

L22 SERIES

First edition; issued in May, 1977

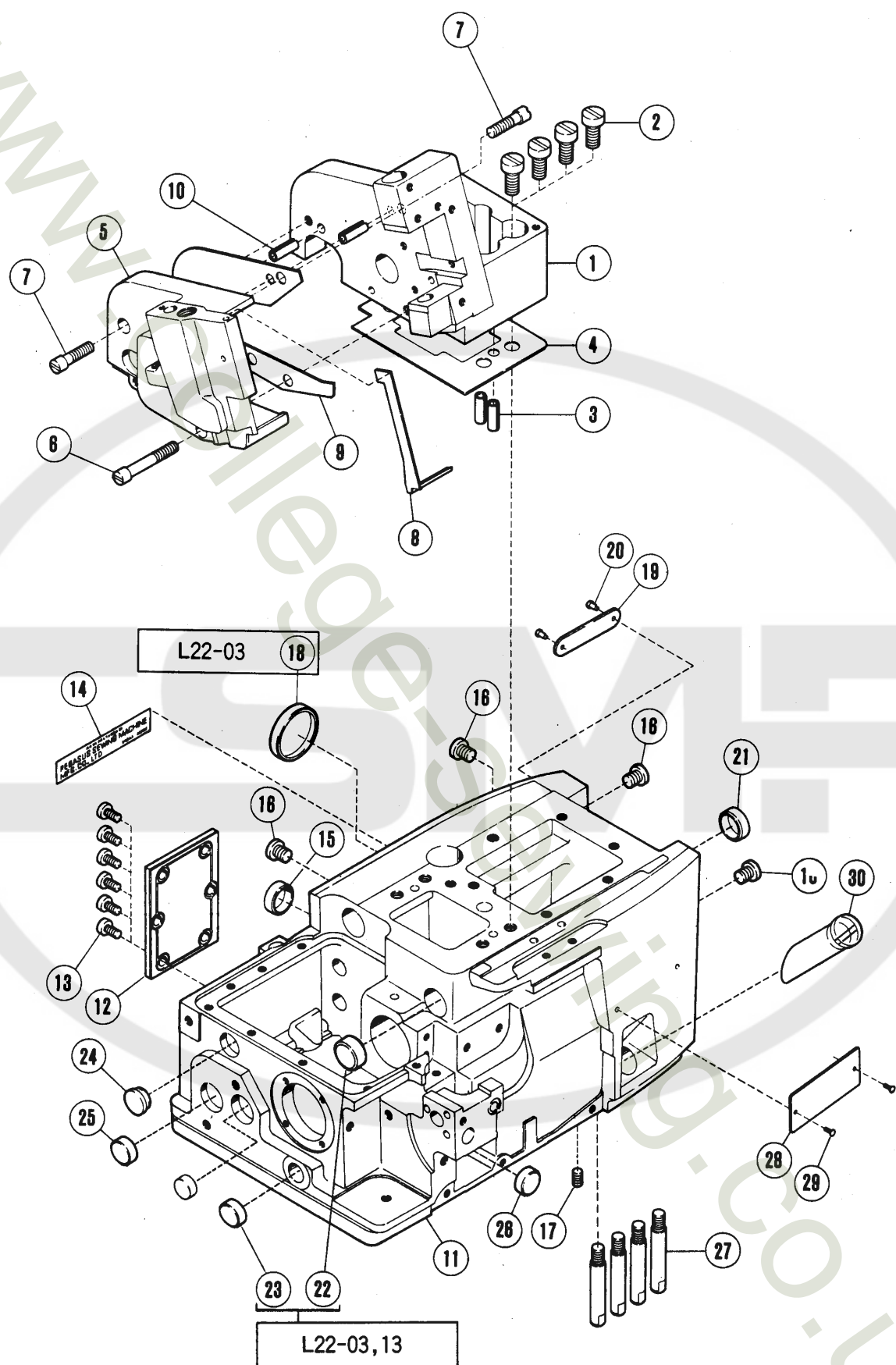
Second edition; issued in April, 1990

初 版 (1977年 5 月発行)

第二版 (1990年 4 月発行)



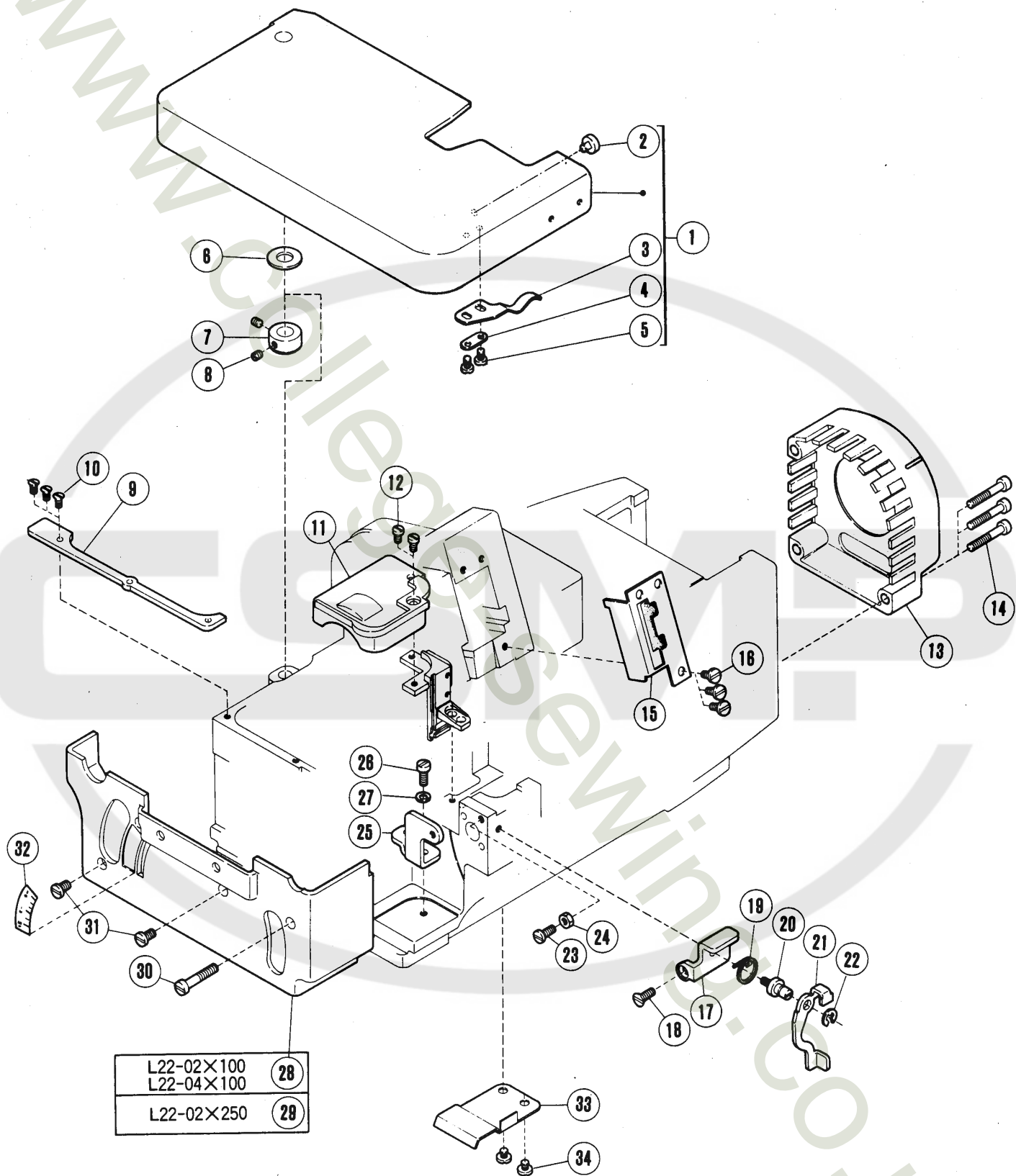
PEGASUS®



アーム、ベッド機構

MACHINE BED FRAME

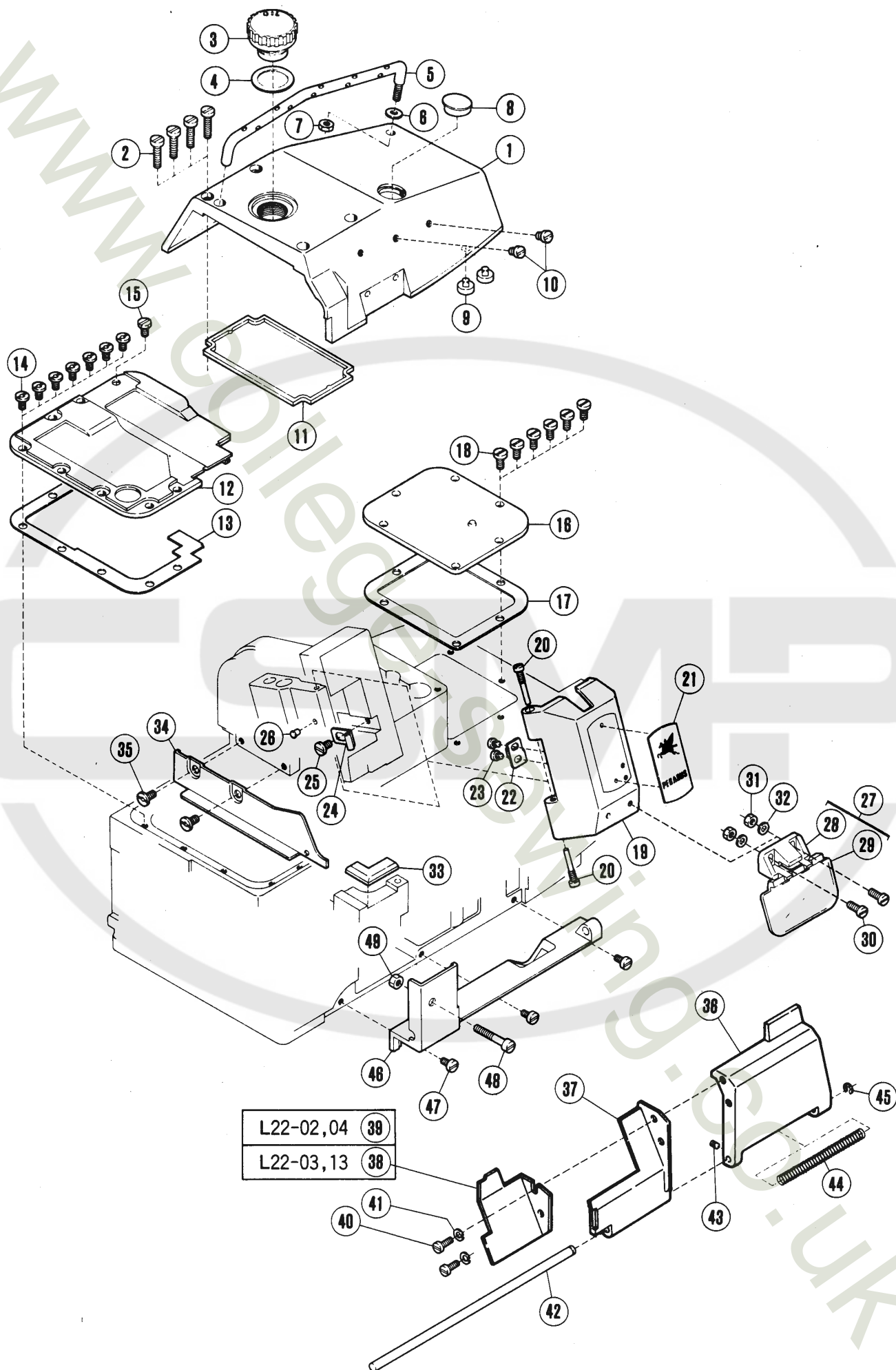
| REF. NO. | PART NO. | 名 称 | NAME | QT. |
|----------|-----------|---------------------|---------------------|-----|
| 1 | 208602-FD | アーム (右) | MACHINE ARM (RIGHT) | 1 |
| 2 | 5078 | 平ネジ / C 1 1 × 1 5 | SCREW | 4 |
| 3 | 201002 | スプリングピン | PIN | 2 |
| 4 | 204251 | ガスケット | GASKET | 1 |
| 5 | 208603-FD | アーム (左) | MACHINE ARM (LEFT) | 1 |
| 6 | 5237 | 平ネジ / C 8 × 3 6 | SCREW | 1 |
| 7 | 5163 | 平ネジ / C 8 × 2 0 | SCREW | 2 |
| 8 | 208434 | 油除ケ | OIL SHIELD | 1 |
| 9 | 208169A | ガスケット | GASKET | 1 |
| 10 | 201002 | スプリングピン | PIN | 2 |
| 11 | 208624AFD | ベッド | MACHINE BED | 1 |
| 12 | 210005 | 送り調節蓋 | COVER PLATE | 1 |
| 13 | 5117 | 平ネジ / C 5 × 8 . 5 | SCREW | 6 |
| 14 | 202526 | 記銘板 | NAME PLATE | 1 |
| 15 | 210003 | 栓 | PLUG | 1 |
| 16 | 5332A | 平ネジ / C 1 0 × 7 | SCREW | 4 |
| 17 | 2022 | 止ネジ / C 1 0 × 5 . 5 | SCREW | 1 |
| 18 | 206707 | 栓 | PLUG | 1 |
| 19 | 230047A | 機番板 | SERIAL NUMBER PLATE | 1 |
| 20 | 210679 | 止ピン | PIN | 2 |
| 21 | 204828 | 栓 | PLUG | 1 |
| 22 | 210003 | 栓 | PLUG | 1 |
| 23 | 208173 | 栓 | PLUG | 1 |
| 24 | 240162 | 栓 | PLUG | 1 |
| 25 | 210003 | 栓 | PLUG | 1 |
| 26 | 208173 | 栓 | PLUG | 1 |
| 27 | 204006 | 足ピン | BED PIN | 4 |
| 28 | 212279A | 形式板 | TYPE PLATE | 1 |
| 29 | 210679 | 止ピン | PIN | 2 |



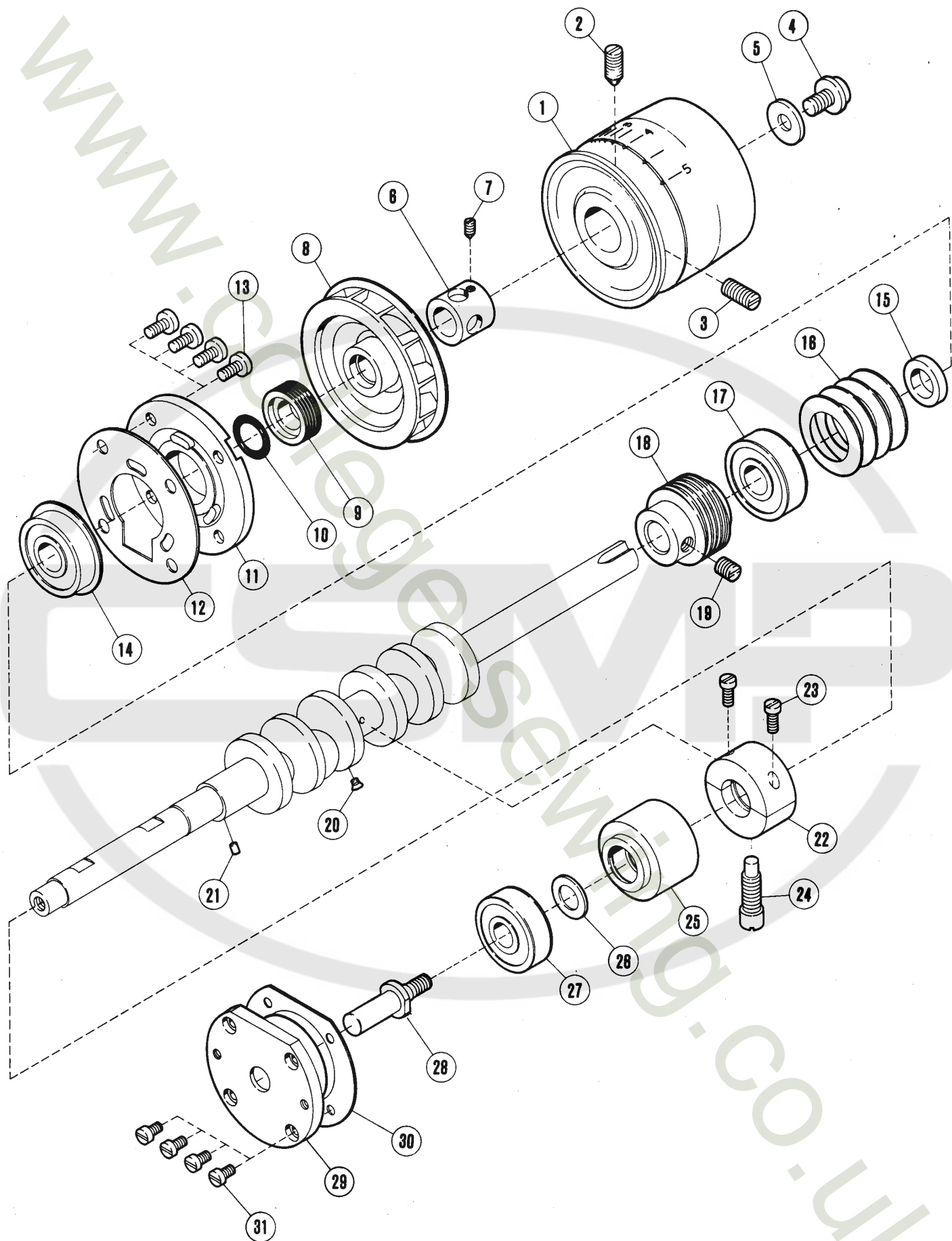
カバー機構(1)

COVER (1)

| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|-------------|------------------|---------------------|----------------------|-----|
| 1 | 208610 | クロスプレート (組) | CLOTH PLATE COMPLETE | 1 |
| 2 | 210025 | 振動止メ | CUSHION | 1 |
| 3 | 204218 | 板バネ | FLAT SPRING | 1 |
| 4 | 200162A | 座金 | WASHER | 1 |
| 5 | 1216 | 平ネジ / C 4 × 5 . 5 | SCREW | 2 |
| 6 | 202576 | 座金 | WASHER | 1 |
| 7 | 201139 | カラー | COLLAR | 1 |
| 8 | 1457 | 止ネジ / C 5 × 4 | SCREW | 2 |
| 9 | 204242 | 防振ゴム | RUBBER PLUG | 1 |
| 10 | 5022 | 皿ネジ / C 3 × 6 . 3 | SCREW | 3 |
| 11 | 208945 | 送りエキセンカバー | COVER/FEED ECCENTRIC | 1 |
| 12 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 2 |
| 13 | 204650A | 冷却器カバー | COVER | 1 |
| 14 | 5094 | 平ネジ / C 5 × 2 6 | SCREW | 3 |
| 15 | 208430 | 面板 (組) | FACE PLATE COMPLETE | 1 |
| 16 | 5535 | 平ネジ / C 5 × 5 . 3 | SCREW | 3 |
| 17 | 208741 | ストッパー | STOPPER | 1 |
| 18 | 1732 | 皿ネジ / C 5 × 1 0 . 5 | SCREW | 1 |
| 19 | 208740 | ネジリバネ | SPRING | 1 |
| 20 | 208738 | 段付ピン | PIN | 1 |
| 21 | 208737 | レバー | LEVER | 1 |
| 22 | 201629 | 止メ輪 | RING | 1 |
| 23 | 5002 | 平ネジ / C 5 × 1 0 . 5 | SCREW | 1 |
| 24 | 3044 | 六角ナット / C 5 | NUT | 1 |
| 25 | 204868 | 横カバー止板 | SPACER | 1 |
| 26 | 2902 | 平ネジ / C 5 × 1 0 | SCREW | 1 |
| 27 | 202286 | バネ座金 | SPRING WASHER | 1 |
| 28 | 204865AFA | 横カバー | SIDE COVER | 1 |
| 29 | 208570-FA | 横カバー | SIDE COVER | 1 |
| 30 | 5182 | 平ネジ / C 5 × 2 4 | SCREW | 1 |
| 31 | 5091 | 平ネジ / C 5 × 7 . 5 | SCREW | 2 |
| 32 | 209405 | 標示板 | INDICATION PLATE | 1 |
| 33 | 210007 | 力バー / 送り台 | FEED BAR COVER | 1 |
| 34 | 2905 | 平ネジ / C 5 × 4 . 5 | SCREW | 2 |

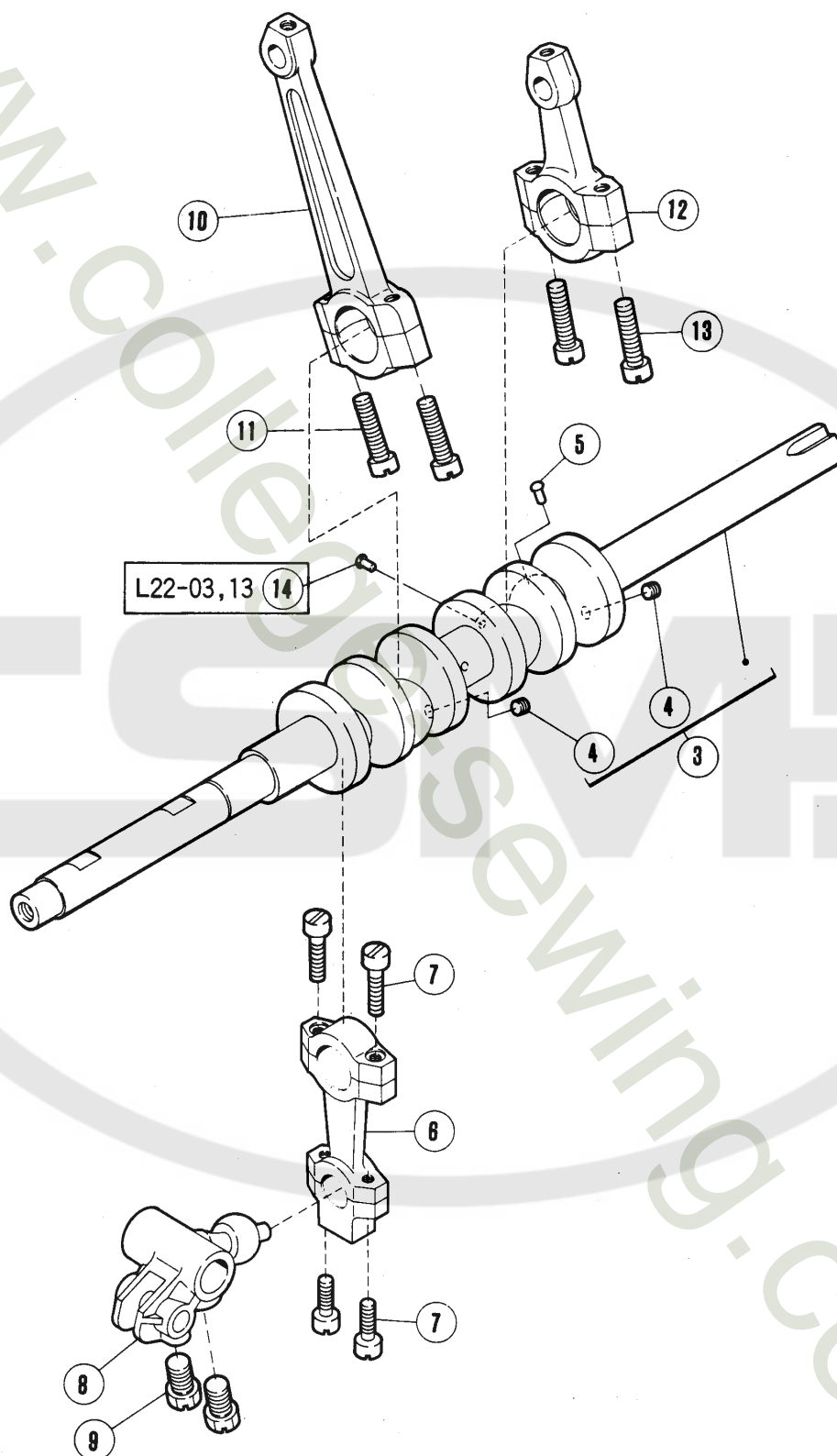


| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|---------------|--------------------|-------------------------------|-----|
| 1 | 208581-HD | 上カバ- | TOP COVER | 1 |
| 2 | 5152 | 平ネジ / C 5 × 1 7 | SCREW | 4 |
| 3 | 206457 | オイル窓 | OIL SIGHT WINDOW | 1 |
| 4 | 206682 | ガスケット | GASKET | 1 |
| 5 | 208802 | 糸道棒 | THREAD GUIDE BAR | 1 |
| 6 | 200098 | 座金 | WASHER | 1 |
| 7 | 3044 | 六角ナット / C 5 | NUT | 1 |
| 8 | 208339 | 栓 | PLUG | 1 |
| 9 | 208482 | 防振ゴム | CUSHION RUBBER | 2 |
| 10 | 5091 | 平ネジ / C 5 × 7 . 5 | SCREW | 2 |
| 11 | 208481 | リング | O RING | 1 |
| 12 | 208919 | 上蓋 (左) (組) | BED PLATE COMPLETE (LEFT) | 1 |
| 13 | 208921 | ガスケット | GASKET | 1 |
| 14 | 4009-1 | 平ネジ / C 5 × 7 . 5 | SCREW | 7 |
| 15 | 5482 | 六角ネジ / C 5 × 7 . 5 | SCREW | 1 |
| 16 | 208341 | 上蓋 (右) | BED COVER PLATE (RIGHT) | 1 |
| 17 | 208342 | ガスケット | GASKET | 1 |
| 18 | 5117 | 平ネジ / C 5 × 8 . 5 | SCREW | 6 |
| 19 | 208023A-HD | 針棒カバー | NEEDLE BAR COVER | 1 |
| 20 | 202653 | ピン付ネジ / C 4 | SCREW | 2 |
| 21 | 208724 | 銘板 | NAME PLATE | 1 |
| 22 | 202689 | 板バネ | FLAT SPRING | 1 |
| 23 | 1234 | 平ネジ / C 4 × 3 . 8 | SCREW | 2 |
| 24 | 204223 | 板バネ | FLAT SPRING | 1 |
| 25 | 4009-1 | 平ネジ / C 5 × 7 . 5 | SCREW | 1 |
| 26 | 198192 | 当ゴム | CUSHION RUBBER | 1 |
| 27 | 208747 | 安全カバー (組) | EYE GUARD COMPLETE | 1 |
| 28 | 208744 | 安全カバー取付台 (組) | EYE GUARD BRACKET COMPLETE | 1 |
| 29 | 205685 | アイガード | EYE GUARD | 1 |
| 30 | 1175-3 | 平ネジ / C 4 × 1 0 | SCREW | 2 |
| 31 | 3091 | 六角ナット / C 4 | NUT | 2 |
| 32 | 137906 | 座金 | WASHER | 2 |
| 33 | 204243 | 防振ゴム | RUBBER PLUG | 1 |
| 34 | 204848A | 衣除ケ | FABRIC GUARD | 1 |
| 35 | 5458 | 平ネジ / C 5 × 7 . 5 | SCREW | 2 |
| 36 | 208383 | 前カバー (右) | FRONT COVER (RIGHT) | 1 |
| 37 | 208384 | 前カバー (左) | FRONT COVER (LEFT) | 1 |
| 38 | 208583 | 補助板 (左) / 前カバー | AUX. PLATE (LEFT)/FRONT COVER | 1 |
| 39 | 208645 | 補助板 (左) / 前カバー | AUX. PLATE (LEFT)/FRONT COVER | 1 |
| 40 | 1175-3 | 平ネジ / C 4 × 1 0 | SCREW | 2 |
| 41 | 201252 | バネ座金 | SPRING WASHER | 2 |
| 42 | 208009 | 平行ピン | PIN | 1 |
| 43 | 5146 | 止ネジ / C 4 × 4 | SCREW | 2 |
| 44 | 208010 | 圧縮バネ | SPRING | 1 |
| 45 | 200555 | 止メ輪 | RING | 1 |
| 46 | 208008-FD | ヒンジ / 前カバー | HINGE/FRONT COVER | 1 |
| 47 | 1216 | 平ネジ / C 4 × 5 . 5 | SCREW | 3 |
| 48 | 5094 | 平ネジ / C 5 × 2 6 | SCREW | 1 |
| 49 | 5137 | 六角ナット / C 5 | NUT | 1 |



| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|-------------|------------------|---------------------|-----------------------|-----|
| 1 | 208932-HD | プーリー | MACHINE PULLEY | 1 |
| 2 | 5080 | 止ネジ / C 9 × 1 5 | SCREW | 1 |
| 3 | 5081 | 止ネジ / C 9 × 1 3 . 5 | SCREW | 1 |
| 4 | 5549 | 平ネジ / C 9 | SCREW | 1 |
| 5 | 204023 | 座金 | WASHER | 1 |
| 6 | 204026 | スペーサー | SPACER | 1 |
| 7 | 5267 | 止ネジ / C 4 × 4 | SCREW | 1 |
| 8 | 204198 | ファン | COOLING FAN | 1 |
| 9 | 208476 | 油切り | OIL SEAL COLLAR | 1 |
| 10 | 208272 | Oリング | O RING | 1 |
| 11 | 208477 | 止メ板 | PLATE | 1 |
| 12 | 204022 | ガスケット | GASKET | 1 |
| 13 | 5117 | 平ネジ / C 5 × 8 . 5 | SCREW | 4 |
| 14 | 204020A | ボールベアリング | BUSHING | 1 |
| 15 | 204019A | 中間リンク | SPACER | 1 |
| 16 | 204018 | 皿バネ | SPRING | 4 |
| 17 | 201523A | ボールベアリング | BALL BEARING | 1 |
| 18 | 204186A | ウォーム | WORM | 1 |
| 19 | 2022 | 止ネジ / C 1 0 × 5 . 5 | SCREW | 1 |
| 20 | 5304 | 皿ネジ / C 1 × 2 . 6 | SCREW | 1 |
| 21 | 207358 | フェルト | OIL FELT | 1 |
| 22 | 204016 | 中間ブッシュ | BUSHING | 1 |
| 23 | 1170-1 | 平ネジ / C 4 × 1 0 | SCREW | 2 |
| 24 | 5240 | ピン付ネジ / C 1 0 | SCREW | 1 |
| 25 | 204014 | 大ブッシュ | BUSHING | 1 |
| 26 | 240102 | 座金 | WASHER | 1 |
| 27 | 204010 | ボールベアリング | BUSHING | 1 |
| 28 | 204873 | 段付ピン | CRANK SHAFT EXTENSION | 1 |
| 29 | 204881 | ハウジング | HOUSING | 1 |
| 30 | 204319 | ガスケット | GASKET | 1 |
| 31 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 4 |

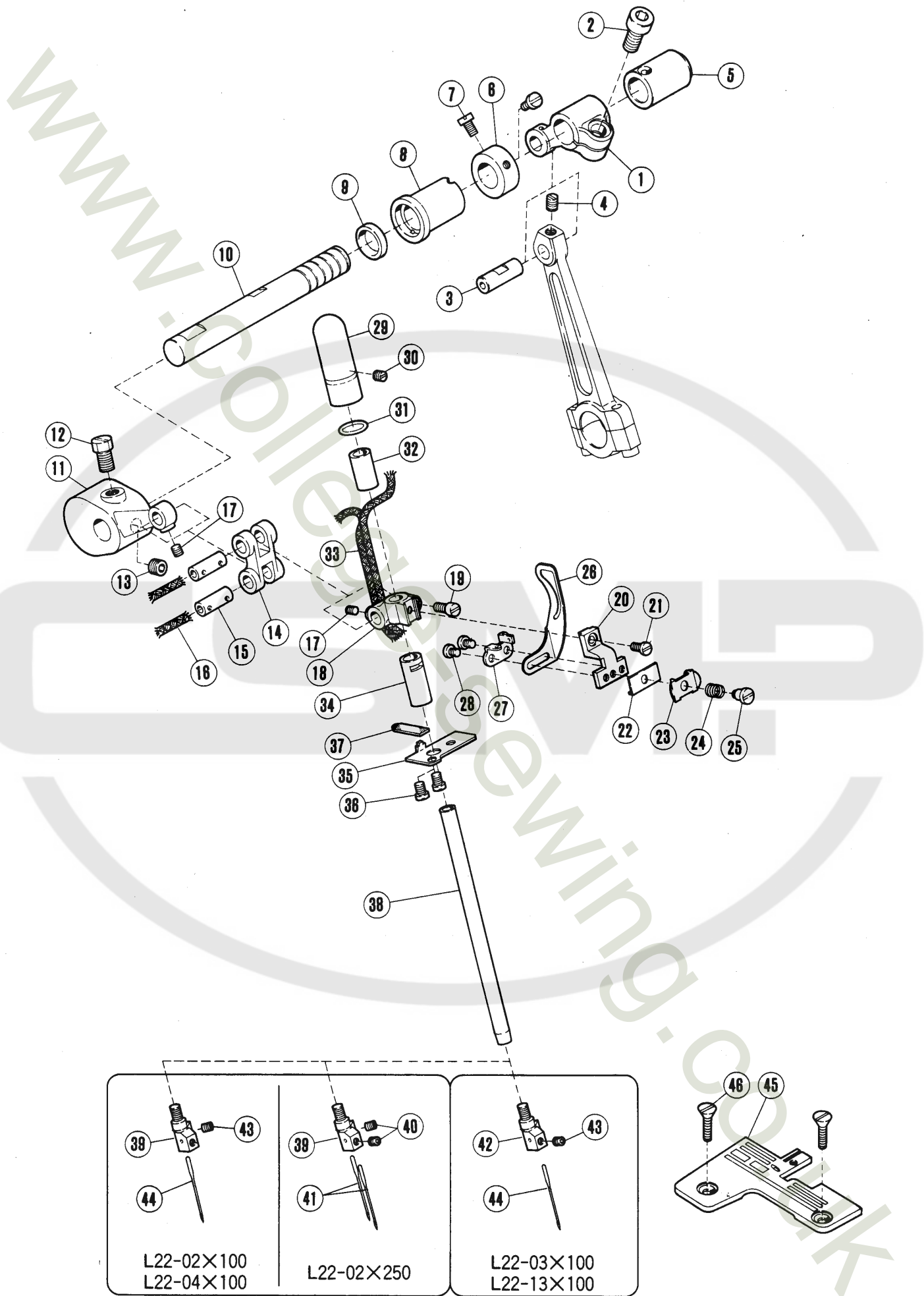
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|---|-------------|-----------|
| 1 | 3 ~ 13 | L22-02,04 |
| 2 | 3 ~ 11 • 14 | L22-03,13 |



クランクシャフト機構(2)

CRANKSHAFT DRIVE MECHANISM (2)

| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|------------------|--------------------|------------------------------|-----|
| 1 | 209367HY | クランク軸 (組) | CRANKSHAFT ASSEMBLY | 1 |
| 2 | 209367JY | クランク軸 (組) | CRANKSHAFT ASSEMBLY | 1 |
| 3 | 208951 | クランクシャフト | CRANKSHAFT | 1 |
| 4 | 1459 | 止ネジ / C 4 × 3 | SCREW | 2 |
| 5 | 208627 | 栓 | OIL PLUG | 1 |
| 6 | 208346 | ロッド | CONNECTION | 1 |
| 7 | 5376 | 平ネジ / C 4 × 12 . 5 | SCREW | 4 |
| 8 | 208192 | クランク | CRANK | 1 |
| 9 | 2022-4 | 六角ネジ / C 10 × 9 | SCREW | 2 |
| 10 | 204029 | 針棒ロッド | CONNECTION | 1 |
| 11 | 5233 | 平ネジ / C 7 × 18 . 5 | SCREW | 2 |
| 12 | 204145A | ロッド / 上メス | DRIVE CONNECTION/UPPER KNIFE | 1 |
| 13 | 5233 | 平ネジ / C 7 × 18 . 5 | SCREW | 2 |
| 14 | 208267 | 栓 | PLUG | 1 |



針振り機構(1)

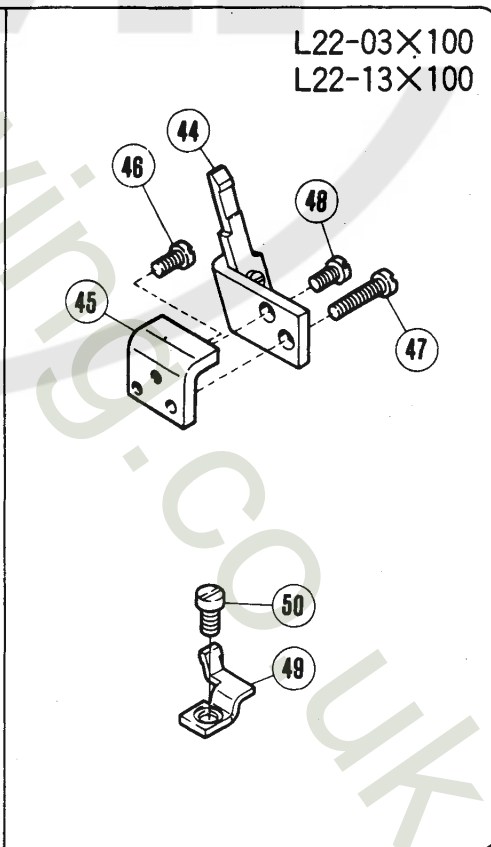
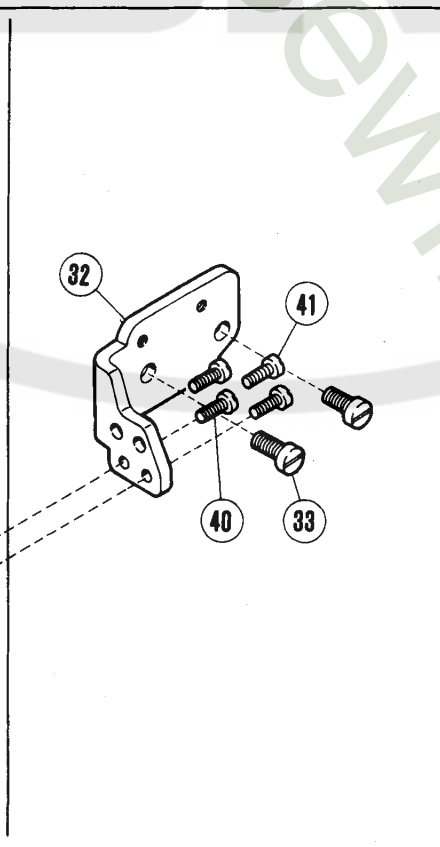
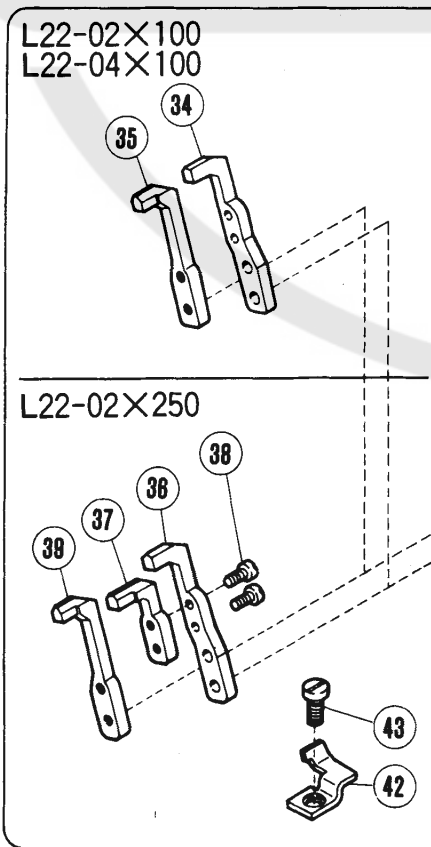
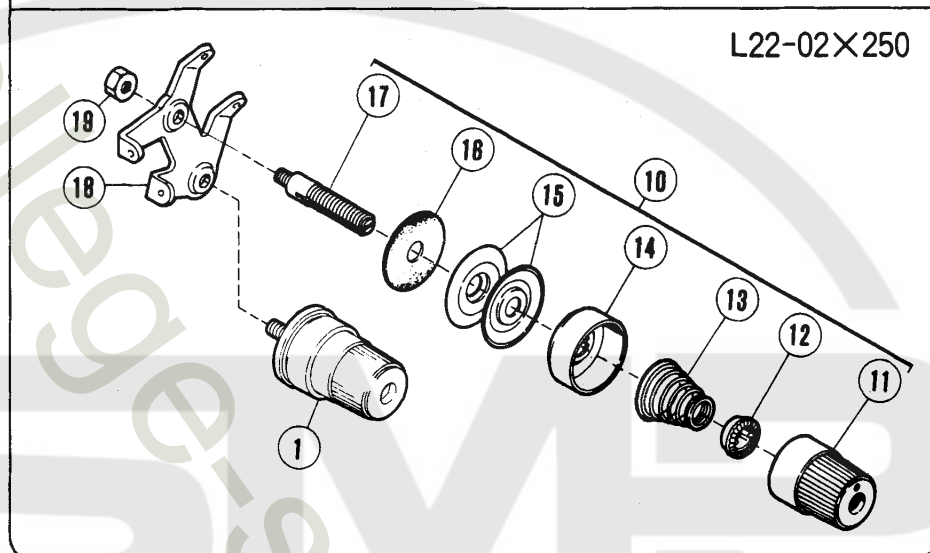
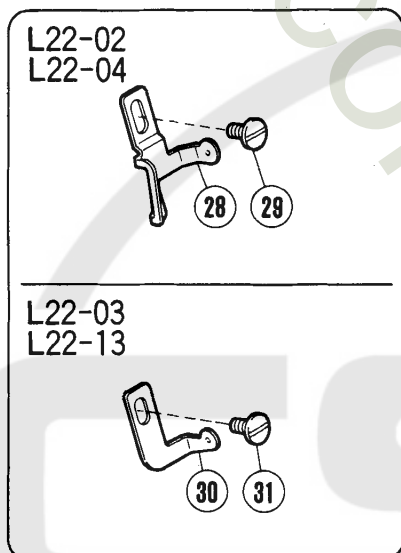
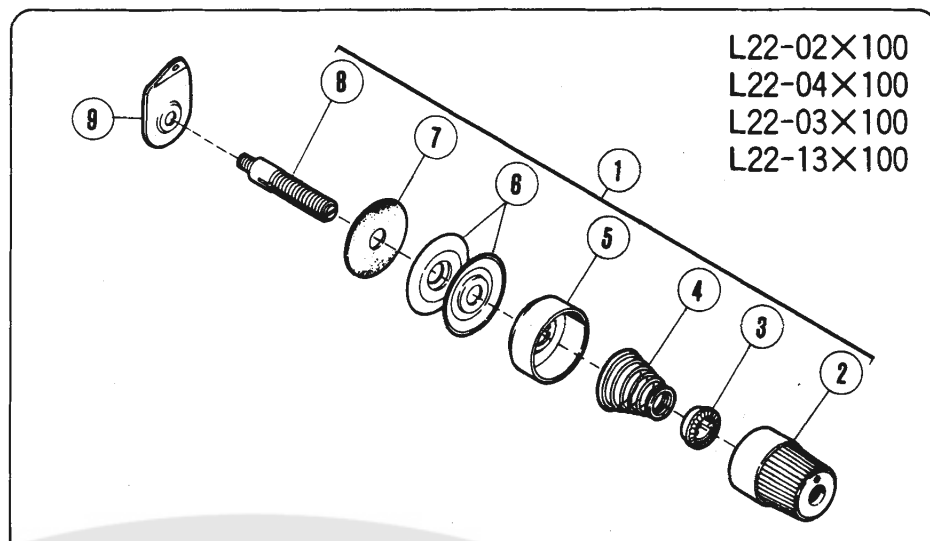
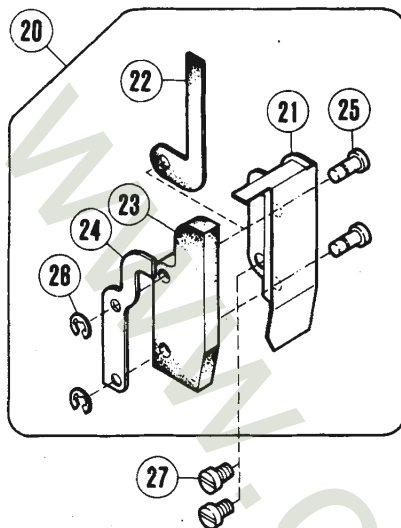
NEEDLE DRIVE MECHANISM (1)

| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|------------------|--------------------|--------------------------------|-----|
| 1 | 201360B | クランク | CRANK | 1 |
| 2 | 5381 | 平ネジ / C 10 × 14 | SCREW | 1 |
| 3 | 205495 | 平行ピン | PIN | 1 |
| 4 | 5234 | 止ネジ / C 7 × 5 | SCREW | 1 |
| 5 | 208249 | ブッシュ | BUSHING | 1 |
| 6 | 201117 | カラー | COLLAR | 1 |
| 7 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 2 |
| 8 | 208248 | ブッシュ | BUSHING | 1 |
| 9 | 208250 | オイルシール | OIL SEAL | 1 |
| 10 | 208247 | 針棒クランク軸 | SHAFT | 1 |
| 11 | 208424 | クランク / 針棒 | CRANK/NEEDLE BAR | 1 |
| 12 | 2022-4 | 六角ネジ / C 10 × 9 | SCREW | 1 |
| 13 | 5312 | 止ネジ / C 10 × 4 . 6 | SCREW | 1 |
| 14 | 208425 | 針棒リンク | LINK/NEEDLE BAR DRIVE | 1 |
| 15 | 200654 | 平行ピン | PIN | 2 |
| 16 | 202176 | 給油紐 | OIL WICK | 2 |
| 17 | 5292 | 止ネジ / C 3 × 2 . 7 | SCREW | 2 |
| 18 | 208427 | 針棒抱キ | NEEDLE BAR CLAMP | 1 |
| 19 | 1170-3 | 平ネジ / C 4 × 9 | SCREW | 1 |
| 20 | 208382 | 小調子台 | NEEDLE THREAD RETAINER BRACKET | 1 |
| 21 | 5359 | 平ネジ / C 3 × 6 . 5 | SCREW | 1 |
| 22 | 202495 | 当金 | GUIDE | 1 |
| 23 | 200041 | 調子皿 | GUIDE | 1 |
| 24 | 209068 | 圧縮バネ | SPRING | 1 |
| 25 | 9070-2 | 段付ネジ / W 5 | SCREW | 1 |
| 26 | 202706A | 糸繰リ | THREAD TAKEUP | 1 |
| 27 | 208381 | 針糸道 | THREAD GUIDE | 1 |
| 28 | 1186 | 平ネジ / C 3 × 3 . 5 | SCREW | 2 |
| 29 | 208621 | 針棒キャップ | CAP | 1 |
| 30 | 1457 | 止ネジ / C 5 × 4 | SCREW | 1 |
| 31 | 200030 | リング | O RING | 1 |
| 32 | 204625A | ブッシュ (上) | BUSHING | 1 |
| 33 | 212186 | 給油紐 | OIL WICK | 1 |
| 34 | 204627A | ブッシュ (下) | BUSHING | 1 |
| 35 | 208616 | ゴミ除ケ | DUST SHIELD | 1 |
| 36 | 5053 | 平ネジ / C 4 × 4 . 8 | SCREW | 2 |
| 37 | 208617 | フェルト | OIL FELT | 1 |
| 38 | 208903 | 針棒軸 | NEEDLE BAR | 1 |
| 39 | XXXXXX | 針留 | NEEDLE HOLDER | 1 |
| 40 | 5292 | 止ネジ / C 3 × 2 . 7 | SCREW | 2 |
| 41 | DMX13 | 針 | NEEDLE | 2 |
| 42 | XXXXXX | 針留 | NEEDLE HOLDER | 1 |
| 43 | 5292 | 止ネジ / C 3 × 2 . 7 | SCREW | 1 |
| 44 | DMX13 | 針 | NEEDLE | 1 |
| 45 | XXXXXX | 針板 | NEEDLE PLATE | 1 |
| 46 | 1732-HC | 皿ネジ / C 5 | SCREW | 2 |

注:「××××××」はゲージパーツです。

44~46頁を参照してください。

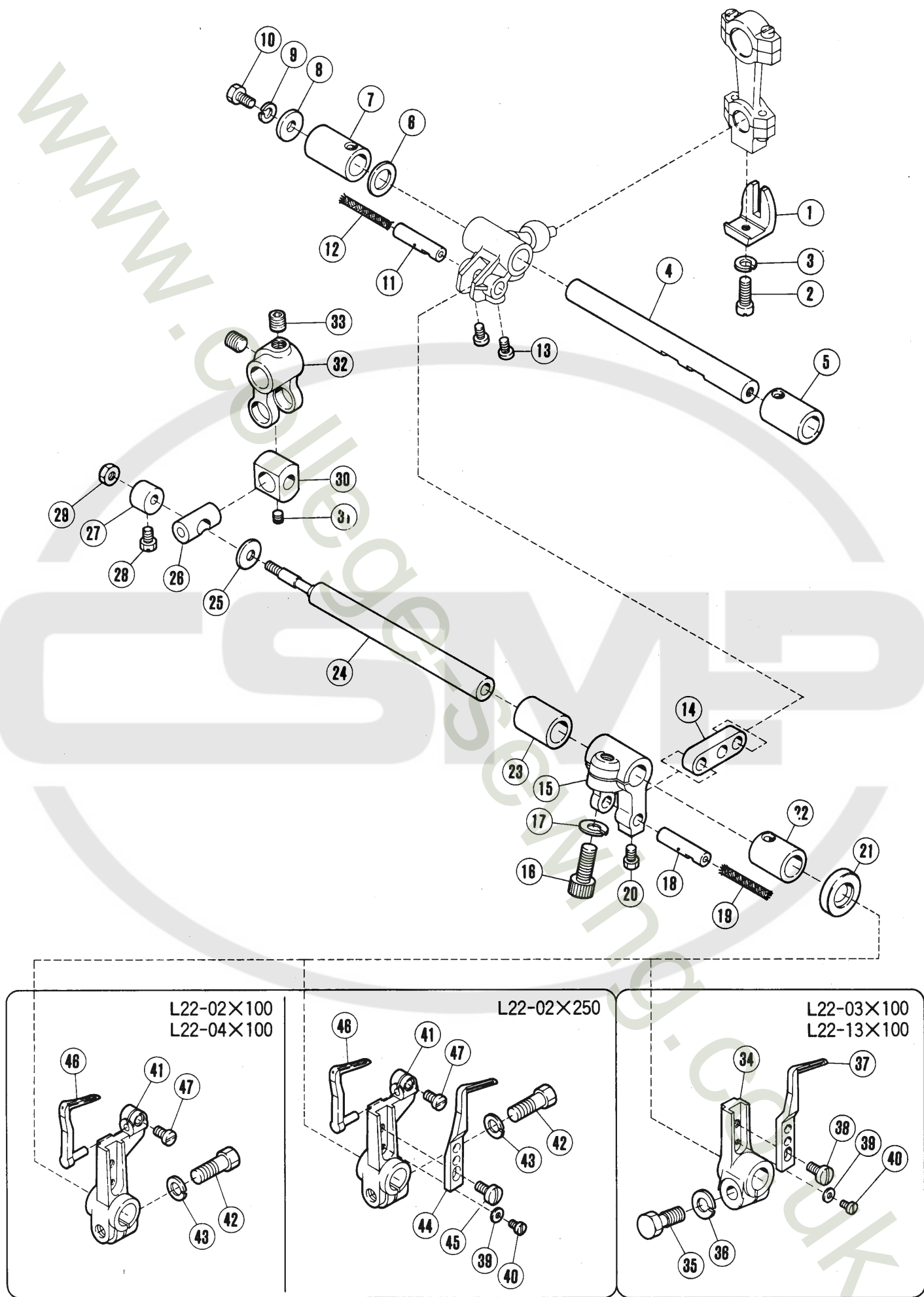
PLEASE NOTE: 「××××××」 is one of the gauge parts.
So please refer to pages 44~46 and confirm the correct parts.



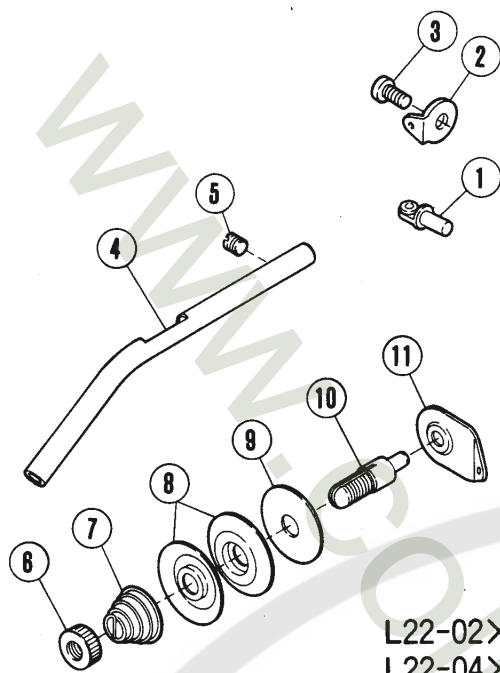
針振り機構(2)

NEEDLE DRIVE MECHANISM (2)

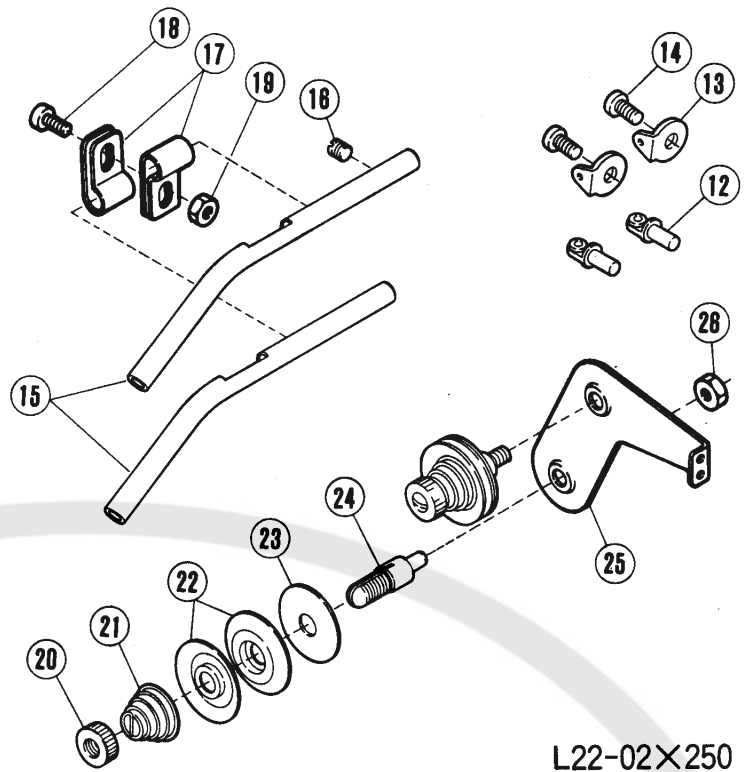
| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|---------------|-------------------|--------------------------------|-----|
| 1 | 210529 | 糸調子 (組) (強) | THREAD TENSION COMPLETE | 1 |
| 2 | 208447 | 調子ナット | POST NUT | 1 |
| 3 | 208448 | ラチエット | SPRING BUSHING | 1 |
| 4 | 201037 | 圧縮バネ (強) | SPRING (HEAVY) | 1 |
| 5 | 208450 | 受皿 | CUP | 1 |
| 6 | 210319 | 調子皿 | TENSION DISC | 2 |
| 7 | 208449 | フェルト | FELT | 1 |
| 8 | 5082A | 調子棒 / C 5 | SCREW STUD | 1 |
| 9 | 202849 | 調子台 | TENSION GUIDE | 1 |
| 10 | 209174 | 糸調子 (組) (強) | THREAD TENSION COMPLETE | 1 |
| 11 | 208447 | 調子ナット | POST NUT | 1 |
| 12 | 208448 | ラチエット | SPRING BUSHING | 1 |
| 13 | 201037 | 圧縮バネ (強) | SPRING (HEAVY) | 1 |
| 14 | 208450 | 受皿 | CUP | 1 |
| 15 | 210319 | 調子皿 | TENSION DISC | 2 |
| 16 | 208449 | フェルト | FELT | 1 |
| 17 | 5143A | 調子棒 | STUD | 1 |
| 18 | 208307 | 針糸調子台 | TENSION GUIDE | 1 |
| 19 | 5137 | 六角ナット / C 5 | NUT | 1 |
| 20 | 208568 | 針棒リンクカバー (組) | NEEDLE BAR LINK COVER COMPLETE | 1 |
| 21 | 208560 | 針棒リンクカバー | NEEDLE BAR LINK COVER | 1 |
| 22 | 208561 | 給油フェルト | OIL FELT | 1 |
| 23 | 208562 | 給油フェルト | OIL FELT | 1 |
| 24 | 208563 | 止メ板 | OIL FELT PLATE | 1 |
| 25 | 208713 | 段付ピン | PIN | 2 |
| 26 | 200555 | 止メ輪 | RING | 2 |
| 27 | 5113 | 平ネジ / C 5 × 5 . 5 | SCREW | 2 |
| 28 | 208312 | 針糸道 | THREAD GUIDE | 1 |
| 29 | 4009-1 | 平ネジ / C 5 × 7 . 5 | SCREW | 1 |
| 30 | 208400 | 針糸道 | THREAD GUIDE | 1 |
| 31 | 4009-1 | 平ネジ / C 5 × 7 . 5 | SCREW | 1 |
| 32 | 208359 | ブラケット / 針受 | NEEDLE GUARD BRACKET | 1 |
| 33 | 5117 | 平ネジ / C 5 × 8 . 5 | SCREW | 2 |
| 34 | 208357 | 針受 (前) | NEEDLE GUARD (FRONT) | 1 |
| 35 | 208356 | 針受 (後) | NEEDLE GUARD (REAR) | 1 |
| 36 | 208357 | 針受 (前) | NEEDLE GUARD (FRONT) | 1 |
| 37 | 208358 | 針受 (前) | NEEDLE GUARD (FRONT) | 1 |
| 38 | 5336 | 平ネジ / C 1 × 6 | SCREW | 2 |
| 39 | 208356 | 針受 (後) | NEEDLE GUARD (REAR) | 1 |
| 40 | 5029 | 平ネジ / C 3 × 7 . 5 | SCREW | 2 |
| 41 | 5029 | 平ネジ / C 3 × 7 . 5 | SCREW | 2 |
| 42 | 204042 | 針受 (前) | NEEDLE GUARD (FRONT) | 1 |
| 43 | 5227 | 平ネジ / C 3 × 7 | SCREW | 1 |
| 44 | 204521 | 針受 (後) | NEEDLE GUARD (REAR) | 1 |
| 45 | 204160A | 案内 / 下メス台 | GUIDE/LOWER BAR | 1 |
| 46 | 1175-2 | 平ネジ / C 4 × 8 | SCREW | 1 |
| 47 | 5010 | 平ネジ / C 4 × 1 2 | SCREW | 1 |
| 48 | 1216 | 平ネジ / C 4 × 5 . 5 | SCREW | 1 |
| 49 | 204536 | 針受 (前) | NEEDLE GUARD (FRONT) | 1 |
| 50 | 5227 | 平ネジ / C 3 × 7 | SCREW | 1 |



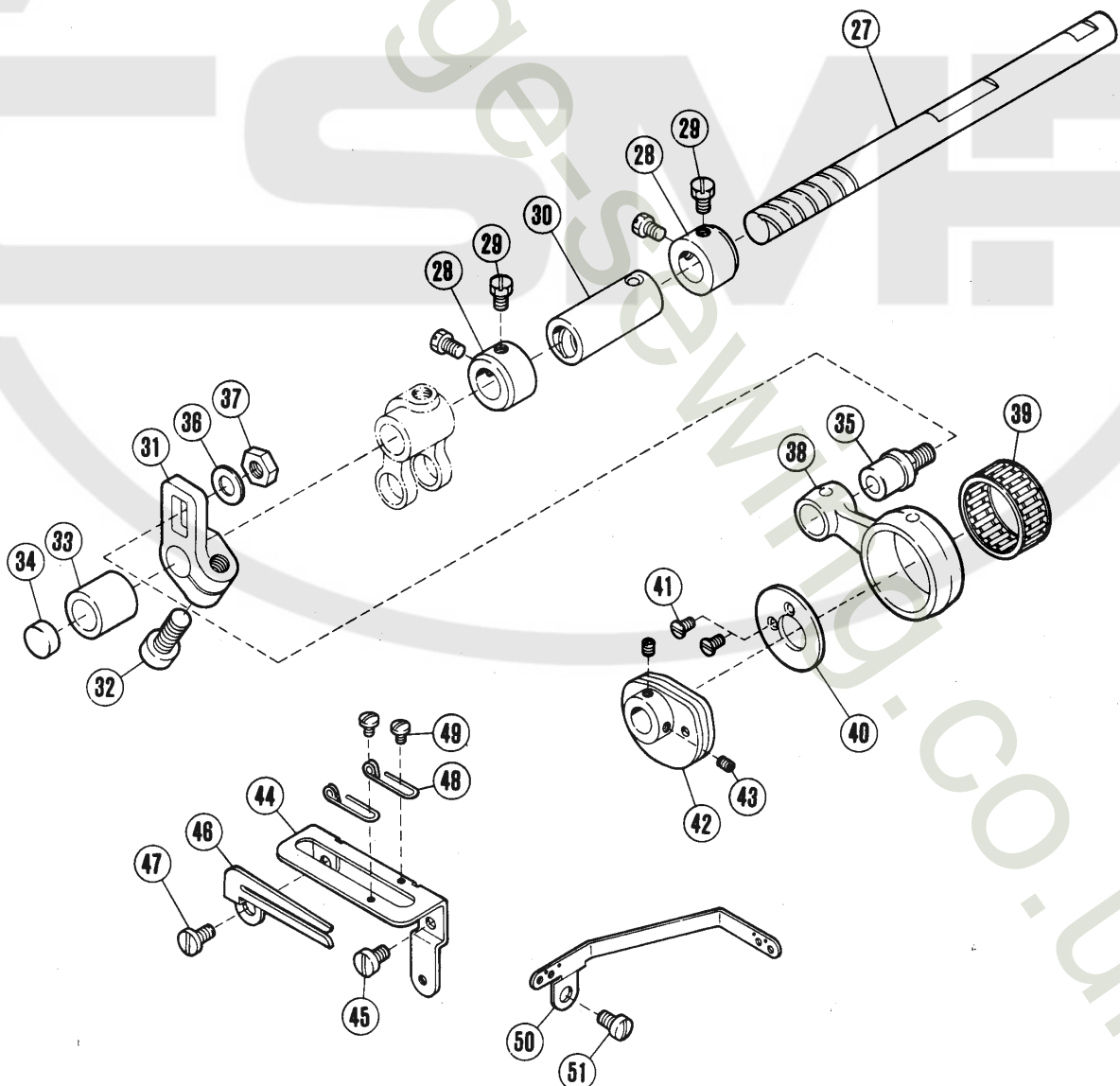
| REF. NO. | PART NO. | 名 称 | NAME | QT. |
|----------|----------|-----------------------|---------------------------|-----|
| 1 | 201074A | 振レ止メ | GUIDE | 1 |
| 2 | 5546 | 平ネジ / C 5 × 1 0 | SCREW | 1 |
| 3 | 202286 | バネ座金 | SPRING WASHER | 1 |
| 4 | 208582 | クラック軸 | CRANKSHAFT | 1 |
| 5 | 210124 | ブッシュ | BUSHING | 1 |
| 6 | 240102 | 座金 | WASHER | 1 |
| 7 | 210125 | ブッシュ | BUSHING | 1 |
| 8 | 204107 | 座金 | WASHER | 1 |
| 9 | 202286 | バネ座金 | SPRING WASHER | 1 |
| 10 | 2193 | 六角ネジ / C 5 × 8 . 5 | SCREW | 1 |
| 11 | 208195 | 平行ピン | PIN | 1 |
| 12 | 202176 | 給油紐 | OIL WICK | 1 |
| 13 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 2 |
| 14 | 208194 | リンク / ルーパー振り | LINK/LOOPER DRIVE | 1 |
| 15 | 210294 | クラック / ルーパー振り | CRANK/LOOPER DRIVE | 1 |
| 16 | 5457 | 平ネジ / C 9 × 1 5 | SCREW | 1 |
| 17 | 204293 | バネ座金 | SPRING WASHER | 1 |
| 18 | 208195 | 平行ピン | PIN | 1 |
| 19 | 202176 | 給油紐 | OIL WICK | 1 |
| 20 | 5084 | 六角ネジ / C 5 × 5 . 5 | SCREW | 1 |
| 21 | 210586 | オイルシール | OIL SEAL | 1 |
| 22 | 210296 | ブッシュ | BUSHING | 1 |
| 23 | 210297 | ブッシュ | BUSHING | 1 |
| 24 | 208196 | 軸 / ルーパー振り | SHAFT/LOOPER DRIVE | 1 |
| 25 | 208028 | 座金 | WASHER | 1 |
| 26 | 208026 | 平行ピン | PIN | 1 |
| 27 | 208029 | カラール | COLLAR | 1 |
| 28 | 5084 | 六角ネジ / C 5 × 5 . 5 | SCREW | 1 |
| 29 | 4802 | 六角ナット / M 4 | NUT | 1 |
| 30 | 208027 | 角駒 | BLOCK | 1 |
| 31 | 5292 | 止ネジ / C 3 × 2 . 7 | SCREW | 1 |
| 32 | 208025 | リンク / ルーパー前後 | LINK/LOOPER AVOIDING | 1 |
| 33 | 5385 | 止ネジ / C 1 0 × 6 . 3 5 | SCREW | 2 |
| 34 | 204093 | 二重環ルーパー台 | LEVER | 1 |
| 35 | 5284 | 六角ネジ / C 9 × 1 6 | SCREW | 1 |
| 36 | 204293 | バネ座金 | SPRING WASHER | 1 |
| 37 | 204314A | 二重環ルーパー | DOUBLE CHAINSTITCH LOOPER | 1 |
| 38 | 1189 | 平ネジ / C 4 × 7 . 5 | SCREW | 1 |
| 39 | 204172 | 座金 | WASHER | 1 |
| 40 | 2922 | 平ネジ / C 1 × 5 . 5 | SCREW | 1 |
| 41 | 208361 | 二重環ルーパー台 | DOUBLE CHAINSTITCH LOOPER | 1 |
| 42 | 5284 | 六角ネジ / C 9 × 1 6 | SCREW | 1 |
| 43 | 204293 | バネ座金 | SPRING WASHER | 1 |
| 44 | 204431 | 二重環ルーパー (左) | DOUBLE CHAINSTITCH LOOPER | 1 |
| 45 | 1189 | 平ネジ / C 4 × 7 . 5 | SCREW | 1 |
| 46 | 208360 | 二重環ルーパー (右) | DOUBLE CHAINSTITCH LOOPER | 1 |
| 47 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 1 |



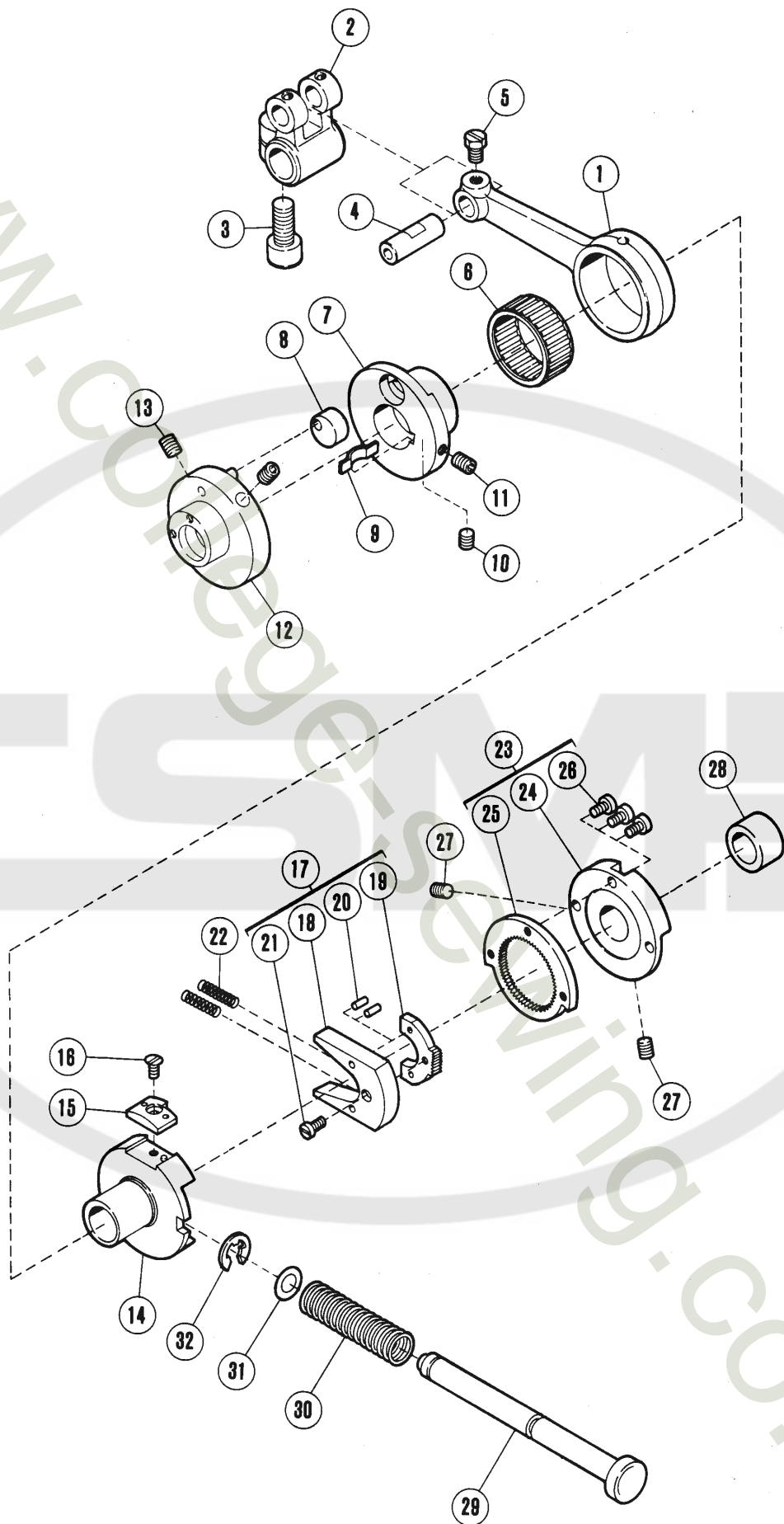
L22-02×100
L22-04×100
L22-03×100
L22-13×100



L22-02×250



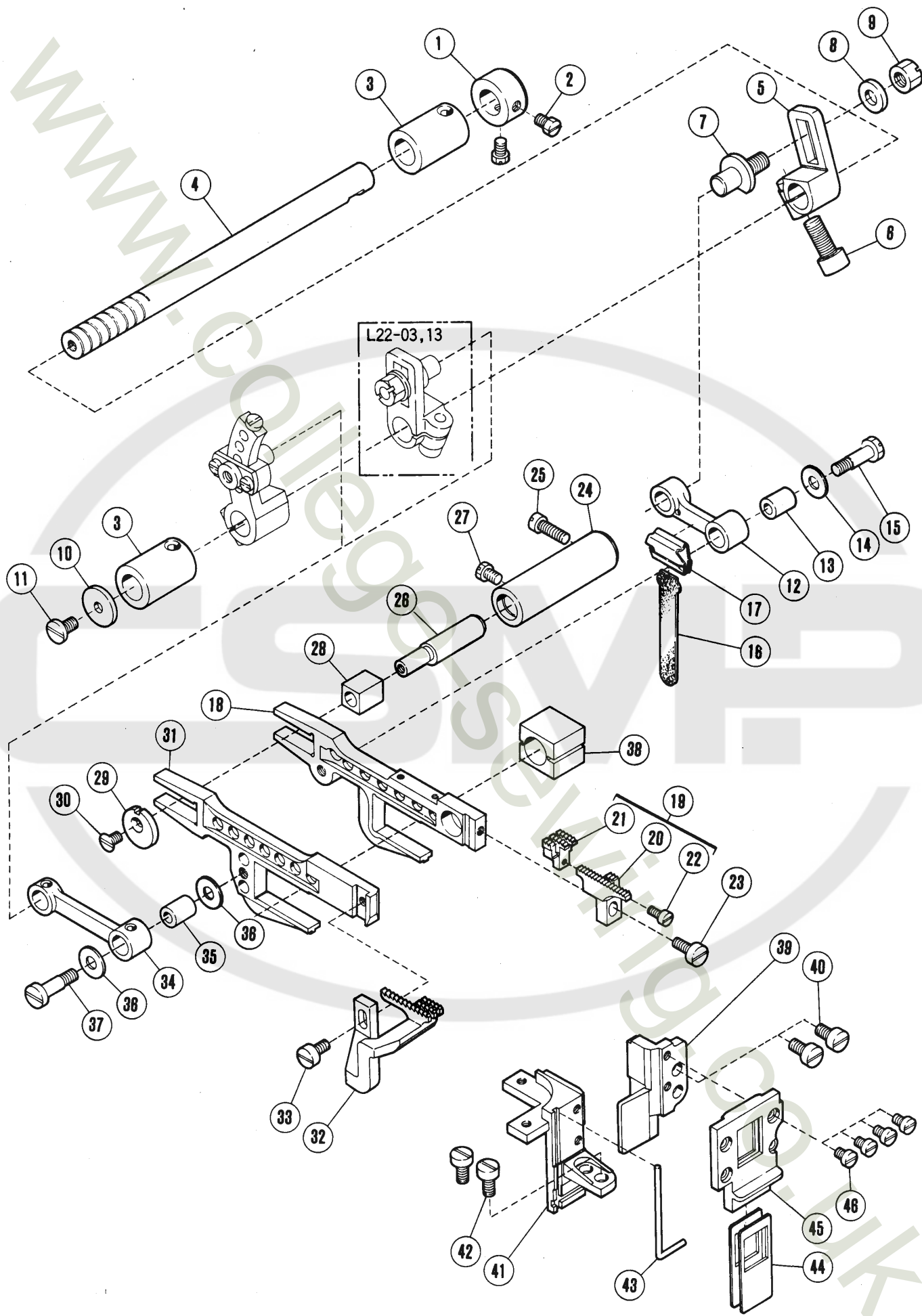
| REF. NO. | PART NO. | 名 称 | NAME | QT. |
|----------|----------|-----------------------|----------------------------|-----|
| 1 | 201048A | 糸 道 | THREAD EYELET | 1 |
| 2 | 167079 | 糸 道 | THREAD EYELET | 1 |
| 3 | 5091 | 平 ネジ / C 5 × 7 . 5 | SCREW | 1 |
| 4 | 204099 | パイ プ | PIPE | 1 |
| 5 | 1457 | 止 ネジ / C 5 × 4 | SCREW | 1 |
| 6 | 3056 | 調 子 ナ ッ ト | NUT | 1 |
| 7 | 167077 | 圧 縮 バ ネ | SPRING | 1 |
| 8 | 210319 | 調 子 皿 | TENSION DISC | 1 |
| 9 | 208449 | フ ェ ル ト | FELT | 1 |
| 10 | 167072 | 調 子 棒 | TENSION POST | 1 |
| 11 | 202849 | 調 子 台 | TENSION GUIDE | 1 |
| 12 | 201048A | 糸 道 | THREAD EYELET | 2 |
| 13 | 167079 | 糸 道 | THREAD EYELET | 2 |
| 14 | 5091 | 平 ネジ / C 5 × 7 . 5 | SCREW | 2 |
| 15 | 204099 | パイ プ | PIPE | 2 |
| 16 | 1457 | 止 ネジ / C 5 × 4 | SCREW | 1 |
| 17 | 206115 | ホル ダー | HOLDER | 2 |
| 18 | 2905 | 平 ネジ / C 5 × 4 . 5 | SCREW | 1 |
| 19 | 3044 | 六角 ナ ッ ト / C 5 | NUT | 1 |
| 20 | 3056 | 調 子 ナ ッ ト | NUT | 2 |
| 21 | 167077 | 圧 縮 バ ネ | SPRING | 2 |
| 22 | 210319 | 調 子 皿 | TENSION DISC | 4 |
| 23 | 208449 | フ ェ ル ト | FELT | 2 |
| 24 | 167072 | 調 子 棒 | TENSION POST | 2 |
| 25 | 208363 | 糸 調 子 台 | THREAD TENSION BRACKET | 1 |
| 26 | 3044 | 六角 ナ ッ ト / C 5 | NUT | 1 |
| 27 | 204874 | 軸 / 二 重 環 前 後 | SHAFT/LOOPER AVOIDING | 1 |
| 28 | 201056 | カ ラー | COLLAR | 2 |
| 29 | 5084 | 六角 ネジ / C 5 × 5 . 5 | SCREW | 4 |
| 30 | 204089 | ブ ッ シュ | BUSHING | 1 |
| 31 | 210287 | ク ラ ン ク / ル ー パ ー 前 後 | CRANK/LOOPER AVOIDING | 1 |
| 32 | 5457 | 平 ネジ / C 9 × 1 5 | SCREW | 1 |
| 33 | 210292 | ブ ッ シュ | BUSHING | 1 |
| 34 | 205088 | 栓 | PLUG | 1 |
| 35 | 210285 | 段 付 ピ ン | PIN | 1 |
| 36 | 202433 | 座 金 | WASHER | 1 |
| 37 | 5455 | 六角 ナ ッ ト / C 8 | NUT | 1 |
| 38 | 210284 | ロ ッ ド / ル ー パ ー 前 後 | CONNECTION/LOOPER AVOIDING | 1 |
| 39 | 205015 | ニ ー ド ル ベ ア リ ン グ | NEEDLE BEARING | 1 |
| 40 | 210283 | カ ラー | COLLAR | 1 |
| 41 | 5259 | 皿 ネジ / C 1 × 5 . 2 | SCREW | 2 |
| 42 | 204095A | 糸 繰 リ / 二 重 環 ル ー パ ー | THREAD TAKEUP | 1 |
| 43 | 5292 | 止 ネジ / C 3 × 2 . 7 | SCREW | 2 |
| 44 | 204097A | ブ ラ ケ ッ ト / 糸 調 節 | BRACKET | 1 |
| 45 | 5113 | 平 ネジ / C 5 × 5 . 5 | SCREW | 1 |
| 46 | 204096 | 糸 繰 リ | THREAD TAKEUP | 1 |
| 47 | 4009-1 | 平 ネジ / C 5 × 7 . 5 | SCREW | 1 |
| 48 | 204324 | 糸 道 | THREAD EYELET | 2 |
| 49 | 5077 | 平 ネジ / C 1 × 3 | SCREW | 2 |
| 50 | 208362 | 糸 道 | THREAD GUIDE | 1 |
| 51 | 5113 | 平 ネジ / C 5 × 5 . 5 | SCREW | 1 |



送り機構(1)

FEED MECHANISM (1)

| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|---------------|--------------------|---------------------------|-----|
| 1 | 204100 | 送りロッド | CONNECTION | 1 |
| 2 | 204085 | 送りクランク | CRANK/FEED DRIVE | 1 |
| 3 | 5381 | 平ネジ / C 10 × 14 | SCREW | 1 |
| 4 | 205495 | 平行ピン | PIN | 1 |
| 5 | 5084 | 六角ネジ / C 5 × 5 . 5 | SCREW | 1 |
| 6 | 204084 | ニードルベアリング | NEEDLE BEARING | 1 |
| 7 | 210127 | 送リエキセン | ECCENTRIC/FEED DRIVE | 1 |
| 8 | 210129 | 案内 / 送リエキセン | GUIDE/FEED ECCENTRIC | 1 |
| 9 | 210130 | 板バネ | FLAT SPRING | 1 |
| 10 | 5292 | 止ネジ / C 3 × 2 . 7 | SCREW | 1 |
| 11 | 5427 | 止ネジ / C 3 × 5 . 5 | SCREW | 1 |
| 12 | 210282A | エキセン / ルーパー 前後 | ECCENTRIC/LOOPER AVOIDING | 1 |
| 13 | 5461 | 止ネジ / C 5 × 5 | SCREW | 2 |
| 14 | 211802A | エキセン / 送り調節 | ECCENTRIC/FEED REGULATING | 1 |
| 15 | 211804 | ストッパー | STOPPER | 1 |
| 16 | 5437 | 皿ネジ / C 3 × 5 . 5 | SCREW | 1 |
| 17 | 208411 | エキセン調節器 (爪) 組 | FEED REGULATING RATCHET | 1 |
| 18 | 208413 | ブラケット | BRACKET | 1 |
| 19 | 208412 | エキセン調節器 (爪) オス | RATCHET | 1 |
| 20 | 206781 | スプリングピン | PIN | 2 |
| 21 | 5336 | 平ネジ / C 1 × 6 | SCREW | 1 |
| 22 | 208415 | 圧縮バネ | SPRING | 2 |
| 23 | 210136 | ラチェットホイール (組) | RATCHET WHEEL COMPLETE | 1 |
| 24 | 211807 | ブラケット | BRACKET | 1 |
| 25 | 211806 | ホイール | WHEEL | 1 |
| 26 | 5157 | 平ネジ / C 3 × 4 . 5 | SCREW | 3 |
| 27 | 5461 | 止ネジ / C 5 × 5 | SCREW | 2 |
| 28 | 208944 | スペーサー | SPACER | 1 |
| 29 | 209304 | プッシュボタン | PUSH BUTTON | 1 |
| 30 | 208421 | 圧縮バネ | SPRING | 1 |
| 31 | 208949 | Oリング | O RING | 1 |
| 32 | 202522 | 止メ輪 | RING | 1 |



送り機構(2)

FEED MECHANISM (2)

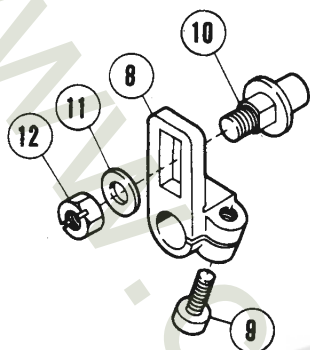
| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|------------------|----------------------|---------------------------|-----|
| 1 | 201056 | カ ラ ー | COLLAR | 1 |
| 2 | 5084 | 六角ネジ / C 5 × 5 . 5 | SCREW | 2 |
| 3 | 209169 | ブ ッ シ ュ | BUSHING | 2 |
| 4 | 204751 | 軸 / 送 り 台 | SHAFT | 1 |
| 5 | 208284 | ク ラ ン ク / 主 送 り | CRANK/MAIN FEED | 1 |
| 6 | 5381 | 平ネジ / C 1 0 × 1 4 | SCREW | 1 |
| 7 | 208285 | ピン付ネジ / C 8 | SCREW | 1 |
| 8 | 208286 | 座金 | WASHER | 1 |
| 9 | 5455 | 六角ナット / C 8 | NUT | 1 |
| 10 | 204107 | 座金 | WASHER | 1 |
| 11 | 4009-1 | 平ネジ / C 5 × 7 . 5 | SCREW | 1 |
| 12 | 204111A | リンク / 主 送 り | LINK/MAIN FEED | 1 |
| 13 | 204114 | ブ ッ シ ュ | BUSHING | 1 |
| 14 | 204115 | 座金 | WASHER | 1 |
| 15 | 5231 | 六角ネジ / C 5 × 1 6 . 5 | SCREW | 1 |
| 16 | 204618 | 給油フェルト | OIL WICK | 1 |
| 17 | 204588 | 止メ金 | RETAINER | 1 |
| 18 | 204123A | 主送り台 | MAIN FEED BAR | 1 |
| 19 | XXXXXX | 主送り歯 (組) | MAIN FEED DOG COMPLETE | 1 |
| 20 | XXXXXX | 主送り歯 | MAIN FEED DOG | 1 |
| 21 | XXXXXX | 補助送り歯 | AUXILIARY FEED DOG | 1 |
| 22 | 2922 | 平ネジ / C 1 × 5 . 5 | SCREW | 1 |
| 23 | 1175-2 | 平ネジ / C 4 × 8 | SCREW | 1 |
| 24 | 204129A | 送り台案内軸 | BUSHING | 1 |
| 25 | 2133-1 | 平ネジ / C 5 × 1 2 . 5 | SCREW | 1 |
| 26 | 204128A | 段付ピン | PIN | 1 |
| 27 | 5084 | 六角ネジ / C 5 × 5 . 5 | SCREW | 1 |
| 28 | 205857 | 角駒 / 送 り 台 案内 | BLOCK/FEED BAR GUIDE | 1 |
| 29 | 204439A | 座金 | WASHER | 1 |
| 30 | 5317 | 皿ネジ / C 3 × 6 | SCREW | 1 |
| 31 | 204124 | 差動送り台 | DIFFERENTIAL FEED BAR | 1 |
| 32 | XXXXXX | 差動送り歯 | DIFFERENTIAL FEED DOG | 1 |
| 33 | 1189 | 平ネジ / C 4 × 7 . 5 | SCREW | 1 |
| 34 | 204122 | リンク / 差 動 送 り | LINK/DIFFERENTIAL FEED | 1 |
| 35 | 204114 | ブ ッ シ ュ | BUSHING | 1 |
| 36 | 204115 | 座金 | WASHER | 2 |
| 37 | 5231 | 六角ネジ / C 5 × 1 6 . 5 | SCREW | 1 |
| 38 | 204810 | 角駒 / 送 り 上 下 | BLOCK/FEED BAR LIFT | 1 |
| 39 | 208108 | 案内 (右) / 送 り 台 | GUIDE (RIGHT)/FEED BAR | 1 |
| 40 | 5205 | 平ネジ / C 5 × 8 | SCREW | 2 |
| 41 | 208952 | 案内 (左) / 送 り 台 | GUIDE (LEFT)/FEED BAR | 1 |
| 42 | 5205 | 平ネジ / C 5 × 8 | SCREW | 2 |
| 43 | 208168 | ガスケット | GASKET | 1 |
| 44 | 208109 | 送り台 / 油 除 ケ | OIL SHIELD/FEED BAR GUIDE | 2 |
| 45 | 208625 | 油 除 ケ 案内 | INSERT PLATE | 1 |
| 46 | 5346 | 平ネジ / C 3 × 4 . 2 | SCREW | 4 |

注:「××××××」はゲージパーツです。

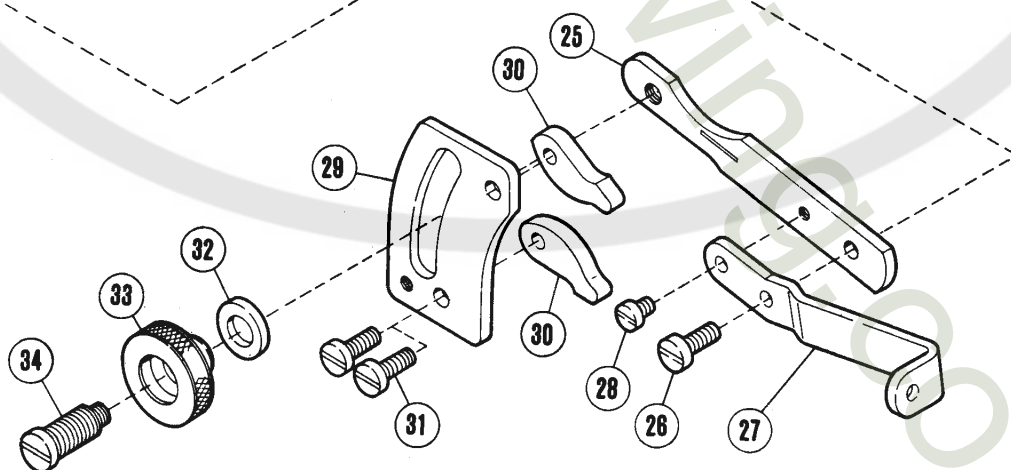
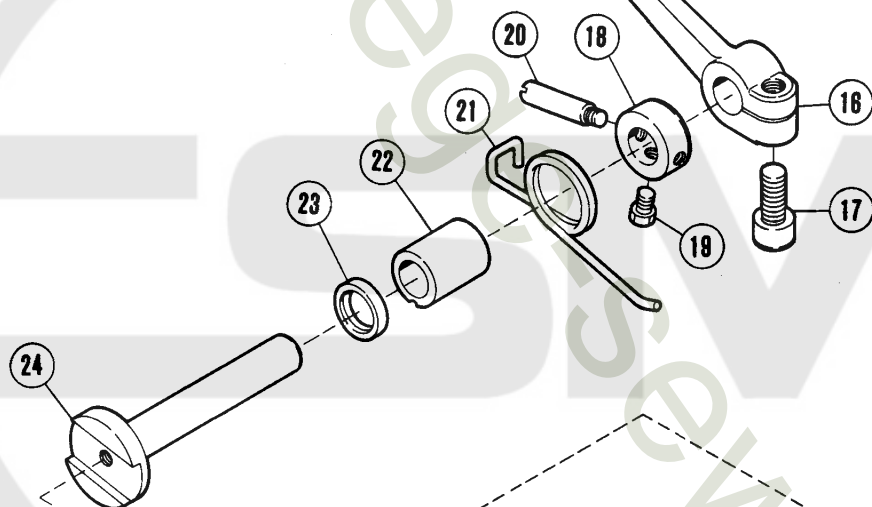
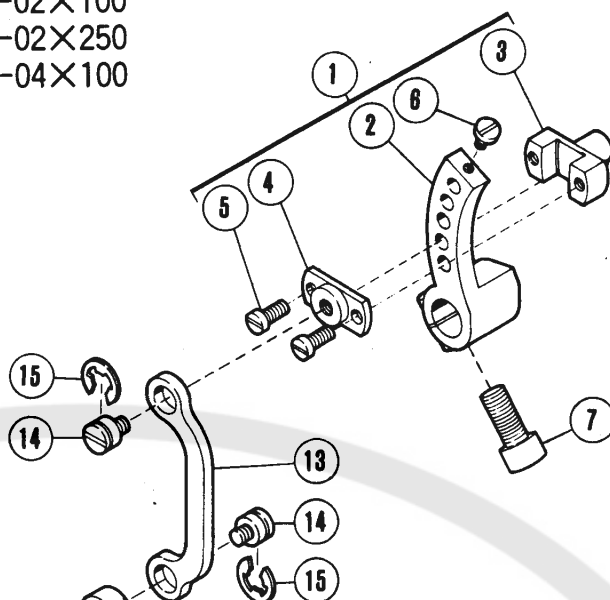
44~46頁を参照してください。

PLEASE NOTE:「××××××」is one of the gauge parts.
So please refer to pages 44~46 and confirm the correct parts.

L22-03×100
L22-13×100



L22-02×100
L22-02×250
L22-04×100

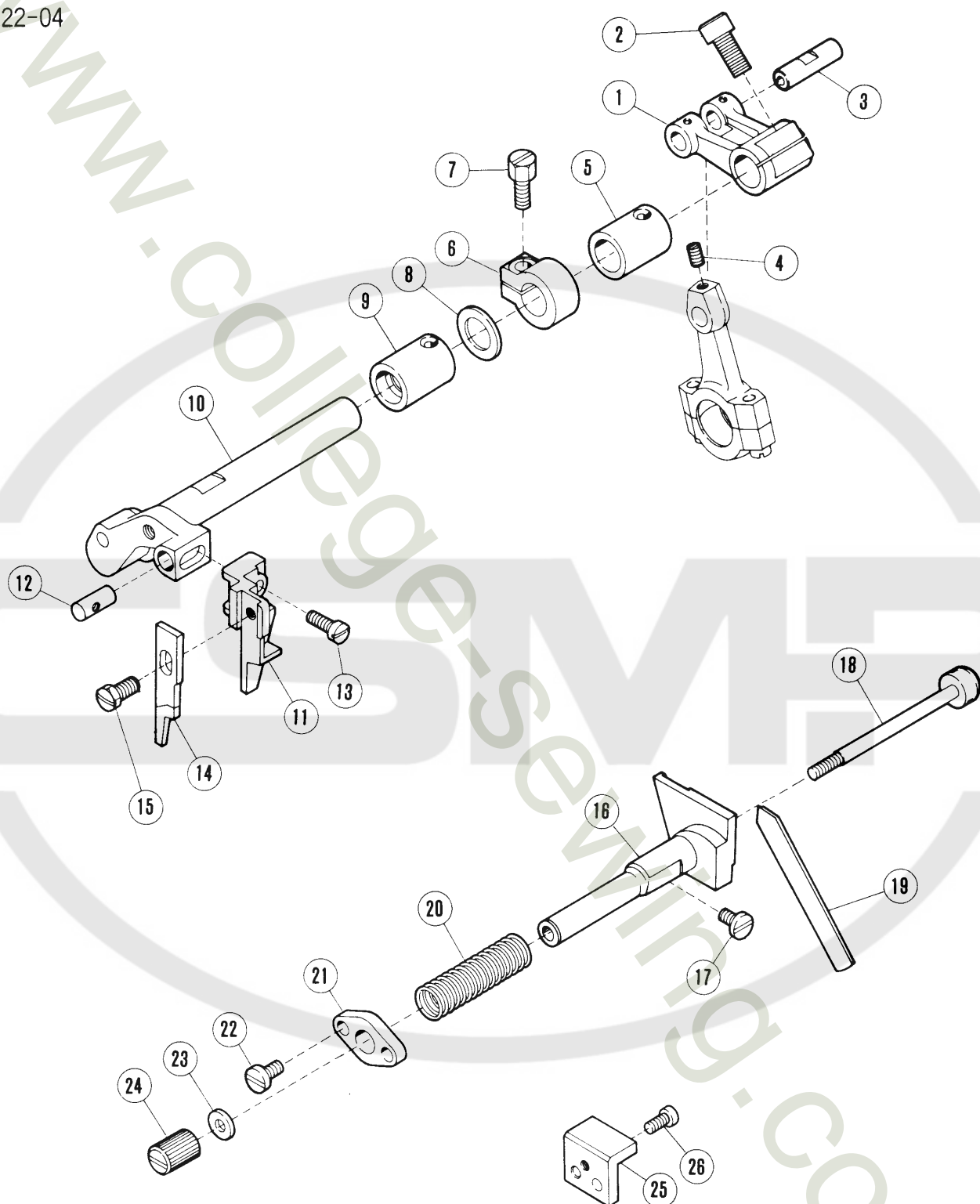


送り機構(3)

FEED MECHANISM (3)

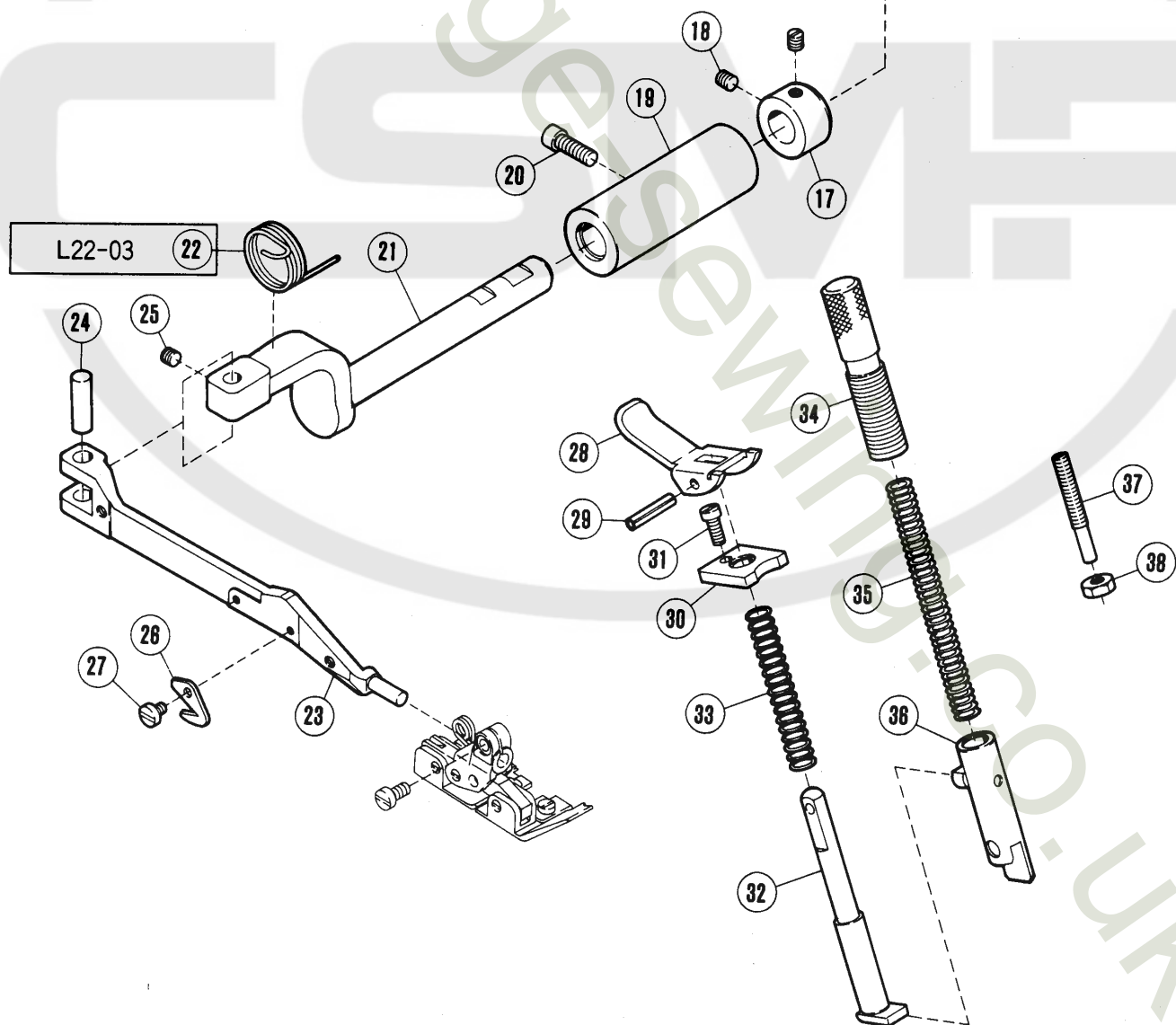
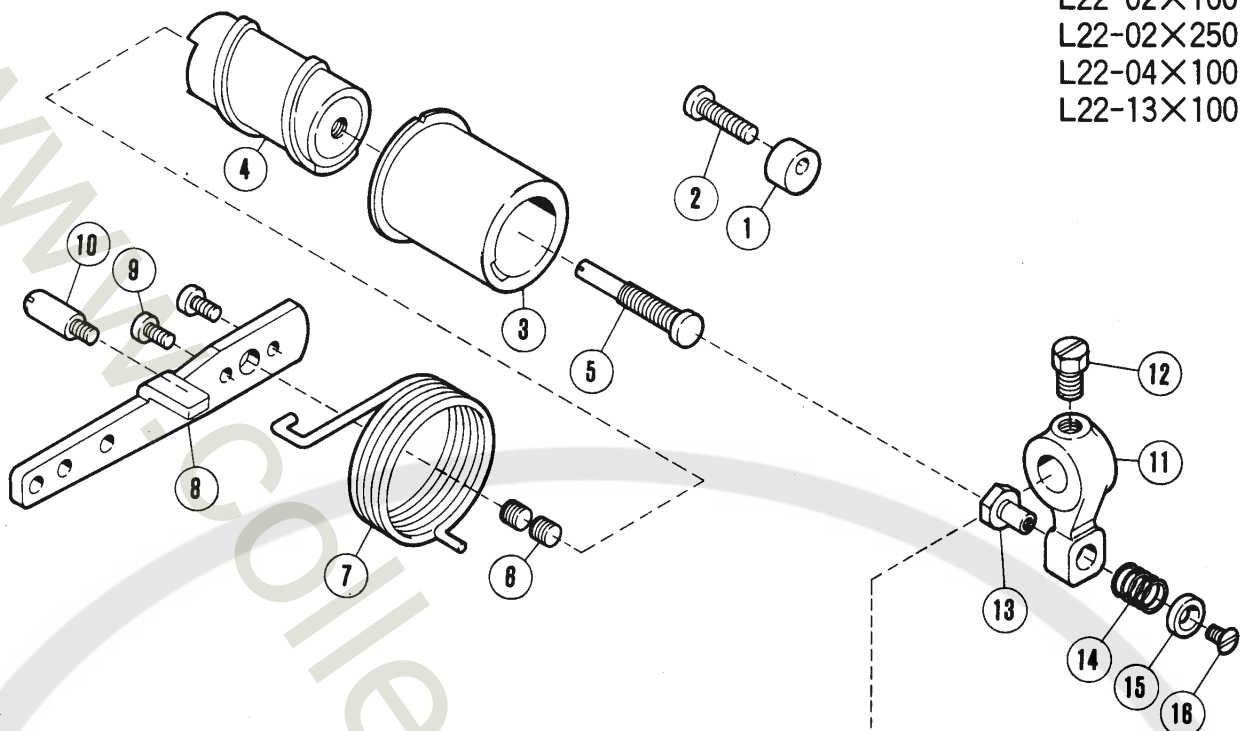
| REF. NO. | PART NO. | 名 称 | NAME | QT. |
|----------|----------|--------------------|-------------------------------|-----|
| 1 | 208273 | 差動送り調節器(組) | REGULATOR COMPLETE/DIFF. FEED | 1 |
| 2 | 208274 | クランク | CRANK | 1 |
| 3 | 208275 | 調節器 | BLOCK | 1 |
| 4 | 208276 | 蓋 | COVER | 1 |
| 5 | 5029 | 平ネジ / C 3 × 7 . 5 | SCREW | 2 |
| 6 | 5141 | 平ネジ / C 1 × 5 | SCREW | 1 |
| 7 | 5381 | 平ネジ / C 1 0 × 1 4 | SCREW | 1 |
| 8 | 208755 | クランク / 差動送り | CRANK/DIFFERENTIAL FEED | 1 |
| 9 | 5381 | 平ネジ / C 1 0 × 1 4 | SCREW | 1 |
| 10 | 208285 | ピン付ネジ / C 8 | SCREW | 1 |
| 11 | 208286 | 座金 | WASHER | 1 |
| 12 | 5455 | 六角ナット / C 8 | NUT | 1 |
| 13 | 204140A | リンク / 差動調節 | LINK/DIFF. FEED REGULATING | 1 |
| 14 | 5316 | 段付ネジ / C 5 | SCREW | 2 |
| 15 | 202522 | 止メ輪 | RING | 2 |
| 16 | 204139A | レバー / 差動調節 | LEVER/DIFF. FEED REGULATING | 1 |
| 17 | 5381 | 平ネジ / C 1 0 × 1 4 | SCREW | 1 |
| 18 | 204754A | カラー | COLLAR | 1 |
| 19 | 5084 | 六角ネジ / C 5 × 5 . 5 | SCREW | 1 |
| 20 | 204757 | 段付ピン | PIN | 1 |
| 21 | 204756 | ネジリバネ | SPRING | 1 |
| 22 | 210164 | ブッシュ | BUSHING | 1 |
| 23 | 204052A | オイルシール | OIL SEAL | 1 |
| 24 | 204752 | 軸 / 差動調節 | SHAFT | 1 |
| 25 | 204755 | レバー / 差動調節 | LEVER/DIFF. FEED REGULATING | 1 |
| 26 | 5118 | 平ネジ / C 5 × 1 2 | SCREW | 1 |
| 27 | 204883 | レバー補助板 / 差動調節 | LEVER | 1 |
| 28 | 1216 | 平ネジ / C 4 × 5 . 5 | SCREW | 1 |
| 29 | 204142B | 案内板 | REGULATING PLATE | 1 |
| 30 | 204143A | ストッパー | STOPPER | 2 |
| 31 | 5118 | 平ネジ / C 5 × 1 2 | SCREW | 2 |
| 32 | 202868 | 座金 | WASHER | 1 |
| 33 | 204870 | ツマミ | THUMB NUT | 1 |
| 34 | 5321A | 段付ネジ | SCREW | 1 |

L22-02
L22-04

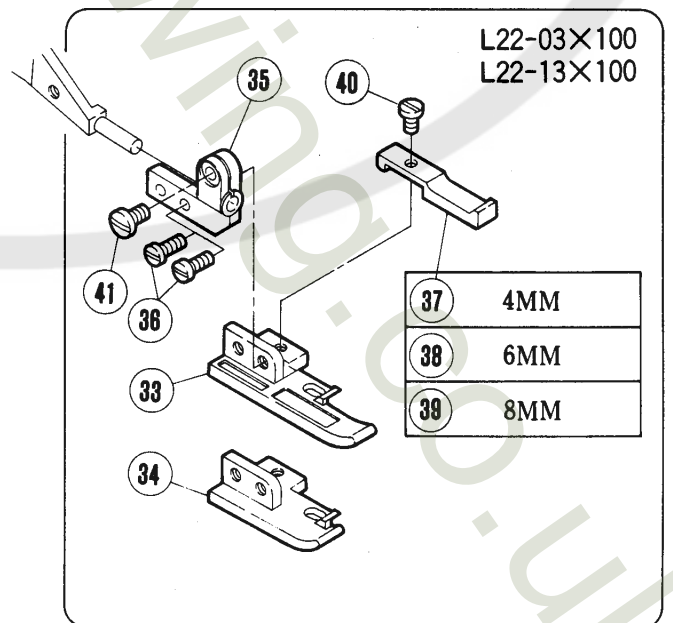
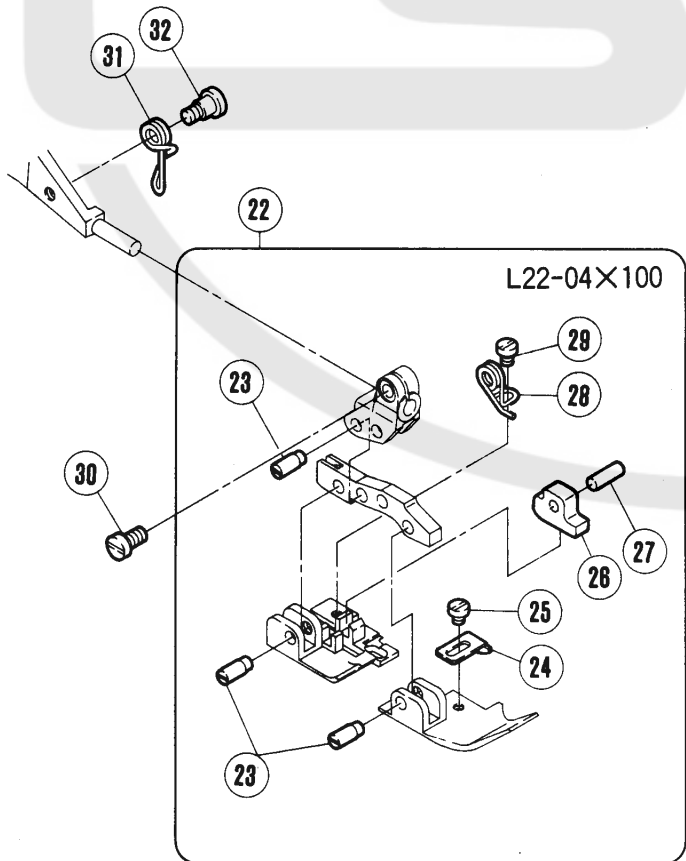
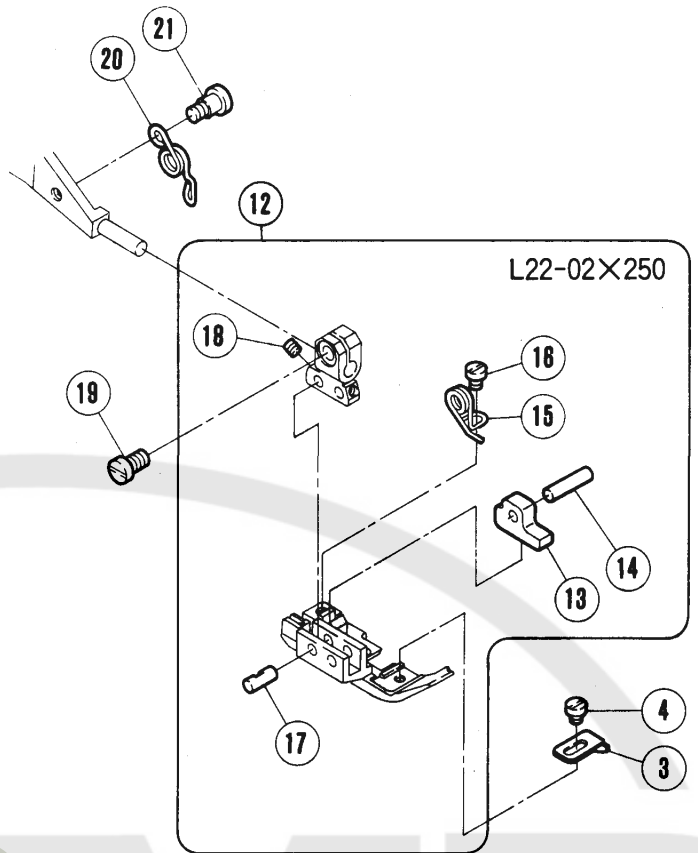
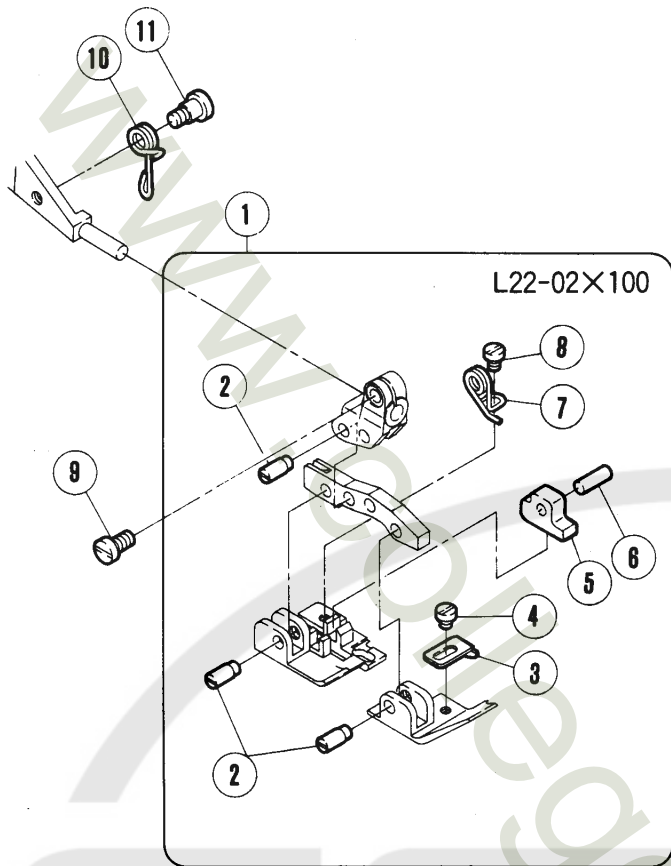


| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|------------------|------------------|------------------------|-----|
| 1 | 204147 | クランク / 上メス | CRANK/UPPER KNIFE | 1 |
| 2 | 5381 | 平ネジ / C 10 × 14 | SCREW | 1 |
| 3 | 204146 | 平行ピン | PIN | 1 |
| 4 | 1458 | 止ネジ / C 5 × 6 | SCREW | 1 |
| 5 | 210067 | ブッシュ | BUSHING | 1 |
| 6 | 206181B | カラー | COLLAR | 1 |
| 7 | 5001 | 六角ネジ / C 7 | SCREW | 1 |
| 8 | 208235 | 座金 | WASHER | 1 |
| 9 | 204149 | ブッシュ | BUSHING | 1 |
| 10 | 208696 | 上メス台 | UPPER KNIFE LEVER | 1 |
| 11 | 208578 | 上メス抱キ | UPPER KNIFE CLAMP | 1 |
| 12 | 208579 | 平行ピン | PIN | 1 |
| 13 | 5118 | 平ネジ / C 5 × 12 | SCREW | 1 |
| 14 | 202527A | 上メス (狭巾) | UPPER KNIFE (NARROW) | 1 |
| 15 | 5088 | 六角ネジ / C 4 × 7.5 | SCREW | 1 |
| 16 | 208580 | 下メス台 | LOWER KNIFE HOLDER | 1 |
| 17 | 4009-1 | 平ネジ / C 5 × 7.5 | SCREW | 1 |
| 18 | 204162 | 止ピン / 下メス | CLAMP STUD/LOWER KNIFE | 1 |
| 19 | 208393 | 下メス | LOWER KNIFE | 1 |
| 20 | 204158 | 圧縮バネ | SPRING | 1 |
| 21 | 204159 | 止メ板 | STOPPER | 1 |
| 22 | 5117 | 平ネジ / C 5 × 8.5 | SCREW | 1 |
| 23 | 200098 | 座金 | WASHER | 1 |
| 24 | 5260 | 丸ナット / C 5 | NUT | 1 |
| 25 | 204160A | 案内 / 下メス台 | GUIDE/LOWER BAR | 1 |
| 26 | 1175-2 | 平ネジ / C 4 × 8 | SCREW | 1 |

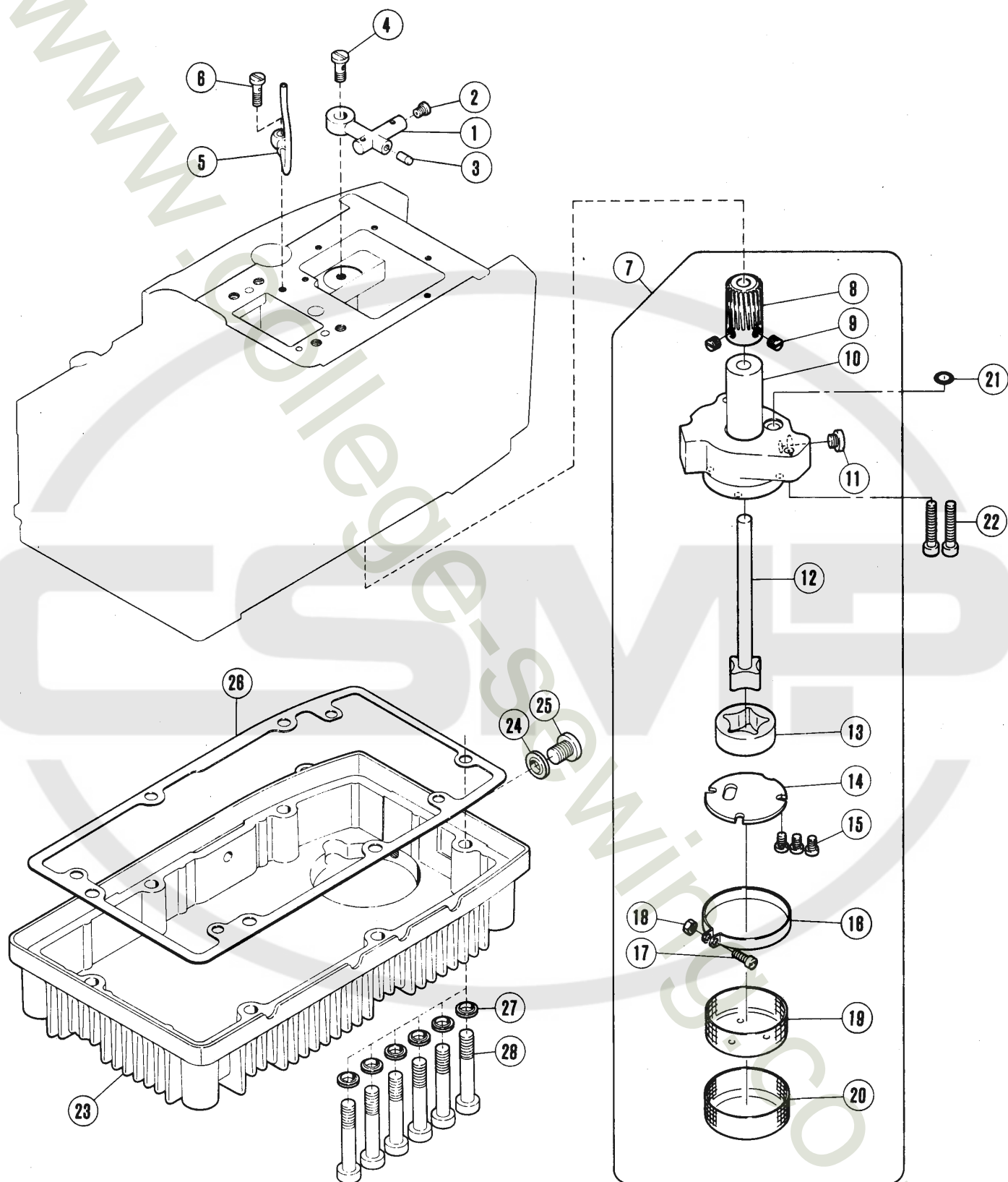
L22-02×100
 L22-02×250
 L22-04×100
 L22-13×100



| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|---------------|---------------------|----------------------|-----|
| 1 | 202683 | ストッパー | STOPPER | 1 |
| 2 | 5152 | 平ネジ / C 5 × 1 7 | SCREW | 1 |
| 3 | 204930 | ブッシュ | BUSHING | 1 |
| 4 | 204929 | 足揚ゲ案内 | FOOT LIFT CAM | 1 |
| 5 | 208316 | ピン付ネジ / C 8 | SCREW | 1 |
| 6 | 2913-2 | 止ネジ / C 1 0 × 3 . 5 | SCREW | 2 |
| 7 | 204178 | ネジリバネ | SPRING | 1 |
| 8 | 204177B | レバー / 足揚ゲ | LEVER/FOOT LIFT | 1 |
| 9 | 1202 | 平ネジ / C 4 × 7 | SCREW | 2 |
| 10 | 5232 | ピン付ネジ / C 5 | SCREW | 1 |
| 11 | 208313 | レバー / 押エ台軸 | LEVER/INTERMEDIATE | 1 |
| 12 | 2022-4 | 六角ネジ / C 1 0 × 9 | SCREW | 1 |
| 13 | 208314 | 段付ピン | PIN | 1 |
| 14 | 208315 | 圧縮バネ | SPRING | 1 |
| 15 | 202757A | 座金 | WASHER | 1 |
| 16 | 5317 | 皿ネジ / C 3 × 6 | SCREW | 1 |
| 17 | 201056 | カラージ | COLLAR | 1 |
| 18 | 1457 | 止ネジ / C 5 × 4 | SCREW | 2 |
| 19 | 208535 | ブッシュ | BUSHING | 1 |
| 20 | 2133-1 | 平ネジ / C 5 × 1 2 . 5 | SCREW | 1 |
| 21 | 208534 | 軸 / 押エ台 | SHAFT/FOOT LIFT | 1 |
| 22 | 208637 | ネジリバネ | SPRING | 1 |
| 23 | 208526 | 押エ台 | PRESSER ARM | 1 |
| 24 | 208549 | 平行ピン | PIN | 1 |
| 25 | 1457 | 止ネジ / C 5 × 4 | SCREW | 1 |
| 26 | 202451 | チェーンカッター | CHAIN CUTTER | 1 |
| 27 | 2921 | 平ネジ / C 3 × 4 | SCREW | 1 |
| 28 | 211657 | 手揚ゲ | LEVER/HAND LIFT | 1 |
| 29 | 202647A | スプリングピン | PIN | 1 |
| 30 | 208599 | 案内板 | BUSHING | 1 |
| 31 | 5029 | 平ネジ / C 3 × 7 . 5 | SCREW | 1 |
| 32 | 202645 | 手揚軸 | PLUNGER | 1 |
| 33 | 201395 | 圧縮バネ | SPRING | 1 |
| 34 | 208774 | 調節ネジ | THUMB SCREW | 1 |
| 35 | 208773 | 圧縮バネ | SPRING | 1 |
| 36 | 208537 | 押エ棒 (組) | PRESSER BAR COMPLETE | 1 |
| 37 | 5271 | ピン付ネジ / C 5 | SCREW | 1 |
| 38 | 3044 | 六角ナット / C 5 | NUT | 1 |

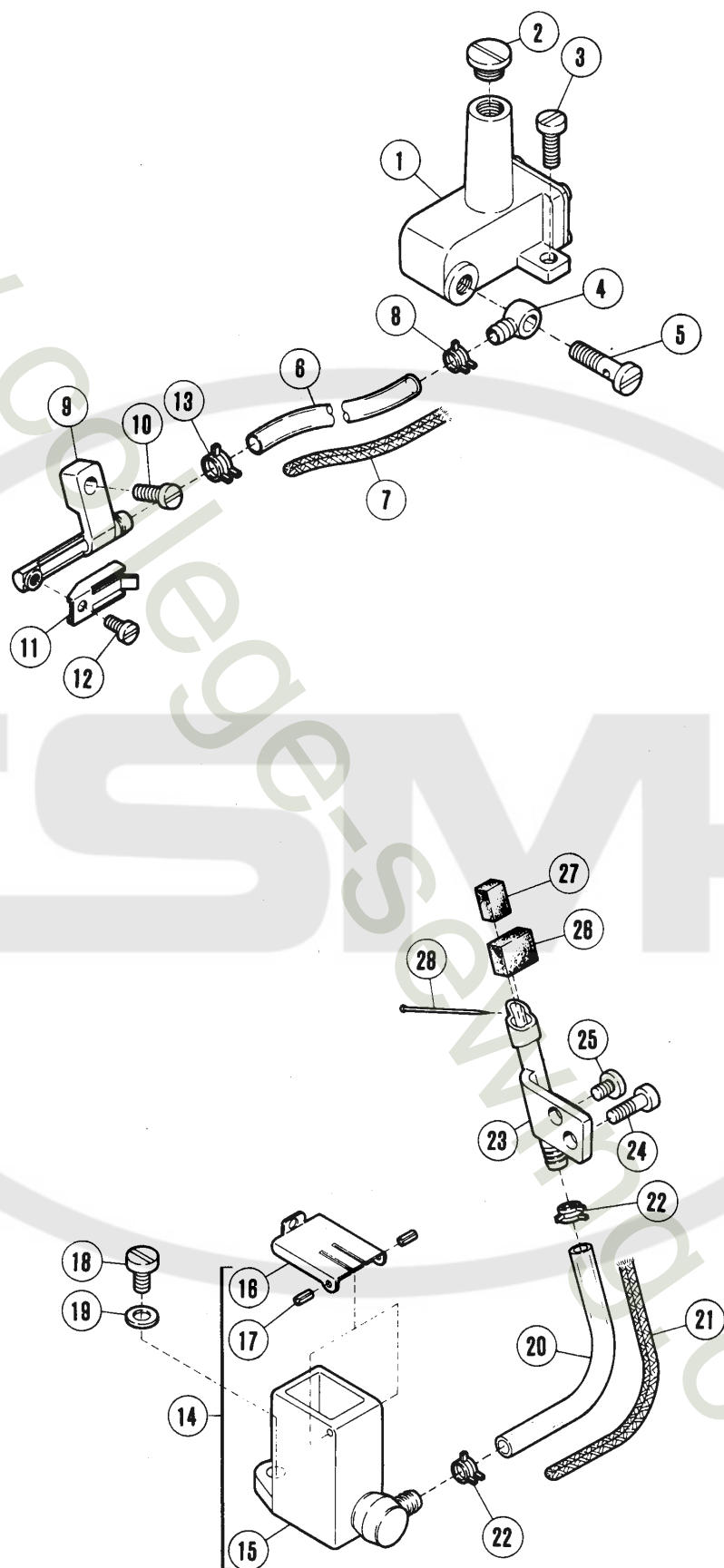


| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|------------------|-------------------|--------------------------------|-----|
| 1 | 209238 | 押エ (組) | PRESSER FOOT COMPLETE | 1 |
| 2 | 208958-B | ピン付ネジ / C 3 | SCREW | 3 |
| 3 | 208575 | 補助押エ | FABRIC GUARD | 1 |
| 4 | 5030 | 平ネジ / C 1 × 2 . 3 | SCREW | 1 |
| 5 | 208899 | 空環押エ | CLAMP/THREAD CHAIN | 1 |
| 6 | 208900 | 平行ピン | PIN | 1 |
| 7 | 208374 | ネジリバネ | SPRING | 1 |
| 8 | 1231 | 平ネジ / C 1 × 3 . 4 | SCREW | 1 |
| 9 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 1 |
| 10 | 208978 | ネジリバネ | SPRING | 1 |
| 11 | 5291 | 段付ネジ / C 3 | SCREW | 1 |
| 12 | 209241 | 押エ (組) (2本針) | PRESSER FOOT COMPLETE/2-NEEDLE | 1 |
| 13 | 209243 | 空環押エ (2本針) | CLAMP/THREAD CHAIN | 1 |
| 14 | 208395 | 平行ピン | PIN | 1 |
| 15 | 208374 | ネジリバネ | SPRING | 1 |
| 16 | 1231 | 平ネジ / C 1 × 3 . 4 | SCREW | 1 |
| 17 | 208527 | 平行ピン | PIN | 1 |
| 18 | 5223 | 止ネジ / C 1 × 3 | SCREW | 1 |
| 19 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 1 |
| 20 | 208529 | 大押エバネ | SPRING | 1 |
| 21 | 5291 | 段付ネジ / C 3 | SCREW | 1 |
| 22 | 209233 | 押エ (組) | PRESSER FOOT COMPLETE | 1 |
| 23 | 208958-B | ピン付ネジ / C 3 | SCREW | 3 |
| 24 | 208575 | 補助押エ | FABRIC GUARD | 1 |
| 25 | 5030 | 平ネジ / C 1 × 2 . 3 | SCREW | 1 |
| 26 | 208899 | 空環押エ | CLAMP/THREAD CHAIN | 1 |
| 27 | 208900 | 平行ピン | PIN | 1 |
| 28 | 208374 | ネジリバネ | SPRING | 1 |
| 29 | 1231 | 平ネジ / C 1 × 3 . 4 | SCREW | 1 |
| 30 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 1 |
| 31 | 208978 | ネジリバネ | SPRING | 1 |
| 32 | 5291 | 段付ネジ / C 3 | SCREW | 1 |
| 33 | 208767 | 押エ (長) | PRESSER FOOT (LONG) | 1 |
| 34 | 208632 | 押エ (短) | PRESSER FOOT (SHORT) | 1 |
| 35 | 208636 | 押エ取付台 | BRACKET/PRESSER FOOT | 1 |
| 36 | 1196 | 平ネジ / C 3 × 6 . 5 | SCREW | 2 |
| 37 | 208768 | 小押エ (4) | SHOE/PRESSER FOOT (4) | 1 |
| 38 | 208769 | 小押エ (6) | SHOE/PRESSER FOOT (6) | 1 |
| 39 | 208770 | 小押エ (8) | SHOE/PRESSER FOOT (8) | 1 |
| 40 | 1229 | 平ネジ / C 3 × 4 . 5 | SCREW | 1 |
| 41 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 1 |

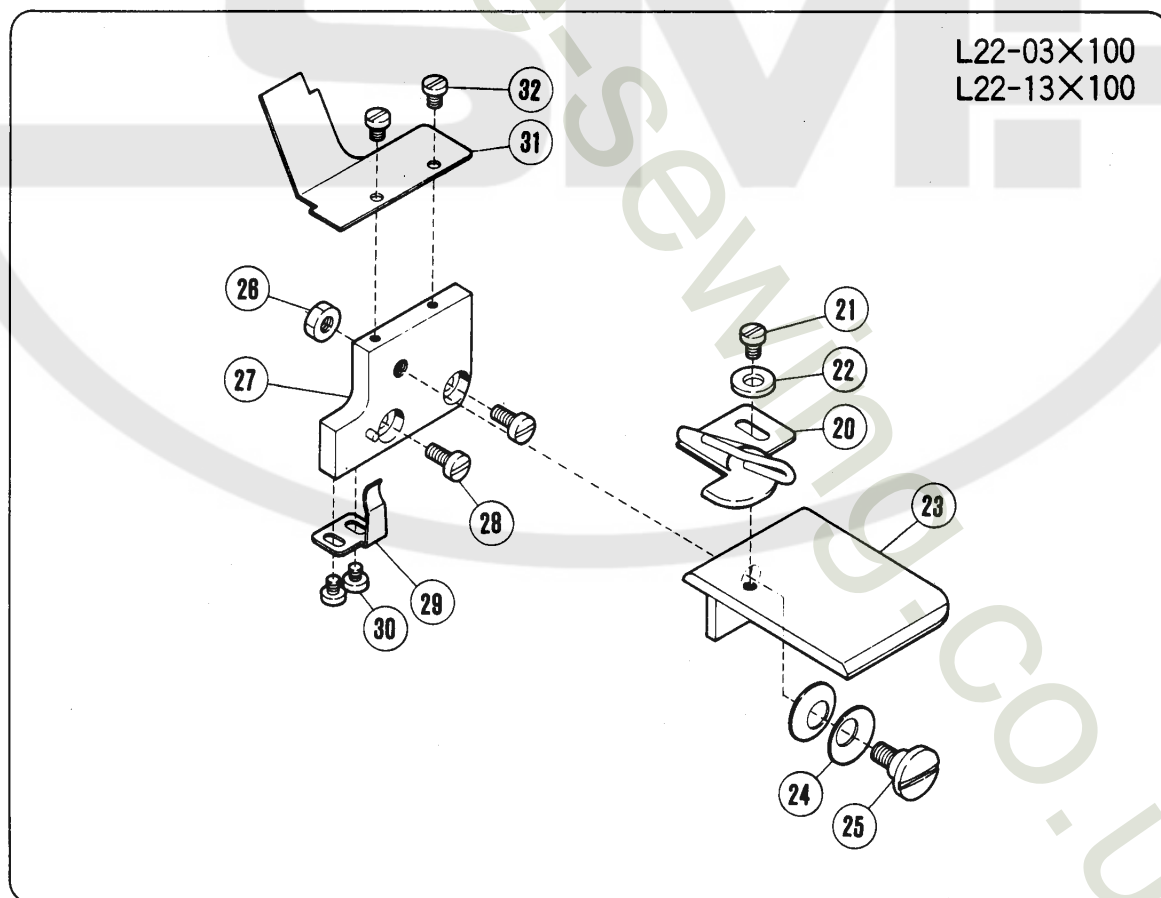
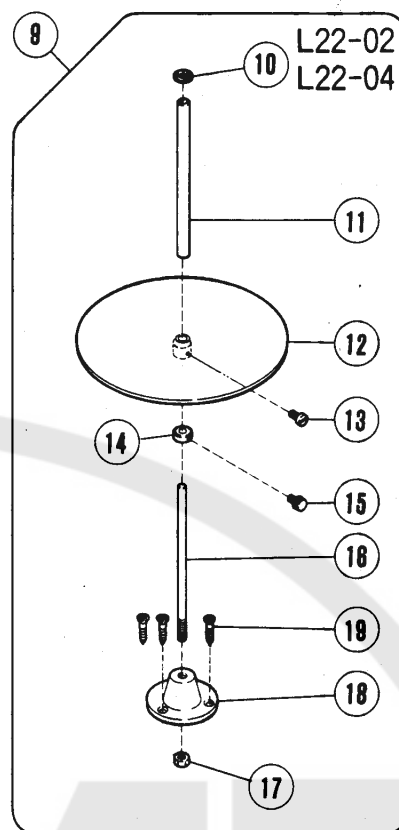
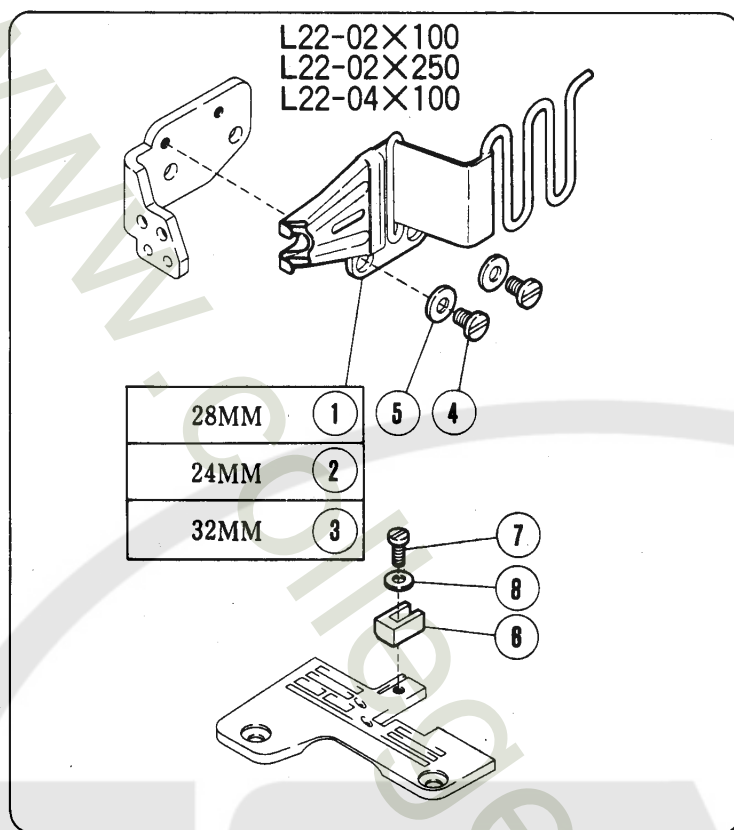


| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|-------------|------------------|-------------------|------------------------|-----|
| 1 | 204193 | 油配分器 | OIL DISTRIBUTOR | 1 |
| 2 | 201323 | 噴油口金 | SCREW | 1 |
| 3 | 202903 | 栓 | PLUG | 1 |
| 4 | 200152 | 継手ネジ | JOINT SCREW | 1 |
| 5 | 204194 | 噴油管 (組) | PIPE COMPLETE | 1 |
| 6 | 201758 | 継手ネジ | JOINT SCREW | 1 |
| 7 | 204593 | ポンプ (組) | TROCHOID PUMP ASSEMBLY | 1 |
| 8 | 204187 | ウォームホイール | WORM WHEEL | 1 |
| 9 | 5060 | 止ネジ / C 8 × 4 . 5 | SCREW | 2 |
| 10 | 209407 | ポンプ本体 | TROCHOID PUMP | 1 |
| 11 | 5145 | 平ネジ / C 1 0 × 3 | SCREW | 1 |
| 12 | 212978-91 | ローター (内) 軸 | ROTOR (INSIDE) SHAFT | 1 |
| 13 | 212981 | ローター (外) | ROTOR (OUTSIDE) | 1 |
| 14 | 212982A | 側板 | PLATE | 1 |
| 15 | 5328 | 平ネジ / C 4 × 6 . 3 | SCREW | 3 |
| 16 | 209410 | クランプ | CLAMP | 1 |
| 17 | 1170-1 | 平ネジ / C 4 × 1 0 | SCREW | 1 |
| 18 | 3091 | 六角ナット / C 4 | NUT | 1 |
| 19 | 209408 | フィルター (内) | FILTER (INSIDE) | 1 |
| 20 | 209409 | フィルター (外) | FILTER (OUTSIDE) | 1 |
| 21 | 204185 | Oリング | O RING | 1 |
| 22 | 5095 | 平ネジ / C 5 × 1 9 | SCREW | 2 |
| 23 | 208260 | オイルパン | OIL RESERVOIR | 1 |
| 24 | 202287A | 座金 | WASHER | 1 |
| 25 | 5138B | 平ネジ / H 1 1 × 1 2 | SCREW | 1 |
| 26 | 208318 | ガスケット | GASKET | 1 |
| 27 | 204806 | 座金 | WASHER | 6 |
| 28 | 5150B | ボルト / C 1 2 × 5 0 | BOLT | 6 |

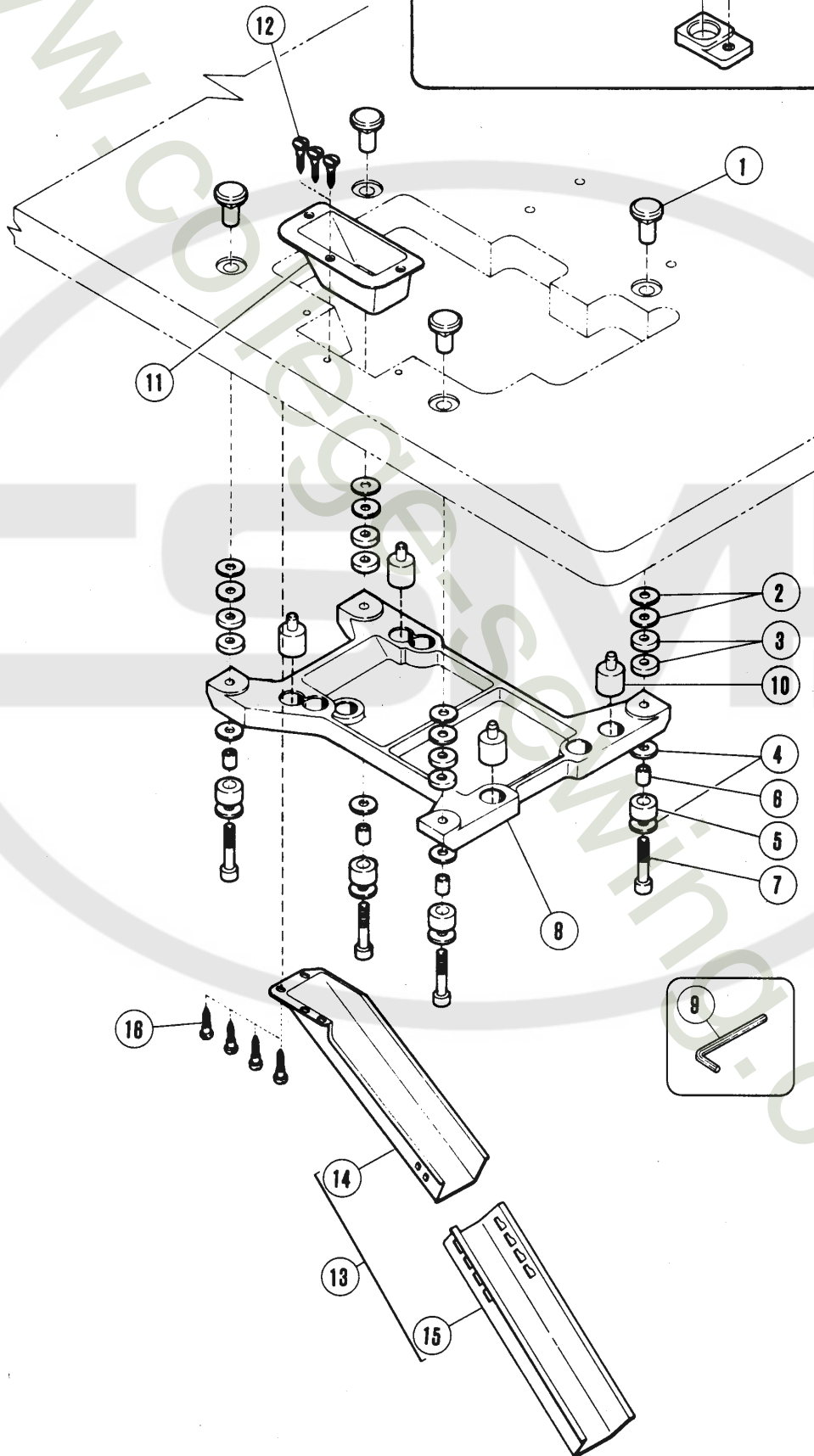
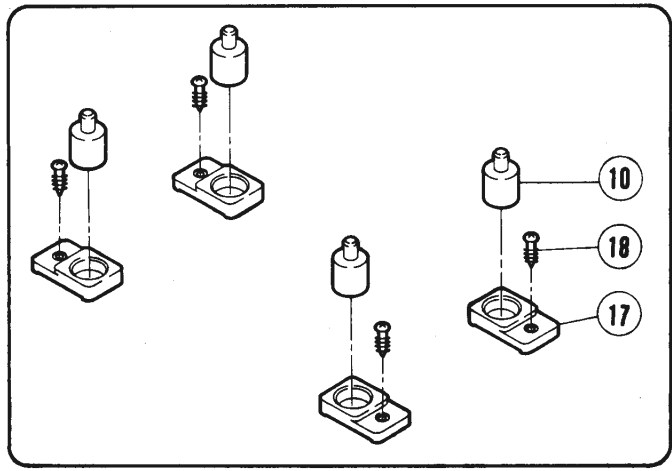
L22-02
L22-04



| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|-------------|------------------|-------------------|--------------------------------|-----|
| 1 | 208308 | シリコンタンク (上) 組 | SILICONE OIL RESERVOIR (UPPER) | 1 |
| 2 | 5242 | 平ネジ / H 1 1 × 5 | SCREW | 1 |
| 3 | 5118 | 平ネジ / C 5 × 1 2 | SCREW | 1 |
| 4 | 200136 | 継手 | JOINT | 1 |
| 5 | 200152 | 継手ネジ | JOINT SCREW | 1 |
| 6 | 204921 | チューブ | TUBE | 1 |
| 7 | 202176 | 給油紐 | OIL WICK | 1 |
| 8 | 200155 | クランプ | TUBE CLAMP | 1 |
| 9 | 208486 | シリコンパイプ (上) | THREAD LUBRICATOR | 1 |
| 10 | 5345 | 平ネジ / C 5 × 1 1 | SCREW | 1 |
| 11 | 208487 | シリコンパイプ当金 | PLATE | 1 |
| 12 | 5012 | 平ネジ / C 3 × 5 . 5 | SCREW | 1 |
| 13 | 202199 | クランプ | CLAMP | 1 |
| 14 | 209411-91 | シリコンタンク (下) 組 | SILICONE OIL RESERVOIR (LOWER) | 1 |
| 15 | 209412-91 | シリコンタンク (下) | SILICONE OIL RESERVOIR (LOWER) | 1 |
| 16 | 204862 | 蓋 | CAP COVER | 1 |
| 17 | 206781 | スプリングピン | PIN | 2 |
| 18 | 5345 | 平ネジ / C 5 × 1 1 | SCREW | 1 |
| 19 | 201185 | 座金 | WASHER | 1 |
| 20 | 204921 | チューブ | TUBE | 1 |
| 21 | 202176 | 給油紐 | OIL WICK | 1 |
| 22 | 200155 | クランプ | TUBE CLAMP | 2 |
| 23 | 208387 | シリコンパイプ (下) | NEEDLE LUBRICATOR | 1 |
| 24 | 5010 | 平ネジ / C 4 × 1 2 | SCREW | 1 |
| 25 | 1216 | 平ネジ / C 4 × 5 . 5 | SCREW | 1 |
| 26 | 204466 | 給油フェルト | OIL WICK | 1 |
| 27 | 240178 | 給油フェルト | OIL FELT | 1 |
| 28 | 210766 | 止ピン | PIN | 1 |



| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|----------|------------------|-------------------|-----------------------|-----|
| 1 | 208389 | バインダー (組) (28) | BINDER COMPLETE (28) | 1 |
| 2 | 208390 | バインダー (組) (24) | BINDER COMPLETE (24) | 1 |
| 3 | 208757 | バインダー (組) (32) | BINDER COMPLETE (32) | 1 |
| 4 | 1216 | 平ネジ / C 4 × 5 . 5 | SCREW | 2 |
| 5 | 137142 | 座金 | WASHER | 2 |
| 6 | 208569 | バインダー補助板 | TAPE GUIDE | 1 |
| 7 | 2918 | 平ネジ / C 3 × 8 . 5 | SCREW | 1 |
| 8 | 202875 | 座金 | WASHER | 1 |
| 9 | 403 | テープガイド (組) | TAPE DISC ASSEMBLY | 1 |
| 10 | 406 | フェルト | FELT | 1 |
| 11 | 405 | 取付棒 | FIXING ROD | 1 |
| 12 | 404 | カノコ台 | TAPE DISC | 1 |
| 13 | 4012 | 平ネジ / M 4 × 1 2 | SCREW | 1 |
| 14 | 407 | カラー | COLLAR | 1 |
| 15 | 408 | 調節ネジ | ADJUSTING SCREW | 1 |
| 16 | 409 | 軸 | SHAFT | 1 |
| 17 | 4818 | 六角ナット / M 6 | NUT | 1 |
| 18 | 410-JA | ブラケット | BRACKET | 1 |
| 19 | 4908 | 木ネジ (皿) / 4 . 5 | SCREW | 3 |
| 20 | 208638 | バインダー (組) | BINDER COMPLETE | 1 |
| 21 | 1216 | 平ネジ / C 4 × 5 . 5 | SCREW | 1 |
| 22 | 137142 | 座金 | WASHER | 1 |
| 23 | 208642 | 取付板 / バインダー | BRACKET/BINDER | 1 |
| 24 | 204888 | 皿バネ | SPRING | 2 |
| 25 | 5380 | 段付ネジ / C 8 | SCREW | 1 |
| 26 | 5104 | 六角ナット / C 8 | NUT | 1 |
| 27 | 208643 | 取付台 (組) / バインダー | BRACKET BASE COMPLETE | 1 |
| 28 | 5117 | 平ネジ / C 5 × 8 . 5 | SCREW | 2 |
| 29 | 202689 | 板バネ | FLAT SPRING | 1 |
| 30 | 1234 | 平ネジ / C 4 × 3 . 8 | SCREW | 2 |
| 31 | 208646 | ゴミ除ケ | CHIP CHUTE | 1 |
| 32 | 1234 | 平ネジ / C 4 × 3 . 8 | SCREW | 2 |

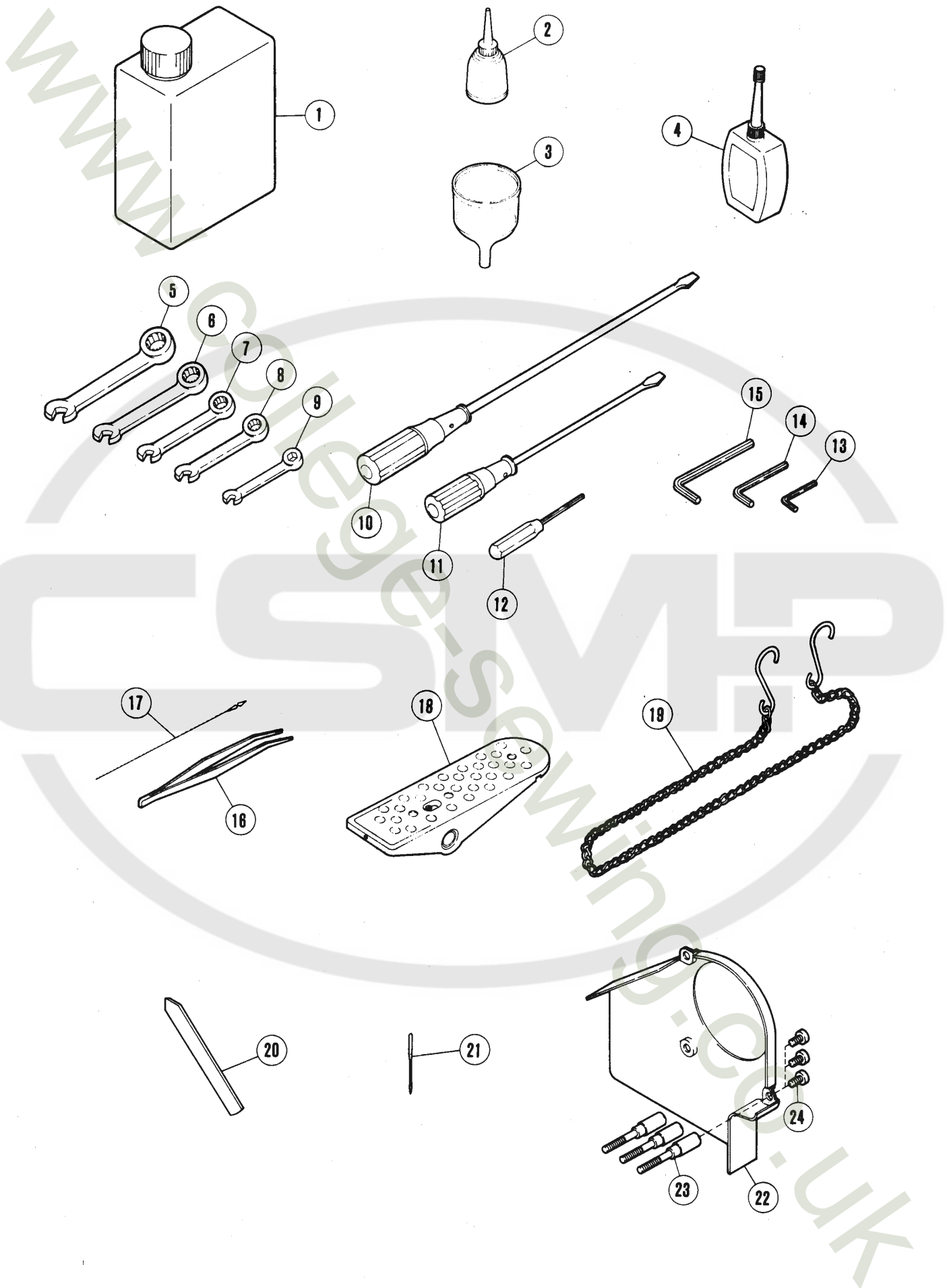


| REF. NO. | PART NO. 部品番号 | 名 称 | NAME | QT. |
|-------------|------------------|-----------------|------------------------|-----|
| 1 | 206336 | 半沈用ナット | NUT | 4 |
| 2 | 206337 | 座金 | WASHER | 8 |
| 3 | 205467 | スペーサー | SPACER | 8 |
| 4 | 206337 | 座金 | WASHER | 8 |
| 5 | 205764 | 防振ゴム | CUSHION RUBBER | 4 |
| 6 | 205765 | ライナー | LINER | 4 |
| 7 | 4512 | 平ネジ / M 8 × 5 5 | SCREW | 4 |
| 8 | 205466 | マシン据付板 | MACHINE REST BOARD | 1 |
| 9 | 272 | キーレンチ / 6 M M | ALLEN KEY/6MM | 1 |
| 10 | 205473 | 防振ゴム | CUSHION RUBBER | 4 |
| 11 | 205470-JA | 切屑受 | WASTE CHUTE TOP | 1 |
| 12 | 4904 | 木ネジ (皿) / 3 . 5 | SCREW | 3 |
| 13 | 9050 | 切屑受 (セット) | WASTE CHUTE SET | 1 |
| 14 | 205468-JA | 切屑受 (A) | WASTE CHUTE TOP | 1 |
| 15 | 205469-JA | 切屑受 (B) | WASTE CHUTE TOP (B) | 1 |
| 16 | 4905 | 木ネジ (平) / 4 . 5 | SCREW | 4 |
| 17 | 208756 | 取付台 / クッションゴム | BRACKET/CUSHION RUBBER | 4 |
| 18 | 4905 | 木ネジ (平) / 4 . 5 | SCREW | 4 |

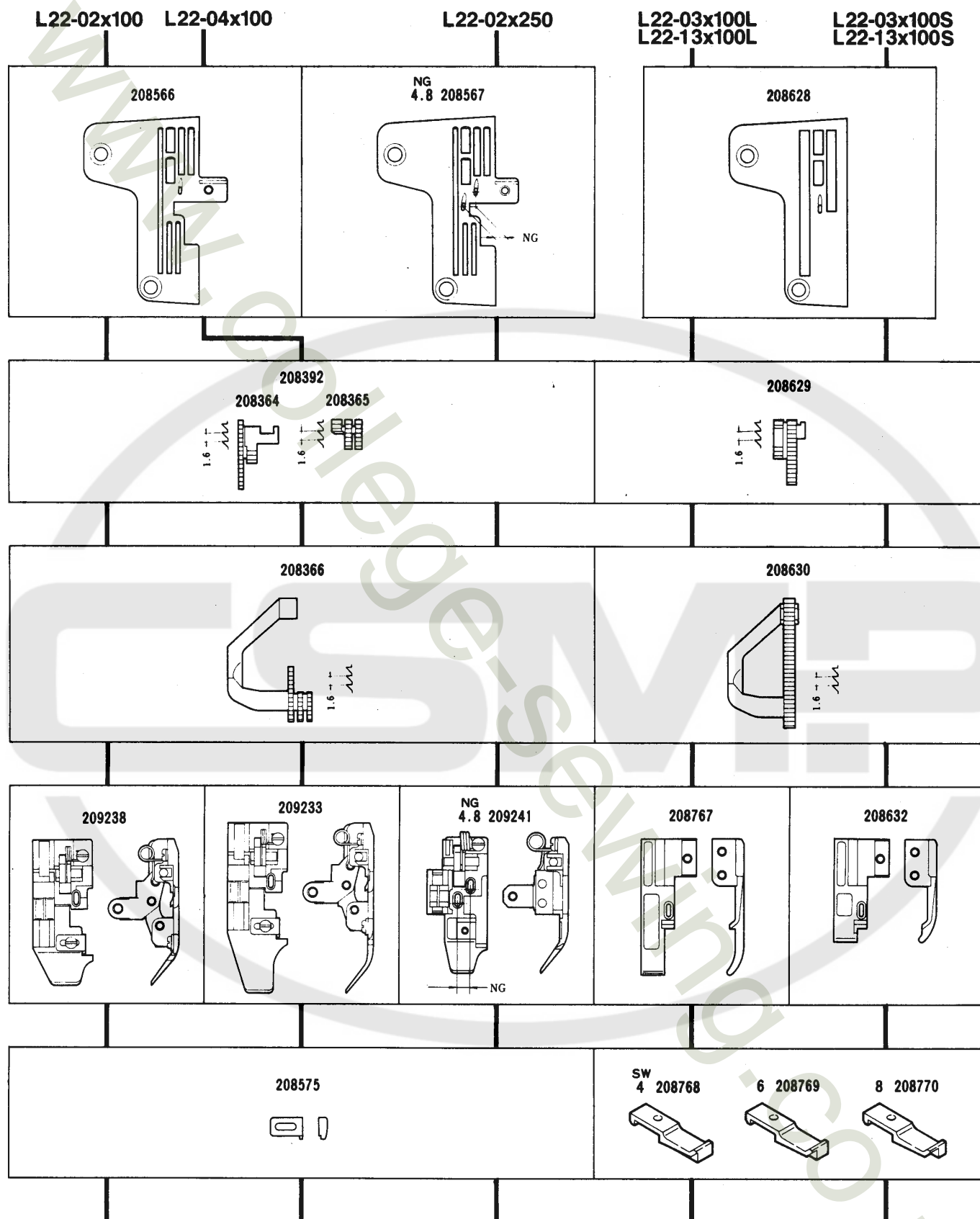
糸立台

THREAD STAND

| REF. NO. | PART NO. | 名 称 | NAME | QT. |
|----------|----------|------------------|------------------------------|-----|
| | 486C9C | 糸立 (組) (3本立) | THREAD STAND ASS. (3-SPOOLS) | 1 |
| | 486B9C | 糸立 (組) (4本立) | THREAD STAND ASS. (4-SPOOLS) | 1 |
| 1 | 503-CA | スタンド棒 (下) | THREAD STAND ROD (LOWER) | 1 |
| 2 | 509 | 座金 | WASHER | 1 |
| 3 | 5476 | 六角ナット | NUT | 1 |
| 4 | 505-CA | ブラケット (3本立) | BRACKET | 1 |
| 5 | 505ACA | ブラケット (2本立) | BRACKET | 2 |
| 6 | 380A | 糸立棒 | SPOOL PIN | 3 |
| 7 | 201252 | バネ座金 | SPRING WASHER | 3 |
| 8 | 4803 | 六角ナット / M 4 | NUT | 3 |
| 9 | 381-CA | 受皿 | SPOOL TRAY | 3 |
| 10 | 507 | ウレタン | CUSHION | 3 |
| 11 | 382-CA | ユレ止メ | SPOOL RETAINING FIN | 3 |
| 12 | 7102 | 六角ネジ / M 6 × 3 2 | SCREW | 1 |
| 13 | 512 | 座金 | WASHER | 1 |
| 14 | 4022 | 平ネジ / M 6 × 1 0 | SCREW | 1 |
| 15 | 502-CA | スタンド棒 (上) | THREAD STAND ROD (UPPER) | 1 |
| 16 | 504-CA | ジョイント | JOINT | 1 |
| 17 | 4021 | 平ネジ / M 5 × 1 6 | SCREW | 2 |
| 18 | 4805 | 六角ナット / M 5 | NUT | 2 |
| 19 | 383-CA | ブラケット | BRACKET | 1 |
| 20 | 384 | 糸道棒腕 | THREAD GUIDE BAR ROD | 1 |
| 21 | 4014 | 平ネジ / M 4 × 2 5 | SCREW | 1 |
| 22 | 4803 | 六角ナット / M 4 | NUT | 1 |
| 23 | 233-CA | ホルダー | HOLDER | 1 |
| 24 | 4012 | 平ネジ / M 4 × 1 2 | SCREW | 2 |
| 25 | 4803 | 六角ナット / M 4 | NUT | 2 |
| 26 | 293B | 糸道棒 (4本立) | THREAD GUIDE BAR (4-SPOOLS) | 1 |
| 27 | 293C | 糸道棒 (3本立) | THREAD GUIDE BAR (3-SPOOLS) | 1 |
| 28 | 4012 | 平ネジ / M 4 × 1 2 | SCREW | 1 |
| 29 | 4803 | 六角ナット / M 4 | NUT | 1 |
| 30 | 527-CA | ブラケット (3本立) | BRACKET | 1 |
| 31 | 527ACA | ブラケット (2本立) | BRACKET | 2 |
| 32 | 506 | 糸道 | THREAD GUIDE | 3 |
| 33 | 4117 | 止ネジ / M 5 × 1 2 | SCREW | 1 |
| 34 | 4805 | 六角ナット / M 5 | NUT | 1 |
| 35 | 386 | キャップ | ROD CAP | 1 |



| REF. NO. | PART NO. | 部 品 番 号 | 名 称 | NAME | QT. |
|----------|----------|---------|-------------------------|----------------------|-----|
| 1 | 452 | | 油 缶 / 7 5 0 C C | OIL CONTAINER/750CC | 1 |
| 2 | 485 | | 油 差 シ | OILER | 1 |
| 3 | 484 | | ジ ョ ウ ゴ | OIL FUNNEL | 1 |
| 4 | 178 | | シ リ コ ン オ イ ル / 5 0 C C | CONTAINER - SILICONE | 1 |
| 5 | 286 | | ス バ ナ / 9 . 5 M M | WRENCH/9.5MM | 1 |
| 6 | 285 | | ス バ ナ / 8 M M | WRENCH/8MM | 1 |
| 7 | 284 | | ス バ ナ / 7 M M | WRENCH/7MM | 1 |
| 8 | 283 | | ス バ ナ / 6 M M | WRENCH/6MM | 1 |
| 9 | 391 | | ス バ ナ / 5 M M | WRENCH/5MM | 1 |
| 10 | 127 | | ド ラ イ バ ー (大) | SCREWDRIVER (LARGE) | 1 |
| 11 | 128 | | ド ラ イ バ ー (中) | SCREWDRIVER (MEDIUM) | 1 |
| 12 | 179 | | キ ー レ ン チ ド ラ イ バ ー | ALLEN KEY DRIVER | 1 |
| 13 | 322 | | キ ー レ ン チ / 2 . 3 8 M M | ALLEN KEY/2.38MM | 1 |
| 14 | 182 | | キ ー レ ン チ / 3 . 1 9 M M | ALLEN KEY | 1 |
| 15 | 200 | | キ ー レ ン チ / 4 . 7 6 M M | ALLEN KEY/4.76MM | 1 |
| 16 | 131 | | ビ ン セ ッ ト | TWEEZERS | 1 |
| 17 | 153 | | 糸 通 シ 具 | THREADING WIRE | 1 |
| 18 | 478 | | ペ ダ ル | PEDAL | 1 |
| 19 | 392 | | 鎖 | CHAIN | 1 |
| 20 | 208393 | | 下 メ ス | LOWER KNIFE | 2 |
| 21 | DMX13 | | 針 | NEEDLE | 5 |
| 22 | 205216A | | ベ ル ト カ バ ー | BELT COVER | 1 |
| 23 | 205217 | | ビ ン 付 ネ ジ / C 5 | SCREW | 3 |
| 24 | 5117 | | 平 ネ ジ / C 5 × 8 . 5 | SCREW | 3 |



L22-02x100

L22-04x100

L22-02x250

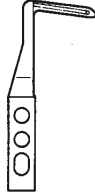
L22-03x100L
L22-13x100L

L22-03x100S
L22-13x100S

208360



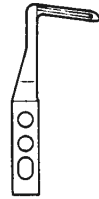
204431



208360



204314A



208356



208357



208358



204042



208356



208357



204521



204356



208914



NG
4.8 208914



208909



202527A



208393



| 型 式 MACHINE TYPE /SPEC. | ゲージ | | 針板 NEEDLE PLATE | 主送り歯(組) | | (主送り歯 本体) | | (補助送り歯) | | 差動送り歯 DIFF. FEED DOG | 押エ(組) PRESSER FOOT | 補助押エ FABRIC GUARD | ルーパー(右) | | ルーパー(左) | |
|-------------------------------|-------------|----|-----------------------|-----------------------|------------------|------------------|--------|---------|--------|----------------------------|--------------------------|----------------------|---------|--------------|-------------|--|
| | GAUGE NG | SW | | MAIN FEED DOG ASS. | MAIN FEED DOG | AUX. FEED DOG | 208365 | 208366 | 209238 | | | | 208575 | RIGHT LOOPER | LEFT LOOPER | |
| L22-02×100 | | | 208566 | 208392 | 208364 | 208365 | 208366 | 208366 | 209238 | 208575 | 208360 | 208360 | 204431 | — | — | |
| L22-02×250 | 4.8 | | 208567 | 208392 | 208364 | 208365 | 208366 | 208366 | 209241 | 208575 | 208360 | 208360 | 204431 | — | — | |
| L22-04×100 | | | 208566 | 208392 | 208364 | 208365 | 208366 | 208366 | 209233 | 208575 | 208360 | 208360 | 204431 | — | — | |

| 型 式 MACHINE TYPE /SPEC. | ゲージ | | 左針針受 (前) | | 左針針受 (後) | | 右針針受 (前) | | 右針針受 (後) | | 針留 | | 上メス | | 下メス | | 針 | |
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| | GAUGE NG | SW | NDL GUARD (FRONT) | LEFT NEEDLE NDL GUARD (REAR) | NDL GUARD (FRONT) | RIGHT NEEDLE NDL GUARD (REAR) | NDL GUARD (FRONT) | RIGHT NEEDLE NDL GUARD (REAR) | NDL GUARD (FRONT) | RIGHT NEEDLE NDL GUARD (REAR) | NEEDLE HOLDER | UPPER KNIFE | LOWER KNIFE | DM×13 #14 | DM×13 #14 | DM×13 #14 | DM×13 #16 | DM×13 #16 |
| L22-02×100 | | | | | 208357 | 208356 | 208357 | 208356 | 208356 | 208356 | 208914 | 202527A | 208393 | DM×13 #14 | DM×13 #14 | DM×13 #14 | DM×13 #16 | DM×13 #16 |
| L22-02×250 | 4.8 | | 204042 | 208358 | 208357 | 208356 | 208357 | 208356 | 208356 | 208356 | 208914 | 202527A | 208393 | DM×13 #14 | DM×13 #14 | DM×13 #14 | DM×13 #16 | DM×13 #16 |
| L22-04×100 | | | | | 208357 | 208356 | 208357 | 208356 | 208356 | 208356 | 208914 | 202527A | 208393 | DM×13 #14 | DM×13 #14 | DM×13 #14 | DM×13 #16 | DM×13 #16 |

| 型 式 | ゲージ | | 針板 | 主送り歯 | 差動送り歯 | 押エ | 小押エ | ルーパー | 針受(前) | 針受(後) | 針留 | 上メス | 下メス | 針 |
|-------------|-------------|--------|--------|--------|--------|--------|--------|---------|--------|--------|--------|-----|-----|-----------|
| | GAUGE NG | SW | | | | | | | | | | | | |
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| | | 208770 | | | | | | | | | | | | |
| L22-03×100S | 4 | | 208628 | 208629 | 208630 | 208632 | 208768 | 204314A | 204536 | 204521 | 208909 | — | — | DM×13 #16 |
| L22-13×100S | | 208769 | | | | | | | | | | | | |
| | | 208770 | | | | | | | | | | | | |

NG=NEEDLE GAUGE 針巾
SW=SEAM WIDTH 縫巾

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| 206337 | 39 | 4 | 208412 | 21 | 19 | 208770 | 31 | 39 | 240178 | 35 | 27 | | | | | | |
| 206457 | 7 | 3 | 208413 | 21 | 18 | 208770 | 46 | | | | | | | | | | |
| 206682 | 7 | 4 | 208415 | 21 | 22 | 208773 | 29 | 35 | | | | | | | | | |
| 206707 | 3 | 18 | 208421 | 21 | 30 | 208774 | 29 | 34 | | | | | | | | | |
| 206781 | 21 | 20 | 208424 | 13 | 11 | 208802 | 7 | 5 | | | | | | | | | |
| 206781 | 35 | 17 | 208425 | 13 | 14 | 208899 | 31 | 5 | | | | | | | | | |
| 207358 | 9 | 21 | 208427 | 13 | 18 | 208899 | 31 | 26 | | | | | | | | | |
| 208008-FD | 7 | 46 | 208430 | 5 | 15 | 208900 | 31 | 6 | | | | | | | | | |
| 208009 | 7 | 42 | 208434 | 3 | 8 | 208900 | 31 | 27 | | | | | | | | | |
| 208010 | 7 | 44 | 208447 | 15 | 2 | 208903 | 13 | 38 | | | | | | | | | |
| 208023A-HD | 7 | 19 | 208447 | 15 | 11 | 208909 | 46 | | | | | | | | | | |
| 208025 | 17 | 32 | 208448 | 15 | 3 | 208914 | 46 | | | | | | | | | | |
| 208026 | 17 | 26 | 208448 | 15 | 12 | 208919 | 7 | 12 | | | | | | | | | |

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