

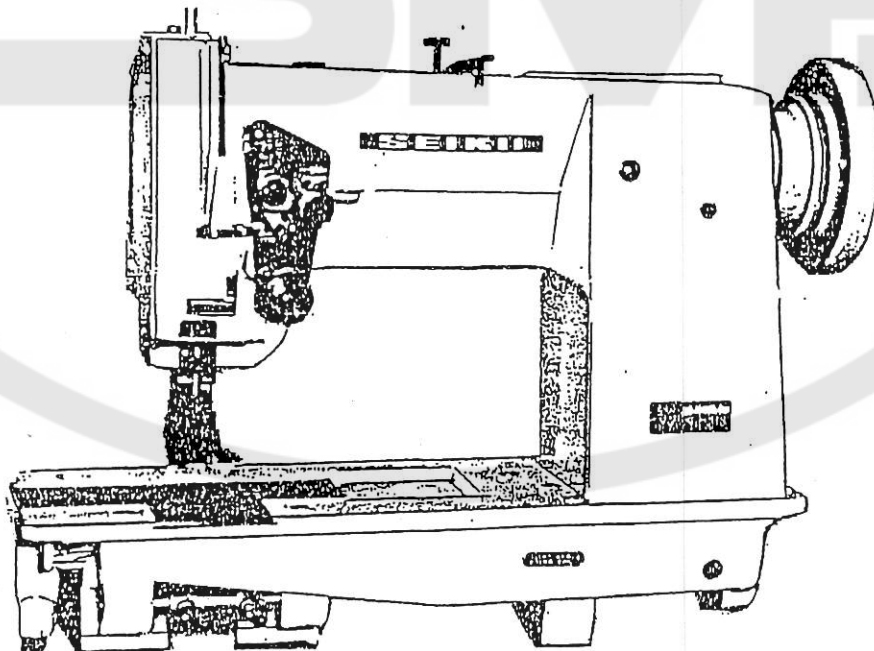


SEIKO

PARTS LIST

JW-8BL-10 JW-8BL-10R

JW-28BL-10 JW-28BL-10R



SEIKO SEWING MACHINE CO., LTD.
TOKYO JAPAN

FIG. NO.	PART NO.	QTY	PART NAME
1	71017	1	STOP LEVER
2	2067	3	SET SCREW
3	70089	1	SPRING COLLAR (UPPER)
4	50287	1	F/PLATE HOLDER SCREW
5	70088	1	LIFTING LEVER SPRING
6	70090	1	SPRING COLLAR (LOWER)
7	50287	1	F/PLATE HOLDER SCREW
8	70087	1	LIFTING LEVER RELEASE CRANK
9	71006	1	LIFTING LEVER
10	71010	1	PIN FOR LIFTING LEVER
11	71016	1	STUD FOR LIFTING LEVER
13	13059	1	F/LIFTING LEVER SPRING
27	10703	2	ARM CAP SCREW WASHER
28	10704	2	ARM CAP SCREW WASHER
36	18004	1	ARM CAP SCREW WASHER
40	70092	1	OIL FELT PACKING SCREW
41	10942	1	SPOOL PIN
42	71007	1	FACE PLATE
43	11570	1	SCREW
44	70080	1	THREAD GUIDE (UPPER)
45	10650	2	SCREW
46	-	1	NEEDLE PLATE (SEE PAGE 13 & 14) (FOR TWIN NEEDLE)
47	6031-01	1	NEEDLE PLATE SCREW (FOR TWIN NEEDLE)
48	71102	1	SCREW (FOR TWIN NEEDLE)
49	11163	1	STRAIGHT PIN (FOR TWIN NEEDLE)
50	-	1	BED SLIDE (LEFT) (SEE PAGE 13 & 14) (FOR TWIN NEEDLE)
51	-	1	BED SLIDE (RIGHT) (SEE PAGE 13 & 14) (FOR TWIN NEEDLE)
52	10667	1	SLIDE PLATE PIN
53	10668	1	SLIDE PLATE SPRING
54	70214	1	SLIDE PLATE (FRONT).
55	13085	1	SCREW
72	13079	1	CHAIN (1070 mm)
73	10794	5	OIL CUP (3/8")

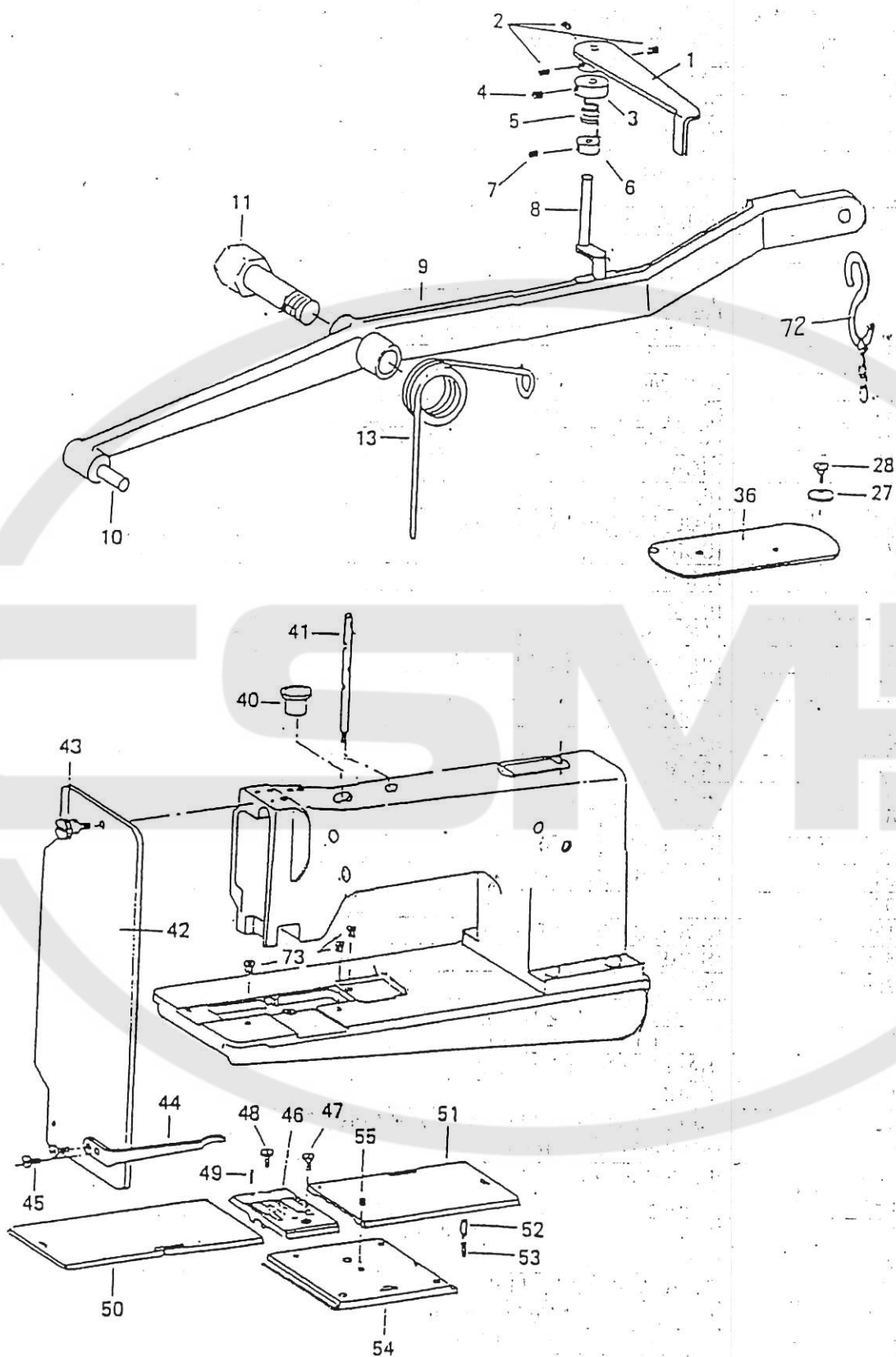


FIG. NO.	PART NO.	QTY	PART NAME
1	71002	1	ARM SHAFT
2	70018	1	THREAD TAKE-UP LEVER
3	70019	1	TAKE-UP LEVER HINGE PIN
4	11042	1	OIL WICK
5	10571-G	2	PULLEY SET SCREW
7	70020	1	TAKE-UP LEVER DRIVING STUD
8	10728	1	OIL WICK FOR STUD
9	70021	1	NEEDLE BAR CONNECTION LINK
10	71018	1	CAM
11	71019	1	SCREW
12	35017	1	SCREW
13	10522	1	SCREW
14	10523	1	NEEDLE BAR CONNECTION CRANK STUD
15	10726	1	OIL WICK
16	10524	1	SCREW
17	70016	1	SET SCREW
18	10563	1	WASHER
19	70007	1	ARM SHAFT BUSHING(FRONT)
20	10725	1	OIL FELT
21	10729	1	OIL WICK
22	10571	1	PULLEY SET SCREW
23	70013	1	LIFTING PRESSER FOOT ECCENTRIC CAM
24	10766-G	2	SCREW
31	10569	1	BELT PULLEY (UPPER)
32	10574	1	PULLEY SPRING FLANGE
33	10761	1	SCREW
34	10524	1	SCREW
35	10571-G	1	PULLEY SET SCREW
36	10464-WH	1	ARM SHAFT CONNECTION BELT
37	70011	1	ARM SHAFT BUSHING (REAR)
38	10725	1	OIL FELT
39	50003	3	SCREW
40	71015	1	PULLEY
41	38124	2	SCREW
42	10577	1	ARM SHAFT SCREW
43	13046	1	LOCK STUD
44	13047	1	LOCK STUD SPRING
45	13045	1	LOCK STUD SOCKET
46	15076	1	PIN
47	70139	1	LOCK STUD RATCHET
48	10639	1	SCREW
49	10766	1	SCREW
50	70155	1	SAFETY CLUTCH PULLEY
51	10574	1	PULLEY SPRING FLANGE
52	10611	1	SAFETY CLUTCH COLLAR
53	10612	2	SCREW
54	70153	1	SAFETY CLUTCH LOCK LEVER SPRING
55	70154	1	ADJUSTING SCREW
56	70169	1	LEVER SPRING HINGE PIN
57	10581	2	SCREW
58	10616	1	SAFETY CLUTCH LOCKING LEVER
59	10613	1	LEVER HINGE STUD
60	10620	1	THROW-IN LATCH PIN
61	10618	1	RATCHET CONNECTION LINK
62	10619	1	THROW-IN LATCH SPRING
63	10617	1	SAFETY CLUTCH RACHET

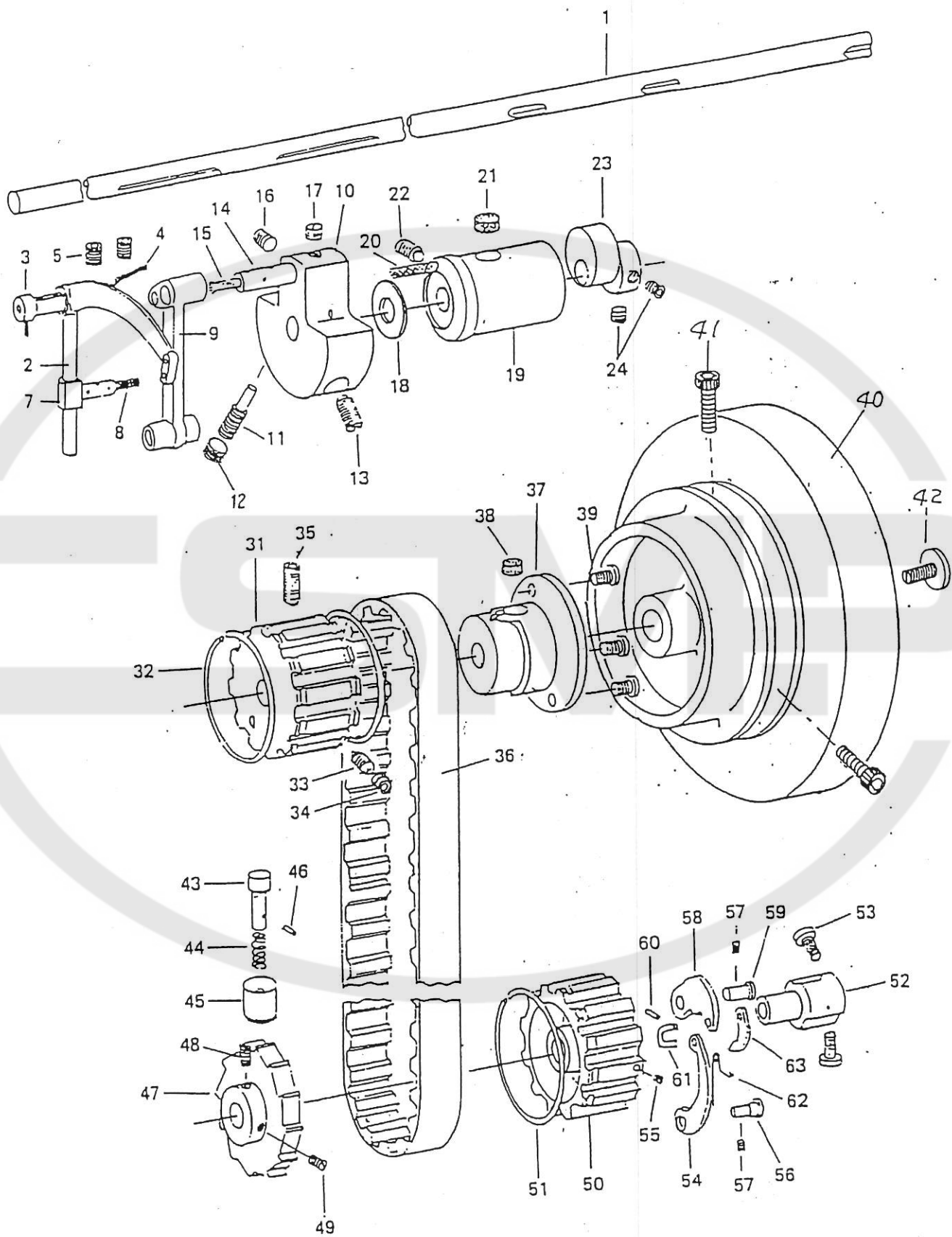


FIG. NO.	PART NO.	QTY	PART NAME
1	70201	1	NEEDLE BAR ROCK FRAME
2	70028	1	NEEDLE BAR FRAME STUD
3	10728	1	OIL WICK
4	70029	1	SCREW
5	70022	1	NEEDLE BAR CONNETION STUD
6	10726	1	OIL WICK
7	10532	2	SCREW
8	-	1	NEEDLE BAR (SEE PAGE 13 & 14)
9	70026	2/1 *	NEEDLE DY X 3 #24
10	70025	2/1 *	NEEDLE SET SCREW * TWIN NEEDLE / SINGLE NEEDLE
11	70030	1	POSITION BRACKET
12	15055	1	TENSION BRACKET SCREW
13	70006	1	PRESSER BAR POSITION GUIDE
14	10761	1	SCREW
15	10538	1	PRESSER BAR BUSHING (UPPER)
16	10761	1	SCREW
17	70032	1	PRESSER BAR GUIDE
18	10662	1	VIBRATING PRESSER FOOT SCREW
19	70033	1	PRESSER BAR LIFTING BRACKET
20	10545	1	SCREW
21	70034	1	PRESSER BAR SPRING BRACKET
22	70035	1	PINCH SCREW
23	10539	1	PRESSER BAR BUSHING (LOWER)
24	70031	1	PRESSER BAR
25	-	1	LIFTING PRESSER FOOT (SEE PAGE 13 & 14)
26	70379	1	FINGER GUARD SET SCREW
27	70015	1	LIFTING ROCK SHAFT
28	10514	2	LIFTING ROCK SHAFT BUSHING
29	15053	1	CRANK LINK SCREW STUD
30	10728	1	OIL WICK
31	10517	1	NUT
32	70014	1	LIFTING CONNECTION CRANK
33	10754	1	SCREW
34	70012	1	CONNECTING ROD
35	70036	1	LIFTING BELL CRANK
36	10559	1	SCREW
37	70038	1	LIFTING BELL CRANK LINK
38	70037	1	PRESSER BAR CONNECTION LINK
39	70202	1	VIBRATING PRESSER BAR
40	10728	1	OIL WICK
41	-	1	VIBRATING PRESSER FOOT (SEE PAGE 13 & 14)
42	141158	1	LOOPER HOLDER CLAMP SCREW
43	71003	1	NEEDLE BAR ROCK FRAME ROCK SHAFT
44	10582	1	SLIDE BLOCK
45	10580	1	SLIDE BLOCK STUD
46	10581	1	SCREW
47	70056	1	ROCK SHAFT CRANK W/SCREW
48	10754	1	SCREW
49	70057	1	ROCK SHAFT CRANK CONNECTION
50	10728	1	OIL WICK
51	13134	1	SCREW
52	10586	1	NUT
53	70613	1	SCREW
54	70124	1	FEED DOG ROCK SHAFT CRANK
55	11185	1	NUT
56	10754	1	SCREW
57	70113	1	VIBRATING PRESSER FOOT
58	70114	1	LIFTING PRESSER FOOT
59	70188	1	VINYL PIPE
60	70039	1	VIBRATING PRESSER BAR
61	10677	1	WASHER
62	20272	1	LOCK NUT
63	70378	1	HOLDER

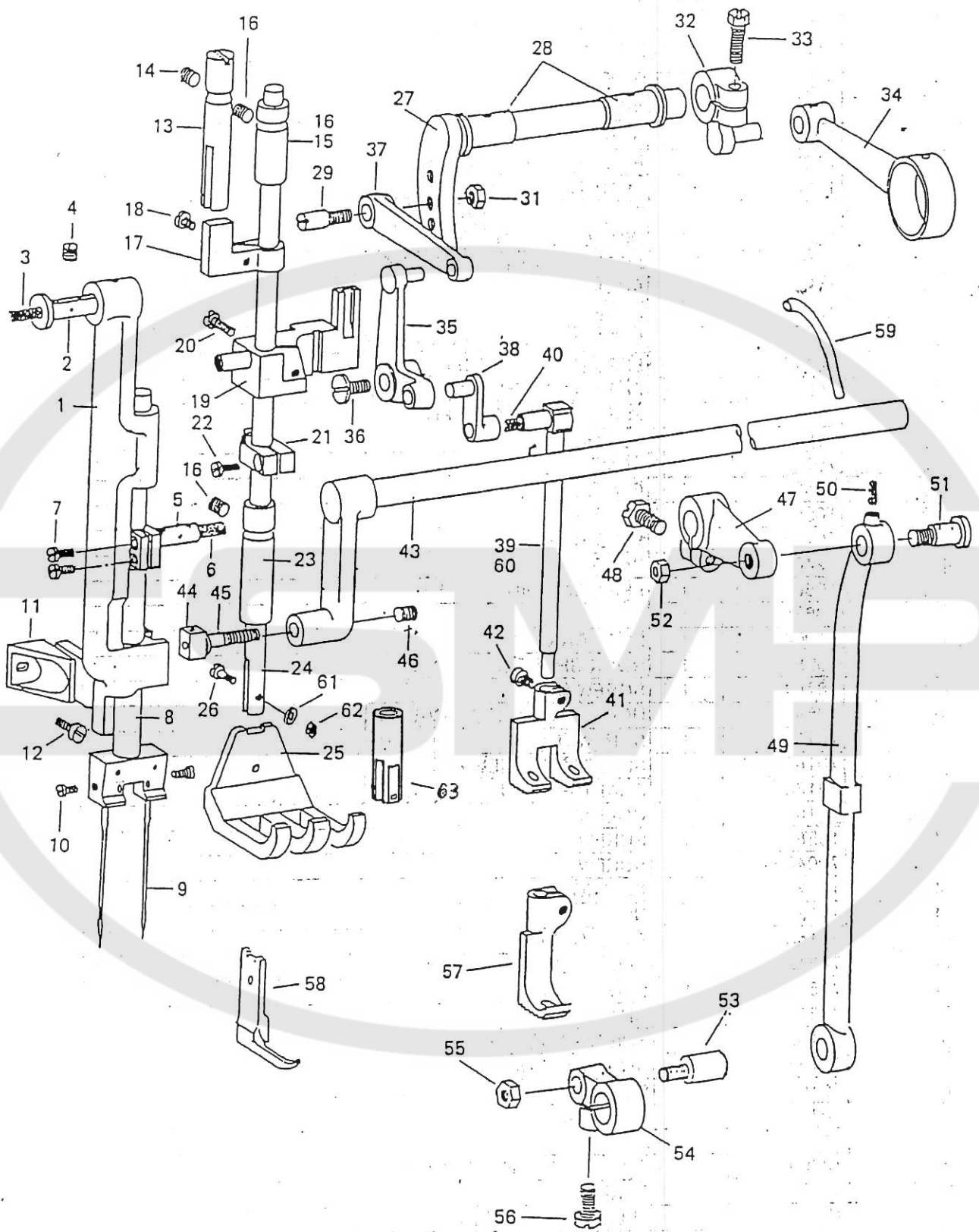


FIG. NO.	PART NO.	QTY	PART NAME
1	70050	1	FEED DRIVING CAM W/PIN
2	70049	1	FEED DRIVING FLANGE
3	11093	1	SCREW
4	11094	1	SCREW
5	11095	1	ECCENTRIC FRICTION GIB
6	11096	2	SCREW
7	2067	2	SET SCREW
8	70051	1	FEED ADJUSTING DISC
9	11099	1	ADJUSTING DISC SPRING
10	70052	1	SPRING PRESSER COLLAR
11	10639	2	SCREW
12	10566	2	SCREW
13	71009	1	PUSH BUTTON (UPPER)
14	12383	1	LOCKING PLUNGER SPRING
15	71008	1	PUSH BOTTON BASE (UPPER)
16	15076	1	PIN FOR LIFTING ROD
17	70047	1	FEED DRIVING CONNECTION
18	10545	1	SCREW
19	10728	1	OIL WICK
20	-	1	FEED DOG (SEE PAGE 13 & 14)
21	70118	2	FEED DOG SET SCREW
22	70217	1	FEED BAR (FOR TWIN NEEDLE)
23	70128	1	FEED LIFTING CAM FORK
24	10599	1	WASHER
25	70129	1	SCREW
26	10596	1	OIL FELT
27	10597	1	SCREW
28	70126	1	FEED BAR CRANK
29	12408	1	SCREW
30	10602	1	FEED BAR HINGE SCREW
31	10636	1	NUT
32	71004	1	FEED BAR
33	10593	1	ROCK SHAFT STOP COLLAR
34	10764	1	SCREW (B)
35	10593	1	ROCK SHAFT STOP COLLAR
36	10764	1	SCREW (B)
37	70162-A	1	SELECTOR GUIDE BASE
38	70160	1	SHAFT BUSHING
39	70161	1	COLLAR
40	10561	1	SCREW
41	70048-A	1	SCREW
42	10728	1	OIL WICK
43	11185	1	NUT
44	70163	3	STOP SCREW
45	70612	1	SELECTOR GUIDE BLOCK
46	70611	1	STUD
47	70610	1	CRANK
48	70159	1	SPRING ANCHOR
49	70167	1	SHOULDER NUT
50	70168	1	SCREW STUD
51	10728	1	OIL WICK
52	11185	1	NUT
53	71012	1	FEED ROCK SHAFT CRANK
54	28076	1	SCREW
55	70158	1	BELL CRANK SPRING
56	70156	1	SCREW FOR SPRING
57	70157	1	NUT
58	11097	1	SCREW PACKING (BRASS)
59	20191	1	SPRING WASHER

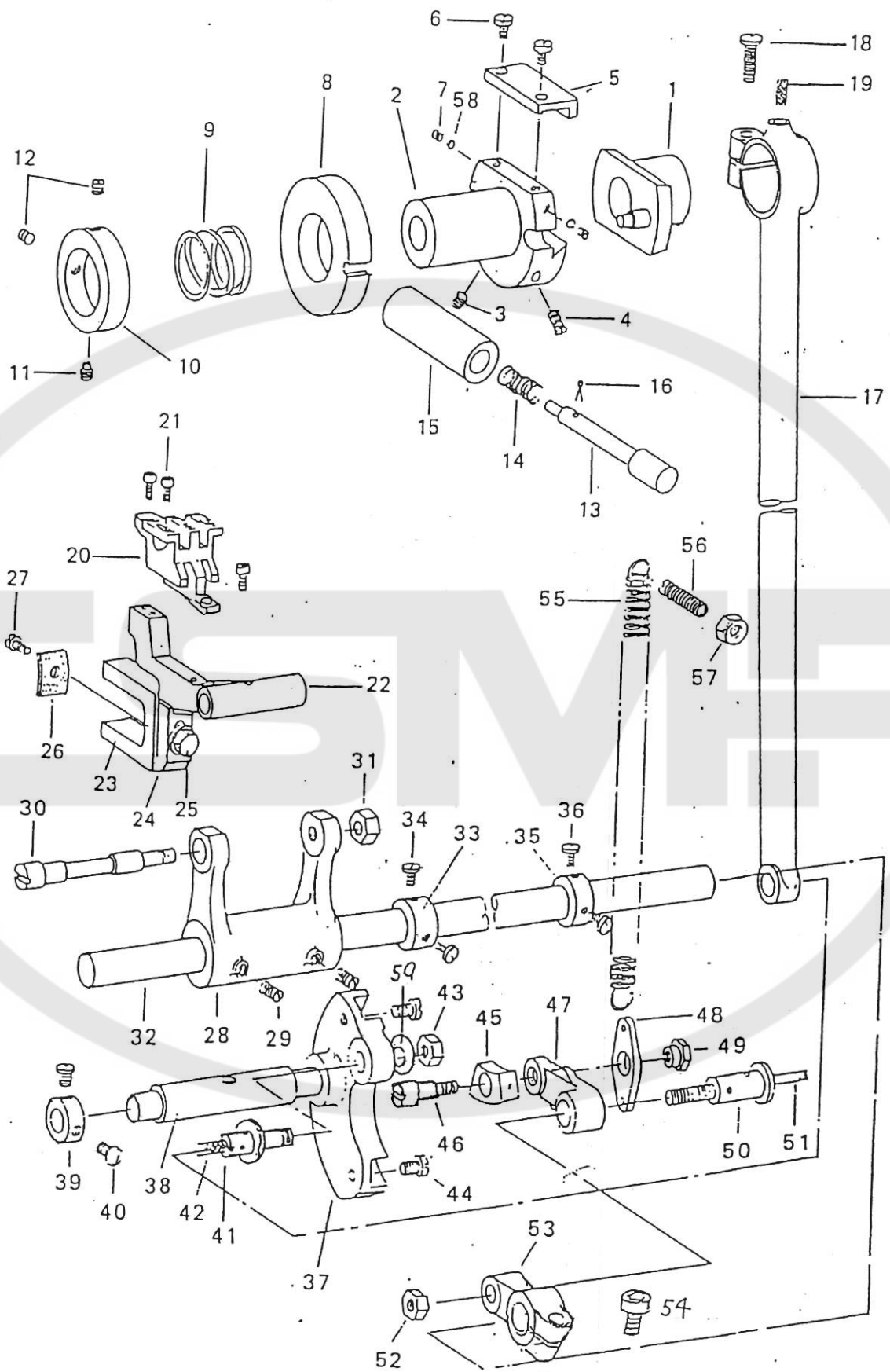


FIG. NO.	PART NO.	QTY		PART NAME
		28BL	8BL	
1	70152	2	1	OIL GAUGE
2	11131	2	1	OIL GAUGE GUIDE PIPE
3	70149	2	1	BOBBIN CASE OPENER LEVER
4	70150	2	1	BOBBIN CASE OPENER LEVER HINGE STUD
5	10727	2	1	OIL FELT
6	11137	2	1	HINGE PIN PIPE
7	70146	2	1	BOBBIN CASE OPENER
8	70148	2	1	BOBBIN CASE OPENER WASHER
9	70147	2	1	SCREW
10	70141	2	1	BOBBIN
11	70140	2	1	ROTAITING HOOK COMPLETE
12	70151	2	1	BOBBIN CASE OPENER LEVER LINK
13	10651	2	1	OPENER LEVER STUD
14	10727	2	1	OIL FELT
15	10652	2	1	NUT
16	70145	2	1	HOOK SHAFT BUSHING (UPPER)
17	11176	2	1	HOOK BUSHING SCREW
18A	70132	-	1	BUSHING (R) (FOR SINGLE NEEDLE)
18A	15526	1	-	BUSHING (R) 1/16"~1"
18A	15527	1	-	BUSHING (R) 1-1/8"~1-1/2"
18B	10782	-	1	HOOK SHAFT BUSHING (FRONT) (FOR SINGLE NEEDLE)
18B	10950	1	-	BUSHING (L) 1/16"~1"
18B	15522	1	-	BUSHING (L) 1-1/8"~1-1/4"
18B	15523	1	-	BUSHING (L) 1-3/8"~1-1/2"
19	11080	2	2	OIL FELT
20	10571	2	2	SCREW
21	70203	1	1	HOOK SADDLE (LEFT)
22	70142	1	1	HOOK SADDLE (RIGHT)
23	15092	2	1	HOOK SADDLE GASKET
24	15521	1	1	OIL RESERVOIR (LEFT)
25	15091	1	1	OIL RESERVOIR (RIGHT)
26	15007	14	7	SCREW
27	11145	2	1	HOOK SADDLE COLLAR (UPPER)
28	11146	2	1	HOOK SADDLE COLLAR (LOWER)
29	11144	2	1	HOOK SADDLE PINCH SCREW
30	70143	2	1	OIL RESERVOIR SPACER
31	70144	4	2	SCREW
32	10638 -B	2	1	HOOK DRIVING GEAR
33	70137	2	1	SET SCREW (A)
34	70138	2	1	SET SCREW (B)
35	10657-B	2	1	HOOK DRIVING PINION
36	10658	2	1	SCREW
37	10767	2	1	SCREW
38	10644	2	1	HOOK BUSHING WASHER
39	15096	2	1	HOOK BUSHING (LOWER)
40	11176	2	1	HOOK BUSHING SCREW
41	15093	2	1	OIL REGULATING DIAL
42	15094	2	1	OIL REGULATING DIAL O RING
43	10629	2	1	SCREW
44	10647	2	1	WASHER
45	10646	2	1	HOOK SADDLE SCREW
46	10637	1	1	FEED LIFTING CAM W/T SCREW
47	10658	1	1	SCREW
48	10573	2	1	SCREW
49	10729	1	1	OIL WICK
50	10519	1	1	SCREW
51	31032	1	1	LOWER SHAFT
55	70161	1	1	COLLAR
56	10561	2	2	SCREW
57	70135	1	1	HOOK SHAFT BUSHING (REAR)
58	10725	2	2	OIL FELT
59	70136	1	1	SET SCREW

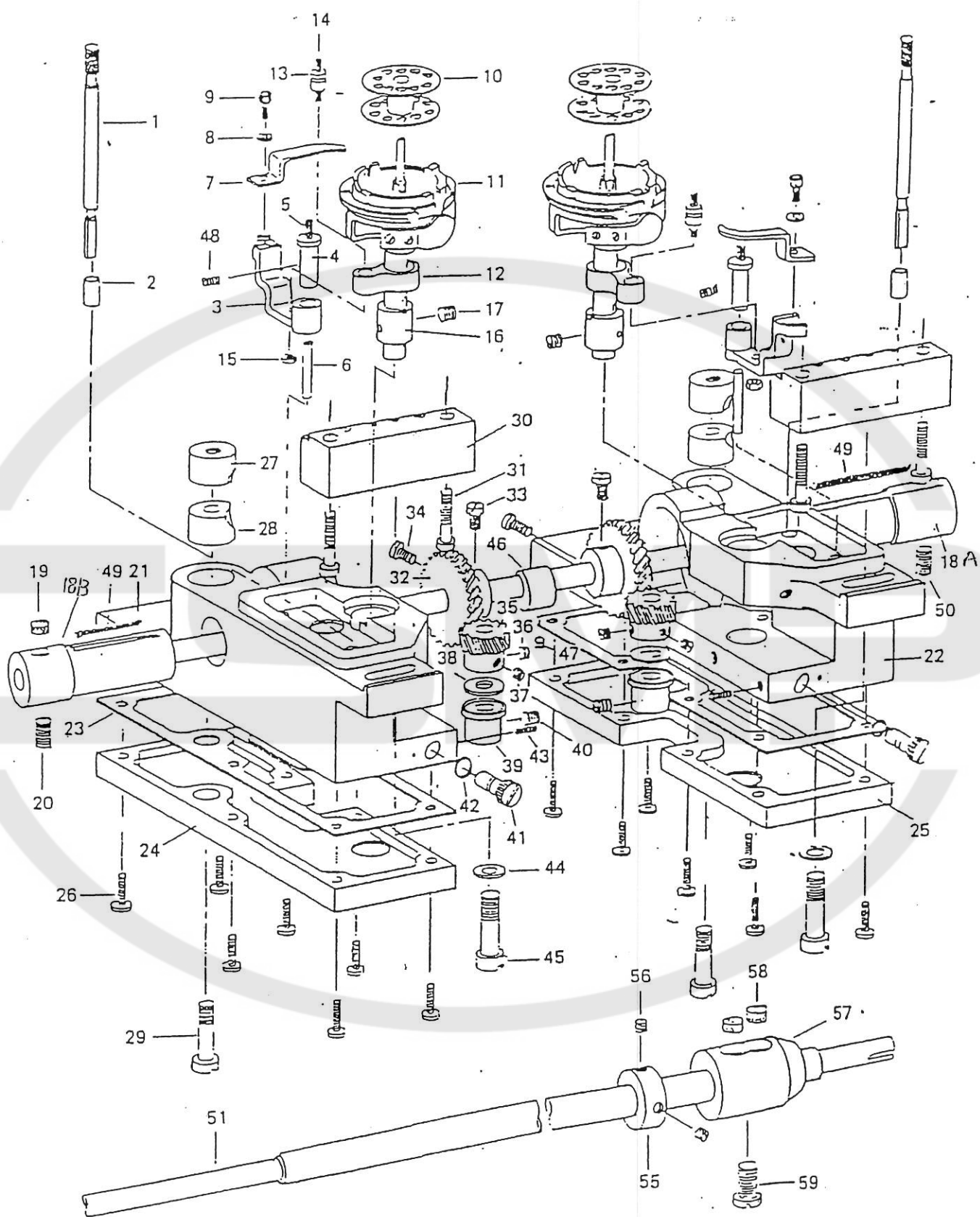
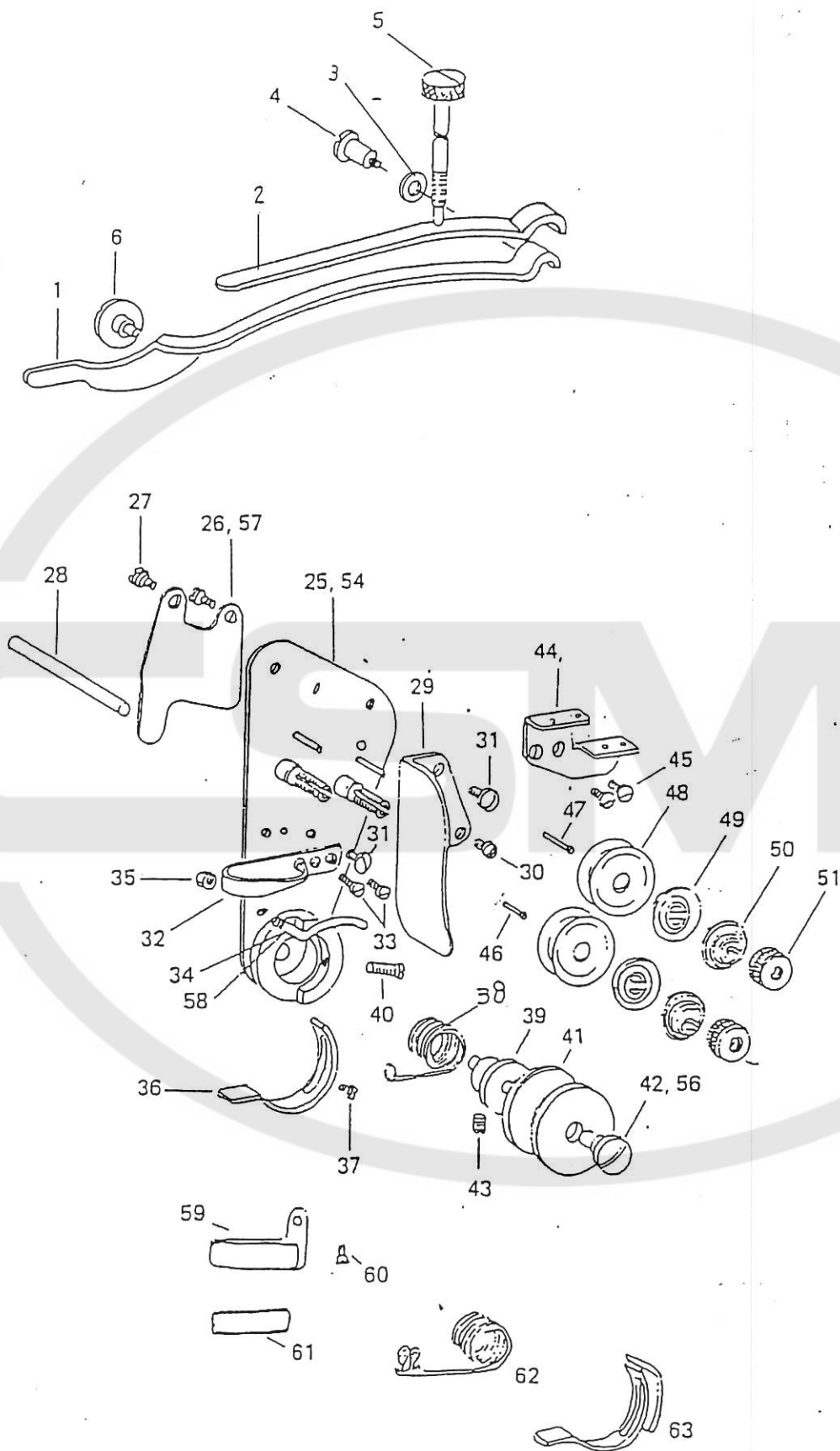
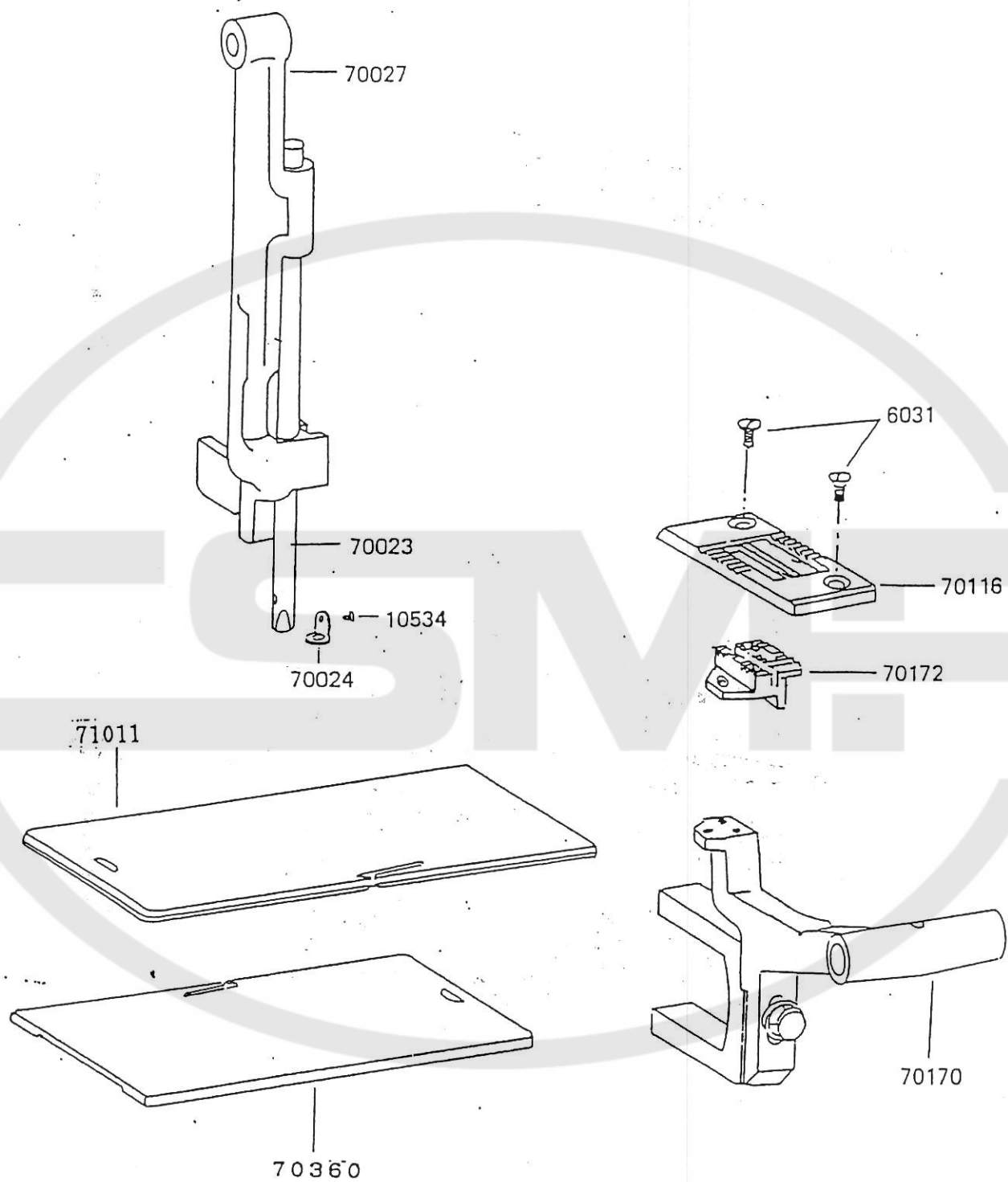


FIG. NO.	PART NO.	QTY	PART NAME
1	70060	1	PRESSER BAR SPRING
2	70061	1	PRESSER BAR SPRING (AUX.)
3	70094	1	SUPPORT SCREW WASHER
4	70121	1	SUPPORT SCREW
5	70062	1	REGULATING SCREW
6	10548	1	BRACKET GUIDE SCREW
25	70204	1	TENSION BRACKET BODY (FOR TWIN NEEDLE)
26	70206	1	TENSION RELEASE LEVER (FOR TWIN NEEDLE)
27	10879	2	HINGE SCREW
28	70074	1	TENSION RELEASE PIN
29	70075	1	TAKE-UP GUARD
30	10650	1	SCREW
31	10561	2	SCREW
32	70077	1	THREAD GUIDE (MIDDLE)
33	12113	2	SCREW
34	70210	1	THREAD GUIDE (LOWER) (FOR TWIN NEEDLE)
35	11067	1	NUT
36	70073	1	TAKE-UP SPRING STUD
37	10650	1	SCREW
38	70072	1	THREAD TAKE-UP SPRING
39	70070	1	CONTROLLER SPRING STUD
40	15055	1	TENSION BRACKET SCREW
41	70069	1	THREAD CONTROLLER DISC
42	70208	1	THREAD CONTROLLER STUD (FOR TWIN NEEDLE)
43	12421	1	SCREW
44	70209	1	THREAD GUIDE (UPPER) (FOR TWIN NEEDLE)
45	12113	2	SCREW
46	70066	1	TENSION RELEASE PIN
47	70207	1	TENSION RELEASE PIN (LONG) (FOR TWIN NEEDLE)
48	8077	2/1 *	TENSION DISC
49	8071	1	STOP MOTION SCREW
50	8078	2/1 *	TENSION SPRING
51	8079	2/1 *	TENSION THUMB NUT
54	70063	1	TENSION BRACKET BODY (FOR SINGLE NEEDLE)
55	70076	1	THREAD GUIDE (UPPER)
56	70071	1	THREAD CONTROLLER STUD (FOR SINGLE NEEDLE)
57	70067	1	TENSION RELEASE LEVER
58	70078	1	THREAD GUIDE (LOWER)
59	10759-A	1	THREAD GUIDE (LOWER)
60	10685	1	SCREW
61	10760	1	FELT
62	70221	1	THREAD CONTROLLER SPRING (FOR TWIN NEEDLE)
63	70222	1	SPRING STOP (FOR TWIN NEEDLE)

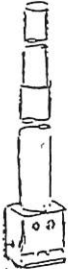
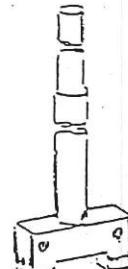
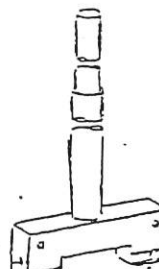
* TWIN NEEDLE / SINGLE NEEDLE

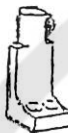


1 本針用 FOR SINGLE NEEDLE



2本針用 FOR TWIN NEEDLE

				
1/4"-71106 5/16"- 8.3mm-	3/8"-71108 7/16"- 1/2"-71110 9/16"- 14mm- 5/8"-71111 10mm-	3/4"-71112 7/8"-71113	1"-71114 1-3/16"- 1-1/4"-71115	1-3/8"-71116 1-1/2"-71117 1-3/4"-71118

				
1/4"-70250 5/16"-70252 8.3mm-70268	3/8"-70253 7/16"-70254 1/2"-70255 9/16"-70256A 14mm-70256B 5/8"-70257 10mm-70269	3/4"-70258 7/8"-70259	1"-70260 1-3/16"-70261 1-1/4"-70262	1-3/8"-70263 1-1/2"-70264 1-3/4"-70265

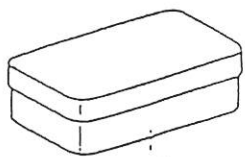
				
1/4"-70270 5/16"-70272 8.3mm-70288	3/8"-70273 7/16"-70274 1/2"-70275 14mm-70276 9/16"-70276 5/8"-70277 10mm-70289	3/4"-70278 7/8"-70279	1"-70280 1-3/16"-70281 1-1/4"-70282	1-3/8"-70283 1-1/2"-70284 1-3/4"-70285

				
1/4"-70290 5/16"-70292 8.3mm-70308	3/8"-70293 7/16"-70294 1/2"-70295 14mm-9/16"-70296 10mm-70309	5/8"-70297 3/4"-70298 7/8"-70299	1"-70300 1-3/16"-70301 1-1/4"-70302	1-3/8"-70303 1-1/2"-70304 1-3/4"-70305

				
1/4"-70310 5/16"-70312 8.3mm-70328	3/8"-70313 7/16"-70314 1/2"-70315 9/16"-70316A 14mm-70316B 10mm-70329	5/8"-70317 3/4"-70318 7/8"-70319	1"-70320 1-3/16"-70321 1-1/4"-70322	1-3/8"-70323 1-1/2"-70324 1-3/4"-70325

	
5/8"-71141 3/4"-71142 7/8"-71143 1"-71144 1-1/4"-71145 1-3/8"-71146 1-1/2"-71147 1-3/4"-71148 2-3/8"- 8.3mm- 5/16"-	7/16"-1/2"-70384 14mm-9/16"- 5/8"-70384 3/4"-70385 7/8"-70385 1"-70386 1-1/4"-70387 1-3/16"- 1-3/8"-70387 1-1/2"-70389 1-3/4"-71121 8.3mm- 5/16"-

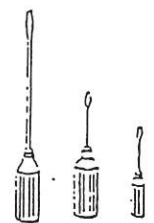
FIG. NO.	PART NO.	QTY	PART NAME
1	8132	1	ACCESSORY BOX
2	70141	5	BOBBIN (FOR SINGLE NEEDLE)
2	70141	10	BOBBIN (FOR TWIN NEEDLE)
3	8118	1	SCREW DRIVER (L)
4	8120	1	SCREW DRIVER (M)
5	8121	1	SCREW DRIVER (S)
6	1871	1	HEXAGON WRENCH (6 mm)
7	15571	1	HEXAGON WRENCH (4 mm)
8	15572	1	HEXAGON WRENCH (3 mm)
9	11969	1	HEXAGON WRENCH (2.5 mm)
10	10748	1	DOUBLE HEAD WRENCH
11	71005	1	OIL PAN
11	71059	1	OIL PAN (FOR WITH CLOTH PULLER "-R")
12	6055	6	NAIL
13	10942	1	SPOOL PIN
14	N3324	3	NEEDLE DY X 3 #24 (FOR SINGLE NEEDLE)
14	N3324	6	NEEDLE DY X 3 #24 (FOR TWIN NEEDLE)
15	8125	1	OILER
16	11193	1	OIL (L)
17	35254	1	THREAD STAND (2 CONES) (FOR SINGLE NEEDLE)
17	10947	1	THREAD STAND (3 CONES) (FOR TWIN NEEDLE)
19	70195	1	CHAIN (800 mm)
20	13079A	1	CHAIN (900 mm)
21	13094	2	PEDAL WITH STOP RINGS
22	11169	2	BED HINGE
23	6052	4	SCREW
24	11170	4	BED HINGE SCREW
25	71013	1	BOBBIN WINDER SET
26	-	1	SCREW DRIVER (CROSS)
27	6051-02	2	BED HINGE PLATE (FOR WITH CLOTH PULLER "-R")
28	6052	2	SCREW (FOR WITH CLOTH PULLER "-R")



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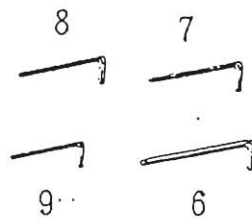
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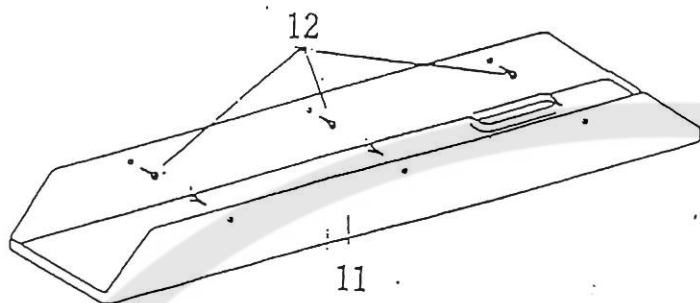


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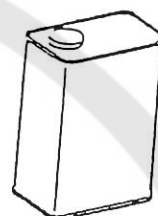
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15



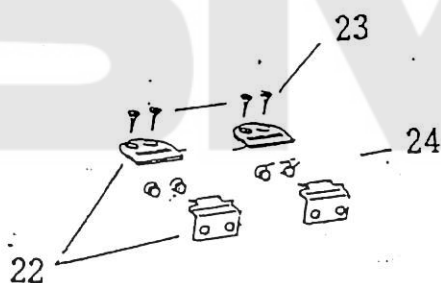
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19



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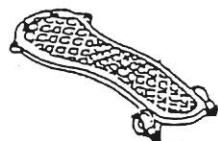
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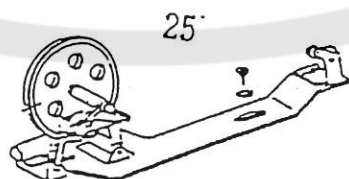
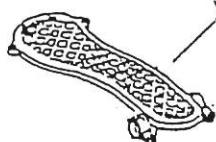


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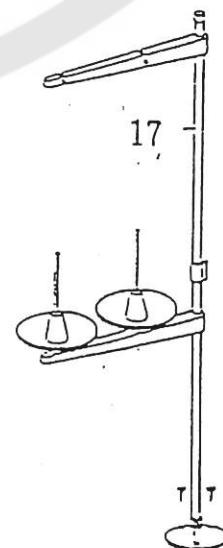
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25

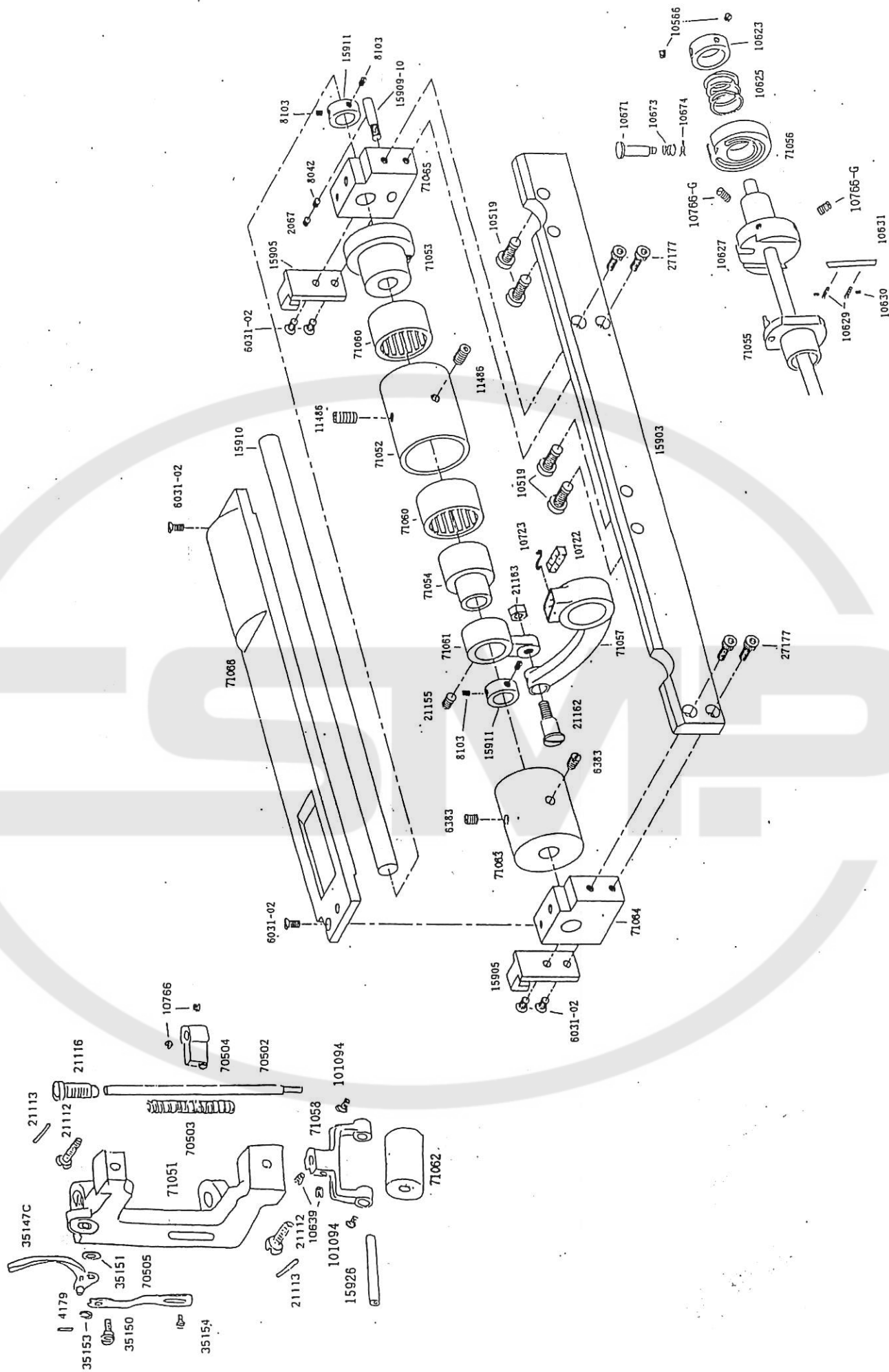


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プーラー用部品 PARTS FOR CLOTH PULLER





Part No. PB14103 (0306)



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