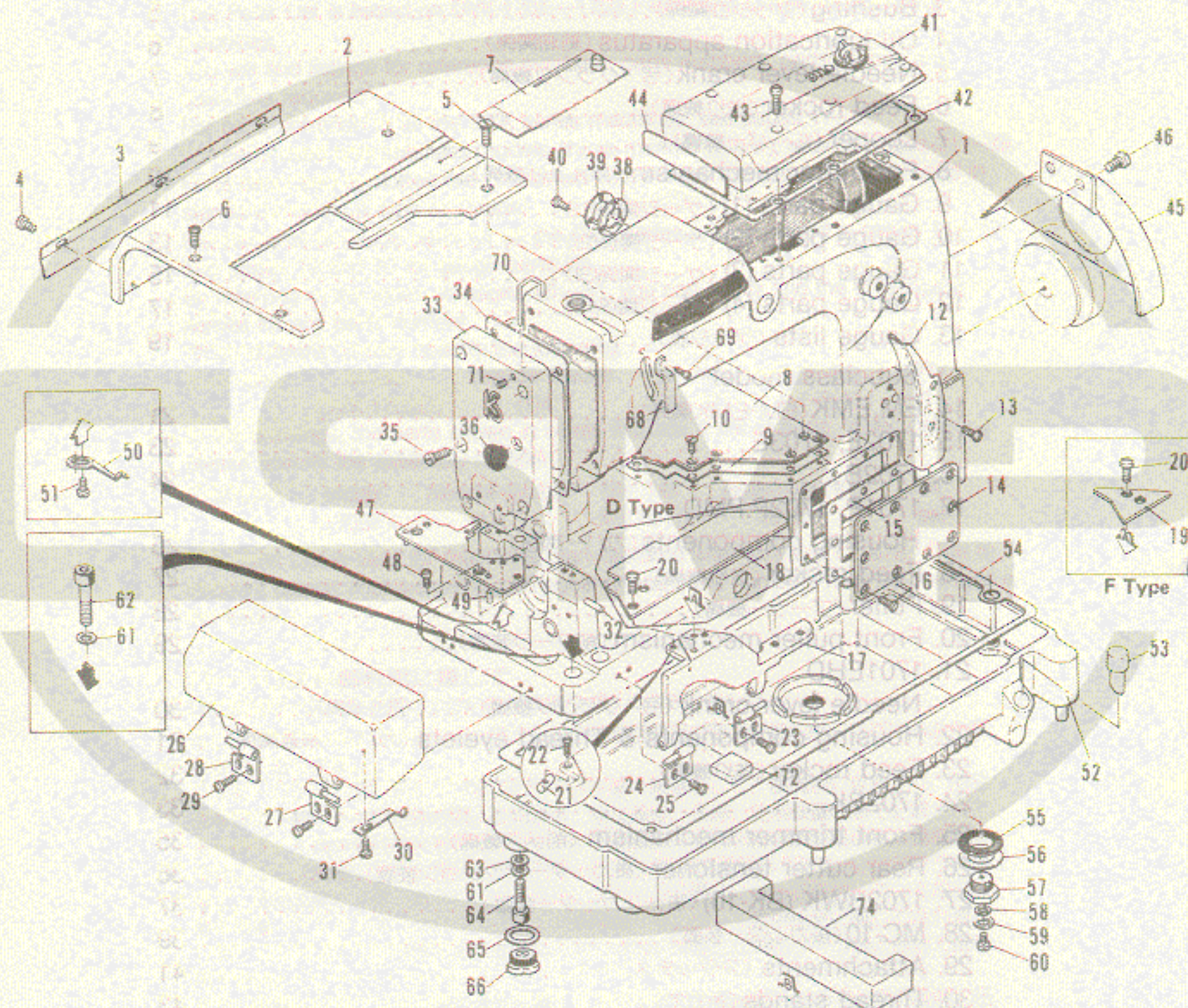
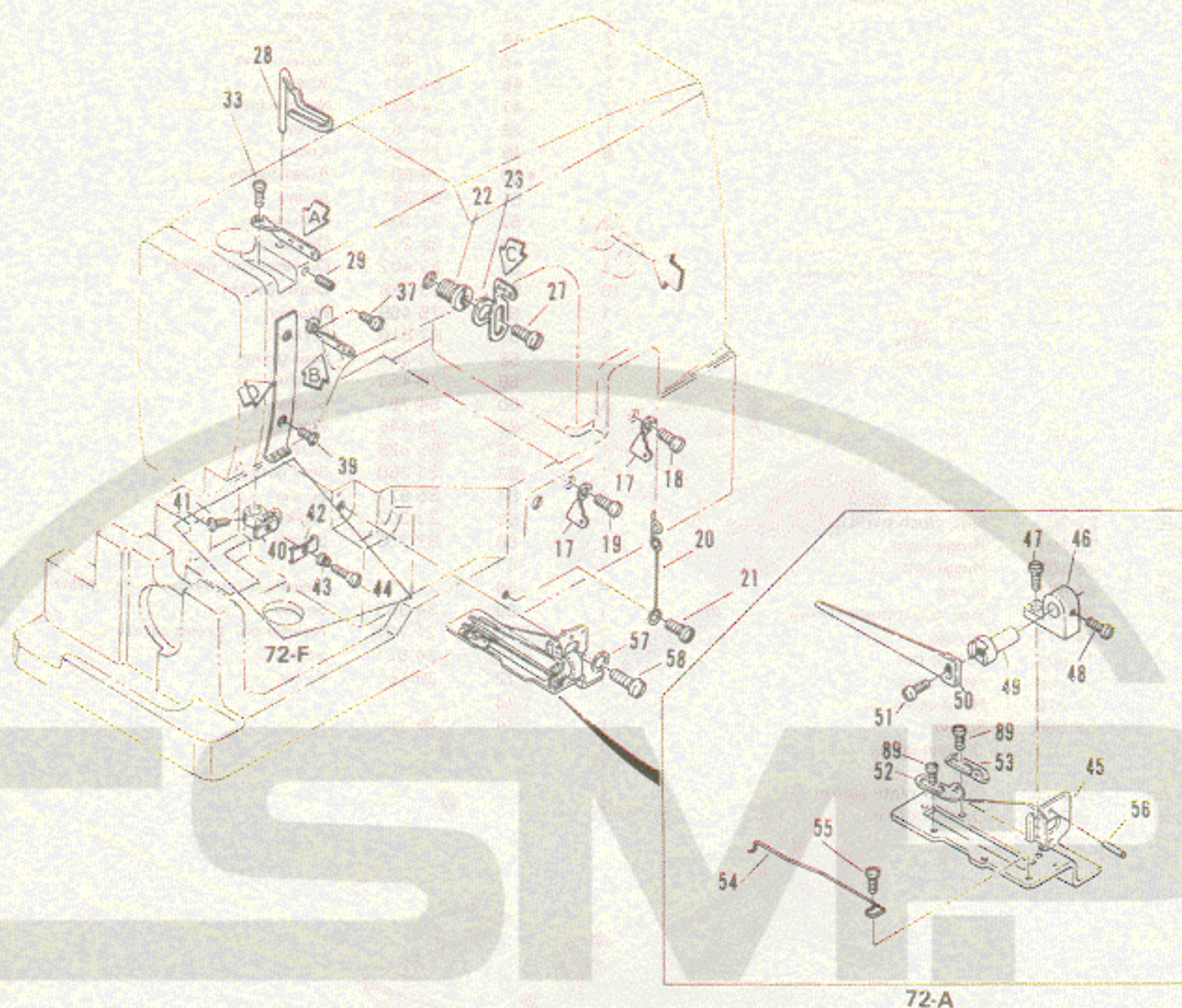


1. Housing components (カバー関係)

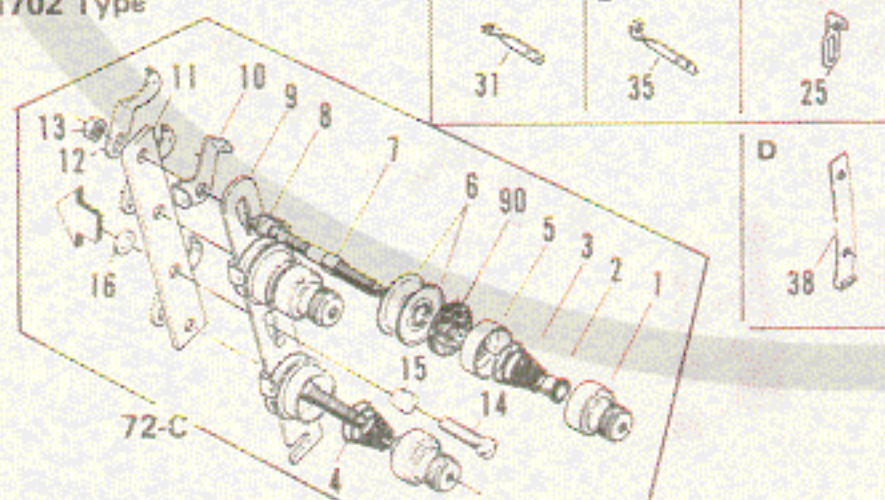


Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
*1	22-751	Arm bed (DVK, D, F type)	1	40	84-362	Screw	3
*2	21-501	Upper cloth plate	1	41	21-208	Crank chamber oil cover	1
*3	21-441	Supporting cover	1	42	23-206	Crank chamber oil gasket	1
4	84-574	Screw	3	43	84-566	Screw	6
5	84-861	Screw	2	44	23-207	Oil cover gasket	1
6	84-862	Screw	2	45	21-402	Pulley cover	1
*7	21-521	Slide plate	1	46	84-571	Screw	2
8	21-513	Oil reservoir top cover	1	*47	14-031	Needle plate support	1
9	23-223	Oil reservoir top gasket	1	48	84-761	Screw	2
10	84-661	Screw	8	49	71-251	Knock pin	2
11				*50	79-501	Ruler holder spring	1
12	21-131	Tension post cover	1	51	84-361	Screw	2
13	84-361	Screw	2	52	31-203	Oil reservoir	1
14	21-122	Oil reservoir front cover	1	53	39-213	Oil gauge	1
15	23-232	Oil reservoir front gasket	1	54	23-402	Oil reservoir gasket	1
16	84-664	Screw	10	55	23-299	Drain gasket	1
*17	21-101	Ruler holder	1	56	75-469	Washer	1
*18	21-111	Ruler plate	1	57	87-810	Screw	1
*19	21-113	Ruler plate for F type	1	58	23-301	Seal gasket	1
20	84-572	Screw	2	59	75-453	Washer	1
*21	71-401	Spring pin	1	60	84-761	Screw	1
22	84-462	Screw	1	61	75-446	Washer	2
*23	25-101	Hinge right	1	62	85-628	Screw	2
*24	25-102	Hinge left	1	63	23-260	Seal gasket	2
25	84-571	Screw	4	64	85-627	Screw	2
*26	21-301	Side cloth plate	1	65	23-302	Gasket	2
*27	25-101	Hinge right	1	66	87-756	Screw	2
*28	25-102	Hinge left	1	67			
29	84-571	Screw	4	68	21-711	Needle lever eyelet safety plate	1
30	79-502	Side cloth plate spring	1	69	84-363	Screw	1
31	84-571	Screw	1	70	21-701	Needle bar eyelet safety bar	1
*32	71-301	Spring pin	1	*71	84-521	Screw	1
*33	21-316	Head cover	1	72	39-163	Filter	2
34	23-216	Head cover gasket	1	73			
35	84-566	Screw	5	74	39-161	Filter	1
36	23-161	Oil seal cover	1				
37							
38	23-263	Oil seal plate gasket	1				
39	39-108	Oil seal plate	1				

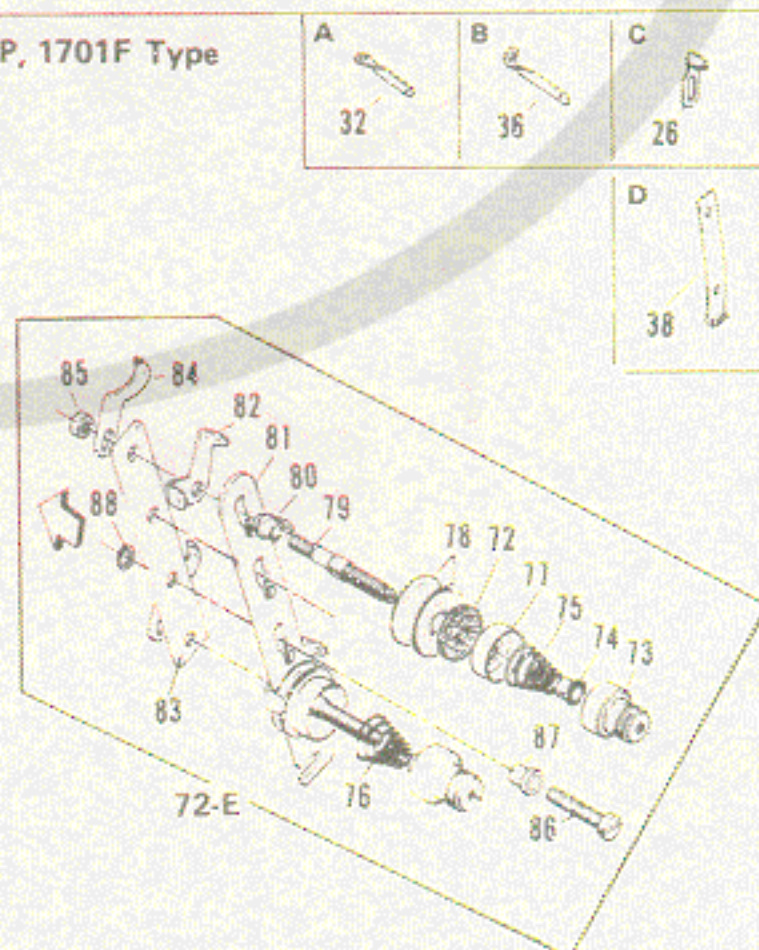
2. Thread eyelet components (糸道関係)



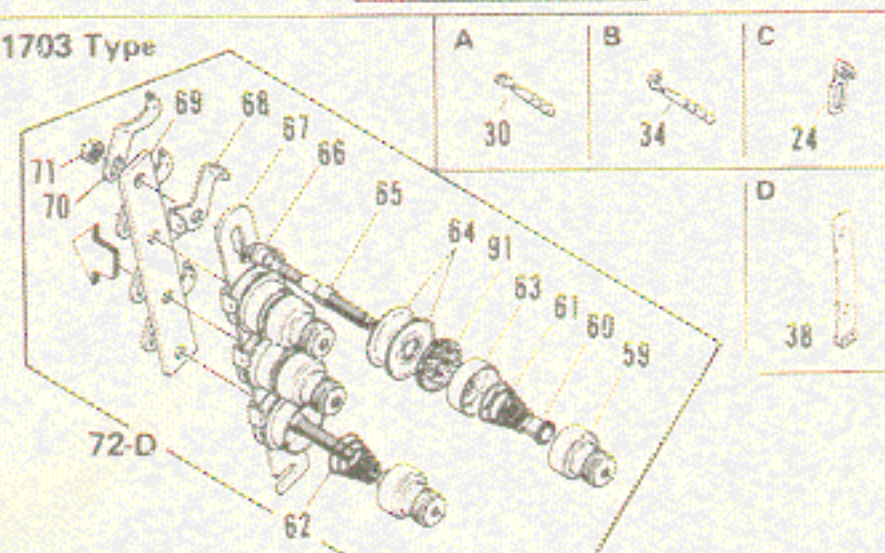
1702 Type



1701P, 1701F Type

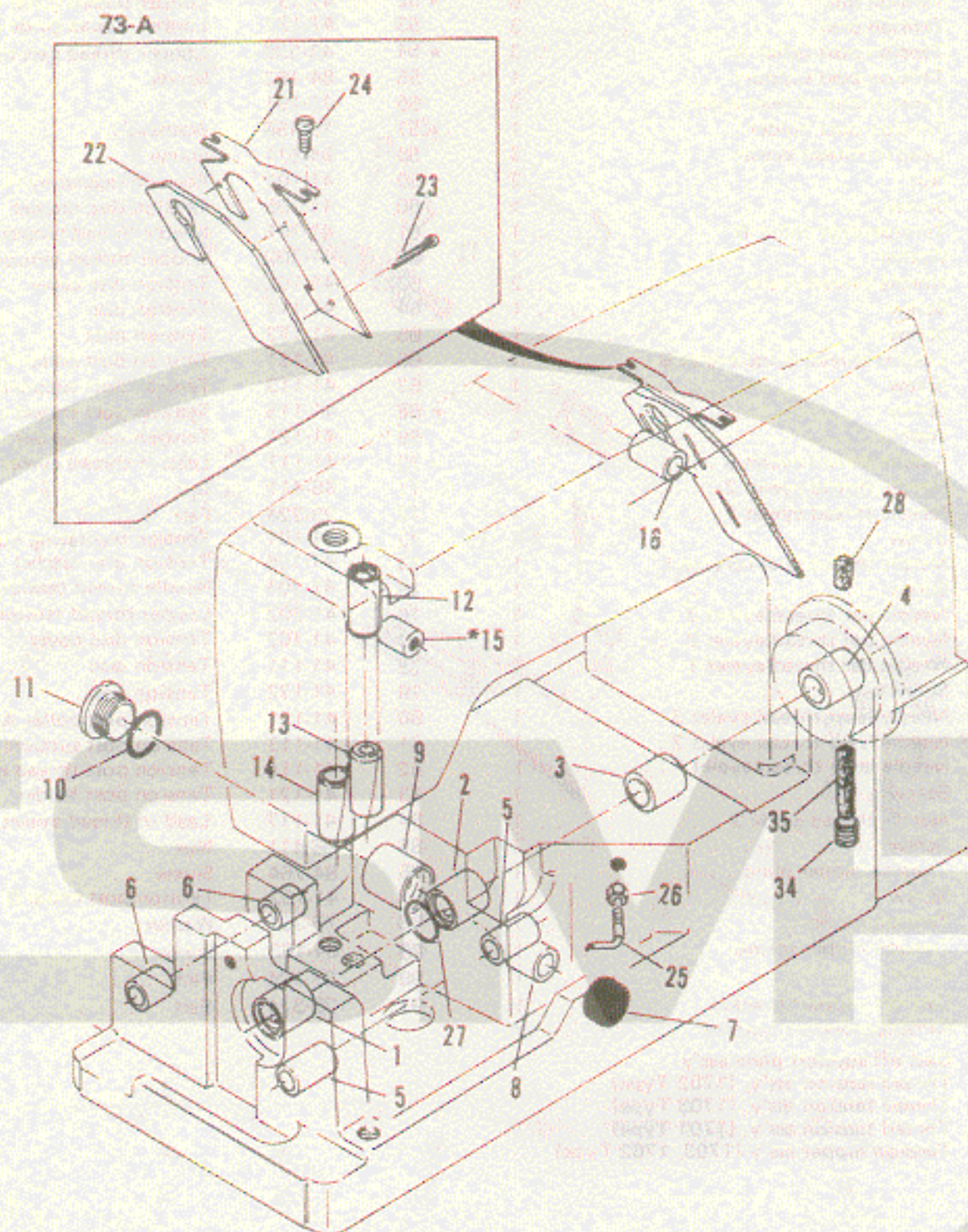


1703 Type



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	41-101	Tension regulating nut	3	47	84-162	Screw	1
2	41-105	Tension disc ratchet	3	48	84-161	Screw	1
3	41-701	Needle thread tension spring	2	* 49	43-112	Pin for thread retainer	1
4	41-702	Looper thread tension spring	1	* 50	43-333	Looper thread retainer	1
5	41-107	Tension disc cover	3	51	84-374	Screw	1
6	41-111	Tension disc	6	* 52	47-131	Looper thread guide eyelet (right)	1
7	41-172	Tension post	3	53	47-132	Looper thread guide eyelet (left)	1
8	41-131	Tension post collar A	3	* 54	43-335	Looper thread cast-off pin	1
9	41-113	Tension post support	1	55	84-163	Screw	1
* 10	41-115	Tension post thread eyelet	3	56	71-191	Pin	2
11	41-121	Tension post holder	1	* 57	75-456	Washer	1
* 12	41-117	Lead in thread eyelet	3	58	84-571	Screw	1
13	86-411	Nut	2	59	41-101	Tension regulating nut	4
14	84-764	Screw	1	60	41-105	Tension disc ratchet	4
15	41-132	Tension post collar B	1	61	41-701	Needle thread tension spring	3
16	75-381	Washer	1	62	41-702	Looper thread tension spring	1
* 17	41-416	Needle thread eyelet	2	63	41-107	Tension disc cover	4
18	84-374	Screw	1	64	41-111	Tension disc	8
19	84-361	Screw	1	65	41-172	Tension post	4
* 20	47-202	Looper thread guide eyelet B	1	66	41-131	Tension post collar A	4
21	84-361	Screw	1	67	41-113	Tension post support	1
22	85-531	Screw	1	* 68	41-115	Tension post thread eyelet	4
23	75-456	Washer	1	69	41-121	Tension post holder	1
24	45-102	Needle thread eyelet 3	1	* 70	41-117	Lead in thread eyelet	4
* 25	45-101	Needle thread eyelet 2	1	71	86-411	Nut	2
* 26	45-100	Needle thread eyelet 1	1	72	23-324	Felt	2
27	84-571	Screw	1	73	41-101	Tension regulating nut	2
28	45-225	Needle thread take-up wire E	1	74	41-105	Tension disc ratchet	2
29	84-521	Screw	1	75	41-701	Needle thread tension spring	1
30	45-132	Needle bar thread eyelet 3	1	76	41-702	Looper thread tension spring	1
* 31	45-131	Needle bar thread eyelet 2	1	77	41-107	Tension disc cover	2
* 32	45-130	Needle bar thread eyelet 1	1	78	41-111	Tension disc	4
33	84-361	Screw	1	79	41-172	Tension post	2
34	45-122	Needle lever thread eyelet 3	1	80	41-131	Tension post collar A	2
* 35	45-121	Needle lever thread eyelet 2	1	81	41-113	Tension post support	1
* 36	45-120	Needle lever thread eyelet 1	1	82	41-115	Tension post thread eyelet	2
37	84-361	Screw	1	83	41-121	Tension post holder	1
* 38	45-151	Needle thread guide 3	1	84	41-117	Lead in thread eyelet	2
39	84-464	Screw	2	85	86-411	Nut	1
* 40	41-303	Tension nipper plate	1	86	84-764	Screw	1
* 41	84-364	Screw	1	87	41-132	Tension post collar B	1
* 42	45-142	Tension nipper	1	88	75-381	Washer	1
* 43	41-721	Tension nipper spring	1	89	84-163	Screw	2
* 44	84-171	Screw	1	90	23-324	Felt	3
* 45	43-331	Cast-off support bracket	1	91	23-324	Felt	4
* 46	43-339	Retainer support bracket	1				
* 72-A	40-381	Cast-off support plate ass'y					
72-C	40-121	Thread tension ass'y. (1702 Type)					
72-D	40-131	Thread tension ass'y. (1703 Type)					
* 72-E	40-111	Thread tension ass'y. (1701 Type)					
* 72-F	40-531	Tension nipper ass'y (1703, 1702 Type)					

3. Bushings (ブッシュ関係)

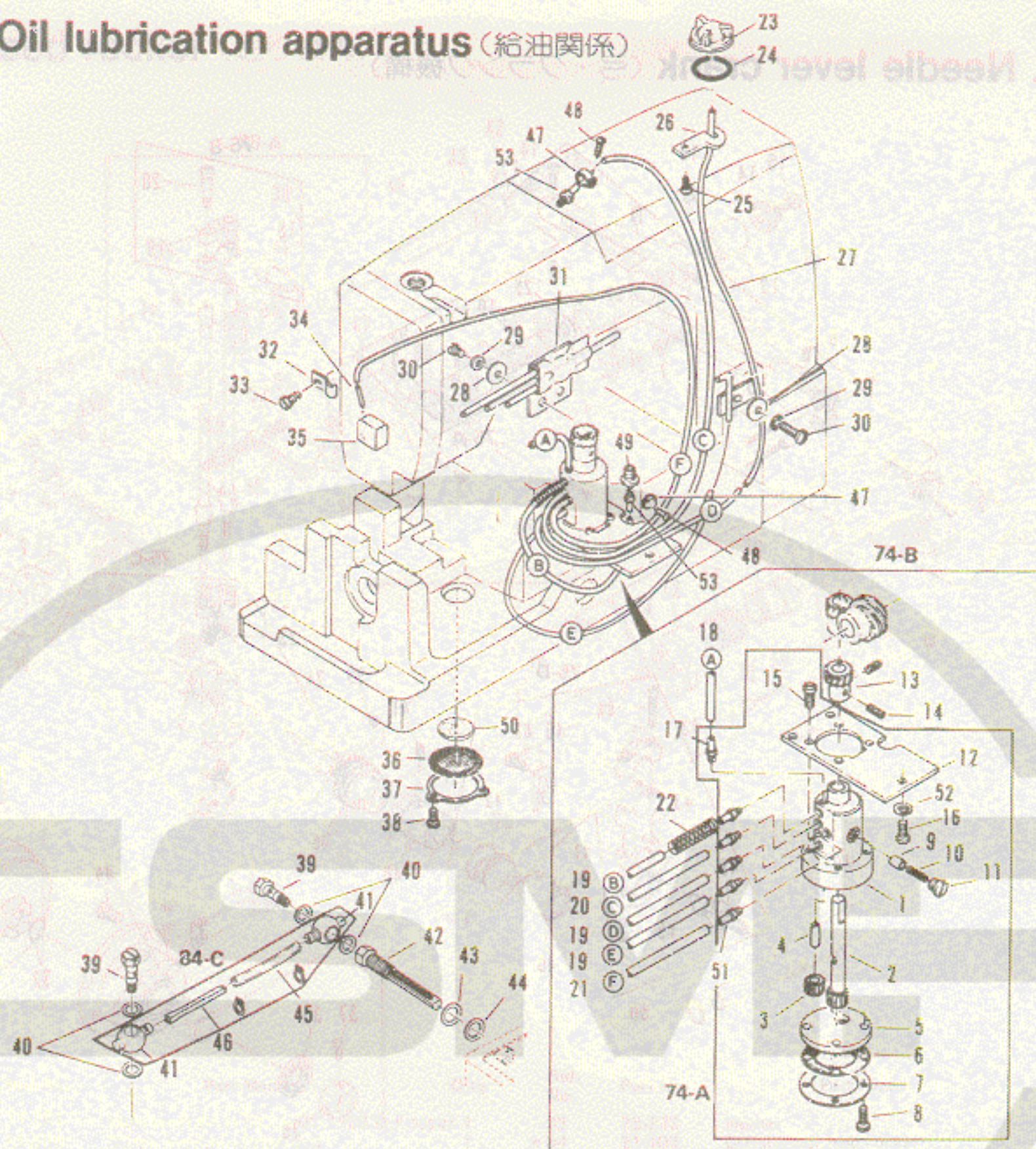


Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	81-711	Main shaft bushing A	1	* 15	81-201	Bushing for spring set screw	1
2	81-702	Main shaft bushing B	1	16	81-255	Presser foot lifter lever bushing	1
3	81-713	Main shaft bushing C	1	17			
4	81-110	Flange bushing	1	18			
5	81-736	Looper rocker shaft bushing A	2	19			
6	81-751	Feed rocker shaft bushing A	2	20			
7	23-166	Oil plug A	1	21	39-122	Fence B	1
8	81-136	Looper drive lever shaft bushing B	1	22	23-372	Fence felt B	1
9	81-137	Looper drive lever shaft bushing C	1	23	93-621	Pin	3
10	23-195	O-ring	1	24	84-164	Screw	2
11	87-811	Screw	1	25	35-111	Feed rocker eccentric link tubing	1
*12	81-183	Needle bar bushing C (upper)	1	26	86-501	Nut	1
*13	81-184	Needle bar bushing C (lower)	1	27	23-197	O-ring	1
14	81-154	Presser bar bushing	1	28	23-383	Felt	1
73-A	30-941	Fence ass'y					

Note: Parts marked with * are not used for models 1701P-PMD and 1702P-PMD.

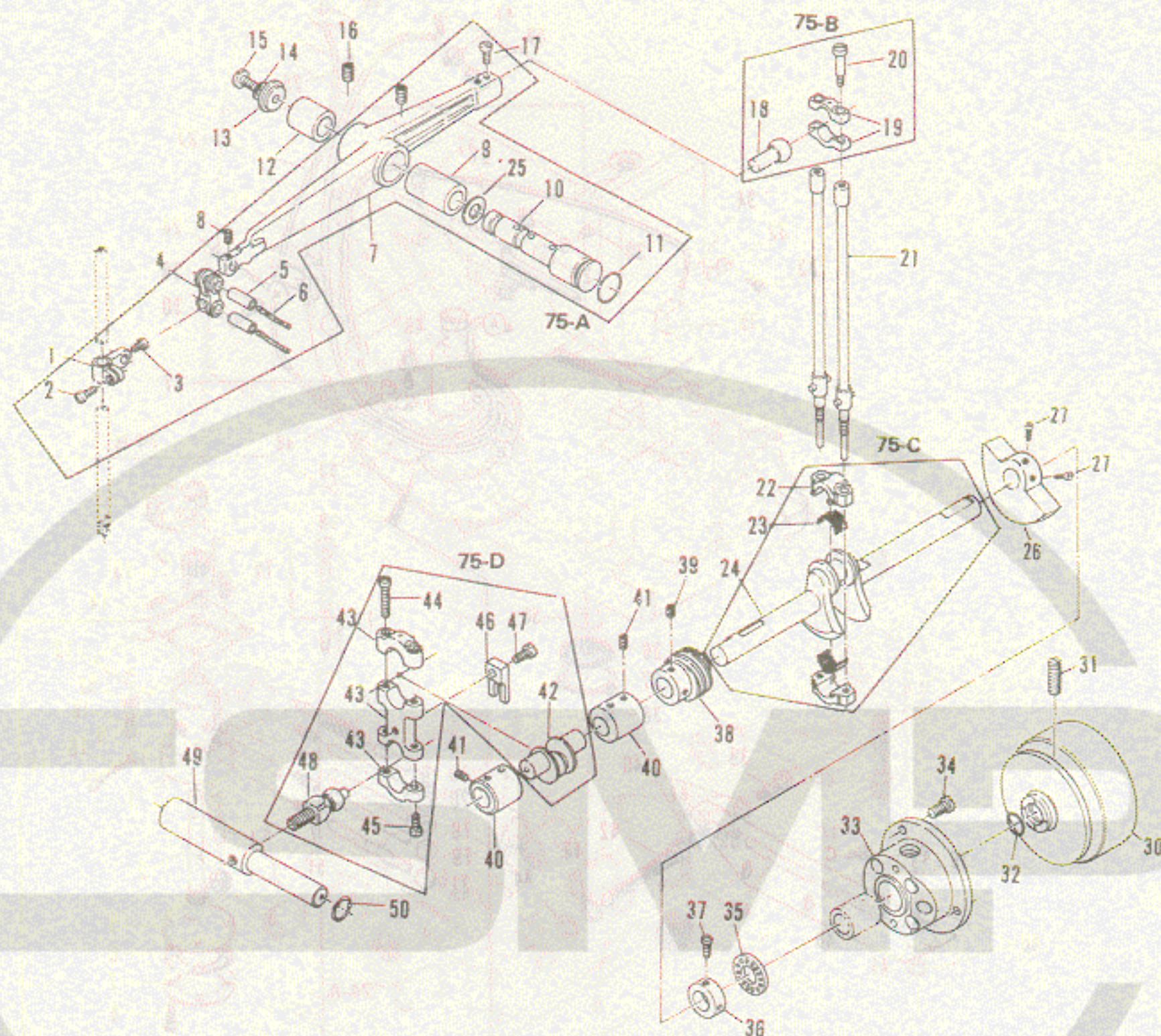
(注) *印の部品は1701P・PMD、1702P・PMDには使用いたしてありません。

4. Oil lubrication apparatus (給油関係)



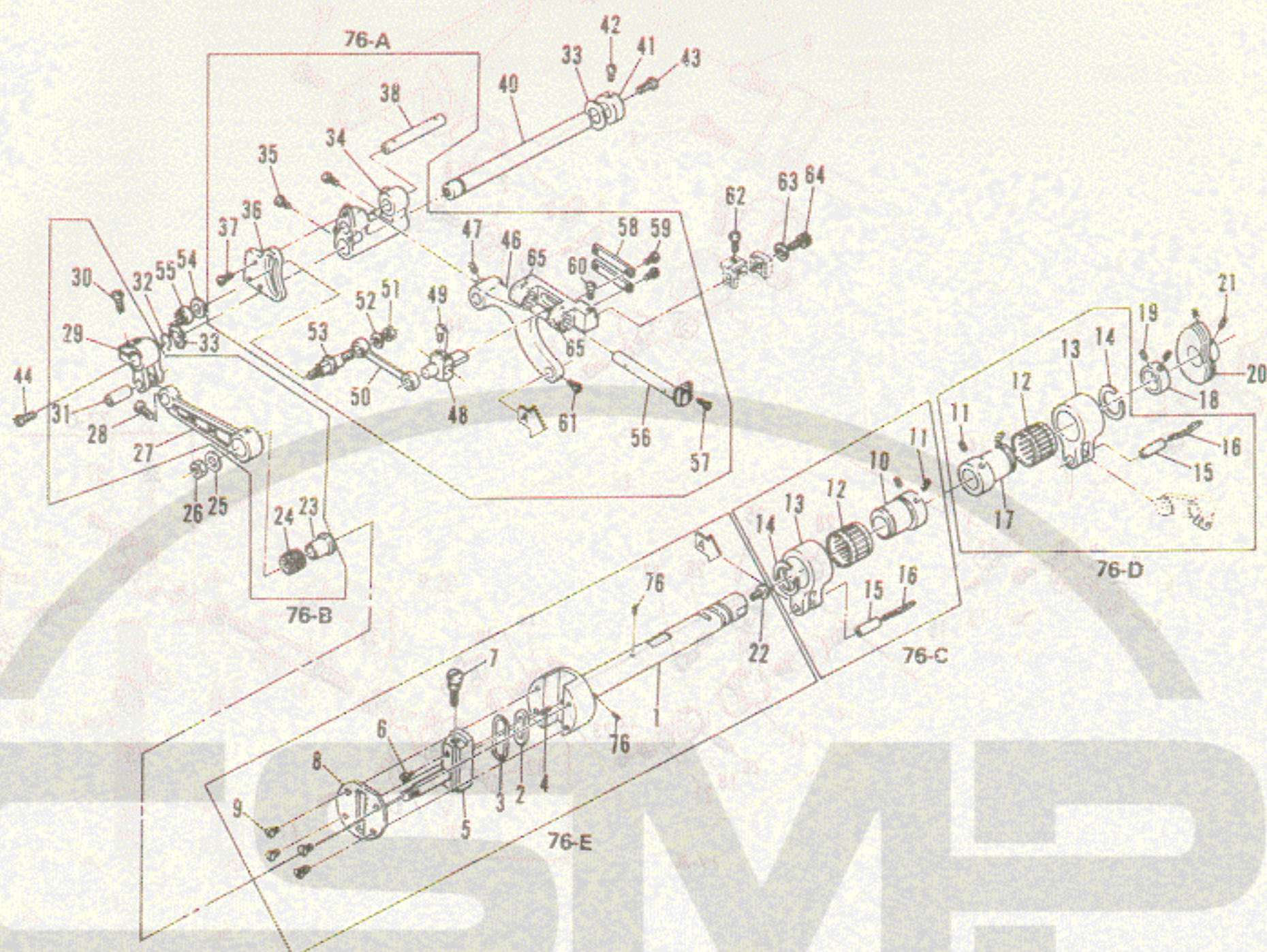
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	31-401	Oil pump body C	1	27	35-246	Piping	1
2	31-406	Gear E (main)	1	28	23-291	Packing	3
3	31-407	Gear E (support)	1	29	75-468	Washer	3
4	71-482	Pin	1	30	84-363	Screw	3
5	31-403	Pump body cover	1	31	35-121	Pipe	1
6	31-404	Pump body mesh	1	32	39-133	Support	1
7	31-405	Mesh Frame	1	33	84-361	Screw	1
8	84-571	Screw	4	34	35-257	Pipe	1
9	31-305	Pin	1	35	23-368	Felt	1
10	31-306	Spring	1	36	31-310	Mesh	1
11	31-307	Screw	1	37	39-102	Mounting plate	1
12	31-402	Body fixing plate	1	38	84-362	Screw	3
13	31-409	Gear	1	39	35-203	Oil guide screw	2
14	84-521	Screw	2	40	23-306	Packing	4
15	84-566	Screw	4	41	35-305	Tube coupling	2
16	84-572	Screw	3	42	35-201	Oil flow screw	1
17	31-314	Vinyl tube coupling	5	43	75-470	Washer	1
18	35-302	Vinyl pipe (750)	1	44	23-300	Packing	1
19	35-303	Vinyl pipe (2300)	3	45	35-207	Vinyl pipe	1
20	35-304	Vinyl pipe (4100)	1	46	23-393	Felt	1
21	35-322	Vinyl pipe (6000)	1	47	31-341	Pipe support	2
22	79-236	Spring	1	48	31-341	Pipe support screw	2
23	39-233	Oil pot lid	1	49	85-531	Fixing screw	1
24	39-233	O-ring	1	50	39-162	Mesh filter	1
25	84-161	Screw	1	51	31-364	Vinyl tube coupling	1
26	39-137	Pipe support	1	52	75-467	Washer	3
74-A	30-001	Oil pump ass'y		53	31-314	Vinyl tube coupling	2
74-B	30-002	Oil pump ass'y					
74-C	30-500	Looper piping ass'y					

5. Needle lever crank (ニ・クランク機構)



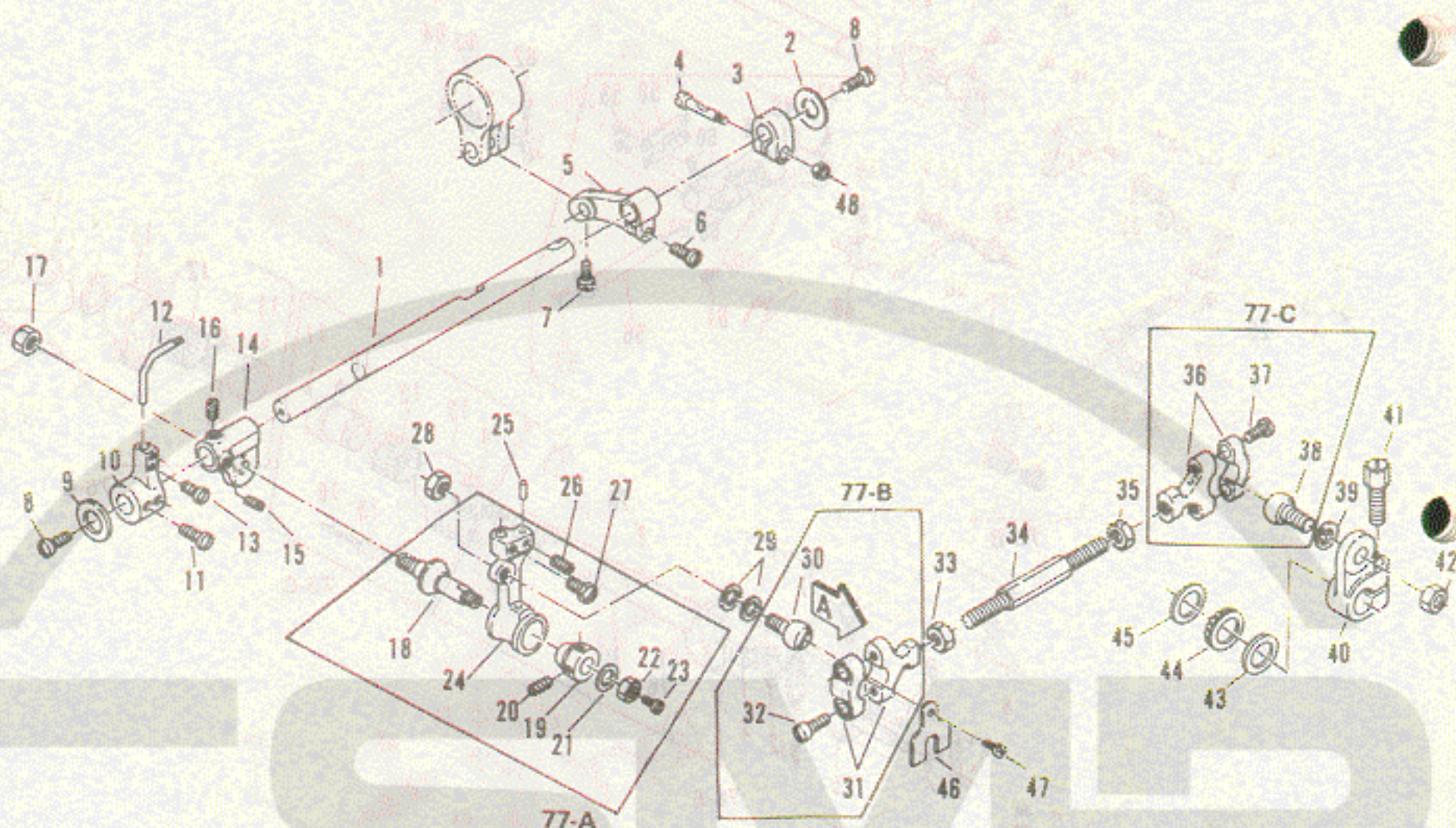
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
* 1	73-113	Needle bar connection	1	* 26	69-141	Balance wheel	1
2	84-572	Screw	1	* 27	84-761	Screw	2
3	84-365	Screw	1	28			
4	66-111	Needle bar connecting link	1	29			
5	71-432	Needle bar connecting pin	2	30	69-208	Pulley	1
6	23-341	Felt	2	31	85-114	Screw	2
* 7	69-105	Needle lever	1	32	23-197	O-ring	1
8	84-366	Screw	1	33	69-305	Flange E	1
* 9	81-113	Needle lever bushing	1	34	84-566	Screw	3
* 10	71-933	Needle lever stud	1	35	92-231	Bearing	1
* 11	23-195	O-ring	1	* 36	75-113	Crank shaft collar	1
* 12	81-412	Needle lever stud bushing	1	37	84-761	Screw	2
* 13	39-107	Oil seal plate	1	38	31-410	Worm wheel	1
* 14	23-260	Gasket	1	39	84-718	Screw	2
* 15	85-182	Screw	1	40	75-101	Joint collar	2
16	85-114	Screw	2	41	85-113	Screw	12
17	85-212	Screw	2	42	71-870	Crank shaft C small	1
18	61-722	Needle lever connecting rod	1	43	63-512	Looper driving lever ball joint B	1
* 19	63-721	Ball joint	1	44	84-568	Screw	2
* 20	84-586	Screw	2	45	84-567	Screw	2
* 21	65-311	Connecting bar	2	46	69-121	Eccentric guide fork	1
* 22	63-331	Ball joint	1	47	84-591	Screw	1
* 23	91-011	Needle bearing	28	48	61-713	Looper driving lever connecting rod	1
* 24	71-874	Crank shaft 7M	1	49	71-612	Looper driving shaft	1
25	75-332	Washer	1	50	75-332	Washer	1
* 75-A	60-971	Needle lever ass'y					
* 75-B	60-340	Needle bar connection ass'y					
* 75-C	70-037	Crank shaft 7M ass'y					
75-D	60-375	Looper driving ball joint ass'y					

6. Feed rocker (送り機構)



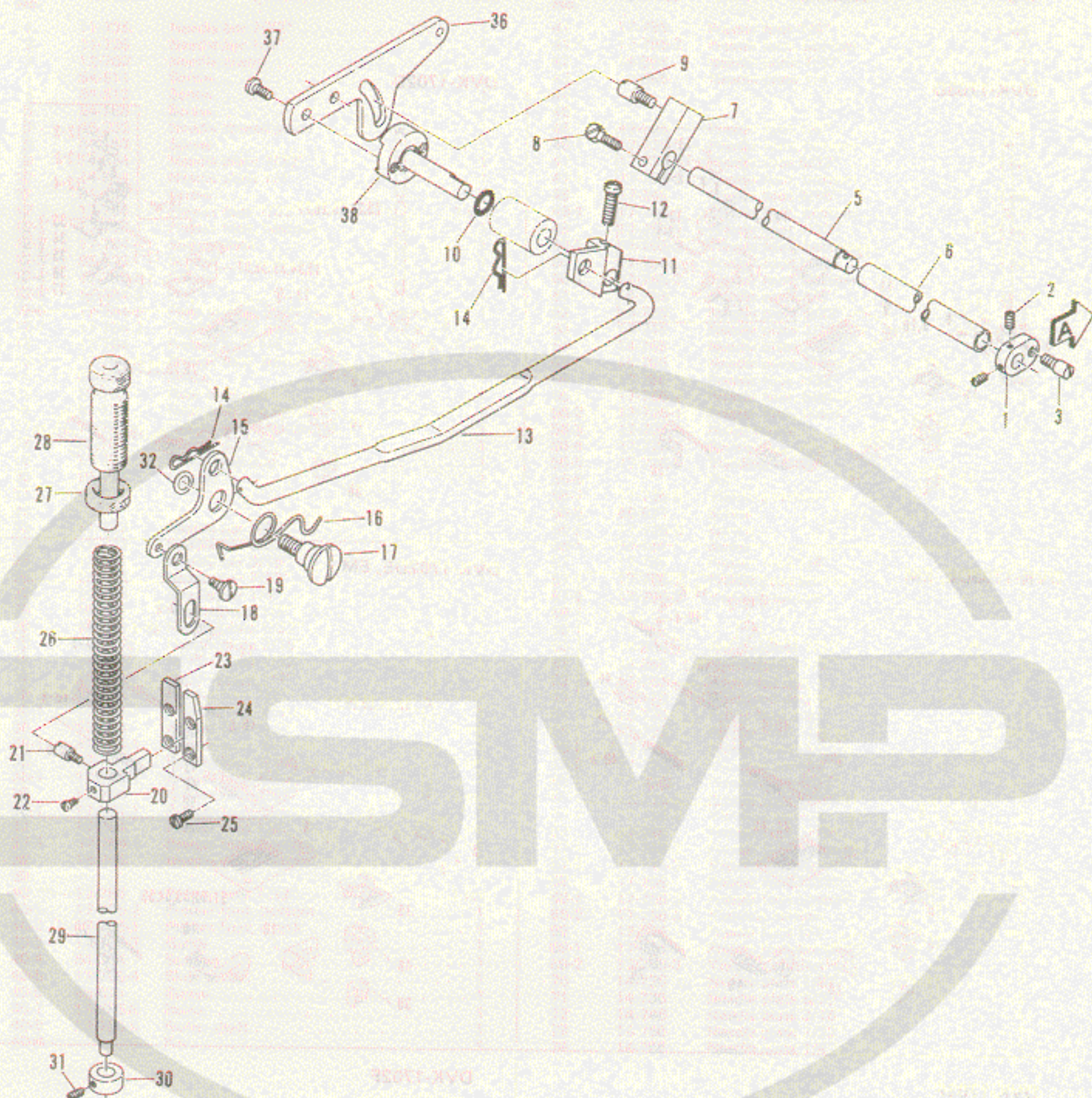
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
* 1	71-781	Main shaft 8A (1701, 1702, 1703, D, F type)	1	33	75-372	Washer	2
2	51-036	Stitch regulating stud cup	1	* 34	51-102	Differential feed rocker	1
3	23-197	O-ring	1	35	84-571	Screw	2
4	23-393	Felt	1	* 36	51-105	Feed rocker segment shot plate	1
5	51-013	Feed crank adjusting post	1	37	84-363	Screw	3
6	85-624	Screw	1	* 38	71-531	Shaft	1
7	84-383	Screw	1	39			
8	51-031	Main shaft plate	1	* 40	71-647	Feed rocker arm shaft	1
9	84-561	Screw	4	41	75-132	Collar	1
* 10	61-322	Feed eccentric 0.9	1	42	84-761	Screw	1
11	84-715	Screw	4	43	84-574	Screw	1
12	91-406	Bearing	2	44	84-576	Screw	1
13	63-232	Eccentric link	2	45			
14	93-406	Snap ring	2	* 46	51-103	Main differential feed	1
15	71-431	Eccentric link pin	2	47	84-512	Screw	1
16	23-341	Felt	2	* 48	51-109	Differential feed bar guide	1
* 17	61-312	Looper avoid eccentric 0.8	1	49	84-379	Screw	2
18	75-114	Collar	1	* 50	66-506	Feed crank link	1
19	84-511	Screw	2	51	86-311	Nut	1
20	49-133	Looper thread double disc take up	1	52	75-458	Washer	1
21	84-711	Screw	2	* 53	51-113	Crank set pin	1
22	84-576	Screw	1	54	75-458	Washer	1
23	75-243	Feed crank link collar	1	55	86-411	Nut	1
24	91-271	Bearing	1	* 56	51-120	Front feed dog holder bracket	1
25	75-453	Washer	1	57	84-363	Screw	1
26	86-412	Nut	1	* 58	51-111	Differential feed bar guide	2
* 27	67-312	Feed rocker arm	1	* 59	84-164	Screw	4
28	84-366	Screw	1	60	84-462	Screw	1
* 29	63-352	Feed rocker link	1	61	84-366	Screw	1
30	84-814	Screw	1	* 62	84-162	Screw	2
31	71-431	Feed rocker link pin	1	63	75-455	Washer	1
* 32	93-261	Snap link	1	64	84-614	Screw	1
				65	81-141	Bushing	2
* 76-A	50-131	Feed rocker ass'y					
* 76-B	60-720	Feed rocker arm ass'y					
* 76-C	60-090	Feed eccentric link ass'y					
76-D	60-780	Looper avoid eccentric link ass'y					
* 76-E	70-181	Main shaft 8A					

7. Looper (ルーパー機構)



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	71-561	Looper holder shaft	1	25	71-216	Adjust pin	1
2	75-371	Washer	1	26	84-161	Screw	1
3	75-139	Looper holder shaft collar	1	27	84-616	Screw	1
4	71-454	Screw	1	28	86-413	Nut	1
5	67-132	Looper avoid lever	1	29	75-453	Washer	2
6	84-612	Screw	1	30	61-823	Connecting ball	1
7	84-366	Screw	1	31	63-812	Connecting rod	1
8	84-761	Screw	2	32	84-572	Screw	2
9	75-371	Washer	1	33	86-412	Nut (left)	1
10	18-722	Needle bar guide bracket	1	34	65-435	Connecting bar	1
11	84-616	Screw	2	35	86-411	Nut	1
12	18-721	Needle bar guide	1	36	63-811	Connecting rod	1
13	84-162	Screw	2	37	84-572	Screw	2
14	19-303	Looper rocker	1	38	61-823	Connecting ball	1
15	84-767	Screw	1	39	75-401	Washer	1
16	84-766	Screw	1	40	67-225	Looper driving lever E	1
17	86-502	Nut	1	41	85-211	Screw	1
18	71-901	Looper rocker tapered pin	1	42	86-411	Nut	1
19	81-401	Tapered pin bushing	1	43	75-331	Washer	1
20	84-521	Screw	2	44	92-231	Bearing	1
21	75-452	Washer	1	45	75-327	Washer	1
22	86-501	Nut	1	46	35-199	Oil guide	1
23	84-361	Screw	1	47	84-164	Screw	1
24	19-315	Looper holder C	1	48	86-314	Nut	1
77-A	10-915	Looper holder E ass'y					
77-B	60-382	Looper connecting link ass'y					
77-C	60-381	Looper connecting link, right ass'y					

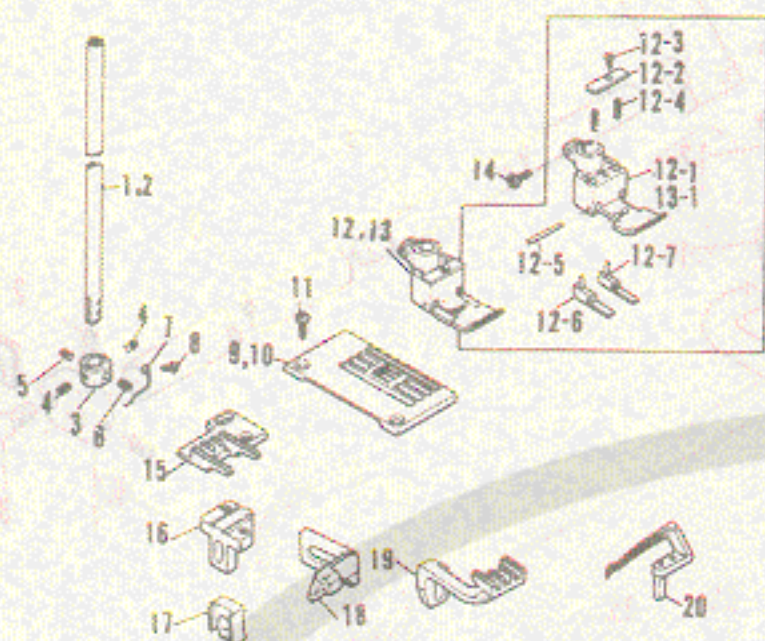
8. Foot lifter components (押え上げ機構)



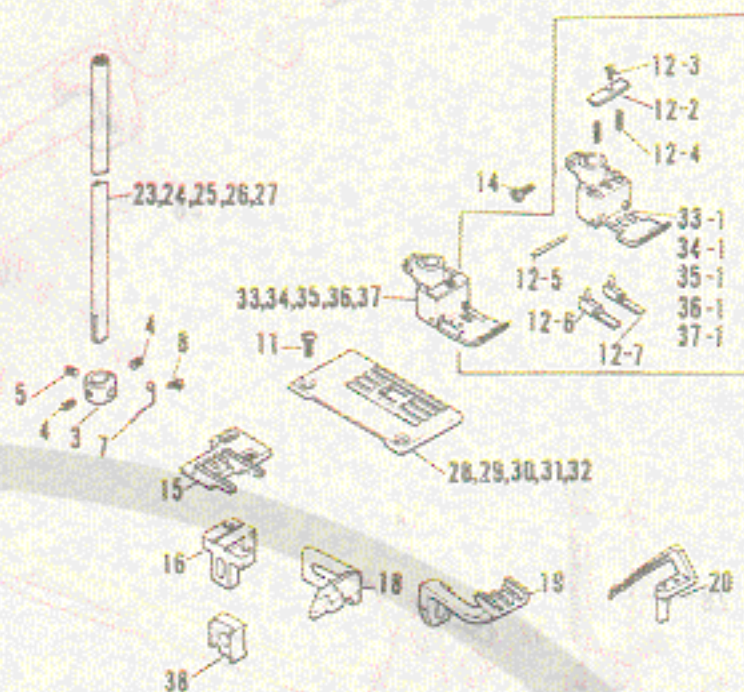
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	77-101	Lifter lever connecting	1	21	84-561	Screw	1
2	84-512	Screw	2	22	84-563	Screw	1
3	84-562	Screw	1	23	77-135	Presser bar connecting guide left	1
4				24	77-136	Presser bar connecting guide right	1
5	77-111	Foot lifter crankshaft B	1	25	84-362	Screw	4
6	77-121	Crankshaft pipe	1	26	79-121	Presser bar spring	1
7	77-103	Adjusting post supporter	1	27	86-851	Nut	1
8	84-812	Screw	1	28	85-762	Presser bar screw	1
9	84-561	Screw	1	29	71-542	Presser bar (small)	1
10	23-189	O-ring	1	30	75-154	Collar	1
11	77-107	Presser foot lifter connecting plate	1	31	84-511	Screw	1
12	84-764	Screw	1	32	75-453	Washer	1
13	77-116	Lifter lever connecting bar	1	33			
14	93-611	Snap pin A	2	34			
15	77-109	Lifter lever spring supporter	1	35			
16	79-222	Lifter lever spring	1	36	77-143	Presser foot lifter lever	1
17	84-781	Screw	1	37	84-566	Screw	2
18	77-131	Lifter lever link	1	38	77-114	Presser foot lifter lever post	1
19	84-581	Screw	1	39			
20	77-133	Presser bar guide	1	40			

9. Gauge parts (1) (ゲージ関係(1))

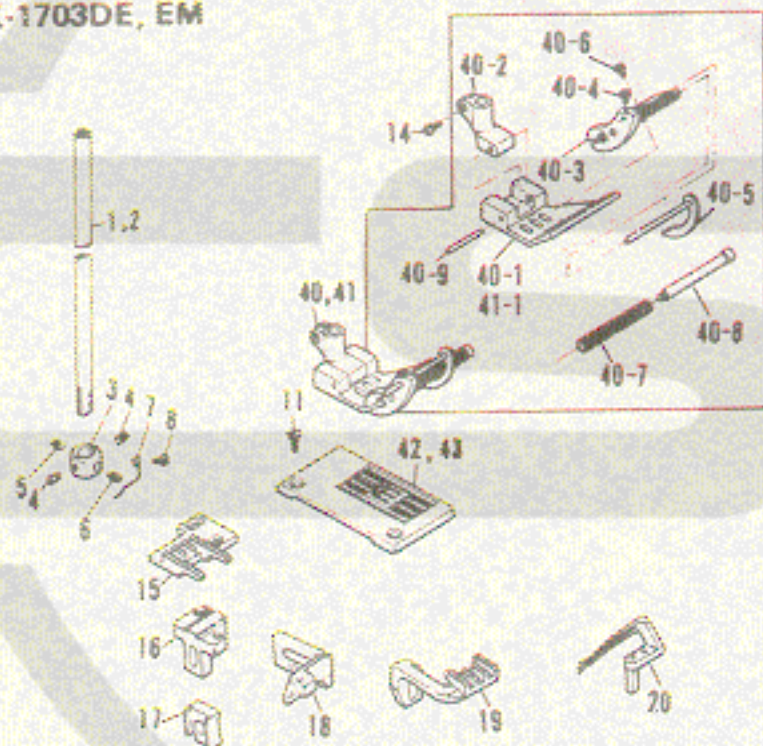
DVK-1703D



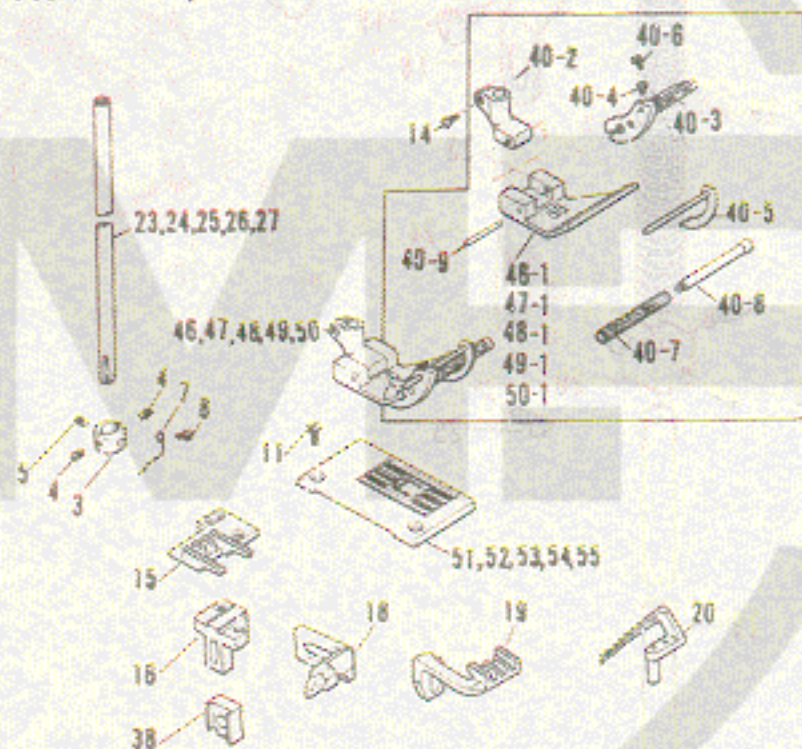
DVK-1702D



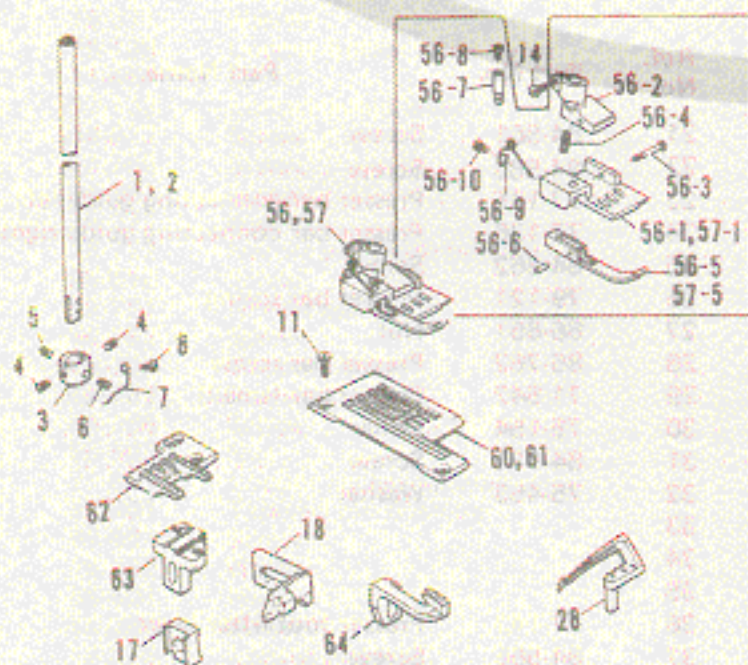
DVK-1703DE, EM



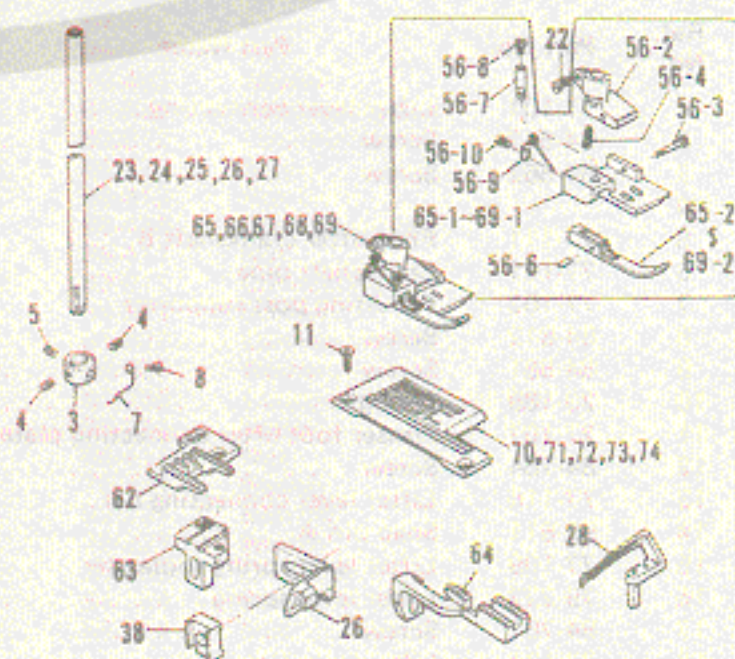
DVK-1702DE, EM



DVK-1703F



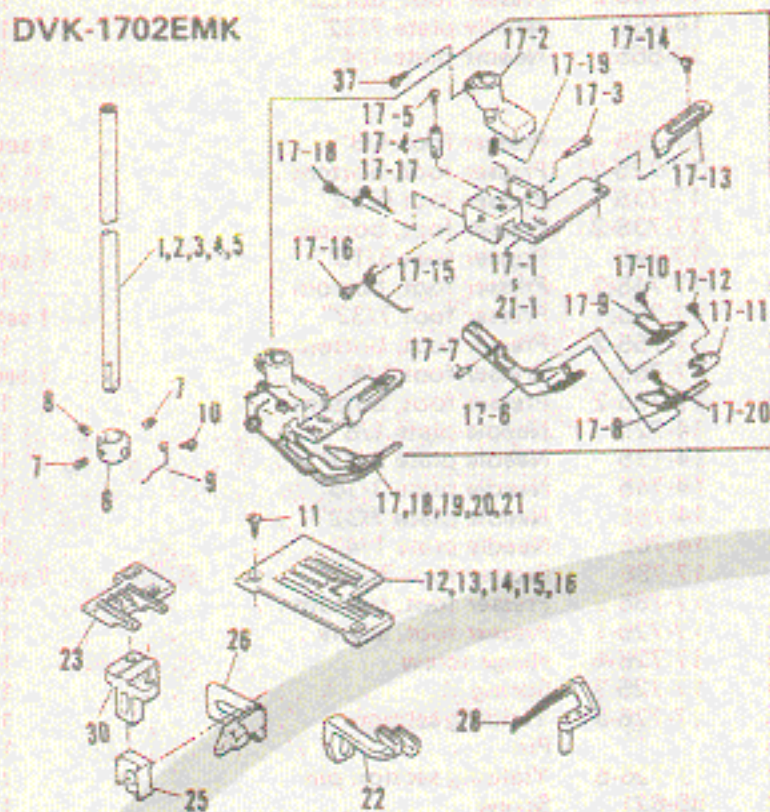
DVK-1702F



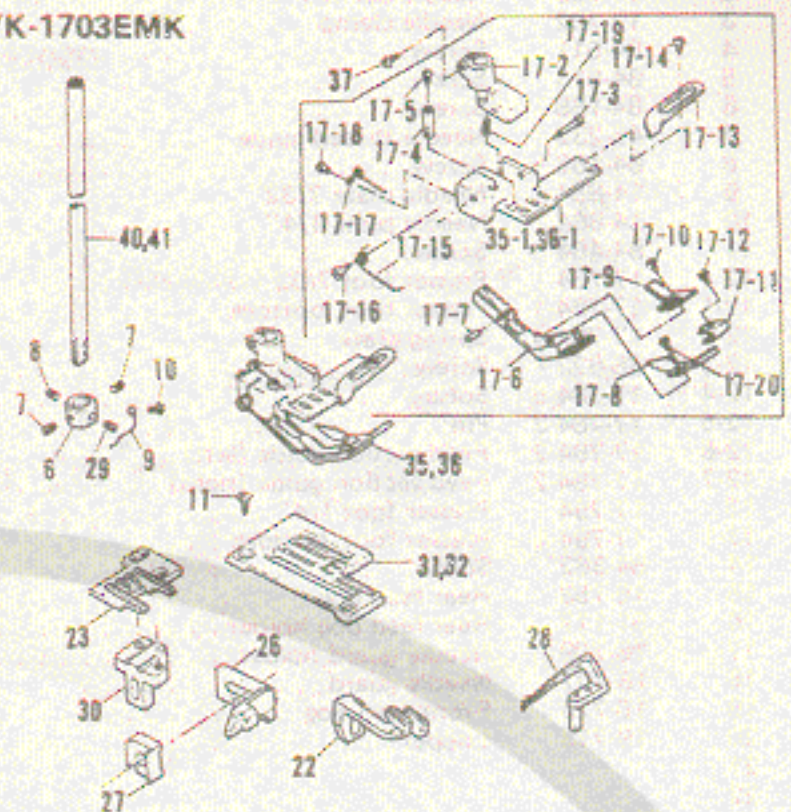
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	11-735	Needle bar 7/32"	1	41	17-795	Presser foot 1/4"	1 set
2	11-736	Needle bar 1/4"	1	41-1	17-795-2	Presser foot, bottom	1
3	12-702	Needle clamp	1	42	14-855	Needle plate 7/32"	1
4	84-511	Screw	2	43	14-865	Needle plate 1/4"	1
5	84-513	Screw	1	44			
6	84-168	Screw	1	45			
7	45-232	Needle thread guide	1	46	17-725	Presser foot 1/8"	1 set
8	84-163	Screw	1	46-1	17-725-2	Presser foot, bottom	1
9	14-854	Needle plate 7/32"	1	47	17-735	Presser foot 5/32"	1 set
10	14-864	Needle plate 1/4"	1	47-1	17-735-2	Presser foot, bottom	1
11	84-464	Screw	2	48	17-745	Presser foot 3/16"	1 set
12	17-784	Presser foot 7/32"	1 set	48-1	17-745-2	Presser foot, bottom	1
12-1	17-784-1	Presser foot, bottom	1	49	17-755	Presser foot 7/32"	1 set
12-2	17-784-4	Spring plate	1	49-1	17-755-2	Presser foot, bottom	1
12-3	85-623	Screw	1	50	17-765	Presser foot 1/4"	1 set
12-4	17-784-5	Spring	1	50-1	17-765-2	Presser foot, bottom	1
12-5	17-784-3	Pin	1	51	14-725	Needle plate 1/8"	1
12-6	17-784-2	Feed section guide (left)	1	52	14-735	Needle plate 5/32"	1
12-7	17-784-2	Feed section guide (right)	1	53	14-745	Needle plate 3/16"	1
13	17-794	Presser foot 1/4"	1 set	54	14-755	Needle plate 7/32"	1
13-1	17-794-1	Presser foot, bottom	1	55	14-765	Needle plate 1/4"	1
14	84-382	Screw	1	56	17-786	Presser foot 7/32"	1 set
15	15-753	Rear feed dog	1	56-1	17-786-2	Presser foot, bottom	1
16	51-117	Rear feed dog holder	1	56-2	17-726-1	Presser foot, shank	1
17	18-709	Needle guard holder	1	56-3	17-726-4	Hinge screw	1
18	18-707	Needle guard	1	56-4	17-726-7	Spring	1
19	15-723	Front feed dog	1	56-5	17-726-3	Yielding section	1
20	19-713	Looper	1	56-6		Pin	1
21				56-7	17-726-5	Yielding section pin	1
22				56-8	85-621	Screw	1
23	11-722	Needle bar 1/8"	1	56-9	17-728-8	Spring	1
24	11-723	Needle bar 5/32"	1	56-10	84-161	Screw	1
25	11-724	Needle bar 3/16"	1	57	17-796	Presser foot 1/4"	1 set
26	11-725	Needle bar 7/32"	1	57-1	17-766-2	Presser foot bottom	1
27	11-726	Needle bar 1/4"	1	57-5	17-796-3	Yielding section	1
28	14-724	Needle plate 1/8"	1	58			
29	14-734	Needle plate 5/32"	1	59			
30	14-744	Needle plate 3/16"	1	60	14-856	Needle plate 7/32"	1
31	14-754	Needle plate 7/32"	1	61	14-866	Needle plate 1/4"	1
32	14-764	Needle plate 1/4"	1	62	15-756	Rear feed dog	1
33	17-724	Presser foot 1/8"	1 set	63	51-118	Rear feed dog holder	1
33-1	17-724-1	Presser foot, bottom	1	64	15-726	Front feed dog	1
34	17-734	Presser foot 5/32"	1 set	65	17-726	Presser foot 1/8"	1 set
34-1	17-734-1	Presser foot, bottom	1	65-1	17-726-2	Presser foot bottom	1
35	17-744	Presser foot 3/16"	1 set	65-2	17-726-3	Yielding section	1
35-1	17-744-1	Presser foot, bottom	1	66	17-736	Presser foot 5/32"	1 set
36	17-754	Presser foot 7/32"	1 set	66-1	17-736-2	Presser foot bottom	1
36-1	17-754-1	Presser foot, bottom	1	66-2	17-736-3	Yielding section	1
37	17-764	Presser foot 1/4"	1 set	67	17-746	Presser foot 3/16"	1 set
37-1	17-764-1	Presser foot, bottom	1	67-1	17-746-2	Presser foot bottom	1
38	18-708	Needle guard holder	1	67-2	17-746-3	Yielding section	1
39				68	17-756	Presser foot 7/32"	1 set
40	17-785	Presser foot 7/32"	1 set	68-1	17-756-2	Presser foot bottom	1
40-1	17-785-2	Presser foot, bottom	1	68-2	17-756-3	Yielding section	1
40-2	17-785-1	Presser foot, shank	1	69	17-766	Presser foot 1/4"	1 set
40-3	17-785-3	Guide	1	69-1	17-766-2	Presser foot bottom	1
40-4	84-364	Screw	1	69-2	17-766-3	Yielding section	1
40-5	17-785-4	Slide guide	1	70	14-726	Needle plate 1/8"	1
40-6	85-611	Screw	1	71	14-736	Needle plate 5/32"	1
40-7	17-785-6	Roller	1	72	14-746	Needle plate 3/16"	1
40-8	17-785-5	Roller shaft	1	73	14-756	Needle plate 7/32"	1
40-9		Pin	1	74	14-766	Needle plate 1/4"	1

10. Gauge parts (2) (ゲージ関係(2))

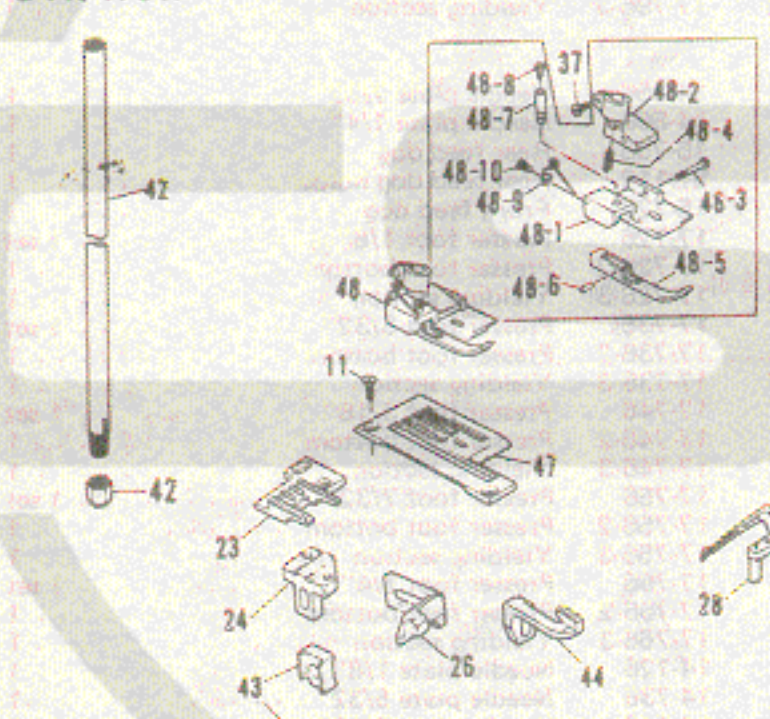
DVK-1702EMK



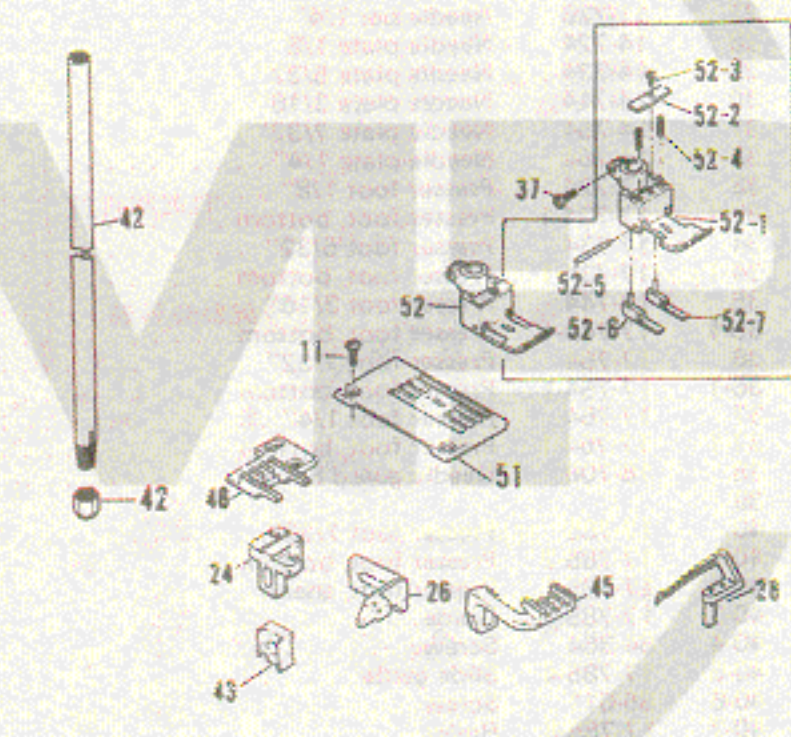
DVK-1703EMK



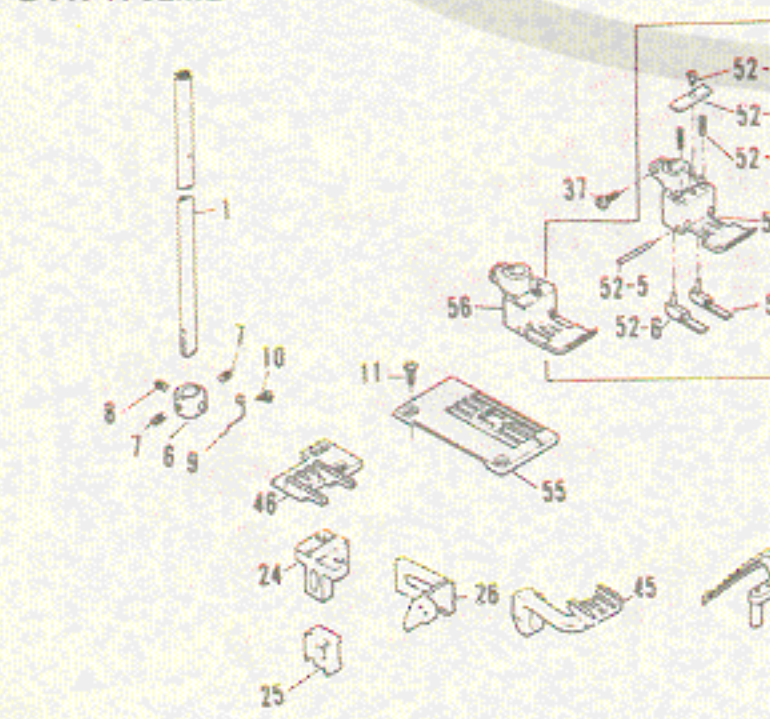
DVK-1701F



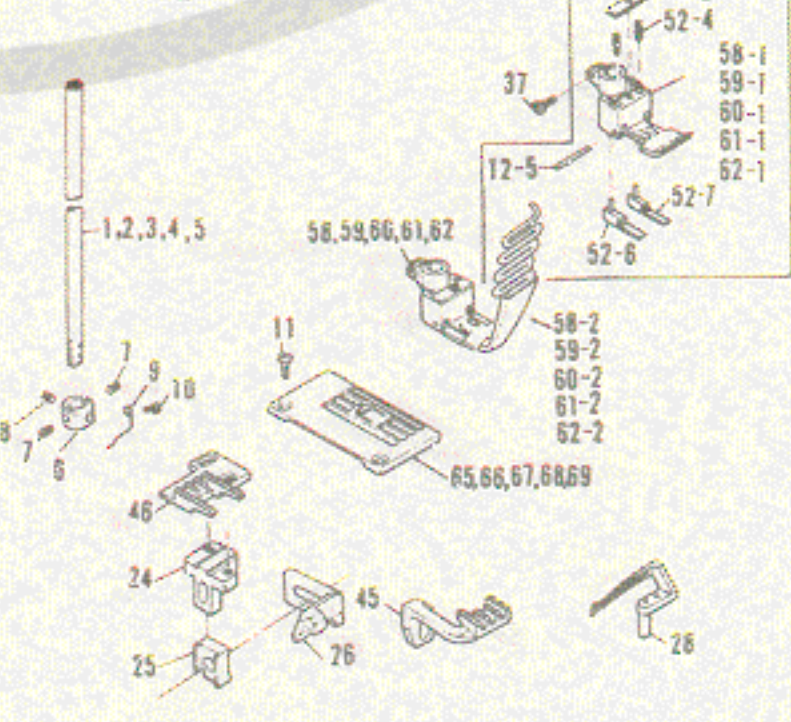
DVK-1701D



DVK-1702ML



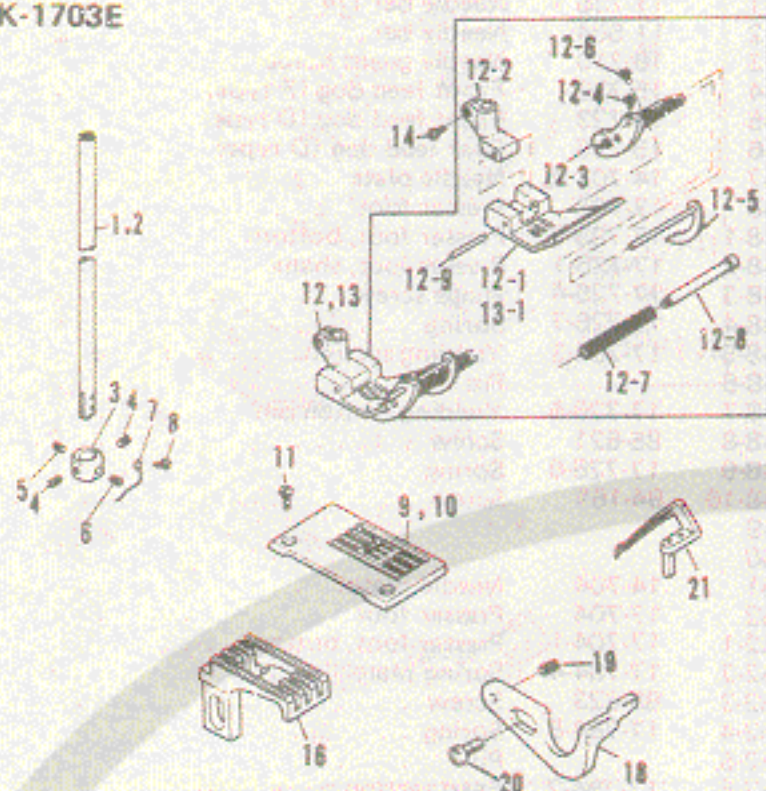
DVK-1702L



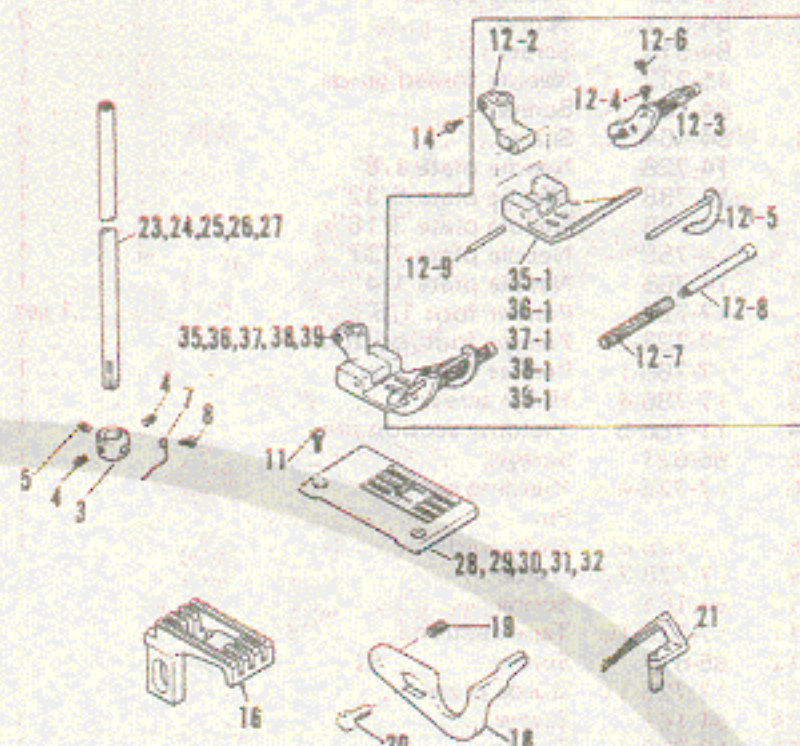
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	11-722	Needle bar 1/8"	1	37	84-382	Screw	1
2	11-723	Needle bar 5/32"	1	38			
3	11-724	Needle bar 3/16"	1	39			
4	11-725	Needle bar 7/32"	1	40	11-735	Needle bar 7/32"	1
5	11-726	Needle bar 1/4"	1	41	11-736	Needle bar 1/4"	1
6	12-702	Needle clamp	1	42	11-504	Needle bar	1
7	84-511	Screw	2	43	18-710	Needle guard holder	1
8	84-513	Screw	1	44	15-726	Front feed dog (F type)	1
9	45-232	Needle thread guide	1	45	15-723	Front feed dog (D type)	1
10	84-163	Screw	1	46	15-753	Rear feed dog (D type)	1
11	84-464	Screw	2	47	14-703	Needle plate	1
12	14-728	Needle plate 1/8"	1	48	17-703	Presser foot	1 set
13	14-738	Needle plate 5/32"	1	48-1	17-703-2	Presser foot, bottom	1
14	14-748	Needle plate 3/16"	1	48-2	17-726-1	Presser foot, shank	1
15	14-758	Needle plate 7/32"	1	48-3	17-726-4	Hinge screw	1
16	14-768	Needle plate 1/4"	1	48-4	17-726-7	Spring	1
17	17-728	Presser foot 1/8"	1 set	48-5	17-766-3	Yielding section	1
17-1	17-728-2	Presser foot, bottom	1	48-6		Pin	1
17-2	17-786-1	Presser foot, shank	1	48-7	17-726-5	Yielding section pin	1
17-3	17-786-4	Hinge screw	1	48-8	85-621	Screw	1
17-4	17-786-5	Yielding section pin	1	48-9	17-726-6	Spring	1
17-5	85-621	Screw	1	48-10	84-161	Screw	1
17-6	17-728-4	Yielding section	1	49			
17-7		Pin	1	50			
17-8	17-728-6	Slide guide	1	51	14-704	Needle plate	1
17-9	17-728-7	Guide	1	52	17-704	Presser foot	1 set
17-10	84-161	Screw	1	52-1	17-704-1	Presser foot, bottom	1
17-11	17-728-10	Tape section	1	52-2	17-784-4	Spring plate	1
17-12	85-611	Screw	1	52-3	85-623	Screw	1
17-13	17-728-11	Guide plate	1	52-4	17-784-5	Spring	1
17-14	84-161	Screw	1	52-5		Pin	1
17-15	17-728-9	Spring	1	52-6	17-784-2	Feed section guide (left)	1
17-16	84-171	Screw	1	52-7	17-784-2	Feed section guide (right)	1
17-17	17-728-8	Spring	1	53			
17-18	84-161	Screw	1	54			
17-19	17-726-7	Spring	1	55	14-723	Needle plate 1/8"	1
17-20	84-364	Screw	1	56	17-723	Presser foot 1/8"	1 set
18	17-738	Presser foot 5/32"	1 set	56-1	17-723-1	Presser foot, bottom	1
18-1	17-738-2	Presser foot, bottom	1	57			
19	17-748	Presser foot 3/16"	1 set	58	17-724	Presser foot 1/8" + Folder	1 set
19-1	17-748-2	Presser foot, bottom	1	58-1	17-724-1	Presser foot, bottom	1
20	17-758	Presser foot 7/32"	1 set	58-2	7115	Folder	1
20-1	17-758-2	Presser foot, bottom	1	59	17-734	Presser foot 5/32" + Folder	1 set
21	17-768	Presser foot 1/4"	1 set	59-1	17-734-1	Presser foot, bottom	1
21-1	17-768-2	Presser foot, bottom	1	59-2	7115	Folder	1
22	15-728	Front feed dog	1	60	17-744	Presser foot 3/16" + Folder	1 set
23	15-757	Rear feed dog	1	60-1	17-744-1	Presser foot, bottom	1
24	51-117	Rear feed dog holder	1	60-2	7115	Folder	1
25	18-708	Needle guard holder	1	61	17-754	Presser foot 7/32" + Folder	1 set
26	18-707	Needle guard	1	61-1	17-754-1	Presser foot, bottom	1
27	18-709	Needle guard holder	1	61-2	7115	Folder	1
28	19-713	Looper	1	62	17-764	Presser foot 1/4" + Folder	1 set
29	84-168	Screw	1	62-1	17-764-1	Presser foot, bottom	1
30	51-118	Rear feed dog	1	62-2	7115	Folder	1
31	14-858	Needle plate 7/32"	1	63			
32	14-868	Needle plate 1/4"	1	64			
33				65	14-724	Needle plate 1/8"	1
34				66	14-734	Needle plate 5/32"	1
35	17-788	Presser foot 7/32"	1 set	67	14-744	Needle plate 3/16"	1
35-1	17-788-2	Presser foot, bottom	1	68	14-754	Needle plate 7/32"	1
36	17-798	Presser foot 1/4"	1 set	69	14-764	Needle plate 1/4"	1
36-1	17-798-2	Presser foot, bottom	1				

11. Gauge parts (3) (ゲージ関係(3))

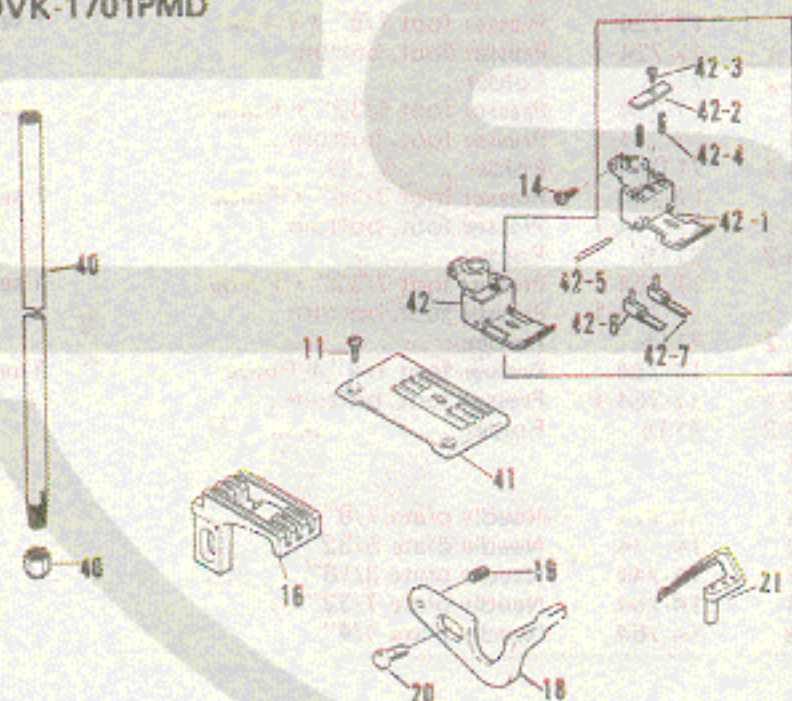
DVK-1703E



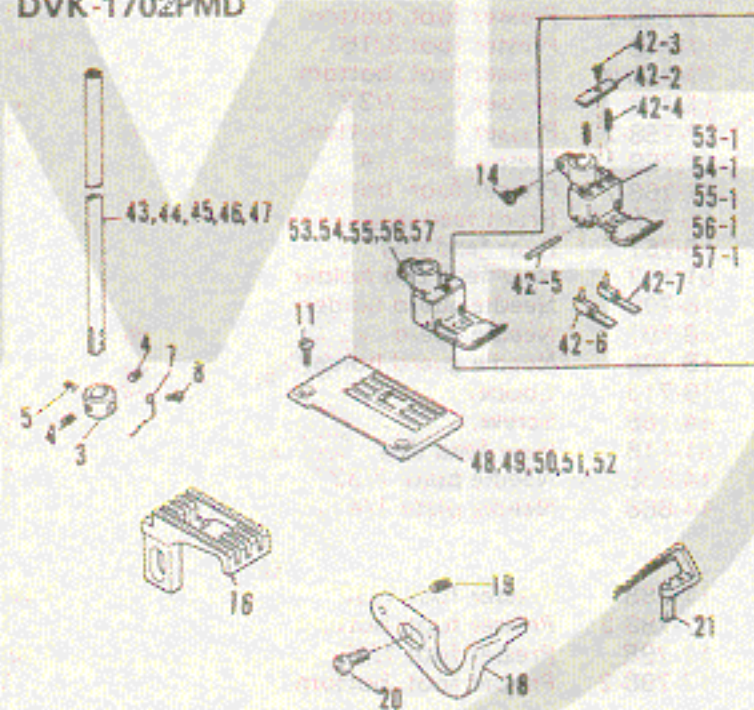
DVK-1702E



DVK-1701P
DVK-1701PMD



DVK-1702P
DVK-1702PMD



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	11-735	Needle bar 7/32"	1	33			
2	11-736	Needle bar 1/4"	1	34			
3	12-702	Needle clamp	1	35	17-725	Presser foot 1/8"	1 set
4	84-511	Screw	2	35-1	17-725-2	Presser foot, bottom	1
5	84-513	Screw	1	36	17-735	Presser foot 5/32"	1 set
6	84-168	Screw	1	36-1	17-735-2	Presser foot, bottom	1
7	45-232	Needle thread guide	1	37	17-745	Presser foot 3/16"	1 set
8	84-163	Screw	1	37-1	17-745-2	Presser foot, bottom	1
9	14-855	Needle plate 7/32"	1	38	17-755	Presser foot 7/32"	1 set
10	14-855	Needle plate 1/4"	1	38-1	17-755-2	Presser foot, bottom	1
11	84-464	Screw	2	39	17-765	Presser foot 1/4"	1 set
12	17-785	Presser foot 7/32"	1 set	39-1	17-765-2	Presser foot, bottom	1
12-1	17-785-2	Presser foot, bottom	1	40	11-504	Needle bar	1
12-2	17-785-1	Presser foot, shank	1	41	14-704	Needle plate	1
12-3	17-785-3	Guide	1	42	17-704	Presser foot	1 set
12-4	84-364	Screw	1	42-1	17-704-1	Presser foot, bottom	1
12-5	17-785-4	Slide guide	1	42-2	17-784-4	Spring plate	1
12-6	85-611	Screw	1	42-3	85-623	Screw	1
12-7	17-785-6	Roller	1	42-4	17-784-5	Spring	1
12-8	17-785-5	Roller shaft	1	42-5		Pin	1
12-9		Pin	1	42-6	17-784-2	Feed section guide (left)	1
13	17-795	Presser foot 1/4"	1 set	42-7	17-784-2	Feed section guide (right)	1
13-1	17-795-2	Presser foot, bottom	1	43	11-722	Needle bar 1/8"	1
14	84-382	Screw	1	44	11-723	Needle bar 5/32"	1
15				45	11-724	Needle bar 3/16"	1
16	15-704	Feed dog	1	46	11-725	Needle bar 7/32"	1
17	18-501	Needle guard	1	47	11-726	Needle bar 1/4"	1
18	18-702	Needle guard	1	48	14-724	Needle plate 1/8"	1
19	84-113	Screw	1	49	14-734	Needle plate 5/32"	1
20	84-368	Screw	1	50	14-744	Needle plate 3/16"	1
21	19-713	Looper	1	51	14-754	Needle plate 7/32"	1
22				52	14-764	Needle plate 1/4"	1
23	11-722	Needle bar 1/8"	1	53	17-724	Presser foot 1/8"	1 set
24	11-723	Needle bar 5/32"	1	53-1	17-724-1	Presser foot, bottom	1
25	11-724	Needle bar 3/16"	1	54	17-734	Presser foot 5/32"	1 set
26	11-725	Needle bar 7/32"	1	54-1	17-734-1	Presser foot, bottom	1
27	11-726	Needle bar 1/4"	1	55	17-744	Presser foot 3/16"	1 set
28	14-725	Needle plate 1/8"	1	55-1	17-744-1	Presser foot, bottom	1
29	14-735	Needle plate 5/32"	1	56	17-754	Presser foot 7/32"	1 set
30	14-745	Needle plate 3/16"	1	56-1	17-754-1	Presser foot, bottom	1
31	14-755	Needle plate 7/32"	1	57	17-764	Presser foot 1/4"	1 set
32	14-765	Needle plate 1/4"	1	57-1	17-764-1	Presser foot, bottom	1

12. Gauge parts (4) (ゲージ関係(4))

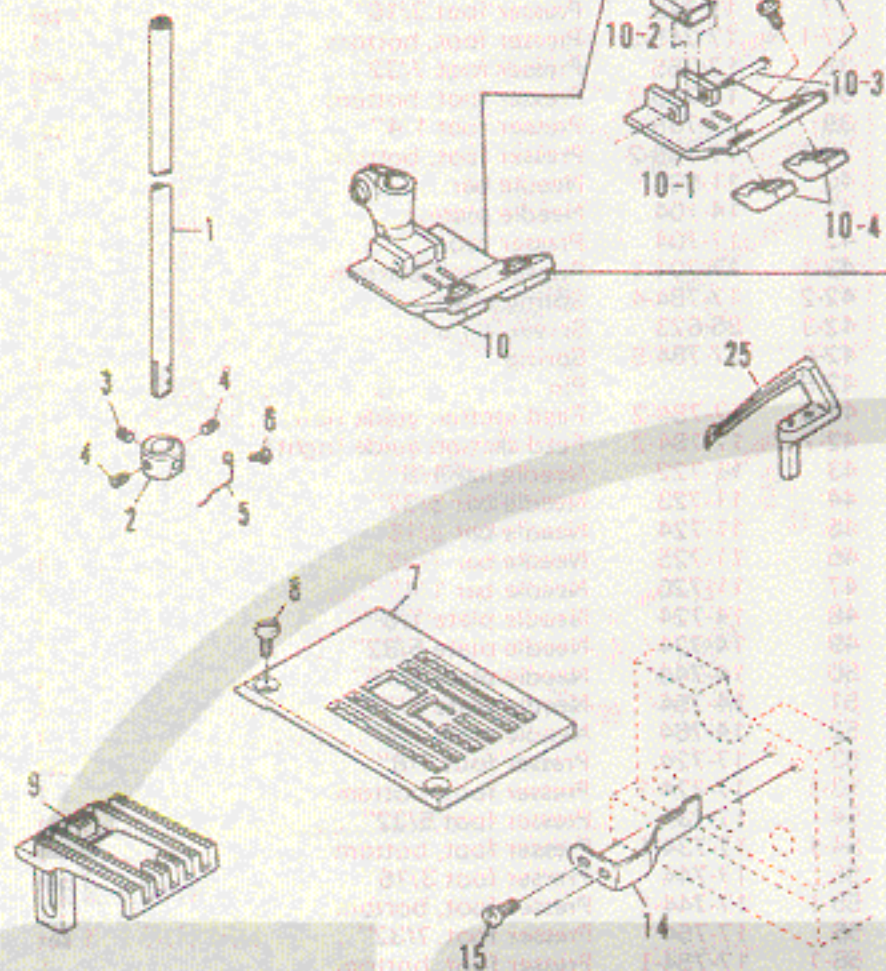
1702BK

Gauge width 1/4"

(ゲージ巾1/4"用)

Finishing tape width 16~20mm

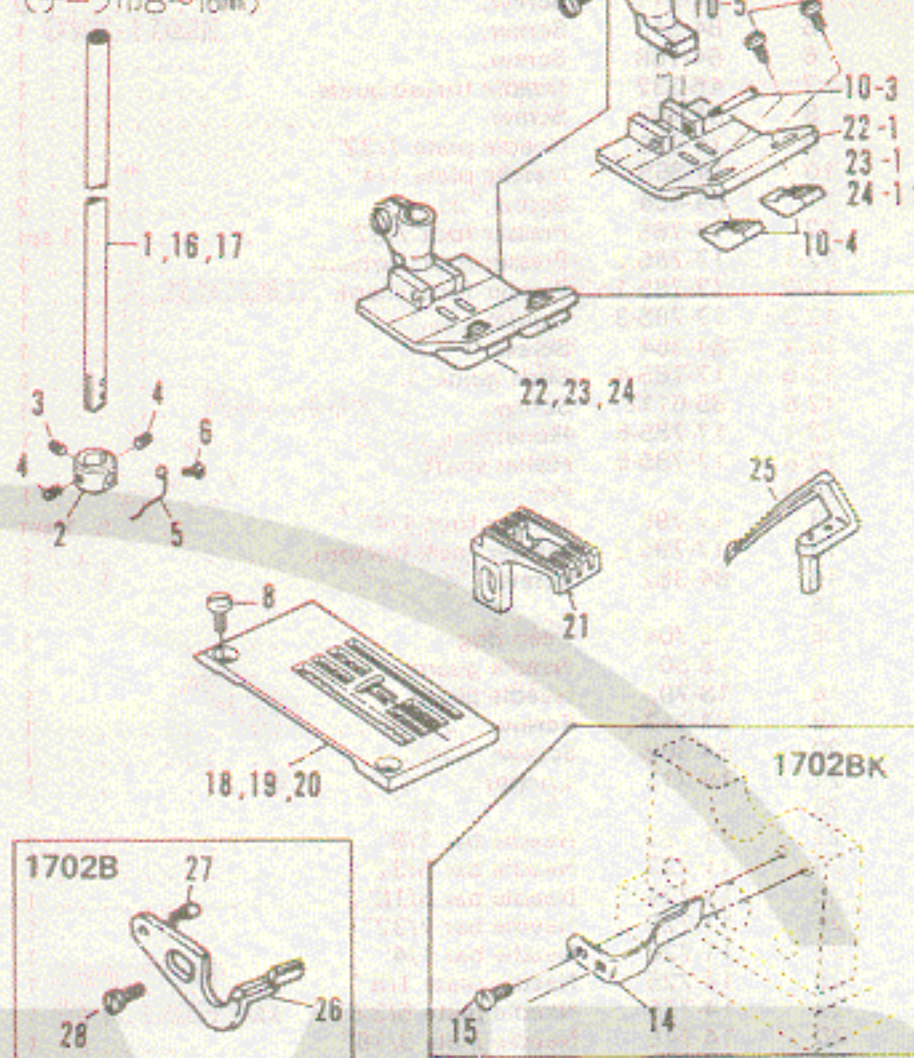
(テープ巾16~20mm)



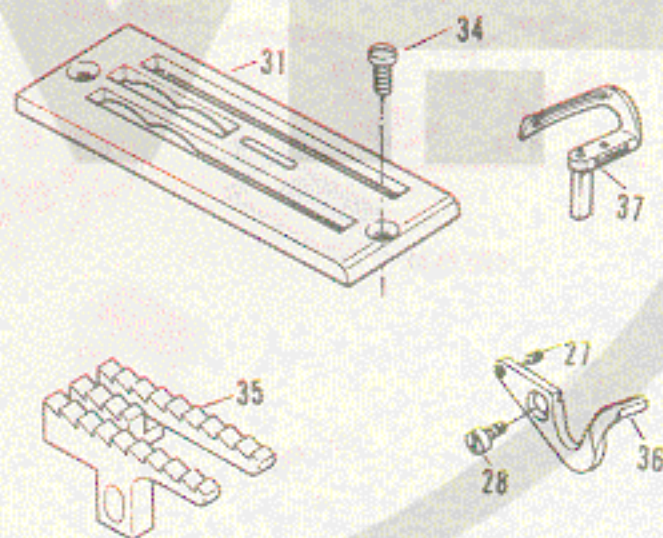
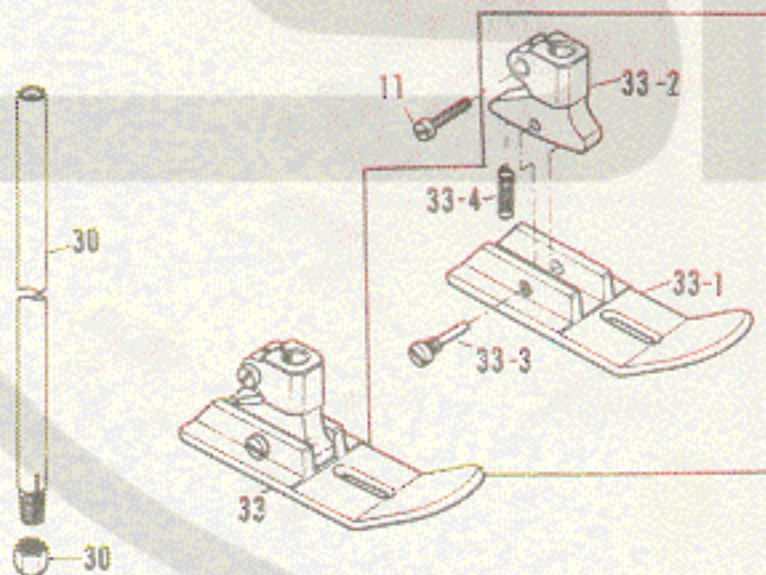
1702B, 1702BK

Finishing tape width 8~16mm

(テープ巾8~16mm)



1701EHD



Ref. No.	Part No.	Part Name	Q'ty
1	11-726	Needle bar 1/4"	1
2	12-702	Needle clamp	1
3	84-513	Screw	1
4	84-511	Screw	2
5	45-232	Needle thread guide	1
6	84-163	Screw	1
7	14-760	Needle plate 1/4" (1702BK)	1
8	84-464	Screw	2
9	15-760	Feed dog 1/4" (1702BK)	1
10	17-760	Presser foot 1/4" (1702BK)	1 set
10-1	17-760-2	Presser foot, bottom	1
10-2	17-785-1	Presser foot, shank	1
10-3	17-786-4	Hinge screw	1
10-4	17-760-5	Guide	2
10-5	84-161	Screw	2
10-6			
11	84-382	Screw	2
12			
13			
14	18-705	Needle guard	1
15	84-571	Screw	2
16	11-724	Needle bar 3/16"	1
17	11-725	Needle bar 7/32"	1
18	14-744	Needle plate 3/16"	1
19	14-754	Needle plate 7/32"	1

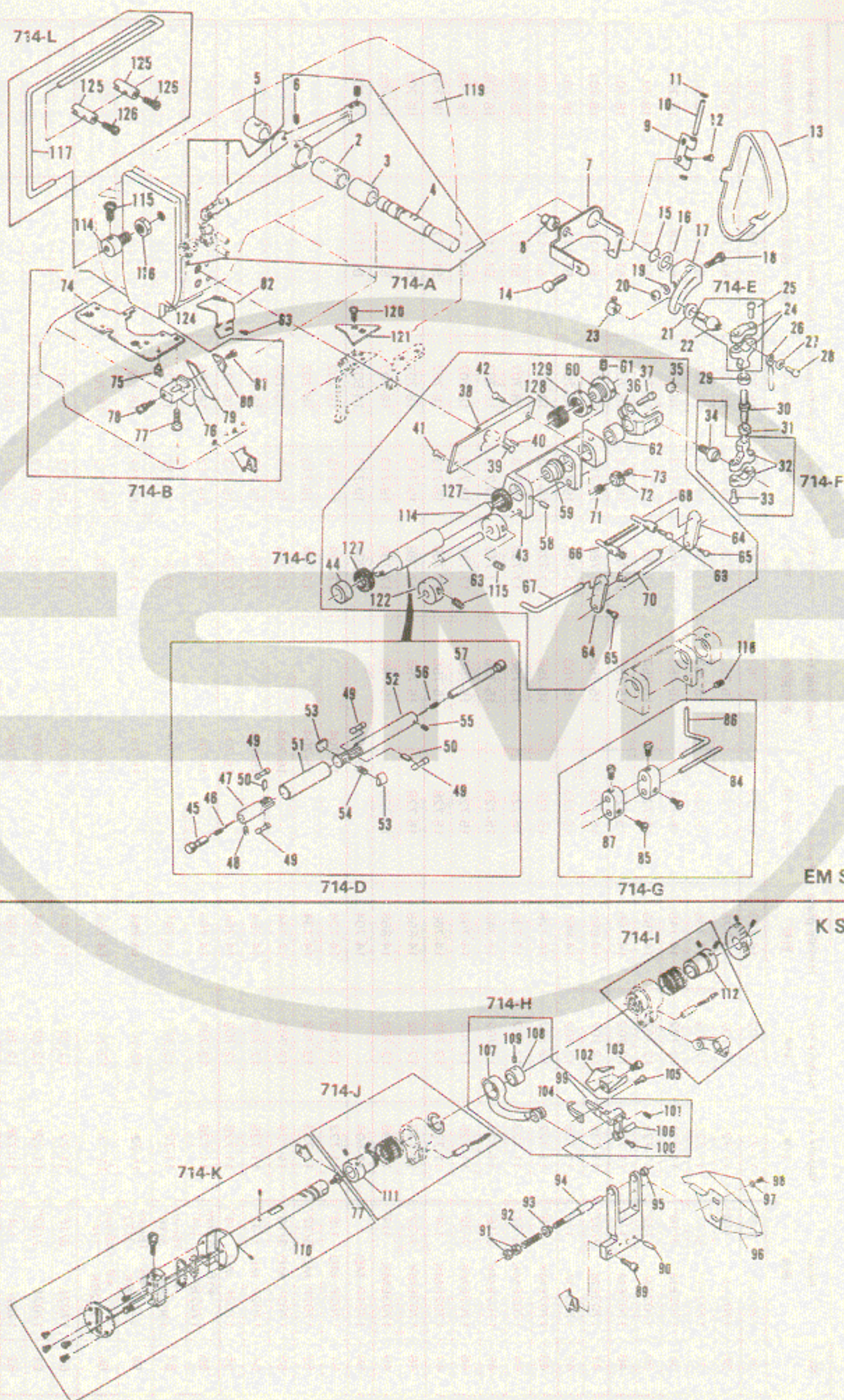
Ref. No.	Part No.	Part Name	Q'ty
20	14-764	Needle plate 1/4"	1
21	15-704	Feed dog	1
22	17-742	Presser foot 3/16"	1 set
22-1	17-742-2	Presser foot, bottom	1
23	17-752	Presser foot 7/32"	1 set
23-1	17-752-2	Presser foot, bottom	1
24	17-762	Presser foot 1/4"	1 set
24-1	17-762-2	Presser foot, bottom	1
25	19-712	Looper	1
26	18-702	Needle guard	1
27	84-113	Screw	1
28	84-368	Screw	1
29			
30	11-713	Needle bar	1
31	14-718	Needle plate	1
32	84-664	Screw	2
33	17-718	Presser foot	1 set
33-1	17-718-2	Presser foot, bottom	1
33-2	17-718-1	Presser foot, shank	1
33-3	17-718-3	Hinge screw	1
33-4		Spring	1
34	84-575	Screw	2
35	15-718	Feed dog	1
36	18-501	Needle guard	1
37	19-702	Looper	1

13. Gauge lists (ゲージ表)

No.	機種	針棒	針座	針板	Feed dog (Front)	Feed dog (Rear)	Presser foot	Looper	Needle guard	Rear feed dog holder	Needle guard holder
1	1702D	11-722	12-702	14-724	15-723	15-753	17-724	19-713	18-707	51-118	18-708
2	1702D	11-723	12-702	14-734	15-723	15-753	17-734	19-713	18-707	51-118	18-708
3	1702D	11-724	12-702	14-744	15-723	15-753	17-744	19-713	18-707	51-118	18-708
4	1702D	11-725	12-702	14-754	15-723	15-753	17-754	19-713	18-707	51-118	18-708
5	1702D	11-726	12-702	14-764	15-723	15-753	17-764	19-713	18-707	51-118	18-708
6	1703D	11-735	12-702	14-854	15-723	15-753	17-784	19-713	18-707	51-118	18-709
7	1703D	11-736	12-702	14-864	15-723	15-753	17-794	19-713	18-707	51-118	18-709
8	1702DE	11-722	12-702	14-725	15-723	15-753	17-725	19-713	18-707	51-118	18-708
9	1702DE	11-723	12-702	14-735	15-723	15-753	17-735	19-713	18-707	51-118	18-708
10	1702DE	11-724	12-702	14-745	15-723	15-753	17-745	19-713	18-707	51-118	18-708
11	1702DE	11-725	12-702	14-755	15-723	15-753	17-755	19-713	18-707	51-118	18-708
12	1702DE	11-726	12-702	14-765	15-723	15-753	17-765	19-713	18-707	51-118	18-708
13	1703DE	11-735	12-702	14-855	15-723	15-753	17-785	19-713	18-707	51-118	18-709
14	1703DE	11-736	12-702	14-865	15-723	15-753	17-795	19-713	18-707	51-118	18-709
15	1701F	11-504		14-703	15-726	15-757	17-703	19-713	18-707	51-117	18-710
16	1702F	11-722	12-702	14-726	15-726	15-756	17-726	19-713	18-707	51-117	18-708
17	1702F	11-723	12-702	14-736	15-726	15-756	17-736	19-713	18-707	51-117	18-708
18	1702F	11-724	12-702	14-746	15-726	15-756	17-746	19-713	18-707	51-117	18-708
19	1702F	11-725	12-702	14-756	15-726	15-756	17-756	19-713	18-707	51-117	18-708
20	1702F	11-726	12-702	14-766	15-726	15-756	17-766	19-713	18-707	51-117	18-708
21	1703F	11-735	12-702	14-856	15-726	15-756	17-786	19-713	18-707	51-117	18-709
22	1703F	11-736	12-702	14-866	15-726	15-756	17-796	19-713	18-707	51-117	18-709
23	1702E	11-722	12-702	14-725	15-704	17-725	19-713	18-702			
24	1702E	11-723	12-702	14-735	15-704	17-735	19-713	18-702			
25	1702E	11-724	12-702	14-745	15-704	17-745	19-713	18-702			
26	1702E	11-725	12-702	14-755	15-704	17-755	19-713	18-702			
27	1702E	11-726	12-702	14-765	15-704	17-765	19-713	18-702			
28	1703E	11-735	12-702	14-855	15-704	17-785	19-713	18-702			
29	1703E	11-736	12-702	14-865	15-704	17-795	19-713	18-702			
30	1702L	11-722	12-702	14-724	15-723	15-153	17-724	19-713	18-707	51-118	18-708
31	1702L	11-723	12-702	14-734	15-723	15-753	17-734	19-713	18-707	51-118	18-708
32	1702L	11-724	12-702	14-744	15-723	15-753	17-744	19-713	18-707	51-118	18-708
33	1702L	11-725	12-702	14-754	15-723	15-753	17-754	19-713	18-707	51-118	18-708
34	1702L	11-726	12-702	14-764	15-723	15-753	17-764	19-713	18-707	51-118	18-708

*: Finishing tape width of 1702BK *印はフーラー仕上り印を示す。

14. EM・EMK attachment (EM・EMK関係)



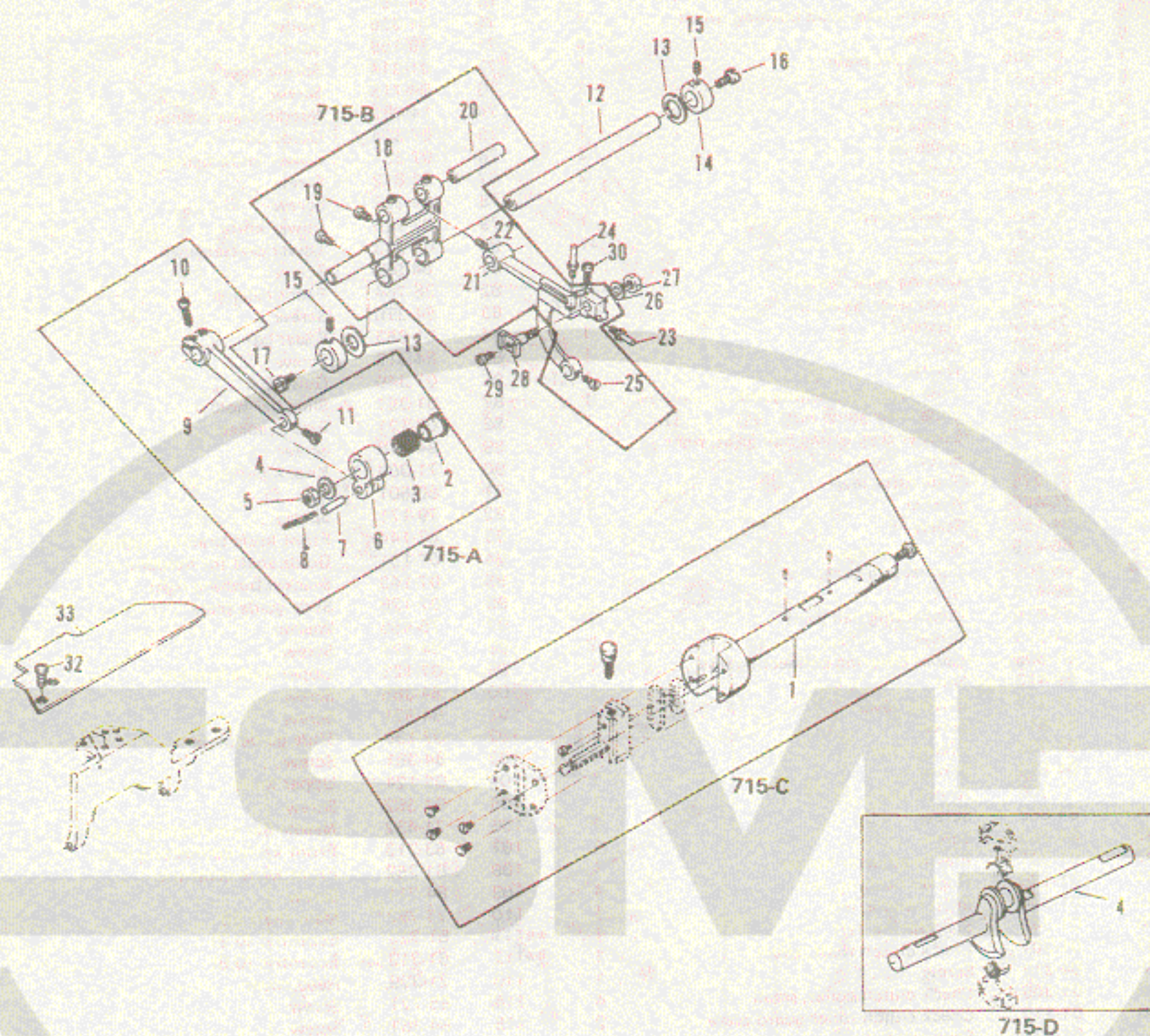
EM System

K System

Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	69-106	Needle lever F	1	66	01-350	Elastic guide bracket, right	1
2	81-213	Needle lever bushing R (EMK)	1	67	01-348	Rubber guide bar	1
3	81-166	Needle lever stud bushing, large (EMK)	1	68	01-349	Elastic guide bracket	1
4	71-936	Needle lever stud shaft F	1	69	84-161	Screw	2
5	81-167	Needle lever stud bushing, small	1	70	01-336	Roller	1
6	85-113	Screw	2	71	79-158	Spring	1
7	01-305	Cover set plate	1	72	01-314	Spring nut	1
8	85-531	Screw	1	73	84-715	Screw	1
9	01-317	Cover hinge	1	74	14-082	Needle plate support	1
10	01-318	Hinge pin	1	75	07-334	Guide pin	1
11	93-200	Snap pin	2	76	07-331	Lower knife fitting	1
12	84-164	Screw	2	77	84-812	Screw	1
13	01-304	Safety cover	1	78	84-377	Screw	1
14	01-316	Cover screw	1	79	07-125	Lower knife	1
15	23-197	O-ring	1	80	07-333	Lower presser foot	1
16	75-328	Washer	1	81	84-580	Screw	1
17	01-321	Driving slide lever	1	82	26-764	Front ruler B	1
18	55-061	Feed lever fixing pin	1	83	84-370	Screw	1
19	75-452	Washer	1	84	01-353	Slider bar	1
20	86-501	Nut	1	85	84-312	Screw	4
21	75-466	Washer	1	86	01-340	Guide bar	1
22	61-826	Slide lever connecting link	1	87	01-351	Slide bar holder	2
23	01-324	Slide lever guide nut	1	88	07-121	Base bracket	1
24	63-818	Looper connecting ball joint, right	1	89	84-812	Screw	2
25	84-572	Screw	2	90	71-306	Knock pin	2
26	01-325	Slide drive lever	1	91	86-501	Nut	2
27	75-465	Washer	1	92	79-171	Spring	1
28	84-162	Screw	1	93	07-144	Front knife bracket bushing	1
29	86-415	Nut	1	94	07-131	Guide shaft for holder	1
30	65-505	Connecting bar	1	95	07-143	Bracket bushing right	1
31	86-413	Nut	1	96	07-128	Slide guide plate	1
32	63-816	Connecting ball joint	1	97	75-455	Washer	2
33	84-572	Screw	2	98	84-575	Screw	2
34	61-806	Upper covering connecting link	1	99	07-123	Upper knife bracket	1
35	86-413	Nut	1	100	84-365	Screw	1
36	01-322	Driving lever	1	101	84-521	Screw	1
37	84-812	Screw	1	102	07-130	Slide guide plate	1
38	01-303	Fixing liner	1	103	84-361	Screw	1
39	84-812	Screw	1	104	07-124	Upper knife	1
40	71-306	Knock pin	1	105	84-362	Screw	1
41	84-862	Screw	1	106	71-432	Needle bar connecting link pin	1
42	84-763	Screw	1	107	63-213	Front knife connecting link	1
43	01-301	Elastic adjuster holder	1	108	61-252	Front knife eccentric	1
44	81-170	Rocker bushing, left	1	109	84-711	Screw	1
45	01-344	Snap handle, left	1	110	71-782	Main shaft 8B	1
46	01-342	Snap spring, left	1	**111	61-322	Eccentric (0.9)	1
47	01-307	Check clutch shaft, small	1	**112	61-312	Eccentric (0.8)	1
48	84-311	Screw	1	113	21-329	Head cover	1
49	01-309	Check clutch collar, small	4	114	85-721	Screw	1
50	01-312	Check clutch roller guard plate	2	115	84-361	Screw	1
51	01-331	Feed roller, large	1	116	86-721	Nut	1
52	01-306	Check clutch shaft, large	1	117	01-351	Tape guide	1
53	01-311	Thrust fiber	2	118	84-313	Screw	1
54	79-175	Fiber pressing spring	1	119	22-754	Arm had EMK Type	1
55	84-311	Screw	1	120	84-572	Screw	2
56	01-341	Snap spring, right	1	121	21-111	Ruler plate	1
57	01-343	Snap handle, right	1	122	75-156	Guide collar	2
58	84-515	Screw	1	123	84-312	Screw	2
59	81-164	Rocker bushing, middle	1	124	21-330	Head cover EMK	1
60	75-126	Collar	1	125	01-358	Tape guide holder	2
61	84-512	Screw	2	126	84-361	Screw	2
62	81-168	Rocker bushing, right	1	127	01-326	Brake	2
63	01-346	Guide bar	1	128	79-174	Spring	1
64	01-337	Roller guard plate	2	129	87-516	Nut	1
65	84-164	Screw	4				
714-A	60-977	Needle lever ass'y		714-G	00-175	Tape guide ass'y	
714-B	10-470	Needle plate support ass'y		714-H	00-770	Upper knife ass'y	
714-C	00-170	EMK MD set		714-I	60-080	Looper avoid eccentric link ass'y	
714-D	00-171	Check clutch ass'y		714-J	60-090	Feed eccentric link ass'y	
714-E	60-385	Connecting ball joint A		714-K	70-182	Main shaft 8B (EMK) ass'y	
714-F	60-381	Connecting ball joint B		714-L	00-176	Tape guide (EMK) ass'y	

Note: Parts marked with ** are the same as those used in fundamental models (D-type or F-type)
 (注) 参照番号に ** 印の付いた部品は基本機種(D-タイプまたはF-タイプ)と共通部品です。

15. 1702E, 1703E

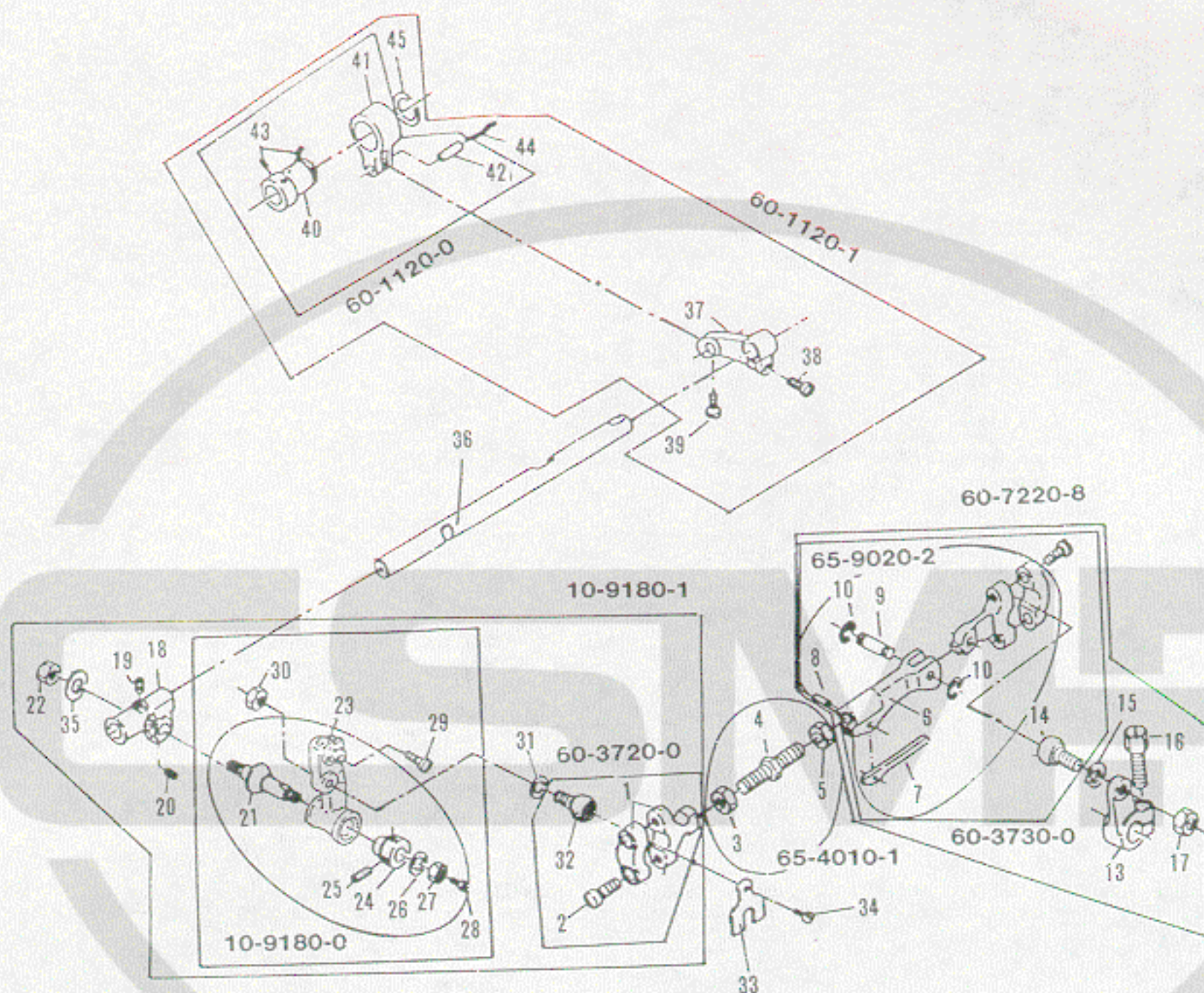


Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	71-783	Main shaft BC	1	18	55-041	Feed rocker arm	1
**2	75-243	Feed crank link collar	1	19	84-571	Screw	2
**3	91-271	Bearing	1	**20	71-531	Shaft	1
**4	75-453	Washer	1	21	55-174	Feed bar	1
**5	86-412	Nut	1	22	84-712	Screw	1
6	63-351	Feed rocker link	1	23	84-176	Screw	1
**7	71-432	Eccentric link pin	1	24	84-177	Screw	1
8	23-341	Felt	1	25	84-366	Screw	1
9	67-311	Feed rocker arm	1	26	75-381	Washer	1
10	84-612	Screw	2	27	86-501	Nut	1
**11	84-366	Screw	1	28	55-051	Feed dog holder	1
12	71-642	Feed rocker arm shaft	1	29	84-588	Screw	1
**13	75-371	Washer	2	30	84-463	Screw	1
**14	75-132	Collar	2	31	23-391	Felt	3
**15	84-761	Screw	2	**32	84-572	Screw	2
**16	84-574	Screw	1	**33	21-111	Ruler plate	1
**17	84-576	Screw	1	34	71-874	Crank shaft 7M	1
715-A	60-711	Feed rocker arm ass'y					
715-B	50-571	Feed rocker ass'y					
715-C	70-183	Main shaft BC ass'y					
715-D	70-037	Crank shaft 7M ass'y					

NOTE: Parts marked with ** are the same as those used in fundamental models (D-type or F-type).

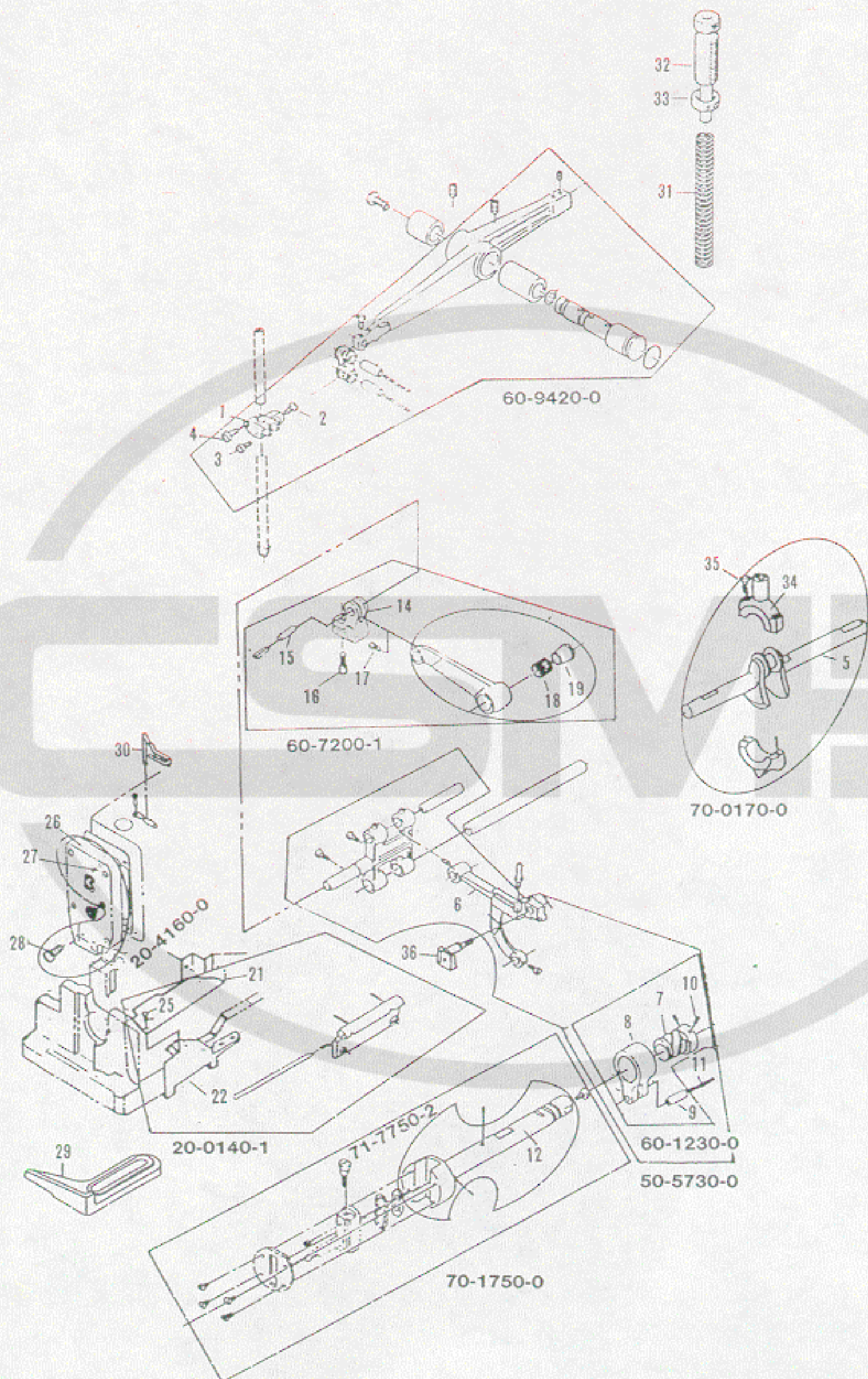
(注) 参照番号に ** 印の付いた部品は基本機種(D-タイプまたはF-タイプ)と共通部品です。

Subclass model (サブクラス機種)
15. Looper (ルーパー機構) **1702 EHD**



No.	Part No.	Part Name	品 名	Q, ty
1	63-8120-1	Looper rocker connecting ball joint (left)	ルーバー連結ロッド (左)	1
2	84-5670-0	Screw	ネ ジ	2
3	86-4120-0	Nut	ナット	1
4	65-4010-0	Connecting bar	連結棒	1
5	86-4110-0	Nut	ナット	1
6	65-9020-0	Looper driving connecting link	折り曲げダルマピン	1
7	79-6010-0	Plate spring	折り曲げロッド用板バネ	1
8	71-2010-0	Pin	ピ ン	1
9	71-3220-0	Shaft	シャフト	1
10	93-2010-0	Snap ring	スナップリング	2
13	67-2230-1	Looper driving lever C	ルーバー振り元レバー	1
14	61-8230-U	Looper driving connecting rod	ルーバー連結ロッド玉	1
15	75-4010-0	Washer	ワッシャ	1
16	85-2100-0	Screw	ネ ジ	1
17	86-4110-0	Nut	ナット	1
18	19-3050-0	Looper rocker E	ルーバー元台	1
19	84-7660-0	Screw	ネ ジ	1
20	84-7670-0	Screw	ネ ジ	1
21	71-9010-0	Looper rocker tapered pin	ルーバー台テーバーピン	1
22	86-5020-0	Nut	ナット	1
23	19-3180-0	Looper holder	ルーバー台	1
24	81-4010-1	Tapered pin bushing	テーバーピン押えブッシュ	1
25	84-5210-0	Screw	ネ ジ	2
26	75-4520-0	Washer	ワッシャ	1
27	86-5010-0	Nut	ナット	1
28	84-3610-0	Screw	ネ ジ	1
29	84-6160-0	Screw	ネ ジ	2
30	86-4130-0	Nut	ナット	1
31	75-4530-0	Washer	ワッシャ	1
32	61-8230-U	Looper driving connecting rod	ルーバー連結ロッド	1
33	35-1990-0	Oil guide	ルーバー台用オイル案内板	1
34	84-1640-0	Screw	ネ ジ	1
35	75-3810-0	Washer	ワッシャ	1
36	71-5610-0	Looper holder shaft	ルーバー台シャフト	1
37	67-1320-1	Looper avoid lever	針返しダルマレバー	1
38	84-6120-0	Screw	ネ ジ	1
39	84-3660-0	Screw	ネ ジ	1
40	61-3130-U	Looper avoid eccentric	エキセン玉	1
41	63-2320-U	Eccentric link	エキセンダルマ	1
42	71-4310-0	link pin	リンクピン	1
43	84-7150-0	Screw	ネ ジ	2
44	23-3410-0	Felt	フェルト	1
45	93-4060-0	Snap ring	サークリップ	1

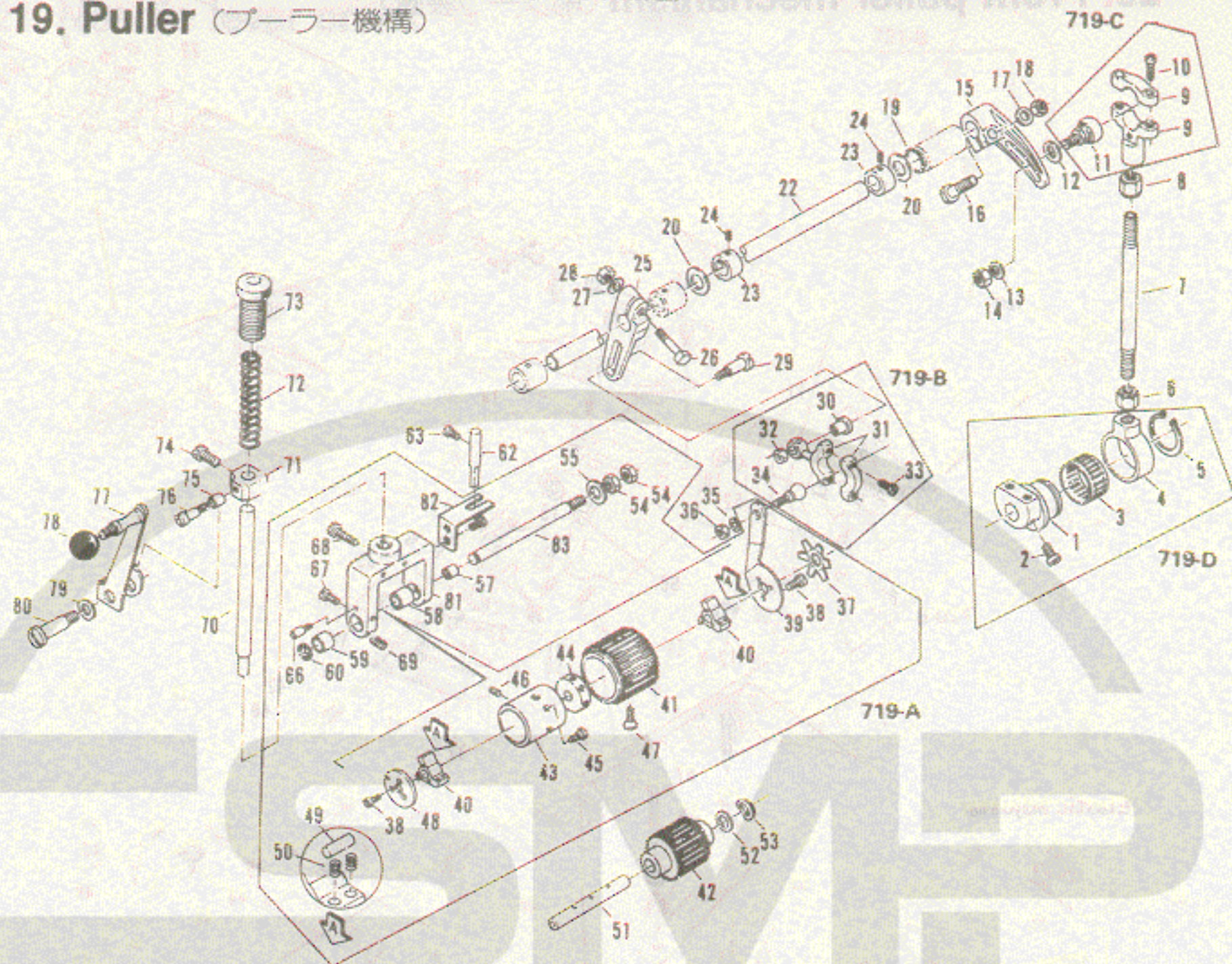
Subclass model (サブクラス機種)
16. 1702 EHD



No.	Part No.	Part Name	品 名	Q, ty
1	73-1150-0	Needle bar connecting E	針棒抱きE	1
2	84-3650-0	Screw	ネ ジ	1
3	84-6150-0	Screw	ネ ジ	1
4	84-5720-0	Screw	ネ ジ	1
5	71-8800-0	Crank shaft 7EH	クランクシャフト7EH	1
6	55-1750-0	Feed bar	送り土台	1
7	61-3250-U	Feed eccentric D	送りエキセン玉D	1
8	63-2320-U	Eccentric link	エキセンダルマB	1
9	71-4310-0	Eccentric link pin	ダルマピン	1
10	84-7150-0	Screw	ネ ジ	1
11	23-3410-0	Felt	メガネピン用フェルト	1
12	71-7750-0	Main shaft 7E	角型前下シャフト7E	1
14	63-3520-0	Feed rocker link B	送りダルマB	1
15	71-4310-0	Feed rocker link pin	ダルマピン	1
16	84-8140-0	Screw	ネ ジ	1
17	84-3660-0	Screw	ネ ジ	1
18	91-2710-0	Bearing	送り土台用ヘアリング	1
19	75-2430-0	Feed crank link collar	送りダルマローラーC	1
21	21-1950-0	Ruller plate	定規板	1
22	21-1080-0	Ruller holder	定規台	1
25	84-5720-0	Screw	ネ ジ	2
26	21-4160-0	Head cover	面 板	1
27	84-5210-0	Screw	ネ ジ	1
28	84-5710-0	Screw	ネ ジ	2
29	26-5530-0	Guide C	ガイド定規C	1
30	45-2250-0	Needle thread take-up wire E	角型上糸受けE	1
31	79-1200-0	Spring	押えバネ	1
32	85-7650-0	Screw	ネ ジ	1
33	86-8510-0	Nut	ナット	1
34	63-6210-0	Crank shaft ball joint	立ロッド大	1
35	84-5680-0	Screw	ネ ジ	2
36	55-0550-0	Feed dog holder	送り歯取付台	1

1701P, 1702P•PMD Subclass models (サブクラス機種)

19. Puller (プーラー機構)



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	81-201	Puller driving eccentric	1	41	02-279	Rear puller gear, pitch 18 (Nylon)	1
2	84-762	Screw	2	42	02-299	Rear puller gear, pitch 15 (Nylon)	1
3	91-156	Bearing	1	43	02-256	Rear puller pipe	1
4	63-201	Connecting link	1	44	02-261	Rear puller thrust collar	1
5	93-251	25φ snap ring	1	45	84-463	Screw	3
6	86-741	Nut	1	46	84-719	Screw	1
7	65-302	Puller driving connection	1	47	84-462	Screw	2
8	86-742	Nut, left	1	48	02-117	Rear puller pipe cover	1
9	63-711	Puller driving connecting rod	1	49	71-466	Check clutch roller	6
10	84-567	Screw	2	50	79-191	Check clutch spring	12
11	61-714	Connecting ball joint	1	51	71-651	Rear puller shaft	1
12	75-491	Washer	1	52	75-372	Washer	1
13	75-452	Washer	1	53	02-116	Spring washer	1
14	86-501	Nut	1	54	86-761	Nut	2
15	67-172	Puller driving lever, rear	1	55	75-451	Washer	1
16	55-061	Screw	1	56	71-472	Rear puller shaft	1
17	75-452	Washer	1	57	81-323	Puller holder shaft bushing S	1
18	86-501	Nut	1	58	81-322	Puller holder shaft bushing M	1
19	23-200	O-ring	1	59	81-321	Puller holder shaft bushing L	1
20	75-332	Washer	2	60	93-221	φ8 snap ring	1
21				61	02-251	Rear puller holder	1
22	71-691	Puller driving shaft A	1	62	71-921	Puller liner	1
23	75-113	Crank shaft collar	2	63	84-566	Screw	1
24	84-718	Screw	4	64	02-266	Rear puller stopper	1
25	67-171	Puller driving lever, front	1	65	84-563	Screw	2
26	85-191	Screw	1	66	84-562	Screw	1
27	75-381	Washer	1	67	84-566	Screw	1
28	86-541	Nut	1	68	84-814	Screw	1
29	84-584	Screw	1	69	84-512	Screw	1
30	75-246	Connecting link roller	1	70	71-636	Feed roller shaft	1
31	63-810	Puller connecting rod	1	71	02-115	Feed roller shaft holder	1
32	86-312	Nut	1	72	79-126	Puller spring	1
33	84-572	Screw	2	73	87-751	Puller screw	1
34	61-810	Connecting ball joint	1	74	84-611	Screw	1
35	75-381	Washer	1	75	75-211	Lifter lever roller	1
36	86-411	Nut	1	76	84-582	Screw	1
37	79-551	Puller plate spring	1	77	02-111	Lifter lever	1
38	84-162	Screw	6	78	02-114	Lifter lever knob	1
39	02-263	Rear puller connecting plate	1	79	02-112	Lifter spring	1
40	02-101	Clutch A	2	80	85-671	Screw	1
				81	75-133	Washer	1

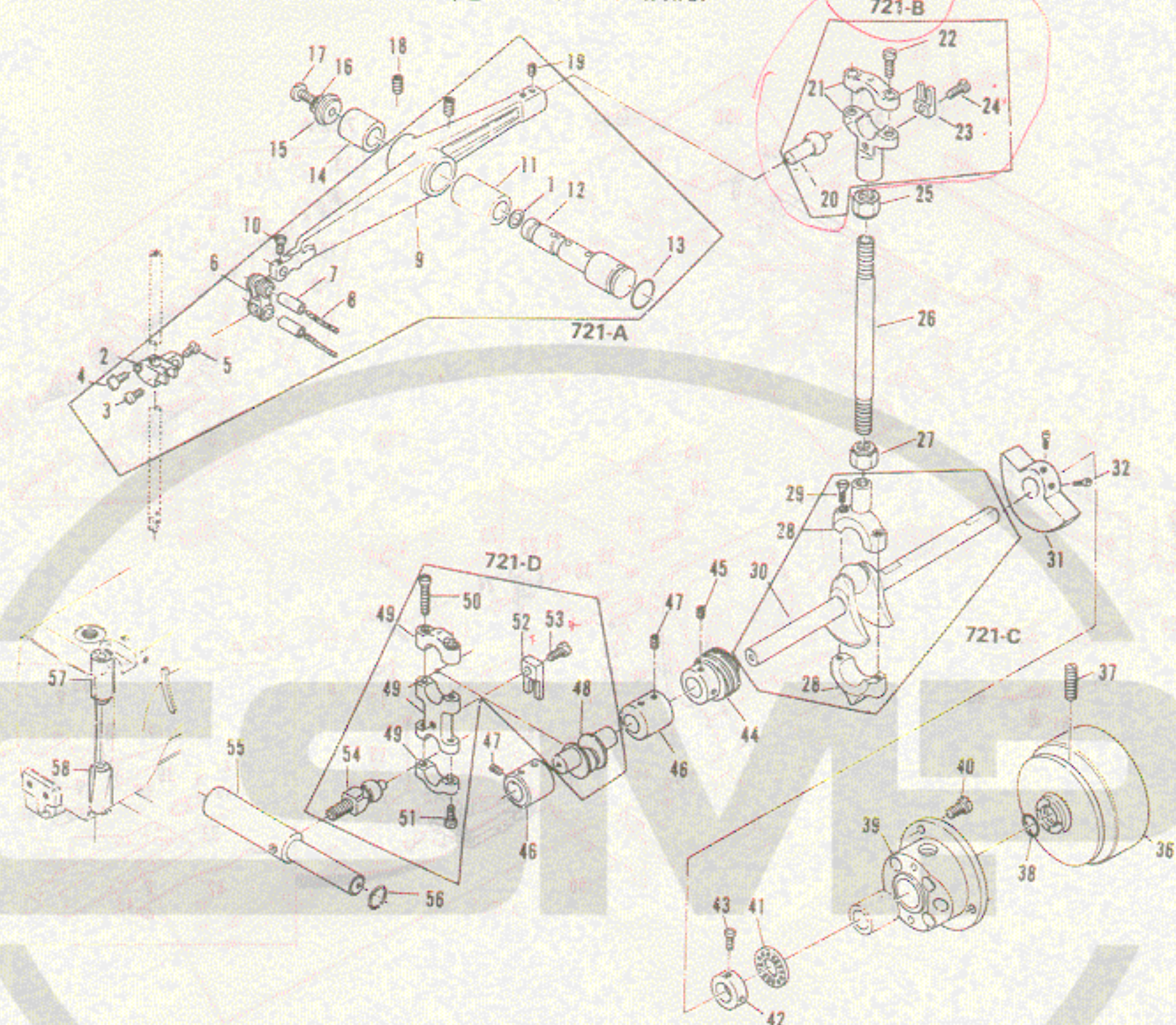
20. Front puller mechanism (前プーラ装置)



Ref. No.	Part No.	Part Name	Qty
31	01-136	Roller holder	2
32	01-134	Roller	1
33	71-362	Pivot shaft	1
34	71-361	Pivot shaft	2
35	84-312	Screw	4
36	01-138	Pivot shaft holder	2
37	84-162	Screw	2
38	01-141	Rubber tightener	1
39	84-566	Screw	2
40	01-147	Pin	1
41	01-143	Roller controller	1
42	79-171	Spring	1
43	93-200	E-ring	1
44	87-456	Screw	1
45	88-456	Nut	1
46	01-146	Pulley cover	1
47	84-361	Screw	2
48	75-446	Washer	1
49	01-145	Lever	1
50	01-152	Guide	1
51	84-571	Screw	2
52	75-381	Washer	1
53	75-367	Washer	2
54	26-401	Strip tension base	1
55	26-402	Strip tension plate	1
56	26-407	Spring	4
57	26-406	Tension post	4
58	26-408	Nut	2
59	26-403	Strip tension plate (small)	2
60	75-452	Washer	2

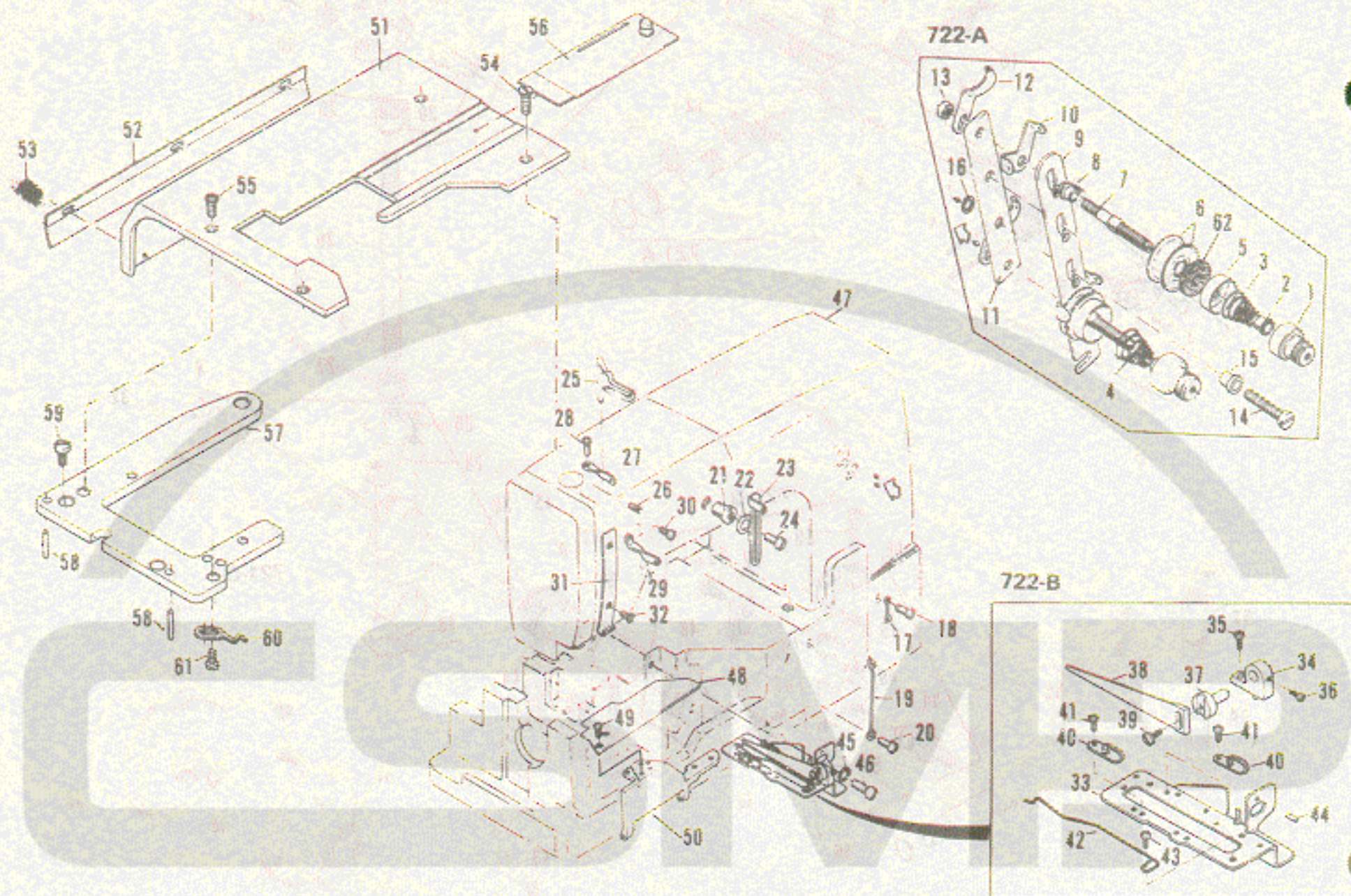
1701 EHD Subclass model (サブクラス機種)

21. Needle lever crank (ミ・クランク機構)



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	75-332	Washer	1	**31	69-141	Balance wheel	1
2	73-121	Needle bar connection	1	**32	84-761	Screw	2
3	84-363	Screw	1	33			
4	84-572	Screw	1	34			
5	84-365	Screw	1	35			
**6	66-111	Needle bar connecting link	1	**36	69-208	Pulley	1
**7	71-432	Needle bar connecting link pin	2	**37	85-114	Screw	2
**8	23-341	Felt	2	**38	23-197	O-ring	1
**9	69-105	Needle lever	1	**39	69-305	Flange E	1
**10	84-366	Screw	1	**40	84-566	Screw	3
**11	81-113	Needle lever bushing	1	**41	92-231	Bearing	1
**12	71-933	Needle lever stud	1	**42	75-113	Crank shaft collar	1
**13	23-197	O-ring	2	**43	84-761	Screw	2
**14	81-412	Needle lever stud bushing	1	**44	31-410	Worm wheel	1
**15	39-107	Oil seal plate	1	**45	84-718	Screw	2
**16	23-260	Gasket	1	**46	75-101	Joint collar	2
**17	85-182	Screw	1	**47	85-113	Screw	12
**18	85-114	Screw	2	**48	71-870	Crank shaft C small	1
**19	85-212	Screw	2	**49	63-512	Looper driving lever ball joint B	1
20	61-711	Needle lever connecting rod	1	**50	84-568	Screw	2
21	63-711	Ball joint for connecting rod	1	**51	84-567	Screw	2
22	84-567	Screw	2	**52	69-121	Eccentric guide fork	1
23	69-121	Eccentric guide fork	1	**53	84-591	Screw	1
24	84-591	Screw	1	**54	61-713	Looper driving lever connecting rod	1
25	86-742	Nut	1	**55	71-612	Looper driving shaft	1
26	65-301	Connecting bar	1	**56	75-332	Washer	1
27	86-741	Nut	1	57	81-182	Needle bar bushing (upper)	1
28	63-621	Ball joint for crank shaft	1	58	81-189	Needle bar bushing (lower)	1
29	84-568	Screw	2	59			
30	71-880	Crank shaft 7EH	1	60			
721-A	60-941	Needle lever ass'y					
721-B	60-370	Needle bar connection ass'y					
721-C	70-017	Crank shaft 7EH ass'y					
**721-D	60-375	Looper driving joint ass'y					

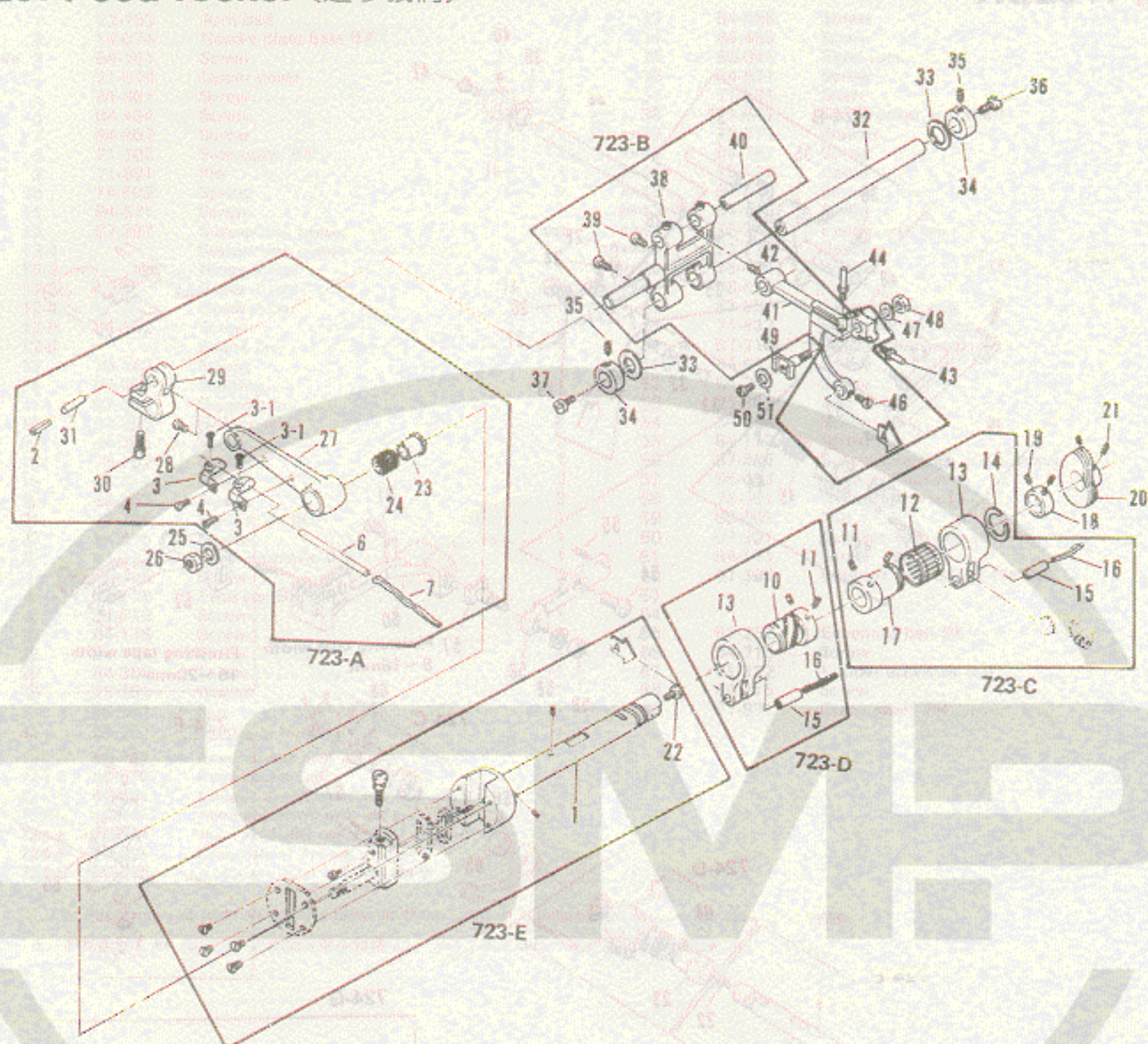
22. Housing components & Thread eyelets (カバー・糸道関係)



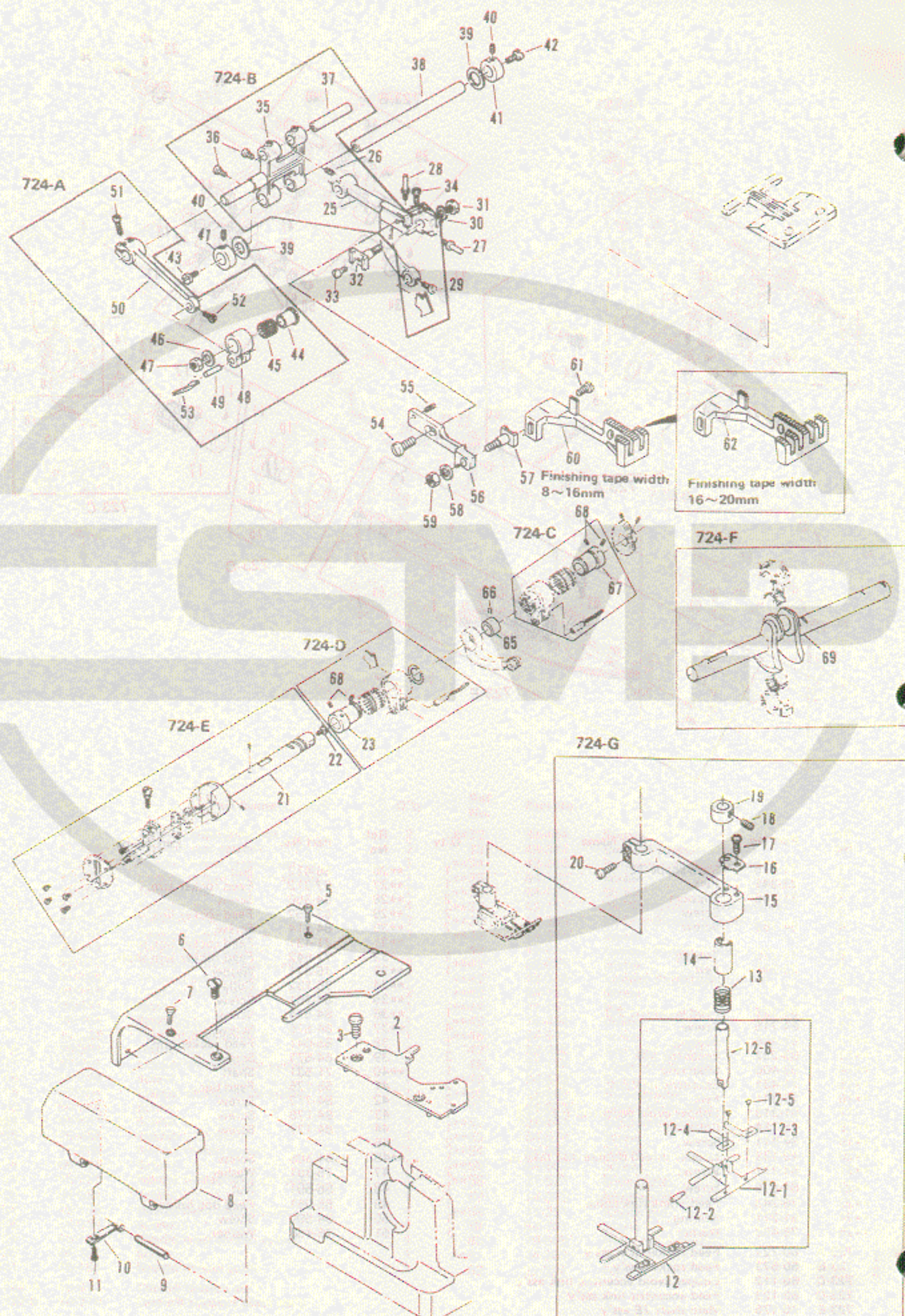
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
** 1	41-101	Tension regulating nut	2	**32	84-464	Screw	1
** 2	41-105	Tension disc ratchet	2	33	43-341	Cast-off support bracket	1
** 3	41-701	Needle thread tension spring	1	**34	43-339	Retainer support bracket	1
** 4	41-702	Looper thread tension spring	1	**35	84-162	Screw	1
** 5	41-107	Tension disc cover	2	**36	84-161	Screw	1
** 6	41-111	Tension disc	4	**37	43-112	Pin for looper thread retainer	1
** 7	41-172	Tension post	2	**38	43-333	Looper thread retainer	1
** 8	41-131	Tension post collar A	2	**39	84-374	Screw	1
** 9	41-113	Tension post support	1	40	43-437	Looper thread guide eyelet	2
10	41-115	Tension post thread eyelet	2	**41	85-621	Screw	2
**11	41-121	Tension post holder	1	**42	43-335	Looper thread cast-off pin	1
12	41-117	Lead in thread eyelet	2	**43	84-163	Screw	1
**13	86-411	Nut	1	**44	71-191	Pin	2
14	84-764	Screw	1	**45	75-456	Washer	1
15	41-132	Tension post collar B	1	**46	84-571	Screw	1
**16	75-381	Washer	1	47	22-756	Arm bed (EHD)	1
17	47-201	Looper thread guide eyelet	1	48	21-114	Upper cloth plate	1
18	84-374	Screw	1	**49	84-572	Screw	2
19	47-204	Looper thread guide eyelet	1	**50	21-101	Ruler holder	1
20	84-361	Screw	1	51	21-573	Upper cloth plate	1
**21	85-531	Screw	1	**52	21-441	Supporting cover	1
**22	75-456	Washer	1	**53	84-574	Screw	3
23	45-109	Needle thread eyelet	1	**54	84-861	Screw	2
**24	84-571	Screw	1	**55	84-862	Screw	2
**25	45-225	Needle thread take-up wire E	1	**56	21-521	Slide plate	1
**26	84-521	Screw	1	57	14-072	Needle plate support	1
27	45-139	Needle bar thread eyelet	1	**58	71-251	Knock pin	2
28	84-374	Screw	1	59	84-761	Screw	3
29	45-129	Needle lever thread eyelet	1	60	79-505	Ruler holder spring	1
**30	84-361	Screw	1	**61	84-361	Screw	2
**31	45-151	Needle thread guide	1	62	23-324	Felt	2
722-A	40-011	Thread tension ass'y					
722-B	40-370	Cast-off support plate ass'y					

NOTE: Parts marked with ** are the same as those used in the 1701 EHD Subclass model.

23. Feed rocker (送り機構)



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	71-775	Main shape 7E	1	**26	86-412	Nut	1
2	23-341	Felt	1	**27	67-312	Feed rocker arm	1
3	31-346	Support	2	**28	84-366	Screw	1
3-1		Screw	2	**29	63-352	Feed rocker link	1
4	84-162	Screw	2	**30	84-814	Screw	1
5				**31	71-431	Feed rocker link pin	1
6	35-276	Tubing	1	32	71-642	Feed rocker arm shaft	1
7	23-341	Felt	1	**33	75-371	Washer	2
8				**34	75-132	Collar	2
9				**35	84-761	Screw	2
10	61-325	Feed eccentric 2.3	1	**36	84-574	Screw	1
11	84-715	Screw	4	**37	84-576	Screw	1
**12	91-406	Bearing	1	38	85-041	Feed rocker arm	1
**13	63-232	Eccentric link	2	39	84-571	Screw	2
**14	93-406	Snap ring	1	**40	71-531	Shaft	1
**15	71-431	Eccentric link pin	2	41	55-175	Feed bar	1
**16	23-341	Felt	2	42	84-712	Screw	1
17	61-313	Looper avoid eccentric 1.2	1	43	84-176	Screw	1
**18	75-114	Collar	1	44	84-177	Screw	1
**19	84-511	Screw	2	45			
**20	49-133	Looper thread double disc take up	1	**46	84-366	Screw	1
**21	84-711	Screw	2	47	75-381	Washer	1
**22	84-576	Screw	1	48	86-501	Nut	1
**23	75-243	Feed crank link collar	1	49	55-051	Feed dog holder	1
**24	91-271	Bearing	1	50	84-590	Screw	1
**25	75-453	Washer	1	51	75-458	Washer	1
723-A	60-727	Feed rocker arm ass'y					
723-B	50-573	Feed rocker ass'y					
723-C	60-112	Looper avoid eccentric link ass'y					
723-D	60-123	Feed eccentric link ass'y					
723-E	70-175	Main shaft 7E ass'y					

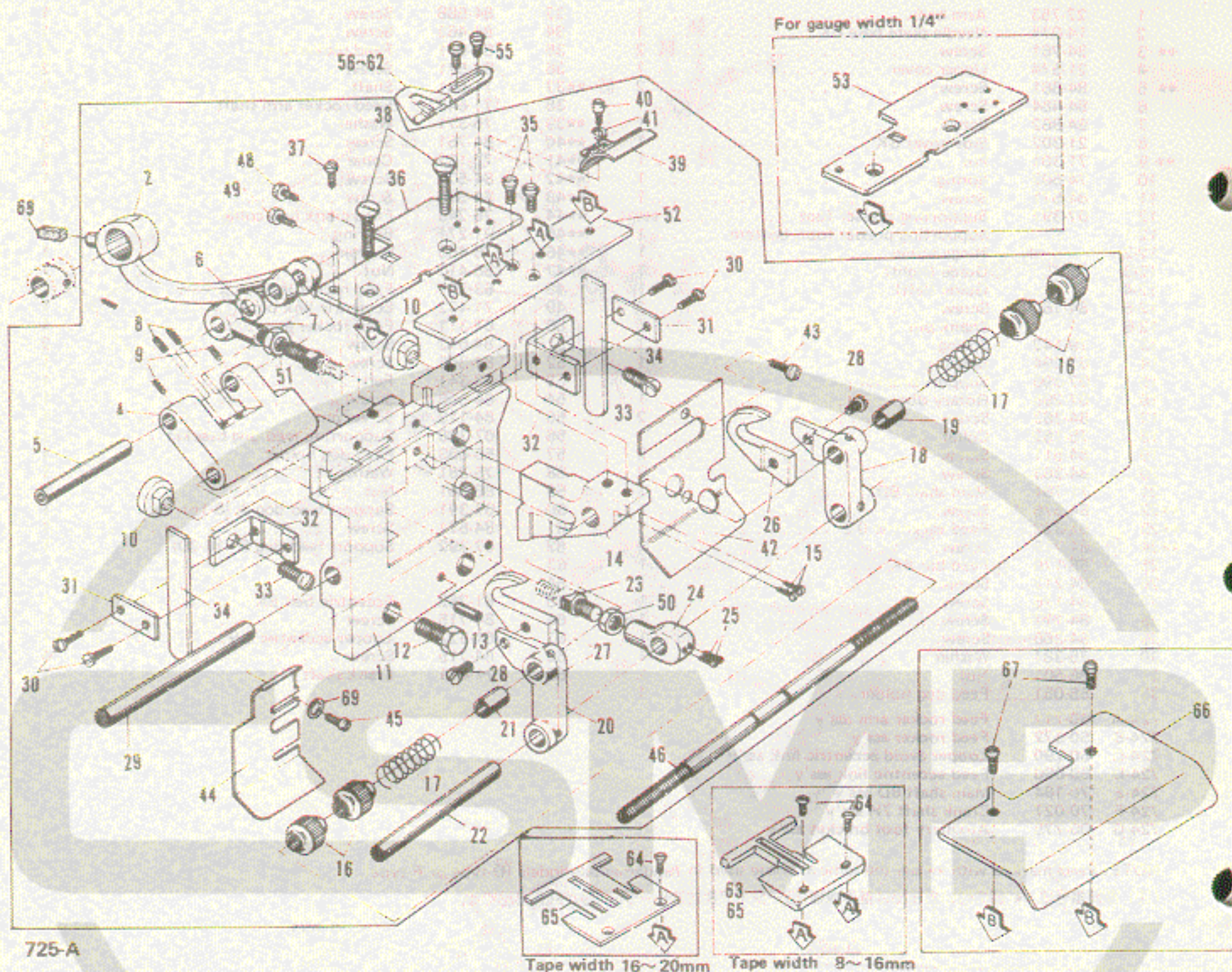


Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	22-753	Arm bed	1	33	84-588	Screw	1
2	14-074	Needle plate base BK.	1	34	84-463	Screw	1
** 3	84-761	Screw	2	35	55-041	Feed rocker arm	1
4	21-574	Upper cover	1	36	84-571	Screw	2
** 5	84-861	Screw	2	**37	71-531	Shaft	1
6	84-464	Screw	1	38	71-542	Feed rocker arm shaft	1
7	84-862	Screw	1	**39	75-371	Washer	2
8	21-302	Side cover BK.	1	**40	84-761	Screw	2
** 9	71-301	Pin	1	**41	75-132	Collar	2
10	74-502	Spring	1	**42	84-574	Screw	1
11	84-571	Screw	1	**43	84-576	Screw	1
12	07-397	Supporting presser foot	1 set	**44	75-243	Feed crank link collar	1
12-1		Supporting presser foot, bottom	1	**45	91-271	Bearing	1
12-2		Hinge screw	1	**46	75-453	Washer	1
12-3		Guide (right)	1	**47	86-412	Nut	1
12-4		Guide (left)	1	48	63-351	Feed rocker link	1
12-5	84-162	Screw	2	49	71-432	Eccentric link pin	1
12-6		Shank pin	1	50	67-311	Feed rocker arm	1
13	79-142	Spring	1	51	84-612	Screw	2
14	07-294	Bushing	1	52	84-366	Screw	1
15	07-396	Support bracket	1	53	23-341	Felt	1
16	07-295	Rotary dog	1	54	84-566	Screw	1
17	84-363	Screw	2	55	84-113	Screw pin	1
18	75-152	Collar	1	56	07-386	Supporting feed dog bracket	1
19	84-511	Screw	2	57	55-053	Feed dog holder	1
20	84-363	Screw	2	58	75-381	Washer	1
21	71-784	Main shaft 8D	1	59	86-501	Nut	1
**22	84-576	Screw	1	60	07-391	Support feed dog A (8-16)	1
**23	61-322	Feed eccentric 0.9	1	61	84-571	Screw	1
**24	84-715	Screw	2	62	07-392	Support feed dog B (16-20)	1
25	55-176	Feed bar BK	1	63			
26	84-712	Screw	1	64			
27	84-176	Screw	1	65	61-252	Eccentric bell BK	1
28	84-177	Screw	1	66	84-715	Screw	1
29	84-366	Screw	1	67	61-322	Looper eccentric 0.9	1
30	75-381	Washer	1	68	84-715	Screw	4
31	86-501	Nut	1	69	71-871	Crank shaft 7H	1
32	55-051	Feed dog holder	1				
724-A	60-711	Feed rocker arm ass'y					
724-B	50-572	Feed rocker ass'y					
724-C	60-790	Looper avoid eccentric link ass'y					
724-D	60-090	Feed eccentric link ass'y					
724-E	70-184	Main shaft 8D ass'y					
724-F	70-027	Crank shaft 7H ass'y					
724-G	00-775	Auxiliary foot bracket ass'y					

NOTE: Parts marked with ** are the same as those used in fundamental models (D-type or F-type).

(注) 参照番号に ** 印の付いた部品は基本機種(D-タイプまたはF-タイプ)と共通部品です。

25. Front trimmer mechanism (前メス機構)



725-A

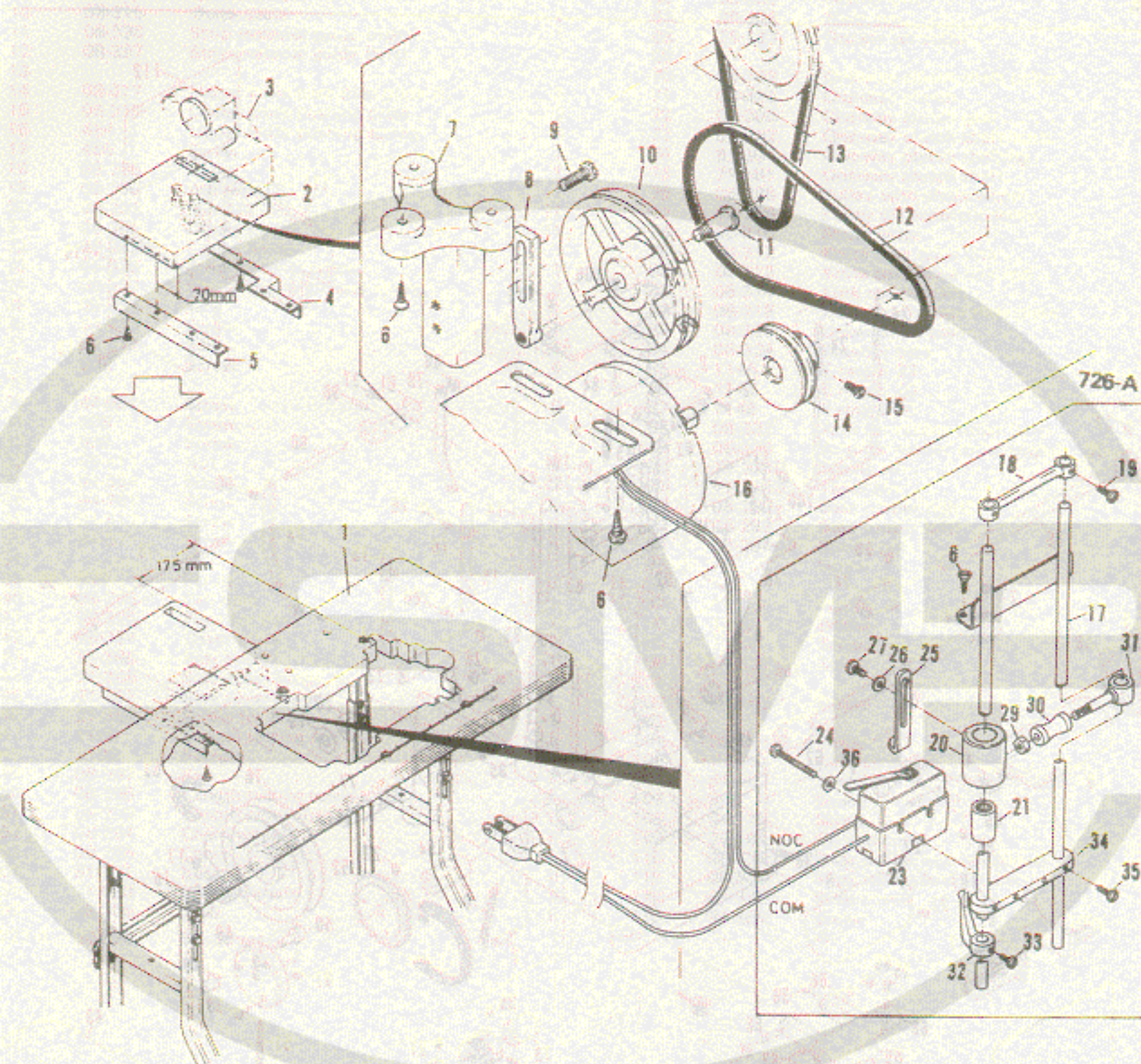
Tape width 16~20mm

Tape width 8~16mm

Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1				36	07-383	Installation auxiliary plate, rear, B 1/8", 3/16", 7/32"	1
2	63-213	Connecting link	1	37	84-464	Set screw	1
3				38	84-862	Set screw	2
4	07-409	Upper knife interlock lever	1	39	07-398	Chip guide plate, right, upper	1
5	71-435	Shaft	1	40	84-602	Set screw	1
6	75-155	Space collar	1	41	75-455	Washer	1
7	63-406	Connecting link A	1	42	07-399	Chip guide plate, right, lower	1
8	84-512	Set screw	3	43	84-571	Screw	2
9	84-161	Set screw	1	44	07-400	Chip guide plate, left	1
10	86-481	Nut	2	45	84-571	Set screw	2
11	07-380	Base bracket	1	46	07-408	Shaft, upper knife	1
12	84-812	Set screw	2	47			
13	71-241	Knock pin	2	48	87-136	Set screw	1
14	07-381	Upper knife stand	1	49	84-613	Set screw	1
15	84-521	Set screw	2	50	86-411	Nut, left	1
16	86-504	Nut	4	51	86-412	Nut, right	1
17	79-143	Spring	2	52	07-382	Supporting plate back B	1
18	07-404	Upper knife bracket, right	1	53	07-393	Installation auxiliary plate C 1/4"	1
19	81-337	Bush	1	54			
20	07-405	Upper knife bracket, left	1	55	84-368	Screw	2
21	81-337	Bush	1	56	97-729	Binder • 8mm	1
22	71-519	Shaft	1	57	97-739	Binder • 10mm	1
23	65-402	Connecting rod	1	58	97-749	Binder • 12mm	1
24	63-407	Connecting link B	1	59	97-759	Binder • 14mm	1
25	84-361	Set screw	2	60	97-769	Binder • 16mm	1
26	07-124	Upper knife, right	1	61	97-779	Binder • 18mm	1
27	07-406	Upper knife, left	1	62	97-789	Binder • 20mm	1
28	84-374	Set screw	2	63	07-384	Auxiliary plate • 8~16mm	1
29	71-533	Shaft	1	64	84-464	Screw	2
30	84-374	Set screw	4	65	07-385	Auxiliary plate • 16~20mm	1
31	07-407	Presser foot, lower knife	2	66	07-298	Guide cover	1
32	07-402	Lower knife holder	2	67	84-364	Screw	2
33	84-763	Set screw	2	68	23-383	Felt	1
34	07-206	Lower knife	2	69	75-453	Washer	2
35	84-862	Set screw	2				

26. Rear cutter tensioner (後カッターテンション装置)

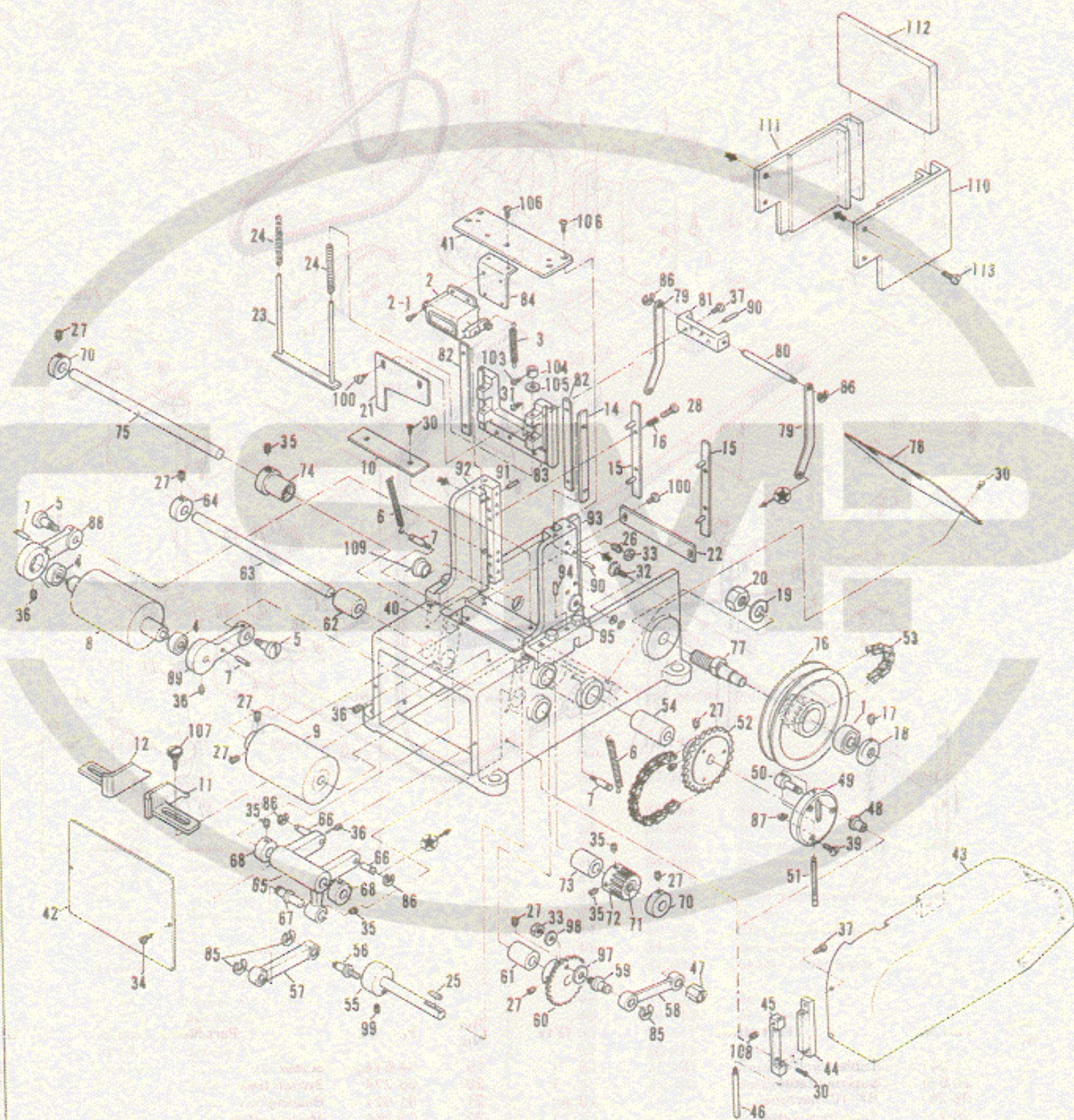
- 08-032 Cutter
08-033 Spring
08-034 Spring for upper roller
08-135 Upper roller assembly
08-035 Upper roller tensioner
08-036 Upper roller
08-037 Lower roller



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	21-041	Table for BWK	1	19	84-611	Screw	2
2	21-071	Support table	1	20	08-274	Switch base	1
3	08-251	BK-10 machine	1 set	21	91-521	Bearing	1
4	08-271	Table bracket A	1	22	08-264	Micro-switch	1
5	08-272	Table bracket B	1	23	08-265	Cover	1
6	87-901	Wood screw	17	24	87-141	Screw	2
7	08-279	Idler base	1	25	08-273	Switch slide plate	1
8	08-278	Idler bracket	1	26	75-452	Washer	1
9	84-812	Screw	2	27	84-563	Screw	1
10	08-277	Idler	1	28			
11	85-671	Fixing screw	1	29	86-411	Nut	1
12	59-124	Belt, large (M24)	1	30	08-269	Roller	1
13	59-126	Belt, small (M28)	1	31	08-268	Roller base	1
14	08-276	Motor pulley	1	32	08-267	Stopper	1
15	84-763	Screw	2	33	84-611	Screw	1
16	69-011	Motor, single phase (0.25kW 4P)	1	34	08-275	Slide	1
17	08-261	Tension base	1	35	84-611	Screw	2
18	08-266	End	1	36		Washer	1

27. Rear trimmer (BK-10) (後メスカッター装置)

727-A

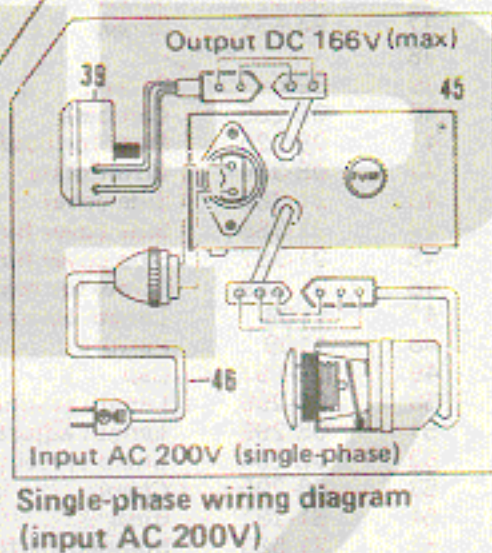
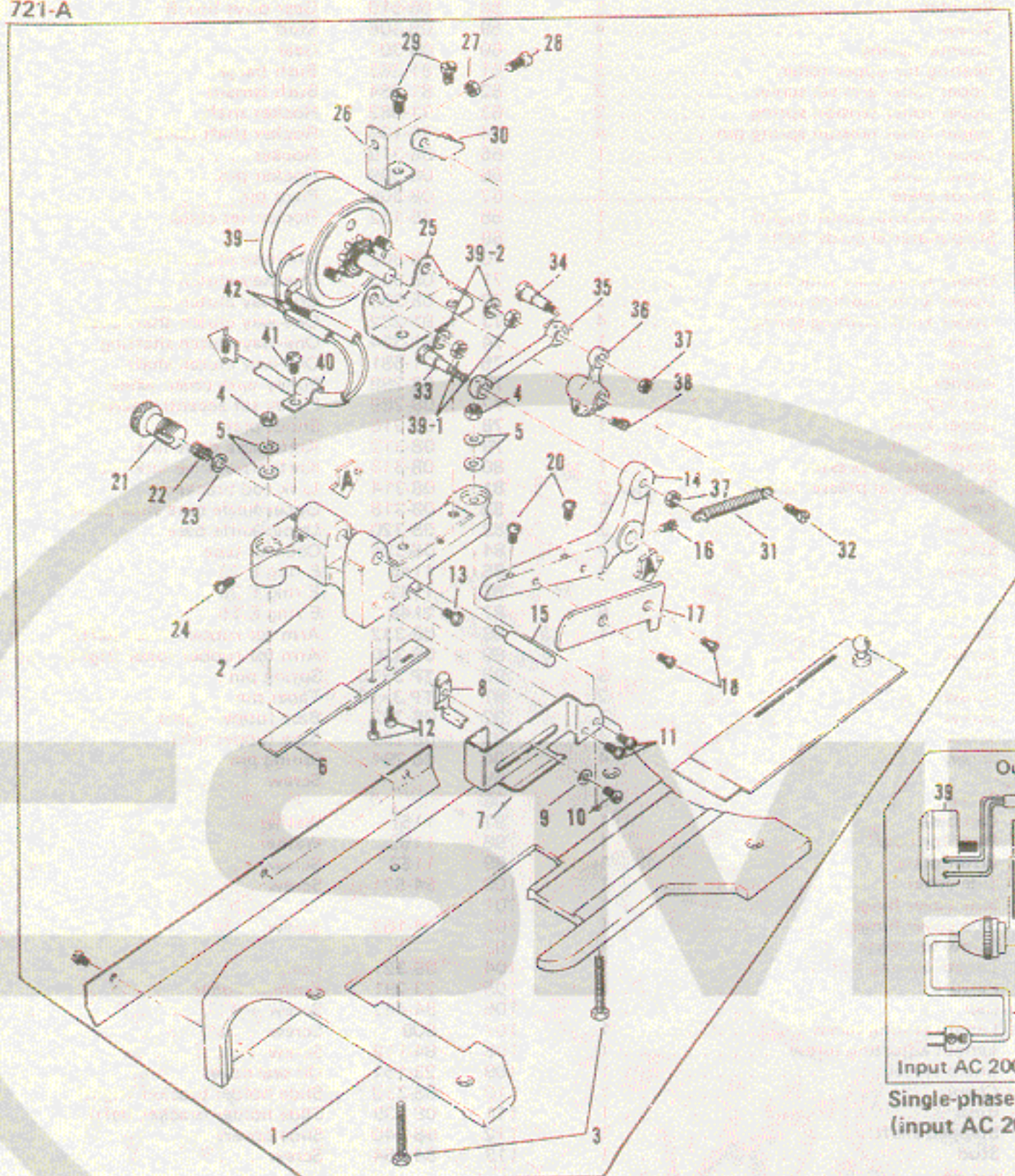


Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	08-287	Bearing	1	57	66-509	Rocker drive link A	1
2	08-323	Counter	1	58	66-510	Gear drive link B	1
2-1		Screw	4	59	08-306	Stud	1
3	08-322	Counter spring	1	60	08-301	Gear	1
4	08-331	Bearing for upper roller	2	61	81-283	Bush (large)	1
5	85-195	Upper roller arm set screw	2	62	81-284	Bush (small)	1
6	08-328	Upper roller tension spring	2	63	71-582	Rocker shaft	1
7	08-329	Upper roller tension spring pin	4	64	75-133	Rocker shaft collar	1
8	08-333	Upper roller	1	65	08-310	Rocker	1
9	08-311	Lower roller	1	66	08-309	Rocker pin	2
10	08-315	Guide plate	1	67	08-308	Pivot pin	1
11	08-336	Strip material guide (right)	1	68	75-132	Rocker set collar	2
12	08-337	Strip material guide (left)	1	69			
13				70	08-302	One-way clutch shaft collar	2
14	08-317	Upper knife base slide plate A	1	71	08-303	One-way clutch	1
15	08-319	Upper knife pushing plate	2	72	08-300	One-way clutch gear	1
16	464	Upper knife pushing spring	4	73	81-282	One-way clutch shaft bush	1
17	465	Screw	1	74	81-304	One-way clutch shafting	1
18	08-286	Collar	1	75	71-581	One-way clutch shaft	1
19	08-290	Washer 1/2"	1	76	08-288	Pulley with chain wheel	1
20	08-291	Nut 1/2"	1	77	08-289	Pulley set eccentric screw	1
21	08-281	Upper knife	1	78	08-316	Shoot plate	1
22	08-282	Lower knife	1	79	08-312	Knife base drive link	2
23	08-326	Strip material presser	1	80	08-313	Knife base drive link rod	1
24	08-327	Strip material presser spring	2	81	08-314	Link rod bracket	1
25	09-307	Key	1	82	08-318	Upper knife base slide plate	2
26	84-713	Screw	2	83	08-320	Upper knife base	1
27	84-512	Screw	7	84	08-324	Counter base	1
28	802	Screw	4	85	1146	E ring E 23	2
29				86	1147	E ring E 20	4
30	84-661	Screw	6	87	1148	E ring E 15	3
31	808	Screw	1	88	08-332	Arm for rubber roller (left)	1
32	809	Screw	1	89	08-330	Arm for rubber roller (right)	3
33	86-411	Nut	3	90	TP 3x10	Spring pin	3
34	84-564	Screw	2	91	TP 3x13	Taper pin	4
35	84-761	Screw	7	92	08-292	Base (upper right)	1
36	84-512	Screw	4	93	08-293	Base (upper left)	1
37	84-571	Screw	4	94	08-294	Spring pin	4
38				95		Screw	4
39	829	Screw	3	96			
40	08-285	Call base	1	97	1151	Washer	1
41	08-325	Plate for base	1	98	1152	Washer	1
42	08-334	Cover plate	1	99	1153	Screw	1
43	21-386	Side cover	1	100	84-571	Screw	2
44	21-388	Side cover hinge	1	101			
45	21-387	Side cover hinge	1	102	84-162	Screw	2
46	21-389	Screw for hinge	1	103			
47	1108	Length setting nut	1	104	08-321	Collar	2
48	1109	Ferrule	1	105	23-291	Cushion collar	2
49	08-297	Cap	1	106	84-462	Screw	6
50	08-296	Length setting screw	1	107	809	Screw	2
51	08-299	Length adjusting screw	1	108	84-112	Screw	1
52	08-294	Chain wheel	1	109	23-161	Oil seal cover	1
53	08-295	Chain	1	110	08-338	Slide holder bracket (right)	1
54	81-281	Bush	1	111	08-339	Slide holder bracket (left)	1
55	71-583	Stepped shaft	1	112	08-340	Slide cover	1
56	08-305	Stud	1	113	84-564	Screw	4
727-A	00-820	BK-10 set					

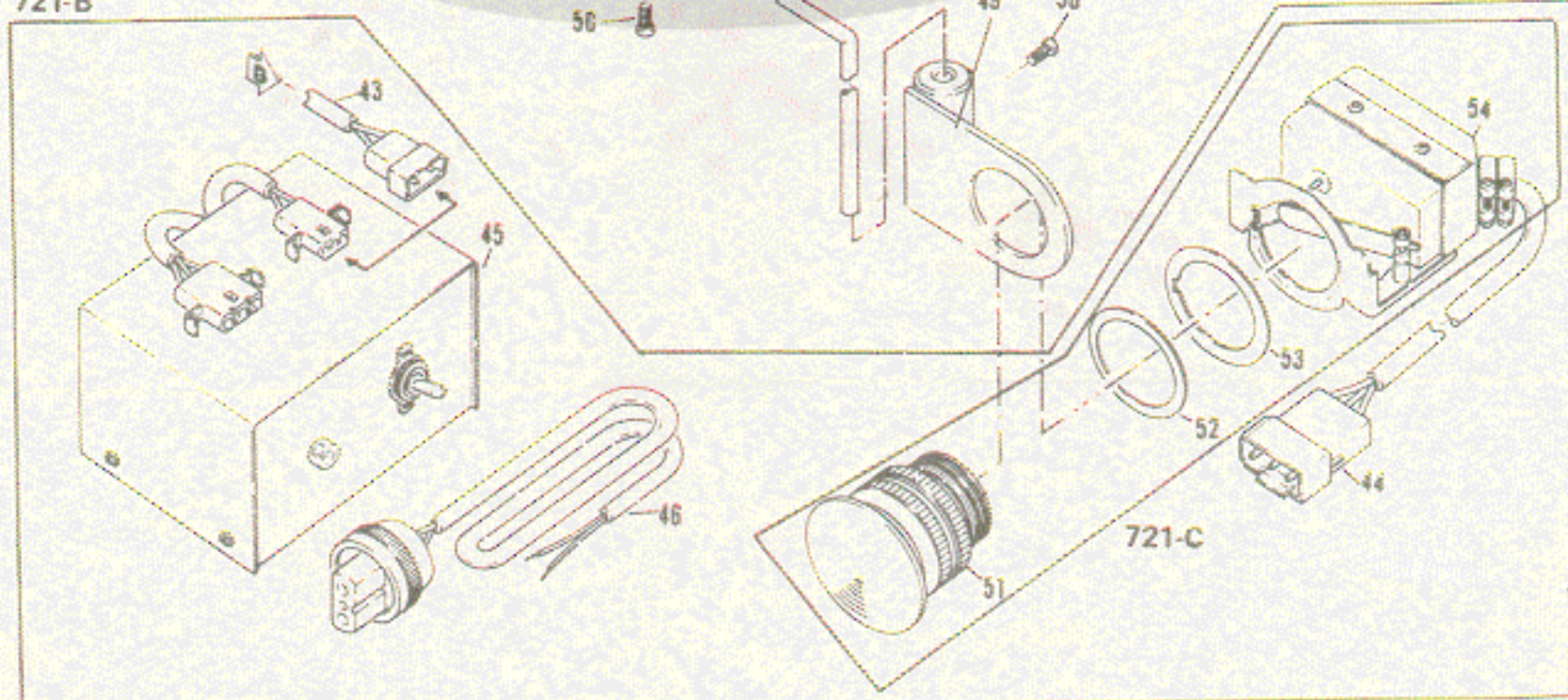
1701F, 1702F, 1703F Subclass models (サブクラス機種)

28. Rear cutter (MC-10) (後カッター装置)

721-A



721-B

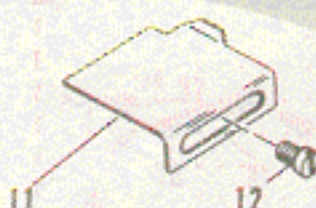
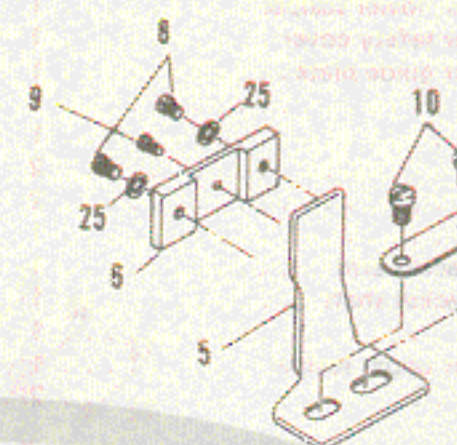
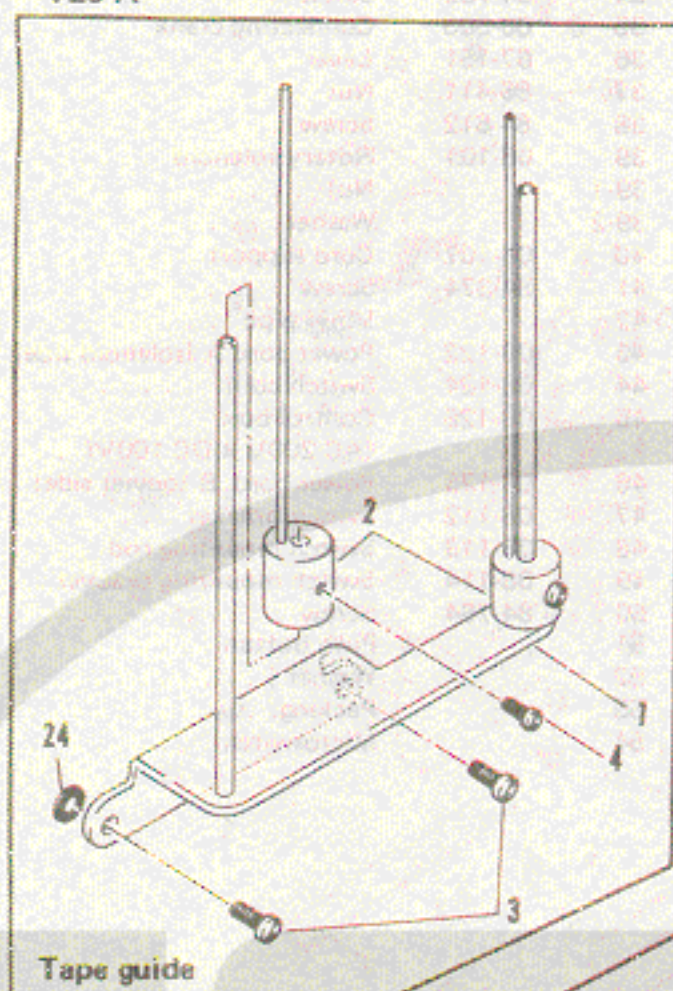


721-C

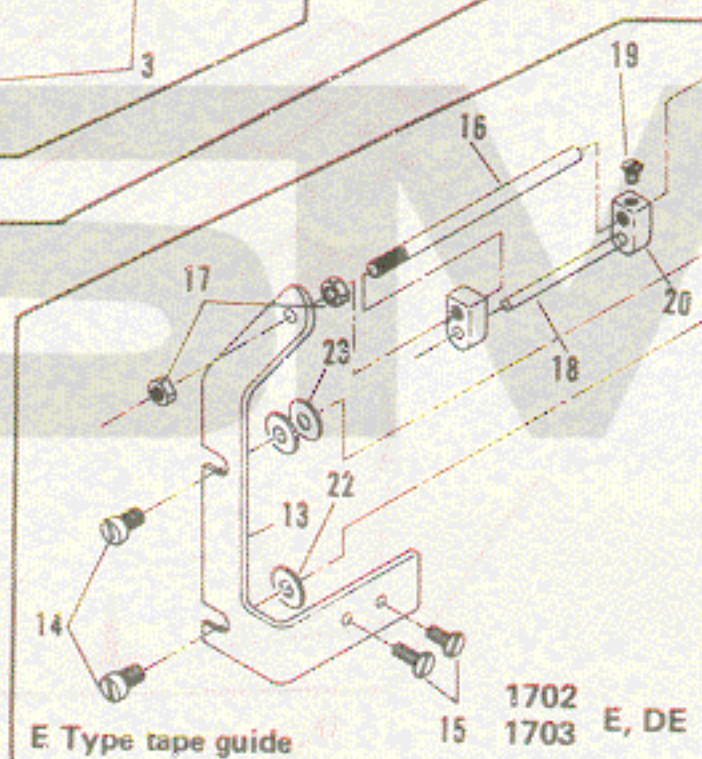
Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	21-508	Upper cloth plate (MC-10)	1	30	08-115	Mounting bracket for spring	1
2	08-102	Rear cutter base	1	31	79-146	Spring	1
3	84-813	Screw	2	32	84-564	Screw	1
4	86-411	Nut	2	33	84-784	Screw B	1
5	75-381	Washer	4	34	84-782	Screw A	1
6	08-105	Rear cutter, lower scalpel	1	35	66-506	Connecting crank	1
7	08-109	Rear cutter safety cover	1	36	67-151	Lever	1
8	08-110	Rear cutter guide plate	1	37	86-411	Nut	2
9	75-455	Washer	1	38	84-612	Screw	1
10	84-374	Screw	1	39	08-101	Rotary solenoid	1
11	84-374	Screw	2	39-1		Nut	2
12	84-564	Screw	2	39-2		Washer	2
13	84-564	Screw	1	40	08-107	Cord support	1
14	08-103	Scalpel bracket arm	1	41	84-374	Screw	1
15	71-551	Scalpel bracket shaft	1	42		Vinyl pipe	2
16	84-366	Screw	1	43	08-122	Power cord A (solenoid side)	1 set
17	08-104	Rear cutter upper scalpel	1	44	08-124	Switch cord	1 set
18	84-661	Screw	2	45	08-126	Control box	
19						(AC 200V x DC 100V)	1 set
20	84-374	Screw	2	46	08-123	Power cord B (power side)	1 set
21	87-521	Screw	1	47	08-112	Switch bracket	1
22	79-142	Spring	1	48	08-113	Switch mounting rod	1
23	75-452	Washer	1	49	08-114	Switch mounting bracket	1
24	84-352	Screw	1	50	84-764	Screw	2
25	08-108	Solenoid bracket	1	51		Push button	1
26	08-116	Upper scalpel stopper	1	52		Washer	1
27	86-311	Nut	1	53		Packing	1
28	84-591	Screw	1	54		Microswitch	1
29	84-812	Screw	2				
721-A	00-810	Rear cutter base ass'y					
721-B	08-121	Control base ass'y					
721-C	08-125	Microswitch ass'y					

29. Attachments (アタッチメント)

729-A

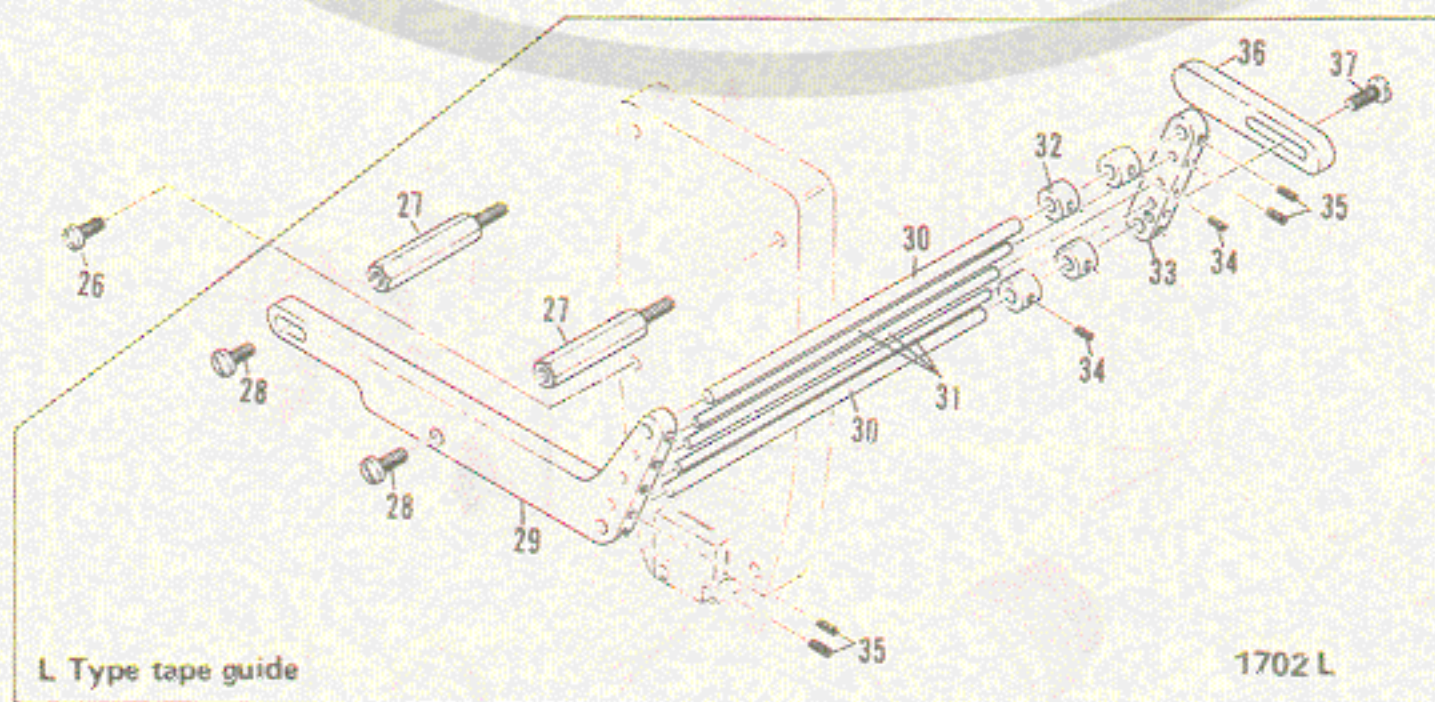


1701
1702 F Type
1703



729-B

1702
1703 E, DE

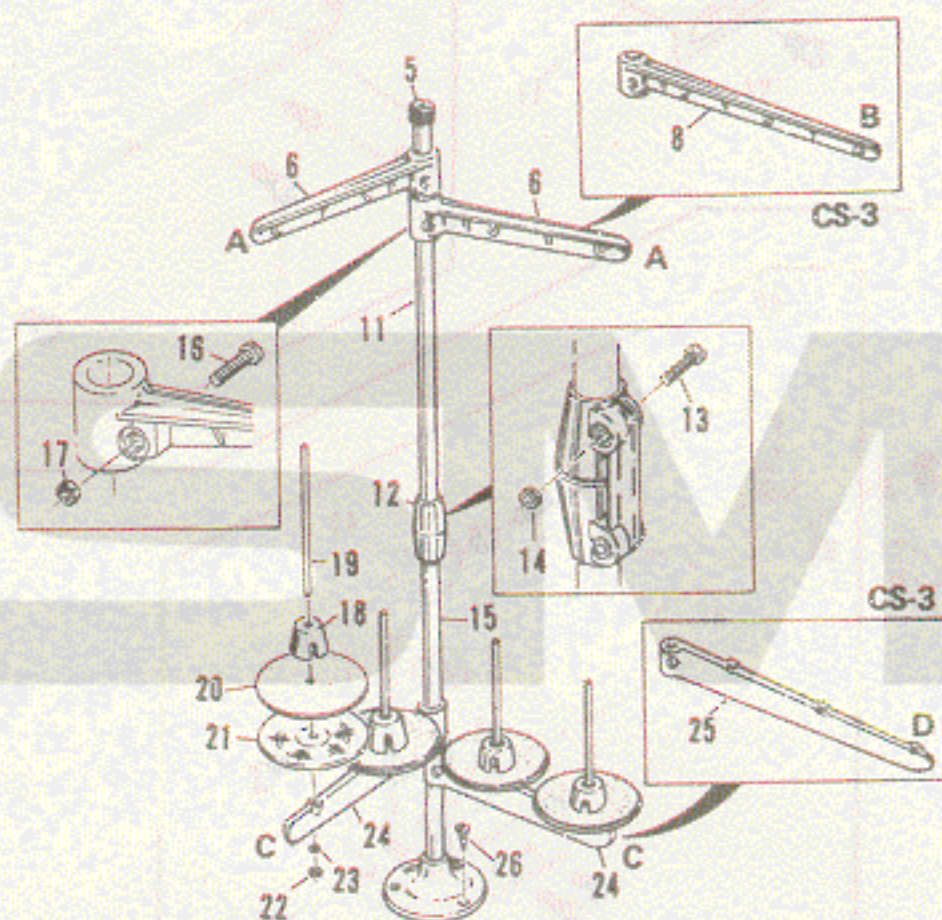
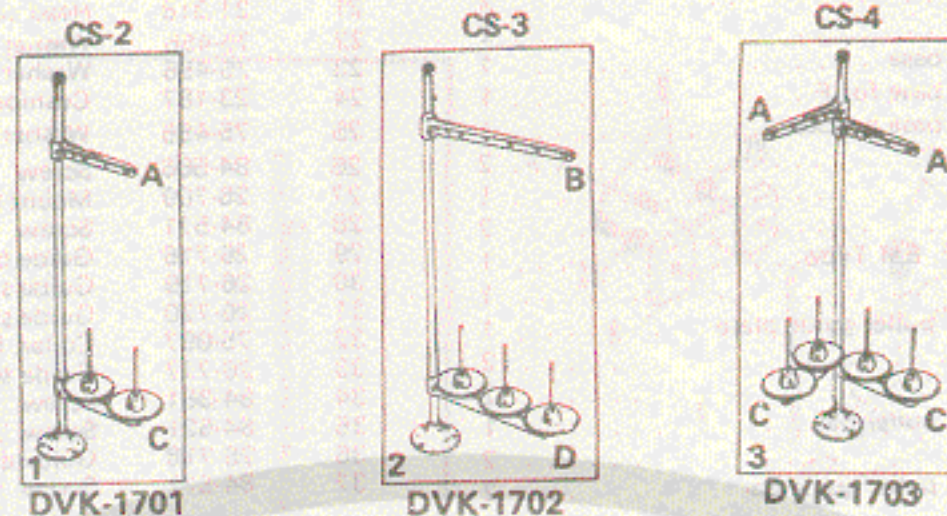


729-C

1702 L

Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	26-702	Tape guide bracket	1	19	84-162	Screw	2
2	26-703	Tape guide adjuster	2	20	26-753	Rubber puller fittings	2
3	84-566	Screw	2	21	21-318	Head cover	1
4	84-571	Screw	2	22	75-456	Washer	1
5	26-711	Folder base	1	23	75-456	Washer	2
6	26-713	Folder base for F	1	24	23-187	Cushion rubber	2
7	26-712	Folder base bracket	1	25	75-455	Washer	2
8	84-566	Screw	2	26	84-566	Screw	3
9	84-571	Screw	1	27	26-709	Mount bracket	2
10	85-181	Screw	2	28	84-571	Screw	2
11	21-318	Plate, F. EM Type	1	29	26-716	Guide bracket	1
12	84-361	Screw	1	30	26-719	Guide shaft, large	2
13	26-706	Rubber puller guide plate	1	31	26-720	Guide shaft, small	3
14	84-566	Screw	2	32	75-097	Collar, large	4
15	84-363	Screw	2	33	26-717	Guide fixing bracket	1
16	26-751	Rubber puller bar	1	34	84-361	Screw	4
17	86-411	Nut	2	35	84-521	Screw	10
18	26-752	Rubber puller guide bar	2	36	26-718	Guide clamp	1
				37	84-571	Screw	1
729-A	20-670	Tape guide ass'y F Type					
729-B	20-675	Rubber puller guide plate E Type					
729-C	20-642	Tape guide ass'y, L type					

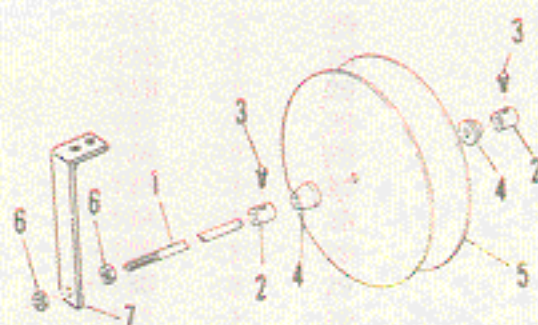
30. Thread stands (糸立て)



Ref. No.	Part No.	Part Name	Q'ty	Ref. No.	Part No.	Part Name	Q'ty
1	42-002	Thread stand (2) CS-2	1 set	15	42-112	Bar (low)	1
2	42-003	Thread stand (3) CS-3	1 set	16		Screw	
3	42-004	Thread stand (4) CS-4	1 set	17		Nut	
4				18		Spool retaining fin	
5	42-120	Cap	1	19		Spool pin	
6		Thread guide bracket (2)		20	42-119	Spool mat	
7				21	42-123	Spool tray	
8		Thread guide bracket (3)		22		Nut	
9				23		Washer	
10				24		Spool pin bracket (2)	
11	42-113	Bar (upper)	1	25	42-115	Spool pin bracket (3)	
12		Joint	1	26	42-122	Screw	3
13		Screw	2	27	42-111	Base	1
14		Nut	2				

31. Tape stands, Accessories (テープ立て・アクセサリー)

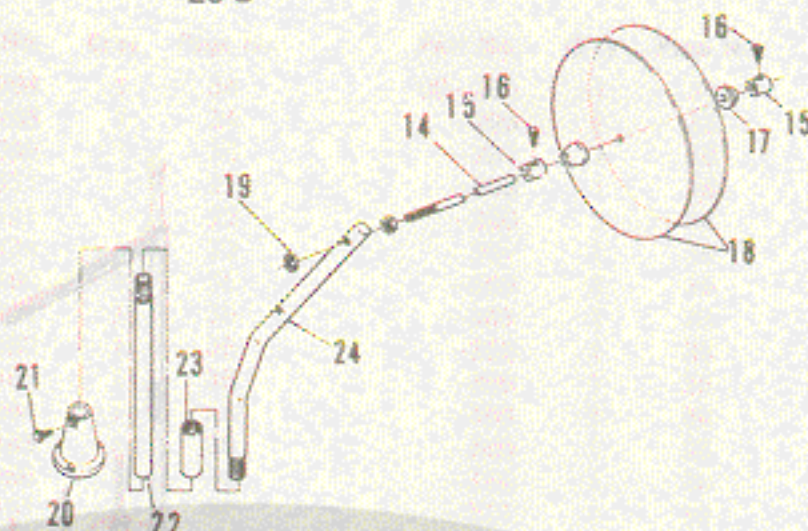
ES-3



1701P, PMD
1702P, PMD

731-A

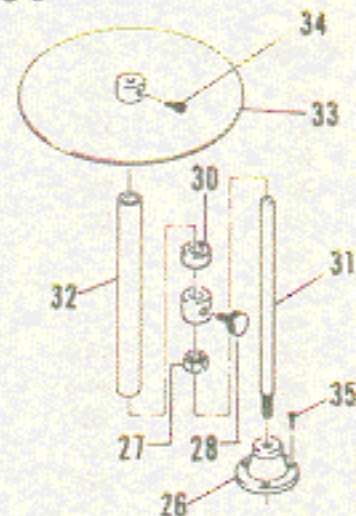
ES-2



1702
1703) E, DE, EMK, L

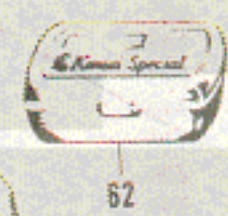
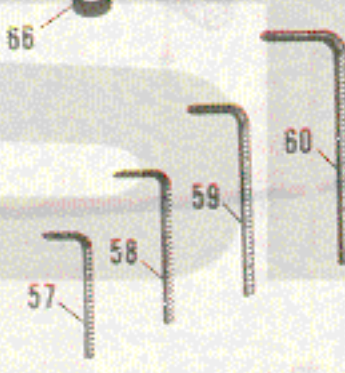
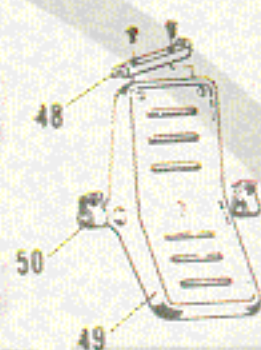
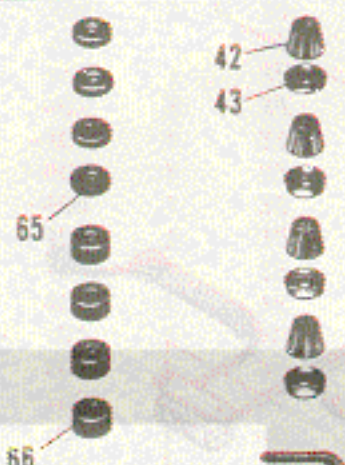
731-B

TS-3



1701F
1702F
1703F

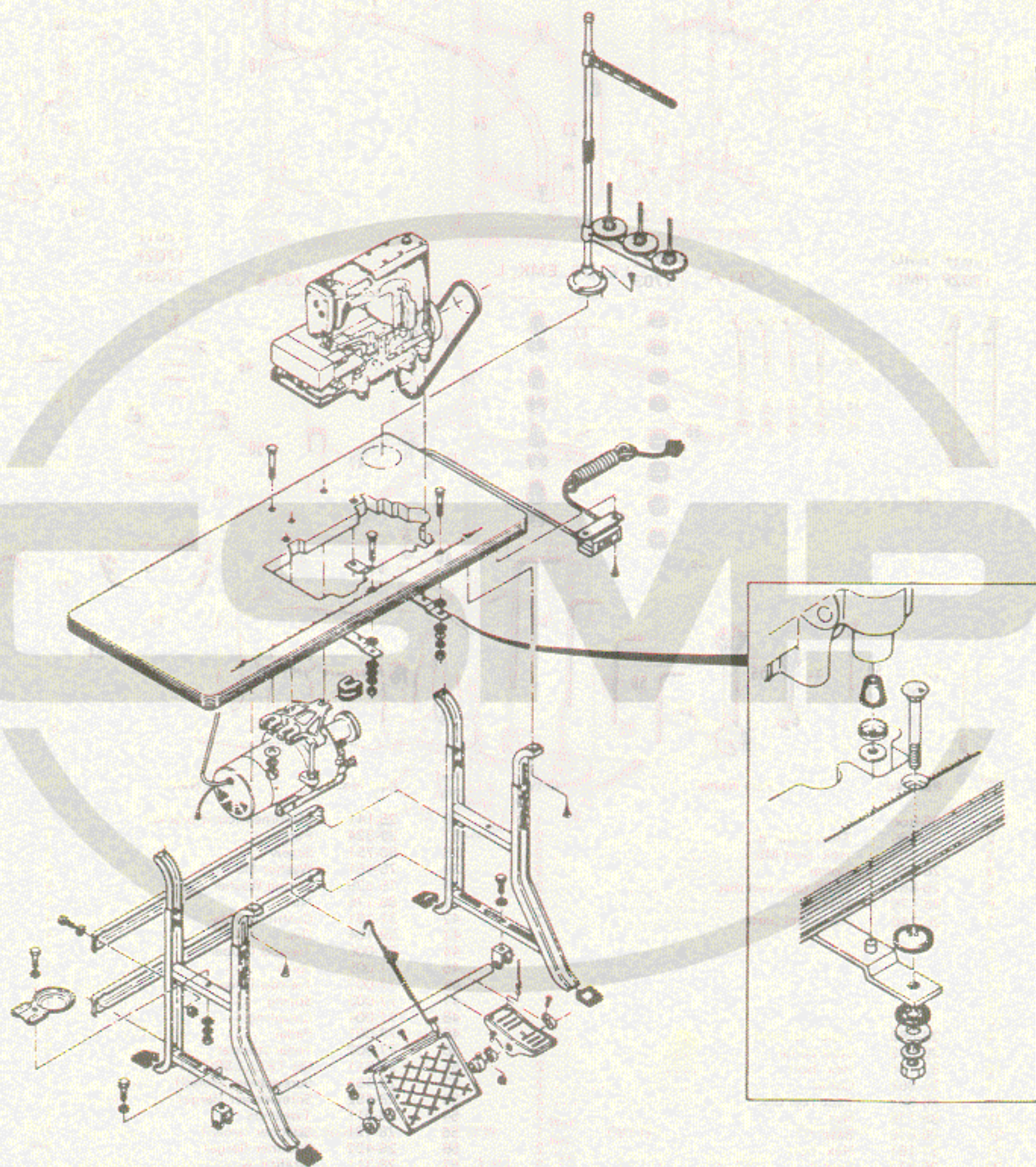
731-C



Ref. No.	Part No.	Part Name	Q'ty
1	26-866	Post C	1
2	26-869	Stop collar B.	2
3	87-156	Hex. bolt M5	2
4	26-868	Collar	2
5	26-867	φ226 tape reel disc	2
6	88-176	Nut	2
7	26-746	Tape reel plate	1
8			
9			
10			
11			
12			
13			
14	26-866	Tape reel post	1
15	26-869	Stop collar	2
16	87-156	Hex. bolt	2
17	26-868	Collar	2
18	26-867	Tape reel disc	2
19	88-176	Nut	2
20	26-876	Base	1
21	87-161	Hex. bolt	2
22	26-877	Post A	2
23	26-879	Connecting pipe	1
24	26-878	Post B	1
25			
26	26-856	Base	1
27	88-156	Nut	1
28	87-149	Screw	1
29	26-860	Stop collar	1
30	26-861	Cushion	1
31	26-857	Post B	1
32	26-859	Guide pipe	1
33	26-858	φ200 tape reel disc	1
34	87-150	Screw	1
35		Wood screw	3
731-A	20-603	Tape stand ES-3 ass'y	

Ref. No.	Part No.	Part Name	Q'ty
36	25-141	Machine mount bracket	2
37	23-324	Felt	4
38	80-751	Screw	4
39	75-451	Washer M8	4
40	75-529	Spring Washer	4
41	88-176	Nut	4
42	31-161	Cushion rubber	4
43	39-104	Disc	4
44	77-006	Tie-rod (upper)	1
45	77-005	Joint	1
46	77-007	Tie-rod (lower)	1
47	77-003	Spring	1
48	77-004	Coupling	1
49	77-001	Pedal	1
50	77-002	Pedal stopper	2
51	28-611	Oil TELLESSO 33	1
52	28-451	Screwdriver (small)	1
53	28-452	Screwdriver (large)	1
54	28-011	Tweezers	1
55	28-421	Spanner (small)	1
56	28-422	Spanner (large)	1
57	28-311	Wrench A	1
58	28-312	Wrench B	1
59	28-313	Wrench C	1
60	28-314	Wrench D	1
61	28-021	Machine cover	1
62	28-001	Accessory box	1
63	13	Needle DV x 43, 62 x 43, SY3516, UY3516 DR x 2, (1701EHD)	
64	28-464	Wrench T	1
65	23-121	Rubber A	4
66	23-122	Rubber B	4

33. Table stand assembly diagram (テーブルスタンド据付図)



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-118	1	29	-298	1	35	-297	1	38	-702	1	14
-121	1	29	-331	1	22	-299	1	38	-702	1	16
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-131	1	29	-334	1	22	-301	1	38	13-	1	44
-134	1	29	-380	1	35	-302	2	38	14-031	1	2
-136	1	29	-381	1	35	-303	1	38	-071	1	26
-138	2	29	-382	1	35	-305	1	38	-072	1	31
-141	1	29	-383	1	35	-306	1	38	-074	1	34
-143	1	29	-384	1	35	-308	2	38	-082	1	22
-145	1	29	-385	1	35	-309	1	38	-703	1	14
-146	1	29	-386	1	34	-310	1	38	-704	1	14
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17-703	1	14	21-041	1	36	-207	1	26	-753	2	42
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-702	1	18	-197	1	30	-719	2	42	-322	1	6
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-161	1	2	43-112	1	4	61-252	1	22	-311	1	34
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-642	1	34	-372	2	8	-114	1	10	-161	1	12
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-651	1	28	-381	1	4	-121	1	10	-161	1	14
-691	1	28	-381	1	4	-131	1	10	-161	1	14
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-781	1	8	-381	1	24	-135	1	10	-161	2	18
-782	1	22	-381	1	27	-136	1	10	-161	2	22
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