



Spare Parts List

零件样本

7700

DÜRKOPP ADLER

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Spare Parts List Basic Machines
基本机型零件样本

7700 - Basic Machines 基本机型

7704-O42-M00P

Light and medium material 3-thread 1-needle standard overlock machine
薄型和中厚型布料 3线1针基本型包缝机

7714-B43-M00P

Light and medium material 4-thread 2-needle standard overlock machine
薄型和中厚型布料 4线2针基本型包缝机

7716-C42-M00P

Light and medium material 5-thread 2-needle safety seam machine
薄型和中厚型布料 5线2针基本型安全缝包缝机

Explanation of codes:

代号解释:

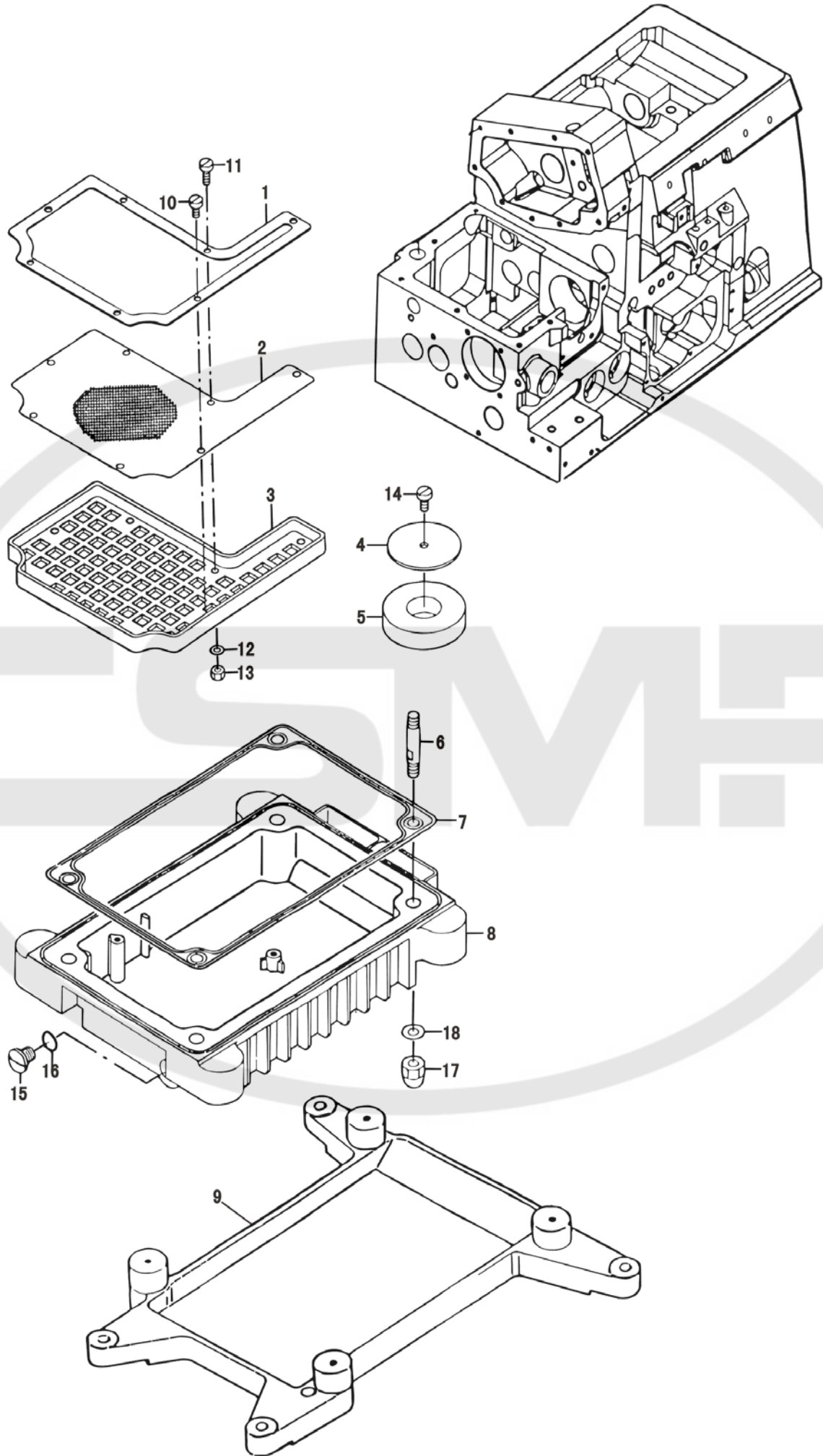
a	three thread	(Stitch type 504)	3线	(线迹型式504)
b	four thread	(Stitch type 514)	4线	(线迹型式514)
c	five thread	(Stitch type 516)	5线	(线迹型式516)
d	selective part		选配零件	

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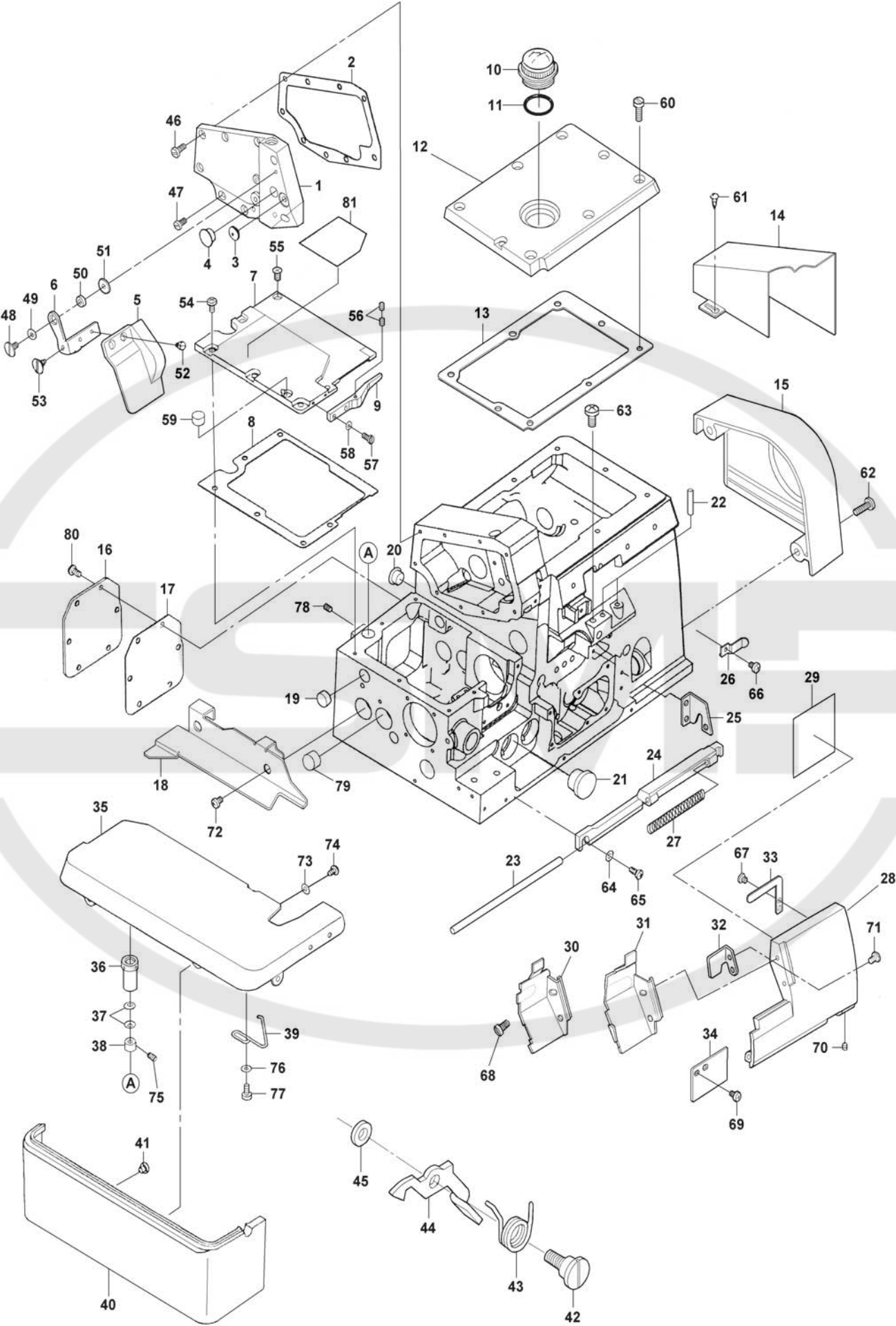
1. FRAME ASSEMBLY (1) 机壳部件 (1)



1. FRAME ASSEMBLY (1) 机壳部件 (1)

No.	Part No.	Note	Name	名称	Qty.
1	7700 70044212		FILTER PRESSER PLATE	油盘过滤网压板	1
2	7700 70044113		OIL RESERVOIR FILTER	油盘过滤网	1
3	7700 70044014		OIL RESERVOIR FILTER BASE	油盘过滤盘	1
4	7700 37010507		WASHER	油盘磁铁垫圈	1
5	7700 70044303		MAGNET	油盘磁铁	1
6	7700 70004000		BOLT M8	机头双头螺栓 M8	4
7	7700 70004208		OIL RESERVOIR GASKET	油盘密封垫	1
8	7700 70004109		OIL RESERVOIR	油盘	1
9	7700 70048007		FRAME SUPPORT PLATE ASM.	机头托盘	1
10	7700 AM0104008HO		SCREW M4×8	油盘过滤盘螺钉 M4×8	2
11	7700 AM0104010HO		SCREW M4×10	油盘过滤网压板螺钉 M4×10	5
12	7700 37010101		WASHER 4	油盘过滤网压板垫圈 4	5
13	7700 BM0204035DO		NUT M4	油盘过滤网压板螺母 M4	5
14	7700 AM0104008HO		SCREW M4×8	油盘磁铁螺钉 M4×8	1
15	7700 37014103		SCREW M10×1×9	油塞螺栓 M10×1×9	1
16	7700 37003304		RUBBER RING 15×2.4	排油螺栓O形密封圈 15×2.4	1
17	7700 37009103		NUT M8×1.25	油盘盖形紧固螺母 M8×1.25	4
18	7700 37011208		WASHER 8	油盘铝垫圈 8	4

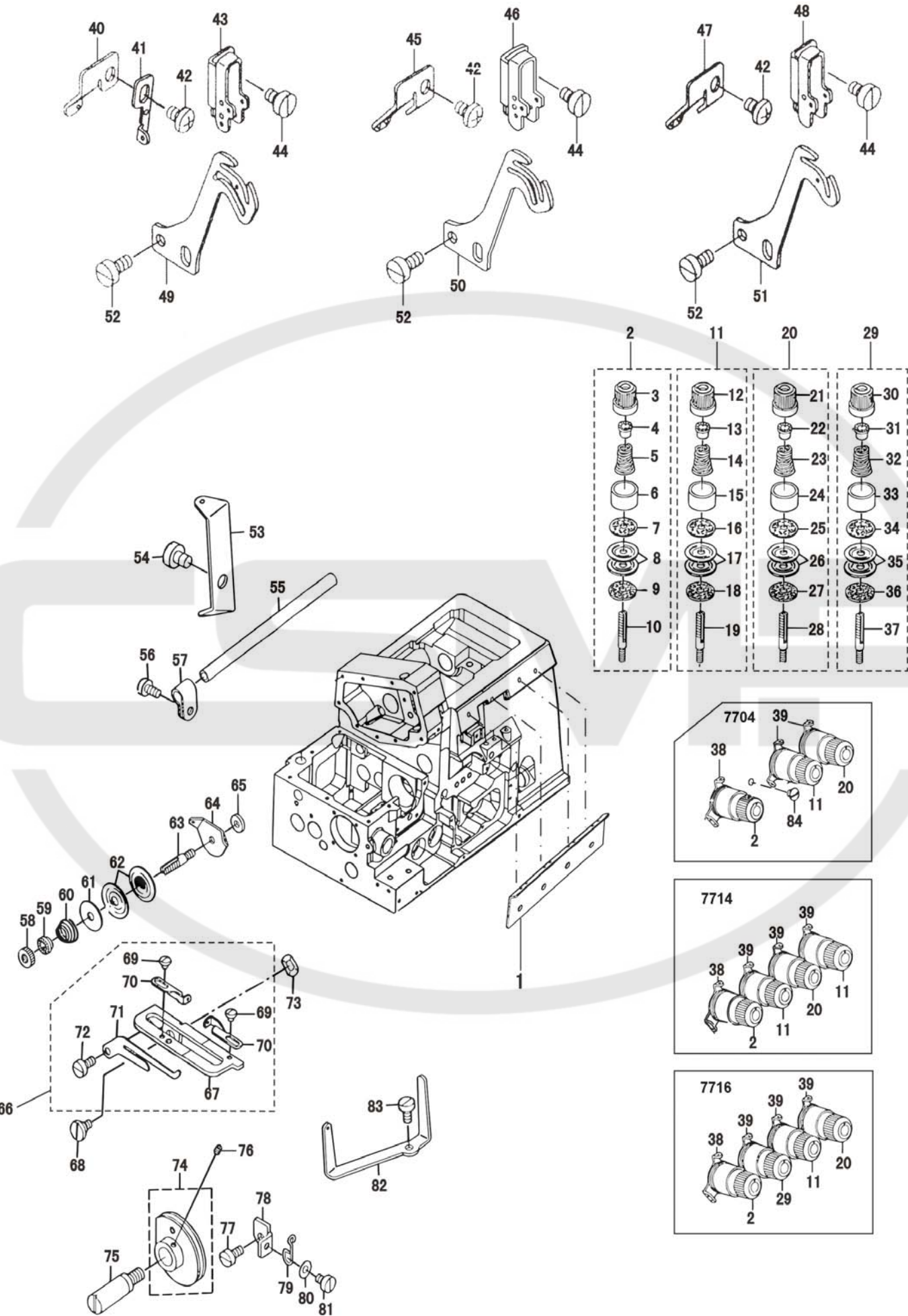
2. FRAME ASSEMBLY (2) 机壳部件 (2)



2. FRAME ASSEMBLY (2) 机壳部件 (2)

No.	Part No.	Note	Name	名称	Qty.
1	7700 77000107DA		SIDE COVER	侧盖	1
2	7700 70000206		SIDE COVER GASKET	侧盖垫	1
3	7700 70003903		EYE GUARD COVER BASE BUSHING	护目罩支架防震垫	1
4	7700 37007107		BUSHING D PLUG	侧盖橡胶塞	1
5	7700 70003606		EYE GUARD COVER (B)	护目罩(B)	1
6	7700 77003507DA		EYE GUARD COVER BASE	护目罩支架	1
7	7700 70000622		FEED MECHANISM COVER	送料牙架盖	1
8	7700 70000721		GASKET	送料牙架盖垫	1
9	7700 70004406		THROAT PLATE RETAINER	针板支架	1
10	7700 70000503		OIL SIGHT WINDOW	注油盖	1
11	7700 37003403		RUBBER RING 25×2.5	注油盖O型密封圈 25×2.5	1
12	7700 77000325DA		UPPER COVER	上盖	1
13	7700 70000424		UPPER COVER GASKET	上盖垫	1
14	7700 77008407DA		BELT COVER B	带轮罩 (B)	1
15	7700 77004327DA		BELT COVER	带轮罩	1
16	7700 77009009DA		COVER	送料调节孔盖	1
17	7700 70009108		GASKET	送料调节孔盖垫	1
18	7700 70001717		CLOTH PLATE SID COVER	缝台横盖	1
19	7700 37007008		RUBBER PLUG	牙架支承轴孔油塞	1
20	7700 37007107		BUSHING D PLUG	牙架支承轴紧固螺钉孔油塞	1
21	7700 37007206	ab	RUBBER PLUG	链线弯针轴孔油塞	1
22	7700 70004505		THREAD GUIDE , LARGE	弯针小过线管	2
23	7700 70001402		HINGE PIN	弯针罩铰链轴	1
24	7700 70000800		LOOPER COVER BRACKET	弯针罩座	1
25	7700 70001006		LOOPER COVER STOPPER	弯针罩开闭限位档块	1
26	7700 70001303		PRESSER SPRING	弯针罩压簧	1
27	7700 70001501		LOOPER COVER SPRING	弯针罩簧	1
28	7700 77000929DA		LOOPER COVER BRACKET	弯针罩	1
29-1	7700 70005423	a	THREADING DIAGRAM	穿线图	1
29-2	7700 70005522	b	THREADING DIAGRAM	穿线图	1
29-3	7700 70005621	c	THREADING DIAGRAM A	穿线图A	1
30	7700 77083222DA	c	CLOTH WASTE COVER	排屑罩	1
31	7700 77083024DA	ab	CLOTH WASTE COVER	排屑罩	1
32	7700 70001105		GUIDE PLATE	弯针罩导板	1
33	7700 70001204		PRESSER PLATE	弯针罩压板	1
34	7700 70003309		CLOTH WASTE COVER ,LEFT	排屑罩 (左)	1
35	7700 70002774		CLOTH PLATE COMPL.	缝台组件	1
36	7700 70002806		ECCENTRIC BUSHING	缝台偏心套	1
37	7700 DA0604303TO		DISC SPRING 8×4.2×0.4×0.6	缝台铰链轴碟型弹簧垫圈 8×4.2×0.4×0.6	2
38	7700 37000003		CLOTH PLATE HINGE SHAFT COLLAR	缝台铰链轴紧固	1
39	7700 70002905		CLOTH PLATE SPRING	缝台开闭簧	1
40	7700 77003259DA		CLOTH PLATE COVER COMPL.	缝台罩组件	1
41	7700 70002004		RUBBER CUSHION	缝台罩防震垫	2
42	7700 70047108		HINGE SCREW	缝台锁紧钩轴位螺钉	1
43	7700 70047009		SPRING	缝台锁紧钩扭簧	1
44	7700 70046902		LEVER	缝台锁紧钩	1
45	7700 37010804		WASHER	缝台锁紧钩垫圈	1
46	7700 AM0904010HO		SCREW M4×10	侧盖螺钉 M4×10	6
47	7700 37015209		SCREW M4×7.5	侧盖螺钉 M4×7.5	3
48	7700 37015308		SCREW M4×8	护目罩支架螺钉 M4×8	1
49	7700 DB0308503TO		WAVED WASHER 8.5×12.5×0.3	护目罩支架波形弹簧垫圈 8.5×12.5×0.3	1
50	7700 70003804		EYE GUARD COVER BASE COLLAR	护目罩支架衬圈	1
51	7700 37011505		WASHER 5	护目罩支架小垫圈 5	1
52	7700 AM0103005DN		SCREW M3×5	护目罩螺钉 M3×5	2
53	7700 77001001DA		SCREW M3×2.5	护目罩锁紧螺钉 M3×2.5	1
54	7700 AM0904008HO		SCREW M4×8	牙架盖螺钉 M4×8	5
55	7700 AM0804008HO		SCREW M4×8	牙架盖螺钉 M4×8	1
56	7700 AM0304004HO		SET SCREW M4×4	针板支架调节螺钉 M4×4	2
57	7700 37024102		SCREW M3×8	针板支架紧固螺钉 M3×8	2
58	7700 DP0203205DO		WASHER 3	针板支架垫圈 3	2
59	7700 37006802		CLOTH PLATE RUBBER CUSHION B	缝台防震垫 (B)	1
60	7700 37019508		SCREW M5×14	上盖螺钉 M5×14	8
61	7700 37026008		SCREW 3.5×12	带轮罩 (B) 紧固螺钉 3.5×12	2
62	7700 AM0905016HO		SCREW M5×16	带轮罩紧固螺钉 M5×16	2
63	7700 AM0906012HO		SCREW M6×12	附属装置螺钉 M6×12	1
64	7700 DP0204308BO		WASHER 4	弯针罩垫圈 4	3
65	7700 AM0904010HO		SCREW M4×10	弯针罩螺钉 M4×10	3
66	7700 AM0904006HO		SCREW M4×6	弯针罩压簧螺钉 M4×6	1
67	7700 37018005		SCREW M4×4	弯针罩压板螺钉 M4×4	1
68	7700 AM0904008HO		SCREW M4×8	排屑罩螺钉 M4×8	2
69	7700 AM0904006HO		SCREW M4×6	排屑罩 (左) 紧固螺钉 M4×6	2
70	7700 AM0304004HO		SET SCREW M4×4	弯针罩铰链轴螺钉 M4×4	1
71	7700 AM0904006HO		SCREW M4×6	弯针罩导板螺钉 M4×6	1
72	7700 AM0904006HO		SCREW M4×6	缝台横盖螺钉 M4×6	2
73	7700 DP0204308BO		WASHER 4	缝台罩垫圈 4	3
74	7700 AM0904006HO		SCREW M4×6	缝台罩紧固螺钉 M4×6	3
75	7700 AM0303003HO		SCREW M3×3	缝台铰链轴紧固螺钉 M3×3	1
76	7700 DP0204308BO		WASHER 4	缝台开闭簧垫圈 4	2
77	7700 AM0104008HO		SCREW M4×8	缝台开闭簧紧固螺钉 M4×8	2
78	7700 AM0304006HO		SCREW M4×6	缝台偏心套紧固螺钉 M4×6	1
79	7700 37007305	ab	RUBBER PLUG	链线弯针进出轴孔油塞	1
80	7700 AM0904008HO		SCREW M4×8	主送料调节盖螺钉 M4×8	6
81	7700 70005720	c	THREADING DIAGRAM B	穿线图B	1

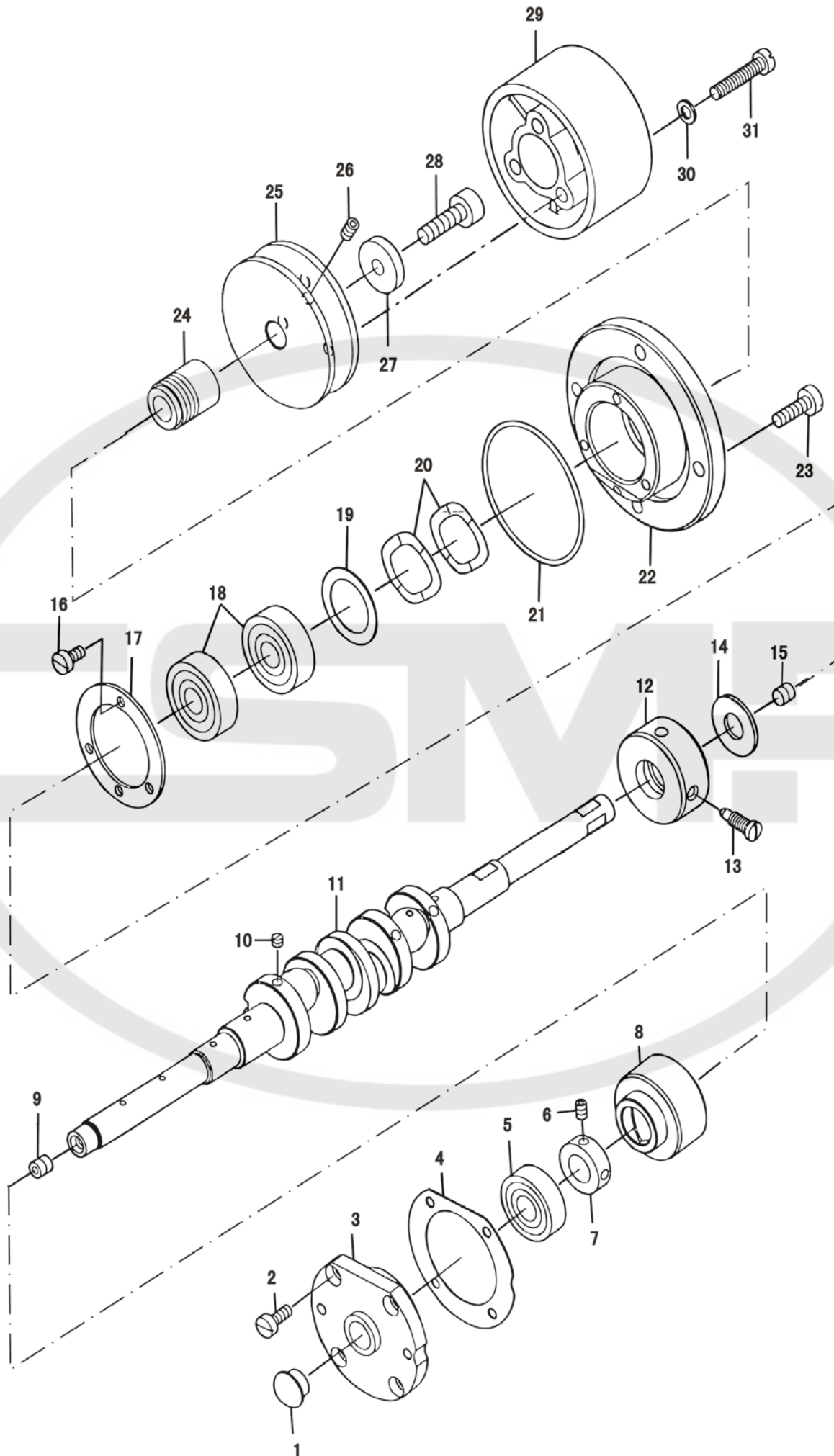
3. THREAD TENSION ASSEMBLY 过线部件



3. THREAD TENSION ASSEMBLY 过线部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 70038028		CENTER THREAD GUIDE	过线板	1
2	7700 70038173		TENSION SPRING ASM., RED	压线器组件 (红)	1
3	7700 77038124DA		THREAD TENSION KNOB, RED	压线螺母 (红)	1
4	7700 70038727		TENSION SPRING BUSHING	压线压簧圈	1
5	7700 70038520		TENSION SPRING, RED	机针线压线簧 (红)	1
6	7700 77038925DA		TENSION DISK PRESSER	压线簧座	1
7	7700 70039204		THREAD TENSION SPRING FELT	压线簧座毡垫	1
8	7700 70039329		THREAD TENSION DISK	压线板	2
9	7700 70039024		THREAD TENSION RUBBER	压线螺钉橡胶座	1
10	7700 70039428		TENSION POST	压紧螺钉	1
11	7700 70038272		TENSION SPRING ASM., YELLOW	压线器组件 (黄)	1
12	7700 77038223DA		THREAD TENSION KNOB, YELLOW	压线螺母 (黄)	1
13	7700 70038727		TENSION SPRING BASHING	压线压簧圈	1
14	7700 70038628		TENSION SPRING, YELLOW	弯针线压线簧 (黄)	1
15	7700 77038925DA		TENSION DISK PRESSER	压线簧座	1
16	7700 70039204		THREAD TENSION SPRING FELT	压线簧座毡垫	1
17	7700 70039329		THREAD TENSION DISK	压线板	2
18	7700 70039024		THREAD TENSION RUBBER	压线螺钉橡胶座	1
19	7700 70039428		TENSION POST	压紧螺钉	1
20	7700 70038371		TENSION SPRING ASM., BLUE	压线器组件 (蓝)	1
21	7700 77038322DA		THREAD TENSION KNOB, BLUE	压线螺母 (蓝)	1
22	7700 70038727		TENSION SPRING BUSHING	压线压簧圈	1
23	7700 70038826		TENSION SPRING, BLUE	弯针线压线簧 (蓝)	1
24	7700 77038925DA		TENSION DISK PRESSER	压线簧座	1
25	7700 70039204		THREAD TENSION SPRING FELT	压线簧座毡垫	1
26	7700 70039329		THREAD TENSION DISK	压线板	2
27	7700 70039024		THREAD TENSION RUBBER	压线螺钉橡胶座	1
28	7700 70039428		TENSION POST	压紧螺钉	1
29	7700 70038470		TENSION SPRING ASM., GREEN	压线器组件 (绿)	1
30	7700 77038421DA		THREAD TENSION KNOB, GREEN	压线螺母 (绿)	1
31	7700 70038727		TENSION SPRING BUSHING	压线压簧圈	1
32	7700 70038520		TENSION SPRING, RED	机针线压线簧 (红)	1
33	7700 77038925DA		TENSION DISK PRESSER	压线簧座	1
34	7700 70039204		THREAD TENSION SPRING FELT	压线簧座毡垫	1
35	7700 70039329		THREAD TENSION DISK	压线板	2
36	7700 70039024		THREAD TENSION RUBBER	压线螺钉橡胶座	1
37	7700 70039428		TENSION POST	压紧螺钉	1
38	7700 70039501		THREAD GUIDE	机针线过线板	1
39	7700 70039600		THREAD GUIDE	弯针线过线板	2
40	7700 70015303	c	TAKEUP LEVER GUIDE	机针线导向板	1
41	7700 70016301	c	TAKEUP LEVER GUIDE,CHAIN LOOP	链线机针线导向板	1
42	7700 AM0904006HO		SCREW M4×6	机针线导向板螺钉 M4×6	1
43	7700 70015105	c	THREAD GUIDE,CHAIN LOOP	机针线挑线杆过线板	1
44	7700 AM0104006HO		SCREW M4×6	机针线挑线杆过线板螺钉 M4×6	2
45	7700 70015402	b	TAKEUP LEVER GUIDE,2NEEDLE	机针线导向板	1
46	7700 70015006	b	NEEDLE THREAD GUIDE,2NEEDLE	机针线挑线杆过线板	1
47	7700 70015402	a	NEEDLE THREAD GUIDE,2NEEDLE	机针线导向板	1
48	7700 70014900	a	NEEDLE THREAD GUIDE	机针线挑线杆过线板	1
49	7700 70014801	c	TAKEUP LEVER,CHAIN LOOP	机针线挑线杆	1
50	7700 70014702	b	TAKEUP LEVER,2NEEDLE	机针线挑线杆	1
51	7700 70014603	a	TAKEUP LEVER	机针线挑线杆	1
52	7700 AM0104008HO		SCREW M4×8	机针线挑线杆螺钉 M4×8	2
53	7700 70031201	c	LOOPER THREAD CONDUIT GUIDE	链线弯针线导线板	1
54	7700 AM0106008HO	c	SCREW M6×8	链线弯针线导线板螺钉 M6×8	1
55	7700 70031300	c	LOOPER THREAD CONDUIT	链线弯针线导线管	1
56	7700 AM0104008HO	c	SCREW M4×8	链线弯针线导线管夹头螺钉 M4×8	1
57	7700 70031409	c	INSTALLING BASE	链线弯针线导线管夹头	1
58	7700 70040004	c	HUT	链线压线螺母	1
59	7700 70038727	c	ROTATION STOPPER	压线压簧圈	1
60	7700 70039907	c	TENSION SPRION	链线压线簧	1
61	7700 70039204	c	THREAD TENSION FELT	压线簧座毡垫	1
62	7700 70039329	c	THREAD TENSION DISK	压线板	2
63	7700 70039808	c	TENSION POST	链线压线螺钉	1
64	7700 70039709	c	THREAD GUIDE	链线压线器过线板	1
65	7700 37010705	c	THREAD TENSION COLLER	链线夹线器螺钉垫圈	1
66	7700 70030559	c	THREAD GUIDE ASM.	链线弯针线量调节器组件	1
67	7700 70030658	c	THREAD GUIDE BASE ASM.	链线弯针线量调节器座组件	1
68	7700 37013907	c	HINGE SCREW M4×4.5	链线弯针线量调节器轴位螺钉 M4×4.5	1
69	7700 37017502	c	SCREW M3×3.9	链线弯针线量调节板螺钉 M3×3.9	2
70	7700 70030906	c	THREAD GUIDE	链线弯针线量调节板	2
71	7700 70030807	c	LOOPER THREAD CAM CLAW	链线弯针线拦线板	1
72	7700 AM0104008HO	c	SCREW M4×8	链线弯针线量夹板螺钉 M4×8	1
73	7700 DB0306405TO	c	WAVED WASHER 6.4×11×0.3	链线弯针线量调节器波形弹性垫圈 6.4×11×0.3	1
74	7700 70030252	c	LOOPER THREAD CAM ASM.	链线弯针线挑线凸轮组件	1
75	7700 70030104	c	LOOPER THREAD CAM SHAFT	链线弯针线挑线凸轮轴	1
76	7700 AM0303003HO	c	SCREW M3×3	链线弯针线挑线凸轮组件紧定螺钉 M3×3	2
77	7700 AM0104008HO	c	SCREW M4×8	链线弯针线量调节器限位块螺钉 M×8	1
78	7700 70031003	c	THREAD GUIDE BASE STOPPER BASE	链线弯针线量调节器限位块	1
79	7700 70031102	c	THREAD GUIDE BASE STOPPER	链线弯针线量调节器锁紧簧	1
80	7700 DP0204308BO	c	WASHER 4	链线弯针线量调节器锁紧簧垫圈 4	1
81	7700 AM0104006HO	c	SCREW M4×6	链线弯针线量调节器锁紧簧螺钉 M4×6	1
82	7700 70031508	c	LOOPER THREAD GUIDE	链线弯针线过线板	1
83	7700 AM0104008HO	c	SCREW M4×8	链线弯针线过线板螺钉 M4×8	1
84	7700 37019300	a	SCREW M5×5	机壳压线器螺钉孔螺钉 M5×5	1

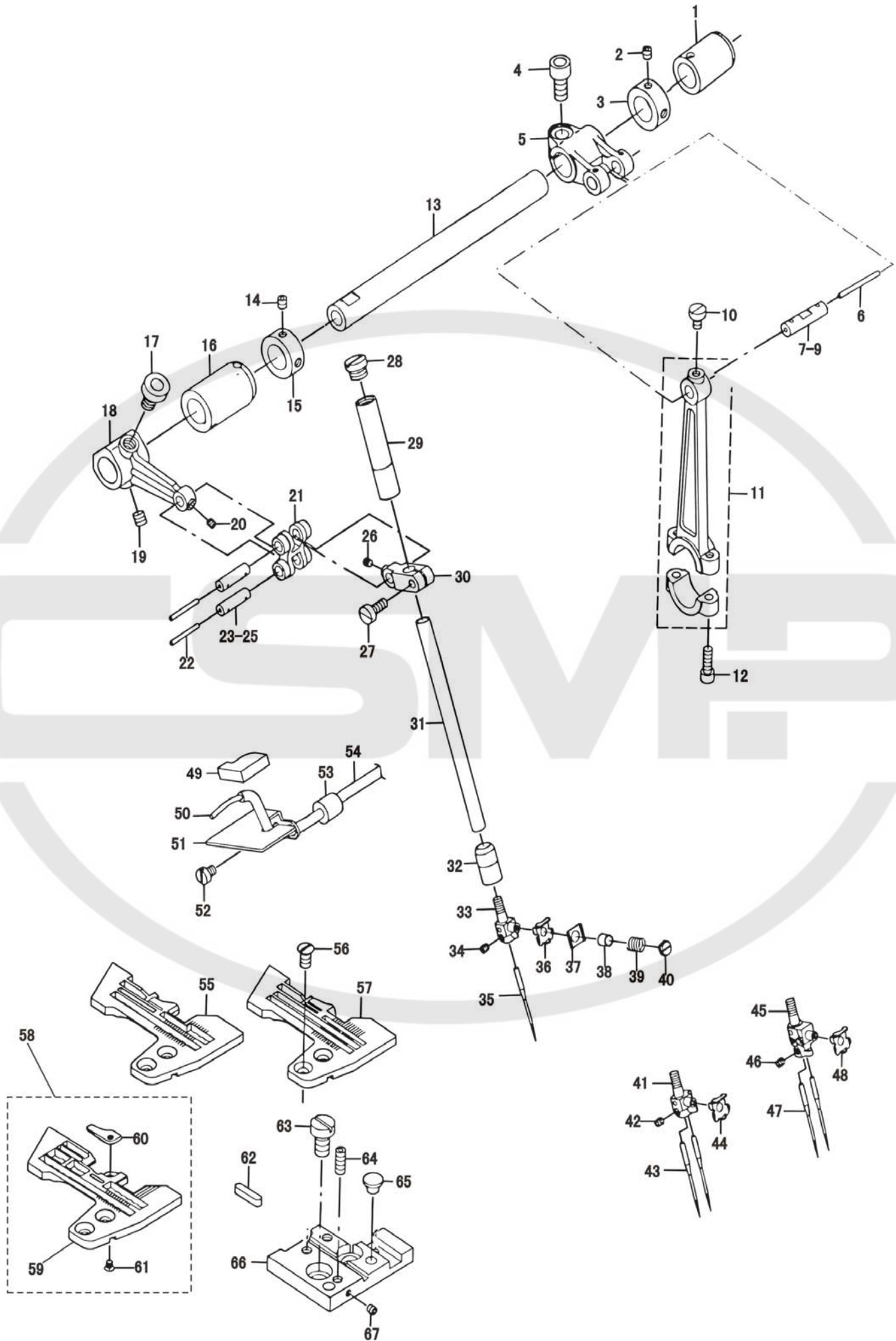
4. CRANKSHAFT ASSEMBLY 主轴部件



4. CRANKSHAFT ASSEMBLY 主轴部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 37007107	ab	BUSHING D GASKET PLUG	主轴左轴承座(D)橡胶塞	1
2	7700 AM0104010HO		SCREW M4×10	主轴左轴承座 (D) 螺钉 M4×10	4
3	7700 70011203		CRANKSHAFT BUSHING D	主轴左轴承座 (D)	1
4	7700 70011302		BUSHING D GASKET	主轴左轴承座密封垫	1
5	7700 37004005		BUSHING D BEARING	主轴左轴承座向心球轴承座	1
6	7700 AM0304004HO	ab	SET SCREW M4×4	链条偏心供油孔挡圈紧定螺钉M4×4	2
7	7700 37000300	ab	SLIDE BLOCK COLLAR	链条偏心供油孔挡圈	1
8	7700 70011122		CRANKSHAFT BUSHING C	主轴左轴承套(C)	1
9	7700 AM0306006HO		SCREW M6×6	主轴油孔封油螺钉A M6×6	2
10	7700 AM0504003HN		SCREW M4×3	主轴油孔封油螺钉B M4×3	4
11	7700 70010015		CRANKSHAFT	主轴	1
12	7700 70010809		CRANKSHAFT BUSHING B	主轴右轴套(B)	1
13	7700 70010908		SCREW M5×16	主轴右轴套(B)定位螺钉 M5×16	1
14	7700 70010700		BEARING RETAINER	轴承小挡圈	1
15	7700 AM0306006HO		SCREW M6×6	主轴油孔封油螺钉A M6×6	1
16	7700 AM0104008HO		SCREW M4×8	主轴右轴承座(A)盖螺钉M4×8	3
17	7700 70010403		BEARING SUPPORT PLATE (A)	主轴右轴承座(A)盖	1
18	7700 37004104		CRANKSHAFT BEARING	主轴右轴承座向心球轴承	2
19	7700 70010502		BEARING RECEIVIG PLATE	轴承垫圈	1
20	7700 37012909		WASHER	波形弹性垫圈	2
21	7700 37003502		RUBBER RING 50×3.55	主轴右轴承座O形密封圈 50×3.55	1
22	7700 70010304		CRANKSHAFT THRUST COLLER (A)	主轴右轴承座 (A)	1
23	7700 AM0105016HO		SCREW M5×16	主轴右轴承座(A)螺钉 M5×16	4
24	7700 70010601		OIL SHIELD	主轴挡油圈	1
25	7700 70010205		HAND WHEEL (A)	带轮 (A)	1
26	7700 AM0306012HO		SCREW M6×12	带轮 (A) 定位螺钉 M6×12	2
27	7700 37011000		WASHER	带轮 (A) 垫圈	1
28	7700 AM0206025HO		SCREW M6×25	带轮 (A) 吊紧螺钉 M6×25	1
29	7700 77010106DA		HAND WHEEL B	手轮(B)	1
30	7700 37010606		WASHER 5	手轮 (B) 垫圈 5	3
31	7700 77019706DA		SCREW M5×30	手轮(B)螺钉 M5×30	3

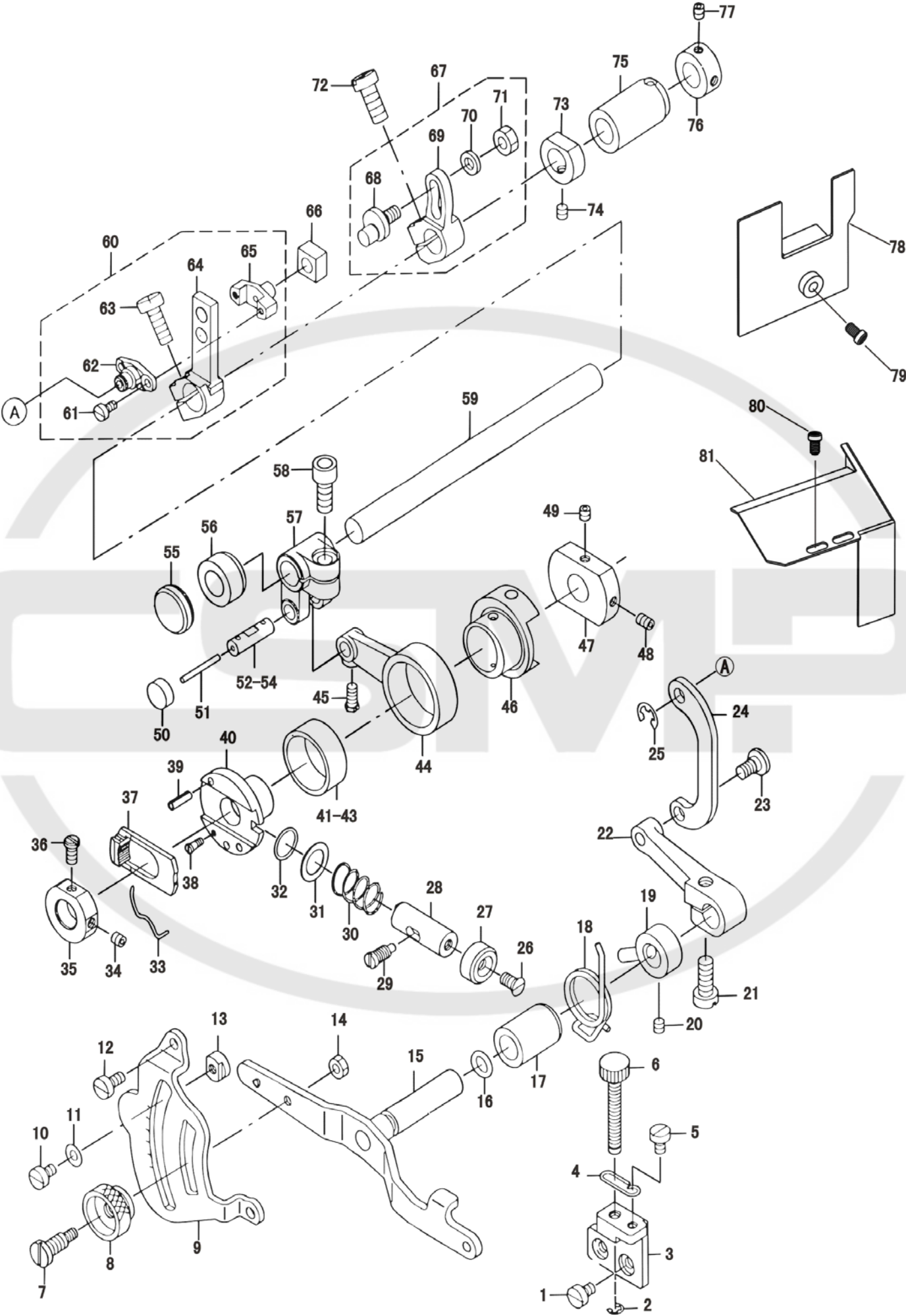
5. NEEDLE DRIVING SHAFT ASSEMBLY 针杆部件



5. NEEDLE DRIVING SHAFT ASSEMBLY 针杆部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 70013001		BUSHING,REAR	针杆驱动轴后轴套	1
2	7700 AM0304004HO		SET SCREW M4×4	针杆驱动轴紧固圈紧定螺钉 M4×4	2
3	7700 37000409		THRUST COLLAR	针杆驱动轴紧固圈	1
4	7700 AM0206012HO		SCREW M6×12	针杆摇杆螺钉 M6×12	1
5	7700 70012607		NEEDLE DRIVING FORKED CRANK	针杆摇杆	1
6	7700 YX200100		OIL WICK	针杆连杆销油芯	0.05
7	7700 70016202	d	CRANK PIN A	针杆连杆销A	(1)
8	7700 70016509	d	CRANK PIN C	针杆连杆销C	(1)
9	7700 70016400	d	CRANK PIN B	针杆连杆销B	(1)
10	7700 AM0104006HO		SCREW M4×6	针杆连杆销紧定螺钉 M4×6	1
11	7700 70012508		NEEDLE DRIVING ROD	针杆连杆	1
12	7700 AM0204012HO		SCREW M4×12	针杆连杆螺钉 M4×12	2
13	7700 70012805		NEEDLE DRIVING SHAFT	针杆驱动轴	1
14	7700 AM0304004HO		SET SCREW M4×4	针杆驱动轴紧固圈紧定螺钉 M4×4	2
15	7700 37000409		THRUST COLLAR	针杆驱动轴紧固圈	1
16	7700 70012904		BUSHING,FRONT	针杆驱动轴前轴套	1
17	7700 AM0206010HO		SCREW M6×10	针杆曲柄螺钉 M6×10	1
18	7700 70013209		NEEDLE DRIVING ARM	针杆曲柄	1
19	7700 AM0305005HO		SCREW M5×5	针杆曲柄紧定螺钉 M5×5	1
20	7700 AM0303003HO		SCREW M3×3	针杆小连杆销紧定螺钉 M3×3	1
21	7700 70013308		NEEDLE DRIVING LINK	针杆小连杆	1
22	7700 YX200100		OIL WICK	针杆小连杆销油芯	0.04
23	7700 70012003	d	LINK PIN A	针杆小连杆销A	(2)
24	7700 70012102	d	LINK PIN B	针杆小连杆销B	(2)
25	7700 70012201	d	LINK PIN C	针杆小连杆销C	(2)
26	7700 AM0303003HO		SCREW M3×3	针杆小连杆销紧定螺钉 M3×3	1
27	7700 AM0104010HO		SCREW M4×10	针杆连轴节螺钉 M4×10	1
28	7700 37020605		SCREW M8×1×4.5	针杆上轴套螺钉 M8×1×4.5	1
29	7700 70013605		NEEDLE BAR BUSHING,UPPER	针杆上轴套	1
30	7700 70013506		NEEDLE BAR HOLDER	针杆连轴节	1
31	7700 70013803		NEEDLE BAR	针杆	1
32	7700 70013902		NEEDLE BAR BUSHING,LOWER	针杆下轴套	1
33	7700 70065001	a	NEEDLE CLAMP	三线针夹	1
34	7700 AM0303003HO		SCREW M3×3	机针螺钉 M3×3	1
35	9092 002700 075S		NEEDLE (DC×27 #11)	机针 (DC×27 #11)	1
36	7700 70016103	a	NEEDLE THREAD PRESSER GUIDE A	机针线小压板座A	1
37	7700 70014207		NEEDLE THREAD PRESSER PLATE A	机针线小压板座	1
38	7700 70014504		THREAD GUIDE COLLAR	机针线小压板套	1
39	7700 70014405		NEEDLE THREAD PRESSER SPRING	机针线小压板簧	1
40	7700 37017205		SCREW M2.5×3	机针线小压板螺钉 M2.5×3	1
41	7700 70065100	b	NEEDLE CLAMP,2NEEDLE	四线针夹	1
42	7700 AM0303003HO		SCREW M3×3	机针螺钉 M3×3	2
43	9092 002700 075S		NEEDLE (DC×27 #11)	机针 (DC×27 #11)	2
44	7700 70016103	b	NEEDLE THREAD PRESSER GUIDE A	机针线小压板座A	1
45	7700 70065407	c	NEEDLE CLAMP,CHAIN LOOPER	五线针夹	1
46	7700 AM0303003HO		SCREW M3×3	机针螺钉 M3×3	2
47	9092 002700 075S		NEEDLE (DC×27 #11)	机针 (DC×27 #11)	2
48	7700 70014009	c	NEEDLE THREAD PRESSER GUIDE B	机针线小压板座B	1
49	7700 77015709DA		FELT	针杆回油毛毡	1
50	7700 YX200100		OIL WICK	针杆回油管油芯线	0.32
51	7700 70015600		COVER	针杆回油罩	1
52	7700 37018104		SCREW M4×5	针杆回油罩螺钉 M4×5	2
53	7700 37007503		PLUG	针杆回油管镶套	1
54	7700 70015808		VINYL TUBE	针杆回油管	0.31
55	7700 70087009	a	THROAT PLATE	针板	1
56	7700 37016504		SCREW SM11/64"×40×5.8	针板螺钉 SM11/64"×40×5.8	2
57	7700 70087108	b	THROAT PLATE	针板	1
58	7700 70087256	c	THROAT PLATE	针板组件	1
59	7700 70087207	c	THROAT PLATE	针板	1
60	7700 70085009	c	THROAT PLATE CLAW	小针板	(1)
61	7700 AS0706002HO	c	SCREW SM3/32"×56×2.2	小针板螺钉 SM3/32"×56×2.2	(1)
62	7700 70047405		THROAT PLATE POSITIONING KEY	针板定位键	(1)
63	7700 37020308		SCREW M6×10	针板垫块螺钉 M6×10	2
64	7700 AM0304010HO		SCREW M4×10	缝台锁紧钩限位螺钉 M4×10	1
65	7700 70047306		RUBBER PLUG A	针板垫块防震垫	2
66	7700 70047207		THROAT PLATE BASE	针板垫块	1
67	7700 AM0303003HO		SCREW M3×3	缝台锁紧钩限位紧定螺钉 M3×3	1

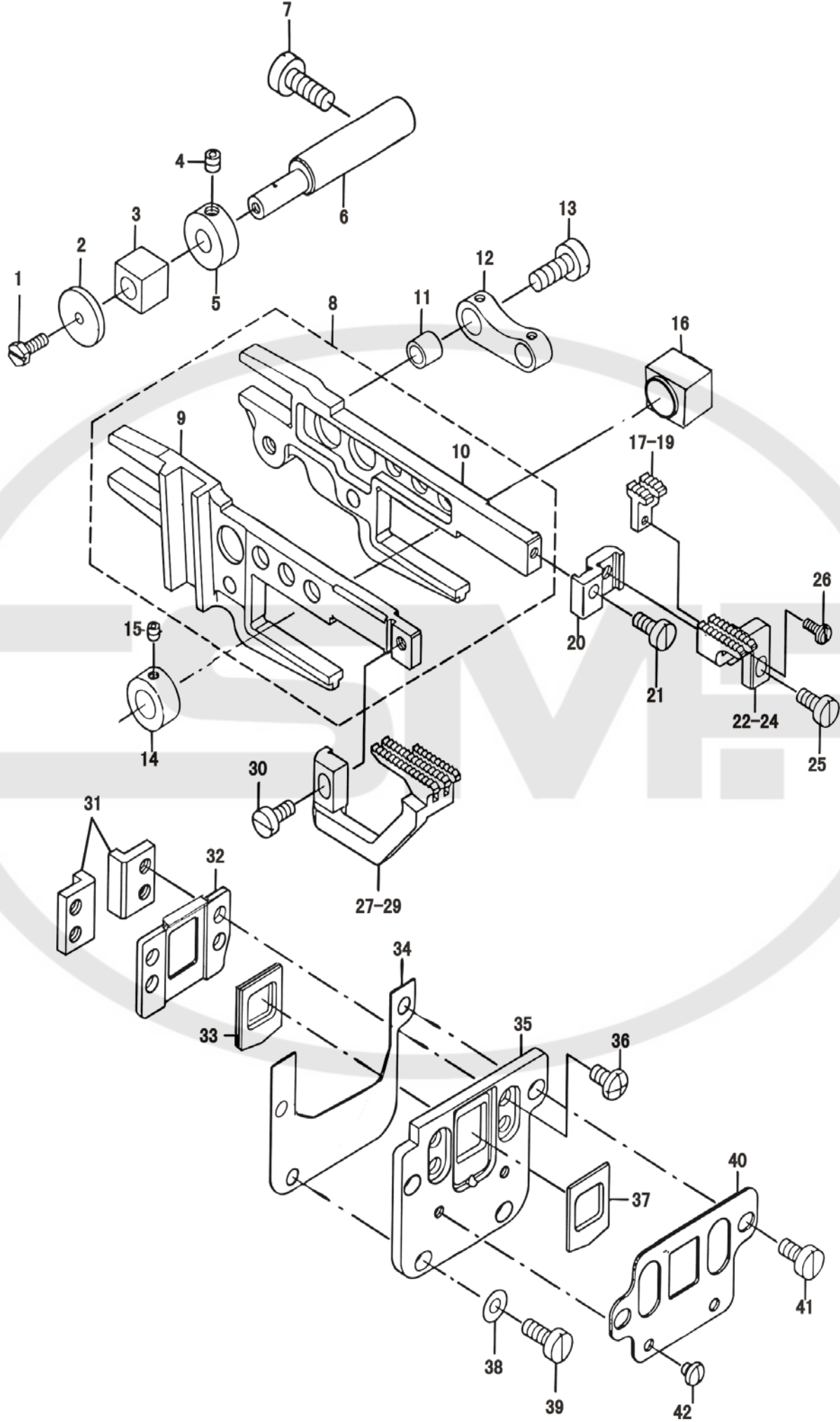
6. FEED MECHANISM ASSEMBLY (1) 送料部件 (1)



6. FEED MECHANISM ASSEMBLY (1) 送料部件 (1)

No.	Part No.	Note	Name	名称	Qty.
1	7700 AM0104006HO		SCREW M4×6	差动微调螺钉座螺钉 M4×6	2
2	7700 DE0703006TZ		ERING 3	差动微调螺栓开口挡圈 3	1
3	7700 70025609		SCREW BASE ASM.	差动微调螺钉座	1
4	7700 70025906		ROTATION STOPPER	差动微调螺栓止动簧	1
5	7700 AM0104006HO		SCREW M4×6	差动微调螺栓止动簧螺钉 M4×6	1
6	7700 70025807		SCREW	差动微调螺栓	1
7	7700 70025401		HINGE SCREW	差动调节扳手锁紧螺钉	1
8	7700 70025500		LOCK NUT	差动调节扳手锁紧螺母	1
9	7700 70025203		DIFFERENTIAL FEED GRADUATION	差动调节刻度板	1
10	7700 AM0104006HO		SCREW M4×6	差动调节扳手限位块螺钉 M4×6	2
11	7700 DP0104508TO		WASHER 4	差动调节扳手限位块垫圈 4	2
12	7700 AM0104008HO		SCREW M4×8	差动调节刻度板螺钉 M4×8	2
13	7700 70025302		STOPPER	差动调节扳手限位块	2
14	7700 BM0204035DO		NUT M4	差动调节扳手锁紧螺母 M4	1
15	7700 70024572		DIFFERENTIAL FEED SHAFT ASM.	差动调节扳手组件	1
16	7700 37003205		RUBBER RING 10×1.9	差动调节扳手轴O型密封圈 10×1.9	1
17	7700 70024701		BUSHING	差动调节扳手轴套	1
18	7700 70025005		SPRING	差动调节扳手扭簧	1
19	7700 70025153		SPRING HOOK ASM	差动调节扳手轴紧固组件	1
20	7700 AM0304004HO		SET SCREW M4×4	差动调节扳手轴紧固圈紧定螺钉 M4×4	2
21	7700 37020407		SCREW M6×14	差动调节曲柄螺钉 M6×14	1
22	7700 70024800		DIFFERENTIAL FEED ARM	差动调节曲柄	1
23	7700 37013808		HINGE SCREW	差动连杆轴位螺钉	1
24	7700 70024909		DIFFERENTIAL FEED LINK	差动连杆	1
25	7700 DE0705007TZ		ERING 5	差动送料曲柄滑块盖开口挡圈 5	1
26	7700 37016504		SCREW SM11/64"×40×5.8	送料调节按钮轴B螺钉 SM11/64"×40×5.8	1
27	7700 70027902		PUSH BUTTON SHAFT B	送料调节按钮轴B	1
28	7700 70027803		PUSH BUTTON SHAFT A	送料调节按钮轴A	1
29	7700 70023117		PUSH BUTTON SHAFT SCREW M5×11	送料调节按钮轴导向螺钉 M5×11	1
30	7700 70022804		PUSH BUTTON SPRING	送料调节按钮簧	1
31	7700 70022903		WASHER	送料调节按钮垫圈	1
32	7700 37007404		RUBBER RING	送料调节按钮轴O型密封圈	1
33	7700 70021707		RATCHET PAWL SPRING	送料调节偏心棘轮爪压簧	1
34	7700 AM0304004HO		SET SCREW M4×4	送料调节偏心棘轮紧定螺钉A M4×4	1
35	7700 70021608		RATCHET GEAR	送料调节偏心棘轮	1
36	7700 37018203		RATCHET GEAR SET SCREW B M4×7.5	送料调节偏心棘轮紧定螺钉B M4×7.5	1
37	7700 70021509		RATCHET RAWL	送料调节偏心棘轮爪	1
38	7700 37017304		SCREW M2.5	送料调节偏心棘轮爪压簧吊勾螺钉 M2.5	1
39	7700 37001407		FEED REGULATING PIN	送料调节限位销	2
40	7700 70021301		FEED ADJUSTING CAM	5A送料调节偏心	1
41	7700 70021905	d	FEED BEARING A	送料连杆滚针轴承A	(1)
42	7700 70022002	d	FEED BEARING B	送料连杆滚针轴承B	(1)
43	7700 70022101	d	FEED BEARING C	送料连杆滚针轴承C	(1)
44	7700 70021806		FEED CRANK ROD	送料连杆	1
45	7700 37015100		SCREW M4×8	送料摇杆销紧定螺钉 M4×8	1
46	7700 70021103		FEED CAM	5A送料偏心	1
47	7700 70021004		FEED ECCENTRIC BODY	送料调节偏心座	1
48	7700 AM0304006HO		SCREW M4×6	送料调节偏心座紧定螺钉 M4×6	1
49	7700 AM0304004HO		SET SCREW M4×4	送料调节偏心座紧定螺钉 M4×4	1
50	7700 37006901		RUBBER PLUG	送料连杆销橡胶塞	1
51	7700 YX200100		OIL WICK	送料连杆销油芯	0.04
52	7700 70027407	d	FORKED CRANK PIN A	送料连杆销A	(1)
53	7700 70027506	d	FORKED CRANK PIN B	送料连杆销B	(1)
54	7700 70027605	d	FORKED CRANK PIN C	送料连杆销C	(1)
55	7700 37007305		RUBBER PLUG	送料轴孔油塞	1
56	7700 70022507		FEED SHAFT BUSHING,FRONT	送料轴前轴套	1
57	7700 70022200		FORKED CRANK	送料摇杆	1
58	7700 AM0206014HO		SCREW M6×14	送料摇杆螺钉 M6×14	1
59	7700 70022408		FEED SHAFT	送料轴	1
60	7700 70023950		DIFFERENTIAL FEED ROCKER ASM	差动送料曲柄组件	1
61	7700 AM0103006HO		SCREW M3×6	差动送料曲柄滑块盖螺钉 M3×6	(2)
62	7700 70024107		PIN COVER	差动送料曲柄滑块盖	(1)
63	7700 37020407		SCREW M6×14	差动送料曲柄螺钉 M6×14	(1)
64	7700 70023901		DIFFERENTIAL FEED ROCKER	差动送料曲柄	(1)
65	7700 70024008		PIN	差动送料曲柄滑块	(1)
66	7700 70023703		DIFFERENTIAL FEED SLIDE BLOCK	差动送料牙架滑块	1
67	7700 70023871		MAIN FEED ROCKER ASM.	主送料曲柄组件	1
68	7700 70027021		PIN	主送料曲柄销	(1)
69	7700 70023822		MAIN FEED ROCKER	主送料曲柄	(1)
70	7700 70027120		WASHER	主送料曲柄销垫圈	(1)
71	7700 37008222		NUT M5	主送料曲柄销螺母 M5	(1)
72	7700 37020407		SCREW M6×14	主送料曲柄螺钉 M6×14	1
73	7700 70027308		THRUST COLLAR,THIN	送料轴紧圈(薄)	1
74	7700 AM0304004HO		SET SCREW M4×4	送料轴紧圈紧定螺钉 M4×4	1
75	7700 70022606		FEED SHAFT BUSHING,REAR	送料轴后轴套	1
76	7700 37000201		THRUST COLLAR	送料轴紧圈(厚)	1
77	7700 AM0304004HO		SET SCREW M4×4	送料轴紧圈紧定螺钉 M4×4	2
78	7700 70026674		OIL SHIELD A	送料牙架挡油板(A)组件	1
79	7700 AM0703006HO		SCREW M3×6	送料牙架挡油板(A)螺钉 M3×6	1
80	7700 37015209		SCREW M4×7.5	送料牙架挡油板螺钉 M4×7.5	2
81	7700 70026724		OIL SHIELD B	送料牙架挡油板(B)	1

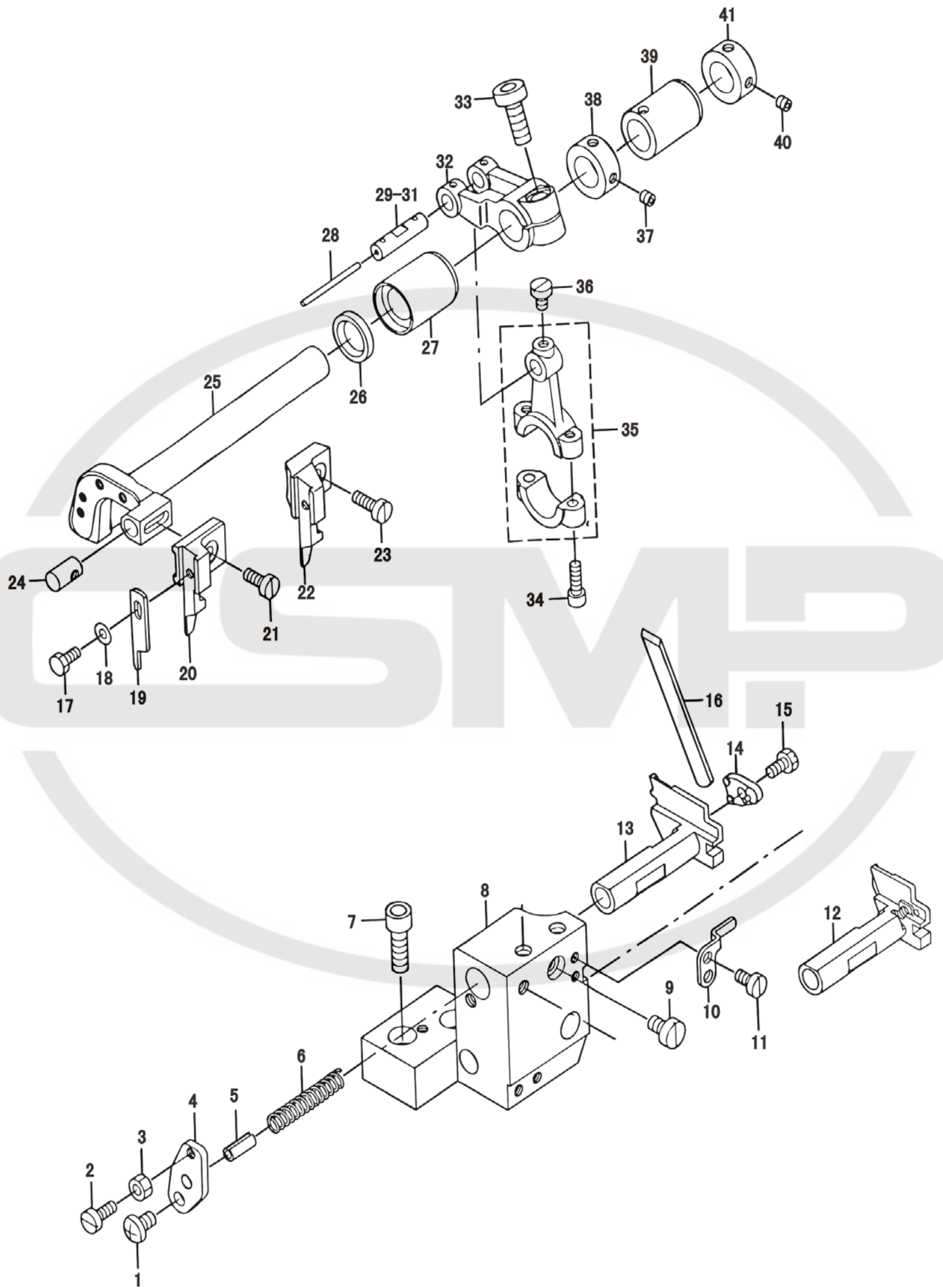
7. FEED MECHANISM ASSEMBLY (2) 送料部件 (2)



7. FEED MECHANISM ASSEMBLY (2) 送料部件 (2)

No.	Part No.	Note	Name	名称	Qty.
1	7700 37024102		SCREW M3×8	牙架支承滑块挡板螺钉 M3×8	1
2	7700 70024404		WASHER	牙架支承滑块挡板	1
3	7700 70024305		SLIDE BLOCK	牙架支承滑块	1
4	7700 AM0304004HO		SET SCREW M4×4	牙架支承偏心轴紧圈紧定螺钉 M4×4	1
5	7700 37000102		THRUST COLLAR	牙架支承偏心轴紧圈	1
6	7700 70024214		FEED BAR SHAFT	牙架支承偏心轴	1
7	7700 AM0105014HO		SCREW M5×14	牙架支承偏心轴紧定螺钉 M5×14	1
8	7700 70023356		FEED BAR ASM	送料牙架组件	1
9	7700 70023505		DIFFERENTIAL FEED BAR	差动送料牙架	(1)
10	7700 70023307		MAIN FEED BAR	主送料牙架	(1)
11	7700 70027209		MAIN FEED LINK COLLAR	主送料牙架连杆轴套	1
12	7700 70023604		MAIN FEED LINK	主送料牙架连杆	1
13	7700 AS0112012HO		SCREW SM3/16"×28×11.5	主送料牙架连杆螺钉 SM3/16"×28×11.5	1
14	7700 70023021		SLIDE BLOCK COLLAR	抬牙滑块挡圈	1
15	7700 AM0304004HO		SET SCREW M4×4	抬牙滑块挡圈螺钉 M4×4	1
16	7700 70023226		SLIDE BLOCK	抬牙滑块	1
17	7700 70080000	a	AUXILIARY FEED DOG	辅助送料牙	1
18	7700 70080109	b	AUXILIARY FEED DOG (4A)	辅助送料牙 (4A)	1
19	7700 70080208	c	AUXILIARY FEED DOG	辅助送料牙	1
20	7700 70026805		MAIN FEED DOG INSTALLING BASE	主送料牙接板	1
21	7700 AS0109008HO		SCREW SM9/64"×40×7.5	主送料牙接板螺钉 SM9/64"×40×7.5	1
22	7700 70076008	a	MAIN FEED DOG	主送料牙	1
23	7700 70076107	b	MAIN FEED DOG	主送料牙	1
24	7700 70076206	c	MAIN FEED DOG	主送料牙	1
25	7700 AS0109008HO		SCREW SM9/64"×40×7.5	主送料牙螺钉 SM9/64"×40×7.5	1
26	7700 37016009		SCREW SM3/32"×56×6	辅助送料牙螺钉 SM3/32"×56×6	1
27	7700 70078004	a	DIFFERENTIAL FEED DOG	差动送料牙	1
28	7700 70078103	b	DIFFERENTIAL FEED DOG	差动送料牙	1
29	7700 70078202	c	DIFFERENTIAL FEED DOG	差动送料牙	1
30	7700 AS0109008HO		SCREW SM9/64"×40×7.5	差动送料牙螺钉 SM9/64"×40×7.5	1
31	7700 70026528		FEED BAR SUPPORT	送料牙架左右导向板	2
32	7700 70026427		PRESSER PLATE	送料牙架挡油橡胶片座	1
33	7700 70026300		OIL SHIELD RUBBER	送料牙架挡油橡胶片	2
34	7700 70026924		DUST GUARD RUBBER CASE GASKET	送料牙架防尘橡胶片座密封垫	1
35	7700 70026023		DUST GUARD RUBBER CASE	送料牙架防尘橡胶片座	1
36	7700 AM0904007HO		SCREW M4×7	送料牙架左右导向板螺钉 M4×7	4
37	7700 70026102		DUST GUARD RUBBER	送料牙架防尘橡胶片	1
38	7700 DP0204308BO		WASHER 4	送料牙架防尘橡胶片座垫圈 4	2
39	7700 AM0104010HO		SCREW M4×10	送料牙架防尘橡胶片座螺钉 M4×10	2
40	7700 70026201		PRESSER PLATE	送料牙架防尘橡胶片压板	1
41	7700 AM0104010HO		SCREW M4×10	送料牙架防尘橡胶片座螺钉 M4×10	2
42	7700 37017502		SCREW M3×3.9	送料牙架防尘橡胶片压板螺钉 M3×3.9	2

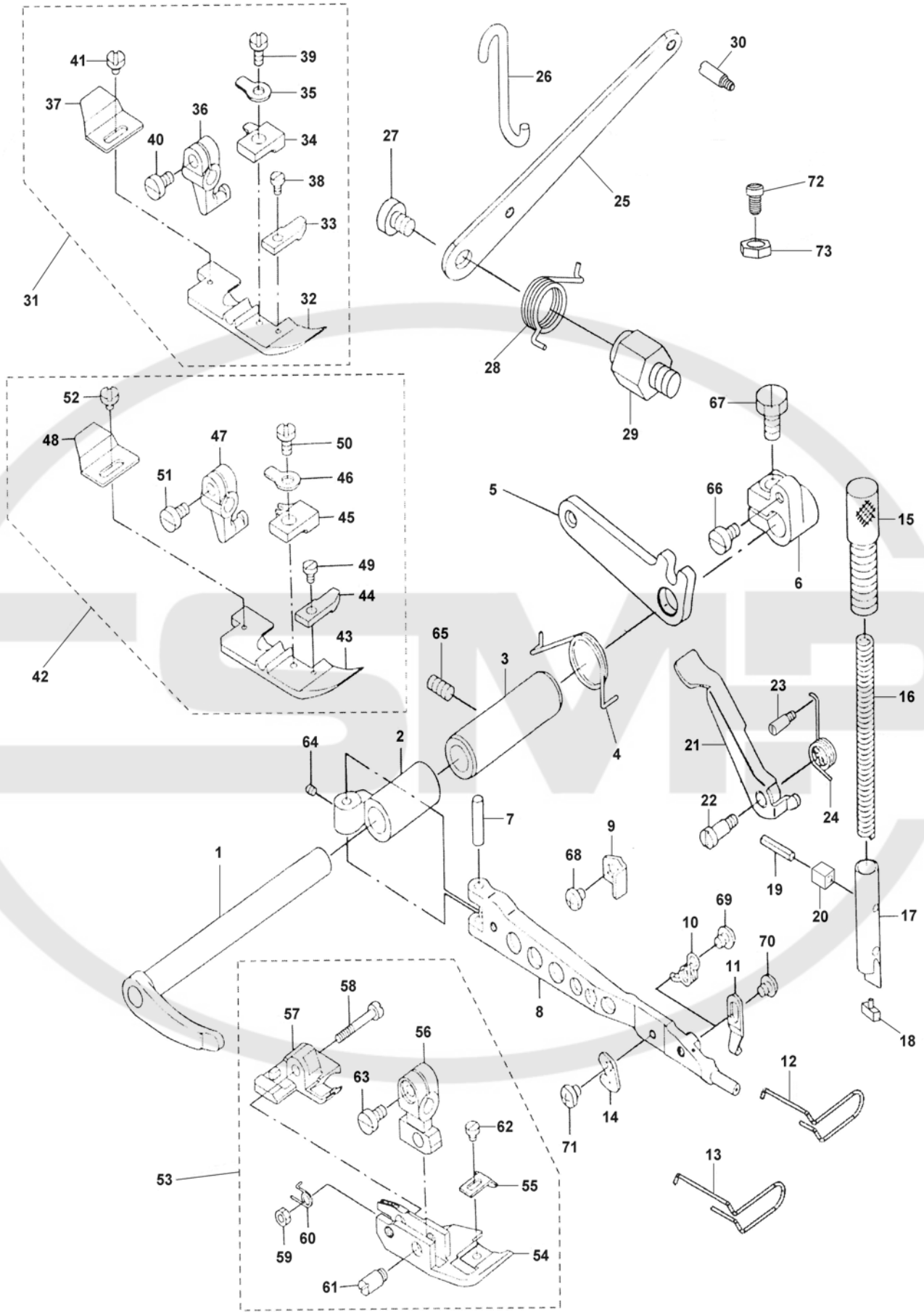
8. KNIFE ASSEMBLY 切刀部件



8. KNIFE ASSEMBLY 切刀部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 AM0905008HO		SCREW M5×8	下刀压簧压板螺钉 M5×8	1
2	7700 AM0104010HO		SCREW M4×10	缝台限位螺钉 M4×10	1
3	7700 BM0204035DO		NUT M4	缝台限位螺母 M4	1
4	7700 70046308		STOPPER PLATE	下刀压簧压板	1
5	7700 37001605		GUIDE PIN	下刀压簧导销	1
6	7700 70046209		SPRING	下刀压簧	1
7	7700 AM0206018HO		SCREW M6×18	下刀架座螺钉 M6×18	2
8	7700 70045904		LOWER KNIFE BRACKET	下刀架座	1
9	7700 AM0105008HO		SCREW M5×8	下刀架螺钉 M5×8	1
10	7700 70046407		ROTATING STOPPER	下刀架限位板	1
11	7700 AM0104008HO		SCREW M4×8	下刀架限位板螺钉 M4×8	2
12	7700 70046100	c	LOWER KNIFE SLIDE STUD	五线下刀架	1
13	7700 70046001	ab	LOWER KNIFE SLIDE STUD	三四线下刀架	1
14	7700 70046605		LOWER KNIFE HOLDER	下刀压板	1
15	7700 AM1204008HO		SCREW M4×8	下刀螺钉 M4×8	1
16	7700 70047504		LOWER KNIFE	下刀	1
17	7700 AS1109008HO		SCREW SM9/64"×40×8	上刀托螺栓 SM9/64"×40×8	1
18	7700 DP0203703TO		WASHER 3.7×8×0.3	上刀垫圈 3.7×8×0.3	1
19	7700 70045508		KNIFE	上刀	1
20	7700 70045607	ab	UPPER KNIFE SUPPORT	上刀托	1
21	7700 AM0104010HO	ab	SCREW M4×10	上刀托螺钉 M4×10	1
22	7700 70045706	c	UPPER KNIFE SUPPORT	上刀托	1
23	7700 AM0104012HO	c	SCREW M4×12	上刀托螺钉 M4×12	1
24	7700 70045805		UPPER KNIFE GUIDE SHAFT	上刀托固定销	1
25	7700 70045201		KNIFE DRIVING ARM SHAFT	上刀轴	1
26	7700 37005606		OIL SEAL	上刀轴油封	1
27	7700 70045300		BUSHING,FRONT	上刀轴左轴套	1
28	7700 YX200100		OIL WICK	上刀连杆销油芯	0.05
29	7700 70016202	d	CRANK PIN A	上刀连杆销A	(1)
30	7700 70016400	d	CRANK PIN B	上刀连杆销B	(1)
31	7700 70016509	d	CRANK PIN C	上刀连杆销C	(1)
32	7700 70045102		UPPER KNIFE FORK ARM	上刀摇杆	1
33	7700 AM0206016HO		SCREW M6×16	上刀摇杆螺钉 M6×16	1
34	7700 AM0204012HO		SCREW M4×12	上刀连杆螺钉 M4×12	2
35	7700 70045003		UPPER KNIFE ROD	上刀连杆	1
36	7700 AM0104006HO		SCREW M4×6	上刀连杆销紧定螺钉 M4×6	1
37	7700 AM0304004HO		SET SCREW M4×4	上刀轴紧圈紧定螺钉 (左) M4×4	2
38	7700 37000409		THRUST COLLAR	上刀轴紧圈 (左)	1
39	7700 70013001		BUSHING,REAR	上刀轴右轴套	1
40	7700 AM0304004HO		SET SCREW M4×4	上刀轴紧圈紧定螺钉 (右) M4×4	2
41	7700 37000409		THRUST COLLAR	上刀轴紧圈	1

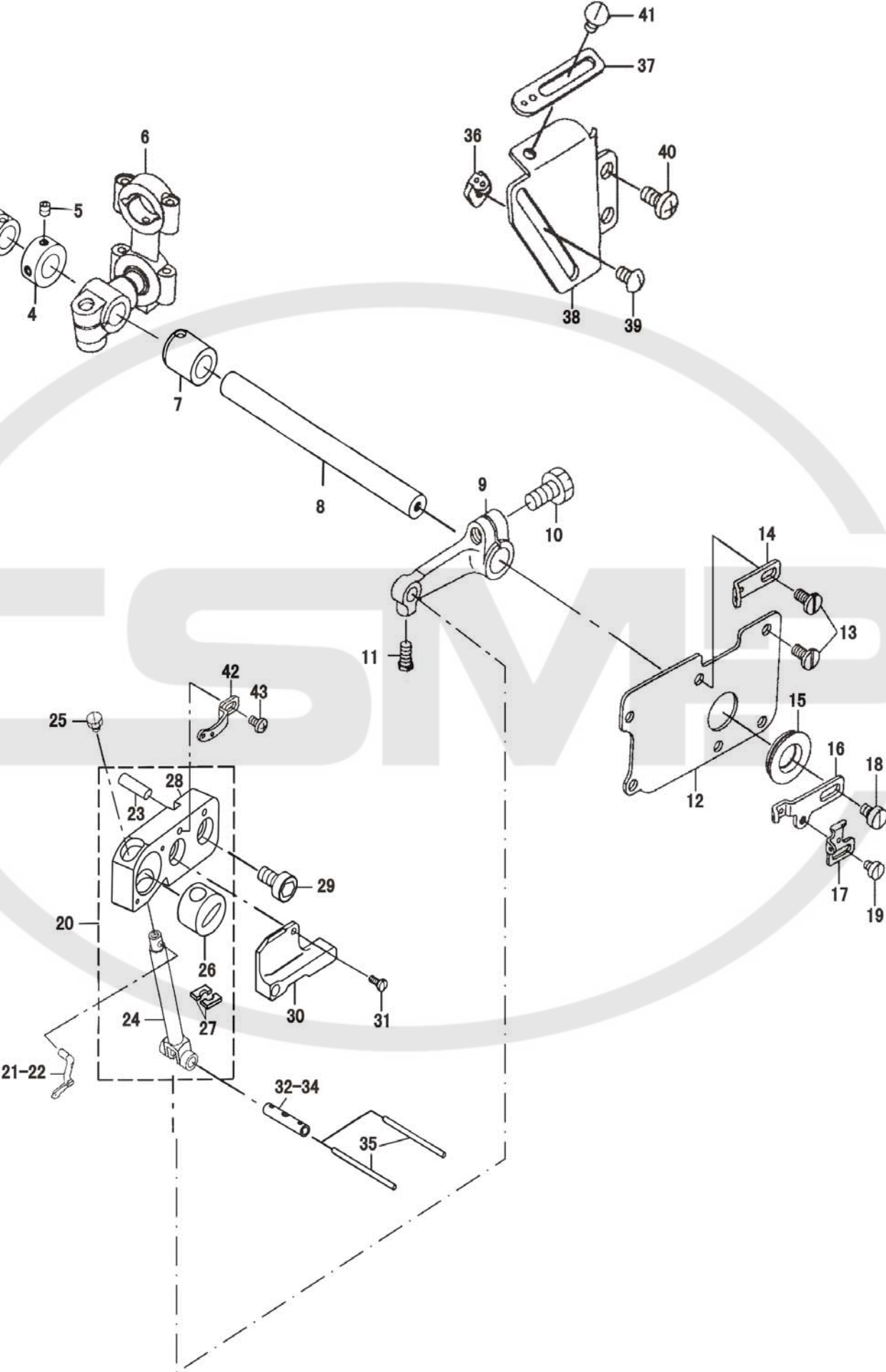
9. PRESSER FOOT ASSEMBLY 压脚部件



9. PRESSER FOOT ASSEMBLY 压脚部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 70017507		PRESSER FOOT SHAFT	压脚轴	1
2	7700 70018000		PRESSER FOOT SHAFT ARM	抬压脚轴接套	1
3	7700 70017606		BUSHING	压脚轴套	1
4	7700 70017804		SPRING	抬压脚杠杆簧	1
5	7700 70017725		LIFTING ARM	抬压脚杠杆	1
6	7700 70017903		THRUST ARM	抬压脚曲柄	1
7	7700 70018109		PRESSER FOOT ARM HINGE SHAFT	压脚臂销	1
8	7700 70018208		PRESSER FOOT ARM	压脚臂	1
9	7700 70020006		STOPPER	压脚臂限位板	1
10	7700 70019800	c	PRESSER FOOT ARM SPRING	压脚扭簧	1
11	7700 70019701	ab	STOPPER	三四线压脚限位板	1
12	7700 77067720DA	ab	FINGER GUARD	三、四线护指钢丝	1
13	7700 77001002DA	c	FINGER GUARD	五线护指钢丝	1
14	7700 70019602		THREAD TRIMMER	割线刀	1
15	7700 70018802		PRESSER REGULATOR SCREW M10×1	压脚调压螺钉 M10×1	1
16	7700 70018703		PRESSER SPRING	压脚簧	1
17	7700 70018414		PRESSER BAR	压脚压杆	1
18	7700 70018513		PRESSER BAR BLOCK	压脚压销	1
19	7700 37001506		PRESSER BAR LIFTING PIN	压脚压杆导向块销	1
20	7700 70018604		LIFTING PIN BLOCK	压脚压杆导向块	1
21	7700 70018950		PRESSER LIFTING LEVER ASM	压脚扳手组件	1
22	7700 70013600		HINGE SCREW M4×5	压脚扳手轴位螺钉 M4×5	1
23	7700 70019206		STOPPER M3×4	压脚扳手限位螺钉 M3×4	1
24	7700 70019107		SPRING	压脚扳手扭簧	1
25	7700 70019424		PRESSER FOOT LIFTING LEVER	抬压脚扳手	1
26	7700 70019325		LEVER HOOK	抬压脚扳手吊钩	1
27	7700 70020323		SCREW M6×8	抬压脚扳手螺钉 M6×8	1
28	7700 70020224		LIFTING LEVER SPRING	抬压脚扳手扭簧	1
29	7700 70020125		HINGE SCREW M10×1×8	抬压脚扳手轴位螺钉 M10×1×8	1
30	7700 70020422		SCREW M6×8	抬压脚扳手限位螺钉 (上) M6×8	1
31	7700 70066058	a	PRESSER FOOT ASM.	压脚组件	1
32	7700 70067007	a	PRESSER FOOT	压脚底板	(1)
33	7700 70067106	a	GURL GUARD	辅助压脚	(1)
34	7700 70067205	a	STITCH TONGUE	压脚编结导块	(1)
35	7700 70067403	a	SPRING	三、四线压脚柄压簧	(1)
36	7700 70067304	a	PRESSER FOOT HINGE	三、四线压脚柄	(1)
37	7700 70067502	a	REAR PRESSER FOOT	线辨挡板	(1)
38	7700 AS0106004HO	a	SCREW SM3/32"×56×3.5	三四线辅助压脚螺钉 SM3/32"×56×3.5	(1)
39	7700 37016306	a	SCREW SM1/8"×44×5.2	压脚编结导块螺钉 SM1/8"×44×5.2	(1)
40	7700 AS0109006HO	a	SCREW SM9/64"×40×6	压脚柄螺钉 SM9/64"×40×6	(1)
41	7700 37016207	a	SCREW SM3/32"×56×2.7	线辨挡板螺钉 SM3/32"×56×2.7	(1)
42	7700 70066553	b	PRESSER FOOT ASM.	压脚组件	1
43	7700 70067809	b	PRESSER FOOT	压脚底板	(1)
44	7700 70067106	b	GURL GUARD	辅助压脚	(1)
45	7700 70067908	b	STITCH TONGUE	压脚编结导块	(1)
46	7700 70067403	b	SPRING	三、四线压脚柄压簧	(1)
47	7700 70067304	b	PRESSER FOOT HINGE	三、四线压脚柄	(1)
48	7700 70067502	b	REAR PRESSER FOOT	线辨挡板	(1)
49	7700 AS0106004HO	b	SCREW SM3/32"×56×3.5	三四线辅助压脚螺钉 SM3/32"×56×3.5	(1)
50	7700 37016306	b	SCREW SM1/8"×44×5.2	压脚编结导块螺钉 SM1/8"×44×5.2	(1)
51	7700 AS0109006HO	b	SCREW SM9/64"×40×6	压脚柄螺钉 SM9/64"×40×6	(1)
52	7700 37016207	b	SCREW SM3/32"×56×2.7	线辨挡板螺钉 SM3/32"×56×2.7	(1)
53	7700 70070050	c	PRESSER FOOT ASM.	压脚组件	1
54	7700 70071009	c	PRESSER FOOT	压脚底板	(1)
55	7700 70071405	c	CLOTH PRESSER	五线辅助压脚	(1)
56	7700 70071108	c	PRESSER FOOT HINGE (5B)	五线压脚柄 (5B)	(1)
57	7700 70071207	c	REAR PRESSER FOOT	后压脚	(1)
58	7700 70071504	c	HINGE SCREW(5A) SM1/8"×44×5.7	压脚轴位螺钉(5A) SM1/8"×44×5.7	(1)
59	7700 BS0208020DO	c	NUT(5A) SM1/8"×44	压脚轴位螺钉螺母(5A) SM1/8"×44	(1)
60	7700 70071603	c	SPRING(5A)	小压脚扭簧(5A)	(1)
61	7700 70071306	c	HINGE PIN SCREW(5A) SM1/8"×44×2	压脚无头轴位螺钉(5A) SM1/8"×44×2	(1)
62	7700 AS0106003HO	c	SCREW SM3/32"×56×2.5	五线辅助压脚螺钉 SM3/32"×56×2.5	(1)
63	7700 AS0109006HO	c	SCREW SM9/64"×40×6	压脚柄螺钉 SM9/64"×40×6	(1)
64	7700 AM0303003HO		SCREW M3×3	压脚臂轴销紧定螺钉 M3×3	1
65	7700 AM0305010HO		SCREW M5×10	抬压脚轴套螺钉 M5×10	1
66	7700 AS0111007HO		SCREW SM11/64"×40×6.5	抬压脚曲柄销螺钉 SM11/64"×40×6.5	1
67	7700 37014622		SCREW SM15/64"×28×11.8	抬压脚曲柄螺钉 SM15/64"×28×11.8	1
68	7700 37018005		SCREW M4×4	压脚臂限位板螺钉 M4×4	1
69	7700 37018005	c	SCREW M4×4	压脚臂限位板螺钉 M4×4	1
70	7700 37018005	ab	SCREW M4×4	压脚臂限位板螺钉 M4×4	1
71	7700 37018005		SCREW M4×4	压脚臂限位板螺钉 M4×4	1
72	7700 AM0106014HO		SCREW M6×14	抬压脚杠杆限位螺钉 (下) M6×14	1
73	7700 BM0206045DO		NUT M6	抬压脚杠杆限位螺母 (下) M6	1

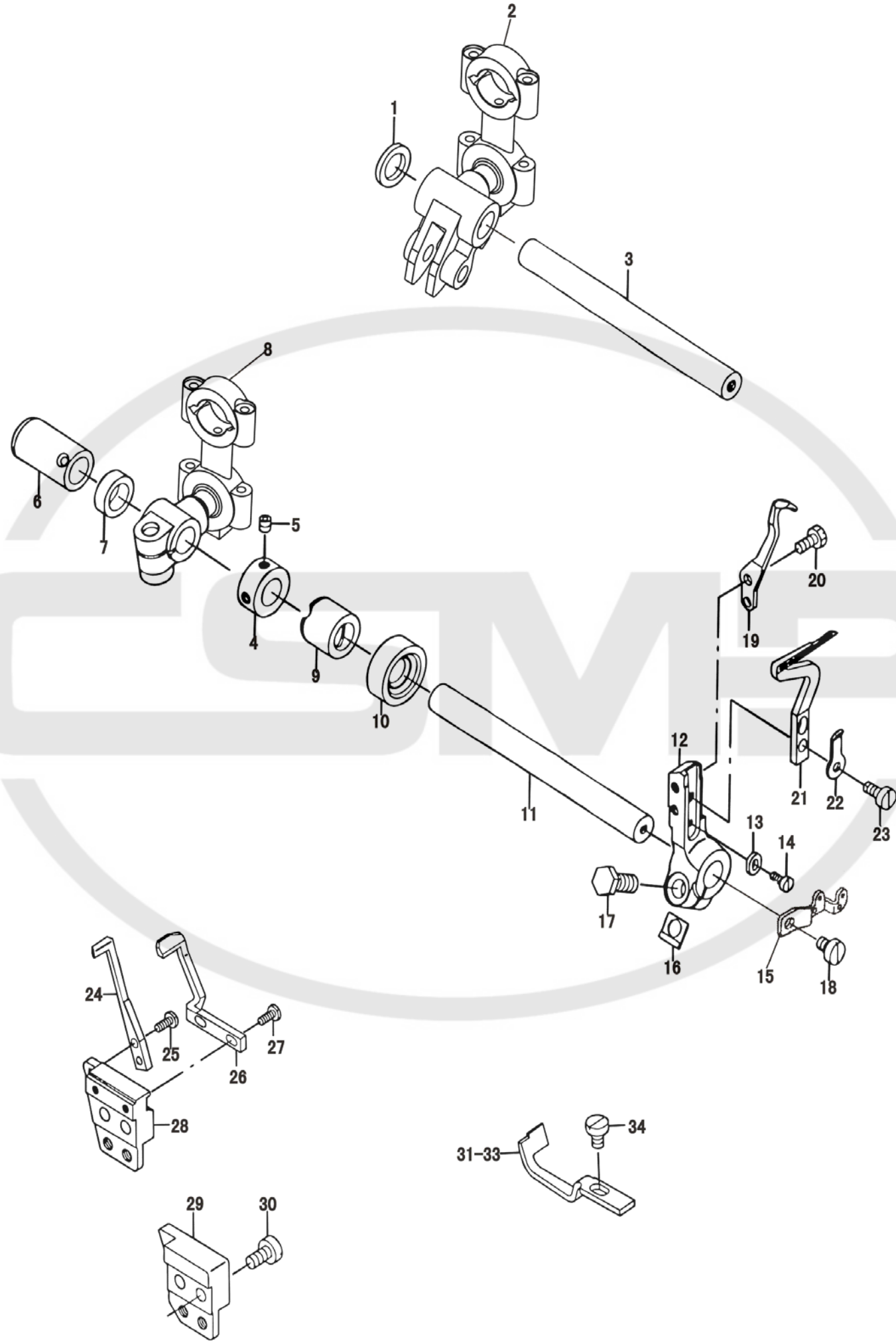
10. UPPER LOOPER ASSEMBLY 上弯针部件



10. UPPER LOOPER ASSEMBLY 上弯针部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 37000201		THRUST COLLAR	上弯针轴紧圈	1
2	7700 AM0304004HO		SET SCREW M4×4	上弯针轴紧圈紧定螺钉 M4×4	2
3	7700 70029502		BUSHING,REAR	弯针轴后轴套	1
4	7700 37000201		THRUST COLLAR	上弯针轴紧圈	1
5	7700 AM0304004HO		SET SCREW M4×4	上弯针轴紧圈紧定螺钉 M4×4	2
6	7700 70033157		UPPER LOOPER BALL HOLDER ASM	上弯针球曲柄组件	1
7	7700 70029403		BUSHING,FRONT	弯针轴前轴套	1
8	7700 70034225		LOOPER SHAFT	上弯针轴	1
9	7700 70033405		LOOPER HOLDER	上弯针摇杆	1
10	7700 37013226		SCREW M6×11.8	上弯针摇杆螺钉 M6×11.8	1
11	7700 37015100		SCREW SM1/8"×44×7	上弯针滑杆销螺钉 SM1/8"×44×7	1
12	7700 70034700		OIL SHIELD	上弯针导套座挡油板	1
13	7700 37015209		SCREW M4×7.5	上弯针导套座挡油板螺钉 M4×7.5	6
14	7700 70036507		THREAD GUIDE,MIDDLE	上弯针过线(中)	1
15	7700 70034809		UPPER LOOPER SHAFT BUBBER RING	上弯针轴橡胶圈	1
16	7700 70040402		THREAD TAKEUP,RIGHT	上弯针挑线(右)	1
17	7700 70040709		LOWER LOOPER THREAD TAKEUP	下弯针挑线	1
18	7700 AM0104008HO		SCREW M4×8	上弯针挑线(右)螺钉 M4×8	1
19	7700 AS0108004HO		SCREW SM1/8"×44×4	下弯针挑线螺钉 SM1/8"×44×4	1
20	7700 70033583		LOOPER GUIDE SUPPORT ASM.	上弯针导套座组件	1
21	7700 70081107	ac	UPPER LOPPER	上弯针	1
22	7700 70081008	b	UPPER LOPPER	上弯针	1
23	7700 70034522		PIN 5×10	上弯针导套座定位销 5×10	1
24	7700 70033702		UPPER LOOPER HOLDER	上弯针滑杆	1
25	7700 37050000		SCREW SM9/64"×40×7	上弯针滑杆夹紧螺钉 SM9/64"×40×7	1
26	7700 70033628		UPPER LOOPER GUIDE	上弯针导套	1
27	7700 77025720DA		OIL FELT FORUPPER LOOPER GUIDE	上弯针导套油毡	2
28	7700 70033524		UPPER LOOPER GUIDE SUPPORT	上弯针导套座	1
29	7700 AM0206014HO		SCREW M6×14	上弯针导套座螺钉 M6×14	2
30	7700 70033801		UPPER LOOPER GUIDE COVER	上弯针导套盖	1
31	7700 AS0106006HO		SCREW SM3/32"×56×5.5	上弯针导套盖螺钉 SM3/32"×56×5.5	2
32	7700 70033900	d	UPPER LOOPER HOLDER PIN A	上弯针滑杆销A	(1)
33	7700 70034007	d	UPPER LOOPER HOLDER PIN B	上弯针滑杆销B	(1)
34	7700 70034106	d	UPPER LOOPER HOLDER PIN C	上弯针滑杆销C	(1)
35	7700 YX200200		OIL WICK	上弯针滑杆销油芯	0.08
36	7700 70040808		THREAD GUIDE	下弯针线量调节板	1
37	7700 70040303		THREAD GUIDE,RIGHT	上弯针线量调节板	1
38	7700 70040204		LOOPER THREAD TAKEUP COVER	弯针线量调节板	1
39	7700 37050109		SCREW SM9/64"×40×6	上弯针线量调节板螺钉 SM9/64"×40×6	1
40	7700 AM0904008HO		SCREW M4×8	弯针线量调节板螺钉 M4×8	2
41	7700 37050109		SCREW SM9/64"×40×6	下弯针线量调节板螺钉 SM9/64"×40×6	1
42	7700 70040501		THREAD GUIDE,UPPER	上弯针过线(上)	1
43	7700 AS0909006HO		SCREW SM9/64"×40×6	上弯针过线(上)螺钉 SM9/64"×40×6	1

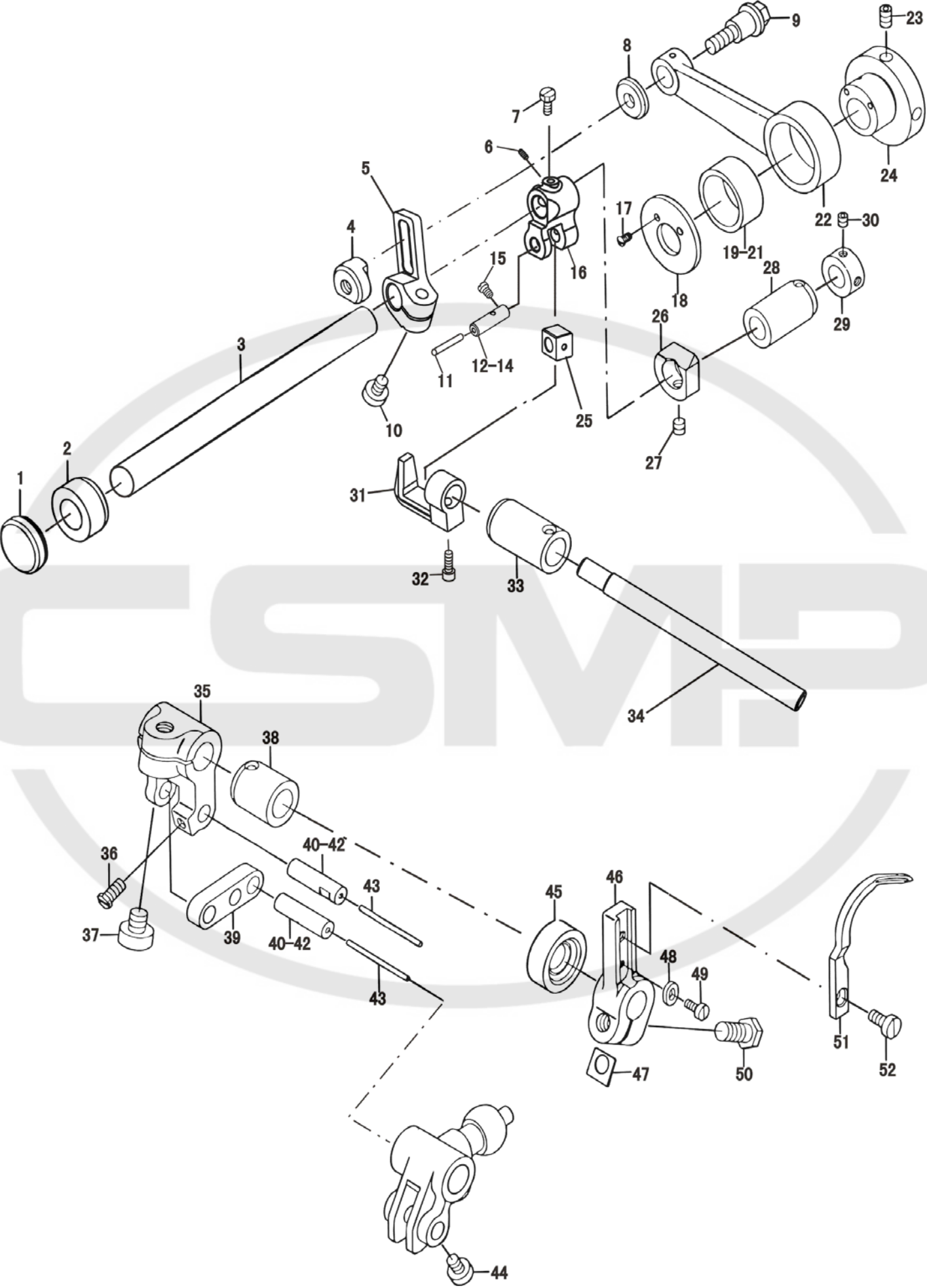
11. LOWER LOOPER ASSEMBLY 下弯针部件



11. LOWER LOOPER ASSEMBLY 下弯针部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 70035707	c	SPACER	下弯针轴隔套	1
2	7700 70035657	c	BALL HOLDER B ASM.	下弯针球曲柄组件	1
3	7700 70035103	c	LOWER LOOPER SHAFT	下弯针轴	1
4	7700 37000201		THRUST COLLAR	下弯针轴紧圈	1
5	7700 AM0304004HO		SET SCREW M4×4	下弯针轴紧圈螺钉 M4×4	2
6	7700 70029502		BUSHING,REAR	弯针轴后轴套	1
7	7700 70035202	ab	SPACER	下弯针轴隔套	1
8	7700 70035558	ab	BALL HOLDER A ASM.	下弯针球曲柄组件	1
9	7700 70034908		BUSHING,FRONT	下弯针轴前轴套	1
10	7700 37005507		OIL SEAL RING	下弯针轴油封	1
11	7700 70033306	ab	UPPER LOOPER SHAFT	下弯针轴	1
12	7700 70035806		LOWER LOOPER ARM	下弯针摇杆	1
13	7700 70030005		LOWER LOOPER STOPPER	下弯针限位挡块	1
14	7700 AM0102506HO		SCREW M2.5×6	下弯针限位挡块螺钉 M2.5×6	1
15	7700 70040907		LOWER THREAD TAKEUP,LEFT	下弯针挑线（左）	1
16	7700 70035301		WASHER	下弯针摇杆垫片	1
17	7700 37025208		SCREW M6×14	下弯针摇杆螺钉 M6×14	1
18	7700 AM0104006HO		SCREW M4×6	下弯针挑线（左）螺钉 M4×6	1
19	7700 70084002		TRAVELING NEEDLE GUARD	摆动护针	1
20	7700 37016405		SCREW SM9/64"×40×8	摆动护针螺钉 SM9/64"×40×8	2
21	7700 70081800		LOWER LOOPER	下弯针	1
22	7700 70036804		THREAD GUIDE,LEFT	下弯针小过线板	1
23	7700 AS0109008HO		SCREW SM9/64"×40×7.5	下弯针小过线板螺钉 SM9/64"×40×7.5	1
24	7700 70084606	c	CHAIN LOOPER NEEDLE GUARD	五线前护针	1
25	7700 37016009	c	SCREW SM3/32"×56×		

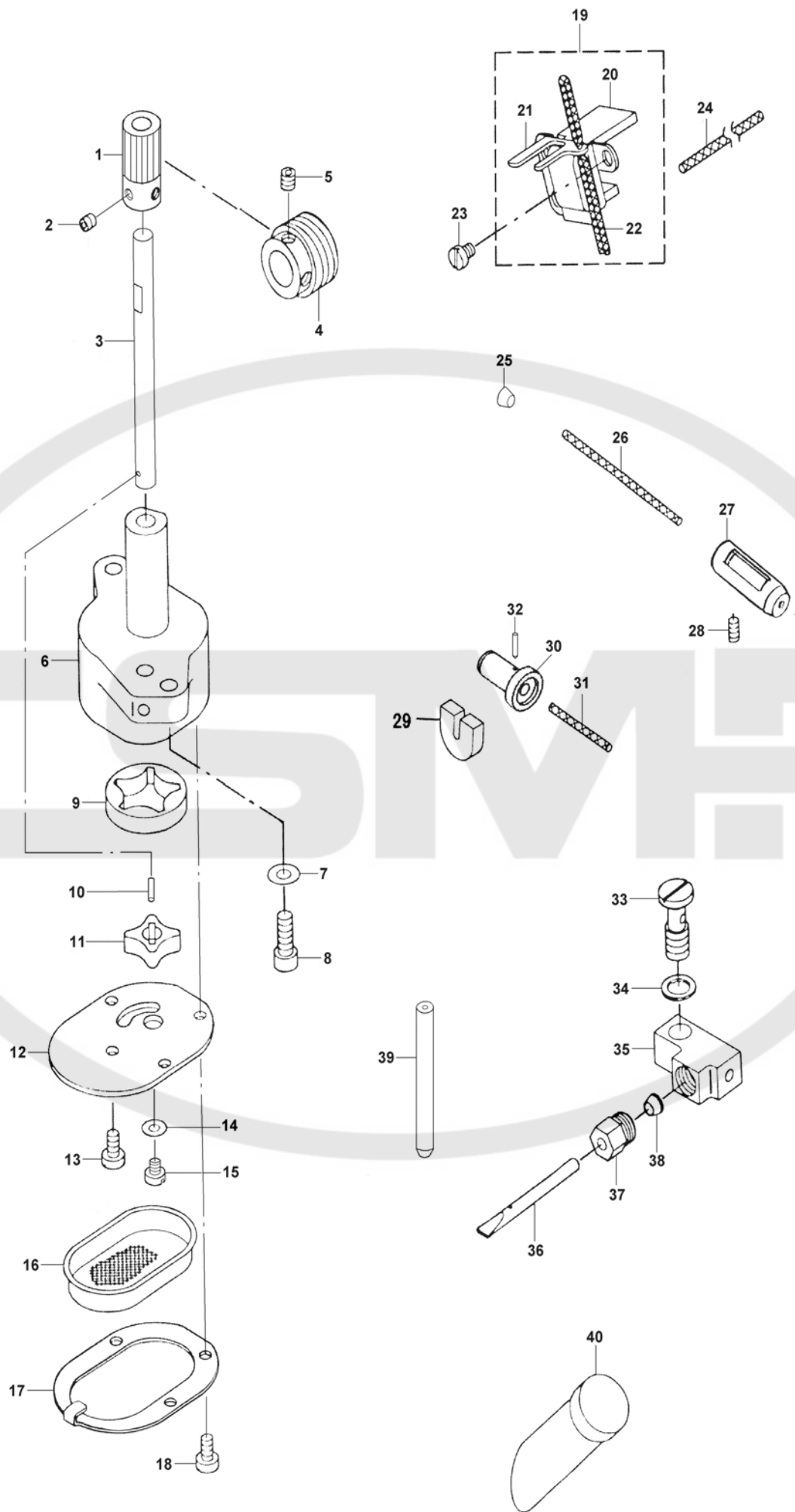
12. CHAINSTITCH LOOPER ASSEMBLY (FOR 516) 链线弯针部件 (516用)



12. CHAINSTITCH LOOPER ASSEMBLY (FOR 516) 链线弯针部件 (516用)

No.	Part No.	Note	Name	名称	Qty.
1	7700 37007305		RUBBER PLUG	链线弯针进出轴孔油塞	1
2	7700 70022507		BUSHING,FRONT	链线弯针进出轴左轴套	1
3	7700 70028920		CHAIN LOOPER SHAFT	链线弯针进出轴	1
4	7700 70031607		NUT M5	链线弯针进出调节螺钉螺母 M5	1
5	7700 70028623		CHAIN LOOPER SHAFT SLIDE ARM	链线弯针进出调节曲柄	1
6	7700 AM0304006HO		SCREW M4×6	链线弯针进出摇杆紧定螺钉 M4×6	1
7	7700 37015100		SCREW M4×8	链线弯针进出摇杆紧定螺钉 (上) M4×8	1
8	7700 70028801		WASHER	链线弯针进出调节螺钉垫圈	1
9	7700 70028702		SCREW M5×11.8	链线弯针进出调节螺钉 M5×11.8	1
10	7700 37020407		SCREW M6×14	链线弯针进出调节曲柄螺钉 M6×14	1
11	7700 YX200100		OIL WICK	链线弯针进出滑块销油芯	0.05
12	7700 70032223	d	CHAIN LOOPER SLIDE BLOCK OIL WICK PIN A	链线弯针进出滑块销 (A)	(1)
13	7700 70032322	d	CHAIN LOOPER SLIDE BLOCK OIL WICK PIN B	链线弯针进出滑块销 (B)	(1)
14	7700 70032421	d	CHAIN LOOPER SLIDE BLOCK OIL WICK PIN C	链线弯针进出滑块销 (C)	(1)
15	7700 37025129		SCREW M4×7	链线弯针进出滑块销螺钉 M4×7	1
16	7700 70032120		CHAIN LOOPER ROCKER	链线弯针进出摇杆	1
17	7700 37016108		SCREW SM3/32"×56×5	链线弯针进出偏心轮盖板螺钉 SM3/32"×56×5	2
18	7700 70028207		ECCENTRIC CAM COVER	链线弯针进出偏心轮盖板	1
19	7700 70028306	d	CHAIN LOOPER ROD BEARING A	链线弯针进出连杆滚针轴承A	(1)
20	7700 70028405	d	CHAIN LOOPER ROD BEARING B	链线弯针进出连杆滚针轴承B	(1)
21	7700 70028504	d	CHAIN LOOPER ROD BEARING C	链线弯针进出连杆滚针轴承C	(1)
22	7700 70028108		CHAIN LOOPER ROD	链线弯针进出连杆	1
23	7700 AM0304006HO		SCREW M4×6	链线弯针进出偏心	

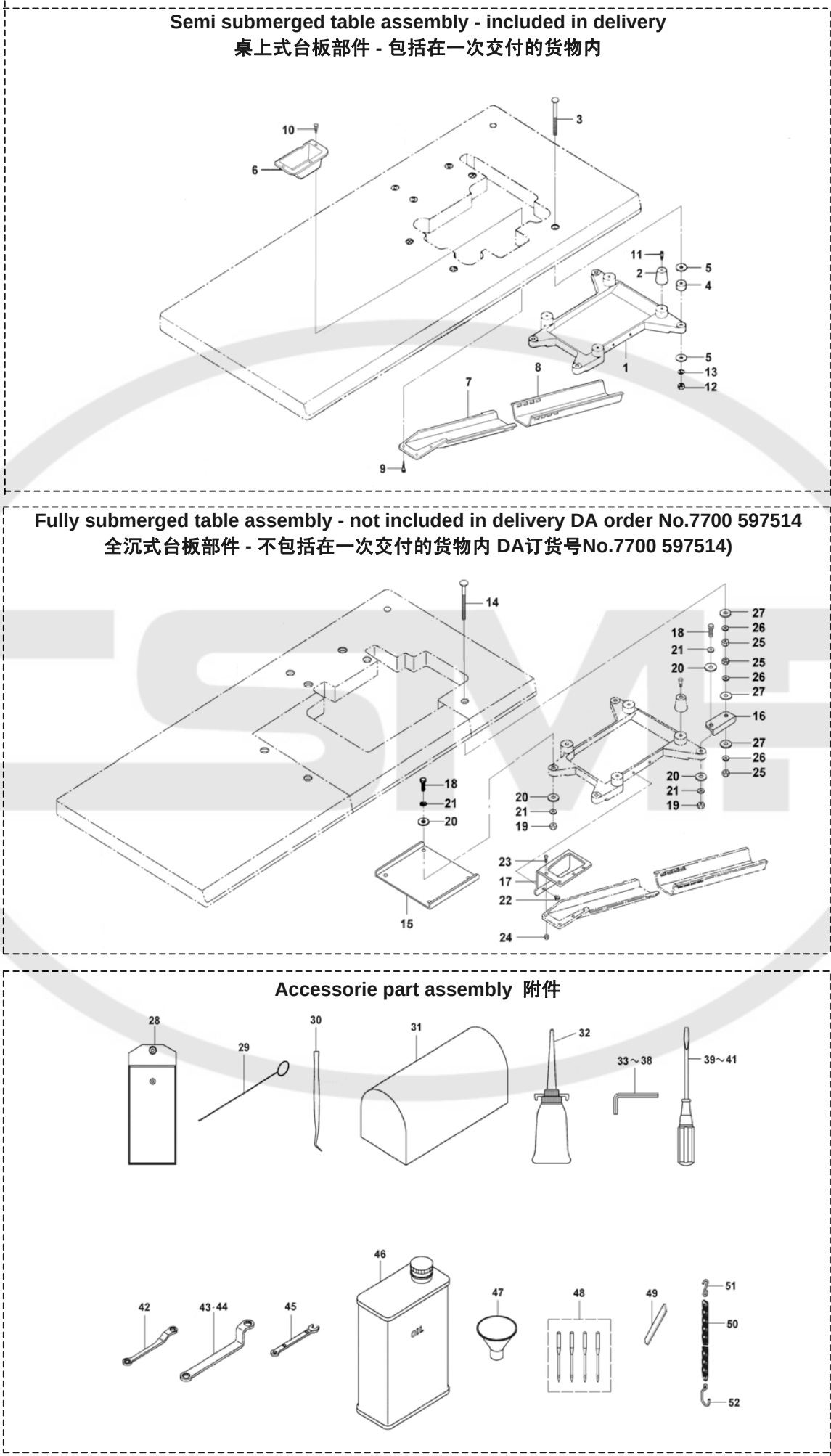
13. PUMP ASSEMBLY 供油部件



13. PUMP ASSEMBLY 供油部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 70042505		WORM GEAR	油泵蜗轮	1
2	7700 AM0304004HO		SET SCREW M4×4	油泵蜗轮紧定螺钉 M4×4	2
3	7700 70042109		OIL PUMP SHAFT	油泵轴	1
4	7700 70041507		WORM	油泵蜗杆	1
5	7700 AM0305005HO		SCREW M5×5	油泵蜗杆紧定螺钉 M5×5	2
6	7700 70041655		OIL PUMP ASM	油泵体组件	1
7	7700 DP0205310BO		WASHER 5	油泵组件螺钉垫圈 5	2
8	7700 AM0205014HO		SCREW M5×14	油泵组件螺钉 M5×14	2
9	7700 70041804		OIL PUMP GEAR OUTER RING	油泵外转子	1
10	7700 37001001		PIN	油泵内转子销	1
11	7700 70041903		OIL PUMP GEAR INNER RING	油泵内转子	1
12	7700 70042000		OIL PUMP COVER	油泵盖	1
13	7700 AM0104008HO		SCREW M4×8	油泵压板螺钉 M4×8	1
14	7700 DP0204308BO		WASHER 4	油泵盖垫圈 4	1
15	7700 37018005		SCREW M4×4	油泵盖螺钉 M4×4	1
16	7700 70042307		OIL PUMP NET	油泵滤油网	1
17	7700 70042406		OIL PUMP NET PRESSER	油泵滤油网压板	1
18	7700 AM0104008HO		SCREW M4×8	油泵滤油网压板螺钉 M4×8	3
19	7700 70043255		OIL FELT ASM.	针杆驱动曲柄销供油毛毡组件	1
20	7700 70043206		OIL FELT	针杆驱动曲柄销供油毛毡	1
21	7700 70043305		OIL FELT PRESSER	针杆驱动曲柄销供油毛毡压板	1
22	7700 YX200100		OIL WICK	针杆上轴套油线	0.11
23	7700 37018104		SCREW M4×5	针杆连杆销油线螺钉 M4×5	3
24	7700 YX300200		OIL WICK	针杆连杆销油线	0.12
25	7700 70035921		PLUG	上弯针滑杆销供油管油塞	1
26	7700 Y				

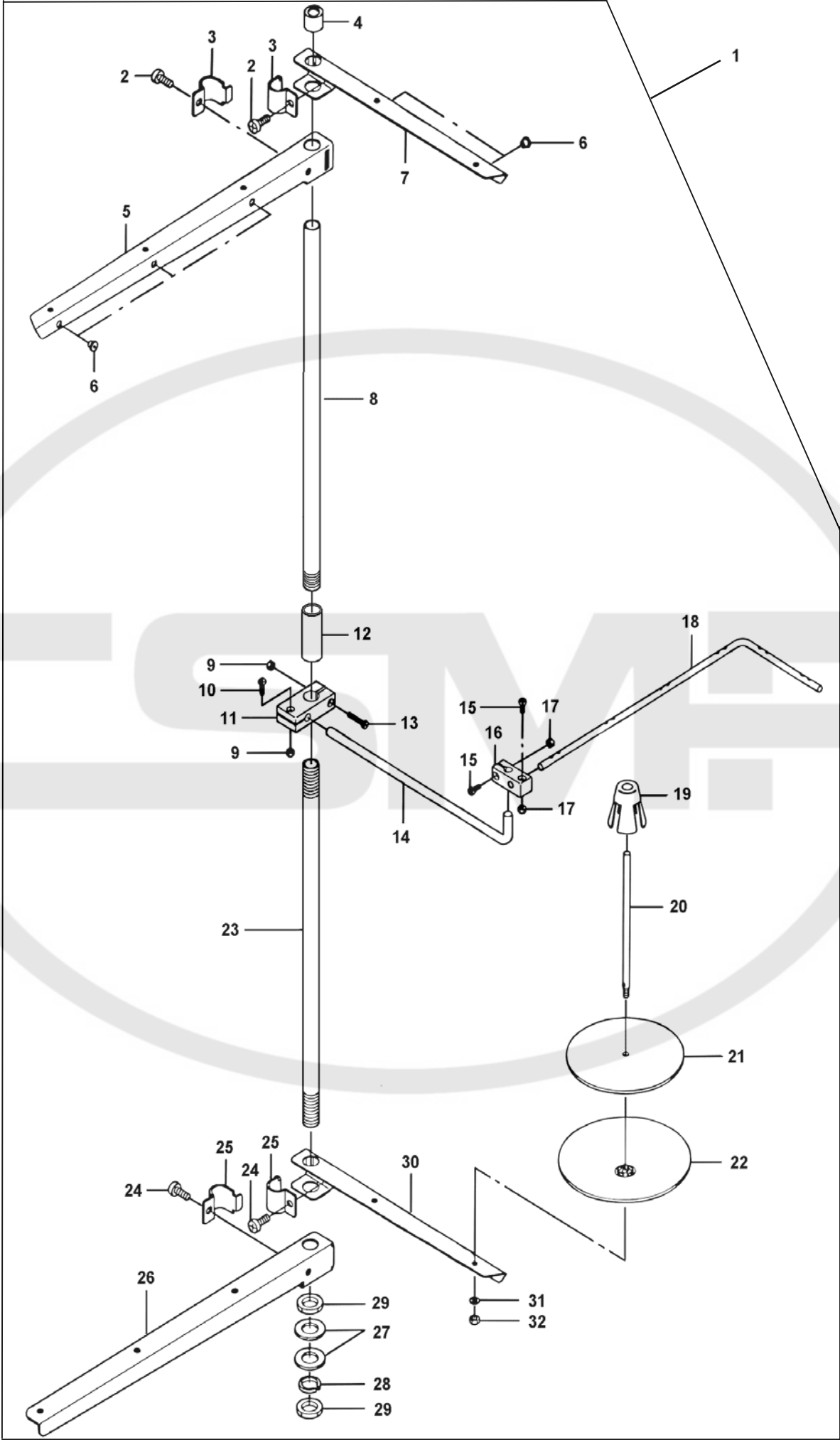
14. ACCESSORIE PART ASSEMBLY 附件



14. ACCESSORIE PART ASSEMBLY 附件

No.	Part No.	Note	Name	名称	Qty.
1	7700 70048007		FRAME SUPPORT PLATE ASM.	机头托盘	1
2	7700 70048106		RUBBER CUSHION	机头防震垫	4
3	7700 70048205		BOLT M8×100	机头托盘方颈螺钉 M8×100	4
4	7700 70047900		BOLT SPACER	机头托盘防震垫	4
5	7700 37011307		WASHER 8	机头托盘垫圈 8	8
6	7700 77049401DA		CLOTH WASTE CHUTE INLET	布屑槽□	1
7	7700 77048502DA		CLOTH WASTE CHUTE,UPPER	布屑槽(上)	1
8	7700 77048601DA		CLOTH WASTE CHUTE,LOWER	布屑槽(下)	1
9	7700 37026107		SCREW 3.5×12	布屑槽(上)螺钉 3.5×12	4
10	7700 37026602		SCREW 3.5×16	布屑槽□螺钉 3.5×16	3
11	7700 37013709		SCREW M5×7	机头防震垫轴位螺钉 M5×7	4
12	7700 37009004		NUT M8	机头托盘螺母 M8	4
13	7700 37012206		SPRING WASHER 8	机头托盘弹簧垫圈 8	4
14	7700 70053205		BOLT B M8×180	机头托盘方颈螺栓B M8×180	4
15	7700 70053304		AUXILIARY PLATE A	机头托盘连接板A	1
16	7700 70053403		AUXILIARY PLATE B	机头托盘连接板B	1
17	7700 70053502		SUPPORT PLATE	集料槽限位板	1
18	7700 37025406		BOLT M8×16	机头托盘连接板螺栓 M8×40	3
19	7700 37009004		NUT M8	机头托盘连接板螺母 M8	3
20	7700 37011307		WASHER 8	机头托盘连接板垫圈 8	6
21	7700 37012206		SPRING WASHER 8	机头托盘连接板螺栓弹簧垫圈 8	6
22	7700 AM0904008HO		SCREW M4×8	布屑槽压板螺钉 M4×8	2
23	7700 AM0104012HO		SCREW M4×12	布屑槽(上)螺钉 M4×12	4
24	7700 37008303		NUT M4	布屑槽(上)螺母 M4	4
25	7700 37009004		NUT M8	机头托盘螺母 M8	12

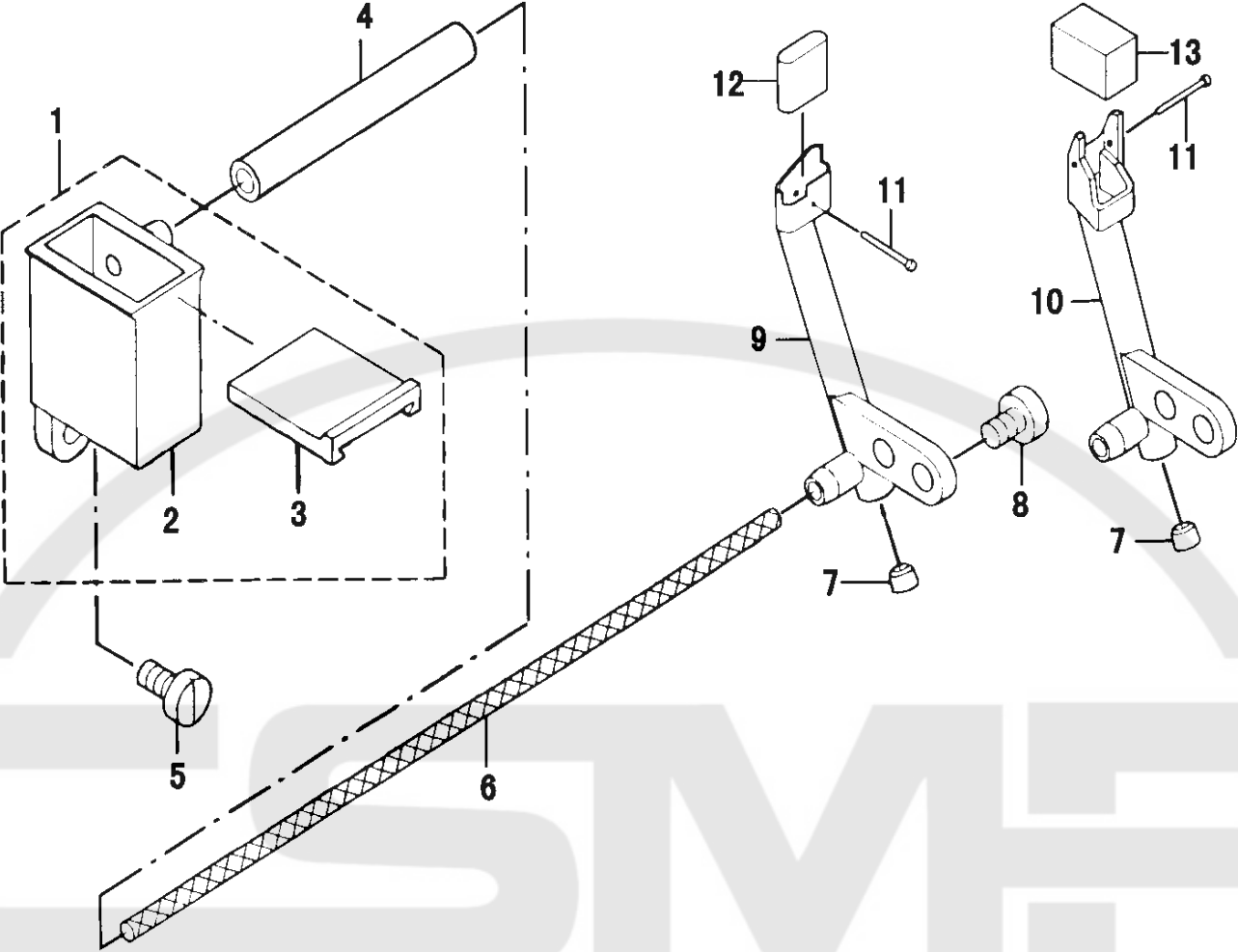
15. THREAD STAND ASSEMBLY 线架部件



15. THREAD STAND ASSEMBLY 线架部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 77001004DA		THREAD STAND ASM.	线架组件	1
2	7700 AM0906016BZ		SCREW M6×16	过线板螺钉 M6×16	(2)
3	7700 GR1744DA		THREAD GUIDE ARM JOINT	夹紧圈	(1)
4	7700 70060408		SPOOL REST ROD RUBBER CAP	立柱闷头	(1)
5	7700 77061703DA		SPOOL REST ARM, LONG	三线过线板	(5)
6	7700 70060200		THREAD GUIDE	过线圈	(1)
7	7700 GZ316DA		SPOOL REST ARM.	二线过线板	(1)
8	7700 77060507DA		SPOOL REST ROD ,UPPER	立柱 (上)	(2)
9	7700 37008303		NUT M4	中过线接夹头螺母 M4	(2)
10	7700 37018401		SCREW M4×12	中过线接杆夹头螺钉A M4×12	(1)
11	7700 77061000DA		THREAD GUIDE ARM BASE	中过线接夹头	(1)
12	7700 GR1932DA		SPOOL REST ROD JOINT	立柱接头	(1)
13	7700 37018500		SCREW M4×22	中过线接杆夹头螺钉B M4×22	(1)
14	7700 70060903		THREAD GUIDE ARM	中过线接杆	(1)
15	7700 37018302		SCREW M4×10	中过线杆夹头螺钉 M4×10	(2)
16	7700 77060804DA		LOWER SPOOL REST ROD BASE	中过线杆夹头	(1)
17	7700 37008303		NUT M4	中过线夹头螺钉螺母 M4	(2)
18	7700 70060705		SPOOL REST ROD, LOWER	中过线杆	(1)
19	7700 77061208DA		SPOOL RETAINER	线团定心节	(5)
20	7700 70061307		SPOOL PIN	线柱	(5)
21	7700 70061406		SPOOL REST CUSHION	线盘垫	(5)
22	7700 77061505DA		SPOOL REST	线盘	(5)
23	7700 GZ315DA		SPOOL REST ROD, LOWER	主柱 (下)	(1)
24	7700 AM0906016BZ		SCREW M6×16	线盘架螺钉 M6×16	(2)
25	7700 77060309DA		THREAD GUIDE ARM JOINT	夹紧圈	(2)
26	7700 77061703DA		SPOOL REST ARM, LONG	三线线盘架	(1)
27	7700 DP0117026BC		WASHER 16	立柱 (下) 垫圈 16	(2)
28	7700 DT0416432TO		SPRING WASHER 16	立柱 (下) 弹簧垫圈 16	(1)
29	7700 37009426		NUT M16×1.5	立柱 (下) 细牙扁螺母 M16×1.5	(2)
30	7700 77061604DA		SPOOL REST ARM	二线线盘架	(1)
31	7700 DT0505113TO		SPRING WASHER 5	线柱弹簧垫圈 5	(5)
32	7700 37009525		NUT M6	线柱方螺母 M6	(5)

16. NEEDLE COOLER ASSEMBLY 针尖冷却部件



16. NEEDLE COOLER ASSEMBLY 针尖冷却部件

No.	Part No.	Note	Name	名称	Qty.
1	7700 70058550		NEEDLE COOLER ANK ASM.	针尖冷却油盒组件	1
2	7700 70058501		NEEDLE COOLER ANK	针尖冷却油箱体	1
3	7700 70058600		TANK COVER	针尖冷却油盒盖	1
4	7700 37002603		NEEDLE COOLER PIPE	针尖冷却毛毡供油线管	0.05
5	7700 AM0104008HO		SCREW M4×8	针尖冷却油盒螺钉 M4×8	1
6	7700 37002405		NEEDLE COOLER OIL WICK	针尖冷却毛毡供油线	0.15
7	7700 37006505		PLUG	针尖冷却座闷塞	1
8	7700 AM0104006HO		SCREW M4×6	针尖冷却座螺钉 M4×6	2
9	7700 70058709	ab	NEEDLE COOLER UNIT (OVER)	三四线针尖冷却座	1
10	7700 70058808	c	NEEDLE COOLER UNIT (INTER)	五线针尖冷却座	1
11	7700 70059004		NEEDLE COOLER FELT PRESSER	针尖冷却毛毡销	1
12	7700 70059103	ab	NEEDLE COOLER FELT	三四线针尖冷却毛毡	1
13	7700 70058907	c	NEEDLE COOLER FELT	五线针尖冷却毛毡	1

17. NUMERICAL INDEX OF PARTS

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7700 37000201	12	76	7700 37012206	28	13	7700 37025208	24	50	7700 70013001	16	39
7700 37000201	20	1	7700 37012206	28	21	7700 37025406	28	18	7700 70013209	10	18
7700 37000201	20	4	7700 37012206	28	26	7700 37026008	4	61	7700 70013308	10	21
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7700 37007008	4	19	7700 37016405	22	20	7700 70003903	4	3	7700 70016509	10	8
7700 37007107	4	4	7700 37016504	10	56	7700 70004000	2	6	7700 70016509	16	31
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7700 37009103	2	17	7700 37018401	30	10	7700 70010700	8	14	7700 70019206	18	23
7700 37009426	30	29	7700 37018500	30	13	7700 70010809	8	12	7700 70019325	18	26
7700 37009525	30	32	7700 37019300	6	84	7700 70010908	8	13	7700 70019424	18	25
7700 37010101	2	12	7700 37019508	4	60	7700 70011122	8	8	7700 70019602	18	14
7700 37010507	2	4	7700 37020308	10	63	7700 70011203	8	3	7700 70019701	18	11
7700 37010606	8	30	7700 37020407	12	21	7700 70011302	8	4	7700 70019800	18	10
7700 37010705	6	65	7700 37020407	12	63	7700 70012003	10	23	7700 70020006	18	9
7700 37010804	4	45	7700 37020407	12	72	7700 70012102	10	24	7700 70020125	18	29
7700 37011000	8	27	7700 37020407	24	10	7700 70012201	10	25	7700 70020224	18	28
7700 37011208	2	18	7700 37020605	10	28	7700 70012508	10	11	7700 70020323	18	27
7700 37011307	28	5	7700 37024102	4	57	7700 70012607	10	5	7700 70020422	18	30
7700 37011307	28	20	7700 37024102	14	1	7700 70012805	10	13	7700 70021004	12	47

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7700 70021103	12	46	7700 70027308	12	73	7700 70034106	20	34	7700 70040709	20	17
7700 70021301	12	40	7700 70027407	12	52	7700 70034225	20	8	7700 70040808	20	36
7700 70021509	12	37	7700 70027506	12	53	7700 70034522	20	23	7700 70040907	22	15
7700 70021608	12	35	7700 70027605	12	54	7700 70034700	20	12	7700 70041507	26	4
7700 70021707	12	33	7700 70027803	12	28	7700 70034809	20	15	7700 70041655	26	6
7700 70021806	12	44	7700 70027902	12	27	7700 70034908	22	9	7700 70041804	26	9
7700 70021905	12	41	7700 70028009	24	24	7700 70035103	22	3	7700 70041903	26	11
7700 70022002	12	42	7700 70028108	24	22	7700 70035202	22	7	7700 70042000	26	12
7700 70022101	12	43	7700 70028207	24	18	7700 70035301	22	16	7700 70042109	26	3
7700 70022200	12	57	7700 70028306	24	19	7700 70035301	24	47	7700 70042307	26	16
7700 70022408	12	59	7700 70028405	24	20	7700 70035558	22	8	7700 70042406	26	17
7700 70022507	12	56	7700 70028504	24	21	7700 70035657	22	2	7700 70042505	26	1
7700 70022507	24	2	7700 70028623	24	5	7700 70035707	22	1	7700 70042604	26	39
7700 70022606	12	75	7700 70028702	24	9	7700 70035806	22	12	7700 70042752	26	35
7700 70022606	24	28	7700 70028801	24	8	7700 70035921	26	25	7700 70042802	26	36
7700 70022804	12	30	7700 70028920	24	3	7700 70036028	26	27	7700 70042901	26	37
7700 70022903	12	31	7700 70029007	24	26	7700 70036507	20	14	7700 70043008	26	38
7700 70023021	14	14	7700 70029126	24	31	7700 70036804	22	22	7700 70043107	26	40
7700 70023117	12	29	7700 70029225	24	25	7700 70038028	6	1	7700 70043206	26	20
7700 70023226	14	16	7700 70029324	24	34	7700 70038173	6	2	7700 70043255	26	19
7700 70023307	14	10	7700 70029403	20	7	7700 70038272	6	11	7700 70043305	26	21
7700 70023356	14	8	7700 70029403	24	38	7700 70038371	6	20	7700 70043404	26	29
7700 70023505	14	9	7700 70029502	20	3	7700 70038470	6	29	7700 70044014	2	3
7700 70023604	14	12	7700 70029502	22	6	7700 70038520	6	5	7700 70044113	2	2
7700 70023703	12	66	7700 70029502	24	33	7700 70038520	6	32	7700 70044212	2	1
7700 70023822	12	69	7700 70029601	24	35	7700 70038628	6	14	7700 70044303	2	5
7700 70023871	12	67	7700 70029700	24	39	7700 70038727	6	4	7700 70045003	16	35
7700 70023901	12	64	7700 70029908	24	46	7700 70038727	6	13	7700 70045102	16	32
7700 70023950	12	60	7700 70030005	22	13	7700 70038727	6	22	7700 70045201	16	25
7700 70024008	12	65	7700 70030005	24	48	7700 70038727	6	31	7700 70045300	16	27
7700 70024107	12	62	7700 70030104	6	75	7700 70038727	6	59	7700 70045508	16	19
7700 70024214	14	6	7700 70030252	6	74	7700 70038826	6	23	7700 70045607	16	20
7700 70024305	14	3	7700 70030559	6	66	7700 70039600	6	39	7700 70045706	16	22
7700 70024404	14	2	7700 70030658	6	67	7700 70039024	6	9	7700 70045805	16	24
7700 70024572	12	15	7700 70030807	6	71	7700 70039024	6	18	7700 70045904	16	8
7700 70024701	12	17	7700 70030906	6	70	7700 70039024	6	27	7700 70046001	16	13
7700 70024800	12	22	7700 70031003	6	78	7700 70039024	6	36	7700 70046100	16	12
7700 70024909	12	24	7700 70031102	6	79	7700 70039204	6	7	7700 70046209	16	6
7700 70025005	12	18	7700 70031201	6	53	7700 70039204	6	16	7700 70046308	16	4
7700 70025153	12	19	7700 70031300	6	55	7700 70039204	6	25	7700 70046407	16	10
7700 70025203	12	9	7700 70031409	6	57	7700 70039204	6	34	7700 70046605	16	14
7700 70025302	12	13	7700 70031508	6	82	7700 70039204	6	61	7700 70046704	22	29
7700 70025401	12	7	7700 70031607	24	4	7700 70039329	6	8	7700 70046803	22	28
7700 70025500	12	8	7700 70031706	24	40	7700 70039329	6	17	7700 70046902	4	44
7700 70025609	12	3	7700 70031805	24	41	7700 70039329	6	26	7700 70047009	4	43
7700 70025807	12	6	7700 70031904	24	42	7700 70039329	6	35	7700 70047108	4	42
7700 70025906	12	4	7700 70032120	24	16	7700 70039329	6	62	7700 70047207	10	66
7700 70026023	14	35	7700 70032223	24	12	7700 70039428	6	10	7700 70047306	10	65
7700 70026102	14	37	7700 70032322	24	13	7700 70039428	6	19	7700 70047405	10	62
7700 70026201	14	40	7700 70032421	24	14	7700 70039428	6	28	7700 70047504	16	16
7700 70026300	14	33	7700 70033157	20	6	7700 70039428	6	37	7700 70047504	28	49
7700 70026427	14	32	7700 70033306	22	11	7700 70039501	6	38	7700 70047900	28	4
7700 70026528	14	31	7700 70033524	20	28	7700 70039709	6	64	7700 70048007	2	9
7700 70026674	12	78	7700 70033405	20	9	7700 70039808	6	63	7700 70048007	28	1
7700 70026724	12	81	7700 70033583	20	20	7700 70039907	6	60	7700 70048106	28	2
7700 70026805	14	20	7700 70033628	20	26	7700 70040004	6	58	7700 70048205	28	3
7700 70026924	14	34	7700 70033702	20	24	7700 70040204	20	38	7700 70053205	28	14
7700 70027021	12	68	7700 70033801	20	30	7700 70040303	20	37	7700 70053304	28	15
7700 70027120	12	70	7700 70033900	20	32	7700 70040402	20	16	7700 70053403	28	16
7700 70027209	14	11	7700 70034007	20	33	7700 70040501	20	42	7700 70053502	28	17

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7700 70055002	28	28	7700 70071603	18	60	7700 77061604DA	30	30	7700 AM0206012HO	10	4
7700 70055101	28	29	7700 70076008	14	22	7700 77061703DA	30	5	7700 AM0206014HO	12	58
7700 70055200	28	30	7700 70076107	14	23	7700 77061703DA	30	26	7700 AM0206014HO	20	29
7700 70055309	28	31	7700 70076206	14	24	7700 77067720DA	18	12	7700 AM0206014HO	24	37
7700 70055408	28	32	7700 70078004	14	27	7700 77083024DA	4	31	7700 AM0206016HO	16	33
7700 70055606	28	34	7700 70078103	14	28	7700 77083222DA	4	30	7700 AM0206018HO	16	7
7700 70055705	28	35	7700 70078202	14	29	7700 AM0104008HO	8	16	7700 AM0303003HO	4	75
7700 70055804	28	36	7700 70080000	14	17	7700 AM0104010HO	8	2	7700 AM0303003HO	6	76
7700 70055903	28	37	7700 70080109	14	18	7700 AM0105016HO	8	23	7700 AM0303003HO	10	20
7700 70056000	28	38	7700 70080208	14	19	7700 AM0206025HO	8	28	7700 AM0303003HO	10	26
7700 70056109	28	39	7700 70081008	20	22	7700 AM0304004HO	8	6	7700 AM0303003HO	10	34
7700 70056208	28	40	7700 70081107	20	21	7700 AM0306006HO	8	9	7700 AM0303003HO	10	42
7700 70056307	28	41	7700 70081800	22	21	7700 AM0306006HO	8	15	7700 AM0303003HO	10	46
7700 70056406	28	43	7700 70082600	24	51	7700 AM0306012HO	8	26	7700 AM0303003HO	10	67
7700 70056505	28	42	7700 70084002	22	19	7700 AM0504003HN	8	10	7700 AM0303003HO	18	64
7700 70056703	28	44	7700 70084101	22	31	7700 AM0102506HO	22	14	7700 AM0304004HO	4	56
7700 70056802	28	33	7700 70084200	22	32	7700 AM0102506HO	24	49	7700 AM0304004HO	4	70
7700 70057206	28	47	7700 70084408	22	33	7700 AM0103005DN	4	52	7700 AM0304004HO	10	2
7700 70057404	28	50	7700 70084507	22	26	7700 AM0103006HO	12	61	7700 AM0304004HO	10	14
7700 70057503	28	51	7700 70084606	22	24	7700 AM0104006HO	6	44	7700 AM0304004HO	12	20
7700 70057602	28	52	7700 70085009	10	60	7700 AM0104006HO	6	81	7700 AM0304004HO	12	34
7700 70057701	28	45	7700 70087009	10	55	7700 AM0104006HO	10	10	7700 AM0304004HO	12	49
7700 70058501	32	2	7700 70087108	10	57	7700 AM0104006HO	12	1	7700 AM0304004HO	12	74
7700 70058550	32	1	7700 70087207	10	59	7700 AM0104006HO	12	5	7700 AM0304004HO	12	77
7700 70058600	32	3	7700 70087256	10	58	7700 AM0104006HO	12	10	7700 AM0304004HO	14	4
7700 70058709	32	9	7700 77000107DA	4	1	7700 AM0104006HO	16	36	7700 AM0304004HO	14	15
7700 70058808	32	10	7700 77000325DA	4	12	7700 AM0104006HO	22	18	7700 AM0304004HO	16	37
7700 70058907	32	13	7700 77000929DA	4	28	7700 AM0104006HO	24	44	7700 AM0304004HO	16	40
7700 70059004	32	11	7700 77001001DA	4	53	7700 AM0104006HO	32	8	7700 AM0304004HO	20	2
7700 70059103	32	12	7700 77001002DA	18	13	7700 AM0104008HO	2	10	7700 AM0304004HO	20	5
7700 70060200	30	6	7700 77001003DA	26	32	7700 AM0104008HO	2	14	7700 AM0304004HO	22	5
7700 70060408	30	4	7700 77001004DA	30	1	7700 AM0104008HO	4	77	7700 AM0304004HO	24	27
7700 70060705	30	18	7700 77002821DA	26	30	7700 AM0104008HO	6	52	7700 AM0304004HO	24	30
7700 70060903	30	14	7700 77003259DA	4	40	7700 AM0104008HO	6	56	7700 AM0304004HO	26	2
7700 70061307	30	20	7700 77003507DA	4	6	7700 AM0104008HO	6	72	7700 AM0304006HO	4	78
7700 70061406	30	21	7700 77004327DA	4	15	7700 AM0104008HO	6	77	7700 AM0304006HO	12	48
7700 70065001	10	33	7700 77008407DA	4	14	7700 AM0104008HO	6	83	7700 AM0304006HO	24	6
7700 70065100	10	41	7700 77009009DA	4	16	7700 AM0104008HO	12	12	7700 AM0304006HO	24	23
7700 70065407	10	45	7700 77010106DA	8	29	7700 AM0104008HO	16	11	7700 AM0304006HO	26	28
7700 70066058	18	31	7700 77015709DA	10	49	7700 AM0104008HO	20	18	7700 AM0304010HO	10	64
7700 70066553	18	42	7700 77019706DA	8	31	7700 AM0104008HO	22	30	7700 AM0305005HO	10	19
7700 70067007	18	32	7700 770200200D	26	31	7700 AM0104008HO	26	13	7700 AM0305005HO	26	5
7700 70067106	18	33	7700 77025720DA	20	27	7700 AM0104008HO	26	18	7700 AM0305010HO	18	65
7700 70067106	18	44	7700 77038124DA	6	3	7700 AM0104008HO	32	5	7700 AM0703006HO	12	79
7700 70067205	18	34	7700 77038223DA	6	12	7700 AM0104010HO	2	11	7700 AM0804008HO	4	55
7700 70067304	18	36	7700 77038322DA	6	21	7700 AM0104010HO	10	27	7700 AM0904006HO	4	66
7700 70067304	18	47	7700 77038421DA	6	30	7700 AM0104010HO	14	39	7700 AM0904006HO	4	69
7700 70067403	18	35	7700 77038925DA	6	6	7700 AM0104010HO	14	41	7700 AM0904006HO	4	71
7700 70067403	18	46	7700 77038925DA	6	15	7700 AM0104010HO	16	2	7700 AM0904006HO	4	72
7700 70067502	18	37	7700 77038925DA	6	24	7700 AM0104010HO	16	21	7700 AM0904006HO	4	74
7700 70067502	18	48	7700 77038925DA	6	33	7700 AM0104012HO	16	23	7700 AM0904006HO	6	42
7700 70067809	18	43	7700 77048502DA	28	7	7700 AM0104012HO	28	23	7700 AM0904007HO	14	36
7700 70067908	18	45	7700 77048601DA	28	8	7700 AM0105008HO	16	9	7700 AM0904008HO	4	54
7700 70070050	18	53	7700 77049401DA	28	6	7700 AM0105014HO	14	7	7700 AM0904008HO	4	68
7700 70071009	18	54	7700 77060309DA	30	25	7700 AM0106008HO	6	54	7700 AM0904008HO	4	80
7700 70071108	18	56	7700 77060507DA	30	8	7700 AM0106014HO	18	72	7700 AM0904008HO	20	40
7700 70071207	18	57	7700 77060804DA	30	16	7700 AM0204012HO	10	12	7700 AM0904008HO	28	22
7700 70071306	18	61	7700 77061000DA	30	11	7700 AM0204012HO	16	34	7700 AM0904010HO	4	46
7700 70071405	18	55	7700 77061208DA	30	19	7700 AM0205014HO	26	8	7700 AM0904010HO	4	65
7700 70071504	18	58	7700 77061505DA	30	22	7700 AM0206010HO	10	17	7700 AM0905008HO	16	1

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7700 AM0906012HO	4	63	9047 000032	28	46						
7700 AM0906016BZ	30	2	9092 002700 075S	10	35						
7700 AM0906016BZ	30	24	9092 002700 075S	10	43						
7700 AM1204008HO	16	15	9092 002700 075S	10	47						
7700 AS0106003HO	18	62	9092 002700 075S	28	48						
7700 AS0106004HO	18	38									
7700 AS0106004HO	18	49									
7700 AS0106006HO	20	31									
7700 AS0108004HO	20	19									
7700 AS0109006HO	18	40									
7700 AS0109006HO	18	51									
7700 AS0109006HO	18	63									
7700 AS0109008HO	14	21									
7700 AS0109008HO	14	25									
7700 AS0109008HO	14	30									
7700 AS0109008HO	22	23									
7700 AS0109008HO	24	52									
7700 AS0111007HO	18	66									
7700 AS0112012HO	14	13									
7700 AS0706002HO	10	61									
7700 AS0909006HO	20	43									
7700 AS1109008HO	16	17									
7700 BM0204035DO	2	13									
7700 BM0204035DO	12	14									
7700 BM0204035DO	16	3									
7700 BM0206045DO	18	73									
7700 BS0208020DO	18	59									
7700 DA0604303TO	4	37									
7700 DB0306405TO	6	73									
7700 DB0308503TO	4	49									
7700 DE0703006TZ	12	2									
7700 DE0705007TZ	12	25									
7700 DP0104508TO	12	11									
7700 DP0117026BC	30	27									
7700 DP0203205DO	4	58									
7700 DP0203703TO	16	18									
7700 DP0204308BO	4	64									
7700 DP0204308BO	4	73									
7700 DP0204308BO	4	76									
7700 DP0204308BO	6	80									
7700 DP0204308BO	14	38									
7700 DP0204308BO	26	14									
7700 DP0205310BO	26	7									
7700 DT0416432TO	30	28									
7700 DT0505113TO	30	31									
7700 GR1744DA	30	3									
7700 GR1932DA	30	12									
7700 GZ315DA	30	23									
7700 GZ316DA	30	7									
7700 YX200100	10	6									
7700 YX200100	10	22									
7700 YX200100	10	50									
7700 YX200100	12	51									
7700 YX200100	16	28									
7700 YX200100	24	11									
7700 YX200100	24	43									
7700 YX200100	26	22									
7700 YX200100	26	26									
7700 YX200200	20	35									