



**MAUSER
SPEZIAL**

**9632
9652
9656**

Bestandteileliste

List of spare parts

Liste de pièces détachées

Lista de piezas de repuesto

Achtung !

Ersatzteile bitte nur mit den im
Index aufgeführten **PFAFF-NUMMERN**
Bestellen (siehe Seiten 180 bis 191).

Important !

Veuillez commander les pièces de
rechange uniquement avec leur
référence complète précisée à
l'index (pages 180 à 191).

Important note :

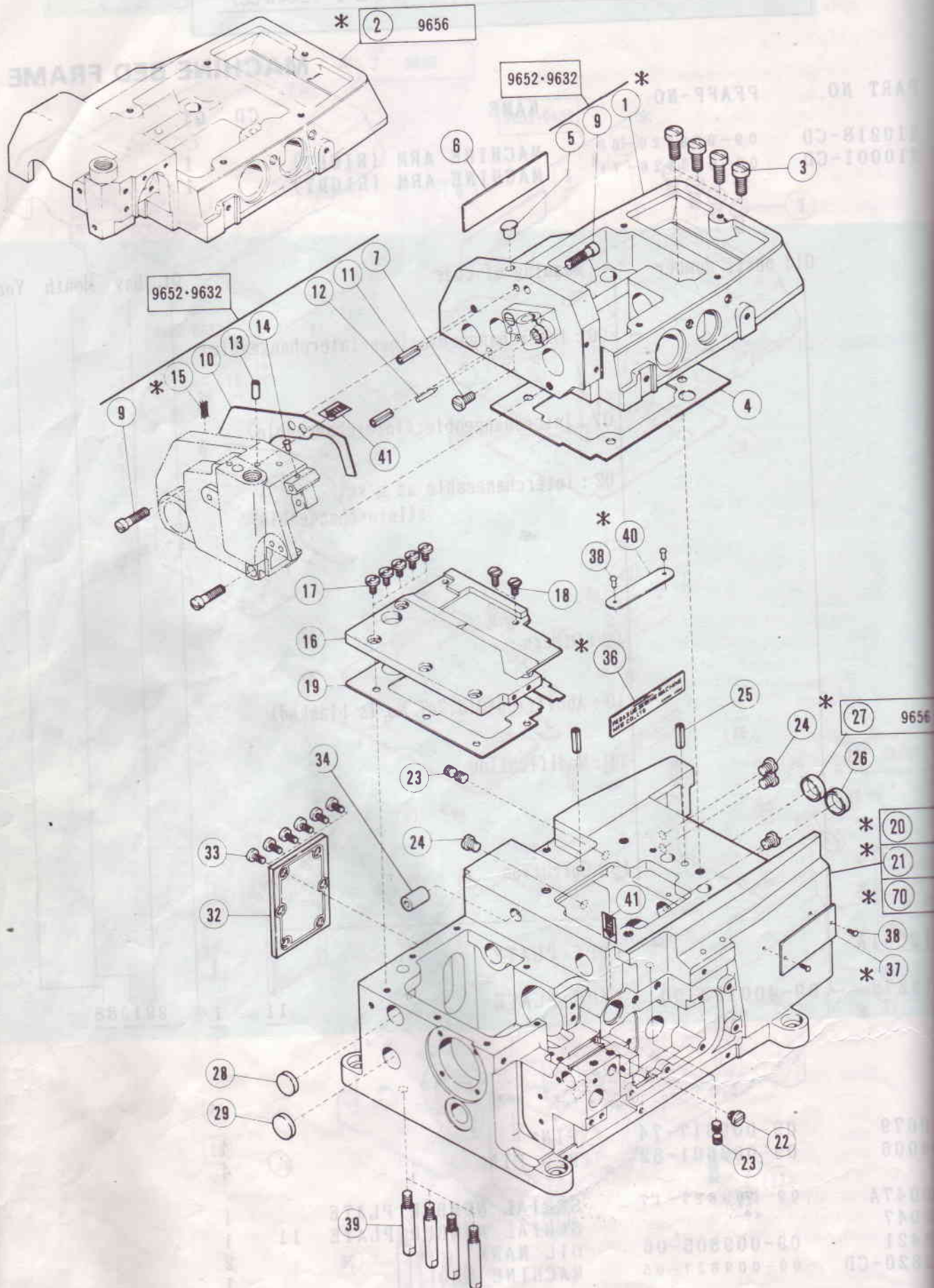
For spare part orders please only
use the **PFAFF-NUMBERS** listed in
the index (pages 180 to 191).

Atencion !

Sírvanse hacer sus pedidos sólo
con los **NUMEROS-PFAFF** indicados
en el índice (véanse las
páginas 180 à 191).

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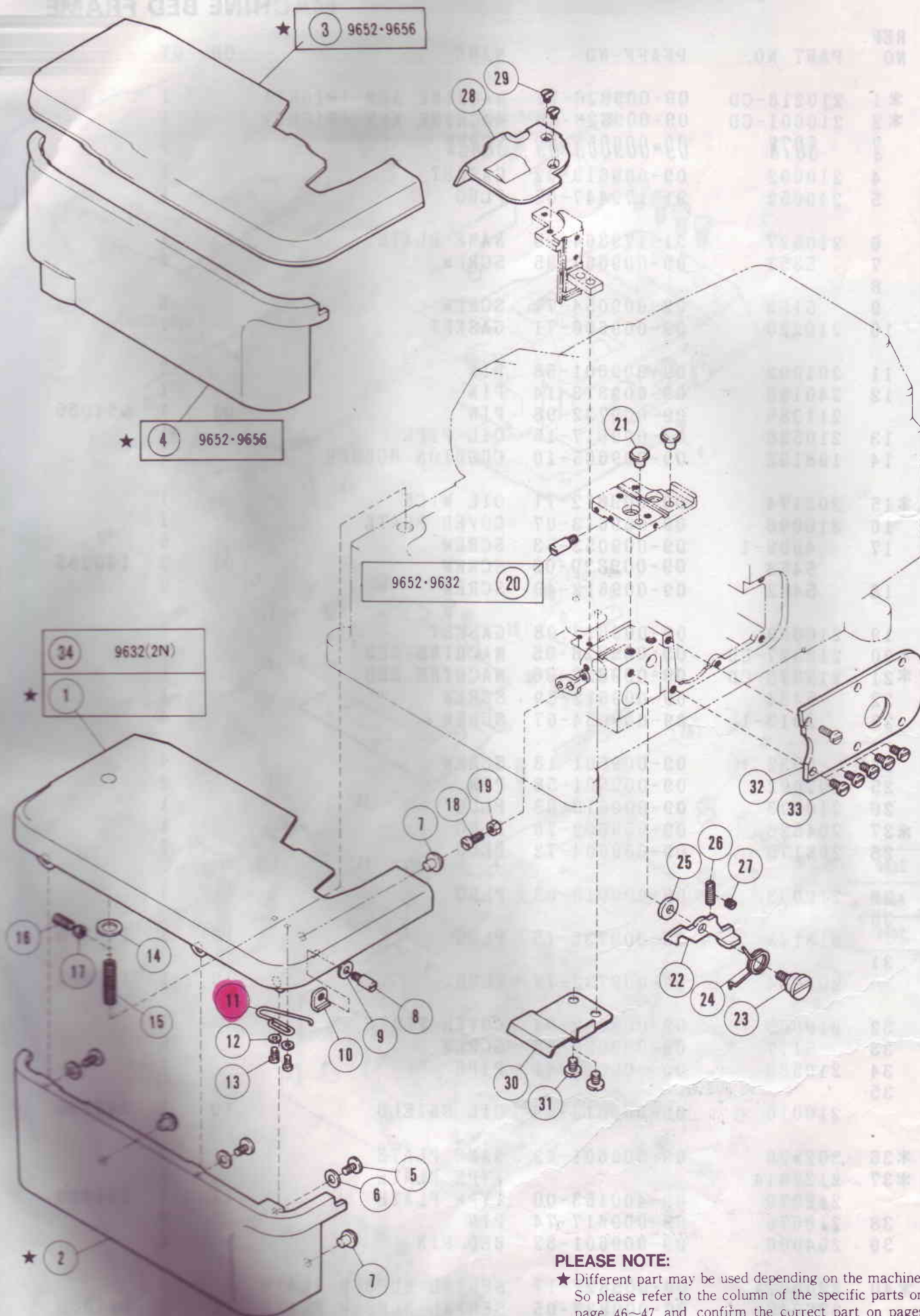
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MACHINE BED FRAME

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
*1	210218-CD	09-009826-71	MACHINE ARM (RIGHT)		1
*2	210001-CD	09-009826-68	MACHINE ARM (RIGHT)		1
3	5078	09-009053-69	SCREW		4
4	210002	09-009613-02	GASKET		1
5	240052	91-179447-05	PLUG		1
6	210527	91-179364-95	NAME PLATE		1
7	5357	09-009067-95	SCREW		1
8					
9	5163	09-009054-71	SCREW		3
10	210220	09-009606-71	GASKET		1
11	201002	09-009601-58	PIN		2
12	240190	09-009813-14	PIN		1
	211385	09-009732-98	PIN	01	1 051085
13	210528	09-009617-16	OIL PIPE		1
14	198192	09-009605-10	CUSHION RUBBER		1
*15	202174	09-009612-71	OIL WICK		1
16	210008	09-009613-07	COVER PLATE		1
17	4009-1	09-009053-53	SCREW		5
	5458	09-009829-09	SCREW	01	5 140285
18	5482	09-009612-49	SCREW		2
19	210009	09-009613-08	GASKET		1
*20	212327-CD	09-009826-95	MACHINE BED		1
*21	212328-CD	09-009826-96	MACHINE BED		1
22	5434	09-009612-39	SCREW		1
23	2913-1	09-009054-67	SCREW		4
24	5332	09-009601-18	SCREW		4
25	201002	09-009601-58	PIN		2
26	210003	09-009613-03	PLUG		1
*27	204828	09-009602-26	PLUG		1
28	208173	09-009604-72	PLUG		1
29	210003	09-009613-03	PLUG		1
30					
	218173	09-009735-15	PLUG	10	1 140285
31					
	209084	09-009732-78	PLUG	10	1 140285
32	210005	09-009613-04	COVER PLATE		1
33	5117	09-009053-88	SCREW		6
34	210583	09-009617-41	PIPE		1
35					
	210010	09-009613-09	OIL SHIELD	10	1 140285
*36	202526	09-009601-69	NAME PLATE		1
*37	212281A		TYPE PLATE		1
	212279	09-400153-00	TYPE PLATE	11	1 291088
38	210679	09-009617-74	PIN		4
39	204006	09-009601-82	BED PIN		4
*40	230047A	09-009827-17	SERIAL NUMBER PLATE		1
	230047	09-009827-05	SERIAL NUMBER PLATE	11	1 291088
41	8421	09-009805-06	OIL MARK		2
*70	212820-CD	09-009827-05	MACHINE BED		1

Notice) Parts with mark * are not for sale.



PLEASE NOTE:

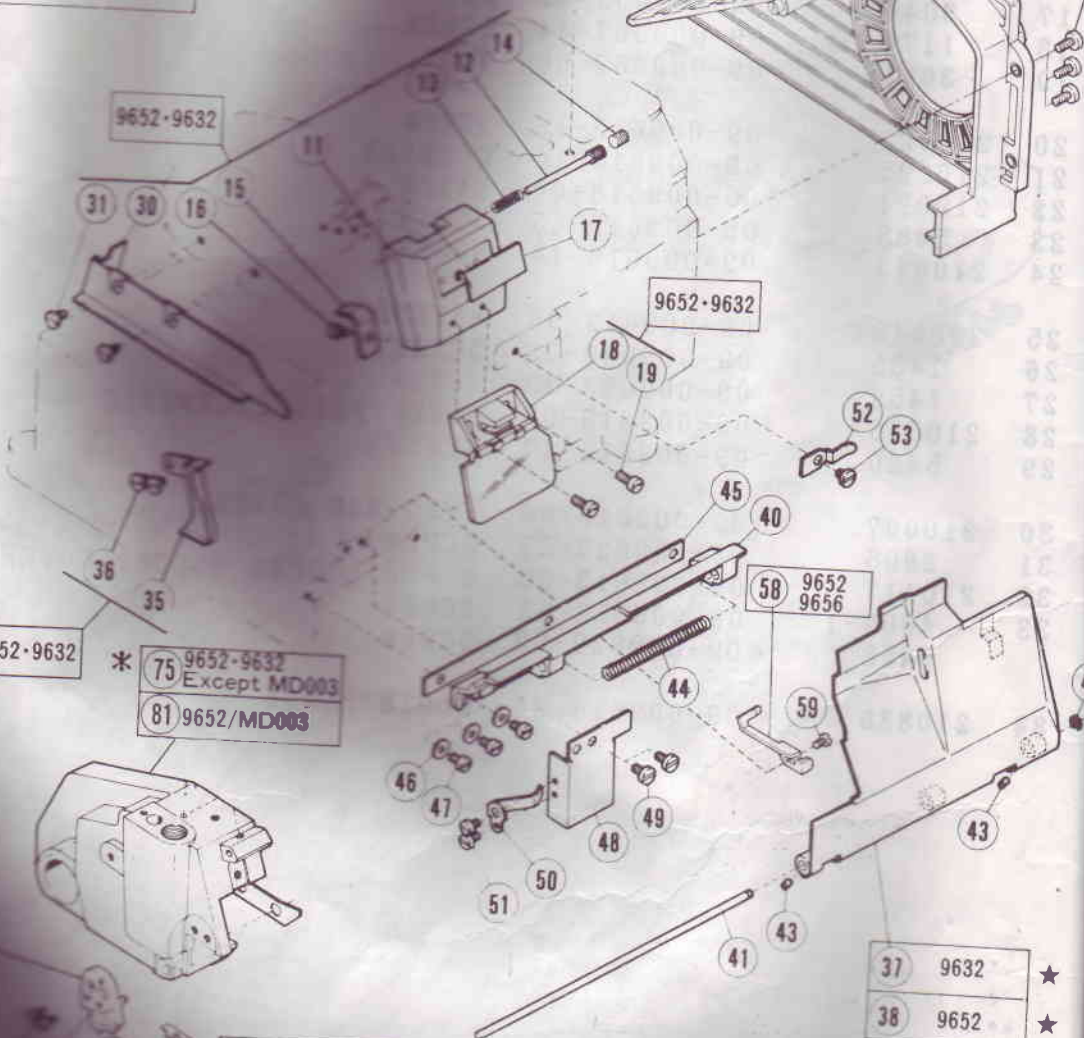
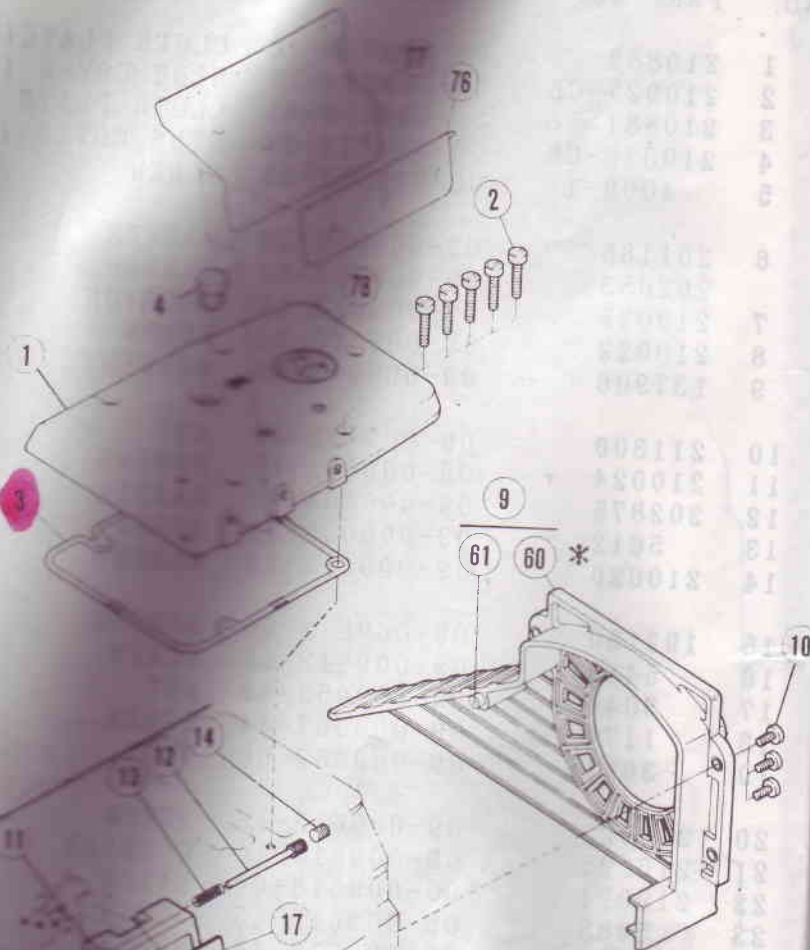
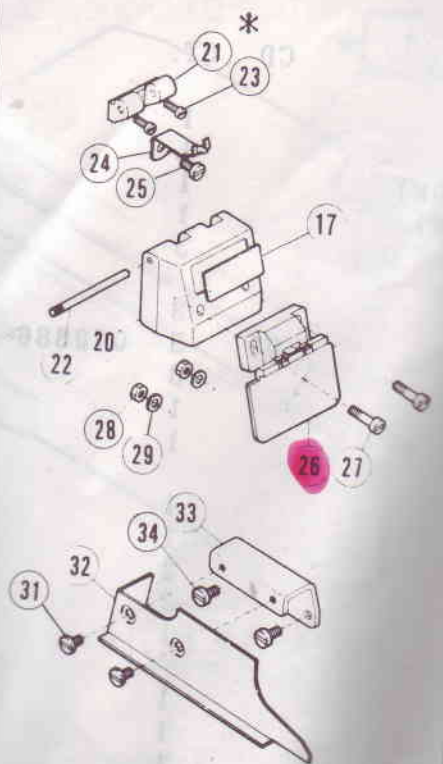
★ Different part may be used depending on the machine. So please refer to the column of the specific parts on page 46~47 and confirm the correct part on pages 48~73.

COVERS (1)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210883	09-009618-42	CLOTH PLATE(WIDE)		1
2	210027-CB	09-009824-75	SIDE COVER (WIDE)		1
3	210881	09-009618-41	CLOTH PLATE (NARROW)		1
4	210026-CB	09-009824-87	SIDE COVER (NARROW)		1
5	4009-1	09-009053-53	SCREW		3
6	201185	09-009050-38	WASHER		3
	202058	09-009601-63	WASHER	01	3 070886
7	210025	09-009613-16	CUSHION		3
8	210022	09-009613-13	SCREW		1
9	137906	09-009048-42	WASHER		1
10	211300	09-009732-85	NUT		1
11	210024	09-009613-15	SPRING		1
12	202875	09-009601-76	WASHER		2
13	5012	09-009065-32	SCREW		2
14	210020	09-009613-12	WASHER		1
15	192130	09-009612-66	SPRING		1
16	5483	09-009612-50	SCREW		1
17	3044	09-009053-49	NUT		1
18	1174	09-009067-44	SCREW		1
19	3091	09-009053-50	NUT		1
20	210022	09-009613-13	SCREW		1
21	210025	09-009613-16	CUSHION		2
22	210021	09-009618-04	LATCH		1
23	5488	09-009612-55	SCREW		1
24	210023	09-009613-14	SPRING		1
25	208245	09-009612-96	WASHER		1
26	1435	09-009048-63	SCREW		1
27	1459	09-009053-73	SCREW		1
28	210006	09-009613-05	COVER/FEED ECCENTRIC		1
29	5480	09-009612-47	SCREW		2
30	210007	09-009613-06	FEED BAR COVER		1
31	2905	09-009823-33	SCREW		2
32	210117	09-009613-95	UPPER LOOPER HOLDER COVER		1
33	* 4009-1	09-009053-53	SCREW		5
	5458	09-009829-09	SCREW	01	5 140285
34	210885	09-009618-24	CLOTH PLATE		1

PLEASE NOTE

★ Different parts may be used depending on the machine.
So please refer to the column of the specific parts on
page 46-47 and confirm the correct part on pages
46-47.



72-75-54
9652-9632
Except 9652/MD003
Except 9632-421

73-81-54

9652/MD003

76-75-80

9632-421

9652-9632

75 9652-9632
Except MD003

81 9652/MD003

70 9632-260,260K,
350,351

37	9632	★
38	9652	★
39	9656	★

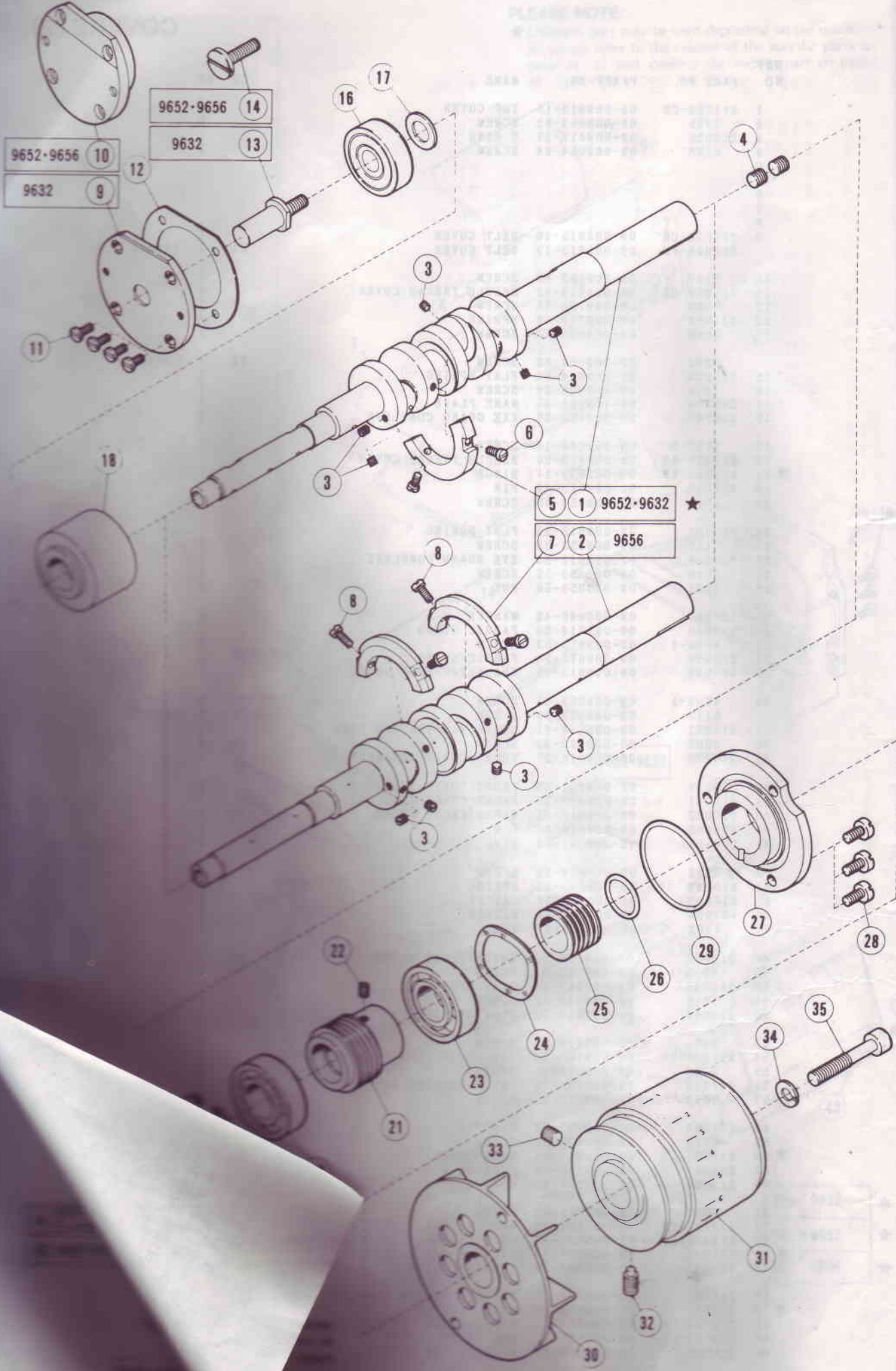
CRANKSHAFT DRIVE COVERS (2)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	211799-CD	09-009813-16	TOP COVER		1
2	5095	09-009053-83	SCREW		5
3	210035	09-009613-27	O RING		1
4	5198	09-009054-04	SCREW		1
5					
6					
7					
8					
9	210028-CB	09-009815-10	BELT COVER		1
	210028-FD	09-009613-19	BELT COVER	01	1 240386
10	5117	09-009053-88	SCREW		3
11	211959-BD	09-009813-18	NEEDLE THREAD COVER		1
12	5589	09-009732-66	SCREW		1
13	211958	09-009733-49	SPRING		1
14	5060	09-009053-64	SCREW		1
	5292	09-009064-89	SCREW	02	1 250987
15	210223	09-009614-83	FLAT SPRING		1
16	1216	09-009048-20	SCREW		1
17	205724	91-179361-95	NAME PLATE		1
18	208747	09-009603-37	EYE GUARD COMPLETE		1
19	1175-3	09-009048-14	SCREW		2
20	210029-KB	09-009613-20	NEEDLE THREAD COVER		1
* 21	202516-KD	09-009829-11	HINGE		1
22	210030	09-009613-22	PIN		1
23	2918	09-009053-45	SCREW		2
24	210031	09-009613-23	FLAT SPRING		1
25	5117	09-009053-88	SCREW		1
26	205688	09-009612-83	EYE GUARD COMPLETE		1
27	5010	09-009053-55	SCREW		2
28	3091	09-009053-50	NUT		2
29	137906	09-009048-42	WASHER		2
30	210224	09-009614-84	FABRIC GUARD		1
31	4009-1	09-009053-53	SCREW		2
32	210032	09-009613-24	FABRIC GUARD		1
33	210033	09-009613-25	BRACKET/FABRIC GUARD		1
34	4009-1	09-009053-53	SCREW		2
	5117	09-009053-88	SCREW	09	2 250987
35	210221	09-009614-81	COVER/MACHINE ARM LEFT		1
36	2905	09-009823-33	SCREW		2
37	210270	09-009615-25	FRONT COVER ASSEMBLY		1
38	210225	09-009614-85	FRONT COVER ASSEMBLY		1
39	210041	09-009613-30	FRONT COVER ASSEMBLY		1
40	210042	09-009613-31	HINGE/FRONT COVER		1
41	208009	09-009070-87	PIN		1
42	200555	09-009071-03	RING		1
43	5292	09-009064-89	SCREW		2
44	210043	09-009613-32	SPRING		1
45	210047	09-009613-36	GASKET		1
46	137906	09-009048-42	WASHER		3
47	1202	09-009048-17	SCREW		3
48	210046	09-009613-35	GUIDE/FRONT COVER		1
49	4009-1	09-009053-53	SCREW		2
50	210045	09-009613-34	FLAT SPRING		1
51	1216	09-009048-20	SCREW		2
52	210044	09-009613-33	FLAT SPRING		1
53	2905	09-009823-33	SCREW		1
54	211389-CD	09-009733-02	ARM COVER (LEFT)		1
55	5328	09-009071-11	SCREW		2
56	211390	09-009734-96	COVER/MACHINE ARM LEFT		1
57	5053	09-009053-62	SCREW		2
58	211804	09-009733-33	STOPPER		1
59	5012	09-009065-32	SCREW		1
* 60	212955-CB	09-009827-10	BELT COVER		1
61	200697	09-009826-66	CUSHION RUBBER		1
70	212984	09-009827-11	COVER		1
71	5053	09-009053-62	SCREW		1
72	212490-CD	09-009826-97	MACHINE ARM (LEFT) ASSEMBLY		1
73	212490-ACD	09-009826-98	MACHINE ARM (LEFT) ASSEMBLY		1
* 75	211798	09-009826-83	MACHINE ARM (LEFT)		1
76	211800	09-009804-39	TENSION GUIDE		1
77	211801	09-009804-37	THREAD TENSION COMPLETE		1
* 78	211313	09-009820-19	NAME PLATE		1
79	212542-CD	09-009827-02	MACHINE ARM (LEFT) ASSEMBLY		1
80	212537-CD	09-009827-01	ARM COVER (LEFT)		1
81	211798A	09-009829-15	MACHINE ARM (LEFT)		1

Notice) Parts with mark * are not for sale.

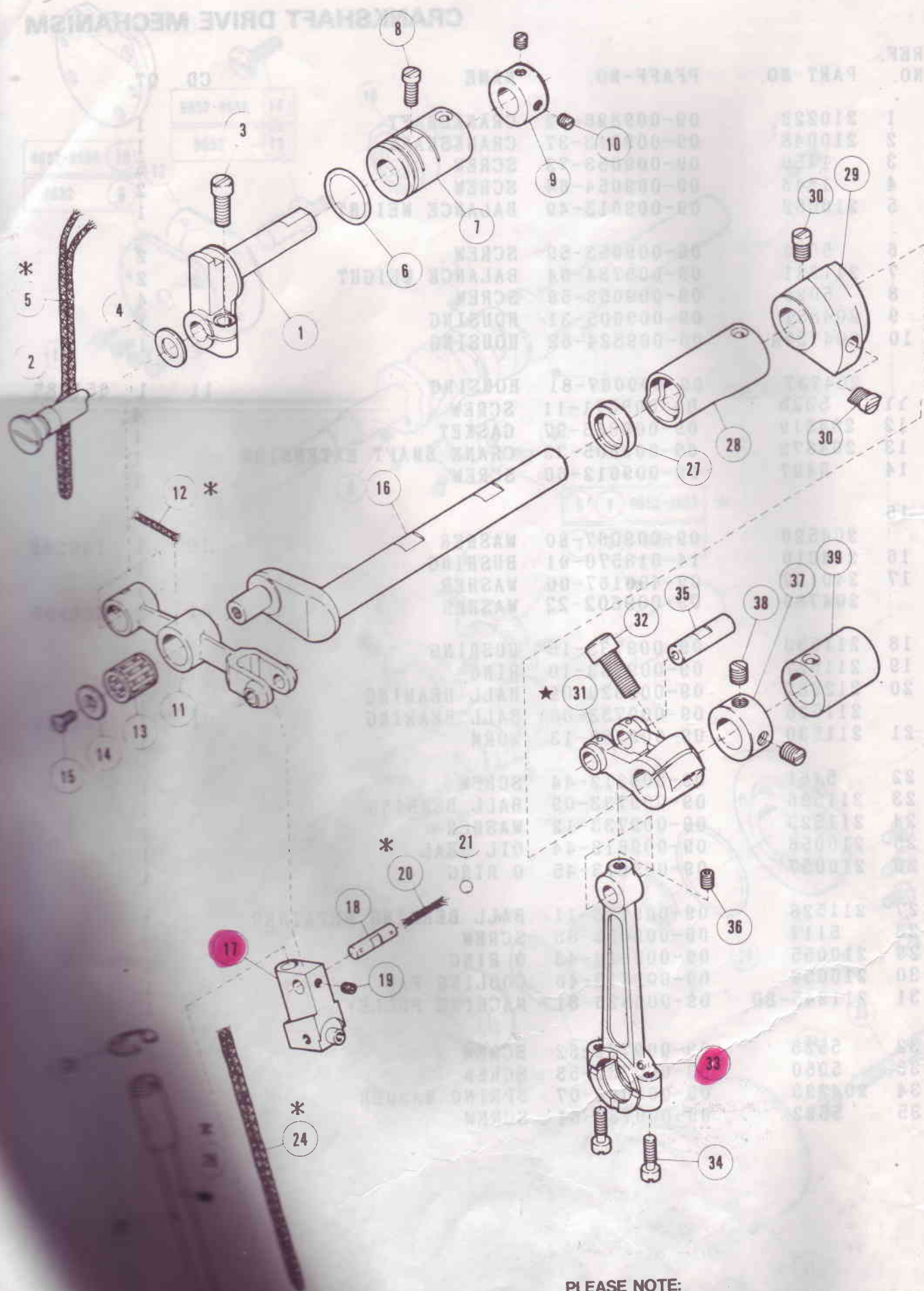
PLEASE NOTE

When you order parts, please specify the model and the quantity of the parts you need. The parts are available in the following quantities:



CRANKSHAFT DRIVE MECHANISM

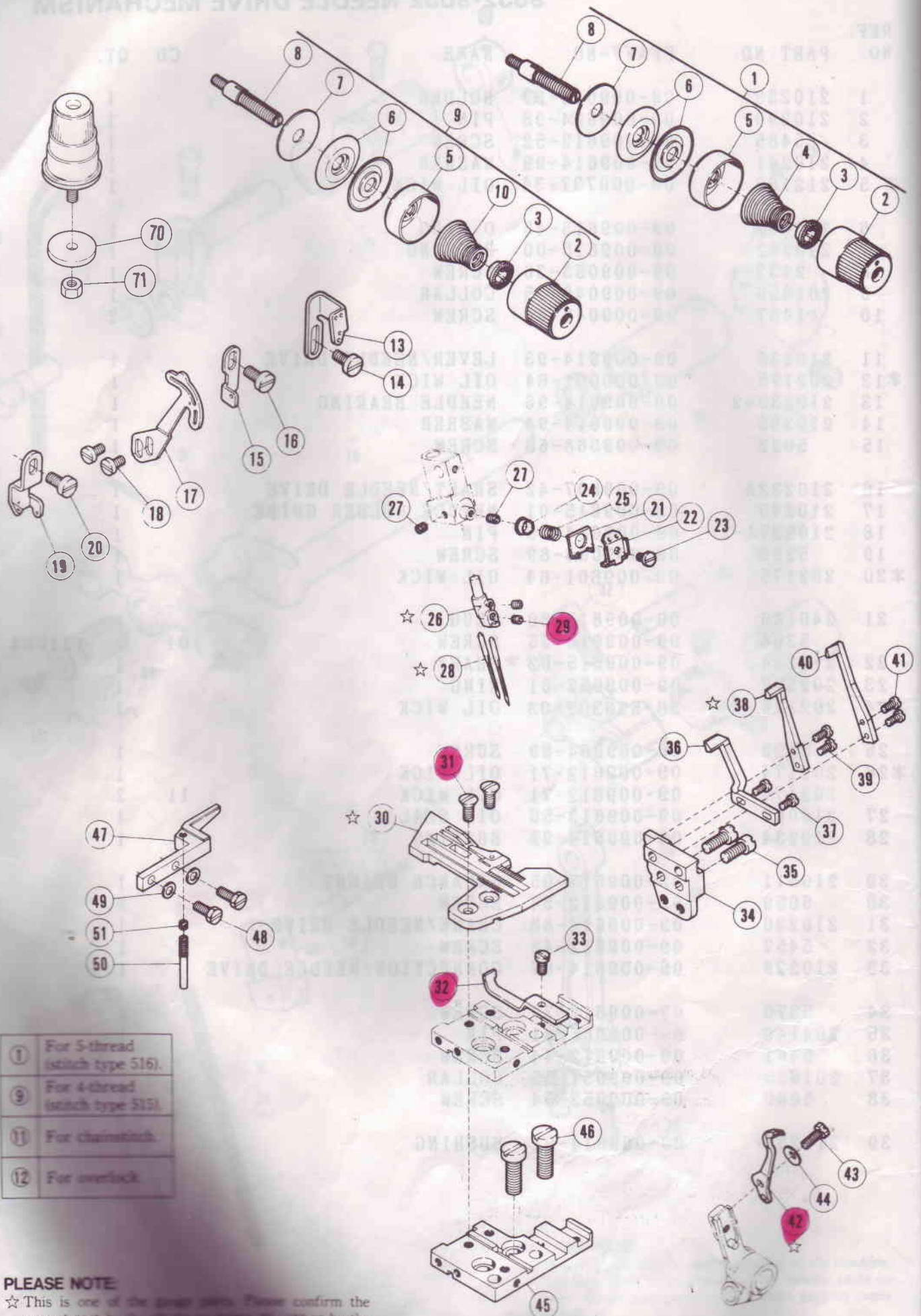
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210228	09-009826-72	CRANKSHAFT		1
2	210048	09-009613-37	CRANKSHAFT		1
3	1459	09-009053-73	SCREW		5
4	1448	09-009054-64	SCREW		2
5	210062	09-009613-49	BALANCE WEIGHT		1
6	5029	09-009053-59	SCREW		2
7	211341	09-009734-94	BALANCE WEIGHT		2
8	5029	09-009053-59	SCREW		4
9	204881	09-009605-31	HOUSING		1
10	204737A	09-009824-62	HOUSING		1
	204737	09-009067-81	HOUSING	11	1 051086
11	5328	09-009071-11	SCREW		4
12	204319	09-009065-97	GASKET		1
13	204873	09-009605-33	CRANK SHAFT EXTENSION		1
14	5497	09-009612-60	SCREW		1
15	204520	09-009067-80	WASHER	10	1 140285
16	204010	14-018570-01	BUSHING		1
17	240102	09-400167-00	WASHER		1
	204789	09-009602-22	WASHER	01	1 300985
18	211533	09-009733-15	BUSHING		1
19	211527	09-009733-10	RING		1
20	212987	09-009820-09	BALL BEARING		1
	211525	09-009733-08	BALL BEARING	01	1 101286
21	211530	09-009733-13	WORM		1
22	5461	09-009612-44	SCREW		1
23	211526	09-009733-09	BALL BEARING		1
24	211529	09-009733-12	WASHER		1
25	210056	09-009613-44	OIL SEAL		1
26	210057	09-009613-45	O RING		1
27	211528	09-009733-11	BALL BEARING RETAINER		1
28	5117	09-009053-88	SCREW		3
29	210055	09-009613-43	O RING		1
30	210058	09-009613-46	COOLING FAN		1
31	211345-BD	09-009826-81	MACHINE PULLEY		1
32	5523	09-009732-62	SCREW		1
33	5050	09-009732-58	SCREW		1
34	204293	09-009602-07	SPRING WASHER		1
35	5522	09-009732-61	SCREW		1



9632-9652 NEEDLE DRIVE MECHANISM

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210239	09-009614-97	HOLDER		1
2	210240	09-009614-98	PIN		1
3	5485	09-009612-52	SCREW		1
4	210241	09-009614-99	WASHER		1
* 5	212186	09-009737-34	OIL WICK		1
6	210057	09-009613-45	O RING		1
7	210242	09-009615-00	BUSHING		1
8	2133-1	09-009053-36	SCREW		1
9	201056	09-009049-35	COLLAR		1
10	1457	09-009048-64	SCREW		2
11	210235	09-009614-93	LEVER/NEEDLE DRIVE		1
*12	202175	09-009601-64	OIL WICK		1
13	210238-2	09-009614-96	NEEDLE BEARING		1
14	210236	09-009614-94	WASHER		1
15	5022	09-009068-68	SCREW		1
16	210232A	09-009807-42	SHAFT/NEEDLE DRIVE		1
17	210243	09-009615-01	NEEDLE HOLDER GUIDE		1
18	210237A-2	09-009614-95	PIN		1
19	5292	09-009064-89	SCREW		1
*20	202175	09-009601-64	OIL WICK		1
21	240148	09-009813-80	PLUG		1
	5304	09-009618-25	SCREW	01	1 131084
22	210244	09-009615-02	SHAFT		1
23	202577	09-009052-61	RING		1
*24	202176	26-536302-03	OIL WICK		1
25	5292	09-009064-89	SCREW		1
*26	202174	09-009612-71	OIL WICK		1
	202174	09-009612-71	OIL WICK	11	2
27	210069	09-009613-56	OIL SEAL		1
28	210234	09-009614-92	BUSHING		1
29	210511	09-009617-05	BALANCE WEIGHT		1
30	5059	09-009612-34	SCREW		2
31	210230	09-009614-88	CRANK/NEEDLE DRIVE		1
32	5457	09-009612-42	SCREW		1
33	210229	09-009614-87	CONNECTION/NEEDLE DRIVE		1
34	5376	09-009612-37	SCREW		2
35	204146	09-009065-81	PIN		1
36	5461	09-009612-44	SCREW		1
37	201635	09-009051-55	COLLAR		1
38	5060	09-009053-64	SCREW		2
39	210233	09-009614-91	BUSHING		1

Notice) Parts with mark * are not for sale.



PLEASE NOTE:

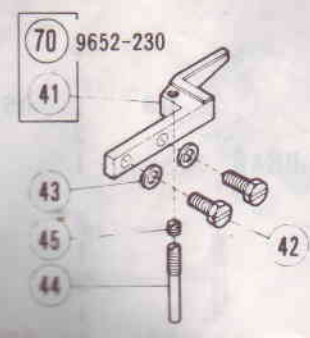
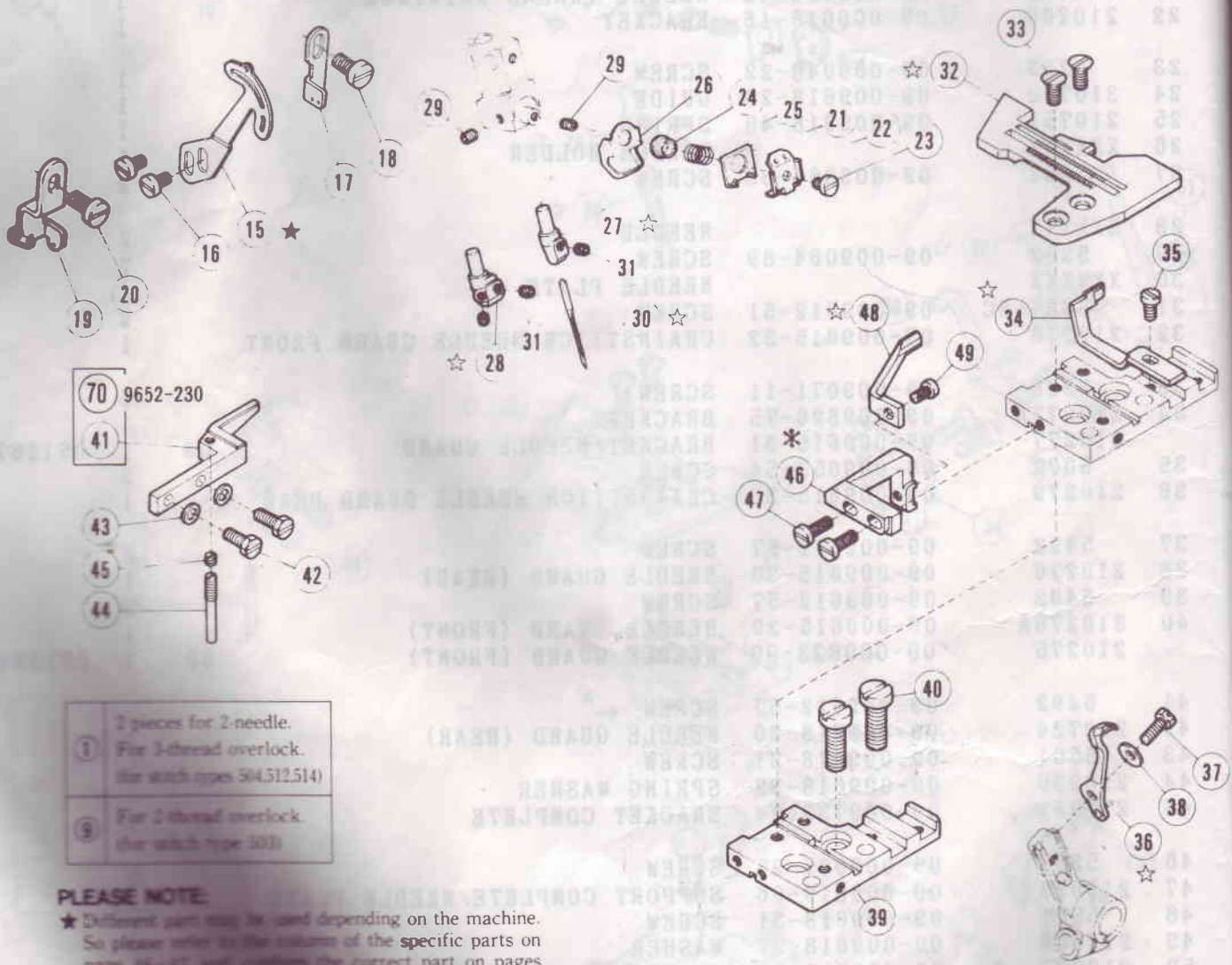
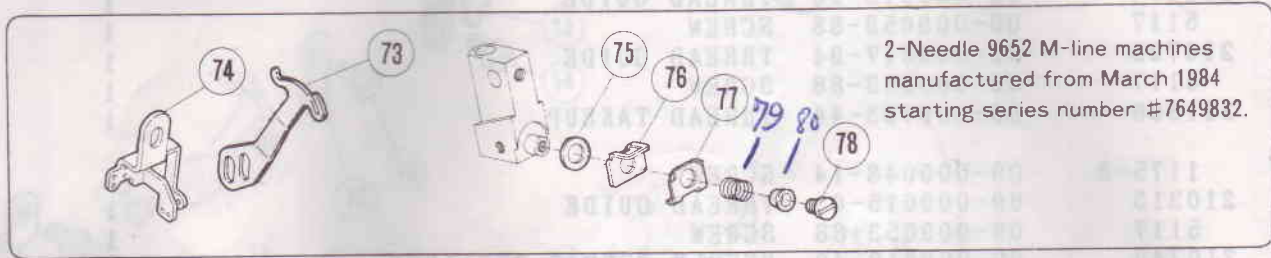
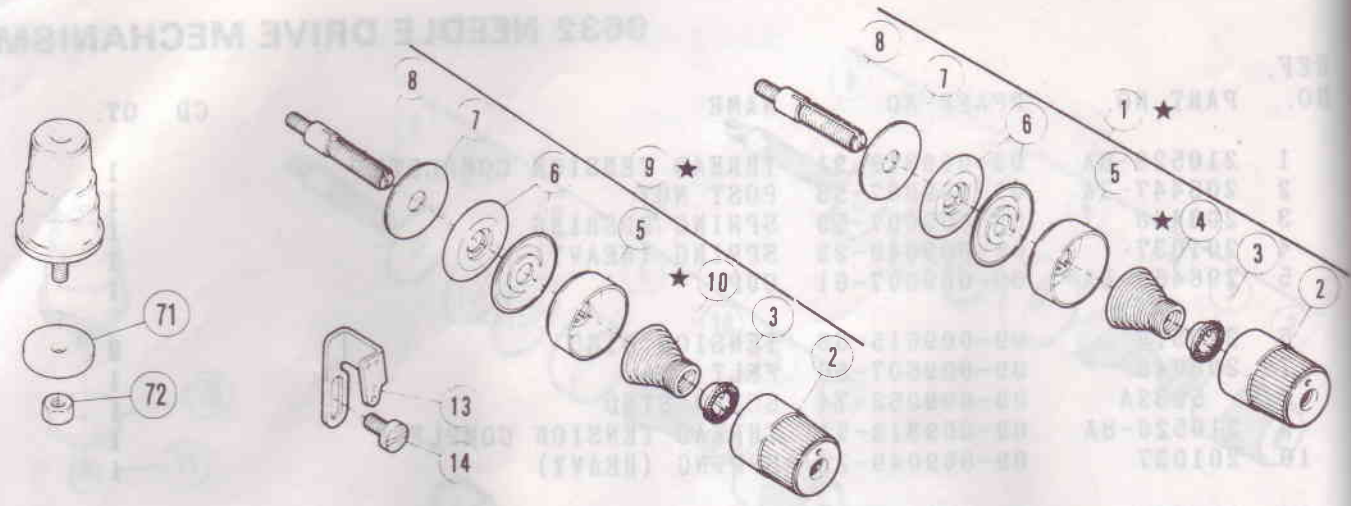
☆ This is one of the gauge parts. Please confirm the correct part by the charts on pages 30-33 or by the lists on pages 34-35.

9632 NEEDLE DRIVE MECHANISM

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
2	208447-BA	09-009607-58	POST NUT		1
3	208448	09-009607-59	SPRING BUSHING		1
4	201037	09-009049-22	SPRING (HEAVY)		1
5	208450-BA	09-009607-61	CUP		1
6	210319	09-009615-68	TENSION DISC		2
7	208449	09-009607-60	FELT		1
8	5082A	09-009053-74	SCREW STUD		1
9	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
10	201037	09-009049-22	SPRING (HEAVY)		1
13	210264	09-009615-20	THREAD GUIDE		1
14	5117	09-009053-88	SCREW		1
15	210722	09-009617-94	THREAD GUIDE		1
16	5117	09-009053-88	SCREW		1
17	211898	09-009733-44	THREAD TAKEUP		1
18	1175-3	09-009048-14	SCREW		2
19	210313	09-009615-63	THREAD GUIDE		1
20	5117	09-009053-88	SCREW		1
21	210749	09-009618-48	NEEDLE THREAD RETAINER		1
22	210260	09-009615-16	BRACKET		1
23	1229	09-009048-22	SCREW		1
24	210750	09-009618-26	GUIDE		1
25	210751	09-009618-49	SPRING		1
26	XXXXXX		NEEDLE HOLDER		1
27	5292	09-009064-89	SCREW		2
28	XXXXXX		NEEDLE		2
29	5292	09-009064-89	SCREW		2
30	XXXXXX		NEEDLE PLATE		1
31	5484-HC	09-009612-51	SCREW		2
32	210278	09-009615-32	CHAINSTITCH NEEDLE GUARD FRONT		1
33	5328	09-009071-11	SCREW		1
34	210277A	09-009826-75	BRACKET		1
	210277	09-009615-31	BRACKET/NEEDLE GUARD	09	1 051187
35	5002	09-009053-54	SCREW		2
36	210279	09-009615-33	CHAINSTITCH NEEDLE GUARD REAR		1
37	5492	09-009612-57	SCREW		2
38	210276	09-009615-30	NEEDLE GUARD (REAR)		1
39	5492	09-009612-57	SCREW		2
40	210275A	09-009615-29	NEEDLE GUARD (FRONT)		1
	210275	09-009823-99	NEEDLE GUARD (FRONT)	09	1 051284
41	5492	09-009612-57	SCREW		2
42	210724	09-009618-30	NEEDLE GUARD (REAR)		1
43	5501	09-009618-31	SCREW		1
44	210930	09-009618-32	SPRING WASHER		1
45	211392	09-009733-04	BRACKET COMPLETE		1
46	5357	09-009067-95	SCREW		2
47	210922	09-009819-06	SUPPORT COMPLETE/NEEDLE PLATE		1
48	5501	09-009618-31	SCREW		2
49	210898	09-009618-27	WASHER		2
50	210923	09-009618-28	SCREW		1
51	1459	09-009053-73	SCREW		1
70	201880	09-009813-83	WASHER		1
71	5137	09-009053-91	NUT		1

PLEASE NOTE :

「XXXXXX」 is one of the gauge parts.



70	9652-230
41	
43	
45	
44	
42	

PLEASE NOTE:

★ Different part may be used depending on the machine.
So please refer to the column of the specific parts on
page 46-47 and confirm the correct part on pages
48-73.

☆ This is one of the spare parts. Please confirm the
correct part by the chart on pages 80-159 or by the
lists on pages 160-225.

9652 NEEDLE DRIVE MECHANISM

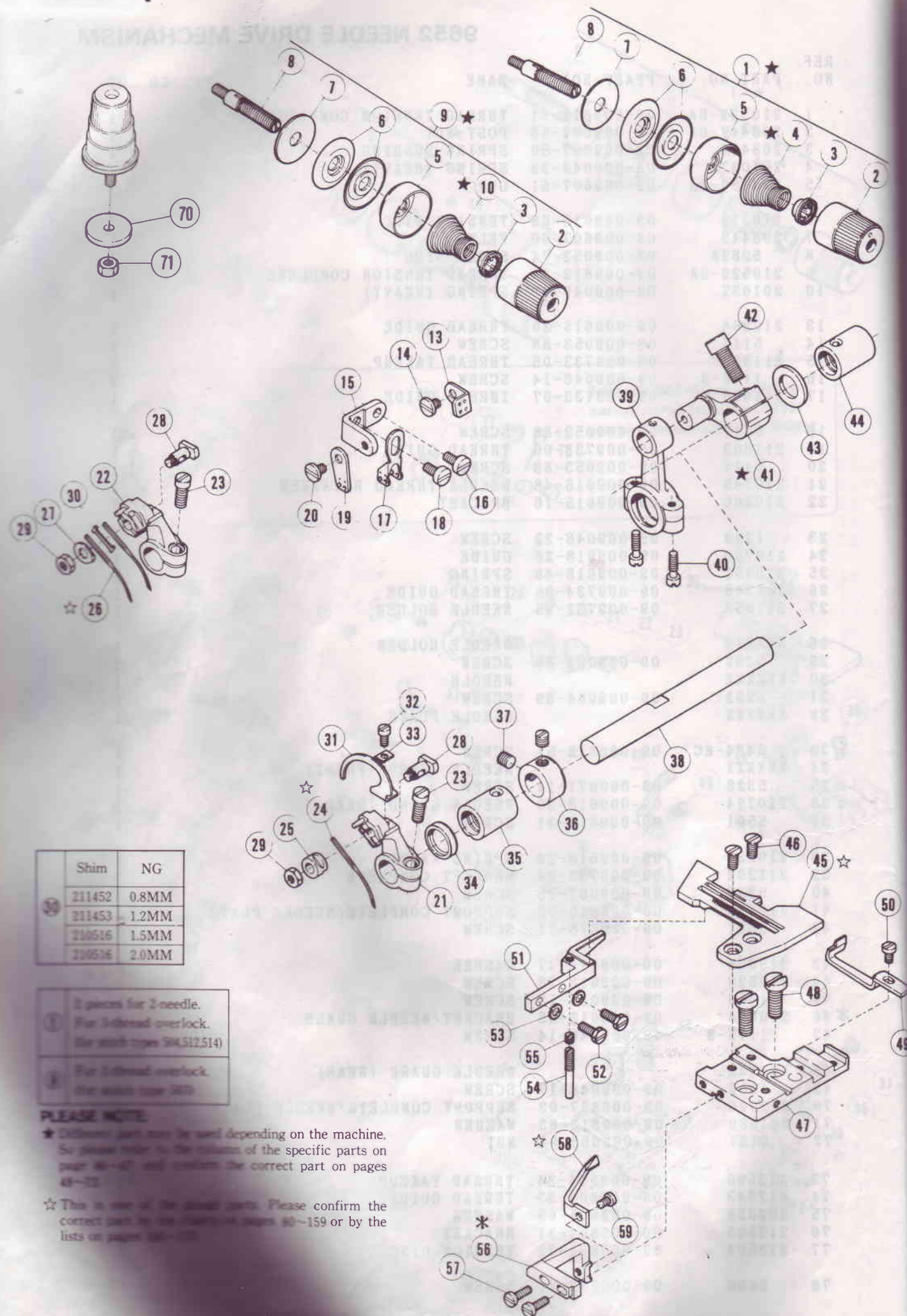
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
2	208447-BA	09-009607-58	POST NUT		1
3	208448	09-009607-59	SPRING BUSHING		1
4	201037	09-009049-22	SPRING (HEAVY)		1
5	208450-BA	09-009607-61	CUP		1
6	210319	09-009615-68	TENSION DISC		2
7	208449	09-009607-60	FELT		1
8	5082A	09-009053-74	SCREW STUD		1
9	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
10	201037	09-009049-22	SPRING (HEAVY)		1
13	210264	09-009615-20	THREAD GUIDE		1
14	5117	09-009053-88	SCREW		1
15	211398	09-009733-05	THREAD TAKEUP		1
16	1175-3	09-009048-14	SCREW		2
17	211400	09-009733-07	THREAD GUIDE		1
18	5117	09-009053-88	SCREW		1
19	211399	09-009733-06	THREAD GUIDE		1
20	5117	09-009053-88	SCREW		1
21	210749	09-009618-48	NEEDLE THREAD RETAINER		1
22	210260	09-009615-16	BRACKET		1
23	1229	09-009048-22	SCREW		1
24	210750	09-009618-26	GUIDE		1
25	210751	09-009618-49	SPRING		1
26	211348	09-009734-95	THREAD GUIDE		1
27	211358	09-009732-95	NEEDLE HOLDER		1
28	XXXXXX		NEEDLE HOLDER		1
29	5292	09-009064-89	SCREW		2
30	XXXXXX		NEEDLE		1
31	5292	09-009064-89	SCREW		1
32	XXXXXX		NEEDLE PLATE		1
33	5484-HC	09-009612-51	SCREW		2
34	XXXXXX		NEEDLE GUARD (FRONT)		1
35	5328	09-009071-11	SCREW		1
36	210724	09-009618-30	NEEDLE GUARD (REAR)		1
37	5501	09-009618-31	SCREW		1
38	210930	09-009618-32	SPRING WASHER		1
39	211392	09-009733-04	BRACKET COMPLETE		1
40	5357	09-009067-95	SCREW		2
41	210922	09-009819-06	SUPPORT COMPLETE/NEEDLE PLATE		1
42	5501	09-009618-31	SCREW		2
43	210898	09-009618-27	WASHER		2
44	210923	09-009618-28	SCREW		1
45	1459	09-009053-73	SCREW		1
*46	210084	09-009613-65	BRACKET/NEEDLE GUARD		1
47	1175-3	09-009048-14	SCREW		2
48	XXXXXX		NEEDLE GUARD (REAR)		1
49	1202	09-009048-17	SCREW		1
70	212596	09-009827-03	SUPPORT COMPLETE/NEEDLE PLATE		1
71	201880	09-009813-83	WASHER		1
72	5137	09-009053-91	NUT		1
73	212500	09-009804-34	THREAD TAKEUP		1
74	212643	09-009804-33	THREAD GUIDE		1
75	202058	09-009601-63	WASHER		1
76	212503	09-009804-31	BRACKET		1
77	212504	09-009804-32	TENSION DISC		1
78	5600	09-009732-71	SCREW		1

Notice) Parts with mark * are not for sale.

PLEASE NOTE :

「XXXXXX」 is one of the gauge parts.

79 210751 Spring.
80 210750 Collar.



Shim	NG
211452	0.8MM
211453	1.2MM
210516	1.5MM
210516	2.0MM

①	2 pieces for 2-needle. For 3-needle overlock. (for stitch type 504,512,514)
②	For 3-needle overlock. (for stitch type 505)

PLEASE NOTE.

★ Different parts may be used depending on the machine.
So please refer to the column of the specific parts on
page 46-47 and confirm the correct part on pages
48-73.

☆ This is one of the special parts. Please confirm the
correct part by the column on pages 90-159 or by the
lists on pages 160-170.

9656 NEEDLE DRIVE MECHANISM

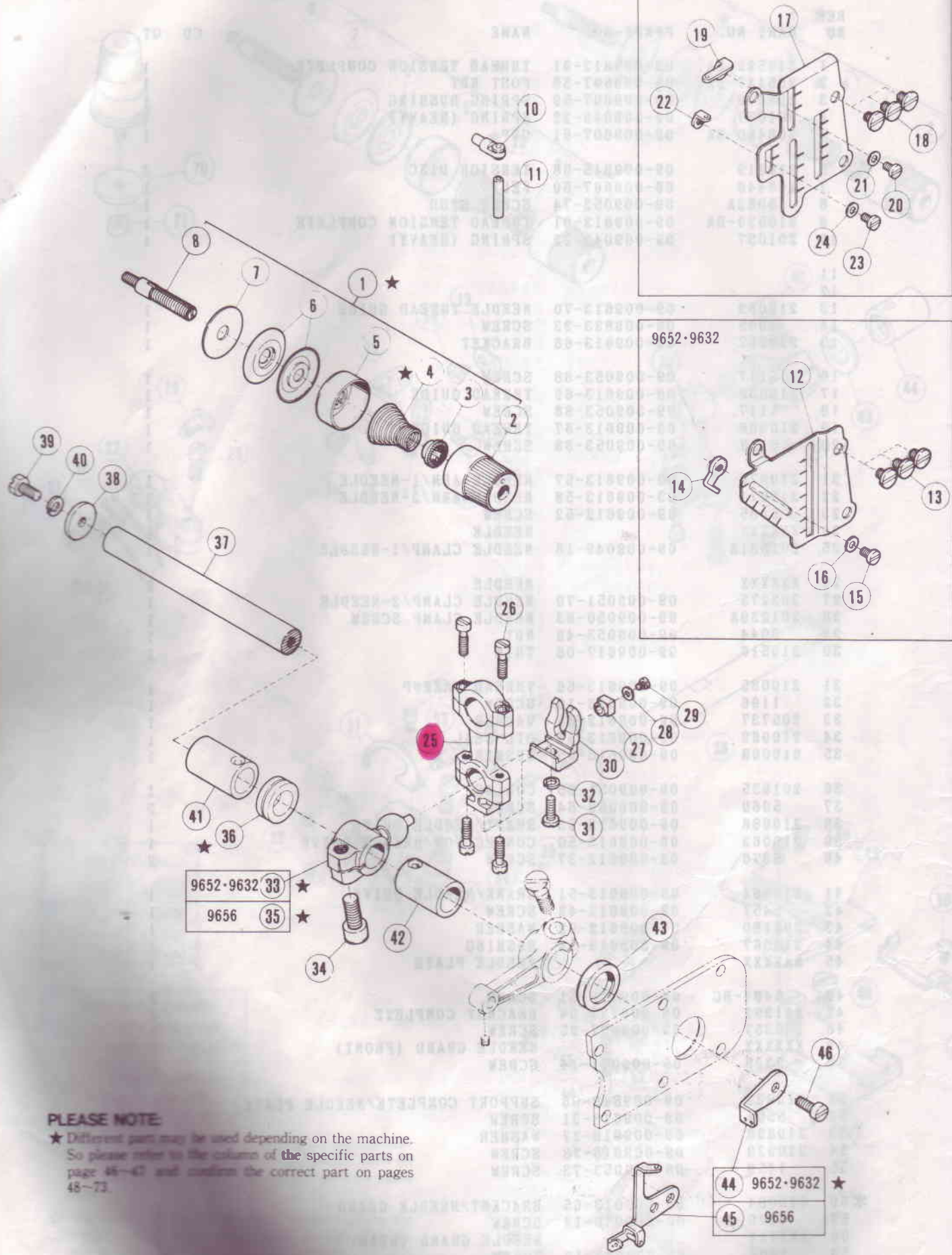
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
2	208447-BA	09-009607-58	POST NUT		1
3	208448	09-009607-59	SPRING BUSHING		1
4	201037	09-009049-22	SPRING (HEAVY)		1
5	208450-BA	09-009607-61	CUP		1
6	210319	09-009615-68	TENSION DISC		2
7	208449	09-009607-60	FELT		1
8	5082A	09-009053-74	SCREW STUD		1
9	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
10	201037	09-009049-22	SPRING (HEAVY)		1
11					
12					
13	210089	09-009613-70	NEEDLE THREAD GUIDE		1
14	2905	09-009823-33	SCREW		1
15	210087	09-009613-68	BRACKET		1
16	5117	09-009053-88	SCREW		1
17	210088	09-009613-69	THREAD GUIDE		1
18	5117	09-009053-88	SCREW		1
19	210086	09-009613-67	THREAD GUIDE		1
20	5117	09-009053-88	SCREW		1
21	210070	09-009613-57	NEEDLE ARM/1-NEEDLE		1
22	210071	09-009613-58	NEEDLE ARM/2-NEEDLE		1
23	5485	09-009612-52	SCREW		1
24	XXXXXX		NEEDLE		1
25	201031A	09-009049-18	NEEDLE CLAMP/1-NEEDLE		1
26	XXXXXX		NEEDLE		2
27	202273	09-009051-70	NEEDLE CLAMP/2-NEEDLE		1
28	201239A	09-009050-63	NEEDLE CLAMP SCREW		1
29	3044	09-009053-49	NUT		1
30	210516	09-009617-08	THIM		1
31	210085	09-009613-66	THREAD TAKEUP		1
32	1196	09-009048-16	SCREW		1
33	205737	09-009612-85	WASHER		1
34	210069	09-009613-56	OIL SEAL		1
35	210068	09-009613-55	BUSHING		1
36	201635	09-009051-55	COLLAR		1
37	5060	09-009053-64	SCREW		2
38	210066	09-009613-53	SHAFT/NEEDLE DRIVE		1
39	210063	09-009613-50	CONNECTION/NEEDLE DRIVE		1
40	5376	09-009612-37	SCREW		2
41	210064	09-009613-51	CRANK/NEEDLE DRIVE		1
42	5457	09-009612-42	SCREW		1
43	206180	09-009612-92	WASHER		1
44	210067	09-009613-54	BUSHING		1
45	XXXXXX		NEEDLE PLATE		1
46	5484-HC	09-009612-51	SCREW		2
47	211392	09-009733-04	BRACKET COMPLETE		1
48	5357	09-009067-95	SCREW		2
49	XXXXXX		NEEDLE GUARD (FRONT)		1
50	5328	09-009071-11	SCREW		1
51	210922	09-009819-06	SUPPORT COMPLETE/NEEDLE PLATE		1
52	5501	09-009618-31	SCREW		2
53	210898	09-009618-27	WASHER		2
54	210923	09-009618-28	SCREW		1
55	1459	09-009053-73	SCREW		1
*56	210084	09-009613-65	BRACKET/NEEDLE GUARD		1
57	1175-3	09-009048-14	SCREW		2
58	XXXXXX		NEEDLE GUARD (REAR)		1
59	1206	09-009048-19	SCREW		1
70	201880	09-009813-83	WASHER		1
71	5137	09-009053-91	NUT		1

Notice) Parts with mark * are not for sale.

PLEASE NOTE :

「XXXXXX」 is one of the gauge parts.

9656 NEEDLE DRIVE MECHANISM

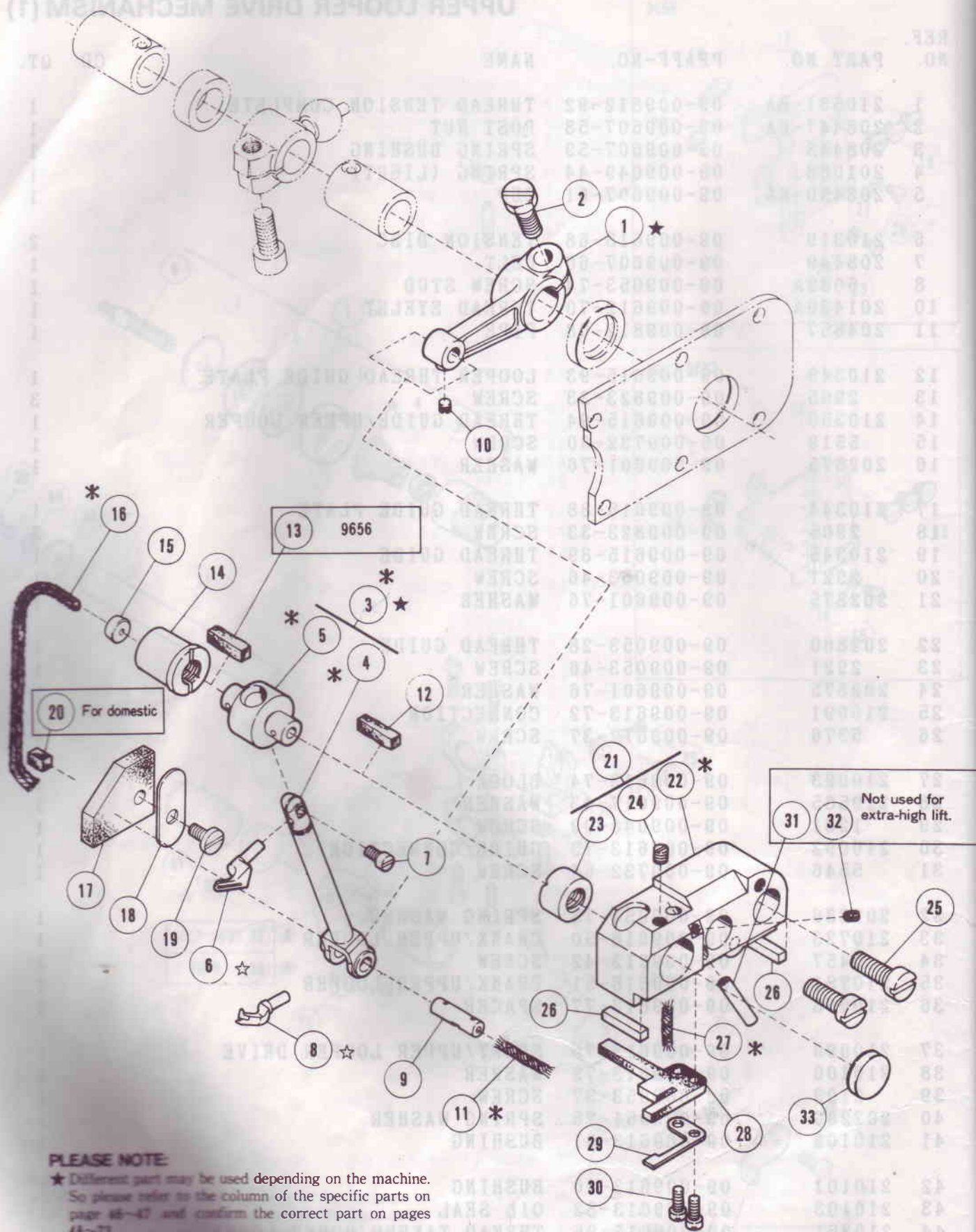


PLEASE NOTE:

★ Different part may be used depending on the machine.
So please refer to the column of the specific parts on
page 46-47 and confirm the correct part on pages
48-73.

UPPER LOOPER DRIVE MECHANISM (1)

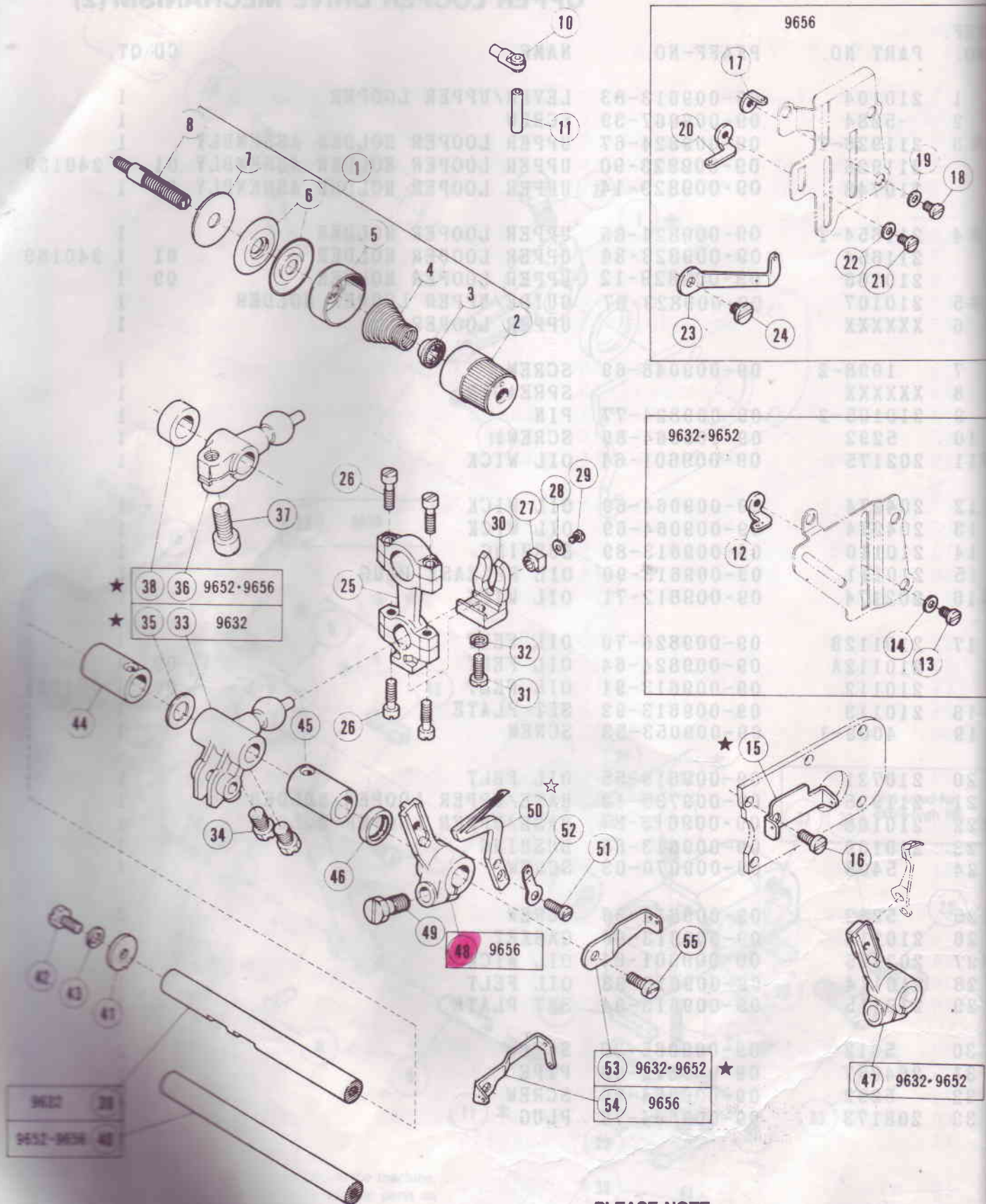
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210531-BA	09-009812-92	THREAD TENSION COMPLETE		1
2	208447-BA	09-009607-58	POST NUT		1
3	208448	09-009607-59	SPRING BUSHING		1
4	201068	09-009049-44	SPRING (LIGHT)		1
5	208450-BA	09-009607-61	CUP		1
6	210319	09-009615-68	TENSION DISC		2
7	208449	09-009607-60	FELT		1
8	5082A	09-009053-74	SCREW STUD		1
10	201439A	09-009612-70	THREAD EYELET		1
11	204657	09-009812-08	PIPE		1
12	210349	09-009615-93	LOOPER THREAD GUIDE PLATE		1
13	2905	09-009823-33	SCREW		3
14	210350	09-009615-94	THREAD GUIDE/UPPER LOOPER		1
15	5519	09-009732-60	SCREW		1
16	202875	09-009601-76	WASHER		1
17	210344	09-009615-88	THREAD GUIDE PLATE		1
18	2905	09-009823-33	SCREW		3
19	210345	09-009615-89	THREAD GUIDE		1
20	2921	09-009053-46	SCREW		1
21	202875	09-009601-76	WASHER		1
22	202860	09-009053-28	THREAD GUIDE		1
23	2921	09-009053-46	SCREW		1
24	202875	09-009601-76	WASHER		1
25	210091	09-009613-72	CONNECTION		1
26	5376	09-009612-37	SCREW		4
27	210093	09-009613-74	BLOCK		1
28	210585	09-009617-43	WASHER		1
29	1231	09-009048-09	SCREW		1
30	210092	09-009613-73	GUIDE/CONNECTION		1
31	5546	09-009732-64	SCREW		1
32	202286	09-009051-75	SPRING WASHER		1
33	210733	09-009618-50	CRANK/UPPER LOOPER		1
34	5457	09-009612-42	SCREW		1
35	210731	09-009618-51	CRANK/UPPER LOOPER		1
36	210098	09-009613-77	SPACER		1
37	210099	09-009613-78	SHAFT/UPPER LOOPER DRIVE		1
38	210100	09-009613-79	WASHER		1
39	2193	09-009053-37	SCREW		1
40	202286	09-009051-75	SPRING WASHER		1
41	210102	09-009613-81	BUSHING		1
42	210101	09-009613-80	BUSHING		1
43	210103	09-009613-82	OIL SEAL		1
44	210351	09-009615-95	THREAD TAKEUP/UPPER LOOPER		1
45	210346	09-009615-90	THREAD TAKEUP		1
46	2902	09-009053-42	SCREW		1



UPPER LOOPER DRIVE MECHANISM (2)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210104	09-009613-83	LEVER/UPPER LOOPER		1
2	5284	09-009067-39	SCREW		1
*3	211926-T	09-009824-67	UPPER LOOPER HOLDER ASSEMBLY		1
	211926	09-009823-90	UPPER LOOPER HOLDER ASSEMBLY	01	1 240189
	210748	09-009829-14	UPPER LOOPER HOLDER ASSEMBLY	09	1
*4	211654-T	09-009824-65	UPPER LOOPER HOLDER		1
	211654	09-009823-84	UPPER LOOPER HOLDER	01	1 240189
	210106	09-009829-12	UPPER LOOPER HOLDER	09	1
*5	210107	09-009823-97	GUIDE/UPPER LOOPER HOLDER		1
6	XXXXXX		UPPER LOOPER		1
7	1998-2	09-009048-69	SCREW		1
8	XXXXXX		SPREADER		1
9	210105-2	09-009824-77	PIN		1
10	5292	09-009064-89	SCREW		1
*11	202175	09-009601-64	OIL WICK		1
12	204274	09-009064-69	OIL WICK		1
13	204274	09-009064-69	OIL WICK		1
14	210110	09-009613-89	BUSHING		1
15	210111	09-009613-90	OIL RELEASE PLUG		1
*16	202174	09-009612-71	OIL WICK		1
17	210112B	09-009826-70	OIL FELT		1
	210112A	09-009824-64	OIL FELT	09	1
	210112	09-009613-91	OIL FELT	09	1 051085
18	210113	09-009613-92	SET PLATE		1
19	4009-1	09-009053-53	SCREW		1
20	210721	09-009618-55	OIL FELT		1
21	211995	09-009735-12	BASE/UPPER LOOPER HOLDER		1
*22	210108	09-009613-87	BASE/UPPER LOOPER HOLDER		1
23	210109	09-009613-88	BUSHING		1
24	5408	09-009070-03	SCREW		1
25	5282	09-009612-36	SCREW		2
26	210118	09-009613-96	GASKET		2
*27	202175	09-009601-64	OIL WICK		1
28	210114	09-009613-93	OIL FELT		1
29	210115	09-009613-94	SET PLATE		1
30	5012	09-009065-32	SCREW		2
31	204657	09-009812-08	PIPE		1
32	5292	09-009064-89	SCREW		1
33	208173	09-009604-72	PLUG		1

Notice) Parts with mark * are not for sale.



PLEASE NOTE:

★ Different part may be used depending on the machine.
So please refer to the column of the specific parts on page 46~47 and confirm the correct part on pages 48~73.

☆ This is one of the gauge parts. Please confirm the correct part by the charts on pages 80~159 or by the lists on pages 160~175.

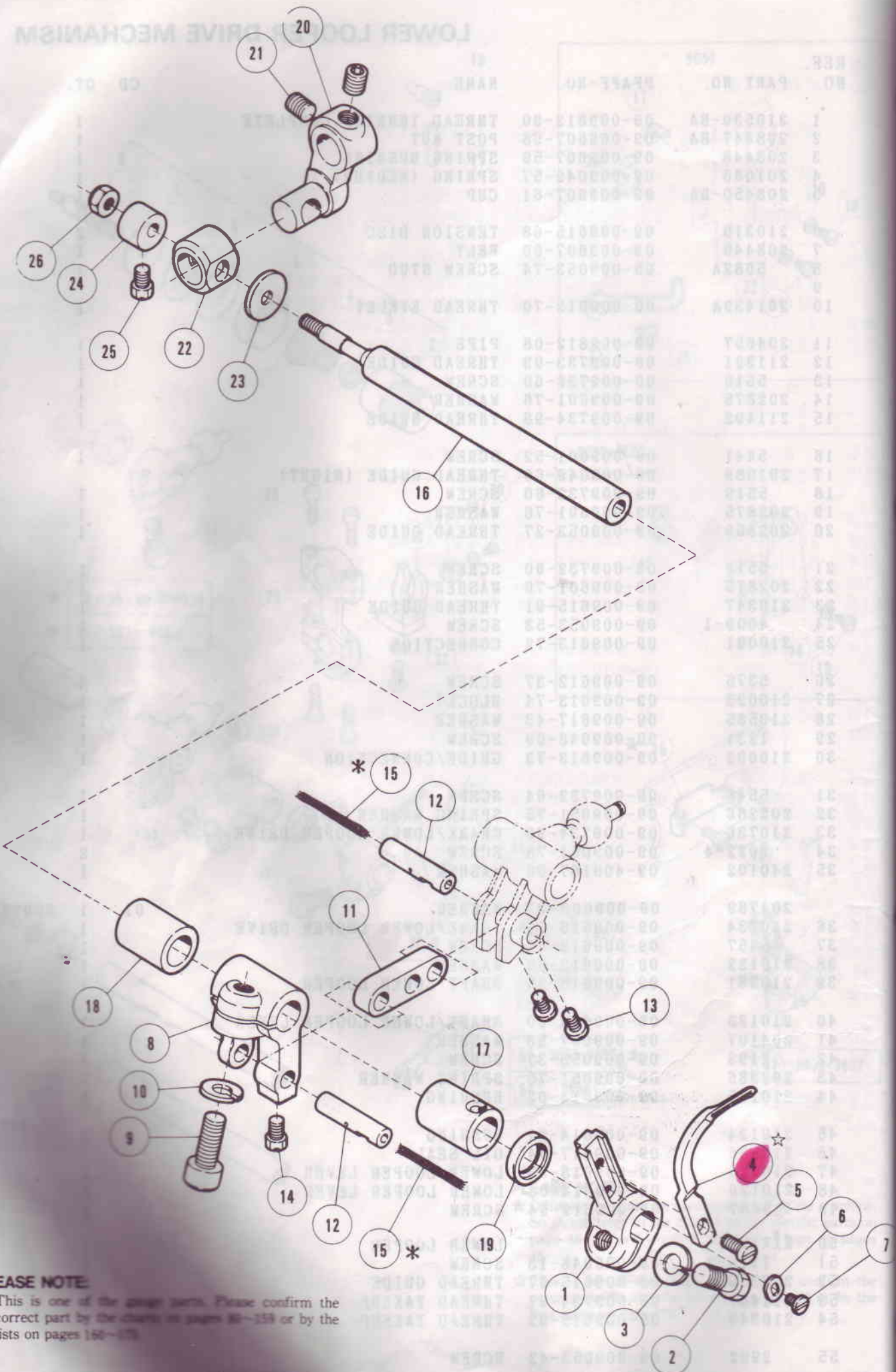
LOWER LOOPER DRIVE MECHANISM

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210530-BA	09-009812-90	THREAD TENSION COMPLETE		1
2	208447-BA	09-009607-58	POST NUT		1
3	208448	09-009607-59	SPRING BUSHING		1
4	201086	09-009049-57	SPRING (MEDIUM)		1
5	208450-BA	09-009607-61	CUP		1
6	210319	09-009615-68	TENSION DISC		2
7	208449	09-009607-60	FELT		1
8	5082A	09-009053-74	SCREW STUD		1
9					
10	201439A	09-009612-70	THREAD EYELET		1
11	204657	09-009812-08	PIPE		1
12	211391	09-009733-03	THREAD GUIDE		1
13	5519	09-009732-60	SCREW		1
14	202875	09-009601-76	WASHER		1
15	211402	09-009734-98	THREAD GUIDE		1
16	5441	09-009601-52	SCREW		1
17	201089	09-009049-60	THREAD GUIDE (RIGHT)		1
18	5519	09-009732-60	SCREW		1
19	202875	09-009601-76	WASHER		1
20	202859	09-009053-27	THREAD GUIDE		1
21	5519	09-009732-60	SCREW		1
22	202875	09-009601-76	WASHER		1
23	210347	09-009615-91	THREAD GUIDE		1
24	4009-1	09-009053-53	SCREW		1
25	210091	09-009613-72	CONNECTION		1
26	5376	09-009612-37	SCREW		4
27	210093	09-009613-74	BLOCK		1
28	210585	09-009617-43	WASHER		1
29	1231	09-009048-09	SCREW		1
30	210092	09-009613-73	GUIDE/CONNECTION		1
31	5546	09-009732-64	SCREW		1
32	202286	09-009051-75	SPRING WASHER		1
33	210736	09-009734-90	CRANK/LOWER LOOPER DRIVE		1
34	2022-4	09-009051-78	SCREW		2
35	240102	09-400167-00	WASHER		1
36	204789	09-009602-22	WASHER	01	1 300985
37	210734	09-009618-53	CRANK/LOWER LOOPER DRIVE		1
38	5457	09-009612-42	SCREW		1
39	210122	09-009613-99	WASHER		1
40	210281	09-009615-35	SHAFT/LOWER LOOPER		1
41	210123	09-009614-00	SHAFT/LOWER LOOPER LEVER		1
42	204107	09-009067-58	WASHER		1
43	2193	09-009053-37	SCREW		1
44	202286	09-009051-75	SPRING WASHER		1
45	210125	09-009614-02	BUSHING		1
46	210124	09-009614-01	BUSHING		1
47	210586	09-009617-44	OIL SEAL		1
48	210725	09-009618-33	LOWER LOOPER LEVER		1
49	210126	09-009614-03	LOWER LOOPER LEVER		1
50	5487	09-009612-54	SCREW		1
51	XXXXXX		LOWER LOOPER		1
52	1175-2	09-009048-13	SCREW		1
53	210353	09-009615-97	THREAD GUIDE		1
54	211401	09-009734-97	THREAD TAKEUP		1
55	210348	09-009615-92	THREAD TAKEUP		1
56	2902	09-009053-42	SCREW		1

PLEASE NOTE :

「XXXXXX」 is one of the gauge parts.

LOWER LOCK DRIVE MECHANISM



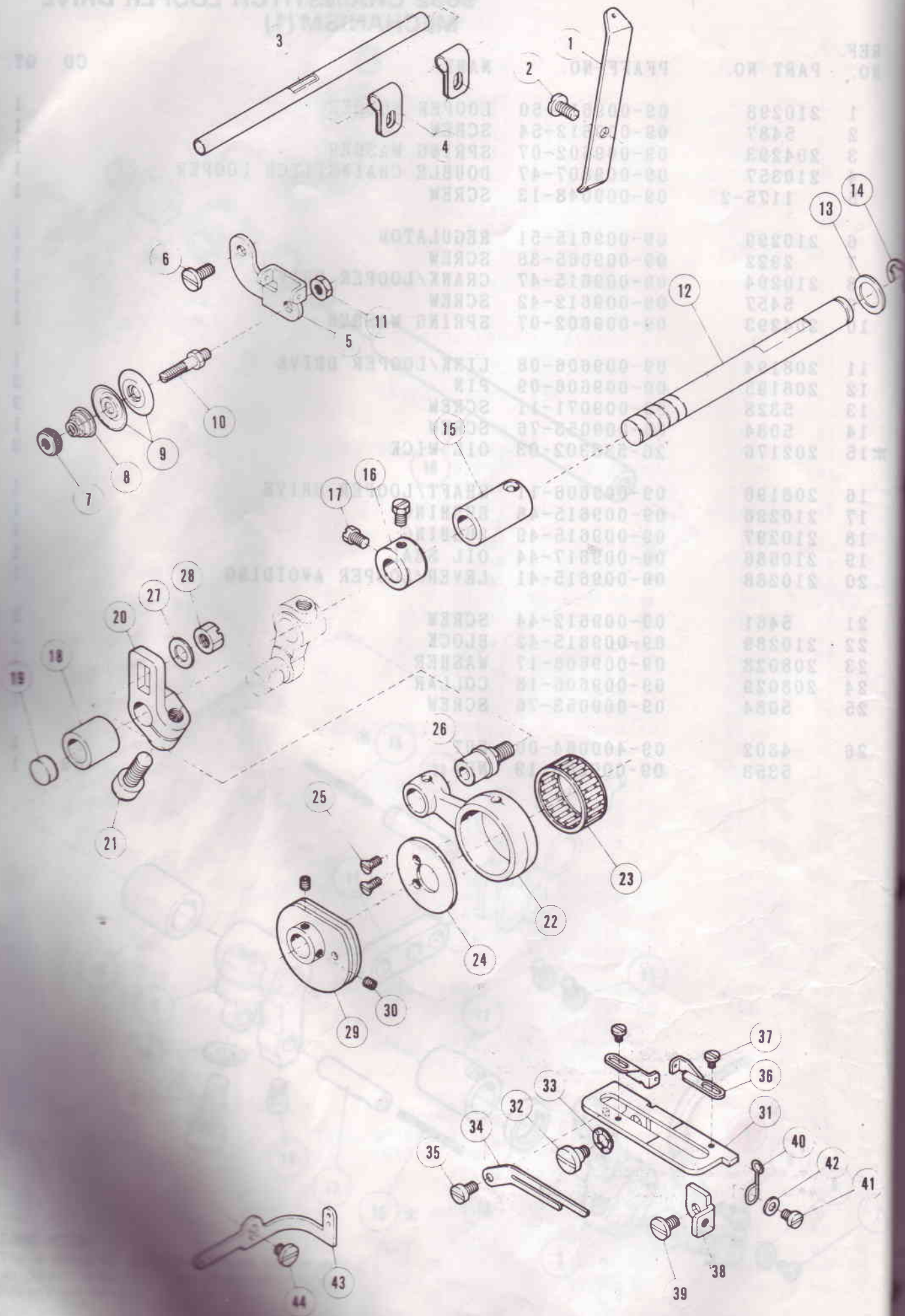
PLEASE NOTE:

☆ This is one of the gauge parts. Please confirm the correct part by the charts on pages 36-359 or by the lists on pages 160-179.

9632 CHAINSTITCH LOOPER DRIVE MECHANISM (1)

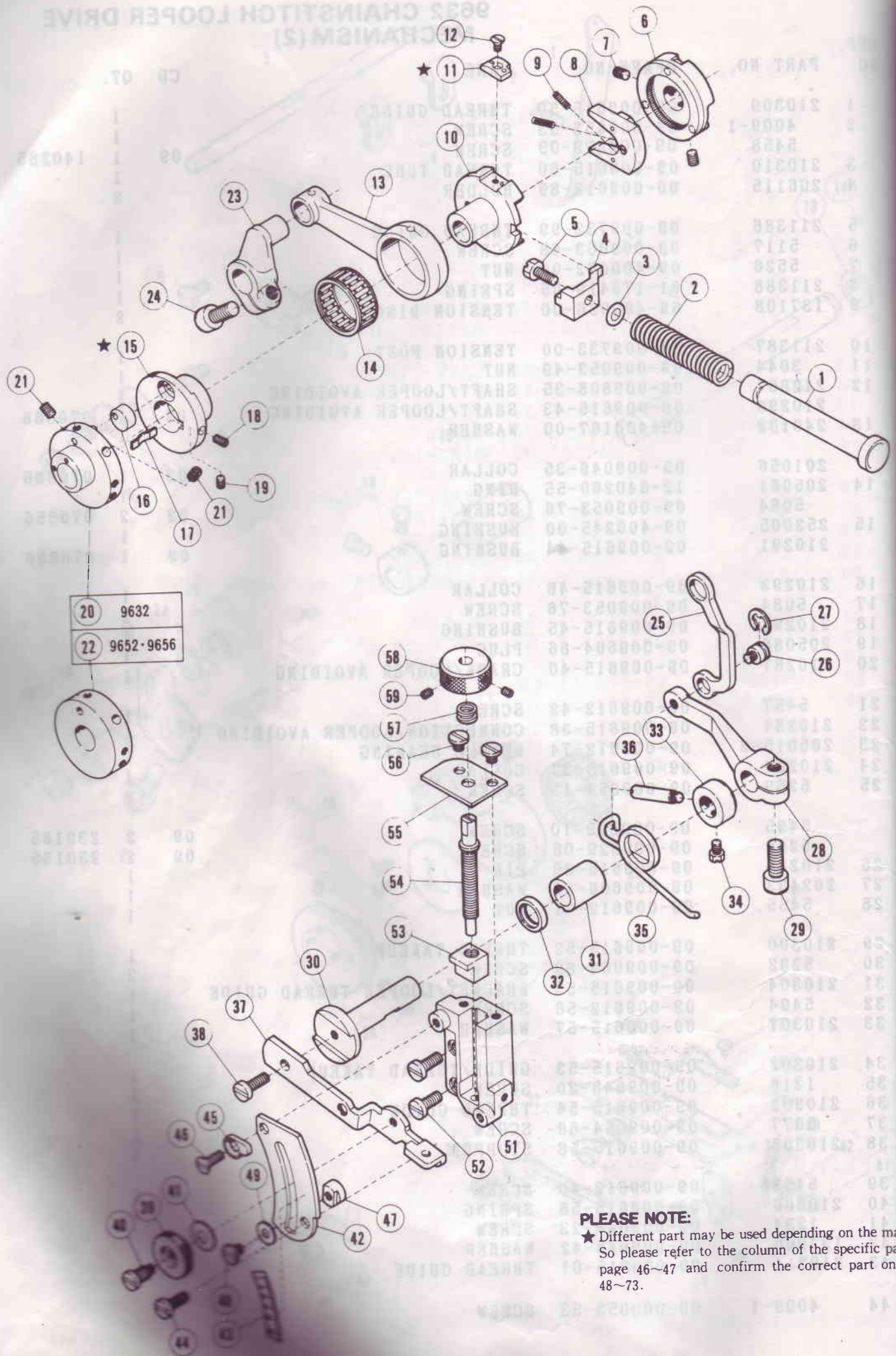
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210298	09-009615-50	LOOPER HOLDER		1
2	5487	09-009612-54	SCREW		1
3	204293	09-009602-07	SPRING WASHER		1
4	210357	09-009807-47	DOUBLE CHAINSTITCH LOOPER		1
5	1175-2	09-009048-13	SCREW		1
6	210299	09-009615-51	REGULATOR		1
7	2922	09-009065-38	SCREW		1
8	210294	09-009615-47	CRANK/LOOPER DRIVE		1
9	5457	09-009612-42	SCREW		1
10	204293	09-009602-07	SPRING WASHER		1
11	208194	09-009606-08	LINK/LOOPER DRIVE		1
12	208195	09-009606-09	PIN		2
13	5328	09-009071-11	SCREW		2
14	5084	09-009053-76	SCREW		1
*15	202176	26-536302-03	OIL WICK		2
16	208196	09-009606-11	SHAFT/LOOPER DRIVE		1
17	210296	09-009615-48	BUSHING		1
18	210297	09-009615-49	BUSHING		1
19	210586	09-009617-44	OIL SEAL		1
20	210288	09-009615-41	LEVER/LOOPER AVOIDING		1
21	5461	09-009612-44	SCREW		2
22	210289	09-009615-42	BLOCK		1
23	208028	09-009606-17	WASHER		1
24	208029	09-009606-18	COLLAR		1
25	5084	09-009053-76	SCREW		1
26	4802	09-400064-00	NUT		1
	5353	09-009606-19	NUT	09	1

Notice) Parts with mark * are not for sale.



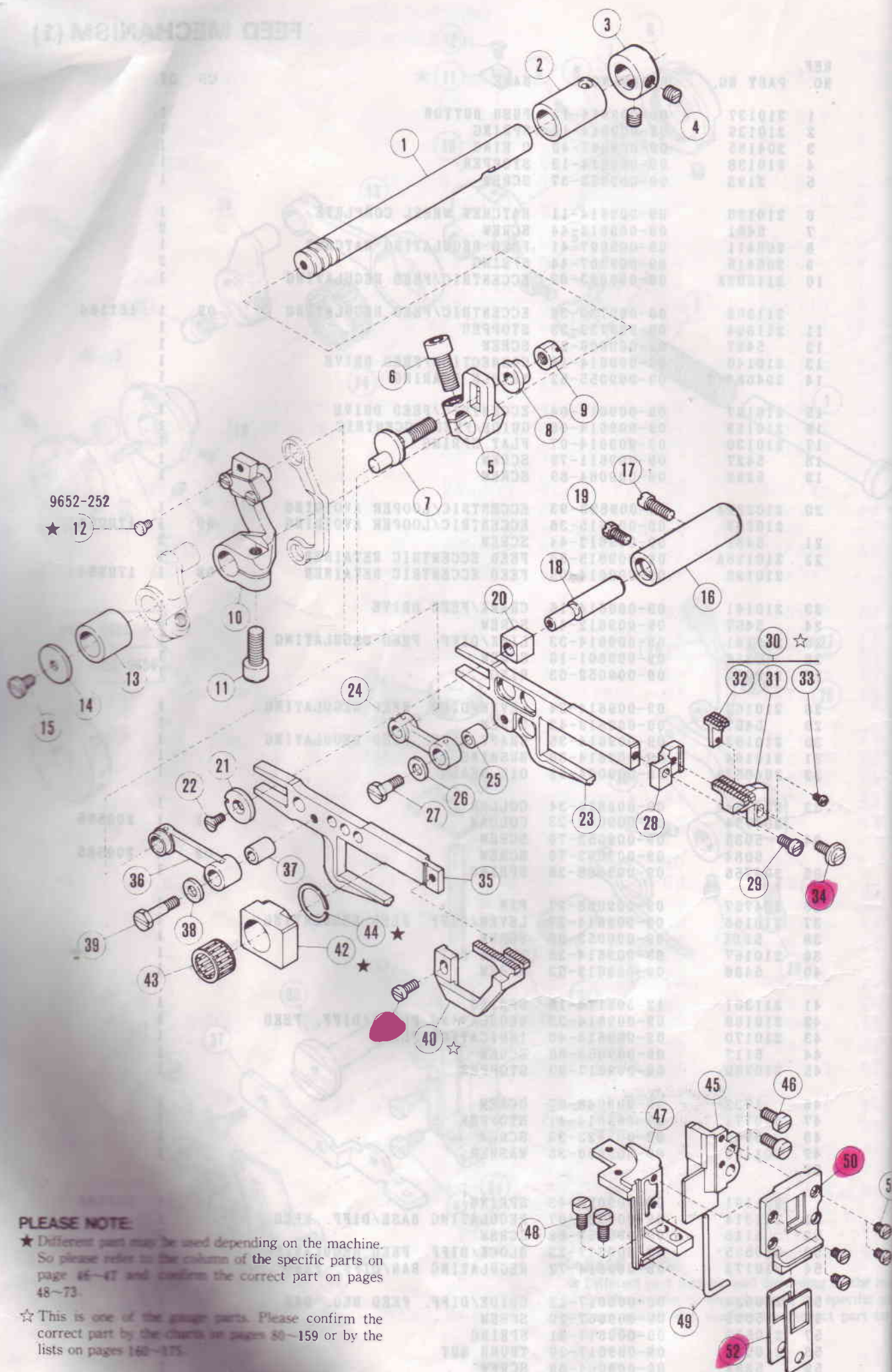
9632 CHAINSTITCH LOOPER DRIVE MECHANISM (2)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210309	09-009615-59	THREAD GUIDE		1
2	4009-1	09-009053-53	SCREW		1
	5458	09-009829-09	SCREW	09	1 140285
3	210310	09-009615-60	THREAD TUBE		1
4	206115	09-009612-89	HOLDER		2
5	211386	09-009732-99	THREAD GUIDE		1
6	5117	09-009053-88	SCREW		1
7	5526	09-400072-00	NUT		1
8	211388	91-179419-05	SPRING		1
9	137108	09-400096-00	TENSION DISC		2
10	211387	09-009733-00	TENSION POST		1
11	3044	09-009053-49	NUT		1
12	212654	09-009808-35	SHAFT/LOOPER AVOIDING		1
	210290	09-009615-43	SHAFT/LOOPER AVOIDING	02	1 070886
13	240102	09-400167-00	WASHER		1
	201056	09-009049-35	COLLAR	02	1 070886
14	205061	12-640200-55	RING		1
	5084	09-009053-76	SCREW	02	2 070886
15	252005	09-400245-00	BUSHING		1
	210291	09-009615-44	BUSHING	09	1 070886
16	210293	09-009615-46	COLLAR		1
17	5084	09-009053-76	SCREW		2
18	210292	09-009615-45	BUSHING		1
19	205088	09-009604-86	PLUG		1
20	210287	09-009615-40	CRANK/LOOPER AVOIDING		1
21	5457	09-009612-42	SCREW		1
22	210284	09-009615-38	CONNECTION/LOOPER AVOIDING		1
23	205015-2	09-009612-74	NEEDLE BEARING		1
24	210283	09-009615-37	COLLAR		1
25	5259	09-009054-13	SCREW		2
	5495	09-009829-10	SCREW	09	2 230185
	5290	09-009829-08	SCREW	09	2 230185
26	210285	09-009615-39	PIN		1
27	202433	09-009606-23	WASHER		1
28	5455	09-009612-41	NUT		1
29	210300	09-009615-52	THREAD TAKEUP		1
30	5292	09-009064-89	SCREW		2
31	210304	09-009615-55	BRACKET/LOOPER THREAD GUIDE		1
32	5494	09-009612-58	SCREW		1
33	210307	09-009615-57	WASHER		1
34	210302	09-009615-53	GUIDE/THREAD TAKEUP		1
35	1216	09-009048-20	SCREW		1
36	210303	09-009615-54	THREAD GUIDE		2
37	5077	09-009054-69	SCREW		2
38	210308	09-009615-58	STOPPER		1
39	5453	09-009612-40	SCREW		1
40	210306	09-009615-56	SPRING		1
41	1234	09-009048-23	SCREW		1
42	137906	09-009048-42	WASHER		1
43	210311	09-009615-61	THREAD GUIDE		1
44	4009-1	09-009053-53	SCREW		1



FEED MECHANISM (1)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210137	09-009614-12	PUSH BUTTON		1
2	210139	09-009614-14	SPRING		1
3	204185	09-009067-40	O RING		1
4	210138	09-009614-13	STOPPER		1
5	2193	09-009053-37	SCREW		1
6	210136	09-009614-11	RATCHET WHEEL COMPLETE		1
7	5461	09-009612-44	SCREW		2
8	208411	09-009607-41	FEED REGULATING RATCHET		1
9	208415	09-009607-44	SPRING		2
10	211802A	09-009823-89	ECCENTRIC/FEED REGULATING		1
	211802	09-009733-32	ECCENTRIC/FEED REGULATING	09	1 161184
11	211804	09-009733-33	STOPPER		1
12	5437	09-009606-28	SCREW		1
13	210140	09-009614-15	CONNECTION/FEED DRIVE		1
14	204084-2	09-009055-52	NEEDLE BEARING		1
15	210127	09-009614-04	ECCENTRIC/FEED DRIVE		1
16	210129	09-009614-06	GUIDE/FEED ECCENTRIC		1
17	210130	09-009614-07	FLAT SPRING		1
18	5427	09-009611-79	SCREW		1
19	5292	09-009064-89	SCREW		1
20	210282A	09-009823-93	ECCENTRIC/LOOPER AVOIDING		1
	210282	09-009615-36	ECCENTRIC/LOOPER AVOIDING	09	1 170984
21	5461	09-009612-44	SCREW		2
22	210128A	09-009815-66	FEED ECCENTRIC RETAINER		1
	210128	09-009614-05	FEED ECCENTRIC RETAINER	09	1 170984
23	210141	09-009614-16	CRANK/FEED DRIVE		1
24	5457	09-009612-42	SCREW		1
25	210161	09-009614-33	LINK/DIFF. FEED REGULATING		1
26	5316	09-009601-16	SCREW		1
27	202522	09-009052-03	RING		1
28	210162	09-009614-34	LEVER/DIFF. FEED REGULATING		1
29	5457	09-009612-42	SCREW		1
30	210163	09-009614-35	SHAFT/DIFF. FEED REGULATING		1
31	210164	09-009614-36	BUSHING		1
32	204052A	09-009064-62	OIL SEAL		1
33	204754A	09-009814-34	COLLAR		1
	204754	09-009068-23	COLLAR	01	1 200585
34	5084	09-009053-76	SCREW		1
	5084	09-009053-76	SCREW	09	2 200585
35	204756	09-009068-26	SPRING		1
36	204757	09-009068-27	PIN		1
37	210166	09-009614-37	LEVER/DIFF. FEED REGULATING		1
38	5117	09-009053-88	SCREW		1
39	210167	09-009614-38	THUMB NUT		1
40	5486	09-009612-53	SCREW		1
41	211301	12-305174-15	SPRING		1
42	210168	09-009614-39	REGULATING PLATE/DIFF. FEED		1
43	210170	09-009614-40	INDICATION PLATE		1
44	5117	09-009053-88	SCREW		1
45	210700	09-009617-93	STOPPER		1
46	1732	09-009048-67	SCREW		1
47	210171	09-009614-41	STOPPER		1
48	2905	09-009823-33	SCREW		1
49	201185	09-009050-38	WASHER		1
50					
	201191	09-009050-43	SPRING	10	1 030688
51	211314	09-009732-87	REGULATING BASE/DIFF. FEED		1
52	5118	09-009053-89	SCREW		2
53	210535	09-009617-23	BLOCK/DIFF. FEED REGULATING		1
54	210172	09-009614-72	REGULATING BAR/DIFF. FEED		1
55	210534	09-009617-22	GUIDE/DIFF. FEED REG. BAR		1
56	5091	09-009067-20	SCREW		2
57	210533	09-009617-21	SPRING		1
58	210532	09-009617-20	THUMB NUT		1
59	5292	09-009064-89	SCREW		2



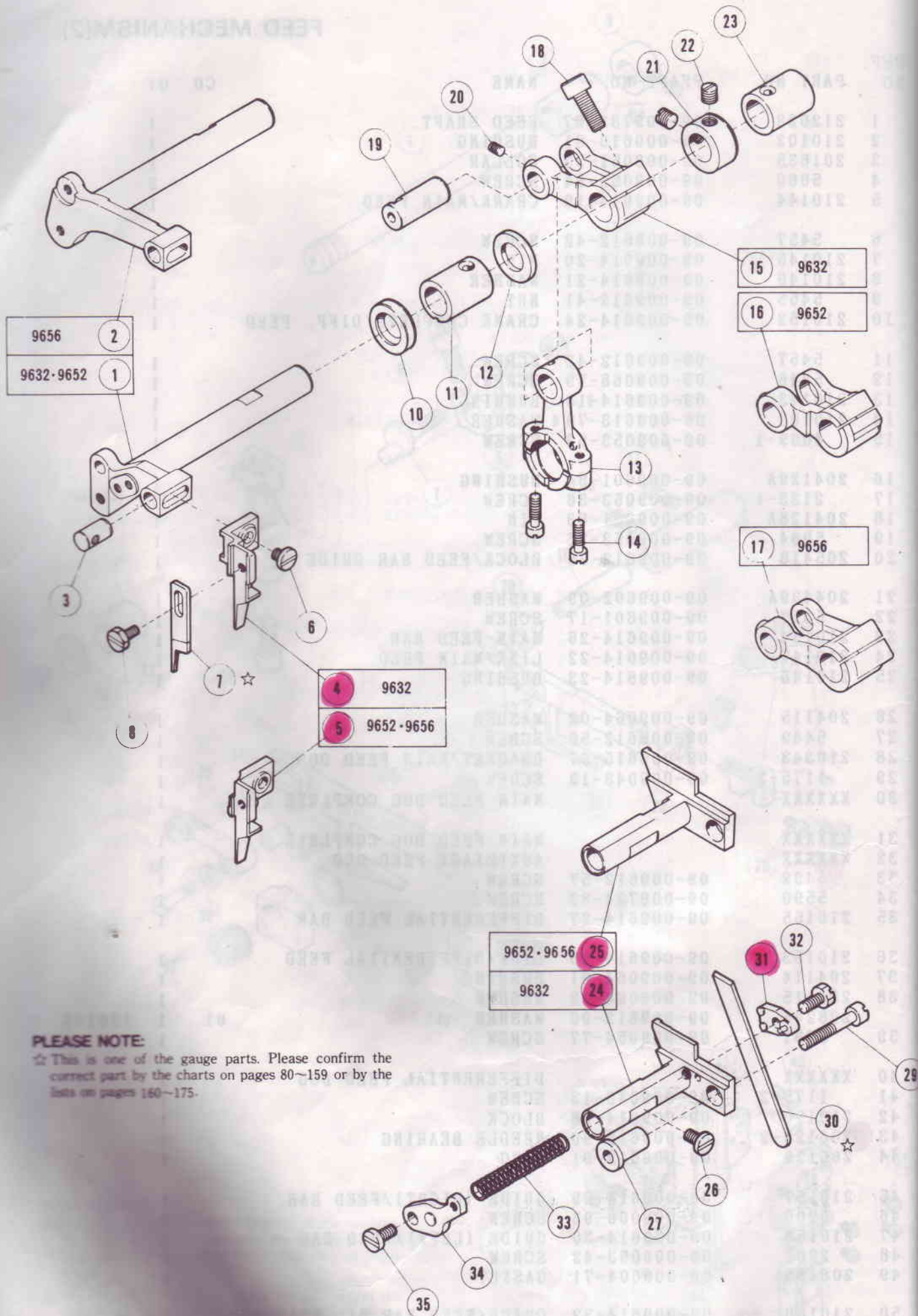
PLEASE NOTE:

- ★ Different part may be used depending on the machine. So please refer to the column of the specific parts on page 46~47 and confirm the correct part on pages 48~73.
- ☆ This is one of the gauge parts. Please confirm the correct part by the chart on pages 80~159 or by the lists on pages 160~175.

KNIFE FEED MECHANISM(2)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	212028	09-009733-67	FEED SHAFT		1
2	210102	09-009613-81	BUSHING		1
3	201635	09-009051-55	COLLAR		1
4	5060	09-009053-64	SCREW		2
5	210144	09-009614-19	CRANK/MAIN FEED		1
6	5457	09-009612-42	SCREW		1
7	210145	09-009614-20	PIN		1
8	210146	09-009614-21	WASHER		1
9	5455	09-009612-41	NUT		1
10	210152	09-009614-24	CRANK COMPLETE/DIFF. FEED		1
11	5457	09-009612-42	SCREW		1
12	5346	09-009068-79	SCREW		1
13	210143	09-009614-18	BUSHING		1
14	210100	09-009613-79	WASHER		1
15	4009-1	09-009053-53	SCREW		1
16	204129A	09-009601-84	BUSHING		1
17	2133-1	09-009053-36	SCREW		1
18	204128A	09-009601-83	PIN		1
19	5084	09-009053-76	SCREW		1
20	205418	09-009612-76	BLOCK/FEED BAR GUIDE		1
21	204439A	09-009602-09	WASHER		1
22	5317	09-009601-17	SCREW		1
23	210154	09-009614-26	MAIN FEED BAR		1
24	210147	09-009614-22	LINK/MAIN FEED		1
25	210148	09-009614-23	BUSHING		1
26	204115	09-009064-02	WASHER		1
27	5489	09-009612-56	SCREW		1
28	210343	09-009615-87	BRACKET/MAIN FEED DOG		1
29	1175-2	09-009048-13	SCREW		1
30	XXXXXX		MAIN FEED DOG COMPLETE		1
31	XXXXXX		MAIN FEED DOG COMPLETE		1
32	XXXXXX		AUXILIARY FEED DOG		1
33	5492	09-009612-57	SCREW		1
34	5590	09-009734-83	SCREW		1
35	210155	09-009614-27	DIFFERENTIAL FEED BAR		1
36	210153	09-009614-25	LINK/DIFFERENTIAL FEED		1
37	204114	09-009064-01	BUSHING		1
38	204115	09-009064-02	WASHER		1
	208245	09-009612-96	WASHER		1
39	5231	09-009054-77	SCREW	01	1 120186
40	XXXXXX		DIFFERENTIAL FEED DOG		1
41	1175-2	09-009048-13	SCREW		1
42	210156	09-009614-28	BLOCK		1
43	206128-2	09-009612-90	NEEDLE BEARING		1
44	206129	09-009612-91	RING		1
45	210157	09-009614-29	GUIDE (RIGHT)/FEED BAR		1
46	5205	09-009069-93	SCREW		2
47	210158	09-009614-30	GUIDE (LEFT)/FEED BAR		1
48	2902	09-009053-42	SCREW		2
49	208168	09-009604-71	GASKET		1
50	210160	09-009614-32	GUIDE/FEED BAR OIL SEAL		1
51	5346	09-009068-79	SCREW		4
52	210159	09-009614-31	OIL SEAL		2

PLEASE NOTE :



PLEASE NOTE:

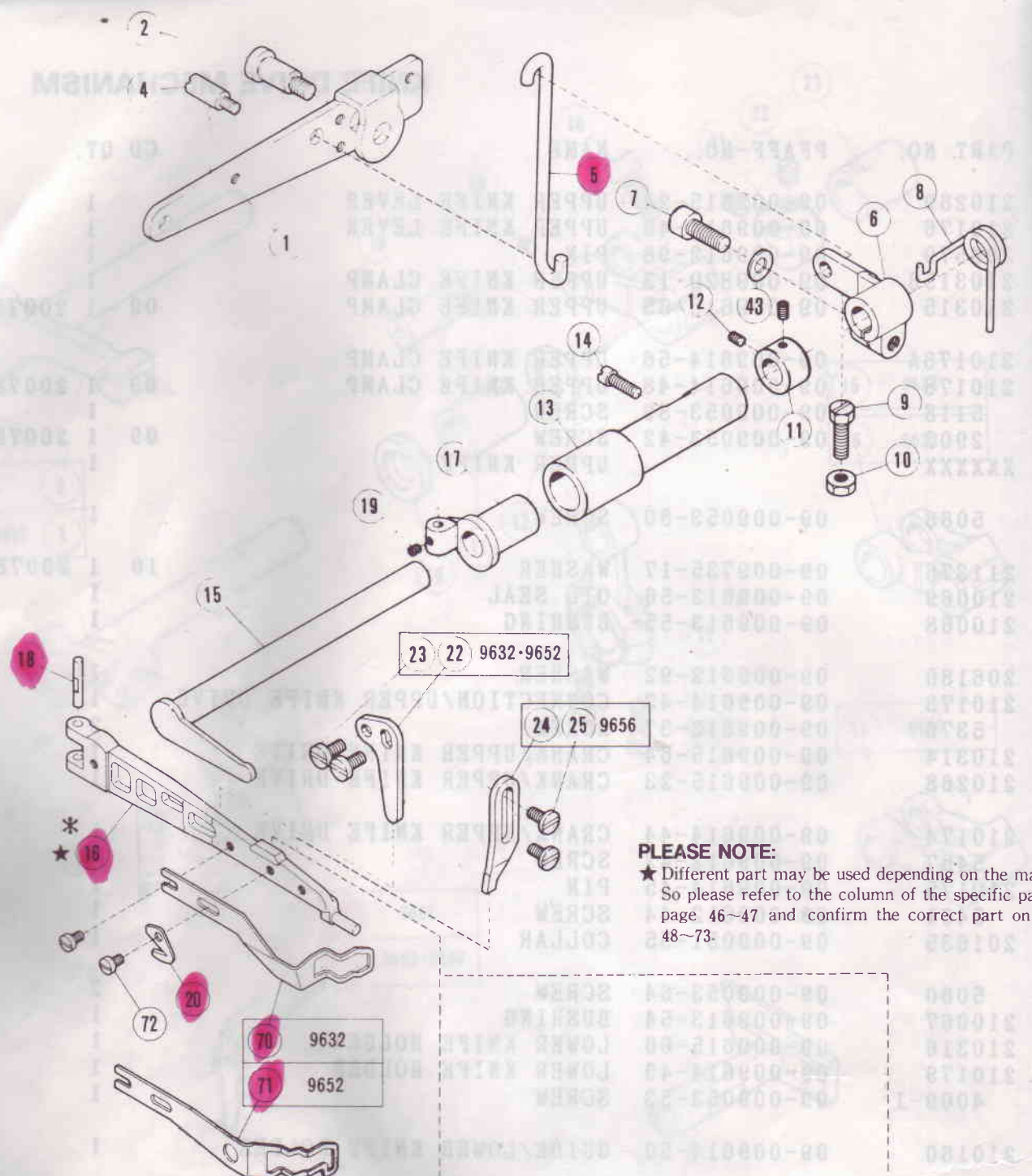
☆ This is one of the gauge parts. Please confirm the correct part by the charts on pages 80~159 or by the lists on pages 160~175.

KNIFE DRIVE MECHANISM

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210269	09-009615-24	UPPER KNIFE LEVER		1
2	210176	09-009614-46	UPPER KNIFE LEVER		1
3	208579	09-009612-98	PIN		1
4	210315B	09-009829-13	UPPER KNIFE CLAMP		1
	210315	09-009615-65	UPPER KNIFE CLAMP	09	1 200784
5	210178A	09-009814-56	UPPER KNIFE CLAMP		
	210178	09-009614-48	UPPER KNIFE CLAMP	09	1 200784
6	5118	09-009053-89	SCREW		1
	2902	09-009053-42	SCREW	09	1 200784
7	XXXXXX		UPPER KNIFE		1
8	5088	09-009053-80	SCREW		1
9					
	211376	09-009735-17	WASHER	10	1 200784
10	210069	09-009613-56	OIL SEAL		1
11	210068	09-009613-55	BUSHING		1
12	206180	09-009612-92	WASHER		1
13	210173	09-009614-43	CONNECTION/UPPER KNIFE DRIVE		1
14	5376	09-009612-37	SCREW		2
15	210314	09-009615-64	CRANK/UPPER KNIFE DRIVE		1
16	210268	09-009615-23	CRANK/UPPER KNIFE DRIVE		1
17	210174	09-009614-44	CRANK/UPPER KNIFE DRIVE		1
18	5457	09-009612-42	SCREW		1
19	210175	09-009614-45	PIN		1
20	5461	09-009612-44	SCREW		1
21	201635	09-009051-55	COLLAR		1
22	5060	09-009053-64	SCREW		2
23	210067	09-009613-54	BUSHING		1
24	210316	09-009615-66	LOWER KNIFE HOLDER		1
25	210179	09-009614-49	LOWER KNIFE HOLDER		1
26	4009-1	09-009053-53	SCREW		1
27	210180	09-009614-50	GUIDE/LOWER KNIFE HOLDER		1
28					
	201185	09-009050-38	WASHER	10	1 240586
29	5094	09-009053-82	SCREW		1
30	XXXXXX		LOWER KNIFE/THICK		1
31	210184	09-009614-52	CLAMP/LOWER KNIFE		1
32	2193	09-009053-37	SCREW		1
33	202340	09-009612-73	SPRING		1
34	210183	09-009614-51	SPRING RETAINER		1
35	5117	09-009053-88	SCREW		1

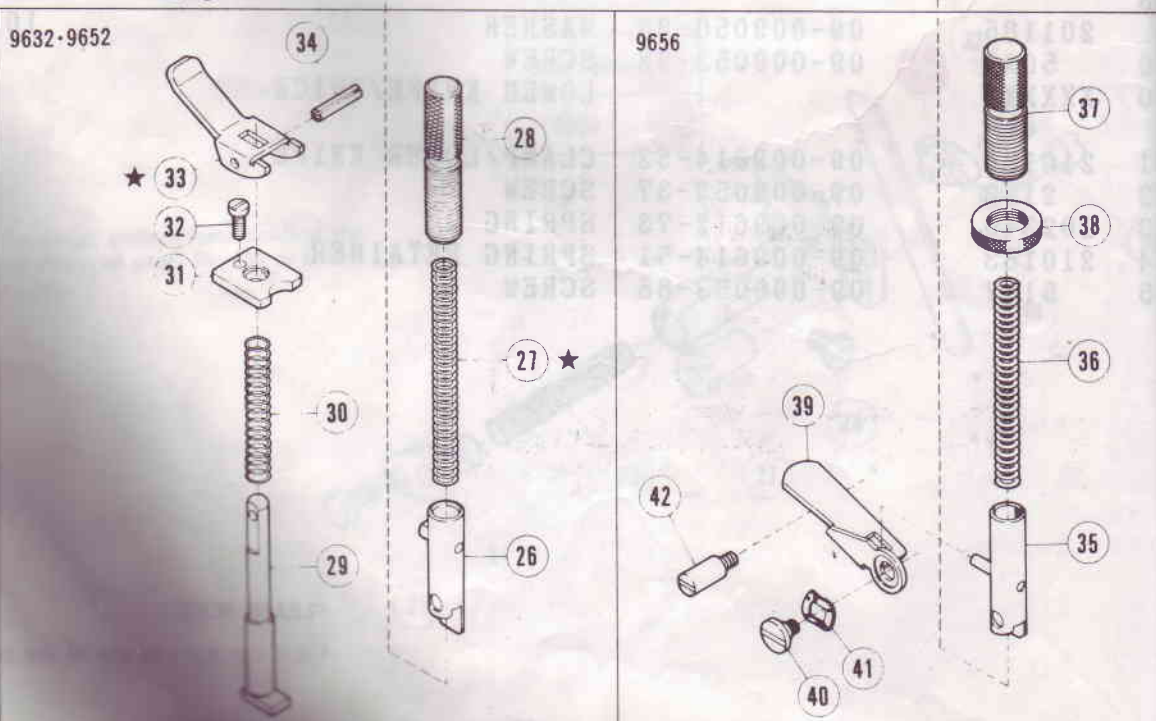
PLEASE NOTE :

「XXXXXX」 is one of the gauge parts.



PLEASE NOTE:

★ Different part may be used depending on the machine.
 So please refer to the column of the specific parts on
 page 46~47 and confirm the correct part on pages
 48~73.

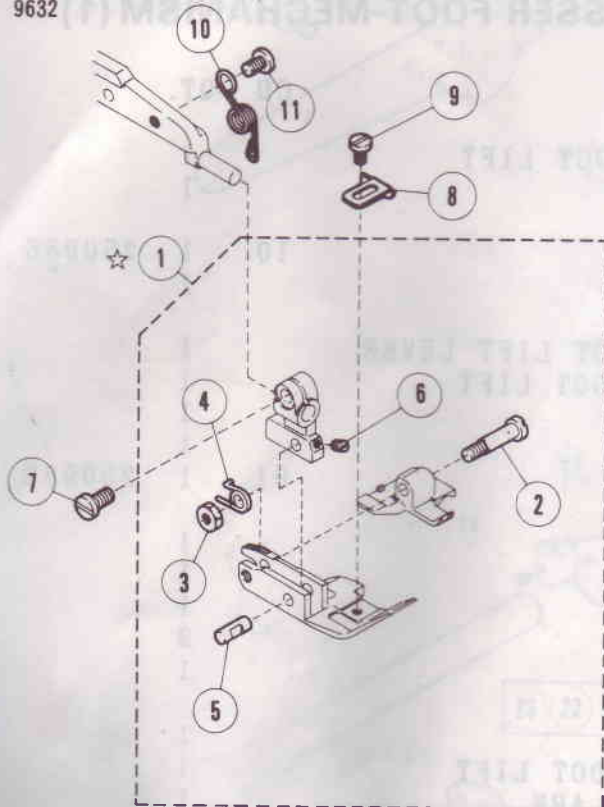


PRESSER FOOT MECHANISM (1)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	211636	09-009733-16	LEVER/FOOT LIFT		1
2	2285	09-009054-31	SCREW		1
3					
	211637	09-009733-17	SPRING	10	1 250986
4	5481	09-009612-48	SCREW		1
5	210335	09-009615-80	LINK/FOOT LIFT LEVER		1
6	210329	09-009615-76	LEVER/FOOT LIFT		1
7	5457	09-009612-42	SCREW		1
8	212988	09-009827-12	SPRING		1
	210330	09-009615-77	SPRING	01	1 250986
9	5276	09-009601-09	SCREW		1
10	5426	09-009612-38	NUT		1
11	210728	09-009617-96	COLLAR		1
12	5292	09-009064-89	SCREW		2
13	210727	09-009617-95	BUSHING		1
14	2133-1	09-009053-36	SCREW		1
15	210326	09-009615-74	SHAFT/FOOT LIFT		1
*16	210321	09-009615-69	PRESSER ARM		1
17	210322	09-009615-70	HINGE/PRESSER ARM		1
18	210323	09-009615-71	PIN		1
19	5292	09-009064-89	SCREW		1
20	202451	09-009051-81	CHAIN CUTTER		1
21					
	2921	09-009053-46	SCREW	10	1 130788
22	210517	09-009617-09	STOPPER/PRESSER ARM		1
23	5117	09-009053-88	SCREW		2
24	210325	09-009615-73	STOPPER/PRESSER ARM		1
25	4009-1	09-009053-53	SCREW		2
26	208537	09-009607-73	PRESSER BAR COMPLETE		1
27	210337	09-009615-82	SPRING		1
28	208774	09-009612-99	THUMB SCREW		1
29	202645	09-009054-98	PLUNGER		1
30	201395	09-009601-61	SPRING		1
31	208599	09-009607-95	BUSHING		1
32	5029	09-009053-59	SCREW		1
33	208598	09-009607-94	LEVER/HAND LIFT		1
34	202647A	09-009065-79	PIN		1
35	210336	09-009615-81	GUIDE/PRESSER ARM		1
36	210337	09-009615-82	SPRING		1
37	208774	09-009612-99	THUMB SCREW		1
	210324	09-009615-72	ADJUSTING SCREW	09	1 051284
38	210328	09-009615-75	ADJUSTING SCREW NUT		1
39	210338	09-009615-83	LEVER/HAND LIFT		1
40	5554	09-009734-82	SCREW		1
41	210307	09-009615-57	WASHER		1
42	5232	09-009064-50	SCREW		1
43	207924	09-400145-00	WASHER		1
70	213559	09-009827-14	FINGER GUARD		1
71	213558	09-009827-13	FINGER GUARD		1
72	1229	09-009048-22	SCREW		2

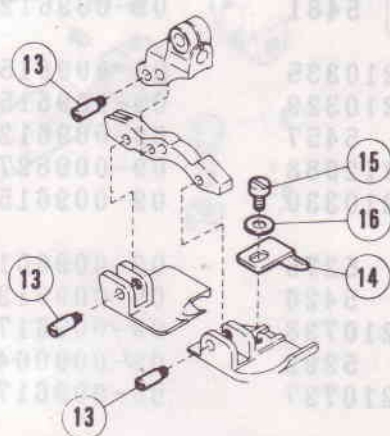
Notice) Parts with mark * are not for sale.

9632

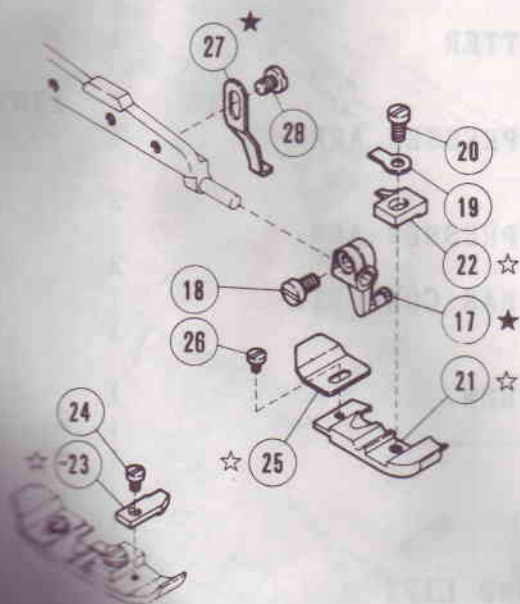


12 ☆

9632 CATERPILLAR FOOT

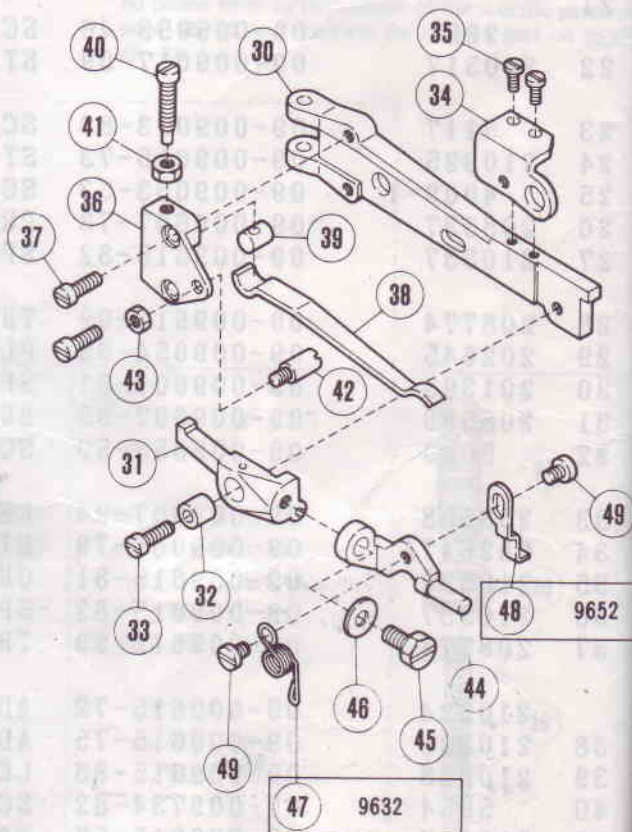


9652-9656



29

9652-9632 FLOATING PRESSER ARM



PLEASE NOTE:

☆ Different tools may be used depending on the machine.
 For more information, see the column of the specific parts on
 pages 80~159 or by the correct part on pages

80~159 or by the correct part on pages 80~159 or by the
 correct part on pages 80~159 or by the

PRESSER FOOT MECHANISM(2)

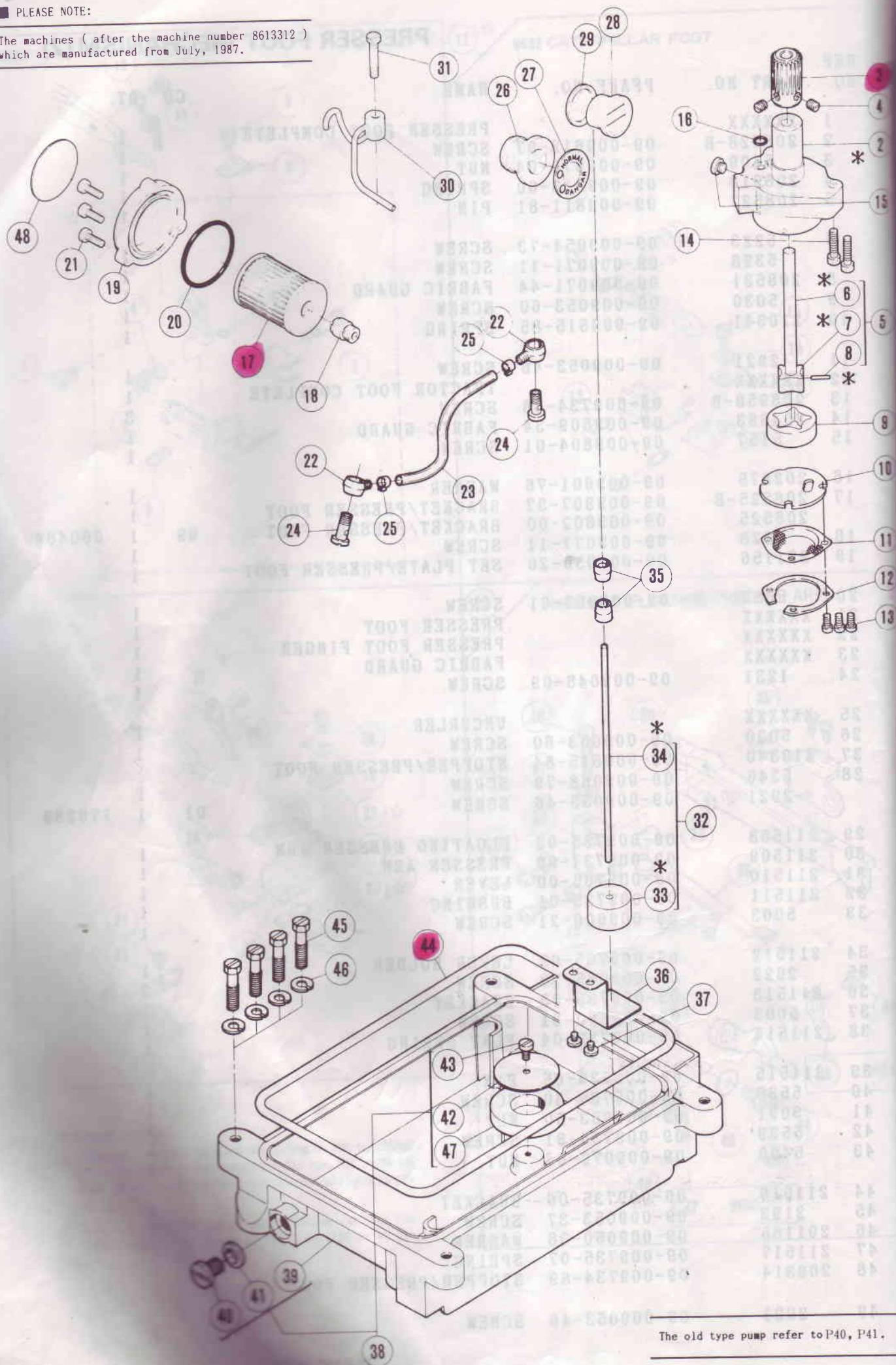
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	XXXXXX		PRESSER FOOT COMPLETE		1
2	208528-B	09-009612-97	SCREW		1
3	5409	09-009070-04	NUT		1
4	208913	09-009613-00	SPRING		1
5	208527	09-009811-81	PIN		1
6	5223	09-009054-73	SCREW		1
7	5328	09-009071-11	SCREW		1
8	208531	09-009071-44	FABRIC GUARD		1
9	5030	09-009053-60	SCREW		1
10	210341	09-009615-85	SPRING		1
11	2921	09-009053-46	SCREW		1
12	XXXXXX		TRACTOR FOOT COMPLETE		1
13	208958-B	09-009734-88	SCREW		3
14	204683	09-009609-34	FABRIC GUARD		1
15	5157	09-009804-01	SCREW		1
16	202875	09-009601-76	WASHER		1
17	208525-B	09-009807-37	BRACKET/PRESSER FOOT		1
	208525	09-009602-00	BRACKET/PRESSER FOOT	09	1 060484
18	5328	09-009071-11	SCREW		1
19	201156	09-009050-20	SET PLATE/PRESSER FOOT		1
20	5089	09-009053-81	SCREW		1
21	XXXXXX		PRESSER FOOT		1
22	XXXXXX		PRESSER FOOT FINGER		1
23	XXXXXX		FABRIC GUARD		1
24	1231	09-009048-09	SCREW		1
25	XXXXXX		UNCURLER		1
26	5030	09-009053-60	SCREW		1
27	210340	09-009615-84	STOPPER/PRESSER FOOT		1
28	5346	09-009068-79	SCREW		1
	2921	09-009053-46	SCREW	01	1 170289
29	211568	09-009735-09	FLOATING PRESSER ARM		1
30	211509	09-009734-99	PRESSER ARM		1
31	211510	09-009735-00	LEVER		1
32	211511	09-009735-01	BUSHING		1
33	5003	09-009600-21	SCREW		1
34	211512	09-009735-02	LEVER HOLDER		1
35	2922	09-009065-38	SCREW		2
36	211513	09-009735-03	BRACKET		1
37	5003	09-009600-21	SCREW		2
38	211514	09-009735-04	FLAT SPRING		1
39	211515	09-009735-05	PIN		1
40	5538	09-009734-80	SCREW		1
41	3091	09-009053-50	NUT		1
42	5539	09-009734-81	SCREW		1
43	5409	09-009070-04	NUT		1
44	211516	09-009735-06	BRACKET		1
45	2193	09-009053-37	SCREW		1
46	201185	09-009050-38	WASHER		1
47	211517	09-009735-07	SPRING		1
48	209314	09-009734-89	STOPPER/PRESSER FOOT		1
49	2921	09-009053-46	SCREW		2

PLEASE NOTE :

「XXXXXX」 is one of the gauge parts.

■ PLEASE NOTE:

The machines (after the machine number 8613312)
which are manufactured from July, 1987.

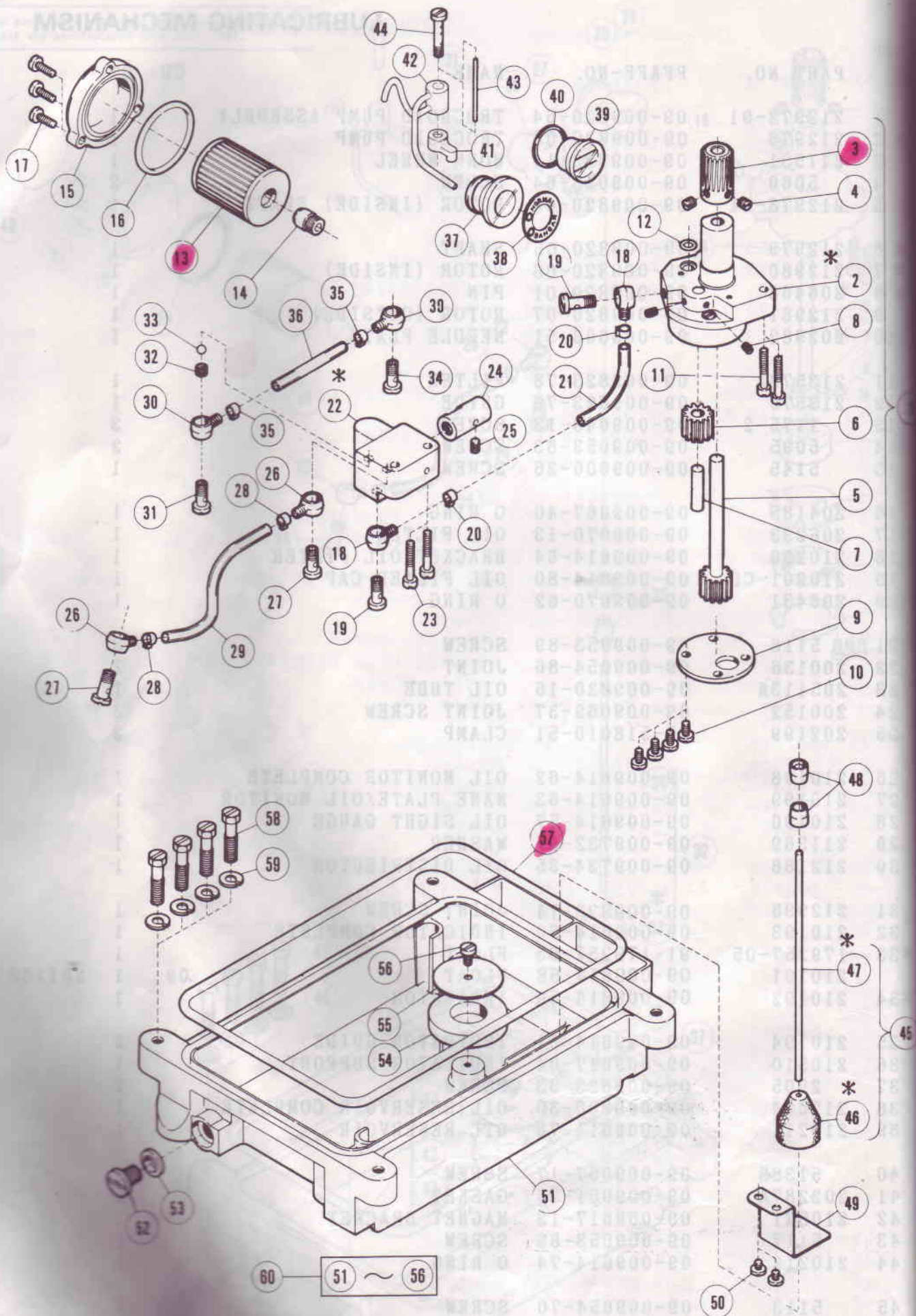


The old type pump refer to P40, P41.

LUBRICATING MECHANISM

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	212972-91	09-009820-64	TROCHOID PUMP ASSEMBLY		1
* 2	212976	09-009820-03	TROCHOID PUMP		1
3	211531	09-009733-14	WORM WHEEL		1
4	5060	09-009053-64	SCREW		2
5	212978-91	09-009820-04	ROTOR (INSIDE) SHAFT		1
* 6	212979	09-009820-05	SHAFT		1
* 7	212980	09-009820-06	ROTOR (INSIDE)		1
* 8	206468	09-009820-01	PIN		1
9	212981	09-009820-07	ROTOR (OUTSIDE)		1
10	202982	09-009603-51	NEEDLE PLATE		1
11	213578A	09-009823-78	FILTER		1
12	213579	09-009823-79	GUIDE		1
13	1175-2	09-009048-13	SCREW		3
14	5095	09-009053-83	SCREW		2
15	5145	09-009600-26	SCREW		1
16	204185	09-009067-40	O RING		1
17	206233	09-009070-13	OIL FILTER		1
18	210200	09-009614-64	BRACKET/OIL FILTER		1
19	210201-CD	09-009814-80	OIL FILTER CAP		1
20	206431	09-009070-62	O RING		1
21	5118	09-009053-89	SCREW		3
22	200136	09-009054-86	JOINT		2
23	205113A	09-009820-16	OIL TUBE		1
24	200152	09-009069-37	JOINT SCREW		2
25	202199	17-518010-51	CLAMP		2
26	210198	09-009614-62	OIL MONITOR COMPLETE		1
27	210199	09-009614-63	NAME PLATE/OIL MONITOR		1
28	210190	09-009614-57	OIL SIGHT GAUGE		1
29	211369	09-009732-97	WASHER		1
30	212188	09-009734-35	OIL DISTRIBUTOR		1
31	212998	09-009823-74	JOINT SCREW		1
32	210193	09-009614-60	INDICATOR COMPLETE		1
*33	179257-05	91-179257-05	FLOAT		1
	210191	09-009614-58	FLOAT	09	1 281183
*34	210192	09-009614-59	INDICATOR		1
35	210194	09-009614-61	INDICATOR GUIDE		2
36	210510	09-009617-04	INDICATOR SUPPORT		1
37	2905	09-009823-33	SCREW		2
38	212634	09-009808-30	OIL RESERVOIR COMPLETE		1
39	210211	09-009614-73	OIL RESERVOIR		1
40	5138B	09-009067-17	SCREW		1
41	202287A	09-009051-76	GASKET		1
42	210521	09-009617-13	MAGNET BRACKET		1
43	5117	09-009053-88	SCREW		1
44	210212	09-009614-74	O RING		1
45	5113	09-009054-70	SCREW		4
46	202045	12-500190-45	SPRING WASHER		4
47	210520	09-009617-12	MAGNET		1
48	9A3002	09-009814-81	FILTER SEAL		1

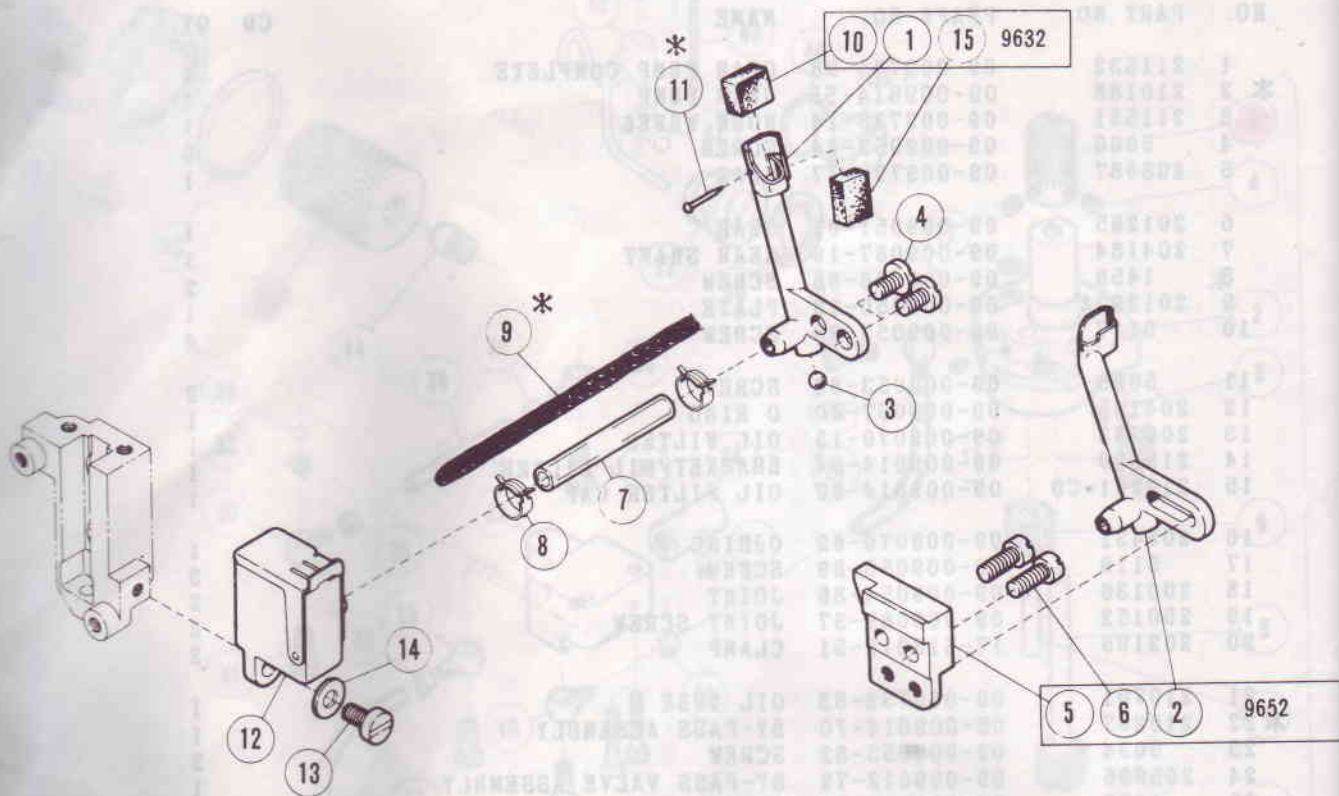
Notice) Parts with mark * are not for sale.



LUBRICATING MECHANISM(OLD)

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	211532	09-009735-08	GEAR PUMP COMPLETE		1
* 2	210188	09-009614-55	GEAR PUMP		1
3	211531	09-009733-14	WORM WHEEL		1
4	5060	09-009053-64	SCREW		2
5	208687	09-009732-77	GEAR		1
6	201295	09-009051-01	GEAR		1
7	204184	09-009067-19	GEAR SHAFT		1
8	1458	09-009048-66	SCREW		2
9	201293A	09-009050-99	PLATE		1
10	5117	09-009053-88	SCREW		4
11	5095	09-009053-83	SCREW		2
12	204185	09-009067-40	O RING		1
13	206233	09-009070-13	OIL FILTER		1
14	210200	09-009614-64	BRACKET/OIL FILTER		1
15	210201-CD	09-009814-80	OIL FILTER CAP		1
16	206431	09-009070-62	O RING		1
17	5118	09-009053-89	SCREW		3
18	200136	09-009054-86	JOINT		2
19	200152	09-009069-37	JOINT SCREW		2
20	202199	17-518010-51	CLAMP		2
21	210701	09-009732-83	OIL TUBE		1
* 22	210207	09-009614-70	BY-PASS ASSEMBLY		1
23	5094	09-009053-82	SCREW		2
24	205635	09-009612-79	BY-PASS VALVE ASSEMBLY		1
25	1458	09-009048-66	SCREW		1
26	200136	09-009054-86	JOINT		2
27	200152	09-009069-37	JOINT SCREW		2
28	202199	17-518010-51	CLAMP		2
29	205763	09-009612-86	OIL TUBE		1
30	200136	09-009054-86	JOINT		2
31	200152	09-009069-37	JOINT SCREW		1
32	210744	09-009618-37	POST		1
33	200144	09-009612-67	BALL		1
34	200152	09-009069-37	JOINT SCREW		1
35	202199	17-518010-51	CLAMP		2
36	210208	09-009614-71	TUBE		1
37	210198	09-009614-62	OIL MONITOR COMPLETE		1
38	210199	09-009614-63	NAME PLATE/OIL MONITOR		1
39	210190	09-009614-57	OIL SIGHT GAUGE		1
40	211369	09-009732-97	WASHER		1
41	210202	09-009614-66	LUBRICATION BLOCK		1
42	212188	09-009734-35	OIL DISTRIBUTOR		1
43	210205	09-009614-80	PIN		1
44	210204	09-009614-68	JOINT SCREW		1
45	210193	09-009614-60	INDICATOR COMPLETE		1
* 46	179257-05	91-179257-05	FLOAT		1
* 47	210192	09-009614-59	INDICATOR		1
48	210194	09-009614-61	INDICATOR GUIDE		2
49	210510	09-009617-04	INDICATOR SUPPORT		1
50	2905	09-009823-33	SCREW		2
51	210211	09-009614-73	OIL RESERVOIR		1
52	5138B	09-009067-17	SCREW		1
53	202287A	09-009051-76	GASKET		1
54	210520	09-009617-12	MAGNET		1
55	210521	09-009617-13	MAGNET BRACKET		1
56	5117	09-009053-88	SCREW		1
57	210212	09-009614-74	O RING		1
58	5133	09-009612-35	BOLT		4
59	202045	12-500190-45	SPRING WASHER		4
60	212634	09-009808-30	OIL RESERVOIR COMPLETE		1

Notice) Parts with mark * are not for sale.



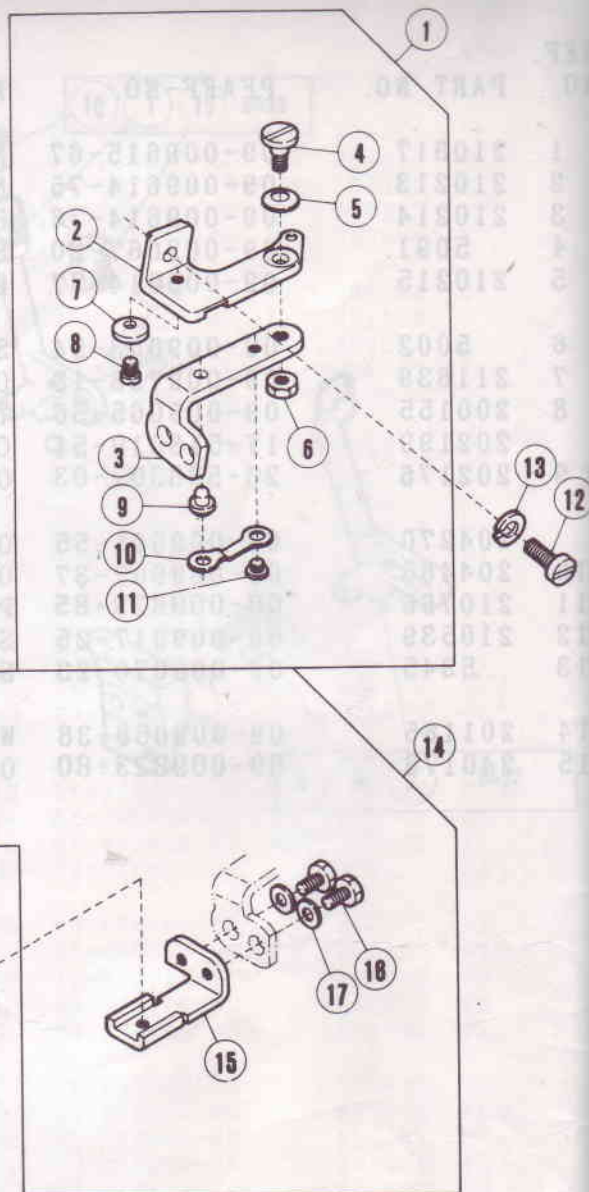
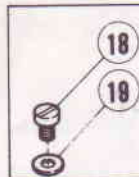
H.R. DEVICE

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210317	09-009615-67	NEEDLE COOLER		1
2	210213	09-009614-75	NEEDLE COOLER		1
3	210214	09-009614-76	PLUG		1
4	5091	09-009067-20	SCREW		2
5	210215	09-009614-77	BRACKET/NEEDLE COOLER		1
6	5002	09-009053-54	SCREW		2
7	211639	09-009733-18	OIL TUBE		1
8	200155	09-009065-56	TUBE CLAMP		2
	202199	17-518010-51	CLAMP	01	2 101286
* 9	202176	26-536302-03	OIL WICK		1
	204270	09-009065-55	OIL FELT	01	1 100685
10	204466	09-009607-37	OIL WICK		1
*11	210766	09-009823-85	PIN		1
12	210539	09-009617-25	SILICONE OIL RESERVOIR (LOWER)		1
13	5345	09-009070-23	SCREW		1
14	201185	09-009050-38	WASHER		1
15	240178	09-009823-80	OIL FELT		1

Notice) Parts with mark * are not for sale.

OPTION

9652-9656	20
9632	21



FABRIC EDGE GUIDE

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210685	09-009617-80	CLOTH GUIDE BRACKET ASSEMBLY		1
2	210680	09-009617-75	CLOTH GUIDE BRACKET		1
3	210681	09-009617-76	HINGE/EDGE GUIDE BRACKET		1
4	5184	09-009054-02	SCREW		1
5	201191	09-009050-43	SPRING		1
6	3044	09-009053-49	NUT		1
7	210682	09-009617-77	STOPPER		1
8	5053	09-009053-62	SCREW		1
9	210683	09-009617-78	PIN		1
10	210684	09-009617-79	FLAT SPRING		1
11	2906	09-009612-23	SCREW		1
12	5118	09-009053-89	SCREW		1
13	202286	09-009051-75	SPRING WASHER		1
14	210686	09-009617-81	BRACKET COMPLETE/EDGE GUIDE		1
15	210687	09-009617-82	BRACKET/EDGE GUIDE		1
16	5088	09-009053-80	SCREW		2
17	167066	09-009601-53	WASHER		2
18	1202	09-009048-17	SCREW		1
19	167066	09-009601-53	WASHER		1
20	204667	09-009068-19	EDGE GUIDE		1
21	201233A	09-009065-31	EDGE GUIDE		1

SPECIFIC PARTS① **GAUGE PARTS②**

9632	①	②
9632-355	54-55	100-101
359	"	"
555	"	"
555A	"	"
559	54-55	"
410 /16-211-	—	80-81
410 /16-212-	—	"
410A /16-212-	52-53	"
410B /16-212-	"	"
411 /16-232-	—	84-85
420 /16-213-	—	82-83
421	—	86-87
420A /16-213-	52-53	82-83
420B /16-213-	"	"
430 /16-233-	—	84-85
431 /15-233-	52-53	"
434	"	"
440 /16-255-	—	88-89
450 /16-335-	52-53	90-91
451 /16-355-	"	"
452 /16-435-	"	"
453 /16-455-	"	"
540 /16-233-	48-49	92-93
541 /16-335-	48-51	"
542 /16-253-	48-49	94-95
542P1/16-253-	48-51	96-97
542P2/16-253-	"	"
543 /16-355-	"	94-95
550 /16-213-	54-55	98-99
551 /16-233-	"	"

9656	①	②
9656-110/04-102-W	70-71	142-143
111/04-102-W	"	"
120/14-243-N	—	148-149
121/04-233-W	70-71	144-145
121/04-243-N	"	"
130/04-253-W	—	146-147
130/04-263-N	—	"
131/12-253-W	—	148-149
131/14-253-W	—	"
132/14-263-W	—	"
133/14-263-N	—	"
134/04-233-W	—	144-145
136/04-253-W	—	146-147
210/05-223-N	56-57	150-151
211/03-223-N	"	"
220/03-233-W	68-69	"
223/03-203-W	"	"
230/03-133-W	70-71	152-153
230/03-233-W	"	"
231/03-123-N	"	"
231/04-123-N	"	"
232/04-100-W	"	154-155
233/04-102-W	"	"
234/05-204-N	"	"
242/04-253-W	48-49	156-157
242/04-263-W	"	"
243/12-253-W	"	"
243/12-263-W	"	"
243/14-253-W	"	"
243/14-263-W	"	"
270/21-100-N	72-73	158-159
271/05-100-N	"	"
272/21-202-N	"	"

SPECIFIC PARTS① **GAUGE PARTS②**

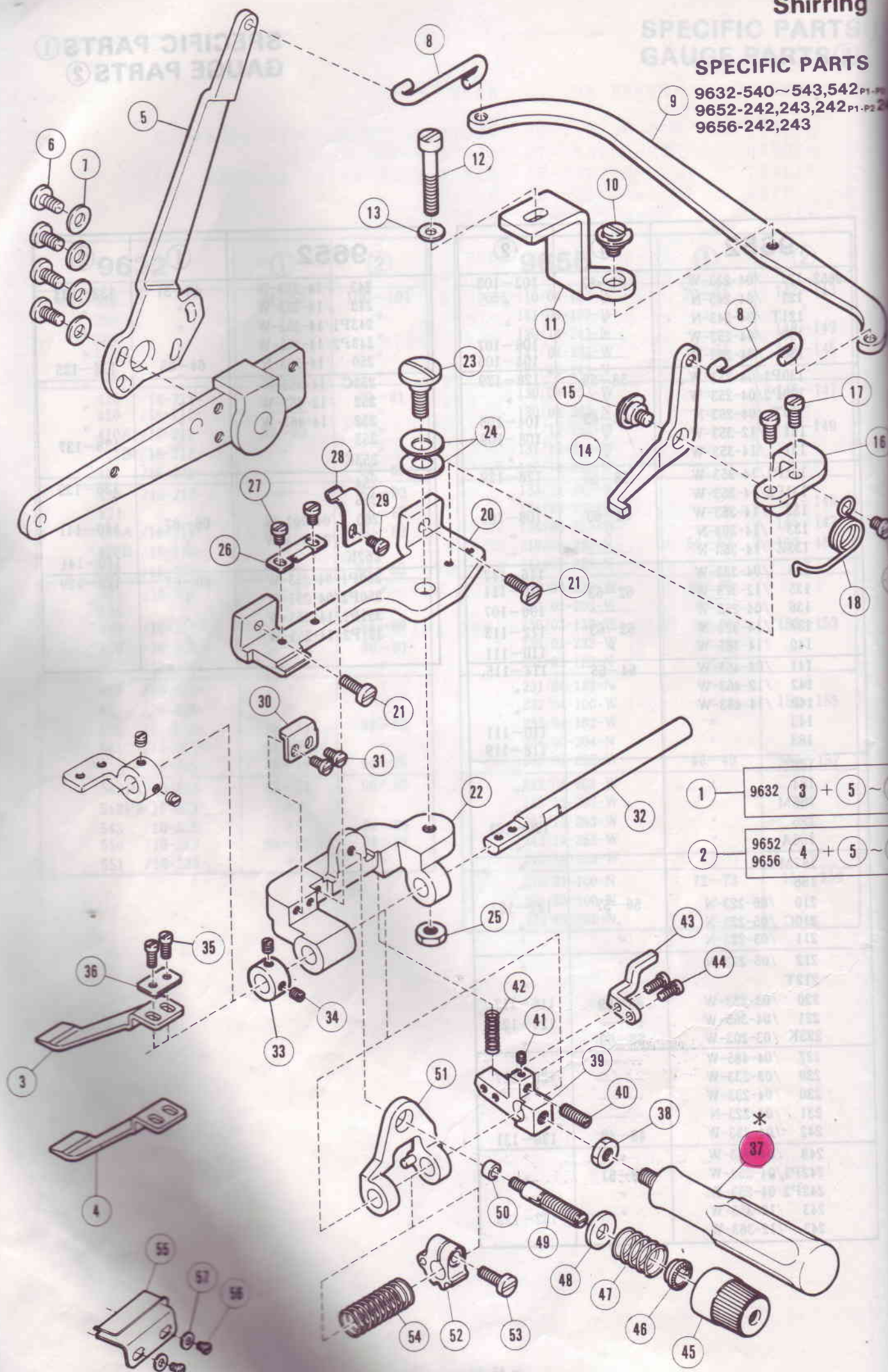
9652	①	②
9652-121 /04-233-W	62-63	102-103
121 /04-243-N	"	"
121T /04-243-N	"	"
130 /04-253-W	—	106-107
130 /04-263-N	—	104-105
130P1/04-253-W	58-59	128-129
130P2/04-253-W	"	"
130T /04-263-N	62-63	104-105
131 /12-353-W	"	108-109
131 /14-353-W	"	"
131P1/14-353-W	58-59	128-129
131P2/14-353-W	"	"
132 /14-363-W	62-63	108-109
133 /14-363-N	"	"
133Z /14-363-N	—	"
134 /04-233-W	—	116-117
135 /12-373-W	62-63	110-111
136 /04-253-W	—	106-107
137 /14-323-N	62-63	112-113
140 /14-385-W	"	110-111
141 /04-463-W	64-65	114-115
142 /12-463-W	"	"
142 /14-463-W	"	"
143	—	110-111
183	—	118-119
183T	—	"
184	—	"
185M	—	"
186	—	120-121
186A	—	"
187M	—	"
188	—	"
210 /05-223-N	56-57	122-123
210C /05-223-N	"	"
211 /03-223-N	"	"
212 /05-223-N	"	"
212T	—	"
220 /03-233-W	68-69	116-117
221 /04-365-W	—	124-125
223K /03-203-W	68-69	"
227 /04-485-W	—	"
230 /03-233-W	—	126-127
230 /04-233-W	—	"
231 /04-223-N	—	"
242 /04-253-W	48-49	130-131
242 /04-263-W	"	"
242P1/04-253-W	48-51	"
242P2/04-253-W	"	"
243 /12-353-W	"	132-133
243 /12-363-W	"	"

9652	①	②
243 /14-353-W	48-51	132-133
243 /14-363-W	"	"
243P1/14-353-W	"	"
243P2/14-353-W	"	"
250 /14-363-N	64-65	134-135
250C /14-363-N	"	"
252 /12-463-W	"	"
252 /14-463-W	"	"
253	—	136-137
253K	—	"
254	—	138-139
255	—	"
260 /04-303-W	66-67	140-141
261K /04-403-W	"	"
262K	—	140-141
350P1/04-253-W	60-61	128-129
350P2/04-253-W	"	"
351P1/14-353-W	"	"
351P2/14-353-W	"	"

Shirring

SPECIFIC PARTS

9632-540~543,542_{P1-P2}
9652-242,243,242_{P1-P2}
9656-242,243



SPECIFIC PARTS

9632-540~543,542P1·P2

9652-242,243,242P1·P2,243P1·P2

9656-242,243

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	211101	09-009734-93	SHIRRING ATTACHMENT COMPLETE	1	1
2	211100	09-009734-92	SHIRRING ATTACHMENT COMPLETE	1	1
3	210953	09-009800-65	BLADE	1	1
4	210954	09-009618-76	BLADE	1	1
5	211092	09-009618-80	LEVER	1	1
6	2193	09-009053-37	SCREW	4	4
7	200098	09-009048-70	WASHER	4	4
8	211093	09-009618-81	LINK	2	2
9	211094	09-009618-82	LEVER	1	1
10	5316	09-009601-16	SCREW	1	1
11	211095	09-009618-83	BRACKET	1	1
12	5094	09-009053-82	SCREW	1	1
13	137142	09-009048-30	WASHER	1	1
14	211096	09-009618-84	LEVER	1	1
15	5316	09-009601-16	SCREW	1	1
16	211097	09-009618-85	BRACKET	1	1
17	5142	09-009053-94	SCREW	2	2
18	211098	09-009618-86	SPRING	1	1
19	1234	09-009048-23	SCREW	1	1
20	210935	09-009618-61	BRACKET	1	1
21	5118	09-009053-89	SCREW	2	2
22	210936	09-009618-62	BRACKET	1	1
23	5513	09-009618-58	SCREW	1	1
24	204888	09-009602-49	SPRING	2	2
25	5104	09-009600-23	NUT	1	1
26	210947	09-009618-71	FLAT SPRING	1	1
27	1206	09-009048-19	SCREW	2	2
28	210946	09-009618-70	FLAT SPRING	1	1
29	1206	09-009048-19	SCREW	1	1
30	210945	09-009618-69	STOPPER	1	1
31	5328	09-009071-11	SCREW	2	2
32	210937	09-009618-63	SHAFT	1	1
33	206225	09-009618-60	COLLAR	1	1
34	1457-1	09-009048-65	SCREW	2	2
35	5029	09-009053-59	SCREW	2	2
36	210955	09-009618-77	WASHER	1	1
37	210948	09-009618-73	LEVER	1	1
38	5104	09-009600-23	NUT	1	1
39	211614	09-009800-69	BRACKET	1	1
40	1435	09-009048-63	SCREW	1	1
41	5292	09-009064-89	SCREW	1	1
42	210952	09-009618-75	SPRING	1	1
43	211099	09-009618-87	PLATE	1	1
44	5029	09-009053-59	SCREW	2	2
45	208447-BA	09-009607-58	POST NUT	1	1
46	208448	09-009607-59	SPRING BUSHING	1	1
47	210940	09-009618-66	SPRING	1	1
48	204091	09-009055-59	WASHER	1	1
49	5082A	09-009053-74	SCREW STUD	1	1
50	210944	09-009618-68	WASHER	1	1
51	211613	09-009800-68	GUIDE	1	1
52	210938	09-009618-64	LATCH	1	1
53	5118	09-009053-89	SCREW	1	1
54	210939	09-009618-65	SPRING	1	1
55	210961	09-009618-78	CLOTH GUIDE	1	1
56	1234	09-009048-23	SCREW	2	2
57	137906	09-009048-42	WASHER	2	2
73	210953	09-009800-65	BLADE		

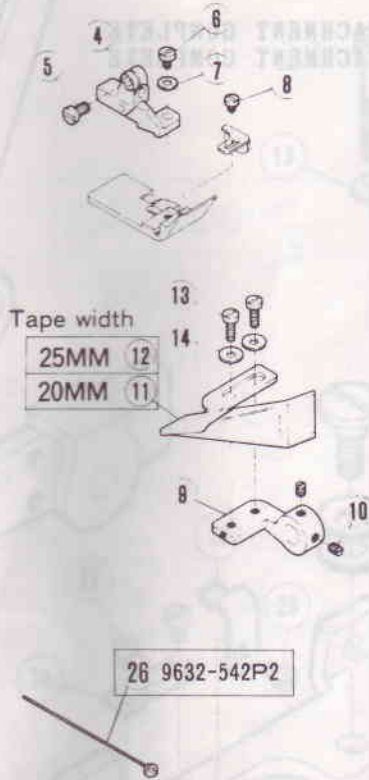
Notice) Parts with mark * are not for sale.

Shirring/piping

9632-541, 543



9632-542P1, 542P2

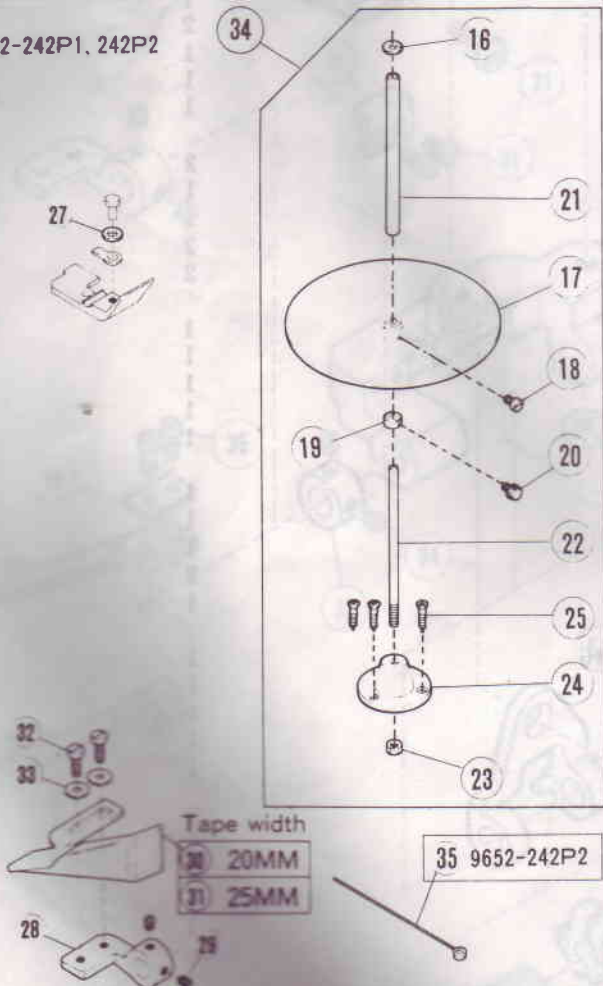


⑪, ⑫, ⑫ are options for -542P1.

9652-243

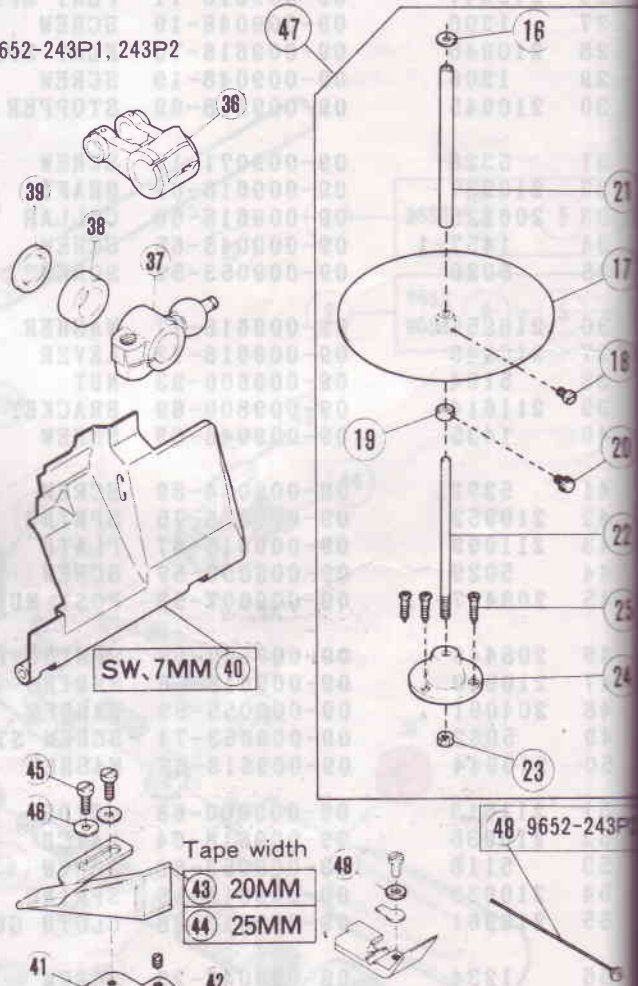


9652-242P1, 242P2



30, 31, 32 are options for -242P1.

9652-243P1, 243P2



43, 44, 48 are options for -243P1.

SPECIFIC PARTS FOR

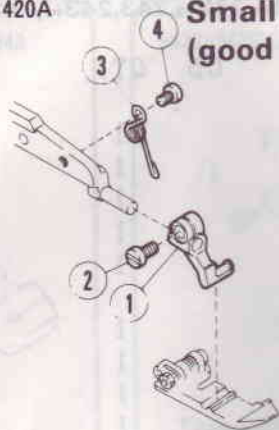
9632-541,543,542_{P1}-542_{P2}

9652-242_{P1},242_{P2},243,243_{P1},243_{P2}

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210231	09-009614-89	CRANK/NEEDLE DRIVE		1
2	210731	09-009618-51	CRANK/UPPER LOOPER		1
3	210267	09-009615-22	SPACER		1
4	208554	09-009606-77	BRACKET COMPLETE		1
5	5328	09-009071-11	SCREW		1
6	2921	09-009053-46	SCREW		1
7	202875	09-009601-76	WASHER		1
8	5077	09-009054-69	SCREW		1
9	210962	09-009618-79	BRACKET/BINDER		1
10	5210	09-009618-57	SCREW		2
11	211885	09-009803-51	BINDER (20)		1
12	211886	09-009803-52	BINDER (25)		1
13	1202	09-009048-17	SCREW		2
14	167066	09-009601-53	WASHER		2
15	403	09-009732-44	TAPE DISC ASSEMBLY		1
16	406	09-009732-47	FELT		1
17	404	09-009732-45	TAPE DISC		1
18	4012	09-009612-25	SCREW		1
19	407	09-009732-48	COLLAR		1
20	408	09-009732-49	ADJUSTING SCREW		1
21	405	09-009732-46	FIXING ROD		1
22	409	09-009732-50	SHAFT		1
23	4818	09-009732-56	NUT		1
24	410-JA	09-009813-01	BRACKET		1
25	4908	09-009732-57	SCREW		3
26	413	09-009732-52	TAPE INSERTING TOOL		1
27	202588	09-009052-70	WASHER		1
28	210962	09-009618-79	BRACKET/BINDER		1
29	5210	09-009618-57	SCREW		2
30	211885	09-009803-51	BINDER (20)		1
31	211886	09-009803-52	BINDER (25)		1
32	1202	09-009048-17	SCREW		2
33	167066	09-009601-53	WASHER		2
34	403	09-009732-44	TAPE DISC ASSEMBLY		1
35	413	09-009732-52	TAPE INSERTING TOOL		1
36	210231	09-009614-89	CRANK/NEEDLE DRIVE		1
	210231A	09-009826-74	CRANK/NEEDLE DRIVE	15	1 150789
37	210731	09-009618-51	CRANK/UPPER LOOPER		1
38	210267	09-009615-22	SPACER		1
39	206180	09-009612-92	WASHER		1
40	211702	09-009733-30	FRONT COVER		1
41	210962	09-009618-79	BRACKET/BINDER		1
42	5210	09-009618-57	SCREW		2
43	211885	09-009803-51	BINDER (20)		1
44	211886	09-009803-52	BINDER (25)		1
45	1202	09-009048-17	SCREW		2
46	167066	09-009601-53	WASHER		2
47	403	09-009732-44	TAPE DISC ASSEMBLY		1
48	413	09-009732-52	TAPE INSERTING TOOL		1
49	202588	09-009052-70	WASHER		1

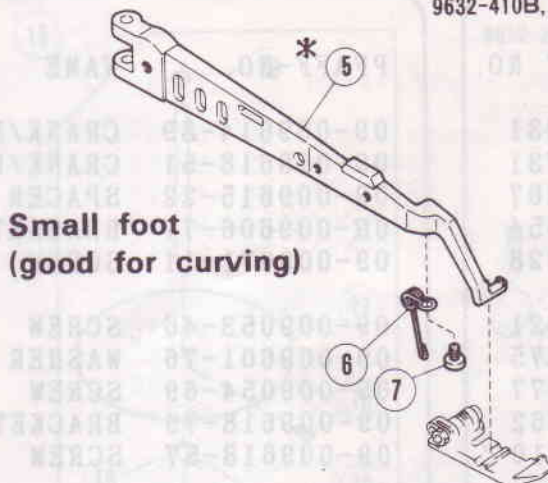
9632-410A, 420A

**Small foot
(good for curving)**



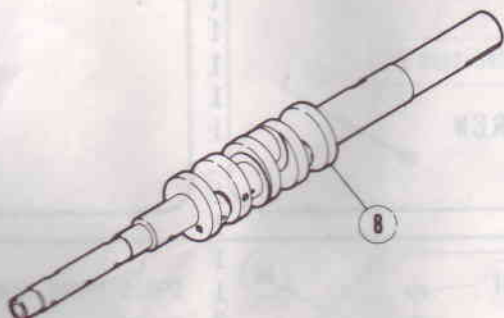
9632-410B, 420B

**Small foot
(good for curving)**

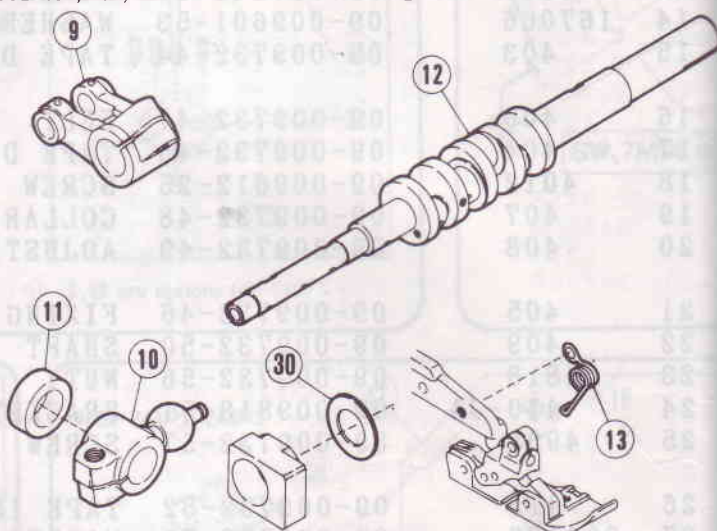


9632-431

**Plain seaming on
wide fabrics**

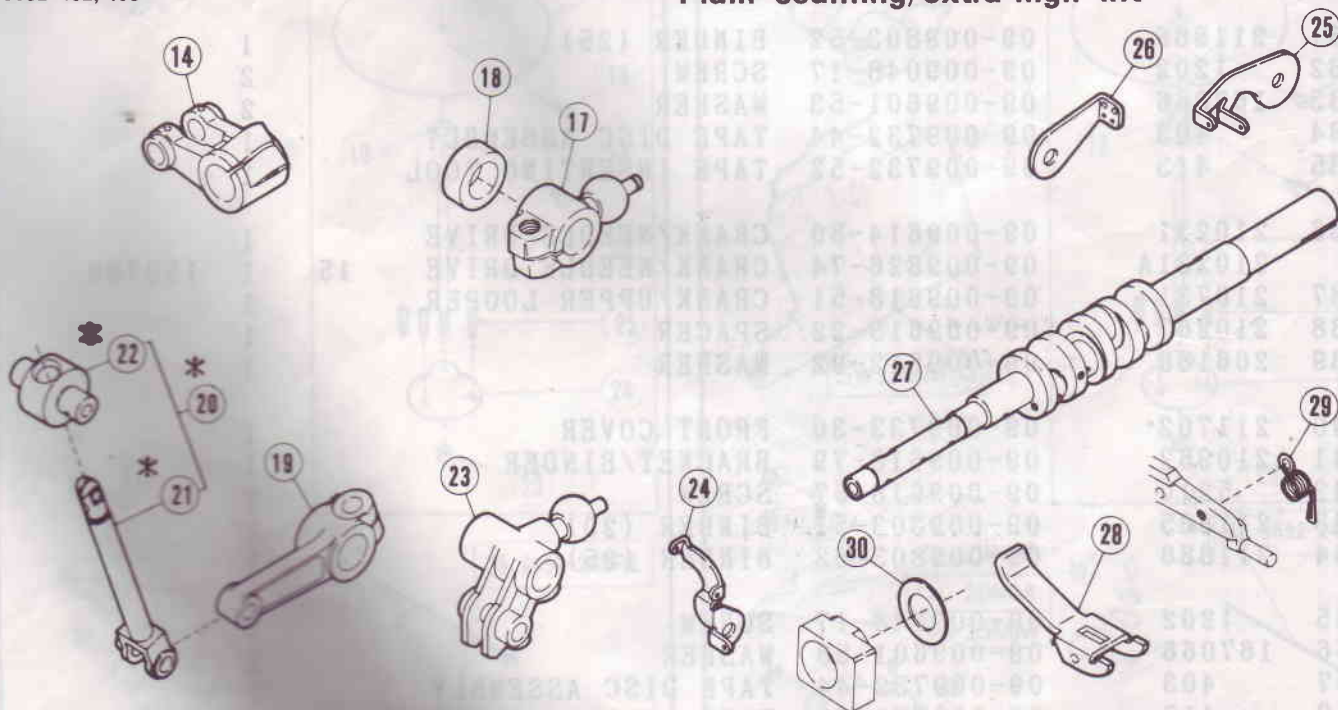


962-434, 450, 451 **Plain seaming on heavy fabrics**



9632-452, 453

Plain seaming/extra-high lift



SPECIFIC PARTS FOR
9632-410A,410B,420A,420B,431
450,451,452,453

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	211905	09-009803-53	BRACKET/PRESSER FOOT		1
2	5328	09-009071-11	SCREW		1
3	211906	09-009803-54	SPRING		1
4	2921	09-009053-46	SCREW		1
* 5	211903	09-009803-55	PRESSER ARM		1
6	211904	09-009803-56	SPRING		1
7	2921	09-009053-46	SCREW		1
8	210228-PA	09-009826-73	CRANKSHAFT		1
9	210231	09-009614-89	CRANK/NEEDLE DRIVE		1
	210231A	09-009826-74	CRANK/NEEDLE DRIVE	15	1 150789
10	210731	09-009618-51	CRANK/UPPER LOOPER		1
11	210267	09-009615-22	SPACER		1
12	210228-PB	09-009614-86	CRANKSHAFT		1
13	208960	09-009803-57	SPRING		1
14	210231	09-009614-89	CRANK/NEEDLE DRIVE		1
15	211649	09-009733-19	CRANK/NEEDLE DRIVE	01	1 150789
16	211650	09-009733-20	ECCENTRIC/NEEDLE DRIVE CRANK	10	1 150585
	5336	09-009601-19	SCREW	10	1 150585
17	210731	09-009618-51	CRANK/UPPER LOOPER		1
18	210267	09-009615-22	SPACER		1
19	211655	09-009733-24	LEVER/UPPER LOOPER		1
*20	211926-T	09-009824-67	UPPER LOOPER HOLDER ASSEMBLY		1
	211926	09-009823-90	UPPER LOOPER HOLDER ASSEMBLY	01	1 240189
	210748	09-009829-14	UPPER LOOPER HOLDER ASSEMBLY	09	1
*21	211654-T	09-009824-65	UPPER LOOPER HOLDER		1
	211654	09-009823-84	UPPER LOOPER HOLDER	01	1 240189
	210106	09-009829-12	UPPER LOOPER HOLDER	09	1
*22	210107	09-009823-97	GUIDE/UPPER LOOPER HOLDER		1
23	211653	09-009733-22	CRANK/LOWER LOOPER		1
24	211658	09-009733-26	THREAD GUIDE (CENTER)		1
25	211659	09-009733-27	THREAD TAKEUP		1
26	210351	09-009615-95	THREAD TAKEUP/UPPER LOOPER		1
27	210228-PB	09-009614-86	CRANKSHAFT		1
28	211657	09-009733-25	LEVER/HAND LIFT		1
29	211517	09-009735-07	SPRING		1
30	208235	09-009606-51	WASHER		1

Notice) Parts with mark * are not for sale.

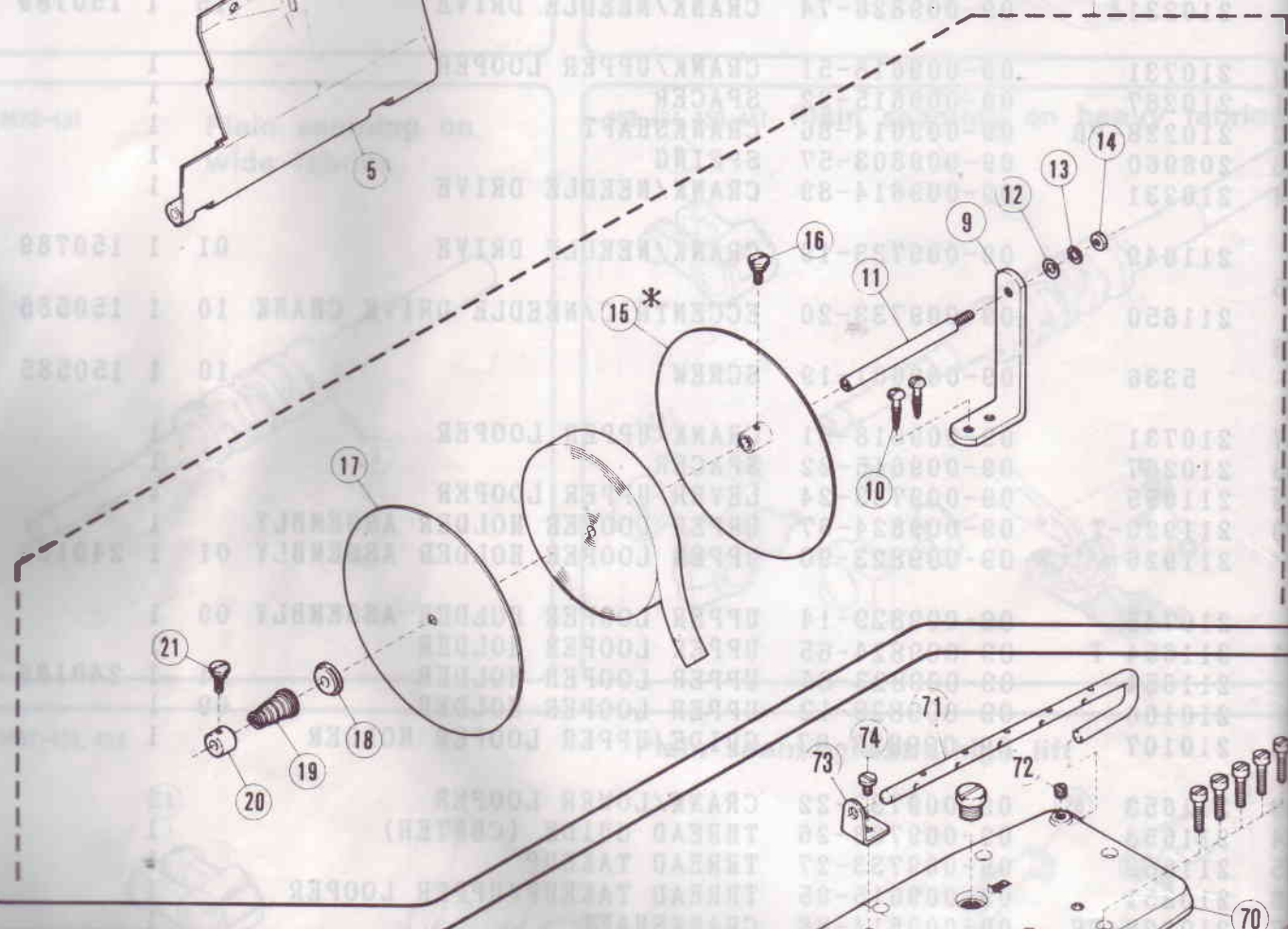
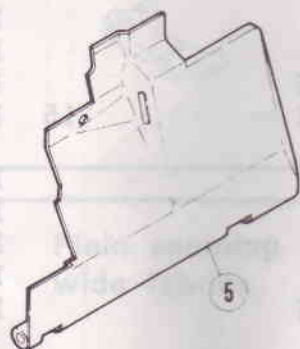
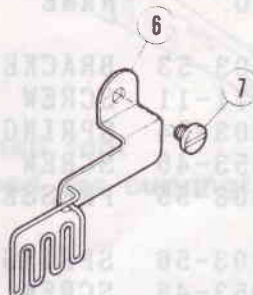
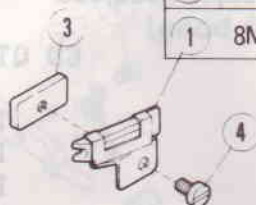
9632-550, 551

② 10MM

① 8MM

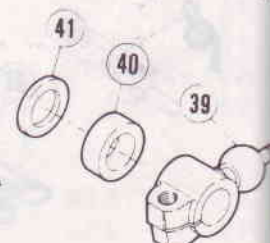
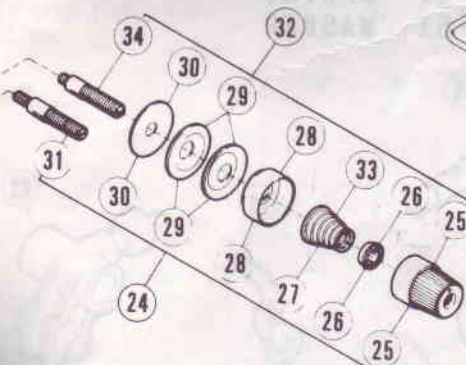
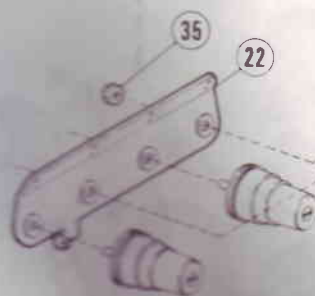
Tape width

Attach U-shaped taping



9002-355, 359, 555, 559

3-needle

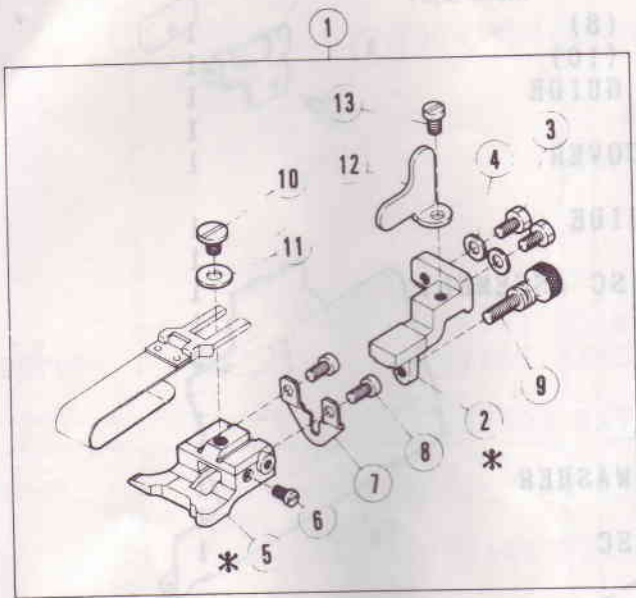


SPECIFIC PARTS FOR
9632-550,551,355,359,555,559

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	208994	09-009803-58	BINDER (8)		1
2	209200	09-009803-59	BINDER (10)		1
3	208997	09-009803-60	BINDER GUIDE		1
4	1216	09-009048-20	SCREW		1
5	211377	09-009803-61	FRONT COVER		1
6	211395	09-009803-62	TAPE GUIDE		1
7	2905	09-009823-33	SCREW		1
8	337	09-009803-63	TAPE DISC ASSEMBLY		1
9	344	09-009803-64	BRACKET		1
10	4911	09-009803-65	SCREW		2
11	341	09-009803-66	ROD		1
12	189	09-009803-67	WASHER		1
13	303067	12-501170-45	SPRING WASHER		1
14	4805	09-400065-00	NUT		1
*15	338	00-009803-68	TAPE DISC		1
16	339	09-009803-74	SCREW		1
17	340	09-009803-70	TAPE DISC COVER		1
18	467	09-009803-71	SPRING SEAT		1
19	343	09-009803-72	SPRING		1
20	468	09-009803-73	COLLAR		1
21	339	09-009803-74	SCREW		1
22	211580	09-009803-77	TENSION NUT SET PLATE		1
24	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
25	208447-BA	09-009607-58	POST NUT		1
26	208448	09-009607-59	SPRING BUSHING		1
27	201037	09-009049-22	SPRING (HEAVY)		1
28	208450-BA	09-009607-61	CUP		1
29	210319	09-009615-68	TENSION DISC		2
30	208449	09-009607-60	FELT		1
31	5082A	09-009053-74	SCREW STUD		1
32	211581	09-009803-78	THREAD TENSION COMPLETE		1
33	201086	09-009049-57	SPRING (MEDIUM)		1
34	5143A	09-009600-25	STUD		1
35	3044	09-009053-49	NUT		1
36	211400	09-009733-07	THREAD GUIDE		1
37	211399	09-009733-06	THREAD GUIDE		1
38	210231	09-009614-89	CRANK/NEEDLE DRIVE		1
	210231A	09-009826-74	CRANK/NEEDLE DRIVE	15	1 150789
39	210731	09-009618-51	CRANK/UPPER LOOPER		1
40	210267	09-009615-22	SPACER		1
41	206180	09-009612-92	WASHER		1
70	210034-CD	09-009824-76	TOP COVER		1
71	210036	09-009613-28	THREAD GUIDE BAR		1
72	5060	09-009053-64	SCREW		1
73	210037	09-009613-29	BRACKET		1
74	4009-1	09-009053-53	SCREW		1

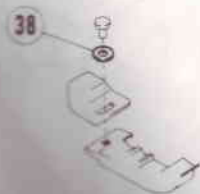
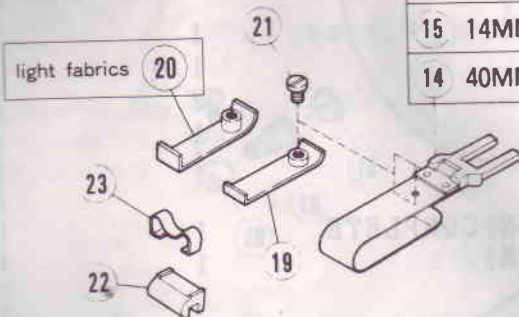
Notice) Parts with mark * are not for sale.

9652-210, 210C
9656-210, 210C

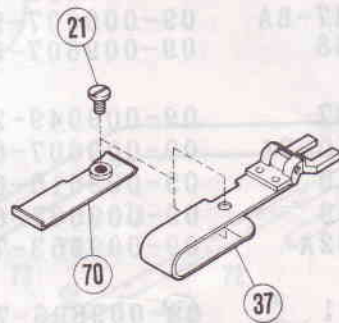
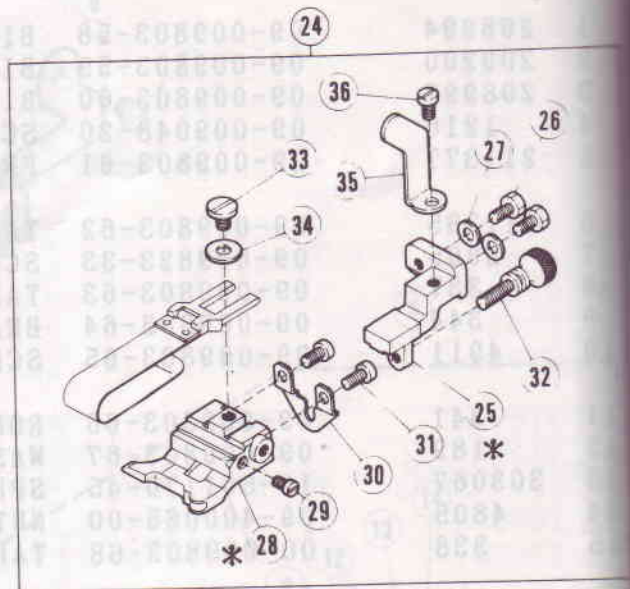


Hem width

18	52MM
17	27MM
16	21MM
15	14MM
14	40MM



9652-212

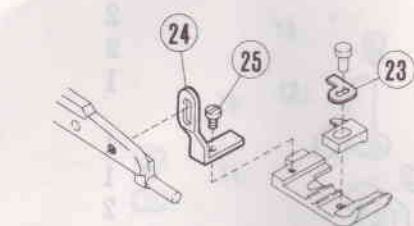


SPECIFIC PARTS FOR 9652-210,210C,212 and 9656-210,210C

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210691	09-009617-85	CLOTH GUIDE COMPLETE		1
* 2	210690	09-009617-84	BRACKET		1
3	5088	09-009053-80	SCREW		2
4	167066	09-009601-53	WASHER		2
* 5	205361	09-009612-75	CLOTH GUIDE		1
6	5057	09-009053-63	SCREW		1
7	210689	09-009617-83	ADJUSTING PLATE		1
8	5157	09-009804-01	SCREW		2
9	2430	09-009053-41	SCREW		1
10	2905	09-009823-33	SCREW		1
11	137142	09-009048-30	WASHER		1
12	210692	09-009617-86	STOPPER		1
13	1206	09-009048-19	SCREW		1
14	201211C91	09-009819-99	FOLDER COMPLETE (40MM)		1
	201211B	09-009050-51	FOLDER COMPLETE (40MM)	09	1 220787
15	205457A91	09-009826-67	FOLDER COMPLETE (14MM)		1
	205457	09-009800-06	FOLDER COMPLETE (14MM)	01	1 220787
16	205678A91	09-009823-16	FOLDER COMPLETE (21MM)		1
	205678	09-009612-81	FOLDER COMPLETE (52MM)	01	1 220787
17	205679A91	09-009823-17	FOLDER COMPLETE (27MM)		1
	205679	09-009612-82	FOLDER COMPLETE (14MM)	01	1 220787
18	205456A91	09-009823-15	FOLDER COMPLETE (52MM)		1
	205456	09-009612-77	FOLDER COMPLETE (51MM)	01	1 220787
19	205835	09-009800-07	AUXILIARY PLATE		1
20	205834	09-009803-80	AUXILIARY PLATE (FOR THIN)		1
21	5299	09-009067-14	SCREW		1
22	303312A	09-009617-99	REGULATOR		1
23	303313	09-009618-00	FLAT SPRING		1
24	212265	09-009803-81	CLOTH GUIDE COMPLETE		1
* 25	210690	09-009617-85	BRACKET		1
26	5088	09-009053-80	SCREW		2
27	167066	09-009601-53	WASHER		2
* 28	212266	09-009803-82	CLOTH GUIDE		1
29	5057	09-009053-63	SCREW		1
30	210689	09-009617-83	ADJUSTING PLATE		1
31	5157	09-009804-01	SCREW		2
32	2430	09-009053-41	SCREW		1
33	2905	09-009823-33	SCREW		1
34	137142	09-009048-30	WASHER		1
35	212267	09-009803-83	STOPPER		1
36	1206	09-009048-19	SCREW		1
37	212268A91	09-009823-19	FOLDER COMPLETE (36MM)		1
	212268	09-009803-84	FOLDER (36MM)	01	1 220787
38	210585	09-009617-43	WASHER		1
39	1333	09-009048-27	SCREW		1
70	205835A	09-009823-18	AUXILIARY PLATE		1

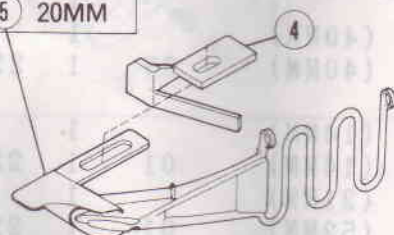
Notice) Parts with mark * are not for sale.

9652-130P1, 130P2



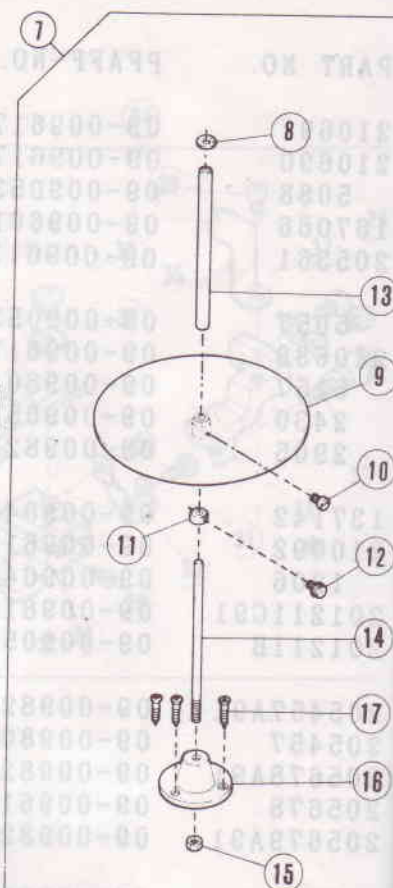
Tape width

6	25MM
5	20MM

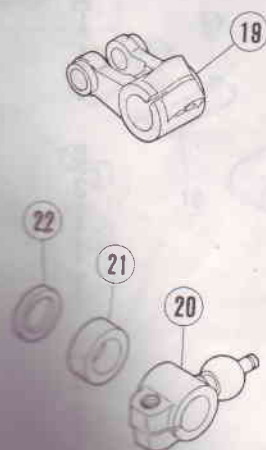


18 9652-130P2

5, 6, 18 are options for -130P1.

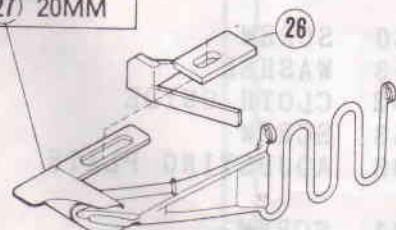


9652-131P1, 131P2



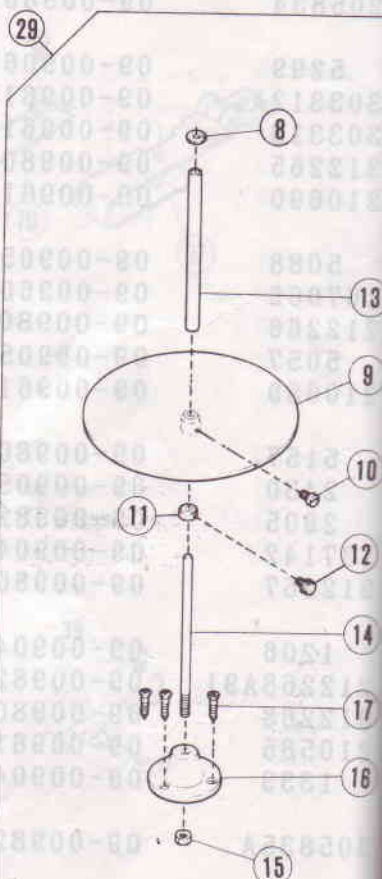
Tape width

28	25MM
27	20MM



30 9652-131P2

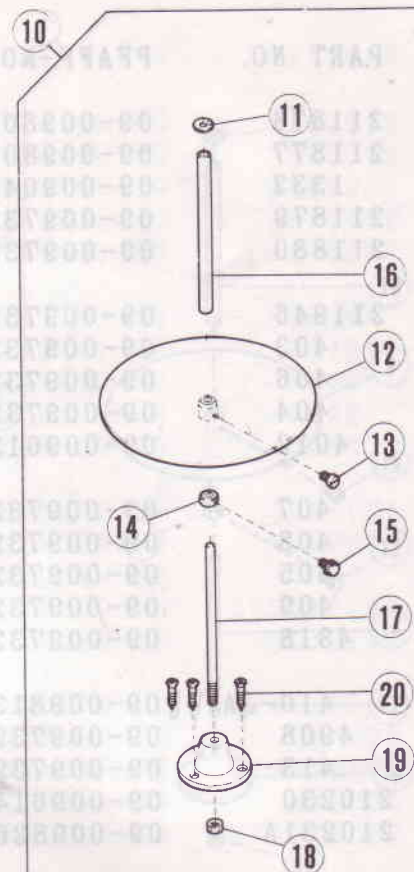
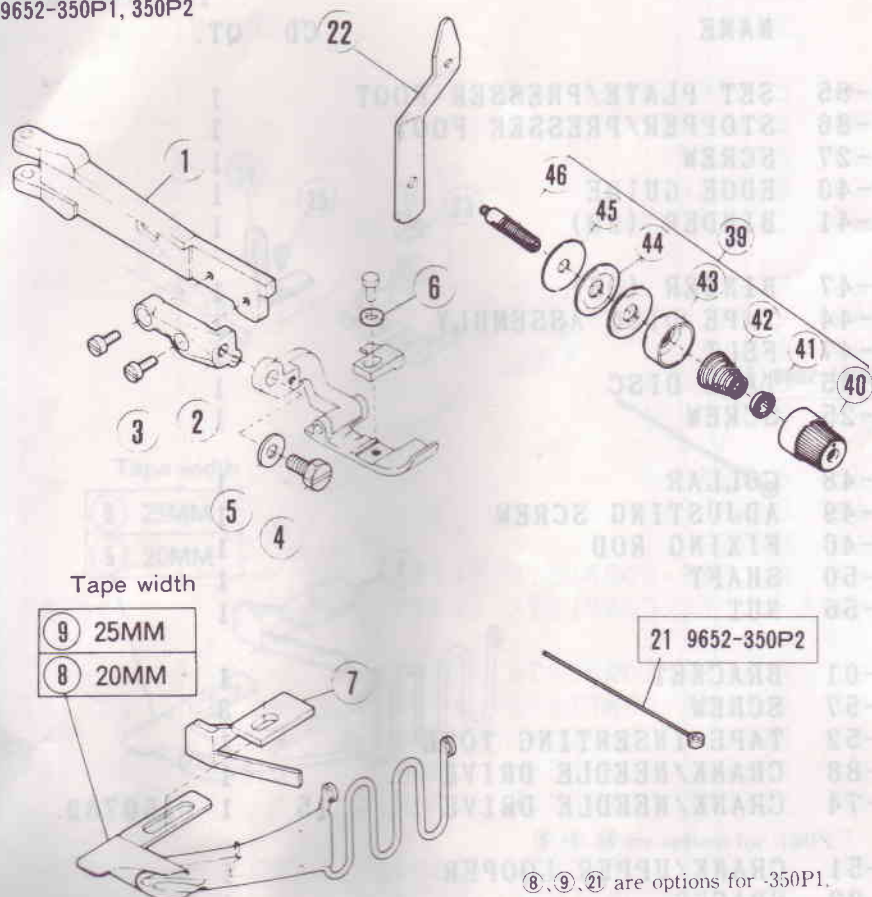
27, 28, 30 are options for -131P1.



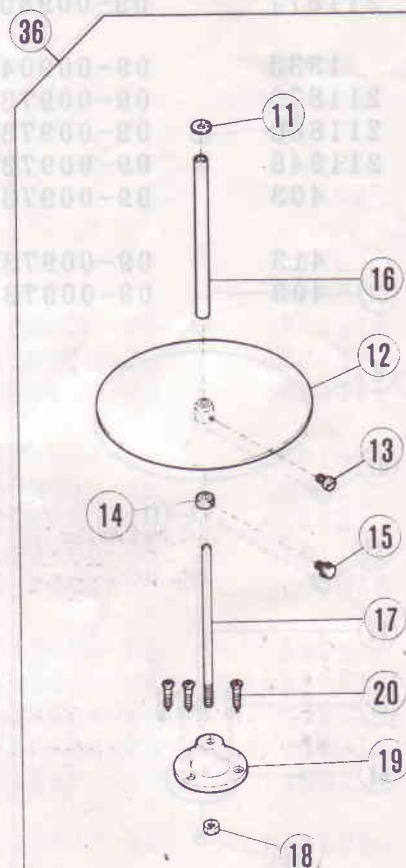
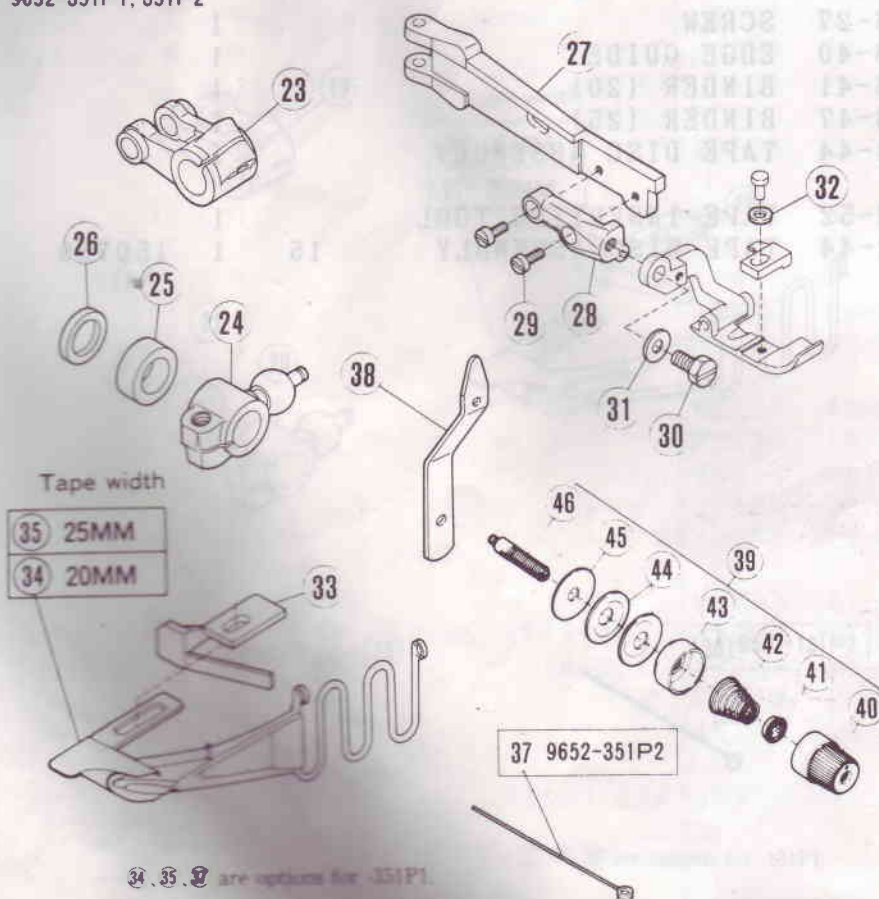
SPECIFIC PARTS FOR **9652-130P1,-130P2,-131P1,-131P2**

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	211876	09-009803-85	SET PLATE/PRESSER FOOT		1
2	211877	09-009803-86	STOPPER/PRESSER FOOT		1
3	1333	09-009048-27	SCREW		1
4	211879	09-009733-40	EDGE GUIDE		1
5	211880	09-009733-41	BINDER (20)		1
6	211946	09-009733-47	BINDER (25)		1
7	403	09-009732-44	TAPE DISC ASSEMBLY		1
8	406	09-009732-47	FELT		1
9	404	09-009732-45	TAPE DISC		1
10	4012	09-009612-25	SCREW		1
11	407	09-009732-48	COLLAR		1
12	408	09-009732-49	ADJUSTING SCREW		1
13	405	09-009732-46	FIXING ROD		1
14	409	09-009732-50	SHAFT		1
15	4818	09-009732-56	NUT		1
16	410-JA	09-009813-01	BRACKET		1
17	4908	09-009732-57	SCREW		3
18	413	09-009732-52	TAPE INSERTING TOOL		1
19	210230	09-009614-88	CRANK/NEEDLE DRIVE		1
	210231A	09-009826-74	CRANK/NEEDLE DRIVE	15	1 150789
20	210731	09-009618-51	CRANK/UPPER LOOPER		1
21	210267	09-009615-22	SPACER		1
22	206180	09-009612-92	WASHER		1
23	211876	09-009803-85	SET PLATE/PRESSER FOOT		1
24	211877	09-009803-86	STOPPER/PRESSER FOOT		1
25	1333	09-009048-27	SCREW		1
26	211879	09-009733-40	EDGE GUIDE		1
27	211880	09-009733-41	BINDER (20)		1
28	211946	09-009733-47	BINDER (25)		1
29	403	09-009732-44	TAPE DISC ASSEMBLY		1
30	413	09-009732-52	TAPE INSERTING TOOL		1
	403	09-009732-44	TAPE DISC ASSEMBLY	15	1 150789

9652-350P1, 350P2



9652-351P1, 351P2

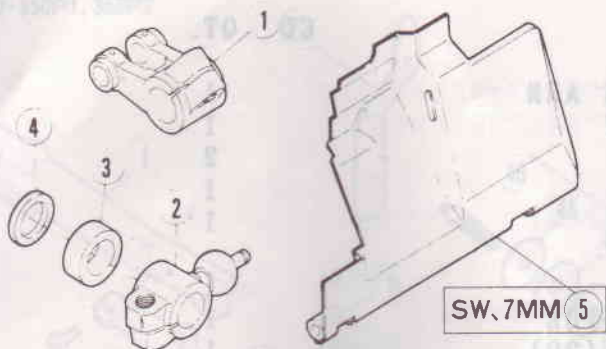


SPECIFIC PARTS FOR
9652-350P1,-350P2,-350P1,-350P2

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	211823	09-009733-34	PRESSER ARM		1
2	211824	09-009803-87	BRACKET		1
3	1196	09-009048-16	SCREW		2
4	2193	09-009053-37	SCREW		1
5	201185	09-009050-38	WASHER		1
6	202588	09-009052-70	WASHER		1
7	211879	09-009733-40	EDGE GUIDE		1
8	211880	09-009733-41	BINDER (20)		1
9	211946	09-009733-47	BINDER (25)		1
10	403	09-009732-44	TAPE DISC ASSEMBLY		1
11	406	09-009732-47	FELT		1
12	404	09-009732-45	TAPE DISC		1
13	4012	09-009612-25	SCREW		1
14	407	09-009732-48	COLLAR		1
15	408	09-009732-49	ADJUSTING SCREW		1
16	405	09-009732-46	FIXING ROD		1
17	409	09-009732-50	SHAFT		1
18	4818	09-009732-56	NUT		1
19	410-JA	09-009813-01	BRACKET		1
20	4908	09-009732-57	SCREW		1
21	413	09-009732-52	TAPE INSERTING TOOL		1
22	211949	09-009733-48	CORD GUIDE PLATE		1
23	210231	09-009614-89	CRANK/NEEDLE DRIVE		1
	210231A	09-009826-74	CRANK/NEEDLE DRIVE	15	1 150789
24	210731	09-009618-51	CRANK/UPPER LOOPER		1
25	210267	09-009615-22	SPACER		1
26	206180	09-009612-92	WASHER		1
27	211823	09-009733-34	PRESSER ARM		1
28	211824	09-009803-87	BRACKET		1
29	1196	09-009048-16	SCREW		2
30	2193	09-009053-37	SCREW		1
31	201185	09-009050-38	WASHER		1
32	202588	09-009052-70	WASHER		1
33	211879	09-009733-40	EDGE GUIDE		1
34	211880	09-009733-41	BINDER (20)		1
35	211946	09-009733-47	BINDER (25)		1
36	403	09-009732-44	TAPE DISC ASSEMBLY		1
37	413	09-009732-52	TAPE INSERTING TOOL		1
38	211949	09-009733-48	CORD GUIDE PLATE		1
39	211951-BA	09-009826-87	CORD GUIDE PLATE		1
40	208447-BA	09-009607-58	POST NUT		1
41	208448	09-009607-59	SPRING BUSHING		1
42	201086	09-009049-57	SPRING (MEDIUM)		1
43	208450-BA	09-009607-61	CUP		1
44	210319	09-009615-68	TENSION DISC		2
45	208449	09-009607-60	FELT		1
46	1817-2A	09-400438-00	SCREW STUD		1

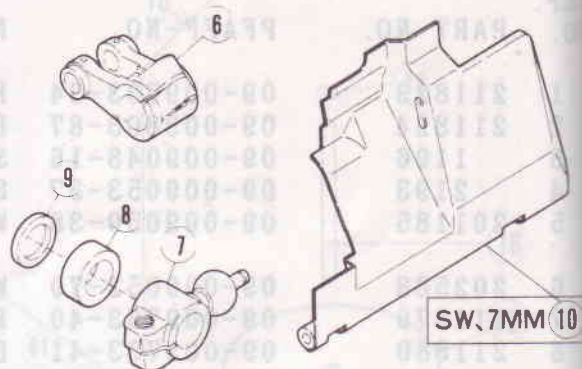
9652-131, 135, 140

2-needle



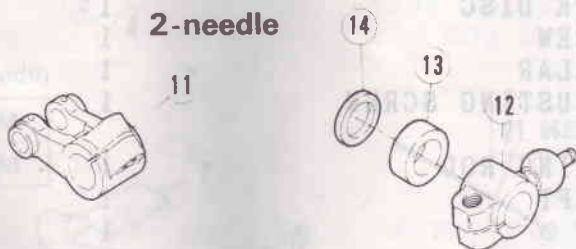
9652-132, 133

2-needle



9652-137

2-needle



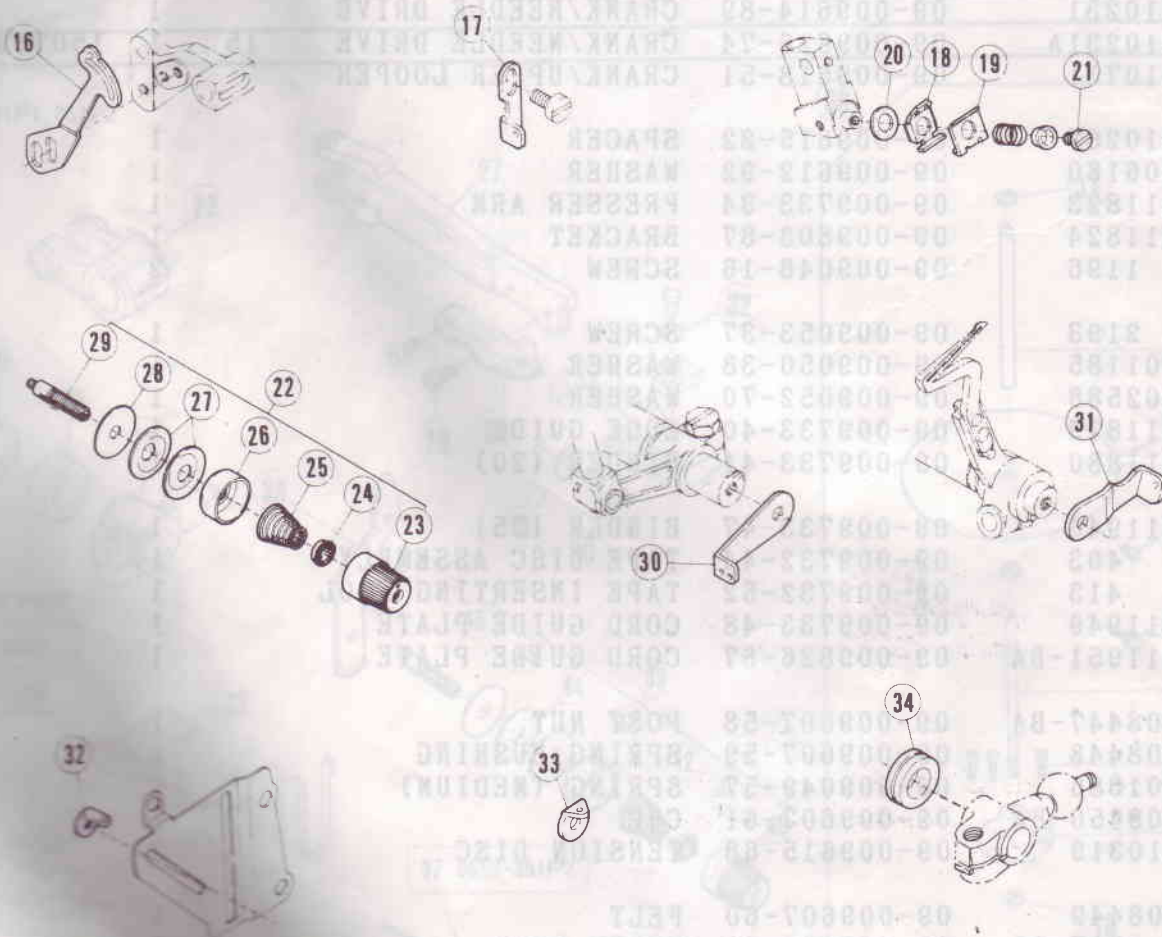
9652-121

Plain Seaming or foundations



9652-130T, 121T

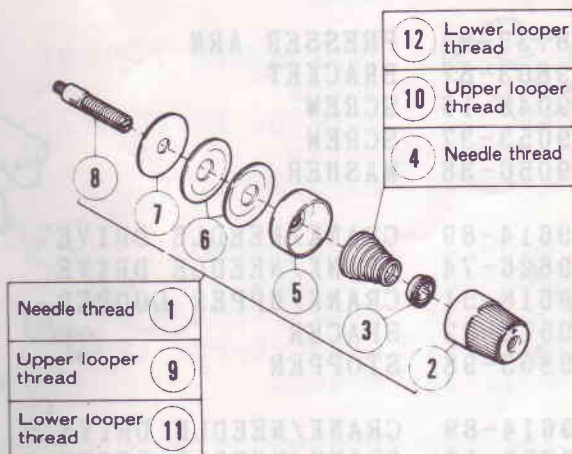
Stretchable thread chain



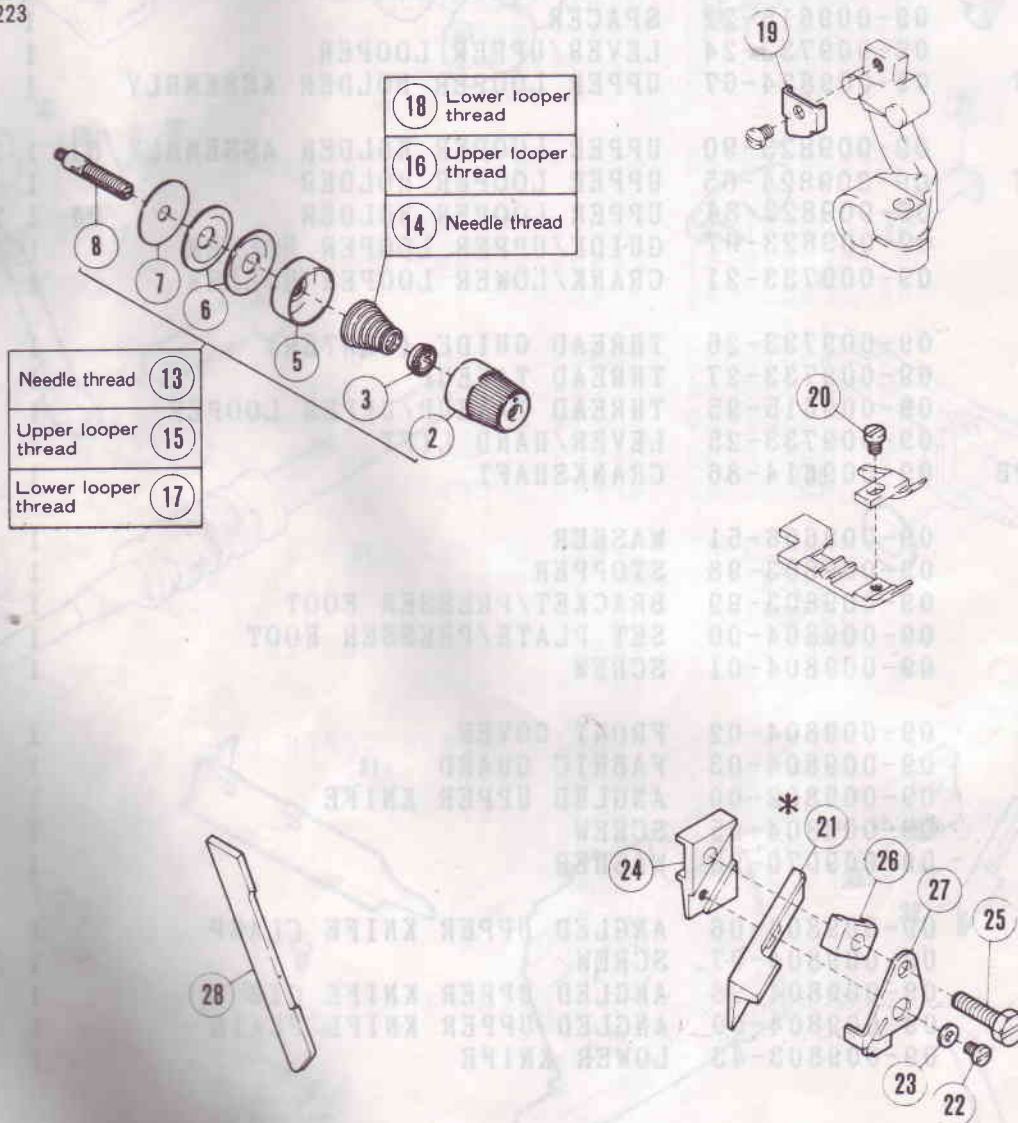
SPECIFIC PARTS FOR
9652-131,135,140,132,133,137
121,130T,121T

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210231	09-009614-89	CRANK/NEEDLE DRIVE		1
	210231A	09-009826-74	CRANK/NEEDLE DRIVE		1
2	210731	09-009618-51	CRANK/UPPER LOOPER	15	1 150789
3	210267	09-009615-22	SPACER		1
4	206180	09-009612-92	WASHER		1
5	211702	09-009733-30	FRONT COVER		1
6	210230	09-009614-88	CRANK/NEEDLE DRIVE		1
7	210731	09-009618-51	CRANK/UPPER LOOPER		1
8	210267	09-009615-22	SPACER		1
9	206180	09-009612-92	WASHER		1
10	211702	09-009733-30	FRONT COVER		1
11	210230	09-009614-88	CRANK/NEEDLE DRIVE		1
12	210731	09-009618-51	CRANK/UPPER LOOPER		1
13	210267	09-009615-22	SPACER		1
14	206180	09-009612-92	WASHER		1
15	1333	09-009048-27	SCREW		1
16	212212	09-009803-90	THREAD TAKEUP		1
17	210722	09-009617-94	THREAD GUIDE		1
18	212213	09-009734-36	BRACKET/SPRING		1
19	210749	09-009618-48	NEEDLE THREAD RETAINER		1
20	202058	09-009601-63	WASHER		1
21	5600	09-009732-71	SCREW		1
22	210530-BA	09-009812-90	THREAD TENSION COMPLETE		1
23	208447-BA	09-009607-58	POST NUT		1
24	208448	09-009607-59	SPRING BUSHING		1
25	201086	09-009049-57	SPRING (MEDIUM)		1
26	208450-BA	09-009607-61	CUP		1
27	210319	09-009615-68	TENSION DISC		2
28	208449	09-009607-60	FELT		1
29	5082A	09-009053-74	SCREW STUD		1
30	212214	09-009804-36	THREAD TAKEUP		1
31	212216	09-009803-91	THREAD TAKEUP		1
32	201089	09-009049-60	THREAD GUIDE (RIGHT)		1
33	167079	09-009605-22	THREAD EYELET		1
34	212217	09-009803-92	WASHER		1

9652-220
9656-220



9652-223
9656-223



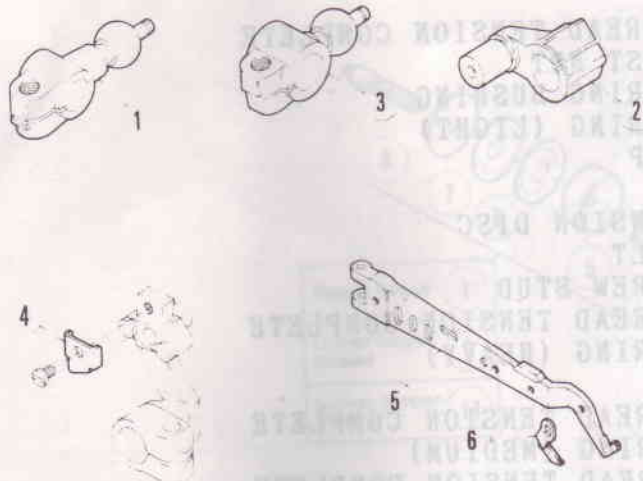
SPECIFIC PARTS FOR
9652-220,223 and 9656-220,223

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210530-BA	09-009812-90	THREAD TENSION COMPLETE		1
2	208447-BA	09-009607-58	POST NUT		1
3	208448	09-009607-59	SPRING BUSHING		1
4	201068	09-009049-44	SPRING (LIGHT)		1
5	208450-BA	09-009607-61	CUP		1
6	210319	09-009615-68	TENSION DISC		2
7	208449	09-009607-60	FELT		1
8	5082A	09-009053-74	SCREW STUD		1
9	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
10	201037	09-009049-22	SPRING (HEAVY)		1
11	210530-BA	09-009812-90	THREAD TENSION COMPLETE		1
12	201086	09-009049-57	SPRING (MEDIUM)		1
13	210530-BA	09-009812-90	THREAD TENSION COMPLETE		1
14	201068	09-009049-44	SPRING (LIGHT)		1
15	210529-BA	09-009812-91	THREAD TENSION COMPLETE		1
16	201037	09-009049-22	SPRING (HEAVY)		1
17	210530-BA	09-009812-90	THREAD TENSION COMPLETE		1
18	201086	09-009049-57	SPRING (MEDIUM)		1
19	208953	09-009804-11	STOPPER		1
20	1186	09-009048-15	SCREW		1
*21	211662	09-009802-00	ANGLED UPPER KNIFE		1
22	1227	09-009804-05	SCREW		1
23	300248	09-009070-98	WASHER		1
24	210756	09-009804-06	ANGLED UPPER KNIFE CLAMP		1
25	5504	09-009804-07	SCREW		1
26	210758	09-009804-08	ANGLED UPPER KNIFE GIB		1
27	210759	09-009804-09	ANGLED UPPER KNIFE PLATE		1
28	211661	09-009803-45	LOWER KNIFE		1

Notice) Parts with mark * are not for sale.

9656-110, 111

Plain Seaming(low lift)



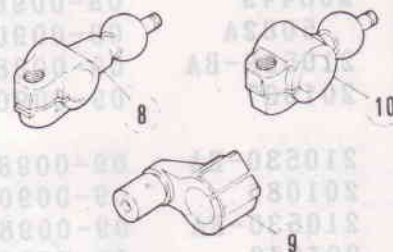
9656-121

Plain seaming on foundations



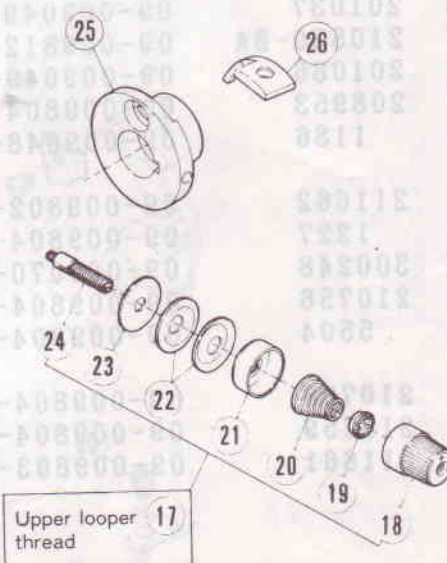
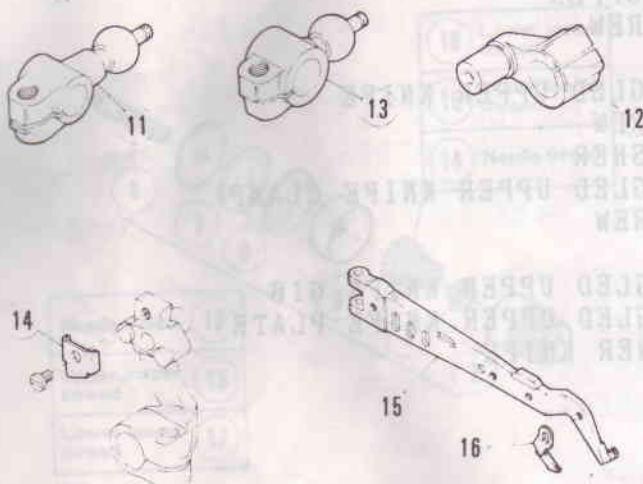
9656-230/503-133, 9656-231

Turn-down hemming



9656-232, 233

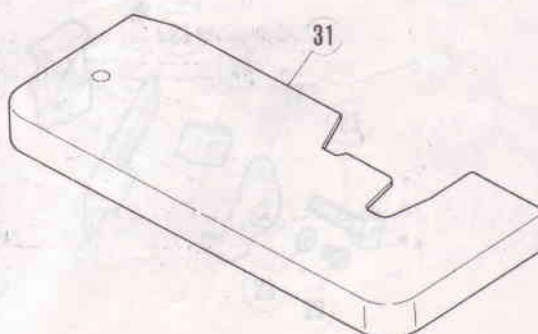
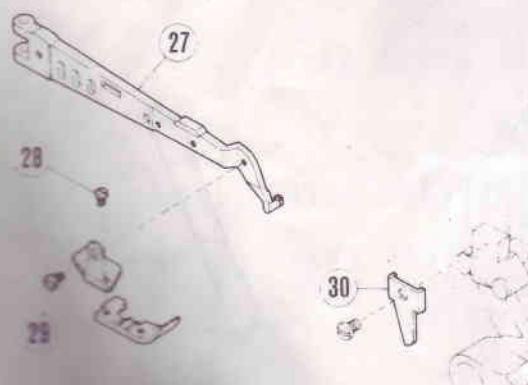
Turn-down hemming



Upper looper thread

9656-234

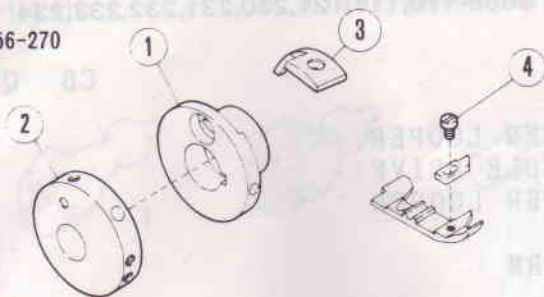
Turn-up hemming



SPECIFIC PARTS FOR
9656-110,111,121,230,231,232,233,234

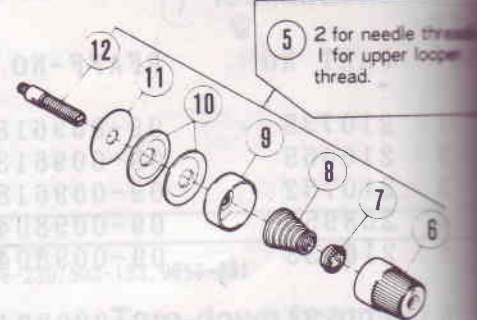
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	210735	09-009618-54	CRANK/LOWER LOOPER		1
2	210065	09-009613-52	CRANK/NEEDLE DRIVE		1
3	210732	09-009618-52	CRANK/UPPER LOOPER		1
4	208953	09-009804-11	STOPPER		1
5	210933	09-009804-12	PRESSER ARM		1
6	211534	09-009804-13	STOPPER/PRESSER FOOT		1
7	1333	09-009048-27	SCREW		1
8	210735	09-009618-54	CRANK/LOWER LOOPER		1
9	210065	09-009613-52	CRANK/NEEDLE DRIVE		1
10	210732	09-009618-52	CRANK/UPPER LOOPER		1
11	210735	09-009618-54	CRANK/LOWER LOOPER		1
12	210065	09-009613-52	CRANK/NEEDLE DRIVE		1
13	210732	09-009618-52	CRANK/UPPER LOOPER		1
14	208953	09-009804-11	STOPPER		1
15	210933	09-009804-12	PRESSER ARM		1
16	211534	09-009804-13	STOPPER/PRESSER FOOT		1
17	210530-BA	09-009812-90	THREAD TENSION COMPLETE		1
18	208447-BA	09-009607-58	POST NUT		1
19	208448	09-009607-59	SPRING BUSHING		1
20	201086	09-009049-57	SPRING (MEDIUM)		1
21	208450-BA	09-009607-61	CUP		1
22	210319	09-009615-68	TENSION DISC		2
23	208449	09-009607-60	FELT		1
24	5082A	09-009053-74	SCREW STUD		1
25	211563	09-009804-24	ECCENTRIC/FEED DRIVE		1
26	211805	09-009804-14	STOPPER		1
27	210933	09-009804-12	PRESSER ARM		1
28	1333	09-009048-27	SCREW		1
29	1229	09-009048-22	SCREW		1
30	211609	09-009804-15	STOPPER		1
31	211808	09-009804-16	CLOTH PLATE		1

9656-270

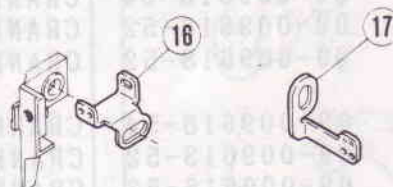


Needle Gauge

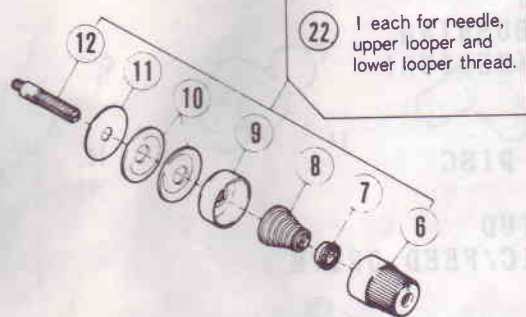
1.2MM	15
0.8MM	14



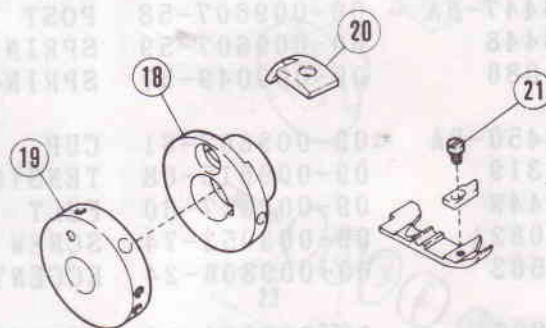
5 2 for needle threads
1 for upper looper thread.



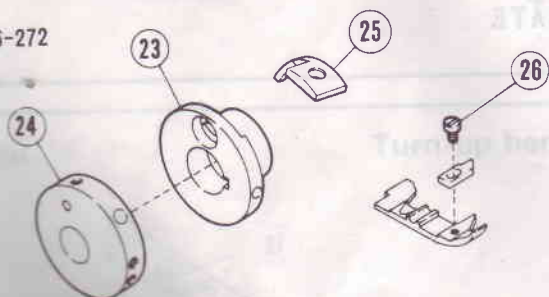
9656-271



22 1 each for needle,
upper looper and
lower looper thread.

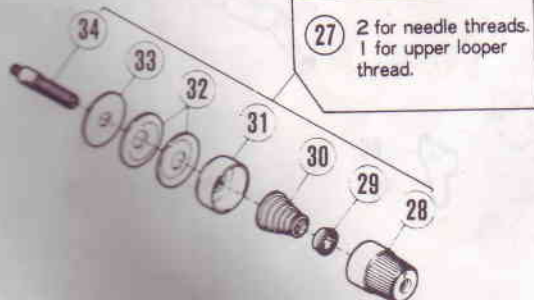


9656-272

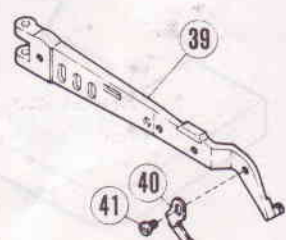
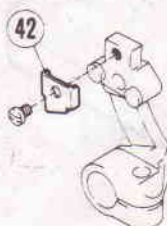
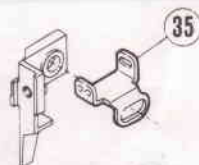


Needle Gauge

1.2MM	38
0.8MM	37

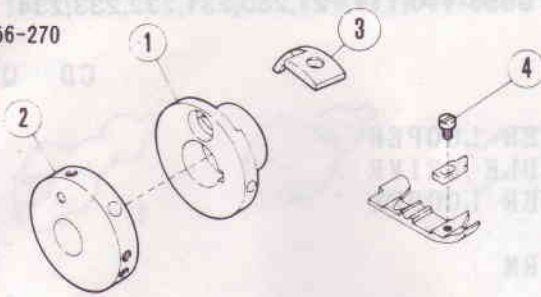


27 2 for needle threads.
1 for upper looper thread.



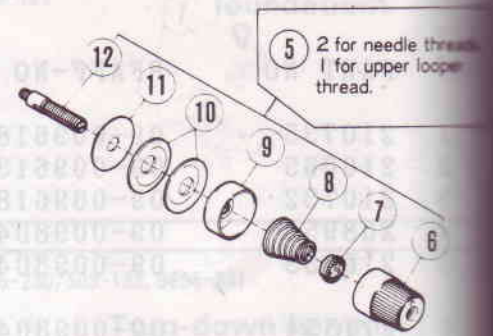
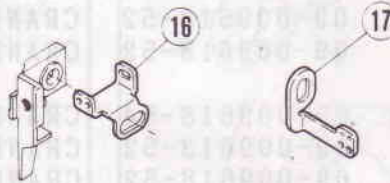
Toe closing and seaming

9656-270

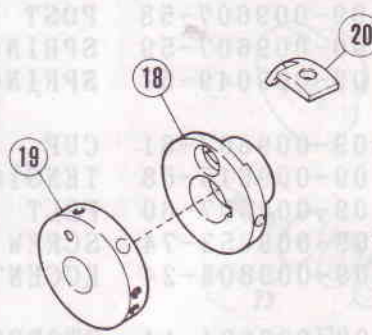
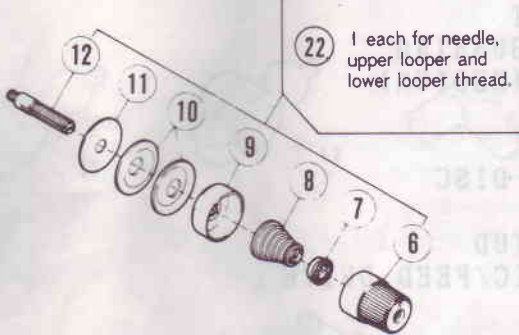


Needle Gauge

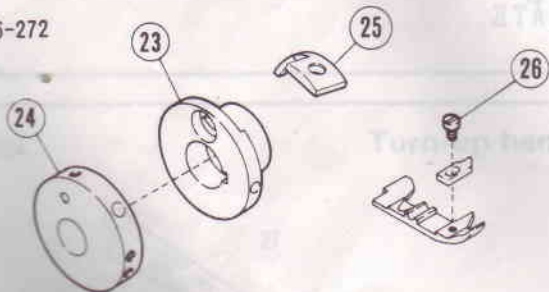
1.2MM	15
0.8MM	14



9656-271

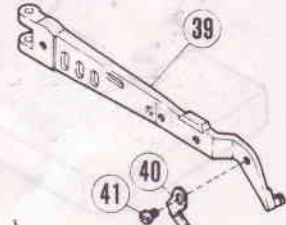
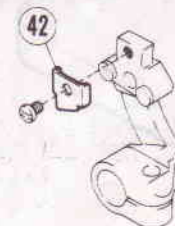
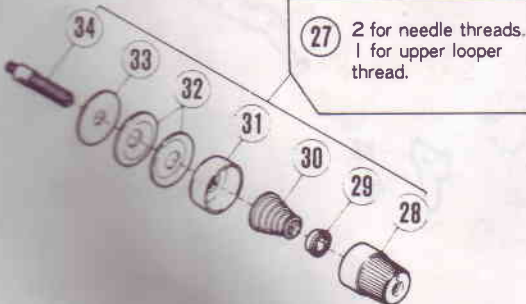
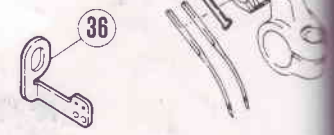
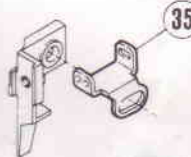


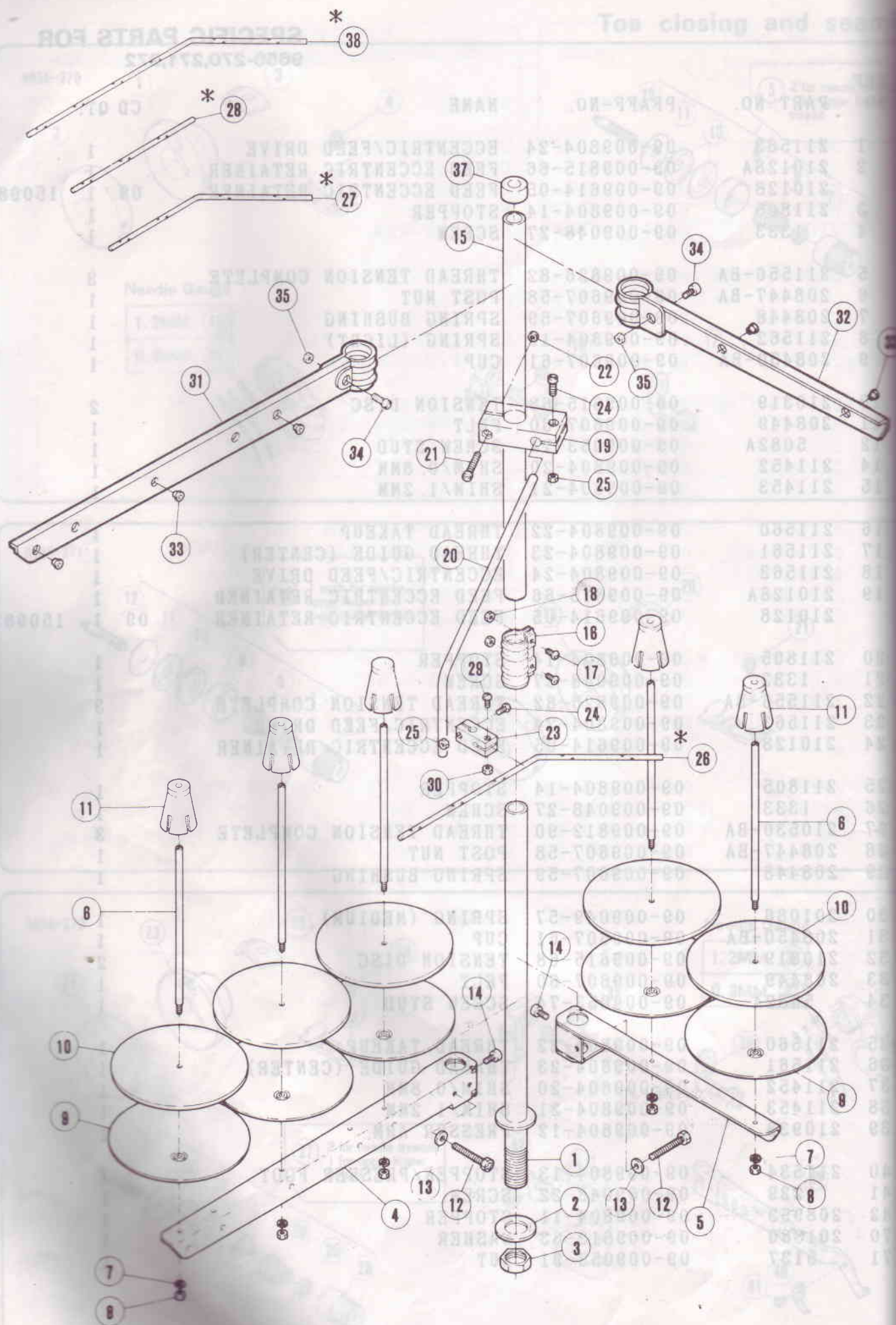
9656-272



Needle Gauge

1.2MM	38
0.8MM	37

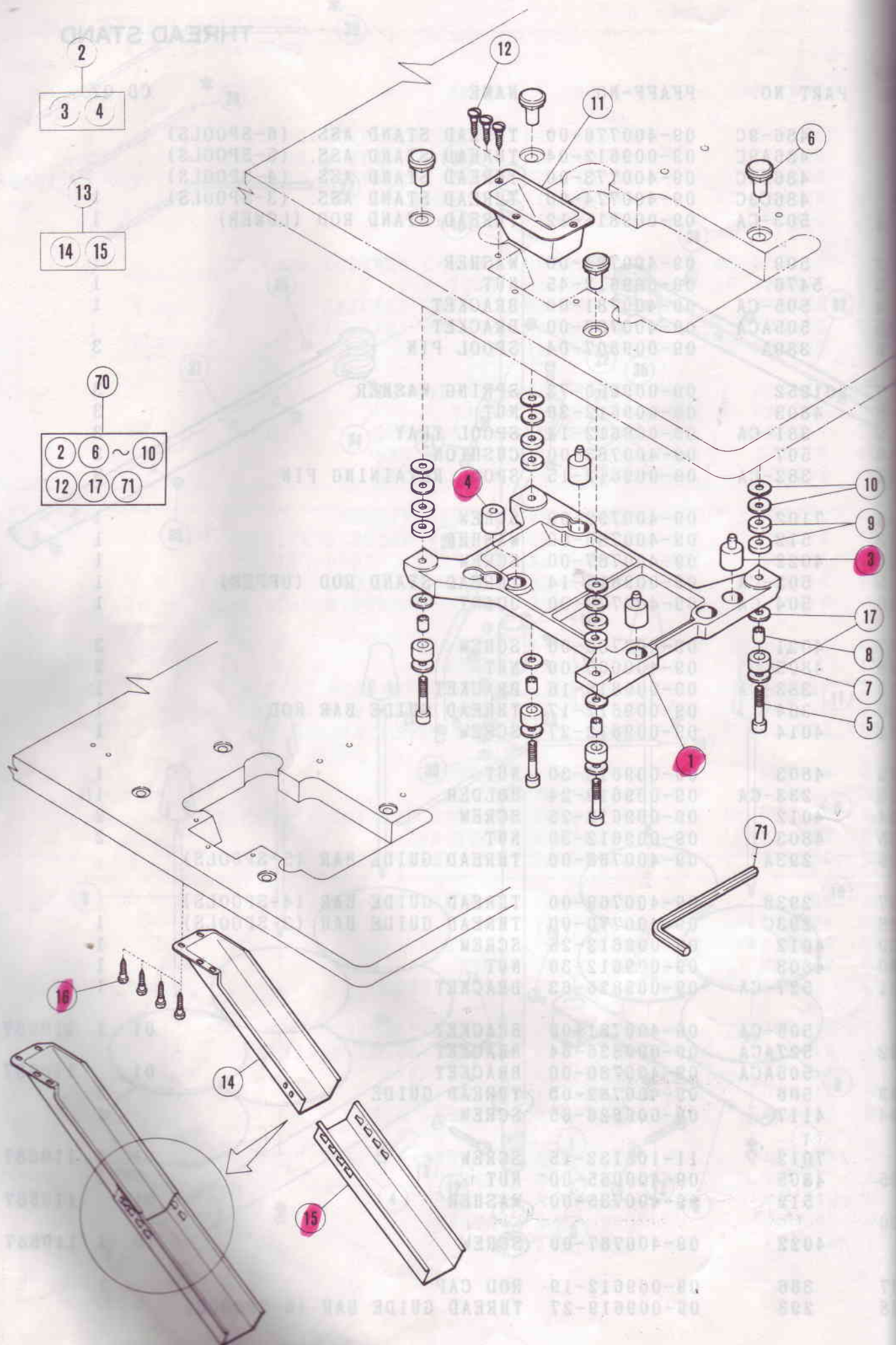


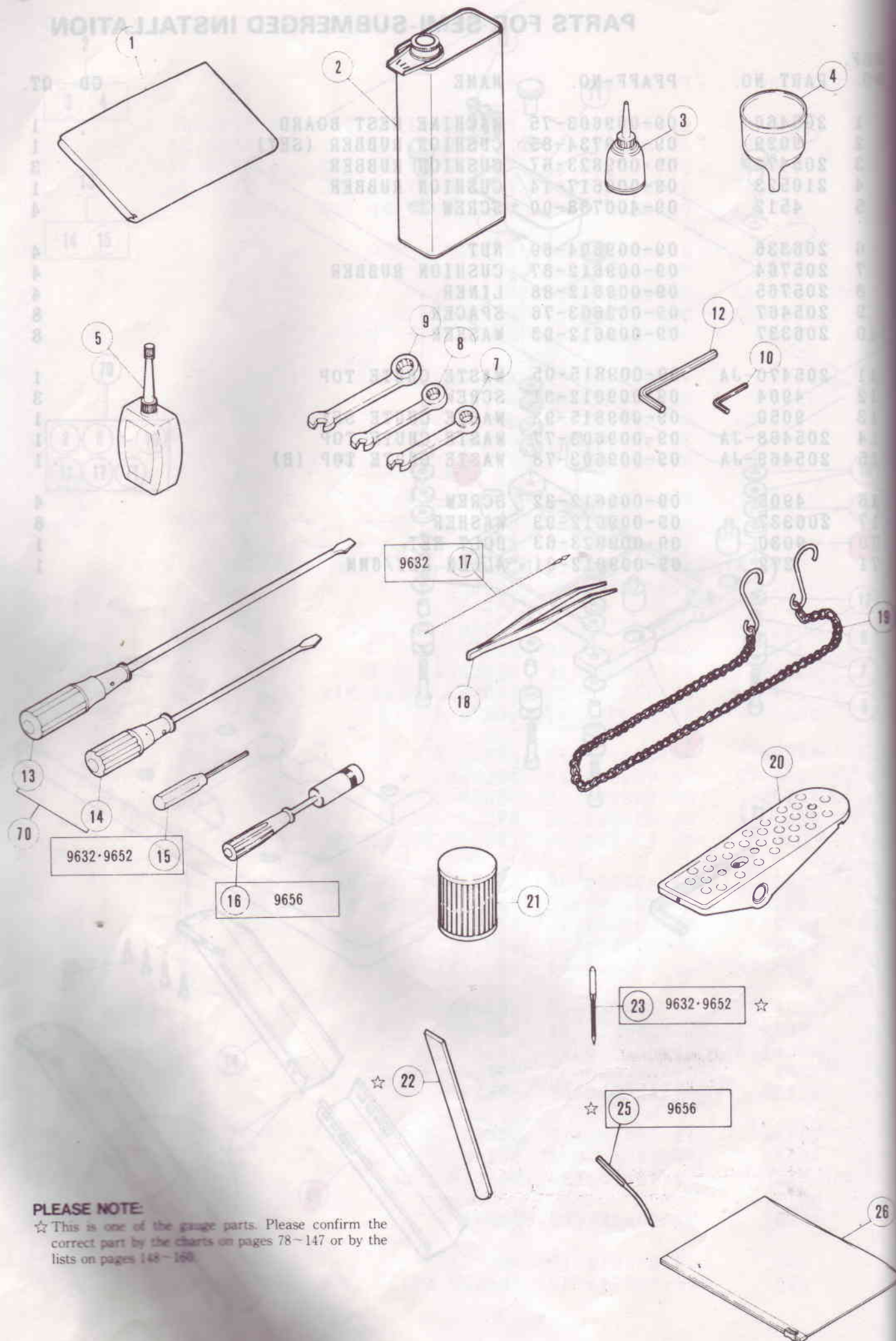


PARTS FOR SEMI-SUBMERGED THREAD STAND

REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
	486-9C	09-400776-00	THREAD STAND ASS. (6-SPOOLS)		
	486A9C	09-009612-04	THREAD STAND ASS. (5-SPOOLS)		
	486B9C	09-400773-00	THREAD STAND ASS. (4-SPOOLS)		
* 1	486C9C	09-400774-00	THREAD STAND ASS. (3-SPOOLS)	1	
	503-CA	09-009815-12	THREAD STAND ROD (LOWER)	1	
2	509	09-400784-00	WASHER	1	
3	5476	09-009612-45	NUT	1	
4	505-CA	09-400781-00	BRACKET	1	
5	505ACA	09-400780-00	BRACKET		
6	380A	09-009807-04	SPOOL PIN	3	
7	201252	09-009050-73	SPRING WASHER	3	
8	4803	09-009612-30	NUT	3	
9	381-CA	09-009612-14	SPOOL TRAY	3	
10	507	09-400783-00	CUSHION	3	
11	382-CA	09-009612-15	SPOOL RETAINING FIN	3	
12	7102	09-400792-00	SCREW	1	
13	512	09-400785-00	WASHER	1	
14	4022	09-400787-00	SCREW	1	
15	502-CA	09-009815-14	THREAD STAND ROD (UPPER)	1	
16	504-CA	09-400779-00	JOINT	1	
17	4021	09-400786-00	SCREW	2	
18	4805	09-400065-00	NUT	2	
19	383-CA	09-009815-16	BRACKET	1	
20	384	09-009612-17	THREAD GUIDE BAR ROD	1	
21	4014	09-009612-27	SCREW	1	
22	4803	09-009612-30	NUT	1	
23	233-CA	09-009619-24	HOLDER	1	
24	4012	09-009612-25	SCREW	2	
25	4803	09-009612-30	NUT	2	
*26	293A	09-400768-00	THREAD GUIDE BAR (5-SPOOLS)		
*27	293B	09-400769-00	THREAD GUIDE BAR (4-SPOOLS)		
*28	293C	09-400770-00	THREAD GUIDE BAR (3-SPOOLS)	1	
29	4012	09-009612-25	SCREW	1	
30	4803	09-009612-30	NUT	1	
31	527-CA	09-009826-63	BRACKET	1	
	505-CA	09-400781-00	BRACKET	01	1 110687
32	527ACA	09-009826-64	BRACKET		
	505ACA	09-400780-00	BRACKET	01	110687
33	506	09-400782-00	THREAD GUIDE	3	
34	4117	09-009826-65	SCREW	1	
	7012	11-108132-15	SCREW	01	1 110687
35	4805	09-400065-00	NUT	1	
	512	09-400785-00	WASHER	01	110687
36	4022	09-400787-00	SCREW	10	1 110687
37	386	09-009612-19	ROD CAP	1	
*38	293	09-009619-27	THREAD GUIDE BAR (6-SPOOLS)		

Notice) Parts with mark * are not for sale.



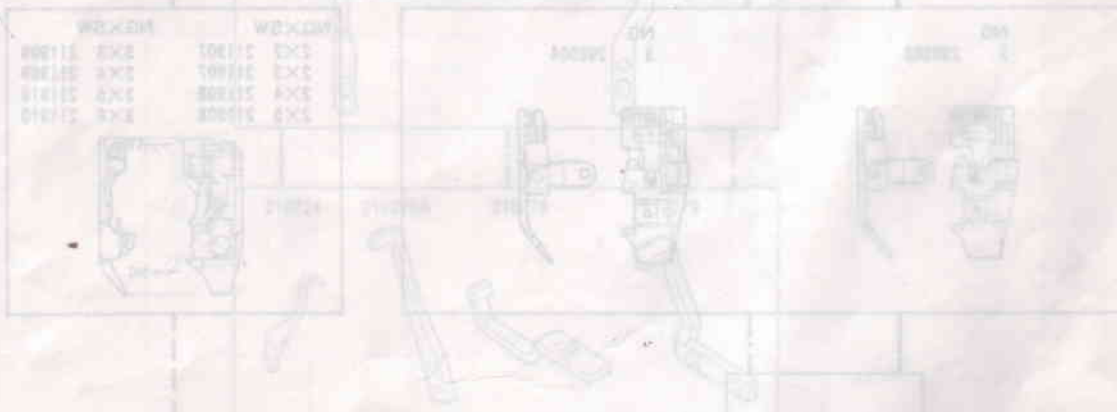


PLEASE NOTE:

☆ This is one of the gauge parts. Please confirm the correct part by the charts on pages 78~147 or by the lists on pages 148~160.

ACCESSORIES

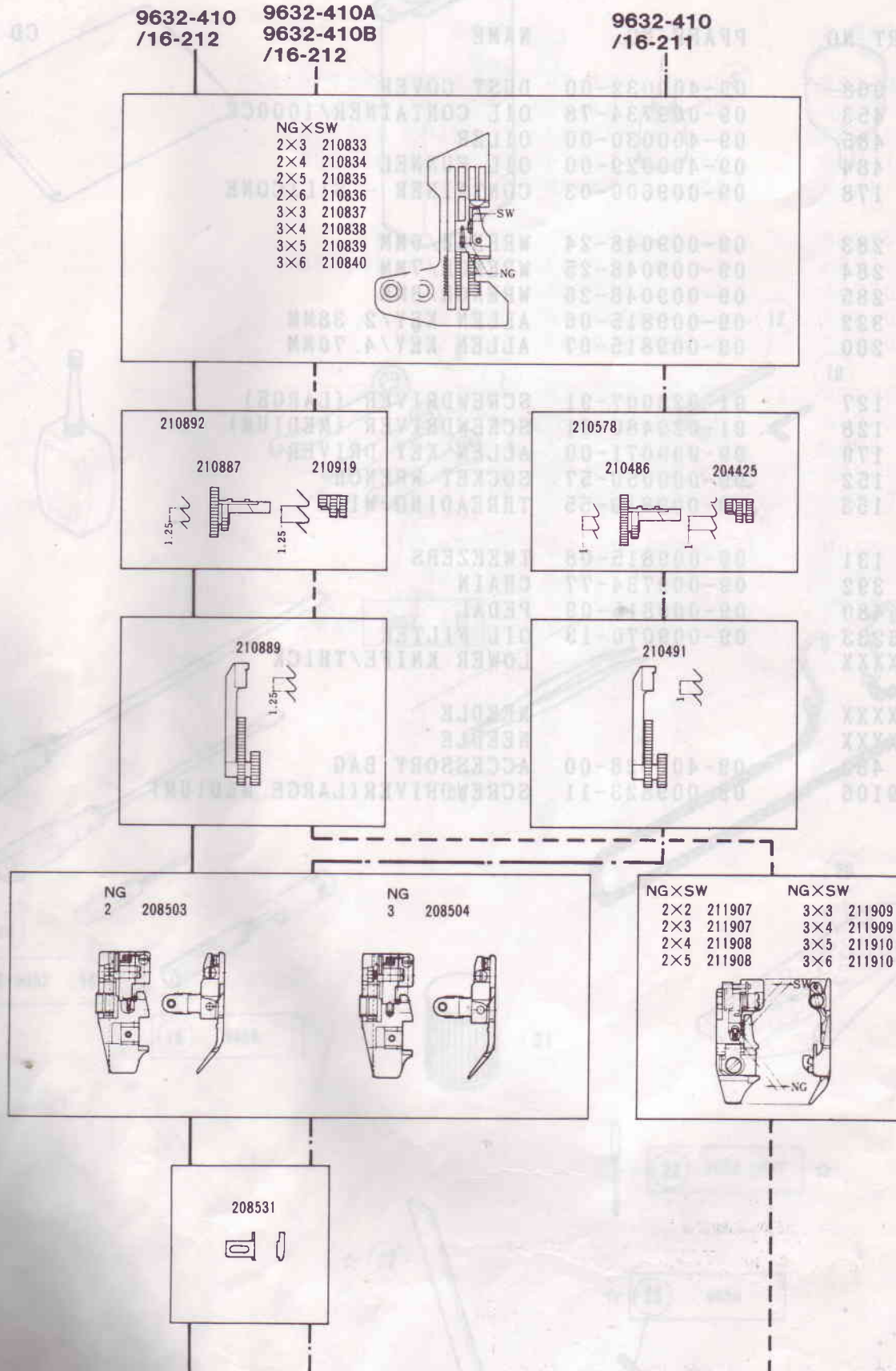
REF. NO.	PART NO.	PFAFF-NO.	NAME	CD	QT.
1	908	09-400032-00	DUST COVER		1
2	453	09-009734-78	OIL CONTAINER/1000CC		1
3	485	09-400030-00	OILER		1
4	484	09-400029-00	OIL FUNNEL		1
5	178	09-009600-03	CONTAINER - SILICONE		1
7	283	09-009048-24	WRENCH/6MM		1
8	284	09-009048-25	WRENCH/7MM		1
9	285	09-009048-26	WRENCH/8MM		1
10	322	09-009815-06	ALLEN KEY/2.38MM		1
12	200	09-009815-07	ALLEN KEY/4.76MM		1
13	127	91-029007-91	SCREWDRIVER (LARGE)		1
14	128	91-029480-91	SCREWDRIVER (MEDIUM)		1
15	179	09-009071-00	ALLEN KEY DRIVER		1
16	152	09-009050-57	SOCKET WRENCH		1
17	153	09-009819-55	THREADING WIRE		1
18	131	09-009815-08	TWEEZERS		1
19	392	09-009734-77	CHAIN		1
20	480	09-009815-09	PEDAL		1
21	206233	09-009070-13	OIL FILTER		1
22	XXXXXX		LOWER KNIFE/THICK		2
23	XXXXXX		NEEDLE		10
25	XXXXXX		NEEDLE		5
26	482	09-400028-00	ACCESSORY BAG		1
70	9105	09-009823-11	SCREWDRIVER(LARGE. MEDIUM)		1



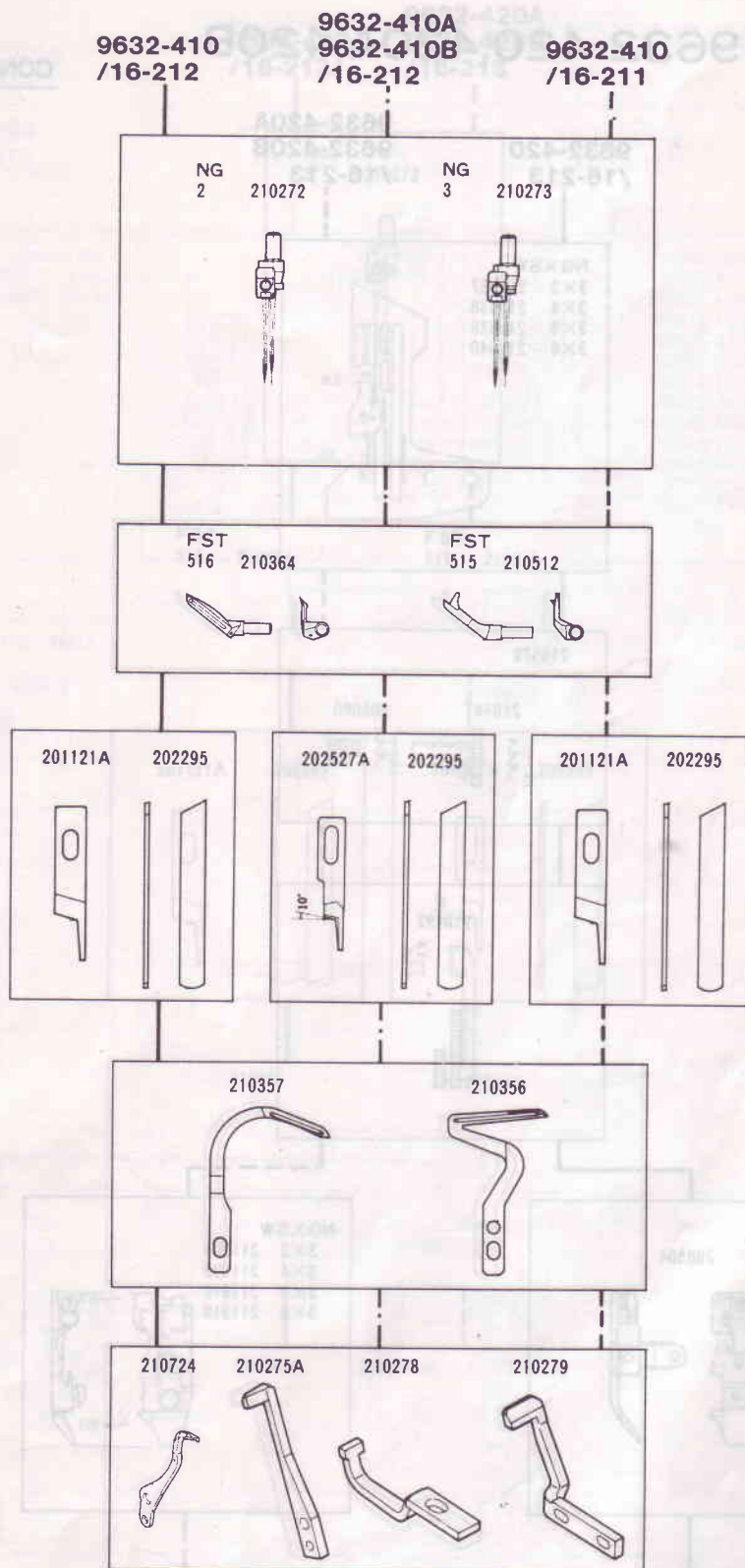
0032-410 /10-211-					
0032-410 /10-212-					
0032-410A /10-212-					
0032-410B /10-212-					

9632-410,410A,410B

GAUGE PART
CONSTRUCTION CHART



NG=NEEDLE GAUGE
SW=SEAM WIDTH



						
9632-410 /16-211-	3.6	2 3	3·4·5·6	0.7~2	7,500	Specially designed to prevent seam puckering. The extra fine tooth pitch (1.0mm) makes it ideal for permapress fabrics, nylon linings etc.
9632-410 /16-212-						Fine tooth pitch makes these ideal for seaming on permapress fabrics, nylon linings etc.
9632-410A /16-212-						Ideal for seaming on permapress fabrics, nylon linings, etc. Specially designed for curved seaming. Equipped with an ordinary presser arm.
9632-410B /16-212-						Ideal for seaming on permapress fabrics, nylon linings, etc. Specially designed for curved seaming. Equipped with a floating presser arm.

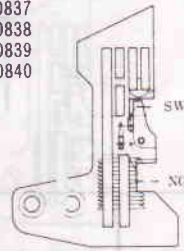
9632-420,420A,420B

GAUGE PART
CONSTRUCTION CHART

9632-420
/16-213

9632-420A
9632-420B
/16-213

NG×SW
3×3 210837
3×4 210838
3×5 210839
3×6 210840



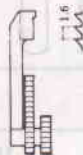
210579

210487

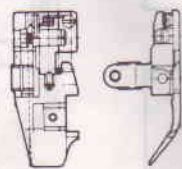
208060



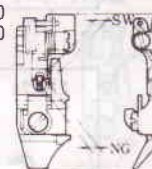
210492



NG
3 208504



NG×SW
3×3 211909
3×4 211909
3×5 211910
3×6 211910

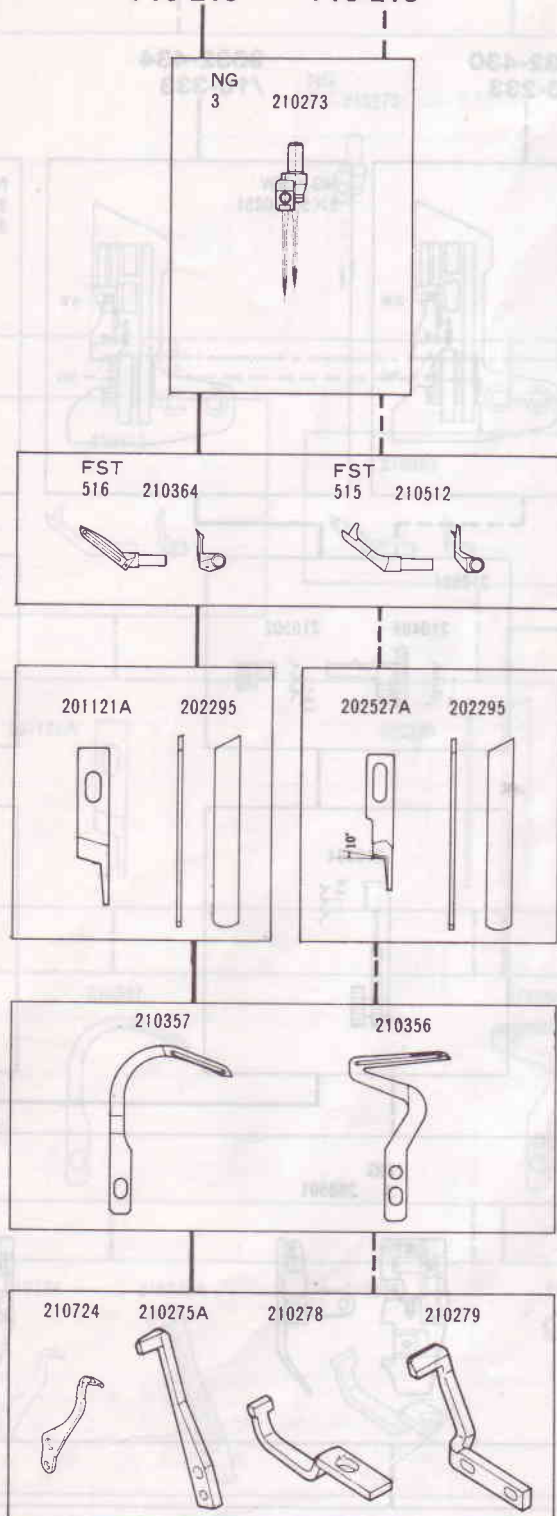


208531



9632-420
/16-213

9632-420A
9632-420B
/16-213



						
9632-420 /16-213-						For general seaming on woven or knit fabrics such as slacks, pajamas, shirts, sweatpants etc.
9632-420A /16-213-	3.6	3	3·4·5·6	0.7~2	7,500	Seaming on light to medium weight fabrics. Specially designed for curved seaming. Equipped with an ordinary presser arm.
9632-420B /16-213-						Seaming on light to medium weight fabrics. Specially designed for curved seaming. Equipped with a floating presser arm.

9632-411,430,431,434

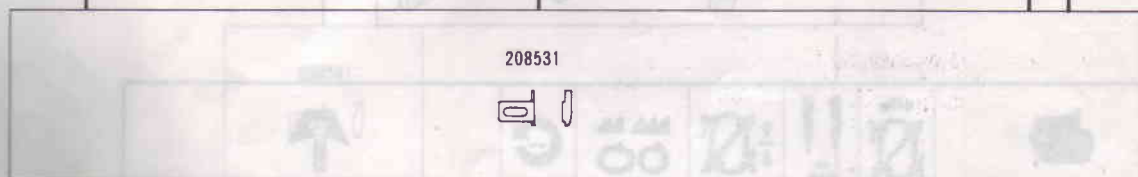
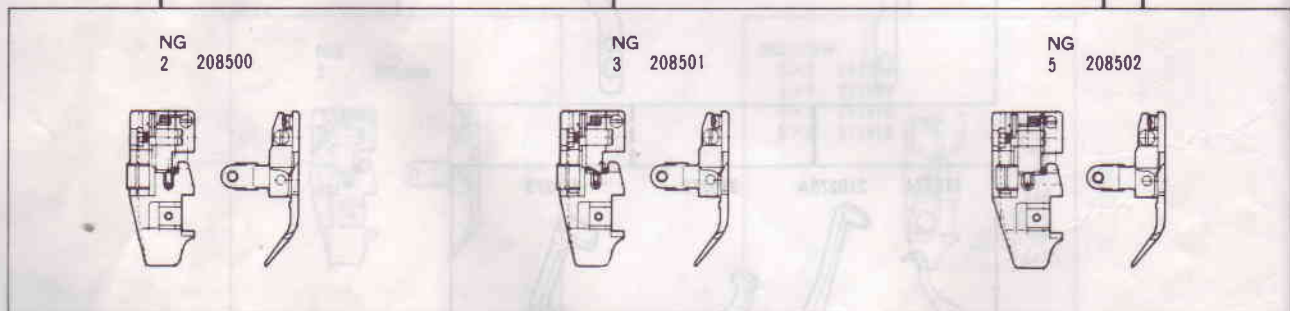
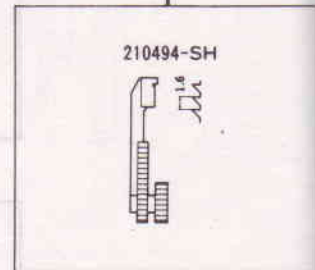
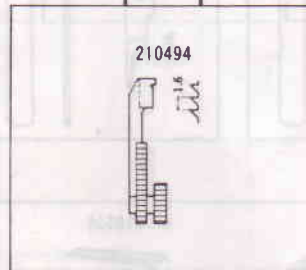
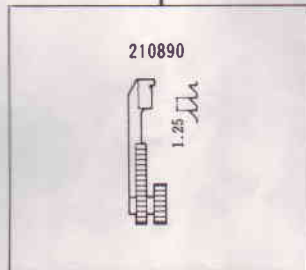
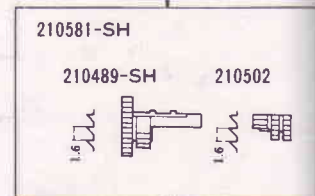
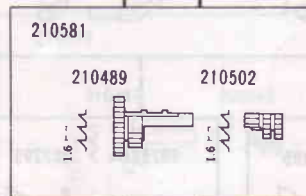
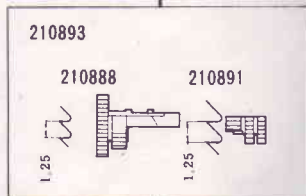
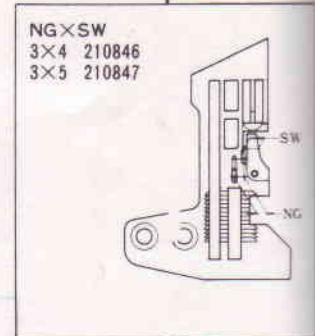
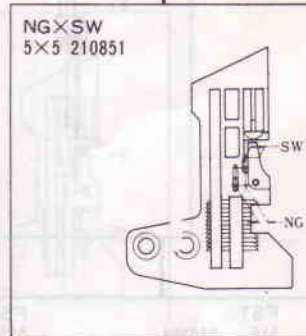
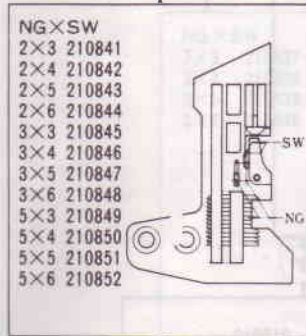
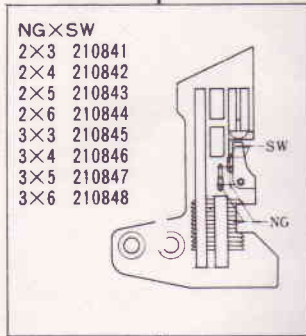
GAUGE PART
CONSTRUCTION CHART

9632-411
/16-232

9632-430
/16-233

9632-434
/16-333

9632-431
/15-233

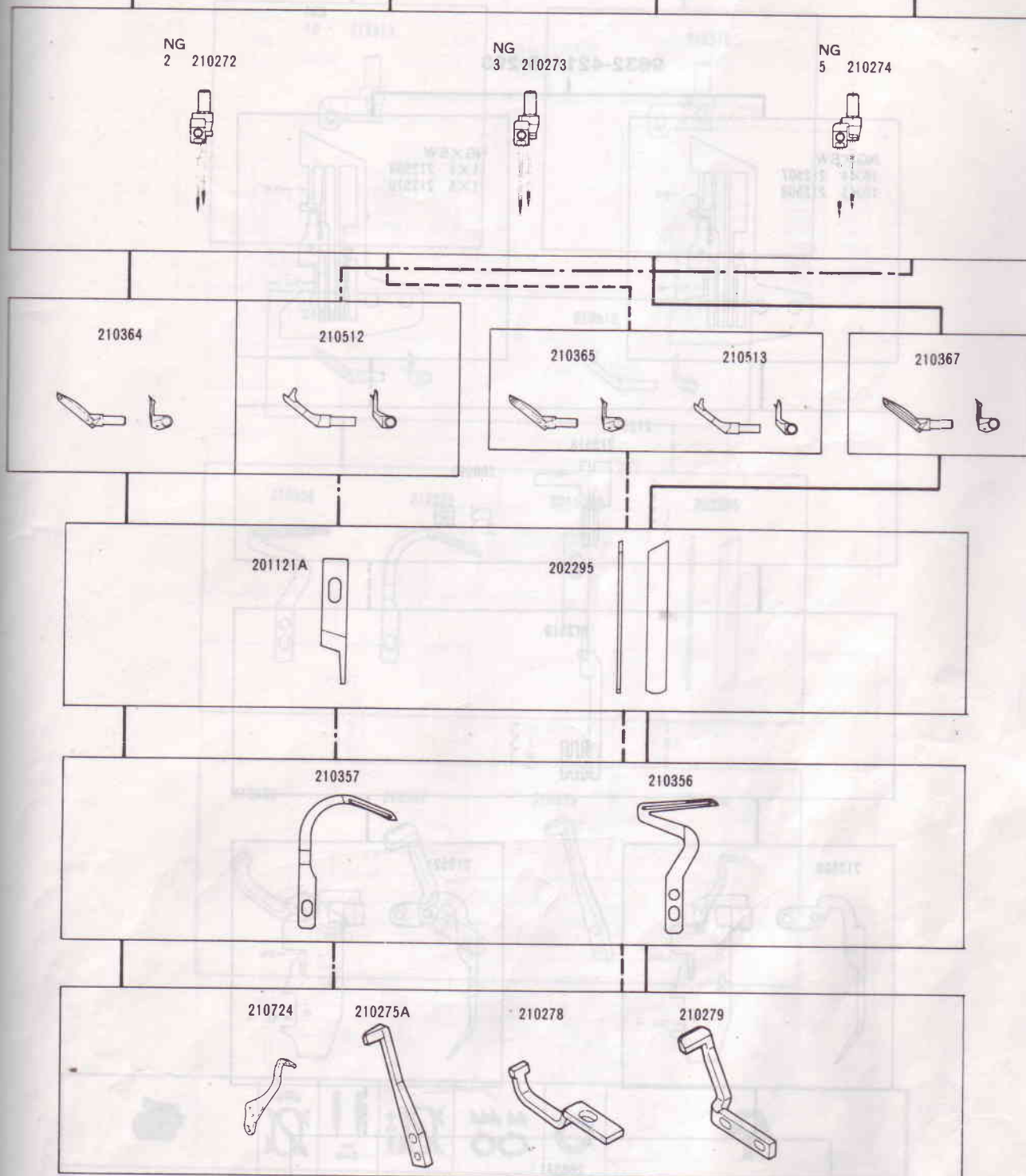


9632-411
/16-232

9632-430
/16-233

9632-434
/16-333

9632-431
/15-233

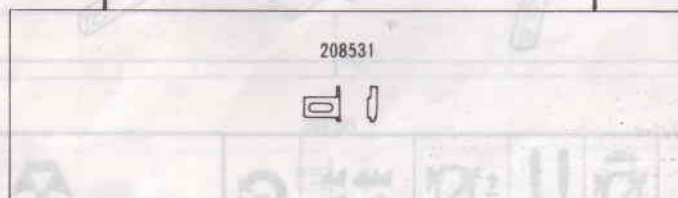
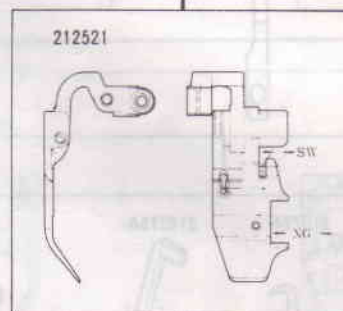
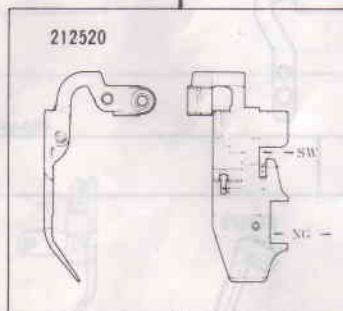
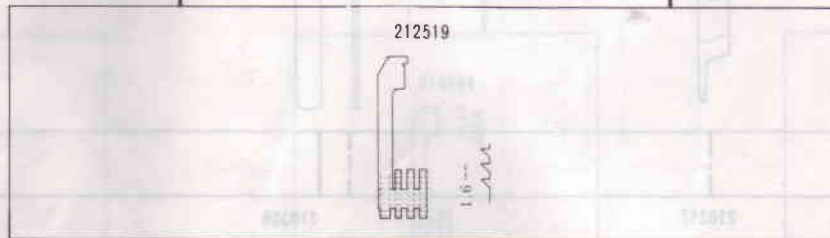
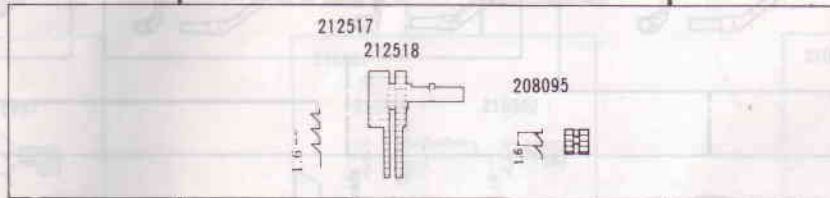
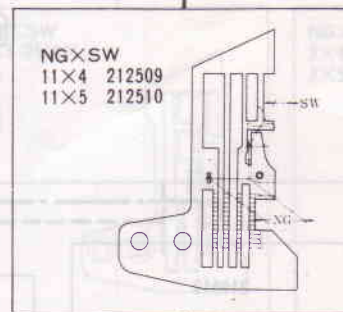
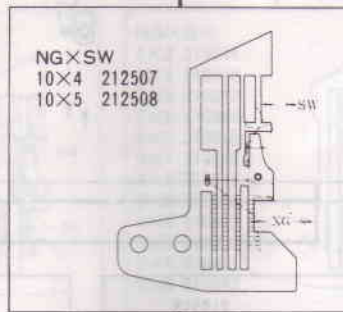


						
9632-411 /16-232-	3.6	2 3	3-4-5-6	0.7-2	7,500	Fine tooth pitch makes these ideal for seaming on permappress fabrics, nylon linings etc.
9632-430 /16-233-		2 3 5	3-4-5-6			For general seaming on woven or knit fabrics such as slacks, pajamas, shirts, sweatpants etc.
9632-431 /15-233-		3	4-5			
9632-434 /16-333-	3.8	5	5		7,000	For plain seaming light weight fabrics such as casual-shirts etc to heavy weight fabrics such as working clothes etc.

9632-421

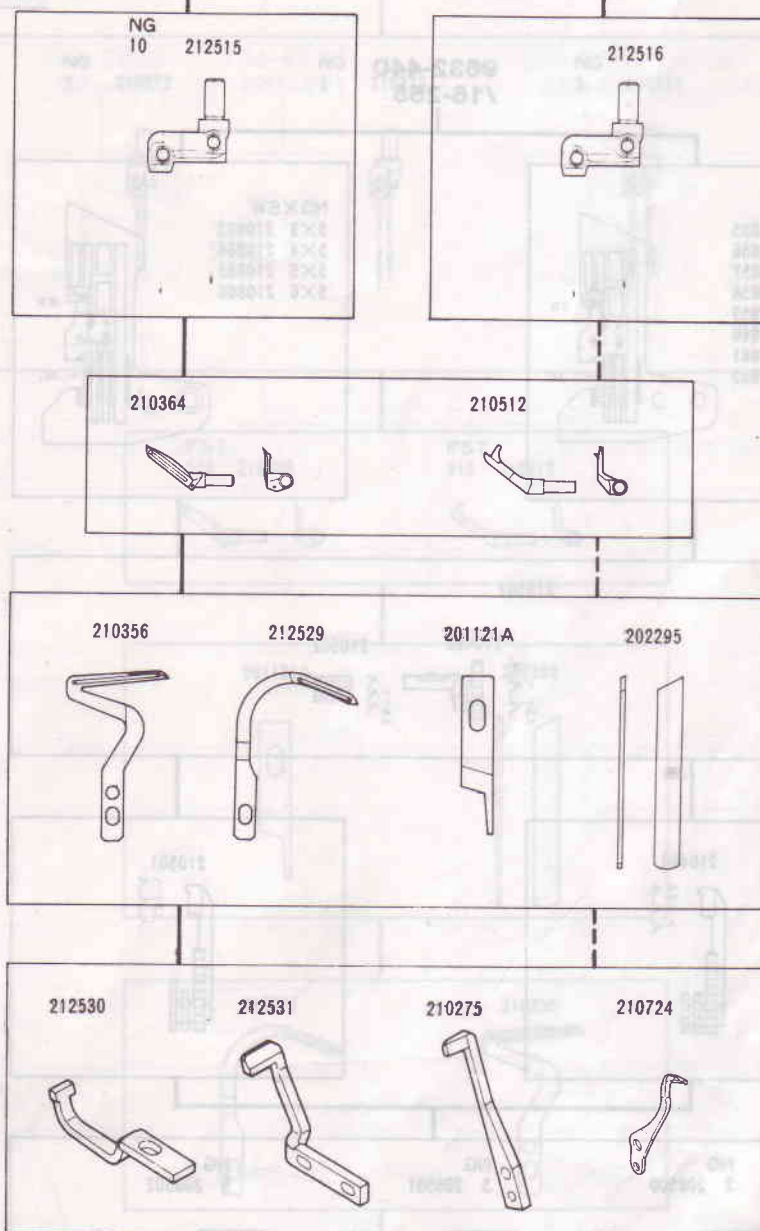
GAUGE PARTS CONSTRUCTION CHART

9632-421/16-293



9632-421/16-293

9632-421/16-293

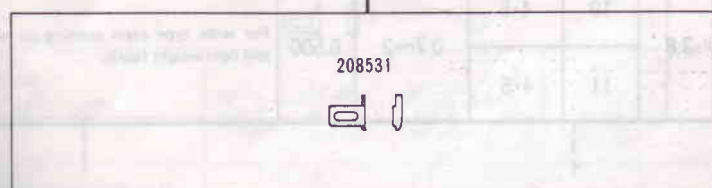
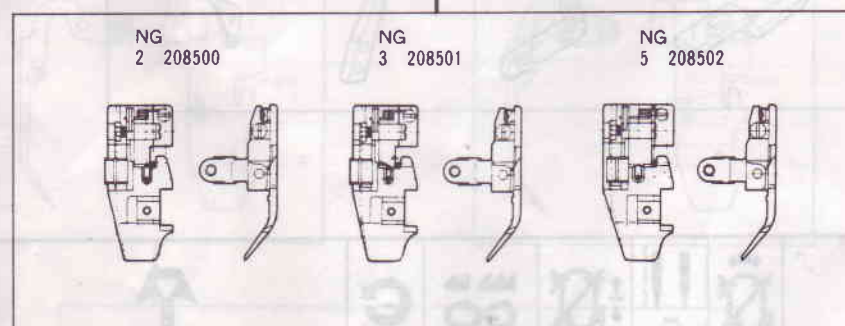
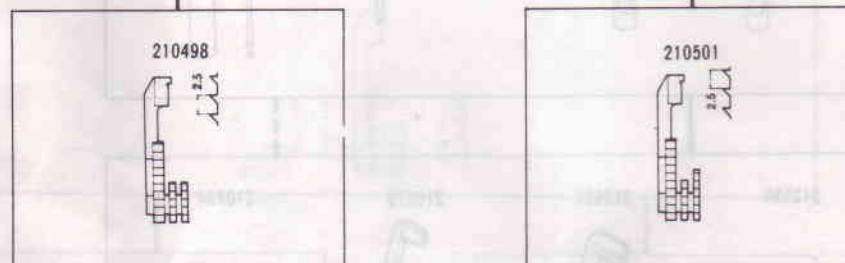
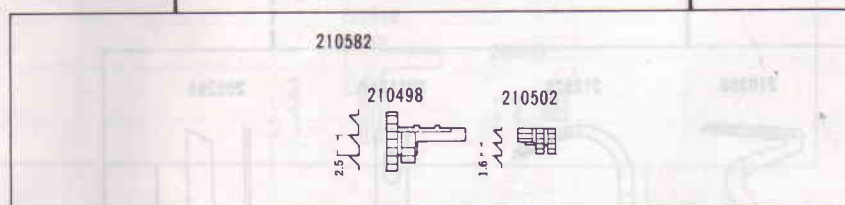
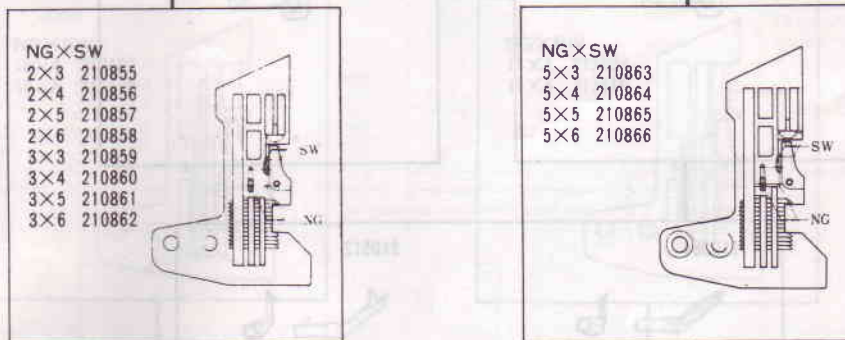


						
9632-421 /16-293	3.8	10	4.5	0.7~2	6,500	For wide type plain seaming on woven fabrics and light weight fabric.
		11	4.5			

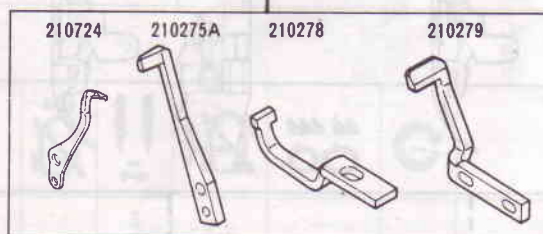
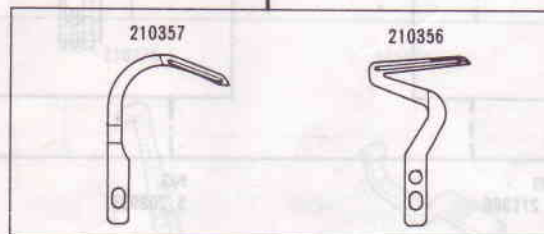
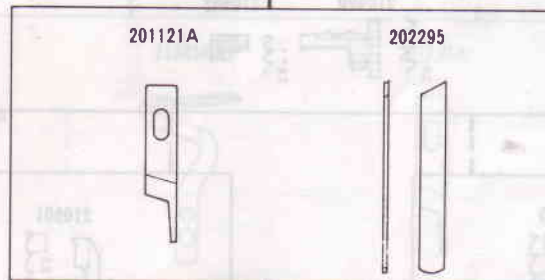
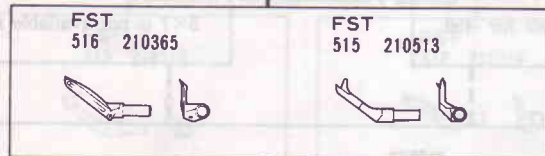
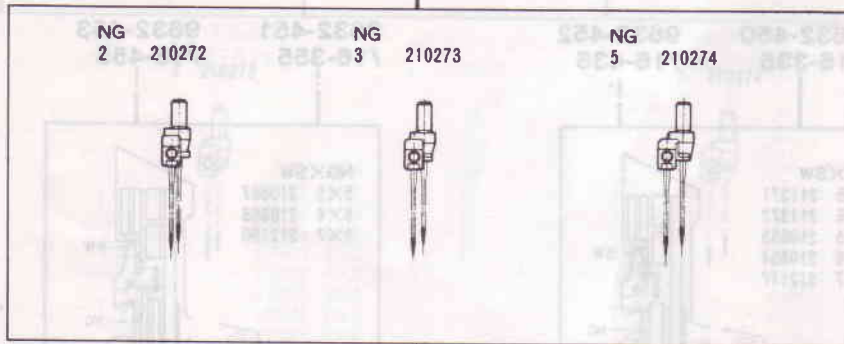
9632-440

GAUGE PART
CONSTRUCTION

9632-440
/16-255



9632-440
/16-255



9632-440 /16-255	3.6	2 3 5	3·4·5·6	0.7~2	7,000	For Seaming on heavyweight materials such as jeans.

9632-450,451,452,453

GAUGE PART
CONSTRUCTION

9632-450
/16-335

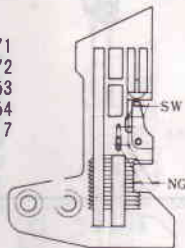
9632-452
/16-435

9632-451
/16-355

9632-453
/16-455

NG×SW

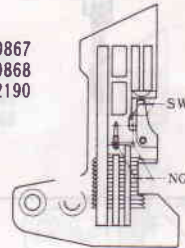
3×5 211371
3×6 211372
5×5 210853
5×6 210854
5×7 212117



5×7 is not available for -450.

NG×SW

5×5 210867
5×6 210868
5×7 212190



5×7 is not available for -451.

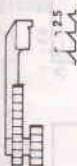
210582

210490

210502



210495



210501



NG
3 211366

NG
5 208955



204683

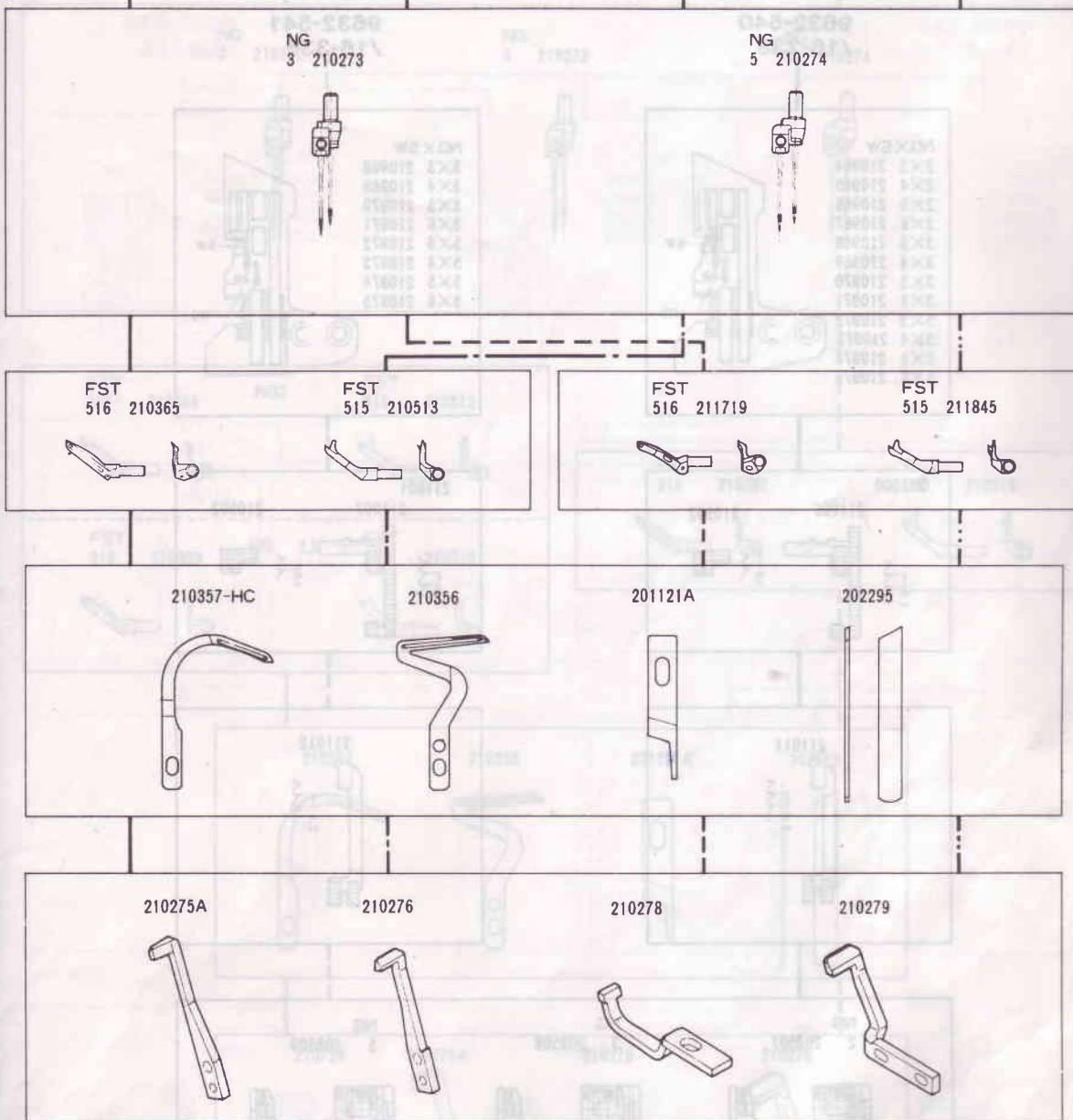


9632-450
/16-335

9632-452
/16-435

9632-451
/16-355

9632-453
/16-455

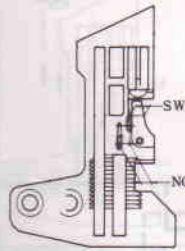


						
9632-450 /16-335-	5	3 5	5-6	0.7~1.4	6,500	Fitted with caterpillar foot for trouble-free seaming on jeans, workwear etc.
9632-451 /16-355-		5	5-6			
9632-452 /16-435-		3 5	5-6-7			Since the locus of the upper looper is high (extra-high lift) and the presser foot lift is big (7mm), it is ideal for seaming on extra heavy weight fabrics such as jeans.
9632-453 /16-455-		3 5	5-6-7			

9632-540
/16-233

NG×SW

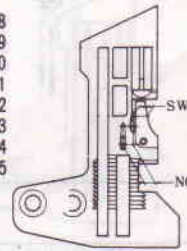
2×3 210964
2×4 210965
2×5 210966
2×6 210967
3×3 210968
3×4 210969
3×5 210970
3×6 210971
5×3 210972
5×4 210973
5×5 210974
5×6 210975



9632-541
/16-335

NG×SW

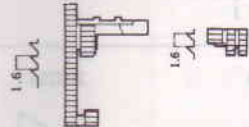
3×3 210968
3×4 210969
3×5 210970
3×6 210971
5×3 210972
5×4 210973
5×5 210974
5×6 210975



211000

211006

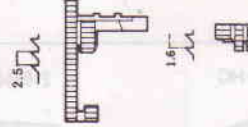
210502



211001

211007

210502



211011



211012



NG

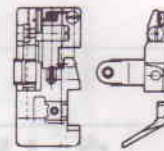
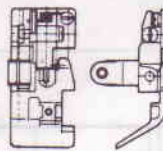
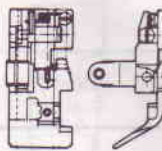
2 208507

NG

3 208508

NG

5 208509

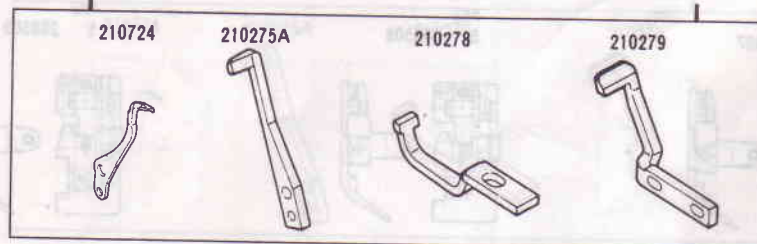
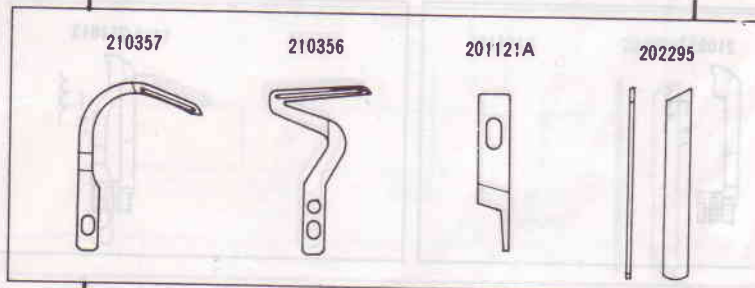
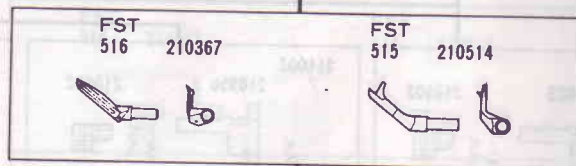
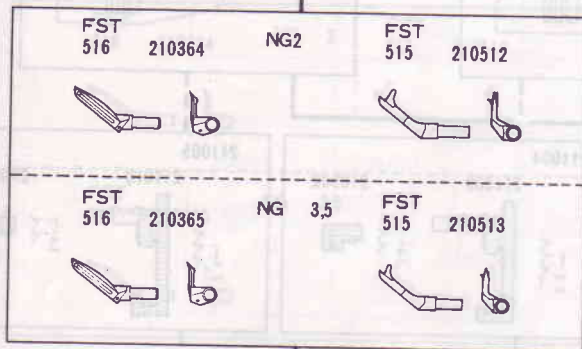
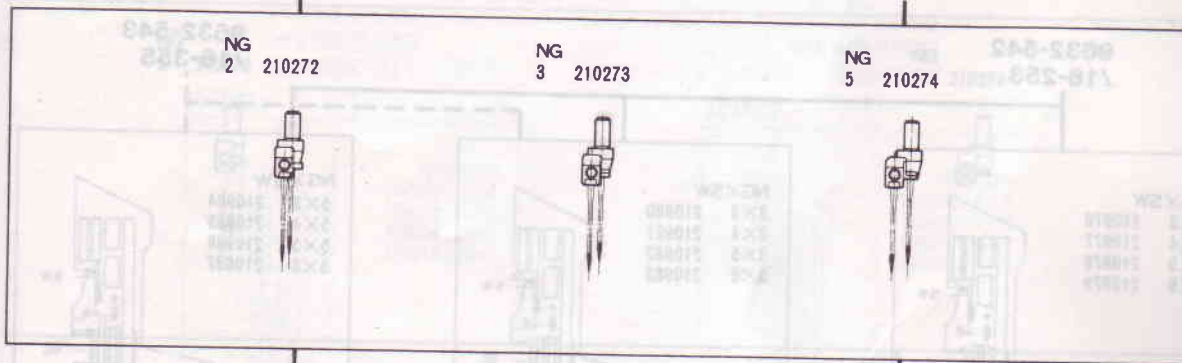


208532



9632-540
/16-233

9632-541
/16-335



9632-540 /16-233-	3.2	2 3 5	3·4·5·6	0.8~3	7,000	For intermittent shirring on light to medium weight materials such as negligee, curtains etc.
9632-541 /16-335-		3 5				For shirring on heavier weight materials such as nightgowns, curtains etc.

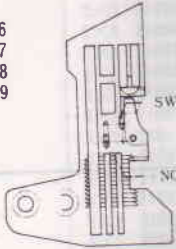
9632-542,543

GAUGE PARTS
CONSTRUCTION CHART

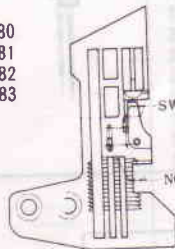
9632-542
/16-253

9632-543
/16-355

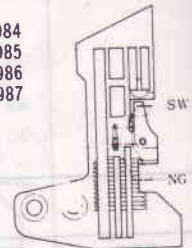
NG×SW
2×3 210976
2×4 210977
2×5 210978
2×6 210979



NG×SW
3×3 210980
3×4 210981
3×5 210982
3×6 210983



NG×SW
5×3 210984
5×4 210985
5×5 210986
5×6 210987

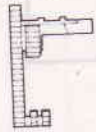


211002

211008

210502

1.6



1.6

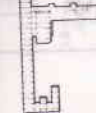


211003

210956

210502

1.6



1.6

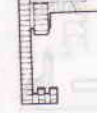


211004

211009

210502

2.5



1.6



211005

211010

210502

2.5



1.6



210957



1.6

211013



2.5

NG
2 208507



NG
3 208508



NG
5 208509

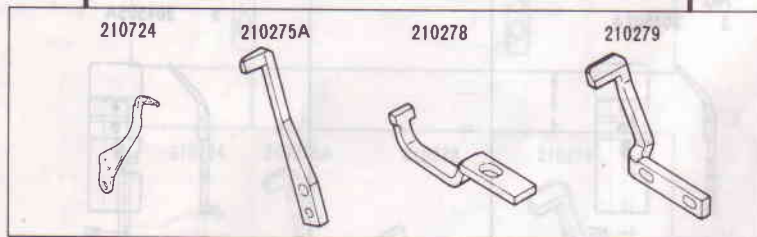
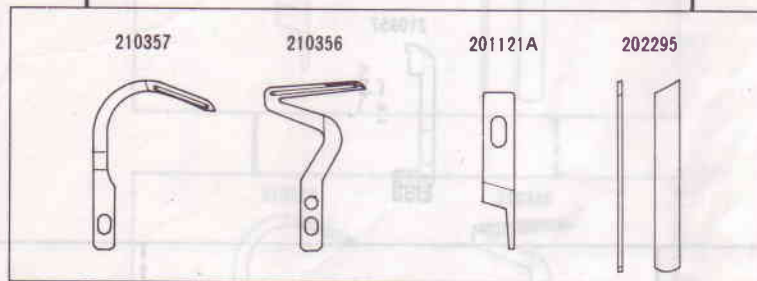
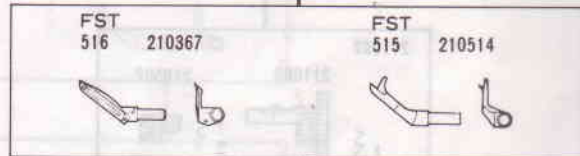
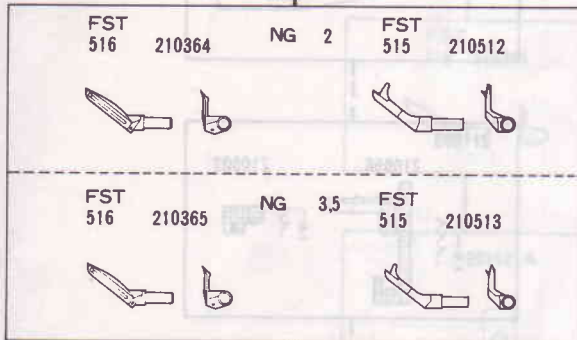
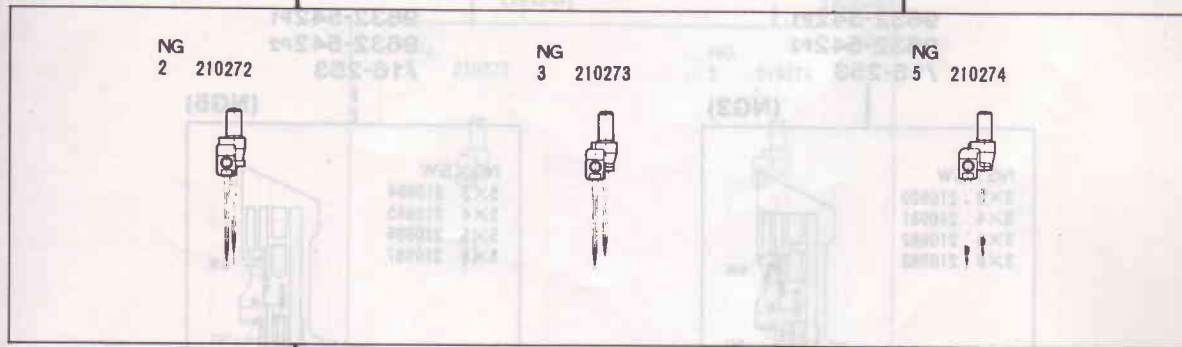


208532



9632-542
/16-253

9632-543
/16-355



						
9632-542 /16-253-	3.2	2 3 5	3-4-5-6	0.8~3	7,000	For intermittent shirring on light to medium weight materials such as negligee, curtains etc.
9632-543 /16-355-		3 5				For shirring on heavier weight materials such as nightgowns, curtains etc.

9632-542_{P1}, 542_{P2}

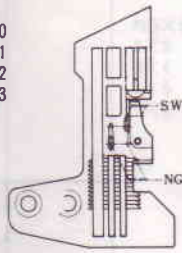
GAUGE PART
CONSTRUCTION

9632-542_{P1}
9632-542_{P2}
/16-253

(NG3)

NG×SW

3×3 210980
3×4 210981
3×5 210982
3×6 210983

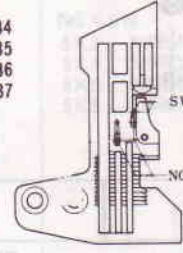


9632-542_{P1}
9632-542_{P2}
/16-253

(NG5)

NG×SW

5×3 210984
5×4 210985
5×5 210986
5×6 210987



211002

211008

210502

1.6mm



1.6mm



211003

210956

210502

1.6mm



1.6mm



210957

1.6mm



NG

3

204502A



NG

NG

5

204505A



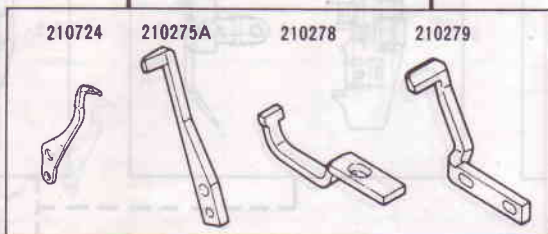
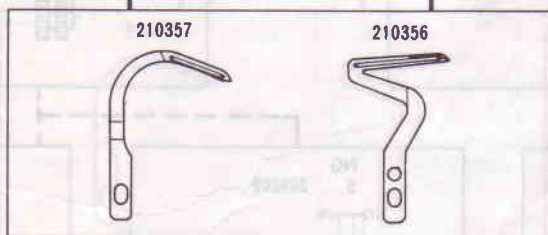
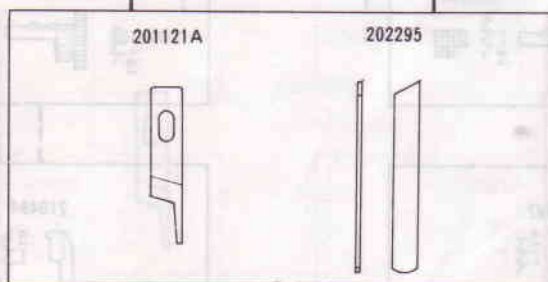
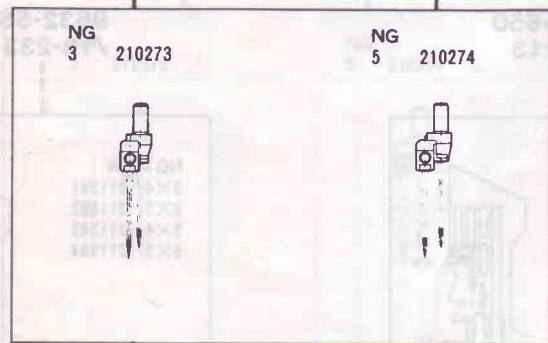
NG

204460



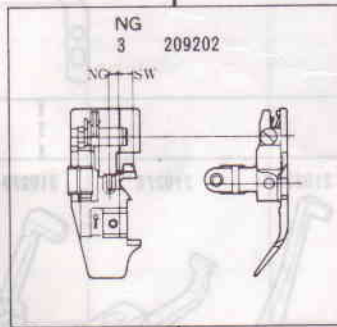
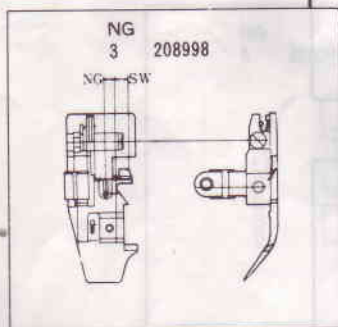
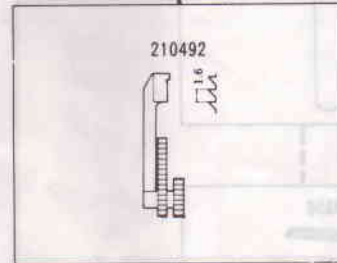
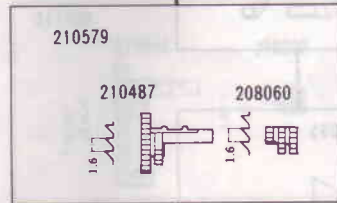
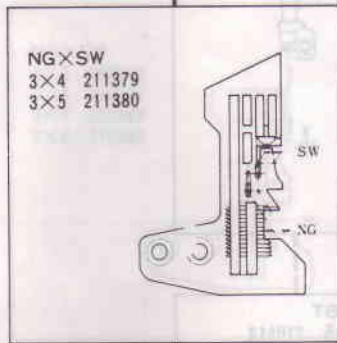
9632-542P1
9632-542P2
/16-253
(NG3)

9632-542P1
9632-542P2
/16-253
(NG4)

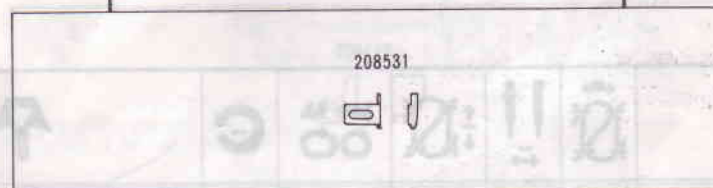
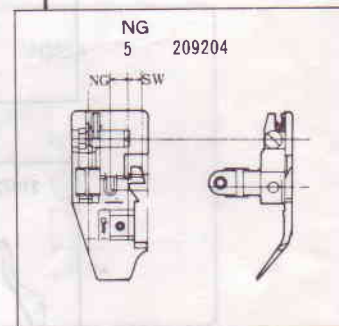
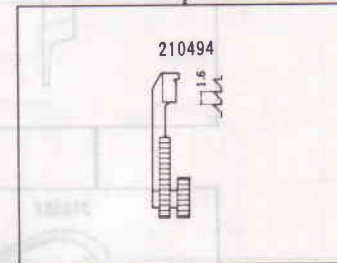
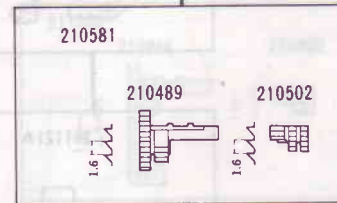
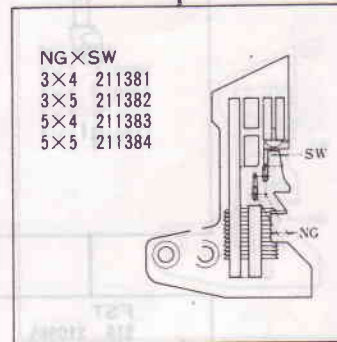


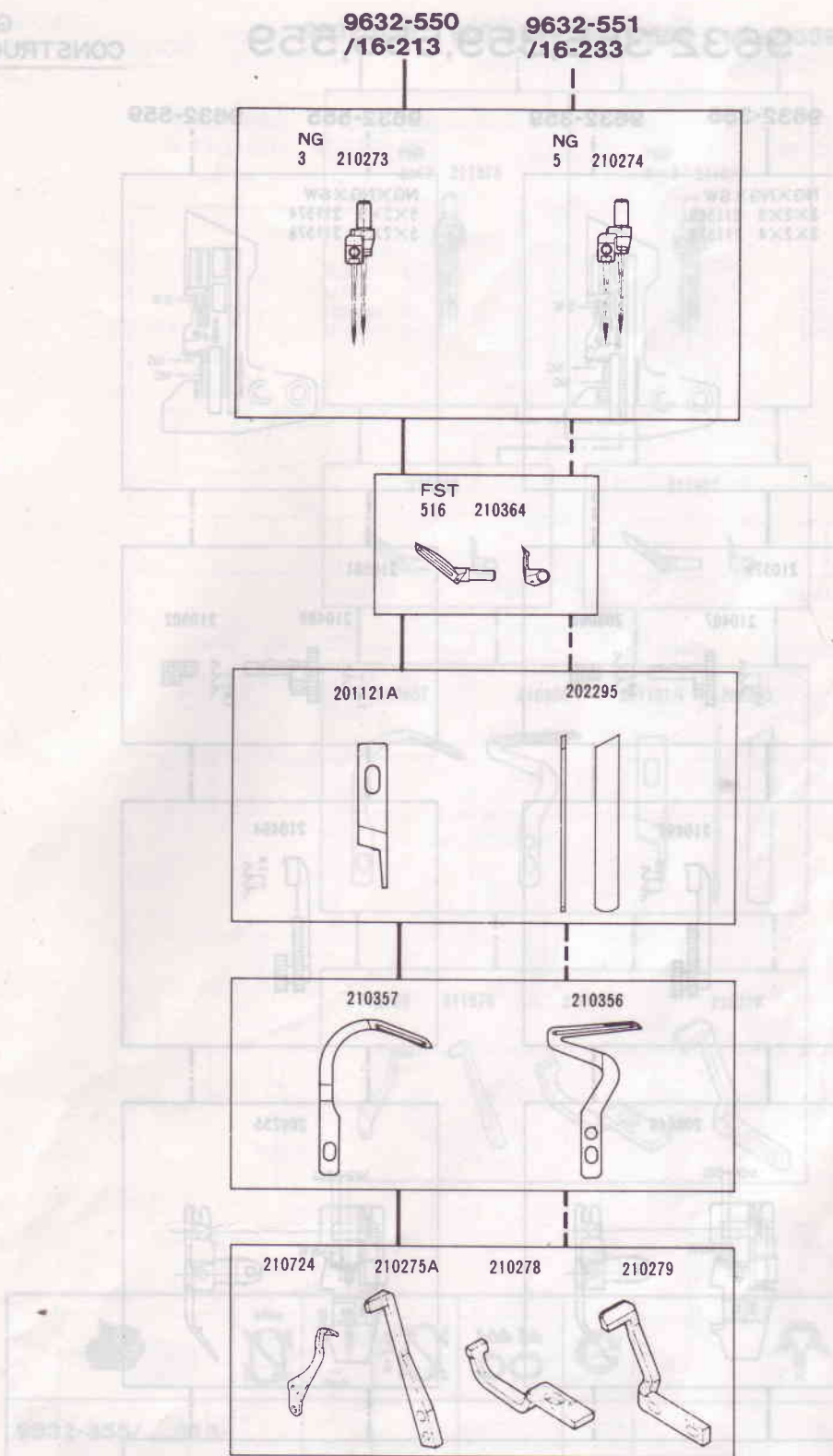
						
9632-542P1 /16-253-	3.2	3	3-4-5-6	0.8~3	5,000	Shirring/piping on light to medium weight fabrics such as pajamas, training wear. P1:The tape binder is an option. P2:The tape binder for a tape of 20mm wide is equipped with the machine.
9632-542P2 /16-253-		5				

9632-550
/16-213

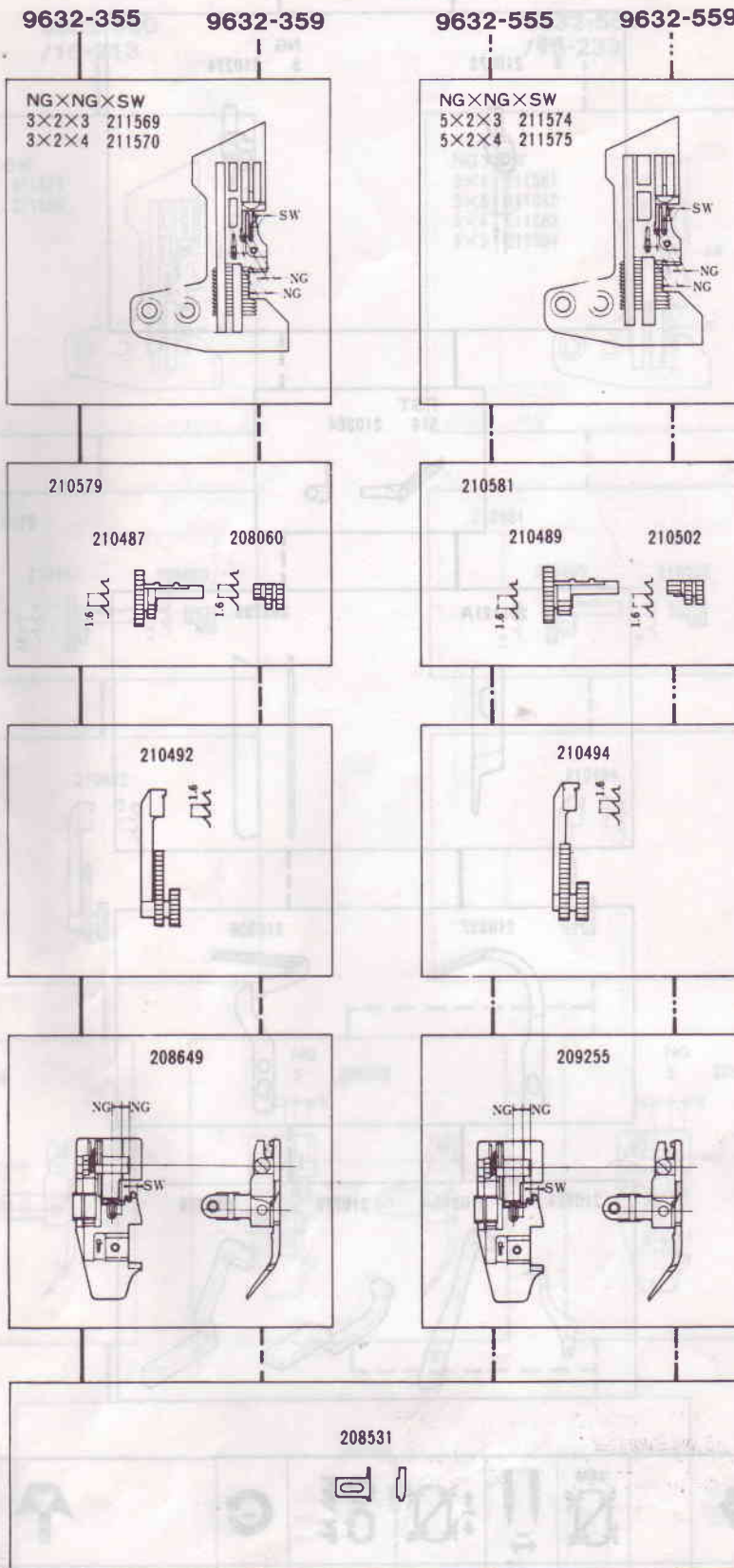


9632-551
/16-233



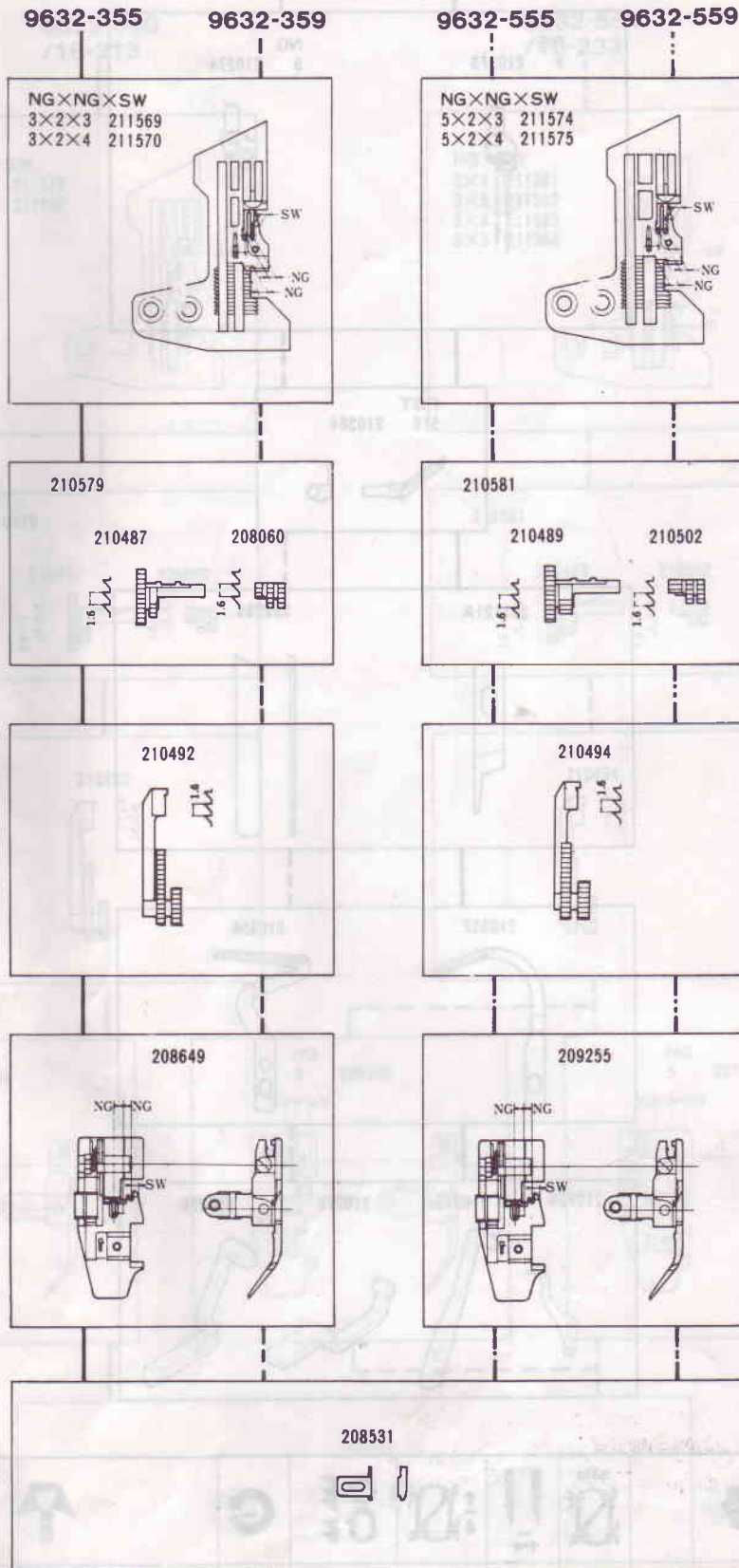


						
9632-550 /16-213-	3.6	3	3-4	0.7~2	7,500	Fitted with a binding attachment to insert a tape inside seam. Ensures high quality results.
9632-551 /16-233-		3 5	4-5			

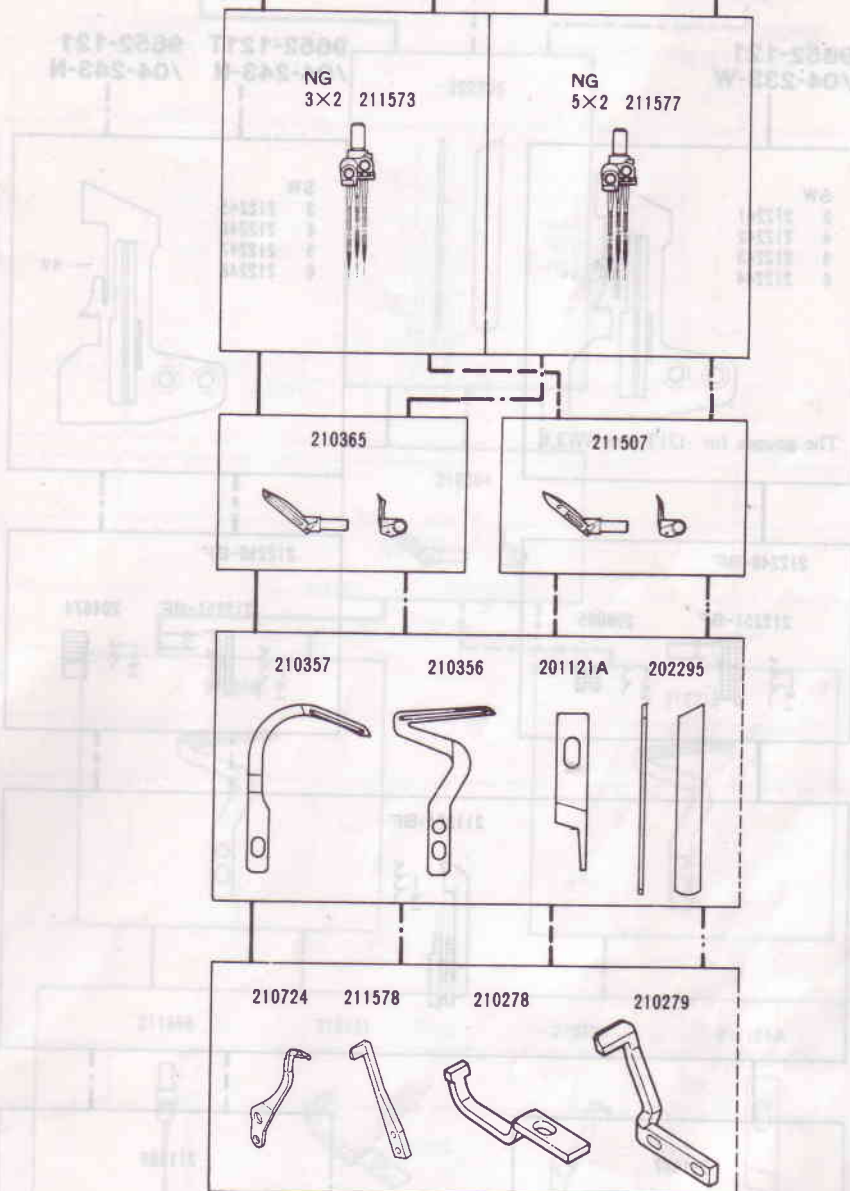


9632-355,359,555,559

GAUGE
CONSTRUCTION



9632-355 9632-359 9632-555 9632-559

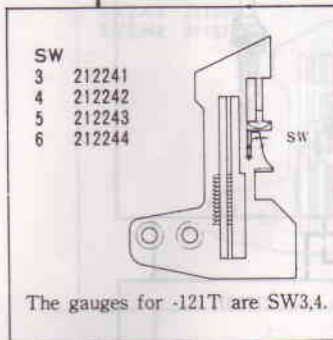


						
9632-355/.....313-	3.6	3×2	3-4	0.7~2	7,000	Versatile high speed machines. Five different stitch types make them especially suitable for short run, high fashion locations. Two further stitch types (503, 515) can be obtained merely by changing the upper looper.
9632-359/.....313-						
9632-555/.....333-						
9632-559/.....333-						

9652-121,121T

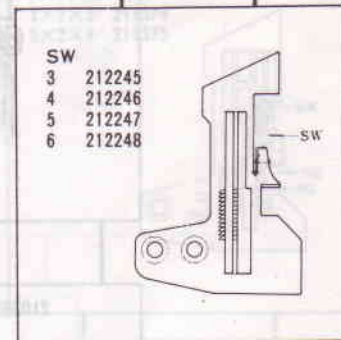
GAUGE PARTS CONSTRUCTION CHART

9652-121
/04-233-W



9652-121T
/04-243-N

9652-121
/04-243-N



212249-BF

212251-BF 208095

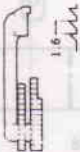


212250-BF

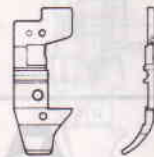
212251-BF 204674



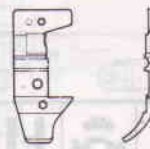
211974-BF



211987



211986



SW 210370
3



SW 210371
4 5



SW 210372
6



211600



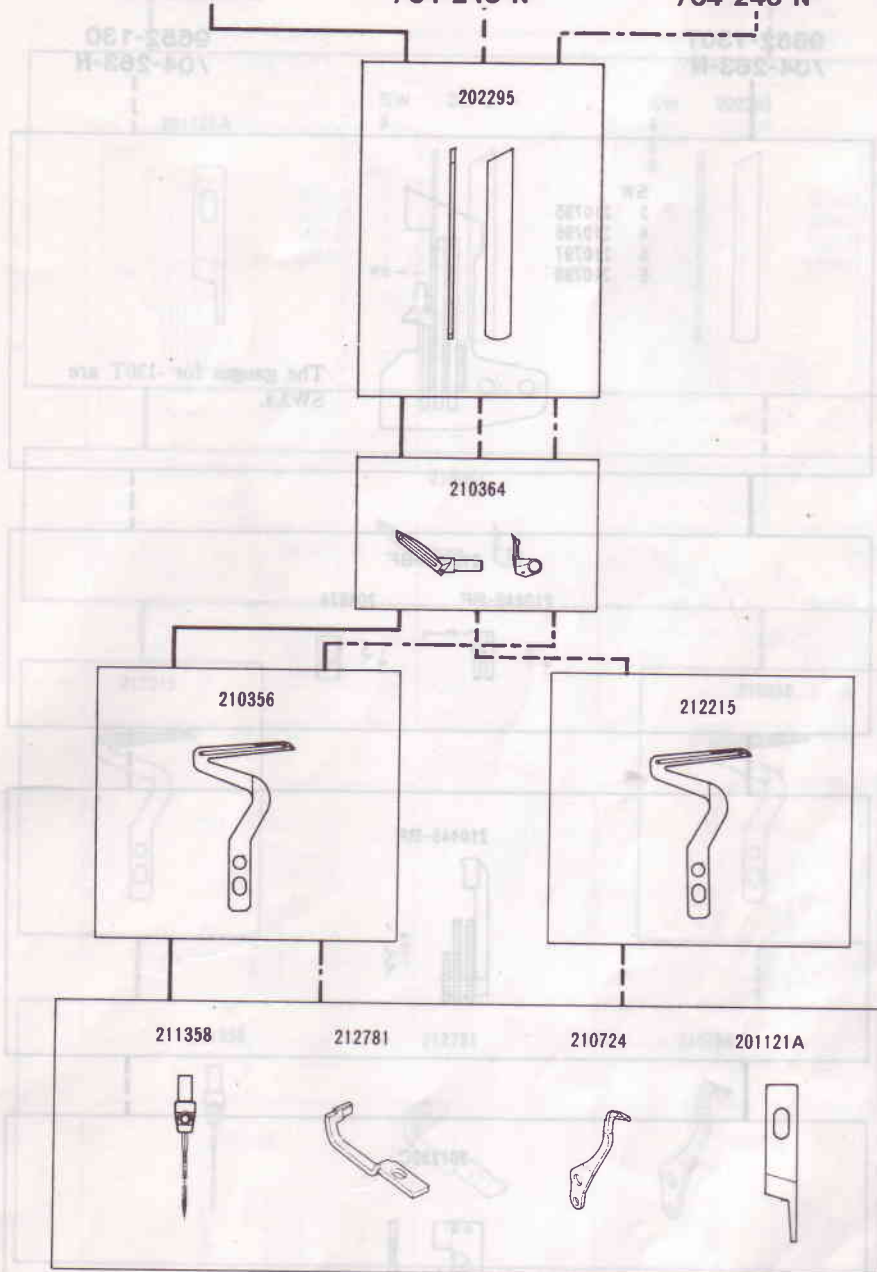
211557



9652-121
/04-233-W

9652-121T
/04-243-N

9652-121
/04-243-N



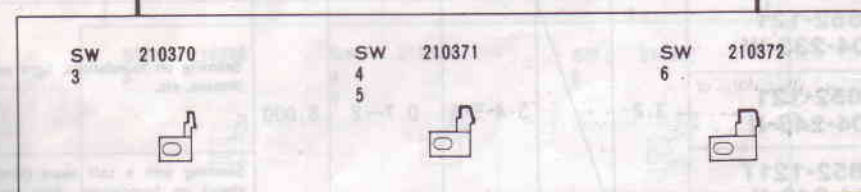
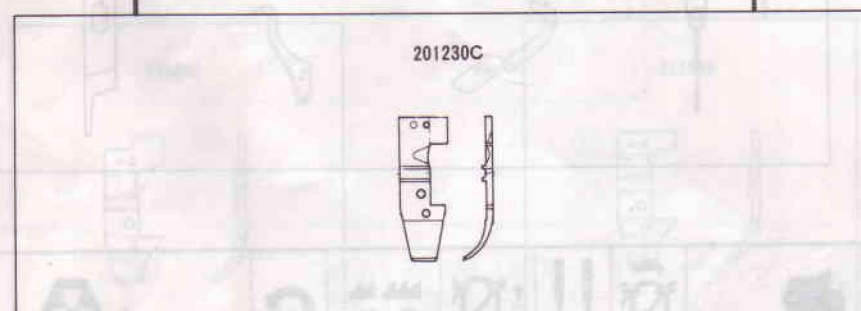
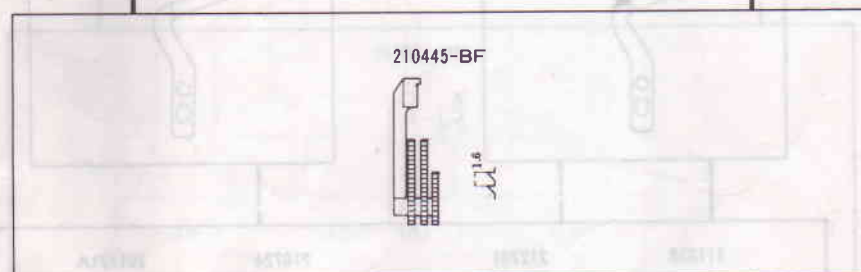
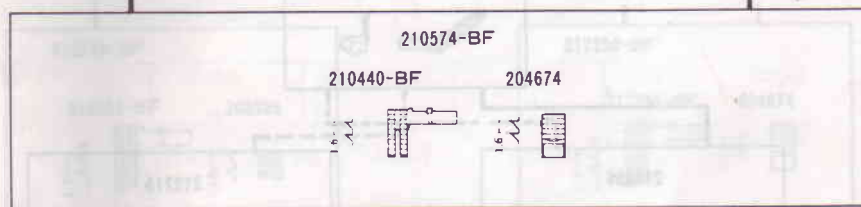
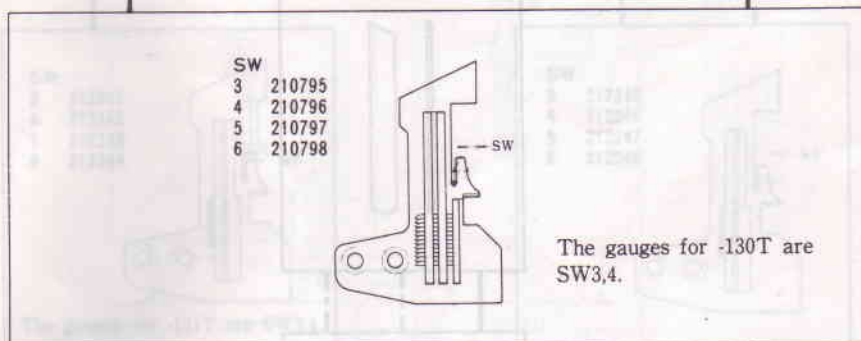
9652-121 /04-233-W	3.2	/	3·4·5·6	0.7~2	8,000	Seaming on foundations, light weight sweaters, dresses, etc.
9652-121 /04-243-N						
9652-121T /04-243-N						Seaming with a soft seam (stretchable thread chain) on foundations, light weight sweaters, dresses, etc.

9652-130,130T

GAUGE PART
CONSTRUCTION

9652-130T
/04-263-N

9652-130
/04-263-N

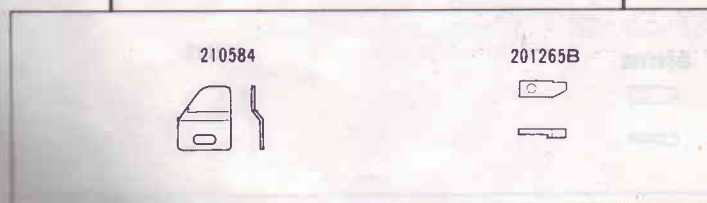
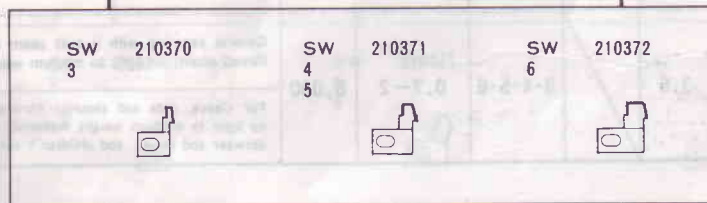
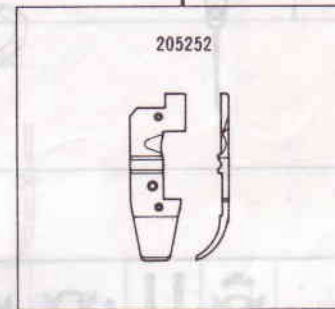
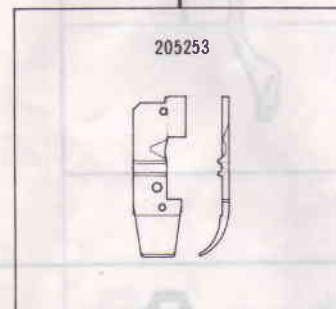
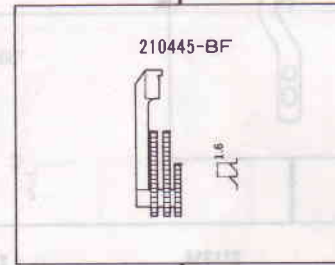
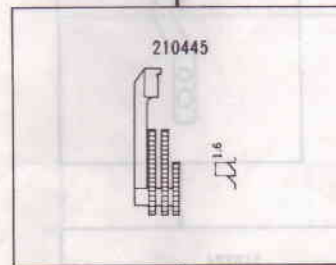
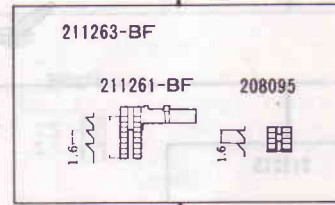
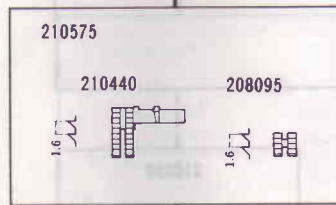
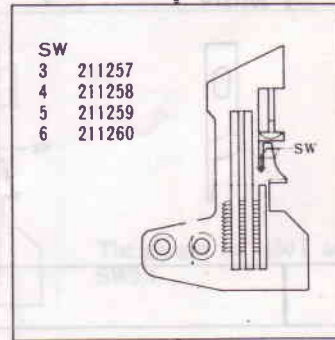
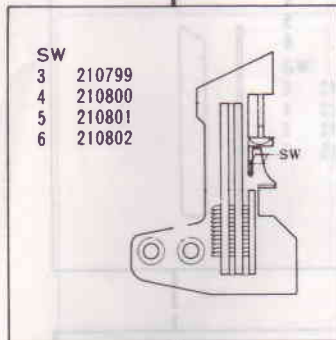


9652-130,136

GAUGE PARTS CONSTRUCTION CHART

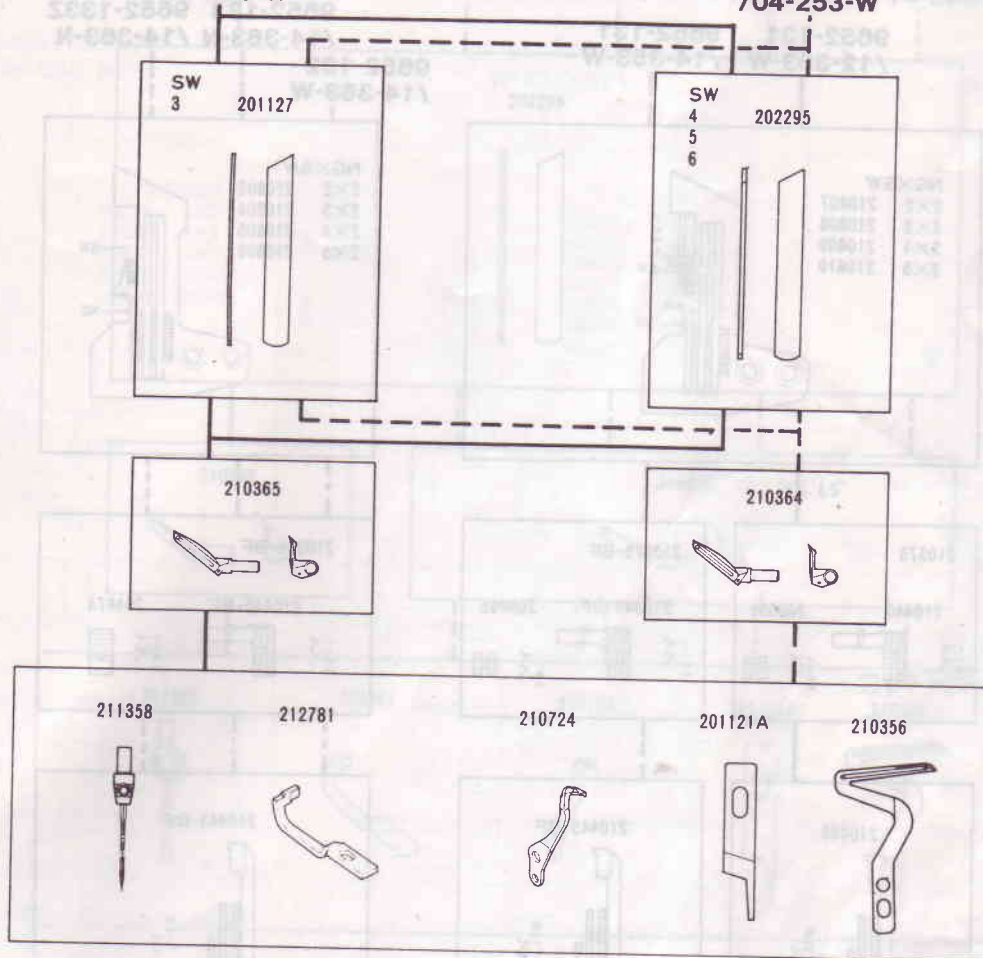
9652-130
/04-253-W

9652-136
/04-253-W



9652-130
/04-253-W

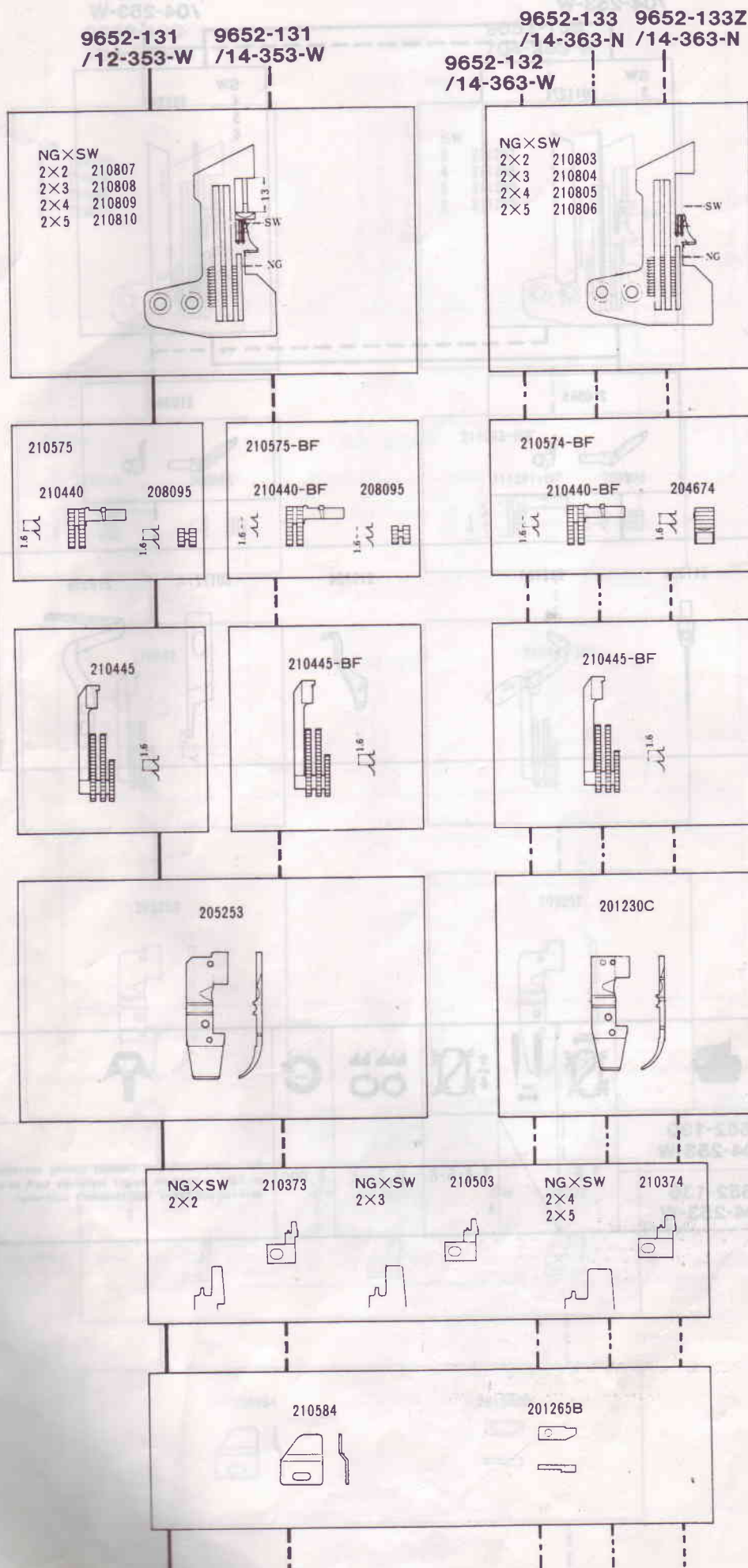
9652-136
/04-253-W

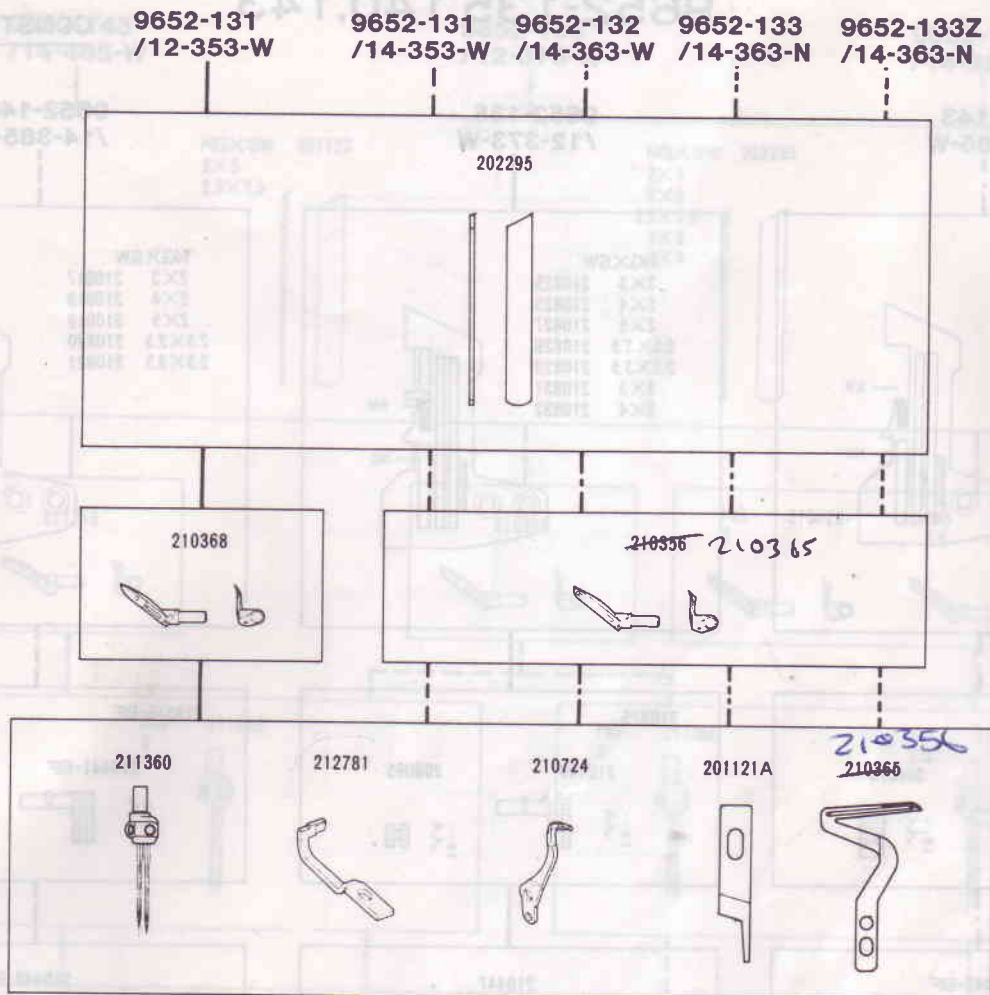


9652-130 /04-253-W	3.6		3.4-5.6	0.7-2	8,000	For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.
9652-136 /04-253-W						

9652-131,132,133,133Z

GAUGE PARTS
CONSTRUCTION CHART





								
9652-131 /12-353-W	3.6			0.7~2	7,500	Closing and attaching sleeves and side closing on dress shirts blouses etc.		
9652-131 /14-353-W								
9652-132 /14-363-W	2.5			2		2·3·4·5	1~3.	Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.
9652-133 /14-363-N	3.6						0.7~2	
9652-133Z /14-363-N								Same as E52-133 but the needle DC×1 is used.

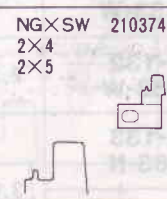
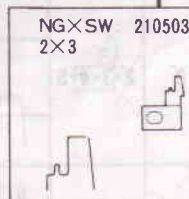
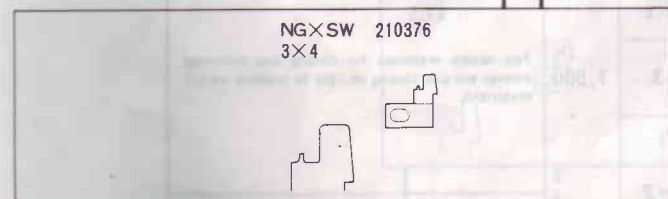
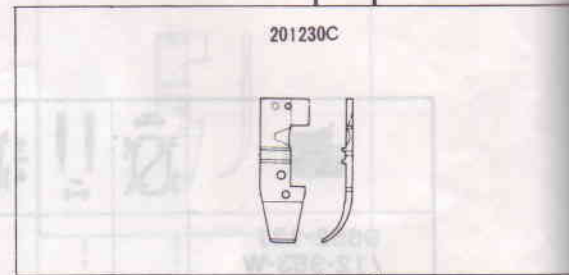
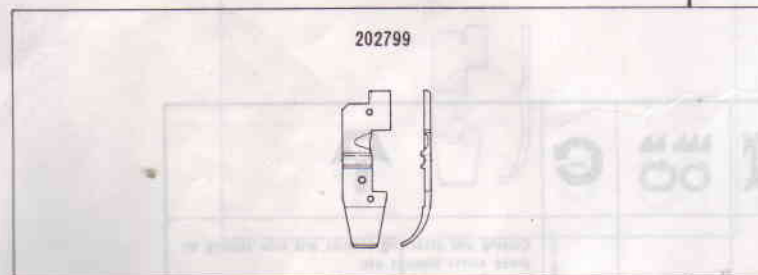
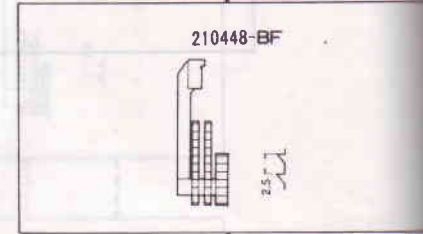
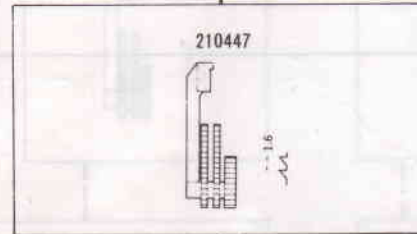
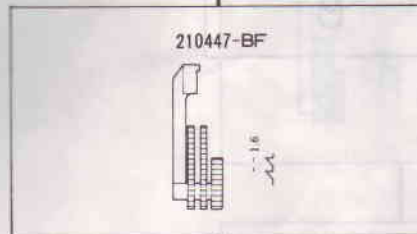
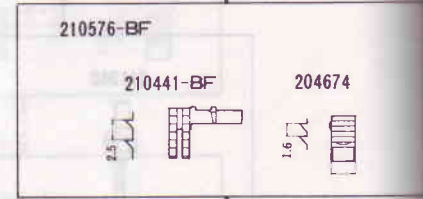
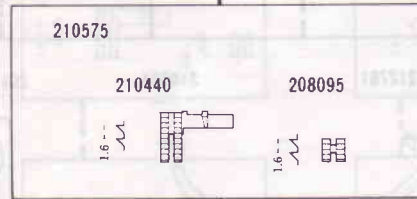
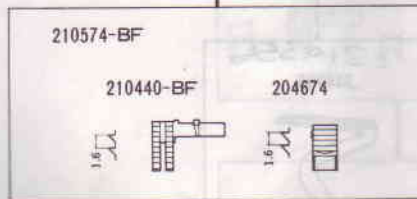
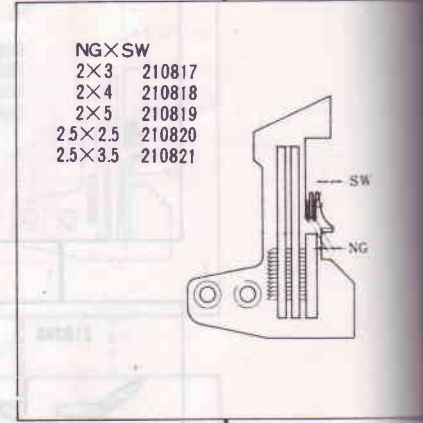
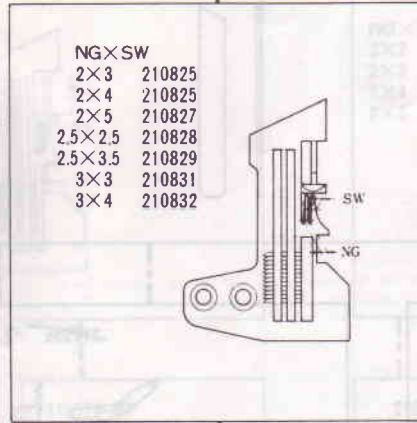
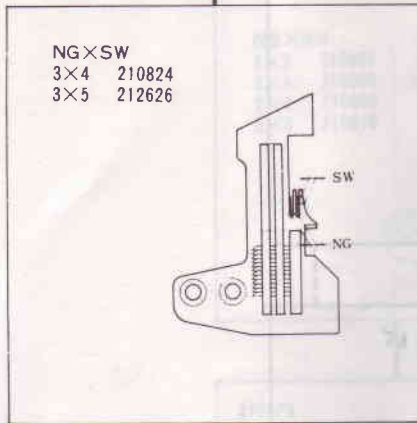
9652-135,140,143

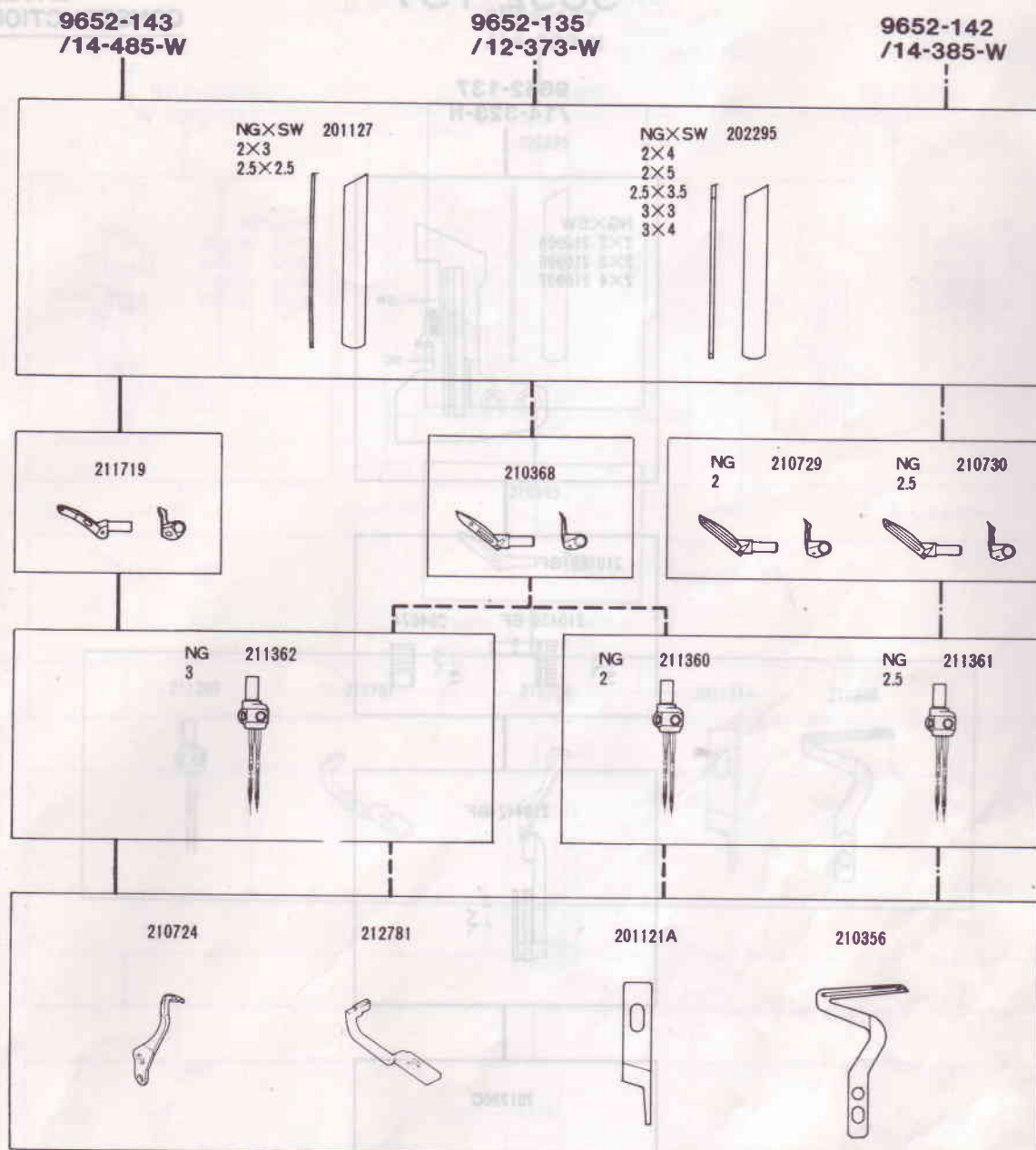
GAUGE PART
CONSTRUCTION

9652-143
/14-485-W

9652-135
/12-373-W

9652-140
/14-385-W



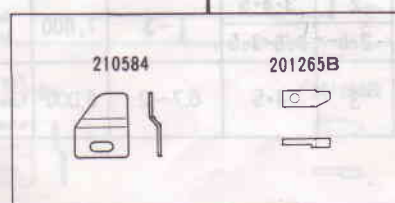
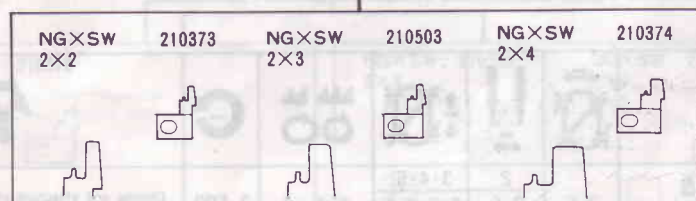
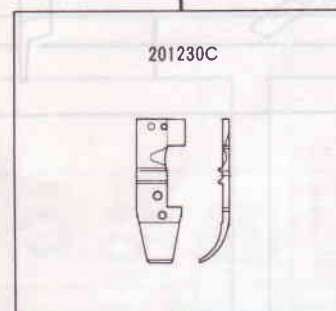
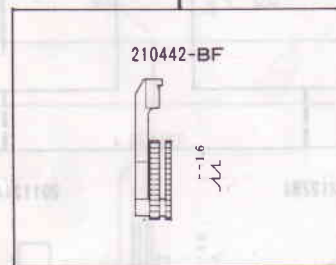
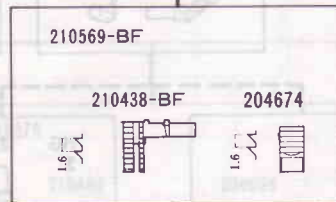
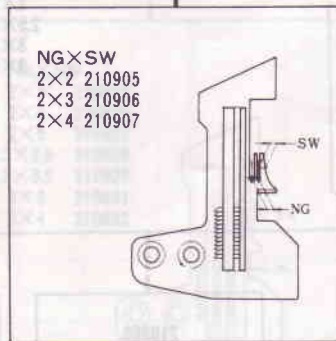


9652-135 /12-373-W	3.6	2 2.5 3	3.4-5 2.5-3.5 3-4	0.7~2	7,500	Closing and attaching sleeves and side closing on dress shirts blouses etc
9652-140 /14-385-W	2.5	2 2.5	3.4-5 2.5-3.5	1~3	7,000	Specially designed for seaming bulky knit materials such as sweaters, cardigans etc.
9652-143 /14-485-W	3.8	3	4-5	0.7~2	6,000	For plain seaming overedger machine for heavy fabrics to medium weight fabrics on sportswear, knitted shirts etc.

9652-137

GAUGE PARTS CONSTRUCTION CHART

9652-137
/14-323-N



9652-137
/14-323-N

202295



210365



211360



212781



210724



201121A

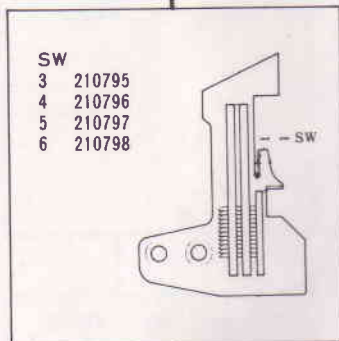


210356

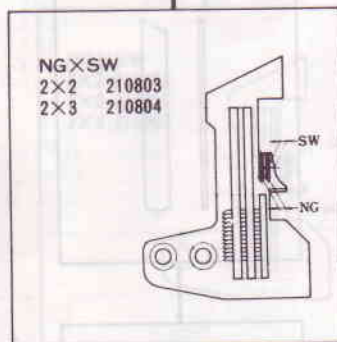


9652-137 /14-323-N	3.6	2	3-4	0.7~2	7,500	Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.

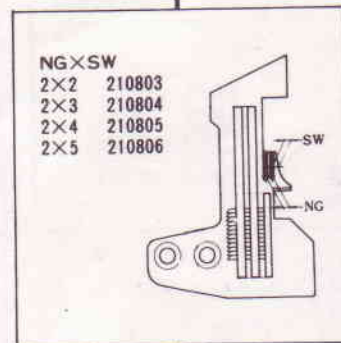
9652-141
/04-463-W



9652-142
/14-463-W



9652-142
/12-463-W



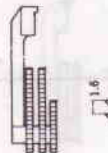
210574-BF

210440-BF

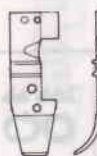
204674



210445-BF



201230C



SW 210370 SW 210371 SW 210372
3 4 5 6



NGxSW 210373 NGxSW 210503 NGxSW 210374
2x2 2x3 2x4 2x5



201265B

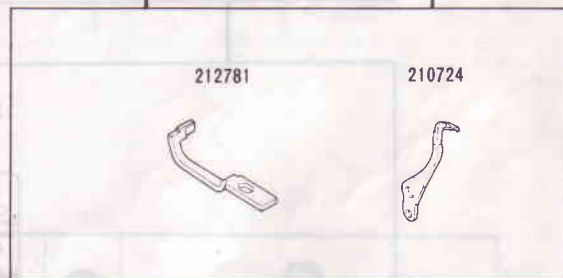
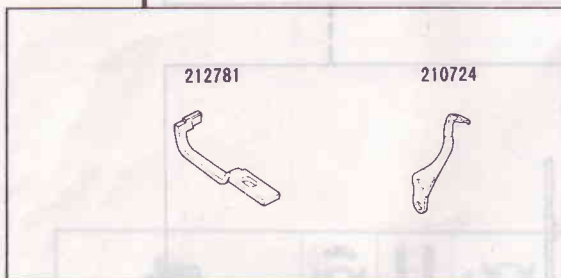
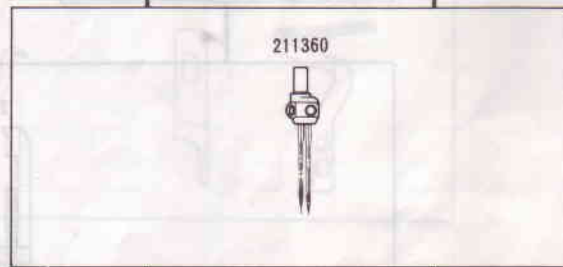
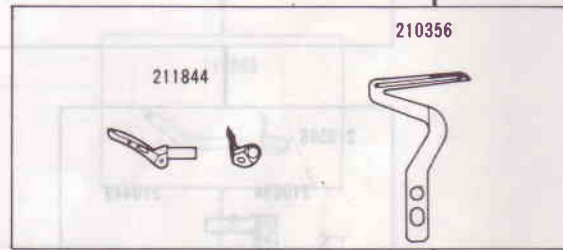
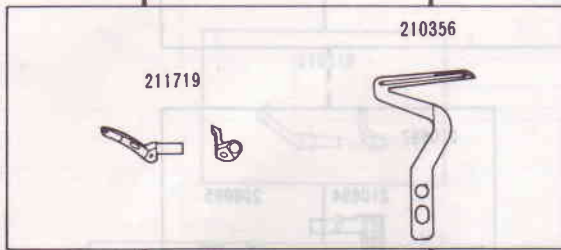
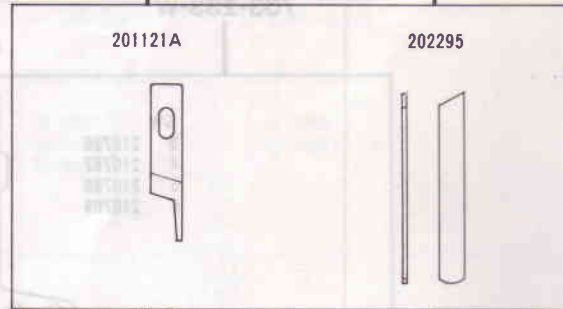
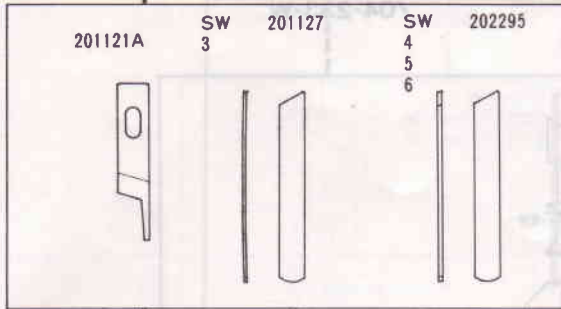
210584



9652-141
/04-463-W

9652-142
/14-463-W

9652-142
/12-463-W



					
9652-141 /04-463-W	1.8~3.2	3·4·5·6	0.7~2	5,500	Seaming. Heavy fabrics. 1-needle. Used with the belt feeding device (BF-100, BF-200). ● Effective to prevent ply shift.
9652-142 /12-463-W	1.8~3.2	2	2·3·4·5	0.7~2	5,500
9652-142 /14-463-W	1.8~3.2	2	2·3·4·5	0.7~2	5,500

9652-134,220

GAUGE PARTS CONSTRUCTION CHART

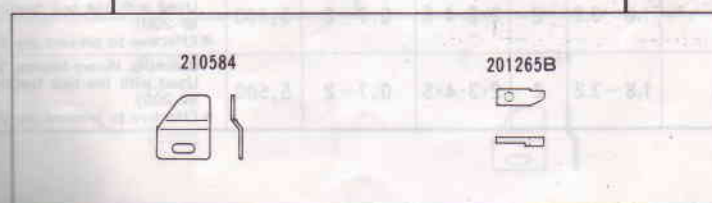
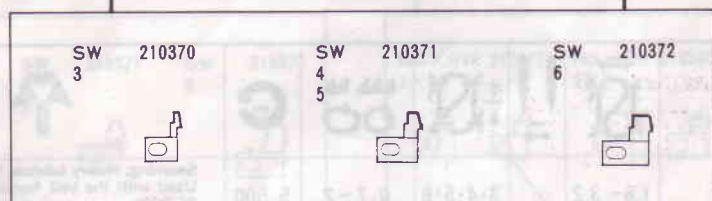
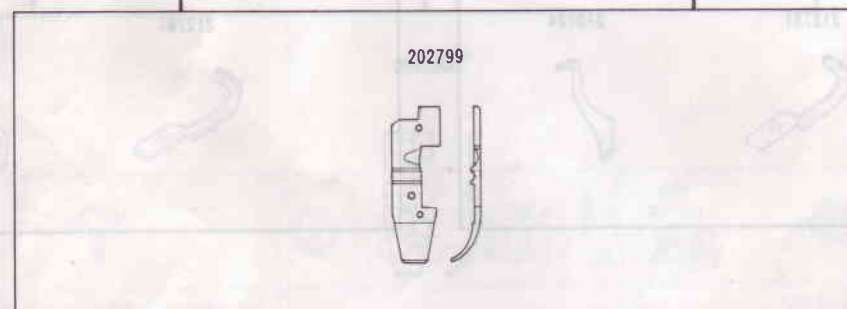
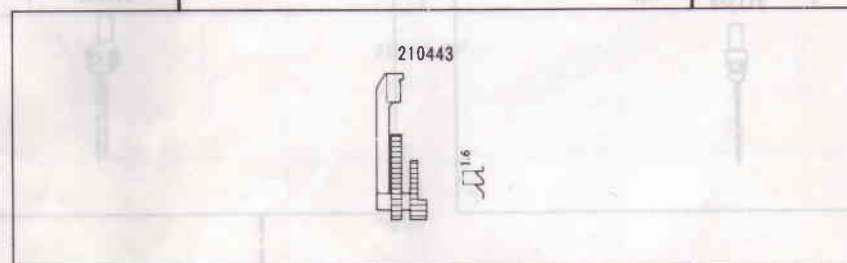
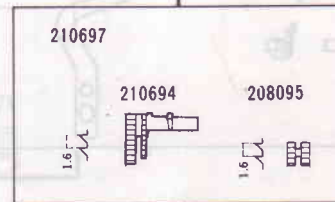
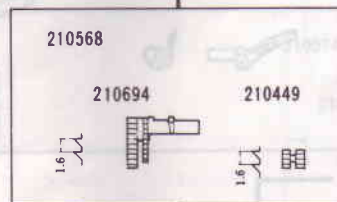
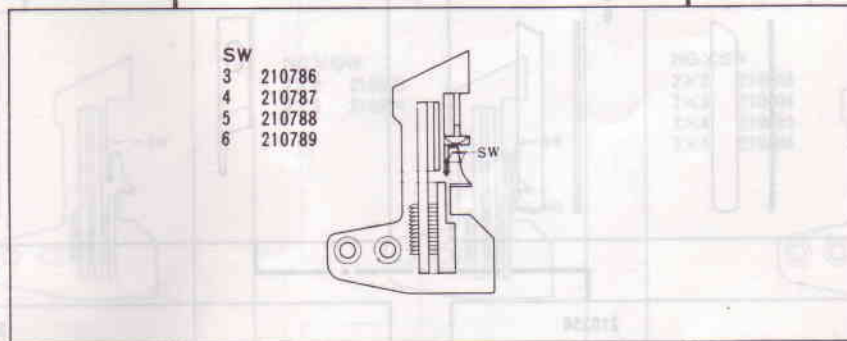
9652-141
/03-233-W

9652-220
/03-233-W

9652-142
/04-233-W

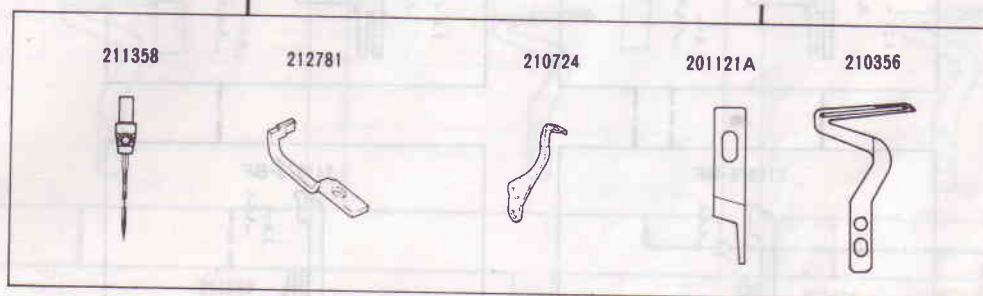
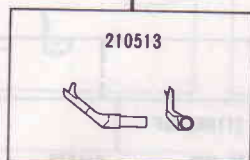
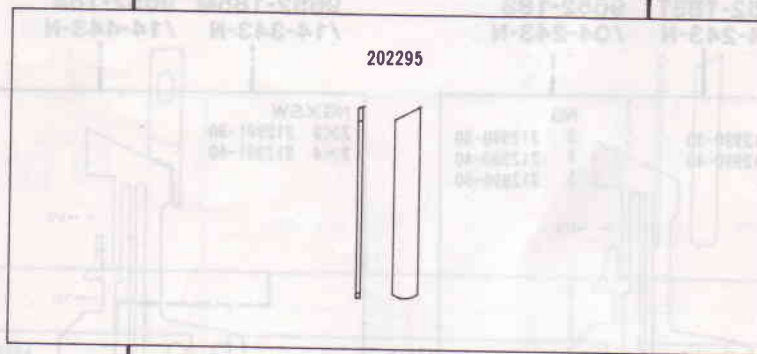
9652-134
/04-233-W

9652-142
/04-233-W



9652-220
/03-233-W

9652-134
/04-233-W



						
9652-220 /03-233-W	5.0		3·4·5·6	0.7~1.3	7,500	General serging operations on slacks, jackets, working wear etc.
9652-134 /04-233-W	3.6			0.7~2	8,000	For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.

9652-183, 183T, 184, 185M

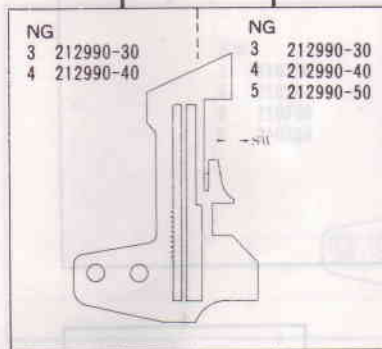
GAUGE PART
CONSTRUCTION

9652-183T
/04-243-N

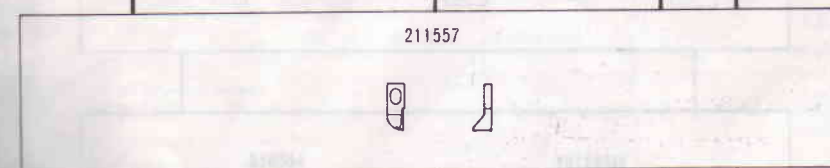
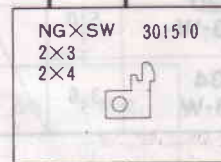
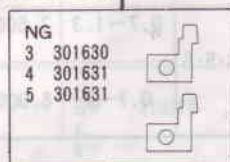
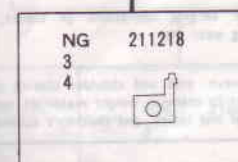
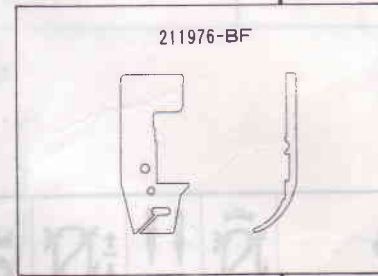
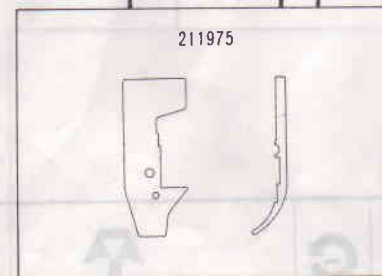
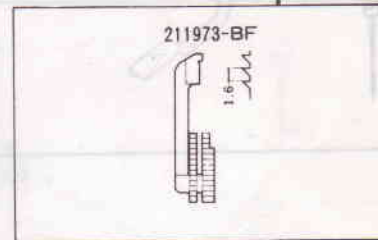
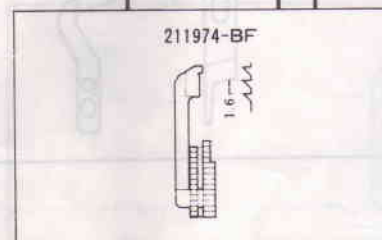
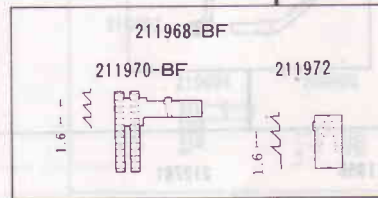
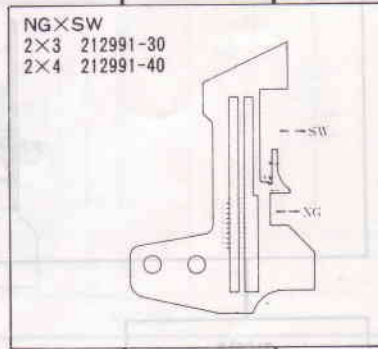
9652-183
/04-243-N

9652-185M
/14-343-N

9652-184
/14-443-N



NG
3 212990-30
4 212990-40
5 212990-50

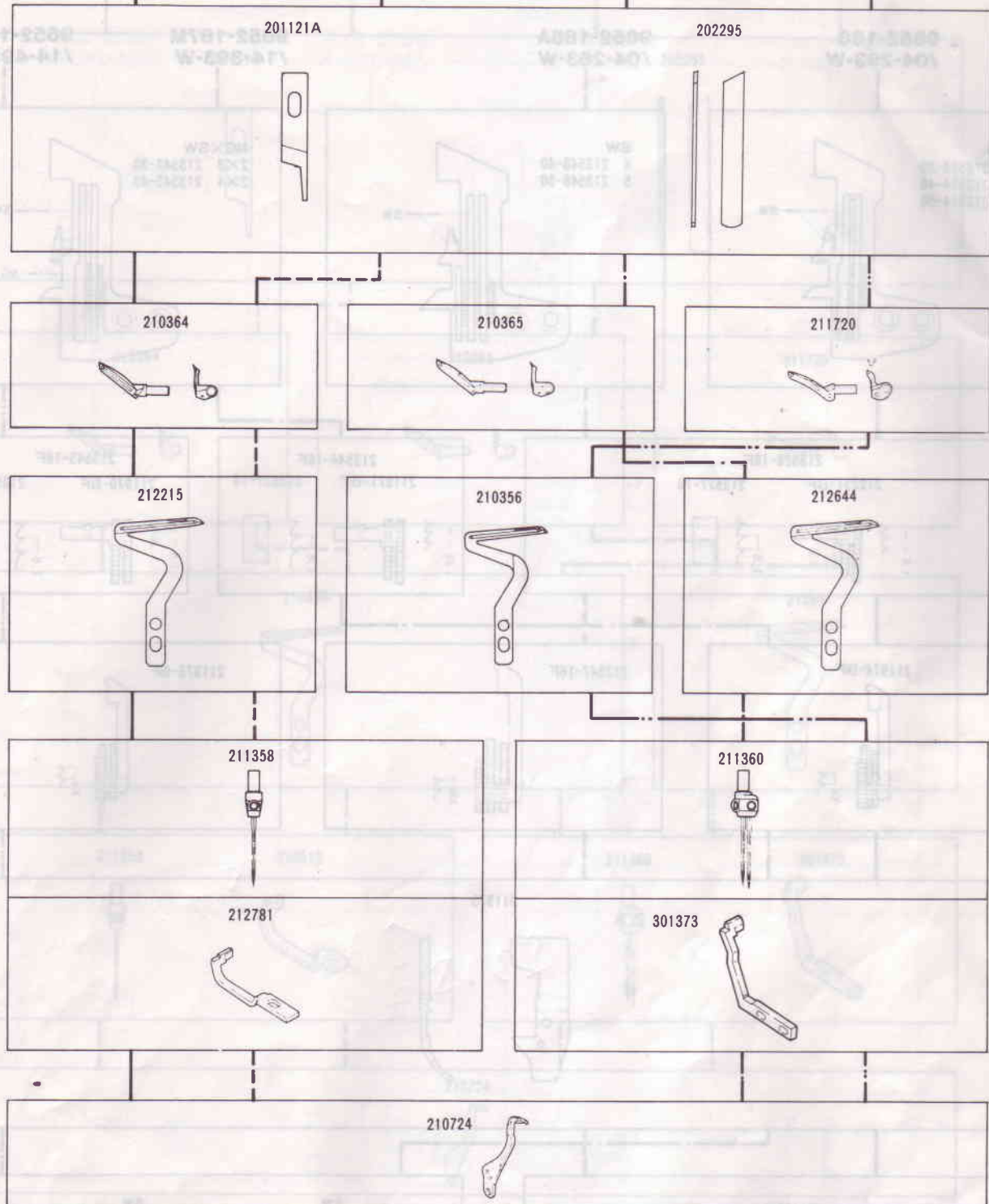


9652-183T
/04-243-N

9652-183
/04-243-N

9652-185M
/14-343-N

9652-184
/14-443N



						
9652-183 /04-243-N	3.8	/	3·4·5	0.7~2	7,500	For back latching machine on T-shirts, athletic shirts etc.
9652-183T /04-243-N						For back latching machine on T-shirts, athletic shirts etc. (Stretchable thread chain)
9652-184 /14-443-N	2.6	2	3	1~3	6,000	2-needle back latching machine for extra heavy weight fabrics to heavy weight fabrics on sweater etc.
9652-185M /14-343-N	3.8		4	0.7~2	7,500	2-needle back latching machine for medium weight fabrics to light weight fabrics on under-wear etc.

9652-186, 186A, 187M, 188

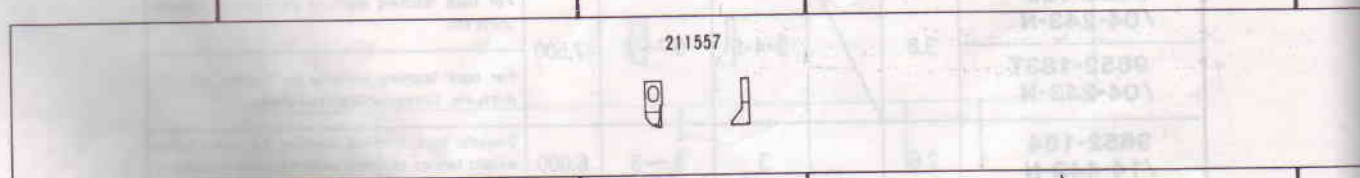
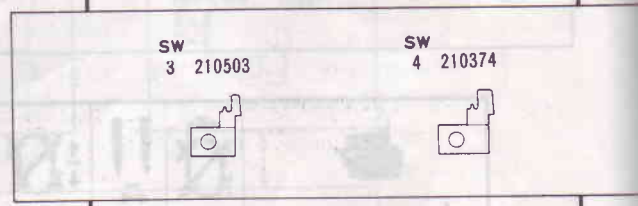
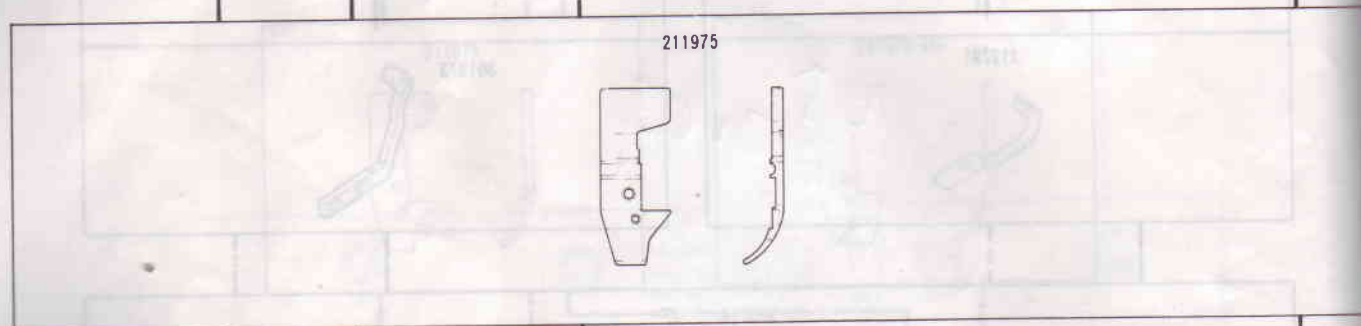
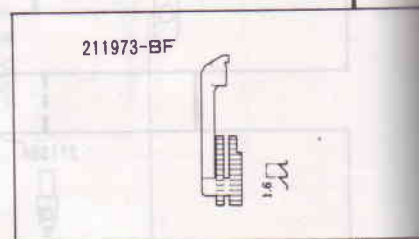
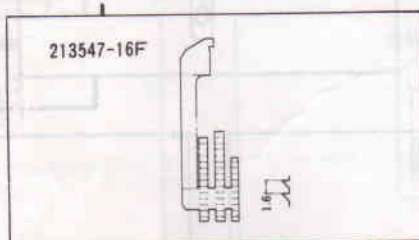
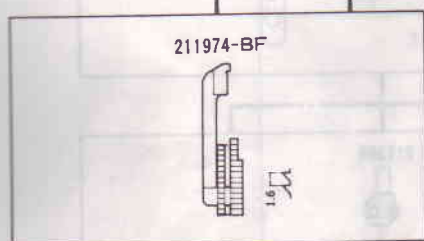
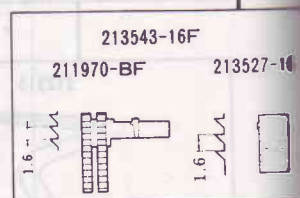
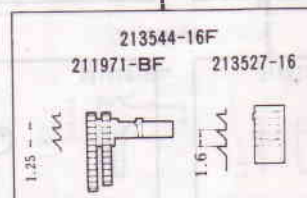
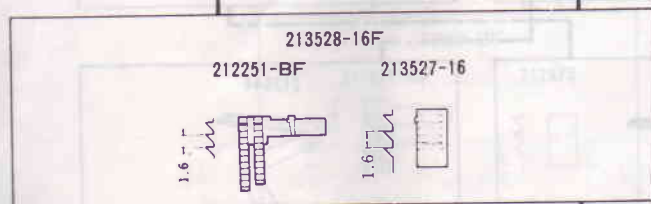
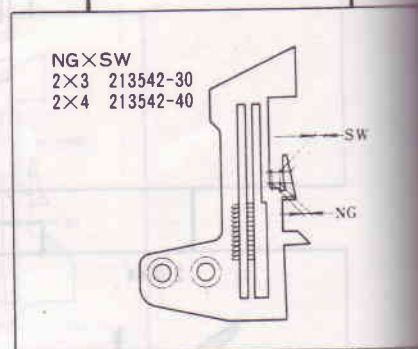
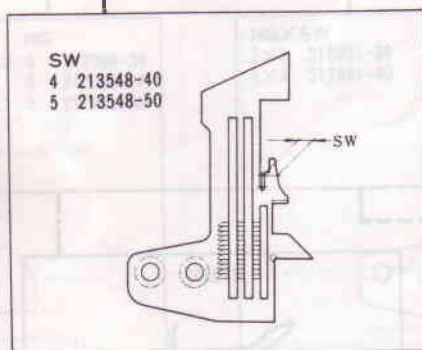
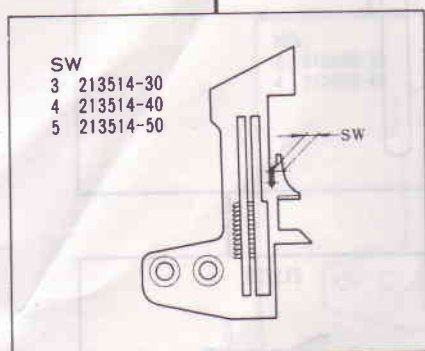
GAUGE PART
CONSTRUCTION CHART

9652-186
/04-293-W

9652-186A
/04-263-W

9652-187M
/14-393-W

9652-188
/14-493-W

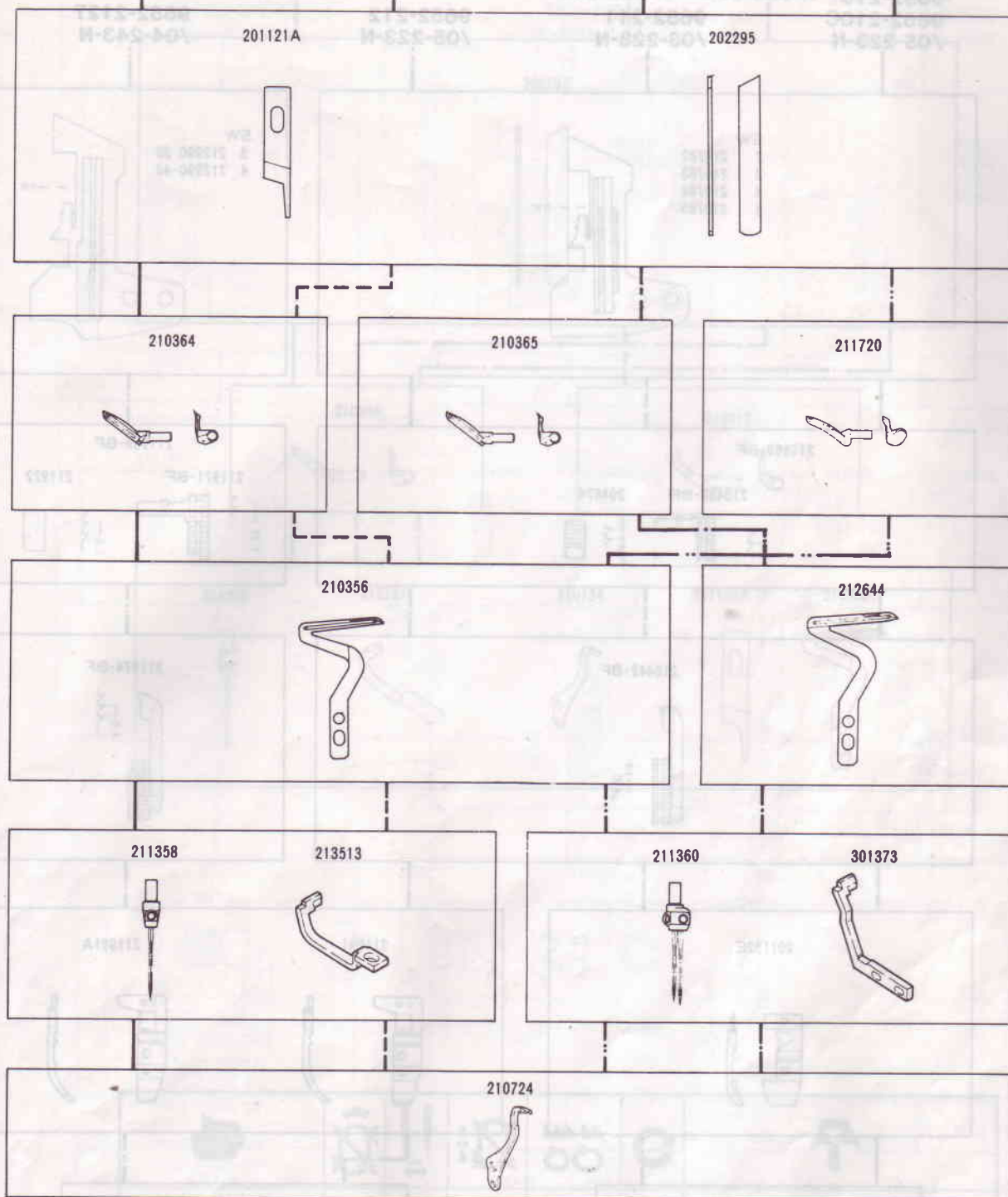


9652-186
/04-293-W

9652-186A
/04-263-W

9652-187A
/14-393-W

9652-188
/14-493-W



9652-186 /04-293-W	3.8	2	3.4~5	0.7~2	7,000	Used for BL
9652-186A /04-293-W			4~5			Used for BL
9652-187M /14-393-W			3~4			Used for BL
9652-188 /14-493-W	2.5	2	3~4	1~3	5,500	Used for BL

9652-210,210C,211,212,212T

GAUGE PARTS CONSTRUCTION CHART

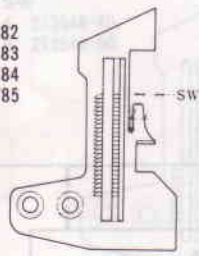
9652-210
9652-210C
/05-223-N

9652-211
/03-223-N

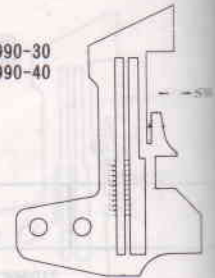
9652-212
/05-223-N

9652-212T
/04-243-N

SW
2 210782
3 210783
4 210784
5 210785

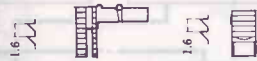


SW
3 212990-30
4 212990-40



210569-BF

210438-BF 204674

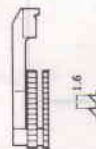


211969-BF

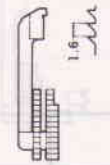
211971-BF 211972



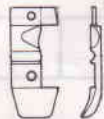
210442-BF



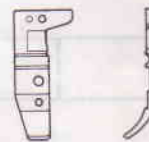
211974-BF



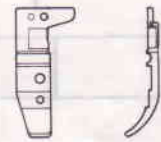
201152E



211991



211991A



SW 201155C
3



211993



210584



211600 211994

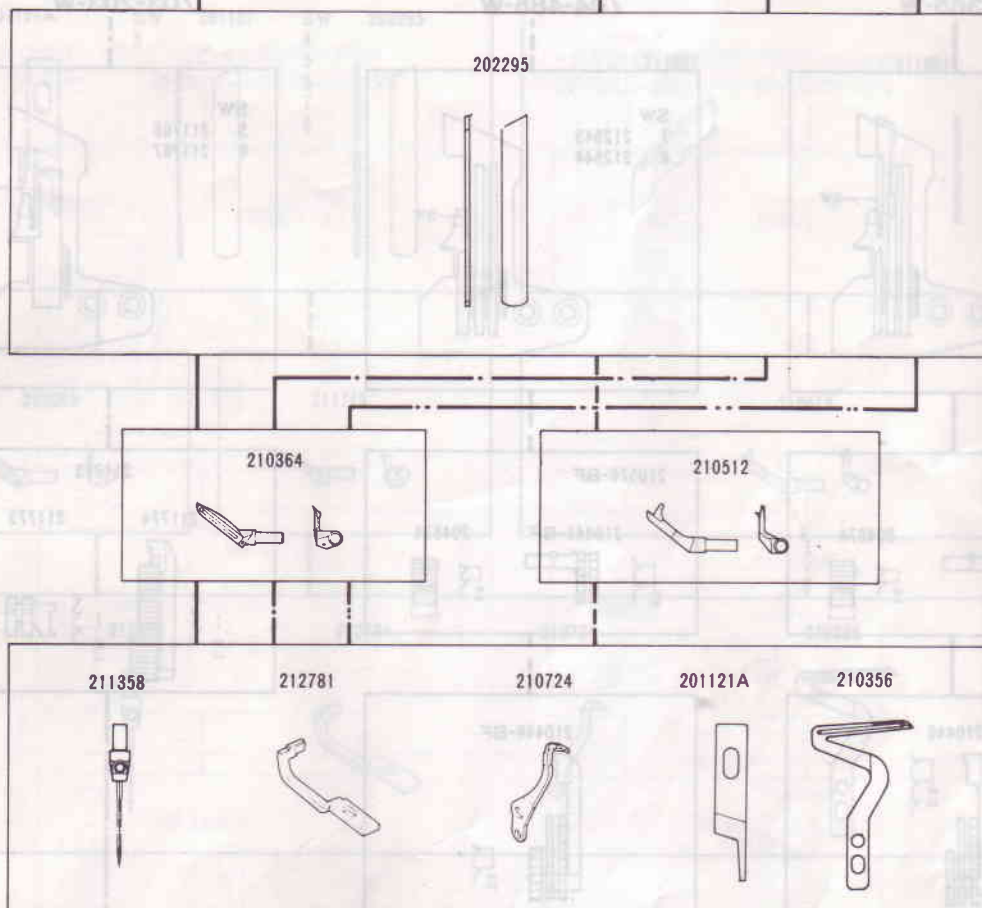


9652-210
9652-210C
/05-223-N

9652-211
/03-223-N

9652-212
/05-223-N

9652-212T
/04-243-N



							
9652-210 /05-223-N	3.6			0.7~2	8,000	Three thread blindstitch hemming on U-necked undershirts athletic shirts, men's and women's briefs etc.	
9652-210C /05-223N	2.5			1~3		Blindstitch hemming/seaming on stretchy knits. The diff. feed ratio is 1:3.	
9652-211 /03-223-N	3.6		2·3·4·5	0.7~2		Two thread blindstitch hemming on U-necked undershirts, athletic shirts, mens and womens briefs etc.	
9652-212 /05-223-N					Three thread blindstitch hemming on light to medium weight materials such as U-neck undershirts, athletic shirts, briefs etc		
9652-212T /04-243-N	3.8		3·4		7,500	This model is combines three functions in one machine. For blindstitching, backlatching, plain seaming on U-neck Men's T-shirt, Athletic shirt, Ladies brief, polo shirt etc.	

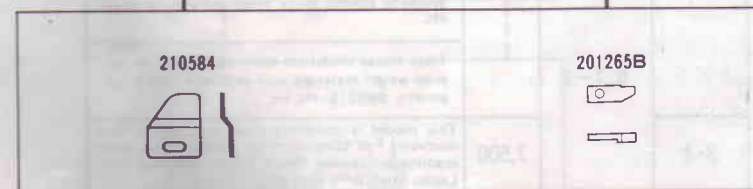
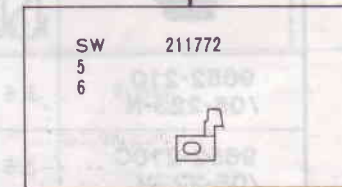
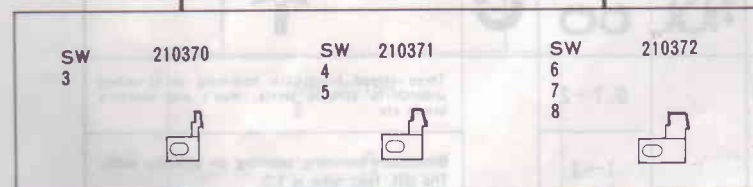
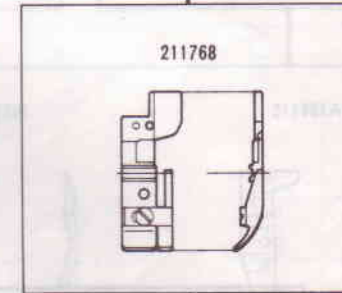
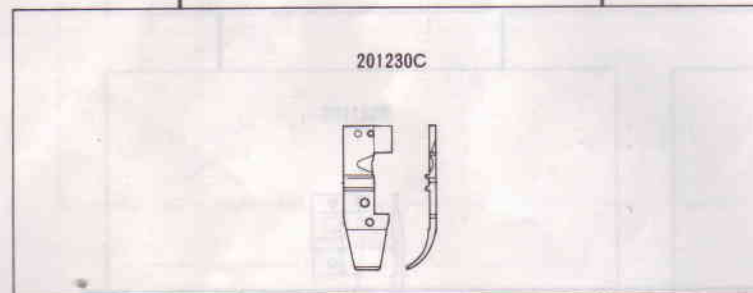
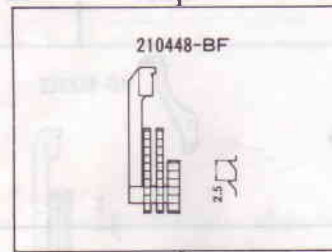
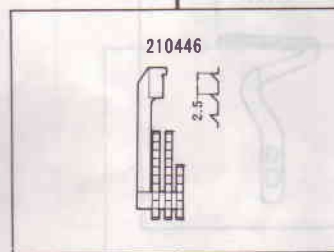
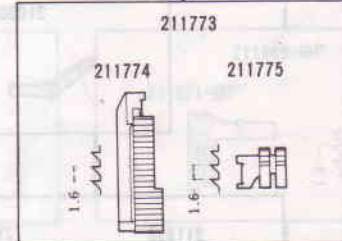
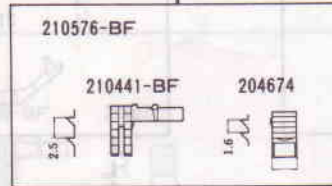
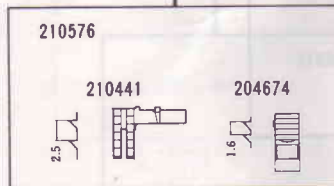
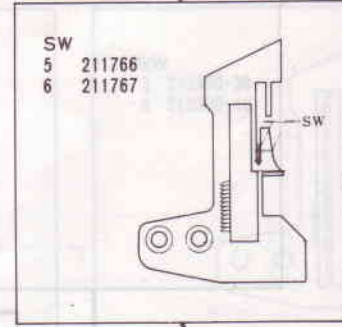
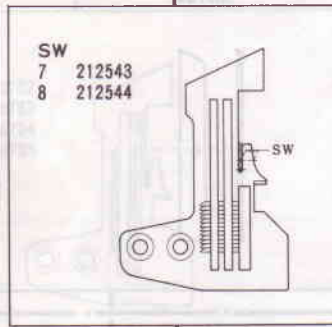
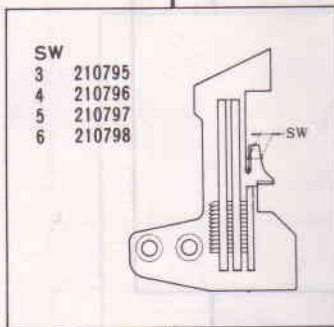
9652-221,223K,227

GAUGE PARTS CONSTRUCTION CHART

9652-221
/04-365-W

9652-227
/04-485-W

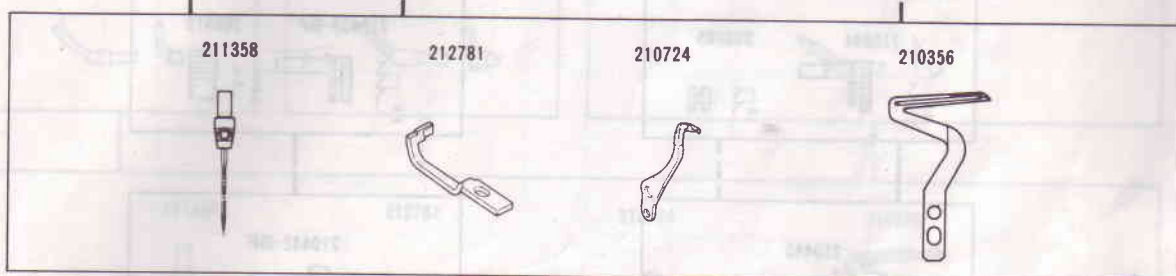
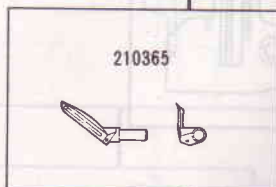
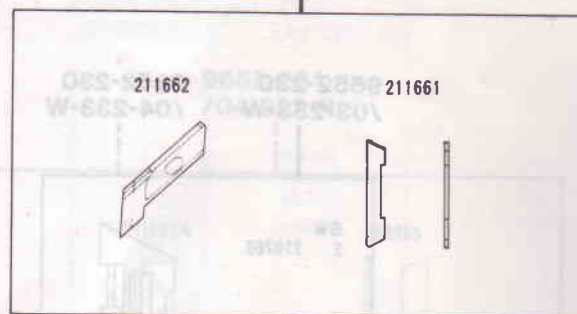
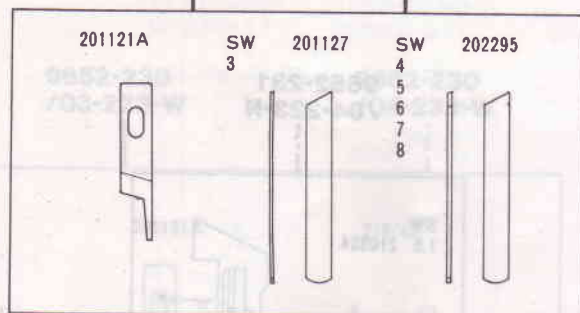
9652-223K
/03-203-W



9652-221
/04-365-W

9652-227
/04-485-W

9652-223K
/03-203-W



						
9652-221 /04-365-W	1.8~3.2	3·4·5·6	0.7~2	7,000	Serging. Heavy to extra heavy fabrics. Jeans, etc.	
9652-227 /04-485-W	1.8~3.6	7·8	0.7~2	6,300	Serging/seaming. Heavy to extra heavy fabrics. Upholsteries, curtains, jeans, etc. Extra wide seam width.	
9652-223K /03-203-W	5.1~6.4	5·6	—	7,500	Serging. Light to medium fabrics. Slacks, suits, jackets, etc. ● 1-row, plain feeding.	

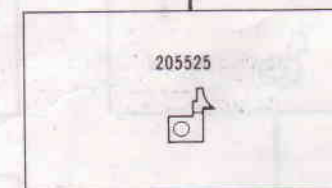
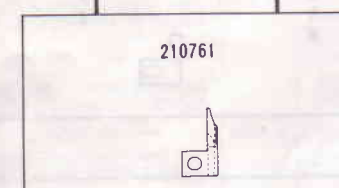
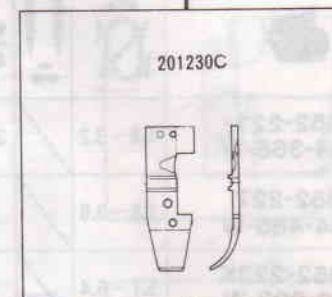
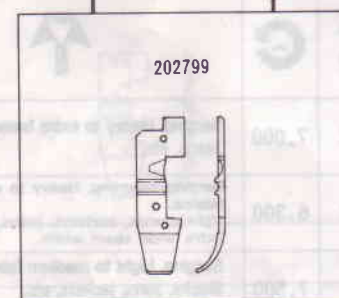
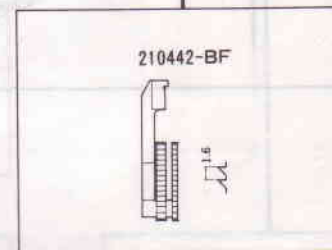
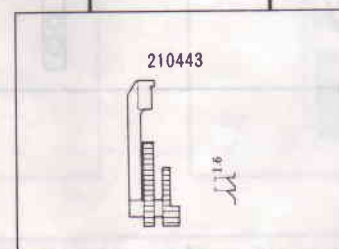
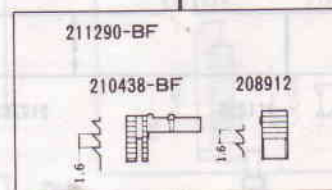
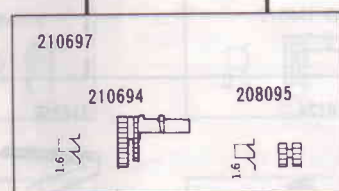
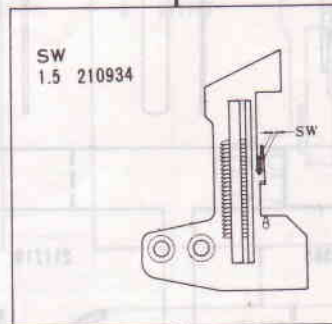
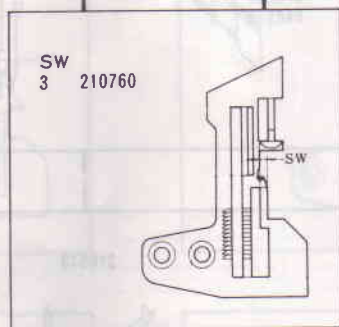
9652-230,231

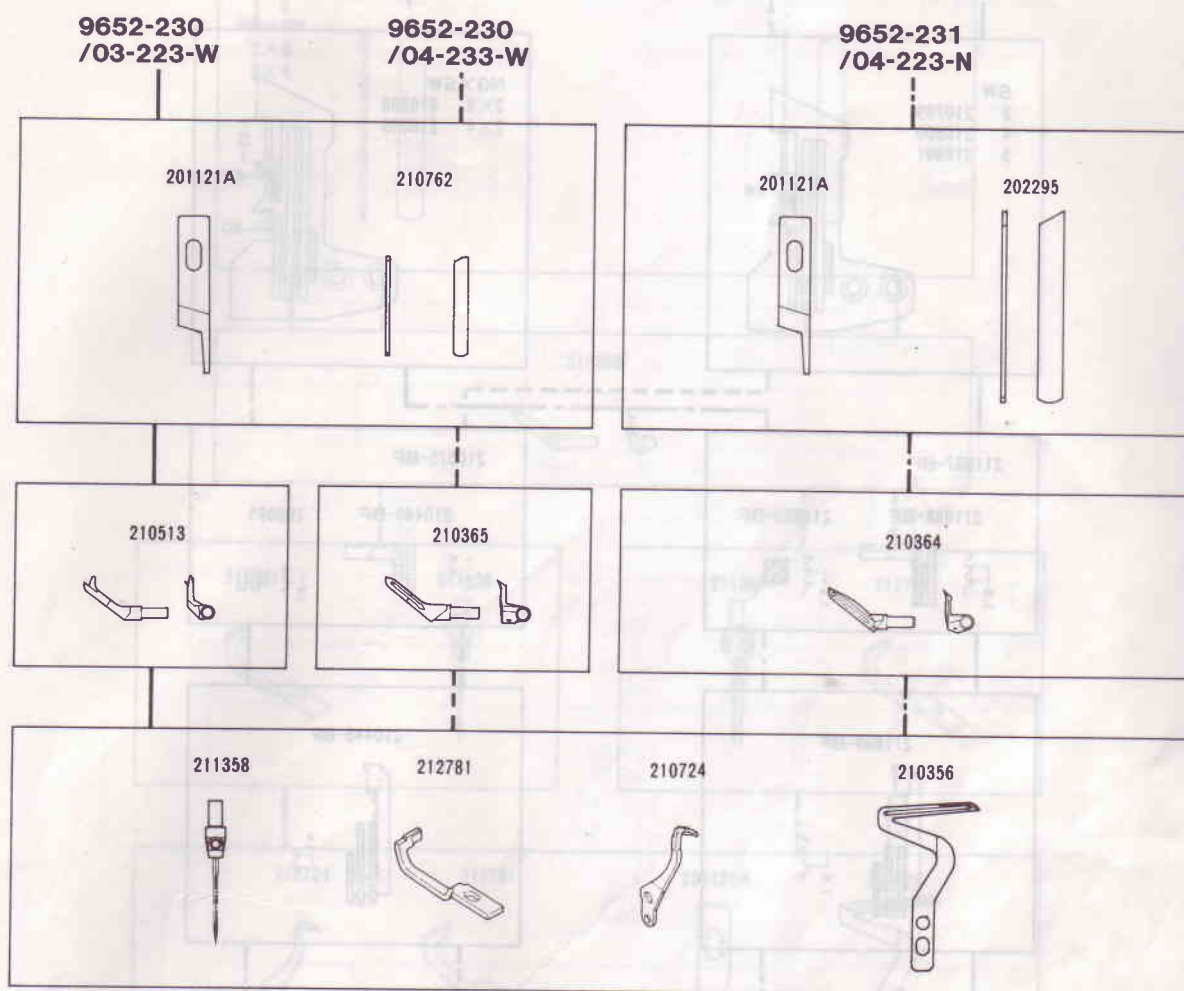
GAUGE
CONSTRUCTION

9652-230
/03-233-W

9652-230
/04-233-W

9652-231
/04-223-N





						
9652-230 /03-233-W	1.8~3.6	/	3	0.7~2	7,500	Turn-down hemming. Light fabrics. Handkerchiefs, curtains, pillow cases, etc. ● 2-thread.
9652-230 /04-233-W	1.8~3.6	/	3	0.7~2	7,500	Turn-down hemming. Light fabrics. Handkerchiefs, curtains, cuffs of blouses, etc. ● 3-thread.
9652-231 /04-223-N	1.0~1.8	/	1.5	0.7~2	8,000	Turn-down hemming. Light fabrics. Handkerchiefs, curtains, pillow cases, etc. ● 3-thread.

9652-130_{P1}, 130_{P2} 131_{P1}, 131_{P2},
350_{P1}, 350_{P2}, 351_{P1}, 351_{P2}

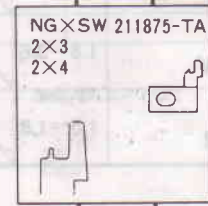
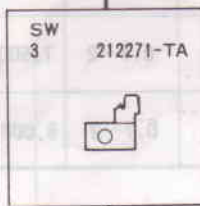
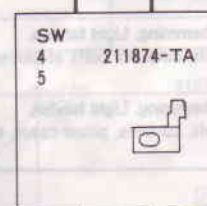
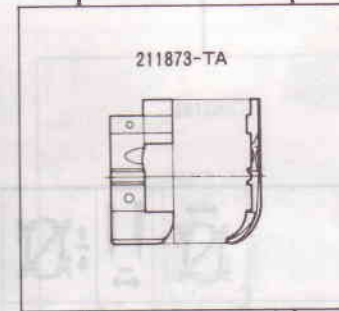
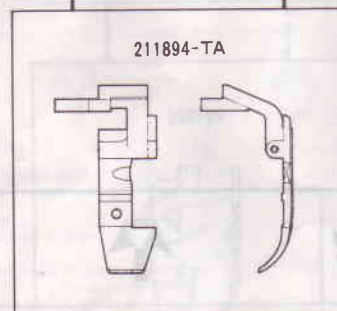
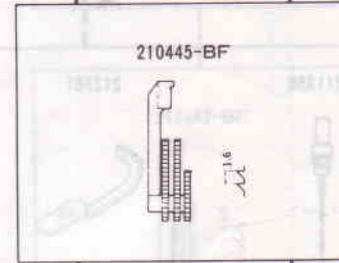
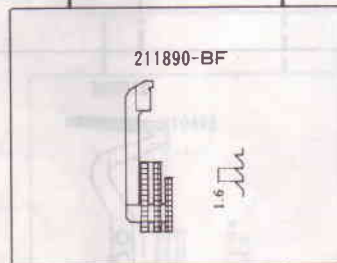
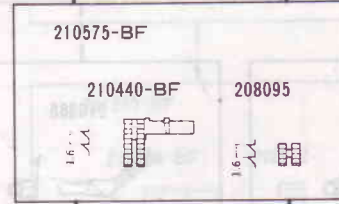
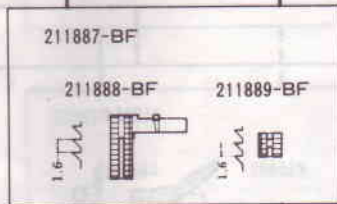
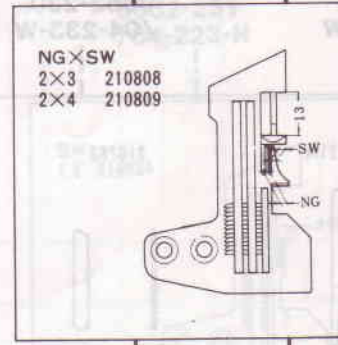
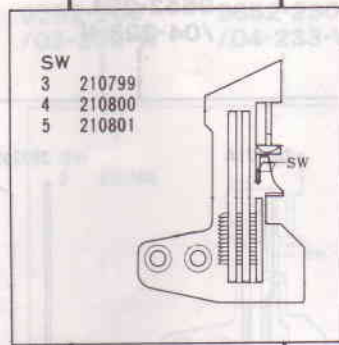
GAUGE PART
CONSTRUCTION

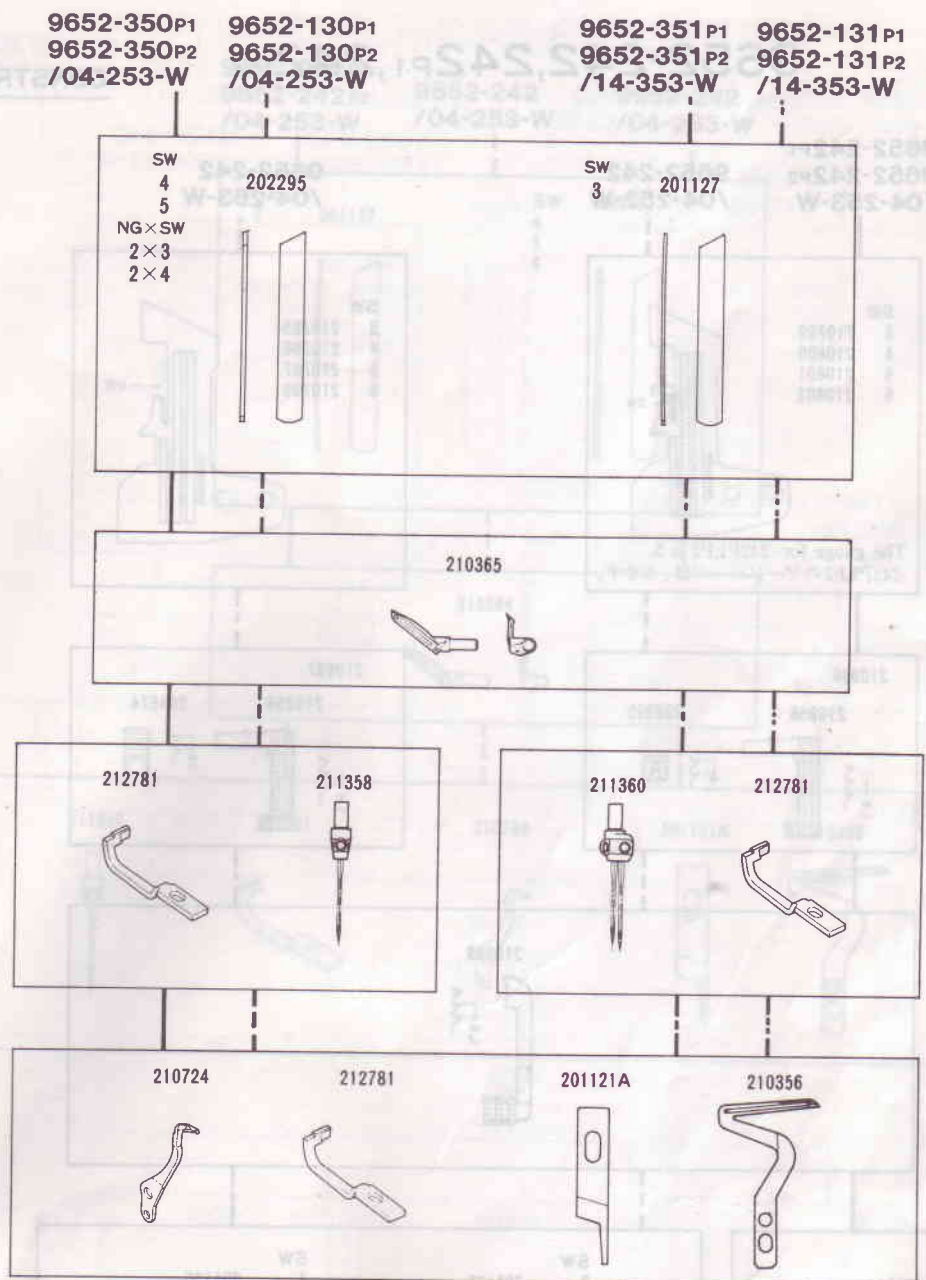
9652-350_{P1}
9652-350_{P2}
/04-253-W

9652-130_{P1}
9652-130_{P2}
/04-253-W

9652-351_{P1}
9652-351_{P2}
/14-353-W

9652-131_{P1}
9652-131_{P2}
/14-353-W





									
9652-350P1 /04-253-W	2.5	/	5	0.7~2	5,000	Piping on light to medium weight fabrics. Since the pivot point of the presser foot is at the back, curved seaming is easy, too. P1:The tape binder is an option. P2:The tape binder for a tape of 20mm wide is equipped with the machine.			
9652-350P2 /04-253-W									
9652-130P1 /04-253-W	3.2		3·4·5			Piping on light to medium weight fabrics such as pajama, training wear, etc. P1:The tape binder is an option. P2:The tape binder for a tape of 20mm wide is equipped with the machine.			
9652-130P2 /04-253-W									
9652-351P1 /14-353-W	2.5		4			Piping on light to medium weight fabrics. Since the pivot point of the presser foot is at the back, curved seaming is easy, too. P1:The tape binder is an option. P2:The tape binder for a tape of 20mm wide is equipped with the machine.			
9652-351P2 /14-353-W									
9652-131P1 /14-353-W	3.2		3·4			Piping on light to medium weight fabrics such as pajama, training wear, etc. P1:The tape binder is an option. P2:The tape binder for a tape of 20mm wide is equipped with the machine.			
9652-131P2 /14-353-W									

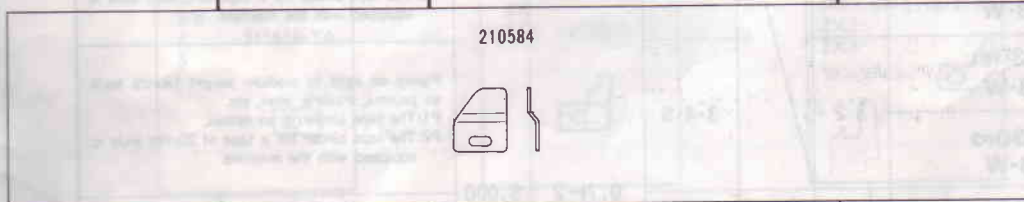
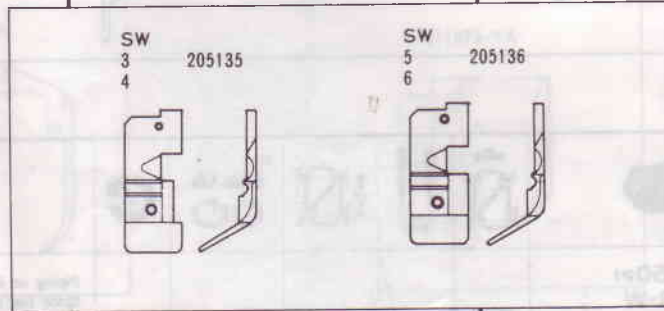
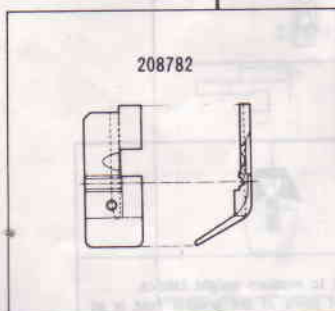
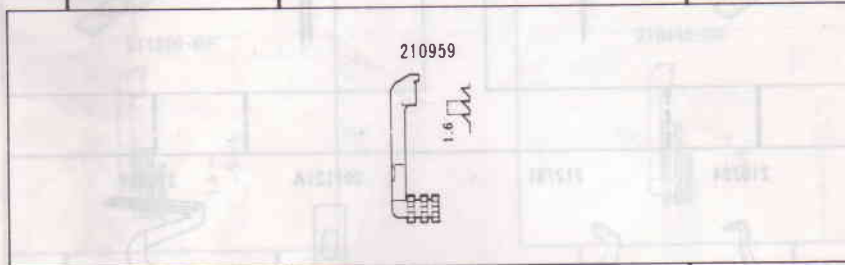
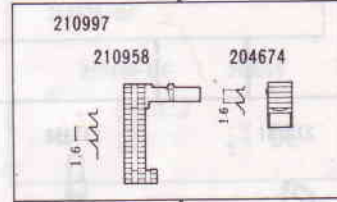
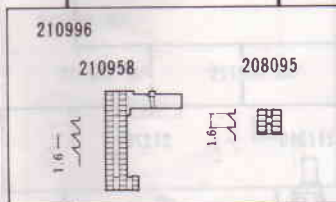
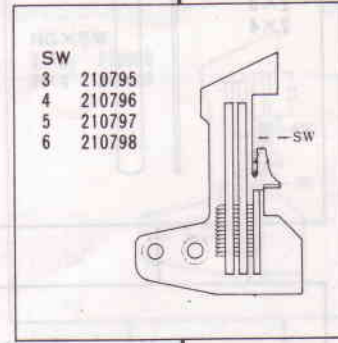
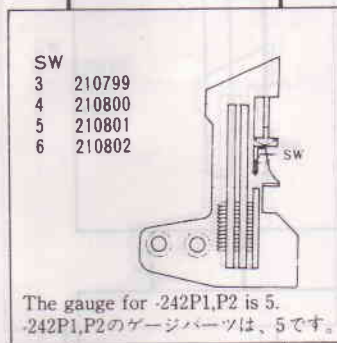
9652-242,242P₁,242P₂

GAUGE PART
CONSTRUCTION ONE

9652-242P₁
9652-242P₂
/04-253-W

9652-242
/04-252-W

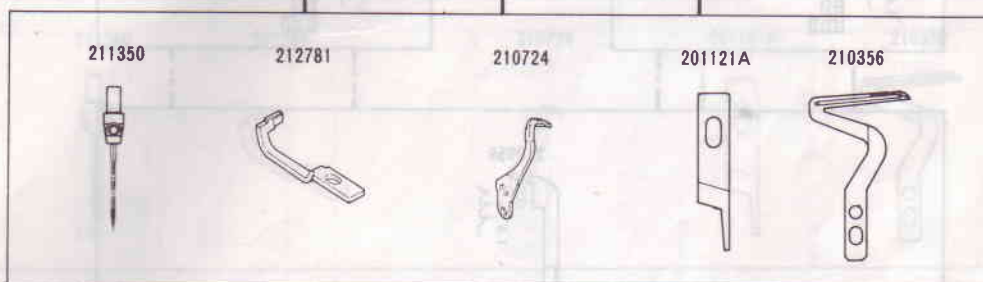
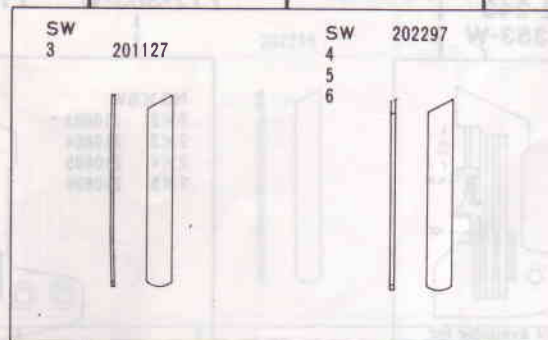
9652-242
/04-263-W



9652-242P1
9652-242P2
/04-253-W

9652-242
/04-253-W

9652-242
/04-263-W



						
9652-242P1 /04-253-W	3.2	/	3.4.5.6	0.8~3	5,000	Shirring/piping on light to medium weight fabrics such as pajamas, training wear. P1:The tape binder is an option. P2:The tape binder for a tape of 20mm wide is equipped with the machine.
9652-242P2 /04-253-W						
9652-242 /04-253-W					7,000	Single needle overedgers for intermittent shirring on light to medium weight materials such as negligee, curtains etc.
9652-242 /04-263-W						

9652-243_{P1}
9652-243_{P2}
/14-353-W

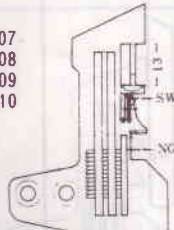
9652-243
/14-353-W

9652-243
/12-363-W

9652-243
/14-363-W

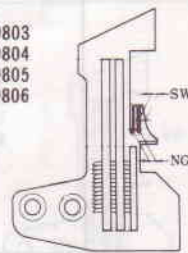
9652-243
/12-353-W

NG×SW
2×2 210807
2×3 210808
2×4 210809
2×5 210810



2×2 and 2×5 are not available for
-243P1, P2.

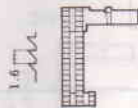
NG×SW
2×2 210803
2×3 210804
2×4 210805
2×5 210806



210996

210958

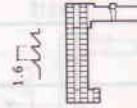
208095



210997

210958

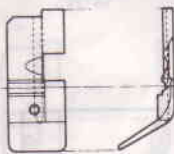
204674



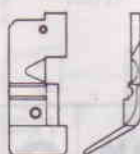
210959



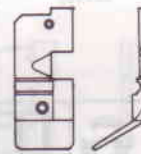
NG×SW 208782
2×3
2×4



NG×SW 205135
2×2

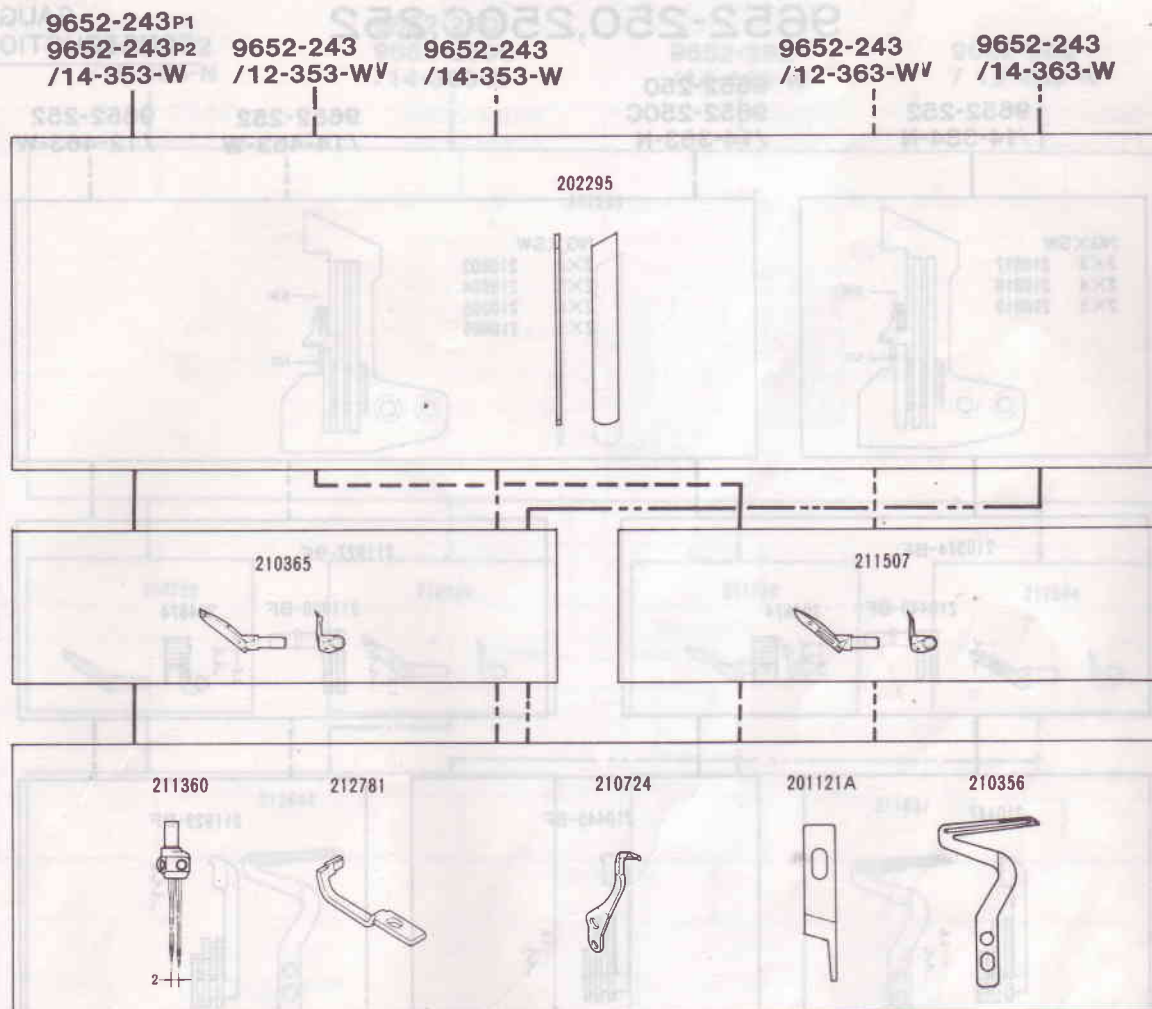


NG×SW 205136
2×3
2×4
2×5



210584





						
9652-243P1 /14-353-W	3.2	2	4-5	0.8~3	5,000	Shirring/piping on light to medium weight fabrics such as pajamas training wear. P1:The tape binder is an option. P2:The tape binder for a tape of 20mm wide is equipped with the machine.
9652-243P2 /14-353-W						
9652-243 /12-353-W					7,000	Mock safety stitch overedgers for intermittent shirring on light to medium weight materials such as negligee, curtains etc.
9652-243 /12-363-W						
9652-243 /14-353-W						Two needle overedgers for intermittent shirring on light to medium weight materials such as negligee, curtains etc.
9652-243 /14-363-W						

9652-250,250C,252

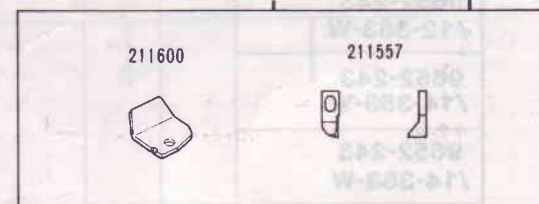
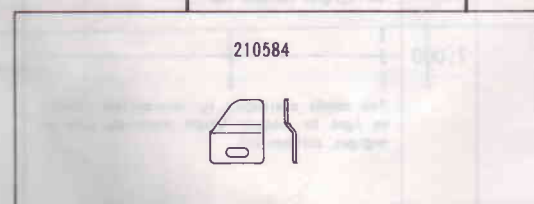
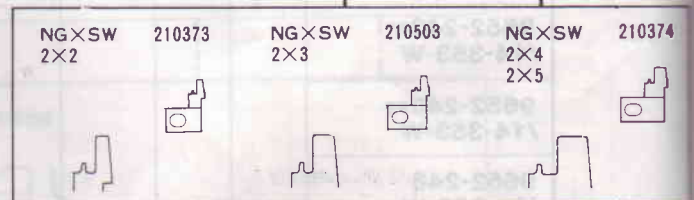
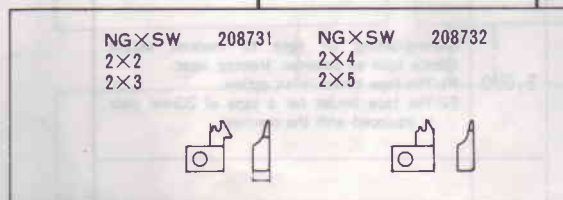
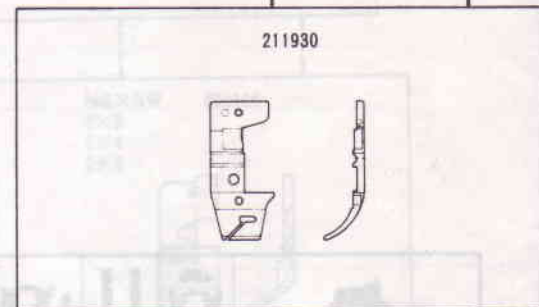
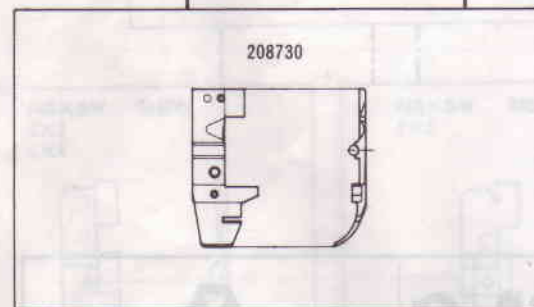
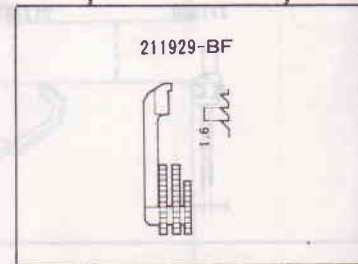
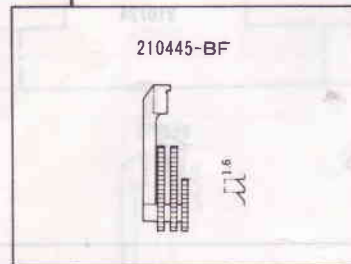
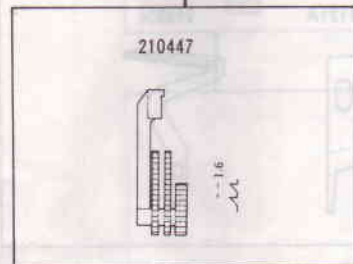
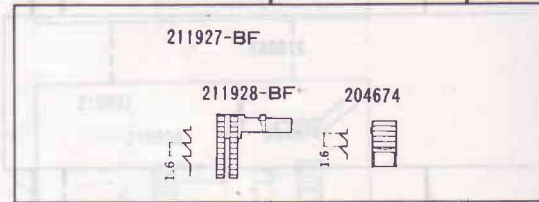
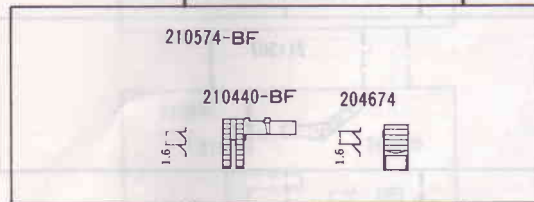
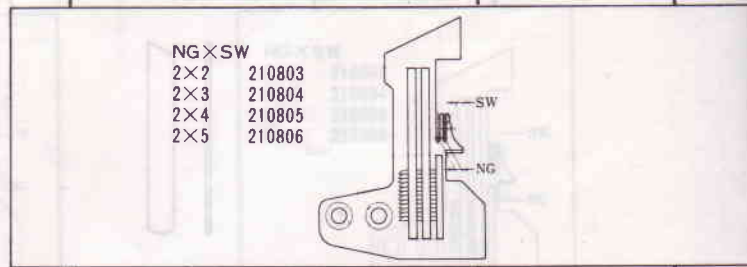
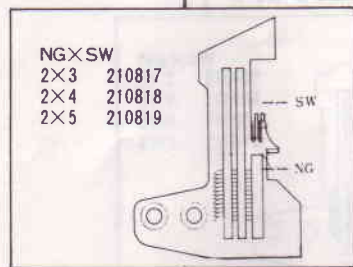
GAUGE FOR
CONSTRUCTION Dwg

9652-252
/14-384-N

9652-250
9652-250C
/14-363-N

9652-252
/14-463-W

9652-252
/12-463-W

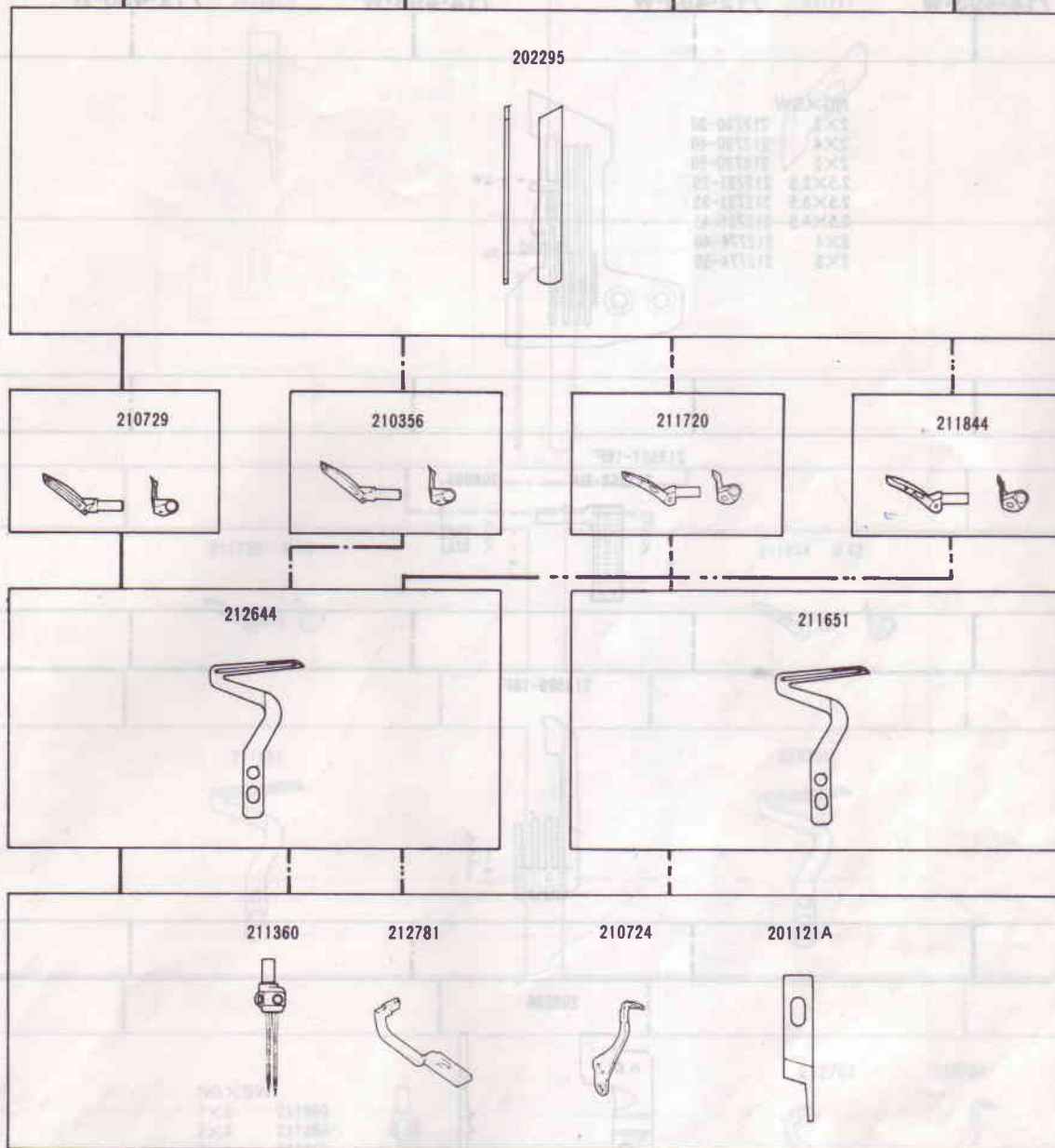


9652-252
/14-384-N

9652-250
9652-250C
/14-363-N

9652-252
/14-463-W

9652-252
/ 12-463-W



						
9652-250 /14-363-N	3.8			0.7~2		Specially designed presser foot for shoulder taping operations on light to medium weight materials such as sweatshirts, T-shirts etc.
9652-250C /14-363-N			2~3~4~5		7,500	Same as E52-250 but for more stretchy fabrics.
9652-252 /14-463-W	2.6	2		1~3	6,000	Since the locus of the upper looper is high (extra-high lift) and the presser foot lift is big (7mm), it is ideal for taping/seaming on extra-heavy fabrics such as sweaters, etc.
9652-252 /14-384-N	3.8		3~4~5		7,500	Specially designed presser foot for shoulder taping operations on light to medium weight materials such as sweatshirts, T-shirts etc.

9652-253,253K

GAUGE PART
CONSTRUCTION CHART

9652-253
/14-493-W

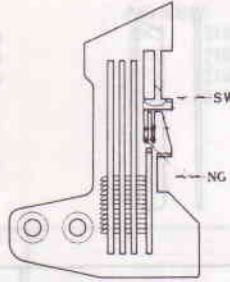
9652-253
/12-493-W

9652-253K
/14-493-W

9652-253K
/12-493-W

NG×SW

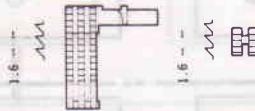
2×3	212730-30
2×4	212730-40
2×5	212730-50
2.5×2.5	212731-25
2.5×3.5	212731-35
2.5×4.5	212731-45
3×4	212774-40
3×5	212774-50



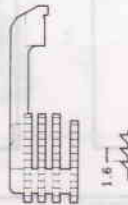
213567-16F

213568-BF

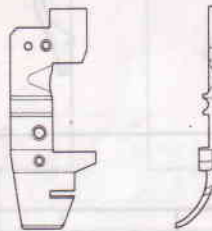
208095



213569-16F

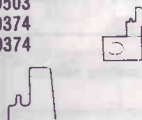


209386



NG×SW

2×3	210503
2×4	210374
2×5	210374



NG×SW

2.5×2.5	210375
2.5×3.5	210375
2.5×4.5	210376



NG×SW

3×4	210376
3×5	210376



211600



9652-253
/14-493-W

9652-253
/12-493-W

9652-253K
/14-493-W

9652-253K
/12-493-W

201121A



211771



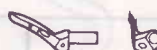
202295



211720 #40



211844 #42



211651



210356



NG×SW

2×3 211360
2×4 211360
2×5 211360
2.5×2.5 211361
2.5×3.5 211361
2.5×4.5 211361
3×4 211362
3×5 211362



212781



210724



						
9652-253 /14-493-W /12-493-W	3.2	2	3·4·5	 0.8~2.8	6,000	Plain seaming machine for extra heavy weight easily stretched fabrics on sweater etc.
9652-253K /14-493-W /12-493-W		2.5	2.5·3.5·4.5			
		3	4·5			
		2	3·4·5			Plain seaming machine with angled upper knife for extra heavy weight easily stretched fabrics on sweater etc.
		2.5	2.5·3.5·4.5			
		3	4·5			

9652-254,255M

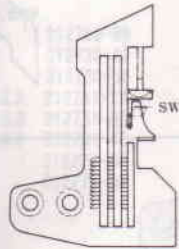
GAUGE PART
CONSTRUCTION ONLY

9652-254
/04-253-W

9652-255M
/14-353-W

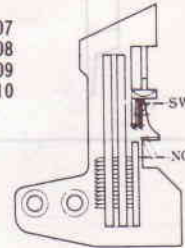
NG

3 210799
4 210800
5 210801



NGXSW

2X2 210807
2X3 210808
2X4 210809
2X5 210810



210575

210440

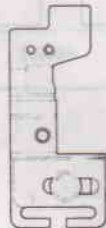
208095



210445



212182



NG

3 210370
4 210371
5 210371



NGXSW

2X2 210373
2X3 210503
2X4 210374
2X5 210374
2X5 210374

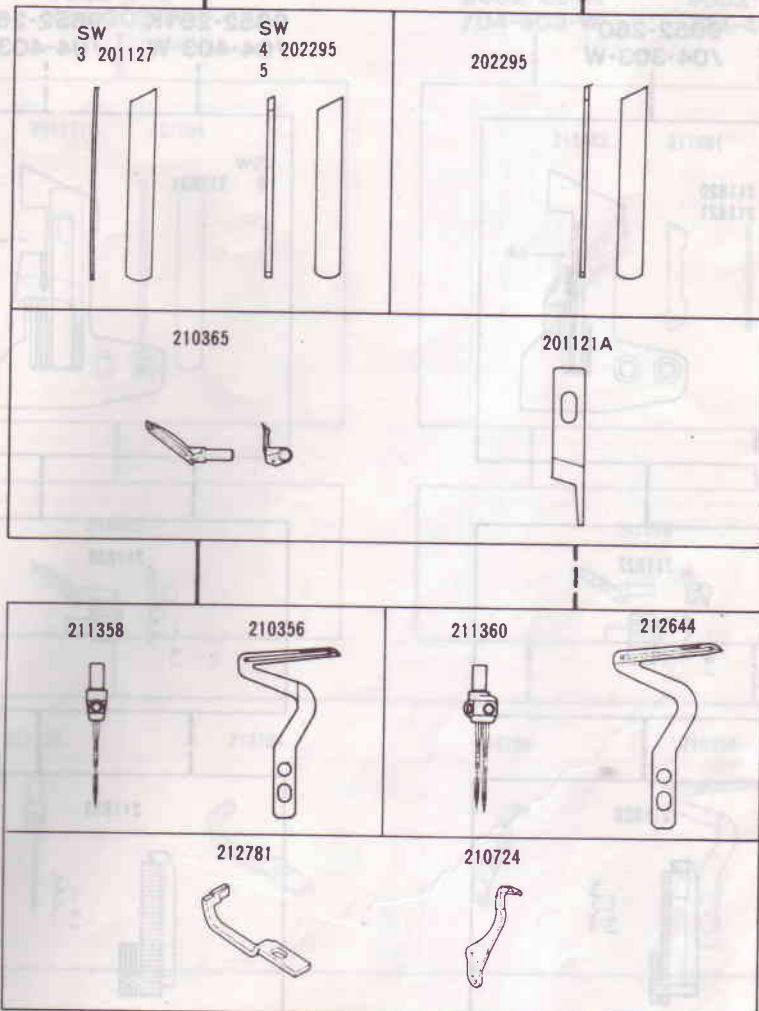


211600



9652-254
/04-253-W

9652-255M
/14-353-W

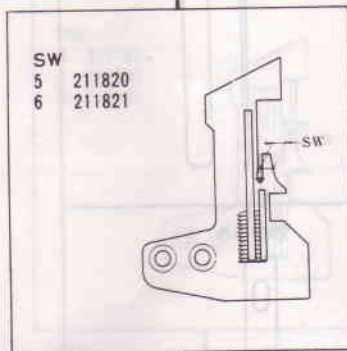


						
9652-254 /04-253-W	3.6	2	3·4·5	0.7~2	8,000	Attaching elastic overedger machine on swimming wear etc.
9652-255M /14-353-W			2·3·4·5		7,500	Attaching elastic overedger machine on swimming wear etc.

9652-260,261K,262K

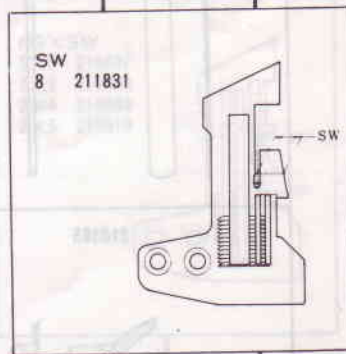
GAUGE PART
CONSTRUCTION

9652-260
/04-303-W

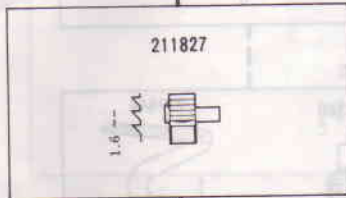


9652-261K
/04-403-W

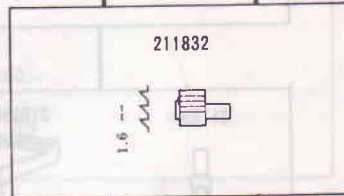
9652-262K
/04-403-W



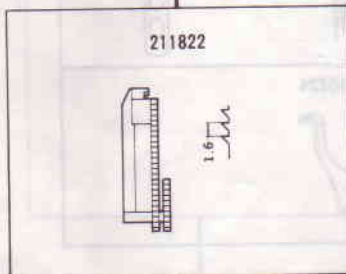
211827



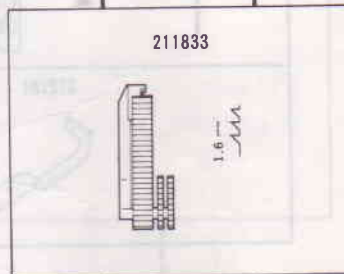
211832



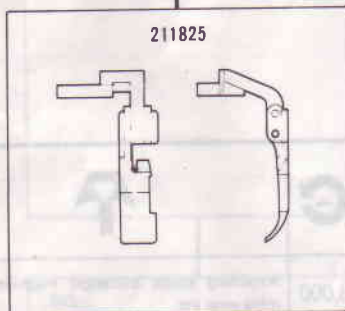
211822



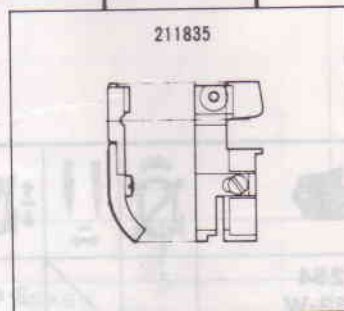
211833



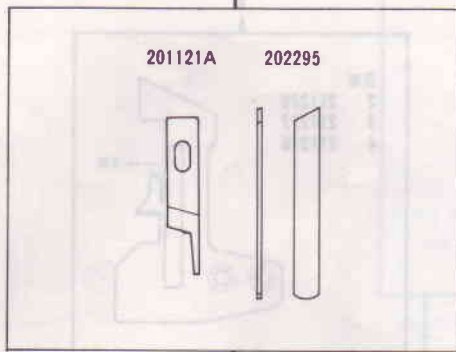
211825



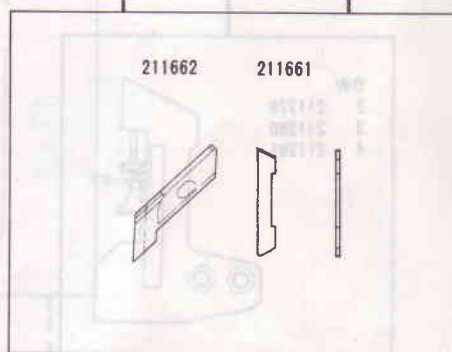
211835



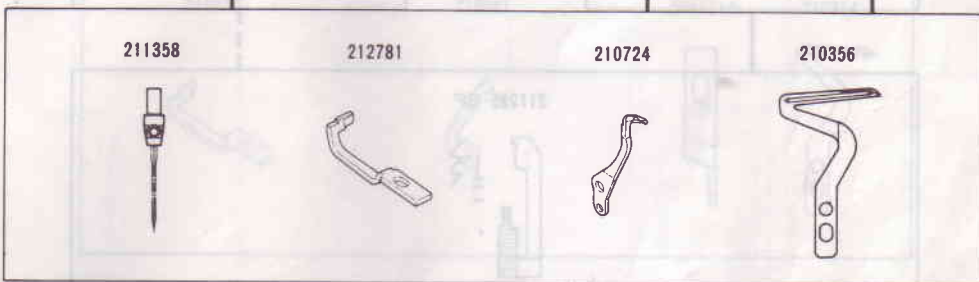
9652-260
/04-303-W



9652-261K
/04-403-W

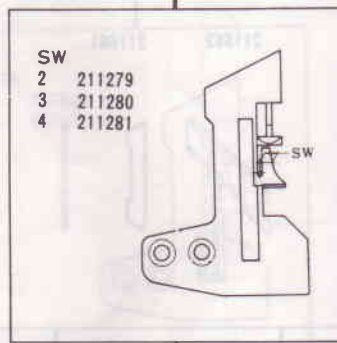


9652-262K
/04-403-W

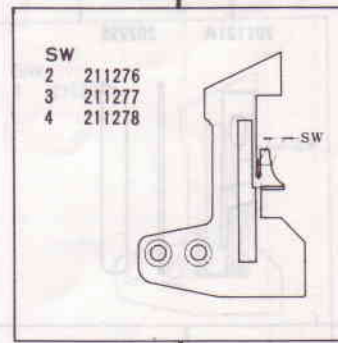


						
9652-260 /04-303-W	4.2		5-6		7,500	Attaching zipper which has a slider.
9652-261K /04-403-W			8		6,500	Attaching zipper which does not have a slider
9652-262K /04-403-W					6,300	Attaching zipper which has a slider.

9656-110
/04-102-W

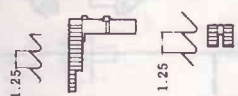


9656-111
/04-102-W



211291-BF

211284-BF 211293

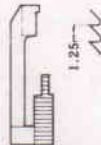


211292-BF

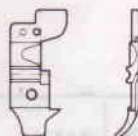
211284-BF 204674



211285-BF



211349



211350



211600



9656-110
/04-102-W

9656-111
/04-102-W

202295

210358

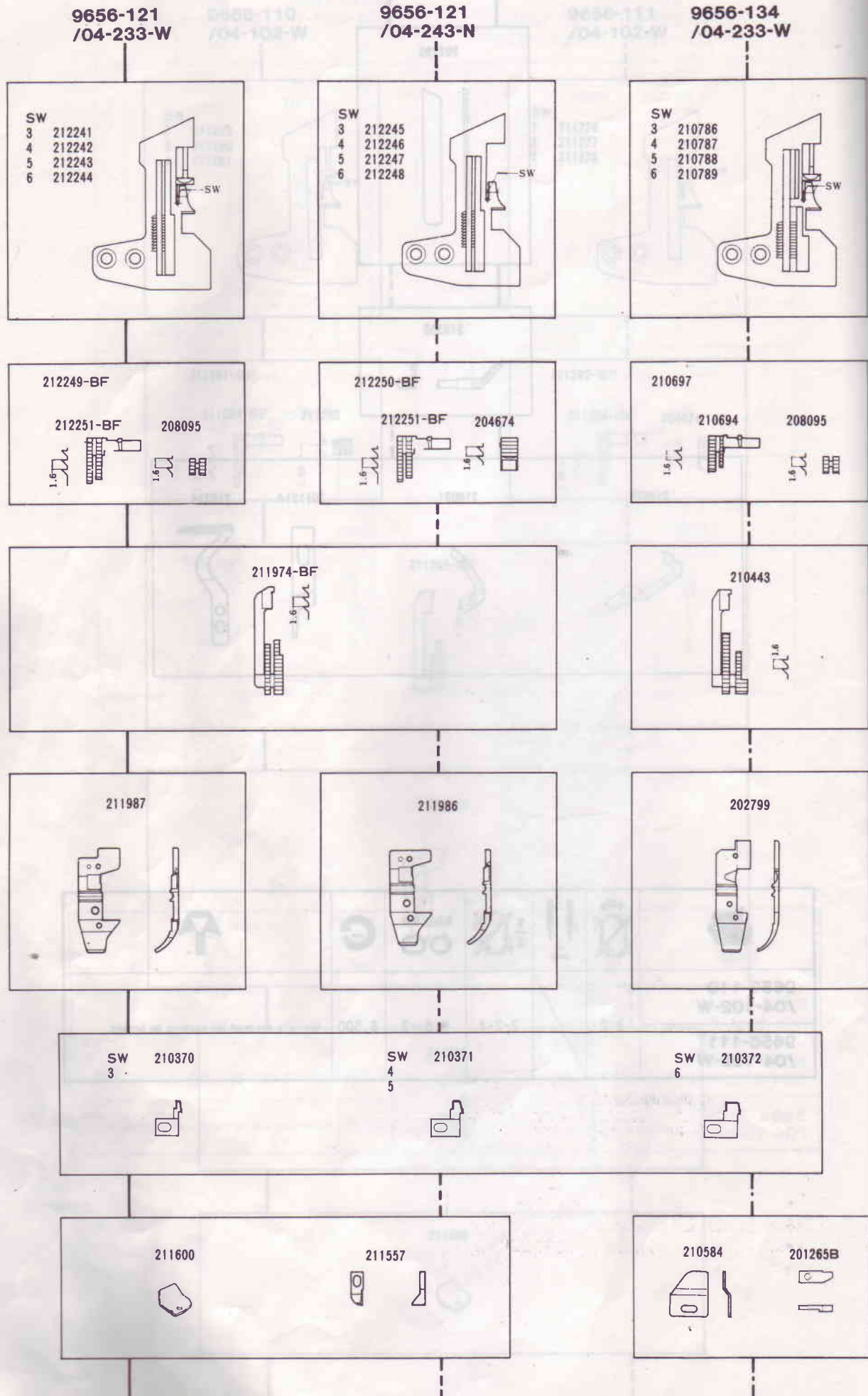
210078

210081

201121A

210354

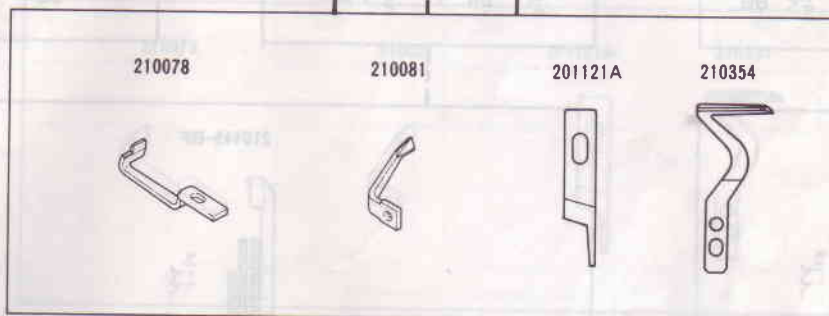
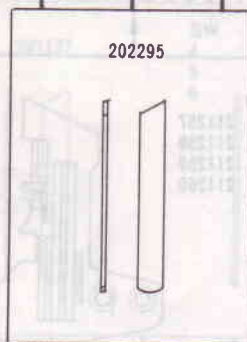
						
9656-110 /04-102-W	3.2	/	2·3·4	0.8~2	8,500	Specially designed for seaming on lingerie
9656-111 /04-102-W						



9656-121
/04-243-N

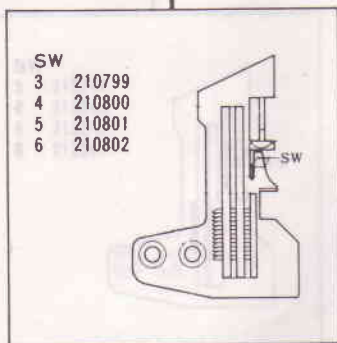
9656-121
/04-233-W

9656-134
/04-233-W

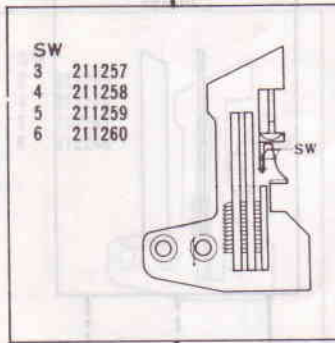


						
9656-121 /04-233-W	3.2	/	3·4·5·6	0.7~2	8,500	Seaming on foundations, light weight sweaters, dresses, etc.
9656-121 /04-243-N						
9656-134 /04-233-W	3.6					For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.

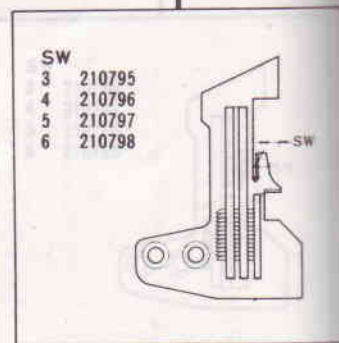
9656-130
/04-253-W



9656-136
/04-253-W



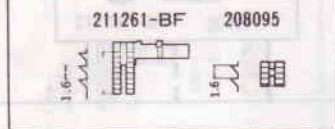
9656-130
/04-263-N



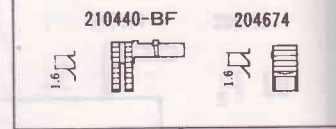
210575



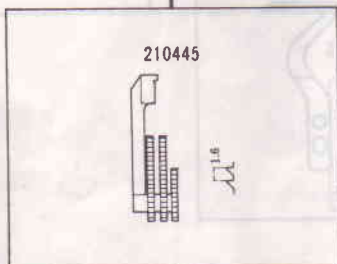
211263-BF



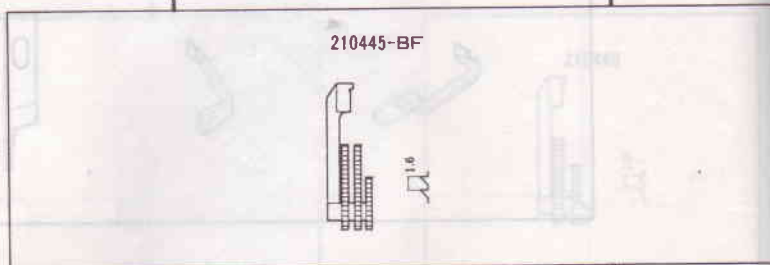
210574-BF



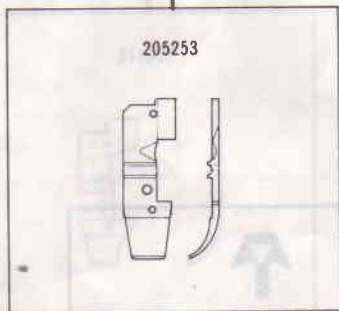
210445



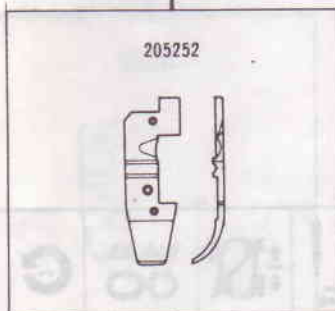
210445-BF



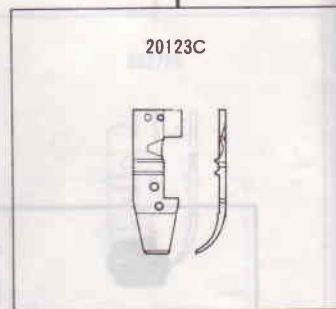
205253



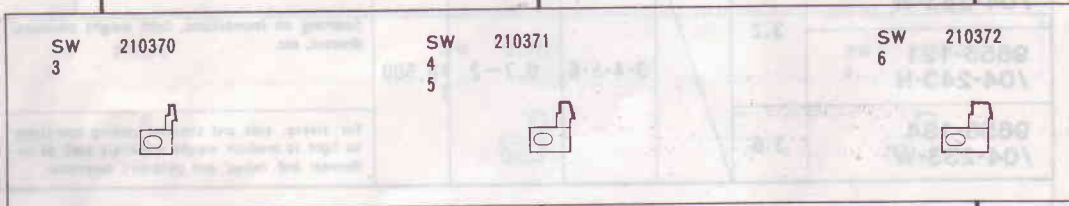
205252



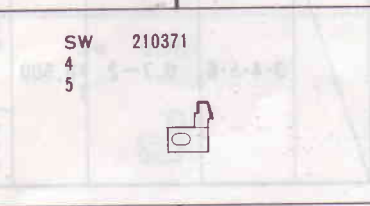
20123C



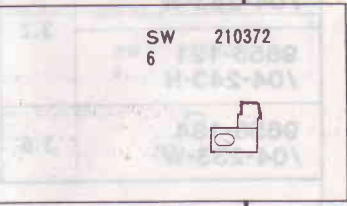
SW 210370
3



SW 210371
4
5



SW 210372
6



210584



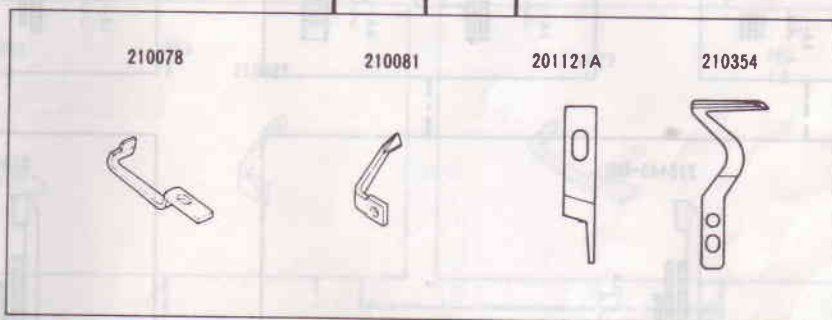
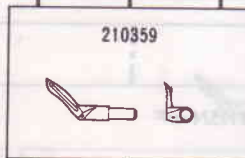
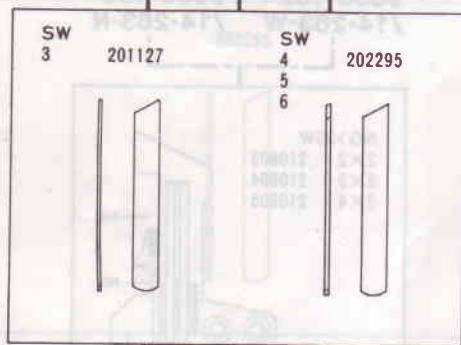
201265B



9656-130
/04-253-W

9656-136
/04-253-W

9656-130
/04-263-N



						
9656-130 /04-253-W	3.6	/	3.4.5.6	0.7~2	8,500	For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.
9656-130 /04-263-W						
9656-136 /04-253-W						

9656-120,131,132,133

GAUGE PARTS
CONSTRUCTION CHART

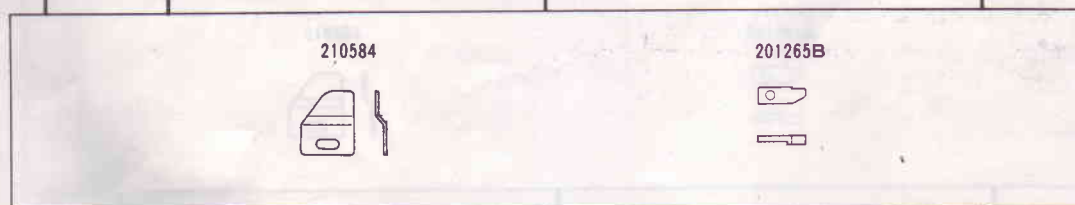
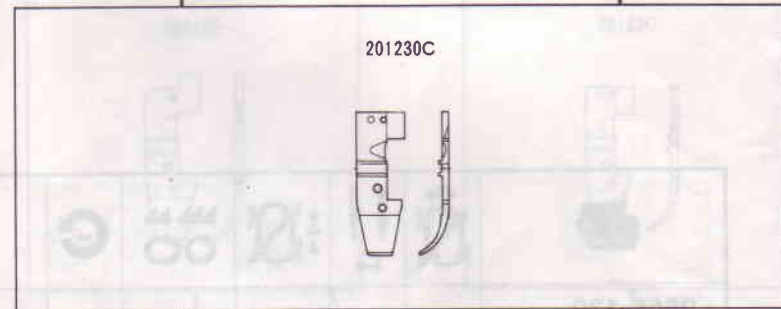
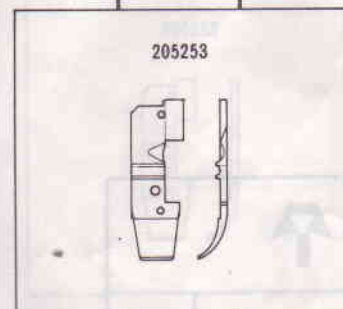
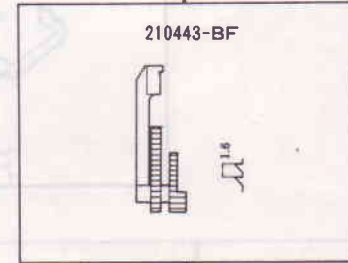
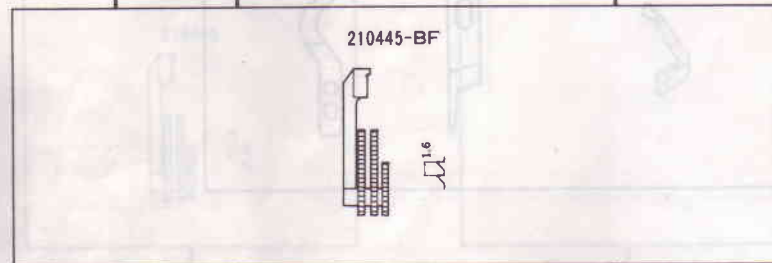
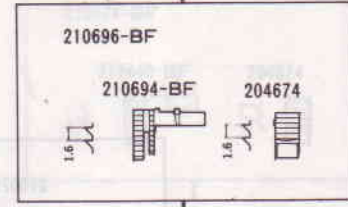
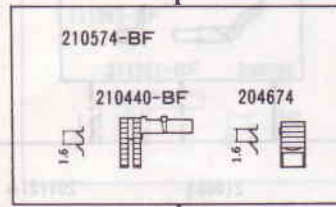
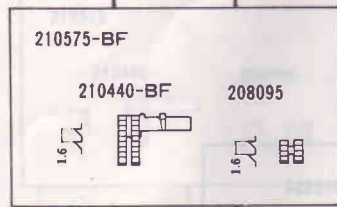
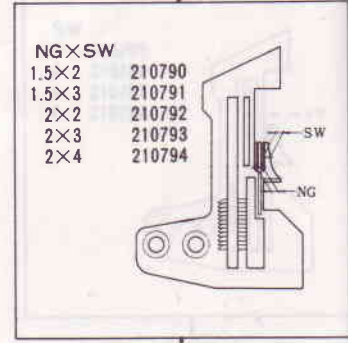
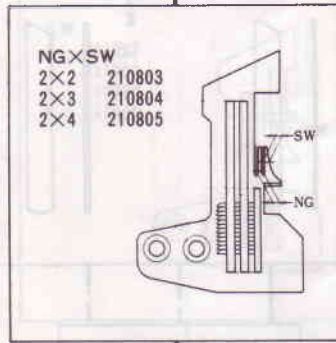
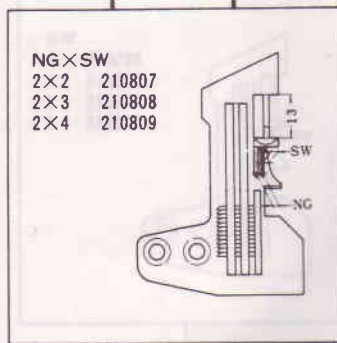
9656-131
/12-253-W

9656-131
/14-253-W

9656-132
/14-263-W

9656-133
/14-263-N

9656-120
/14-243-N



9656-210,211,220,223

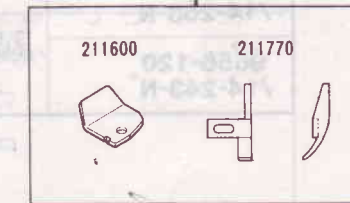
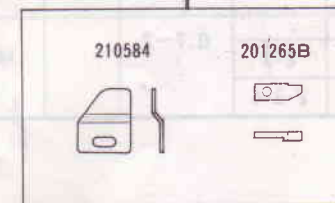
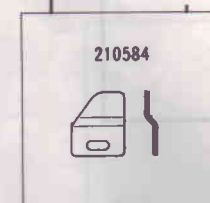
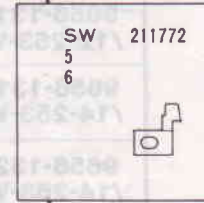
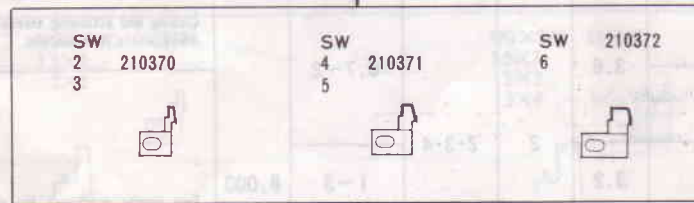
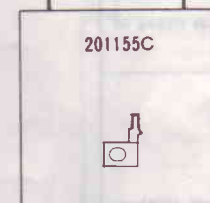
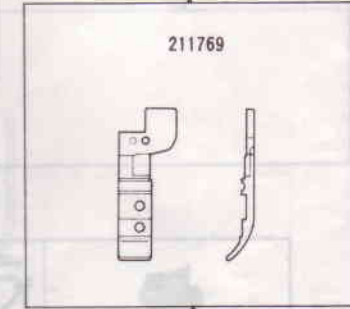
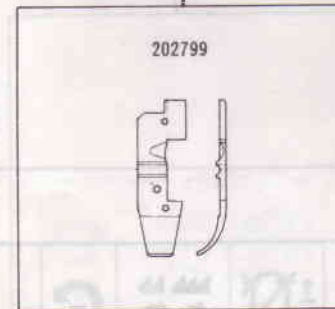
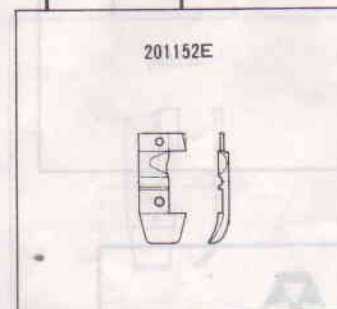
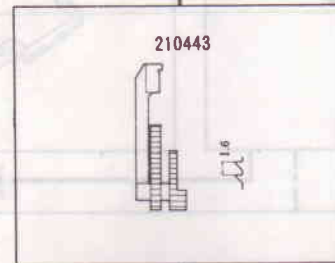
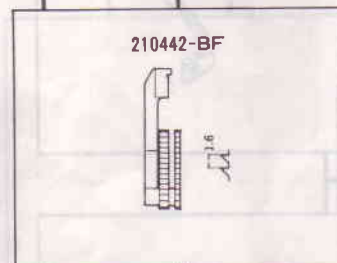
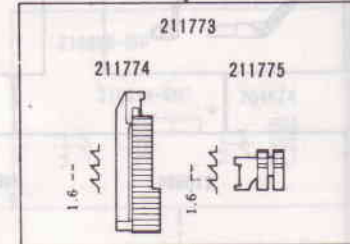
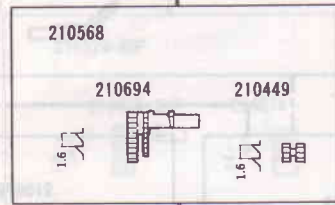
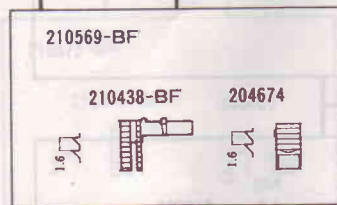
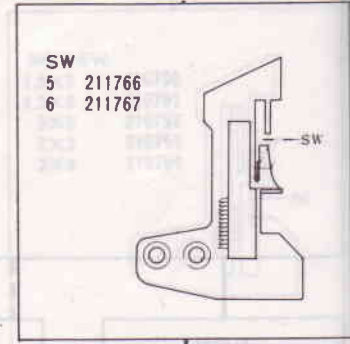
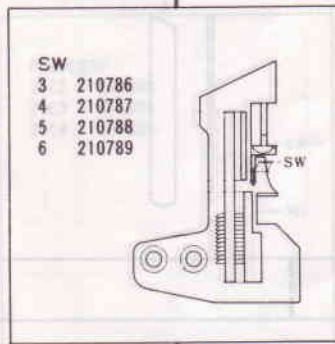
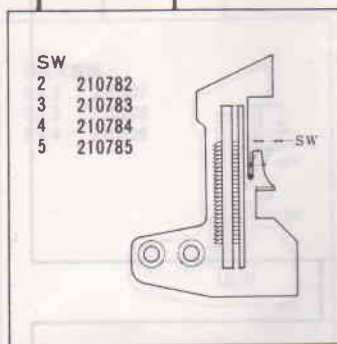
GAUGE PART
CONSTRUCTION

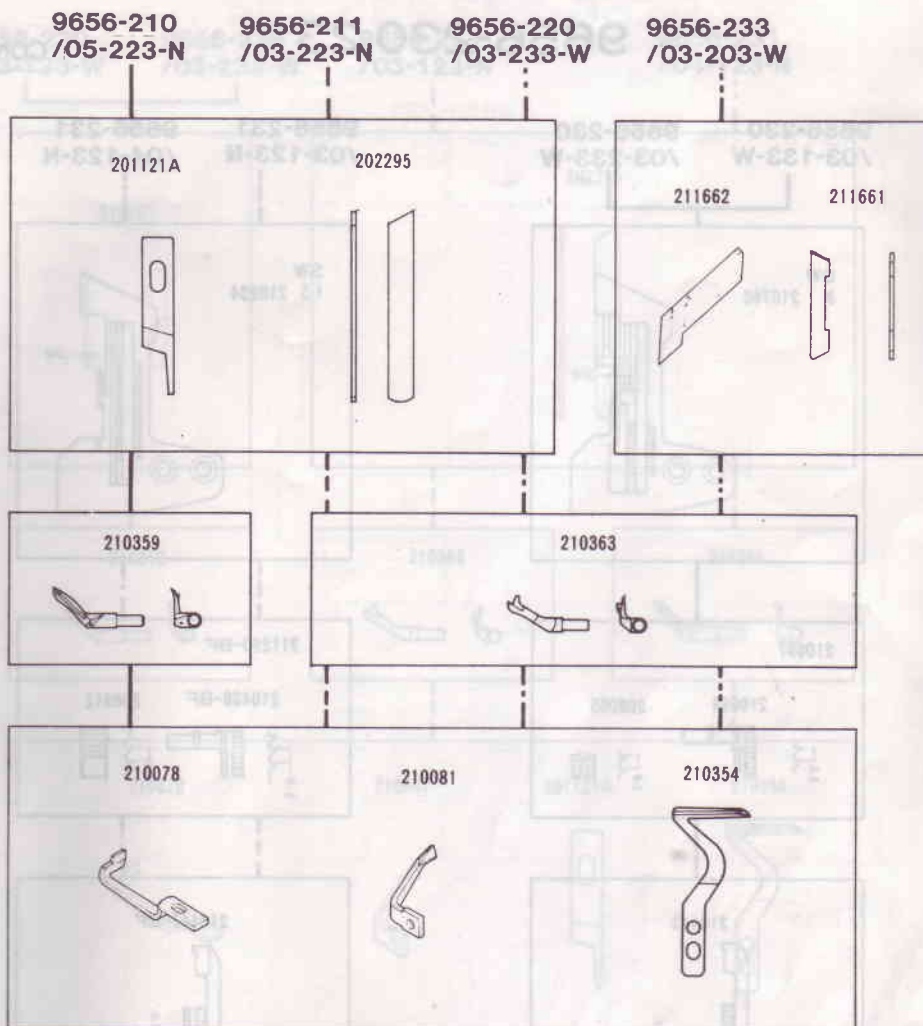
9656-210
/05-223-N

9656-211
/03-223N

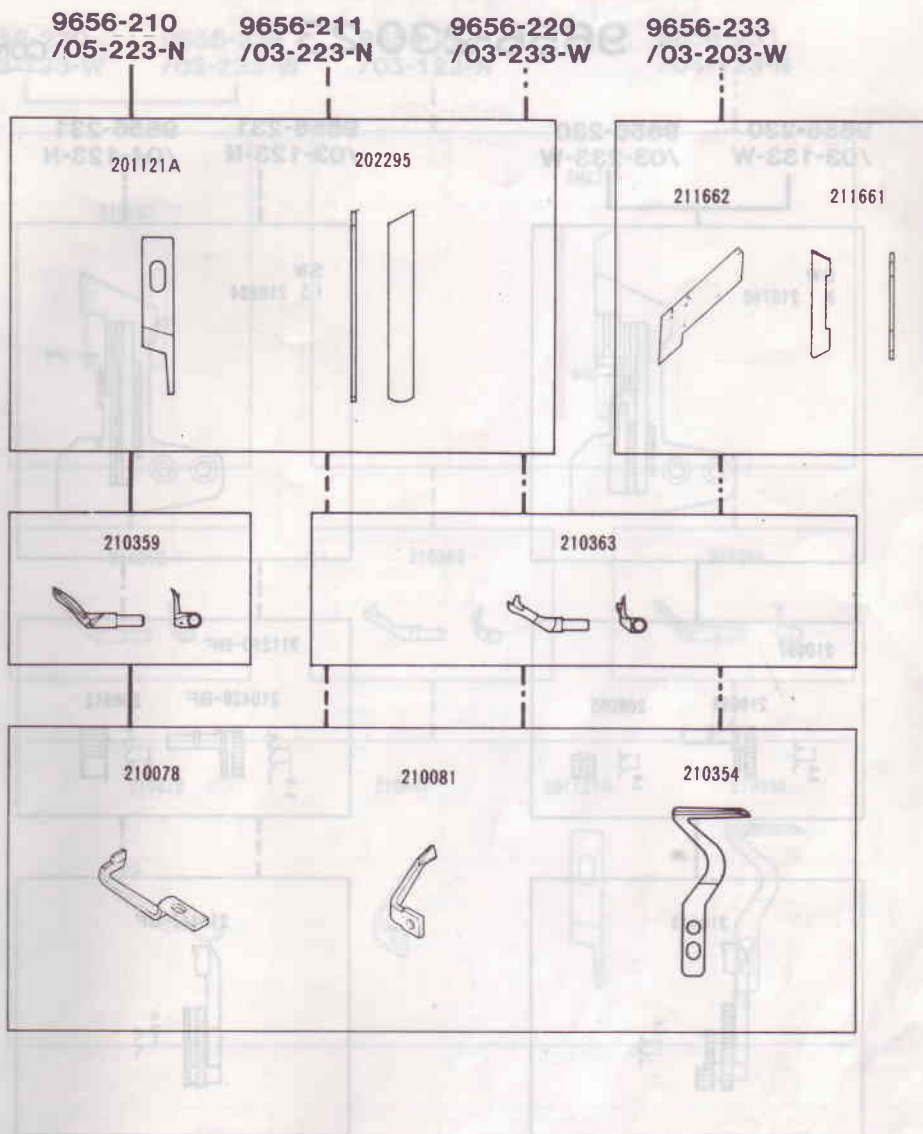
9656-220
/03-233-W

9656-223
/03-203-W





						
9656-210 /05-223-N	3.6		2·3·4·5	0.7~2	8,500	Three thread blindstitch hemming on light to medium weight materials such as U-neck undershirts, athletic shirts, briefs etc
9656-211 /03-223-N						Two thread blindstitch hemming on light to medium weight materials such as U-neck undershirts, athletic shirts, briefs etc
9656-220 /03-233-W						General serging operations on slacks, jackets, workingwear etc
9656-223 /03-203-W						



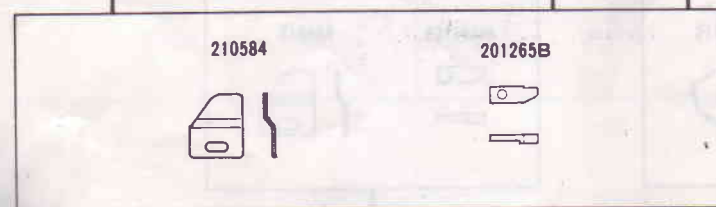
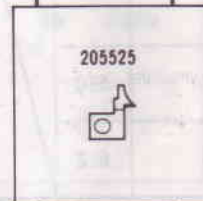
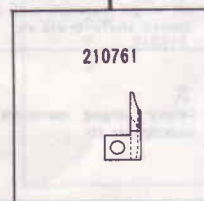
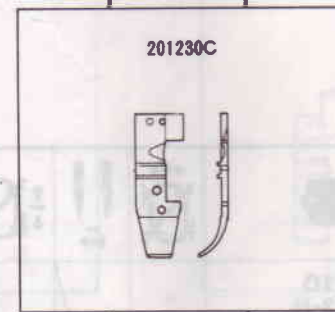
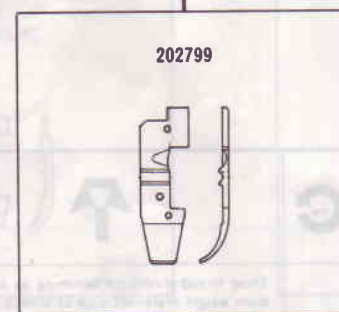
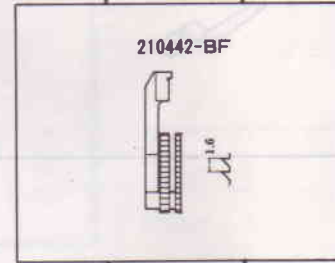
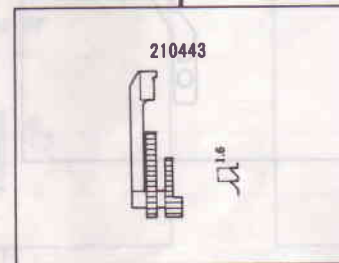
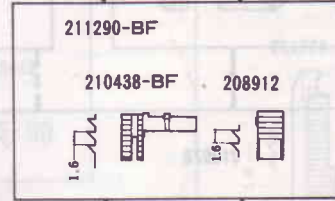
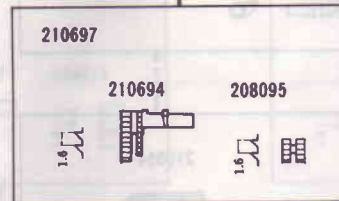
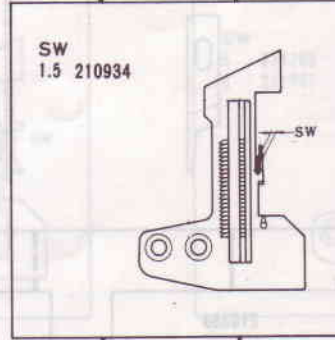
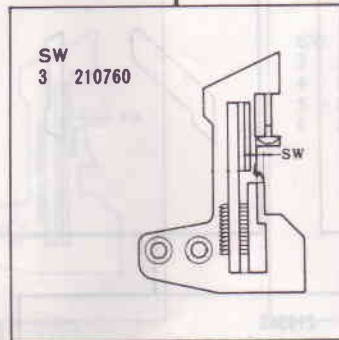
						
9656-210 /05-223-N	3.6					Three thread blindstitch hemming on light to medium weight materials such as U-neck undershirts, athletic shirts, briefs etc
9656-211 /03-223-N						Two thread blindstitch hemming on light to medium weight materials such as U-neck undershirts, athletic shirts, briefs etc
9656-220 /03-233-W						General serging operations on slacks, jackets, workingwear etc
9656-223 /03-203-W						

9656-230
/03-133-W

9656-230
/03-233-W

9656-231
/03-123-N

9656-231
/04-123-N

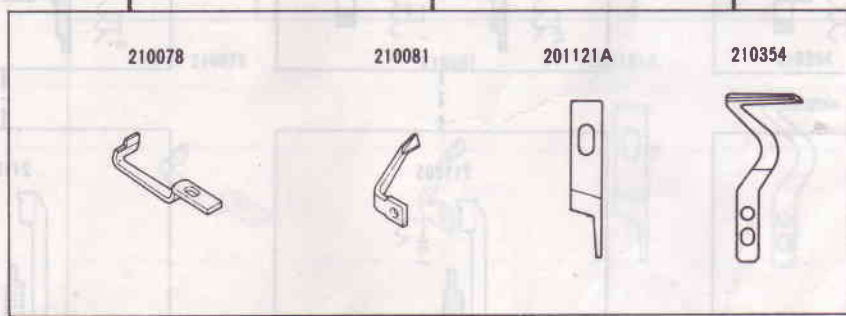
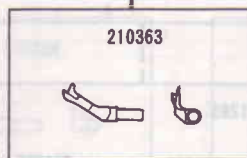
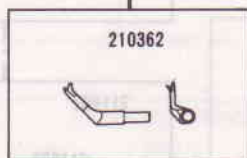
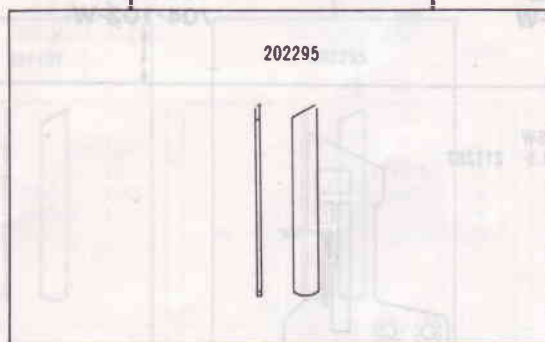
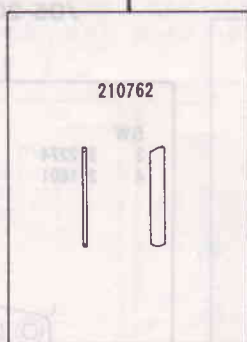


9656-230
/03-133-W

9656-230
/03-233-W

9656-231
/03-123-N

9656-231
/04-123-N



						
9656-230 /03-133-W	3.6		3	0.7~2	8,500	Two thread machine with low lift looper mechanism for light weight materials such as curtains, handkerchiefs etc.
9656-230 /03-233-W	3.2					Two thread machine with standard lift looper mechanism for light to medium weight materials such as curtains.
9656-231 /03-123-N	1.8		1.5	0.8~2		Two thread machine with low lift looper mechanism for light weight materials such as curtains, handkerchiefs etc.
9656-231 /04-123-N						Three thread machine equipped with low lift looper mechanism for light weight materials such as handkerchiefs etc.

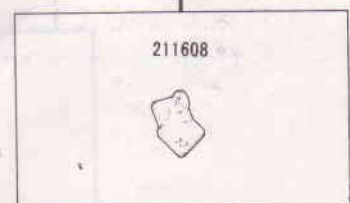
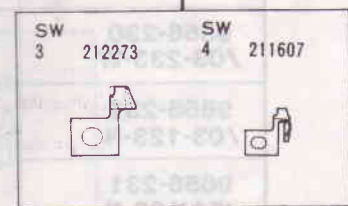
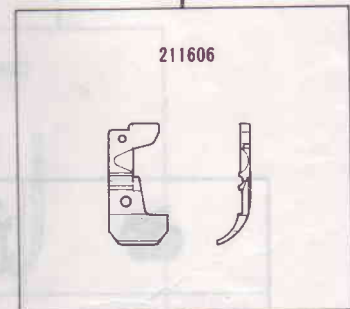
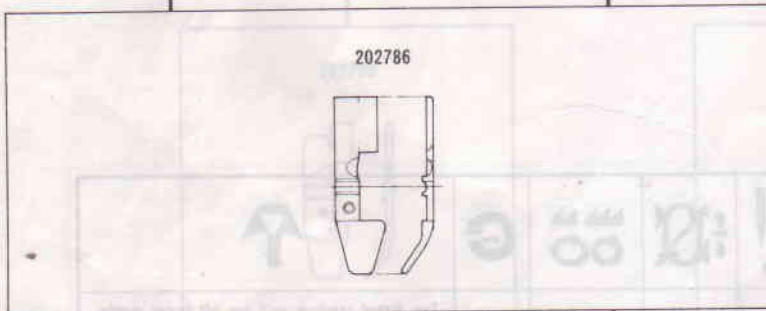
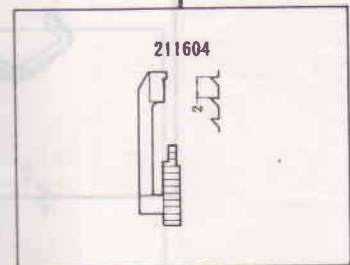
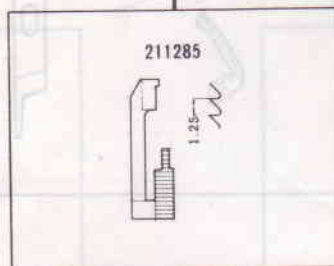
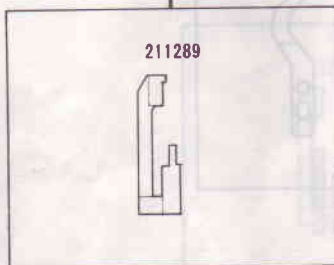
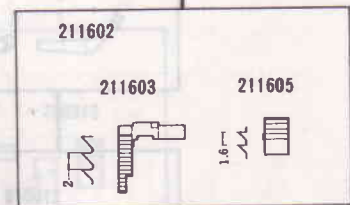
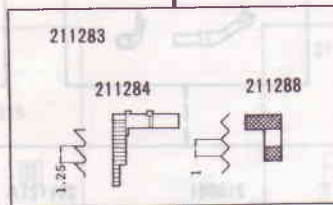
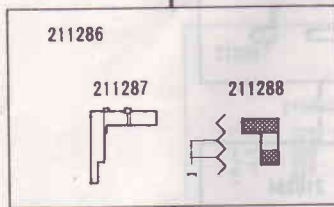
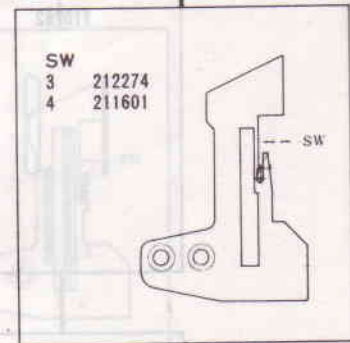
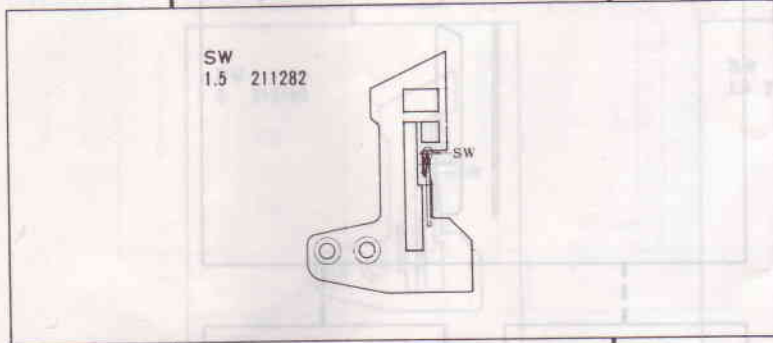
9656-232,233,234

GAUGE PARTS CONSTRUCTION CHART

9656-232
/04-100-W

9656-233
/04-102-W

9656-234
/05-204-N



9656-242,243

GAUGE PARTS CONSTRUCTION CHART

9656-242
/04-253-W

9656-242
/04-263-W

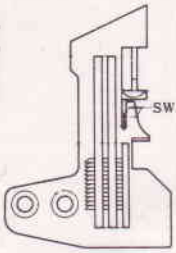
9656-243
/12-253-W

9656-243
/14-253-W

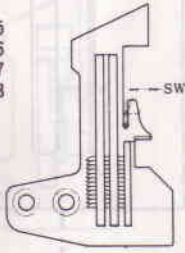
9656-243
/12-263-W

9656-243
/14-263-W

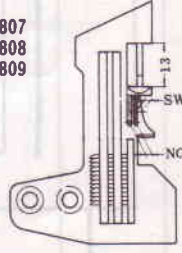
SW
3 210799
4 210800
5 210801
6 210802



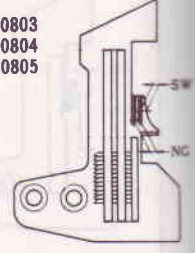
SW
3 210795
4 210796
5 210797
6 210798



NG×SW
2×2 210807
2×3 210808
2×4 210809



NG×SW
2×2 210803
2×3 210804
2×4 210805



210996

210958

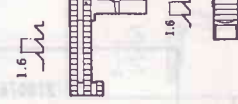
208095



210997

210958

204674

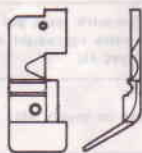


210959



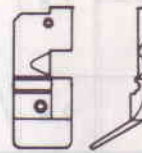
SW
3
4
NG×SW
2×2

205135



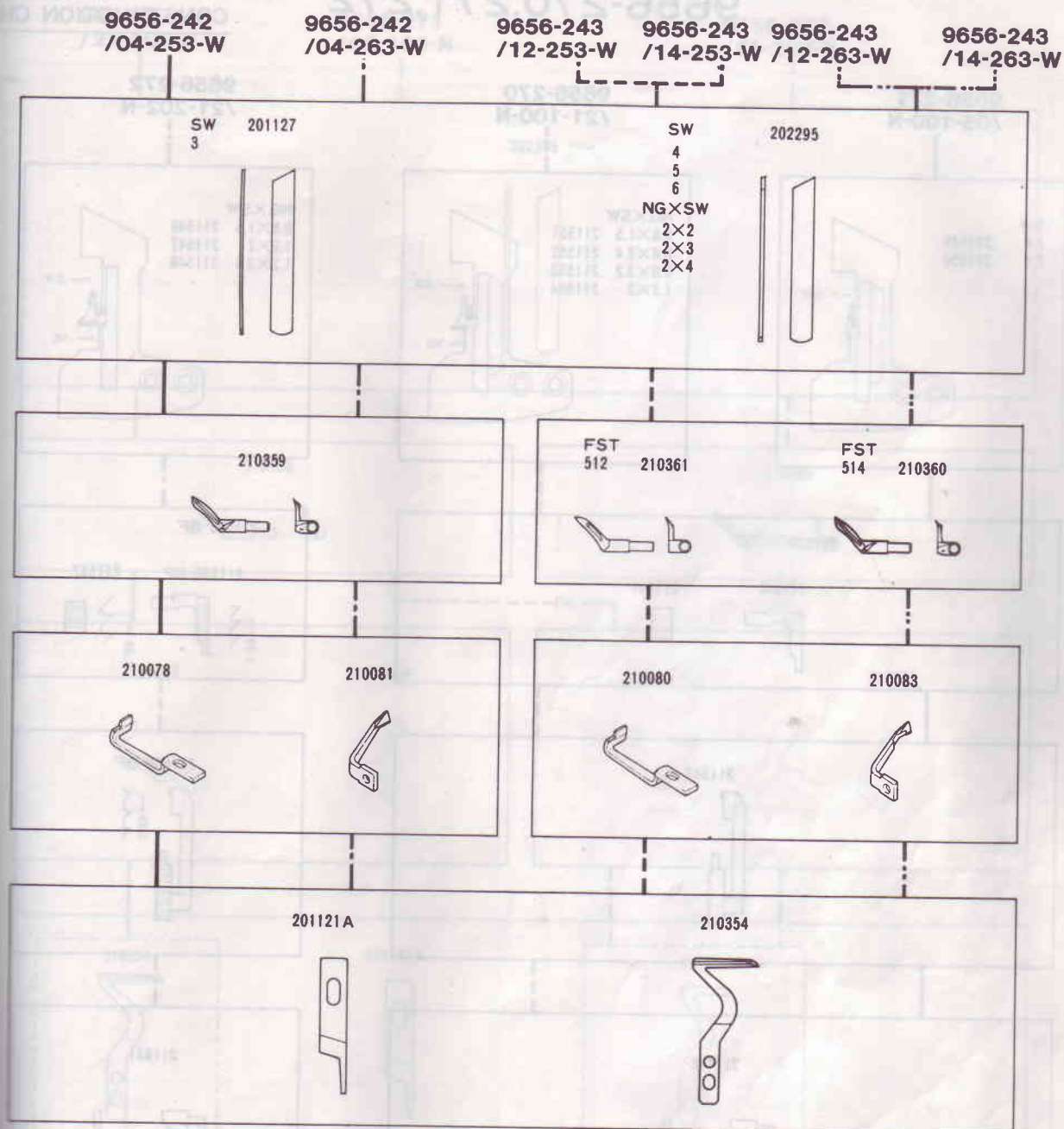
SW
5
6
NG×SW
2×3
2×4

205136



210584



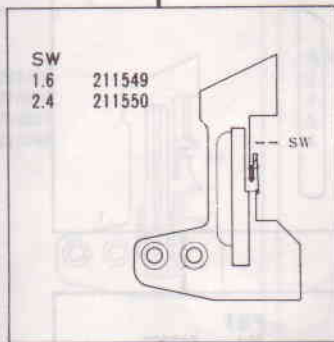


							
9656-242 /04-253-W	3.2		3·4·5·6		0.8~3	7,000	Single needle overedgers for intermittent shirring on light to medium weight materials such as lingerie, curtains etc.
9656-242 /04-263-W							
9656-243 /12-253-W			2·3·4				Two needle overedgers for intermittent shirring on light to medium weight material such as lingerie curtains etc.
9656-243 /12-263-W							
9656-243 /14-253-W							
9656-243 /14-263-W							

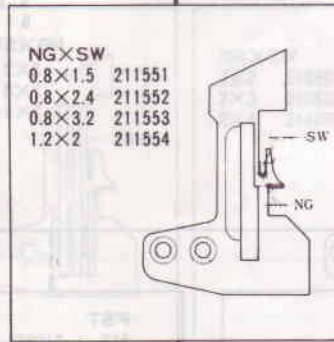
9656-270,271,272

GAUGE PARTS CONSTRUCTION CHART

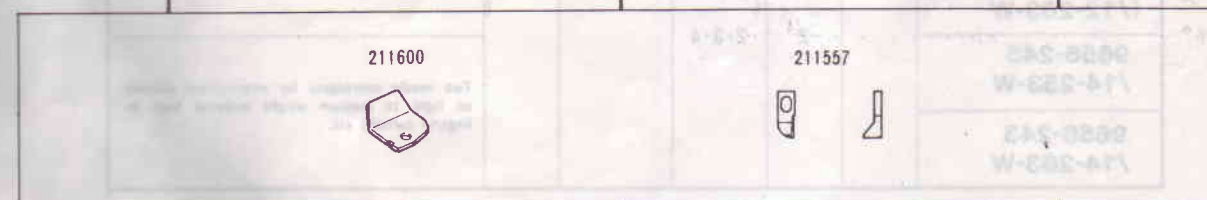
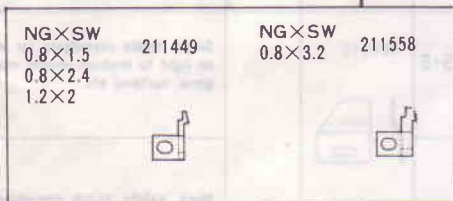
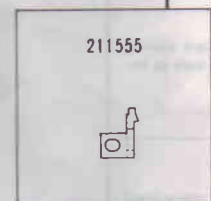
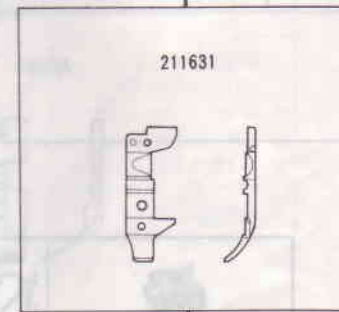
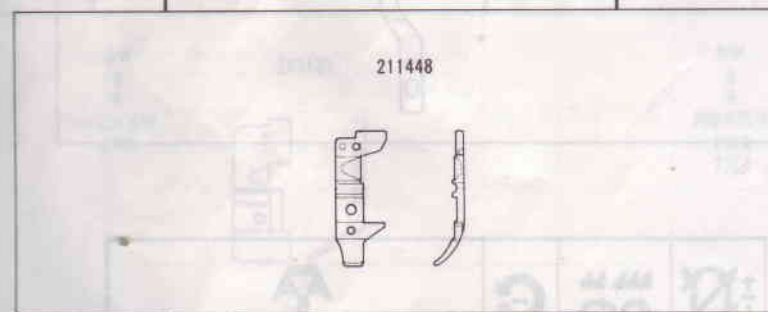
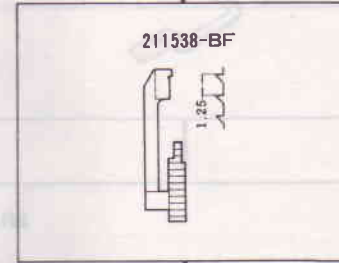
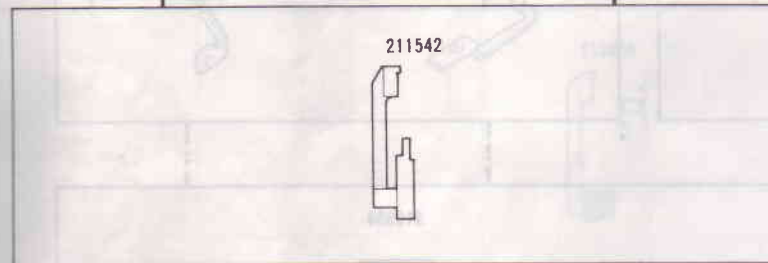
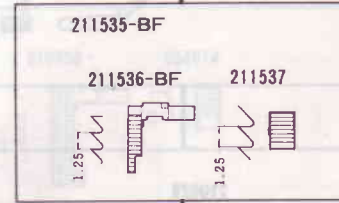
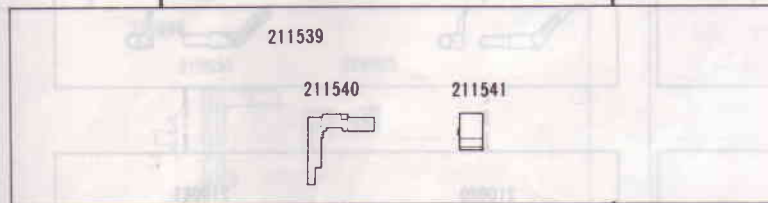
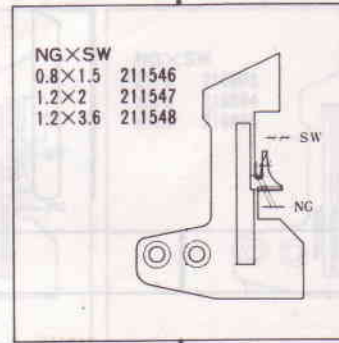
9656-271
/05-100-N

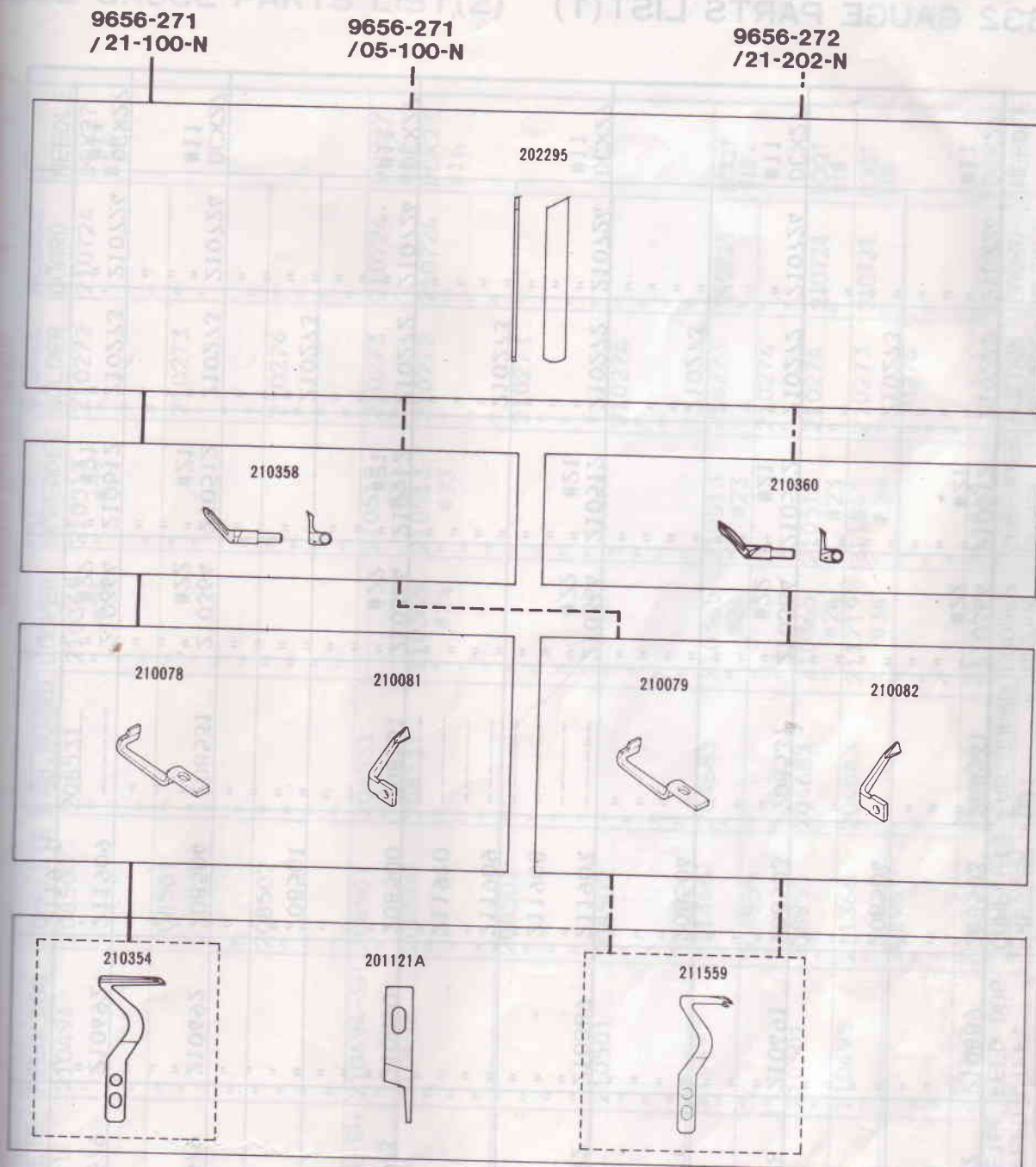


9656-270
/21-100-N



9656-272
/21-202-N





						
9656-271 /05-100-N	1.7					Single needle three thread machine with low lift looper mechanism for neat uniform toe closing and seaming of stockings and pantyhose.
9656-270 /21-100-N						8,500
9656-272 /21-202-N						
						Two needle three thread machine for toe closing of mens socks.

9632 GAUGE PARTS LIST(1)

MACHINE TYPE /SPEC.	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT COMPLETE	FAB. GUARD	UPPER LOOPER	UPPER SPREADER	NEEDLE HOLDER	NEEDLE GUARD	NEEDLE
9632-410 /16-212-	2	210833	210892	210889	208503	208531	210364 " #22	210512 " #21	210272	210724	DCX27 #11
	2	210834	"	"	"	"	"	"	"	"	"
	2	210835	"	"	"	"	"	"	"	"	"
	2	210836	"	"	"	"	"	"	"	"	"
	3	210837	"	"	208504	"	"	"	210273	"	"
	3	210838	"	"	"	"	"	"	"	"	"
9632-410 /16-211-	3	210839	"	"	"	"	"	"	"	"	"
	3	210840	"	"	"	"	"	"	"	"	"
	2	210833	210578	210491	208503	208531	210364 " #22	210512 " #21	210272	210724	DCX27 #11
	2	210834	"	"	"	"	"	"	"	"	"
	2	210835	"	"	"	"	"	"	"	"	"
	2	210836	"	"	"	"	"	"	"	"	"
9632-410A 9632-410B /16-212-	3	210837	"	"	208504	"	"	"	210273	"	"
	3	210838	"	"	"	"	"	"	"	"	"
	3	210839	"	"	"	"	"	"	"	"	"
	3	210840	"	"	"	"	"	"	"	"	"
	2	210833	210892	210889	211907	---	210364 " #22	210512 " #21	210272	210724	DCX27 #11
	2	210834	"	"	211908	---	"	"	"	"	"
9632-411 /16-232-	2	210835	"	"	"	---	"	"	"	"	"
	2	210836	"	"	"	---	"	"	"	"	"
	3	210837	"	"	211909	---	"	"	210273	"	"
	3	210838	"	"	"	---	"	"	"	"	"
	3	210839	"	"	211910	---	"	"	"	"	"
	3	210840	"	"	"	---	"	"	"	"	"
9632-420 /16-213-	2	210841	210893	210890	208500	208531	210364 " #22	210512 " #21	210272	210724	DCX27 #11
	2	210842	"	"	"	"	"	"	"	"	"
	2	210843	"	"	"	"	"	"	"	"	"
	2	210844	"	"	"	"	"	"	"	"	"
	3	210845	"	"	208501	"	"	"	210273	"	"
	3	210846	"	"	"	"	"	"	"	"	"
9632-420A 9632-420B /16-213-	3	210847	"	"	"	"	"	"	"	"	"
	3	210848	"	"	"	"	"	"	"	"	"
	3	210837	210579	210492	208504	208531	210364 " #22	210512 " #21	210273	210724	DCX27 #11
	3	210838	"	"	"	"	"	"	"	"	"
	3	210839	"	"	"	"	"	"	"	"	"
	3	210840	"	"	"	"	"	"	"	"	"
9632-420A 9632-420B /16-213-	3	210837	210579	210492	211909	---	210364 " #22	210512 " #21	210273	210724	DCX27 #11
	3	210838	"	"	"	---	"	"	"	"	"
	3	210839	"	"	211910	---	"	"	"	"	"
	3	210840	"	"	"	---	"	"	"	"	"
	3	210837	"	"	"	---	"	"	"	"	"
	3	210838	"	"	"	---	"	"	"	"	"

COMMON GAUGE PARTS

210357	Chainstitch looper	201121A	Upper knife
210275A	Overlock needle guard(front)	202295	Lower knife
210276	Chainstitch needle guard(front)	210274	Lower knife

★ The upper knife is # 202527A.

★

★

9632 GAUGE PARTS LIST(2)

9632 GAUGE PARTS LIST(2)

MACHINE TYPE /SPEC.	GAUGE NG	SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER COMPLETE	FOOT FAB. GUARD	UPPER LOOPER	UPPER SPREADER	NEEDLE HOLDER	NEEDLE GUARD	NEEDLE
9632-430 /16-233-	2	3	210841	210581	210494	208500	208531	210365	210513	210272	210724	DCX27 #14
	2	4	210842	"	"	"	"	"	"	"	"	"
	2	5	210843	"	"	"	"	"	"	"	"	"
	2	6	210844	"	"	"	"	"	"	"	"	"
	3	3	210845	"	"	208501	"	"	"	210273	"	"
	3	4	210846	"	"	"	"	"	"	"	"	"
	3	5	210847	"	"	"	"	"	"	"	"	"
	3	6	210848	"	"	"	"	"	"	"	"	"
	5	3	210849	"	"	208502	"	"	"	210274	"	"
	5	4	210850	"	"	"	"	"	"	"	"	"
	5	5	210851	"	"	"	"	"	"	"	"	"
	5	6	210852	"	"	"	"	"	"	"	"	"
9632-431 /15-233-	3	4	210846	210581-SH	210494-SH	208501	208531	---	210512	210273	210724	DCX27 #11
	3	5	210847	"	"	"	"	---	"	"	"	"
	3	6	210848	"	"	"	"	---	"	"	"	"
9632-440 /16-255-	2	3	210855	210582	210498	208500	208531	210365	210513	210272	210724	DCX27 #16
	2	4	210856	"	"	"	"	"	"	"	"	"
	2	5	210857	"	"	"	"	"	"	"	"	"
	2	6	210858	"	"	"	"	"	"	"	"	"
	3	3	210859	"	"	208501	"	"	"	210273	"	"
	3	4	210860	"	"	"	"	"	"	"	"	"
	3	5	210861	"	"	"	"	"	"	"	"	"
	3	6	210862	"	"	"	"	"	"	"	"	"
	5	3	210863	"	210501	208502	"	"	"	210274	"	"
	5	4	210864	"	"	"	"	"	"	"	"	"
	5	5	210865	"	"	"	"	"	"	"	"	"
	5	6	210866	"	"	"	"	"	"	"	"	"
9632-450 /16-335-	3	5	211371	210582	210495	211366	204683	210365	210513	210273	210724	DCX27 #19
	3	6	211372	"	"	"	"	"	"	"	"	"
	5	5	210853	"	"	208955	"	"	"	210274	"	"
	5	6	210854	"	"	"	"	"	"	"	"	"
	5	5	210867	210582	210501	208955	204683	210365	210513	210274	210724	DCX27 #19
	5	6	210868	"	"	"	"	"	"	"	"	"
9632-452 /16-435-	3	5	211371	210582	210495	211366	204683	211719	211845	210273	210724	DCX27 #19
	3	6	211372	"	"	"	"	"	"	"	"	"
	5	5	210853	"	"	208955	"	"	"	210274	"	"
	5	6	210854	"	"	"	"	"	"	"	"	"
	5	7	212117	"	"	"	"	"	"	"	"	"
	5	5	210867	210582	210501	208955	204683	211719	211845	210274	210724	DCX27 #19
9632-453 /16-455-	5	5	210867	"	"	"	"	"	"	"	"	"
	5	6	210868	"	"	"	"	"	"	"	"	"
	5	7	212190	"	"	"	"	"	"	"	"	"

COMMON GAUGE PARTS

210357	Chainstitch looper	210121A	Upper knife
210275A	Overlock needle guard(front)	202295	Lower knife
210278	Chainstitch needle guard(front)	210356	Lower looper
210279	Chainstitch needle guard(rear)		

★ The chainstitch looper is #210357-HC.

The overlock needle is DCX1, #21.

The chainstitch needle is DCX27, #21.

9632 GAUGE PARTS LIST (3)

(S) GAUGE PARTS LIST (3)

MACHINE TYPE /SPEC.	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. DOG	PRESSER FOOT COMPLETE	FAB. GUARD	UPPER LOOPER	UPPER SPREADER	NEEDLE HOLDER	NEEDLE GUARD	NEEDLE
9632-540 /16-233-	2	210964	211000	211011	208507	208532	210364	210512	210272	210724	DCX27 #11
	2	210965	"	"	"	"	"	"	"	"	
	2	210966	"	"	"	"	"	"	"	"	
	2	210967	"	"	"	"	"	"	"	"	
	3	210968	"	"	208508	"	210365	210513	210273	"	DCX27 #14
	3	210969	"	"	"	"	"	"	"	"	
	3	210970	"	"	"	"	"	"	"	"	
	3	210971	"	"	"	"	"	"	"	"	
	5	210972	"	"	208509	"	"	"	210274	"	DCX27 #14
	5	210973	"	"	"	"	"	"	"	"	
	5	210974	"	"	"	"	"	"	"	"	
	5	210975	"	"	"	"	"	"	"	"	
9632-541 /16-335-	3	210968	211001	211012	208508	208532	210367	210514	210273	210724	DCX27 #16
	3	210969	"	"	"	"	"	"	"	"	
	3	210970	"	"	"	"	"	"	"	"	
	3	210971	"	"	"	"	"	"	"	"	
	5	210972	"	"	208509	"	"	"	210274	"	DCX27 #16
	5	210973	"	"	"	"	"	"	"	"	
	5	210974	"	"	"	"	"	"	"	"	
	5	210975	"	"	"	"	"	"	"	"	
	2	210976	211002	210957	208507	208532	210364	210512	210272	210724	DCX27 #11
	2	210977	"	"	"	"	"	"	"	"	
	2	210978	"	"	"	"	"	"	"	"	
	2	210979	"	"	"	"	"	"	"	"	
9632-542 /16-253-	3	210980	"	"	208508	"	210365	210513	210273	"	DCX27 #14
	3	210981	"	"	"	"	"	"	"	"	
	3	210982	"	"	"	"	"	"	"	"	
	3	210983	"	"	"	"	"	"	"	"	
	5	210984	211003	"	208509	"	"	"	210274	"	DCX27 #14
	5	210985	"	"	"	"	"	"	"	"	
	5	210986	"	"	"	"	"	"	"	"	
	5	210987	"	"	"	"	"	"	"	"	
	3	210980	211002	210957	204502A	204460	210365	210513	210273	210724	DCX27 #14
	3	210981	"	"	204503A	"	"	"	"	"	
	3	210982	"	"	204504A	"	"	"	"	"	
	5	210984	211003	"	204505A	"	"	"	210274	"	DCX27 #14
9632-542P1 9632-542P2 /16-253-	5	210984	"	"	204506A	"	"	"	"	"	
	5	210985	"	"	204507A	"	"	"	"	"	
	5	210986	"	"	"	"	"	"	"	"	
	3	210980	211002	210957	204502A	204460	210365	210513	210273	210724	DCX27 #14
	3	210981	"	"	204503A	"	"	"	"	"	
	3	210982	"	"	204504A	"	"	"	"	"	
	5	210984	211003	"	204505A	"	"	"	210274	"	DCX27 #14
	5	210985	"	"	204506A	"	"	"	"	"	
	5	210986	"	"	204507A	"	"	"	"	"	
	3	210980	211002	210957	204502A	204460	210365	210513	210273	210724	DCX27 #14
	3	210981	"	"	204503A	"	"	"	"	"	
	3	210982	"	"	204504A	"	"	"	"	"	

COMMON GAUGE PARTS

210357	Chainstitch looper	20121A	Upper knife
210358	Overlock needle guard (front)	20122	Lower knife
210359	Overlock needle guard (rear)	20123	Lower knife

9632 GAUGE PARTS LIST(4)

MACHINE TYPE /SPEC.	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT COMPLETE	UPPER SPREADER	NEEDLE HOLDER	NEEDLE GUARD	NEEDLE
9632-543 /16-355-	3 3	210980	211004	211013	208508	210367	210273	210724	DCX27 #16
	3 4	210981	"	"	"	" #28	"	"	
	3 5	210982	"	"	"	"	"	"	
	3 6	210983	"	"	"	"	"	"	
	5 3	210984	211005	"	208509	"	210274	"	
	5 4	210985	"	"	"	"	"	"	
9632-550 /16-213-	5 5	210986	"	"	"	"	"	"	
	5 6	210987	"	"	"	"	"	"	
9632-551 /16-233-	3 4	211379	210579	210492	208998	210364	210273	210724	DCX27 #11
	3 5	211380	"	"	"	" #22	"	"	
	3 4	211381	210581	210494	208531	210364	210273	210724	DCX27 #11
	3 5	211382	"	"	"	" #22	"	"	
	5 4	211383	"	"	209204	"	210274	"	
	5 5	211384	"	"	"	"	"	"	

★	9632-355	3 2	211569	210579	210492	208649	208531	210365	211573	210724	DCX27 #11
★	9632-359	3 2	211570	"	"	"	"	" #24	"	"	
★	9632-555	3 2	211569	210579	210492	208649	208531	211507	211573	210724	DCX27 #11
★	9632-555	3 2	211570	"	"	"	"	" #36	"	"	
★	9632-555	5 2	211574	210581	210494	209255	208531	210365	211577	210724	DCX27 #11
★	9632-559	5 2	211575	"	"	"	"	" #24	"	"	
★	9632-559	5 2	211574	210581	210494	209255	208531	211507	211577	210724	DCX27 #11
★	9632-559	5 2	211575	"	"	"	"	" #36	"	"	

★ The overlock needle guard (front) is #211578.

COMMON GAUGE PARTS

210357	Chainstitch looper	201121A	Upper knife
210275A	Overlock needle guard (front)	202295	Lower knife
210278	Chainstitch needle guard (front)	210356	Lower looper
210279	Chainstitch needle guard (rear)		

9632 GAUGE PARTS LIST(3)

MACHINE TYPE /SPEC.	GAGE NG SW	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. FEED DOG	PRESSER FOOT	FABRIC GUARD	UPPER LOOPER	UPPER SPREADER	NEEDLE HOLDER	GUARD (REAR)	NEEDLE
* 9632-421 /16-293-	10 4	212507	212517	212519	212520	208531	210364	210512	212515	210724	DCX27
	10 5	212508	"	"	"	"	"	"	"	"	#11
	11 4	212509	"	"	212521	"	"	"	212516	"	"
	11 5	212510	"	"	"	"	"	"	"	"	"
9632-434 /16-333-	5 5	210851	210581	210494	208502	208531	210367		210274	210724	DCX27 #11

COMMON GAUGE PARTS

210357	Chainstitch looper	201121A	Upper knife
210275A	Overlock needle guard(front)	202295	Lower knife
210278	Chainstitch needle guard(front)	210356	Lower looper
210279	Chainstitch needle guard(rear)		

* 212530 Chainstitch needle(front)

212531 Chainstitch needle(rear)

212529 Chainstitch looper

652 GAUGE PARTS LIST(1)

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB.GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE (FRONT)	GUARD (REAR)	NEEDLE HOLDER	NEEDLE
★ 9652-121 /04-233-W	3 4 5 6	212241 212242 212243 212244	212249-BF " " "	211974-BF " " "	211987 " " "	210370 210371 " 210372	211557 " " "	202295 " " "	210364 " " "	212781 " " "	210724 " " "	211358 " " "	DCX27 #11
★ 9652-121 /04-243-N	3 4 5 6	212245 212246 212247 212248	212250 " " "	211974 " " "	211986 " " "	210370 210371 " 210372	211557 " " "	202295 " " "	210364 " " "	212781 " " "	210724 " " "	211358 " " "	DCX27 #11
★ 9652-121T /04-243-N	3 4	212245 212246	212250 "	211974 "	211986 "	210370 "	211557 "	202295 "	210364 "	212781 "	210724 "	211358 "	DCX27 #11
★ 9652-130 /04-253-W	3 4 5 6	210799 210800 210801 210802	210575 " " "	210445 " " "	205253 " " "	210370 210371 " 210372	201265B " " "	201127 202295 " "	210365 " " "	212781 " " "	210724 " " "	211358 " " "	DCX27 #14
★ 9652-130 /04-263-N	3 4 5 6	210795 210796 210797 210798	210574 " " "	210445 " " "	201230C " " "	210370 210371 " 210372	201265B " " "	201127 202295 " "	210364 " " "	212781 " " "	210724 " " "	211358 " " "	DCX27 #11
★ 9652-130P1 9652-130P2 /04-253-W	3 4 5	210799 210800 210801	210575 " "	210445 " "	211873-TA " "	212271-TA 211874-TA	----- ----- -----	201127 202295 "	210365 " " "	212781 " "	210724 " "	211358 "	DCX27 #14
★ 9652-130T /04-263-N	3 4 5	210795 210796 210797	210574 " "	210445 " "	201230C "	210370 "	201265B "	201127 202295 "	210364 " "	212781 "	210724 "	211358 "	DCX27 #11
★ 9652-131M /12-353-W	2 2 2 2 2	210807 210808 210809 210810	210575 " " "	210445 " " "	205253 " " "	210373 210503 210374 "	201265B " " "	202295 " " "	210365 " " "	212781 " "	210724 " "	211360 "	DCX27 #11
★ 9652-131MP1 9652-131MP2 /14-353-W	2 2 2 2	210807 210808 210809	210575-BF " " "	210445-BF " " "	205253 " " "	210373 210503 210374 "	201265B " " "	202295 " " "	210365 " " "	212781 " "	210724 " "	211360 "	DCX27 #11
★ 9652-132M /14-363-W	2 2 2 2	210803 210804 210805 210806	210574 " " "	210445 " " "	211873-TA " " "	211875-TA " "	----- ----- -----	202295 " " "	210365 " " "	212781 " "	210724 " "	211360 "	DCX27 #11

COMMON GAUGE PARTS

- 201121A Upper knife
- 210356 Lower looper
- 210584 Presser foot uncurler

Lower looper (M-line machines) 212644

Model	Presser foot uncurler	Lower looper
9652-121	211600	210356
121T	"	212215
130P1,P2	---	210356
130T	210584	212215
131P1,P2	---	210356

9652 GAUGE PARTS LIST(2)

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER BODY	FOOT FINGER	FAB. GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE (FRONT)	GUARD (REAR)	NEEDLE HOLDER	NEEDLE
9652-133M /14-363-N	2	210803	210574	210445	201230C	210373	201265B	202295	210365	212781	210724	211360	DCX27 #11
	2	210804	"	"	"	210503	"	"	" #24	"	"	"	"
	2	210805	"	"	"	210374	"	"	"	"	"	"	"
	2	210806	"	"	"	"	"	"	"	"	"	"	"
9652-133MZ /14-363-N	2	210803	210574	210445	201230C	210373	201265B	202295	210365	212781	210724	211360	DCX27 #11
	2	210804	"	"	"	210503	"	"	" #24	"	"	"	"
	2	210805	"	"	"	210374	"	"	"	"	"	"	"
	2	210806	"	"	"	"	"	"	"	"	"	"	"
9652-134 /04-233-W	3	210785	210697	210443	202799	210370	201265B	202295	210365	212781	210724	211358	DCX27 #14
	4	210787	"	"	"	210371	"	"	" #24	"	"	"	"
	5	210788	"	"	"	"	"	"	"	"	"	"	"
	6	210789	"	"	"	210372	"	"	"	"	"	"	"
9652-135M /12-373-W	2	210825	210575	210447	202799	210503	201265B	201127	210368	212781	210724	211360	DCX27 #14
	2	210826	"	"	"	210374	"	202295	" #34	"	"	"	"
	2	210827	"	"	"	"	"	"	"	212781	"	211361	"
	2.5	210828	"	"	"	210375	"	201127	"	"	"	"	"
9652-136 /04-253-W	2.5	210829	"	"	"	"	"	202295	"	212781	"	211362	"
	3	210831	"	"	"	"	"	"	"	"	"	"	"
	3	210832	"	"	"	210376	"	"	"	"	"	"	"
	4	211257	211263	210445	205252	210370	201265B	201127	210364	212781	210724	211358	DCX27 #11
9652-137M /14-323-N	3	211258	"	"	"	210371	"	202295	" #22	"	"	"	"
	4	211259	"	"	"	"	"	"	"	"	"	"	"
	5	211260	"	"	"	210372	"	"	"	212781	210724	211360	DCX27 #11
	6	210905	210569	210442	201230C	210373	201265B	202295	210365	"	"	"	"
9652-140M /14-385-W	2	210906	"	"	"	210503	"	"	" #24	"	"	"	"
	2	210907	"	"	"	210374	"	"	"	"	"	"	"
	2	210817	210576	210448	201230C	210503	201265B	201127	210729	212781	210724	211360	DCX27 #14
	2	210818	"	"	"	210374	"	202295	" #30	"	"	"	"
9652-141 /04-463-W	2	210819	"	"	"	"	"	"	"	"	"	"	"
	2	210820	"	"	"	210375	"	201127	210730	212781	"	211361	"
	2.5	210821	"	"	"	"	"	202295	" #32	"	"	"	"
	2.5	210821	"	"	"	"	"	"	"	"	"	"	"
9652-142 /12-463-W	3	210795	210574	210445	201230C	210370	201265B	201127	211719	212781	210724	211358	DCX27 #11
	4	210796	"	"	"	210371	"	202295	" #38	"	"	"	"
	5	210797	"	"	"	"	"	"	"	"	"	"	"
	6	210798	"	"	"	210372	"	"	"	"	"	"	"
9652-142 /12-463-W	2	210803	210574	210445	201230C	210373	201265B	202295	211844	212781	210724	211360	DCX27 #11
	2	210804	"	"	"	210503	"	"	" #42	"	"	"	"
	2	210805	"	"	"	210374	"	"	"	"	"	"	"
	2	210806	"	"	"	"	"	"	"	"	"	"	"
9652-142 /14-463-W	2	210806	210574	210445	201230C	210373	201265B	202295	211719	212781	210724	211360	DCX27 #11
	2	210803	"	"	"	210503	"	"	" #38	"	"	"	"
	3	210804	"	"	"	"	"	"	"	"	"	"	"

COMMON GAUGE PARTS

201121A Upper knife
210356 Lower looper
210694 Presser foot uncoupler

Lower looper (M-line machines) 212644

9652 GAUGE PARTS LIST(3)

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE GUARD (FRONT) (REAR)	NEEDLE HOLDER	NEEDLE
9652-210 9652-210C /05-223-N	2	210782	210569	210442	21152E	21155C	---	202295	210364	212781	211358	DCX27 #11
	3	210783	"	"	"	"	---	"	" #22	"	"	"
	4	210784	"	"	"	"	---	"	"	"	"	"
	5	210785	"	"	"	"	---	"	"	"	"	"
	2	210782	210569	210442	21152E	21155C	---	202295	210512	210724	211358	DCX27 #11
9652-211 /03-223-N	3	210783	"	"	"	"	---	"	" #21	"	"	"
	4	210784	"	"	"	"	---	"	"	"	"	"
	5	210785	"	"	"	"	---	"	"	"	"	"
	2	210782	210569	210442	211991	211993	211994	202295	210364	212781	211358	DCX27 #11
	3	210783	"	"	"	"	"	"	"	"	"	"
9652-212 /05-223-N	4	210784	"	"	"	"	"	"	"	"	"	"
	5	210785	"	"	"	"	"	"	"	"	"	"
	3	210786	210568	210443	202799	210370	201265B	202295	210513	210724	211358	DCX27 #14
	4	210787	"	"	"	210371	"	"	" #23	"	"	"
	5	210788	"	"	"	"	"	"	"	"	"	"
9652-220 /03-233-W	6	210789	"	"	"	210372	"	"	"	"	"	"
	3	210795A	210576	210446	201230C	210370	201265B	201127	210365	210724	211358	DCX27 #18
	4	210796A	"	"	"	210371	"	202295	" #24	"	"	"
	5	210797A	"	"	"	"	"	"	"	"	"	"
	6	210798A	"	"	"	210372	"	"	"	"	"	"
9652-223K /03-203-W	5	211766	211773	---	211768	211772	---	211661	210513	212781	211358	DCX27 #14
	6	211767	"	---	"	"	---	"	" #23	"	"	"
	1.5	210934	211290-BF	210442-BF	201230C	205525	201265B	202295	210364	210724	211358	DCX27 #11

COMMON GAUGE PARTS

201121A Upper knife
210356 Lower looper
210584 Presser foot uncurler

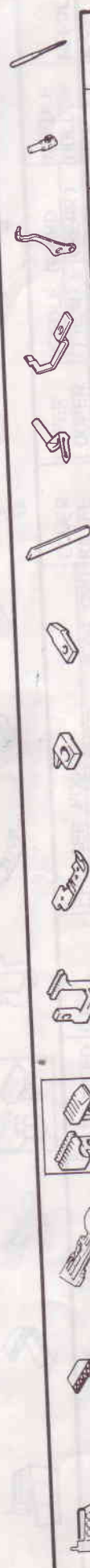
★ For 9652-212, the presser foot uncurler is # 211600.

For 9652-212, the presser foot uncurler is # 211600.

For 9652-222, the presser foot uncurler is not fitted.

For 9652-223K, the presser foot uncurler is not fitted and the upper knife is # 211662.

9652 GAUGE PARTS LIST(4)



MACHINE TYPE	GAUGE NG	SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE (FRONT)	NEEDLE GUARD (REAR)	NEEDLE HOLDER	NEEDLE
9652-242 /04-253-W	3		210799	210996	210959	205135	---	---	201127	210364	212781	210724	211358	DCX27 #11
	4		210800	"	"	"	---	---	202295	" #22	"	"	"	"
	5		210801	"	"	205136	---	---	"	"	"	"	"	"
	6		210802	"	"	"	---	---	201127	210364	212781	210724	211358	DCX27 #11
	3		210795	210997	210959	205135	---	---	202295	" #22	"	"	"	"
9652-242 /04-263-W	4		210796	"	"	"	---	---	"	"	"	"	"	"
	5		210797	"	"	205136	---	---	202295	210364	212781	210724	211358	DCX27 #11
	6		210798	"	"	"	---	---	"	"	"	"	"	"
	5		210801	210996	210959	208782	---	---	202295	210364	212781	210724	211358	DCX27 #11
	2		210807	210996	210959	205135	---	---	202295	211507	212781	210724	211360	DCX27 #11
9652-243M /12-353-W	3		210808	"	"	205136	---	---	"	" #36	"	"	"	"
	4		210809	"	"	"	---	---	"	"	"	"	"	"
	5		210810	210997	210959	205135	---	---	202295	211507	212781	210724	211360	DCX27 #11
	2		210803	"	"	205136	---	---	"	"	"	"	"	"
	3		210804	"	"	"	---	---	"	"	"	"	"	"
9652-243M /14-353-W	4		210805	"	"	"	---	---	"	"	"	"	"	"
	5		210806	210996	210959	205135	---	---	202295	210365	212781	210724	211360	DCX27 #11
	2		210807	"	"	205136	---	---	"	"	"	"	"	"
	3		210808	"	"	"	---	---	"	"	"	"	"	"
	4		210809	"	"	"	---	---	"	"	"	"	"	"
9652-243M /14-363-W	5		210810	210997	210959	"	---	---	202295	210365	212781	210724	211360	DCX27 #11
	2		210803	"	"	205135	---	---	"	"	"	"	"	"
	3		210804	"	"	205136	---	---	"	"	"	"	"	"
	4		210805	"	"	"	---	---	"	"	"	"	"	"
	5		210806	210996	210959	"	---	---	202295	210365	212781	210724	211360	DCX27 #11
9652-243MP1 9652-243MP2 /14-353-W	2		210807	"	"	205135	---	---	"	"	"	"	"	"
	3		210808	"	"	205136	---	---	"	"	"	"	"	"
	4		210809	"	"	"	---	---	"	"	"	"	"	"
	5		210810	210997	210959	"	---	---	202295	210365	212781	210724	211360	DCX27 #11
	2		210803	"	"	205135	---	---	"	"	"	"	"	"

COMMON GAUGE PARTS

201121A Upper knife
210356 Lower looper
210584 Presser foot uncurler

Lower looper (M-line machines) 212644

9652 GAUGE PARTS LIST(5)



MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE (FRONT)	NEEDLE GUARD (REAR)	NEEDLE HOLDER	NEEDLE
9652-250M	2	210803	210574-BF	210445-BF	208730	208731	----	202295	210365	212781	210724	211360	DCX27 #11
9652-250MC	2	210804	"	"	"	"	----	"	" #24	"	"	"	
/14-363-N	2	210805	"	"	"	208732	----	"	"	"	"	"	
	2	210806	"	"	"	"	----	"	"	"	"	"	
9652-252	2	210803	211927	211929	211930	210373	211557	202295	211844	212781	210724	211360	DCX27 #11
/12-463-W	2	210804	"	"	"	210503	"	"	" #42	"	"	"	
	2	210805	"	"	"	210374	"	"	"	"	"	"	
	2	210806	"	"	"	"	"	"	"	"	"	"	
9652-252	2	210803	211927-BF	211929-BF	211930	210373	211557	202295	211720	212781	210724	211360	DCX27 #11
/14-463-W	2	210804	"	"	"	210503	"	"	" #40	"	"	"	
	2	210805	"	"	"	210374	"	"	"	"	"	"	
	2	210806	"	"	"	"	"	"	"	"	"	"	
9652-260	5	211820	211827	211822	211825	----	----	202295	210365	212781	210724	211358	DCX27 #18
/04-303-W	6	211821	"	"	"	----	----	"	" #24	"	"	"	
9652-261K	8	211831	211832	211833	211835	----	----	211661	211719	212781	210724	211358	DCX27 #18
/04-403-W									#38				
9652-350P1	5	210801	211887-BF	211890-BF	211894-TA	211874-TA	----	202295	210364	212781	210724	211358	DCX27 #11
9652-350P2									#22				
/04-253-W													
9652-351MP1	2	210809	211887-BF	211890-BF	211894-TA	211875-TA	----	202295	210365	212781	210724	211360	DCX27 #11
9652-351MP2	4								#24				
/14-353-W													
9652-184K	2	212991-30	211968-BF	211973-BF	211976	301510	211557	301373	211720	212781	210724	211360	DCX27 #14
/14-443-N	2	212991-40	"	"	"	"	"	"	#40	"	"	"	
	2	210817	210574-20	210447-20	211825	208731	208735	202295	210729	212781	210724	211360	DCX27 #16
9652-252M	2	210818	"	"	"	208732	"	"	#30	"	"	"	
/14-384-N	2	210819	"	"	"	"	"	"		"	"	"	

★ For 9652-252, the lower looper is #211651 and the presser foot uncurler is #211600.
 For 9652-260, 261, 350P1, 350P2, 351P1, 351P2, the presser foot uncurler is not fitted.

※9652-184K, the upper knife is #211771 and the lower looper is #211651.

※Refer to BT Device.

COMMON GAUGE PARTS

201121A Upper knife
 210356 Lower looper
 210584 Presser foot uncurler

Lower looper (M-line machines) 212644

9652 GAUGE PARTS LIST(6)

MACHINE TYPE /SPEC.	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	FINGER	FABRIC GUARD	LOWER KNIFE	UPPER LOOPER	NEEDLE GUARD (FRONT) (REAR)	NEEDLE HOLDER	NEEDLE
★ 9652-143 /14-483-W	3 4 3 5	210824 212626	210574	210447	201230C	210376	201265B	202295	211719 #38	212781 210724	211362	DCX27 #11
★ 9652-183 /04-243-N	3 4 5	212990-30 212990-40 212990-50	211969-BF	211974-BF	211975	301630 301631	211557	202295	210364 #22	212781 210724	211358	DCX27 #11
★ 9652-183T /04-243-N	3 4	212990-30 212990-40	211969-BF	211974-BF	211975	212218	211557	202295	210364 #22	212781 210724	211358	DCX27 #11
★ 9652-184 /14-443-N	2 3 2 4	212991-30 212991-40	211968-BF	211973-BF	211976	301510	211557	202295	211720 #40	301373 210724	211360	DCX27 #14
★ 9652-185M /14-343-N	2 3 2 4	212991-30 212991-40	211969-BF	211974-BF	211975	301510	211557	202295	210365 #24	301373 210724	211360	DCX27 #11
★ 9652-186 /04-293-W	3 4 5	213514-30 213514-40 213514-50	213528-16F	211974-BF	211975	201155C	211557	202295	210364 #22	213513 210724	211358	DCX27 #11
★ 9652-186A /04-263-W	4 5	213548-40 213548-50	213528-16F	213547-16F	211975	201155C	211557	202295	210364 #22	213513 210724	211358	DCX27 #11
★ 9652-187M /14-393-W	2 3 2 4	213542-30 213542-40	213544-16F	211974-BF	211975	210503 210374	211557	202295	210365 #24	301373 210724	211360	DCX27 #11
★ 9652-188 /14-493-W	2 3 2 4	213542-30 213542-40	213543-16F	211973-BF	211975	210503 210374	211557	202295	211720 #40	301373 210724	211360	DCX27 #14
★ 9652-212T /04-243-N	3 4	212990-30 212990-40	211969	211974	211991A	211993	211994	202295	210364 #22	212781 210724	211358	DCX27 #11
★ 9652-227 /04-485-W	7 8	212543 212544	210576	210448	201230C	210372	201265B	202295	211719 #38	212781 210724	211358	DCX27 #11
★ 9652-212T /04-243-N	3	210760	210697	210443	202799	210761	201265B	210762	210513 #23	212781 210724	211358	DCX27 #16
★ 9652-230 /04-233-W	3	210760	210697	210443	202799	210761	201265B	210762	210365 #24	212781 210724	211358	DCX27 #16

COMMON GAUGE PARTS

201121A Upper knife
210356 Lower looper

Lower looper (M-line machines) 212644

Model	Presser foot uncurler	Lower looper	Upper Knife
9652-184K	211651	211771	
9652-252	210584		

Model	Presser foot uncurler	Lower looper
9652-143	210584	210356
9652-183T	212215	212215
9652-212T	211600	212215
9652-227	210584	210356
9652-230/503-233-W	210584	210356
9652-230/504-233-W	210584	210356

9652 GAUGE PARTS LIST(7)

MACHINE TYPE /SPEC.	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	FINGER	FABRIC GUARD	LOWER KNIFE	UPPER LOOPER	NEEDLE (FRONT)	NEEDLE (REAR)	NEEDLE HOLDER	NEEDLE
★ 9652-253 /14-493-W	2 3	212730-30	213567-16	213569-16	209386	210503	---	202295	211720 #40	212781	210724	211360	DCX27 #11
	2 4	" -40	"	"	"	210374	---	"	"	"	"	"	"
	2 5	212731-25	"	"	"	210375	---	"	"	212781	"	211361	"
	2.52.5	" -35	"	"	"	210376	---	"	"	"	"	"	"
	2.53.5	212774-40	"	"	"	"	---	"	"	"	"	"	"
★ 9652-253 /12-493-W	2 3	212730-30	213567-16	213569-16	209386	210503	---	202295	211844 #42	212781	210724	211360	DCX27 #11
	2 4	" -40	"	"	"	210374	---	"	"	"	"	"	"
	2 5	212731-25	"	"	"	210375	---	"	"	212781	"	211361	"
	2.52.5	" -35	"	"	"	210376	---	"	"	"	"	"	"
	2.53.5	212774-40	"	"	"	"	---	"	"	"	"	"	"
★ 9652-253K /14-493-W	2 3	212730-30	213567-16	213569-16	209386	210503	---	202295	211720 #40	212781	210724	211360	DCX27 #11
	2 4	" -40	"	"	"	210374	---	"	"	"	"	"	"
	2 5	212731-25	"	"	"	210375	---	"	"	212781	"	211361	"
	2.52.5	" -35	"	"	"	210376	---	"	"	"	"	"	"
	2.53.5	212774-40	"	"	"	"	---	"	"	"	"	"	"
★ 9652-253K /12-493-W	2 3	212730-30	213567-16	213569-16F	209386	210503	---	202295	211844 #42	212781	210724	211360	DCX27 #11
	2 4	" -40	"	"	"	210374	---	"	"	"	"	"	"
	2 5	212731-25	"	"	"	210375	---	"	"	212781	"	211361	"
	2.52.5	" -35	"	"	"	210376	---	"	"	"	"	"	"
	2.53.5	212774-40	"	"	"	"	---	"	"	"	"	"	"
★ 9652-254 /04-253-W	3 3	212730-30	210575	210445	212182	210370	---	201127 202295	210365 #24	212781	210724	211358	DCX27 #14
	2 4	" -40	"	"	"	210371	---	"	"	"	"	"	"
	2 5	212731-25	"	"	"	210372	---	"	"	"	"	"	"
	2.52.5	" -35	"	"	"	210373	---	"	"	"	"	"	"
	2.53.5	212774-40	"	"	"	210374	---	"	"	"	"	"	"
★ 9652-255M /14-353-W	2 2	210807	210575	210445	212182	210373	---	202295	210365 #24	212781	210724	211360	DCX27 #11
	2 3	210808	"	"	"	210503	---	"	"	"	"	"	"
	2 4	210809	"	"	"	210374	---	"	"	"	"	"	"
	2 5	210810	"	"	"	---	---	"	"	"	"	"	"
	8	211831	211832	211833	211835	---	---	211661	211719 #38	212781	210724	211358	DCX27 #18
★ 9652-261K /04-403-W	8	211831	211832	211833	211835	---	---	211661	211719 #38	212781	210724	211358	DCX27 #18
	8	211831	211832	211833	211825	---	---	211661	211719 #38	212781	210724	211358	DCX27 #18

COMMON GAUGE PARTS
 201121A Upper knife
 210356 Lower looper
 211600 Presser foot uncurler

Lower looper (M-line machines) 212644

Model	Presser foot uncurler	Lower looper	Upper knife	Model	Presser foot uncurler	Lower looper	Upper knife
9652/253 /14-493-W	211600	211651	201121A	9652-261K /04-403-W		210356	Upper knife 211662
9652-253K /14-493-W	211600	211651	211771	9652-262K /04-403-W		210356	211662
9652-253K /12-493-W	211600	210356	211771				

9656 GAUGE PARTS LIST(1)

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB.GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE GUARD (FRONT) (REAR)	NEEDLE
★ 9656-110 /04-102-W	2	211279	211291	211285	211349	211350	---	202295	210358	210078	154GAS #12
	3	211280	"	"	"	"	---	"	"	"	"
	4	211281	"	"	"	"	---	"	"	"	"
	2	211276	211292	211285	211349	211350	---	202295	210358	210078	154GAS #12
★ 9656-111 /04-102-W	3	211277	"	"	"	"	---	"	"	"	"
	4	211278	"	"	"	"	---	"	"	"	"
	1.5	210790	210696	210443	201230C	210373	201265B	202295	210360	210079	154GDS #12
	1.5	210791	"	"	"	210503	"	"	"	"	"
★ 9656-120 /14-243-N	2	210792	"	"	"	210373	"	"	"	210080	"
	2	210793	"	"	"	210503	"	"	"	"	"
	2	210794	"	"	"	"	"	"	"	"	"
	3	212241	212249	211974	211987	210370	211557	202295	210359	210078	154GAS #12
★ 9656-121 /04-233-W	4	212242	"	"	"	210371	"	"	"	"	"
	5	212243	"	"	"	"	"	"	"	"	"
	6	212244	"	"	"	210372	"	"	"	"	"
	3	212245	212250	211974	211986	210370	211557	202295	210359	210078	154GAS #12
★ 9656-121 /04-243-N	4	212246	"	"	"	210371	"	"	"	"	"
	5	212247	"	"	"	"	"	"	"	"	"
	6	212248	"	"	"	210372	"	"	"	"	"

★The presser foot uncurler is #211600.

COMMON GAUGE PARTS

201121A Upper knife
210354 Lower looper
210584 Presser foot uncurler

9656 GAUGE PARTS LIST(2)

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE (FRONT)	NEEDLE GUARD (REAR)	NEEDLE
9656-130 /04-253-W	3	210799	210575	210445	205253	210370	201265B	201127	210359	210078	210081	154GDS #14
	4	210800	"	"	"	210371	"	202295	" #4	"	"	"
	5	210801	"	"	"	"	"	"	"	"	"	"
	6	210802	"	"	"	210372	"	"	"	"	"	"
9656-130 /04-263-N	3	210795	210574	210445	201230C	210370	201265B	201127	210359	210078	210081	154GDS #14
	4	210796	"	"	"	210371	"	202295	" #4	"	"	"
	5	210797	"	"	"	"	"	"	"	"	"	"
	6	210798	"	"	"	210372	"	"	"	"	"	"
9656-131 /12-253-W	2	210807	210575	210445	205253	210373	201265B	202295	210361	"	210083	154GDS #12
	2	210808	"	"	"	210503	"	"	"	"	"	"
	2	210809	"	"	"	"	"	"	"	"	"	"
	2	210807	"	"	"	"	"	"	"	"	"	"
9656-131 /14-253-W	2	210807	210575	210445	205253	210373	201265B	202295	210360	210080	210083	154GDS #12
	2	210808	"	"	"	210503	"	"	" #6	"	"	"
	2	210809	"	"	"	"	"	"	"	"	"	"
	2	210803	"	"	"	"	"	"	"	"	"	"
9656-132 /14-263-W	2	210803	210574	210445	201230C	210373	201265B	202295	210360	210080	210083	154GDS #12
	2	210804	"	"	"	210503	"	"	" #6	"	"	"
	2	210805	"	"	"	"	"	"	"	"	"	"
	2	210803	"	"	"	"	"	"	"	"	"	"
9656-133 /14-263-N	2	210803	210574	210445	201230C	210373	201265B	202295	210360	210080	210083	154GDS #12
	2	210804	"	"	"	210503	"	"	" #6	"	"	"
	2	210805	"	"	"	"	"	"	"	"	"	"
	2	210803	"	"	"	"	"	"	"	"	"	"
9656-134 /04-233-W	3	210786	210697	210443	202799	210370	201265B	202295	210359	210078	210081	154GDS #12
	4	210787	"	"	"	210371	"	"	" #4	"	"	"
	5	210788	"	"	"	"	"	"	"	"	"	"
	6	210789	"	"	"	210372	"	"	"	"	"	"
9656-136 /04-253-W	3	211257	211263	210445	205252	210370	201265B	201127	210359	210078	210081	154GDS #12
	4	211258	"	"	"	210371	"	202295	" #4	"	"	"
	5	211259	"	"	"	"	"	"	"	"	"	"
	6	211260	"	"	"	210372	"	"	"	"	"	"

COMMON GAUGE PARTS

201121A Upper knife
210354 Lower looper
210584 Presser foot uncurler

9656 GAUGE PARTS LIST(3)

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN* FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FAB. GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE GUARD		NEEDLE
										(FRONT)	(REAR)	
9656-210 /05-223-N	2	210782	210569	210442	201152E	201155C	---	202295	210359	210078	210081	154GAS #12
	3	210783	"	"	"	"	---	"	" #4	"	"	"
	4	210784	"	"	"	"	---	"	"	"	"	"
	5	210785	"	"	"	"	---	"	"	"	"	"
9656-211 /03-223-N	2	210782	210569	210442	201152E	201155C	---	202295	210363	210078	210081	154GAS #12
	3	210783	"	"	"	"	---	"	" #3	"	"	"
	4	210784	"	"	"	"	---	"	"	"	"	"
	5	210785	"	"	"	"	---	"	"	"	"	"
9656-220 /03-233-W	3	210786	210568	210443	202799	210370	201265B	202295	210363	210078	210081	154GAS #12
	4	210787	"	"	"	210371	"	"	" #3	"	"	"
	5	210788	"	"	"	"	"	"	"	"	"	"
	6	210789	"	"	"	210372	"	"	"	"	"	"
9656-223 /03-203-W	5	211766	211773	---	211769	211772	211770	211661	210363	210078	210081	154GAS #12
	6	211767	"	---	"	"	"	"	" #3	"	"	"
	5	301974	301723	210443	301724	210371	301725	202295	210363	210078	210081	154GAS #12
	5	301718	301719	301722	301724	210371	301725	202295	210363	210078	210081	154GAS #14
9656-230 /03-133-W	3	210760	210697	210443	202799	210761	201265B	210762	210362	210078	210081	154GAS #18
	3	210760	210697	210443	202799	210761	201265B	210762	210362	210078	210081	154GAS #18
	1.5	210934	211290	210442	201230C	205525	201265B	202295	210358	210078	210081	154GAS #12
	1.5	210934	211290	210442	201230C	205525	201265B	202295	210363	210078	210081	154GAS #12
9656-232 /04-100-W	1.5	211282	211286	211289	202786	205525	---	201127	210358	210078	210081	154GAS #12
	1.5	211282	211283	211285	202786	205525	---	201127	210358	210078	210081	154GAS #12
	3	212274	211602	211604	211606	212273	---	202295	210359	210078	210081	154GAS #18
	4	211601	"	"	"	211607	---	"	" #4	"	"	"

★ For 9656-232, the presser foot uncurler is not fitted.
 For 9656-223, the presser foot uncurler is #211600.
 For 9656-234, the presser foot uncurler is #211608.

COMMON GAUGE PARTS
 201121A Upper knife
 210354 Lower looper
 210584 Presser foot uncurler

9656 GAUGE PARTS LIST(4)

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED COMPLETE	DIFF. FEED DOG	PRESSER FOOT BODY	IF FINGER	FAB. GRD	LOWER KNIFE	UPPER LOOPER	NEEDLE (FRONT)	GUARD (REAR)	NEEDLE
9656-242 /04-253-W	3	210799	210996	210959	205135	---	---	201127	210359	210078	210081	154GAS #12
	4	210800	"	"	"	---	---	202295	" #4	"	"	"
	5	210801	"	"	205136	---	---	"	"	"	"	"
	6	210802	"	"	"	---	---	"	"	"	"	"
9656-242 /04-263-W	3	210795	210997	210959	205135	---	---	201127	210359	210078	210081	154GAS #12
	4	210796	"	"	"	---	---	202295	" #4	"	"	"
	5	210797	"	"	205136	---	---	"	"	"	"	"
	6	210798	"	"	"	---	---	"	"	"	"	"
9656-243 /12-253-W	2	210807	210996	210959	205135	---	---	202295	210361	210080	210083	UNX154 #11
	2	210808	"	"	205136	---	---	"	" #8	"	"	"
	2	210809	"	"	"	---	---	"	"	"	"	"
	4	210803	210997	210959	205135	---	---	202295	210361	210080	210083	UNX154 #11
9656-243 /12-263-W	2	210804	"	"	205136	---	---	"	"	"	"	"
	2	210805	"	"	"	---	---	"	"	"	"	"
	3	210807	210996	210959	205135	---	---	202295	210360	210080	210083	UNX154 #11
	4	210808	"	"	205136	---	---	"	" #6	"	"	"
9656-243 /14-253-W	2	210809	210997	210959	205135	---	---	202295	210360	210080	210083	UNX154 #11
	2	210803	"	"	205136	---	---	"	"	"	"	"
	3	210804	"	"	"	---	---	"	"	"	"	"
	4	210805	"	"	"	---	---	"	"	"	"	"
9656-270 /21-100-N	0.8	211551	211539	211542	211448	211449	211557	202295	210358	210079	210082	154GFS #11
	1.5	211552	"	"	"	"	"	"	" #2	"	"	"
	2.4	211553	"	"	"	211558	"	"	"	"	"	"
	3.2	211554	"	"	"	211449	"	"	"	"	"	"
9656-271 /05-100-N	1.2	211549	211539	211542	211448	211555	211557	202295	210358	210078	210081	154GFS #11
	2	211550	"	"	"	"	"	"	" #2	"	"	"
	3.6	211546	211535	211538	211631	211632	211557	202295	210360	210079	210082	UNXR7 #9
	1.2	211547	"	"	"	"	"	"	"	"	"	"
9656-272 /21-202-N	2	211548	"	"	"	211633	"	"	" #6	"	"	154GFS #11
	3.6	211548	"	"	"	"	"	"	"	"	"	"

COMMON GAUGE PARTS

201121A Upper knife
210354 Lower looper
210584 Presser foot uncurler

★ For these machines, the presser foot uncurler is #211600.
For 9656-270 and -272, the lower spreader is #211559.

NEEDLE SIZE AND UPPER LOOPER/SPREADER

Use Upper Looper/Spreader
according to the needle size
and stitch type as shown.

9656

Stitch type	Needle size	Standard lift	Low lift
		Part No.	Part No.
03	9-18	210363 (#3)	210362 (#1)
04	"	210359 (#4)	210358 (#2)
05	"	"	"
12	"	210361 (#8)	—
14	9-12	210360 (#6)	210358 (#2)
	13-18	"	—
21	9-12	210360 (#6)	210358 (#2)
	13-18	"	—

NEEDLE SIZE REFERENCE

Japan	U.S.A.	Germany
9	025	65
10	027	70
11	029	75
12	032	80
13		85
14	036	90
15		95
16	040	100
17	042	105
18	044	110
19	048	120
20	049	125
21		130

9632

Stitch type	Needle size	Standard lift	High lift	Extra-high lift
		Part No.	Part No.	Part No.
15	9-12	210512 (#21)	210515 (#27)	211845 (#29)
	13-16	210513 (#23)	210514 (#25)	"
	17-21	—	210513 (#23)	"
16	9-12	210364 (#22)	210366 (#26)	211719 (#38)
	13-16	210365 (#24)	210367 (#28)	"
	17-21	—	210365 (#24)	"
	17-21	—	—	211719B (#38B)

9652

Stitch type	Needle size	Standard lift	High lift	Extra-high lift
		Part No.	Part No.	Part No.
03	9-12	210512 (#21)	210515 (#27)	—
	13-16	210513 (#23)	210514 (#25)	—
	17-21	—	210513 (#23)	—
04 05	9-12	210364 (#22)	210366 (#26)	211719 (#38)
	13-16	210365 (#24)	210367 (#28)	"
	17-21	—	210365 (#24)	"
12	9-12	—	211507 (#36)	211844 (#42)
	13-16	—	210368 (#34)	"
14 (NG=2mm)	9-12	—	210365 (#24)	211719 (#38)
	13-16	—	210729 (#30)	—
	17-21	—	—	—
	11	—	—	211720 (#40)
14 (NG=2.5mm)	9-12	—	210729 (#30)	—
	13-16	—	210730 (#32)	—
	17-21	—	—	—

For woolen yarn.
211720 (#40)

COMPONENT PARTS LIST FOR MAIN FEED DOG COMPLETE

		mm		mm
210568	210694	1.6	210449	1.6
210569	210438	1.6	204674	1.6
210569-BF	210438-BF	1.6	204674	1.6
210570	210438	1.6	208095	1.6
210571	210695	2.5	210449	1.6
210572	210439	2.5	204674	1.6
210573	210439	2.5	208095	1.6
210574	210440	1.6	204674	1.6
210574-BF	210440-BF	1.6	204674	1.6
210575	210440	1.6	208095	1.6
210576	210441	2.5	204674	1.6
210576-BF	210441-BF	2.5	204674	1.6
210577	210441	2.5	208095	1.6
210578	210486	1.0	204425	1.0
210579	210487	1.6	208060	1.6
210580	210488	1.0	210522	1.0
210581	210489	1.6	210502	1.6
210581-SH	210489-SH	1.6	210502	1.6
210582	210490	2.5	210502	1.6
210696	210694	1.6	204674	1.6
210696-BF	210694-BF	1.6	204674	1.6
210697	210694	1.6	208095	1.6
210697-BF	210694-BF	1.6	208095	1.6
210698	210695	2.5	204674	1.6
210699	210695	2.5	208095	1.6
210892	210887	1.25	210919	1.25
210893	210888	1.25	210891	1.25
210996	210958	1.6	208095	1.6
210997	210958	1.6	204674	1.6
211000	211006	1.6	210502	1.6
211001	211007	2.5	210502	1.6
211002	211008	1.6	210502	1.6
211003	210956	1.6	210502	1.6
211004	211009	2.5	210502	1.6
211005	211010	2.5	210502	1.6
211263	211261	1.6	208095	1.6
211263-BF	211261-BF	1.6	208095	1.6
211283	211284	1.25	211288	1.0
211286	211287	---	211288	1.0
211290	210438	1.6	208912	1.6
211290-BF	210438-BF	1.6	208912	1.6
211291	211284	1.25	211293	1.25
211291-BF	211284-BF	1.25	211293	1.25
211292	211284	1.25	204674	1.6
211292-BF	211284-BF	1.25	204674	1.6
211425	210694	1.6	211426	1.6
211535	211536	1.25	211537	1.6
211535-BF	211536-BF	1.25	211537	1.25
211539	211540	---	211541	---
211575-BF	210440-BF	1.6	208095	1.6
211602	211603	2.0	211605	1.6
211887-BF	211888-BF	1.6	211889-BF	1.6
211832	-----	---	211834	1.6
211927	211928	1.6	204674	1.6
211927-BF	211928-BF	1.6	204674	1.6

Screw 5492

		mm		mm
211968-BF	211970-BF	1.6	211972	1.6
211969-BF	211971-BF	1.6	211972	1.6
212065	212066	1.6	212067	1.6
212095-BF	210440-BF	1.6	212096-BF	1.6
212249	212251	1.6	208095	1.6
212249-BF	212251-BF	1.6	208095	1.6
212250	212251	1.6	204674	1.6
212250-BF	212251-BF	1.6	204674	1.6
212272	211284	1.25	212264	1.6
212517	212518	1.6	208095	1.6
213528-16F	212251-BF	1.6	213527-16	1.6
213543-16F	211970-BF	1.6	213527-16	1.6
213544-16F	211971-BF	1.6	213527-16	1.6
213567-16	213568-16	1.6	208095	1.6
213567-16F	213568-16	1.6	208095	1.6
301379	210440	1.6	204677	1.6
301379-BF	210440-BF	1.6	204677	1.6

Screw 5492

9600 SERIES MACHINE CLASSIFICATION

MODEL TYPE STITCH TYPE SPECIFICATION

96 ○ ○ - D₁ D₂ D₃ D₄ / ○ ○ - ○ ○ ○ ○ - ○ ○ ○ ○

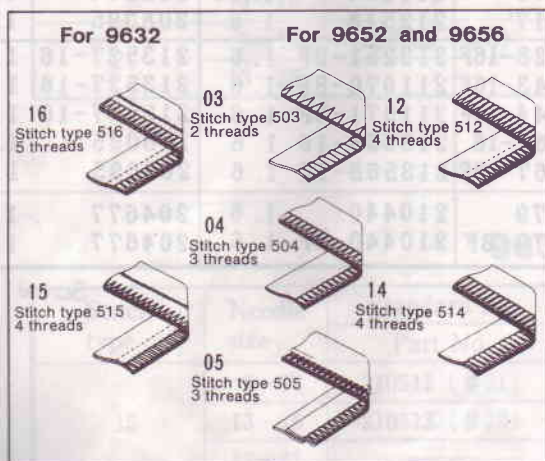
Machine model	
9632	Ultra-high speed, straight needle, safety stitch machine.
9652	Ultra-high speed, straight needle overedger.
9656	Ultra-high speed, curved needle overedger.

Seam type	
Code No.	Meaning
1	Plain seaming of 9652 and 9656
2	Other than plain seaming of 9652 and 9656
4	Plain seaming of 9632
5	Other than plain seaming of 9632

Material thickness if D1 shows 'plain seaming'	
Code No.	Meaning (examples)
1	Fine (panty-hose, P.P. shirt, blouse, handkerchief, etc.)
2 and 3	Light to medium (knit underwear, knit dress shirt, swim suit/trunks, sport shirts, etc.)
4	Heavy (sweater, double knit slacks, blanket, working wear, etc.)
5	Extra heavy (jeans, bulky sweaters, quilted coat, etc.)

Type of operation if D1 shows 'other than plain seaming'	
Code No.	Meaning
1	Blindstitch hemming
2	Serging
3	Turn up/down hemming, Roll up/down hemming
4	Shirring
5	Attaching tape
6	Attaching zipper
7	Toe closing
8	
9	Miscellaneous

Sequence code	
Sequence numbers are used here as new machine becomes available. Example Plain seaming on light to medium weight material	
130	
131	
132	



D ₁	denotes the special specifications of sewing within the same machine type. Case by case, D ₄ is assigned.
9652-250C	C indicates diff. feed ratio 1:3.
9652-210C	
9632-...P1	P1 machines do not have the piping binder.
9652-...P2	P2 machines have the piping binder.
9632-410A	Keen curved seaming available.
9632-410B	A is the machine with the ordinary presser arm.
9632-420A	B is with the presser arm and holder made in one-piece.
9632-420B	

STITCH TYPE SPECIFICATION

○ ○ - ○ ○ ○ ○ - ○ ○ ○ ○

Sewing capacity	
Sewing capacity means 'Sewing gauge' x 'Foot lift capacity'.	
Code No.	Meaning
1	4x3mm (low lift)
2	5x5mm (standard lift)
3	6x6mm (high lift)
4	7x7mm (extra high lift)

Needle plate type	
The needle plate type is coded by the number and the width of feed rows, and the chaining-land.	
Chaining-land; No	
Chaining-land; Yes	
Code No.	Meaning
No. of rows	★
0	1-row or plain feed —
1	2N (2-row Narrow) Yes
2	2N (2-row Narrow) No
3	2W (2-row Wide) Yes
4	2W (2-row Wide) No
5	3N (3-row Narrow) Yes
6	3N (3-row Narrow) No
7	3W (3-row Wide) Yes
8	3W (3-row Wide) No
9	Special —

Feed dog tooth pitch	
Feed dog tooth pitch	
Code No.	Meaning
0	Rubber coated or special
1	1.0mm tooth pitch
2	1.25mm tooth pitch
3	1.6mm tooth pitch
4	2.0mm tooth pitch
5	2.5mm tooth pitch
6	3.0mm tooth pitch

Sewing gauge	
The sewing gauge is "the seam width" for 1-needle machine, and "the needle gauge x the seam width" for 2-needle machine.	
A: Seam width	
B: Needle gauge	
Note: In case of 9652 and 9656, the type of Cloth Plate is also shown here. N: Narrow cloth plate W: Wide cloth plate	
Example 353-W3 → 3mm seam width → Wide cloth plate	

