



JK-6691(单针 /Single Needle)

JK-6692(双针 /Double Needle)

产品使用说明书&产品零件图册

Manual book & parts book

JACK 杰克

零件样本/Parts book

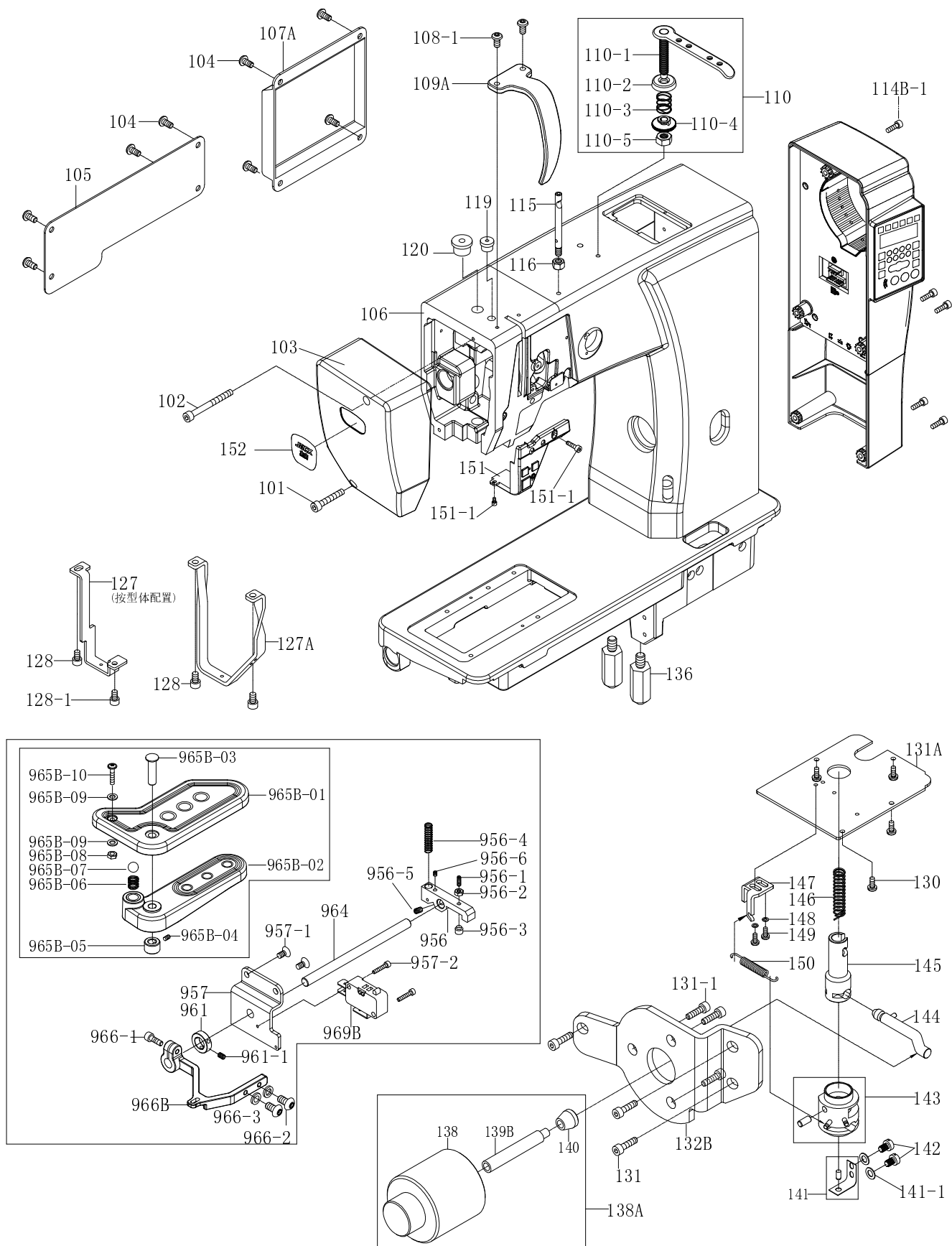
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1 本体机构

ARM BED AND IT'S ACCESSORIES

1 本体机构

ARM BED AND IT'S ACCESSORIES



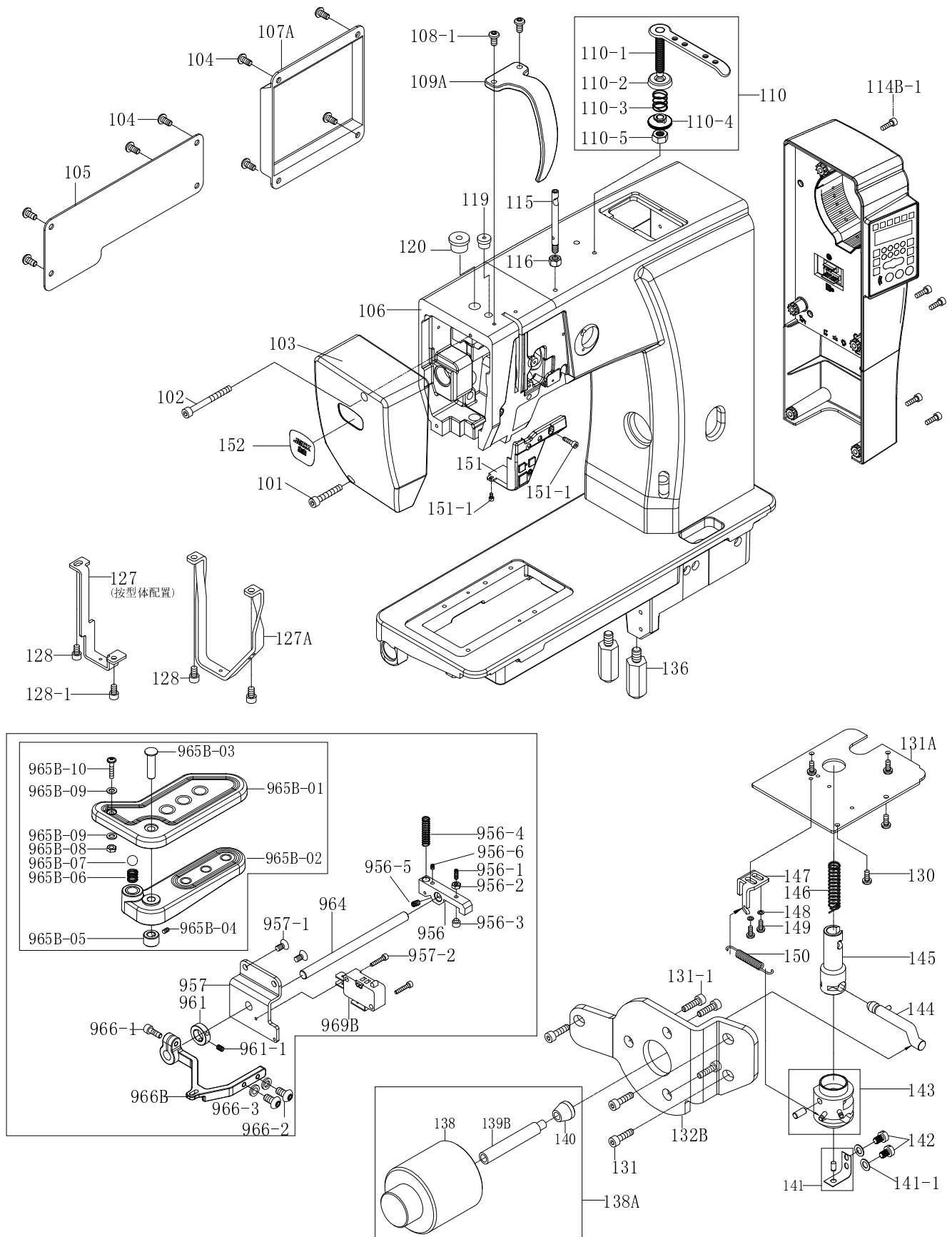
1 本体机构

ARM BED AND IT'S ACCESSORIES

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
101	S05956	内六角圆柱头螺钉M5×25	Screw pan M5×25	1	
102	S05958	内六角圆柱头螺钉M5×60	Screw pan M5×60	1	
103	155211001	面板	Face palte	1	
104	S17883	内六角盘头螺钉M4×8	Screw pan M4×8	8	
105	155212001	松线防护板	Cover	1	
106	15520100100	机壳组件	Machine shell components	1	
106D	15520101300	机壳组件单带	Machine shell components	1	
107A	155212002	大防沙板	Cover	1	
108-1	S17884	内六角盘头螺钉M5×10	Screw pan M5×10	2	
109A	155211002	挑线杆防护罩	Thread takeup lever cover	1	
110	155213004	绕线夹线器组件	Bobbin thread tension asm	1	
114B	15523000200	电控组件/一体机	Machine electronic control	1	
114C	15543000100	电控组件/一体机	Machine electronic control	1	6681专用电控
114B-1	S05956	内六角圆柱头螺钉M5×25	Screw pan M5×25	5	
115	155213005	穿线杆	Spool pin	1	
116	N01104	六角螺母 M6	Nut M6	1	
119	155211003	油盖	Rubber plug	1	
120	155211004	压棒盖	Rubber plug	1	
127	155212003	支架	Bracket	1	
127A	155212004	支架	Bracket	1	
128	S05962	内六角圆柱头螺钉M6×10	Screw pan M6×10	3	
128-1	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	1	
130	1550NS11001	一字圆柱头螺钉M5×10	Screw pan M5×10	5	
131	S05962	内六角圆柱头螺钉M6×12	Screw pan M6×12	3	
131A	155212042	底盘座	Bottom cover	1	
131-1	S05961	内六角圆柱头螺钉M6×10	Screw pan M6×10	3	
132B	155212005	电磁铁安装板	Solenoid Mounting plate	1	
136	1552NS30001	脚柱	Bed leg	2	
138A	155230001	抬压脚电磁阀	Elevating foot solenoid valve	1	
141	15521200600	压脚弹片组	Pressure foot spring	1	
141-1	W01145	平垫圈	Flat washer	2	
142	1550NS11013	一字圆柱头螺钉M4×8	Screw pan M4×8	2	
143	15520100200	脚架连接块(组件)	Connocor	1	
144	155212007	压脚提升弯杆	Bending rod	1	
145A	155201003	脚架连杆头 (组件)	Connocor	1	
147	155212008	拉簧座	Tension spring seat	1	
148	W01146	垫片 M5	Washer M5	2	
149	S05959	内六角圆柱头螺钉M5×8	Screw pan M5×8	2	
151	15523000800	机头三角按键组	Switch assembly	1	
151-1	S05949	内六角圆柱头螺钉 M4×8	Screw pan M3×6	2	
152	155231019	面板标牌	Panel signs	1	
956	155209018	开关压板	Switch plate	1	
956-1	S10073	内六角凹端紧定螺钉M4×16	Screw pan M4×16	1	
956-2	N01103	六角螺母 M4	Nut M4	1	
956-3	155226009	限位柱	Limit column	1	
956-4	155227004	栓销弹簧	Pin spring	1	
956-5	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	
956-6	S10074	内六角凹端紧定螺钉M4×4	Screw pan M4×4	1	
957	155212038	倒缝把手座	Reverse feed lever fixing plate	1	
957-1	S12028	内六角沉头螺钉M5×8	Screw pan M5×8	2	
957-2	S05938	内六角圆柱头螺钉M3×14	Screw pan M3×14	2	
961	155008007	定环	Stationary ring	1	
961-1	1550NS14001	螺钉	Screw	2	
964	155202019	倒缝把手轴	Reverse feed lever shaft	1	
965B-01	155201022	倒缝把手	Reverse feed lever	1	

1 本体机构

ARM BED AND IT'S ACCESSORIES



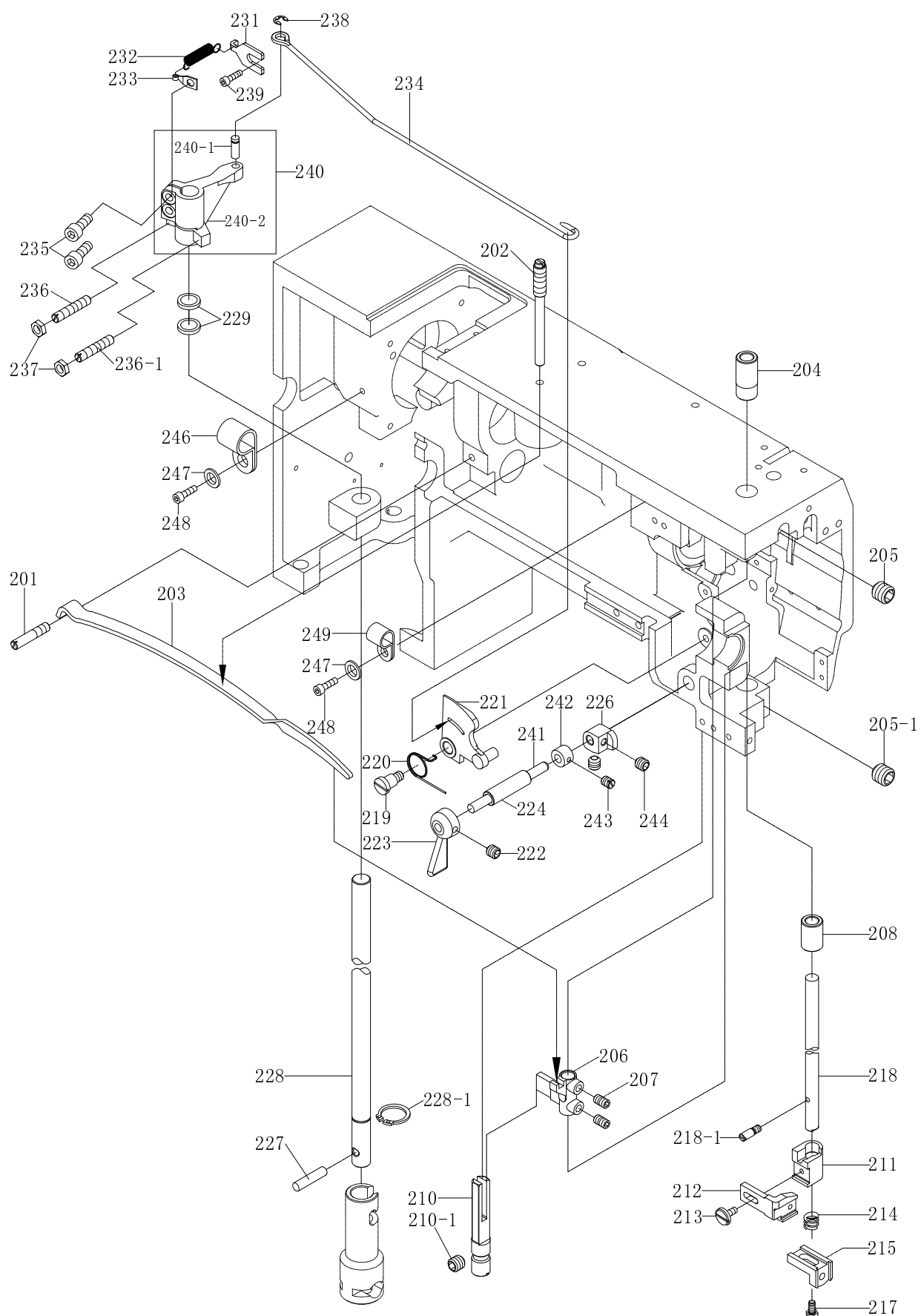
1 本体机构

ARM BED AND IT'S ACCESSORIES

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
965B-02	155201023	旋转把手组	Rotating handle	1	
965B-03	155226010	固定销	Dowel pin	1	
965B-04	S10074	内六角凹端紧定螺钉	Screw	1	
965B-05	155208001	锁圈	Lock ring	1	
965B-06	155227011	弹簧M4×5	Spring M4×5	1	
965B-07	155209020	钢珠5φ8	Steel ball 5φ8	1	
965B-08	N01105	六角螺母	Nut	2	
965B-09	W01144	平垫圈	Flat washer	2	
965B-10	1552NS13002	内六角圆头带垫螺钉M3×16	Screw pan M3×16	1	
966B	155204012	倒缝摆杆	Rod of reverse stitching	1	
966-1	S05943	内六角圆柱头螺钉M4×10	Screw pan M3×16	1	
966-2	S05943	内六角圆柱头螺钉M4×10	Screw pan M3×16	2	
966-3	W01145	平垫圈M4	Flat washer M4	2	
969B	15523001300	点动开关	Inching switch	1	

2 压棒机构

PRESSER FOOT BAR MECHANISM



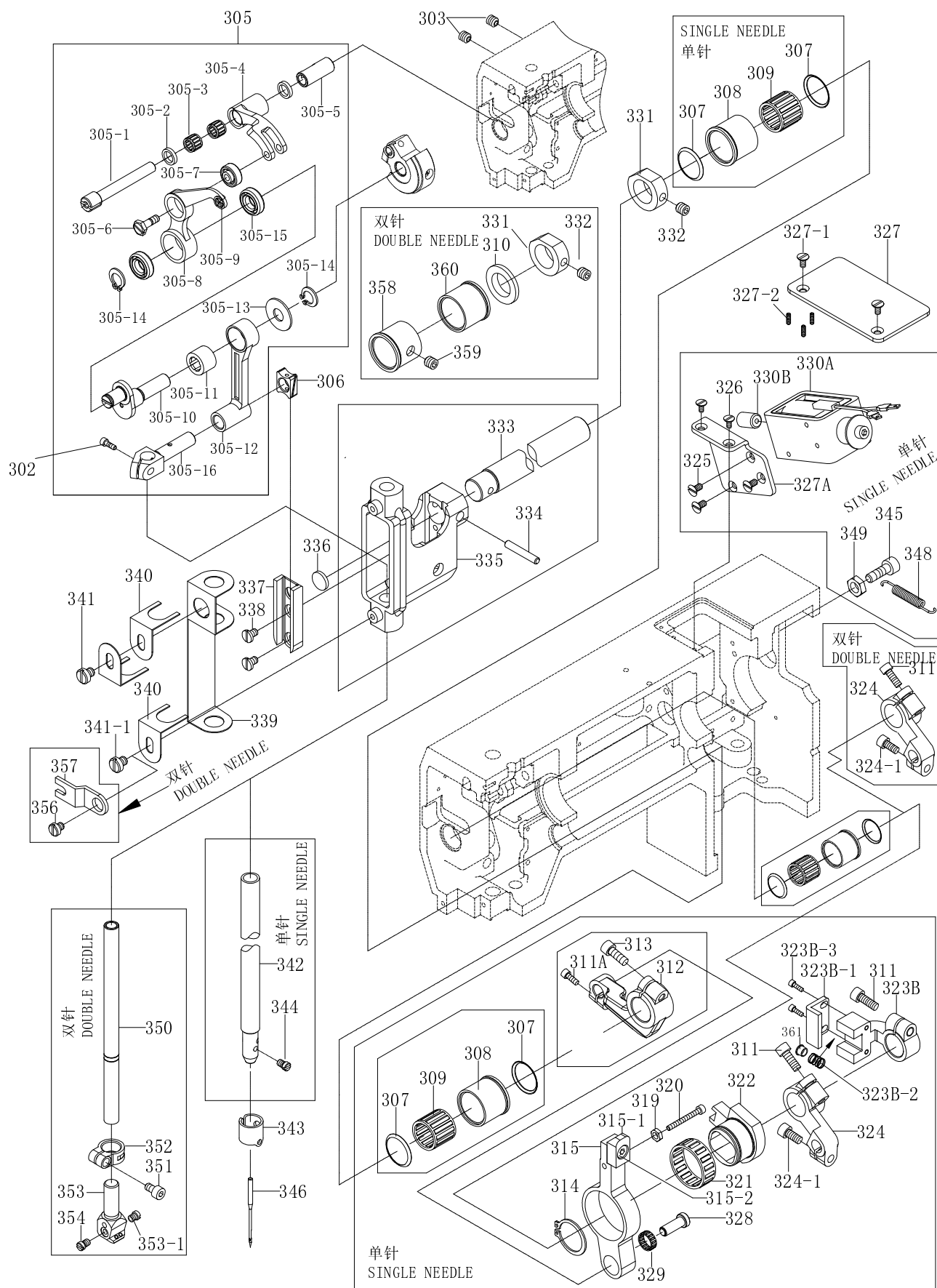
2 压棒机构

PRESSER FOOT BAR MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
201	1550NS11002	一字无头螺丝	Screw	1	
202	155211005	一字无头调压螺丝	Screw	1	
203	155212009	弹片压板	Shrapnel plate	1	
204	155003001	压棒上套管	Upper casing of pressure bar	1	
205	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	2	
	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	6692
205-1	S10079	内六角凹端紧定螺钉M5×5	Screw pan M5×5	1	6692
206	155001001	压棒固定座	Setting seat of pressure bar	1	
207	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	2	
208	155003002	压棒下套管	Running casing of pressure bar	1	
210	155009001	导轨棒	Guide rods	1	
210-1	S10081	内六角凹端紧定螺钉M5×8	Screw pan M5×8	1	
211	155201004	轮前下座	Front seat	1	
212	155201005	轮前连接座	Connecting seat	1	
213	1550NS11012	一字圆柱头螺丝	Screw	1	
214	155027001	弹簧	Spring	1	
215	155009002	顶针座	Thimble seat	1	
217	L02154	六角头螺栓M4×8	Bolt M4×8	1	
218	155202001	压棒	Pressure bar	1	
218-1	1550NS15001	螺钉	Screw	1	
219	1550NS11003	一字圆柱头螺丝	Screw	1	
220	155027002	弹簧	Spring	1	
221	155004001	小夹线组件	Bobbin thread tensionasm	1	
222	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	
223	155004002	压棒提杆	Lifting rod of pressure bar	1	
224	155203001	压棒提杆套管	Lifting sleeve of pressure bar	1	
226	155201006	压棒提升器	Lifter of pressure bar	1	
228A	155002001	压脚长轴	Presser foot long axis	1	
228-1	H03066	轴用挡圈	Circlips for shaft	1	
229	155028001	调整垫片	Washer	2	
231	155012001	弹簧固定板	Spring fixing plate	1	
232	155227003	离合拉簧	Clutch spring	1	
233	155012002	弹簧固定板	Spring fixing plate	1	
234	155227001	脚弓连接杠杆	Arch connecting lever	1	
235	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	2	
236	S12031	内六角锥端紧定螺钉M6×30	Screw pan M6×30	1	
236-1	S09157	内六角平端紧定螺钉M6×35	Screw pan M6×35	1	
237	N01104	六角螺母M6	Nut M6	2	
238	155212025	开口挡圈M4	E rings M4	1	
239	S05967	内六角圆柱头螺钉M6×8	Screw pan M6×8	1	
240	155004003	上下输送臂	Upper and lower conveying arm	1	
241	155202002	压棒提杆轴	Pressure rod lifting shaft	1	
242	155208001	锁圈	Lock ring	1	
243	S10074	内六角凹端紧定螺钉M4×4	Screw pan M4×4	1	
244	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	2	
246	155211012	线夹R-16.2	Clip R-16.2	1	
247	W01145	平垫圈M4	Flat washer M4	2	
248	S05949	内六角圆柱头螺钉 M4×8	Screw pan M4×8	2	
249	155211010	油管护架	Tubing guard	1	

3 天平及针棒摇动台机构

TAKE-UP LEVER & NEEDLE BAR ROCKING MECHANISM



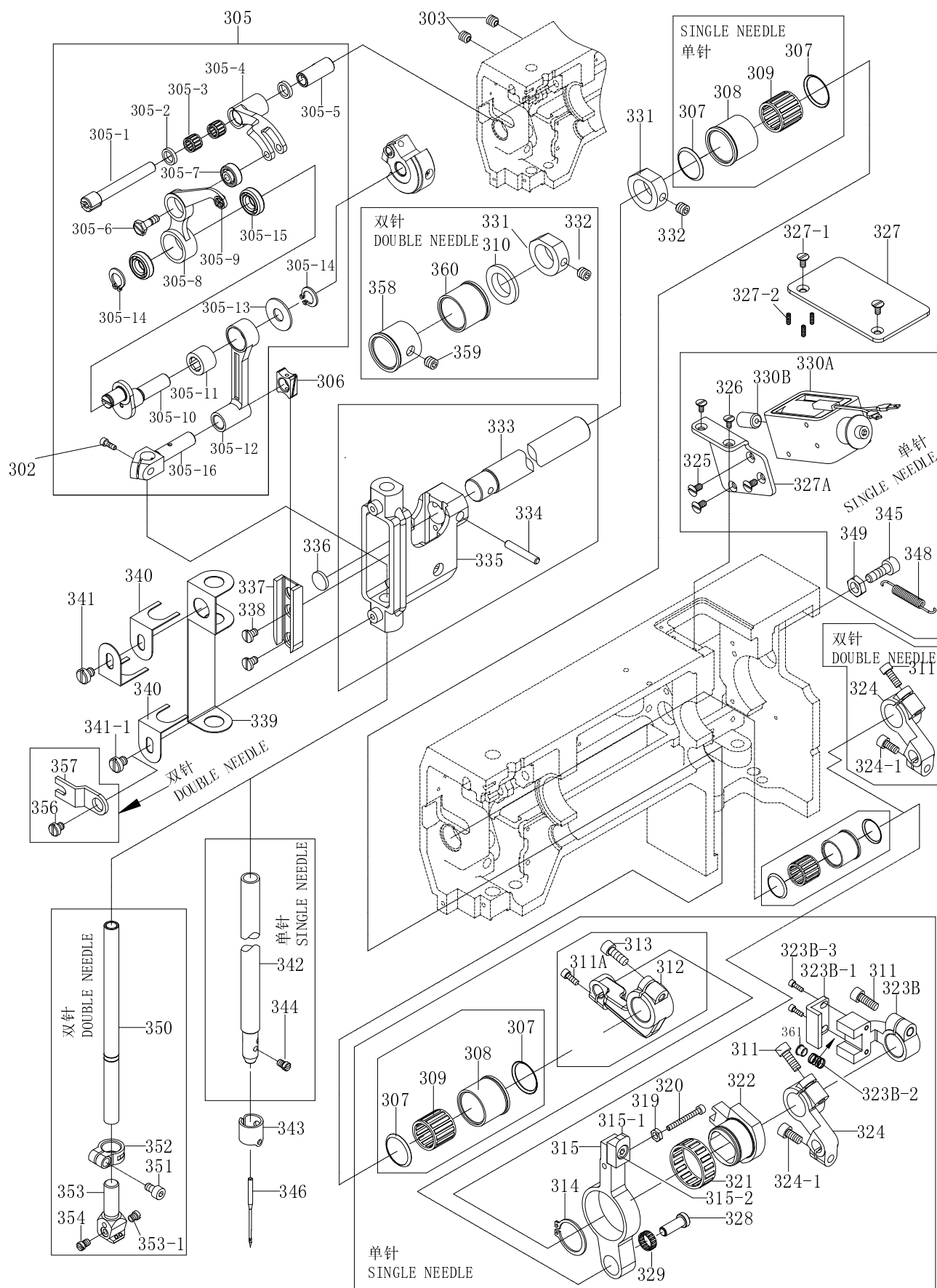
3 天平及针棒摇动台机构

TAKE-UP LEVER & NEEDLE BAR ROCKING MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
302	1550NS12001	六角头螺丝M5×10	Screw pan M5×10	1	
303	S10081	内六角凹端紧定螺钉M5×8	Screw pan M5×8	2	
305	155238001	挑线杆组件	Thread take-up asm	1	
	155238002	挑线杆组件	Thread take-up asm	1	6692
306	155009003	针棒道引滑块	Needle bar guide slider	1	
307	155012003	盘形垫片	Disc gasket	4	6691/6691-X/6681
308	155003003	套管	casing	2	6691/6691-X/6681
309	155024003	滚针轴承	Needle bearing	2	6691/6691-X/6681
310	155212013	调整垫片	Washer	1	6691/6691-X/6681
311	S05964	内六角圆柱头螺钉M6×16	Screw pan M6×16	2	
	S05964	内六角圆柱头螺钉M6×16	Screw pan M6×16	1	6692
311A	S05952	内六角圆柱头螺钉 M5×12	Screw pan M5×12	1	6691/6691-X/6681
312	155201007	针送支臂	Needle delivery arm	1	6691/6691-X/6681
313	S05953	内六角圆柱头螺钉M5×14	Screw pan M5×14	1	6691/6691-X/6681
314	H03070	轴用弹性挡圈-A型 24	Circlips for shaft - type A	1	6691/6691-X/6681
315	155201008	凸轮连杆	Cam connecting rod	1	6691/6691-X/6681
315-1	155201009	凸轮连杆接块	Connecting block	1	6691/6691-X/6681
315-2	S05948	内六角圆柱头螺钉M4×6	Screw pan M4×6	1	6691/6691-X/6681
319	N01103	六角螺母M4	Nut M4	1	6691/6691-X/6681
320	S05947	内六角圆柱头螺钉M4×30	Screw pan M4×30	1	6691/6691-X/6681
321	155024001	滚针轴承	Needle bearing	1	6691/6691-X/6681
322	155209001	滑块凸轮	Slider cam	1	6691/6691-X/6681
323B	155209008	滑块凸轮导向座	Slide cam guide seat	1	6691/6691-X/6681
323B-1	155212010	固定块	Fixed block	1	6691/6691-X/6681
323B-2	155227004	弹簧	Spring	1	6691/6691-X/6681
323B-3	S05942	内六角圆柱头螺钉M3×6	Screw pan M3×6	2	
324	155201010	滑块凸轮摆杆	Swinging rod of slider cam	1	6691/6691-X/6681
324-1	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	
325	S12026	内六角沉头螺钉M4×6	Screw pan M4×6	2	6691/6691-X/6681
326	S12027	内六角沉头螺钉M4×8	Screw pan M4×8	2	6691/6691-X/6681
327	155212011	盖板	Cover plate	1	
327-1	S12024	内六角沉头螺钉 M4×12	Screw pan M4×12	2	
327-2	S10072	内六角凹端紧定螺钉M4×10	Screw pan M4×10	3	
327A	155212012	电磁铁固定板	Electromagnet fixed plate	1	6691/6691-X/6681
328	155026001	固定 (短)销	Pin (short)	1	6691/6691-X/6681
329	155024002	滚针轴承	Needle bearing	1	6691/6691-X/6681
330A	15523000300	针摆电磁铁(倒针切换)	Needle pendulum electromagnet	1	6691/6691-X/6681
330B	155211006	尼龙垫	Nylon mat	1	6691/6691-X/6681
331	155008001	固定环	Retaining ring	1	
332	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	1	
335A	15520101100	针棒座组件	Needle bar support frame	1	
336	155023001	油棉	Oil cotton	1	
337	155009004	针棒连接器导槽	Needle bar connecting link guide	1	
338	1550NS11004	一字圆柱头螺丝	Screw	2	
339	155023002	油棉	Oil cotton	1	
340	155012017	油棉压板	Pressboard of oil cotton	3	
341	1550NS11013	一字圆柱头螺丝	Screw	2	
341-1	S10074	内六角凹端紧定螺钉M4×4	Screw pan M4×4	1	6692
342	155002002	单针针棒	Needle bar	1	6691/6691-X/6681
343	155012004	针棒套环	Ring clamp	1	6691/6691-X/6681
344	1550NS11006	螺钉 M3×0.5×4	Screw pan M3×0.5×4	1	6691/6691-X/6681
345	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	1	6691/6691-X/6681
346	155217001	车针 INDP×5#16	Needle INDP×5#16	6	6691/6691-X/6681
	155217001	车针 INDP×5#16	Needle INDP×5#16	12	6692

3 天平及针棒摇动台机构

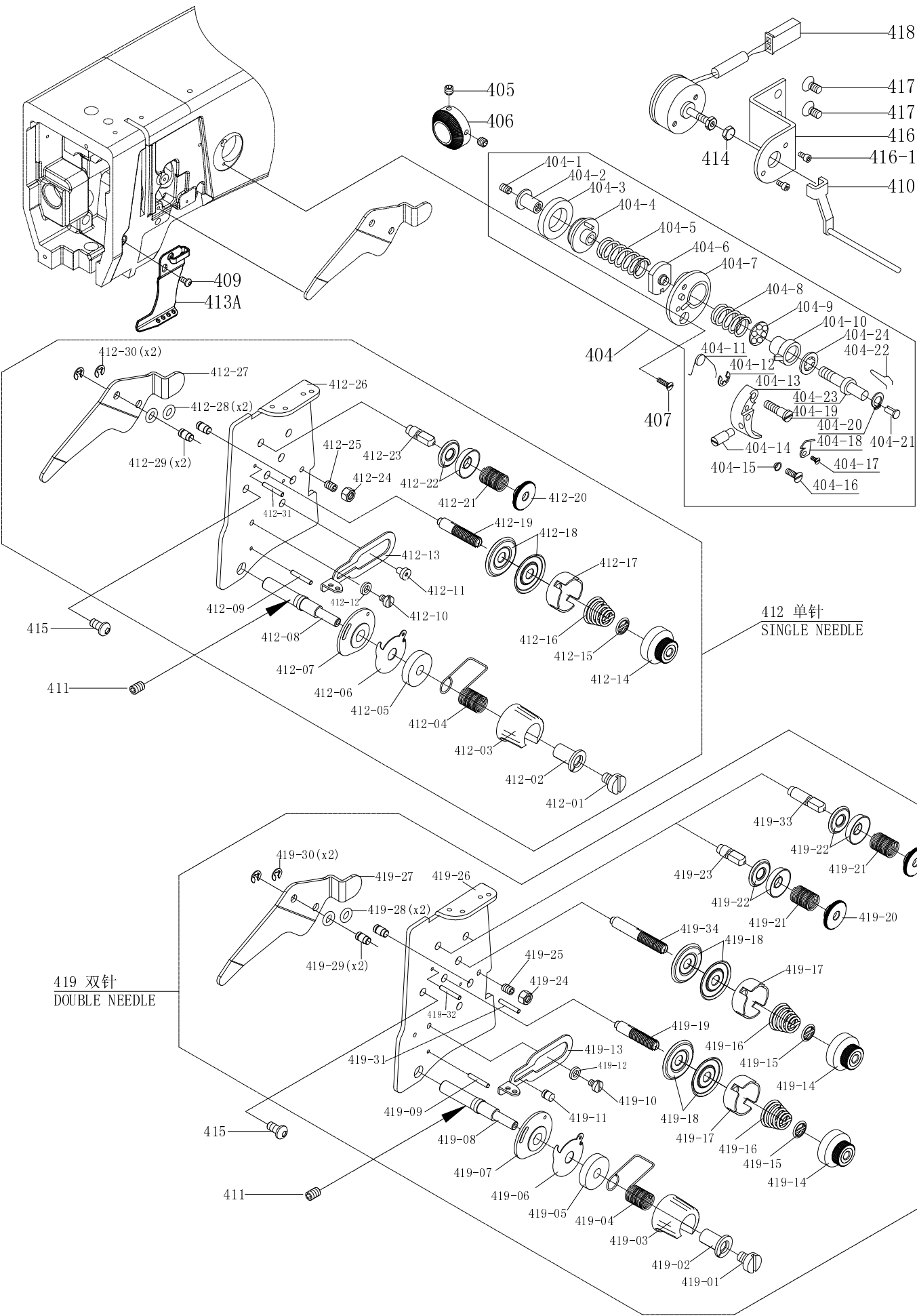
TAKE-UP LEVER & NEEDLE BAR ROCKING MECHANISM



3 天平及针棒摇动台机构

TAKE-UP LEVER & NEEDLE BAR ROCKING MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
348	155227002	拉簧	Tension spring	1	6691/6691-X/6681
349	N01106	六角螺母M5	Nut M5	1	6691/6691-X/6681
350	155002003	双针针棒	Needle bar	1	6692
351	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	6692
352	155008002	针棒套环	Ring clamp	1	6692
353	155201012	针榴3.2/2.8两种规格	Needle holder (3.2/2.8)	1	6692
356	1550NS11007	螺钉 M5×0.8×6	Screw pan M5×0.8×6	1	6692
357	155012005	针棒座固定板	Needle bar fixing plate	1	6692
358	155003004	摆针轴左套管	Bushing	1	6692
359	S10086	内六角凹端紧定螺钉M6×8	Screw pan M6×8	1	6692
360	155003005	摆针轴右套管	Bushing	1	6692



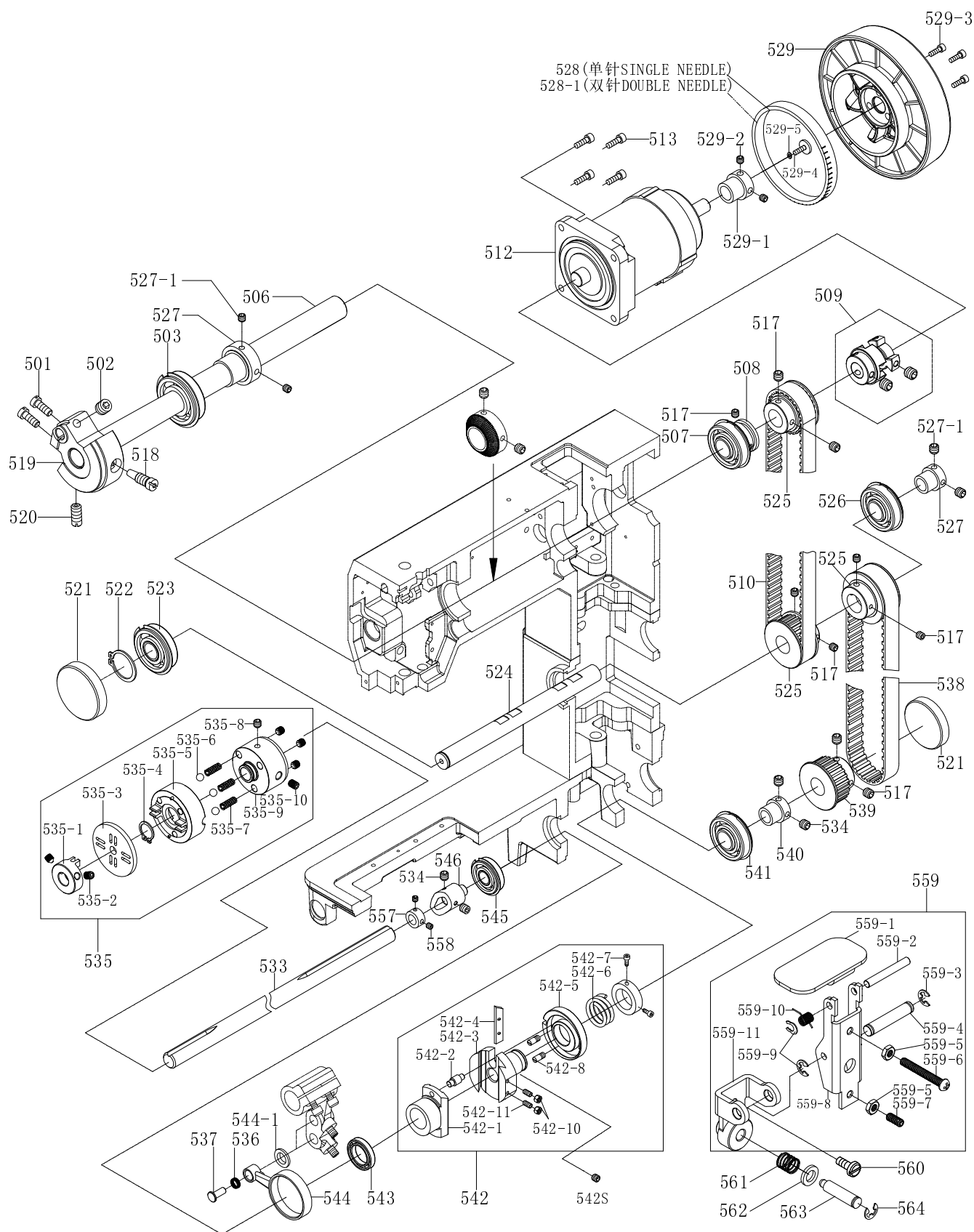
4 缝线压力调整机构

UPPER THREAD TENSION REGULATION MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
404	15521300100	绕线器组件	Bobbin winder unit	1	
405	S10086	内六角凹端紧定螺钉M6×8	Screw pan M6×8	2	
406	155208003	锥形传动轮	Conical drive wheel	1	
407	S02917	开槽沉头螺钉M4×8	Screw pan M4×8	1	
409	S17884	内六角半圆头螺钉M5×10	Screw pan M5×10	1	
410	15521201400	松线销组件	Tension releasing pin asm	1	
411	S10081	内六角凹端紧定螺钉M5×8	Screw pan M5×8	1	
412	15521300200	夹线组件	Thread tension asm	1	6691/6691-X/6681
413A	155213003	过线板	Thread tension guide plate	1	
414	1552S16001	调整螺母	Adjusting nut	1	
415	S17884	内六角半圆头螺钉M5×10	Screw pan M5×10	2	
416	155212015	松线阀座	Solenoid valve fixing plate	1	
416-1	S05940	内六角圆柱头螺钉M3×6	Screw pan M3×6	2	
417	S12029	内六角沉头螺钉M5×10	Screw pan M5×10	2	
418	15523001100	电磁阀 (松线)	Solenoid valve (loose thread)	1	
419	15521300300	夹线组件	Thread tension asm	1	6692

5 主轴传动机构

UPPER & MAIN SHAFT TRANSMISSION MECHANISM



5 上轴及主传动机构

UPPER & MAIN SHAFT TRANSMISSION MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
501	1550NS11008	螺钉 (M5×13)	Screw pan M5×13	2	
502	1550NS14001	螺钉 (M6×0.75×6)	Screw pan M6×0.75×6	2	
503	155024004	滚珠轴承 (BB6204ZZNR)	Ball bearing (BB6204ZZNR)	1	
505	1550NS14001	螺钉 (M6×0.75×6)	Screw pan M6×0.75×6	2	
506	155202003	上轴	Upper shaft	1	
507	155024005	滚珠轴承 (BB6004ZZNR)	Ball bearing (BB6004ZZNR)	1	
508	155003006	上轴套管	Casing of upper shaft	1	
509	155225001	联轴器	Coupling	1	
510	155035002	同步带	Synchronous belt	1	
511	155235001	带轮调节机构	Pulley regulating mechanism	1	
512	15523000400	电机	Motor	1	
513	S05955	内六角圆柱头螺钉M5×20	Screw pan M5×20	4	
517	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	12	
518	1550NS11009	一字半圆头定位螺丝	Screw	1	
519	155001002	凸轮	Cam	1	
519A	155210001	凸轮	Cam	1	
519B	15521000200	凸轮组件	Cam asm	1	
520	1550NS15002	一字无头螺丝	Screw	1	
521	155011002	保护盖	Protection cap	1	
522	155029002	C型扣环	C-Retaining ring	1	
523	155024006	滚珠轴承 (BB6203ZZNR)	Ball bearing (BB6203ZZNR)	1	
524	155202004	中轴	Shaft	1	
525	155025001	齿形带轮(上)	Timing wheel	2	
526	155024005	滚珠轴承	Ball bearing	1	
527	155003006	上轴套管	Upper shaft bushing	1	
527-1	1550NS14001	内六角无头螺丝 M6×0.75×6	Screw pan M6×0.75×6	2	
528	155011003	缝目指示环	Feed regulator scale	1	
529	155211009	手轮	Handwheel	1	
529-1	155203004	手轮连接盘	Handwheel connection plate	1	
529-2	S10086	内六角凹端紧定螺钉M6×8	Screw pan M6×8	2	
529-3	S17884	内六角平圆头螺钉M5×10	Screw pan M5×10	2	
529-4	1552NS13003	内六角圆头带垫螺钉M6×10	Screw pan M6×10	1	
533	155202005	万向连接轴 (长)	Universal connecting shaft	1	
533A	155202018	万向连接轴 (单带)	Universal connecting shaft	1	
534	1550NS14001	螺钉 (M6×0.75×6)	Screw pan M6×0.75×6	2	
535	15520101400	离合器组件	Clutch assembly	1	
536	155024002	滚针轴承	Needle bearing	1	
537	155026002	固定销 (26)	Dowel pin (26)	1	
538	155035003	同步带	Synchronous belt	1	
539	155025002	齿形带轮 (下)	Timing wheel (down)	1	
540	155003007	轴承套管 (右)	Casing of bearing(right)	1	
541	155024006	滚珠轴承 (BB6203ZZNR)	Ball bearing (BB6203ZZNR)	1	
542	15500100300	凸轮组件	Cam asm	1	
542S	S10086	内六角凹端紧定螺钉M6×8	Screw pan M6×8	2	
543	155024014	滚珠轴承 (61906ZZ)	Ball bearing (61906ZZ)	1	
544	155005002	连杆	Connecting rod	1	
544-1	155212016	垫片	Washer	1	
545	155024013	滚珠轴承 (BB6202ZZNR)	Ball bearing (BB6202ZZNR)	1	
546	155201015	剪线凸轮	Trimming cam	1	
557	155208005	定环	Fixed ring	1	
558	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	2	
559	15521201700	送料调整按钮 (组件)	Feeding adjustment button asm	1	
560	S01603	开槽圆柱头螺钉M4×10	Screw pan M4×10	1	
561	155227010	压簧	Compression spring	1	
562	W01147	平垫圈M6	Flat washer M6	1	
563	155226003	按钮销	Button pin	1	
564	155208008	开口挡圈	E rings	1	

LOWER FEED & THREAD TRIMMING MECHANISM



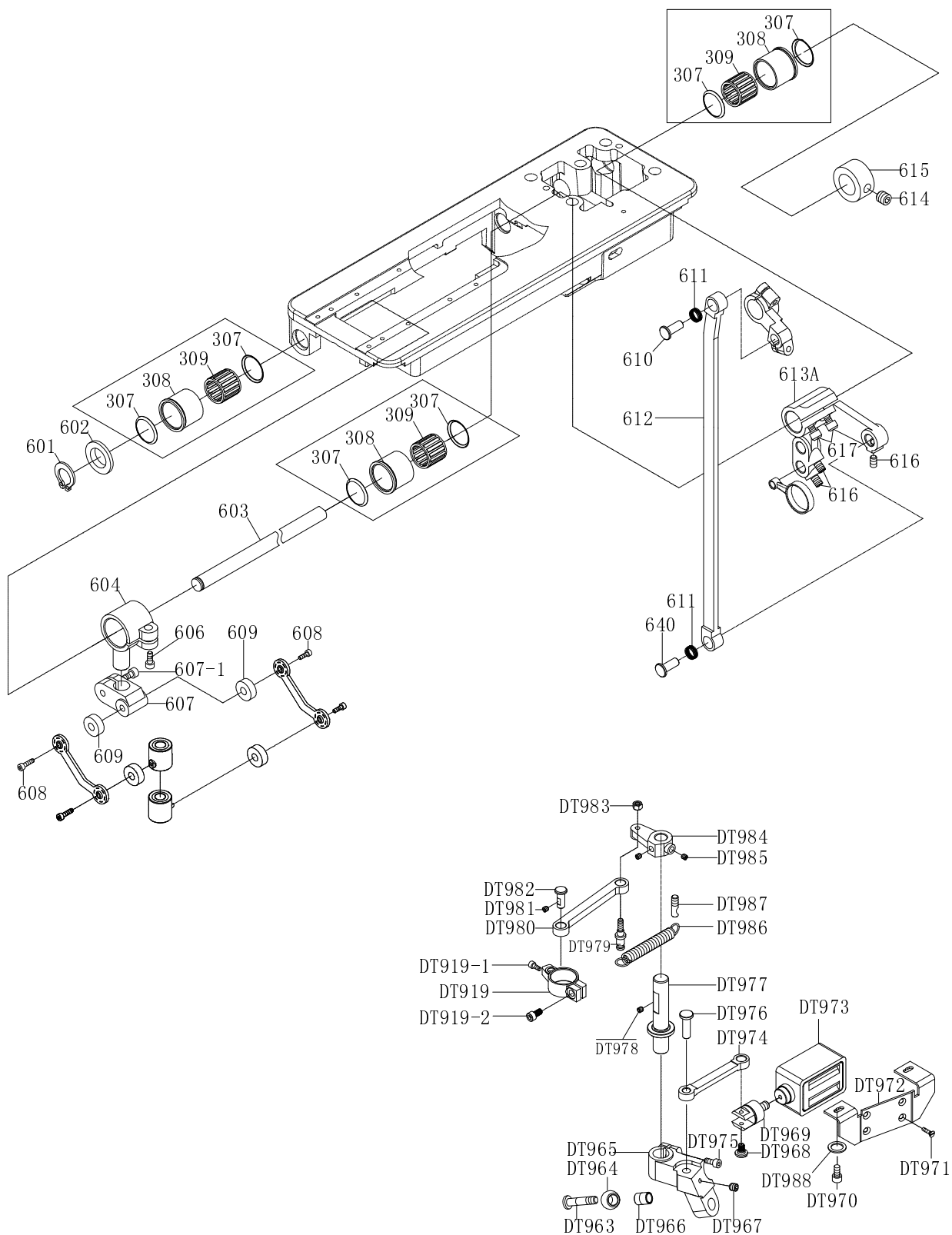
6.1 下送料及剪线机构 (JK-6691、JK-6692)

LOWER FEED & THREAD TRIMMING MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
307	155012003	盘形垫片	Disc gasket	6	
308	155003003	轴承套管	Casing of bearing	3	
309	155024003	滚针轴承	Needle bearing	3	
601	H03067	轴用挡圈M15	Circlips for shaft M15	1	
602	155012008	垫片	Washer	2	
603	155202006	下送料轴	Feed rocker shaft	1	
604	155004005	万向连接头	Crank	1	
604-1	155004006	万向连接头	Crank	1	6692
606	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	1	
607	155004007	万向连接座	Clamp	1	
607-1	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	
608	1550NS11016	一字圆柱头螺丝	Screw	2	
609	155023003	油棉垫	Oil cotton pad	2	
610	155026002	固定销 (长)	Dowel pin	1	
611	155024002	滚针轴承	Needle bearing	2	
612	155005003	连杆	Connecting rod	1	
613	155204005	左单向输送支臂	Right one-way delivery arm	1	6692
613A	155204006	单向输送支臂	One-way delivery arm	1	6691/6691-X/6681
614	1550NS14001	螺钉 (M6×0.75×6)	Screw pan M6×0.75×6	2	
615	155008004	固定环	Retaining ring	1	
616	S10085	内六角凹端紧定螺钉M5×4	Screw pan M5×4	2	
617	S05954	内六角圆柱头螺钉M5×16	Screw pan M5×16	2	
618	155205004	摆杆	Swinging rod	1	
619	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	
620	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	
621	155226004	摆杆销 (短)	Pendulum pin	1	
623	W01147	平垫圈M6	Flat washer M6	2	6691/6691-X/6681
	W01147	平垫圈M6	Flat washer M6	3	6692
624	155212018	拉杆	Pull rod	1	
625	155226005	拉簧销	Tension spring pin	1	
626	155227005	拉簧	Tension spring	1	
627	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	
630A	15520400800	离合器臂 (组件)	Clutch arm (asm)	1	
631	155202007	离合器轴	Clutch shaft	1	
632	155209010	剪线座	Trimmer	1	
633	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	
634	S05957	内六角圆柱头螺钉M5×30	Screw pan M5×30	2	
635	S12026	内六角沉头螺钉M4×6	Screw pan M4×6	2	
636	155212019	电磁铁固定板	Electromagnet fixing plate	1	
637	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	2	
638	15523000600	电磁铁 (剪线)	Electromagnet (trimming)	1	
639	155211006	尼龙垫	Nylon mat	1	
639-1	N02037	六角薄螺母M4	Nut M4	2	
640	155026002	固定销(长)	Dowel pin (length)	1	
641	155004008	右单向输送支臂	Left one-way delivery arm	1	6692
641A	155204001	左单向输送支臂	Left one-way delivery arm	1	
642	155205005	双针左摆杆	Left swing rod of Double needle	1	6692
643	155226006	摆杆销	Pin of swinging rod	1	6692
644	W01145	平垫圈	Flat washer	2	6692
645	155212020	切线连接块一	Tangent connecting block 1	1	6692
646	155212021	切线连接块二	Tangent connecting block 2	1	6692
647	W01146	平垫圈M5	Flat washer M5	2	
648	S10078	内六角凹端紧定螺钉M5×4	Screw pan M5×4	1	6692

6.2 下送料、剪线机构 (JK-6691-X、JK-6681)

LOWER FEED MECHANISM



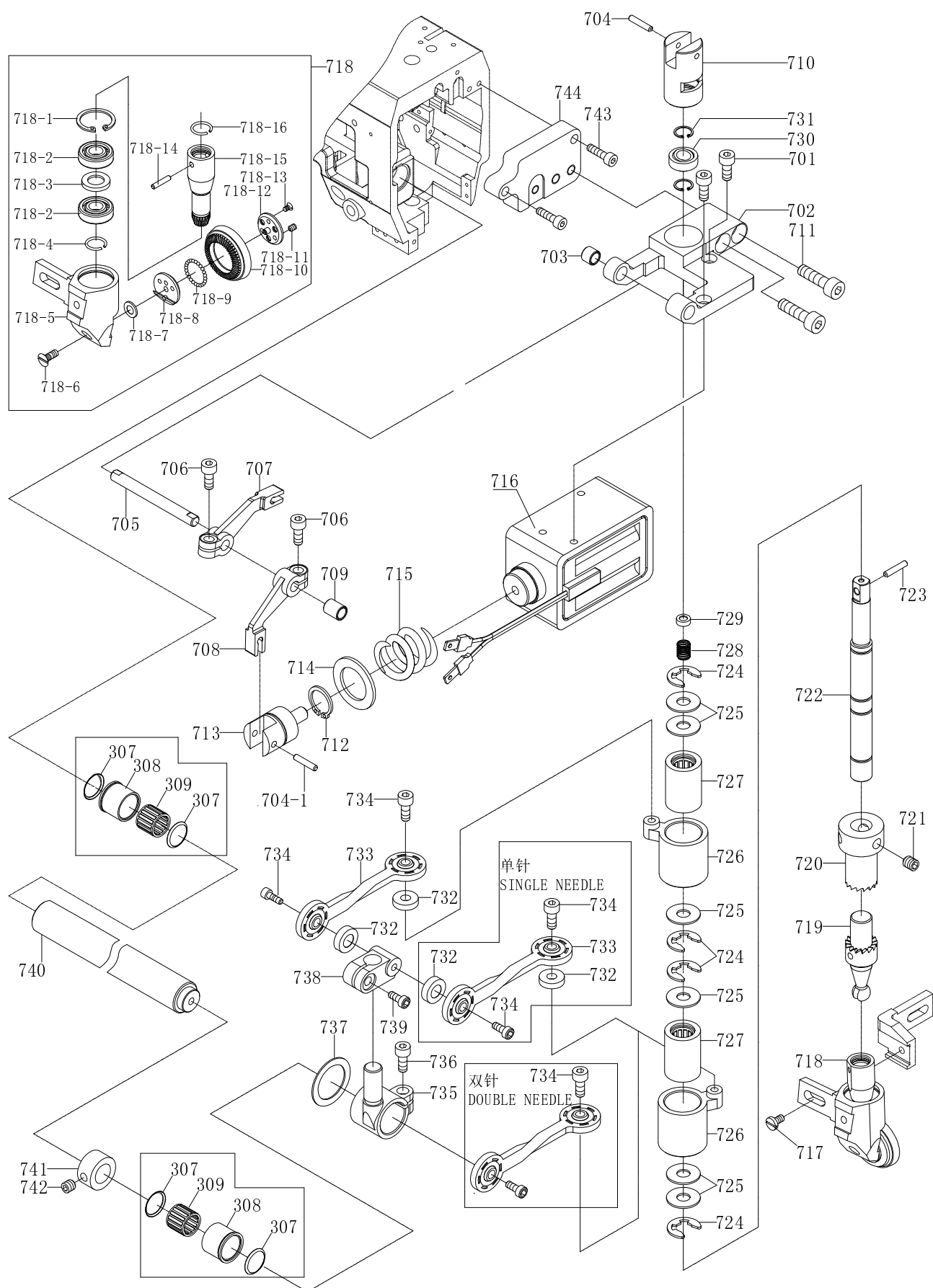
6.2 下送料、剪线机构零件明细 (JK-6691-X、JK-6681)

LOWER FEED MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
307	155012003	盘形垫片	Disc gasket	6	
308	155003003	培林套管	Bearing casing	3	
309	155024003	滚针轴承	Needle bearing	3	
601	H03067	轴用挡圈M15	Circlips for shaft M15	1	
602	155012008	垫片	Washer	1	
603	155202006	送料轴	Feed rocker shaft	1	
604	155004005	万向连接头	Crank	1	
606	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	1	
607	155004007	万向连接座	Clamp	1	
607-1	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	
608	1550NS11016	一字圆柱头螺丝M4×10	Screw pan M4×10	2	
609	155023003	油棉垫	Oil cotton pad	2	
610	155026002	固定销 (长)	Dowel pin(long)	1	
611	155024002	滚针轴承	Needle bearing	2	
612	155005003	连杆	Link	1	
613A	155204006	单向输送支臂	One-way delivery arm	1	
614	1550NS14001	内六角无头螺丝	Screw	2	
615	155008004	固定环	Retaining ring	1	
616	S10078	内六角凹端紧定螺钉M6×6	Screw pan M6×6	3	
617	S05954	内六角圆柱头螺钉M5×16	Screw pan M5×16	2	
640	155026002	固定销(长)	Dowel pin	1	
DT919	155405002	刀轴摆杆	Pendulum of knife shaft	1	
DT919-1	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	2	
DT919-2	S05941	内六角圆柱头螺钉M3×6	Screw pan M3×6	1	
DT963	155426005	凸轮销A	Pin of cam A	1	
DT964	155412004	钢球	Steel ball	1	
DT965	155401007	剪线定位座	Thread trimming seat	1	
DT966	155408007	隔套	Spacer	1	
DT967	S10074	内六角凹端紧定螺钉M4×4	Screw pan M4×4	1	
DT968	155426006	提升把手销	Pin of lift handle	1	
DT969	155405003	拉杆接头	Connector of pull rod	1	
DT970	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	2	
DT971	S12026	内六角沉头螺钉M4×8	Screw pan M4×8	4	
DT972	155412005	电磁铁固定板	Electromagnet fixed plate	1	
DT973	155430001	电磁铁	Electromagnet	1	
DT974	155405004	剪线拉杆	Trimming pull rod	1	
DT975	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	1	
DT976	155426007	摆动拉杆销	pull rod	1	
DT977	155402005	剪线摆杆轴	Trimming pendulum shaft	1	
DT978	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	1	
DT979	155426008	摆杆销	Pin of swinging rod	1	
DT980	155402006	摆动拉杆	swinging lever	1	
DT981	S10071	内六角凹端紧定螺钉M3×6	Screw pan M3×6	1	
DT982	155426009	摆动拉杆销	Pin of swinging lever	1	
DT983	N01106	螺母M4	Nut M4	1	
DT984	155402007	剪线摆杆	Trimming pendulum	1	
DT985	S10078	内六角凹端紧定螺钉M5×4	Screw pan M5×4	2	
DT986	155427001	拉簧	Tension spring	1	
DT987	155426010	拉杆销	Pin of pull rod	1	
DT988	W01146	平垫圈M5	Flat washer M5	3	

7.1 轮前、上边心机构 (被动送料)

ROLLER PRESSER FOOT & UPPER SIDE SHAFT MECHANISM



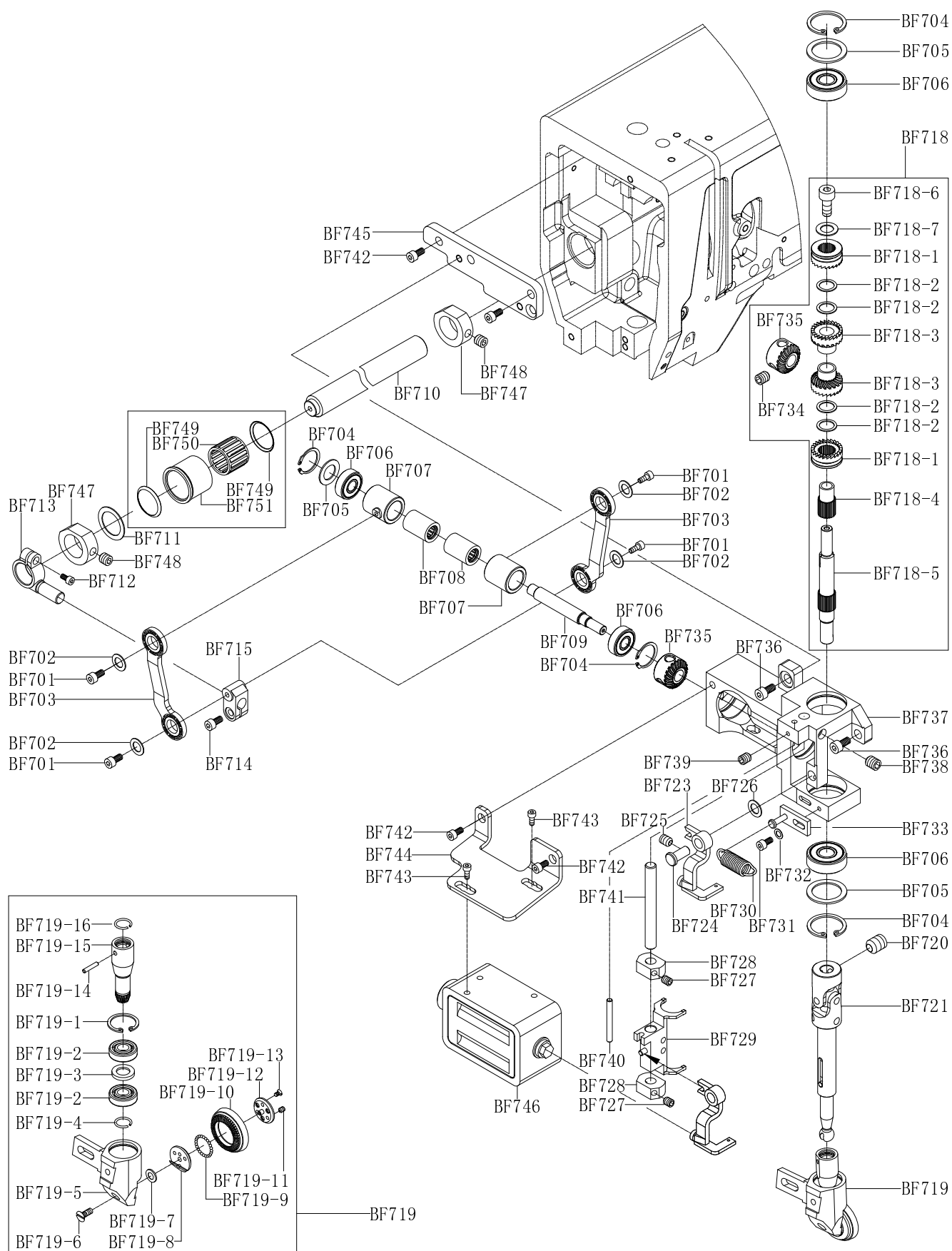
7.1 轮前及上边心机构(被动送料)

ROLLER PRESSER FOOT & UPPER SIDE SHAFT MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
307	155012003	盘形垫片	Disc gasket	4	
308	155003003	轴承套管	Casing of bearing	2	
309	155024003	滚针轴承	Needle bearing	2	
701	S05948	内六角圆柱头螺钉 M4×6	Screw pan M4×6	2	
702	155201016	轮前倒针座	Holder of backstitch	1	
703	155203006	后套	Counter	1	
704	P01072	圆柱销 3×18 (u级)	Cylindrical pin 3×18 (u grade)	1	
704-1	P01071	圆柱销 3×16 (u级)	Cylindrical pin 3×16 (u grade)	1	
705	155226007	固定销	Dowel pin	1	
706	S05959	内六角圆柱头螺钉 M5×8	Screw pan M5×8	2	
707	155204009	离合器后摆杆	Clutch rear swing lever	1	
708	155204010	离合器前摆杆	Clutch front swing lever	1	
709	155203007	前套	Toe cap	1	
710	155209004	万向轴承座	Universal bearing holder	1	
711	S05966	内六角圆柱头螺钉M6×35	Screw pan M6×35	2	
712	H03068	轴用挡圈 16	Circlips for shaft 16	1	
713	155209005	摆杆连接块	Connecting block of swing bar	1	
714	155212022	垫片	Washer	1	
715	155227006	压簧	Compression spring	1	
716	15523000700	上轮钱倒针电磁阀	Backstitch solenoid valve	1	
717	1550NS11012	一字圆柱头螺丝	Slotted head screw	1	
718	155225003	轮钱组件/30中号/白色	Roller press asm/30medium/white	1	
719	155225004	轮钱倒针下离合器	Lower clutch of backstitch	1	
720	155225005	轮钱倒针上离合器	Upper clutch of backstitch	1	
721	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	2	
722	155202008	滚轮联接轴上节	Roller coupling shaft (upper)	1	
723	P03056	弹性销 3×10	Elastic pin 3×10	1	
724	155012010	E型扣环	E-type buckle	4	
725	155012011	调整垫片	Adjusting washer	6	
726	155024009	单向轴承座	One-way bearing holder	2	
727	155024010	滚针轴承	Needle bearing	2	
728	155227010	压簧	Compression spring	1	
729	155212023	垫圈	Washer	1	
730	155024011	万向轴承座	Universal bearing	1	
731	155012013	C行扣环	C-shaped buckle	2	
732	155023003	油棉垫	Oil cotton pad	4	
733	155005005	万向连杆	Universal connecting rod	2	
734	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	4	
735	155004005	万向连接头	Crank	1	
736	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	1	
737	155012008	垫片	Washer	1	
738	155004007	万向连接座	Clamp	1	
739	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	
740	155202009	上边心轴	Shaft	1	
741	155008001	固定环	Retaining ring	1	
742	1550NS14001	内六角无头螺钉M6×0.75×6	Screw pan M6×0.75×6	1	
734	S12030	内六角沉头螺钉M5×12	Screw pan M5×12	2	
744	155009007	连接块	Link block	1	

7.2 轮前、上边心机构(-1型) (主动送料)

ROLLER PRESSER FOOT & UPPER SIDE SHAFT MECHANISM



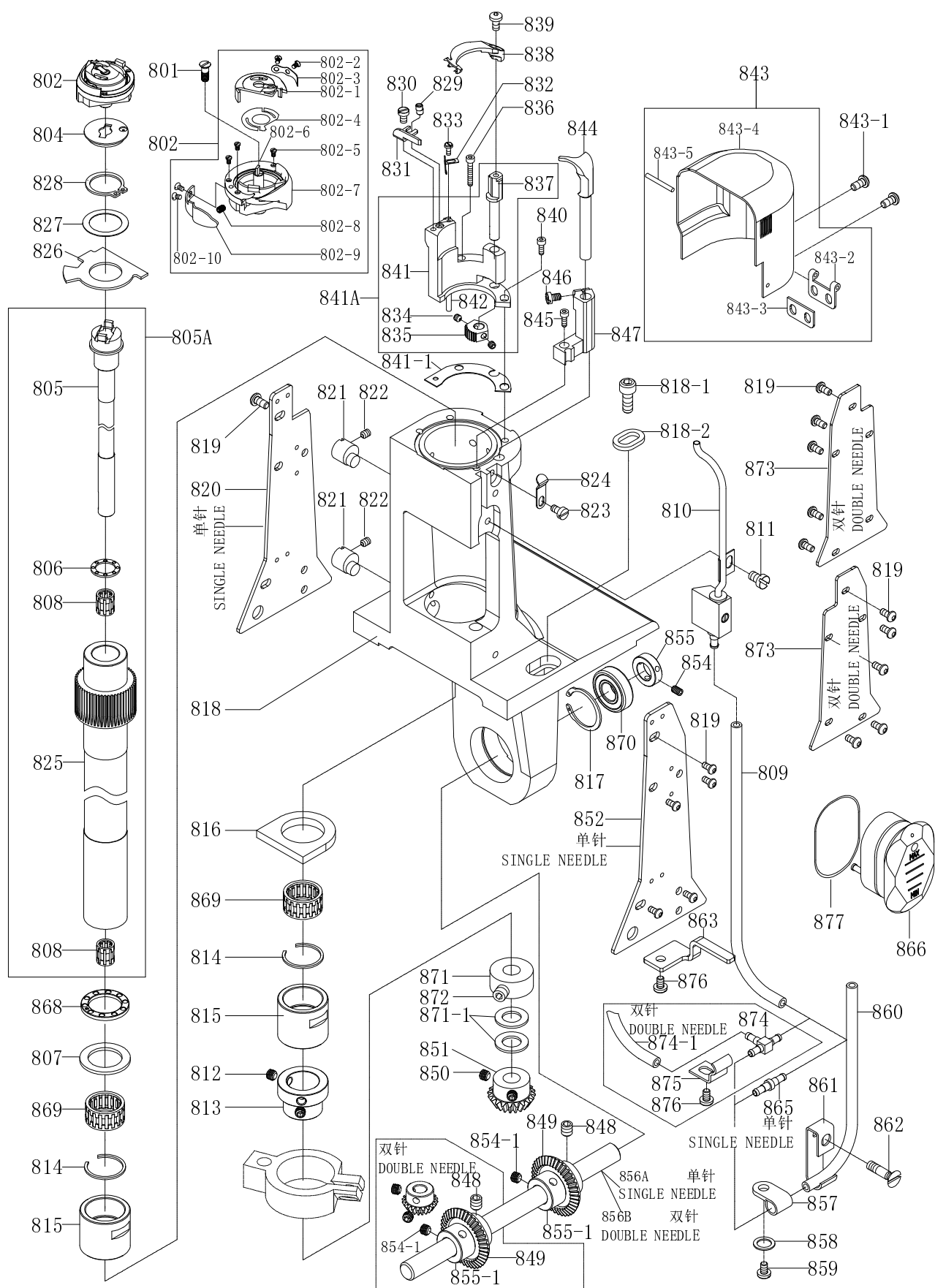
7.2 轮前及上边心机构 (-1型) (主动送料)

ROLLER PRESSER FOOT & UPPER SIDE SHAFT MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
BF701	1550NS11016	一字圆柱头螺丝M4×10	Screw pan M4×10	4	
BF702	155023003	油棉垫	Oil cotton pad	4	
BF703	155205006	万向连杆	Universal connecting rod	2	
BF704	155012014	C型扣环	C-shaped buckle	2	
BF705	155212024	调整垫片	Adjusting washer	3	
BF706	155024012	轴承 608ZZ	Bearing 608ZZ	4	
BF707	155224012	单向培林座	One-way bearing holder	2	
BF708	155024010	滚针轴承	Needle bearing	2	
BF709	155202010	培林轴	Shaft	1	
BF710	155202011	上边心轴	Shaft	1	
BF711	155012008	垫片	Washer	2	
BF712	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	1	
BF713	155004006	万向连接头	Crank	1	
BF714	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	
BF715	155004007	万向连接座	Clamp	1	
BF718	B01019006	倒缝齿轮芯轴组件	Backstack gear spindle asm	1	
BF719	155225003	轮钱组件	Upper feeding wheel asm	1	
BF720	S10074	内六角凹端紧钉螺钉M5×4	Screw pan M5×4	4	
BF721	155503001	万向连轴器	Universal	1	
BF723	155204011	倒针摆杆	Rod of reverse stitching	1	
BF724	155202012	旋转轴	Rotating shaft	1	
BF725	S10075	内六角凹端紧钉螺钉M4×6	Screw pan M4×6	1	
BF726	155228001	垫片	Washer	1	
BF727	S10075	内六角凹端紧钉螺钉M4×5	Screw pan M4×5	4	
BF728	155208004	锁圈	Lock ring	2	
BF729	155209003	弓形件	Bow	1	
BF730	155227007	拉簧	Tension spring	1	
BF731	S05940	内六角圆柱头螺钉M3×8	Screw pan M3×8	1	
BF732	W01144	平垫片	Flae washer	1	
BF733	155209011	拉簧固定座	Setting seat of tension spring	1	
BF734	1550NS14001	螺丝M6×0.75×6	Screw M6×0.75×6	2	
BF735	155225013	斜锥齿轮A	Bevel gear A	1	
BF736	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	2	
BF737	155201017	轮钱倒缝座	Upper feed wheelasm seat	1	
BF738	S10080	内六角凹端紧钉螺钉M5×6	Screw pan M5×6	1	
BF739	S05939	内六角圆柱头螺钉M3×4	Screw pan M3×4	1	
BF740	P01073	圆柱销(B型-h级)3×28	Cylindrical pin(B-h)3×28	1	
BF741	155202013	弓形件滑动轴	Bow sliding shaft	1	
BF742	S05952	内六角圆柱头螺钉M5×10	Screw pan M5×10	2	
BF743	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	2	
BF744	155212026	电磁铁固定板	Electromagnet fixed plate	1	
BF745	155209012	连接板	Connectionn plate	1	
BF746	15523000300	电磁铁 (上下倒针切换)	Electromagnet	1	
BF747	155008001	固定环	Retaining ring	2	
BF748	1550NS14001	螺钉	Screw	2	
BF749	155012003	盘形垫片	Disc gasket	4	
BF750	155003003	培林套管	Bearing casing	2	
BF751	155024003	滚针轴承	Needle bearing	2	
BF752	S05943	一字圆柱头螺丝	Screw pan	2	
BF753	S05959	内六角圆柱头螺钉M5×8	Screw pan M5×8	2	
BF754	1550NS11018	一字圆柱头螺丝	Screw pan	1	

8.1 右边座机构 (JK-6691、JK-6692)

RIGHT SIDE BRACKET MECHANISM



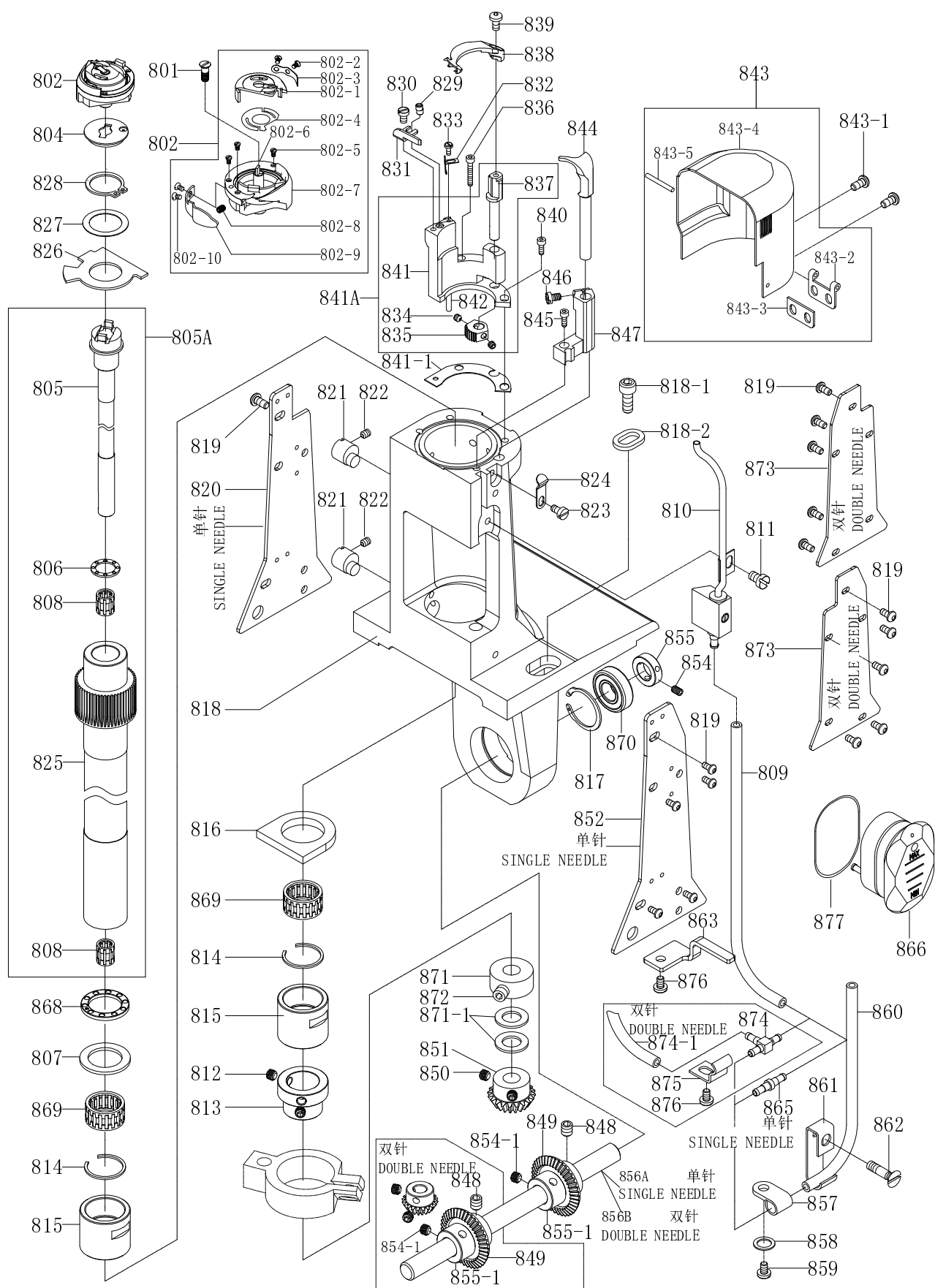
8.1 右边座机构 (JK-6691、JK-6692)

RIGHT SIDE BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
801	1550NS11014	螺丝 M5×0.8×20	Screw pan M5×0.8×20	1	
802	15521800100	旋梭组件(广濑)	Hook asm	1	
804	155209013	大釜护盖	Cauldron fender	1	
805A	15520201400	单针釜轴套管组件	Hook driver	1	
807	155228002	轴承垫片	Bearing gasket	1	
809	155221001	油管	Tubing	1	
810	15522100200	油管(组件)	Tubing (asm)	1	
811	1550NS11013	开槽圆柱头螺钉M4×6	Screw pan M4×6	1	
812	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	2	
813	155203008	下套管	Running casing	1	
814	155229001	卡簧	Circlip	2	
815	155203009	斧轴套管	Axe shaft casing	2	
816	155223001	油棉垫	Oil cotton pad	1	
817	H01107	孔用挡圈M28	Circlips for hole	1	
818	155201018	单针边座	Single needle side seat	1	
818-1	S05963	内六角圆柱头螺钉M6×16	Screw pan M6×16	2	
818-2	155028002	垫片	Washer	2	
819	S17883	内六角平圆头螺钉M4×8	Screw pan M4×8	10	
820	155212027	边盖板(单针)	Side cover (single needle)	1	6691/6691-X/6681
821	155026003	调整销	Adjustig pin	2	
822	S10076	内六角凹端紧定螺钉M4×8	Screw pan M4×8	2	
823	1552NS11001	开槽圆柱头螺钉	Screw	1	
824	155212028	弹簧板	Spring plate	1	
826	155222001	橡皮垫	Rubber mat	1	
827	155228003	垫片	Washer	1	
828	H03069	轴用挡圈M20	Circlips for shaft	1	
829	155226008	调节销	Adjustig pin	1	
830	1552NS11002	螺钉	Screw	1	
831	155219001	定刀	Fixed knife	1	
832	155212029	弹片	shrapnel	1	
833	1552NS11003	螺钉	Screw	1	
834	S10075	内六角凹端紧定螺钉M4×5	Screw pan M4×5	2	
836	S05946	内六角圆柱头螺钉M4×25	Screw pan M4×25	1	
838	155219002	动刀	Moving knife	1	
839	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	1	
840	S05944	内六角圆柱头螺钉M4×12	Screw pan M4×12	1	
841A	15520101900	刀座组件	Tool holder assembly	1	
841-1	155212030	刀座垫片	Gasket of Tool holder	0	
843	15521203100	大釜盖组件	Post cap	1	
843-1	S17883	内六角平圆头螺钉M4×8	Screw pan M4×8	2	
844	155202015	牛角	Rotating hook opener	1	
845	S05944	内六角圆柱头螺钉M4×12	Screw pan M4×12	1	
846	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	1	
847	155209014	牛角固定座	Rotating hook opener bracket	1	
848	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	2	
849	155025003	大齿轮	Bevel gear(large)	1	
850	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	2	
851	155025004	小齿轮	Bevel gear(small)	1	
852	155212032	边盖板	Side cover	1	6691/6691-X/6681
854	S10078	内六角凹端紧定螺钉M5×4	Screw pan M5×4	2	
854-1	1550NS14001	内六角无头螺钉M6×0.75×6	Screw pan M6×0.75×6	2	
855	155208005	定环	Stationary ring	1	
855-1	155008006	定环	Stationary ring	1	
856A	155202016	万向连接轴	Universal connecting shaft	1	6691/6691-X/6681

8.1 右边座机构 (JK-6691、JK-6692)

RIGHT SIDE BRACKET MECHANISM



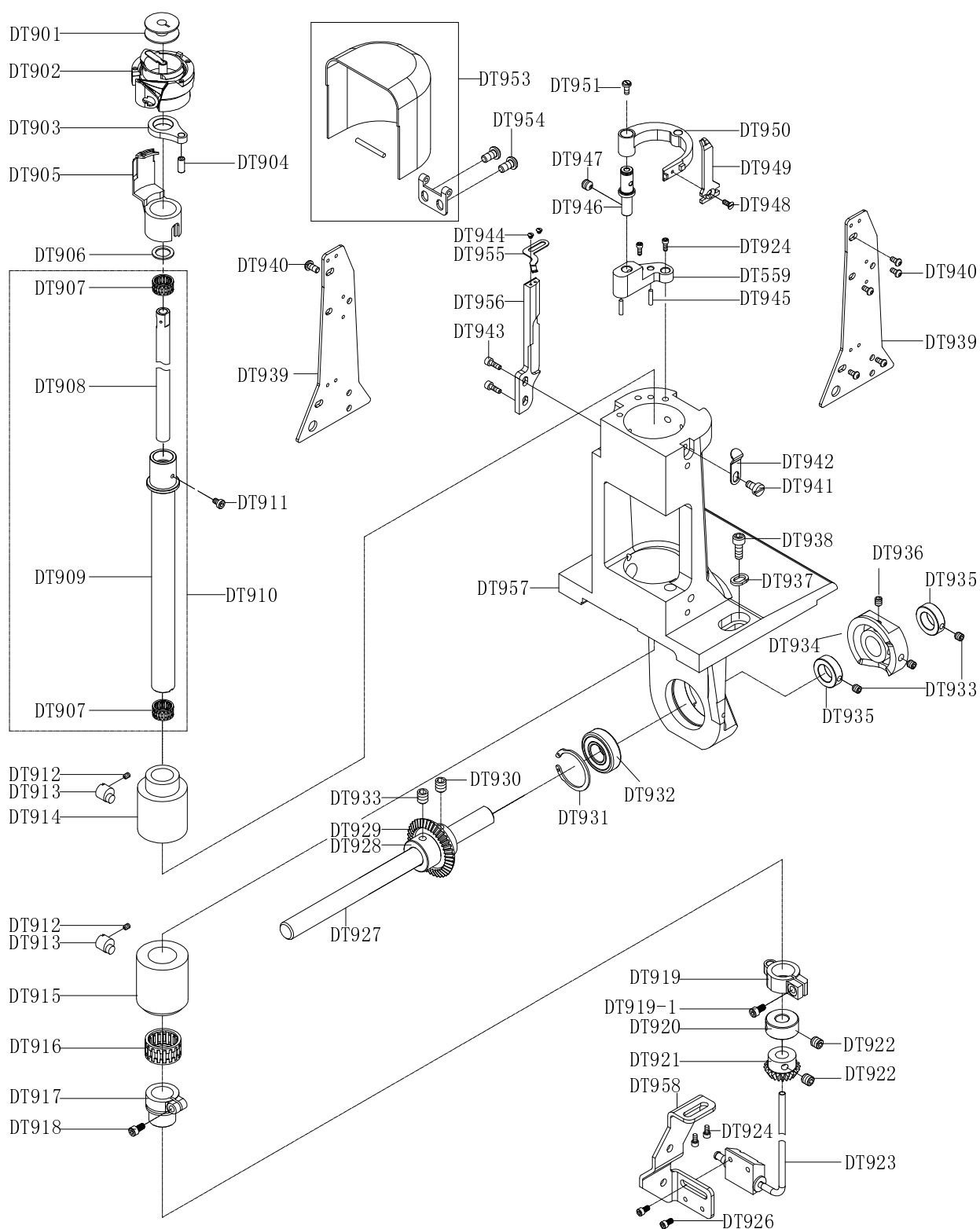
8.1 右边座机构 (JK-6691、JK-6692)

RIGHT SIDE BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
856B	155202017	万向连接轴	Universal connecting shaft	1	6692
857	155211010	油管护架	Tubing guard	1	
858	W01145	平垫圈M5	Flat washer M5	1	
859	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	1	
860	155221003	油管	Tubing	1	
861	155212033	线卡	Ply-yard drill	1	
862	S05945	内六角圆柱头螺钉M4×16	Screw pan M4×16	1	
863	155212034	护线架	Thread guard	1	
865	155236001	油管接头	The tubing connector	1	6691/6691-X/6681
866	155211011	油镜	Oil mirror	1	
868	155224013	平面轴承	Plane bearing	1	
869	155224014	滚针轴承	Needle bearing	2	
870	B01046	滚珠轴承 (6001-2RZ/Z2)	Ball bearing (6001-2RZ/Z2)	1	
871	155008007	定环	Stationary ring	1	
871-1	155228005	垫片	Washer	2	
872	1550NS14002	内六角无头平端螺丝	Screw	2	
873	155212035	双针边盖板	Side cover of double needle	2	6692
874	155236002	油管接头 三通	The tubing connector Tee	1	6692
874-1	155221004	油管	Tubing	1	6692
875	155212036	线卡	Ply-yard drill	1	6692
876	S05949	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	6692
877	O01148	O型圈 32×1	O-ring 32×1	1	6692

8.2 右边座机构 (JK-6691-X)

RIGHT SIDE BRACKET MECHANISM



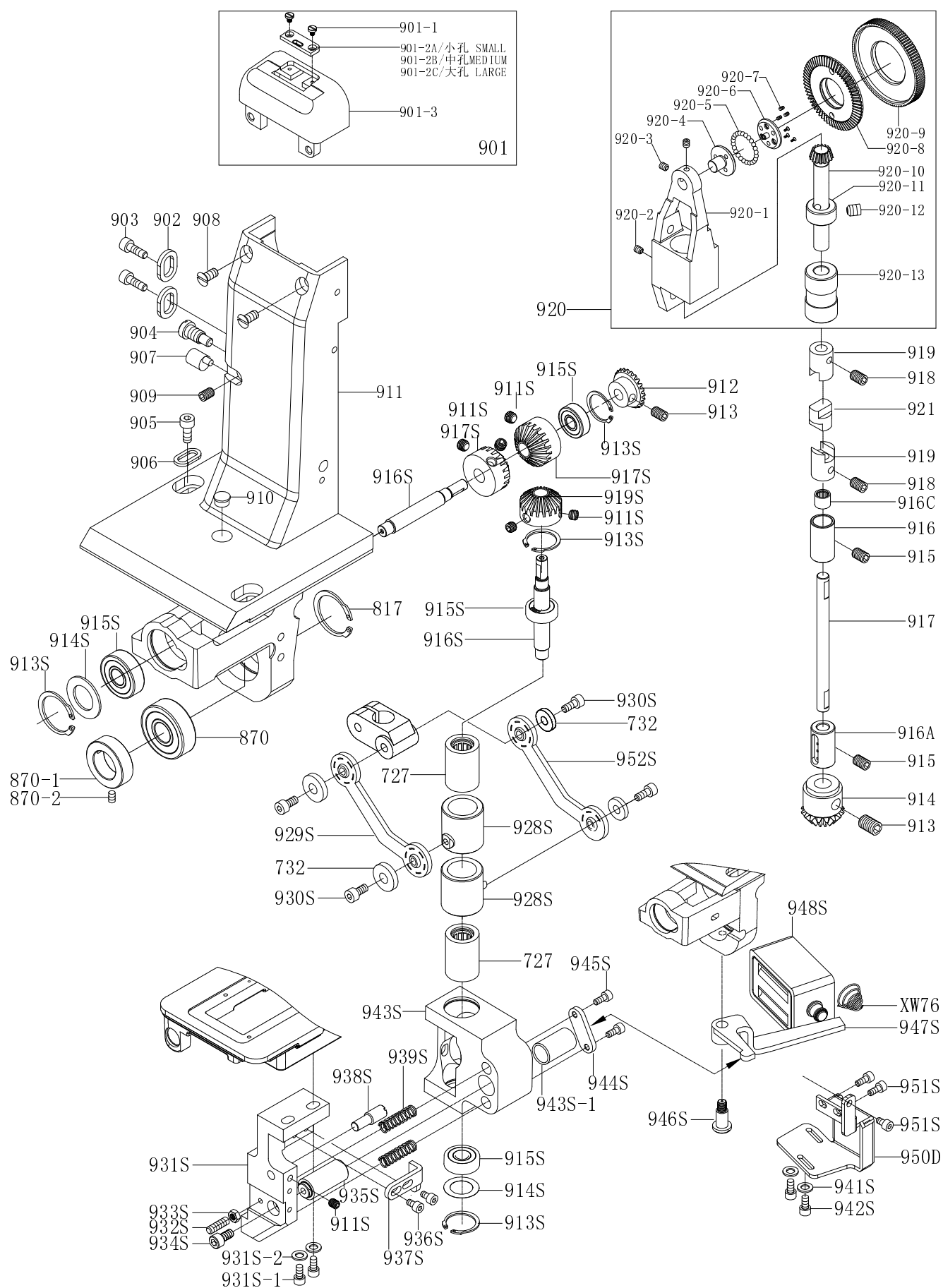
8.2 右边座机构零件明细 (JK-6691-X)

RIGHT SIDE BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
DT901	155418001	梭仔子	Shuttle	1	
DT902	15541800100	旋梭	Hook	1	
DT903	155405001	牛角摆杆	Rotating hook opener pendulum	1	
DT904	155426004	牛角摆杆销	Rotating hook opener swing pin	1	
DT905	155419002	动刀	Movable knife	1	
DT906	155428004	平垫片	Flat Washer	1	
DT910	15540200100	釜轴套管 (组件)	Axe shaft casing (asm)	1	
DT911	S05939	内六角圆柱头螺钉	Screw pan	1	
DT912	S10076	内六角凹端紧定螺钉M4×6	Screw pan M4×6	2	
DT913	155026003	调整销	Adjustig pin	2	
DT914	155403001	釜轴大套管	Axe shaft large casing	1	
DT915	155408008	釜轴下衬套	Axe shaft lower bushing	1	
DT916	155424001	滚针轴承	Needle bearing	1	
DT917	155408006	釜轴下锁圈	Axe shaft locking ring	1	
DT918	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	2	
DT920	155408005	定环	Stationary ring	1	
DT921	155425007	小齿轮	Bevel gear(samll)	1	
DT922	1550NS14003	螺钉	Screw	2	
DT923	15542100100	油管组件	Tubing components	1	
DT924	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	4	
DT926	S05942	内六角圆柱头螺钉M3×8	Screw pan M3×8	2	
DT927	155402008	万向连接轴 (短)	Universal connecting shaft(short)	1	
DT928	155408003	定环	Stationary ring	1	
DT929	155425005	大齿轮	Bevel gear(large)	1	
DT930	1550NS14001	螺钉M6×0.75×6	Screw M6×0.75×6	2	
DT931	H01107	孔用挡圈	Circlips for hole	2	
DT932	B01046	轴承6001-2RZ	Bearing 6001-2RZ	2	
DT933	S10075	内六角凹端紧定螺钉M4×5	Screw pan M4×5	4	
DT934	155401002	剪线凸轮	Trimming cam	1	
DT935	155408003	锁圈	Lock ring	2	
DT936	S10085	内六角凹端紧定螺钉M6×6	Screw pan M6×6	2	
DT937	155428002	垫片	Washer	4	
DT938	S05963	内六角圆柱头螺钉M6×16	Screw pan M6×16	4	
DT939	155212006	边盖板	Side cover	2	
DT940	S17883	内六角平圆头螺钉M4×8	Screw pan M4×8	8	
DT941	1552S11001	开槽圆柱头螺钉M4×6	Screw pan M4×6	1	
DT942	155212028	弹簧板	Spring plate	1	
DT943	S05945	内六角圆柱头螺钉M4×16	Screw pan M4×16	2	
DT944	1554NS10001	动刀螺丝	Screw	2	
DT945	P01075	圆柱销3×8	Cylindrical pin3×8	2	
DT946	155426001	牛角座销	Rotating hook opener bracket pi	1	
DT947	S10076	内六角凹端紧定螺钉M4×6	Screw pan M4×6	1	
DT948	1554NS10004	牛角螺钉	Screw	1	
DT949	155402002	牛角	Rotating hook opener	1	
DT950	155409002	牛角座	Rotating hook opener bracket	1	
DT951	1554NS10005	牛角销螺钉	Screw	1	
DT953	15521203100	釜盖组件	Kettle cover assembly	1	
DT954	S17883	内六角平圆头螺钉M4×8	Screw pan M4×8	2	
DT955	155412001	夹线弹片	Clipping shrapnel	1	
DT956	155401005	夹线弹片座	Clipping shrapnel seat	1	
DT957	155201018	单针边座	Single needle side seat	1	
DT958	155412003	油管支架	Tubing bracket	1	
DT959	155409005	牛角座接块	Rotating hook opener bracket link	1	

9.1 单针中座及下倒缝机构 (JK-6691)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM



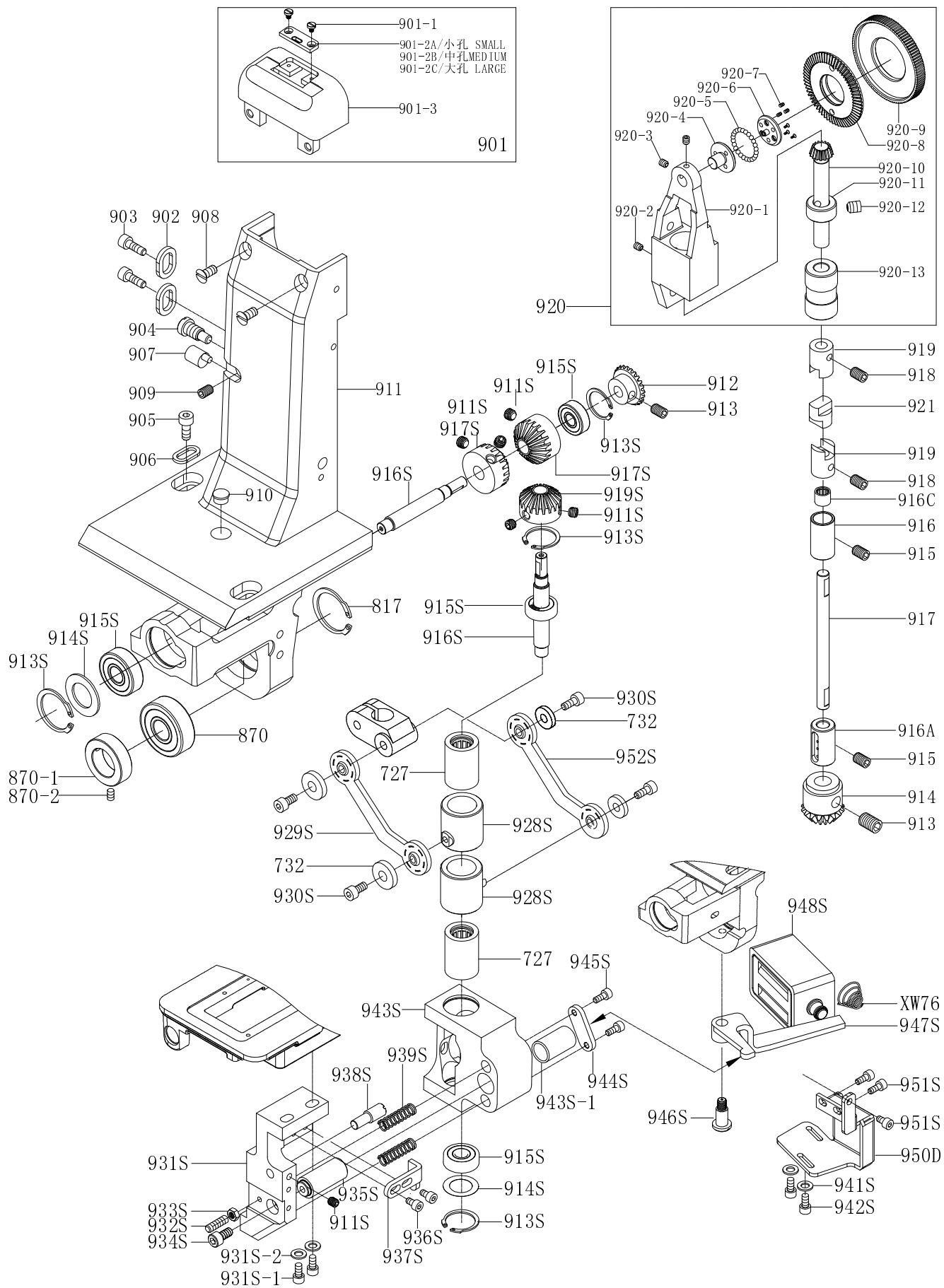
9.1 单针中座及下倒缝机构 (JK-6691)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
727	155024010	滚针轴承	Needle bearing	2	
732	155023003	油棉垫	Oil cotton pad	2	
817	H01107	孔用挡圈 28	Circlips for hole 28	1	
870	B01046	轴承6001-2RZ	Bearing 6001-2RZ	1	
870-1	155208007	定环	Stationary ring	1	
870-2	S10075	内六角凹端紧定螺钉M4×5	Screw pan M4×5	2	
901	15521500100	单针针板	Throat plate	1	
902	155028002	垫片	Washer	2	
903	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	2	
904	1550NS11015	一字圆柱头螺丝	Screw	1	
905	S05963	内六角圆柱头螺钉M6×16	Screw pan M6×16	2	
906	155028002	垫片	Washer	2	
907	155026005	调整销	Adjustig pin	1	
908	S02917	开槽沉头螺钉M4×8	Screw pan M4×8	2	
909	S10077	内六角凹端紧定螺钉M4×10	Screw pan M4×10	1	
910	155211004	压棒盖	Cover for pressing stick	1	
911	155201025	单针中座	Support plate	1	
912	155025006	中座小齿轮	Bevel gear	1	
913	1550NS14001	螺钉M6×0.75×6	Screw M6×0.75×6	4	
914	155025007	中座小齿轮	Bevel gear	1	
915	S10075	内六角凹端紧定螺钉M4×6	Screw pan M4×6	2	
916	155203010	套管	Casing	1	
916A	155003009	下套管	Running casing	1	
916C	155224015	滚针轴承	Needle bearing	1	
917	155002005	中座轴	Shaft	1	
918	S10078	内六角凹端紧定螺钉M5×4	Screw pan M5×4	4	
919	155009009	轴连接器	Shaft connector	2	
920	15522500800	单针送金组件	Single needle feeding component	1	
921	155011005	塑料接头	Plastic connector	1	
911S	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	7	
913S	155012014	C型扣环	C-shaped buckle	4	
914S	155228006	调整垫片	Adjiusin washer	2	
915S	155024012	轴承608ZZ	Bearing 608ZZ	4	
916S	155002006	轴承轴	Bearing shaft	2	
917S	155225006	锥形齿轮	Bevel gear	2	
919S	155225007	锥形齿轮	Bevel gear	1	
928S	155224016	单向轴承座 NA/SK	One-way bearing holder NA/SK	2	
929S	155205007	万向连杆A	Universal connecting rod A	1	
930S	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	2	
931S	155201024	倒针座	Holder of backstitch	1	
931S-1	S05965	内六角圆柱头螺钉M6×20	Screw pan M6×20	2	
931S-2	W01147	平垫圈M6	Flat washer M6	2	
932S	S09156	内六角平端紧定螺钉M4×16	Screw pan M4×16	1	
933S	N01103	六角螺母M4	Nut M4	1	
934S	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	1	
935S	155226011	滑动销	Sliding pin	1	
936S	S05943	内六角圆柱头螺钉M4×8	Screw pan M4×8	2	
937S	155212039	滑块限位座	Limited seat of slider	1	
938S	155226012	调节销	Adjustig pin	1	
939S	155227017	压簧	Compression spring	2	
941S	W01145	平垫圈M4	Flat washer M4	2	
942S	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	2	
943S	155209017	倒针滑块	Slider of backstitch	1	
943S-1	155211007	滑套	Sliding sleeve	1	

9.1 单针中座及下倒缝机构 (JK-6691)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM



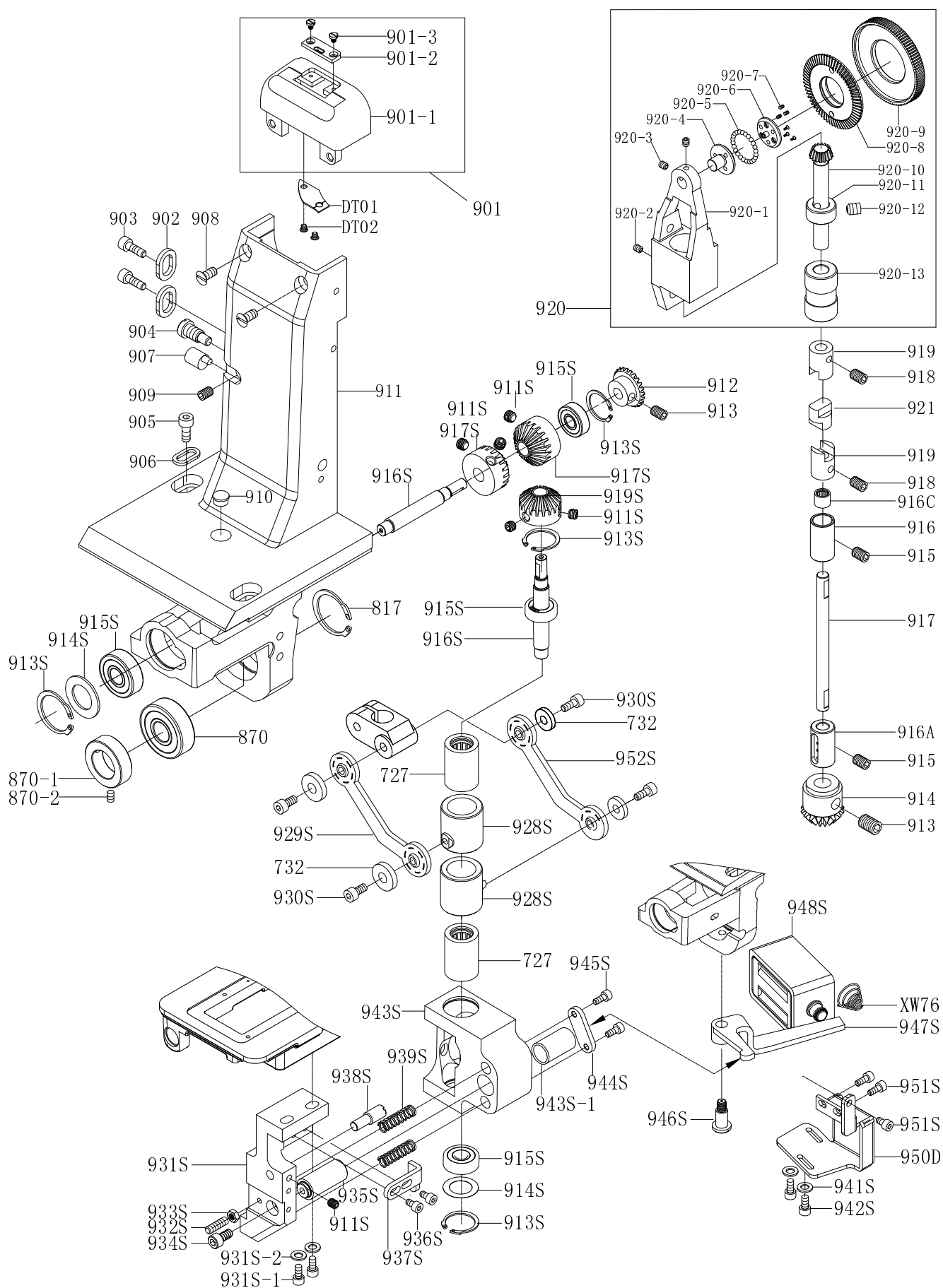
9.1 单针中座及下倒缝机构 (JK-6691)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
944S	155209006	顶杆挡块	Baffle plate of ejection pin	1	
945S	S05942	内六角圆柱头螺钉M3×8	Screw pan M3×8	2	
946S	155220001	螺钉	Screw	1	
947S	155212040	顶杆	Ejection pin	1	
948S	15523000300	下送金倒针电磁阀	Solenoid valve for backstitch	1	
950D	155212041	下倒针电磁阀座	Solenoid valve seat	1	
951S	S05951	内六角圆柱头螺钉M5×8	Screw pan M5×8	3	
952S	155205008	万向连杆B	Universal connecting rod B	1	
×W76	155227016	锥形弹簧	Conical spring	1	

9.2 单针中座及下倒缝机构 (JK-6691-X)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM



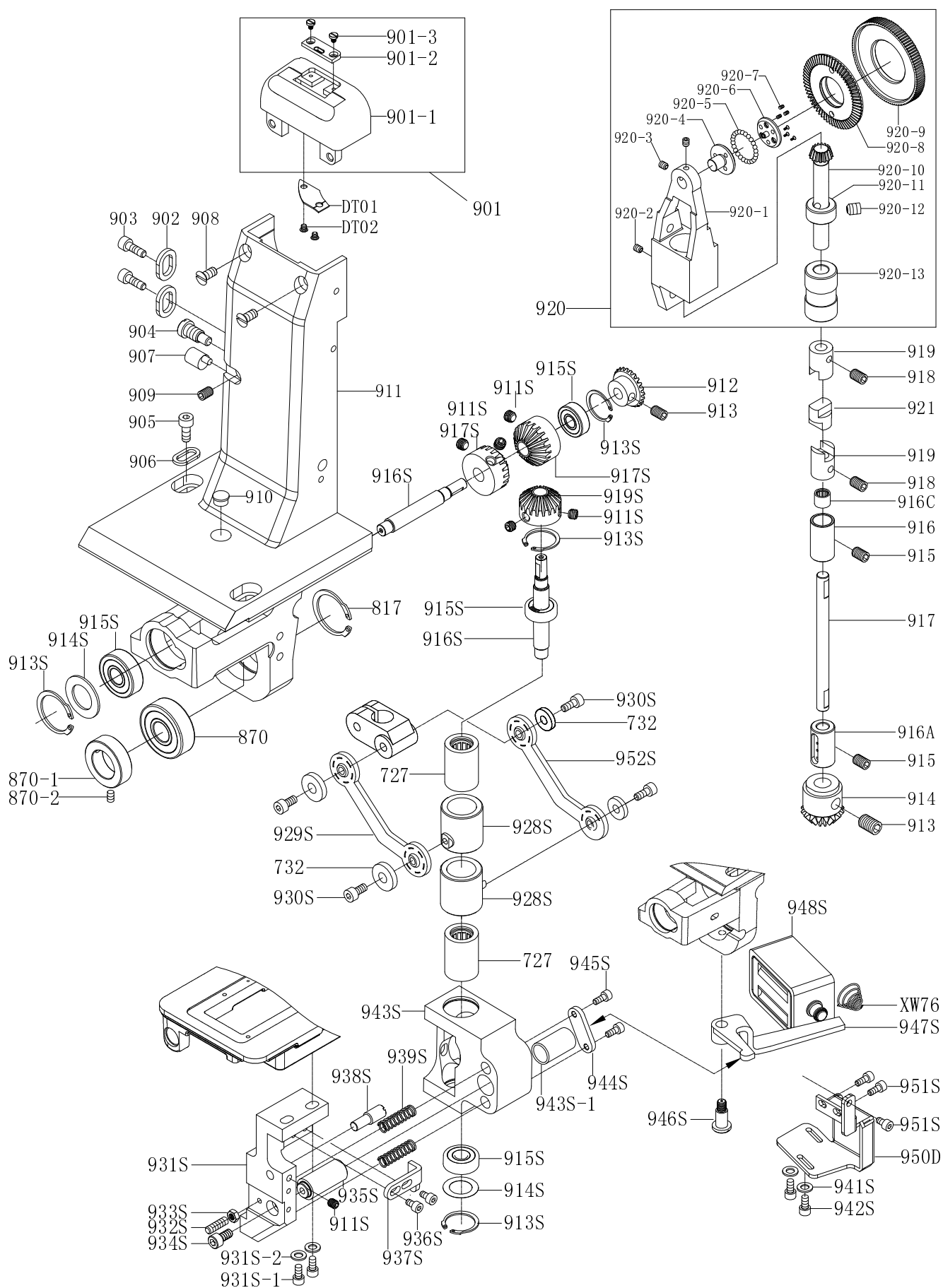
9.2 单针中座及下倒缝机构 (JK-6691-X)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
DT01	155419001	定刀	Fixed knife	1	
DT02	1554S10001	定刀螺钉	Screw	2	
727	155024010	滚针轴承	Needle bearing	2	
732	155023003	油棉垫	Oil cotton pad	2	
817	H01107	孔用挡圈 28	Retaining ring 28	1	
870	B01046	轴承6001-2RZ	Bearing6001-2RZ	1	
870-1	155208007	定环	Ring	1	
870-2	S10075	内六角凹端紧定螺钉M4×5	Screw pan M4×5	2	
901	15521500200	单针短线头针板	Single needle short lined plate	1	
902	155028002	垫片	Washer	2	
903	S05952	内六角圆柱头螺钉M5×12	Screw pan M5×12	2	
904	1550NS11015	一字圆柱头螺丝	Screw pan	1	
905	S05963	内六角圆柱头螺钉M6×16	Screw pan M6×16	2	
906	155028002	垫片	Washer	2	
907	155026005	调整销	Adjusting pin	1	
908	S02917	开槽沉头螺钉M4×8	Screw pan M4×8	2	
909	S10077	内六角凹端紧定螺钉M4×10	Screw pan M4×10	1	
910	155211004	压棒盖	Pressure bar cover	1	
911	155201027	短线头单针中座	Single needle short lined bevel	1	
912	155025006	中座小齿轮	Bevel gear	1	
913	1550NS14001	螺钉M6×0.75×6	Screw M6×0.75×6	4	
914	155025007	中座小齿轮	Bevel gear	1	
915	S10075	内六角凹端紧定螺钉M4×6	Screw pan M4×6	2	
916	155203010	套管	Casing	1	
916A	155003009	下套管	Running casing	1	
916C	155224015	滚针轴承	Needle bearing	1	
917	155002005	中座轴	Shaft	1	
918	S10078	内六角凹端紧定螺钉M5×4	Screw pan M5×4	4	
919	155009009	轴连接器	Shaft connector	2	
920	15522500800	单针送金组件	Single needle feeding component	1	
921	155011005	塑料接头	Plastic connector	1	
911S	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	7	
913S	155012014	C型扣环	C-shaped buckle	4	
914S	155228006	调整垫片	Washer	2	
915S	155024012	轴承608ZZ	Bearing 608ZZ	4	
916S	155002006	培林轴	Shaft	2	
917S	155225006	锥形齿轮	Bevel gear	2	
919S	155225007	锥形齿轮	Bevel gear	1	
928S	155224016	单向培林座 NA/SK	One-way bearing holder NA/SK	2	
929S	155205007	万向连杆A	Universal joint A	1	
930S	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	2	
931S	155201024	倒针座	Holder of backstitch	1	
931S-1	S05965	内六角圆柱头螺钉M6×20	Screw pan M6×20	2	
931S-2	W01147	平垫圈M6	Flat Washer M6	2	
932S	S09156	内六角平端紧定螺钉M4×16	Screw pan M4×16	1	
933S	N01103	六角螺母M4	Nut M4	1	
934S	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	1	
935S	155226011	滑动销	Sliding pin	1	
936S	S05943	内六角圆柱头螺钉M4×8	Screw pan M4×8	2	
937S	155212039	滑块限位座	Limited seat of slider	1	
938S	155226012	调节销	Adjustig pin	1	
939S	155227017	压簧	Compression spring	2	
941S	W01145	平垫圈M4	Flat Washer M4	2	
942S	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	2	

9.2 单针中座及下倒缝机构 (JK-6691-X)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM



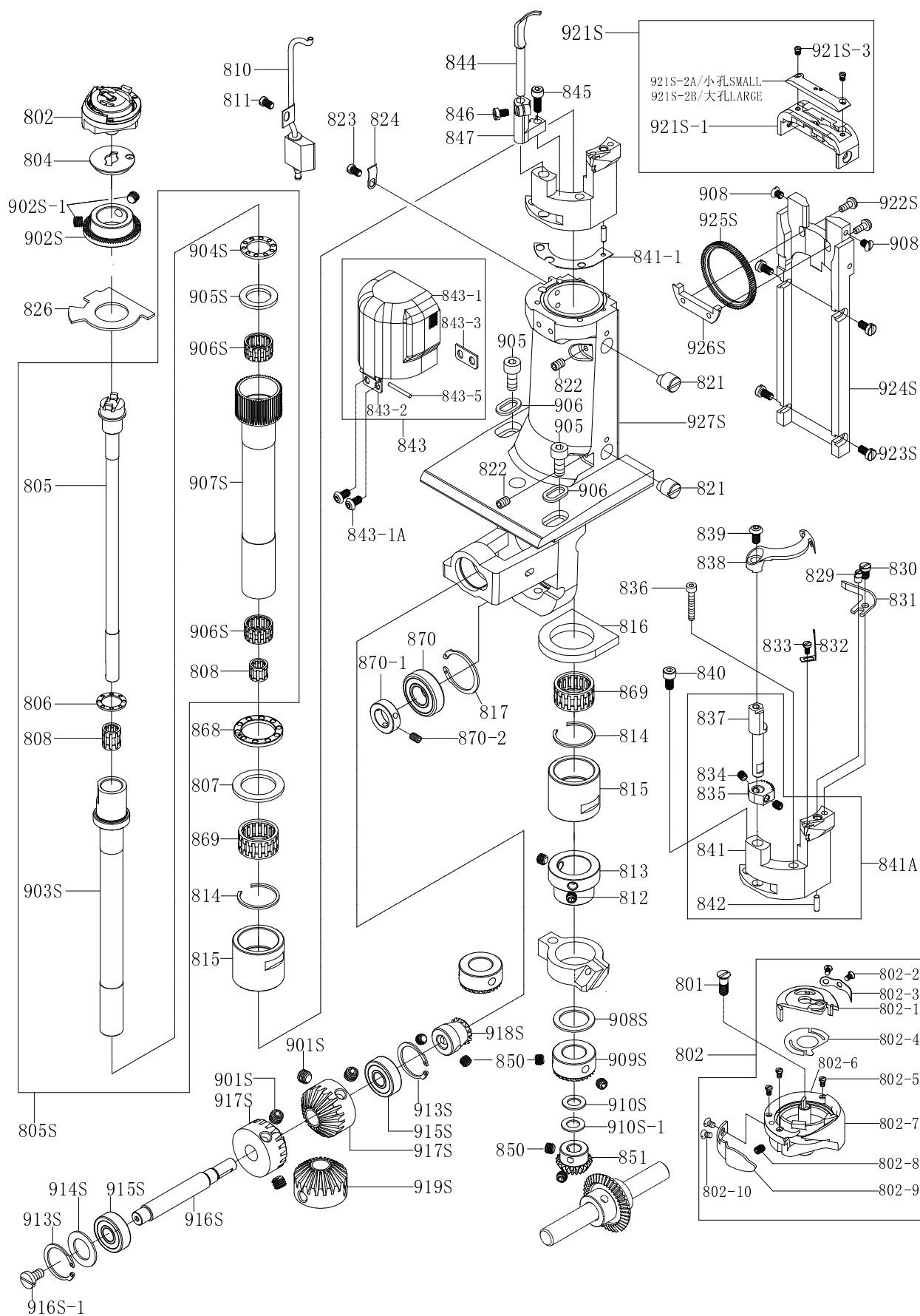
9.2 单针中座及下倒缝机构 (JK-6691-X)

SINGLE NEEDLE CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
943S	155209017	倒针滑块	Slider of backstitch	1	
943S-1	155211007	滑套	Sliding sleeve	1	
944S	155209006	顶杆挡块	Baffle plate of ejection pin	1	
945S	S05942	内六角圆柱头螺钉M3×8	Screw pan M3×8	2	
946S	155220001	螺钉	Screw	1	
947S	155212040	顶杆	Ejection pin	1	
948S	15523000300	下送金倒针电磁阀	Solenoid valve for backstitch	1	
950D	155212041	下倒针电磁阀座	Solenoid valve seat	1	
951S	S05951	内六角圆柱头螺钉M5×8	Screw pan M5×8	3	
952S	155205008	万向连杆B	Universal joint B	1	
×W76	155227016	锥形弹簧	Conical spring	1	

10.1 双针左边座及中座机构

DOUBLE NEEDLE LEFT SIDE BRACKET & CENTRAL BRACKET MECHANISM



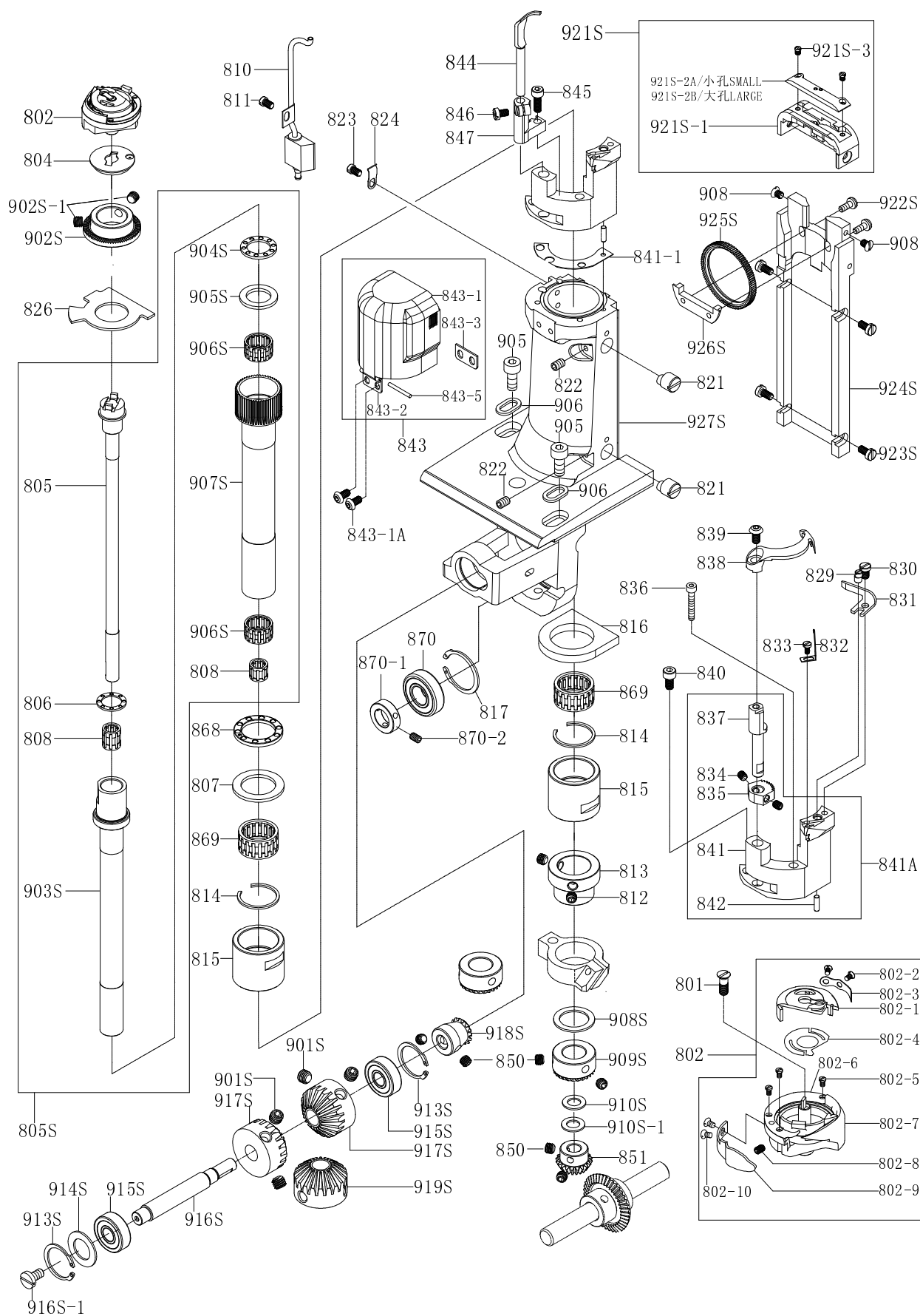
10.1 双针左边座及中座机构 (JK-6692)

DOUBLE NEEDLE LEFT SIDE BRACKET & CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
801	1550NS11014	螺丝 M5×0.8×20	Screw pan M5×0.8×20	1	
802	15521800100	旋梭组件	Hook asm	1	
804	155209013	大釜护盖	Cauldron fender	1	
805S	15530200100	釜轴(双针组件)	Shaft	1	
807	155228002	轴承垫片	Bearing gasket	1	
810	15522100200	油管组件	Tubing components	1	
811	1550NS11013	开槽圆柱头螺钉M4×6	Screw pan M4×6	1	
812	1550NS14001	螺钉M6×6	Screw M6×6	2	
813	155203008	下套管	Running casing	1	
814	155229001	卡簧	Circlip	2	
815	155203009	釜轴套管	Axe shaft casing	2	
816	155223001	油棉垫	Oil cotton pad	1	
817	H01107	孔用挡圈M28	Circlips for hole	1	
821	155026003	调整销	Adjustig pin	2	
822	S10076	内六角凹端紧定螺钉M4×8	Screw pan M4×8	2	
823	1552NS11001	开槽圆柱头螺钉	Screw	1	
824	155212028	弹簧板	Spring plate	1	
826	155222001	橡皮垫	Rubber mat	1	
829	155226008	调节销	Adjustig pin	1	
830	1552NS11002	螺钉	Screw	1	
831	155219001	定刀	Fixed knife	1	
832	155212029	弹片	Shrapnel	1	
833	1552NS11003	螺钉	Screw	1	
836	S05946	内六角圆柱头螺钉M4×25	Screw pan M4×25	1	
838	155219002	动刀	Moving knife	1	
839	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	1	
840	S05944	内六角圆柱头螺钉M4×12	Screw pan M4×12	1	
841A	155201026	刀座 (组件)	Tool holder (assembly)	1	
843	15521203100	大釜盖组件	Large kettle cover assembly	1	
843-1A	S17883	内六角平圆头螺钉M4×8	Screw pan M4×8	2	
844	155202015	牛角	Rotating hook opener	1	
845	S05944	内六角圆柱头螺钉M4×12	Screw pan M4×12	1	
846	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	1	
847	155209014	牛角固定座	Rotating hook opener bracket	1	
850	1550NS14001	内六角无头螺丝M6×0.75×6	Screw pan M6×0.75×6	6	
851	155025004	小齿轮	Bevel gear(samll)	1	
868	155224013	平面轴承	Plane bearing	1	
869	155224014	滚针轴承	Needle bearing	2	
870	B01046	轴承 6001-2RZ	Bearing 6001-2RZ	1	
870-1	155208007	定环	Stationary ring	1	
870-2	S10075	内六角凹端紧定螺钉M4×5	Screw pan M4×5	2	
901S	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	4	
902S	155225009	送料平面齿轮	Plane gear of feeding	2	
902S-1	1550NS20002	内六角凹端紧定螺钉	Screw	1	
905	S05963	内六角圆柱头螺钉M6×16	Screw pan M6×16	2	
906	155028002	垫片	Washer	2	
908	S02917	开槽沉头螺钉M4×8	Screw pan M4×8	2	
908S	155228007	调整垫片	Adjusting washer	1	
909S	155225010	送料大齿轮	Bevel gear(large)	1	
910S	155228005	调整垫片	Adjusting washer	1	
910S-1	155228008	垫片	Washer	2	
913S	155012014	C型扣环	C-shaped buckle	2	
914S	155228006	调整垫片	Adjusting washer	1	
915S	155024012	轴承608ZZ	Bearing 608ZZ	2	

10.1 双针左边座及中座机构

DOUBLE NEEDLE LEFT SIDE BRACKET & CENTRAL BRACKET MECHANISM



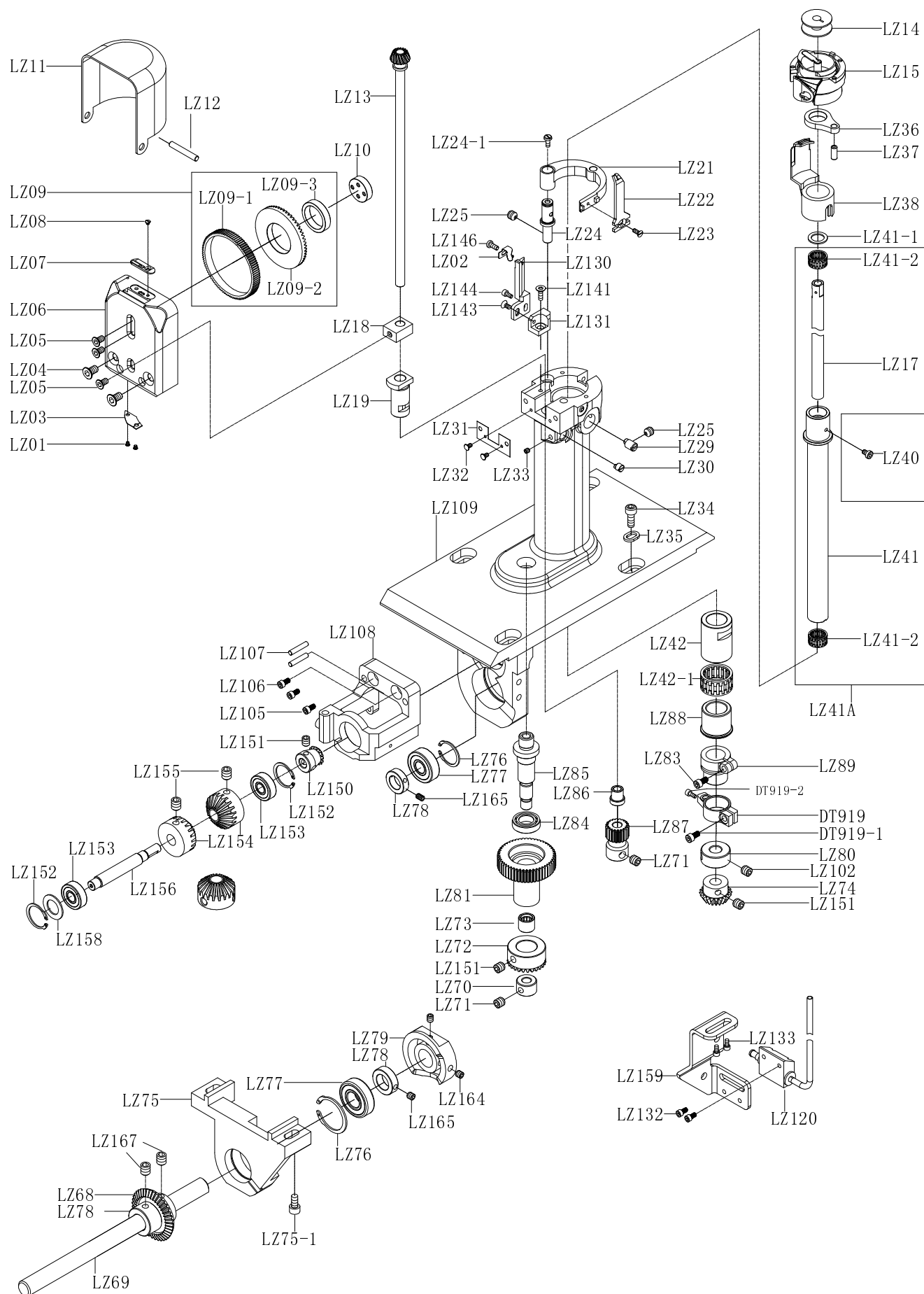
10.1 双针左边座及中座机构 (JK-6692)

DOUBLE NEEDLE LEFT SIDE BRACKET & CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
916S	155002006	轴承轴	Bearing shaft	1	
916S-1	1550NS11012	螺钉 M4×0.7×8	Screw pan M4×0.7×8	1	
917S	155225006	锥形齿轮	Bevel gear	2	
918S	155225011	送料齿轮	Feeding gear	1	
921S	15531500100	双针针板组件	Throat plate	1	
922S	1550NS11014	螺丝 M4×0.7×10	Screw pan M4×0.7×10	2	
923S	1550NS11015	螺丝 M4×8	Screw pan M4×8	4	
924S	155301001	双针中座	Support plate	1	
925S	155225012	送料齿轮	Feeding gear	1	
926S	155209021	固定板	Thrust collar	1	
927S	15530100200	双针左边座	Side bracket(left)	1	

10.2 细柱中座机构 (JK-6681)

CENTRAL BRACKET MECHANISM



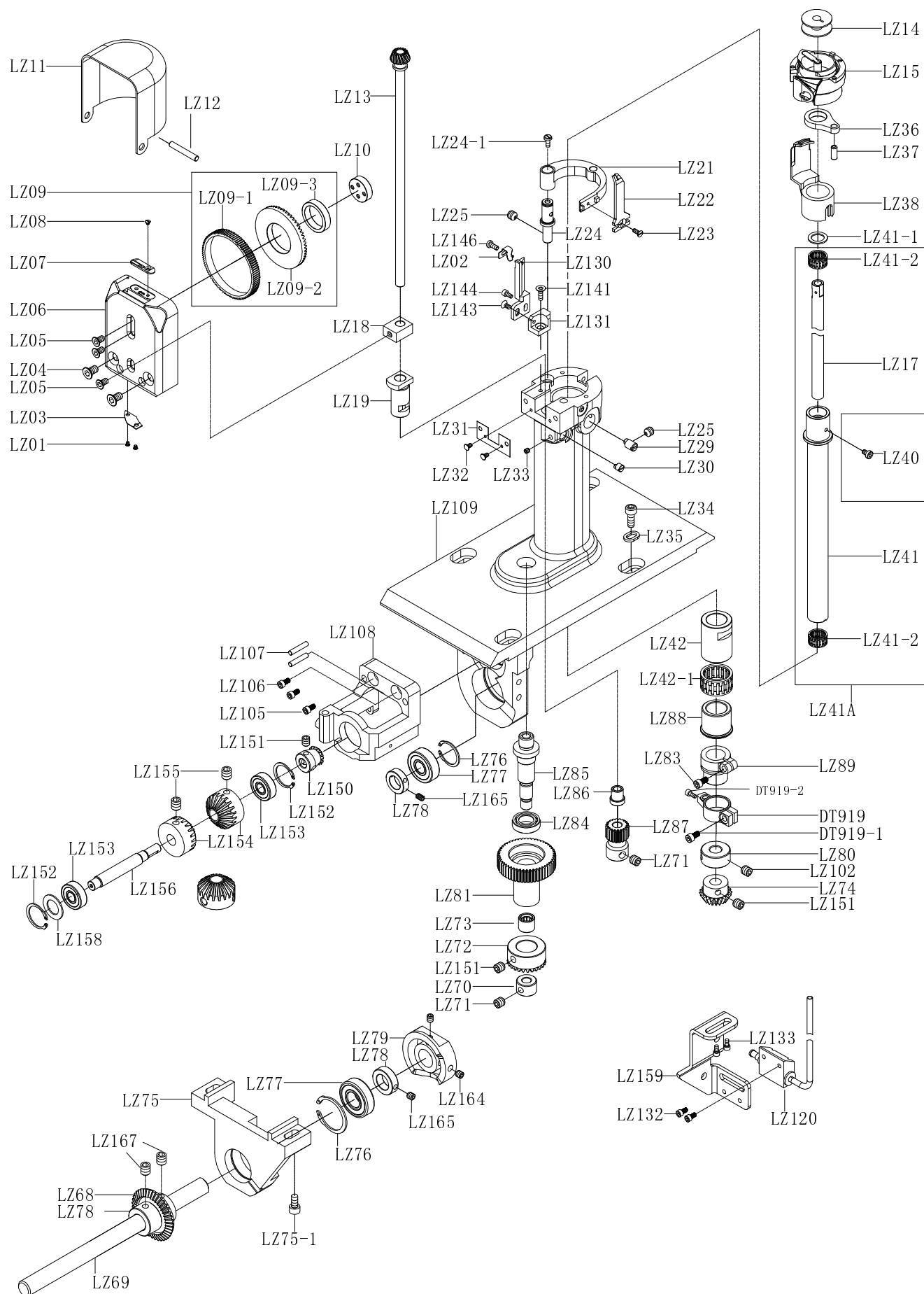
10.2 细柱中座机构零件明细 (JK-6681)

CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
LZ01	1554NS10001	定刀螺钉	Screw	2	
LZ02	155412001	夹线弹片	Clipping shrapnel	1	
LZ03	155419001	定刀	Fixed knife	1	
LZ04	S12027	内六角沉头螺钉M4×8	Screw pan M4×8	2	
LZ05	S12025	内六角沉头螺钉M3×6	Screw pan M3×6	3	
LZ06	15541500100	针板座	Needle plate holder	1	
LZ07	155415001	针板片	Needle plate	1	
LZ08	1554NS10002	针板螺钉	Screw	1	
LZ09	15542500100	下送金组件	Under feeding component(asm)	1	
LZ10	155425004	送金销	Pin	1	
LZ11	155412002	大釜盖	Large kettle cove	1	
LZ12	P01074	圆柱销3×20	Cylindrical pin3×20	1	
LZ13	155402001	下送金小齿轮	Feeding component bevel gear(sm	1	
LZ14	155418001	梭仔子	Shuttle	1	
LZ15	15541800100	旋梭	Hook	1	
LZ18	155408001	送料齿轮导向套	Feeding gear guide sleeve	1	
LZ19	155409001	送料齿轮调整套	Feeding gear adjusting sleeve	1	
LZ21	155409002	牛角座	Rotating hook opener bracket	1	
LZ22	155402002	牛角	Rotating hook opener	1	
LZ23	1554NS10004	牛角螺钉	Screw	1	
LZ24	155426001	牛角座销	Rotating hook opener bracket p	1	
LZ24-1	1554NS10005	牛角销螺丝	Screw	1	
LZ28	S10076	内六角凹端紧定螺钉M4×6	Screw pan M4×6	2	
LZ29	155426002	调整销	Adjustig pin	1	
LZ30	155426003	调整销	Adjustig pin	1	
LZ31	155428001	针板调整垫片	Adjustig washer	1	
LZ32	1554NS10003	定位螺钉	Screw pan	2	
LZ33	S10076	内六角凹端紧定螺钉M4×6	Screw pan M4×6	1	
LZ34	S05963	内六角圆柱头螺钉M6×16	Screw pan M6×16	4	
LZ35	155428002	垫片	Washer	4	
LZ36	155405001	牛角摆杆	Rotating hook opener pendulum	1	
LZ37	155426004	牛角摆杆销	Rotating hook opener swing pin	1	
LZ38	155419002	动刀	Movable knife	1	
LZ40	S05939	内六角圆柱头螺钉M3×4	Screw pan M3×4	1	
LZ41-1	155428004	平垫圈	Flat Washer	1	
LZ41A	15540200100	釜轴套管 (组件)	Axe shaft casing (asm)	1	
LZ42	155403001	釜轴大套管	Axe shaft large casing	1	
LZ42-1	155424001	滚针轴承	Needle bearing	1	
LZ68	155425005	大齿轮	Bevel gear(large)	1	
LZ69	155202016	万向连接轴	Universal connecting shaft	1	
LZ70	155408002	锁圈	Lock ring	1	
LZ71	S10074	内六角凹端紧定螺钉M4×4	Screw pan M4×4	4	
LZ72	155425006	送料大齿轮	Bevel gear(large)	1	
LZ73	155024015	HK0709滚针轴承	HK0709 needle bearing	1	
LZ74	155425007	小齿轮	Bevel gear(small)	1	
LZ75	155401001	轴承座	Bearing holder	1	
LZ75-1	S05965	内六角圆柱头螺钉	Screw pan M4×8	2	
LZ76	H01107	孔用挡圈	Circlips for hole	2	
LZ77	B01046	轴承6001-2RZ	Bearing 6001-2RZ	2	
LZ78	155408003	锁圈	Lock ring	3	
LZ79	155401002	剪线凸轮	Trimming cam	1	
LZ80	155408005	定环	Ring	1	
LZ81	155425008	下送料大齿轮	Bevel gear(large)	1	

10.2 细柱中座机构 (JK-6681)

CENTRAL BRACKET MECHANISM

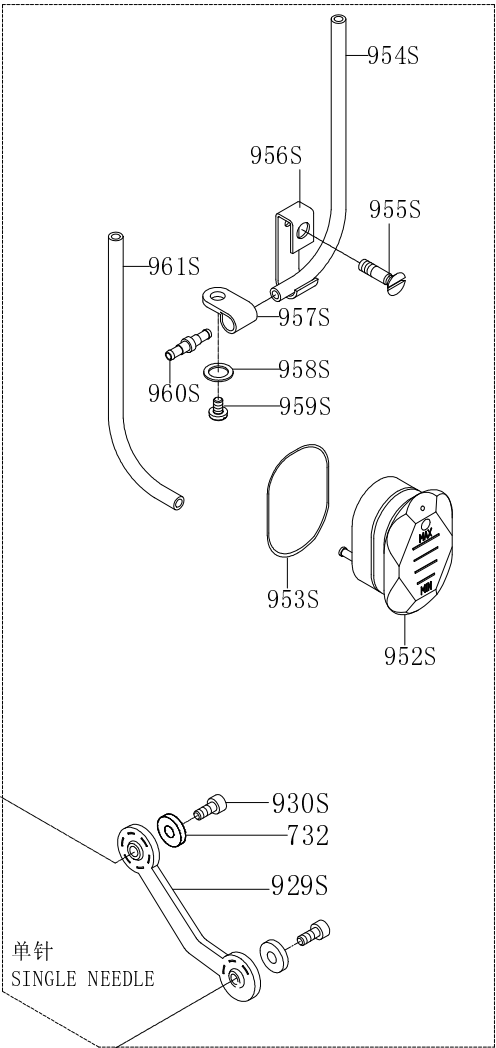


10.2 细柱中座机构零件明细 (JK-6681)

CENTRAL BRACKET MECHANISM

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
LZ84	B01047	轴承6800-ZZ	Bearing6800-ZZ	1	
LZ85	155402003	下送料齿轮轴	Feed rocker shaft	1	
LZ86	155409003	送料轴下衬套	Feeding shaft lower bushing	1	
LZ87	155425009	下送料小齿轮	Bevel gear(small)	1	
LZ88	155409004	釜轴下衬套	Axe shaft lower bushing	1	
LZ89	155408006	釜轴下锁圈	Axe shaft locking ring	1	
LZ102	1550NS14003	内六角平端无头螺钉	Screw pan	2	
LZ105	S05937	内六角圆柱头螺钉M3×12	Screw pan M3×12	1	
LZ106	S05962	内六角圆柱头螺钉M6×12	Screw pan M6×12	2	
LZ107	P01069	销φ5×16	Pin φ5×16	2	
LZ108	155401003	中座后固定座	Middle seat fixed block	1	
LZ109	155401004	中座	Middle seat	1	
LZ120	15542100100	油管组件	Tubing components	1	
LZ130	155401005	夹线弹片座	Clipping shrapnel seat	1	
LZ131	155401006	固定块	Fixed block	1	
LZ132	S05942	内六角圆柱头螺钉	Screw pan	2	
LZ133	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	2	
LZ141	S12025	内六角沉头螺钉M3×6	Screw pan M3×6	1	
LZ143	1554NS17001	螺钉	Screw	1	
LZ144	S05936	内六角圆柱头螺钉M2.5×5	Screw pan M2.5×5	1	
LZ146	1554NS13001	螺钉M2	Screw M2	1	
LZ150	155425010	送料齿轮	Feeding gear	1	
LZ151	1550NS14001	螺钉M6×0.75×6	Screw M6×0.75×6	8	
LZ152	155012014	C型扣环	C-Retaining ring	2	
LZ153	155024012	轴承	Bearing	2	
LZ154	155425011	锥形齿轮	Bevel gear	2	
LZ155	S10080	内六角凹端紧定螺钉	Screw pan	4	
LZ156	155402004	培林轴	Shaft	1	
LZ158	155428003	调整垫片	Washer	1	
LZ159	155412003	油管座	Tubing seat	1	
LZ164	S10085	内六角凹端紧定螺钉M6×6	Screw pan M6×6	2	
LZ165	S10075	内六角凹端紧定螺钉M4×5	Screw pan M4×5	4	
LZ167	1550NS14001	螺钉M6×0.75×6	Screw M6×0.75×6	4	
DT919	155405002	刀轴摆杆	Pendulum of knife shaft	1	
DT919-1	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	2	
DT919-2	S05941	内六角圆柱头螺钉M3×6	Screw pan M3×6	1	

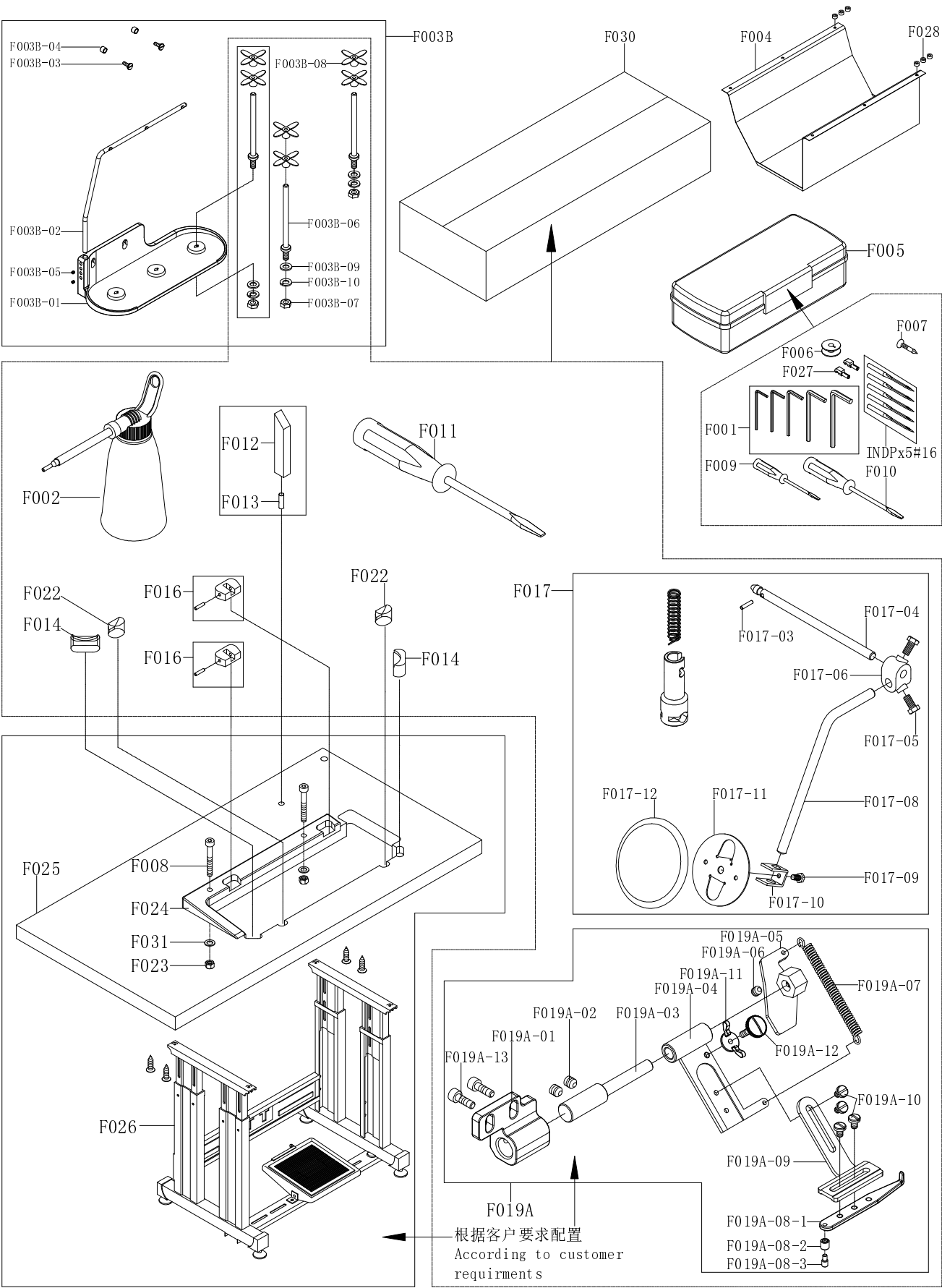
REVERSE STITCHING & THREAD TRIMMING MECHANISM



11 倒针机构 (JK-6692、JK-6691-X、JK-6681)

REVERSE STITCHING & THREAD TRIMMING MECHANISM

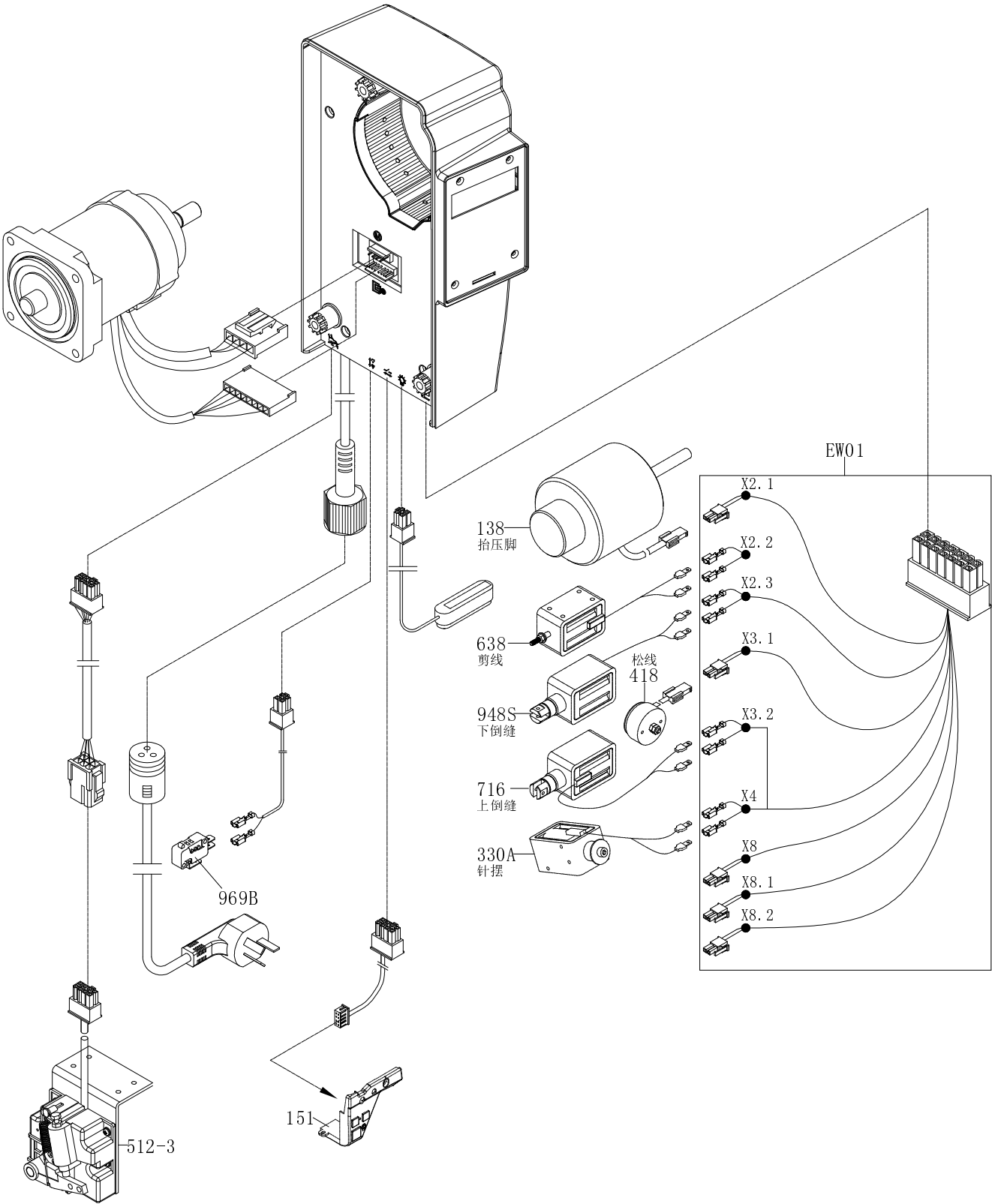
序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
727	155024010	滚针轴承	Needle bearing	2	
732	155023003	油棉垫	Oil cotton pad	2	
911S	S10080	内六角凹端紧定螺钉M5×6	Screw pan M5×6	3	
913S	155012014	C型扣环	C-shaped buckle	2	
915S	155024012	轴承608ZZ	Bearing 608ZZ	2	
916S	155002006	培林轴	Shaft	1	
919S	155225007	锥形齿轮	Bevel gear	1	
928S	155224016	单向培林座 NA/SK	One-way bearing holder NA/SK	2	
929S	155205007	万向连杆A	Universal connecting rod A	1	
930S	S05943	内六角圆柱头螺钉M4×10	Screw pan M4×10	1	
931S	155201024	倒针座	Backstitch seat	1	
931S-1	S05965	内六角圆柱头螺钉M6×20	Screw pan M6×20	2	
931S-2	W01147	平垫圈M6	Flat washer M6	2	
932S	S09156	内六角平端紧定螺钉M4×16	Screw pan M4×16	1	
933S	N01106	六角螺母M4	Nut M4	1	
934S	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	1	
935S	155226011	滑动销	Sliding pin	1	
936S	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	2	
937S	155212039	滑块限位座	Limited seat of slider	1	
938S	155226012	调节销	Adjustig pin	1	
939S	155227017	压簧	Compression spring	2	
940S	1550NS20001	开槽无头轴位螺钉	Screw	1	
941S	W01145	平垫圈M4	Flat washer M4	2	
942S	S05949	内六角圆柱头螺钉M4×8	Screw pan M4×8	2	
943S	155209017	倒针滑块	Slider of backstitch	1	
943S-1	155211007	滑套	Sliding sleeve	1	
944S	155209006	顶杆挡块	Baffle plate of ejection pin	1	
945S	S05942	内六角圆柱头螺钉M3×8	Screw pan M3×8	2	
946S	155220001	螺钉	Screw	1	
947S	155212040	顶杆	Ejection pin	1	
948S	15523000300	下送金倒针电磁阀	Solenoid valve for backstitch	1	
950C	155212037	下倒针电磁阀座	Solenoid valve seat of backstitch	1	
951S	S05951	内六角圆柱头螺钉M5×10	Screw pan M5×10	3	
952S	155211011	油镜	Oil mirror	1	
953S	O01148	O型圈32×1	O-ring 32×1	1	
954S	155221003	油管	Tubing	1	
955S	155217002	开槽沉头螺钉M4×16	Screw pan M4×16	1	
956S	155212033	线卡	Ply-yard drill	1	
957S	155211010	油管护架	Tubing guard	1	
958S	W01146	平垫圈	Flat washer	1	
959S	S05944	内六角圆柱头螺钉M4×12	Screw pan M4×12	1	
960S	155236001	油管接头	The tubing connector	1	
961S	155221001	油管	Tubing	1	
×W76	155227016	锥形弹簧	Conical spring	1	



12 随机附件

ACCESSORIES

序号 NO.	件号 Part No.	零部件名称	Name of parts	数量 Amt.	备注
F001	155031001	内六角扳手(2mm)	Allen key (2mm)	1	
	155031002	内六角扳手(2.5mm)	Allen key (2.5mm)	1	
	155031003	内六角扳手(3mm)	Allen key (3mm)	1	
	155031004	内六角扳(4mm)	Allen key (4mm)	1	
	155031005	内六角扳手(5mm)	Allen key (5mm)	1	
F002	155231002	横嘴油壶	Horizontal mouth oil pot	1	
F003B-01	155231003	线架盘	Thread stand rack	1	
F003B-02	155231004	线架	Thread stand	1	
F003B-03	155231005	线架螺钉	Screw of thread stand	2	
F003B-04	155231006	尼龙挡圈	Nylon retaining ring	2	
F003B-05	S10085	内六角凹端紧定螺钉M6×6	Screw pan M6×6	2	
F003B-06	155231007	支撑杆	Stand rod	2	
F003B-07	N01106	六角螺母M5	Nut M5	2	
F003B-08	155231008	支撑芯	Support core	4	
F003B-09	W01146	平垫圈M5	Washers M5	2	
F003B-10	W02864	弹簧垫圈M5	Spring washer M5	2	
F004	155231009	油盘	Oil pan	1	
F005	155231010	工具箱	Tool box	1	
F006	155231011	梭子子	Shuttle	3	
F007	155226001	圆钢钉8分	Round steel nail	0.05KG	
F009	155031006	螺丝起子 (小)	Screwdriver (small)	1	
F010	155031007	螺丝起子 (中)	Screwdriver (middle)	1	
F011	155031008	螺丝起子 (大)	Screwdriver (big)	1	
F012	15503100900	枕木(组件)	Sleeper (component)	1	
F014	155031011	橡胶垫	Rubber mat	2	
F016	155231012	后纽扣橡胶垫	Rubber mat of rear button	2	
F017	155231013	脚弓组	Ankle arch group	1	
F019A	155231014	靠边组件	Edge assembly	1	
F022	155231015	橡胶垫	Rubber mat	2	
F027	155031013	后纽扣	Rear button	2	
F030	155231001	附件纸箱	Accessory carton	1	
	155231018	附件装箱盒	Accessory box	1	
	R03007	标牌铆钉/不锈钢	Sign rivet / stainless steel	6	
	155231024	机头罩	Nose covering	1	
	155231029	木螺丝	Wood screw	4	
	155217001	车针 INDPX5#16	Needle INDPX5#16	5	
	155231023	号码牌	Identification tag	1	
	155231020	合格证	Certificate	1	
	155231021	罗拉车纸箱	Roller carton	1	
	155231022	机身泡沫组件	Foam for machine	1	
	155231032	机身泡沫组件-BRC	Foam for machine	1	
	155231030	说明书	Instructions	1	



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资料如有更改, 恕不另行通知, 以实样为准

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