



329-00-2CD-10

329-00-2CD-12

n. 72
652290650

VARIANTE PER

VARIATION FOR

VARIANTE POUR

329-00-2CD-12



This spare parts catalogue is made up of two parts: in the first one, called "basic catalogue", all the details of most representative head are listed (the first head listed on the cover); the second one includes the details of the other main heads or derived ones, which are different from that of the basic catalogue.

The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue will you please note that:

1. all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong;
2. the references of the pictures of the parts making up the group are usually put in brackets.
In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign with which the whole group is indicated.

3. In the tables of the other heads there are listed all the parts not fitted on the head in the basic catalogue.

These tables are marked at the top right-hand corner with the symbol of the head which the table refers to.

The drawings in this group of tables show only the parts which are new or basically different from those fitted on the most representative head in the catalogue.

The parts which are represented only by the symbol but not illustrated keep the same figure number as the corresponding parts shown in the basic catalogue.

The parts which are common to all the heads in the catalogue are listed only in the first group of tables.

Parts marked "annulled part" are those not fitted on the head which the table refers to. When an assembly has been annulled only the assembly symbol is specified, but all the parts forming the assembly must also be considered annulled.

For each head the table for sewing parts is always repeated completely.

To make it easier to locate the parts, the reference numbers of all of those shown in the basic catalogue are listed together with the number of the table in which they are to be found.

NEEDLES

The needles are marked with system and size; the size indicates the average diameter in hundredths of a millimeter.

The system and size of the needle are shown on the packet as well as on the needle itself.

When ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order.

ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue.

Ce catalogue "pièces détachées" est formé de deux parties: la première appelée "catalogue base" comprend toutes les pièces montées sur la tête la plus significative (celle en tête de la liste de couverture), la seconde comprend toutes les pièces montées sur les autres têtes de base ou dérivées qui sont différentes de celle du "catalogue base".

Les têtes de base sont énumérées sur la couverture, en caractères plus grands que les têtes dérivées.

Lorsque l'on consulte le catalogue, se souvenir que:

1. Toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément.
2. Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque ceci n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier qui indique le groupe tout entier.

3. Dans les tables relatives aux autres têtes, nous avons indiqué toutes les pièces différentes de celles de tête du "catalogue base" ou qui ne sont pas montées sur ces dernières. Ces tables portent, en haut à droite, le symbole des têtes auxquelles elles se réfèrent (pour les dérivées, le symbole de la tête de laquelle elles dérivent est indiqué entre parenthèses).

Les dessins de ce groupe de tables représentent seulement les nouvelles pièces ou celles qui sont différentes des pièces montées sur la tête la plus significative du catalogue.

Les pièces indiquées par un symbole, mais qui ne sont pas illustrées, gardent le même numéro de dessin que celles correspondantes, illustrées sur le catalogue base.

Les pièces communes à toutes les têtes du catalogue, sont indiquées seulement dans le premier groupe de tables.

Les pièces définies comme "pièces annulées" sont celles qui ne sont pas montées sur la tête à laquelle se réfère la table. Dans le cas de l'annulation d'un groupe, nous indiquons seulement le symbole du groupe, mais toutes les pièces qui forment ce groupe sont annulées.

Pour chaque tête est toujours indiquée la table se référant aux organes de couture.

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées.

AIGUILLES

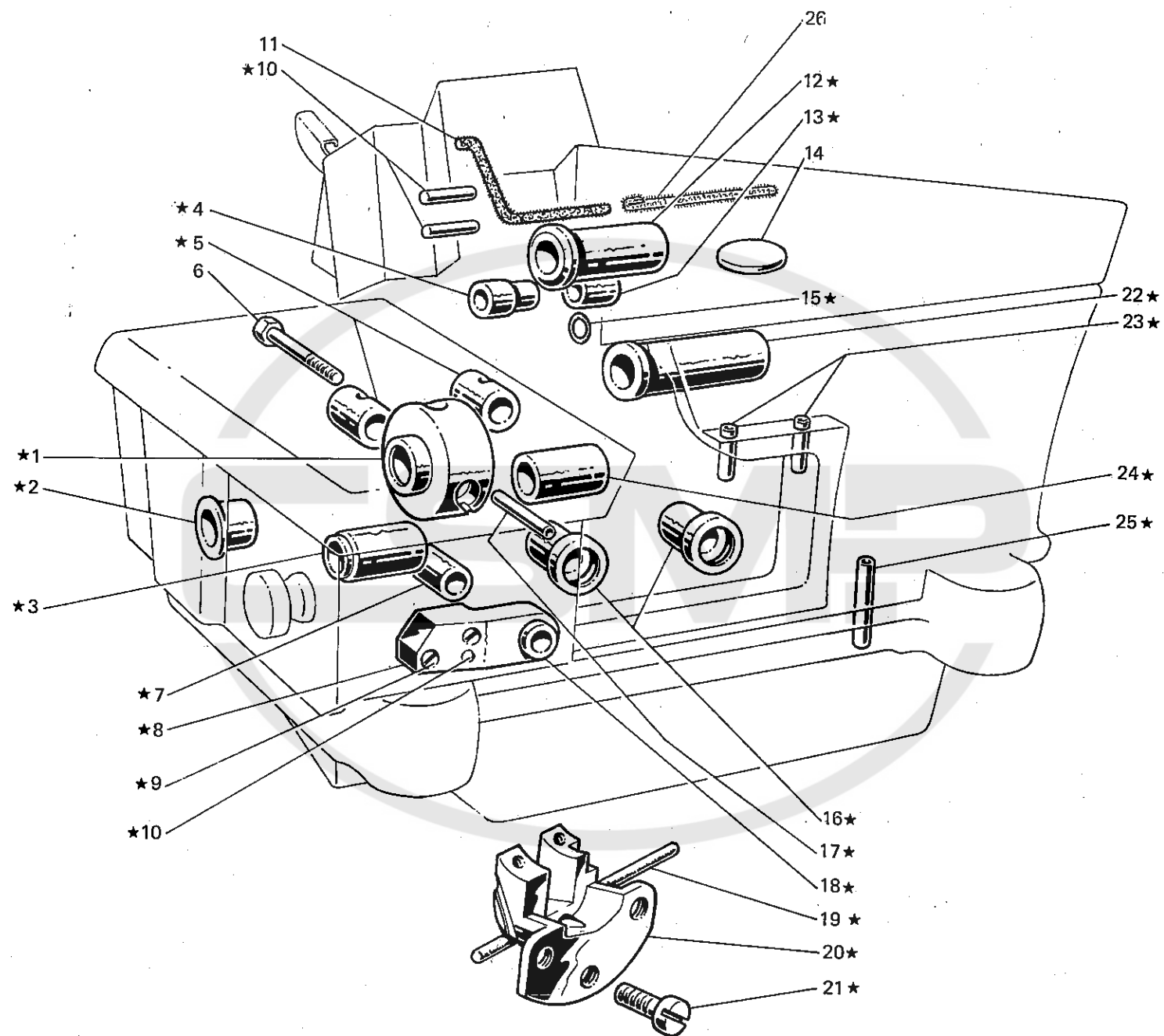
Les aiguilles se différencient par le système et la grosseur, laquelle indique le diamètre moyen exprimé en centièmes de millimètre.

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille.

Dans la commande, préciser, en plus du symbole, le système et la grosseur des aiguilles désirées. En cas de doute, joindre une aiguille comme modèle ou un sachet vide.

ATTENTION

Dans la commande de pièces détachées, indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue.



Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.
206747-0-01	4	206885-2-00	3	703210-0-00	9	721514-0-00	1	741539-0-00	4	765200-6-11	9	920114-0-10	17
206748-0-00	1	206886-0-00	9	703405-0-00	3	721525-0-00	5	741546-2-00	6	778202-0-00	7	920128-0-00	17
206750-0-00	12	206966-4-02	3	704009-4-00	15-16	722031-2-00	2	741559-2-00	4	778203-0-00	9-10	920230-0-00	17
206751-0-00	12	206974-0-00	5	704207-2-00	4	722063-2-00	1-3-5-12	741657-0-00	4	778208-0-00	9	920231-0-00	17
206752-0-00	12	207003-2-00	13	704314-2-00	6	722442-2-00	12	741682-0-00	3-4	778236-0-00	7	920232-2-00	17
206753-0-00	12	207004-2-00	13	704345-2-00	15-16	722471-2-00	11	741724-0-00	3	778242-0-00	2	920235-0-00	17
206754-0-00	4	207020-2-01	13	704346-2-00	15	722511-2-00	12	741745-2-00	6	778400-0-00	9	920236-0-00	17
206755-0-00	4	207091-4-00	6	704406-0-00	11	722905-2-00	15-16	741956-2-00	3-5	778401-0-00	7	920237-0-00	17
206756-0-01	3	207095-2-00	7	704409-0-00	11	722917-2-00	16	742068-2-00	15-16	778403-0-00	7	920241-0-00	17
206757-0-00	11	207096-2-00	7	704409-2-00	15-16	724032-0-00	6-9	742222-2-00	6	778405-0-00	7	920242-2-00	17
206758-0-00	11	207120-0-00	4	704424-2-00	15-16	724422-2-00	4	742457-2-00	11	778407-0-00	9	920245-4-00	17
206763-0-00	3	207122-0-00	4	704536-0-00	16	724895-2-00	3	742758-0-00	11	778408-0-00	8	920246-4-00	17
206764-0-00	3	207123-0-00	4	704808-0-00	6	727096-0-00	10	743243-2-00	7	778417-0-00	1-6	920490-0-10	17
206767-0-00	3	207124-4-00	4	704813-0-00	8-12	727203-0-00	5	743471-2-00	5	778421-0-00	8	990075-1-13	14
206768-0-00	3	207140-0-00	5	704829-0-00	6	727706-0-00	9	744332-2-00	6-9-10	778509-0-00	9	990176-0-10	14
206769-0-10	3	207167-2-00	5	704837-0-00	9	727884-0-00	6	744334-2-00	6-9-11	778520-0-00	10	990179-4-11	15-16
206770-0-00	3	207170-4-01	2	704841-0-00	6	729011-2-00	4	744530-0-00	8	778826-0-00	9	990180-0-10	14
206790-2-00	6	207171-0-00	2	704845-0-00	7	729013-2-00	17	744573-0-00	11	778828-0-00	9	990181-0-10	14
206794-0-00	6	207207-4-00	2	704847-0-00	7	729032-2-00	6	744621-0-00	6	778832-0-00	1	990183-0-12	14
206795-0-00	6	300006-0-11	4	705008-0-00	6	729051-2-00	6-10	744631-2-00	4	778835-0-00	11	990310-0-10	15-16
206796-0-00	6	300218-0-10	4	705013-0-00	4-8	730011-2-00	6	744654-2-00	3	778837-0-00	9	990311-0-10	15-16
206797-0-00	3	301586-0-10	9-10	705029-0-00	9-11	730023-2-00	3	744742-0-00	2	781310-0-30	13	990314-0-10	15-16
206798-0-00	6	700205-0-00	15-16	705201-0-00	6	733008-2-00	15-16-17	745001-0-00	9	788001-0-01	4	990316-0-10	15-16
206799-0-00	6	700206-0-00	17	705208-0-00	6	733503-0-00	4	745002-0-00	4-9	900201-0-10	15	990324-0-10	14
206803-2-00	6	700207-0-00	6	705230-0-00	6	733505-2-00	4-10	745002-0-00	4-9	900203-0-10	15-16	990325-0-10	14
206804-0-00	6	700208-0-00	8	705408-0-00	6	733507-0-00	12	745002-2-00	7	900204-0-10	15-16	990335-0-10	12
206812-0-00	4	700630-0-00	5	705975-0-00	3	733507-2-00	15-16	745114-0-00	10	900694-0-11	15-16	990474-0-11	14
206832-3-01	9	701004-0-00	6-12	705977-0-00	12	733508-4-00	15-16	745124-0-00	8	900918-0-00	15-16	990639-0-10	14
206833-4-01	9	701005-0-00	12	705982-0-00	2	733510-4-00	15-16	745125-2-00	6	900920-0-00	15-16	990685-0-10	14
206854-3-04	1	701006-0-00	1	720431-2-00	4	740035-0-00	17	745126-2-00	2	900925-4-01	15-16	990693-0-00	10
206856-0-00	1	701007-0-00	6	720464-4-00	15-16	740220-2-00	6	745168-0-00	7	900926-0-00	15-16	990981-0-00	15-16
206858-0-10	3	701032-0-00	12	720505-4-00	15-16	740230-2-00	2	745800-2-00	3-7-8-9	900927-0-00	15-16	990982-0-00	15-16
206860-0-00	5	701051-0-00	12	720545-4-00	15-16	741400-0-00	4	745803-2-00	4	900928-0-00	15-16	990983-0-00	15-16
206867-2-00	3	701104-0-00	12	720566-2-00	16	741403-0-00	2	745812-2-00	6-7-8-9	900929-0-01	15-16	990984-4-00	15-16
206868-0-01	3	701105-0-00	12	721424-2-00	4	741405-0-00	4-9		10-12	900931-0-00	15-16	990985-0-00	14
206871-4-01	6	701113-0-00	7-12	721435-2-00	3	741413-0-00	6	746007-2-00	2-3-10	901101-0-00	15-16	990986-4-00	15-16
206872-0-00	6	701116-0-00	5	721443-2-00	13	741413-2-00	13	746008-0-00	6	901102-0-00	15-16	991186-0-00	15-16
206873-0-00	4	701133-0-00	5	721464-2-00	10-12	741431-0-00	13	746020-2-00	10	901103-0-10	16	991186-1-00	15-16
206876-0-00	4	701151-0-00	12	721475-2-00	16	741453-2-00	10	746208-2-00	3	901104-0-00	16	991187-0-00	15
206880-2-02	3	702412-0-00	8	721484-2-00	12	741520-0-00	11	746402-2-00	15-16	901105-0-00	16	991188-0-00	16
206882-0-00	10	703007-0-00	5	721494-2-00	10-12	741535-0-00	4	746408-2-00	8	920103-0-10	17	991189-0-00	15-16
								746409-2-00	15-16	920105-0-10	17	991400-4-00	14
										920106-0-10	17	991415-0-00	14
										920113-0-10	17		

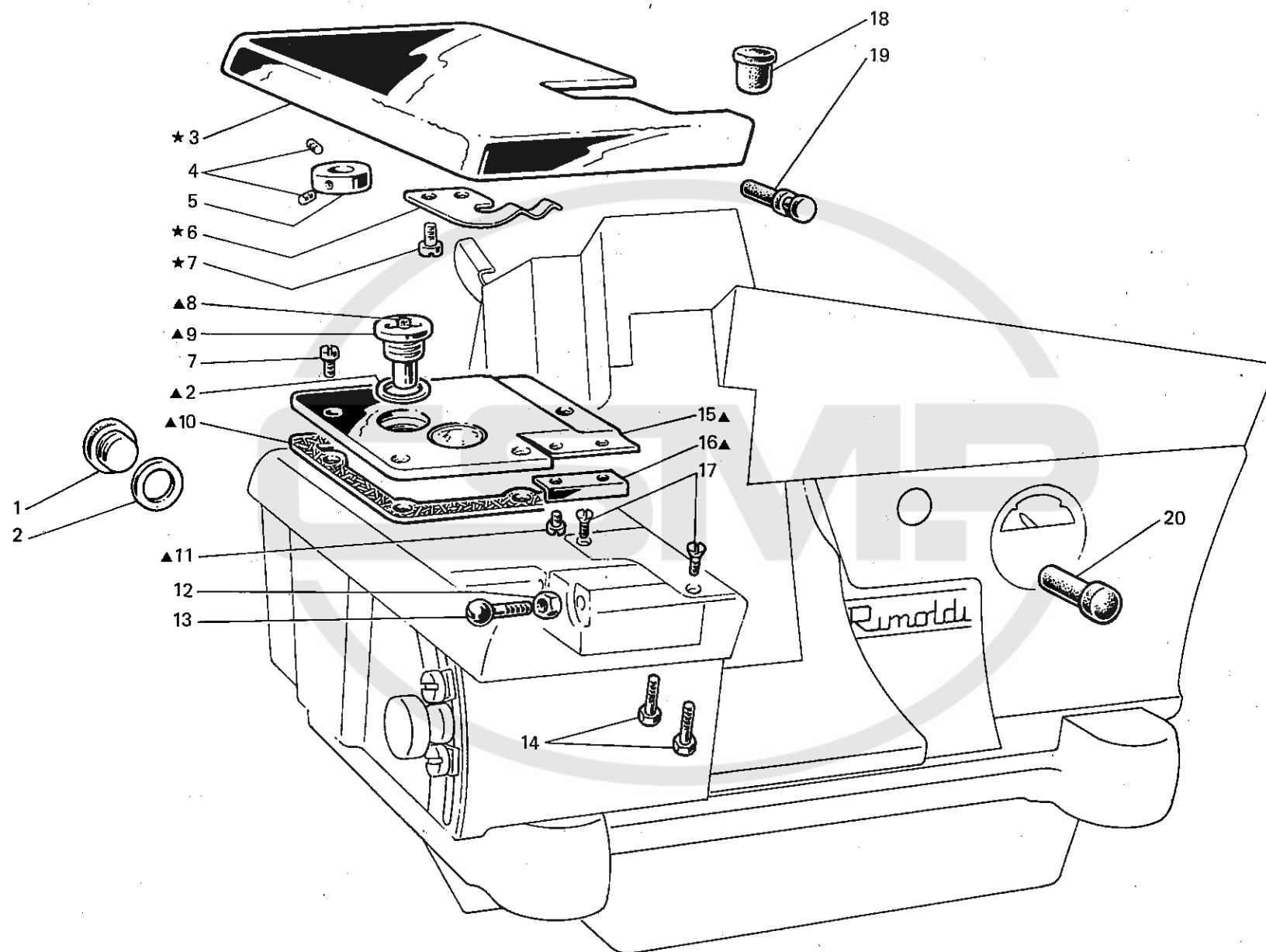
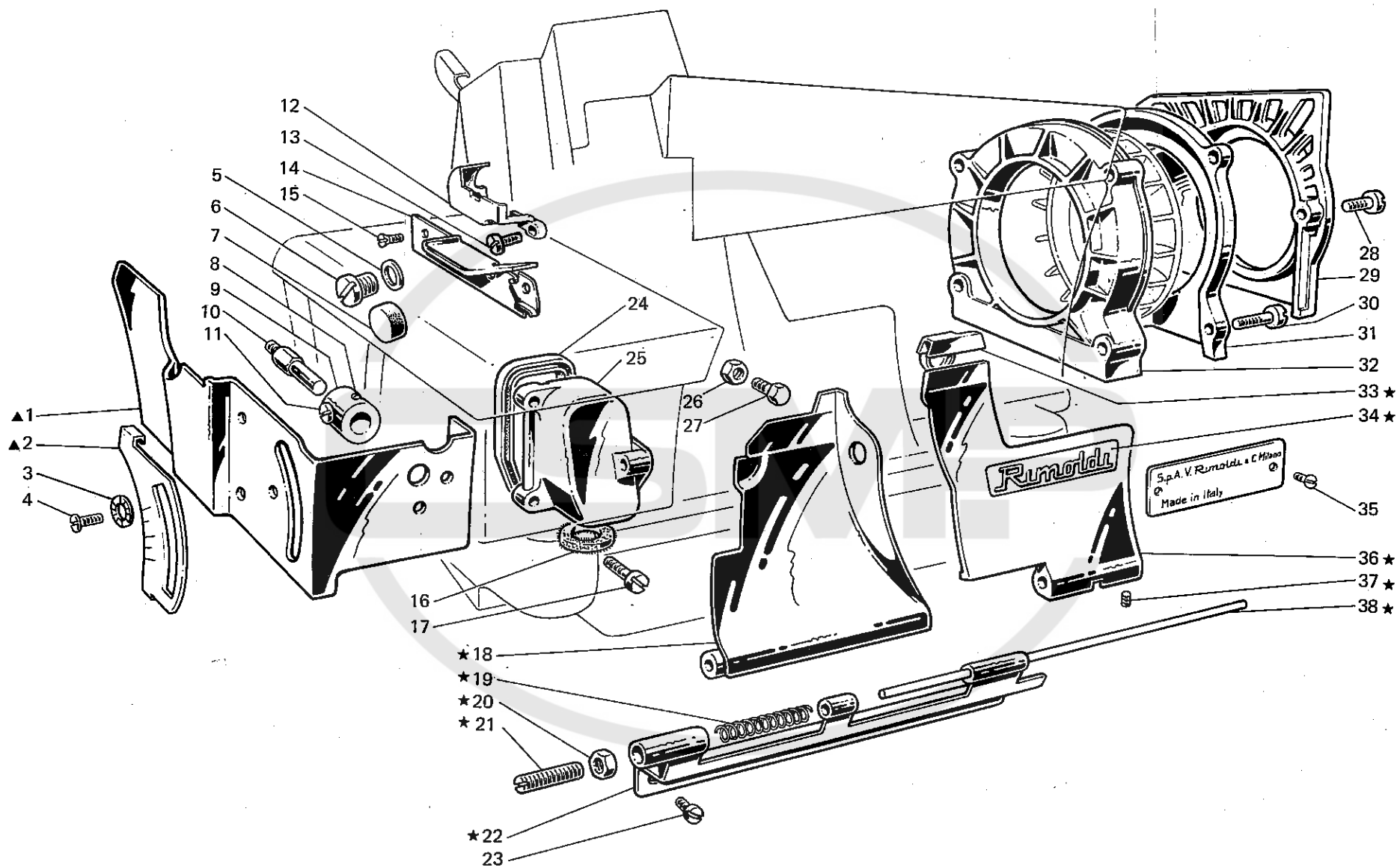


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	206854-3-04	1	base con bussole	base with bushes	base avec bauges		
1	206682-0-01	1	bussola intermedia	intermediary bush	bague intermédiaire		
2	206595-0-00	1	bussola sinistra	left bush	bague gauche		
3	204768-0-10	1	bussola	bush	bague		
4	206628-0-00	1	bussola	bush	bague		
5	206651-0-00	2	bussola posteriore	rear bush	bague arrière		
6	204798-0-30	1	vite	screw	vis		
7	204771-0-10	1	bussola	bush	bague		
8	206856-0-00	1	blocchetto	block	bloc		
9	721514-0-00	2	vite	screw	vis		
10	202371-0-10	3	spina	pin	goupille		
11	778832-0-00	1	stoppino	wick	mèche		
12	206538-0-00	1	bussola	bush	bague		
13	206629-0-00	1	bussola destra	right bush	bague droite		
14	206748-0-00	1	tappo ad espansione	plug	bouchon		
15	701006-0-00	2	anello di tenuta	retainer ring	bague d'étanchéité		
16	202065-0-20	2	bussola anteriore	front bush	bague avant		
17	204781-0-10	1	tubetto	pipe	tube		
18	204770-0-10	1	bussola	bush	bague		
19	206609-0-00	1	guarnizione	gasket	garniture		
20	206608-0-00	1	guida slitta	guide	guide		
21	722063-2-00	3	vite	screw	vis		
22	206539-0-00	1	bussola	bush	bague		
23	206740-0-00	2	passafilo	thread guide	passe-fils		
24	206594-0-00	1	bussola	bush	bague		
25	206296-0-00	1	tubetto scarico olio	pipe	tube		
26	778417-0-00	1	stoppino	wick	mèche		

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	207170-4-01	1	coperchio cinematismo compl.	cover assembly	couvercle complet		
★	206723-4-01	1	piano di lavoro completo	working plate assembly	plan de travail complet		
1	202026-0-10	1	tappo	plug	bouchon		
2	705982-0-00	2	guarnizione	gasket	garniture		
3	206722-2-01	1	piano di lavoro	working plate	plan de travail		
4	745126-2-00	2	vite	screw	vis		
5	202393-2-10	1	anello con viti	ring	anneau		
6	206716-0-00	1	molla	spring	ressort		
7	722031-2-00	7	vite	screw	vis		
8	778242-0-00	1	stoppino	wick	mèche		
9	207207-4-00	1	tappo carico olio con stopp.	oil filter plug with whick	bouchon de l'huile avec mèche		
10	206726-0-11	1	guarnizione	gasket	garniture		
11	741403-0-00	2	vite	screw	vis		
12	746007-2-00	1	dado	nut	écrou		
13	206715-0-00	1	vite testa sferica	screw	vis		
14	740230-2-00	2	vite per salva ago e spingi asola	screw for rear and front needle guard	vis pour protège-aiguille et pare-boucle		
15	206725-2-10	1	coperchio cinematismo	cover	couvercle		
16	207171-0-00	1	squadretta	bracket	équerre		
17	744742-0-00	2	vite per placca ago	screw for needle plate	vis pour plaque à aiguille		
18	206744-0-00	1	tampone	pad	tampon		
19	206534-0-00	1	tappo	plug	bouchon		
20	202398-0-10	1	tappo	plug	bouchon		



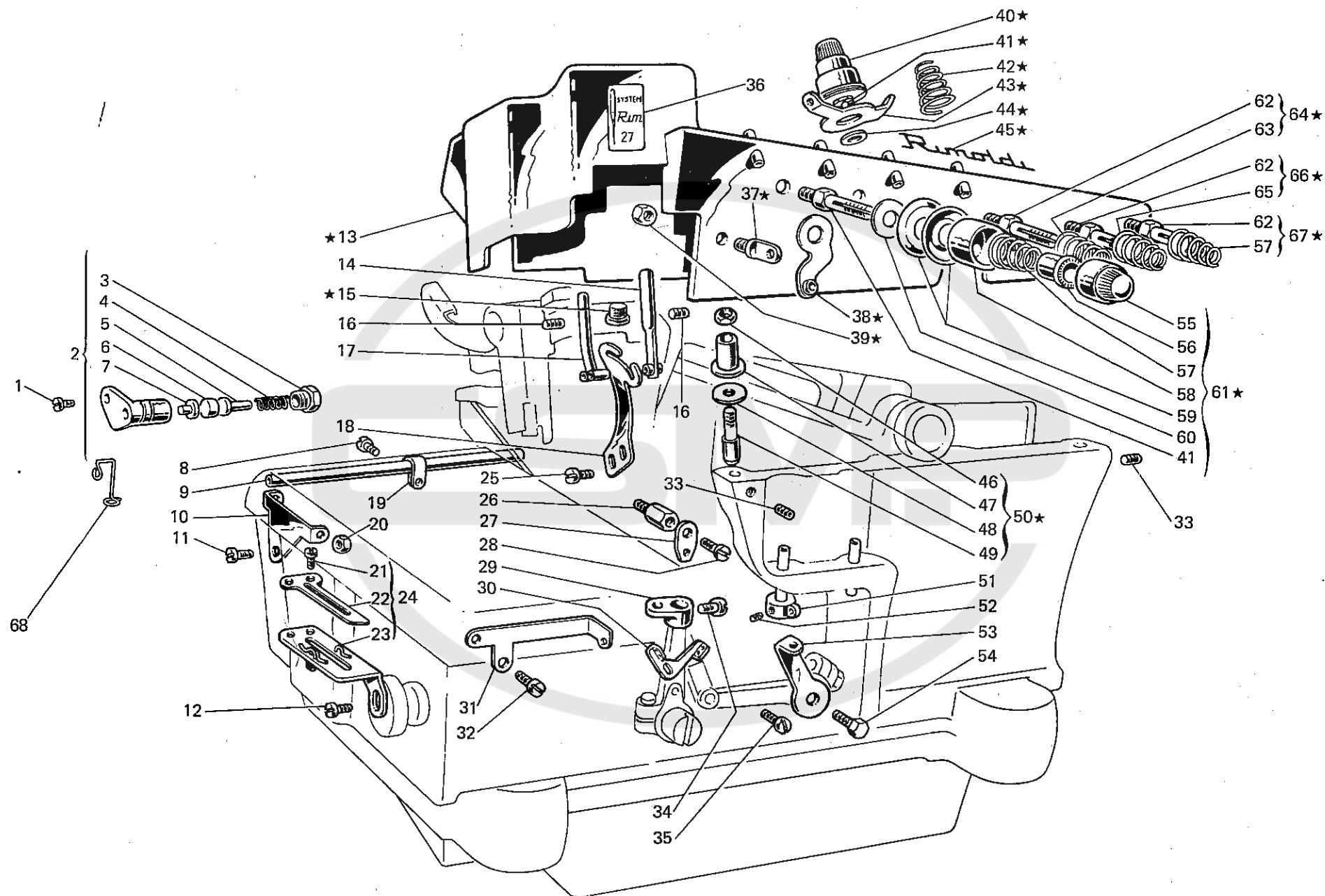


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	206966-4-02	1	carter laterale completo	side cover assembly	carter latéral complet		
★	206356-4-00	1	sportello anter. completo	front cover assembly	carter avant complet		
1	206880-2-02	1	carter laterale	side cover	carter latéral		
2	206797-0-00	1	piastrina	plate	plaque		
3	703405-0-00	4	rondella elastica	spring washer	rondelle élastique		
4	724895-2-00	4	vite	screw	vis		
5	705975-0-00	1	rondella in fibra	washer	rondelle		
6	202480-0-10	1	tappo	plug	bouchon		
7	202027-0-10	1	tappo	plug	bouchon		
8	730023-2-00	1	vite	screw	vis		
9	206734-2-00	1	morsetto fiss.carter later.	side cover clamp	collier fixation carter latéral		
10	206733-0-01	1	vite per carter laterale	screw	vis		
11	721435-2-00	1	vite	screw	vis		
12	206730-0-11	1	vaschetta recupero olio	oil sump	cuvette-huile		
13	741956-2-00	1	vite	screw	vis		
14	206735-0-00	1	carterino para olio	oil retainer	carter protection-huile		
15	744654-2-00	3	vite	screw	vis		
16	206868-0-01	1	filtro	filter	filtre		
17	741682-0-00	2	vite	screw	vis		
18	206885-2-00	1	sportello scorrevole	sliding cover	carter coulissant		
19	206768-0-00	1	molla	spring	ressort		
20	746208-2-00	1	dado	nut	écrou		
21	206769-0-10	1	vite di regolazione	adjusting screw	vid de réglage		
22	206756-0-01	1	cerniera	clamp	charnière		
23	741724-0-00	4	vite	screw	vis		
24	206858-0-10	1	guarnizione	gasket	garniture		
25	206867-2-00	1	carterino con guarnizioni	cover	carter		
26	746007-2-00	1	dado	nut	écrou		
27	202214-0-10	1	vite	screw	vis		
28	722063-2-00	2	vite per coperchio	screw	cover		
29	206685-0-00	1	coperchio cinghia	cover	couvercle		
30	202484-0-10	4	vite	screw	vis		
31	206687-2-00	1	coperchio coclea	scroll cover	couvercle palier		
32	206688-0-00	1	coclea per ventola	scroll	palier		
33	206764-0-00	1	zoccolo	block	socle		
34	206770-0-00	1	targhetta Rimoldi	Rimoldi plate	plaque Rimoldi		
35	202165-0-10	2	vite	screw	vis		
36	206763-0-00	1	sportello ribaltabile	tipping cover	porte amovible		
37	745800-2-00	1	vite	screw	vis		
38	206767-0-00	1	perno	pin	pivot		

Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo base", comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non fornibili scolti non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti delle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrative richiamano i singoli pezzi sono affiancati dallo stesso segno particolare, con cui è indicato l'intero gruppo.
3. Sulle tavole relative alle altre teste sono elencati tutti i particolari diversi o non montati sulla testa del Catalogo Base. Dette tavole portano in alto a destra il simbolo della testa cui si riferiscono (con indicato fra parentesi - nel caso di derivata - il simbolo della testa da cui deriva).
I disegni di questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.
I particolari richiamati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.
I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole.
I particolari definiti come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene indicato soltanto il simbolo del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.

Per ogni testa viene sempre riportata interamente la tavola relativa agli organi di cucitura

Per facilitare la ricerca viene riportato l'indice numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola in cui gli stessi sono richiamati.

AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza, la quale indica il diametro medio espresso in centesimi di millimetro.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso.

Nelle ordinazioni precisare, oltre il simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio, allegare, un ago campione o una bustina vuota.

AVVERTENZA

Nella richiesta di parti di ricambio citare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.	Part. N.	Tav. N.
100620-2-10	6	202408-0-10	6	204747-0-10	4	205021-0-10	10	206530-4-00	9	206595-0-00	1	206666-0-00	12
200490-0-00	6	202412-0-10	6	204750-0-10	4	205024-0-10	11	206531-0-00	9	206598-3-00	6	206667-0-00	12
201128-0-10	7	202413-0-11	13	204755-2-10	8	205025-0-00	13	206532-0-00	6	206599-0-01	6	206669-2-02	12
201358-0-10	6	202468-0-10	8	204756-0-10	4	205042-0-11	10	206533-0-00	9	206603-0-10	6	206679-0-00	5
201610-0-01	6	202473-0-11	6	204757-0-11	5	205049-0-10	4	206534-0-00	2	206605-0-01	6	206682-0-01	1
202026-0-10	2	202475-0-10	6	204759-2-10	4	205051-4-11	4	206535-0-00	4	206606-2-00	6-9	206683-0-00	5
202027-0-10	3	202478-0-10	6	204760-4-10	4	205052-2-12	4	206538-0-00	1	206608-0-00	1	206684-0-00	5
202032-0-11	6	202480-0-10	3	204761-0-10	4	205059-0-10	13	206539-0-00	1	206609-0-00	1	206685-0-00	3
202033-0-10	6	202484-0-10	3	204762-0-11	8	205060-0-10	13	206540-2-00	9	206613-0-00	6	206686-0-00	7
202047-2-10	6	202487-0-10	8	204764-3-10	8	205064-0-10	13	206543-0-01	5	206614-2-00	6	206687-2-00	3
202062-2-10	7	202488-0-10	6	204768-0-10	1	205065-0-10	13	206544-0-00	5	206615-4-00	6	206688-0-00	3
202063-0-10	6	202489-0-10	6	204769-0-10	8	205118-3-12	13	206545-0-00	12	206617-0-00	6	206689-0-00	5
202065-0-20	1	202490-0-10	6	204770-0-10	1	205125-0-00	13	206546-0-00	6	206618-0-10	6	206690-2-00	5
202071-2-10	7	202492-0-10	5	204771-0-10	1	206257-4-01	4	206549-2-00	5	206619-0-00	6	206692-0-00	5
202086-0-10	7	220529-0-10	10	204773-2-10	8	206296-0-00	1	206550-4-02	12	206620-0-00	10	206693-0-00	5
202092-0-10	13	202539-4-00	5	204776-0-10	8	206317-3-10	4	206554-0-01	12	206621-0-00	10	206695-0-00	7
202110-0-10	10	202556-0-00	4	204778-3-10	8	206340-4-00	4	206555-0-01	12	206622-0-00	10	206697-4-01	5
202128-0-10	11	202558-2-00	4	204781-0-10	1	206341-4-00	4	206556-0-01	5	206623-2-11	10	206699-0-01	5
202129-0-10	11	202609-0-10	13	204787-0-10	8	206342-4-00	4	206557-0-00	12	206625-0-00	10	206701-2-01	5
202130-0-11	11	202681-0-10	4	204789-0-10	8	206343-4-00	4	206559-0-00	12	206626-3-00	10	206704-4-01	5
202131-0-10	11	202683-0-10	4	204798-0-30	1	206346-4-00	4	206560-0-10	12	206628-0-00	1	206708-0-00	5
202154-0-11	9	202720-0-00	7	204799-0-10	11	206356-4-00	3	206564-0-00	12	206629-0-00	1	206711-0-00	4
202165-0-10	3	203187-0-10	10	204800-0-10	8	206386-4-00	7	206565-0-00	12	206630-2-01	10	206713-2-00	4
202194-0-10	10	203457-0-10	4	204855-4-10	8	206410-3-00	7	206566-0-00	12	206632-2-00	10	206714-2-00	4
202214-0-10	3-10	203630-0-10	4	204860-4-10	11	206415-4-00	7	206567-0-00	12	206633-0-10	10	206715-0-00	2
202225-0-11	4	203759-0-10	13	204861-0-10	13	206431-4-02	9	206568-0-01	12	206634-0-00	10	206716-0-00	2
202227-0-10	4	203783-0-10	13	204862-4-10	13	206447-4-10	10	206569-0-00	12	206635-0-00	10	206722-2-01	2
202228-0-10	4	204033-0-10	13	204863-0-10	13	206452-4-00	7	206570-0-01	12	206636-0-00	10	206723-4-01	2
202229-0-10	4	204122-0-10	5	204869-0-11	13	206453-4-00	7	206572-4-00	11	206637-0-00	10	206725-2-10	2
202256-0-10	4	204659-0-10	8	204878-0-11	13	206506-0-00	9	206574-2-00	11	206638-4-00	10	206726-0-11	2
202257-0-10	4	204671-2-11	8	204889-0-10	13	206507-0-00	5	206578-2-00	5	206639-0-00	10	206730-0-11	3
202258-0-10	4	204674-3-10	8	204894-0-11	13	206508-0-00	5	206580-2-00	6	206640-0-10	10	206733-0-01	3
202260-0-10	4	204676-0-11	13	204895-0-10	13	206509-3-10	12	206582-3-00	6	206642-0-00	10-12	206734-2-00	3
202282-0-10	4	204681-0-10	11	204905-0-10	13	206510-4-03	12	206583-0-00	6	206643-0-00	7	206735-0-00	3
202352-2-11	5	204684-2-11	11	204911-0-10	4	206514-0-00	9	206584-2-00	6	206644-2-00	10	206736-2-10	12
202371-0-10	1	204687-0-10	11	204913-0-10	8	206515-0-01	9	206586-0-01	6	206645-4-00	7	206739-0-00	12
202385-0-10	6	204691-0-10	11	204947-0-10	13	206518-0-00	9	206587-0-01	6	206651-0-00	1	206740-0-00	1
202386-0-10	5	204693-0-11	13	205007-0-10	13	206521-0-00	9	206588-0-00	6	206652-2-00	7	206742-4-10	12
202391-0-11	10	204699-0-11	11	205009-2-11	13	206522-3-02	9	206592-3-00	6	206658-2-02	7	206743-3-00	12
202393-2-10	2	204700-0-10	8	205011-0-10	13	206525-3-00	9	206593-0-00	6	206659-2-01	7	206744-0-00	2
202398-0-10	2	204704-0-10	4	205013-2-11	13	206529-4-01	9	206594-0-00	1	206665-2-00	12	206746-0-10	4

SIMBOLO SYMBOL SYMBOLE	CARATTERISTICHE TESTE	MACHINE HEAD FEATURES	CARACTERISTIQUES TETES
329-00-2CD-10	Per eseguire cuciture di assemblaggio su tessuti rigidi pesantissimi come blue-jeans, abiti da lavoro ecc. Dotata di piedino speciale con slitta lunga e di griffe con scanalature longitudinali. Velocità max. 6500 g/1' - N. punti per poll. 7 ÷ 20	For assembly seaming on extra heavy fabrics such as denim, overalls, etc. Fitted with special presserfoot with long slide and feed dogs with longwise grooves. Max speed 6500 r.p.m. - Stitch per inch. 7 ÷ 20	Elle exécute des coutures d'assemblage sur des tissus très épais (blue-jeans, bleus de travail, etc.). Equipée de pied-presseur spécial avec semelle longue et de griffes avec rainures longitudinales. Vitesse max 6500 t.p.m. - N. points par pouce 7 ÷ 20
329-00-2CD-12	Come la 329-00-2CD-10 ma per tessuti medi pesanti. Velocità max 6500 g/1' - N. punti per poll. 7 ÷ 20	Same as 329-00-2CD-10, but for medium-heavy fabrics. Max speed 6500 r.p.m. - Stitch per inch. 7 ÷ 20	Comme la 329-00-2CD-10 mais pour tissus moyens-épais. Vitesse max 6500 t.p.m. - N. points par pouce 7 ÷ 20

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	206257-4-01	1	coperchio superiore compl.	upper cover assembly	couvercle supérieur complet		
1	741535-0-00	1	vite	screw	vis		
2	205051-4-11	1	pressafilo completo	thread presser assembly	presse-fil complet		
3	202260-0-10	1	tappo filettato	plug	bouchon		
4	202257-0-10	1	molla	spring	ressort		
5	202258-0-10	1	pernetto	pin	pivot		
6	205049-0-10	1	pastiglia	plug	bouchon		
7	202256-0-10	1	pernetto	pin	pivot		
8	741559-2-00	1	vite	screw	vis		
9	204704-0-10	1	tubetto	pipe	tube		
10	204747-0-10	1	passafilo	thread guide	passe-fil		
11	724422-2-00	1	vite	screw	vis		
12	721424-2-00	2	vite	screw	vis		
13	206317-3-10	1	coperchio con passafili	cover with thread guide	couvercle avec passe-fil		
14	206714-2-00	1	passafilo	thread guide	passe-fils		
15	206746-0-10	2	tampone	pad	tampon		
16	729011-2-00	2	vite	screw	vis		
17	205052-2-12	1	passafilo per ago	needle thread guide	passe-fil de l'aiguille		
18	206535-0-00	1	tendifilo per ago	needle thread tension	tendeur du fil aiguille		
19	204756-0-10	1	fascetta	collar	bride		
20	733505-2-00	1	dado	nut	écrou		
21	741405-0-00	2	vite	screw	vis		
22	204761-0-10	1	molla	spring	ressort		
23	204759-2-10	1	mensola con spina	plate with pin	plaque avec goupille		
24	204760-4-10	1	mensola completa	plate assembly	plaque complète		
25	741539-0-00	2	vite	screw	vis		
26	206755-0-00	1	colonnina per passafilo	threaded tube	tube pour passe-fil		
27	206812-0-00	1	passafilo crochet	looper thread guide	passe-fil crochet		
28	744631-2-00	1	vite	screw	vis		
29	204750-0-10	1	squadretta	bracket	équerre		
30	204911-0-10	1	passafilo	thread guide	passe-fil		
31	206876-0-00	1	passafilo	thread guide	passe-fil		
32	741682-0-00	1	vite	screw	vis		
33	745803-2-00	3	vite	screw	vis		
34	741400-0-00	1	vite	screw	vis		
35	741657-0-00	1	vite	screw	vis		
36	788001-0-01	1	decalcomania sist.aghi Rim27	needle Rim27 syst.decalcomania	décalcomanie syst.aiguille Rim27		
37	206711-0-00	3	passafilo	thread guide	passe-fil		
38	206713-2-00	1	passafilo	thread guide	passe-fil		
39	733503-0-00	3	dado	nut	écrou		
40	206340-4-00	1	tensione compl. con fig.41-42	tension assembly with fig.41-42	tension compl.avec fig.41-42		
41	202225-0-11	2	perno per tensione fig.40-61	pin for tension fig.40-61	pivot pour tension fig.40-61		
42	203457-0-10	1	molla per tensione fig.40	spring for tension fig. 40	ressort pour tension fig. 40		
43	203630-0-10	1	passafilo	thread guide	passe-fil		
44	705013-0-00	1	rondella	washer	rondelle		
45	300006-0-11	1	decalcomania	decalcomania	décalcomanie		
46	207123-0-00	3	dado	nut	écrou		
47	207122-0-00	3	bussola in gomma	bush	bague		
48	704207-2-00	3	rondella	washer	rondelle		

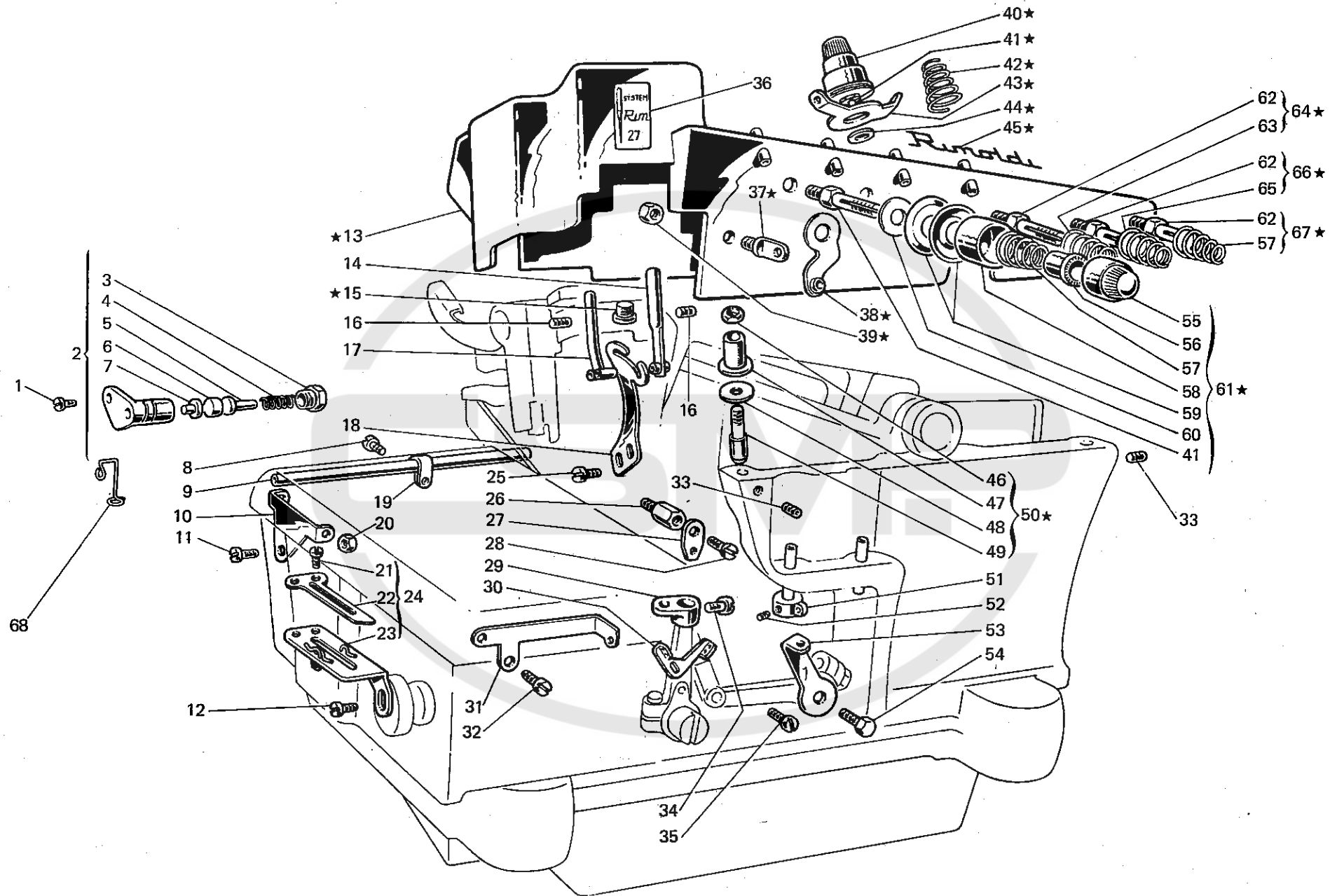
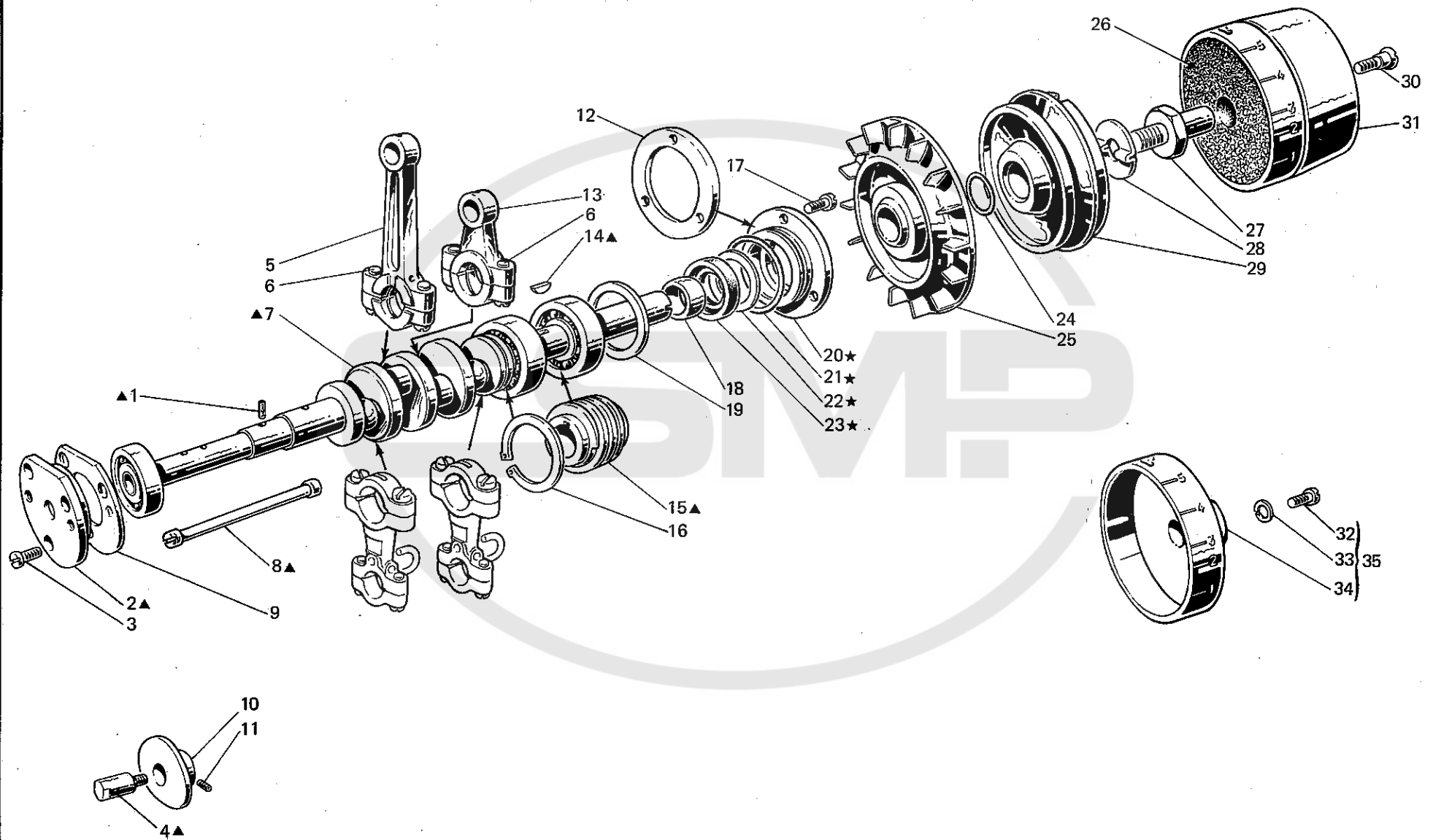


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
49	207120-0-00	3	spina	pin		goupille	
50	207124-4-00	3	spina per coperchio superiore	pin for upper cover		goupille pour couvercle sup.	
51	202282-0-10	1	passafilo	thread guide		passe-fil	
52	745002-0-00	1	vite	screw		vis	
53	202683-0-10	1	tendifilo crochet	thread take-up		tendeur du fil crochet	
54	720431-2-00	1	vite	screw		vis	
55	202558-2-00	5	pomolo	knob		pommeau	
56	202229-0-10	5	bussola	bush		bague	
57	202227-0-10	2	molla	spring		ressort	
58	202556-0-00	5	scodellino	cup		cuvette	
59	300218-0-10	10	disco	disc		disque	
60	206754-0-00	5	rondella	washer		rondelle	
61	206346-4-00	1	tensione completa	tension assembly		tension complète	
62	206747-0-01	3	perno per tensione completa	pin for tension assembly		pivot pour tension complète	
63	202228-0-10	1	molla per tensione completa	spring for tension assembly		ressort pour tension complète	
64	206342-4-00	1	tensione completa	tension assembly		tension complète	
65	202681-0-10	1	molla per tensione completa	spring for tension assembly		ressort pour tension complète	
66	206343-4-00	1	tensione completa	tension assembly		tension complète	
67	206341-4-00	1	tensione completa	tension assembly		tension complète	
68	206873-0-00	1	guida filo	thread guide		guide-fil	



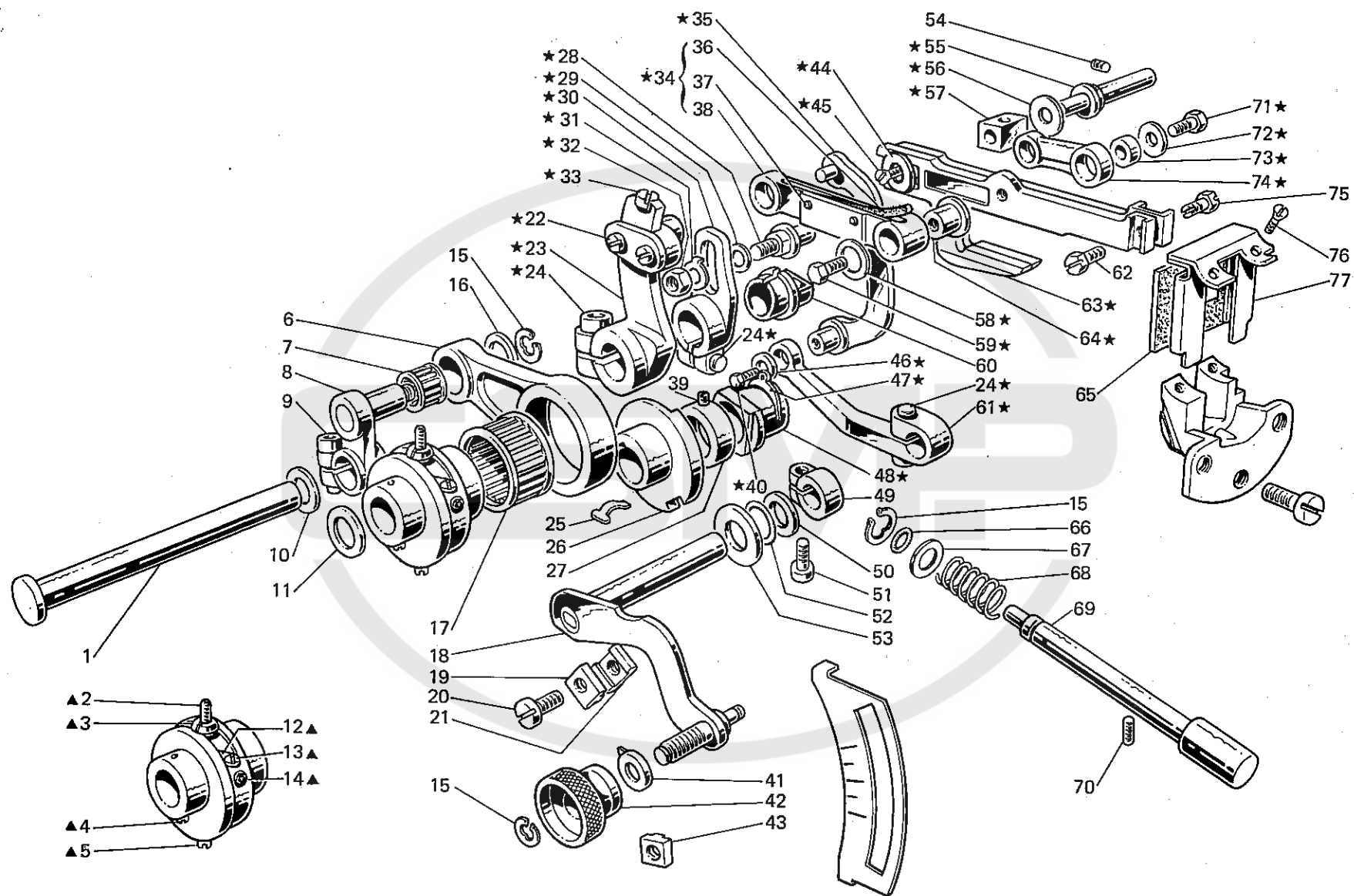


Fig. N. Abb. N.	Part. N. Piecce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	206704-4-01	1	albero princ.con cuscinetti	main shaft	arbre principale		
★	206697-4-01	1	gruppo flangia con anelli	flange with ring assembly	groupe flasque avec bague		
1	206708-0-00	1	stoppino	wick	mèche		
2	206860-0-00	1	flangia sinistra	left flange	flasque gauche		
3	741956-2-00	3	vite	screw	vis		
4	204757-0-11	1	perno porta camma	pin	pivot		
5	206549-2-00	1	biella albero sup.con vite	connecting rod with screw	bielle arbre sup.avec vis		
6	743471-2-00	4	vite	screw	vis		
7	206701-2-01	1	albero principale	main shaft	arbre principale		
8	206974-0-00	1	limitatore olio	oil limiter	limitateur d'huile		
9	206543-0-01	1	guarnizione	gasket	garniture		
10	207167-2-00	1	camma tendifilo con viti	thread guide with screws	came tendeur du fil avec vis		
11	727203-0-00	2	vite	screw	vis		
12	206544-0-00	1	guarnizione	gasket	garniture		
13	206578-2-00	1	biella com.alb.colt.super.	connecting rod for upper knife	bielle comm.arbre couteau sup.		
14	204122-0-10	1	chiavetta	key	clavette		
15	206556-0-01	1	vite senza fine	worm screw	vis sans fin		
16	202386-0-10	1	anello elastico	spring ring	anneau ressort		
17	722063-2-00	3	vite	screw	vis		
18	206692-0-00	1	distanziale albero principale	spacer	entretoise		
19	206689-0-00	1	anello compensazione	ring	anneau		
20	206699-0-01	1	flangia	flange	flasque		
21	701133-0-00	1	anello di tenuta	circlip	circlip		
22	206693-0-00	1	rondella	washer	rondelle		
23	700630-0-00	1	anello di tenuta	circlip	circlip		
24	701116-0-00	1	anello di tenuta	circlip	circlip		
25	206690-2-00	1	ventola di raffreddamento	cooling fan	ventilateur		
26	206507-0-00	1	tampone per volantino	pad	tampon		
27	206683-0-00	1	perno volantino	pin	pivot		
28	206684-0-00	1	chiavetta albero principale	key	clavette		
29	206508-0-00	1	volantino	pulley	volant		
30	202492-0-10	1	vite	screw	vis		
31	206679-0-00	1	coperchio volantino	pulley cover	couvercle volant		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
29	207140-0-00	1	volantino	pulley	volant		
32	721525-0-00	1	vite	screw	vis		
33	703007-0-00	1	rondella	washer	rondelle		
34	202352-2-11	1	calotta volantino	handwheel cover	couvercle volant		
35	202539-4-00	1	calotta vol.per Quick-Stop	handwheel cover for Quick-Stop	couvercle volant pour Quick-Stop		

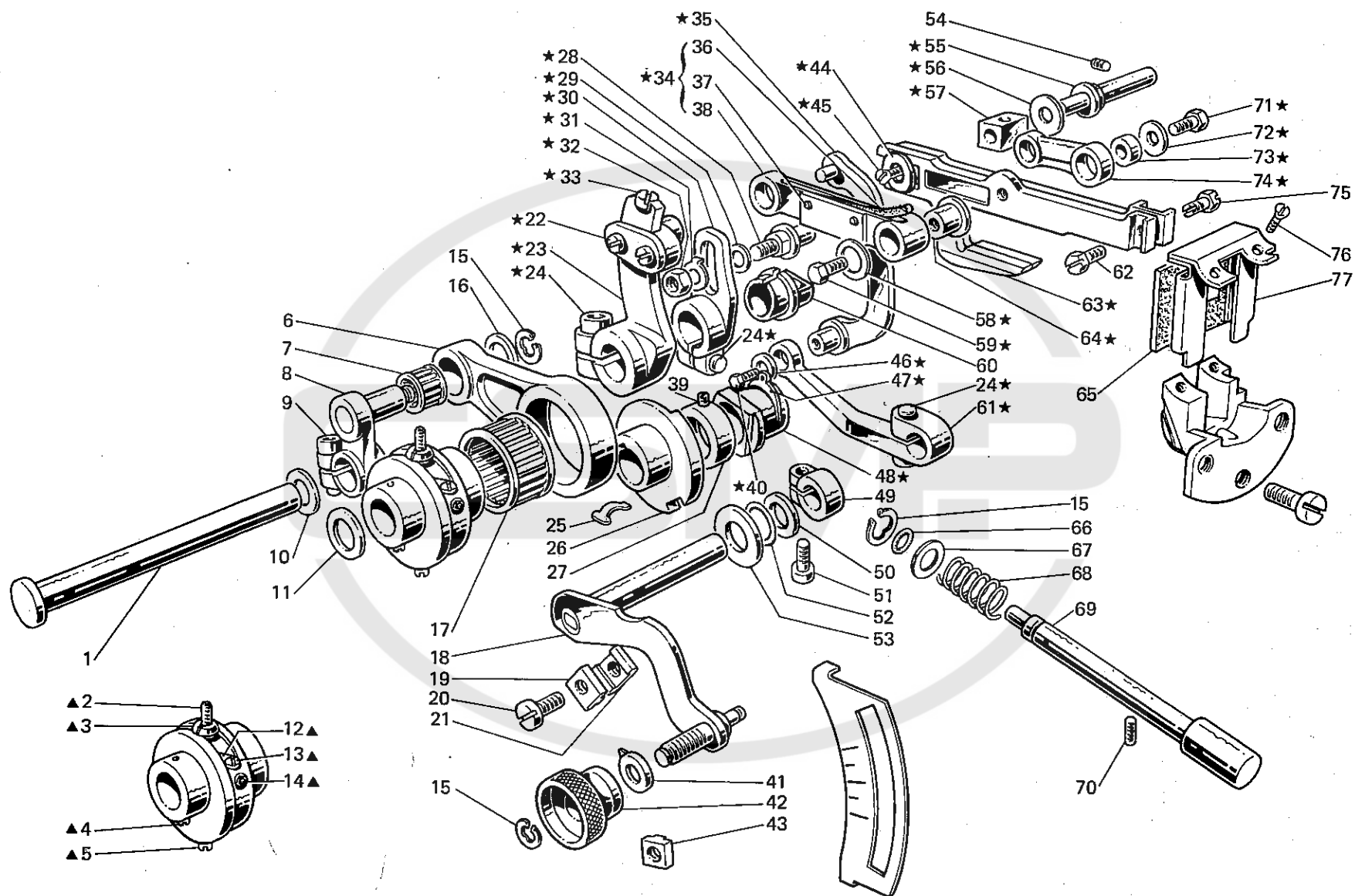


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	207091-4-00	1	gruppo comando griffe	feed dog control assembly		groupe commande griffe	
▲	206871-4-01	1	gruppo eccen.regol.trasp.	eccentric group		groupe excentrique	
1	206593-0-00	1	contralbero trasporto	transport countershaft		axe transport	
2	729051-2-00	1	vite	screw		vis	
3	206603-0-10	1	fermo eccentrico	eccentric retainer		pièce blocage excentrique	
4	745125-2-00	1	vite	screw		vis	
5	727884-0-00	1	vite	screw		vis	
6	206599-0-01	1	biella comando trasporto	transport connecting rod control		bielle commande transport	
7	201358-0-10	1	gabbia a rullini	needle cage		cage à aiguille	
8	206598-3-00	1	braccio a manovella con vite	wonnecting rod with screw		bras à manivelle avec vis	
9	744334-2-00	1	vite	screw		vis	
10	704841-0-00	1	rondella	washer		rondelle	
11	206532-0-00	1	rondella	washer		rondelle	
12	202412-0-10	1	lardone	gib		lardon	
13	202473-0-11	2	vite	screw		vis	
14	730011-2-00	2	vite	screw		vis	
15	700207-0-00	3	anello elastico	spring ring		anneau ressort	
16	206546-0-00	1	rondella	washer		rondelle	
17	202385-0-10	1	gabbia a rullini	needle cage		cage à aiguilles	
18	206790-2-00	1	leva comando slitta	lever		levier	
19	206799-0-00	1	arresto regolabile esterno	external retainer		butée réglable externe	
20	742222-2-00	2	vite	screw		vis	
21	206795-0-00	2	arresto regolabile interno	internal retainer		butée réglable interne	
22	741546-2-00	2	vite	screw		vis	
23	206592-3-00	1	manovella trasporto con viti	transport crank with screws		manivelle trnsport avec vis	
24	744332-2-00	3	vite	screw		vis	
25	206872-0-00	1	molla	spring		ressort	
26	206605-0-01	1	eccentrico	eccentric		excentrique	
27	206606-2-00	1	anello di rasamento	shim		bague	
28	202063-0-10	1	spina	pin		goupille	
29	704808-0-00	1	rondella	washer		rondelle	
30	206584-2-00	1	braccio manovella	connecting rod		bras à manivelle	
31	206580-2-00	1	rondella con spina	washer with pin		rondelle avec pivot	
32	746008-0-00	1	dado	nut		écrou	
33	741413-0-00	1	vite	screw		vis	
34	206615-4-00	1	biellino completo	connecting rod assembly		bielle complète	
35	202047-2-10	1	leva	lever		levier	
36	778417-0-00	1	stoppino	wick		mèche	
37	200490-0-00	2	spillo	pin		goupille	
38	206587-0-01	1	biellino	connecting rod		bielle	
39	745812-2-00	2	vite	screw		vis	
40	740220-2-00	1	vite	screw		vis	
41	206796-0-00	1	indice rapporto differ.	differential index		indice différentiel	
42	206798-0-00	1	bottono rapp.differenziale	differential button		bouton différentiel	
43	206794-0-00	1	arresto regolabile esterno	external retainer		butée réglable externe	
44	202475-0-10	1	rondella	washer		rondelle	
45	724032-0-00	1	vite	screw		vis	
46	705201-0-00	1	rondella	washer		rondelle	
47	201610-0-01	1	anello elastico	spring ring		anneau ressort	

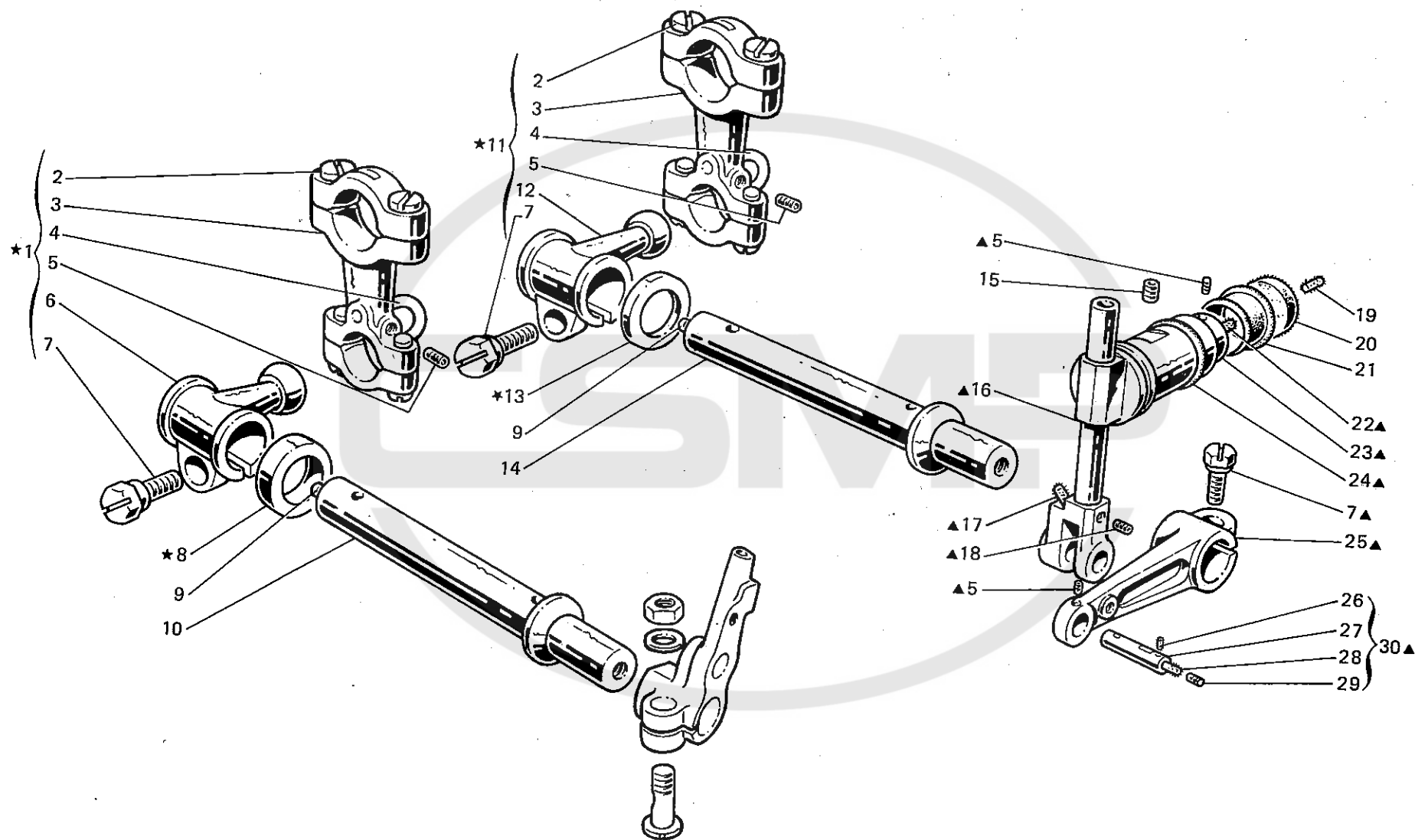


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPCION
48	206617-0-00	1	blocchetto	block	bloc	collier de serrage avec vis
49	100620-2-10	1	morsetto con vite	clamp with screws	collier de serrage avec vis	
50	704829-0-00	1	rondella	washer	rondelle	
51	741745-2-00	1	vite	screw	vis	
52	701007-0-00	1	anello di tenuta	circlip	circlip	
53	705230-0-00	1	rondella	washer	rondelle	
54	202478-0-10	1	vite	screw	vis	
55	206613-0-00	1	perno eccentrico	eccentric pin	pivot excentrique	
56	705408-0-00	1	rondella	washer	rondelle	
57	202033-0-10	1	blocchetto	block	bloc	
58	705008-0-00	1	rondella	washer	rondelle	
59	206588-0-00	1	vite	screw	vis	
60	206619-0-00	1	vaschetta olio	oil sump	cuvette huile	
61	206614-2-00	1	braccio regol.differenz.	differential arm	bras différentiel	
62	202489-0-10	1	vite	screw	vis	
63	206582-3-00	1	gruppo slitte porta griffe	feed dog slide group	groupe support porte-griffe	
64	206586-0-01	1	bussola per biellino	bush	bague	
65	206804-0-00	1	raschia olio	oil scraper	râcheur d'huile	
66	701004-0-00	1	anello	ring	ressort	
67	704314-2-00	1	rondella	washer	rondelle	
68	202408-0-10	1	molla	spring	ressort	
69	206618-0-10	1	pulsante reg.punto	push-button	poussoir réglage point	
70	729032-2-00	1	vite	screw	vis	
71	202490-0-10	1	vite	screw	vis	
72	705208-0-00	1	rondella	washer	rondelle	
73	202032-0-11	1	bussolina	bush	bague	
74	206583-0-00	1	biellino	con-rod	bielle	
75	202488-0-10	1	vite	screw	vis	
76	744621-0-00	2	vite	screw	vis	
77	206803-2-00	1	telaio raschiaolio	oil scraper frame	râcheur d'huile	

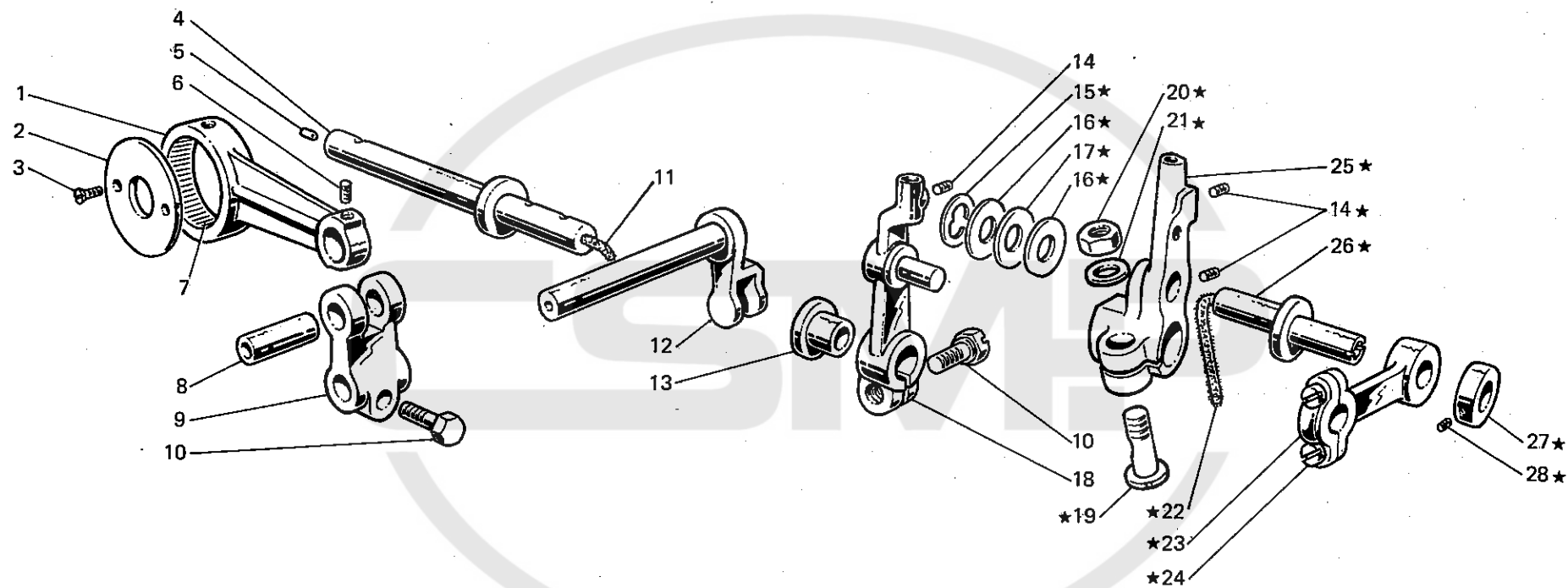


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	206386-4-00	1	gruppo manicotti com.crochet	looper control coupling assembly	groupe manchon comm.crochet		
▲	206415-4-00	1	gruppo comando crochet super.	upper looper control	groupe comm, crochet sup.		
1	206453-4-00	1	gruppo manicotti con biella	coupling assembly with con-rod	groupe manchon avec bielle		
2	743243-2-00	8	vite per biella	screw	vis		
3	202071-2-10	2	biella con viti	con rod with screws	bielle avec vis		
4	206643-0-00	2	cavallotto	coupling	cavalier		
5	745800-2-00	4	vite	screw	vis		
6	206659-2-01	1	manicotto	coupling	manchon		
7	201128-0-10	3	vite	screw	vis		
8	704847-0-00	1	rondella	washer	rondelle		
9	206695-0-00	2	tappo per albero	plug	bouchon		
10	207096-2-00	1	albero crochet inferiore	shaft lower looper	arbre crochet inférieur		
11	206452-4-00	1	gruppo manicotto con biella	coupling with con-rod assembly	groupe manchon avec bielle		
12	206658-2-02	1	manicotto	coupling	manchon		
13	704845-0-00	1	rondella	washer	rondelle		
14	207095-2-00	1	albero crochet superiore	upper looper shaft	arbre crochet sup.		
15	745168-0-00	1	vite	screw	vis		
16	206410-3-00	1	guida oscillante	oscillating guide	guide coulissant		
17	778403-0-00	1	stoppino	wick	mèche		
18	745812-2-00	1	vite	screw	vis		
19	778236-0-00	1	stoppino	wick	mèche		
20	206686-0-00	1	disco lubrificazione guida	disc	disque		
21	202720-0-00	1	paraolio	oil retainer	pare-huile		
22	778405-0-00	1	stoppino	wick	mèche		
23	202062-2-10	1	anello con vite	ring with screw	anneau avec vis		
24	701113-0-00	1	anello di tenuta	circlip	circlip		
25	206652-2-00	1	braccio	arm	bras		
26	778202-0-00	4	stoppino	wick	mèche		
27	202086-0-10	1	spina	pin	goupille		
28	778401-0-00	1	stoppino	wick	mèche		
29	745002-2-00	1	vite	screw	vis		
30	206645-4-00	1	spina completa	pin assembly	goupille compl.		

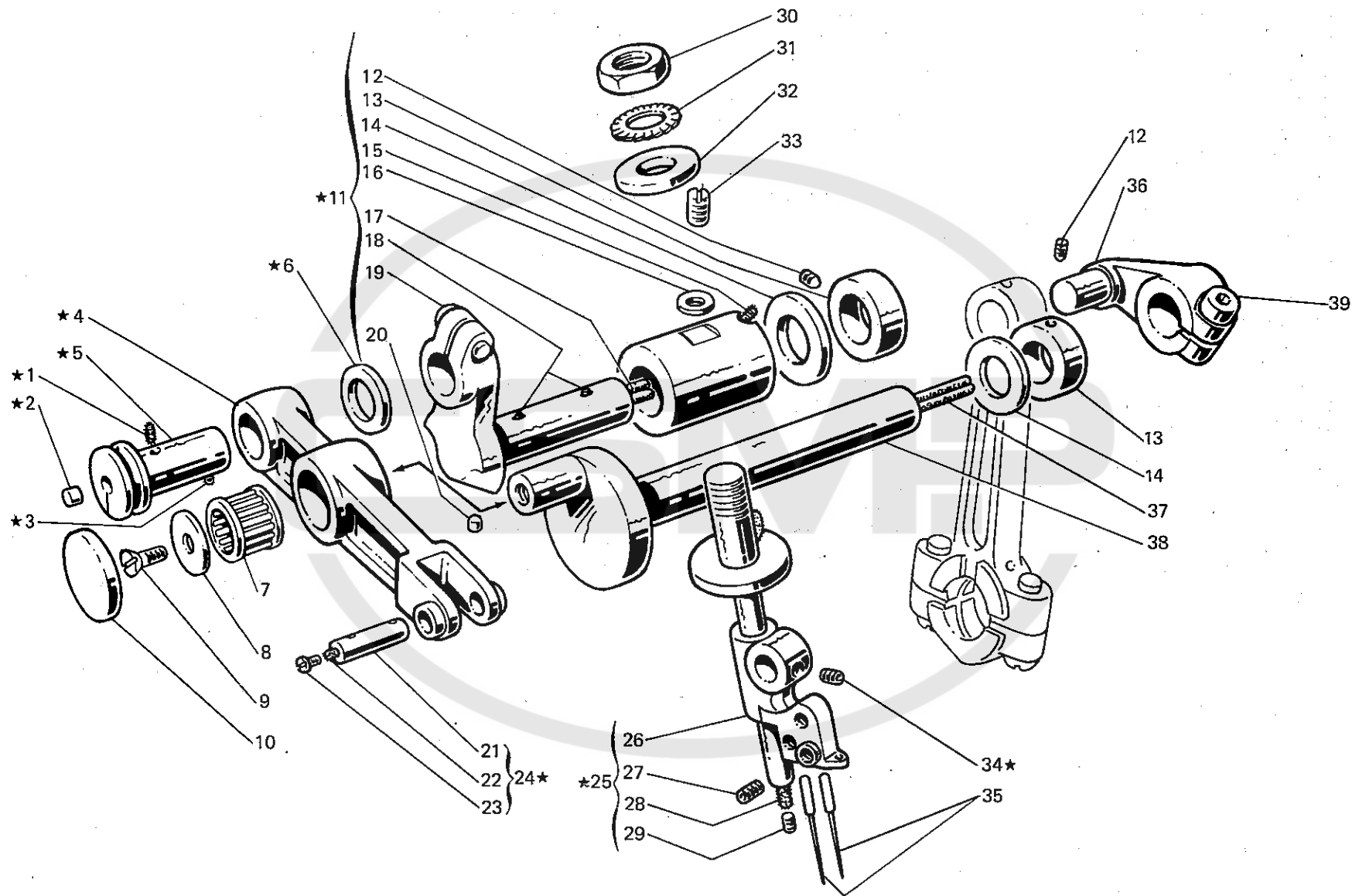


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	204855-4-10	1	porta crochet infer.completo	lower looper holder assembly	porte crochet inférieur compl.		
1	204762-0-11	1	biella comando crochet	looper control con-rod	bielle commande crochet		
2	204789-0-10	1	rondella	washer	rondelle		
3	744530-0-00	2	vite	screw	vis		
4	204778-3-10	1	albero con stopp.e tappo	shaft with wick and plug	arbre avec mèche et bouchon		
5	202468-0-10	1	tappo	plug	bouchon		
6	745124-0-00	1	vite	screw	vis		
7	204787-0-10	1	gabbia a rullini	needle cage	cage à aiguille		
8	204659-0-10	1	spina per attacco a forcella	pin for coupling	goupille pour fourche		
9	204755-2-10	1	attacco a forcella con vite	coupling with screw	raccord à fourche avec vis		
10	202487-0-10	2	vite	screw	vis		
11	778421-0-00	1	stoppino	wick	mèche		
12	204776-0-10	1	perno con forcella	pin with fork	pivot avec fourche		
13	204769-0-10	1	bussola	bush	bague		
14	745812-2-00	3	vite fissaggio crochet	looper screw	vis blocage crochet		
15	700208-0-00	1	anello elastico	circlip	circlip		
16	704813-0-00	2	rondella	washer	rondelle		
17	702412-0-00	1	molla a tazza	cup spring	ressort à tasse		
18	204674-3-10	1	porta crochet con vite	looper holder with screw	porte crochet avec vis		
19	204700-0-10	1	perno a vite	threaded pin	pivot à vis		
20	746408-2-00	1	dado	nut	écrou		
21	705013-0-00	1	rondella	washer	rondelle		
22	778408-0-00	1	stoppino	wick	mèche		
23	204764-3-10	1	biella	con-rod	bielle		
24	204800-0-10	2	vite	screw	vis		
25	204671-2-11	1	porta crochet inferiore	lower looper holder	porte crochet inférieur		
26	204913-0-10	1	spina eccentrica	eccentric pin	pivot excentrique		
27	204773-2-10	1	anello di registro	adjustment ring	anneau de réglage		
28	745800-2-00	2	vite	screw	vis		

Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	206431-4-02	1	cinematismo comando ago	needle control assembly	cinématisme commande aiguille		
1	778826-0-00	1	stoppino	wick	mèche		
2	206521-0-00	1	tappo	plug	bouchon		
3	778828-0-00	1	stoppino	wick	mèche		
4	206515-0-01	1	leva	lever	levier		
5	206525-3-00	1	perno con stoppini e tappo	pin with wick and plug	pivot avec mèches et bouchon		
6	704837-0-00	1	rondella	washer	rondelle		
7	206518-0-00	1	gabbia a rullino	needle cage	cage à aiguille		
8	206531-0-00	1	rondella	washer	rondelle		
9	724032-0-00	1	vite	screw	vis		
10	206533-0-00	1	coperchio per leva	cover for lever	couvercle pour levier		
11	206522-3-02	1	albero a manovella con bussole	shaft with bushes	arbre avec bague		
12	745812-2-00	2	vite	screw	vis		
13	206606-2-00	2	anello	ring	anneau		
14	705029-0-00	2	rondella	washer	rondelle		
15	778509-0-00	1	stoppino	wick	mèche		
16	206886-0-00	1	dischetto	disc	disque		
17	778407-0-00	1	stoppino	wick	mèche		
18	778203-0-00	4	stoppino	wick	mèche		
19	744332-2-00	1	vite	screw	vis		
20	301586-0-10	1	tappo	plug	bouchon		
21	202154-0-11	1	spina	pin	goupille		
22	778208-0-00	1	stoppino	wick	mèche		
23	741405-0-00	1	vite	screw	vis		
24	206529-4-01	1	spina completa	pin assembly	goupille compl.		
25	206833-4-01	1	morsetto con barra compl.	clamp assembly	collier se serrage compl.		
26	206832-3-01	1	morsetto con barra	clamp with bar	collier de serrage avec barre		
27	745800-2-00	2	vite	screw	vis		
28	778400-0-00	1	stoppino	wick	mèche		
29	745001-0-00	1	vite	screw	vis		
30	206506-0-00	1	dado	nut	écrou		
31	703210-0-00	1	rondella	washer	rondelle		
32	206514-0-00	1	rondella	washer	rondelle		
33	727706-0-00	1	vite	screw	vis		
34	745002-0-00	1	vite	screw	vis		
35	765200-6-11	2	ago sist. Rim 27 fin. 110	needle syst. Rim 27 size 110	aiguille syst. Rim 27 jauge 110		
36	206540-2-00	1	manovella alb. sup. con vite	con-rod with screw	bras arbre sup. avec vis		
37	778837-0-00	1	stoppino	wick	mèche		
38	206530-4-00	1	albero completo con stoppino	shaft assembly	arbre complet		
39	744334-2-00	1	vite per manovella	screw	vis		

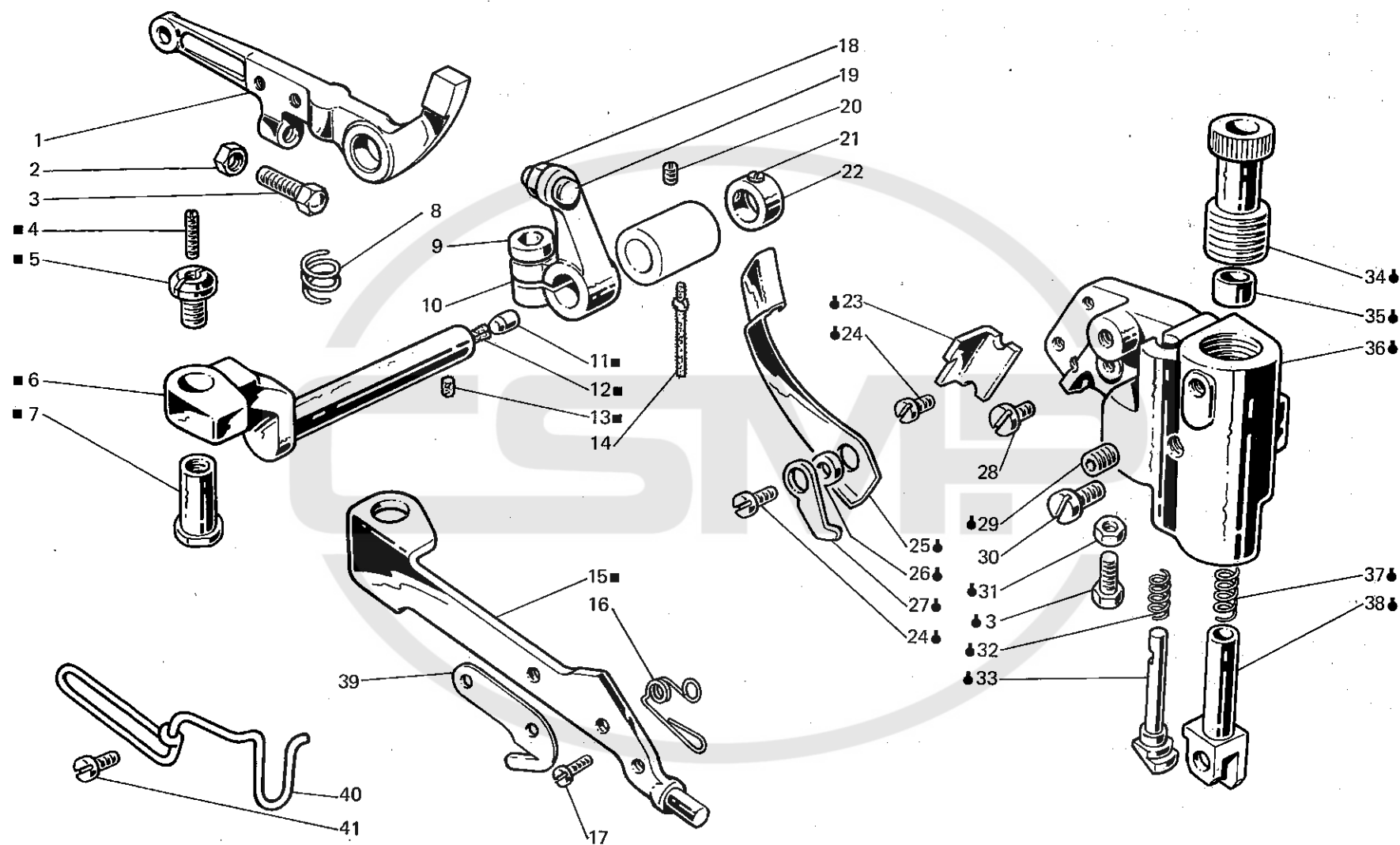


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	206447-4-10	1	gruppo supporto premistoffa	presser support assembly	groupe support pied presseur		
■	206638-4-00	1	leva premistoffa con perno	presser lever	levier du pied-presseur		
1	206630-2-01	1	leva alza premistoffa	lever	levier		
2	733505-2-00	1	dado	nut	écrou		
3	202214-0-10	2	vite	screw	vis		
4	729051-2-00	1	vite	screw	vis		
5	202529-0-10	1	perno di fermo	pin	pivot		
6	206626-3-00	1	perno con tappo e stoppini	pin with plug and wicks	pivot avec bouchon et mèches		
7	206622-0-00	1	spina	pin	goupille		
8	206621-0-00	1	molla rich,leva alza premist.	spring	ressort		
9	744332-2-00	1	vite	screw	vis		
10	206623-2-11	1	leva arresto premist.con viti	lever	levier		
11	301586-0-10	1	pastiglia	plug	bouchon		
12	778520-0-00	1	stoppino	wick	mèche		
13	778203-0-00	1	stoppino	wick	mèche		
14	206620-0-00	1	stoppino buss,perno premist.	wick	mèche		
15	206625-0-00	1	leva	lever	levier		
16	205042-0-11	1	molla premi piedino	spring	ressort		
17	203187-0-10	1	vite	screw	vis		
18	746020-2-00	1	dado	nut	écrou		
19	727096-0-00	1	vite	screw	vis		
20	745812-2-00	1	vite	screw	vis		
21	745114-0-00	2	vite	screw	vis		
22	206644-2-00	1	anello con viti	ring	anneau		
23	206639-0-00	1	arresto	stopping	butée		
24	721464-2-00	3	vite	screw	vis		
25	206636-0-00	1	leva	lever	levier		
26	206637-0-00	1	distanziale	spacer	entretoise		
27	206635-0-00	1	nasello	snug	déclic		
28	721494-2-00	1	vite	screw	vis		
29	202391-0-11	1	vite	screw	vis		
30	206642-0-00	1	vite	screw	vis		
31	746007-2-00	1	dado	nut	écrou		
32	202110-0-10	1	molla	spring	ressort		
33	206634-0-00	1	tirante	tie-rod	tirant		
34	206633-0-10	1	vite	screw	vis		
35	206882-0-00	1	distanziale	spacer	entretoise		
36	206640-0-10	1	supporto	support	support		
37	205021-0-10	1	molla	spring	ressort		
38	206632-2-00	1	cannotto	column	fourche		
39	202194-0-10	1	piastrina taglia catenella	chain cutting sheet	plaquette coupe-chainette		
40	990693-0-00	1	salvadita	protection	protection		
41	741453-2-00	2	vite	screw	vis		

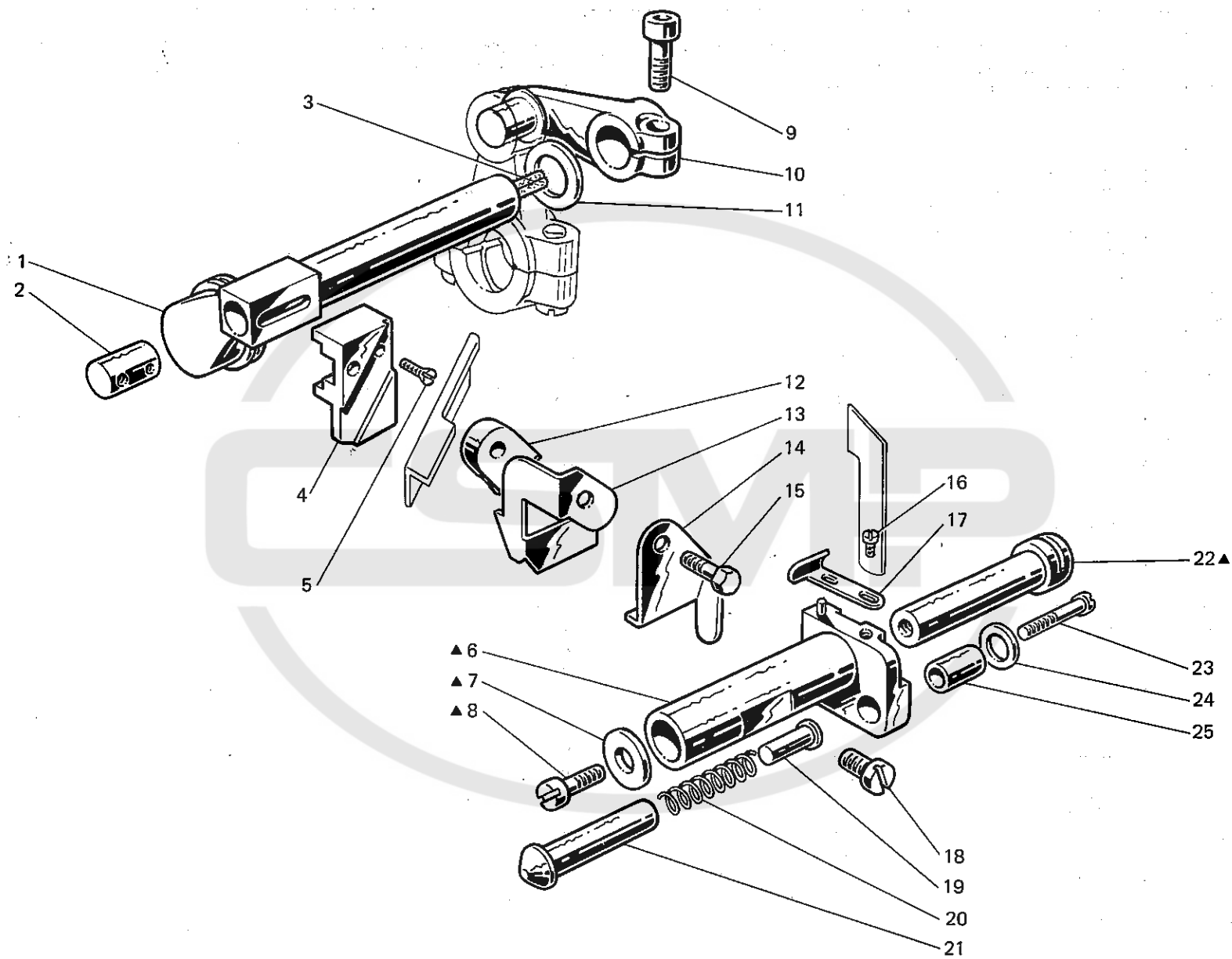


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	204860-4-10	1	gruppo porta coltello infer.	lower knife assembly	groupe porte-couteau inférieur		
1	206572-4-00	1	albero colt,sup,con stoppino	upper knife shaft with wick	arbre couteau sup.avec mèche		
2	202130-0-11	1	perno	pin	pivot		
3	778835-0-00	1	stoppino	wick	mèche		
4	204681-0-10	1	placchetta	plate	plaque		
5	744573-0-00	1	vite	screw	vis		
6	204684-2-11	1	porta coltello inferiore	lower knife holding	porte couteau inférieur		
7	704409-0-00	1	rondella	washer	rondelle		
8	742457-2-00	1	vite fissa coltello inferiore	screw	vis		
9	744334-2-00	1	vite	screw	vis		
10	206574-2-00	1	manov.alb,colt,sup,con vite	cranck for upper knife shaft	arbre couteau sup.avec vis		
11	705029-0-00	1	rondella	washer	rondelle		
12	202131-0-10	1	nasello	snug	déclic		
13	204699-0-11	1	carterino	cover	carter		
14	204691-0-10	1	carterino	cover	carter		
15	204799-0-10	1	vite fissa coltello super.	screw	vis		
16	741520-0-00	1	vite	screw	vis		
17	205024-0-10	1	spingi asola	front needle guard	pare-boucle		
18	742758-0-00	1	vite	screw	vis		
19	206758-0-00	1	puntalino	pin	pivot		
20	202128-0-10	1	molla	spring	ressort		
21	206757-0-00	1	bussolina	bush	bague		
22	204687-0-10	1	perno	pin	pivot		
23	722471-2-00	1	vite	screw	vis		
24	704406-0-00	1	rondella	washer	rondelle		
25	202129-0-10	1	bussola	bush	bague		

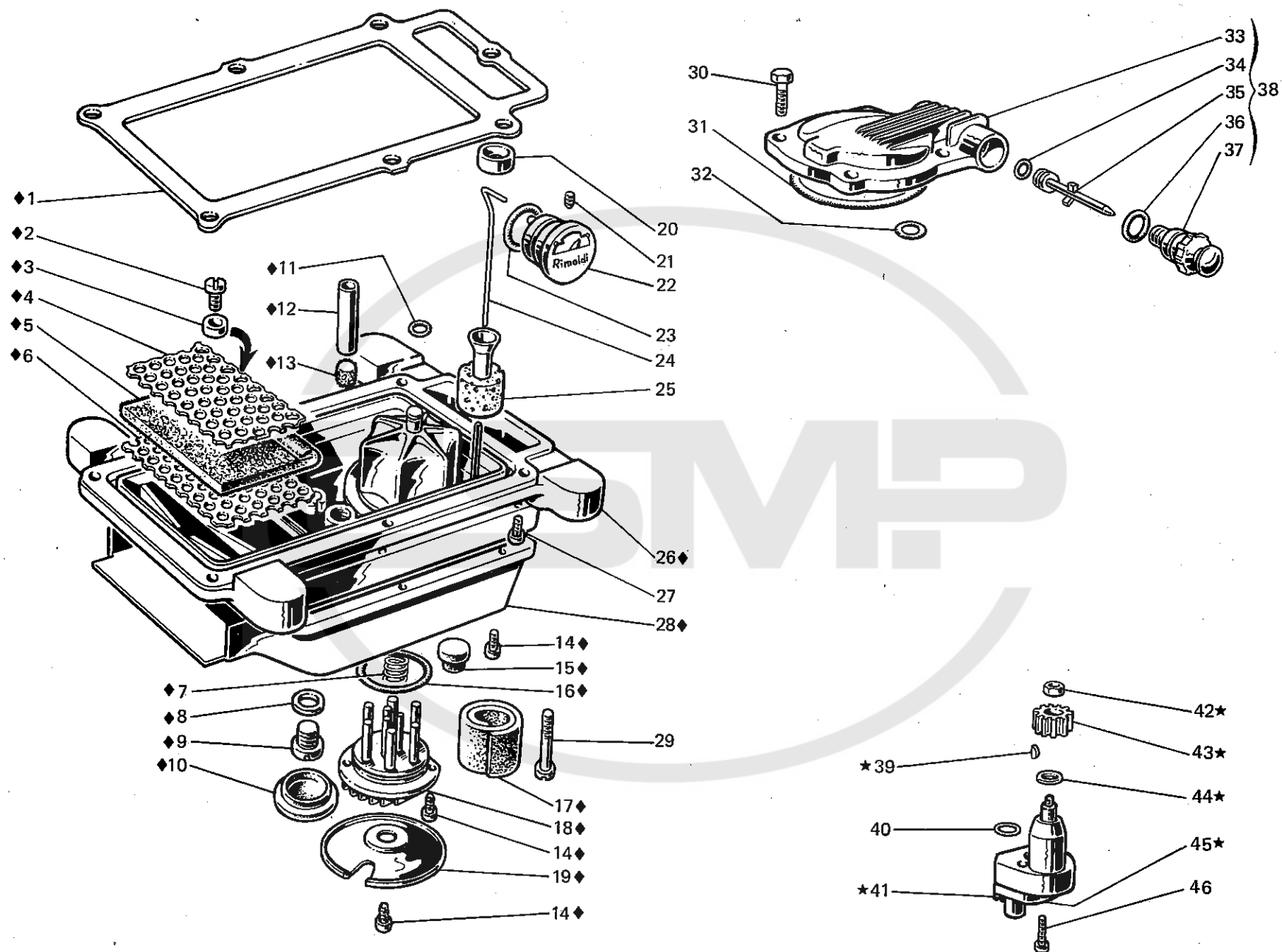


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	206550-4-03	1	gruppo pompa olio	oil pompe assembly		groupe pompe huile	
◆	206510-4-03	1	bacinella olio completa	oil sump assembly		réservoir huile complet	
1	206570-0-01	1	guarnizione bacinella	gasket		garniture	
2	721484-2-00	1	vite	screw		vis	
3	990335-0-10	1	distanziale	spacer		entretoise	
4	206567-0-00	1	lamiera forata super.	upper sheet		plaque perforée supér.	
5	206566-0-00	1	filtro	filter		filtro	
6	206565-0-00	1	lamiera forata inferiore	lower shaft		plaque perforée supér.	
7	206545-0-00	1	spirale per coperchio	spiral for cover		spirale pour couvercle	
8	705977-0-00	1	rondella	washer		rondelle	
9	206564-0-00	1	tappo	plug		bouchon	
10	206752-0-00	1	tappo	plug		bouchon	
11	701005-0-00	1	anello di tenuta	oil ring		bague d'étanchéité	
12	206568-0-01	1	tubetto	pipe		tube	
13	206569-0-00	1	filtro	filter		filtre	
14	721464-2-00	9	vite	screw		vis	
15	206751-0-00	4	tampone	pad		tampon	
16	701051-0-00	1	guarnizione	gasket		garniture	
17	206559-0-00	1	filtro	filter		filtre	
18	206560-0-10	1	coperchio	cover		couvercle	
19	206753-0-00	1	coperchio	cover		couvercle	
20	206667-0-00	1	tappo decompressione	plug		bouchon	
21	745812-2-00	1	vite	screw		vis	
22	206669-2-02	1	indicazione livello olio	oil level gauge		indicateur niveau huile	
23	701032-0-00	1	anello di tenuta	oil ring		bague d'étanchéité	
24	206666-0-00	1	astina indicat. livello olio	stick		tige	
25	206665-2-00	1	galleggiante completo	float assembly		flotteur	
26	206509-3-10	1	bacinella	oil sump		reservoir huile	
27	722442-2-00	6	vite	screw		vis	
28	206750-0-00	1	convogliatore	conveyor		conveyeur	
29	206642-0-00	1	vite	screw		vis	
30	722063-2-00	4	vite	screw		vis	
31	701151-0-00	1	anello di tenuta	oil ring		bague d'étanchéité	
32	701106-0-00	1	anello di tenuta	oil ring		bague d'étanchéité	
33	206736-2-10	1	coperchio	cover		couvercle	
34	701104-0-00	1	anello di tenuta	oil ring		bague d'étanchéité	
35	206743-3-00	1	ugello	nozzle		gicleur	
36	701113-0-00	1	anello di tenuta	oil ring		bague d'étanchéité	
37	206739-0-00	1	spia olio	oil window		voyant huile	
38	206742-4-10	1	coperchio distribuz.olio	oil distributor cover		calotte distribution huile	
39	206557-0-00	1	chiavetta	key		clavette	
40	701004-0-00	1	anello di tenuta	oil ring		bague d'étanchéité	
41	721494-2-00	2	vite	screw		vis	
42	733507-0-00	1	dado	nut		écrou	
43	206555-0-01	1	ruota	wheel		roue	
44	704813-0-00	1	rondella	washer		rondelle	
45	206554-0-02	1	coperchio	cover		couvercle	
46	722511-2-00	2	vite	screw		vis	

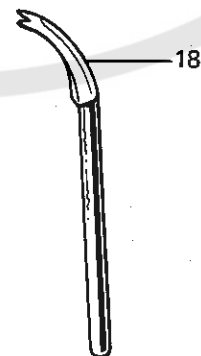
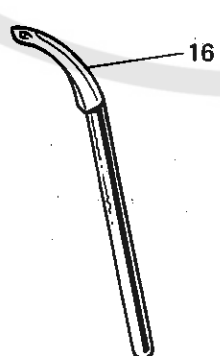
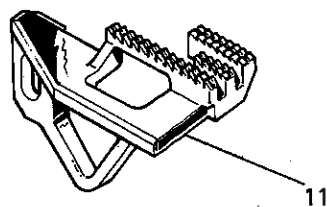
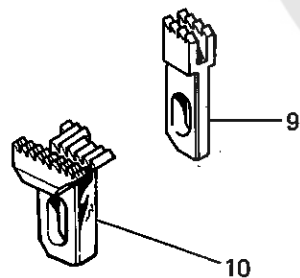
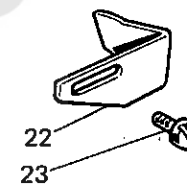
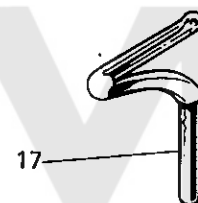
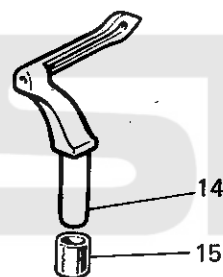
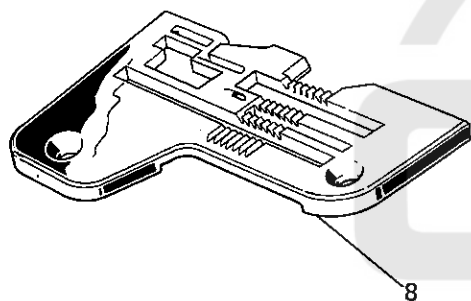
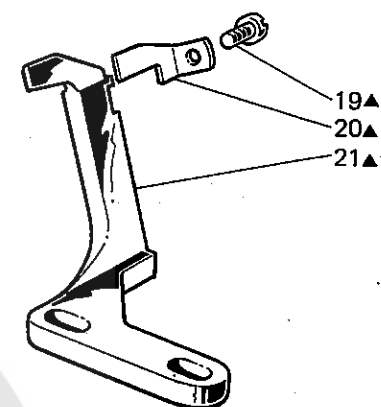
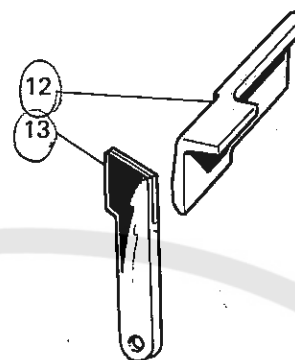
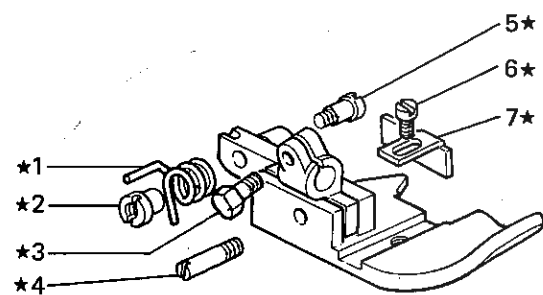
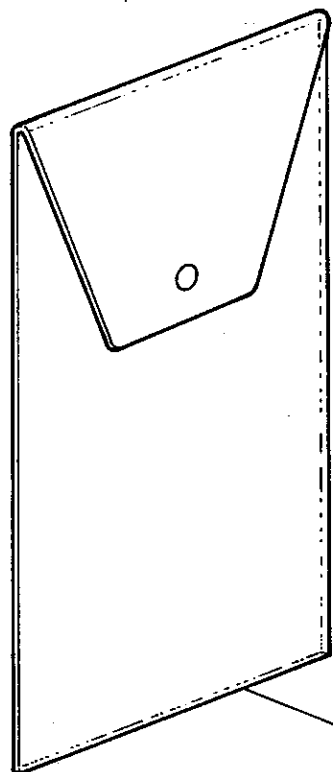
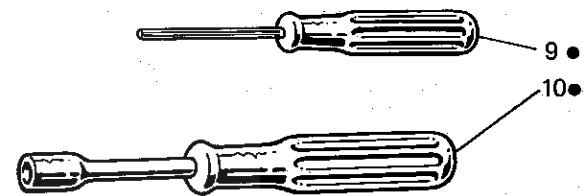
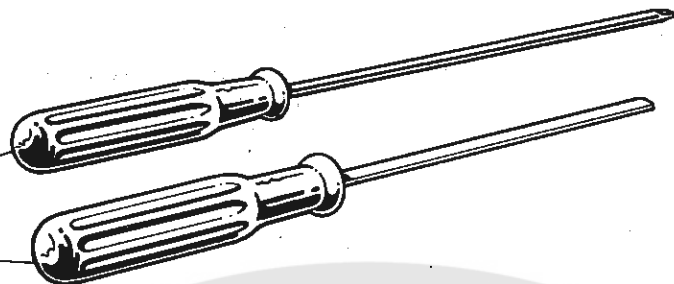


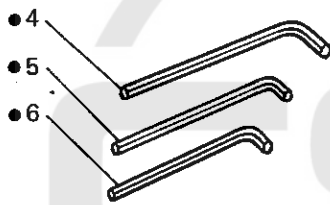
Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	204862-4-10	1	gruppo spingi asola e salva ago	front and rear needle guard ass.	groupr pare-boucle et protégé-aiguille		
★	205118-3-12	1	piedino completo	presserfoot assembly	pied presseur complet		
1	204894-0-11	1	molla	spring	ressort		
2	204895-0-10	1	bussola filettata	bush	bage		
3	204947-0-10	1	vite	screw	vis		
4	204869-0-11	1	spina	pin	goupille		
5	204889-0-10	1	vite	screw	vis		
6	741413-2-00	1	vite	screw	vis		
7	204878-0-11	1	piastrina	plate	plaque		
8	205025-0-00	1	placca ago-larg.costa 5,5 mm	needle plate-width bight 5.5 mm	plaque aiguille-larg.surjet 5,5 mm		
9	202609-0-10	1	griffino	feed dog	griffe		
10	205065-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
11	205060-0-10	1	griffa principale	main feed dog	griffe principale		
12	207003-2-00	1	coltello superiore	upper knife	couteau supérieur		
13	207020-2-01	1	coltello inferiore	lower knife	couteau inférieur		
14	204676-0-11	1	crochet punto sicurezza	safety stitch looper	crochet point de sûreté		
15	205125-0-00	1	bussola distanziale	bush	bage		
16	204033-0-10	1	crochet superiore	upper looper	crochet supérieur		
17	202413-0-11	1	crochet inferiore	lower looper	crochet inférieur		
18	202092-0-10	1	crochet superiore cieco	upper looper blind	crochet supérieur aveugle		
19	741431-0-00	1	vite	screw	vis		
20	204863-0-10	1	salva ago	rear needle guard	protège aiguille		
21	204861-0-10	1	spingi asola	front needle guard	pare-boucle		
22	204905-0-10	1	squadretta	bracket	équerre		
23	721443-2-00	1	vite	screw	vis		
24	781310-0-30	1	targhetta classe testa	head class plate	plaque classe tête		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
10	205011-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
	205013-2-11	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
	205064-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
11	205007-0-10	1	griffa principale	main feed dog	griffe principale		
	205009-2-11	1	griffa principale	main feed dog	griffe principale		
	205059-0-10	1	griffa principale	main feed dog	griffe principale		
12	203759-0-10	1	coltello superiore	upper knife	couteau supérieur		
	203783-0-10	1	coltello superiore	upper knife	couteau supérieur		
	207004-2-00	1	coltello superiore	upper knife	couteau supérieur		
13	204693-0-11	1	coltello inferiore	lower knife	couteau inférieur		



•2
•3

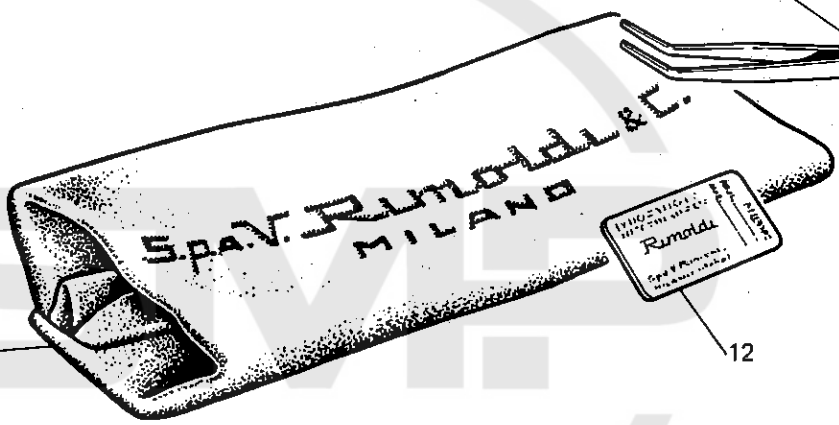


9 •
10 •



•4
•5
•6

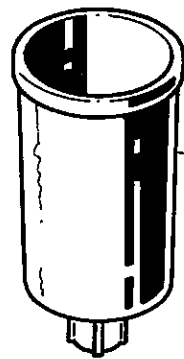
8



•11

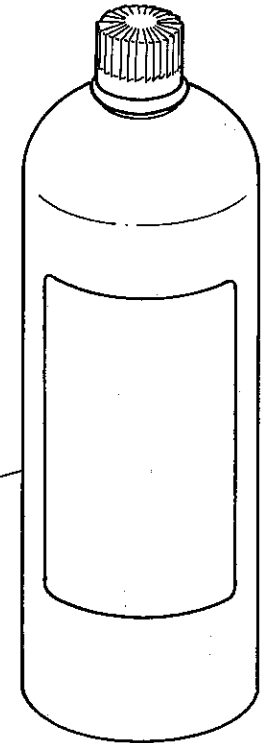


12



7 •

13



14 •

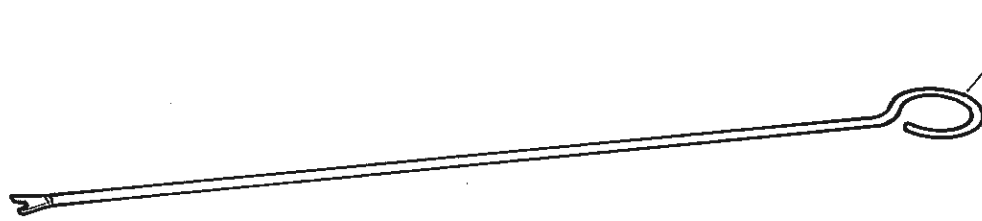


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	991401-4-00	1	busta accessori completa	accessories envelope assembly	envelope accessoires complète		
1	991415-0-00	1	busta accessori	accessories envelope	envelope accessoires		
2	990180-0-10	1	cacciavite grande	screw driver	gros tournevis		
3	990181-0-10	1	cacciavite medio	screw driver	tournevis moyen		
4	990639-0-10	1	chiave esagonale da 3 mm.	3 mm hexagonal key	clé hexagonale de 3 mm		
5	990685-0-10	1	chiave esagonale da 2,5 mm.	2,5 mm hexagonal key	clé hexagonale de 2,5 mm.		
6	990325-0-10	1	chiave esagonale da 2 mm.	2 mm hexagonal key	clé hexagonale de 2 mm		
7	990985-0-00	1	imbuto	oil funnel	entenoir		
8	990183-0-12	1	cuffia protezione testa	machine cover	couverture protection tête		
9	990474-0-11	1	chiave esagonale da 1,5 mm	1,5 mm hexagonal key	clé hexagonale de 1,5 mm		
10	990324-0-10	1	chiave a tubo da 7 mm	7 mm key	clé de 7 mm		
11	990176-0-10	1	pinza per infilatura	threading clers	pince pour enfilage		
12	★	1	bustina aghi	needles packet	paquette aiguilles		
13	990075-1-13	1	lattina olio da 1 Kg.	oil container (1 Kg)	bidon hile de 1 Kg		
14	990577-0-10	1	astina per infilatura	threading rod	tige pour enfilage		
			★per l'ordinazione della bustina citare lo stesso simbolo dell'ago montato sulla testa	★to order packet of needles pleasi specify symbol of needle fitted on machine	★pour commander un sachet d'aiguille donner le symbol de l'aiguille montée sur la tête		

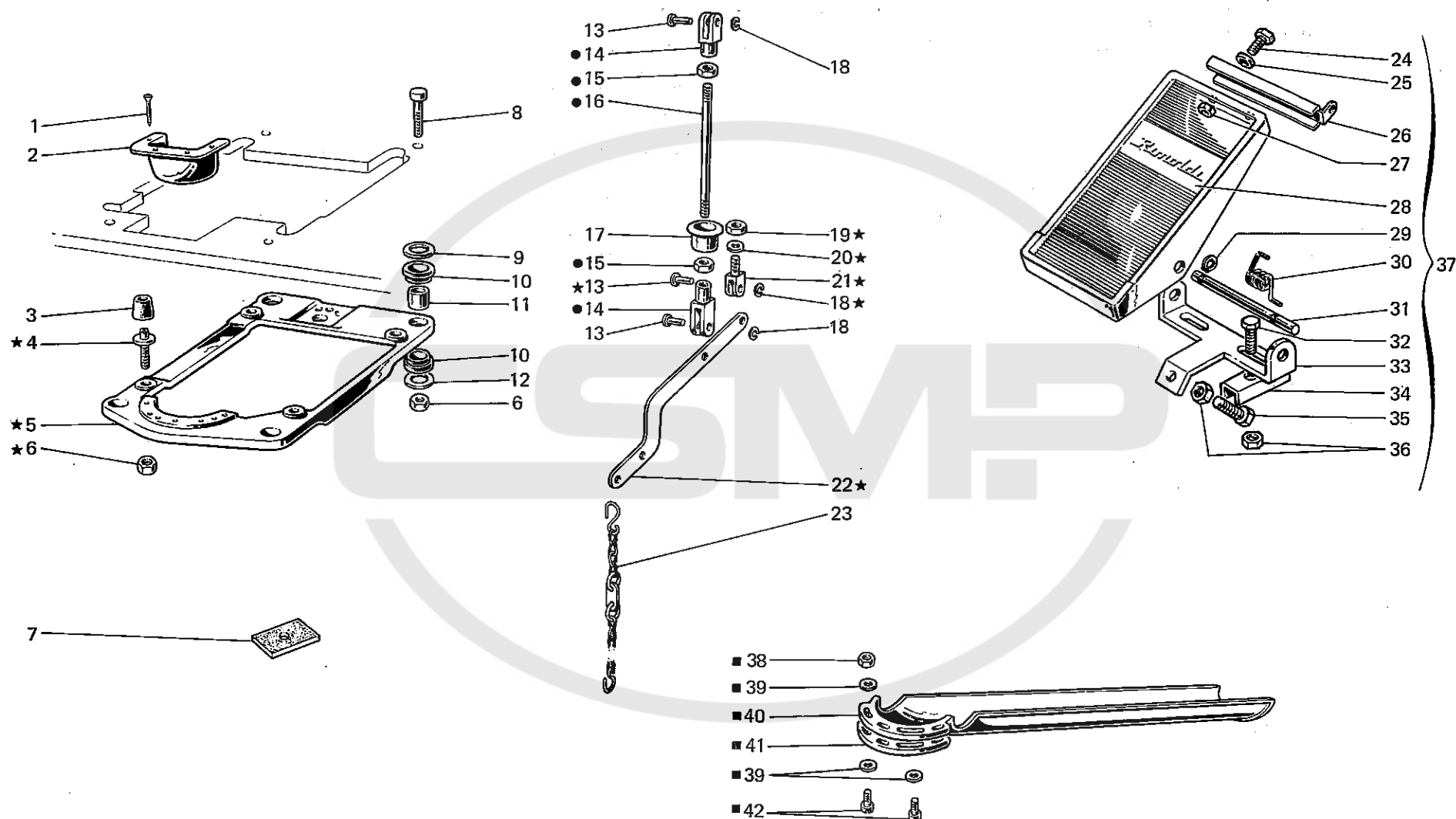


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	990986-4-00	1	PIAZZAMENTO NORMALE	NORMAL SETTING	INSTALLATION NORMAL		
●	990984-4-00	1	supporto testa completo	head support assembly	support tête complet		
1	900201-0-10	4	tirante alza piedino completo	presser tie rod assembly	tirant pour soulèvement pied-presseur		
2	991187-0-00	1	chiodino	rivet	clou		
3	990982-0-00	4	bocchetta	cup	bouche		
4	900694-0-11	4	ammortizzatore	shock absorber	amortisseur		
5	990981-0-00	1	perno	pin	pivot		
6	733008-2-00	8	supporto testa	head support	support tête		
7	900203-0-10	4	dado	nut	écrou		
8	722905-2-00	4	ammortizzatori per tavola	shock absorber	amortisseur		
9	704346-2-00	4	vite	screw	vis		
10	901101-0-00	8	rondella	washer	rondelle		
11	901102-0-00	4	ammortizzatore	shock absorber	amortisseur		
12	704345-2-00	4	distanziale	spacer	entretoise		
13	990311-0-10	3	rondella	washer	rondelle		
14	990310-0-10	2	perno	pin	pivot		
15	746402-2-00	2	giunto	joint	joint		
16	990983-0-00	1	dado	nut	écrou		
17	900204-0-10	1	tirante	tie-rod	tirant		
18	700205-0-00	3	bussola	bush	bague		
19	746409-2-00	1	anello elastico	spring ring	anneau ressort		
20	704424-2-00	1	dado	nut	écrou		
21	990314-0-10	1	rondella	washer	rondelle		
22	990316-0-10	1	supportino	support	support		
23	990179-4-11	1	leva	lever	levier		
24	720464-4-00	2	catenella completa	chain assembly	chaînette complète		
25	704009-4-00	2	vite	screw	vis		
26	900926-0-00	1	rondella	washer	rondelle		
27	733508-4-00	2	attacco	coupling	raccord		
28	900931-0-00	1	dado	nut	écrou		
29	900918-0-00	2	copertura	covering	couverture		
30	900927-0-00	1	anello elastico	spring ring	anneau ressort		
31	900928-0-00	1	molla	spring	anneau		
32	720505-4-00	2	perno	pin	pivot		
33	900929-0-01	1	vite	screw	vis		
34	900920-0-00	2	supporto	support	support		
35	720545-4-00	1	piastrina	plate	plaque		
36	733510-4-00	3	vite	screw	vis		
37	900925-4-01	1	dado	nut	écrou		
			pedalina completa	pedal assembly	pédale complète		
■	991186-1-00	1	SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
38	733507-2-00	1	gruppo canale scarico ritagli	offlet assembly	groupe décharge chutes		
39	704409-2-00	4	dado	nut	écrou		
40	991186-0-00	1	rondella	washer	rondelle		
41	991189-0-00	1	canale scarico ritagli	offlet	décharge chutes		
42	742068-2-00	3	piastra di rinforzo	plate	plaque		
			vite	screw	vis		

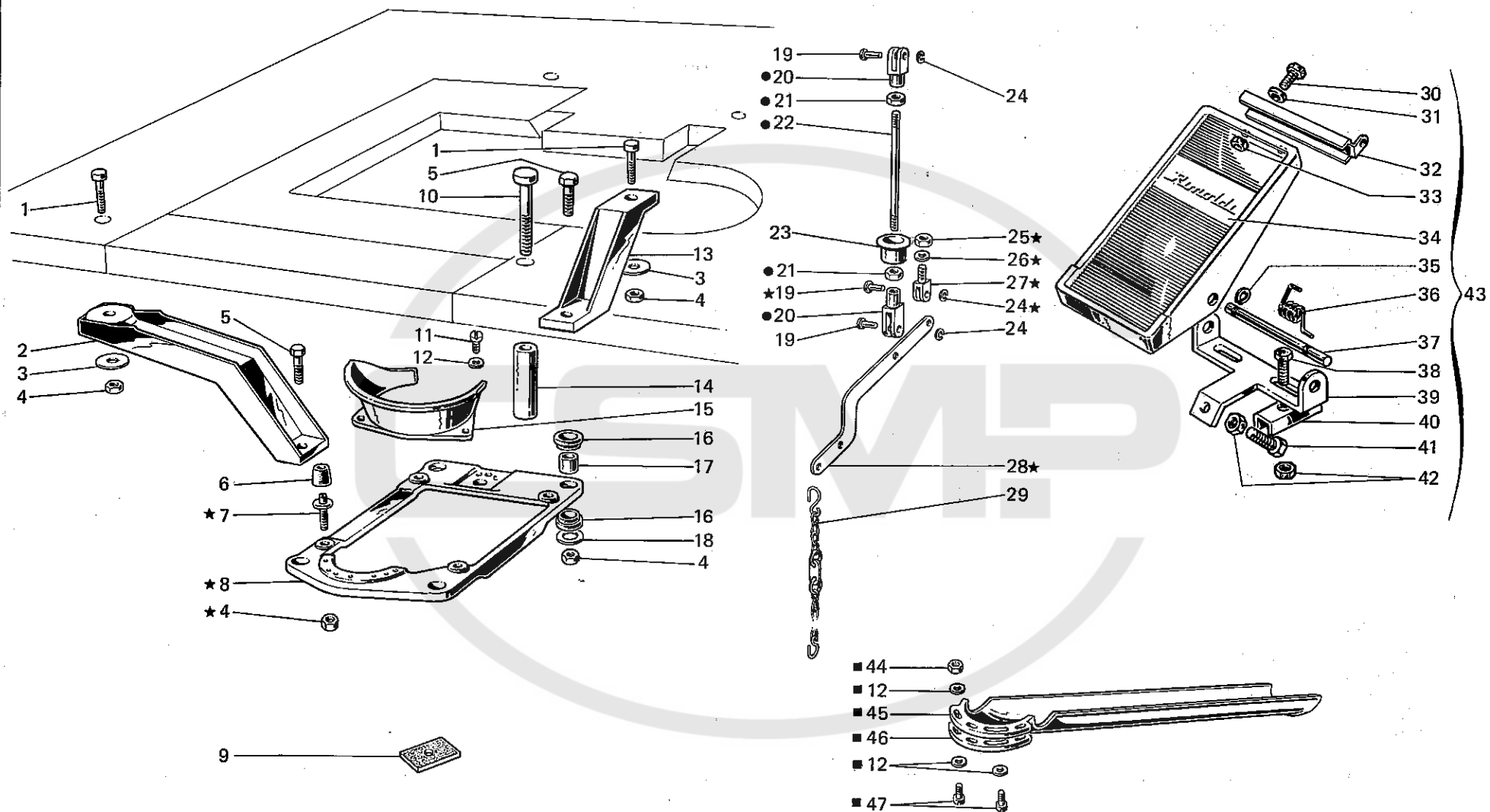


Fig. N. Abb. N.	Part. N. Bestell N. Piec N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	990986-4-00	1	PIAZZAMENTO INCASSATO	SUBMERGED SETTING	INSTALLATION ENCASTREE		
●	990984-4-00	1	supporto testa completo	head support assembly	support tête complet		
1	722905-2-00	2	tirante alza piedino completo	presser tie-rod assembly	tirant pour soulèvement pied presseur		
2	901105-0-00	1	vite	screw	vis		
3	704536-0-00	2	staffa laterale	bracket	bride		
4	733008-2-00	6	rondella	washer	rondelle		
5	720566-2-00	2	dado	nut	écrou		
6	990982-0-00	4	vite	screw	vis		
7	990982-0-00	4	ammortizzatore	shock absorber	amortisseur		
8	900694-0-11	4	perno	pin	pivot		
9	990981-0-00	1	supporto testa	head support	support tête		
10	900203-0-10	4	ammortizzatore per tavola	shock absorber	amortisseur		
11	722917-2-00	2	vite	screw	vis		
12	721475-2-00	2	vite	screw	vis		
13	704409-2-00	2	rondella	washer	rondelle		
14	901104-0-00	1	staffa posteriore	bracket	bride		
15	901103-0-10	2	distanziale	spacer	entretoise		
16	991188-0-00	1	bocchetta	cup	bouche		
17	901101-0-00	8	ammortizzatore	shock absorber	amortisseur		
18	901102-0-00	4	distanziale	spacer	entretoise		
19	704345-2-00	4	rondella	washer	rondelle		
20	990311-0-10	3	perno	pin	pivot		
21	990310-0-10	2	giunto	joint	joint		
22	746402-2-00	2	dado	nut	écrou		
23	990983-0-00	1	tirante	tie-rod	tirante		
24	900204-0-10	1	bussola	bush	bague		
25	700205-0-00	3	anello elastico	spring ring	anneau ressort		
26	746409-2-00	1	dado	nut	écrou		
27	704424-2-00	1	rondella	washer	rondelle		
28	990314-0-10	1	supportino	support	support		
29	990316-0-10	1	leva	lever	levier		
30	990179-4-11	1	catenella completa	chain assembly	chaînette complète		
31	720464-4-00	2	vite	screw	vis		
32	704009-4-00	2	rondella	washer	rondelle		
33	900926-0-00	1	attacco	coupling	raccord		
34	733508-4-00	2	dado	nut	écrou		
35	900931-0-00	1	copertura	covering	couverture		
36	900918-0-00	2	anello elast.	spring ring	anneau elast.		
37	900927-0-00	1	molla	spring	ressort		
38	900928-0-00	1	perno	pin	pivot		
39	720505-4-00	2	vite	screw	vis		
40	900929-0-01	1	supporto	support	support		
41	900920-0-00	2	piatrina	plate	plaque		
42	720545-4-00	1	vite	screw	vis		
43	733510-4-00	3	dado	nut	écrou		
44	900925-4-01	1	pedalina completa	pedal assembly	pédale complète		
■	991186-1-00	1	SOLO A RICHIESTA gruppo canale scarico ritagli	ONLY ON REQUEST offlet assembly	SEULEMENT SUR DEMANDE groupe décharge chutes		

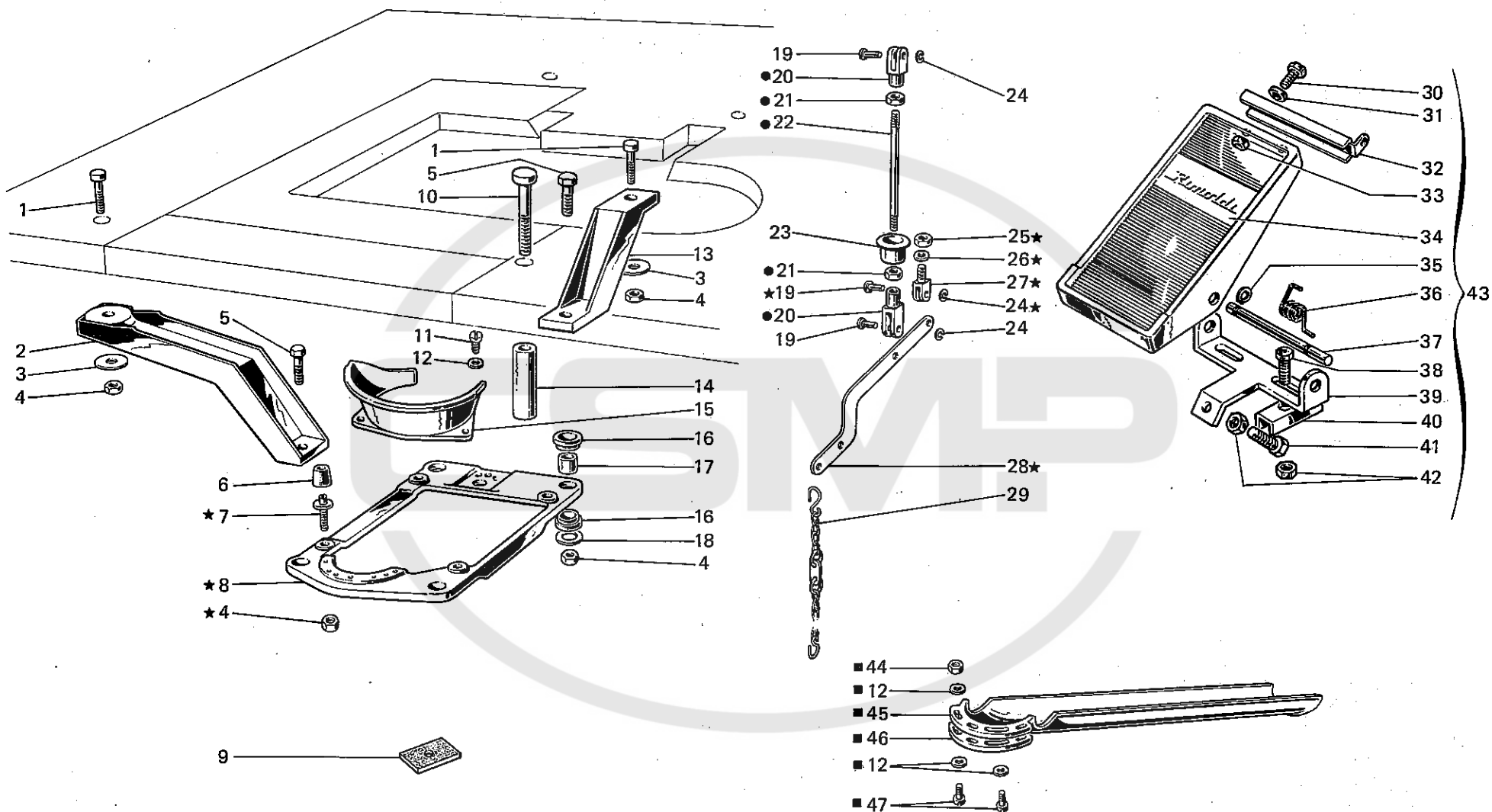
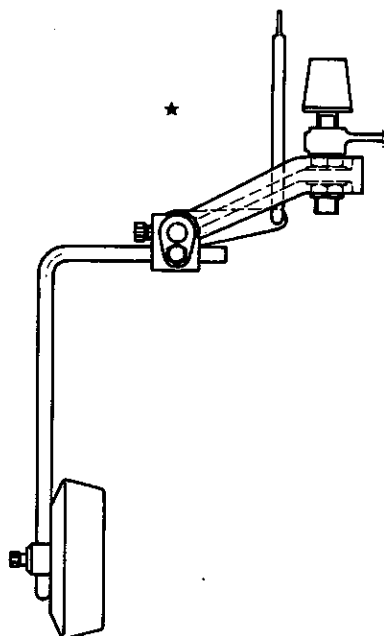


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
12	704409-2-00	4	rondella	washer	rondelle		
44	733507-2-00	1	dado	nut	écrou		
45	991186-0-00	1	canale scarico ritagli	offlet	décharge chutes		
46	991189-0-00	1	piastra di rinforzo	plate	plaque		
47	742068-2-00	3	vite	screw	vis		

PIAZZAMENTO NORMALE
NORMAL SETTING



PIAZZAMENTO INCASSATO
SUBMERGED SETTING

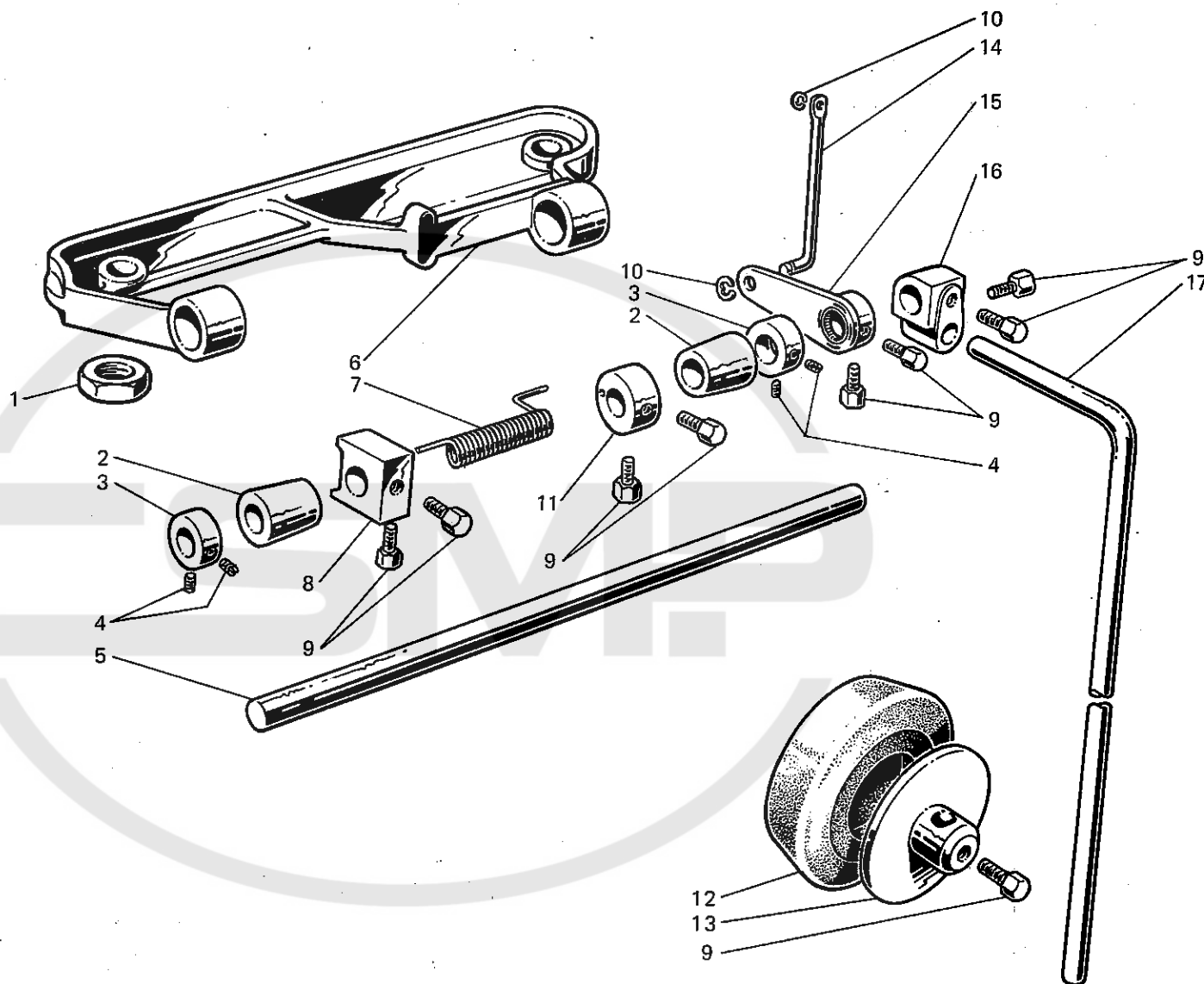
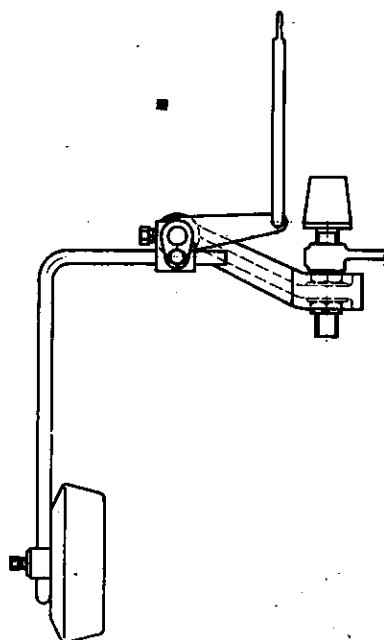


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	920245-4-00	1	ginocchiello completo (piazzamento normale)	knee-press assembly (normal setting)	genouillère complète genouillère complète)		
■	920246-4-00	1	ginocchiello completo (piazzamento incassato)	knee-press assembly submerged setting)	genouillère complète (installation encastrée)		
1	733008-2-00	2	dado	nut	écrou		
2	920231-0-00	2	bussola	bush	bague		
3	920242-2-00	2	anello	ring	anneau		
4	729013-2-00	2	vite	screw	vis		
5	920230-0-00	1	albero	shaft	arbre		
6	920241-0-00	1	supporto	support	support		
7	920235-0-00	1	molla(piazz.normale)	spring(normal setting)	(ressort (installation normal)		
	920106-0-10	1	molla(piazz.incassato)	spring(submerged setting)	ressort(installation encastrée)		
8	920128-0-00	1	ancora	anchoring	butée		
9	740035-0-00	9	vite	screw	vis		
10	700206-0-00	2	anello elastico	spring ring	anneau ressort		
11	920114-0-10	1	anello	ring	anneau		
12	920113-0-10	1	cuscin	pad	coussin		
13	920105-0-10	1	disco	disc	disque		
14	920236-0-00	1	tirante(piazz.normale)	tie-rod(normal setting)	tirante(installation normal)		
	920237-0-00	1	tirante(piazz.incassato)	tie-rod(submerged setting)	tirante(installation encastrée)		
15	920232-2-00	1	leva	lever	levier		
16	920103-0-10	1	attacco	coupling	raccord		
17	920490-0-10	1	asta	rod	tige		

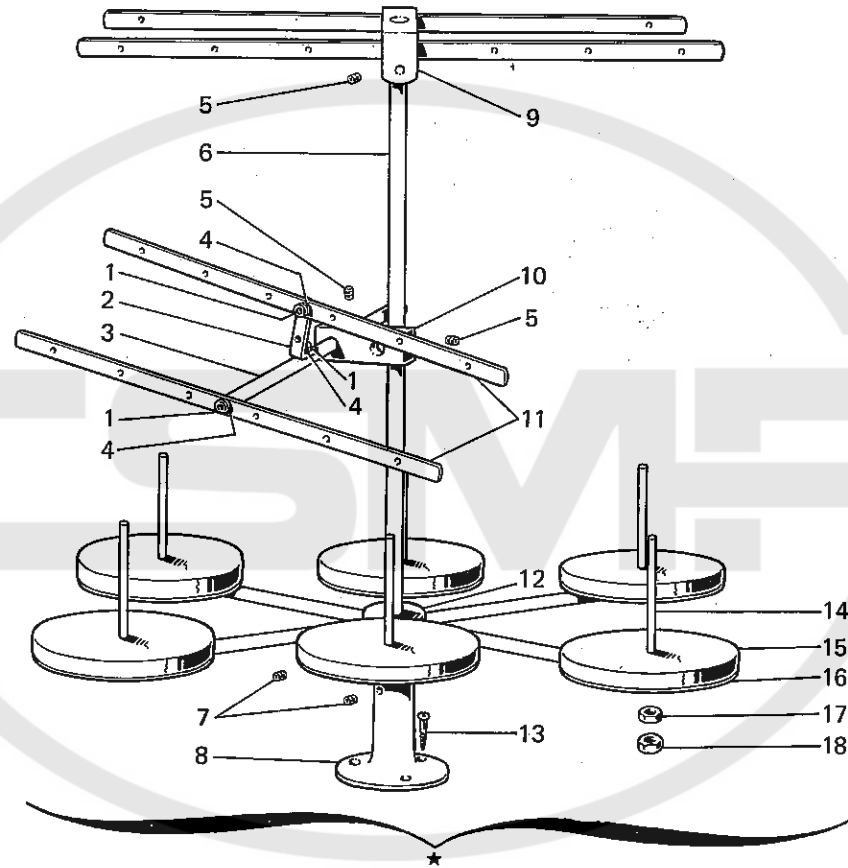


Fig. N. Abb. N.	Part. N. Piec. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	991135-5-00	1	porta bobine compl. (5-6 fili)	bobbin carrier ass. (5-6 threads)	porte bobine compl. (5-6 fils)		
1	722431-2-00	3	vite	screw	vis		
2	991107-2-00	1	squadretta	bracket	équerre		
3	991106-2-00	1	asta	rod	tige		
4	703005-0-00	3	rondella	washer	rondelle		
5	729034-2-00	3	vite	screw	vis		
6	991113-0-00	1	asta principale	main rod	tige principale		
7	729054-2-00	3	vite	screw	vis		
8	991114-2-00	1	basetta con vite	base with screw	base avec vis		
9	991139-3-00	1	telaietto sup. completo	upper frame assembly	bâti supérieur complet		
10	991128-2-00	1	blocchetto	block	bloc		
11	991137-2-00	2	telaietto con bussole	frame with bush	bâti avec bague		
12	991144-3-00	1	mozzo con aste	hub with rods	moyeu avec tiges		
13	731107-2-00	3	vite da legno	screw	vis		
14	991111-2-00	6	astina	rod	tige		
15	991179-0-00	6	disco	disc	disque		
16	991112-0-00	6	piatto	disc	plateau		
17	733508-2-00	6	dado	nut	écrou		
18	925433-0-00	6	dado	nut	écrou		



Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
	<u>Tav. 4</u>						
2	204748-4-11	1	pressafilo completo	threaded presser assembly	presse-fil complet		
6	203635-0-10	1	pastiglia	plug	bouchon		
17	203647-2-12	1	passafilo per ago	thread guide for needle	passe-fils pour aiguille		
36	788300-0-00	1	decalcomania sistema aghi	decalcomania needles system	décalcomanie système aiguilles		
51	203135-2-10	1	passafilo con vite	thread guide with screw	passe-fil avec vis		
68	204753-0-10	1	guida filo	thread guide	guide-fil		
	<u>Tav. 9</u>						
★	206429-4-01	1	cinematismo comando ago	needle control assembly	cinématisme commande aiguille		
4	206516-0-01	1	leva	lever	levier		
25	206827-4-00	1	morsetto con barra compl.	clamp	collier de serrage		
26	206826-3-00	1	morsetto con barra	clamp	collier de serrage		
35	765200-6-10	2	ago sist. RIM 27 fin. 100	needle system Rim 27 size 100	aiguille syst. Rim 27 jauge 100		
	<u>Tav. 10</u>						
16	204891-0-11	1	molla premi piedino	spring	ressort		
	<u>Tav. 11</u>						
17	204690-0-10	1	spingi asola	front needle control	pare-boucle		

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	206002-3-02	1	piedino completo	presserfoot assembly	pied-presseur complet		
▲	204862-3-00	1	gruppo spingi asola e salva ago	rear and front needle guard	groupe pare-boucle et protège aiguille		
1	204894-0-11	1	molla	spring	ressort		
2	204895-0-10	1	bussola filettata	bush	bague		
3	204947-0-10	1	vite	screw	vis		
4	204869-0-11	1	spina filettata	pin	goupille		
5	204889-0-10	1	vite	screw	vis		
6	741413-2-00	1	vite	screw	vis		
7	204878-0-11	1	piastrina	plate	plaque		
8	204864-0-10	1	placca ago larg.costa 5 mm	needle plate bight width 5 mm	plaque aiguille larg.surjet 5 mm		
9	202609-0-10	1	griffino	feed dog	griffe		
10	204943-0-11	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
11	204941-0-10	1	griffa principale	main feed dog	griffe principale		
12	207003-2-00	1	coltello superiore	upper knife	couteau supérieur		
13	207020-2-01	1	coltello inferiore	lower knife	couteau inférieur		
14	204676-0-11	1	crochet punto sicurezza	looper safety stitch	crochet point de sûreté		
15	204912-0-10	1	bussola distanziale	spacer bush	bague entretoise		
16	204033-0-10	1	crochet superiore	upper looper	crochet supérieur		
17	202413-0-11	1	crochet inferiore	lower looper	crochet inférieur		
18	202092-0-10	1	crochet superiore cieco	upper blind looper	crochet supérieur aveugle		
19	781312-0-30	1	targhetta classe testa	head class plate	plaque classe tête		
20	741431-0-00	1	vite	screw	vis		
21	204863-0-10	1	salva ago	rear needle guard	protège-aiguille		
22	204861-0-10	1	spingi asola	front needle guard	pare-boucle		
23	204905-0-10	1	squadretta	bracket	équerre		
24	721443-2-00	1	vite	screw	vis		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
●	206482-3-00	1	piedino completo	presserfoot assembly	pied-presseur complet		
8	204948-0-10	1	placca ago larg.costa 4 mm	needle plate bight width 4 mm	plaque aiguille lar.surjet 4 mm		
10	204850-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
	204851-0-11	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
	204942-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
11	204846-0-10	1	griffa principale	main feed dog	griffe principale		
	204940-0-10	1	griffa principale	main feed dog	griffe principale		
	204997-0-00	1	griffa principale	main feed dog	griffe principale		
12	203759-0-10	1	coltello superiore	upper knife	couteau supérieur		
	203783-0-10	1	coltello superiore	upper knife	couteau supérieur		
	207004-2-00	1	coltello superiore	upper knife	couteau supérieur		
13	204693-0-11	1	coltello inferiore	lower knife	couteau inférieur		
25	743134-0-00	1	vite	screw	vis		
26	206486-0-00	1	molla	spring	ressort		
27	204947-0-10	1	vite	screw	vis		
28	206641-2-00	1	attacco con vite	coupling with screw	raccord avec vis		
29	741665-2-00	1	vite	screw	vis		
30	202201-0-11	1	staffa	bracket	bride		
31	741453-2-00	1	vite	screw	vis		
32	206483-0-00	1	linguetta	tongue	languette		
33	741433-2-00	1	vite	screw	vis		
34	206484-0-00	1	piastrina	plate	plaque		

