") Oil Pad	...	...	...	...	...	...
436c	" " " " (") Set Screw	...	...	...	...	...	...
97679	" " " " (front)	...	...	...	...	...	...
97678	" " " " (") Oil Pad	...	...	...	...	...	...
SS510c	" " " " (") Set Screw	...	...	...	...	...	...
98437	" " " Gear with SS520c and 50200c	...	...	...	...	...	...
97680	" " " " Case (2 pieces) with 121e and 50234d	...	...	...	...	...	...
50234d	" " " " Plug Screw	...	...	...	...	...	...
121e	" " " " Screw	...	...	...	...	...	...

8	97804	Slack Thread Regulator	...	...	...	...
	97805	" "	"	97804 with SS515 and 97690	...	...
	97690	" "	"	Bushing	...	...
	SS515	" "	"	" Clamping Screw	...	...

No. 132KI MACHINE.

9

98463	Slack Thread Regulator	<i>obsolete, use 97804</i>	...	...	...	3/33
190d	" "	" Screw (2)	...	...	...	

1560d	Tension Regulating Thumb Nut	...	...	...	...	
97683	" Releasing Disc.	...	...	...	...	
97684	" " Lever	...	...	...	...	
646d	" " " Hinge Screw	...	...	...	...	
12329	" " " Spring	...	...	...	...	
97799 97684	" " Pin...	...	...	...	...	10/30
SS4834 8830	" Screw Stud	...	...	...	...	
82445	" Spring	...	...	...	...	
82446	" Washer (felt) (2)	...	...	...	...	
82448	" Wheel <i>obsolete</i>	...	...	...	...	

97756	Thread Guard (side of arm)	...	...	...	...	
1143c	" " Set Screw	...	...	...	...	
97769	" Lubricating Cup	...	...	...	...	
250519	" " " Oil Pad (felt)	...	...	...	...	
160c	" " " Set Screw	...	...	...	...	
97772	" " " Thread Guide	...	...	...	...	
97770	" " " 97769 with 160c, 97772 and 250519	...	...	...	...	
89363	" Retaining Disc.	...	...	...	...	
1110e	" " Screw Stud	...	...	...	...	
1560d	" " " Regulating Thumb Nut	...	...	...	...	
2103	" " Spring	...	...	...	...	
97757	" Retainer complete, Nos. 1110e, 1560d, 2103 and two 89363	...	...	...	...	
82450	" " Thread Eyelet	...	...	...	...	
SS50f	" " " Screw	...	...	...	...	
97687	" Take-up Crank	...	...	...	...	
SS484c	" " " Cap Screw	...	...	...	...	
97688	" " " Cotter Pin	...	...	...	...	
690c	" " " " Screw...	...	...	...	...	
97689	" " Lever	...	...	...	...	
97690	" " " Bushing...	...	...	...	...	
SS515d	" " " Clamping Screw	...	...	...	...	
97691	" " " Hinge Pin	...	...	...	...	
97692	" " " Link	...	...	...	...	
97693	" " " Hinge Pin	...	...	...	...	
457e	" " " " " End Screw	...	...	...	...	
430c	" " " " " Set Screw	...	...	...	...	

97795	Tension Disc (inner)	...	...	...	...	10/30
97796	" " (outer)	...	...	...	...	
97797	" Washer (fibre)	...	...	...	...	
97800	" (rotating) and Thread Take-up Spring, complete, Nos. SS536d, 1560d, 11422, 82446, 82525, 97683, 97696, 97698 and 97795 to 97798	...	...	...	...	

No.	97694	Thread Take-up Lever, complete, Nos. 457e, SS515d and 97689 to 97693	...	...	...	...
-----	-------	--	-----	-----	-----	-----

82525	" " Spring	...	...	...	...	
97696	" " " Adjusting Sleeve	...	...	...	...	
97798 97697	" " " Lever	...	...	...	...	10/30
97698	" " " Regulator	...	...	...	...	
443c	" " " " Set Screw	...	...	...	...	

97699	Throat Plate...	...	...	...	...	
180AF	" " Screw (2)	...	...	...	...	10/29

97739	Vibrating Presser Bar	...	...	...	...	
97802 97740	" " " Cap	...	...	...	...	10/31
1180c	" " " " Screw for 97739	...	...	...	...	
207f	" " " " " 97740	...	...	...	...	
97803 97741	" " " Cushion	...	...	...	...	10/31
97742	" " " Spring	...	...	...	...	
225d	" " " " Screw	...	...	...	...	
97743	" " Foot	...	...	...	...	
898d	" " " Screw	...	...	...	...	
1547c	" " " " Nut	...	...	...	...	

*15404	Trade Mark	...	...	...	...	
15405	" " Rivet	...	...	...	...	12/32

Parts Special to No. 132K4 Machine

This machine is the same as No. 132K1 with the following exceptions :

No.	
97744	Lifting Presser Foot
97701	Rotating Hook Bobbin Case Position Bracket
97702	Throat Plate... ..
97754	Vibrating Presser Foot

Accessories

No.	
84118	Machine Button with 84151 and Wood Screw 1 1/2" No. 9 R.H.B. ...
216 X 1	Needles (6)
120342	Oiler
97664	Rotating Hook Bobbin (5)
11831	Screw Driver (Large)
120378	" " (Small)

Bobbin Winder

(Swinging Automatic, Left Hand)

[illegible]

Bobbin Winder

(Swinging Automatic, Left Hand)

For machines when fitted with Balance Wheel No. 97791
for Foot Power.

This is the same as Bobbin Winder No. 97751 with the following exceptions :

[illegible]

Thread Unwinder

FOR TWO SPOOLS OF THREAD.

27623	Spool Pin	...	...	...	...	...	...
98489	" Rest	...	...	...	...	...	...
98490	" " 98489 with 1149c and two 27623	...	...	...	...	...	...
225388	" " Rod	...	...	...	...	...	...
200383c	" " " Set Screw	...	...	...	...	...	...
1149c	" " Set Screw	...	...	...	...	...	...
202490	" Stand with 200383c	...	...	...	...	...	...
98491	Thread Guide with 208e	...	...	...	...	...	...
208e	" " Set Screw	...	...	...	...	...	...
—	Screw (Wood) $\frac{1}{8}$ " No. 13 (for fixing to table)	...	...	...	...	...	...
98492	Thread Unwinder , complete, Nos. 98490, 98491, 202490, 225388 and three Wood Screws $\frac{1}{8}$ " No. 13	...	...	...	...	...	...
—	three Wood Screws $\frac{1}{8}$ " No. 13	...	...	...	...	...	...

1/31

Foot Lifter

8/30

No.									
91206	Foot Lever	...	...	...	...	...	...	...	...
91297	" "	Bracket	...	...	...	...	...	...	...
91298	" "	" Hinge Pin	...	...	...	...	...	...	...
---	" "	Screw (Wood) 1½" No. 15	...	...	...	...	...	...	...
91299	" "	Nos. 91296 to 91298 and three Wood Screws 1½" No. 15	...	...	...	...	...	...	...
97785	" "	Chain, 34" long, with 39575, 39576 and 56864	...	...	...	...	...	...	...
39576	" "	" Hook (upper)	...	...	...	...	...	...	...
39575	" "	" " (centre)	...	...	...	...	...	...	...
56864	" "	" " (lower)	...	...	...	...	...	...	...
97801	Foot Lever, complete,	Nos. 91299 and 97785	...	...	...	...	...	...	...
97787	Lifting Lever with 448c	...	...	...	...	...	...	...	...
97788	" "	Connecting Rod	...	...	...	...	...	...	...
12416	" "	" " Joint	...	...	...	...	...	...	...
76d	" "	" " " Hinge Screw	...	...	...	...	...	...	...
1521e	" "	" " Lock Nut	...	...	...	...	...	...	...
694d	" "	Hinge Screw	...	...	...	...	...	...	...
97768	" "	Link	...	...	...	...	...	...	...
100d	" "	" Hinge Screw	...	...	...	...	...	...	...
97723	" "	Pin	...	...	...	...	...	...	...
448c	" "	" Set Screw	...	...	...	...	...	...	...
97767	" "	Spring	...	...	...	...	...	...	...
97790	Foot Lifter, complete,	Nos. 76d, 100d, 694d, 1521e, 12416, 97723, 97767, 97768, 97787, 97788 and 97801	...	...	...	...	...	...	...