

2・3・4 本針高速フラットベッド飾り縫ミシン
2,3 and 4-Needle Flat Bed Coverstitch Machine

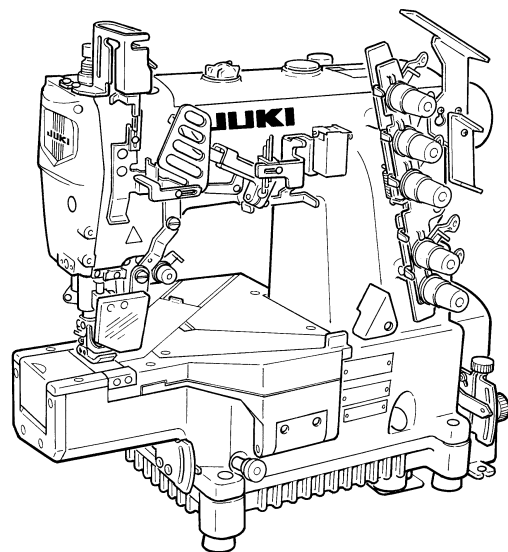
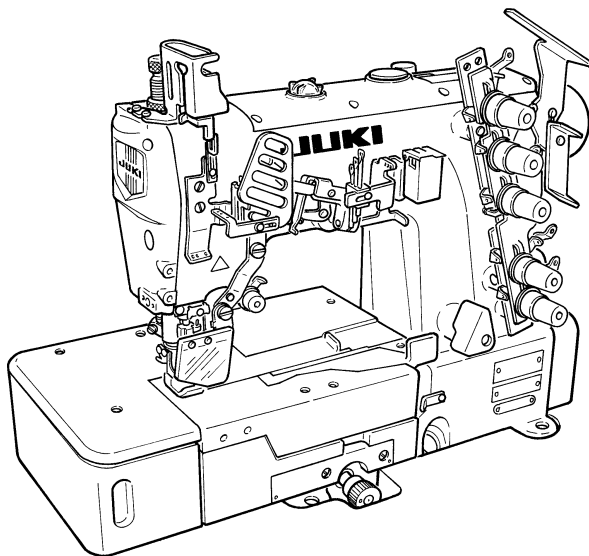
MF-7700 Series

2・3 本針高速シリンダーベッド飾り縫ミシン
2 and 3-Needle Cylinder Bed Coverstitch Machine

MF-7800 Series

ゲージマニュアル

GAUGE MANUAL



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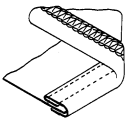
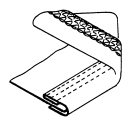
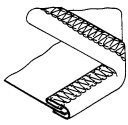
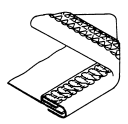
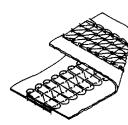
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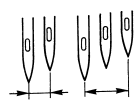
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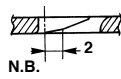
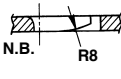
1. MF-7700 シリーズ 製品コード

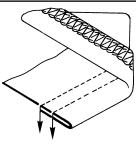
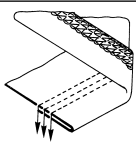
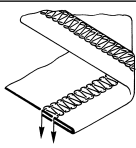
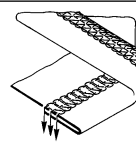
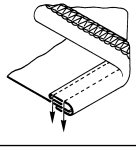
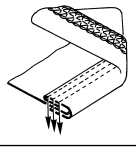
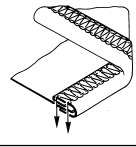
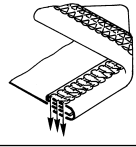
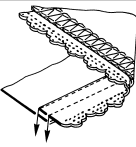
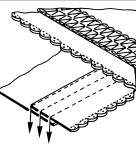
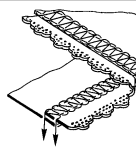
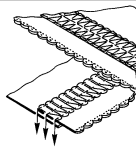
MF - 77 **2 3** - **E 1 0** - **B 5 6** / MD10 / TC13

装着・アタッチメント

縫 目 区 分	
(12)	2本針片面飾り（上飾りなし） 
(13)	3本針片面飾り（上飾りなし） 
22	2本針両面飾り（上飾りあり） 
23	3本針両面飾り（上飾りあり） 
24	4本針両面飾り（上飾りあり） 

針 幅 区 分		
コード	針幅寸法 (mm)	
32	3.2	※ 3本針の場合は3.2 mm、4.0 mmの指定はできません。
40	4.0	
48	4.8	
56	5.6	
60	6.0	
64	6.4	

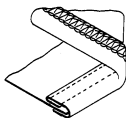
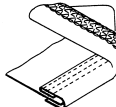
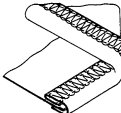
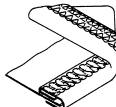
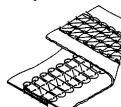
針 板 爪 形 状 区 分			
コード	爪形状	区分	用途
B		標準	へム縫い テープ取り レース・ゴム付け
D		柔らかい 縫い目	へム縫い

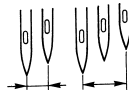
区 分		機種別縫い上がり状態				備考
		(MF-7712)	(MF-7713)	MF-7722	MF-7723	
U10	多工程 					差動送り4列歯
C10	テープ取り 					
E10	レースゴム付け 					右カマメス付き

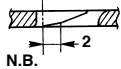
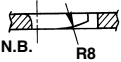
MODEL NUMBERING SYSTEM OF MF-7700 SERIES

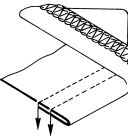
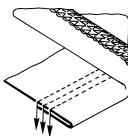
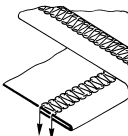
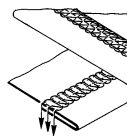
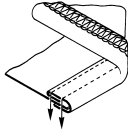
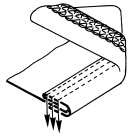
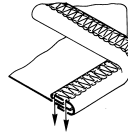
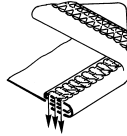
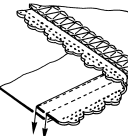
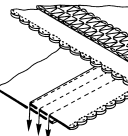
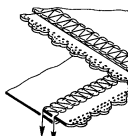
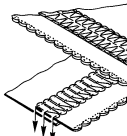
MF - 7 7 **2 3** - **E 1 0** - **B 5 6** / MD10 / TC13

Devices and attachments

Stitch type	
(12)	2-needle bottom covering stitch (without top covering) 
(13)	3-needle bottom covering stitch (without top covering) 
22	2-needle top and bottom covering stitch (with top covering) 
23	3-needle top and bottom covering stitch (with top covering) 
24	4-needle top and bottom covering stitch (with top covering) 

Needle gauge		 * In case of 3-needles, 3.2 mm and 4.0 mm can not be specified.
Code	Needle width (mm)	
32	3.2	
40	4.0	
48	4.8	
56	5.6	
60	6.0	
64	6.4	

Tongue shape of throat plate			
Code	Tongue shape	Classification	Application
B	 N.B. 2	Standard	For hemming Collarete Elastic tape attaching
D	 N.B. R8	Soft seam	For hemming

Classification		Application				Remarks
		(MF-7712)	(MF-7713)	MF-7722	MF-7723	
U10	Universal 					Differential feed dog 4-row
C10	For collarete 					
E10	For elastic tape attaching 					Right hand fabric trimmer

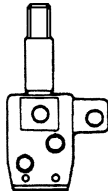
2. MF-7700 シリーズ 用途別ゲージツリー

GAUGE PARTS CONSTRUCTION CHART OF MF-7700 SERIES

MF-7722-C10-B △△

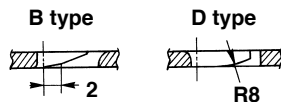
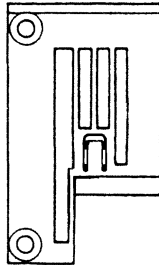
針留 / Needle head

針幅 Needle width	品番 Parts No.
3.2	13350004
4.0	13350103



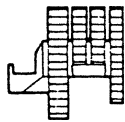
針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
3.2	40058549(B) 40073947(D)
4.0	13351408(B) 40073948(D)



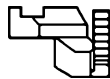
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
3.2	40058555
4.0	13353800



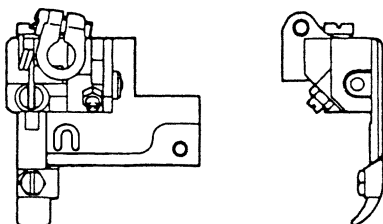
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
3.2	40058556
4.0	13357702



押え / Presser foot

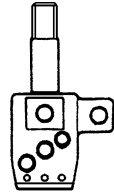
針幅 Needle width	品番 Parts No.
3.2	40058579
4.0	40056504



MF-7723-C10-B △△

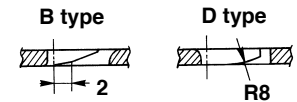
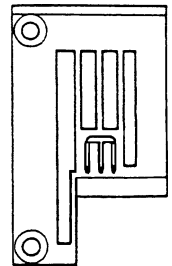
針留 / Needle head

針幅 Needle width	品番 Parts No.
4.8	13350202
5.6	13350301
6.4	13350400



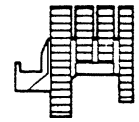
針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
4.8	40057971(B) 40073949(D)
5.6	13351606(B) 40073950(D)
6.4	13351705(B)



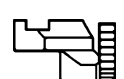
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
4.8	13353800
5.6	13353909
6.4	



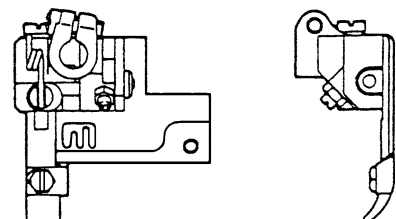
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
4.8	13357702
5.6	13357801
6.4	



押え / Presser foot

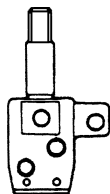
針幅 Needle width	品番 Parts No.
4.8	40057973
5.6	40056410
6.4	40056411



MF-7722-U10-□△△

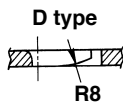
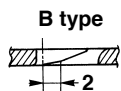
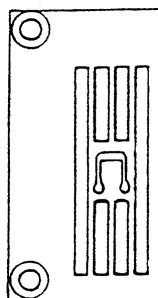
針留 / Needle head

針幅 Needle width	品番 Parts No.
3.2	13350004
4.0	13350103



針板 / Throat plate

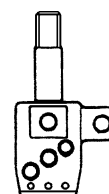
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
3.2	40058587(B)
4.0	40058706(B) 40058956(D)



MF-7723-U10-□△△

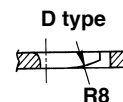
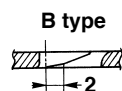
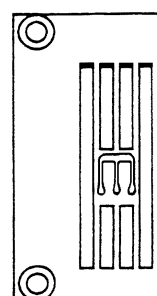
針留 / Needle head

針幅 Needle width	品番 Parts No.
4.8	13350202
5.6	13350301
6.4	13350400



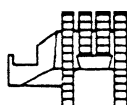
針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
4.8	40040514(B) 40060923(D)
5.6	40040515(B) 40040516(D)
6.4	40040513(B) 40061463(D)



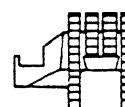
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
3.2	13354204
4.0	
4.8	
5.6	



主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
6.4	13353701



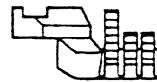
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
3.2	13358304
4.0	
4.8	
5.6	



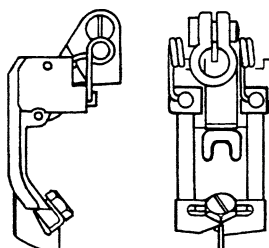
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
6.4	13357603



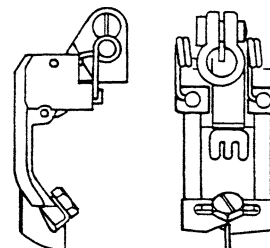
押え / Presser foot

針幅 Needle width	品番 Parts No.
3.2	40058589
4.0	40058708



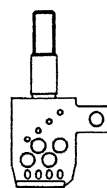
押え / Presser foot

針幅 Needle width	品番 Parts No.
4.8	13376058
5.6	13375050
6.4	



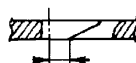
針留 / Needle head

針幅	品番
Needle width	Parts No.
6.0	40049609



交換ゲージ / Optional parts

針幅	品番
Needle width	Parts No.
6.0	40056732

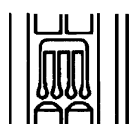


1.2

固い縫い目用 / For tensed seam

針板 / Throat plate

針幅	品番 (爪形状)
Needle width	Parts No. (Tongue shape)
6.0	40049382(D)



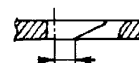
D type



R8

交換ゲージ / Optional parts

針幅	品番
Needle width	Parts No.
6.0	40056733

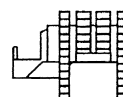


1.2

厚物用
(フリース、ウェットスーツ等)
For heavy-weight materials
(For Fleece, Wet suit etc.)

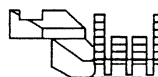
主送り歯 / Main feed dog

針幅	品番
Needle width	Parts No.
6.0	13353701



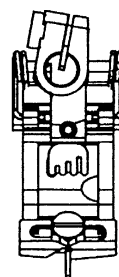
差動送り歯 / Differential feed dog

針幅	品番
Needle width	Parts No.
6.0	13357603



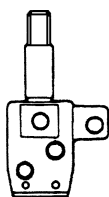
押え / Presser foot

針幅	品番
Needle width	Parts No.
6.0	40049394

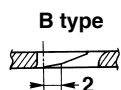
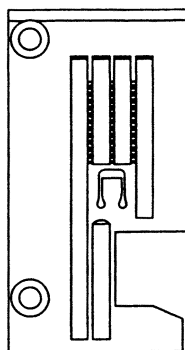


MF-7722-E10-B △△
針留 / Needle head

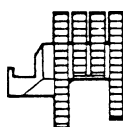
針幅 Needle width	品番 Parts No.
3.2	13350004
4.0	13350103


針板 / Throat plate

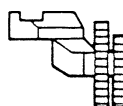
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
3.2	40058580(B)
4.0	13356001(B)


主送り歯 / Main feed dog

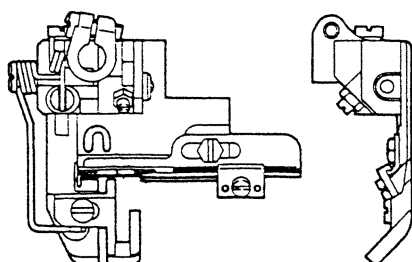
針幅 Needle width	品番 Parts No.
3.2	40058581
4.0	13354006


差動送り歯 / Differential feed dog

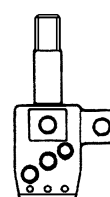
針幅 Needle width	品番 Parts No.
3.2	40058582
4.0	13358106


押え / Presser foot

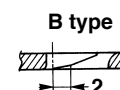
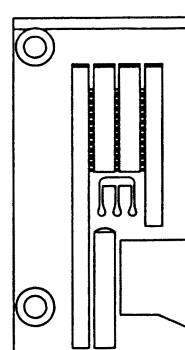
針幅 Needle width	品番 Parts No.
3.2	40058591
4.0	40018288


MF-7723-E10-B △△
針留 / Needle head

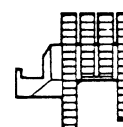
針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400


針板 / Throat plate

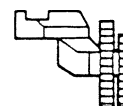
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	13356209(B)
6.4	13356308(B)


主送り歯 / Main feed dog

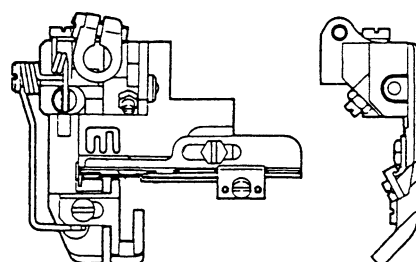
針幅 Needle width	品番 Parts No.
5.6	13354105
6.4	


差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6	13358205
6.4	


押え / Presser foot

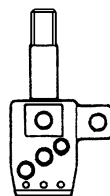
針幅 Needle width	品番 Parts No.
5.6	40018289
6.4	



MF-7723-U10-B56 (トルコ仕様 For Turkey)

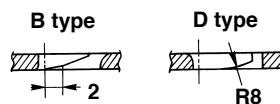
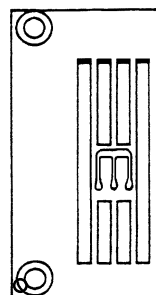
針留 / Needle head

針幅 Needle width	品番 Parts No.
5.6	13350301



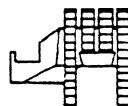
針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	40058033(B) 40079302(D)



主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
5.6	13353701



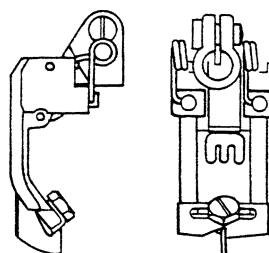
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6	13357603



押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6	13375050



3. MF-7700 シリーズ ゲージ一覧表

TABLE OF SUBCLASS MACHINE GAUGE OF MF-7700 SERIES

機種名 MACHINE STYLE	針留 NEEDLE HEAD	押え PRESSER FOOT	主送り歯 MAIN FEED DOG	差動送り歯 DIFFERENTIAL FEED DOG	針板 THROAT PLATE	針板取付板 THROAT PLATE SUPPORT	ベッドトップカバー BED TOP COVER	布板左 CLOTH PLATE LEFT	布板右 CLOTH PLATE RIGHT	上カバー A COVER-A- UT	前面カバー FRONT COVER	ブラケット BRACKET	サイドカバー SIDE COVER	スライドカバー SLIDE COVER
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多工程 (UNIVERSAL)

MF7722U10B32	13350004	40058589	13354204	13358304	40058587	13303052	13303102	13303607	13303706		13303359	13303409	13304100	13303805
MF7722U10B40	13350103	40058708			40058706									
MF7722U10D40					40058956									
MF7723U10B48	13350202	13376058			40040514									
MF7723U10B48UT31					40060923									
MF7723U10B48UT33					40040514	40019327			40019317	40019324	40010330	40019333		40019325
MF7723U10B56	13350301	13375050			40040515	13303052			13303706		13303359	13303409		13303805
MF7723U10B56UT31					40040516									
MF7723U10B56UT33					40040515	40019327			40019317	40019324	40010330	40019333		40019325
MF7724U10D60	40049609	40049394			40049382	13303052								
MF7723U10B64	13350400	13375050	13353701	13357603	40040513				13303706		13303359	13303409		13303805
MF7723U10B64UT31						40019327			40019317	40019324	4010330	40019333		40019325
MF7723U10B64UT33														

テープ取り (COLLARETTE)

MF7722C10B32	13350004	40058579	40058555	40058556	40058549	13303052	13303102	13303607	13303706		13303359		13304100	13303805
MF7722C10B40	13350103	40056504	13353800	13357702	13351408			40019895						
MF7722C10B40TC13					40057971			13303607						
MF7723C10B48	13350202	40057973			13351606									
MF7723C10B56	13350301	40056410												
MF7723C10B56TC13			13353909	13357801	13351705									
MF7723C10B64	13350400	40056411												
MF7723C10B64TC13														

レースゴム付け (ELASTIC TAPE ATTACHING)

MF7722E10B32	13350004	40058591	40058581	40058582	40058580	13303052	13303102	40042487	40018137		40042566		40042486	13303805
MF7722E10B40	13350103	40018288	13354006	13358106	13356001									
MF7722E10B40MD10														
MF7722E10B40MD10TC13														
MF7723E10B56	13350301	40018289	13354105	13358205	13356209									
MF7723E10B56MD10														
MF7723E10B56MD10TC13														
MF7723E10B64	13350400				13356308									
MF7723E10B64MD10														
MF7723E10B64MD10TC13														

4. MF-7700 シリーズ サブクラス別縫調整値一覧表 TABLE OF SPECIFICATIONS OF STITCHING OF MF-7700 SERIES

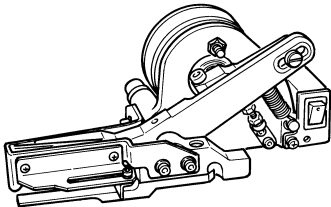
[illegible]

5. MF-7700 シリーズ 装置・アタッチメント一覧表

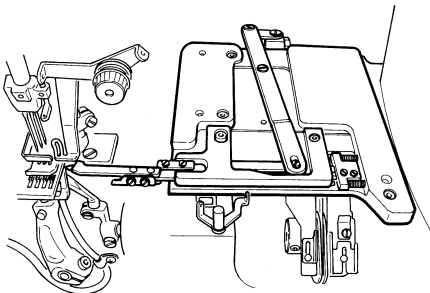
TABLE OF DEVICES & ATTACHMENTS OF MF-7700 SERIES

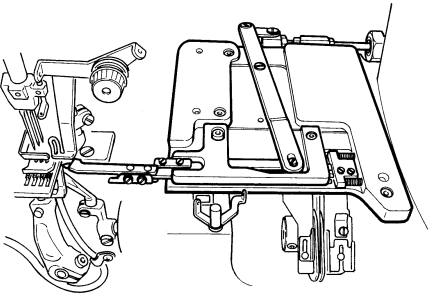
型式 Device No.	名称・用途 Description & Specifications	適応機種 For model				備考 Application
		(7712)	(7713)	7722	7723	

・ テープカッター Tape cutter

TC13	電磁式 Electromagnetic type					C10,E10 用 For C10,E10
						
	TC13 組品番 TC13 Parts number					
	品番 Parts No.					
	For C10	For E10				
	TC13A	40028805	40028808	For 220 ~ 440V		
TC13B	40028806	40028809	For 100 ~ 240V			
TC13C	40028807	40028810	For SC510			

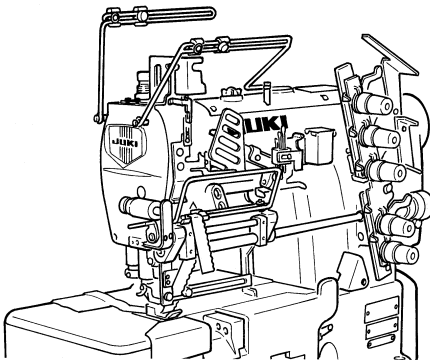
・ 糸切り装置 Under-bed thread trimming device

UT31	電磁式上下糸切り（自動押え上げ装置付き） Electromagnetic type (Top & bottom thread trimmer + Auto-lifter)					
						

UT33	エア式上下糸切り（自動押え上げ装置付き） Pneumatic type (Top & bottom thread trimmer + Auto-lifter)					
						

型式 Device No.	名称・用途 Description & Specifications	適応機種 For model				備考 Application
		(7712)	(7713)	7722	7723	

・ レースゴム送り装置
Elastic tape metering device

MD10	メカ式レースゴム送り装置 Metering device (Mechanical type)					E10 用 For E10
		○	○	○	○	

6. MF-7800 シリーズ 製品コード

MF - 7 8

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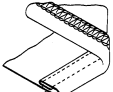
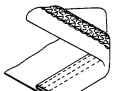
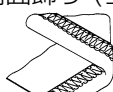
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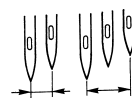
B	5	6
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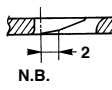
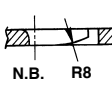
/ UT25 / SS10

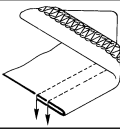
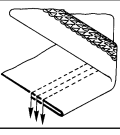
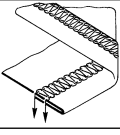
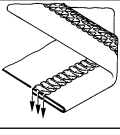
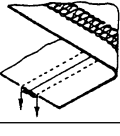
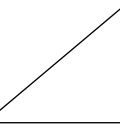
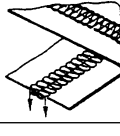
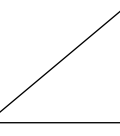
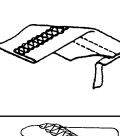
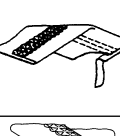
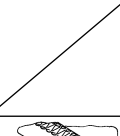
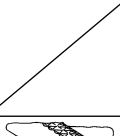
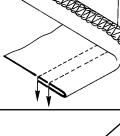
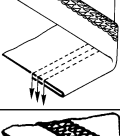
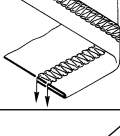
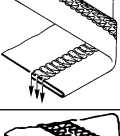
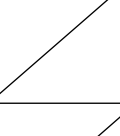
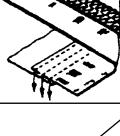
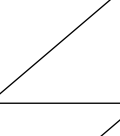
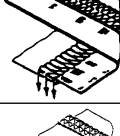
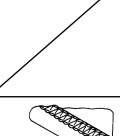
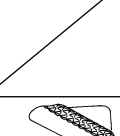
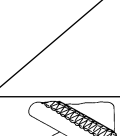
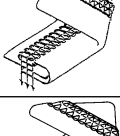
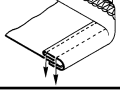
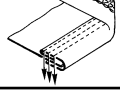
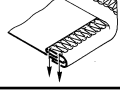
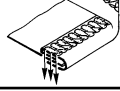
装着・アタッチメント

縫 目 区 分	
(12)	2本針片面飾り（上飾りなし） 
13	3本針片面飾り（上飾りなし） 
22	2本針両面飾り（上飾りあり） 
23	3本針両面飾り（上飾りあり） 

針 幅 区 分		
コード	針幅寸法 (mm)	
32	3.2	※ 3本針の場合は 3.2 mm、4.0 mm、4.8mm の指定はできま せん。
40	4.0	
48	4.8	
56	5.6	
64	6.4	



針 板 爪 形 状 区 分			
コード	爪形状	区分	用途
B		標準	ヘム縫い カバーリング エンドレスゴム付け
D		柔らかい 縫い目	ヘム縫い

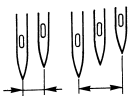
区 分		機種別縫い上がり状態				備考
		(MF-7812)	MF-7813	MF-7822	MF-7823	
U10	多工程 					差動送り 4 列歯
K10	カバーリング 					中厚物用、調節式ガイド 付き
H21	ヘム縫い 					左カマメス付き
H10	ヘム縫い 					標準タイプ
E10	エンドレスゴム付け 					右カマメス付き
E20 E21	エンドレススパン ゴム付け 					
C10	テープ取り 					

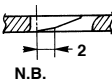
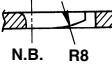
MODEL NUMBERING SYSTEM OF MF-7800 SERIES

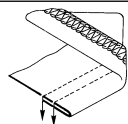
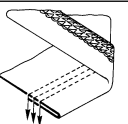
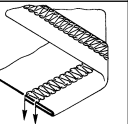
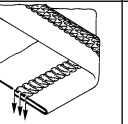
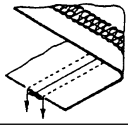
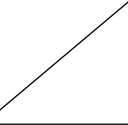
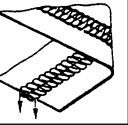
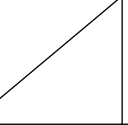
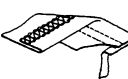
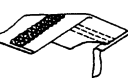
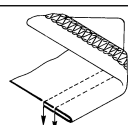
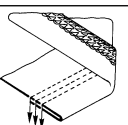
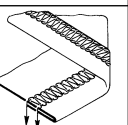
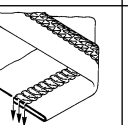
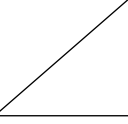
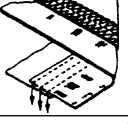
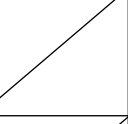
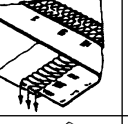
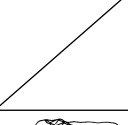
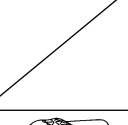
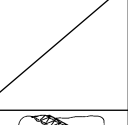
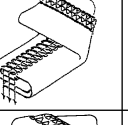
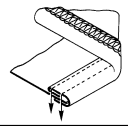
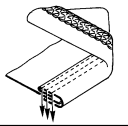
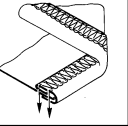
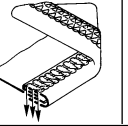
MF - 7 8 2 3 - U 1 0 - B 5 6 / UT25 / SS10

Devices and attachments

Stitch type	
(12)	2-needle bottom covering stitch (without top covering) 
13	3-needle bottom covering stitch (without top covering) 
22	2-needle top and bottom covering stitch (with top covering) 
23	3-needle top and bottom covering stitch (with top covering) 

Needle gauge		
Code	Needle width(mm)	
32	3.2	* In case of 3-needles, 3.2mm 4.0 mm and 4.8mm can not be specified.
40	4.0	
48	4.8	
56	5.6	
64	6.4	

Tongue shape of throat plate			
Code	Tongue shape	Classification	Application
B	 N.B. 2	Standard	For hemming Covering Endless elastic tape attaching
D	 N.B. R8	Soft seam	For hemming

Classification		Application				Remarks
		(MF-7812)	MF-7813	MF-7822	MF-7823	
U10	Universal 					Differential feed dog 4-row
K10	Covering 					With adjustable seam guide
H21	Hemming 					Left hand fabric trimmer
H10	Hemming 					Standard
E10	Endless elastic tape attaching 					Right hand fabric trimmer
E20 E21	Endless spandex elastic band attaching 					
C10	For collarette 					

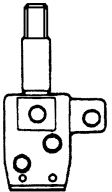
7. MF-7800 シリーズ 用途別ゲージツリー

GAUGE PARTS CONSTRUCTION CHART OF MF-7800 SERIES

MF-7822-U10-B △△

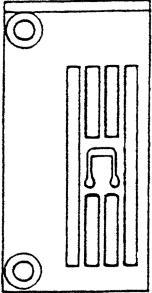
針留 / Needle head

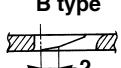
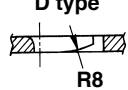
針幅 Needle width	品番 Parts No.
3.2	13350004
4.0	13350103
4.8	13350509



針板 / Throat plate

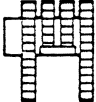
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
3.2	40058587(B)
4.0	40058706(B) 40058956(D)



B type  **D type** 

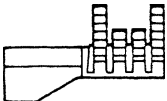
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
3.2	13431200
4.0	
4.8	
5.6	



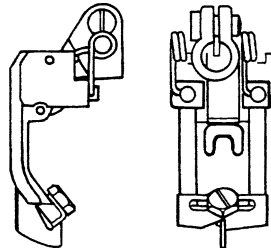
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
3.2	13433503
4.0	
4.8	
5.6	



押え / Presser foot

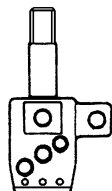
針幅 Needle width	品番 Parts No.
3.2	40058589
4.0	40058708
4.8	13376058



MF-7823-U10-B △△

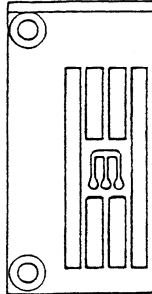
針留 / Needle head

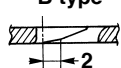
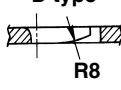
針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400



針板 / Throat plate

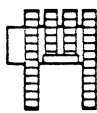
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
4.8	40040514(B)
5.6	40040515(B) 40040516(D)
6.4	40040513(B) 40061463(D)



B type  **D type** 

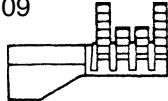
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
6.4	13430103



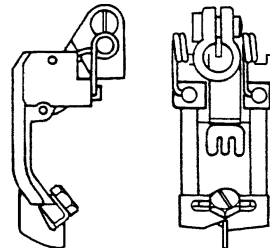
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
6.4	13432109



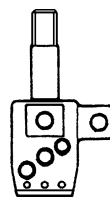
押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6	13375050
6.4	



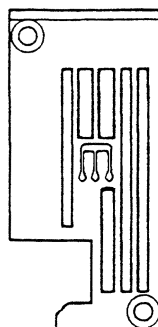
針留 / Needle head

針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400

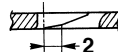


針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	13445200(B)
6.4	13445309(B)

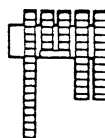


B type



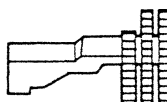
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	13431101



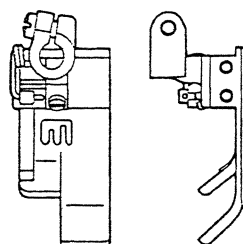
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	13433404



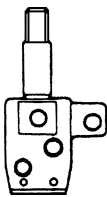
押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	13467758

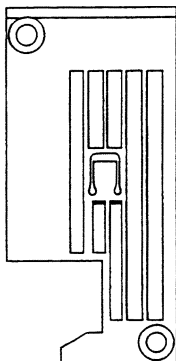


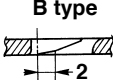
MF-7822-H20-B △△ (廃機種 Discontinued)

針留 / Needle head

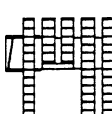
針幅 Needle width	品番 Parts No.	
4.8	13350509	

針板 / Throat plate

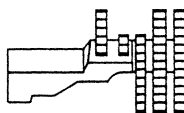
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)	
4.8	13445101(B)	

B type


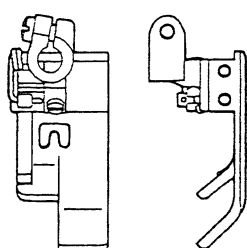
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.	
4.8	13431002	

差動送り歯 / Differential feed dog

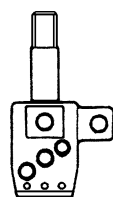
針幅 Needle width	品番 Parts No.	
4.8	13433305	

押え / Presser foot

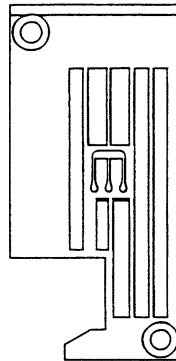
針幅 Needle width	品番 Parts No.	
4.8	40032255	

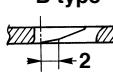
MF-7823-H20-B △△ 5 列歯 5-row (廃機種 Discontinued)

針留 / Needle head

針幅 Needle width	品番 Parts No.	
5.6	13350301	
6.4	13350400	

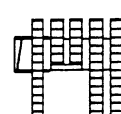
針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)	
5.6	40032898(B)	
6.4	40035068(D) 40032899(B)	

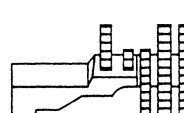
B type


D type

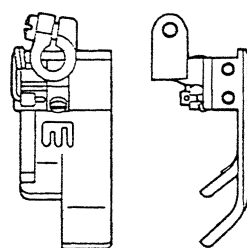

主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.	
5.6	40032900	
6.4		

差動送り歯 / Differential feed dog

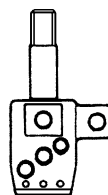
針幅 Needle width	品番 Parts No.	
5.6	40032901	
6.4		

押え / Presser foot

針幅 Needle width	品番 Parts No.	
5.6	13467758	
6.4		

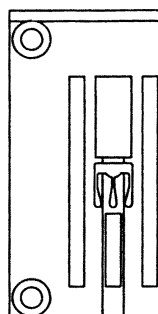
針留 / Needle head

針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400

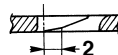


針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	13352307(B)
6.4	13352406(B)

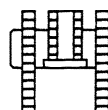


B type



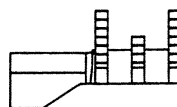
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
5.6 6.4	13430707



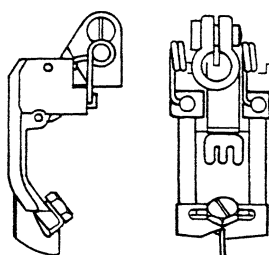
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6 6.4	13432901



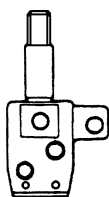
押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6 6.4	13375050

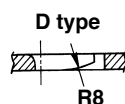
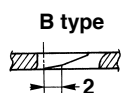
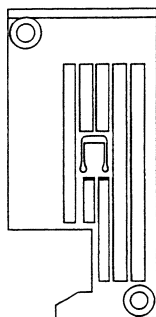


MF-7822-H21-□△△
針留 / Needle head

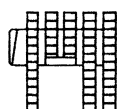
針幅 Needle width	品番 Parts No.
4.0	13350103
4.8	13350509


針板 / Throat plate

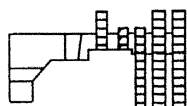
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
4.0	40058639(B) 40035066(D)
4.8	13445101(B)


主送り歯 / Main feed dog

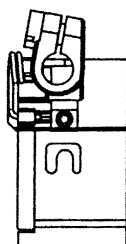
針幅 Needle width	品番 Parts No.
4.0 } 4.8 }	40041249


差動送り歯 / Differential feed dog

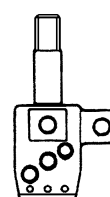
針幅 Needle width	品番 Parts No.
4.0 } 4.8 }	40041233


押え / Presser foot

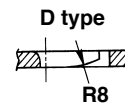
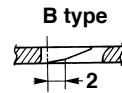
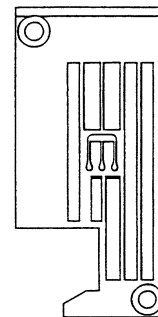
針幅 Needle width	品番 Parts No.
4.0 4.8	40048637 40039796


MF-7823-H21-□△△
針留 / Needle head

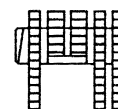
針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400


針板 / Throat plate

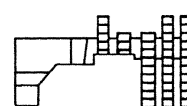
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	40041203(B) 40049944(D)
6.4	40041204(B)


主送り歯 / Main feed dog

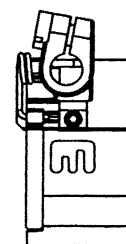
針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	40032900


差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	40040376

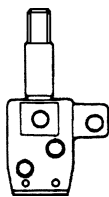

押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	40039794

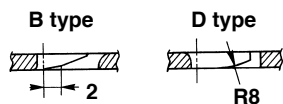
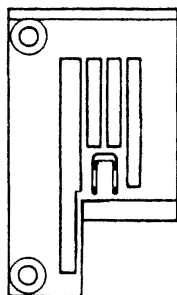


MF-7822-C10-B40
針留 / Needle head

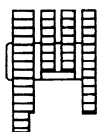
針幅 Needle width	品番 Parts No.
4.0	13350103


針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
4.0	13351408(B) 40073948(D)


主送り歯 / Main feed dog

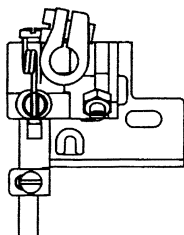
針幅 Needle width	品番 Parts No.
4.0	40056684


差動送り歯 / Differential feed dog

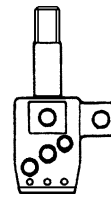
針幅 Needle width	品番 Parts No.
4.0	40056683


押え / Presser foot

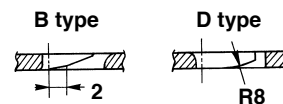
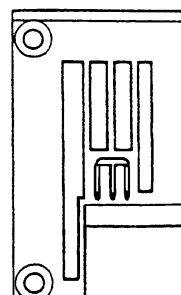
針幅 Needle width	品番 Parts No.
4.0	40056504


MF-7823-C10-B △△
針留 / Needle head

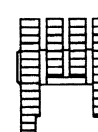
針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400


針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	13351606(B)
6.4	40073950(D)
	13351705(B)


主送り歯 / Main feed dog

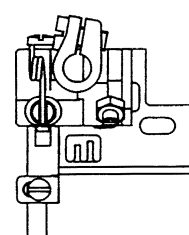
針幅 Needle width	品番 Parts No.
5.6	13430301
6.4	


差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6	40056416
6.4	

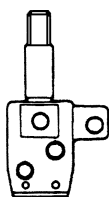

押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6	40056410
6.4	40056411

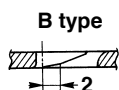
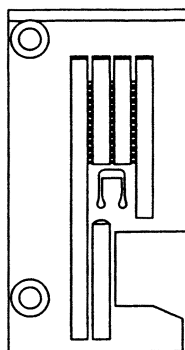


MF-7822-E10-B △△
針留 / Needle head

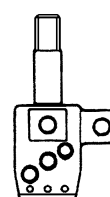
針幅	品番
Needle width	Parts No.
4.0	13350103


針板 / Throat plate

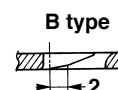
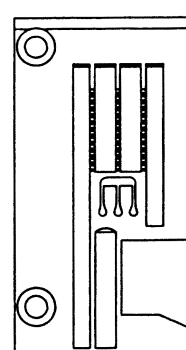
針幅	品番 (爪形状)
Needle width	Parts No. (Tongue shape)
4.0	13356001(B)


MF-7823-E10-B △△
針留 / Needle head

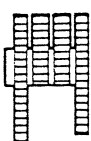
針幅	品番
Needle width	Parts No.
5.6	13350301
6.4	13350400


針板 / Throat plate

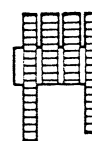
針幅	品番 (爪形状)
Needle width	Parts No. (Tongue shape)
5.6	13356209(B)
6.4	13356308(B)


主送り歯 / Main feed dog

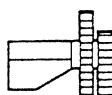
針幅	品番
Needle width	Parts No.
4.0	13430806


主送り歯 / Main feed dog

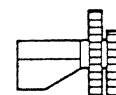
針幅	品番
Needle width	Parts No.
5.6	13430905
6.4	


差動送り歯 / Differential feed dog

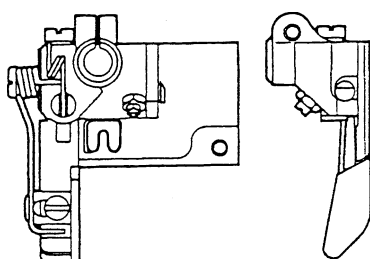
針幅	品番
Needle width	Parts No.
4.0	13433107


差動送り歯 / Differential feed dog

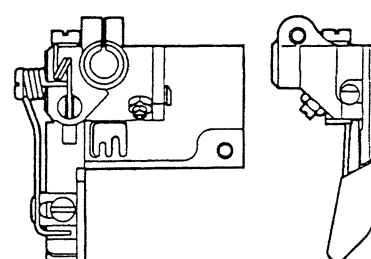
針幅	品番
Needle width	Parts No.
5.6	13433206
6.4	


押え / Presser foot

針幅	品番
Needle width	Parts No.
4.0	40022100

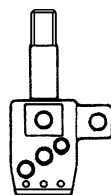

押え / Presser foot

針幅	品番
Needle width	Parts No.
5.6	40022101
6.4	



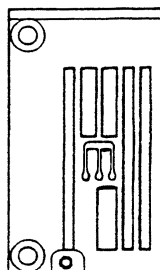
針留 / Needle head

針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400

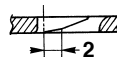


針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	13355706(B)
6.4	13355805(B)

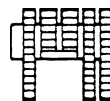


B type



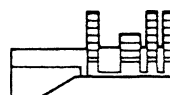
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	13430509



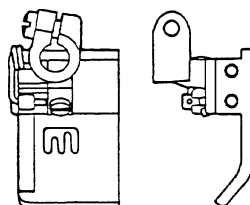
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	13432703



押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6 } 6.4 }	40027897

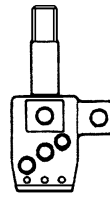


MF-7823-E20-B △△

MF-7823-E21-B △△

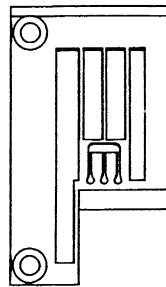
針留 / Needle head

針幅 Needle width	品番 Parts No.
5.6	13350301
6.4	13350400

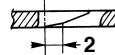


針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	13351606(B)
6.4	13351705(B)

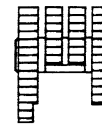


B type



主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
5.6 6.4	13430301



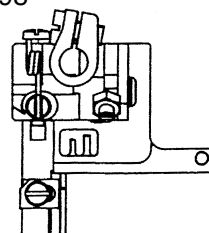
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6 6.4	13432307



押え / Presser foot

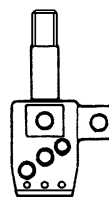
針幅 Needle width	品番 Parts No.
5.6 6.4	40037398



MF-7823-U10-B56 (トルコ仕様 For Turkey)

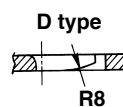
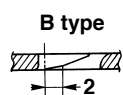
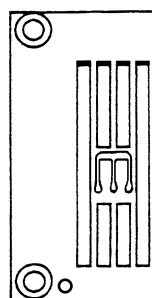
針留 / Needle head

針幅 Needle width	品番 Parts No.
5.6	13350301



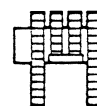
針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	40058033(B) 40079302(D)



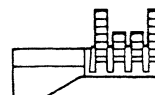
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
5.6	13430103



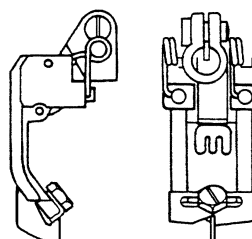
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6	13432109



押え / Presser foot

針幅 Needle width	品番 Parts No.
5.6	13375050



8. 交換ゲージ

TABLE OF REPLACEMENT GAUGE

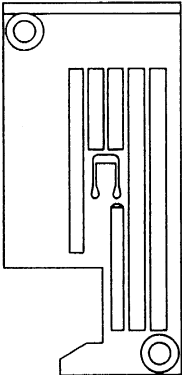
MF-7800-H21 用薄物ゲージ

MF-7800-H21 gauge parts for light weight materials

針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
4.0	40069018(D)

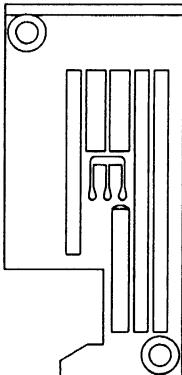
D type
R8



針板 / Throat plate

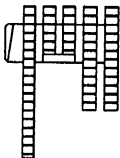
針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
5.6	40069019(D)
6.4	40069020(D)

D type
R8



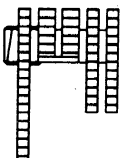
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
4.0	40069021



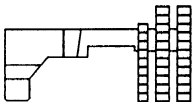
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
5.6	13431101
6.4	



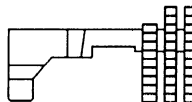
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
4.0	40069022



差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
5.6	40069023
6.4	



(用途)

薄物素材で縫い上がりがねじれる様な場合に効果があります。薄物用のため D 爪のみです。

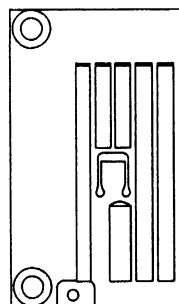
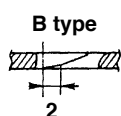
(Application)

The above gauge is effective in the light-weight material sewing which is likely to be twisted D type is designed only for the light weight materials.

MF-7800-H10 用細巾ゲージ MF-7800-H10 narrow needle gauge parts

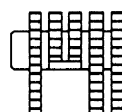
針板 / Throat plate

針幅 Needle width	品番 (爪形状) Parts No. (Tongue shape)
3.2	40075438(B)
4.0	40075439(B)
4.8	40075440(B)



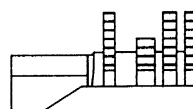
主送り歯 / Main feed dog

針幅 Needle width	品番 Parts No.
3.2	40075443
4.0	
4.8	



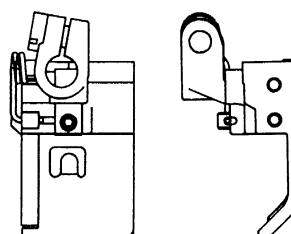
差動送り歯 / Differential feed dog

針幅 Needle width	品番 Parts No.
3.2	40075444
4.0	
4.8	



押え / Presser foot

針幅 Needle width	品番 Parts No.
3.2	40075446
4.0	40075448
4.8	40075450

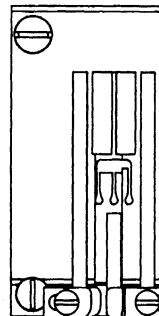
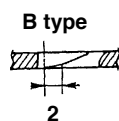


MF-7800-U10 用片倒しゲージ

MF-7800-U10 for general covering (folding-over) processes gauge

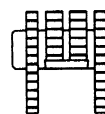
針板 / Throat plate

針幅 品番 (爪形状)
Needle width Parts No.
(Tongue shape)
5.6 40070222(B)



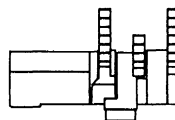
主送り歯 / Main feed dog

針幅 品番
Needle width Parts No.
5.6 13430103



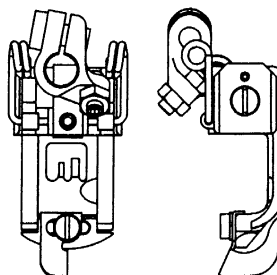
差動送り歯 / Differential feed dog

針幅 品番
Needle width Parts No.
5.6 40079181



押え / Presser foot

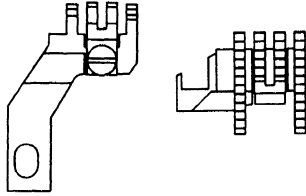
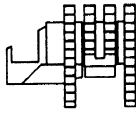
針幅 品番
Needle width Parts No.
5.6 40070235



品名	Description	品番 / Parts No.	個数 / Q'ty
針板止めねじ	Screw for throat plate	40070392	1
差動送り歯	Differential feed dog	(40070236)	1
差動補助送り歯	Auxiliary differential feed dog	(40070237)	1
補助送り歯止めねじ	Screw for Auxiliary differential feed dog	(SM6030500SN)	1
ガイド 左	Guide L	40070233	1
ガイド 右	Guide R	40070234	1
ガイド止めねじ	Screw for guide	SM6850400SP	2
ブラケット	Bracket	40073902	1

MF-7700-U10 高さ調節式主送り歯

Introducing the height adjustable main feed dog for MF-7700-U10

針幅 Needle width	品番 Parts No.		
3.2	40079182		
4.0			
4.8			
5.6			

品名	Description	品番 / Parts No.
主送り歯	Main feed dog	(40072704)
補助送り歯	Auxiliary feed dog	(40072705)
止めねじ	Screw	(SM6030600SP)

(用途)

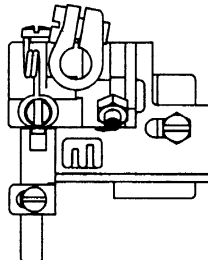
送り歯の中側を若干高めに調整することにより生地先の引き効果が得られるため、段部等での送り詰まりが解決されます。また、ストレッチ素材の縫製でも同じ理由から布詰まりが発生しなくなります。(針板のツメから縫い目が抜けやすくなります。)

(Application)

This is because the feed dog which has the little higher inside rows can pull the material forward. With the same reason, short stitches cannot be seen when sewing stretchy materials. (Stitches can smoothly come off from the tongue of the throat plate.)

C10 テープガイド

Application of pressure foot to collarett attaching

品名 / Description	品番 / Parts No.	
ガイド / Guide	40056407	
ねじ / Screw	13378005	

(用途)

テープ取りのとき、段部等でテープが右に逃げるがありますが、このガイドを取り付けることによりテープの逃げが防止できます。

(Application)

Tapes are often slipping toward right side in taping process on the shoulder. Attach the tape guide on the right side of the presser of C10.

9. MF-7800 シリーズ ゲージ一覧表

TABLE OF SUBCLASS MACHINE GAUGE OF MF-7800 SERIES

機種名 MACHINE STYLE	針留 NEEDLE HEAD	押え PRESSER FOOT	主送り歯 MAIN FEED DOG	差動送り歯 DIFFERENTIAL FEED DOG	針板 THROAT PLATE	針板取付板 THROAT PLATE SUPPORT	スイングダウン カバー SWING DOWN COVER	クロスプレート フロント CLOTH PLATE FRONT	ベッドトップ カバー BED TOP COVER	クロスプレート クミ CLOTH PLATE ASM.	スライド カバー SLIDE COVER	サイドカバー クミ SIDE COVER ASM.	ブラケット BRACKET N
多工程 (UNIVERSAL)													
MF7822U10B32	13350004	40058589	13431200	13433503	40058587	13400650	13400908	13401005	13400700	13401351	13401401	13401757	13402904
MF7822U10B40	13350103	40058708			40058706								
MF7822U10D40					40058956								
MF7822U10B48	13350509	13376058			40040514								
MF7822U10B48UT22					40040515								
MF7823U10B56	13350301	13375050			40040516								
MF7823U10D56					40040515								
MF7822U10B56UT22													
MF7822U10B56UT25													
MF7823U10B56UT25SS10													
MF7823U10B56UT25AH5													
MF7823U10B56UT25AH6													
MF7823U10B64	13350400		13430103	13432109	40040513								
MF7823U10B64UT25													
MF7823U10B64UT25SS10													
タコム付け (ELASTIC)													
MF7822E10B40	13350103	40022100	13430806	13433107	13356001	40016781	40016784	40016783	13400700	13401351	40016782	13401757	
MF7813E10B56PL10MC36	13350301	40022101		1343320	13356209								
MF7813E10B56PL11MC36													
MF7813E10B56UT21													
MF7813E10B56UT23													
MF7813E10B56UT23MC35													
MF7813E10B56UT23PL10MC35													
MF7813E10B56UT23PL11MC35													
MF7813E10B56UT24PL10MC35													
MF7813E10B56UT24PL11MC35													
MF7823E10B56	13350400				13356308								
MF7813E10B64PL10MC36													
MF7813E10B64PL11MC36													
MF7813E10B64UT21													
MF7813E10B64UT23													
MF7813E10B64UT23MC35													
MF7813E10B64UT23PL10MC35													
MF7813E10B64UT23PL11MC35													
MF7813E10B64UT24PL10MC35													
MF7813E10B64UT24PL11MC35													

MF-7800 ゲージ一覧表

機種名 MACHINE STYLE	針留 NEEDLE HEAD	押え PRESSER FOOT	主送り歯 MAIN FEED DOG	差動送り歯 DIFFERENTIAL FEED DOG	針板 THROAT PLATE	針板取付板 THROAT PLATE SUPPORT	スイングダウン カバー SWING DOWN COVER	クロスプレート フロント CLOTH PLATE FRONT	ベッドトップ カバー BED TOP COVER	クロスプレート クミ CLOTH PLATE ASM.	スライド カバー SLIDE COVER	サイドカバー クミ SIDE COVER ASM.	ブラケット BRACKET N
MF7822H21B40	13350103	40048637	40041249	40041233	40058639 40035066	40040284	13462304	40040246	13400700	13401351	13463351	40040258	
MF7822H21D40													
MF7822H21D40UT25													
MF7822H21D40UT25MC35													
MF7822H21B48	13350509	40039796			13445101								
MF7822H21B48MC36													
MF7822H21B48UT22													
MF7822H21B48UT25													
MF7822H21B48UT25SS10													
MF7822H21B48UT25MC35													
MF7823H21B56	13350301	40039794	40032900	40040376	40041203			40044922					
MF7823H21B56MC36													
MF7823H21B56UT22													
MF7823H21B56UT25													
MF7823H21B56UT25SS10													
MF7823H21B56UT25MC35													
MF7823H21B56UT25AH7													
MF7823H21B56UT25AH7MC35													
MF7823H21B56UT25AH8													
MF7823H21B56UT25AH8MC35								40040246					
MF7823H21B64	13350400				40040513								
MF7823H21B64MC36													
MF7823H21B64UT22													
MF7823H21B64UT25													
MF7823H21B64UT25SS10													
MF7823H21B64UT25MC35													
MF7823H10B56UT25	13350301	40027897	13430509	13432703	13355706	13400650	13400908	13401005			40027898		40030411
MF7823H10B56UT25SS10													
MF7823H10B64UT25	13350400				13355805								
MF7823H10B64UT25SS10													

へム縫い (HEMMING)

MF-7800 ゲージ一覧表

機種名 MACHINE STYLE	針留 NEEDLE HEAD	押え PRESSER FOOT	主送り歯 MAIN FEED DOG	差動送り歯 DIFFERENTIAL FEED DOG	針板 THROAT PLATE	針板取付板 THROAT PLATE SUPPORT	スイングダウン カバー SWING DOWN COVER	クロスプレート フロント CLOTH PLATE FRONT	ベッドトップ カバー BED TOP COVER	クロスプレート クミ CLOTH PLATE ASM.	スライド カバー SLIDE COVER	サイドカバー クミ SIDE COVER ASM.	ブラケット BRACKET N
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スパン天ゴム付け (ELASTIC SUPAN)

MF7823E20B56PL11	13350301	40037398	13430301	13432307	13351606	13351705	40024801	40024782	13400700	13401351	40024796	13401757	40024775
MF7823E20B56UT22PL11													
MF7823E20B64PL11	13350400				13351705								
MF7823E20B64UT22PL11													
MF7823E21B56PL11	13350301				13351606								
MF7823E21B64PL11													
MF7823E21B64UT25PL11	13350400				13351705								

カバーリング (COVERING)

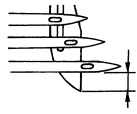
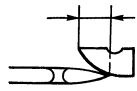
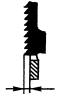
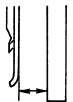
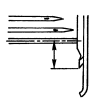
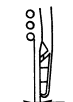
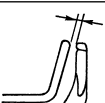
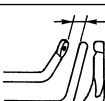
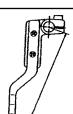
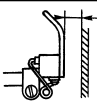
MF7823K10B56	13350301	13375050	13430707	13432901	13352307	13400650	13400908	13401005	13400700	13401351	13401401	13401757	13402904
MF7823K10B56UT25													
MF7823K10B64	13350400				13352406								
MF7823K10B64UT25													

テーブ取り (COLLARETTE)

MF7822C10B40	13350103	40056504	40056684	40056683	13351408	40056409	40057336	40057944	13400700	13401351	40024796	40040258	
MF7823C10B56	13350301	40056410	13430301	40056416	13351606								
MF7823C10B64	13350400	40056411			13351705								

10. MF-7800 シリーズ サブクラス別縫調整値一覧表

TABLE OF SPECIFICATIONS OF STITCHING OF MF-7800 SERIES

MF-7800 SERIES	ルーパー 返り量 LOOPER GAUGE	 針棒高さ NEEDLE HEIGHT	 ルーパー アボイド LOOPER AVOID	 送り歯高さ FEED DOG HEIGHT	 スプレッタ ストローク SPREADER STROKE	 スプレッタ 高さ SPREADER HEIGHT	 スプレッタ 突出量 SPREADER GAUGE	 左針との すきま LEFT CLEARANCE	 固定糸案内 高さ S.S.E HEIGHT	 可動糸案内 高さ M.S.E HEIGHT	 揺動天秤 長さ Length of R.T.U	針糸案内高さ NEEDLE THREAD EYELET HEIGHT			 押え上げ 高さ P.F. LIFT HEIGHT
												LEFT 左	MIDDLE 中	RIGHT 右	
MF-7822-U10-□△△	3.2	4.3	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	4.0	3.9													
	4.8	3.5													
MF-7823-U10-□△△	5.6	3.1	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	6.4	2.7													
	5.6	3.1													
MF-7823-K10-B △△	6.4	2.7	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	5.6	3.1													
	6.4	2.7													
MF-7822-H21-□△△	4.0	3.9	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	4.8	3.5													
	5.6	3.1													
MF-7823-H21-□△△	5.6	3.1	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	6.4	2.7													
	5.6	3.1													
MF-7823-E10-B △△	6.4	2.7	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	5.6	3.1													
	6.4	2.7													
MF-7823-H10-B △△	5.6	3.1	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	6.4	2.7													
	5.6	3.1													
MF-7823-C10-B △△	4.0	3.9	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	5.6	3.1													
	6.4	2.7													
MF-7823-E20-B △△	5.6	3.1	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	6.4	2.7													
	5.6	3.1													
MF-7823-E21-B △△	6.4	2.7	1 ~ 1.1	3/4 ~ 2/3	1.0 ± 0.1	17 ~ 18	7.8 ~ 8.2	4.5 ~ 5.5	0.1 ~ 0.3	0.4 ~ 1.0	0.8 ~ 1.2	S	S	S	5.0 (8.0)
	5.6	3.1													
	6.4	2.7													

11. MF-7800 シリーズ 装置・アタッチメント一覧表

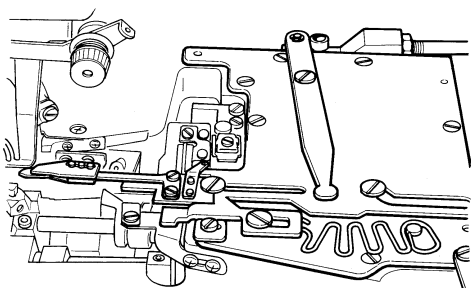
TABLE OF DEVICES & ATTACHMENTS OF MF-7800 SERIES

型式 Device No.	名称・用途 Description & Specifications	適応機種 For model				備考 Application
		(7812)	(7813)	7822	7823	

・ 糸切り装置

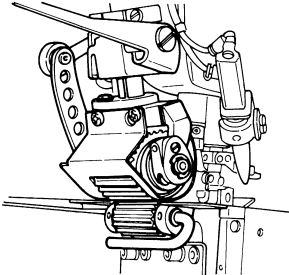
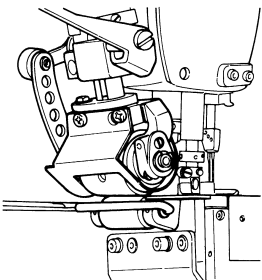
Under-bed thread trimming device

UT21	電磁式下糸切り（メカ式ワイパー、自動押え上げ装置付き） Electromagnetic type bottom thread trimmer+Electromagnetic type wiper + Auto lifter	○	○			
UT22	電磁式上下糸切り（自動押え上げ装置付き） Electromagnetic type top & bottom thread trimmer + Auto lifter			○	○	
UT23	エアー式下糸切り（メカ式ワイパー、自動押え上げ装置付き） Pneumatic type bottom thread trimmer+Electromagnetic type wiper + Auto lifter	○	○			
UT24	エアー式下糸切り（エアーブロー式ワイパー、自動押え上げ装置付き） Pneumatic type bottom thread trimmer + Air blow type wiper + Auto lifter	○	○			
UT25	エアー式上下糸切り（自動押え上げ装置付き） Pneumatic type top & bottom thread trimmer + Auto lifter			○	○	



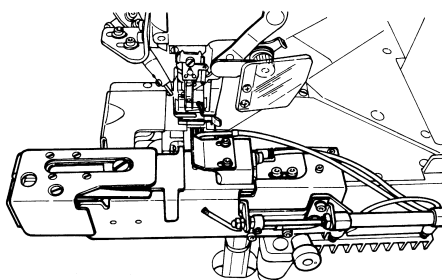
型式 Device No.	名称・用途 Description & Specifications	適応機種 For model				備考 Application
		(7812)	(7813)	7822	7823	

・ 先引きプラー（後付不可）
Cloth puller (Retrofitting is not possible.)

PL10	先引きプラー ギアタイプ Cloth puller teeth type 	○	○	○	○	H10,E10 用 For H10,E10
PL11	先引きプラー フラットタイプ Cloth puller smooth type 	○	○	○	○	H10,E10, E20,E21 用 For H10,E10 E20,E21

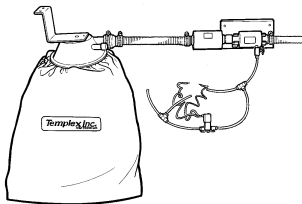
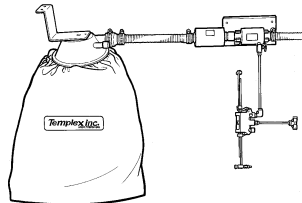
・ エアー駆動式ヘミングガイド
Pneumatically-driven automatic hemming device

AH5	膝スイッチタイプ Knee switch type	○	○	○	○	U10 用 For U10
AH6	センサータイプ Sensor type	○	○	○	○	U10 用 For U10
AH7	膝スイッチタイプ Knee switch type	○	○	○	○	H21 用 For H21
AH8	センサータイプ Sensor type	○	○	○	○	H21 用 For H21

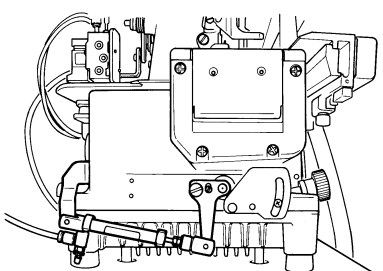


型式 Device No.	名称・用途 Description & Specifications	適応機種 For model				備考 Application
		(7812)	(7813)	7822	7823	

・ 集塵装置
Cloth chip suction device

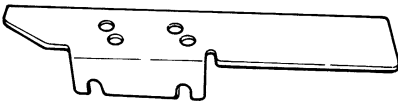
MC35	電磁弁式切り屑集塵装置 Pneumatic cloth chip suction device with a solenoid valve air switch 					E10,H21 用 For E10,H21
	MC35 装置組品番 MC35 Parts number 40023706					
MC36	ペダル連結棒式切り屑集塵装置 Pneumatic cloth chip suction device with a pedal connecting rod air switch 					E10,H21 用 For E10,H21
	MC36 装置組品番 MC36 Parts number 40023707					

・ ショートステッチ装置
Short stitch device

SS10	ショートステッチ装置 Short stitch device 					U10,H21 用 For U10,H21
	SS10 装置組品番 SS10 Parts number 40020184					

型式 Device No.	名称・用途 Description & Specifications	適応機種 For model				備考 Application
		(7812)	(7813)	7822	7823	

・ その他
Others

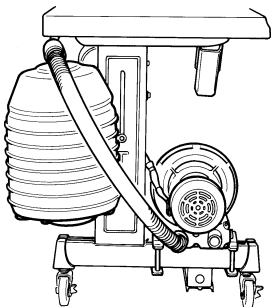
バインダー用補助台 Support bracket 品番 Parts number 40022650 		○	○	○	○	
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12. 市販装置

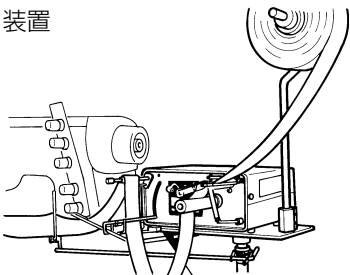
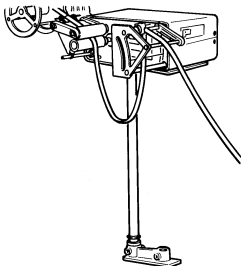
COMMERCIALLY-AVAILABLE DEVICE

型式 Device No.	名称・用途 Description & Specifications	適応機種 For Model	備考 Application
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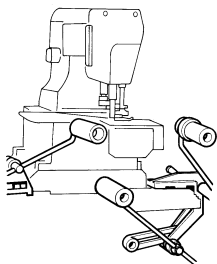
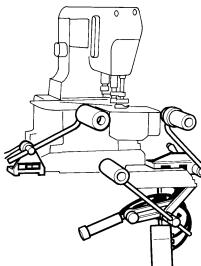
- 集塵装置
Cloth chip suction device

	ブローモータ Blower Motor 	MF-7800-H21 MF-7800-E10	
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- テープ送り装置
Tape feeder

	メリヤステープ送り装置 For collarete tape 	MF-7700-C10	
	ゴム送り装置 For elastic tape 	MF-7700-E10	

- ゴム張り装置
Tension roller

	固定式ローラ Fixed roller tensioner 	MF-7800-E10 MF-7800-E20,21	
	エアー式ローラ Pneumatic roller tensioner 	MF-7800-E10 MF-7800-E20,21	



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* The description covered in this gauge manual is subject to change for improvement of the commodity without notice.