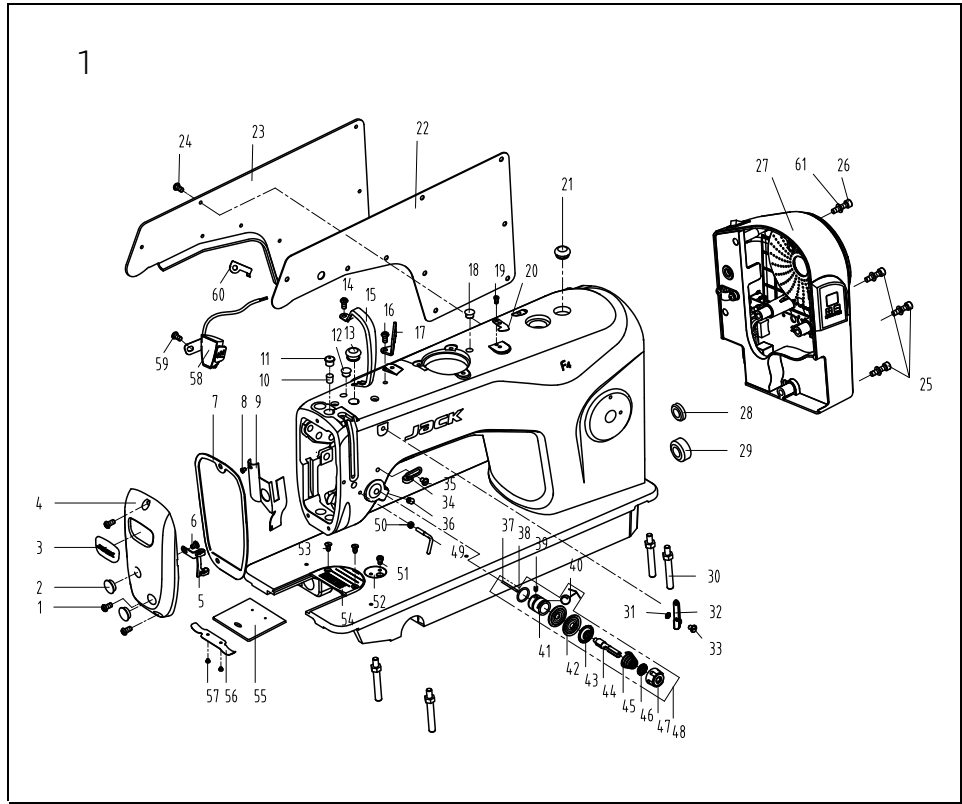


JACK 杰克

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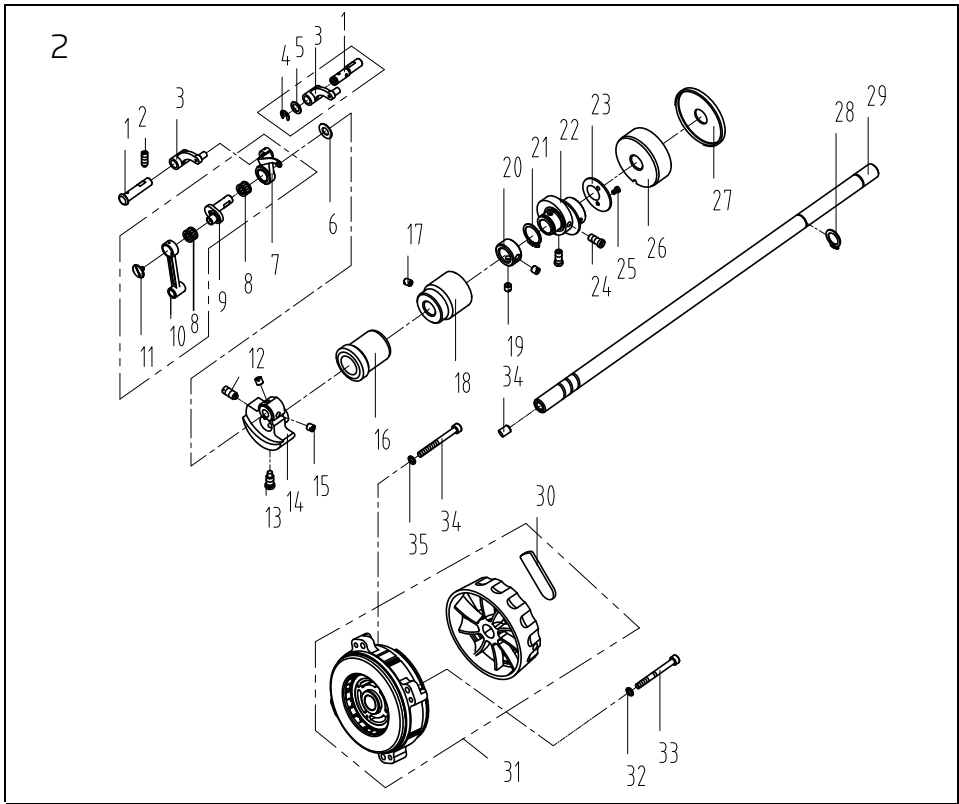
F4系列 F4 Series



1. 机壳、外装分组件/Machine Frame & Miscellaneous Cover Components

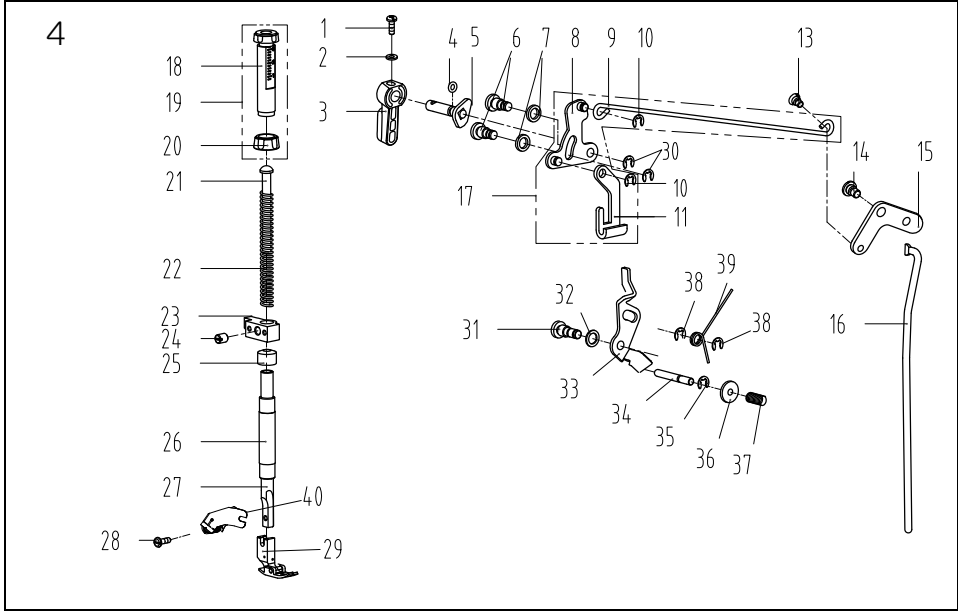
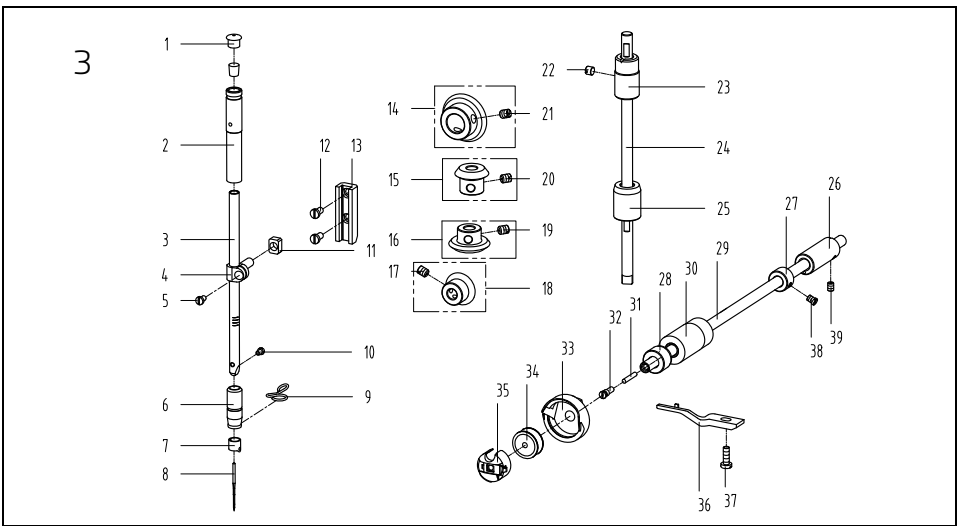
序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10151001		后窗板螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9		3	3
2	1012003		面板调节孔螺塞		Rubber plug		2	2
3	13837002		面板漆		Head card		1	1
4	302893		面板 (喷漆)		Face plate asm		1	1
5	13813005		左线板		Thread guide left		1	1
6	10151007		右线板螺钉SM11/64"×40 L=6		Screw SM11/64"×40 L=6		1	1
7	10122114		面板板		Face plate gasket		1	1
8	10151007		防油板螺钉SM1/8"×44 L=3.4		Screw SM1/8"×44 L=3.4		1	1
9	10412007		面部防油板		Face oil shield asm.		1	1
10	11412082		面部防油板 (厚料)		Face oil shield asm.		1	1
11	10123002		针杆上毡套		Rubber plug		1	1
12	10122013		针杆上衬套孔塞		Rubber plug		1	1
13	10122005		挑线连杆销螺塞		Rubber plug		1	1
14	10151004		针杆由曲螺塞		Rubber plug		1	1
15	13812018		挑线杆护罩螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7		1	1
16	10151004		挑线杆护罩螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7		1	1
17	13512004		三孔线勾		3-hole thread guide		1	1
18	10122005		挑线连杆销螺塞		Rubber plug		1	1
19	11451015		割线刀螺钉SM9/64"×40 L=6		Screw SM9/64"×40 L=6		2	2
20	1149001		刮线刀		Knife		1	1
21	20722002		刮线刀		Rubber plug		1	1
22	10122113		刮线刀垫		Side plate gasket		1	1
23	302892		后窗板 (喷漆)		Side plate		1	1
24	10151001		后窗板螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9		1	1
25	114530001		IK-8990-0126螺栓(内六角)		Screw M5x25		3	3
26	11453001		IK-直驱电机螺钉M5×20		Screw M5x20		1	1
27	10133046		EF4-25A平缝一体机控制箱(带插头)		Electronic control box		1	1
28	10122009		送料调节孔塞		Rubber plug		1	1
29	10122007		下轴工艺孔塞		Rubber plug		1	1
30	10152001		底板支柱		Machine head stud Electronic		4	4
31	W06001		双面齿垫圈		Washer		1	1
32	1013041		二眼线勾		2-hole thread guide		1	1
33	206511002		IK-788-1175-3螺钉		Screw		1	1
34	1013004		右线勾		Thread guide right		2	2
35	10151007		右线勾螺钉SM11/64"×40 L=6		Screw SM11/64"×40 L=6		1	1
36	10151006		螺钉SM15/64"×28 L=7		Screw SM15/64"×28 L=7		1	1
37	10126030		松线钉		Tension release pin		1	1
38	10122014		挑线簧调节座O形圈		Rubber ring		1	1
39	10151005		挑线簧螺钉SM9/64"×40 L=5.5		Screw SM9/64"×40 L=5.5		1	1
40	10127001		挑线簧螺钉SM9/64"×40 L=5.5		Screw SM9/64"×40 L=5.5		1	1
41	10127001		挑线簧 (厚料)		Thread take-up spring		1	1
42	1013011		挑线簧调节座		Thread tension base		1	1
43	10122005		夹线板		Thread tension disk		1	1
44	10122006		夹线板		Disk stopper		1	1
45	101530002		夹线螺钉		Thread tension post		1	1
46	10127002		挑线簧		Thread tension spring A		1	1
47	11427050		挑线簧 (厚料)		Thread tension spring A		1	1
48	10122007		挑线簧制板		Thread disk rotating stopper		1	1
49	138516013		挑线螺母		Thread tension nut		1	1
50	101300800		挑线器组件		Thread tension asm.		1	1
51	101300900		挑线器组件 (厚料)		Thread tension asm.		1	1
52	11413011		固定式螺线勾		Thread guide		1	1
53	401516001		螺母SM9/64"×40		Nut SM9/64"×40		1	1
54	138511002		卷边侧座螺钉SM11/64"×40 L=5.5		Screw SM11/64"×40 L=5.5		1	1
55	13851002		卷边侧座		Ruler stop seat		1	1
56	13812019		针板螺钉(进口) SM11/64"×40		Screw SM11/64"×40		2	2
57	10451002		针板(兄弟款)		Needle plate		1	1
58	11414006		针板 (厚料)		Needle plate		1	1
59	10151002		针板 (-7)		Needle plate		1	1
60	10151002		推板		Slide plate		1	1
61	10127009		推板簧		Slide plate spring		1	1
62	10151019		推板簧螺钉SM3/32"×56 L=2		Screw SM3/32"×56 L=2		2	2
63	1013001900		LED灯开关组件		LED asm		1	1
64	10151001		后窗板螺钉SM3/16"×28 L=9		Screw SM3/16"×28 L=9		1	1
65	1013051		电线压板		Cord hold		1	1
66	W01009		GB/T197.1-1985垫圈 5		Washer5		4	4

零件手册
Parts Manual



2. 上轴挑线分组件/Main Shaft & Thread Take-up Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	11326013		挑线连杆销		Thread take-up connecting rod pin		1	1
2	10126001		挑线连杆销 (厚料)		Thread take-up connecting rod pin		1	1
3	11326010		挑线连杆销 (-7)		Thread take-up connecting rod pin		1	1
4	10151001		上轮螺钉 SM15/64"×28 L=15		Screw SM15/64"×28 L=15		1	1
5	10150501		挑线连杆 (厚料)		Thread take-up connecting rod		1	1
6	H05013		GB/T1996-1986挡圈		Snap ring		1	1
7	11328010		垫片		washer		1	1
8	1012003		针杆曲柄护板		Needle bar crank protecting plate		1	1
9	101300100		挑线杆分组件		Thread take-up lever asm.		1	1
10	113800200		挑线杆组件 (厚料, -7)		Thread take-up lever asm.		1	1
11	10124001		挑线杆滚针轴承		Needle bearing		1	1
12	1010012		挑线曲柄分部件		Thread take-up crank		1	1
13	101000400		挑线曲柄分部件 (厚料)		Thread take-up crank		1	1
14	1131010		挑线曲柄分部件 (-7)		Thread take-up crank		1	1
15	10150502		针杆连杆		Needle bar connecting rod		1	1
16	10151001		挑线曲柄螺钉 (左旋)		Screw		1	1
17	10151004		针杆曲柄紧固螺钉 SM9/32"×28 L=16		Screw SM9/32"×28 L=16		1	1
18	10151003		针杆曲柄定位螺钉SM9/32"×28 L=16		Screw SM9/32"×28 L=16		1	1
19	1044001		针杆曲柄		Needle bar crank		1	1
20	11404035		针杆曲柄 (厚料, -7)		Needle bar crank		1	1
21	10151002		送料轴挡圈螺钉SM1/4"×40 L=6		Screw SM1/4"×40 L=6		1	1
22	1010300400		送料轴挡圈		Main shaft bushing front		1	1
23	10151006		送料轴挡圈螺钉SM15/64"×28 L=7		Screw SM15/64"×28 L=7		1	1
24	12203002		主轴中轴套		Main shaft bushing mid		1	1
25	101514001		上轴中轴套		Screw SM1/4"×40 L=6		2	2
26	10108001		上轴挡圈		Main shaft thrust collar		1	1
27	1013002		挡圈20		Snap ring 20		1	1
28	1131014		送料偏心轮		Feed eccentric cam		1	1
29	400006		送料偏心轮(厚料)		Feed eccentric cam		1	1
30	1012017		送料偏心轮盖板		Cover plate		1	1
31	10151013		送料偏心轮螺钉 SM1/4"×40 L=13		Screw SM1/4"×40 L=13		2	2
32	10151005		护针片螺钉 SM9/64"×40 L=5		Screw SM9/64"×40 L=5		2	2
33	10103026		上轴后轴套		Main shaft bushing rear		1	1
34	10122105		上轴后套挡油油封		Oil seal		1	1
35	H03001		GB/T894.1-1986挡圈15		Snap ring 15		1	1
36	10102026		上轴		Main shaft Handwheel		1	1
37	1381021		手轮胶条		Iddle		1	1
38	10133045		M4F4-25A平缝一体机电机		Motor		1	1
39	GB/T93-1987		弹簧5		Spring washer 5		3	3
40	11453001		IK-直驱电机螺钉M5×20		Screw M5x20		3	3
41	S05218		GB/T7017-2000内六角螺钉M5×22(镀锌)		Screw M5x22		1	1
42	GB/T93-1987		弹簧5		Spring washer 5		1	1

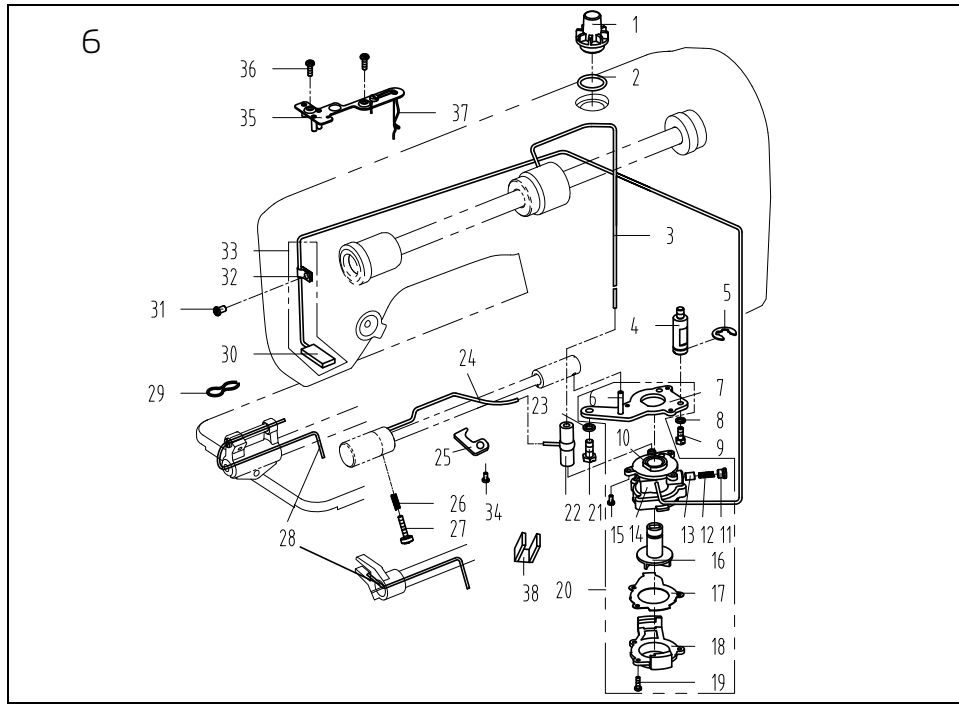


4. 压料分组件/Presser Bar Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10151010		压脚板手螺钉SM9/64"×40 L=11		Screw SM9/64"×40 L=11		1	1
2	10128002		压脚板手螺钉垫圈		Washer		1	1
3	1381029		压脚板手		Hand lifter		1	1
4	0101004		O形圈		Rubber ring		1	1
5	101002020		压脚板手凸轮分部件		Hand lifter cam asm.		1	1
6	101520001		前杆杆螺钉		Screw		2	2
7	10128015		螺栓销橡胶垫圈(厚)		Washer		2	2
8	10120100		抬压脚前杆杆分部件		Lift front lever component		1	1
9	1012013		抬压脚拉杆		Knee lifter pull rod		1	1
10	H05003		GB/T896-1986挡圈 5		Snap ring		2	2
11	1012010		压脚升降板		Lifting plate		1	1
12	101520004		抬压脚拉杆螺钉SM3/16"×32		Hinge Screw SM3/16"×32		1	1
13	101520003		后杆杆拉杆螺钉SM15/64"×28		Hinge screw SM15/64"×28		1	1
14	1012015		抬压脚后杆		Knee lifter back lever		1	1
15	1012015		抬压脚顶杆		Knee lifter connecting rod		1	1
16	10120100		抬压脚前杆杆组件		Knee lifter lever asm		1	1
17	1381027		调压螺钉		Press regulating screw		1	1
18	138102700		调压螺钉组件		Presser regulating screw nut asm.		1	1
19	1381028		调压螺母		Press regulating nut		1	1
20	10102003		调压螺母		Press regulating guide bar		1	1
21	11422033		调压簧		Presser regulating spring		1	1
22	10409001		压杆导架		Presser bar guide bracket		1	1
23	10151007		压杆导架螺钉 SM1/4"×40 L=8		Screw SM1/4"×40 L=8		1	1
24	1012012		压杆防油板		Pressure bar oil cover		1	1
25	1013012		压杆衬套		Presser bar bushing/lower		1	1
26	10102004		压杆		Presser bar		1	1
27	10151009		活压脚螺钉 SM9/64"×40 L=10.5		Screw SM9/64"×40 L=10.5		1	1
28	101600600		压脚组件		Presser foot asm		1	1
29	101600100		压脚组件 (厚)		Presser foot asm		1	1
30	11329020		挡圈 5		Snap ring		5	5
31	101520002		松线顶板螺钉销		Screw		1	1
32	10128026		螺栓销橡胶垫圈(薄)		Washer		1	1
33	1012012		松线顶板		Wire release plate asm		1	1
34	10126003		松线螺钉		Thread release supporting pin		1	1
35	H05012		松线螺钉挡圈		Snap ring		1	1
36	H05012		松线螺钉垫片		Washer plate		1	1
37	10127003		松线螺钉弹簧		Spring		1	1
38	H05003		挡圈 5		Snap ring		2	2
39	10127008		松线顶板复位簧		Reset spring		1	1
40	101900100		割线刀组件		Knife		1	1

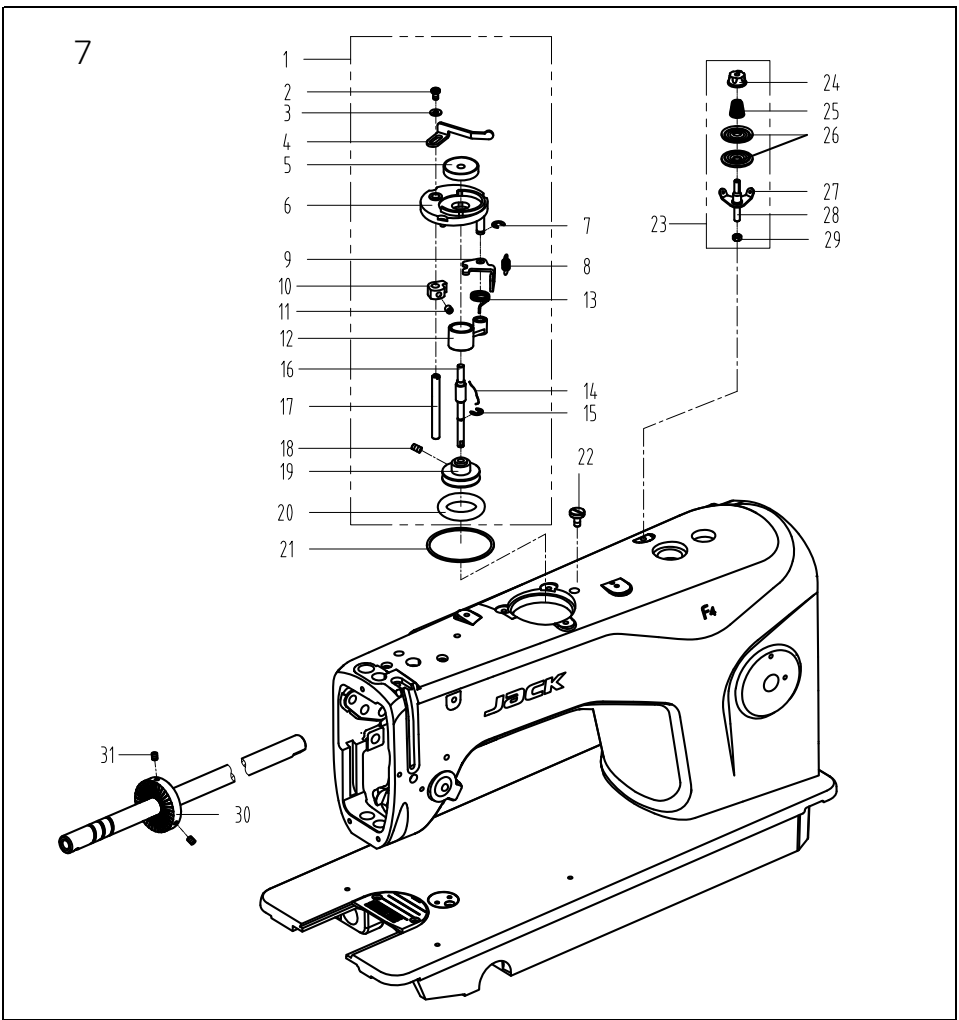
3. 针杆、竖轴、下轴部件/Needle bar,Upright Shaft & Hook Driving Shaft Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10122013		针杆上衬套孔塞		Rubber plug		1	1
2	1013009		针杆上衬套		Needle bar bushing upper		1	1
3	10102002		针杆		Needle bar		1	1
	10102021		针杆 (厚料)		Needle bar		1	1
4	10138002		针杆连接柱		Needle bar connecting rod		1	1
5	10151005		螺钉 SM9/64"×40 L=6		Screw SM9/64"×40 L=6		1	1
6	1013010		针杆下衬套		Needle bar bushing lower		1	1
7	1013023		针杆下衬套(厚料、-7)		Needle bar bushing lower		1	1
8	1012002		针杆线勾		Needle bar thread guide		1	1
	1142063		针杆线勾 (厚料)		Needle bar thread guide		1	1
9	1017001		机针D08x1#14 (薄料)		Needle		1	1
	1017002		机针DP×5#21 (厚料)		Needle		1	1
9	10413001		针杆下衬套线勾		Lower bushing thread guide		1	1
	1013009		针杆下轴套线勾 (厚料、-7)		Lower bushing thread guide		1	1
10	10151006		支针螺钉(进口) SM1/64"×40 L=4.5		Screw SM1/8"×44 L=4.5		1	1
11	10109001		针杆连接柱滑块		Slide block		1	1
12	10151008		滑块导轨螺钉 SM1/64"×40 L=8		Screw SM1/64"×40 L=8		2	2
13	10109002		针杆接头滑块导轨		Needle bar guide		1	1
14	10425004		上轴伞齿轮		Upper shaft bevel gear		1	1
15	10425003		顶轴上伞齿轮		Upper small bevel gear asm		1	1
16	10425002		顶轴下伞齿轮		Lower large bevel gear asm		1	1
17	10151007		齿轮螺钉 SM1/4"×40 L=7		Screw SM1/4"×40 L=7		2	2
18	10425001		下轴伞齿轮		Hook drive shaft bevel gear		1	1
19	10151007		齿轮螺钉 SM1/4"×40 L=7		Screw SM1/4"×40 L=7		2	2
20	10151007		齿轮螺钉 SM1/4"×40 L=7		Screw SM1/4"×40 L=7		2	2
21	10151007		齿轮螺钉 SM1/4"×40 L=7		Screw SM1/4"×40 L=7		2	2
22	10151006		一字开槽固定螺钉 SM15/64"×28 L=4.7		Screw SM15/64"×28 L=4.7		1	1
23	10430204		顶轴上轴套		Upright shaft bushing upper		1	1
24	10102007		顶轴轴		Upright shaft		1	1
25	10403013		顶轴下轴套		Upright shaft bushing lower		1	1
26	10403012		下轴后轴套		Hook driving shaft bushing back		1	1
27	10108002		下轴后轴套		Hook driving shaft bushing back		1	1
28	10102015		下轴轴套		Hook driving shaft snap ring		1	1
29	10102006		IK-5550-0510下轴油封		Thrust collar		1	1
30	1010301300		下轴		Hook driving shaft		1	1
30	1010301300		下轴前轴套		Hook driving shaft bushing front		1	1
31	10123009		下轴限油芯		Oil wick		1	1
32	101530005		下轴限油螺钉		set screw		1	1
33	10180006		普通车国产中厚料旋床(扩大缝切范围)		Hook asm (Hirose)		1	1
	11418007		精品旋床(国产)		Hook asm (China)		1	1
34	10180003		梭心		Bobbin		1	1
35	10180150		梭壳		Bobbin case asm.		1	1
36	10102016		旋床定位销 (厚料)		Finger positioner		1	1
	10102032		旋床定位勾 (厚料)		Finger positioner		1	1
37	10151011		牙架曲柄螺钉 SM1/64"×40 L=13		Screw SM1/64"×40 L=13		1	1
38	10151012		下轴挡圈螺钉 SM1/64"×40 L=4.8		Screw SM1/64"×40 L=4.8		2	2
39	10151006		下轴后套螺钉 SM1/64"×40 L=7		Screw SM1/64"×40 L=7		1	1



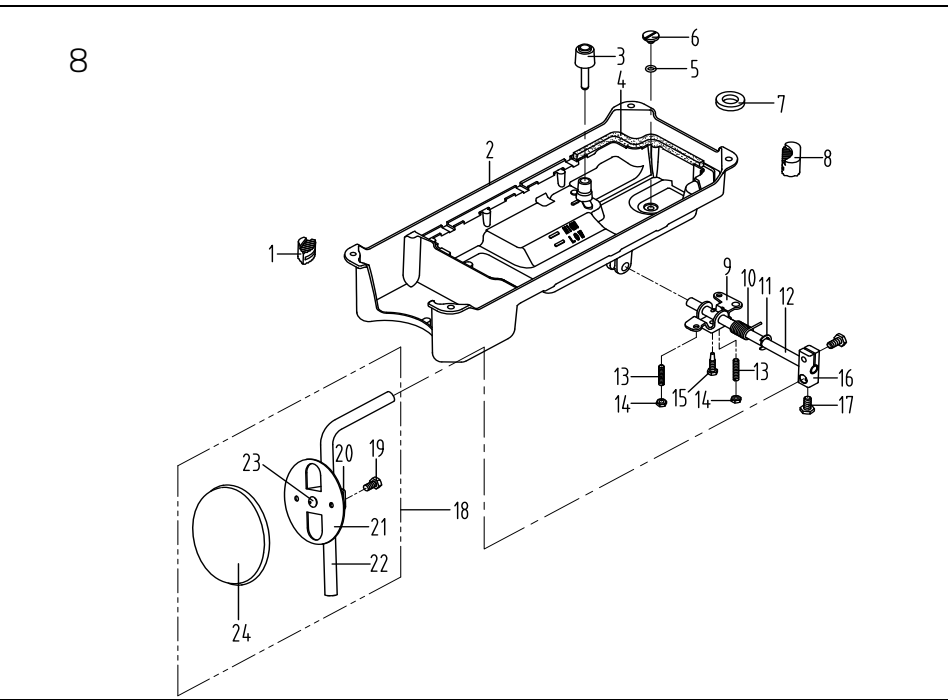
6. 润滑组件/Oil Lubrication Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	1121004		油窗		Oil sight window		1	1
2	10122019		油窗O形圈		Rubber ring		1	1
3	11421008		上轴供油管		Main shaft oil tube		1	1
4	101630008		油泵连接螺栓		Oil pump connecting stud		1	1
5	11329010		开口挡圈10		Snap ring 10		1	1
6	10121001		下轴供油管		Hook driving shaft oil tube		1	1
7	10112020		油泵安装板		Oil pump installing base		1	1
8	W03002		弹垫		Spring washer		1	1
9	10151101		压脚螺钉SM11/64"×40 L=9.5		Screw SM11/64"×40 L=9.5		1	1
10	10103022		油泵体衬套		Oil pump bushing		1	1
11	101530007		柱塞螺钉		Plunger Screw		1	1
12	10127013		柱塞簧		Plunger spring		1	1
13	10122018		回油柱塞		Plunger		1	1
14	10120001		油泵体		Oil pump		1	1
15	504009		油泵螺钉		Screw		3	3
16	10111003		油泵叶轮		Oil pump impeller		1	1
17	10112021		油泵叶轮托板		Oil pump impeller cover		1	1
18	10111007		油泵盖		Lubricating oil pump cover		1	1
19	101530006		螺钉		Screw		3	3
20	1012000100		润滑分部件		Lubricating oil pump component		1	1
21	10151026		螺钉SM15/64"×28 L=9		Screw SM15/64"×28 L=9		1	1
22	10196001		供油管接头		Rubber joint		1	1
23	W02004		GB/T93-1987弹垫M6		Spring Washer M6		1	1
24	10121006		供油管		Hook oil tube		1	1
25	10112022		旋梭供油管压板		Tube holder (lower)		1	1
26	10127014		油量调节螺钉弹簧		Spring		1	1
27	101630009		油量调节螺钉		Screw		1	1
28	10423005		油线		Oil wick		1	1
29	10127015		回油毡夹		Oil felt clamp		1	1
30	10123006		回油毡		Oil felt		1	1
31	101511004		挑线杆护套螺钉SM3/16"×28 L=7		Screw SM3/16"×28 L=7		1	1
32	10112023		回油管夹		Oil tube clamp		1	1
33	10121007		回油管组件		Oil return tube component		1	1
34	101511026		螺钉SM15/64"×28 L=9		Screw SM15/64"×28 L=9		1	1
35	10121025		油线固定板		Oil wick fixing plate		1	1
36	10151010		压脚板手螺钉SM9/64"×40 L=11		Screw SM9/64"×40 L=11		2	2
37	10123010		油线		Oil wick		1	1
38	10120253		油线夹		Wick clip		1	1



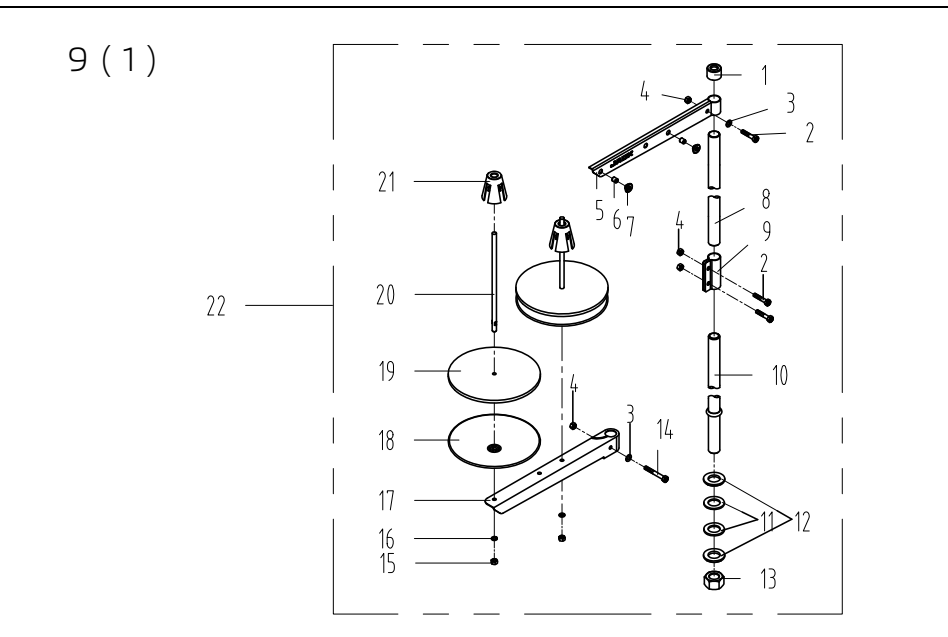
7. 绕线器组件/ Bobbin Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	1383103900		绕线器组件		Bobbin winder asm.		1	1
2	114510006		螺钉M4x6		Screw M4x6		1	1
3	GB/1971		垫圈4		Washer 4		1	1
4	10113030		压线控制板		Thread press control plate		1	1
5	10111020		绕线衬垫		Winding pad		1	1
6	13831101		绕线器装置主座		Bobbin winder bed		1	1
7	GB/T 896-1986		开口挡圈5		Snap ring		1	1
8	10127061		复位板拉簧		Spring		1	1
9	13812110		调节板		Regulating plate		1	1
10	10110030		绕线凸轮		Bobbin winder cam		1	1
11	509042		螺钉		Screw		1	1
12	1380510600		绕线器连杆组件		Bobbin winder connecting rod		1	1
13	13827103		海线复位簧		Spring		1	1
14	10127060		弹簧		Spring		1	1
15	GB/T 896-1986		开口挡圈4		Snap ring		1	1
16	13802011		绕线器主轴		Bobbin winder main shaft		1	1
17	13802036		绕线凸轮轴		Bobbin winder cam shaft		1	1
18	509103		绕线轮螺钉		Screw		2	2
19	13831102		绕线轮		Bobbin winder wheel		1	1
20	001110		O型圈		Ring		1	1
21	11422062		密封垫		Washer		1	1
22	114511003		螺钉SM3/16"×28 L=10		Screw SM3/16"×28 L=10		3	3
23	1381300600		底线夹线器		Bobbin thread tension asm.		1	1
24	13811004		夹线螺母		Thread tension nut		1	1
25	11427006		小夹线弹簧		Spring		1	1
26	10120005		夹线板		Thread tension disk		2	2
27	11413022		夹线过线板		Thread tension guide plate		1	1
28	112513004		夹线螺钉		Screw		1	1
29	114515001		螺母SM11/64"×40		Nut SM11/64"×40		1	1
30	11435013		绕线器驱动轮		Driving wheel		1	1
31	510009		螺钉M6×8		Screw M6×8		2	2



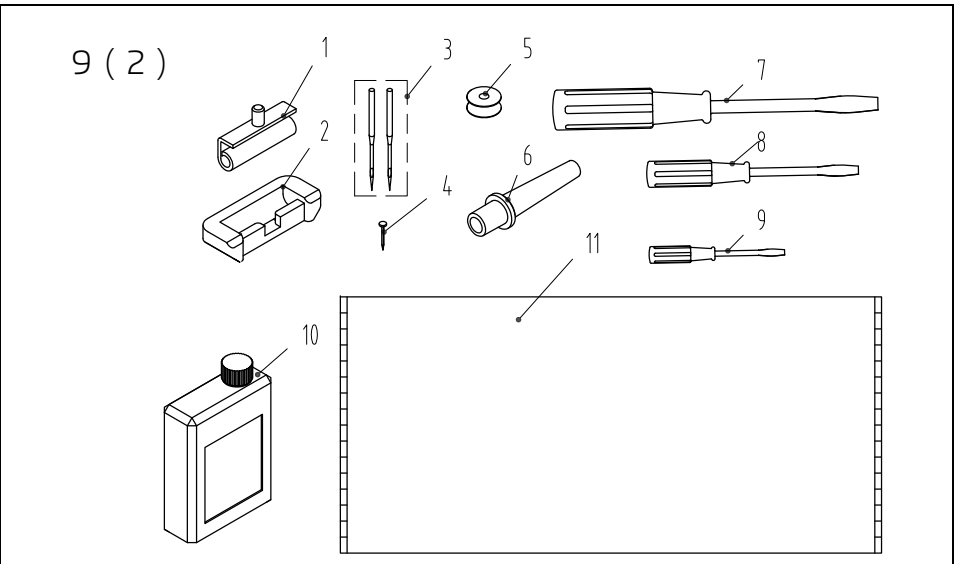
8. 油盘、膝抬压脚分组件/Oil Ceservoir,Knee Lifter Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	10122022		油盘座垫		Oil reservoir rubber cushion		2	2
2	10101006		油盘		Oil Reservoir		1	1
3	10111005		抬压脚顶杆		Knee lifter push rod		1	1
4	10122020		油盘垫		Oil Reservoir gasket		1	1
5	10122021		O形圈		Rubber ring		1	1
6	101511028		排油孔螺钉SM5/16"×24 L=7		Screw SM5/16"×24 L=7		1	1
7	10131001		油盘磁铁		Oil reservoir magnet		1	1
8	10122023		油盘支架		Oil reservoir rubber cushion		2	2
9	10122027		抬压脚双向曲柄		Knee lifter crank		1	1
10	10127016		双向曲柄扭簧		Knee lifter spring		1	1
11	H05010		GB/T896-1986挡圈10		Snap ring 10		1	1
12	10102011		抬压脚轴		Knee lifter shaft		1	1
13	10151012		双向曲柄限位调节螺钉M6 L=30		Screw M6 L=30		2	2
14	101516004		双向曲柄限位调节螺母 M6 L=4		Nut M6 L=4		2	2
15	101512002		双向曲柄螺钉M6 L=26		Screw M6 L=26		1	1
16	10101008		抬压脚轴承杆节头		Bearing bracket		1	1
17	101512003		螺钉M8 L=16		Screw M8 L=16		1	1
18	101202800		操纵杆组件		Knee press plate asm.		1	1
19	101512004		螺钉M6 L=11		Screw M6 L=11		1	1
20	1012030		操纵杆节头		Knee press plate holder		1	1
21	1012029		操纵板		Knee press plate		1	1
22	1012028		操纵杆		Knee press plate rod		1	1
23	10122025		操纵杆垫		Rubber		1	1
24	10122024		操纵板胶垫		Knee press plate cover		1	1



9. 机头附件(1)-线架组件/Machine Head Accessories(1)-Thread Stand Components

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	20131019		线架杆顶防护橡皮		Spool rest rod rubber cap		1	1
2	504050		螺钉M5 L=16		Screw M5 L=16		3	3
3	W01047		垫圈M5		Washer M5		2	2
4	N01034		螺母M5		Nut M5		4	4
5	13831022		上线架过线杆		Spool rest arm upper		1	1
6	10113011		过线圈(内)		Thread guide ring		2	2
7	10113010		过线圈(外)		Thread guide ring		2	2
8	13831019		线架杆上节		Spool rest rod upper		1	1
9	13831021		线架杆接头		Spool rest rod joint		1	1
10	13831020		线架杆下节		Spool rest rod lower		1	1
11	10122106		橡胶垫圈		Spool rest rod rubber ring		2	2
12	W01048		垫圈M16		Washer M16		2	2
13	N02004		螺母 M16		Spool rest rod nut M16		1	1
14	504051		螺钉 M5		Spool rest arm lower screw M5		1	1
15	N01034		螺母 M5		Nut M5		2	2
16	W02027		弹簧垫圈 M5		Spring washer M5		2	2
17	13831023		下线架过线杆		Spool rest arm lower		1	1
18	13831024		线盘		Spool rest		2	2
19	20131010		线盘垫		Spool rest cushion		2	2
20	20131006		线盘钉		Spool pin		2	2
21	13831025		线架防松垫		Spool retainer		2	2
22	1383100300		线架组件(蓝色)		Thread stand asm.		1	1



9. 机头附件(2)/Machine Head Accessories(2)

序号NO.	公司件号	Part NO.	名称	PartName	零件描述	Description	数量	Number
1	1011203100		机头连接钩部件		Hinge component		2	2
2	10122060		机头连接钩座		Head connecting rubber cushion		2	2
3	10117012		机针DBx1#14 (薄料)		Needle		4	4
4	10117022		机针DPx5#21 (厚料)		Needle		4	4
5	101530010		机头连接钩座钉		Nail		4	4
6	10118003		机头连接钩座钉		Bobbin		2	2
7	10111011		机头支柱		Machine head rest pin		1	1
8	20731047		螺丝刀 (大)		Screw driver,large		1	1
9	10131003		螺丝刀 (中)		Screw driver,medium		1	1
10	10131004		螺丝刀 (小)		Screw driver,small		1	1
11	101101200		油桶部件		Oiler component		1	1
12	40131017		防尘罩		Dust cover		1	1

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