



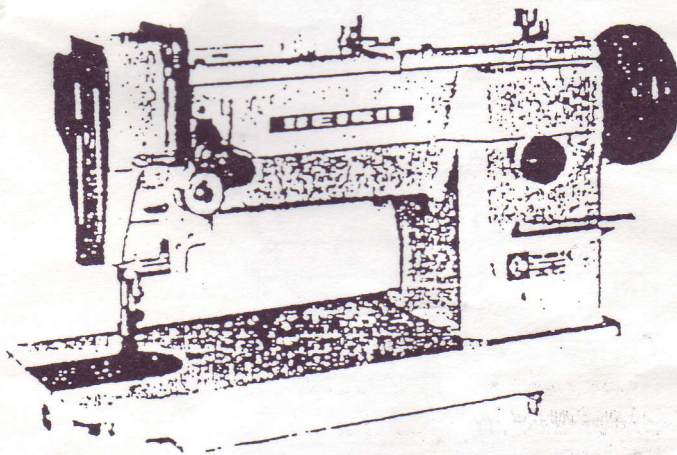
SEIKO

SSH-8BLD

PARTS LIST

高速度・一本針・
厚物用本縫ミシン・
垂直全回転大型カマ・
総合送り、返し縫い付

パーツリスト



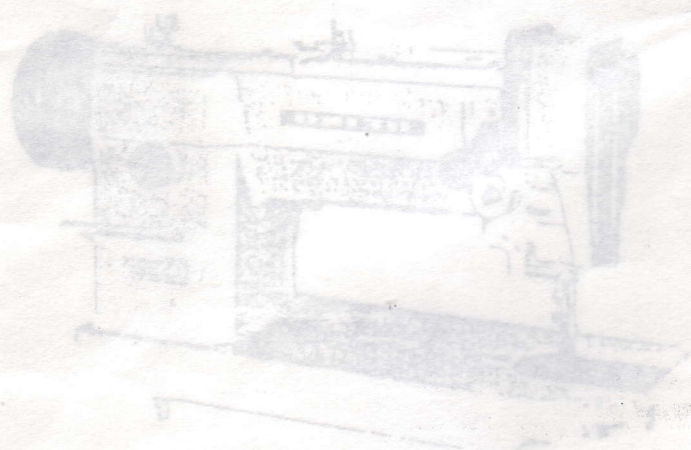
SEIKO



22H-8B/D PARTS LIST

・高速度・一本針
 ・専用本針三本
 ・垂直全周大堅固
 ・縫合部、堅固、縫い目

ハズリゼーパ



セイコー・マシン株式会社



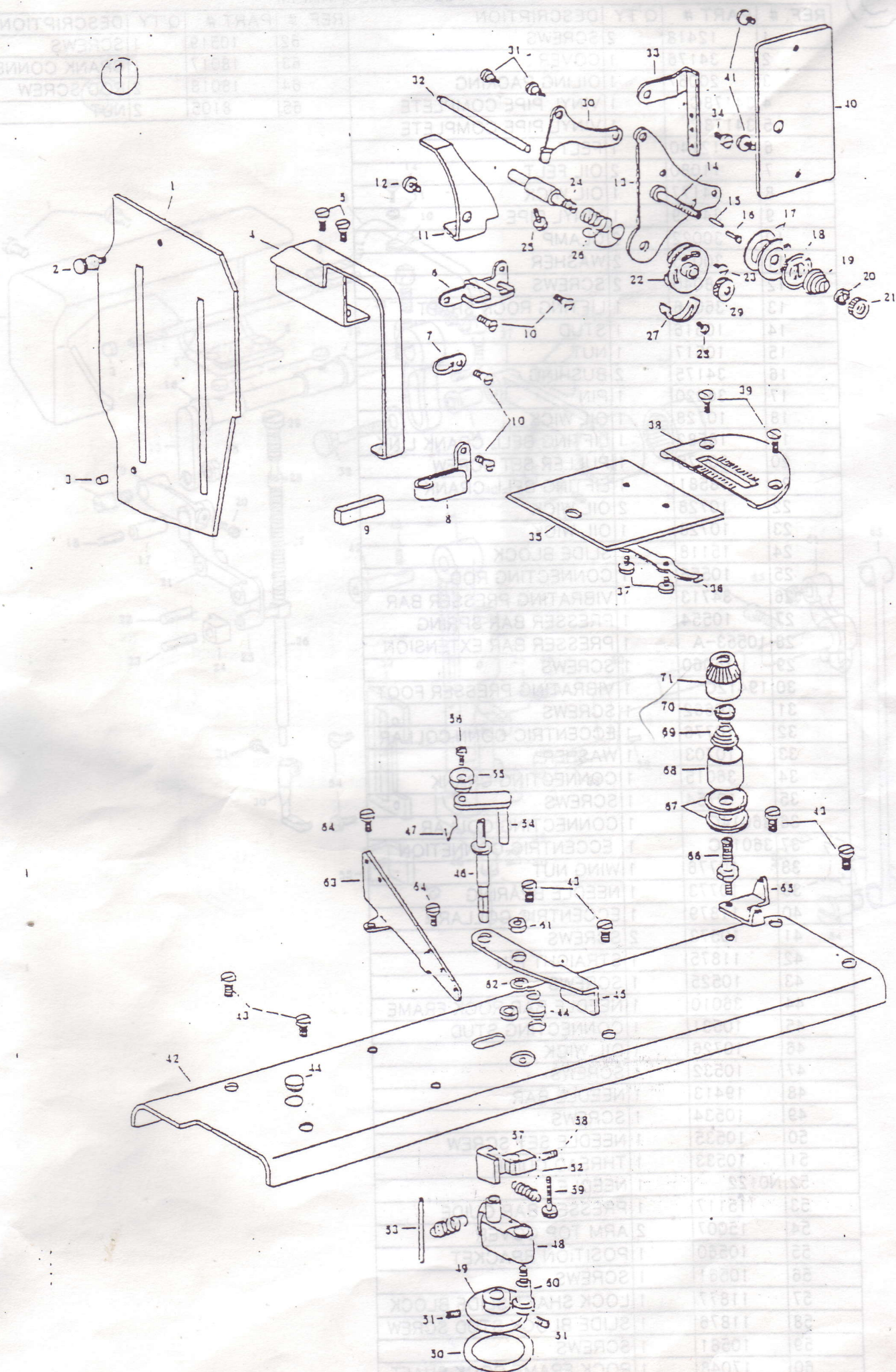
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FACE PLATE

REF. #	PART #	Q'TY	DESCRIPTION	REF. #	PART #	Q'TY	DESCRIPTION
1	18551	1	FACE PLATE	62	27186	1	WASHER
2	10699	1	FACE PLATE THUMB SCREW	63	34156	1	THREAD GUIDE PLATE
3	10700	1	FACE PLATE SET PIN	64	6333	2	SCREWS
4	18552	1	COVER	65	4178	1	THREAD GUIDE
5	7041	2	SCREW	66	4171	1	TENSION STUD
6	15054	1	THREAD GUIDE	67	8077	2	TENSION DISC
7	10683	1	THREAD GUIDE(LOWER)	68	4173	1	TENSION SPRING COVER
8	10759-A	1	THREAD GUIDE(MIDDLE)	69	18572	1	SPRING
9	10760	1	FELT	70	4175	1	TENSION SPRING RATCHET
10	10685	4	SCREW	71	4176	1	TENSION DIAL
11	10551	1	OIL GUARD				
12	10650	1	SCREW				
13	10675	1	TENSION BRACKET BODY				
14	10789	1	TENSION STUD				
15	10791	1	PIN				
16	10793	1	RELEASE PLUNGER				
17	19531	2	TENSION DISC				
18	19532	1	TENSION RELEASE DISC				
19	10693-A	1	TENSION DISC SPRING				
20	28206	1	STOPPER				
21	37279	1	NUT				
22	10694	1	THREAD CONTROLLER DISC				
23	B118319	1	SCREWS				
24	10792	1	TENSION STUD				
25	10545	1	SCREWS				
26	10689	1	THREAD TAKE-UP SPRING				
27	10690	1	TAKE UP SPRING STOP				
28	10650	1	SCREWS				
29	10697	1	TENSION THUMB NUT				
30	10678	1	TENSION RELEASE LEVER				
31	10679	2	HINGE SCREWS				
32	10720	1	RELEASE LEVER ROD				
33	15062	1	THREAD RETAINER				
34	15055	1	TENSION BRACKET SCREWS				
35	18032	1	BED SLIDE PLATE BODY				
36	6034	1	SLIDE PLATE SPRING				
37	6035	2	SCREWS				
38	18030	1	NEEDLE PLATE				
39	6031-01	2	NEEDLE PLATE SCREWS				
40	18556	1	ARM COVER				
41	37509	2	SCREWS				
42	19105	1	PLATE				
43	12418	6	SCREWS				
44	20171	2	RUBBER PLUG				
45	18561	1	SET LEVER				
46	18558	1	BAR				
47	35949	1	BOBBIN WINDER HOOK				
48	18559	1	BASE FOR SPINDLE				
49	28184	1	BOBBIN WINDER ROLLER				
50	28193	1	RUBBER RING				
51	70175	2	SET SCREWS				
52	28186	2	SPRING				
53	35994	1	PIN				
54	18563	1	STOP SHAFT				
55	18564	1	ADJUSTING COLLAR				
56	8040	1	SCREWS				
57	18565	1	STOP BASE				
58	27170	1	SCREW				
59	18566	1	SCREW				
60	18560	1	SCREW				

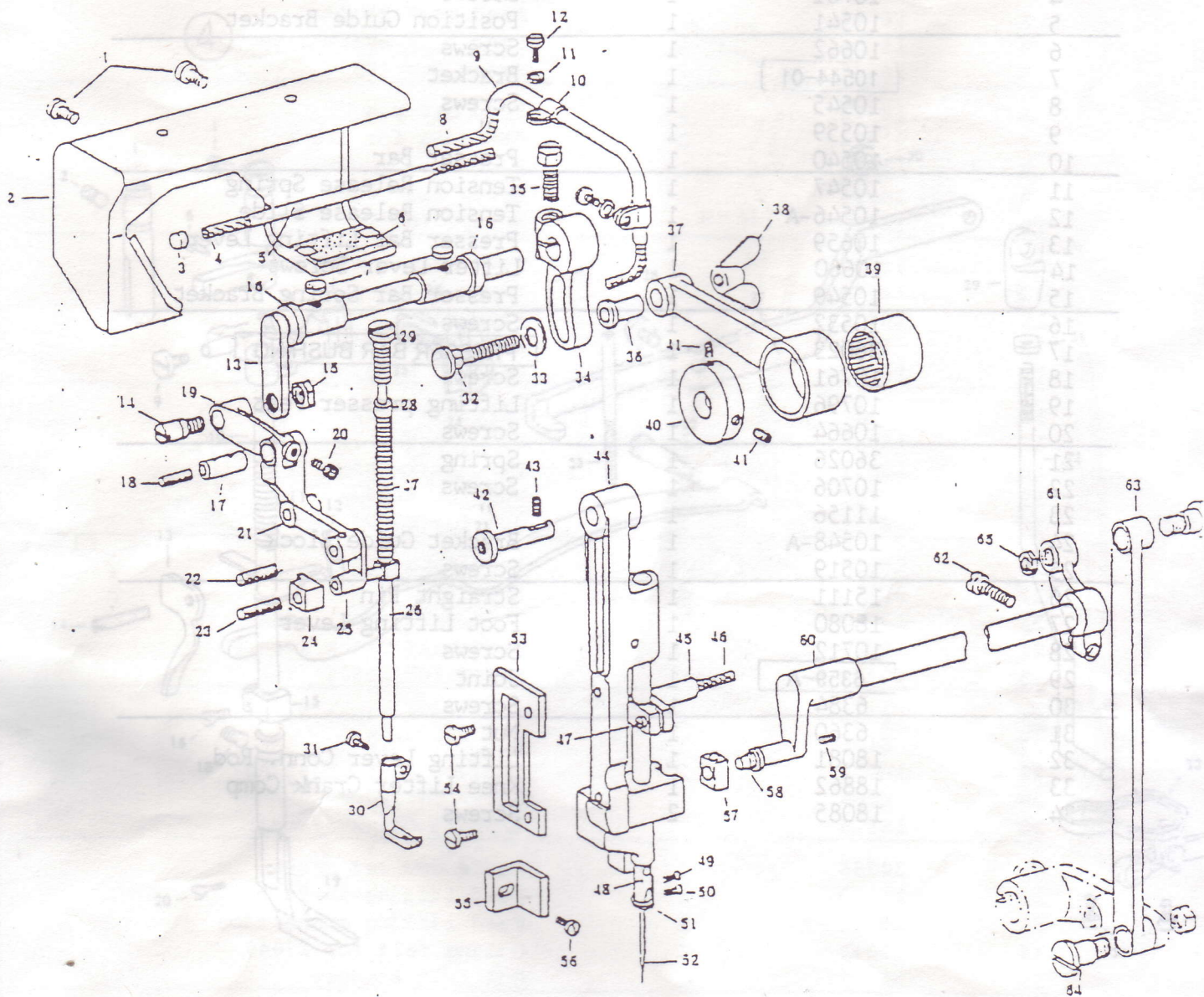


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FEEDING MECHANISM

REF. #	PART #	Q'TY	DESCRIPTION	REF. #	PART #	Q'TY	DESCRIPTION
1	12418	2	SCREWS	62	10519	1	SCREWS
2	34176	1	COVER	63	18017	1	CRANK CONNECTION
3	20067	1	OILING PACKING	64	18018	2	ROD SCREW
4	34178C	1	VINYL PIPE COMPLETE	65	8105	2	NUT
5	34178C	1	VINYL PIPE COMPLETE				
6	12140	1	FELT				
7	11080	2	OIL FELT				
8	34177	1	OIL WICK				
9	34179	1	VINYL PIPE				
10	30022	2	CLAMP				
11	30025	2	WASHER				
12	8040	2	SCREWS				
13	36016	1	LIFTING ROCK SHAFT				
14	10516	1	STUD				
15	10517	1	NUT				
16	34175	2	BUSHING				
17	36020	1	PIN				
18	10728	1	OIL WICK				
19	18582	1	LIFTING BELL CRANK LINK				
20	30075	1	PULLER SET SCREW				
21	18581	1	LIFTING BELL CRANK				
22	10728	2	OIL WICK				
23	10728	1	OIL WICK				
24	15118	1	SLIDE BLOCK				
25	10556	1	CONNECTING ROD				
26	34713	1	VIBRATING PRESSER BAR				
27	10554	1	PRESSER BAR SPRING				
28	10553-A	1	PRESSER BAR EXTENSION				
29	15060	1	SCREWS				
30	19412C	1	VIBRATING PRESSER FOOT				
31	10662	1	SCREWS				
32	10776	1	ECCENTRIC CONN. COLLAR				
33	10703	1	WASHER				
34	36015	1	CONNECTING CRANK				
35	10754	1	SCREWS				
36	36014C	1	CONNECTING COLLAR				
37	36014C	1	ECCENTRIC CONNETION				
38	10776	1	WING NUT				
39	10773	1	NEEDLE BEARING				
40	11879	1	ECCENTRIC COLLAR				
41	10573	2	SCREWS				
42	11875	1	STRAIGHT PIN				
43	10525	1	SCREWS				
44	36010	1	NEEDLE BAR ROCK FRAME				
45	10531	1	CONNECTING STUD				
46	10726	1	OIL WICK				
47	10532	1	SCREWS				
48	19413	1	NEEDLE BAR				
49	10534	1	SCREWS				
50	10535	1	NEEDLE SET SCREW				
51	10533	1	THREAD GUIDE				
52	N0122	1	NEEDLE				
53	15117	1	PRESSER BAR GUIDE				
54	15007	2	ARM TOP COVER				
55	10560	1	POSITION BRACKET				
56	10561	1	SCREWS				
57	11877	1	LOCK SHAFT SLIDE BLOCK				
58	11876	1	SLIDE BLOCK STUD SCREW				
59	10581	1	SCREWS				
60	17048	1	ROCK FRAME ROCK SHAFT				
61	18522	1	FEED ROCK SHAFT CRANK				

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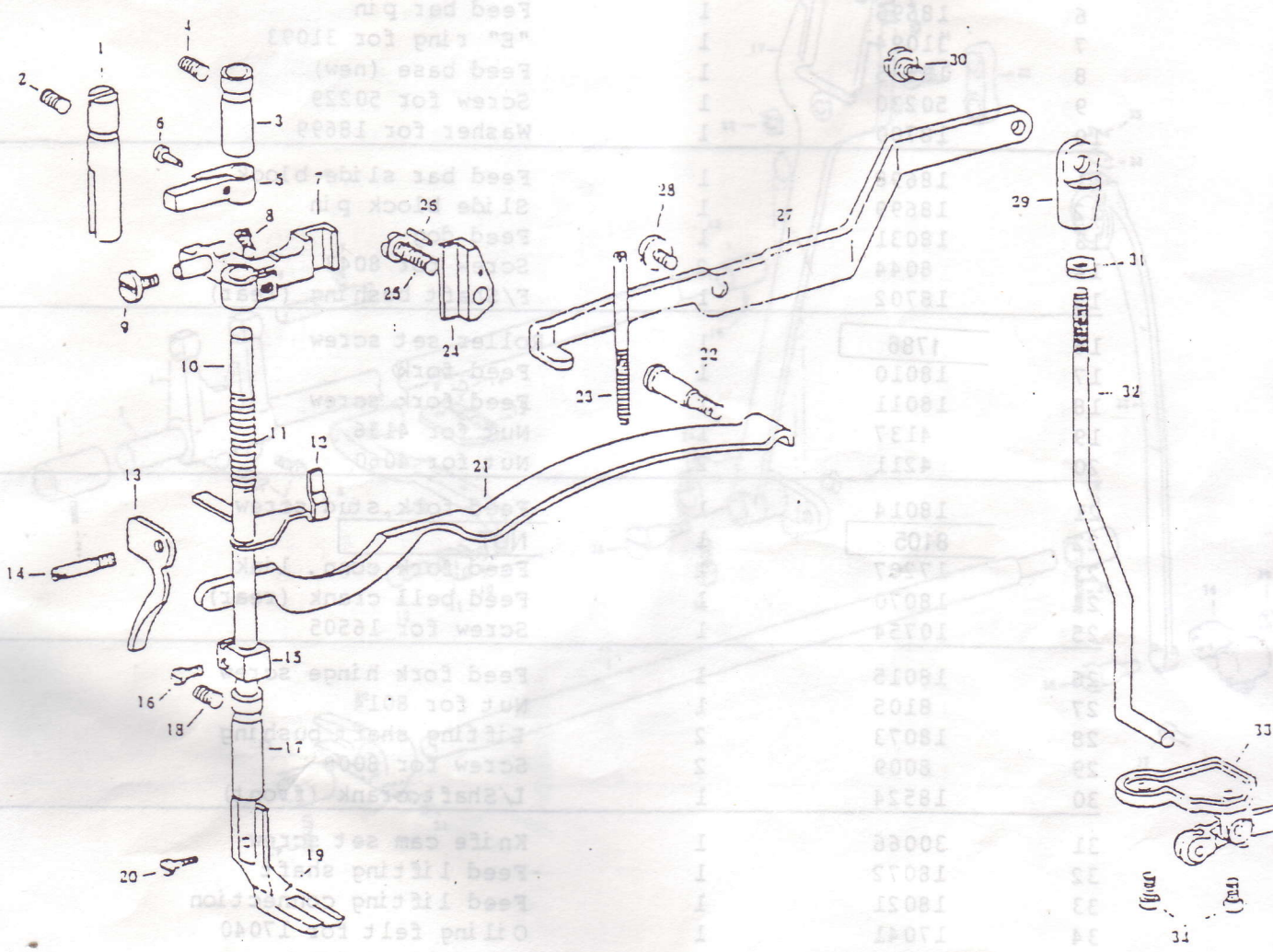


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Presser foot MECHANISM

REF.	PARTS NO.	QTY	DESCRIPTION
1	36024	1	GUIDE STUD
2	10761	1	Screws
3	10538	1	Presser Bar Bushing
4	10761	1	Screws
5	10541	1	Position Guide Bracket
6	10662	1	Screws
7	10544-01	1	Bracket
8	10545	1	Screws
9	10559	1	"
10	10540	1	Presser Bar
11	10547	1	Tension Release Spring
12	10546-A	1	Tension Release Slide
13	10659	1	Presser Bar Lifting Lever
14	10660	1	Lifter Lever Screws
15	10549	1	Presser Bar Spring Bracket
16	10532	1	Screws
17	36023	1	PRESSER BAR BUSHING
18	10761	1	Screws
19	10796	1	Lifting presser Feet
20	10664	1	Screws
21	36026	1	Spring
22	10706	1	Screws
23	11156	1	"
24	10548-A	1	Bracket Guide Block
25	10519	1	Screws
26	15111	1	Straight Pin
27	18080	1	Foot Lifting Lever
28	10712	1	Screws
29	6359-A	1	Joint
30	6384	1	Screws
31	6360	1	Nut
32	18081	1	Lifting Lever Conn. Rod
33	18862	1	Knee Lifter Crank Comp
34	18085	2	Screws

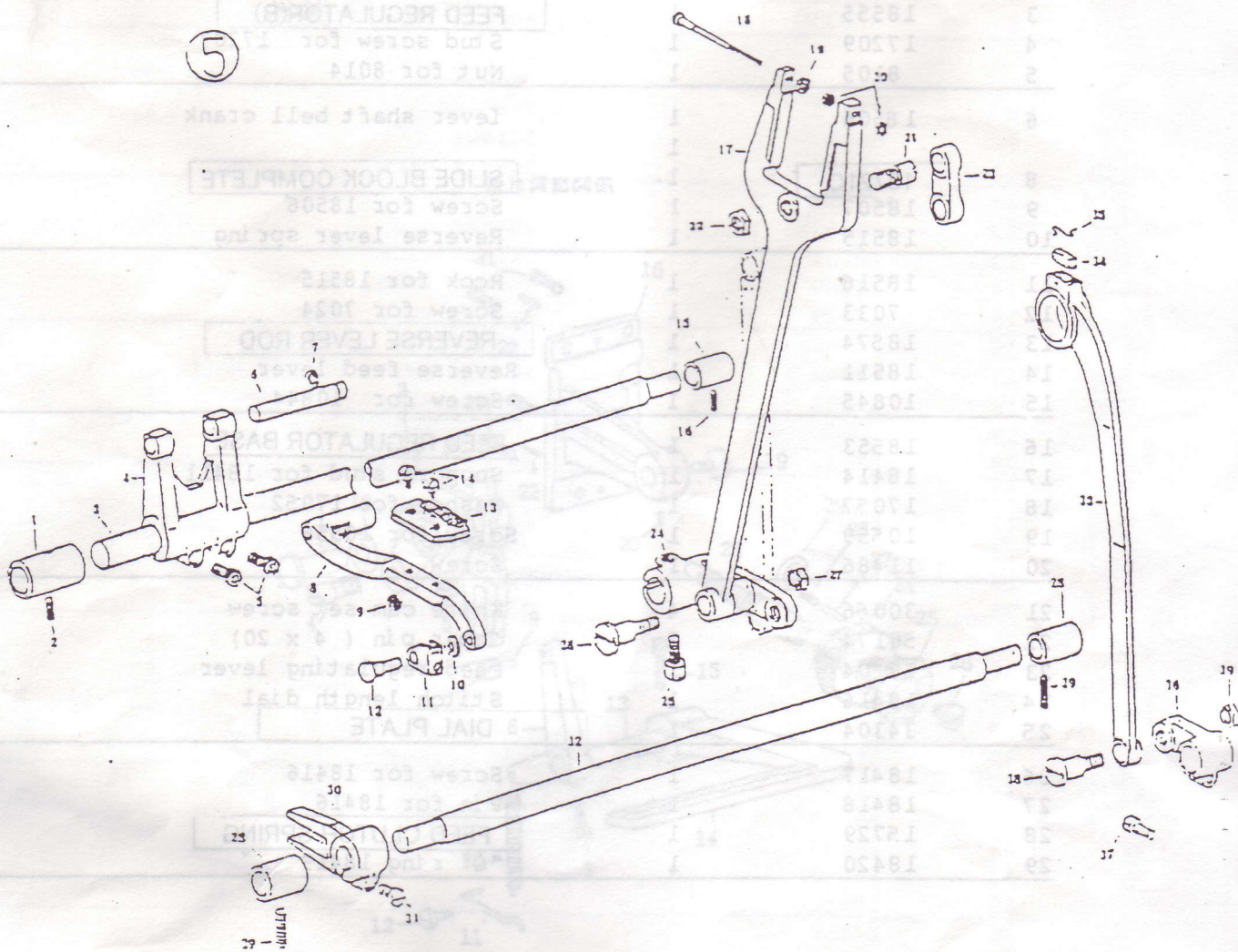
Part No.	Ref.	Part No.	Ref.
18578	1	18578	1
8009	2	8009	2
18061	3	18061	3
18594	4	18594	4
18062	5	18062	5
18578	6	18578	6
8009	7	8009	7
18061	8	18061	8
18594	9	18594	9
18062	10	18062	10
18578	11	18578	11
8009	12	8009	12
18061	13	18061	13
18594	14	18594	14
18062	15	18062	15
18578	16	18578	16
8009	17	8009	17
18061	18	18061	18
18594	19	18594	19
18062	20	18062	20
18578	21	18578	21
8009	22	8009	22
18061	23	18061	23
18594	24	18594	24
18062	25	18062	25
18578	26	18578	26
8009	27	8009	27
18061	28	18061	28
18594	29	18594	29
18062	30	18062	30
18578	31	18578	31
8009	32	8009	32
18061	33	18061	33
18594	34	18594	34
18062	35	18062	35
18578	36	18578	36
8009	37	8009	37
18061	38	18061	38
18594	39	18594	39



Lower feeding mechanism

⑤

Ref.	Parts No.	Qty.	
1	18578	1	R/Shaft bushing (front)
2	8009	1	Screw for 8008
3	18061	1	Feed rock shaft
4	18694	1	Feed rock shaft base
5	18065	2	Screw for 18064
6	18696	1	Feed bar pin
7	31094	1	"E" ring for 31093
8	18535	1	Feed base (new)
9	50230	1	Screw for 50229
10	18700	1	Washer for 18699
11	18698	1	Feed bar slide block
12	18699	1	Slide block pin
13	18031	1	Feed dog
14	8044	2	Screw for 8043
15	18702	1	F/Shaft bushing (rear)
16	1786	1	Roller set screw
17	18010	1	Feed fork
18	18011	1	Feed fork screw
19	4137	1	Nut for 4136
20	4211	2	Nut for 4060
21	18014	1	Feed fork stud screw
22	8105	1	NUT
23	17207	1	Feed fork conn. link
24	18070	1	Feed bell crank (rear)
25	10754	1	Screw for 16505
26	18015	1	Feed fork hinge screw
27	8105	1	Nut for 8014
28	18073	2	Lifting shaft bushing
29	8009	2	Screw for 8008
30	18524	1	L/Shaft crank (front)
31	30066	1	Knife cam set screw
32	18072	1	Feed lifting shaft
33	18021	1	Feed lifting connection
34	17041	1	Oiling felt for 17040
35	10723	1	Oil felt stopper
36	18077	1	L/Bell crank (rear)
37	18065	1	Screw for 18064
38	18018	1	Stud screw for 18017
39	8105	1	Nut for 8014



Lower feeding mechanism
Feed Regulator

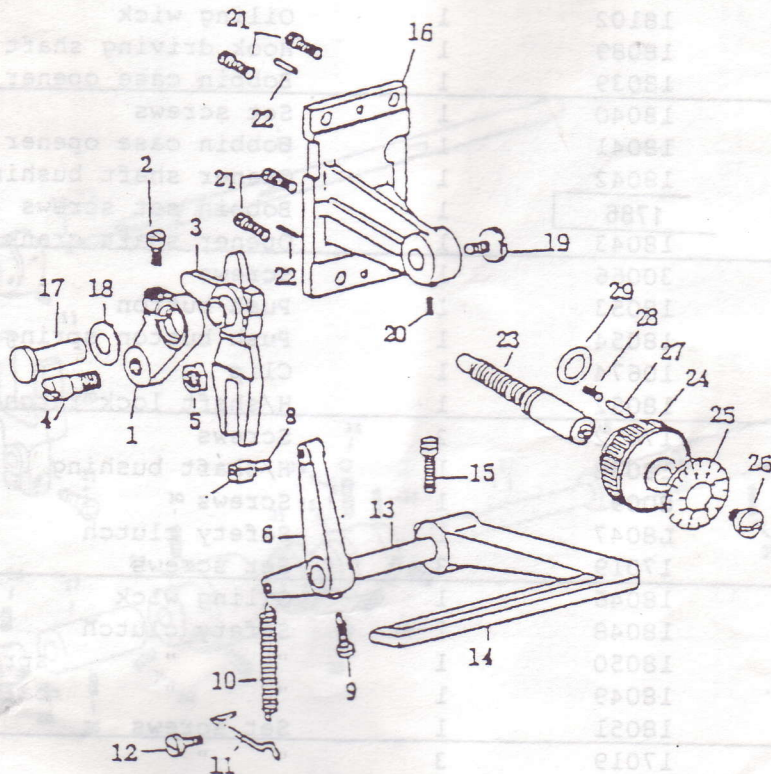
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Ref.	Parts No.	Qty.	
1	18554	1	FEED REGULATOR(A)
2	10532	1	Screw
3	18555	1	FEED REGULATOR(B)
4	17209	1	Stud screw for 17207
5	8105	1	Nut for 8014
6	18506	1	Lever shaft bell crank
8	18721C	1	SLIDE BLOCK COMPLETE
9	18507	1	Screw for 18506
10	18515	1	Reverse lever spring
11	18516	1	Hook for 18515
12	7033	1	Screw for 7024
13	18574	1	REVERSE LEVER ROD
14	18511	1	Reverse feed lever
15	10845	1	Screw for 10844
16	18553	1	FEED REGULATOR BASE
17	18414	1	Support stud for 18411
18	17057	1	Washer for 17052
19	10559	1	Screw for 10558
20	11486	1	Screw
21	30066	4	Knife cam set screw
22	50174	2	Taper pin (4 x 20)
23	18504	1	Feed regulating lever
24	18416	1	Stitch length dial
25	34304	1	DIAL PLATE
26	18417	1	Screw for 18416
27	18418	1	Pin for 18416
28	15729	1	FEED CLUTCH SPRING
29	18420	1	"O" ring 18419
30	18511	1	Reverse feed lever
31	30066	1	Knife cam set screw
32	18072	1	Feed lifting shaft
33	18021	1	Feed lifting connection
34	17041	1	Oiling felt for 17040
35	10732	1	Oil hole support
36	18071	1	Wall crank (rest)
37	18065	1	Screw for 18064
38	18018	1	Stud screw for 18017
39	8105	1	Nut for 8014

Ref.	Part No.	Qty	Description
1	18035	1	Hook supporting plate
2	8025	1	Screws
3	18045	1	Bobbin case connector
4	18015	1	Bobbin
5	18030	1	Hook & Bobbin base

⑥

⑦



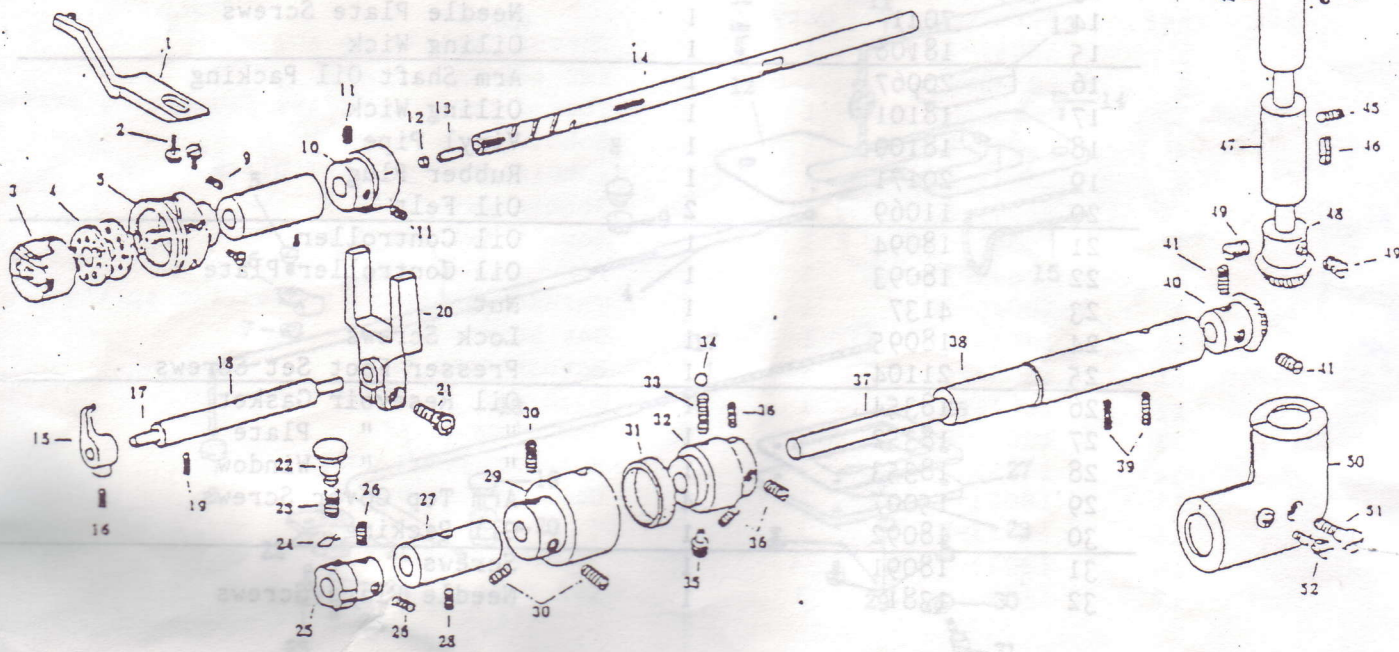
1	18035	1	Hook supporting plate
2	8025	1	Screws
3	18045	1	Bobbin case connector
4	18015	1	Bobbin
5	18030	1	Hook & Bobbin base
6	18030	1	Bushing
7	8009	1	Screws
8	18045	1	Bobbin case connector
9	8009	1	Screws
10	18015	1	Bobbin
11	18030	1	Hook & Bobbin base
12	18030	1	Bushing
13	18030	1	Bushing
14	18030	1	Bushing
15	18030	1	Bushing
16	18030	1	Bushing
17	18030	1	Bushing
18	18030	1	Bushing
19	18030	1	Bushing
20	18030	1	Bushing
21	18030	1	Bushing
22	18030	1	Bushing
23	18030	1	Bushing
24	18030	1	Bushing
25	18030	1	Bushing
26	18030	1	Bushing

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Hook, Arm Shaft, Lower shaft

Ref.	Part No.	Qty	
1	18035	1	Hook supporting plate
2	6025	1	Screws
3	18045	1	Bobbin case complete
4	18034	1	Bobbin
5	18033C	1	Hook & Bobbin case base
8	18090	1	Bushing
9	8009	1	Screws
10	18044	1	Bobbin case opener cam
11	8009	2	Screws
12	18351	1	Washer
13	18102	1	Oiling wick
14	18089	1	Hook driving shaft
15	18039	1	Bobbin case opener
16	18040	1	Set screws
17	18041	1	Bobbin case opener shaft
18	18042	1	Opener shaft bushing
19	1786	1	Bobbin set screws
20	18043	1	Opener shaft crank
21	30066	1	Screws
22	18053	1	Push button
23	18054	1	Push button spring
24	10674	1	Clip
25	18052	1	H/shaft lock ratchet
26	17022	2	Screws
27	18038	1	H/shaft bushing
28	8009	1	Screws
29	18047	1	Safety clutch
30	17019	3	Set screws
31	18046	1	Oiling wick
32	18048	1	Safety clutch
33	18050	1	" " spring
34	18049	1	" " ball
35	18051	1	Set screws
36	17019	3	" "
37	18056	1	Shaft
38	18057	1	C/shaft bushing
39	8009	2	Screws
40	17028	1	H/shaft gear
41	17022	2	Screws
42	17021	1	Gear
43	17022	2	Screws
44	17024	1	A/shaft bushing
45	10571	2	Pulley set screws
46	17026	2	Oiling felt
47	17025	1	A/shaft bushing
48	17023	1	Gear
49	17022	2	Screws
50	18058	1	Gear cover
51	18059	1	Pinch screws
52	18060	1	Plug screws

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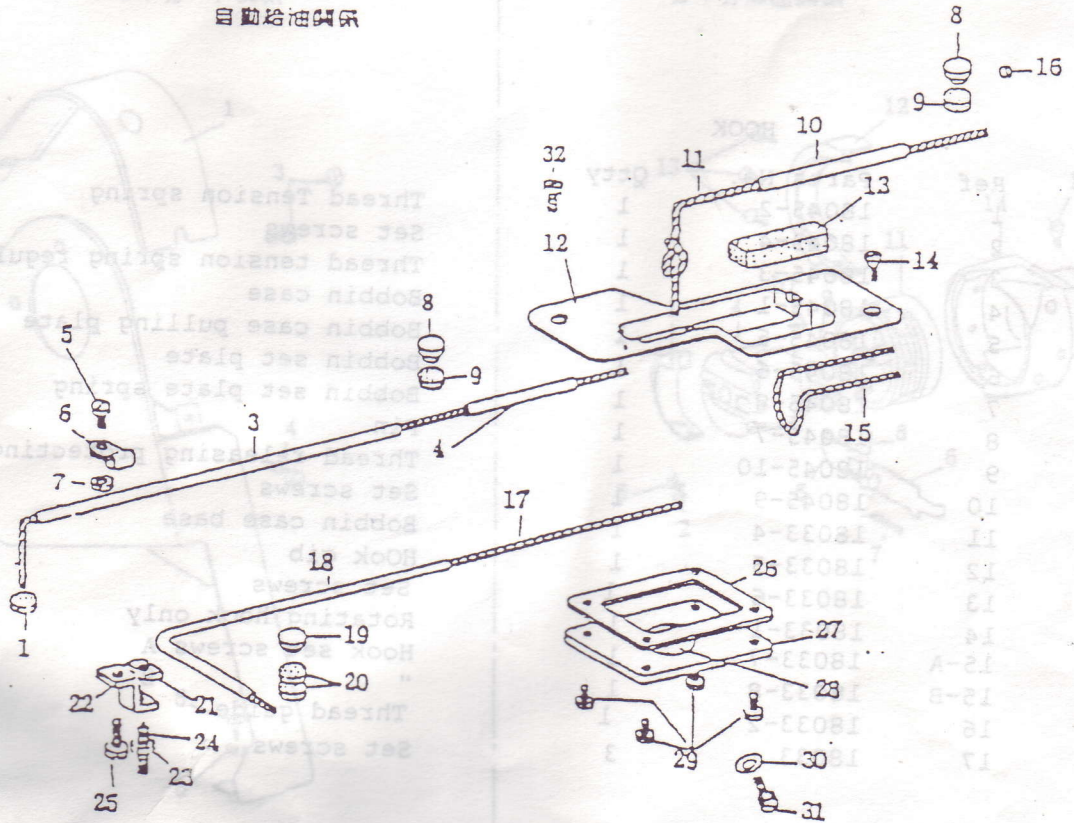
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Lubrication

ref.	part no.	Qty.	
1	11080	1	Oil Felt
3		1	Vinyl Pipe
4	18113	1	"
5	4124	1	SCREW
6	30022	1	Cable Clamp
7	31206	1	Nut
8	20171	1	Rubber Plug
9	11069	1	Oil Felt
10	18111	1	Vinyl Pipe
11	18109	1	Oiling wick
12	19106	1	Oil Tank
13	18104	1	Felt
14	7041	1	Needle Plate Screws
15	18108	1	Oiling Wick
16	20067	1	Arm Shaft Oil Packing
17	18101	1	Oiling Wick
18	18100	1	Vinyl Pipe
19	20171	1	Rubber Plug
20	11069	2	Oil Felt
21	18094	1	Oil Controller
22	18093	1	Oil Controller Plate
23	4137	1	Nut
24	18095	1	Lock Screws
25	21104	1	Presser Foot Set Screws
26	18354	1	Oil Reservoir Gasket
27	18352	1	" " Plate
28	18353	1	" " Window
29	15007	4	Arm Top Cover Screws
30	18092	1	Oil Packing
31	18091	1	Screws
32	1381	1	Needle Plate Screws

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自動給油装置

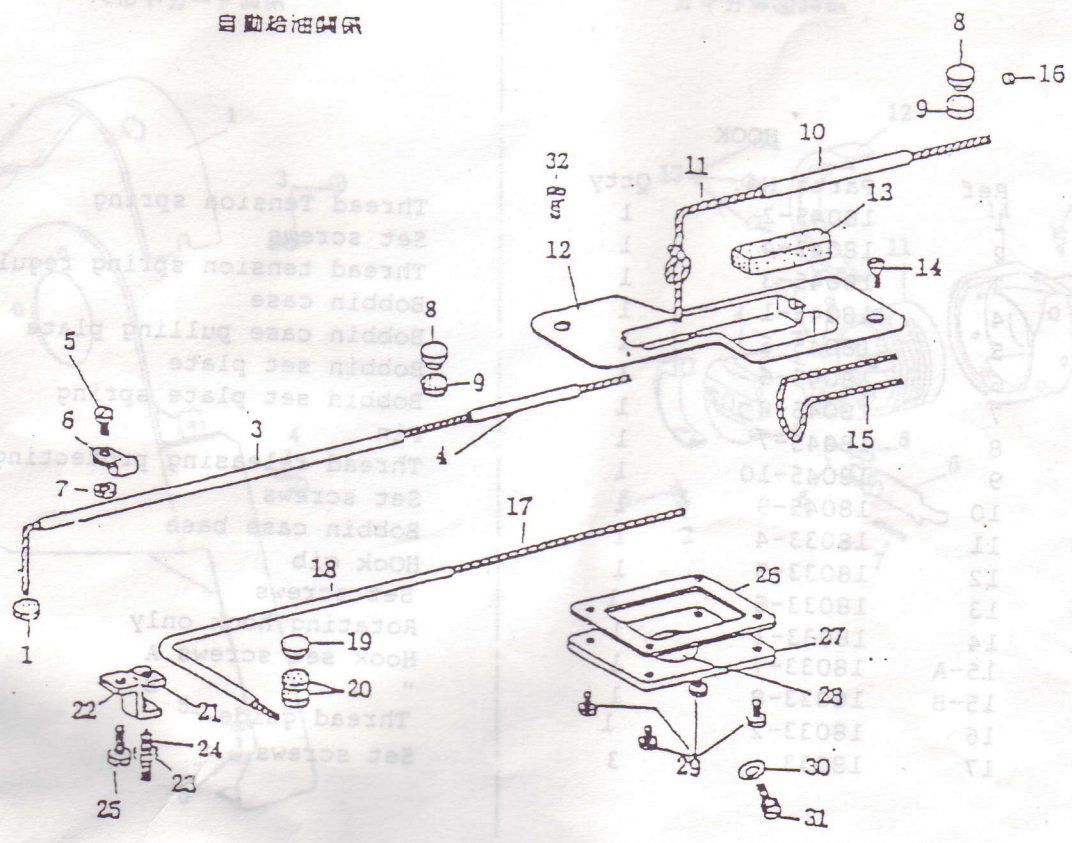


8

Washer
Screws
Screws
Screws
Belt guard
Belt guard upper cover

Ref.	Part No.	Qty
1	11143	1
2	10620	1
3	11481	1
4	11481	1
5	11481	1
6	11481	1
7	11481	1
8	11481	1

自動給油装置



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BELT GUARD

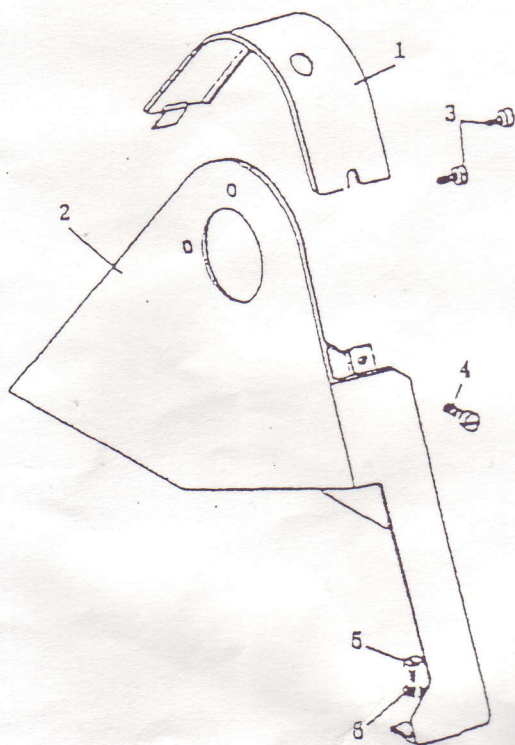
Ref.	Part No.	Qty	
1	15099	1	Belt guard upper cover
2	15098	1	Belt guard
3	11162	2	Screws
4	12481	1	Screws
5	10650	1	Screws
6	11142	1	Washer

HOOK

Ref	Parts No.	Qty	
1	18045-2	1	Thread Tension spring
2	18045-4	1	Set screws
3	18045-3	1	Thread tension spring regulating screws
4	18045-1	1	Bobbin case
5	18045-5	1	Bobbin case pulling plate
6	18045-6	1	Bobbin set plate
7	18045-8	1	Bobbin set plate spring
8	18045-7	1	Pin
9	18045-10	1	Thread releasing protecting spring
10	18045-9	1	Set screws
11	18033-4	1	Bobbin case base
12	18033-5	1	HOOK gib
13	18033-6	1	Set screws
14	18033-1	1	Rotating hook only
15-A	18033-7	1	Hook set screws A
15-B	18033-8	1	" B
16	18033-2	1	Thread guide
17	18033	3	Set screws

9

ベルトガード図解



カム分解図図解

