

MODEL : LU-2828V-7

List No : 1710-05

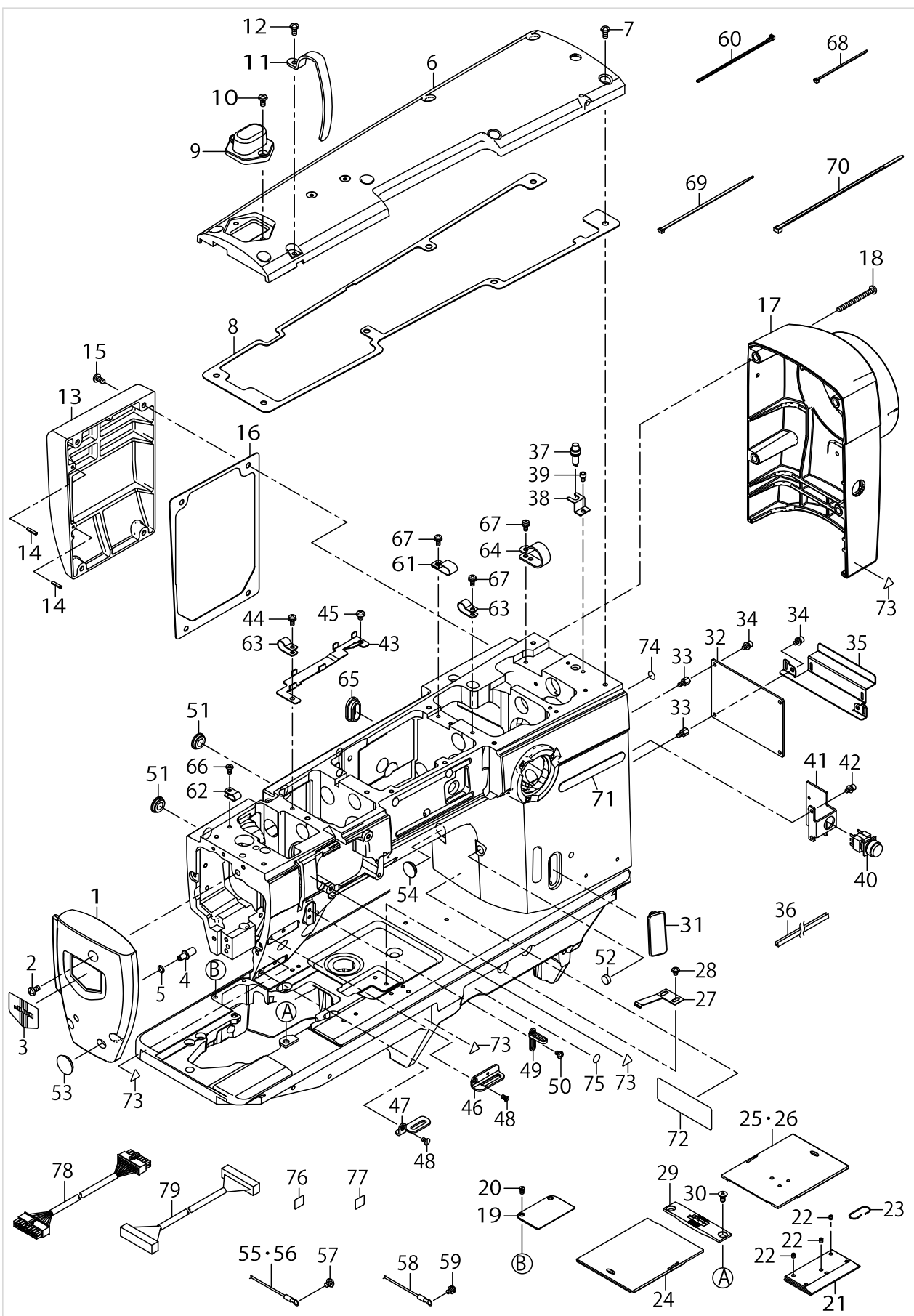
PARTS LIST

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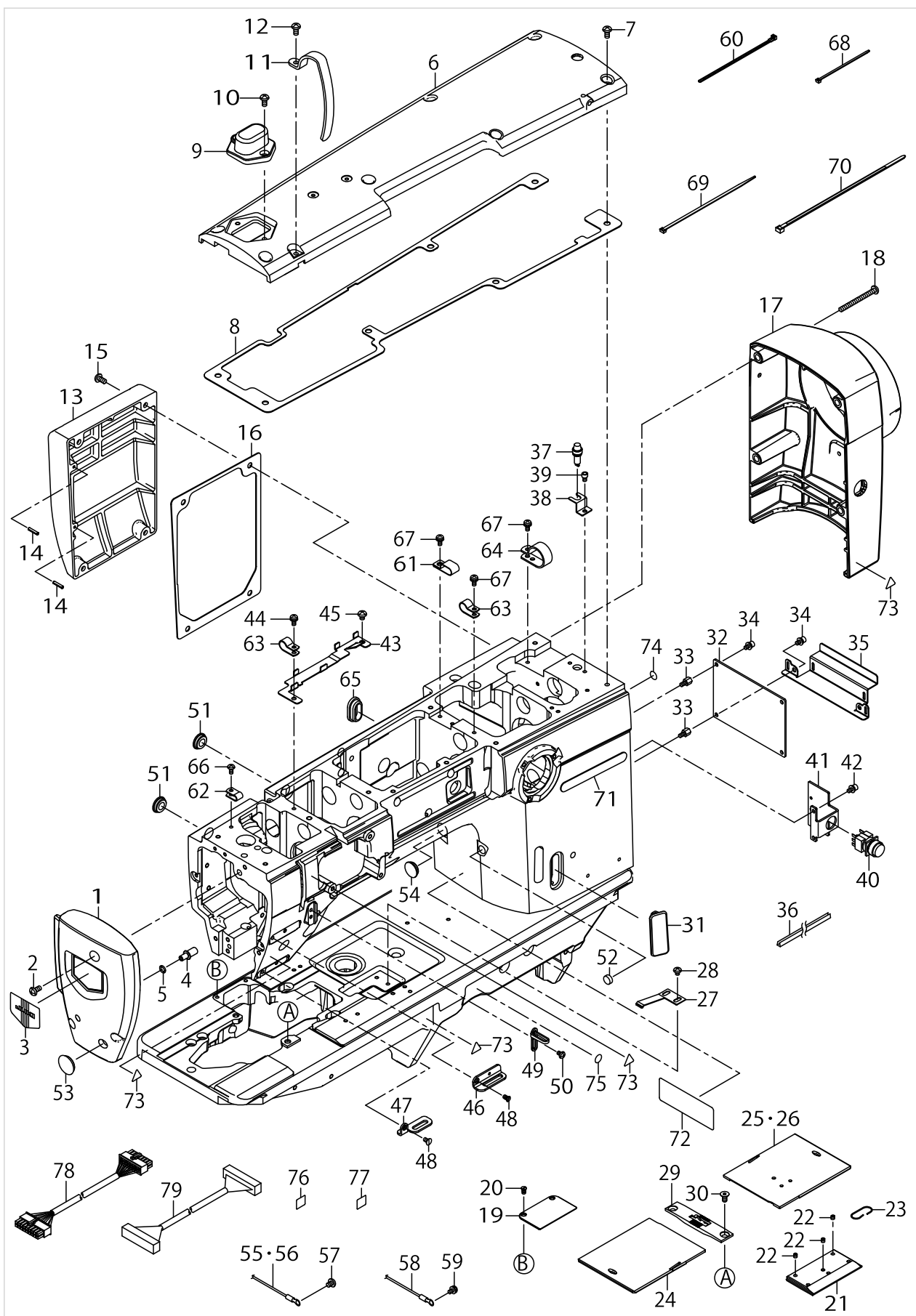
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40192972	FACE_PLATE				1
2	SM4051055SP	SCREW				3
3	40172374	FACE_COVER_PLATE				1
4	40192342	PUSH_BUTTON				1
5	RO060150100	O-RING				1
6	40192973	TOP_COVER				1
7	SM4051055SP	SCREW				7
8	40191756	TOP_COVER_PACKING				1
9	40191650	PRESSER_SPRING_COVER				1
10	SM4051055SP	SCREW				2
11	40192404	THREAD_TAKE_UP_LEVER_COVER				1
12	SM4051055SP	SCREW				1
13	40192974	APERRTURE_COVER				1
14	PS0300142KH	SPRING PIN 3X14				2
15	SM4051055SP	SCREW				4
16	40192341	APERTURE_COVER_PACKING				1
17	40192975	MOTOR_COVER				1
18	SM4055501SC	SCREW M5X0.8 L=55				4
19	40131625	AUXILIARY_COVER				1
20	SM1040750TP	SCREW M4 L=7				2
21	40147918	SLIDE_PLATE_FRONT				1
22	SM8040412TP	SCREW M4X4				3
23	B111105100B	SPRING				1
24	40127056	SLIDE_PLATE_2860R				1
25	40147944	SLIDE_PLATE_2810R	FOR STANDARD			1
26	40162128	SLIDE_PLATE_METOBI_2828_TRIM	FOR SMART DEVICE			1
27	B1111563000	BED SLIDE SPRING				1
28	SM4040655SP	SCREW M4 L=6				2
29	40190399	THROAT_PLATE_2828A				1
30	SM1051052TN	PLATE SCREW M5 L=10				2
31	40191846	REVERSE_FEED_LEVER_CAP_A				1
32	40186360	INT PCB ASSY				1
33	HX00339000E	SPACER				4
34	SL6040892TN	SCREW M4 L=8				4
35	40192502	INT_PCB_COVER				1
36	HX000960000	EDGING				0.062
37	40192443	POWER LAMP ASSY				1
38	40192402	LED_BRACKET				1
39	SM6040602TP	SCREW M4X0.7 L=6				1
40	40192444	STANDBY SWITCH ASSY				1
41	40192403	AMP_BRACKET				1
42	SL6040892TN	SCREW M4 L=8				2
43	40191289	GUIDE_PLATE				1
44	SL4041091SC	SCREW M4 L=10				1
45	SM4050655SP	SCREW M5 L=6				1
46	40169689	THREAD_GUIDE_A				1
47	40169642	THREAD_GUIDE_B				1

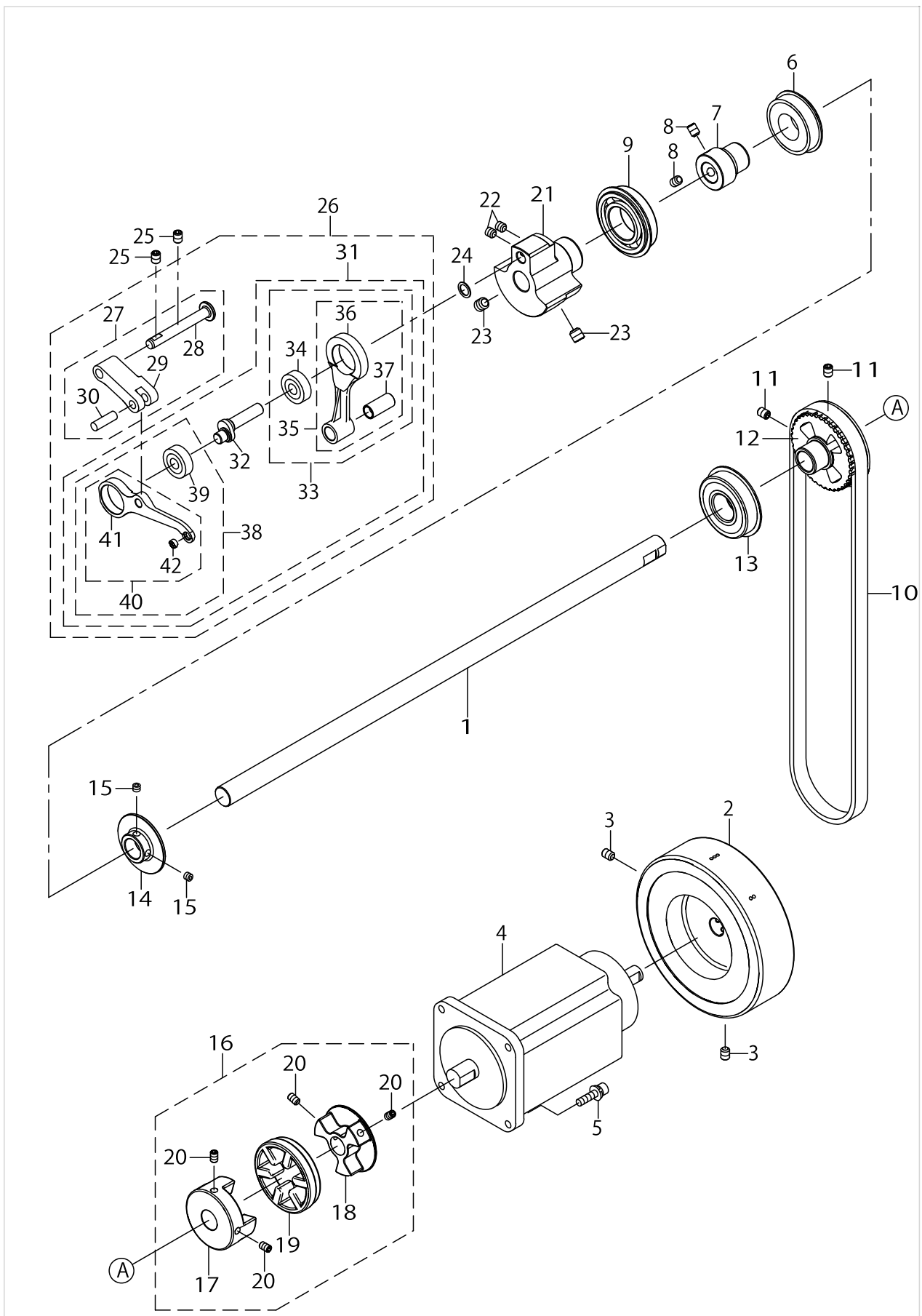
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM1040750TP	SCREW M4 L=7				2
49	40126221	THREAD__GUIDE				1
50	SM4040655SP	SCREW M4 L=6				1
51	TA1650406R0	PRUG				2
52	TA1030402R0	RUBBER PLUG D=10.3 L=4				1
53	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
54	TA1650406R0	PRUG				1
55	40174385	GROUND WIRE ASM.	FOR GENERAL EXPORT			1
56	40192464	GROUND WIRE T ASM.	FOR JE			1
57	SM4050655SP	SCREW M5 L=6				1
58	40192469	GROUND WIRE ASM.	FOR JE			1
59	SL4040881SC	SCREW M4 L=8	FOR JE			1
60	HX00292000A	CABLE BAND				2
61	D2112555B00	CORD HOLDER				1
62	HX00150000A	CABLE CLAMP				1
63	HX00150000D	CABLE CLAMP				2
64	HX00150000M	CABLE CLAMP				1
65	40028877	FACE_COVER_CAP				1
66	SM4040855SP	SCREW				1
67	SL4041091SC	SCREW M4 L=10				3
68	EA9500B0100	CABLE BAND				7
69	EA9500B0200	CABLE BAND				4
70	HX00065000C	CABLE BAND				1
71	40172375	EMBLEM_JUKI_SMART_SOLUTIONS				1
72	40102261	SAFETY_LABEL_S				1
73	CM300200001	FINGER INJURY CAUTION LABEL (16)				4
74	22901805	GROUND MARK				1
75	22901805	GROUND MARK	FOR JE			1
76	CM600100101	WEEE MARK LABEL S	FOR JE			1
77	40150131	EAC_MARK_LABEL_S	FOR JE			1
78	40192442	INT CABLE P ASSY				1
79	40192441	INT CABLE S ASSY				1

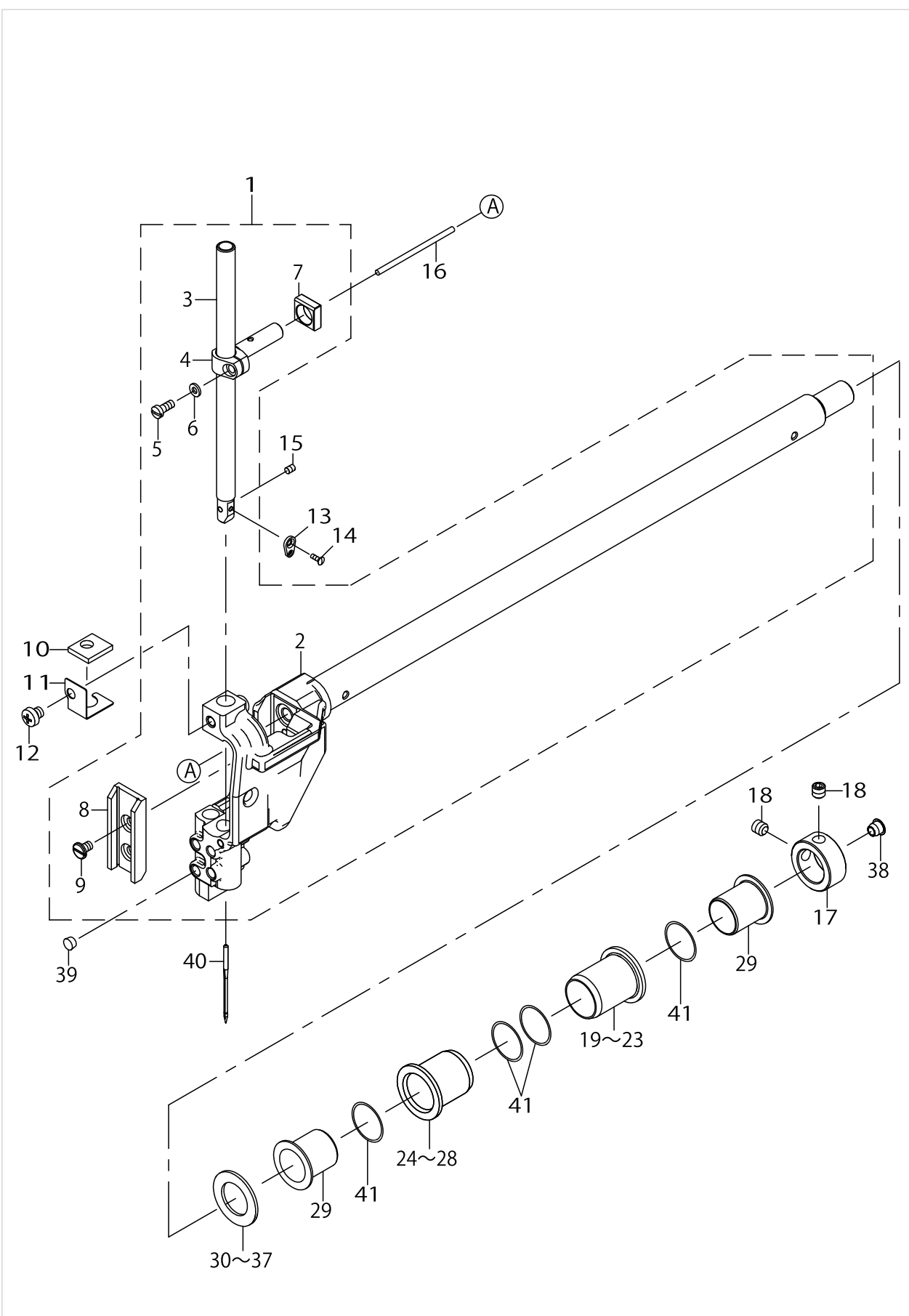
MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40112087	MAIN_SHAFT_DD				1
2	40192347	HAND_WHEEL				1
3	SM80608A2TP	SCREW M6 L=8				2
4	40169647	SERVO_MOTOR_800W				1
5	SL6052092TN	SCREW M5 L=20				4
6	SB120001800	BEARING				1
7	40192409	MAIN_SHAFT_BEARING_SUPPORT				1
8	SM80608A2TP	SCREW M6 L=8				2
9	40143083	BEARING				1
10	40112274	TIMING_BELT			☆	1
11	SM80608A2TP	SCREW M6 L=8				2
12	40126321	SPROCKET_UPPER				1
13	40143088	BEARING				1
14	40192390	BTW_DRIVING_WHEEL				1
15	SM8050412TP	SCREW M5 L=4				2
16	40112312	COUPLING_ASSY				1
17	40130277	HUB_L		*		1
18	40112106	HUB_R		*		1
19	40125950	SPIDER		*		1
20	SM8050812TP	SCREW M5X8		*		4
21	40112091	COUNTER_WEIGHT				1
22	SM8060612TP	SCREW M6 L=6				2
23	SM8080812TP	SCREW M8X8				2
24	WP0820516SP	WASHER 11.6X8.2X0.6				1
25	SM8060812TP	SCREW M6 L=8				2
26	40182477	THREAD_TAKE_UP_COMP_L				1
27	40143077	TAKE_UP_CRANK_ASM		*		1
28	40011902	THREAD_TAKE_UP_CRANK_SHAFT		*		1
29	40125930	TAKE_UP_LEVER_CRANK		*		1
30	10721504	FEED_ADJUSTING_PIN		*		1
31	40182476	THREAD_TAKE_UP_ASM_L_B		*		1
32	40112092	NEEDLE_BAR_CRANK		*		1
33	40182475	NEEDLE_BAR_CRANK_ROD_COMP		*		1
34	SB108002400	BEARING		*		1
35	40182474	NEEDLE_BAR_CRANK_ROD_ASM		*		1
36	40181687	NEEDLE_BAR_CRANK_ROD		*		1
37	40112094	CRANK_ROD_BUSH		*		1
38	40160242	THREAD_TAKE_UP_ASM_L_A		*		1
39	SB108002400	BEARING		*		1
40	40134545	THREAD_TAKE_UP_ASM		*		1
41	40134532	THREAD_TAKE_UP		*		1
42	10546901	BUSH		*		1

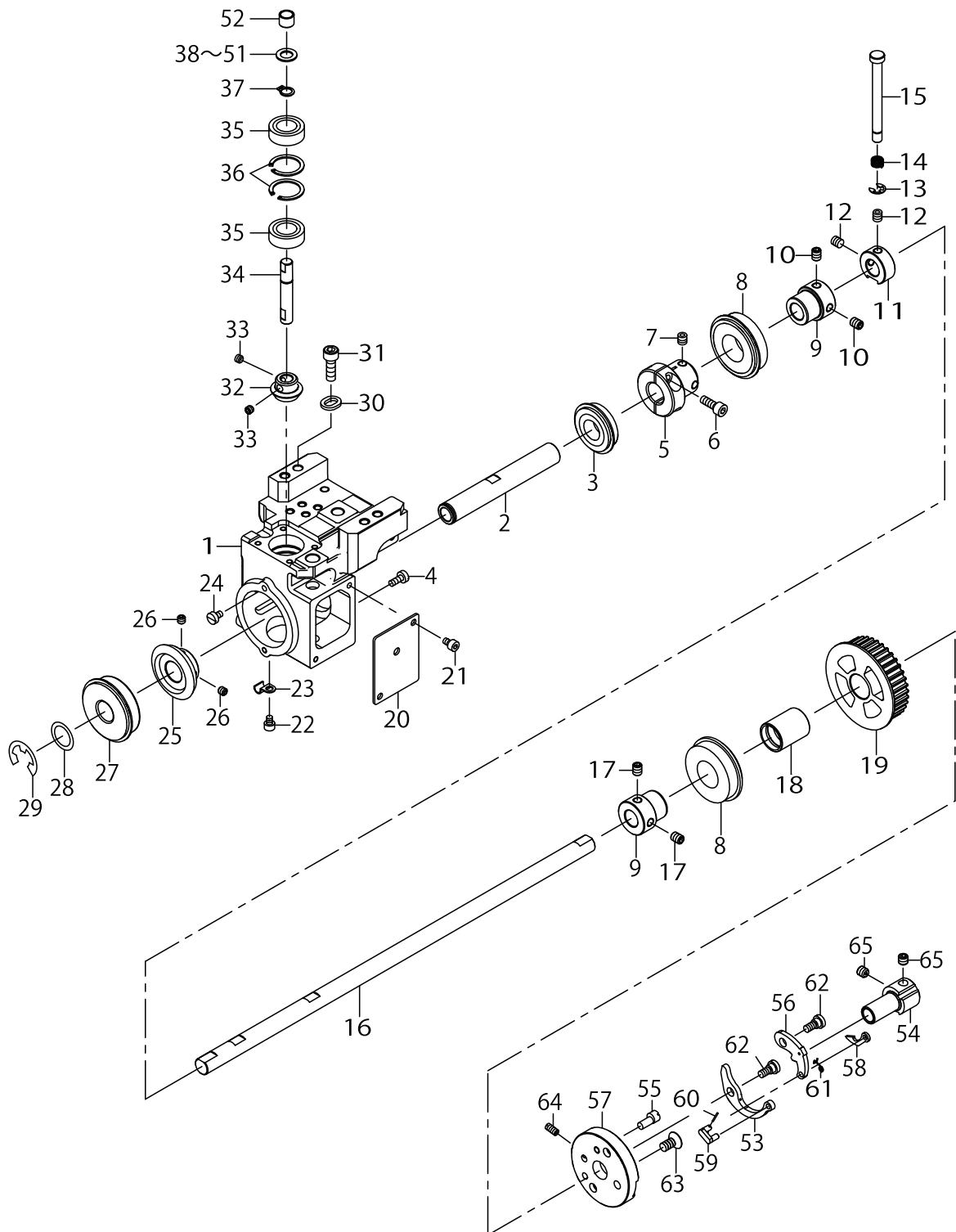
NEEDLE BAR COMPONENTS



NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40169656	N_B_ROCKING_BASE_ASM_2800ES				1
2	40169659	N_B_ROCKING_BASE_ASM_ES		*		1
3	40169657	NEEDLE_BAR_2800ES		*		1
4	40169658	NEEDLE BAR CONNECTION		*		1
5	SS7090910TP	SCREW 9/64-40 L=8.5		*		1
6	WP0371036SD	WASHER 3.7X6X1		*		1
7	40112152	NEEDLE_ROD_SQUARE_BLOCK		*		1
8	40127041	NEEDLE_BAR_GUIDE		*		1
9	SM6040650TP	SCREW		*		2
10	40112272	NEEDLE_BAR_FELT_E				1
11	40112270	FELT HOLDER				1
12	SM4050501SC	SCREW M5X0.8 L=5				1
13	40143221	NEEDLE_BAR_THREAD_GUIDE_2810A				1
14	SS2060310SP	SCREW 3/32-56 L=3				1
15	SS8080410TP	SCREW 1/8-44 L=3.5				1
16	CQ252000000	COTTON OIL WICK D=2.5				0.05
17	CS1701181TP	THRUST COLLAR D=17 W=11				1
18	SM8060612TP	SCREW M6 L=6				2
19	40171403	NEE_BAR_ROCKING_SHAFT_B_BUSHING_A	SELECTIVE PARTS			1
20	40169649	NEE_BAR_ROCKING_SHAFT_B_BUSHING_B	SELECTIVE PARTS			1
21	40169650	NEE_BAR_ROCKING_SHAFT_B_BUSHING_C	SELECTIVE PARTS			1
22	40174557	NEE_BAR_ROCKING_SHAFT_B_BUSHING_D	SELECTIVE PARTS			1
23	40174558	NEE_BAR_ROCKING_SHAFT_B_BUSHING_E	SELECTIVE PARTS			1
24	40169652	NEE_BAR_ROCKING_SHAFT_F_BUSHING_A	SELECTIVE PARTS			1
25	40169653	NEE_BAR_ROCKING_SHAFT_F_BUSHING_B	SELECTIVE PARTS			1
26	40169654	NEE_BAR_ROCKING_SHAFT_F_BUSHING_C	SELECTIVE PARTS			1
27	40174559	NEE_BAR_ROCKING_SHAFT_F_BUSHING_D	SELECTIVE PARTS			1
28	40174560	NEE_BAR_ROCKING_SHAFT_F_BUSHING_E	SELECTIVE PARTS			1
29	40169651	ROCKING_SHAFT_PLASTIC_BUSHING				2
30	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1
31	22606206	SPACER Y	SELECTIVE PARTS			1
32	22606305	SPACER Z	SELECTIVE PARTS			1
33	22607600	SPACER A	SELECTIVE PARTS			1
34	22607709	SPACER B	SELECTIVE PARTS			1
35	22607808	SPACER D	SELECTIVE PARTS			1
36	22607907	SPACER E	SELECTIVE PARTS			1
37	22606404	SPACER F	SELECTIVE PARTS			1
38	TA0620504R0	CAP				1
39	TA0500301R0	PLUG 5X5.8 L=3				4
40	MC321001400	NEEDLE 134-35 #140				1
41	40178188	O-RING				4

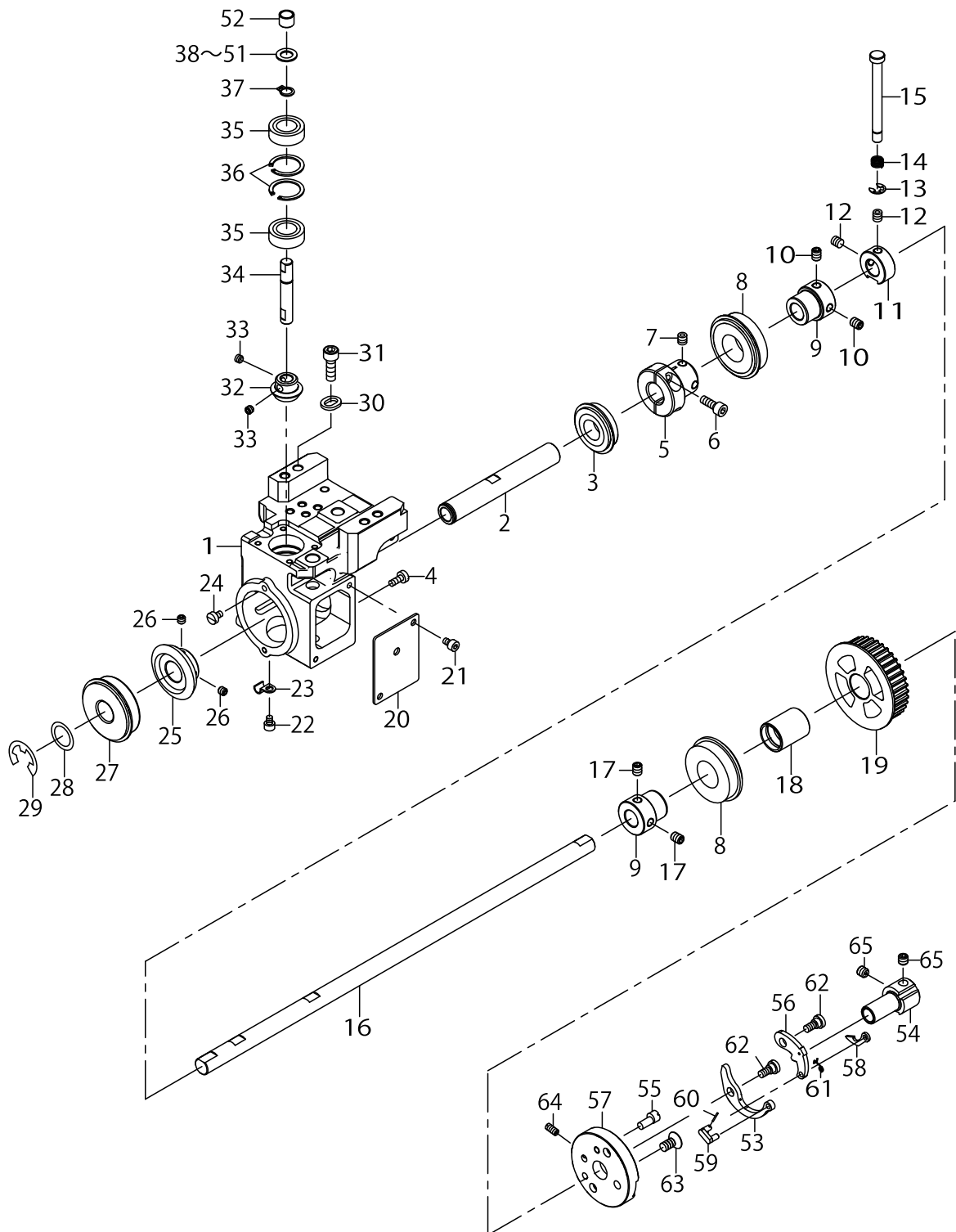
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40189275	HOOK_SHAFT_BASE_RIGHT_TC_2828ES				1
2	40169662	LOWER_SHAFT_C				1
3	40143082	BEARING				1
4	SM6041050SN	SCREW M4 L=10				1
5	40169664	CONNECTING_COLLAR				1
6	SM6051202TP	SCREW M5X0.8 L=12				2
7	SM80606A2TP	SCREW M6 L=6				2
8	SB120001800	BEARING				2
9	40169668	BEARING_COLLAR				2
10	SM8060812TP	SCREW M6 L=8				2
11	40169673	SAFETY CLUTCH DISC				1
12	SM80606A2TP	SCREW M6 L=6				2
13	RE0500000K0	E-RING				1
14	B1639051000	SPRING				1
15	40112240	SAFETY_REVERSE_BUTTON				1
16	40169667	LOWER_SHAFT				1
17	SM80606A2TP	SCREW M6 L=6				2
18	40178330	SAFETY_BASE_BUSHING				1
19	40169671	LOWER_SHAFT_SPROCKET				1
20	40123340	HOOK_SHAFT_BASE_SIDE_PLATE				1
21	SM6040602TP	SCREW M4X0.7 L=6				2
22	SM6040502TP	SCREW M4X0.7 L=5				1
23	B3538112000	OIL RETURN TUBE HOLDER				1
24	SM6040650TP	SCREW				2
25	40126372	LOWER_SHAFT_GEAR				1
26	SM80506A2TP	SCREW M5 L=6				2
27	40143084	BEARING				1
28	D1231555B00	WASHER				1
29	RE1200000K0	E-RING 12				1
30	40139043	HOOK_SHAFT_BASE_WASHER_2810				2
31	SM6061802TP	SCREW M6 L=18				2
32	40169666	HOOK_SHAFT_GEAR				1
33	SM8050412TP	SCREW M5 L=4				2
34	40169665	HOOK_SHAFT				1
35	SB108000600	BEARING				2
36	RC2400002KP	C-RING 24 (25.9)				2
37	RC0740816K0	C-RING 8 (7.4)				1
38	B255728000A	WASHER FOR DRIVING ARM	SELECTIVE PARTS			1
39	B255728000B	WASHER	SELECTIVE PARTS			1
40	B255728000C	WASHER	SELECTIVE PARTS			1
41	B255728000D	WASHER D	SELECTIVE PARTS			1
42	B255728000E	WASHER	SELECTIVE PARTS			1
43	40138418	WASHER_T=1.3	SELECTIVE PARTS			1
44	40138419	WASHER_T=1.4	SELECTIVE PARTS			1
45	40138420	WASHER_T=1.5	SELECTIVE PARTS			1
46	40138421	WASHER_T=1.6	SELECTIVE PARTS			1
47	40138422	WASHER_T=1.7	SELECTIVE PARTS			1

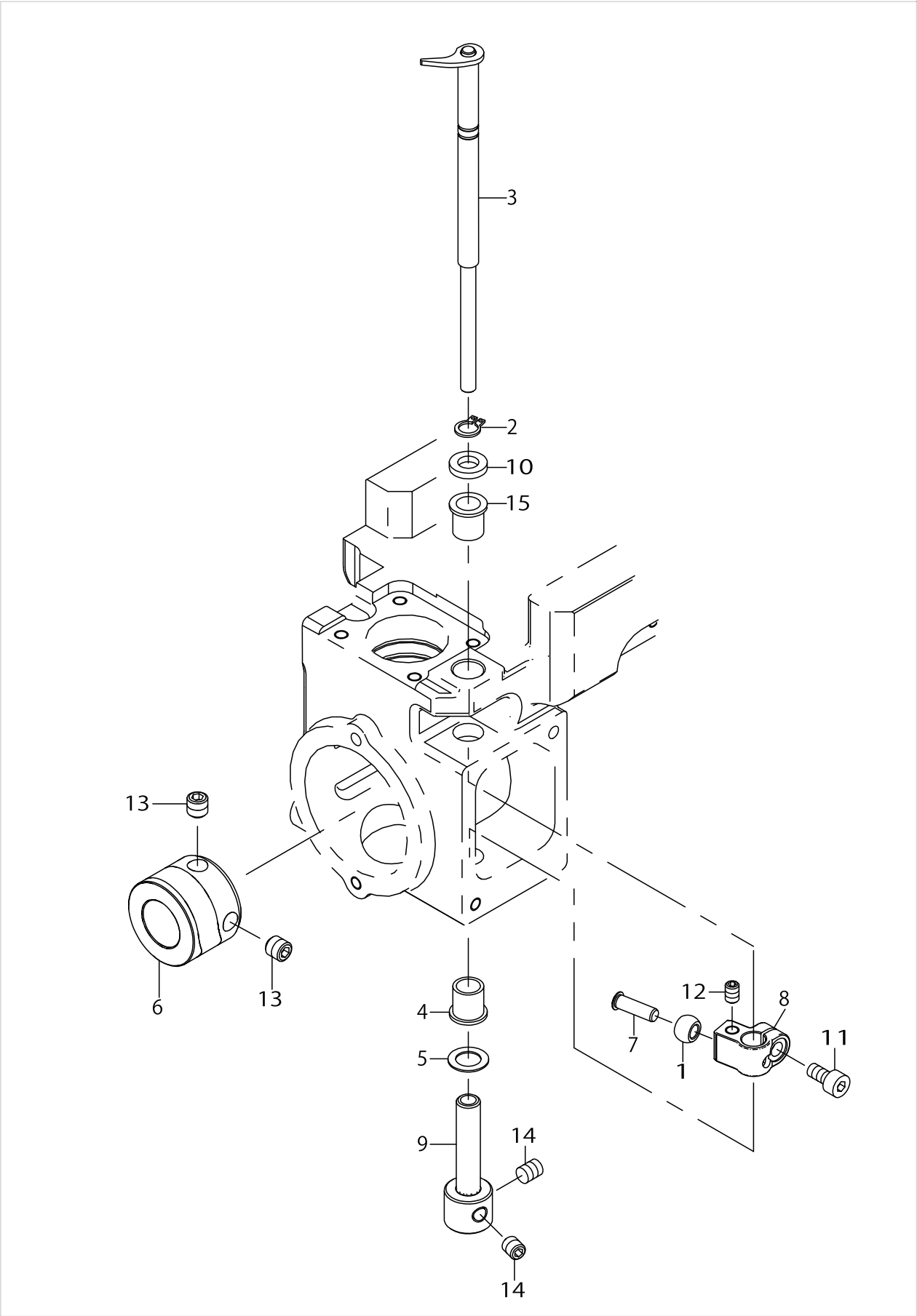
LOWER SHAFT COMPONENTS



LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40138423	WASHER_T=1.8	SELECTIVE PARTS			1
49	40143185	WASHER_T=0.5	SELECTIVE PARTS			1
50	40143188	WASHER_T=0.6	SELECTIVE PARTS			1
51	40143581	WASHER_T=0.7	SELECTIVE PARTS			1
52	40126382	HOOK_SHAFT_COLLAR				1
53	21387709	SAFETY CLUTCH SPRING				1
54	40176783	SAFETY BASE				1
55	21387907	ADJUSTING PIN (1.2)				1
56	40169669	SAFETY_CLUTCH_HOOK				1
57	40169672	CLUTCH_BASE				1
58	40186642	SAFETY_CLUTCH_COUNTER_HOOK_ES				1
59	40202270	SAFETY_CLUTCH_SMALL_LINK				1
60	PS0100082KP	SPRING PIN TYPE W 1X8				1
61	40113224	COUNTER HOOK SPRING				1
62	SD0640322TP	SHOULDER SCREW D=6.35 H=3.2				2
63	SM1061201SN	SCREW M6 L=12				2
64	SS8111010TP	SCREW 11/64-40 L=9.5				1
65	SM80606A2TP	SCREW M6 L=6				2

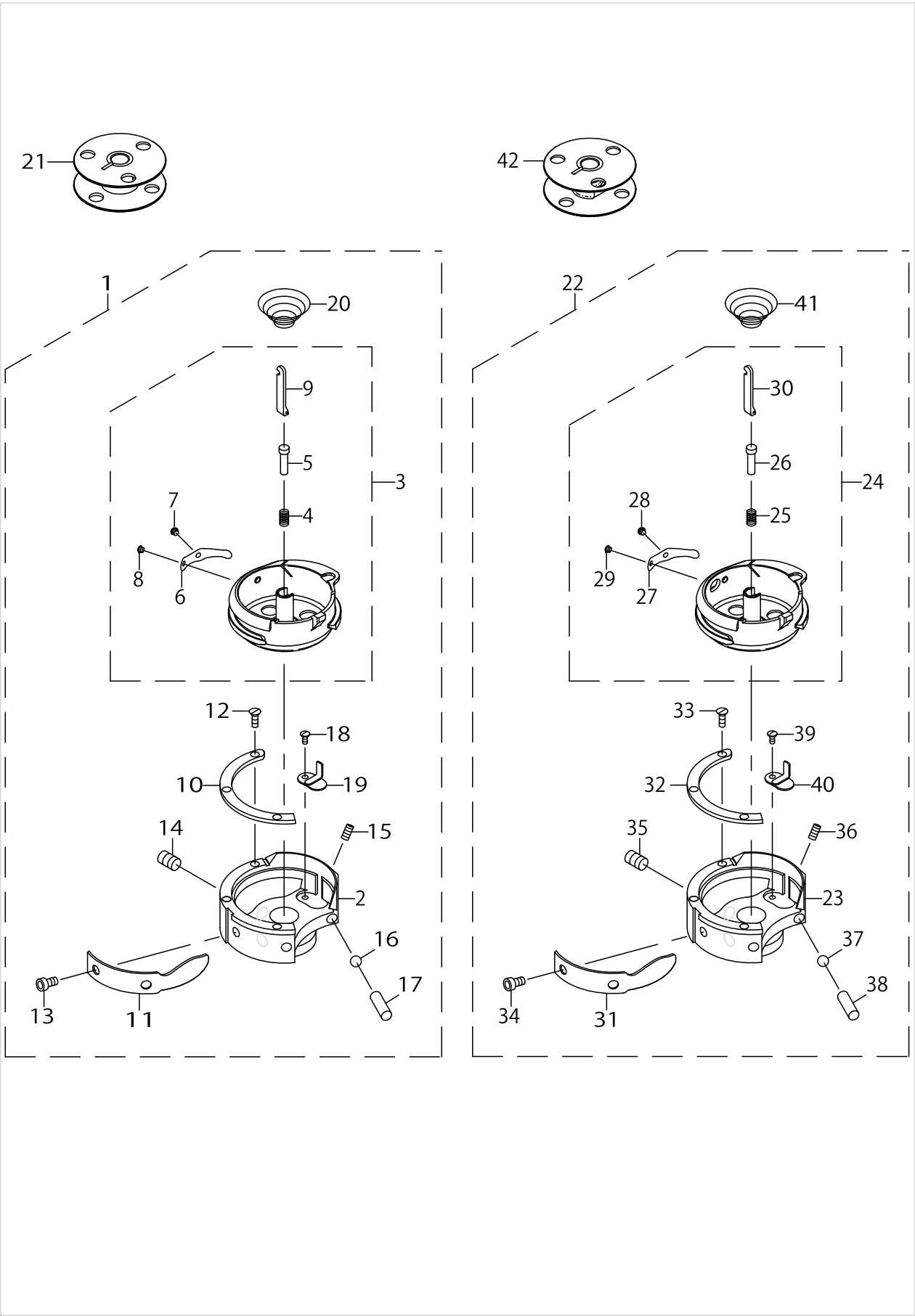
OPENNER COMPONENTS



OPENER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40126351	OPENER_CAM_ROLLER				1
2	RC0560711KP	C-RING 6(5.6)				1
3	40147915	OPENER_ASM_XXL			☆	1
4	40135473	OPENER_METAL				1
5	WP0740516SP	WASHER_7.4X11.8X0.5				1
6	40126391	OPENER_CAM_R				1
7	40126360	OPENER_CAM_ROLLAR_SHAFT				1
8	40135475	OPENER_DRIVING_ARM				1
9	40135472	OPENER_SLEEVE				1
10	WP0612066SP	WASHER_6.1X11X2				1
11	SM6040802TP	SCREW_M4X0.7_L=8				1
12	SM8040612TP	SCREW_M4_L=6				1
13	SM8060612TP	SCREW_M6_L=6				2
14	SM8050612TP	SCREW_M5X6				2
15	40112252	OPENER_METAL				1

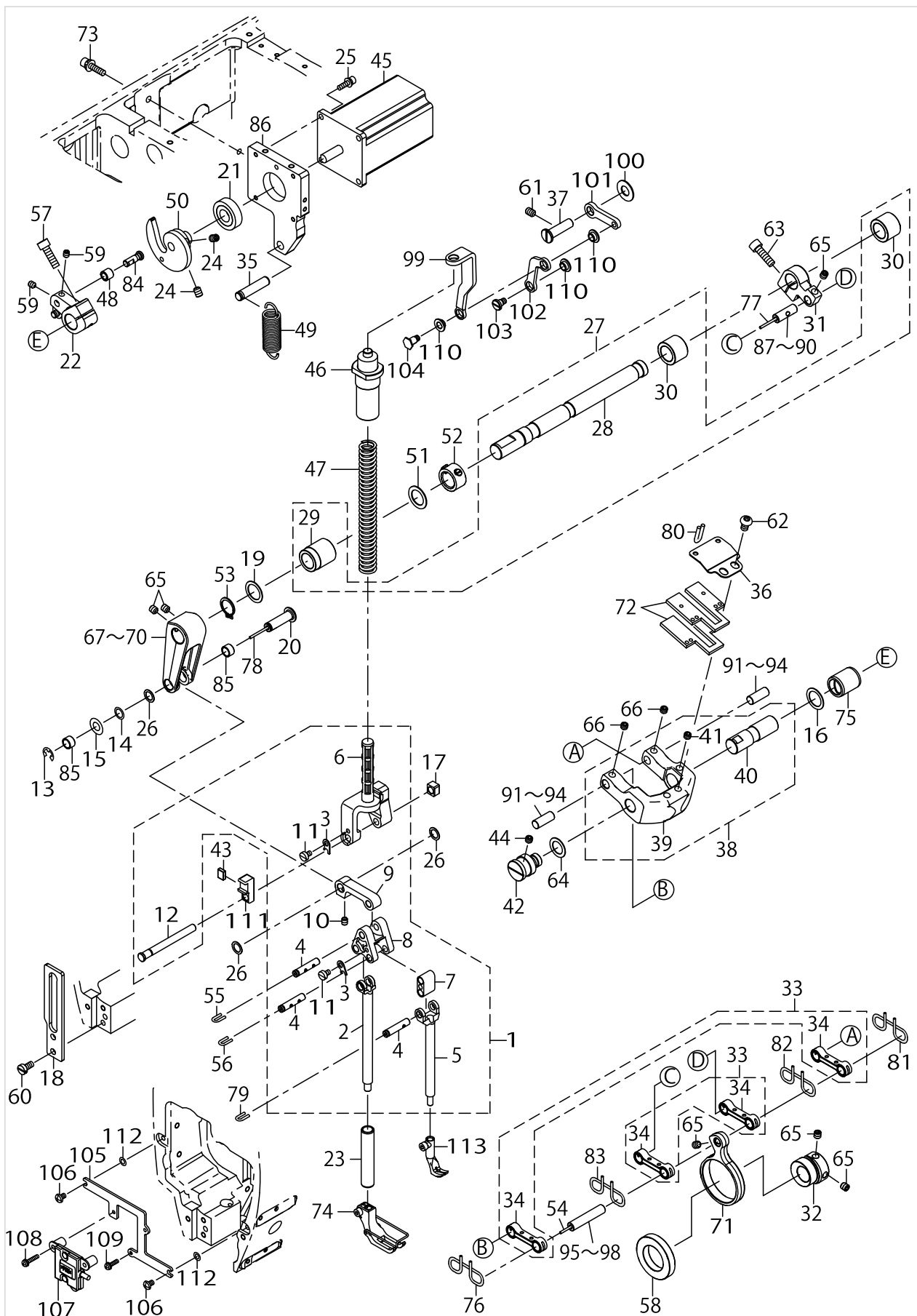
HOOK COMPONENTS



HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40147912	TRIM_HOOK_ASM_XXL_ST	FOR STANDARD			1
2	40149030	OUTER_HOOK		*		1
3	40149047	INNER_HOOK		*		1
4	40079903	PRESSER_LIFTER_SPRING		*		1
5	40079902	PRESSER_LIFTER		*		1
6	40184909	TENTION_SPRING		*		1
7	40079899	ADJUSTING_SCREW		*		1
8	40079900	TENTION_SPRING_SETSCREW		*		1
9	40149034	BOBBIN_PRESSER		*		1
10	40149033	INNER_HOOK HOLDER		*		1
11	40149032	NEEDLE HOLDER		*		1
12	40149035	INNER_HOOK HOLDER SETSCREW		*		3
13	40149036	NEEDLE HOLDER SETSCREW		*		2
14	40075542	OUTER_HOOK SETSCREW		*		2
15	40079909	NEEDLE HOLDER ADJUSTING_SCREW		*		1
16	40148037	BALL		*		1
17	40149037	SLIDE_PIN		*		1
18	40075547	OIL_COVER SETSCREW		*		1
19	40075548	OIL_COVER		*		1
20	40079912	IDLING_PRIVENTION_SPRING		*		1
21	40196522	BOBBIN_XXL	FOR STANDARD			1
22	40195292	TRIM_HOOK_ASM_XXL_A	FOR SMART DEVICE			1
23	40149030	OUTER_HOOK		*		1
24	40166196	INNNER_HOOK_ASM_28		*		1
25	40079903	PRESSER_LIFTER_SPRING		*		1
26	40079902	PRESSER_LIFTER		*		1
27	40184909	TENTION_SPRING		*		1
28	40079899	ADJUSTING_SCREW		*		1
29	40079900	TENTION_SPRING_SETSCREW		*		1
30	40149034	BOBBIN_PRESSER		*		1
31	40149032	NEEDLE HOLDER		*		1
32	40149033	INNER_HOOK HOLDER		*		1
33	40149035	INNER_HOOK HOLDER SETSCREW		*		3
34	40149036	NEEDLE HOLDER SETSCREW		*		2
35	40075542	OUTER_HOOK SETSCREW		*		2
36	40079909	NEEDLE HOLDER ADJUSTING_SCREW		*		1
37	40148037	BALL		*		1
38	40149037	SLIDE_PIN		*		1
39	40075547	OIL_COVER SETSCREW		*		1
40	40075548	OIL_COVER		*		1
41	40079912	IDLING_PRIVENTION_SPRING		*		1
42	40166228	BOBBIN_XXL_A	FOR SMART DEVICE			1

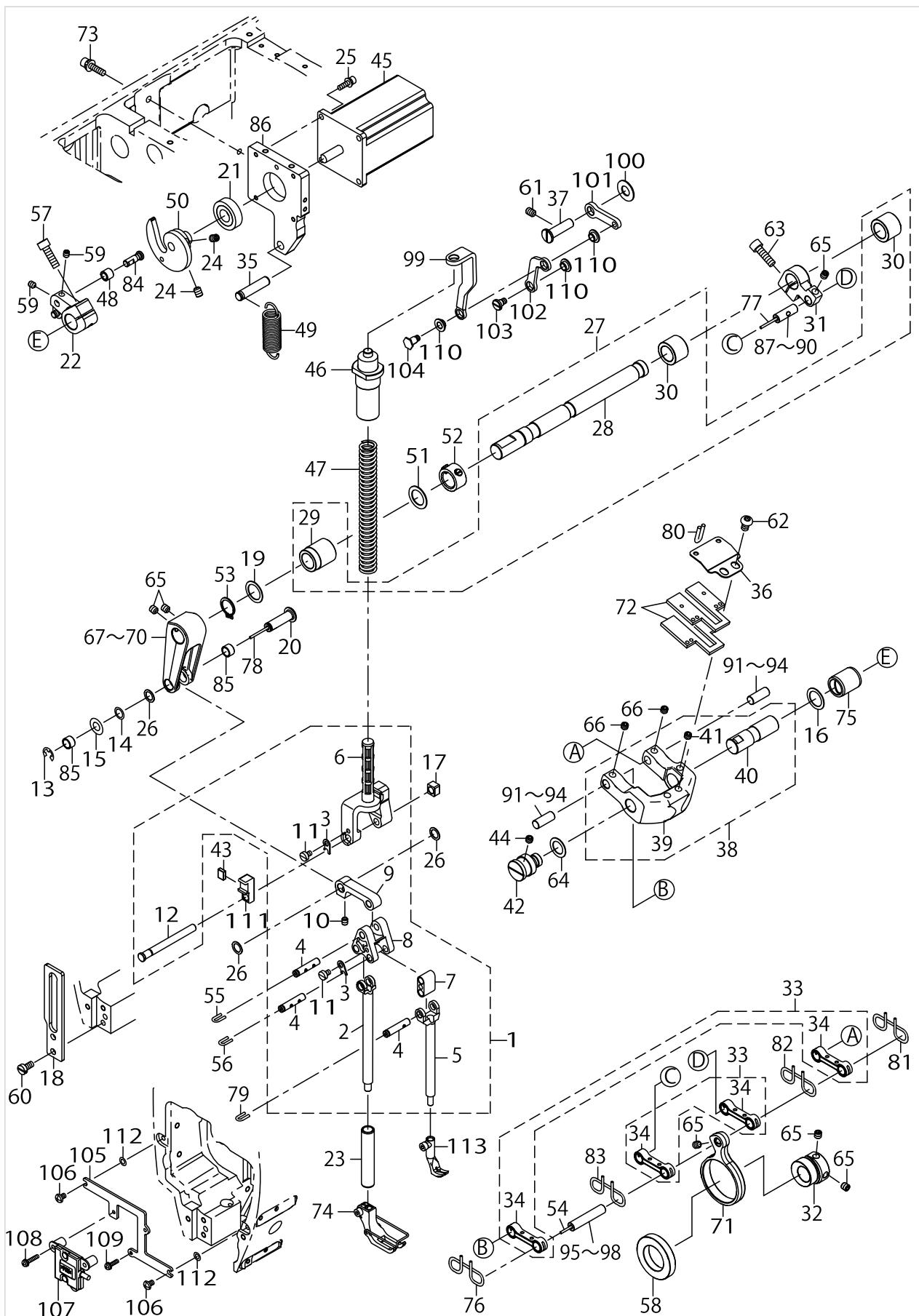
UPPER FEED COMPONENTS



UPPER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40193638	UPPER_FEED_F_ASM_E				1
2	40169678	PRESSURE_BAR_E		*		1
3	40178095	TRIANGLE_LEVER_SHAFT_STOPPER		*		2
4	40169675	CONNECTION_PIN		*		3
5	40169676	WALKING_BAR_E		*		1
6	40193637	SPRING_RECEIVING_E_ASM		*		1
7	40176628	WALKING BAR DRIVING LINK		*		1
8	40178171	TRIANGULAR_LEVER		*		1
9	40125854	UPPER_FEED_LINK_A		*		1
10	SM8050612TP	SCREW M5X6		*		1
11	SM6040660TP	SCREW M4 L=6		*		2
12	40194911	PRESSURE_BAR_GUIDE_SHAFT		*		1
13	RE0600000K0	E-RING 6				1
14	WP0820516SP	WASHER 11.6X8.2X0.6				1
15	B1223771000	NEEDLE ROD CRANK WASHER				1
16	40169681	UF_CHANGE_BASE_SHAFT_WASHER				1
17	40090058	SLIDE BLOCK				1
18	40192392	PRESSER_ROD_GUIDE				1
19	40195126	UF_SHAFT_PLASTIC_WASHER				1
20	40191752	UPPER_FEED_FRONT_ARM_PIN				1
21	SB112000200	BEARING				1
22	40193170	UF_CHANGE_BASE_ARM_ASM				1
23	40171574	PRESSER_BAR_BUSHING				1
24	SM80608A2TP	SCREW M6 L=8				2
25	SL6041492TN	SCREW				4
26	E2613700000	WASHER				3
27	40192387	UPPER_FEED_SHAFT_ASM				1
28	40191887	UPPER_FEED_SHAFT		*		1
29	40193039	UPPER_FEED_SHAFT_METAL_F		*		1
30	40123321	UPPER_FEED_SHAFT_METAL_R		*		2
31	40126160	UPPER_FEED_REAR_ARM				1
32	40126390	UPPER_FEED_CAM				1
33	40126338	CONNECTION_LINK_ASM				2
34	40126223	CONNECTION_LINK		*		2
35	40192386	SPRING_RACK				1
36	40191231	FELT_PRESSER				1
37	40192408	PRESSER_ARM_SHAFT				1
38	40193670	UPPER_FEED_CHANGE_BASE_ASM				1
39	40123414	UPPER_FEED_CHANGE_BASE		*		1
40	40192388	UF_CHANGE_BASE_SHAFT		*		1
41	SM80608A2TP	SCREW M6 L=8		*		1
42	40145547	UF_CHANGE_BASE_SUPPORT_PIN				1
43	40172415	MAGNET				1
44	SM80608A2TP	SCREW M6 L=8				1
45	40192450	DL MOTOR				1
46	40192348	PRESSER_SPRING_BUSH_ASM				1
47	40193633	PRESSER_SPRING_E			☆	1

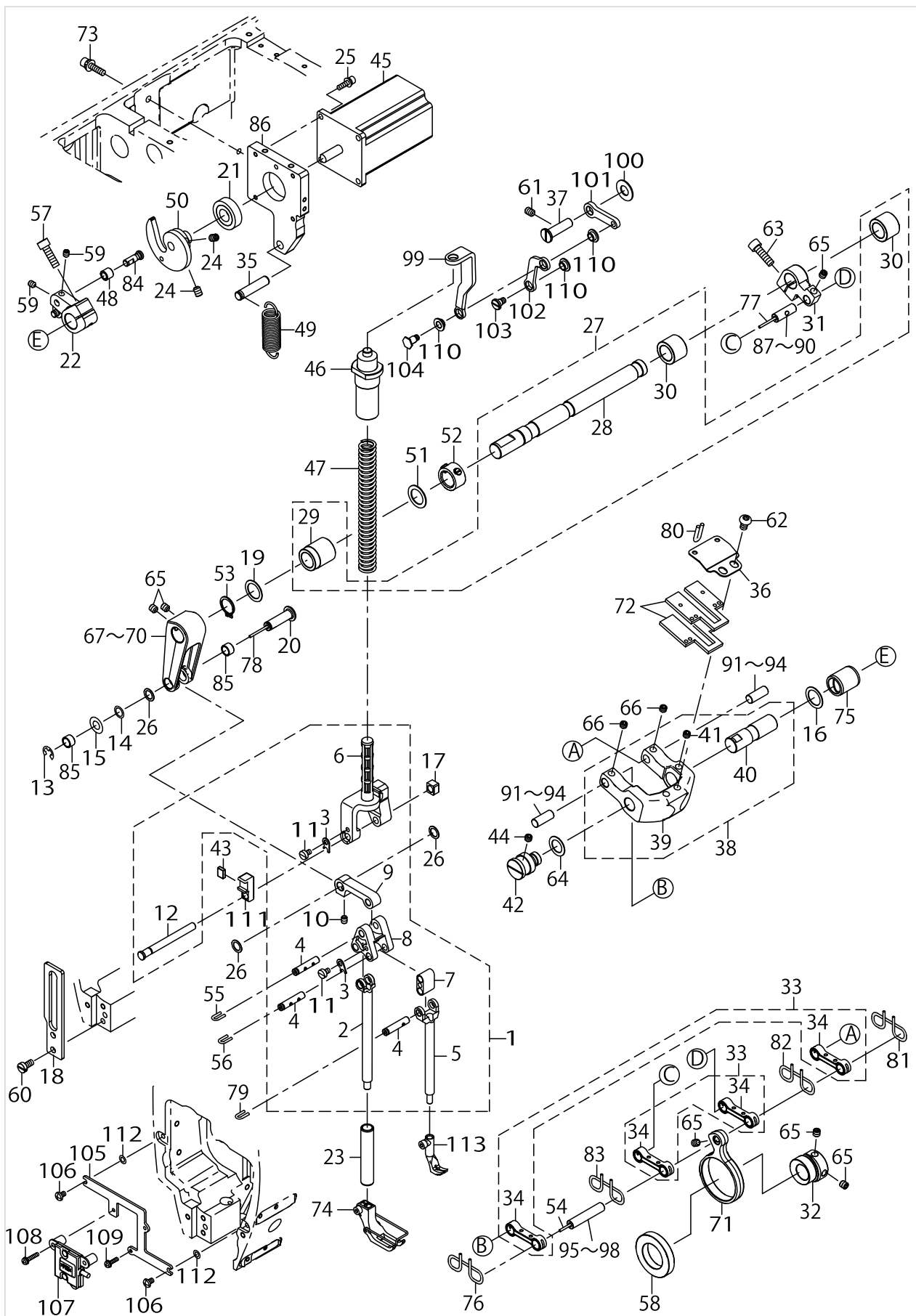
UPPER FEED COMPONENTS



UPPER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40100086	LOOPER CAM ROLLER B				1
49	40192354	SPRING				1
50	40192353	UF_CHANGE_BASE_CAM				1
51	40169682	UPPER_FEED_SHAFT_PLASTIC_WASHER				1
52	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
53	RC0150001KP	C-RING 15(13.8)				1
54	CQ202000000	COTTON OIL WICK D=2				0.5
55	CQ252000000	COTTON OIL WICK D=2.5				0.21
56	CQ252000000	COTTON OIL WICK D=2.5				0.24
57	SM6062002TP	SCREW M6 L=20				1
58	SB125000600	BEARING				1
59	SM80506A2TP	SCREW M5 L=6				2
60	SM6051000SP	SCREW				2
61	SM80608A2TP	SCREW M6 L=8				1
62	SM3061052TP	SCREW M6 L=10				2
63	SM6062002TP	SCREW M6 L=20				1
64	40169687	WASHER				1
65	SM80606A2TP	SCREW M6 L=6				6
66	SM8060552TP	SCREW M6 L=5				2
67	40169683	UPPER_FEED_FRONT_ARM_A	SELECTIVE PARTS			1
68	40169684	UPPER_FEED_FRONT_ARM_B	SELECTIVE PARTS			1
69	40174550	UPPER_FEED_FRONT_ARM_C	SELECTIVE PARTS			1
70	40174551	UPPER_FEED_FRONT_ARM_D	SELECTIVE PARTS			1
71	40125876	UPPER_FEED_CAM_ROD				1
72	40123345	FELT				2
73	SL6052092TN	SCREW				2
74	10712552	PRESSER FOOT ASM.				1
75	40169686	FEED ROCKER SHAFT BUSHING				1
76	CQ202000000	COTTON OIL WICK D=2				0.25
77	CQ202000000	COTTON OIL WICK D=2				0.02
78	CQ202000000	COTTON OIL WICK D=2				0.02
79	CQ252000000	COTTON OIL WICK D=2.5				0.048
80	CQ202000000	COTTON OIL WICK D=2				0.1
81	CQ202000000	COTTON OIL WICK D=2				0.25
82	CQ202000000	COTTON OIL WICK D=2				0.25
83	CQ202000000	COTTON OIL WICK D=2				0.25
84	40192357	UF_CHANGE_CAM_ROLLER_PIN				1
85	40169685	UPPER_FEED_FRONT_ARM_PLASTIC_BUSH				2
86	40192352	UF_CHANGE_MOTOR_BASE				1
87	40149115	ROCKING_LINK_PIN_A	SELECTIVE PARTS			1
88	40149116	ROCKING_LINK_PIN_B	SELECTIVE PARTS			1
89	40149117	ROCKING_LINK_PIN_C	SELECTIVE PARTS			1
90	40149118	ROCKING_LINK_PIN_D	SELECTIVE PARTS			1
91	40149120	FEED_ADJUSTING_PIN_A	SELECTIVE PARTS			2
92	40149121	FEED_ADJUSTING_PIN_B	SELECTIVE PARTS			2
93	40149122	FEED_ADJUSTING_PIN_C	SELECTIVE PARTS			2
94	40149123	FEED_ADJUSTING_PIN_D	SELECTIVE PARTS			2

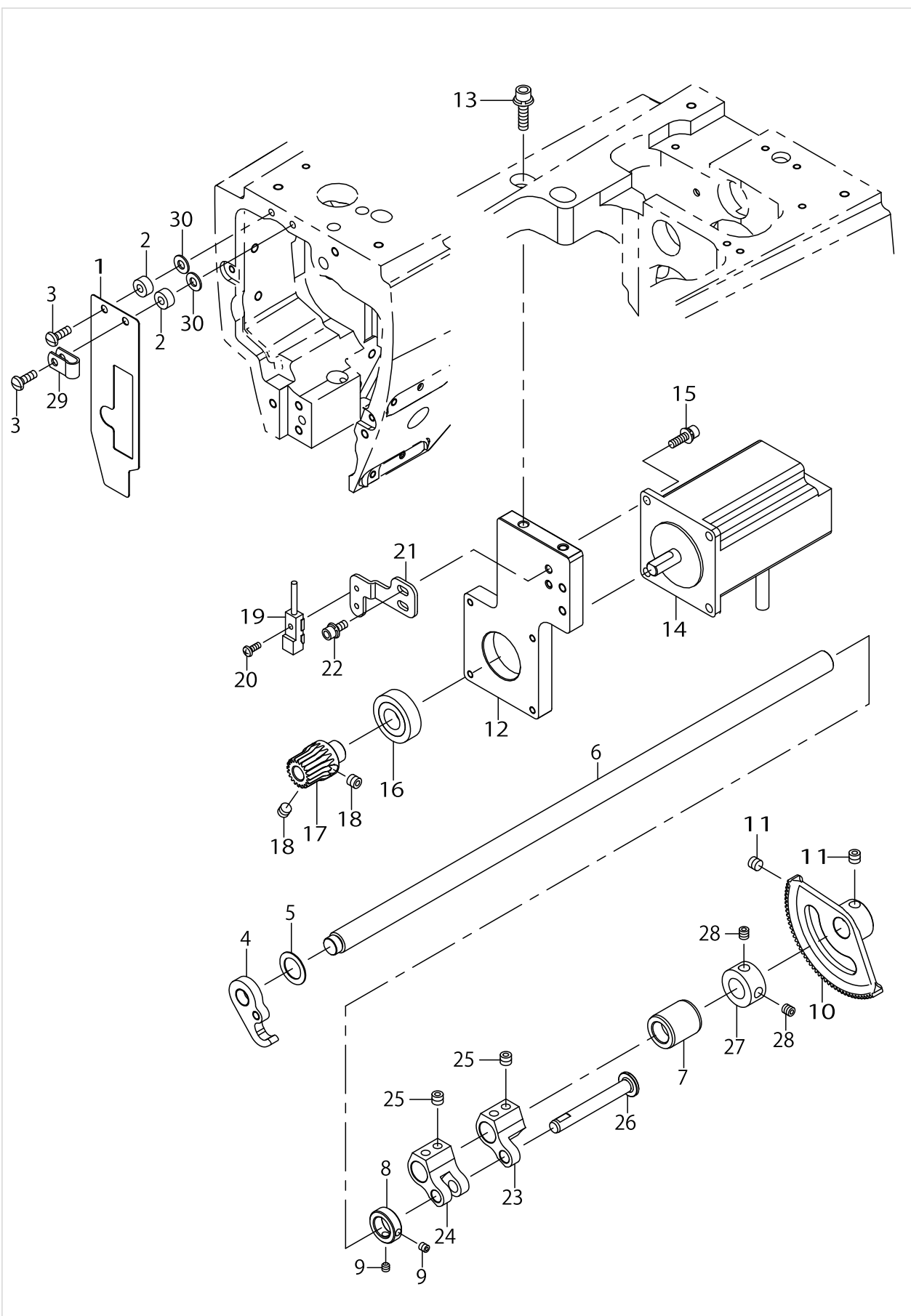
UPPER FEED COMPONENTS



UPPER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40149125	FEED_ROD_PIN_A	SELECTIVE PARTS			1
96	40149126	FEED_ROD_PIN_B	SELECTIVE PARTS			1
97	40149127	FEED_ROD_PIN_C	SELECTIVE PARTS			1
98	40149128	FEED_ROD_PIN_D	SELECTIVE PARTS			1
99	40193634	PRESSER_ADJUSTING_PLATE				1
100	B183924500B	THRUST PLATE				1
101	40192407	PRESSER_ARM				1
102	40192310	LINK				1
103	40192405	SHOULDER_SCREW				1
104	40192406	SHOULDER_SCREW				1
105	40192362	CLOTH_PRESSER_SENSOR_ASM_BASE				1
106	SM4040655SP	SCREW M4 L=6				2
107	40192446	CLOTH_PRESSER_SENSOR_ASM				1
108	SL4031691SC	SCREW M3 L=16				2
109	SL4031291SC	SCREW M3X12				1
110	40016878	CONNECTING_LINK_BUSH_L				3
111	40192359	FEED_BASE_BLOCK				1
112	WP0450000SD	WASHER 4.5X8X0.5	SELECTIVE PARTS(0~2 PIECES)			2
113	10711653	FEED FOOT ASM.				1

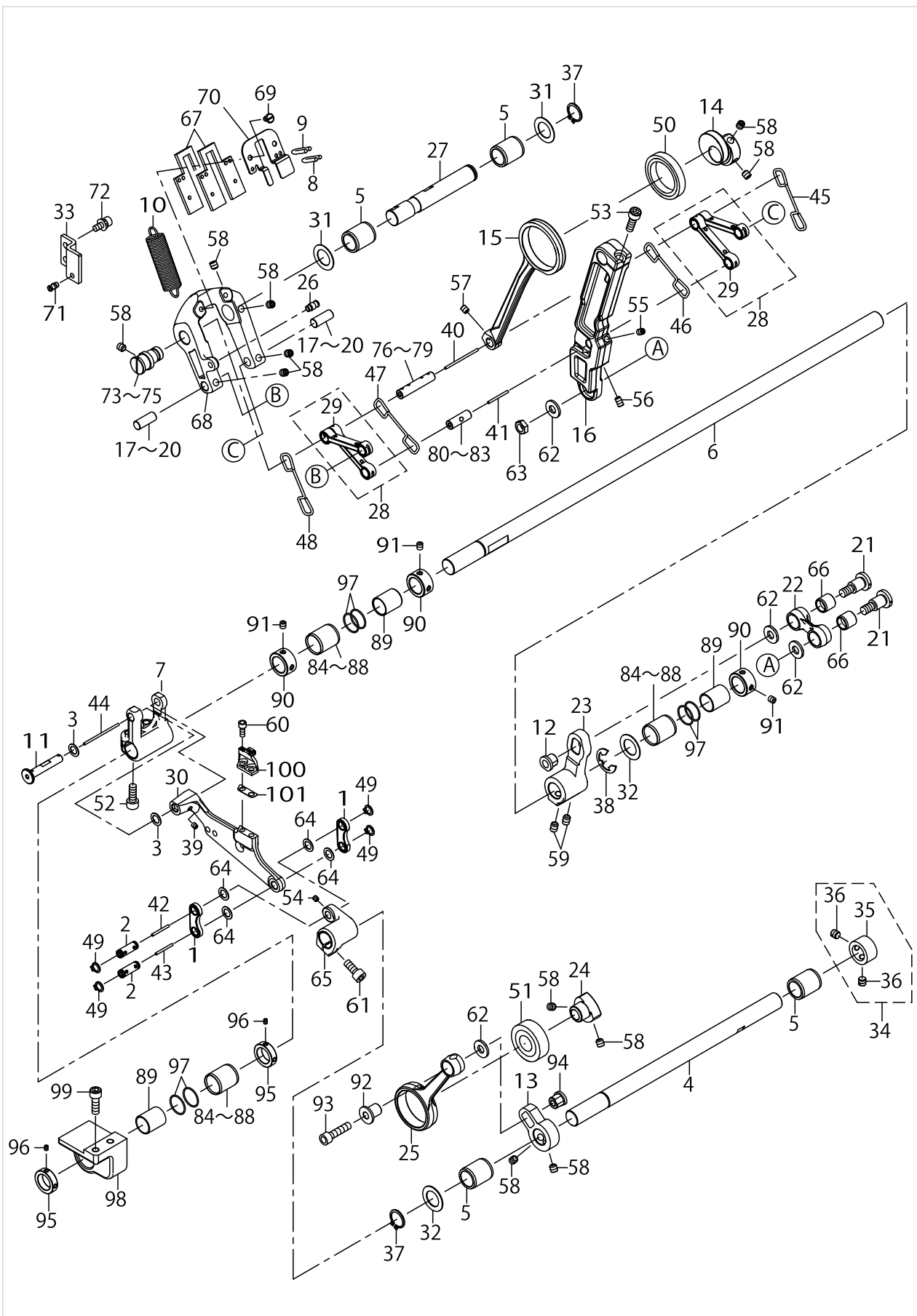
AUTO LIFTER COMPONENTS



AUTO LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40191580	LIFTER_HOLDING_LEAF_SPRING				1
2	40141178	THREAD_GUIDE_COLLAR_A				2
3	SM4041255SP	SCREW M4 L=12				2
4	40193635	LIFTER_PLATE				1
5	40169687	WASHER				1
6	40192363	LIFTER_SHAFT				1
7	40192411	BUSHING_LEFT				1
8	13399209	COLLAR				1
9	SM8040412TP	SCREW M4X4				2
10	40192366	PRESSER_GEAR_LU				1
11	SM8060552TP	SCREW M6 L=5				2
12	40192364	PRESSER_MOTOR_BKT				1
13	SL6052092TN	SCREW M5 L=20				2
14	40192451	LIFTER MOTOR				1
15	SL6041492TN	SCREW M4 L=14				4
16	SB112000200	BEARING				1
17	40192365	MOTOR_GEAR				1
18	SM8060552TP	SCREW M6 L=5				2
19	40192445	LIFTER_SENSOR_ASM				1
20	SM5030801SC	SCREW M3X0.5 L=8				1
21	40196400	PRESSER_SENSOR_BRACKET				1
22	SL6041092TN	SCREW M4 L=10				2
23	40193937	MAIN_FEED_CRANK				1
24	13411509	MAIN_FEED_CRANK				1
25	SM8060552TP	SCREW M6 L=5				4
26	40011902	THREAD_TAKE_UP_CRANK_SHAFT				1
27	40010435	THRUST_COLLAR				1
28	SM8050412TP	SCREW M5 L=4				2
29	HX00150000A	CABLE_CLAMP				1
30	WP0501016SD	WASHER 5X10.5X1				2

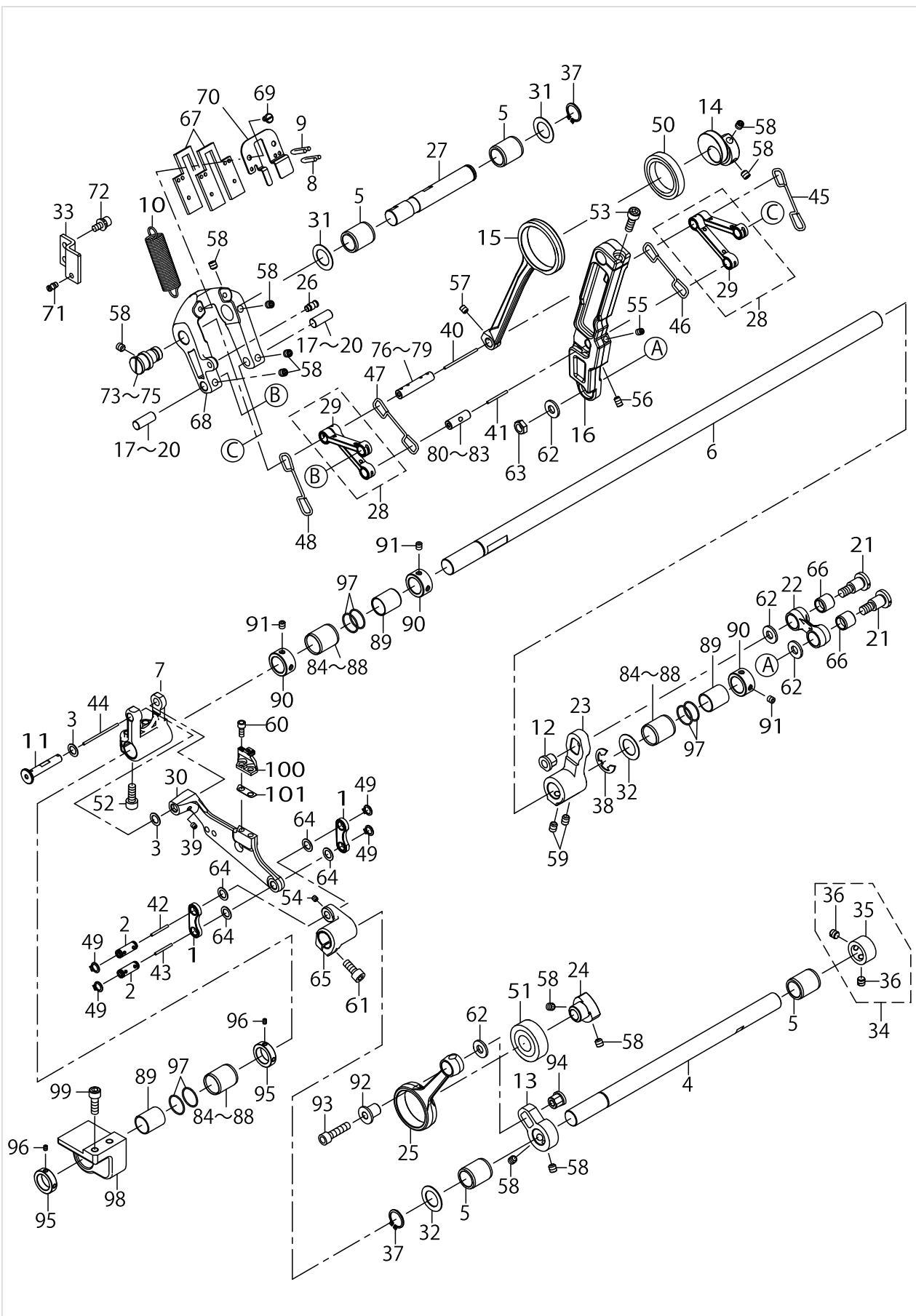
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40123666	VERTICAL_LINK				2
2	40169688	VERTICAL_FEED_LINK_SHAFT				2
3	WP0740516SP	WASHER 7.4X11.8X0.5				2
4	40131621	VERTICAL_FEED_SHAFT				1
5	40169686	FEED ROCKER SHAFT BUSHING				4
6	40189277	HORIZONTAL_FEED_SHAFT_2828ES				1
7	40189282	FEED_BASE_ARM_2828ES				1
8	CQ202000000	COTTON OIL WICK D=2				0.05
9	CQ202000000	COTTON OIL WICK D=2				0.05
10	40126401	SPRING_B				1
11	40189290	FEED_BASE_SHAFT_2828ES				1
12	40126357	VERTICAL_FEED_ROD_NUT				1
13	40125843	VERTICAL_FEED_ARM_REAR				1
14	40123626	HORIZONTAL_FEED_CAM				1
15	40126151	HORIZONTAL_FEED_ROD				1
16	40123547	NEEDLE_BAR_ROCKING_LINK				1
17	40149120	FEED_ADJUSTING_PIN_A	SELECTIVE PARTS			2
18	40149121	FEED_ADJUSTING_PIN_B	SELECTIVE PARTS			2
19	40149122	FEED_ADJUSTING_PIN_C	SELECTIVE PARTS			2
20	40149123	FEED_ADJUSTING_PIN_D	SELECTIVE PARTS			2
21	SD1021251SP	SHOULDER SCREW D=10.2 H=12.5				2
22	40125856	CONNECTION_LINK				1
23	40169697	HORIZONTAL_FEED_ARM				1
24	40169698	VERTICAL_FEED_CAM				1
25	40125857	VERTICAL_FEED_ROD				1
26	40038494	THREAD_BIND_ARM_SPRING RAC				1
27	40192399	CHANGE_BASE_SHAFT				1
28	40126339	CONNECTION_LINK_ASM				2
29	40123252	CONNECTION_LINK		*		2
30	40131631	FEED_BASE				1
31	D1231555B00	WASHER				2
32	B125578100A	WASHER A				2
33	40192367	SPRING_BRACKET				1
34	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
35	22904106	MAIN SHAFT THRUST COLLAR		*		1
36	SS8660610TP	SCREW 1/4-40 L=6		*		2
37	RC0150001KP	C-RING 15(13.8)				2
38	RE1200000K0	E-RING 12				1
39	SS8110422TP	SCREW 11/64-40 L=4				1
40	CQ202000000	COTTON OIL WICK D=2				0.042
41	CQ202000000	COTTON OIL WICK D=2				0.02
42	CQ202000000	COTTON OIL WICK D=2				0.024
43	CQ202000000	COTTON OIL WICK D=2				0.024
44	CQ202000000	COTTON OIL WICK D=2				0.04
45	CQ202000000	COTTON OIL WICK D=2				0.3
46	CQ202000000	COTTON OIL WICK D=2				0.3
47	CQ202000000	COTTON OIL WICK D=2				0.3

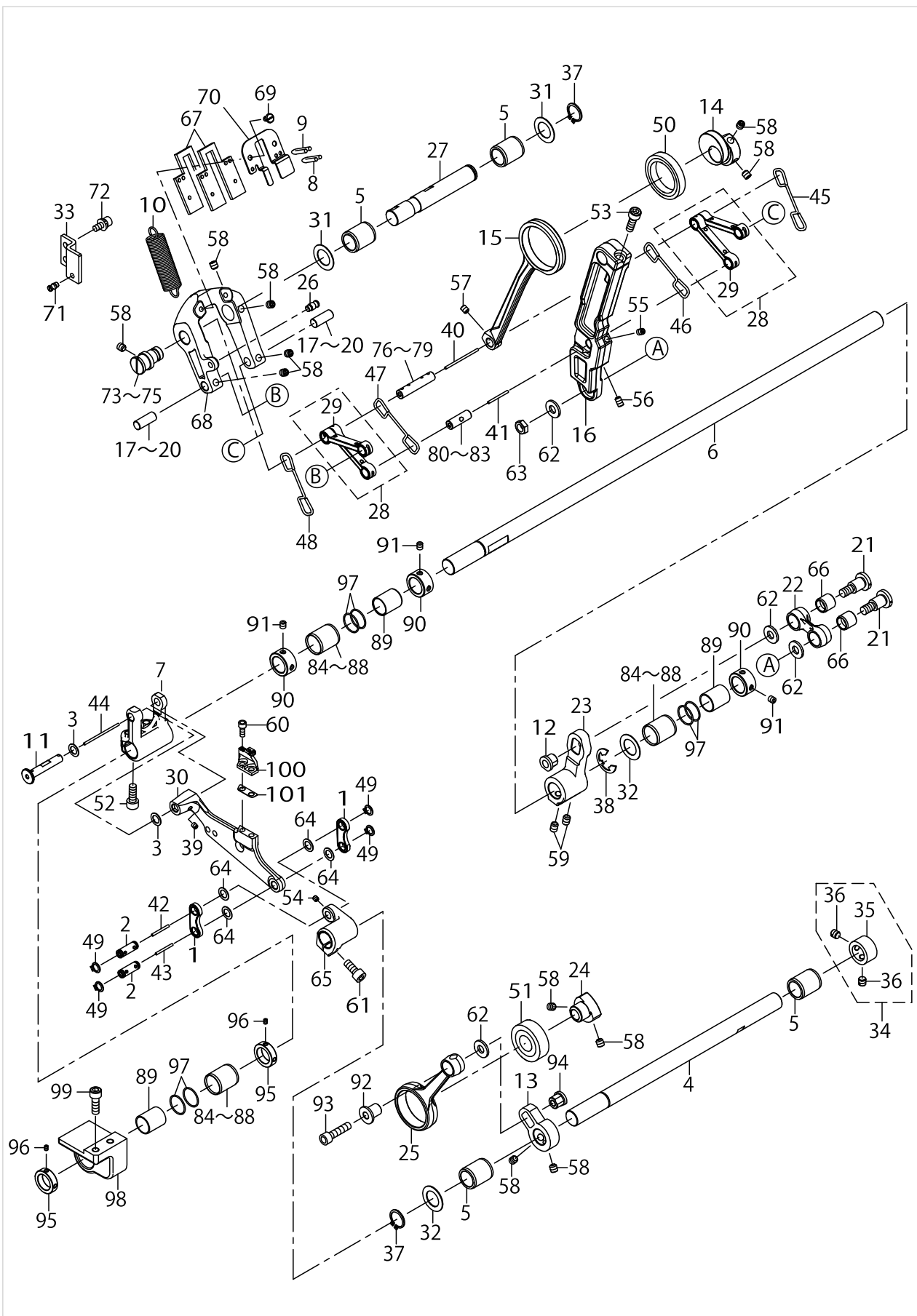
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	CQ202000000	COTTON OIL WICK D=2				0.3
49	RC0650811KP	C-RING 7(6.5)				4
50	40143087	BEARING				1
51	SB117000700	BEARING				1
52	SM6061602TP	SCREW M6 L=16				2
53	SM6061802TP	SCREW M6 L=18				1
54	SM8040412TP	SET SCREW M4 L=4				1
55	SM8050842TP	SET SCREW				1
56	SM8050812TP	SCREW M5X8				1
57	SM80506A2TP	SCREW M5 L=6				1
58	SM80606A2TP	SCREW M6 L=6				11
59	SM80608A2TP	SCREW M6 L=8				2
60	SS6110610TP	SCREW 11/64-40 L=6				2
61	SM6061402TP	SCREW M6 L=14				1
62	26018705	WASHER				4
63	NS6680410SP	NUT 9/32-28				1
64	WP0740516SP	WASHER 7.4X11.8X0.5				4
65	40125935	VERTICAL_FEED_ARM_FRONT				1
66	40126359	VERTICAL_FEED_ROD_BUSH				2
67	40123345	FELT				2
68	40123629	HORIZONTAL_FEED_CHANGE_BASE				1
69	SM6040650TP	SCREW				2
70	40123346	FELT HOLDER				1
71	26017400	SPRING RAC				1
72	SL6051292TN	SCREW M5 L=12				2
73	40171795	HF_CHANGE_BASE_SUPPORT_PIN_A	SELECTIVE PARTS			1
74	40171796	HF_CHANGE_BASE_SUPPORT_PIN_B	SELECTIVE PARTS			1
75	40171797	HF_CHANGE_BASE_SUPPORT_PIN_C	SELECTIVE PARTS			1
76	40149125	FEED_ROD_PIN_A	SELECTIVE PARTS			1
77	40149126	FEED_ROD_PIN_B	SELECTIVE PARTS			1
78	40149127	FEED_ROD_PIN_C	SELECTIVE PARTS			1
79	40149128	FEED_ROD_PIN_D	SELECTIVE PARTS			1
80	40149115	ROCKING_LINK_PIN_A	SELECTIVE PARTS			1
81	40149116	ROCKING_LINK_PIN_B	SELECTIVE PARTS			1
82	40149117	ROCKING_LINK_PIN_C	SELECTIVE PARTS			1
83	40149118	ROCKING_LINK_PIN_D	SELECTIVE PARTS			1
84	40169693	HORIZONTAL FEED SHAFT BUSHING C	SELECTIVE PARTS			3
85	40174552	HORIZONTAL FEED SHAFT BUSHING D	SELECTIVE PARTS			3
86	40174553	HORIZONTAL FEED SHAFT BUSHING E	SELECTIVE PARTS			3
87	40178995	HORIZONTAL FEED SHAFT BUSHING F	SELECTIVE PARTS			3
88	40178996	HORIZONTAL FEED SHAFT BUSHING G	SELECTIVE PARTS			3
89	40169690	H_FEED_SHAFT_PLASTIC_BUSHING				3
90	CS1501181TP	THRUST COLLAR D=15 W=11				3
91	SM8050512TP	SCREW				6
92	40154833	VERTICAL FEED COLLAR				1
93	SM6062502TP	SCREW M6 L=25				1
94	40154832	VERTICAL FEED ROD NUT				1

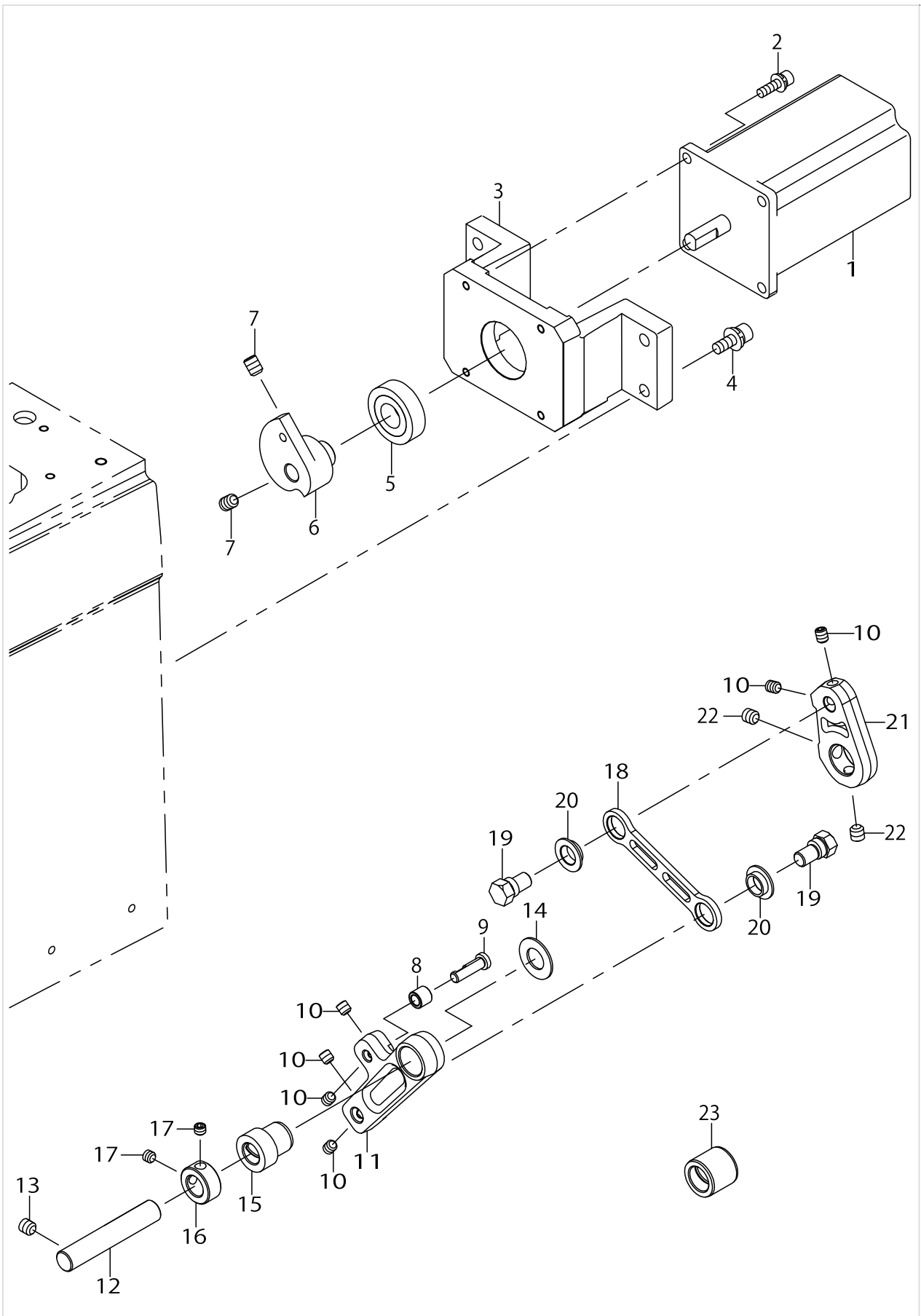
LOWER FEED COMPONENTS



LOWER FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40171825	THRUST_COLLAR				2
96	SM8030412TP	SCREW				4
97	40176440	O-RING				6
98	40131619	METAL_INSTALLING_BOSS				1
99	SM6061802TP	SCREW_M6_L=18				2
100	40135816	FEED_DOG_2820A7				1
101	40138020	FEED_DOG_SPACER				1

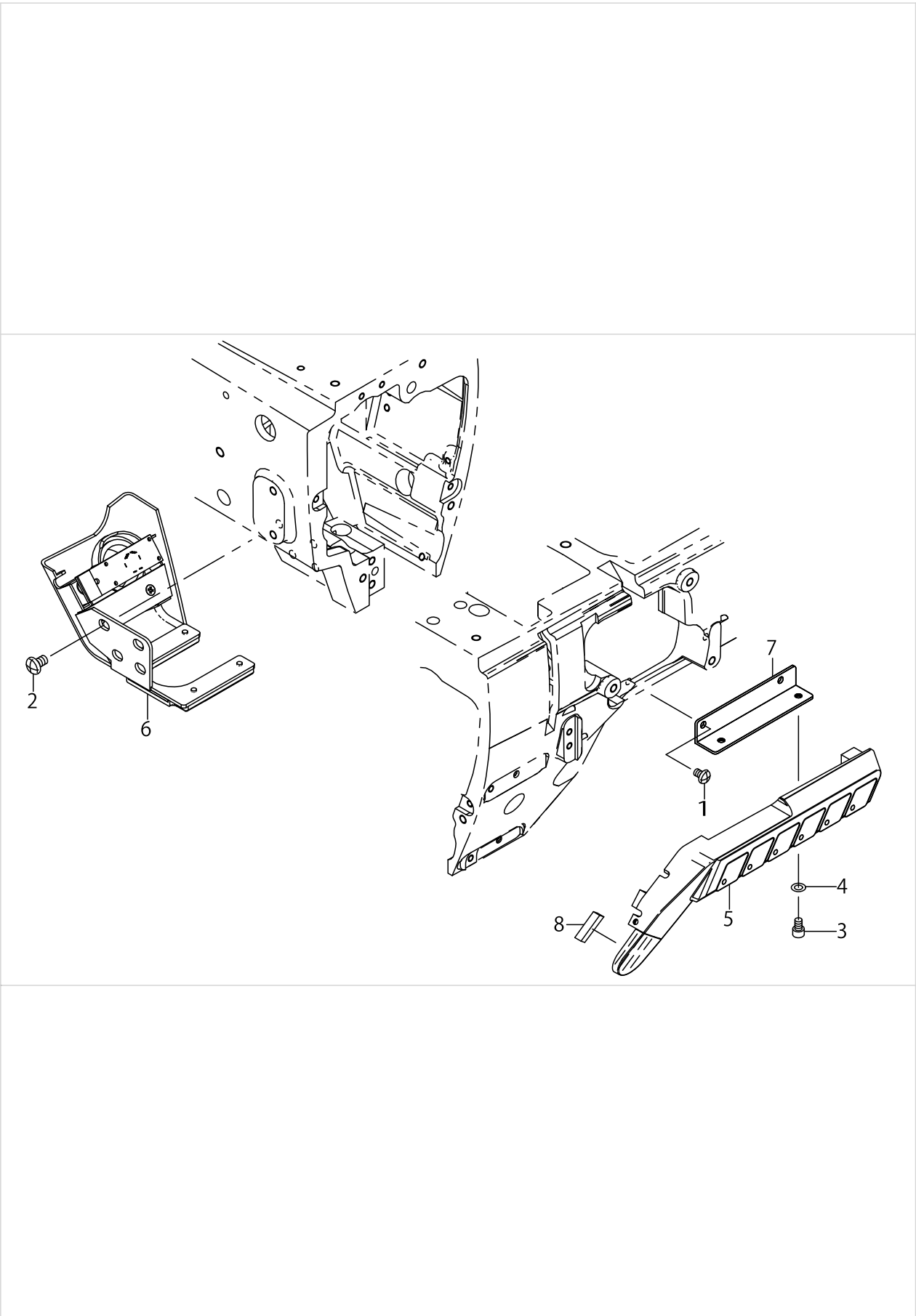
FEED ADJUST COMPONENTS



FEED ADJUST COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40192449	FEED MOTOR				1
2	SL6041492TN	SCREW M4 L=14				4
3	40192401	MOTOR_BRACKET				1
4	SL6051492TN	SCREW M5 L=14				4
5	SB112000200	BEARING				1
6	40192394	FEED_ADJUSTING_CAM				1
7	SM80608A2TP	SCREW M6 L=8				2
8	13737804	DRIVING ARM BOSS ROLLER				1
9	40026326	BEARING_SHAFT				1
10	SM8050512TP	SCREW				6
11	40192395	FEED_ADJUSTING_PIN HOLDER				1
12	40192368	FEED_CAM_PIN				1
13	SM8060612TP	SCREW M6 L=6				1
14	40192412	WASHER				1
15	40192396	FEED_CAM_PIN_METAL				1
16	CS1000881TP	THRUST COLLAR D=10 W=8				1
17	SM8050412TP	SCREW M5 L=4				2
18	40192398	FEED_ADJUSTING_LINK				1
19	40192400	FEED_ADJUST_PIN				2
20	40034468	WORK_PIECE_CYLINDER_ROD_BUSH				2
21	40192397	FEED_ADJUSTING_ARM				1
22	SM8060612TP	SCREW M6 L=6				2
23	40086018	BUSHING_MAIN_FEED				1

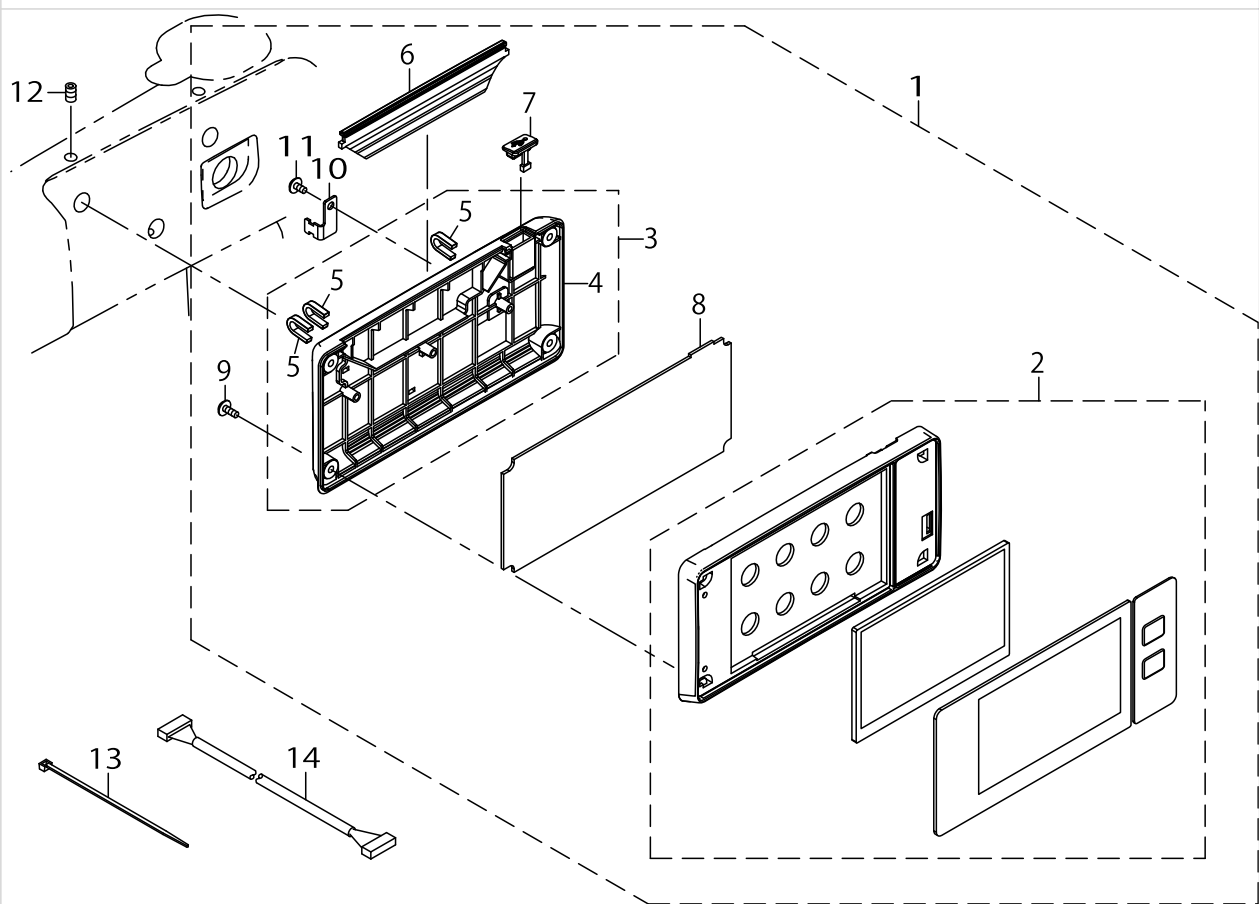
SWITCH UNIT COMPONENTS



SWITCH UNIT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM4040655SP	SCREW M4 L=6				2
2	SM4050855SP	SCREW				2
3	SM6040652TP	SCREW M4 L=6				2
4	WP0450000SD	WASHER 4.5X8X0.5				2
5	40191502	6RANGES SW UNIT				1
6	40191503	JOGDIAL LED UNIT				1
7	40192570	6RANGES SW BRACKET				1
8	40198201	RUBBER_CLAMP				1

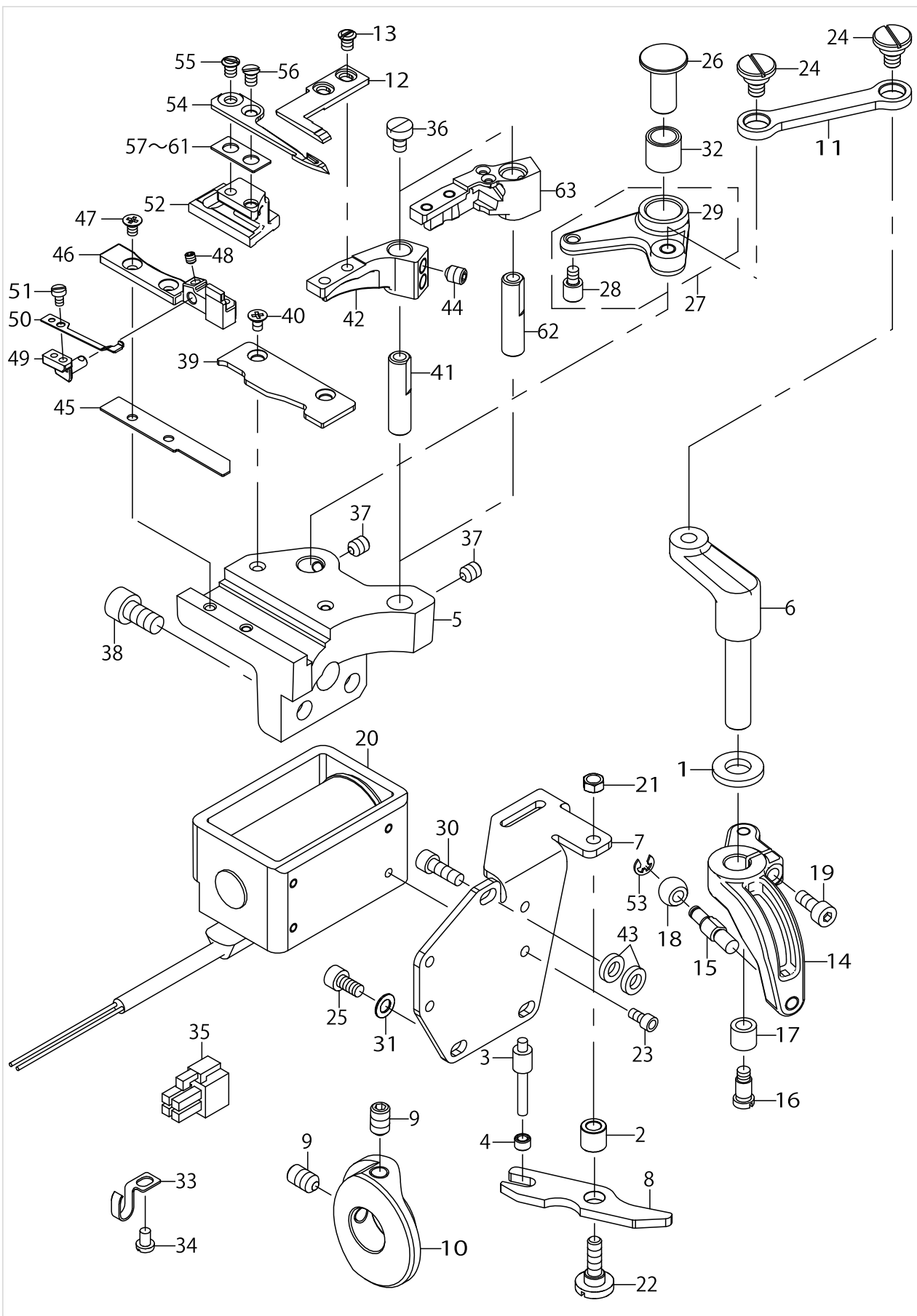
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40192461	LU-2828V PANEL-F ASSY				1
2	40173451	PANEL_COVER_F ASSY		*	☆	1
3	40173459	PANEL COVER R ASM		*		1
4	40172386	PANEL_COVER_R		*		1
5	40172420	FIX_PLATE		*		3
6	40172422	INDICATOR		*		1
7	40172423	USB_COVER		*		1
8	40169398	PNL-F PCB ASSY		*		1
9	SV4030802SN	TAPPING SCREW WITH FLANGE M3X8		*		4
10	40174580	PANEL_CABLE_CLAMP_PLATE		*		1
11	SV4030802SN	TAPPING SCREW WITH FLANGE M3X8		*		1
12	SM8050852TP	SCREW M5X8				3
13	EA9500B0100	CABLE BAND				1
14	40175585	CTL-PNL CORD ASSY				1

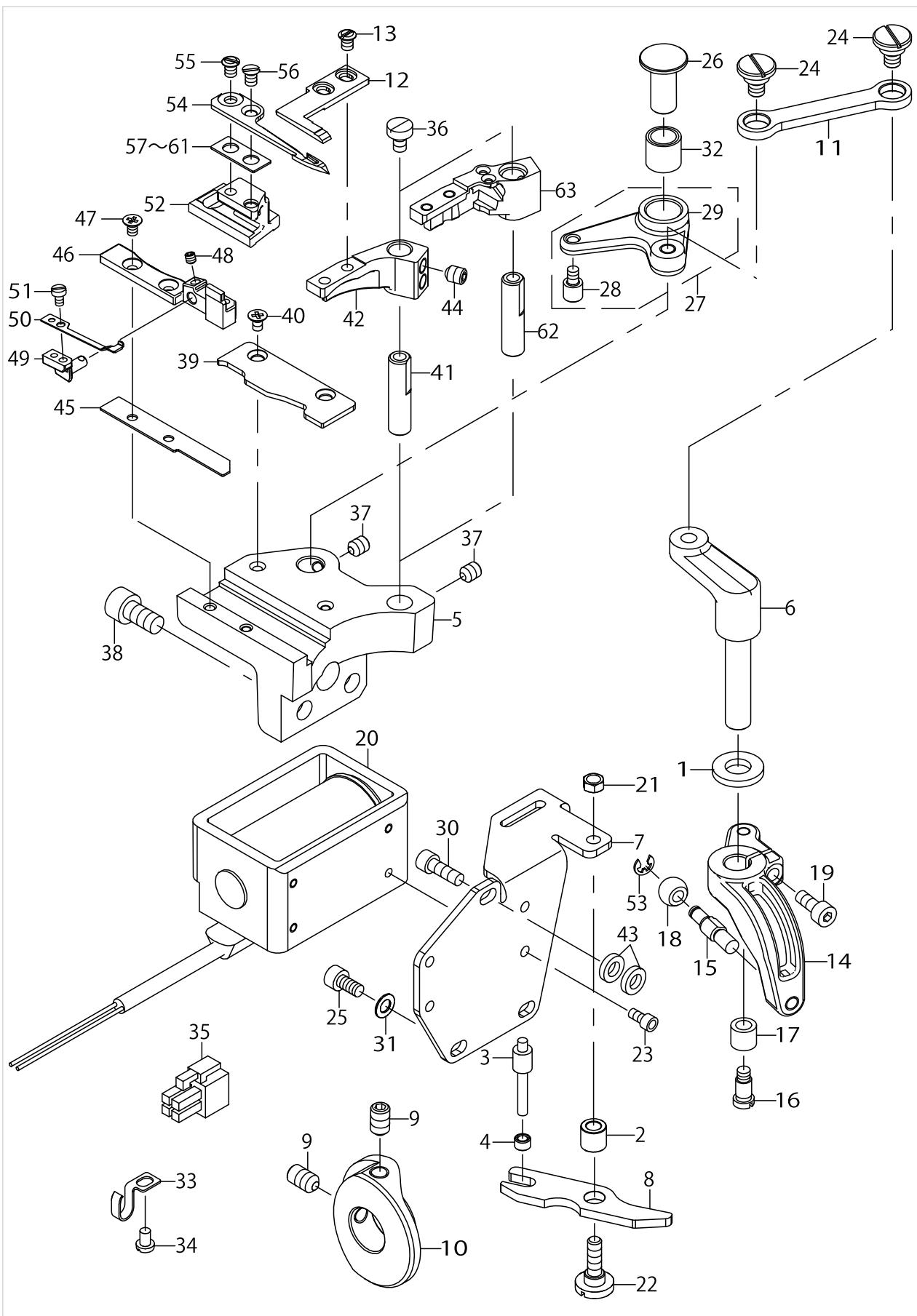
THREAD CUTTING COMPONENTS



THREAD CUTTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B185351200E	HOOK_SHAFT_WASHER				1
2	22956205	WIPER_HINGE_SCREW_COLLAR				1
3	22957104	WIPER_SOLENOID_SHAFT				1
4	22957203	WIPER_LINK_COLLAR				1
5	40147930	KNIFE_BASE				1
6	40131636	M_KNIFE_DRIVING_SHAFT				1
7	40131640	THREAD_TRIMMER_SOL_BASE_PLATE				1
8	40131638	KNIFE_DRIVING_ARM_LINK				1
9	SM8060812TP	SCREW M6 L=8				2
10	40131633	S_TRM_CAM_R				1
11	40131635	CONNECTION_LINK				1
12	40135498	FIXED_KNIFE			☆	1
13	SS6090580TP	SCREW_9/64-40_L=4.5				2
14	40131637	MOVING_KNIFE_DRIVING_ARM				1
15	40130593	ROLLER_SHAFT				1
16	SD0500726TP	SHOULDER_SCREW_D=5_H=7.2				1
17	13737804	DRIVING_ARM_BOSS_ROLLER				1
18	21470505	CAM_ROLLER(245-7SP)				1
19	SM6041002TP	SCREW_M4_L=10				1
20	40192453	THREAD_TRIMMER_SOLENOID				1
21	NS6110310SP	NUT_11/64-40				1
22	SD0650321TP	HINGE_SCREW_D=6.5_H=3.2				1
23	SM6030602TP	SCREW_M3X0.5_L=6				4
24	SD0800329TP	SHOULDER_SCREW				2
25	SM6040802TP	SCREW_M4X0.7_L=8				2
26	40135897	M_KNIFE_SUPPORT_PIN				1
27	40149043	ASSY_KNIFE_DRIVING_ARM				1
28	40012499	KNIFE_BASE_SHAFT_PIN		*	☆	1
29	40131617	M_KNIFE_DRIVING_ARM		*		1
30	SM6041202TP	SCREW M4X0.7 L=12				1
31	WP0450000SD	WASHER_4.5X8X0.5				3
32	SB30800140A	BEARING				1
33	26231902	OIL_WICK_PIPE_STOPPER				1
34	SM4040655SP	SCREW_M4_L=6				1
35	HK034610040	CONNECTOR				1
36	SM6040650TP	SCREW				1
37	SM80506A2TP	SCREW_M5_L=6				3
38	SM6061202TP	SCREW_M6_L=12				2
39	40147927	D_KNIFE_BASE_GUIDE_R				1
40	SM1030601SN	SCREW_M3X0.5_L=6				2
41	40131616	F_KNIFE_BASE_SHAFT	FOR STANDARD			1
42	40147928	F_KNIFE_BASE	FOR STANDARD			1
43	40021606	WASHER(B)				2
44	SS8110422TP	SCREW_11/64-40_L=4				2
45	40147929	DRIVING_KNIFE_SUPPORT_SPACER				1
46	40147926	D_KNIFE_SPPORT_R				1
47	SM1030601SN	SCREW_M3X0.5_L=6				2

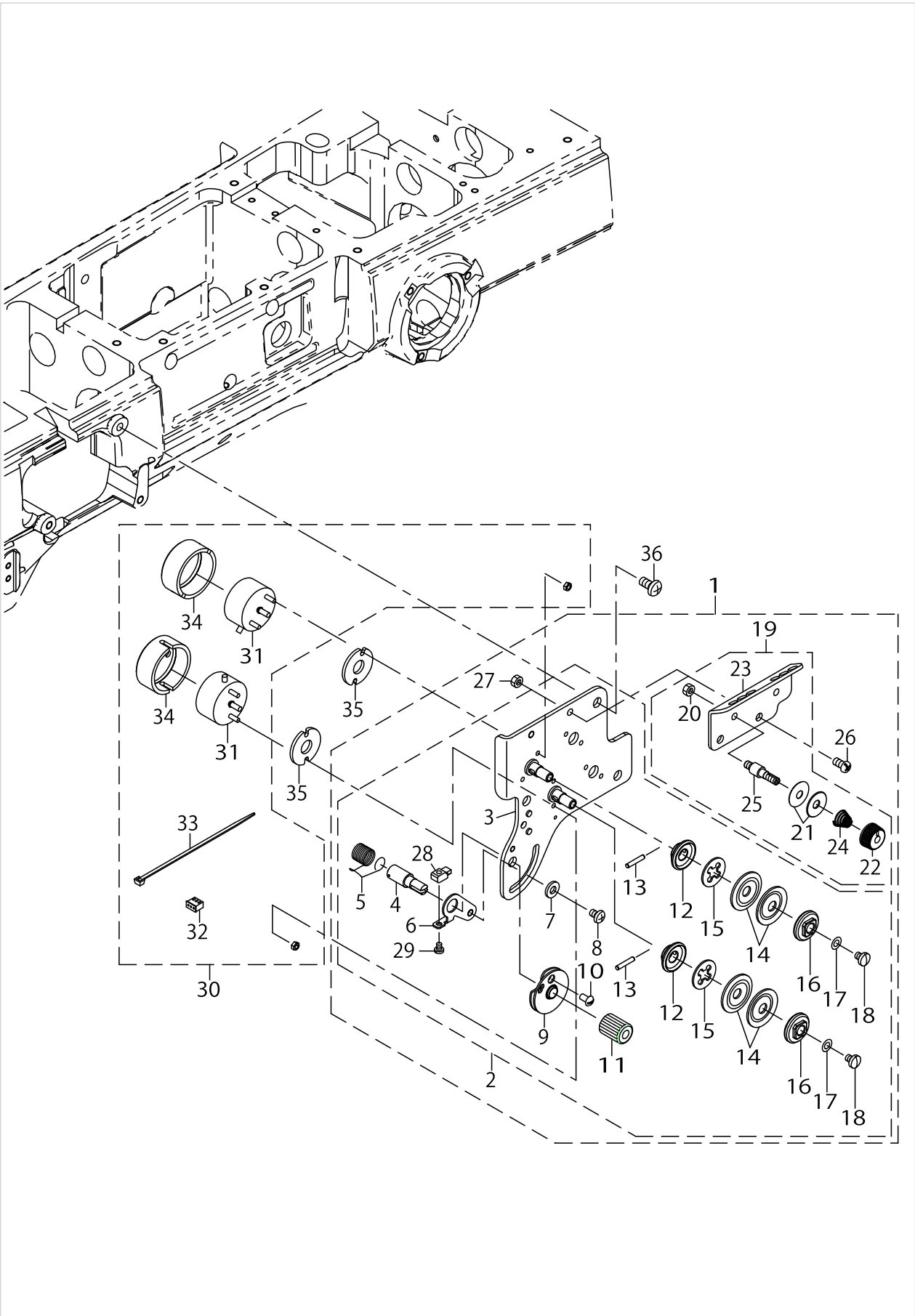
THREAD CUTTING COMPONENTS



THREAD CUTTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM8030312TP	SCREW_M3_L=3				1
49	40134967	CLAMP_SPRING_BASE				1
50	40135955	CLAMP_SPRING			☆	1
51	SM6850400SP	SCREW_M2.5_L=4				1
52	40147937	DRIVING_KNIFE_BASE				1
53	RE0300000K0	E-RING_3				1
54	40147938	DRIVING_KNIFE			☆	1
55	SS6090580TP	SCREW_9/64-40_L=4.5				1
56	SS1090520TP	SCREW_9/64-40_L=5				1
57	40147932	DRIVING_KNIFE_SPACER_T=0.4	SELECTIVE PARTS			1
58	40147933	DRIVING_KNIFE_SPACER_T=0.5	SELECTIVE PARTS			1
59	40147934	DRIVING_KNIFE_SPACER_T=0.6	SELECTIVE PARTS			1
60	40147935	DRIVING_KNIFE_SPACER_T=0.7	SELECTIVE PARTS			1
61	40147936	DRIVING_KNIFE_SPACER_T=0.8	SELECTIVE PARTS			1
62	40167015	F_KNIFE_BASE_SHAFT_SS	FOR SMART DEVICE			1
63	40162125	F_KNIFE_BASE_ZAN_A03	FOR SMART DEVICE			1

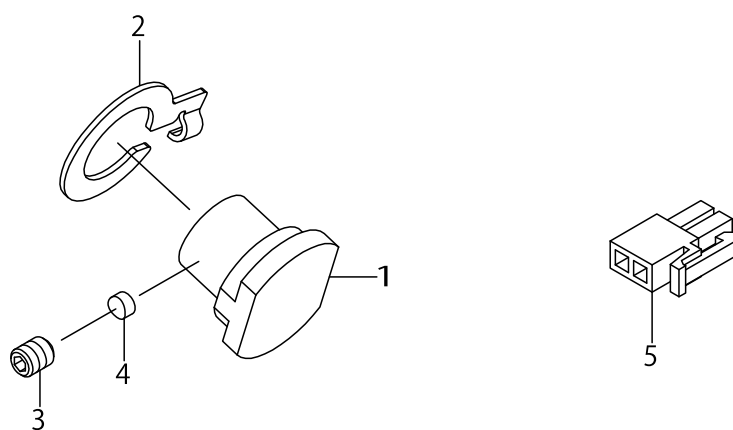
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40219398	THREAD_TENSION_ASSY				1
2	40219397	THREAD_TENSION_PLATE_ASM		*		1
3	40191363	ASSY_TENSION_BASE_PLATE		*		1
4	10320109	SCREW STUD		*		1
5	10702405	THREAD TAKE-UP SPRING		*		1
6	40196348	THREAD_TENSION_BRACKET_A		*		1
7	WP0501016SD	WASHER 5X10.5X1		*		1
8	SS4110615SP	SCREW 11/64-40 L=6		*		1
9	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		1
10	SS3090710TP	SCREW 9/64-40 L=7		*		1
11	10320208	THRED TENSION STUD NUT		*		1
12	40192371	TENSION_DISC_PRESSER		*		2
13	40192373	TENSION_DISC_PRESSER_PIN		*		2
14	22921506	THREAD TENSION DISK		*		4
15	40174312	THREAD_TENSION_DISK_RUBBER		*		2
16	40192372	THREAD_TENSION_NUT		*		2
17	WP0430800MZ	WASHER		*		2
18	SM7040550SP	SCREW M4 L=5		*		2
19	40191365	THREAD_GUIDE_PLATE_ASM		*		1
20	NS6110310SP	HEXAGONAL NUT 11/64-40		*		1
21	22945802	THREAD TENSION DISK		*		2
22	22945703	THREAD TENSION NUT		*		1
23	40192374	THREAD_GUIDE_PLATE_2860V		*		1
24	22963409	THREAD TENSION SPRING		*		1
25	40192375	THREAD_TENSION_POST_B		*		1
26	SS4110815SP	SCREW 11/64-40 L=8		*		2
27	NS6110310SP	HEXAGONAL NUT 11/64-40		*		2
28	40196349	THREAD_TENSION_BRACKET_B		*		1
29	SM6030450TP	SCREW M3 L=4		*		1
30	40192455	AT_SOLENOID_SET_1 ASM				1
31	40192454	AT_SOLENOID		*		2
32	HK016510040	CONNECTOR		*		1
33	EA9500B0100	CABLE BAND		*		1
34	40192463	AT SOLENOID COVER		*		2
35	40192383	SOLENOID_SPACER				2
36	SM4051001SN	SCREW M5				3

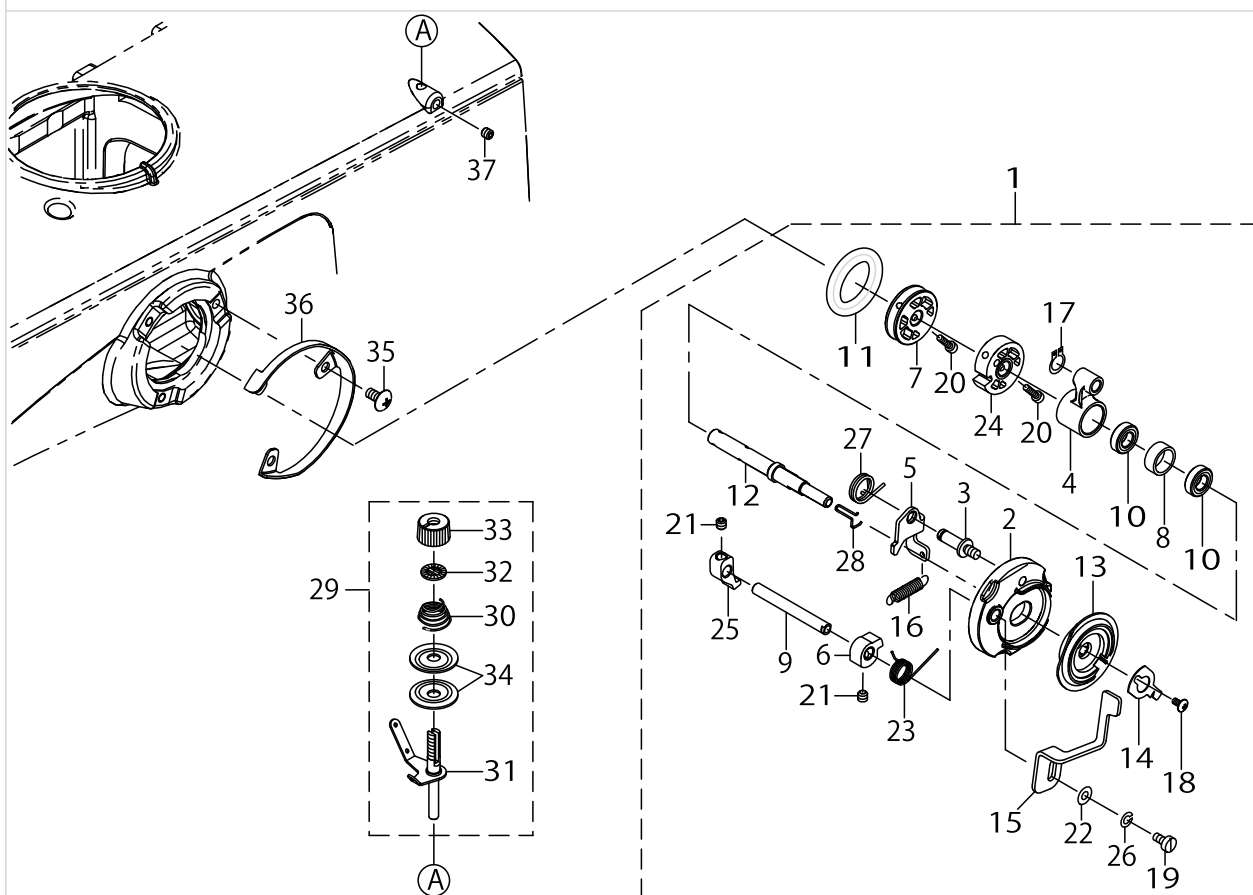
NEEDLE THREAD CLAMP COMPONENTS



NEEDLE THREAD CLAMP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40131641	THREAD_CATCHER_ASM.				1
2	40137971	SOLENOID_CABLE HOLDER				1
3	SM8050612TP	SCREW_M5X6				1
4	40149044	SOLENOID_SPACER				1
5	HK034610020	CONNECTOR				1

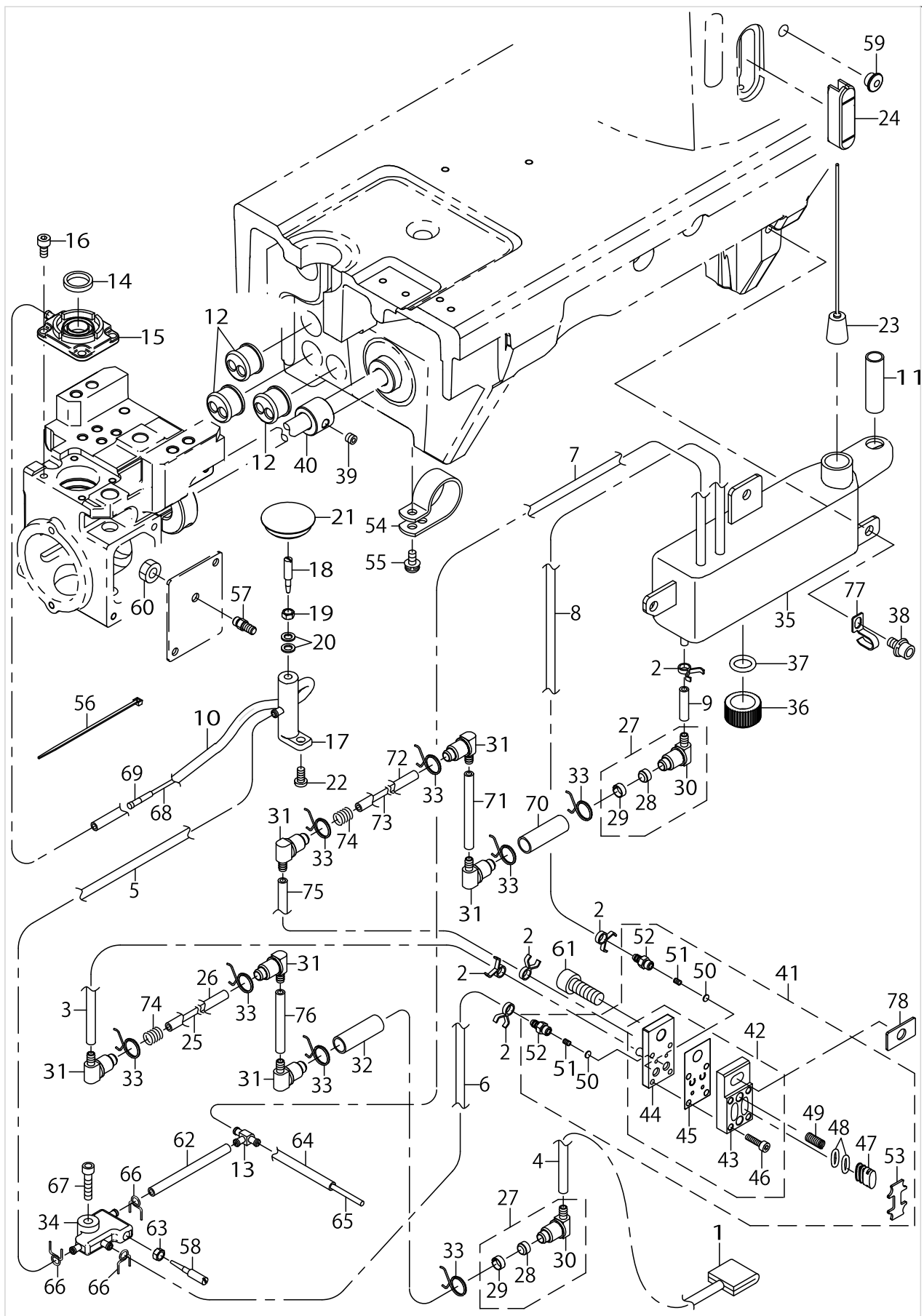
BOBBIN WINDER COMPONENTS



BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40216772	BOBBIN_WINDER_UNIT				1
2	40192946	BTW_BASE		*		1
3	26260307	BTW_BASE_SHAFT		*		1
4	26260406	BTW_SHAFT_BASE		*		1
5	40126594	WINDER_CAM_PLATE		*		1
6	26260505	BTW_CAM_LEVER		*		1
7	40125851	WINDER_WHEEL		*		1
8	26260802	BTW_BEARING_SPACER		*		1
9	26261008	BTW_LEVER_SHAFT		*		1
10	40126354	WINDER_BEARING		*		2
11	26261503	BTW_WHEEL_RUBBER		*	☆	1
12	40196347	BOBBIN_SHAFT		*		1
13	40125927	BOBBIN_BASE		*		1
14	40196346	WINDER_CUTTER		*		1
15	40192385	BOBBIN_LEVER		*		1
16	13718507	SPRING		*		1
17	RC0560711KP	C-RING 6(5.6)		*		1
18	SM0030601SC	SCREW M3X6		*		1
19	SM6040860TP	SCREW M4 L=8		*		1
20	SM6031202TP	SCREW M3X0.5 L=12		*		2
21	SM8050502TP	SCREW M5 L=5		*		2
22	WP0450801SP	WASHER		*		1
23	40126549	HELICAL_TORSION_COIL_SPRING		*		1
24	40125928	WINDER_LATCH_CAM		*		1
25	40125844	WINDER_LATCH_B		*		1
26	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		1
27	40011144	BTW_TORSION_SPRING		*		1
28	10703700	BOBBIN SPRING		*		1
29	40193552	BOBBIN_THREAD_TENSION_ASM.				1
30	22921704	THREAD TENSION SPRING		*	☆	1
31	40193553	BOBBIN_THREAD_TENSION_ROD_ASM.		*		1
32	22921407	ROTATION STOPPER		*		1
33	22921308	THREAD TENSION NUT		*		1
34	22921506	THREAD TENSION DISK		*		2
35	SM0051001SC	SCREW				3
36	40152022	BTW_GUARD				1
37	SM8051002TP	SCREW M5 L=10				1

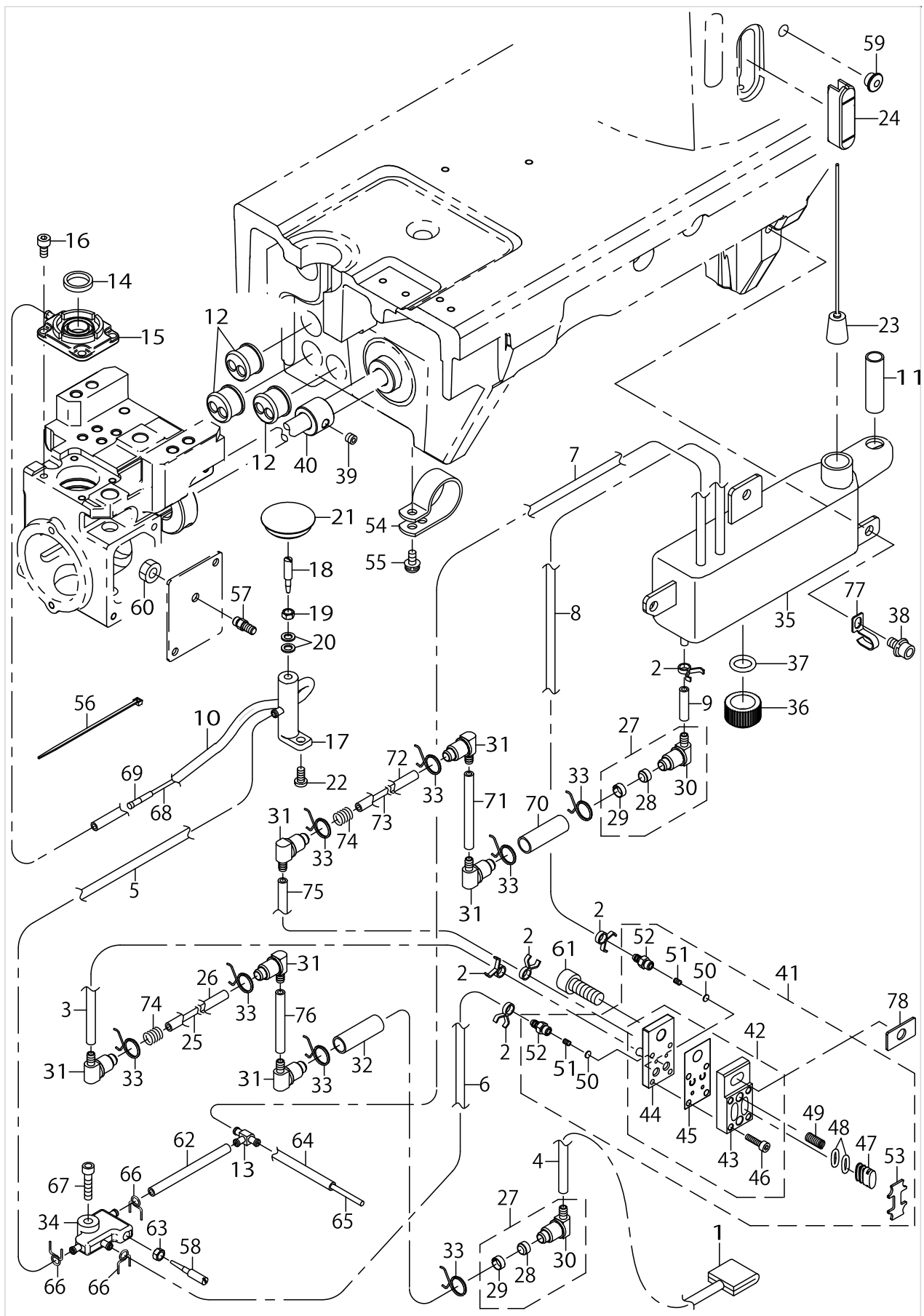
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40112320	FELT				1
2	13142609	OIL_TUBE HOLDER				5
3	23630007	TUBE				0.1
4	23630007	TUBE				0.4
5	23630007	TUBE				0.12
6	23630007	TUBE				0.08
7	23630007	TUBE				0.31
8	23630007	TUBE				0.4
9	23630007	TUBE				0.02
10	23630007	TUBE				0.22
11	23630106	TUBE_B				0.32
12	22935308	MAGNET_CORD_RUBBER				3
13	13765607	OIL_CONNEC_ARM				1
14	40112318	OIL_SUPPLY_FELT				1
15	40112246	OIL_SUPPLY				1
16	SM6040802TP	SCREW_M4X0.7_L=8				4
17	40069741	OIL_REGULATING_VALVE				1
18	B1843563000	OIL_ADJUSTING_SCREW				1
19	NS6110310SP	NUT_11/64-40				1
20	WP0450846SP	WASHER				2
21	40028294	FEED_ADJUSTING_CAP				1
22	SM4040855SP	SCREW				1
23	23628357	FLOATER_ASM.				1
24	40036167	OIL_GAGE				1
25	CQ303000000	OIL_WICK				0.26
26	23630106	TUBE_B				0.09
27	23630650	OIL_FILTER_JOINT_ASM.				2
28	23630403	OIL_FILTER_STOPPER		*	☆	1
29	23630502	OIL_FILTER		*		1
30	23630601	OIL_FILTER_JOINT		*		1
31	23630601	OIL_FILTER_JOINT				6
32	23630106	TUBE_B				0.03
33	23629405	PIPE_STOPPER_B				8
34	40032804	BASE				1
35	40125929	OIL_TANK				1
36	40013595	OIL_EXIT_CAP				1
37	RO098240100	RUBBER_RING				1
38	SL6051092TN	SCREW M5 L=10				3
39	SM8050412TP	SCREW M5 L=4				1
40	40169706	ECCENTRIC_CAM				1
41	40101719	PUMP_BASE_ASSY				1
42	40102249	PUMP_BASE_ASM.		*		1
43	40101715	PUMP_BASE_TOP		*		1
44	40101716	PUMP_BASE_BOTTOM		*		1
45	40101717	VALVE_SHEET		*		1
46	SM6031202TP	SCREW_M3X0.5_L=12		*		4
47	40101713	OVAL_PLUNGER		*		2

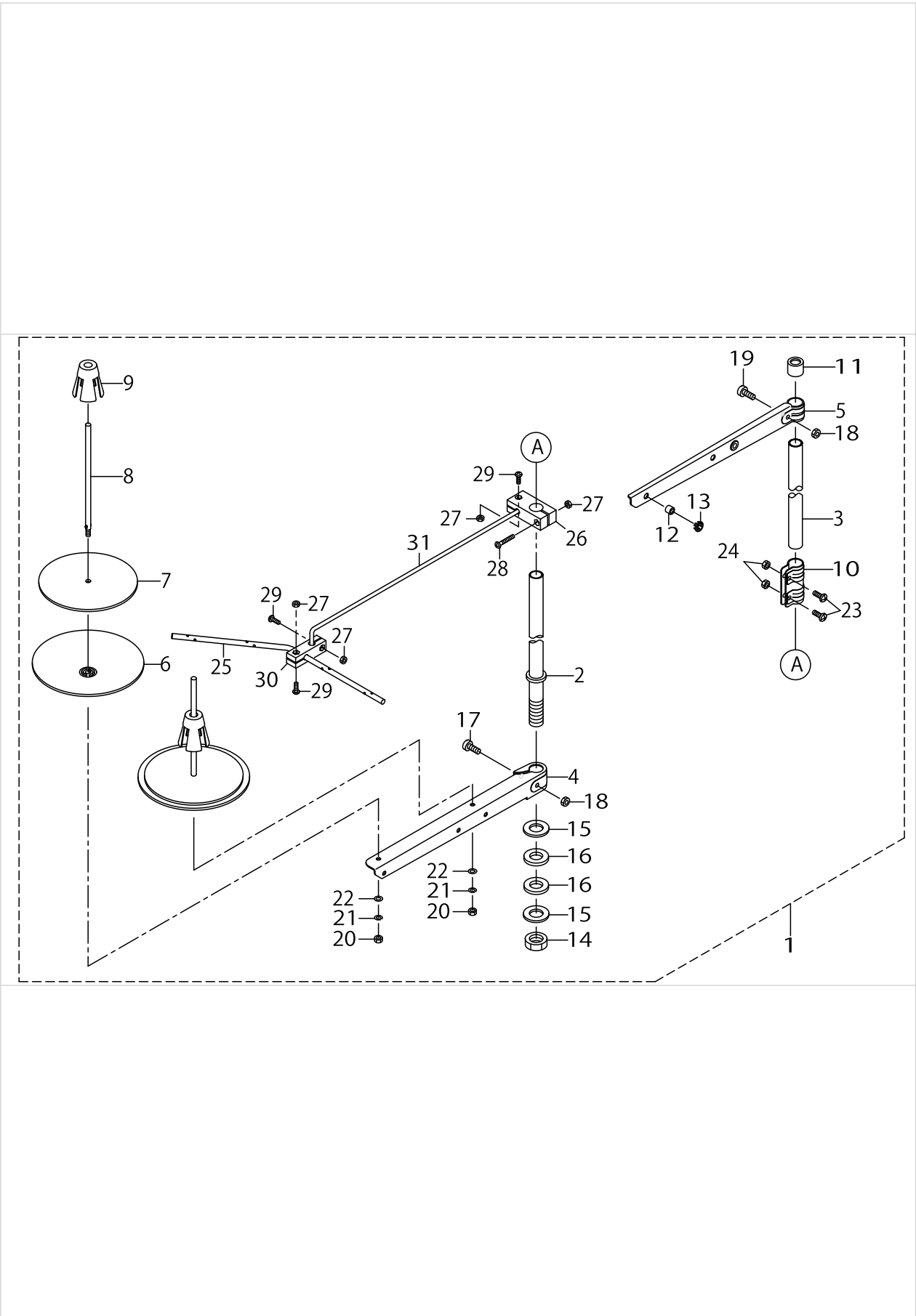
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40116455	OVAL_O_RING		*		4
49	40127446	SPRING		*		2
50	40116457	FREE_VALVE		*		2
51	40116458	SPRING		*		2
52	40116459	CONNECTING_SCREW		*		2
53	40101714	PLUNGER_HOLD_PLATE		*		1
54	HX00150000M	CABLE_CLIP				1
55	SL4041091SC	SCREW_M4_L=10				1
56	EA9500B0100	CABLE_BAND				3
57	SQ2050452MZ	CONNECTING_SCREW				1
58	B1843563000	OIL_ADJUSTING_SCREW				1
59	40126582	RUBBER_PLUG				1
60	NM6050003SC	NUT_M5X0.8				1
61	SM6061802TP	SCREW_M6_L=18				1
62	23630007	TUBE				0.06
63	NS6110310SP	NUT_11/64-40				1
64	23630007	TUBE				0.33
65	CQ202000000	COTTON_OIL_WICK_D=2				0.05
66	13142609	OIL_TUBE HOLDER				3
67	SM6041802TP	SCREW_M4_L=18				1
68	CQ202000000	COTTON OIL WICK D=2				0.18
69	11015906	OIL_WICK				2
70	23630106	TUBE B				0.03
71	23630007	TUBE				0.05
72	23630106	TUBE_B				0.09
73	CQ303000000	COTTON OIL WICK D=3				0.26
74	12210803	SPRING				2
75	23630007	TUBE				0.1
76	23630007	TUBE				0.04
77	26231902	OIL WICK PIPE STOPPER	FOR JE			1
78	40169707	PUMP_SPACER				1

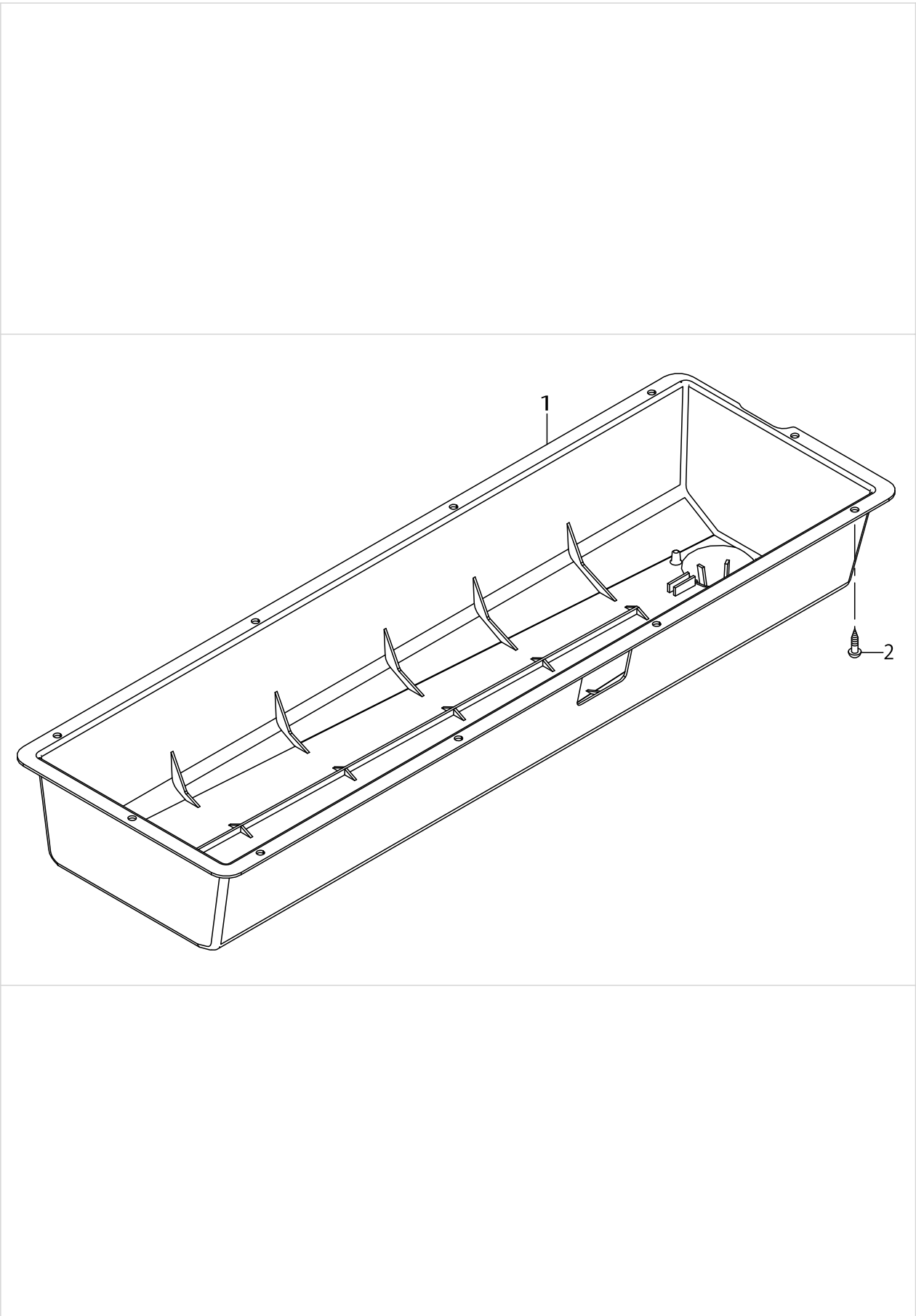
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40192320	THREAD_STAND_PACKING				1
2	40192328	SPOOL_REST_ROD_LOWER		*		1
3	40192324	SPOOL_REST_ROD_UPPER		*		1
4	40192330	SPOOL_REST_ARM_LOWER		*		1
5	40192321	SPOOL_REST_ARM_UPPER		*		1
6	40192329	SPOOL_REST		*		2
7	40192331	SPOOL_REST_CUSHION		*		2
8	40085790	SPOOL_PIN		*		2
9	40085791	SPOOL_RETAINER		*		2
10	40085792	SPOOL_REST_ROD_JOINT		*		1
11	40085793	SPOOL_REST_ROD_RUBBER_CAP		*		1
12	40192323	THREAD_GUIDE		*		2
13	40192332	THREAD_GUIDE_BUSHING		*		2
14	40096325	SPOOL_REST_ROD_NUT		*		1
15	WP1612616SE	WASHER_16X30X2.6		*		2
16	40085796	SPOOL_REST_ROD_RUBBER_CUSHION		*		2
17	40096326	SPOOL_REST_ARM_LOWER_SCREW		*		1
18	NM6050001SE	NUT M5X0.8 TYPE1		*		2
19	40096327	SPOOL_REST_ARM_UPPER_SCREW		*		1
20	NM6050001SE	NUT M5X0.8 TYPE1		*		2
21	WS0510002KN	SPRING_WASHER_M5		*		2
22	WP0531001SC	WASHER_M5		*		2
23	SM4051405SE	SCREW_M5_L=14		*		2
24	NM6050001SE	NUT M5X0.8 TYPE1		*		2
25	40192325	THREAD_GUIDE_4		*		1
26	40106579	THREAD_GUIDE_ARM_BASE		*		1
27	NM6040002SC	NUT_M4X0.7 TYPE2		*		4
28	SM4042501SC	SCREW_M4X0.7_L=25		*		1
29	SM4041201SC	SCREW_M4X0.7_L=12		*		3
30	40192414	THREAD_GUIDE_UNDER_BASE		*		1
31	40106576	THREAD_GUIDE_ARM		*		1

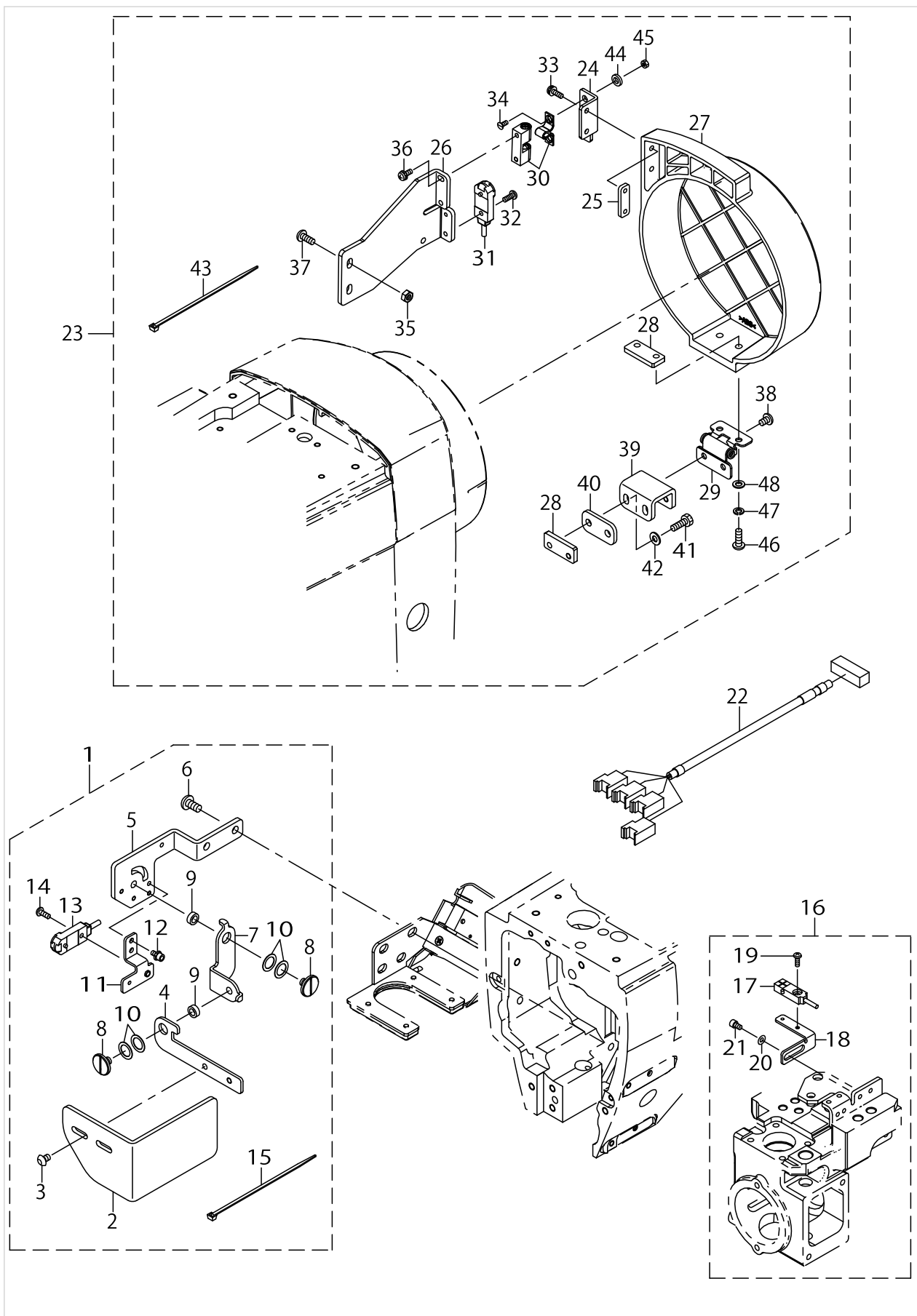
BOTTOM COVER COMPONENTS



BOTTOM COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40126155	OIL_PAN				1
2	SK3482001SE	WOOD SCREW D=4.8 L=20				10

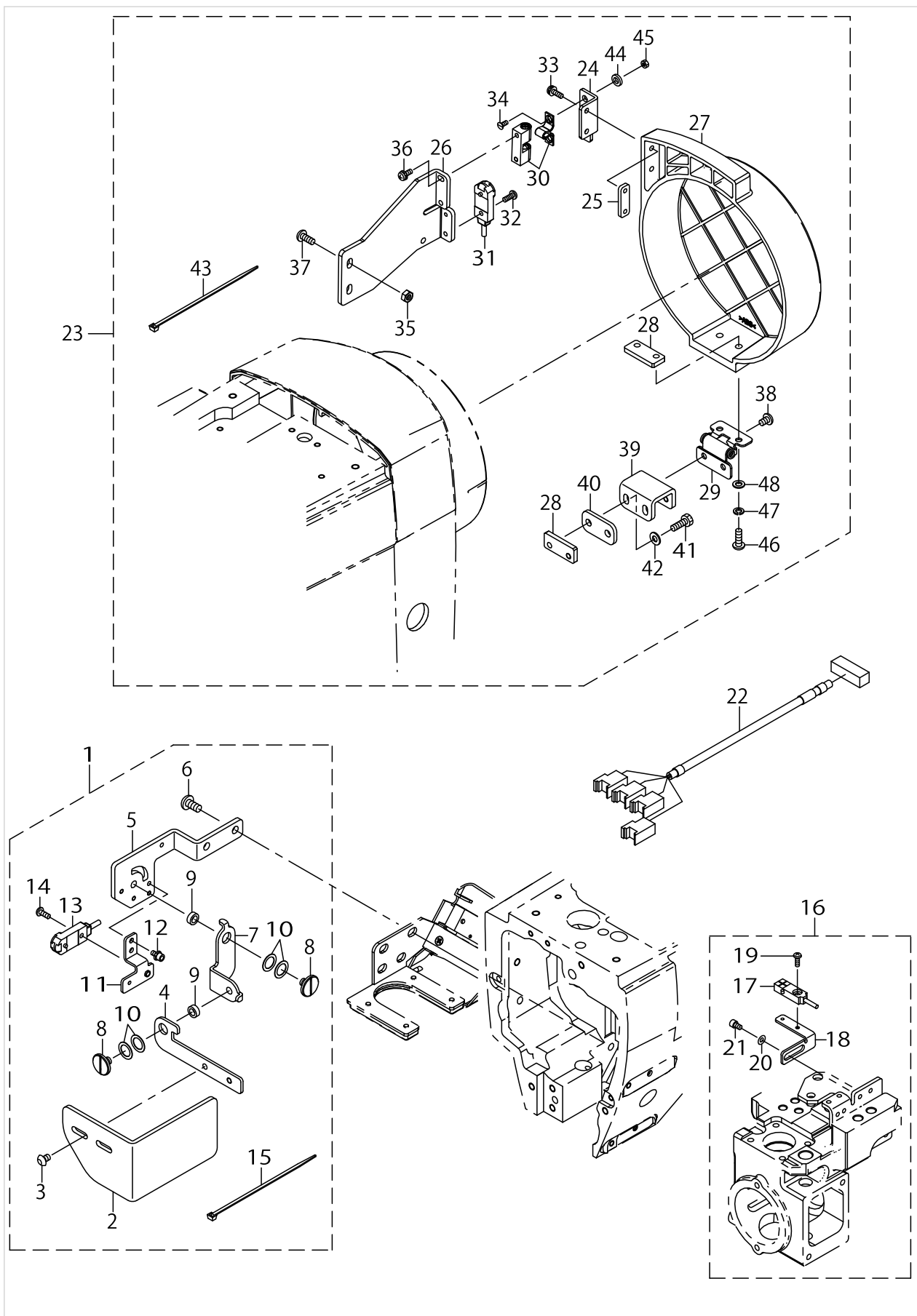
SMART DEVICE COMPONENTS(1)



SMART DEVICE COMPONENTS(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40193646	NEEDLE_COVER_ANZEN_ASM	FOR SMART DEVICE			1
2	40187872	NEEDLE_COVER_B	FOR SMART DEVICE	*		1
3	SM3040652TN	SCREW M4 L=6	FOR SMART DEVICE	*		2
4	40192428	COVER_BRACKET_C	FOR SMART DEVICE	*		1
5	40192427	COVER_BASE_PLATE_C	FOR SMART DEVICE	*		1
6	SM4051055SP	SCREW	FOR SMART DEVICE	*		2
7	40187874	ROTATE_PLATE_B	FOR SMART DEVICE	*		1
8	SM6050650TP	SCREW M5 L=6	FOR SMART DEVICE	*		2
9	40151304	WASHER	FOR SMART DEVICE	*		2
10	WZ0850302K0	WAVED WASHER 8.5X12.5X0.3	FOR SMART DEVICE	*		4
11	40192429	SENSOR_BRACKET	FOR SMART DEVICE	*		1
12	SL6030692TN	SCREW M3 L=6	FOR SMART DEVICE	*		2
13	40151318	PROXIMITY SENSOR ASSY A	FOR SMART DEVICE	*		1
14	SM4030801SN	SCREW M3 L=8	FOR SMART DEVICE	*		1
15	EA9500B0100	CABLE BAND	FOR SMART DEVICE	*		5
16	40193647	SLIDE_PLATE_ANZEN_2828_ASM	FOR SMART DEVICE			1
17	40151319	PROXIMITY SENSOR ASSY B	FOR SMART DEVICE	*		1
18	40172090	SLIDE_SENSOR_BRACKET_A_2828	FOR SMART DEVICE	*		1
19	SM4860801SC	SCREW M2.6 L=8	FOR SMART DEVICE	*		1
20	WP0330516SC	WASHER 3.3X8X0.5	FOR SMART DEVICE	*		2
21	SM6030502TP	SCREW M3X5	FOR SMART DEVICE	*		2
22	40193645	SAFETY SWITCH CODE ASSY	FOR SMART DEVICE			1
23	40193648	HAND_WHEEL_COVER_ANZEN_ASM	FOR SMART DEVICE			1
24	40151310	CATCHES_BRACKET	FOR SMART DEVICE	*		1
25	40151311	PLATE_NUT_M3	FOR SMART DEVICE	*		1
26	40193743	CATCHES_SENSOR_BRACKET_ES	FOR SMART DEVICE	*		1
27	40192419	HAND_WHEEL_COVER	FOR SMART DEVICE	*		1
28	40151315	PLATE_NUT	FOR SMART DEVICE	*		2
29	40151316	HINGE	FOR SMART DEVICE	*		1
30	40151317	BALL_CATCH	FOR SMART DEVICE	*		1
31	40151336	PROXIMITY SENSOR ASSY C	FOR SMART DEVICE	*		1
32	SM4030801SN	SCREW M3 L=8	FOR SMART DEVICE	*		1
33	SL4031081SC	SCREW M3 L=10	FOR SMART DEVICE	*		2
34	SM1850600SP	SCREW	FOR SMART DEVICE	*		2
35	NM6040001SC	NUT M4X0.7 TYPE1	FOR SMART DEVICE	*		2
36	SL4030881SC	SCREW M3 L=8	FOR SMART DEVICE	*		2
37	SM4041001SC	SCREW M4X0.7 L=10	FOR SMART DEVICE	*		2
38	SM4040601SC	SCREW M4X0.7 L=6	FOR SMART DEVICE	*		2
39	40192426	HAND_WHEEL_COVER_BRACKET_ES	FOR SMART DEVICE	*		1
40	40192433	HAND_WHEEL_COVER_BRACKET_SPACER	FOR SMART DEVICE	*		1
41	SM9041250SC	SCREW M4X0.7 L=12	FOR SMART DEVICE	*		2
42	WP0430801SC	WASHER M4	FOR SMART DEVICE	*		2
43	EA9500B0100	CABLE BAND	FOR SMART DEVICE	*		5
44	40068705	WASHER	FOR SMART DEVICE	*		2
45	NM6850001SC	NUT M2.5X0.45 TYPE1	FOR SMART DEVICE	*		2
46	SM4041255SP	SCREW M4 L=12	FOR SMART DEVICE	*		2
47	WS0410002KP	SPRING WASHER	FOR SMART DEVICE	*		2

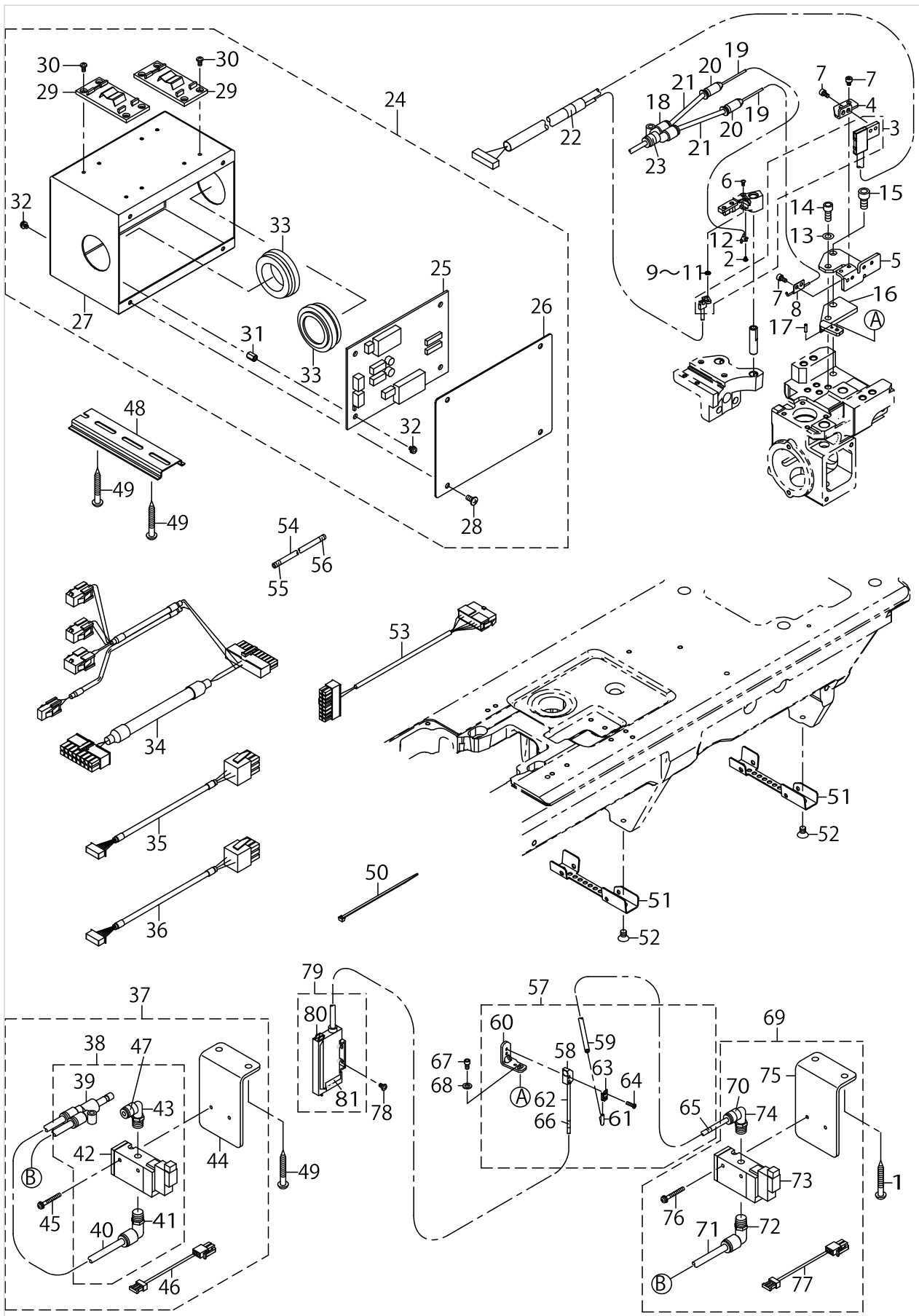
SMART DEVICE COMPONENTS(1)



SMART DEVICE COMPONENTS(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0430800SD	WASHER M4	FOR SMART DEVICE	*		2

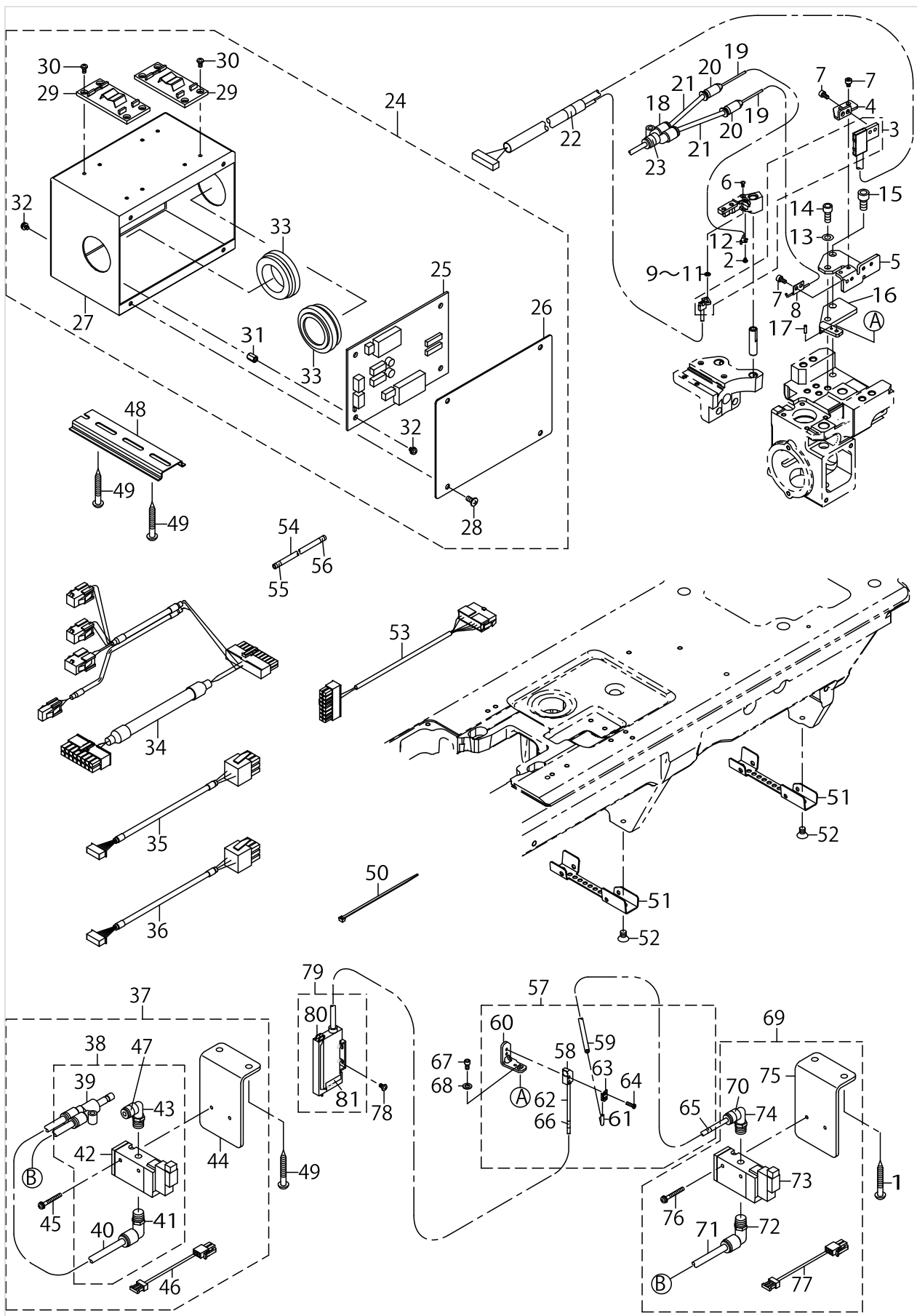
SMART DEVICE COMPONENTS (2)



SMART DEVICE COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SK3452001SE	WOOD SCREW D=4.5 L=20	FOR SMART DEVICE			2
2	SS4060310SP	SCREW 3/32-56 L=2.5	FOR SMART DEVICE			1
3	40167135	LED-SENS UNIT2828 ASM	FOR SMART DEVICE			1
4	40162121	SENSOR_BASE_A02	FOR SMART DEVICE			1
5	40179292	SENSOR_PLATE_B02	FOR SMART DEVICE			1
6	SS2060510SP	SCREW 3/32-56 L=4.5	FOR SMART DEVICE			2
7	SM6030402TP	SCREW M3X0.5 L=4	FOR SMART DEVICE			6
8	40172084	PIPE_2828S_ASM	FOR SMART DEVICE			1
9	WP0280500SC	WASHER	SELECTIVE PARTS (FOR SMART DEVICE)			2
10	WP0280500SC	WASHER	SELECTIVE PARTS (FOR SMART DEVICE)			4
11	WP0280500SC	WASHER	SELECTIVE PARTS (FOR SMART DEVICE)			6
12	40177421	PIPE_2828L_ASM	FOR SMART DEVICE			1
13	WP0531000SD	WASHER M5	FOR SMART DEVICE			1
14	SM6051202TP	SCREW M5X0.8 L=12	FOR SMART DEVICE			1
15	SM6061202TP	SCREW M6 L=12	FOR SMART DEVICE			1
16	40177417	SENSOR_BASE_LU2828SS	FOR SMART DEVICE			1
17	PH0200082S0	PARALLEL PIN TYPE B 2X8	FOR SMART DEVICE			1
18	PJ308040002	QUICK JOINT	FOR SMART DEVICE			1
19	BT0180101EB	TUBE HOSE 1.8X1	FOR SMART DEVICE			0.6
20	PJ303040005	UNION	FOR SMART DEVICE			2
21	BT0400251EB	URETHANE TUBE BLACK 4X2.5	FOR SMART DEVICE			0.2
22	18035709	WIRE MARK (8)	FOR SMART DEVICE			2
23	18035006	CABLE MARK NO.1	FOR SMART DEVICE			1
24	40171399	CTL BOX ASSY	FOR SMART DEVICE			1
25	40171388	SD-CTL PCB ASSY	FOR SMART DEVICE	*		1
26	40167097	CTRL_BOX_COVER	FOR SMART DEVICE	*		1
27	40167098	CTRL_BOX	FOR SMART DEVICE	*		1
28	SM0040801SC	SCREW M4X8	FOR SMART DEVICE	*		4
29	40167094	DIN RAIL MOUNTING FOOT	FOR SMART DEVICE	*		2
30	SM4030601SC	SCREW M3X0.5 L=6	FOR SMART DEVICE	*		8
31	HX00418000D	SPACER	FOR SMART DEVICE	*		4
32	SL4030581SC	SCREW M3 L=5	FOR SMART DEVICE	*		8
33	HX00221000B	GROMMET	FOR SMART DEVICE	*		2
34	40167083	AE_SD_RELAY_CORD_ASSY	FOR SMART DEVICE			1
35	40171393	ENCODER RELAY CABLE ASSY	FOR SMART DEVICE			1
36	40171394	ENCODER EXTENTION CABLE ASSY	FOR SMART DEVICE			1
37	40188777	AIR BLOW SOLENOID VALVE ASM SD	FOR SMART DEVICE			1
38	40167088	AIR BLOW SOLENOID VALVE ASSY	FOR SMART DEVICE	*		1
39	PJ308060004	BRANCH UNION Y	FOR SMART DEVICE	*		1
40	BT0600401EB	URETHANE TUBE BLACK 6X4	FOR SMART DEVICE	*		1
41	PJ304065101	ELBOW UNION 6XPT1/8	FOR SMART DEVICE	*		1
42	PV135129000	3-PORT SOLENOID VALVE	FOR SMART DEVICE	*		1
43	PJ304045102	ELBOW UNION C	FOR SMART DEVICE	*		1
44	40105704	SOLENOID_INSTALLING_PLATE	FOR SMART DEVICE	*		1
45	SL4032591SC	SCREW M3 L=25	FOR SMART DEVICE	*		2
46	40167087	SOLENOID VALVE CONNECTER ASM.	FOR SMART DEVICE	*		1
47	18035105	WIRE MARK (2)	FOR SMART DEVICE	*		1

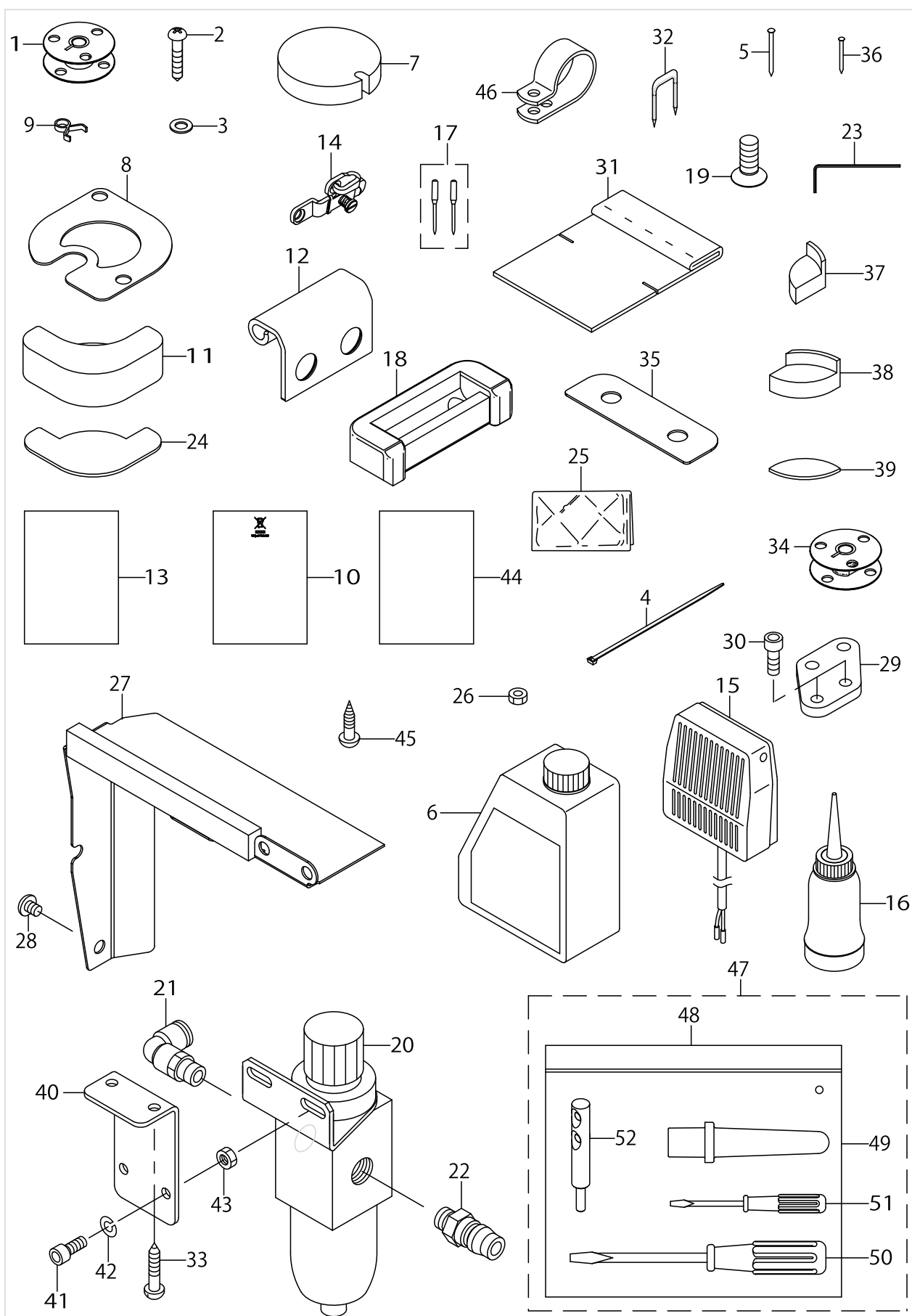
SMART DEVICE COMPONENTS (2)



SMART DEVICE COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40167095	DIN RAIL	FOR SMART DEVICE			1
49	SK3452001SE	WOOD SCREW D=4.5 L=20	FOR SMART DEVICE			4
50	EA9500B0100	CABLE BAND	FOR SMART DEVICE			30
51	40166321	WIRE PLATE	FOR SMART DEVICE			2
52	SM1050801SC	SCREW M5X0.8 L=8	FOR SMART DEVICE			4
53	40198296	SD-CTL EXTENSION CODE ASSY	FOR SMART DEVICE			1
54	BT0400251EB	URETHANE TUBE BLACK 4X2.5	FOR SMART DEVICE			2
55	18035006	CABLE MARK NO.1	FOR SMART DEVICE			1
56	18035105	WIRE MARK (2)	FOR SMART DEVICE			1
57	40188788	AE SENSOR UNIT 2828	FOR SMART DEVICE			1
58	GAE10107000	FIBER SENSOR	FOR SMART DEVICE	*		1
59	BT0400251EB	URETHANE TUBE BLACK 4X2.5	FOR SMART DEVICE	*		2.2
60	40166195	SENSOR_BRACKET_28	FOR SMART DEVICE	*		1
61	40166189	BLOW_PIPE	FOR SMART DEVICE	*		1
62	BT0400251EB	URETHANE TUBE BLACK 4X2.5	FOR SMART DEVICE	*		1.2
63	40166190	PIPE_BRACKET	FOR SMART DEVICE	*		1
64	SS7060810SP	SCREW 3/32-56 L= 8.0	FOR SMART DEVICE	*		2
65	18036202	WIRE MARK (13)	FOR SMART DEVICE	*		1
66	18036400	WIRE MARK (15)	FOR SMART DEVICE	*		1
67	SM6030602TP	SCREW M3X0.5 L=6	FOR SMART DEVICE			1
68	WP0330516SC	WASHER 3.3X8X0.5	FOR SMART DEVICE			1
69	40188776	AIR BLOW SOLENOID VALVE ASM AE	FOR SMART DEVICE			1
70	18036202	WIRE MARK (13)	FOR SMART DEVICE	*		1
71	BT0600401EB	URETHANE TUBE BLACK 6X4	FOR SMART DEVICE	*		1
72	PJ304065101	ELBOW UNION 6XPT1/8	FOR SMART DEVICE	*		1
73	PV135129000	3-PORT SOLENOID VALVE	FOR SMART DEVICE	*		1
74	PJ304045102	ELBOW UNION C	FOR SMART DEVICE	*		1
75	40105704	SOLENOID_INSTALLING_PLATE	FOR SMART DEVICE	*		1
76	SL4032591SC	SCREW M3 L=25	FOR SMART DEVICE	*		2
77	40162207	SOLENOID VALVE CONNECTOR ASM	FOR SMART DEVICE	*		1
78	SM4030501SC	SCREW M3X0.5 L=5	FOR SMART DEVICE			2
79	40188876	SENSOR AMP LIFIER A SET ASM.	FOR SMART DEVICE			1
80	40102071	SENSOR AMP LIFIER A ASM.	FOR SMART DEVICE	*		1
81	18036400	WIRE MARK (15)	FOR SMART DEVICE	*		1

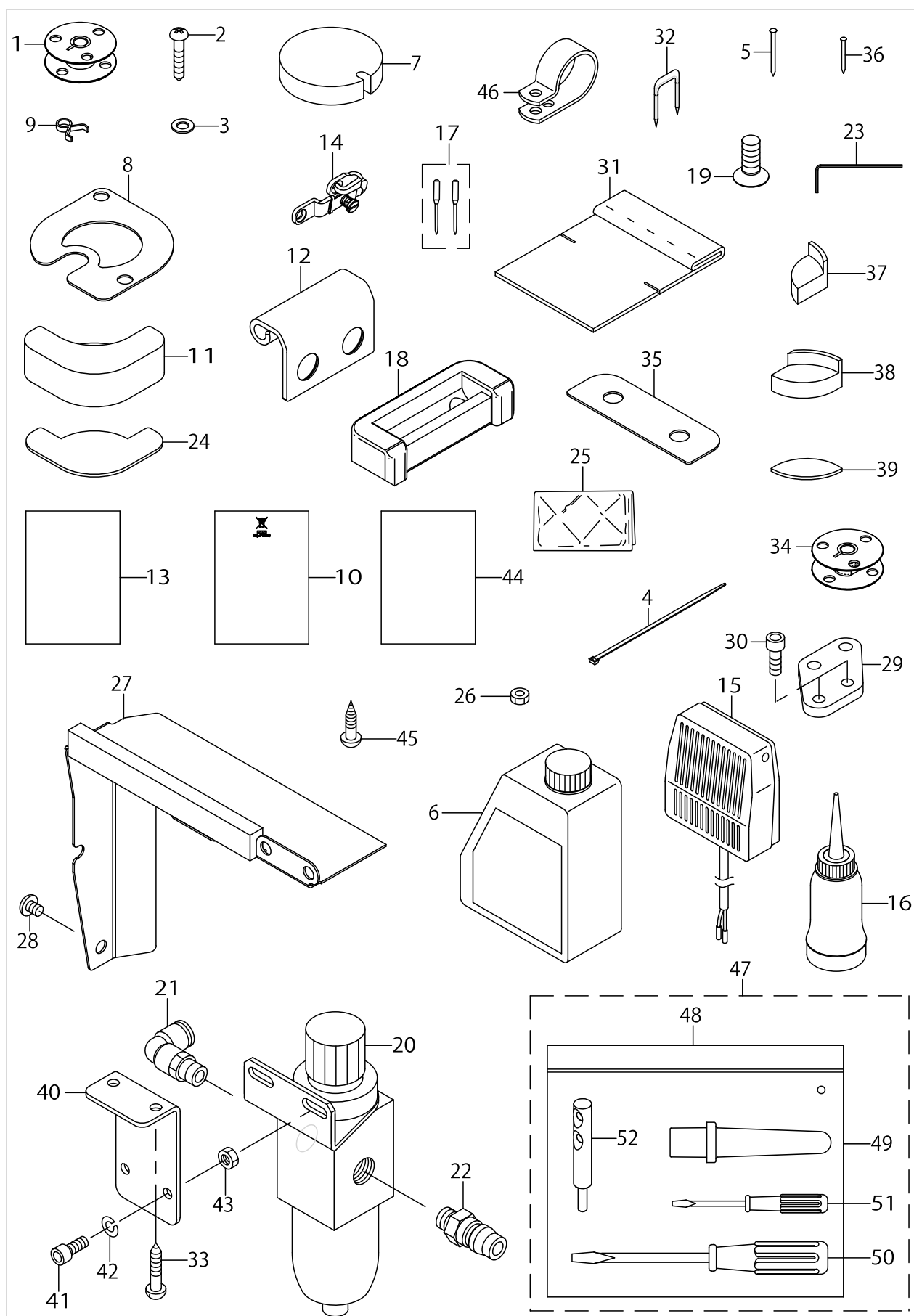
ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40196522	BOBBIN_XXL	FOR STANDARD			1
2	SK3452501SE	WOOD SCREW D=4.5 L=25				4
3	WP0550800SP	WASHER 5.5X10X0.8				4
4	EA9500B0200	CABLE BAND 150	FOR SMART DEVICE			2
5	10539906	SET NAIL				6
6	40102087	JUKI_CORPORATION_GENUINE_OIL_7				1
7	40126405	OIL_FILTER				1
8	40126267	FELT HOLDER				1
9	23629306	PIPE STOPPER A				2
10	CM600100201	WEEE INFORMATION SHEET	FOR JE			1
11	40151800	CUSHION_RUBBER				2
12	40125869	HINGE				2
13	40142430	DECLARATION OF INCORPORATION (LU2800)	FOR JE			1
14	40034675	THREAD_GUIDE_ASM_E				1
15	40143553	KNEE_SW_ASM.				1
16	B91210120A0	OILER ASM.				1
17	MC321001402	NEEDLE 134-35 #140-2				1
18	40164521	HINGE RUBBER				2
19	B1516210D00	SCREW				4
20	PF055107000	FILTER REGULATOR	FOR SMART DEVICE			1
21	PJ304065101	ELBOW UNION 6XPT1/8	FOR SMART DEVICE			1
22	PJ025100003	PLUG	FOR SMART DEVICE			1
23	40079298	WRENCH				1
24	10740900	RUBBER				8
25	40048536	HEAD_COVER				1
26	NM6040001SC	NUT M4X0.7 TYPE1				1
27	40149045	OIL_SHIELD_PLATE_ASSY				1
28	SM4050655SP	SCREW M5 L=6				4
29	40112214	EDGE_GUIDE_FITTING_PLATE				1
30	SM6051402TP	SCREW M5X0.8 L=14				2
31	40133730	OIL FILTER				1
32	MAO11532000	CORD STAPLE				3
33	SK3482001SE	WOOD SCREW D=4.8 L=20	FOR SMART DEVICE			2
34	40166228	BOBBIN_XXL_A	FOR SMART DEVICE			1
35	40163914	HINGE SPACER				2
36	22926208	NAIL				2
37	40151803	RUBBER_CUSHION_LEFT				1
38	40151804	RUBBER_CUSHION_RIGHT				1
39	40151805	RUBBER_CUSHION_SHEET				4
40	13860408	REGULATOR BRACKET	FOR SMART DEVICE			1
41	SM6051202TP	SCREW M5X0.8 L=12	FOR SMART DEVICE			2
42	WS0510002KN	SPRING WASHER M5	FOR SMART DEVICE			2
43	NM6050001SP	NUT M5	FOR SMART DEVICE			2
44	40196468	SAFETY_INSTRUCTION_MANUAL				1
45	SK3482001SE	WOOD SCREW D=4.8 L=20	FOR SMART DEVICE			1
46	HX00150000M	CABLE CLAMP	FOR SMART DEVICE			1
47	40193742	ACCESSORY BAG ASM				1

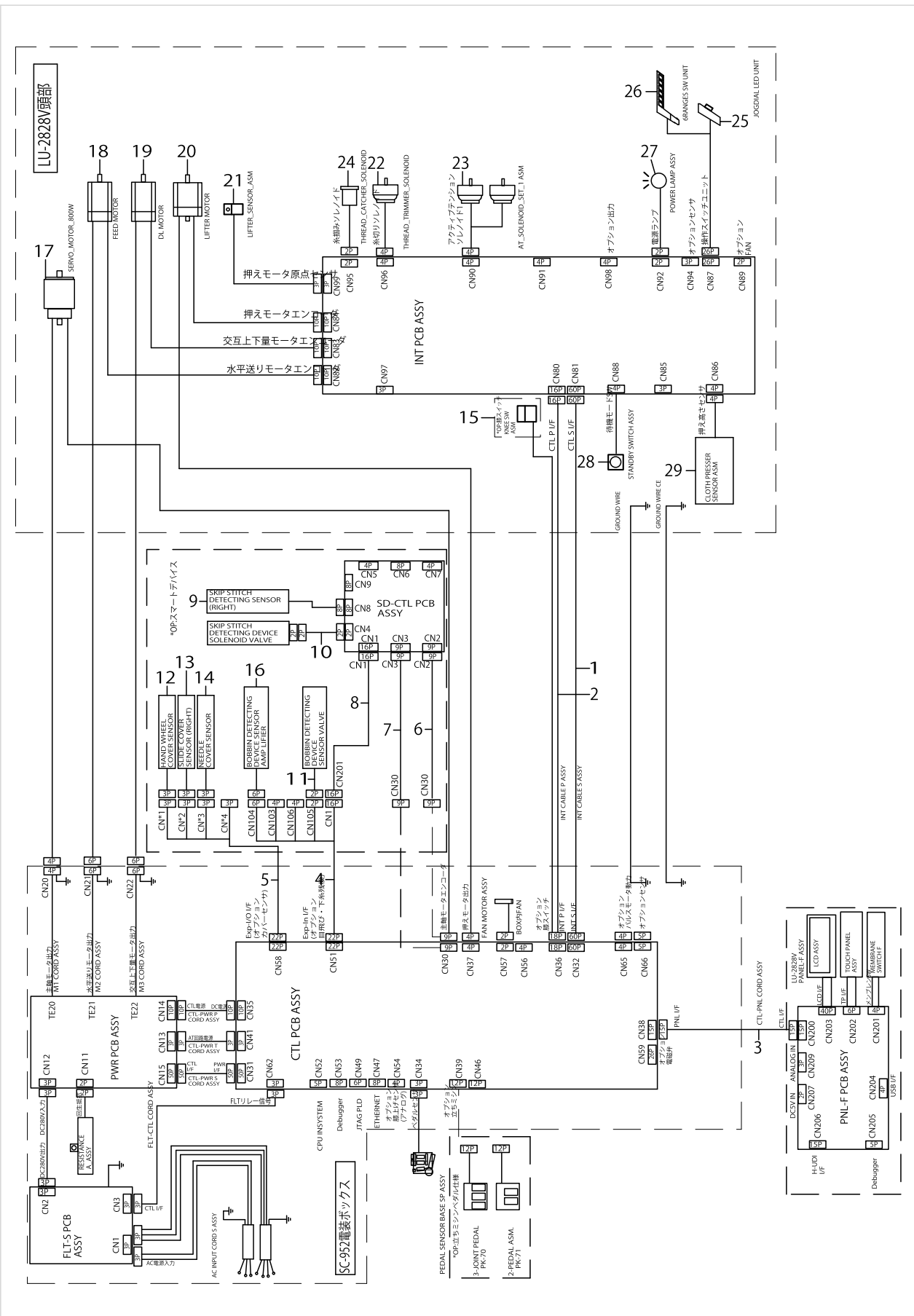
ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22932800	ACCESSORIE BAG		*		1
49	22931604	FRAME SUPPORT BAR		*		1
50	22933105	SCREW DRIVER,MIDDLE		*		1
51	22933204	SCREW DRIVER,SMALL		*		1
52	40192947	THREAD_GUIDE_PIN		*		1

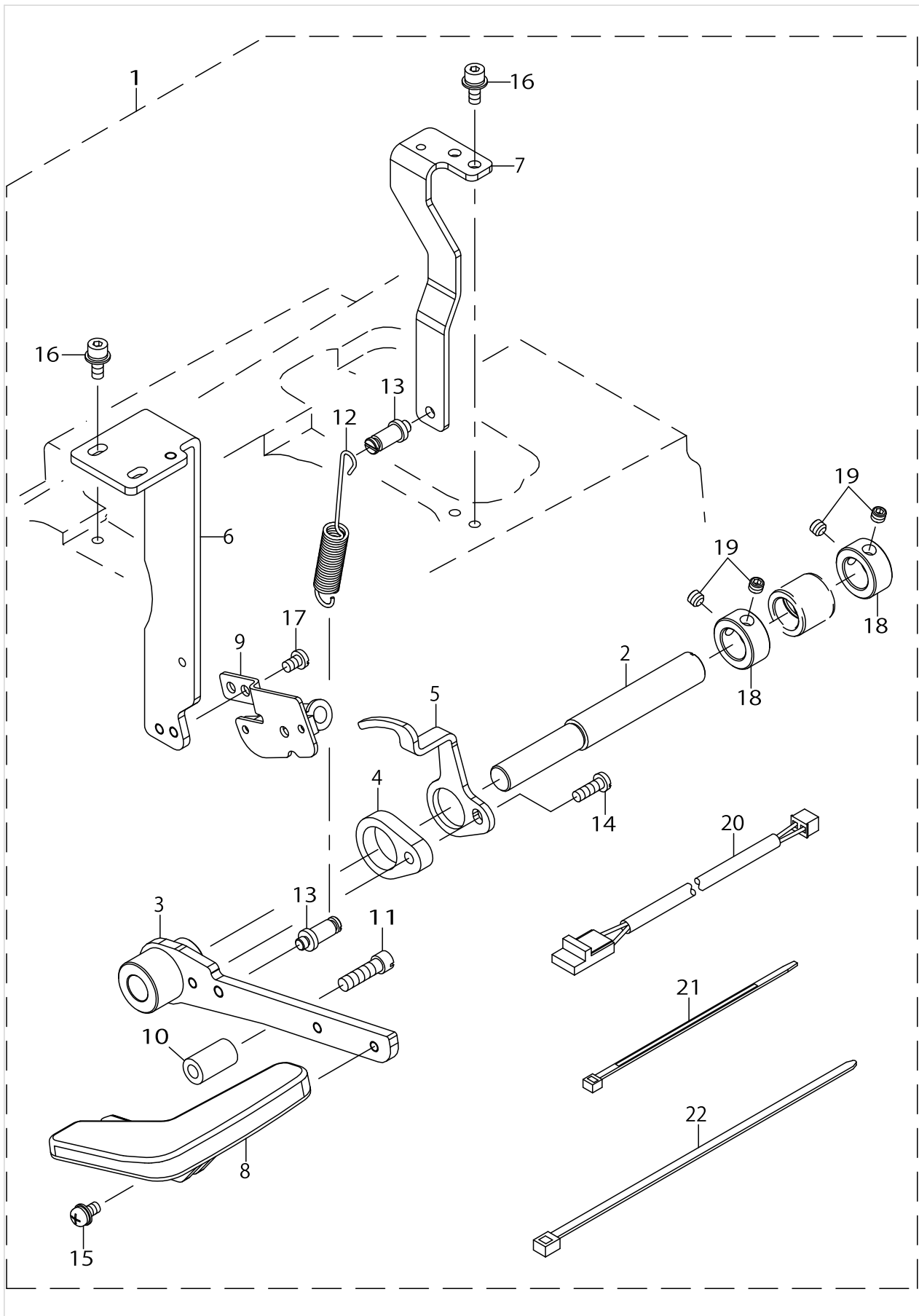
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40192441	INT CABLE S ASSY				1
2	40192442	INT CABLE P ASSY				1
3	40175585	CTL-PNL CORD ASSY				1
4	40167083	AE_SD_RELAY_CORD_ASSY	FOR SMART DEVICE			1
5	40193645	SAFETY SWITCH CODE ASSY	FOR SMART DEVICE			1
6	40171394	ENCODER EXTENTION CABLE ASSY	FOR SMART DEVICE			1
7	40171393	ENCODER RELAY CABLE ASSY	FOR SMART DEVICE			1
8	40198296	SD-CTL EXTENSION CODE ASSY	FOR SMART DEVICE			1
9	40167135	LED-SENS UNIT2828 ASM	FOR SMART DEVICE			1
10	40167087	SOLENOID VALVE CONNECTER ASM.	FOR SMART DEVICE			1
11	40162207	SOLENOID VALVE CONNECTER ASM.	FOR SMART DEVICE			1
12	40151336	PROXIMITY SENSOR ASSY C	FOR SMART DEVICE			1
13	40151319	PROXIMITY SENSOR ASSY B	FOR SMART DEVICE			1
14	40151318	PROXIMITY SENSOR ASSY A	FOR SMART DEVICE			1
15	40143553	KNEE_SW_ASM.				1
16	40102071	SENSOR AMP LIFIER A ASM.	FOR SMART DEVICE			1
17	40169647	SERVO_MOTOR_800W				1
18	40192449	FEED MOTOR				1
19	40192450	DL MOTOR				1
20	40192451	LIFTER MOTOR				1
21	40192445	LIFTER_SENSOR_ASM				1
22	40192453	THREAD_TRIMMER_SOLENOID				1
23	40192455	AT_SOLENOID_SET_1 ASM				1
24	40131641	THREAD CATCHER SOLENOID				1
25	40191503	JOGDIAL LED UNIT				1
26	40191502	6RANGES SW UNIT				1
27	40192443	POWER LAMP ASSY				1
28	40192444	STANDBY SWITCH ASSY				1
29	40192446	CLOTH_PRESSER_SENSOR_ASM				1

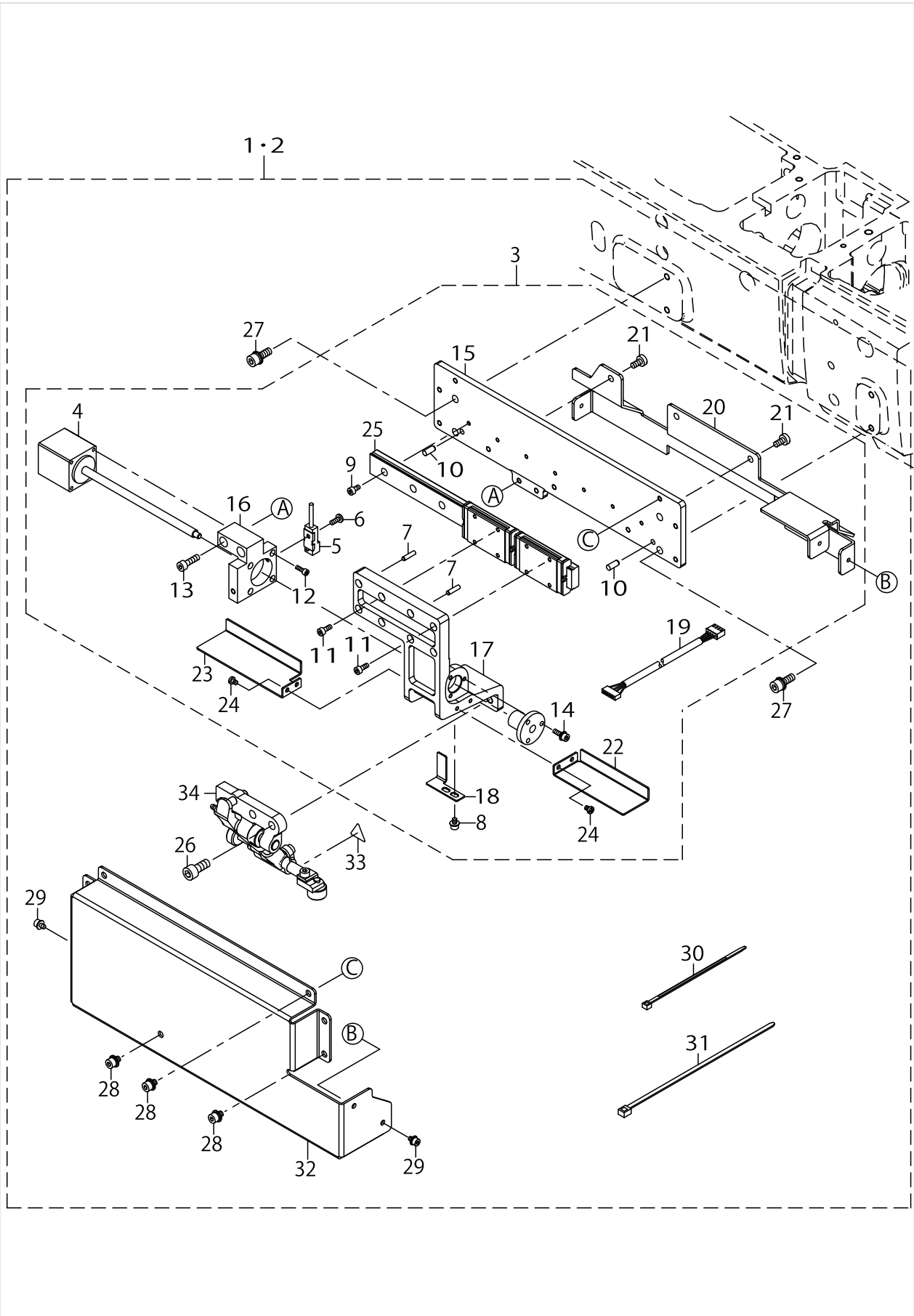
REVERSE FEED LEVER KIT (OPTIONAL PARTS)



REVERSE FEED LEVER KIT (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40207826	REVERSE_FEED_LEVER_ASM				1
2	40205819	REVERSE_FEED_LEVER_SHAFT		*		1
3	40205817	REVERSE_FEED_LEVER_ASM_B		*		1
4	40205818	SPASER		*		1
5	40205820	FEED_CONTROL_SENSOR_PLATE		*		1
6	40207828	REVERSE_FEED_SENSOR_BASE		*		1
7	40205821	SPRING_HOOK_PLATE		*		1
8	40126116	REVERSE_FEED_LEVER_DRAFT		*		1
9	40174405	FEED_CONTROL_SENSOR_BASE_ASM		*		1
10	22952501	BACK LEVER STOPPER		*		1
11	SM6051850TP	SCREW M5 L=18		*		1
12	11050705	LEVER RETURN SPRING		*		1
13	B3413227000	SPRING SUSPENSION		*		2
14	SM4041255SP	SCREW M4 L=12		*		1
15	SL4040881SC	SCREW M4 L=8		*		2
16	SL6041092TN	SCREW M4 L=10		*		4
17	SM4040655SP	SCREW		*		2
18	CS1200981TP	THRUST COLLAR D=12 W=9		*		2
19	SM8050412TP	SCREW M5 L=4		*		4
20	40204922	FEED LEVER RELAY CORD ASSY		*		1
21	EA9500B0100	CABLE BAND		*		5
22	EA9500B0200	CABLE BAND		*		3

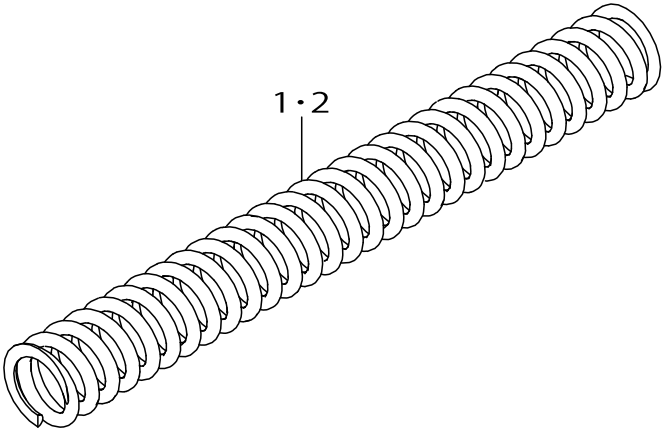
DIGITAL EDGE GUIDE COMPONENTS (OPTIONAL PARTS)



DIGITAL EDGE GUIDE COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40198152	DIGITAL_EDGE_GUIDE_ALL_ASM	FOR DIGITAL EDGE GUIDE ALL ASM			1
2	40216973	DIGITAL_EDGE_GUIDE_ALL_ASM(NR)	FOR DIGITAL EDGE GUIDE ALL ASM (NR)			1
3	40198153	DIGITAL_EDGE_GUIDE_ASM		*		1
4	40192571	RULER MOTOR		*		1
5	40192572	RULER MOTOR SENSOR ASSY		*		1
6	SM5030801SC	SCREW M3X0.5 L=8		*		1
7	PH0300125S0	PARALLEL PIN TYPE A 3X12		*		2
8	SL6030592TN	SCREW M3 L=5		*		2
9	SM6030602TN	SCREW M3X6		*		4
10	PH0400105S0	PARALLEL PIN TYPE B 4X10		*		2
11	SM6030802TN	SCREW		*		8
12	SM6850802TN	SCREW M2.5 L=8		*		4
13	SM6041402TN	SCREW M4X0.7 L=14		*		2
14	SL6031092TN	SCREW M3 L=10		*		3
15	40207424	BASE_PLATE		*		1
16	40207425	MOTOR_BRACKET		*		1
17	40207554	EDGE_GUIDE_ARM		*		1
18	40207427	SENSOR_DETECTION_PLATE		*		1
19	40204912	RULER MOTOR CABLE ASSY		*		1
20	40208457	FRONT_COVER		*		1
21	SM6040860TP	SCREW M4 L=8		*		3
22	40208382	SLIDE_COVER_L		*		1
23	40208383	SLIDE_COVER_R		*		1
24	SM4030455SP	SCREW		*		4
25	40215975	LINEAR GUIDE		*		1
26	SM6061402TP	SCREW M6 L=14		*		2
27	SL6051492TN	SCREW M5 L=14		*		4
28	SL6040692TN	SCREW M4 L=6		*		7
29	SL6030592TN	SCREW M3 L=5		*		3
30	EA9500B0100	CABLE BAND		*		4
31	EA9500B0200	CABLE BAND		*		1
32	40208508	COVER		*		1
33	CM300200001	FINGER INJURY CAUTION LABEL (16)		*		1
34	MAH152010A0	RULER	FOR DIGITAL EDGE GUIDE ALL ASM	*		1

PRESSER SPRING COMPONENTS (OPTIONAL PARTS)



PRESSER SPRING COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40203636	PRESSER_SPRING_A				1
2	40203637	PRESSER_SPRING_B				1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1710-05 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1) "*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2) "#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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