

**Teileliste und Naeheinrichtungen  
Spare Parts List and Sewing Equipment**

**540 - 100; - 300**

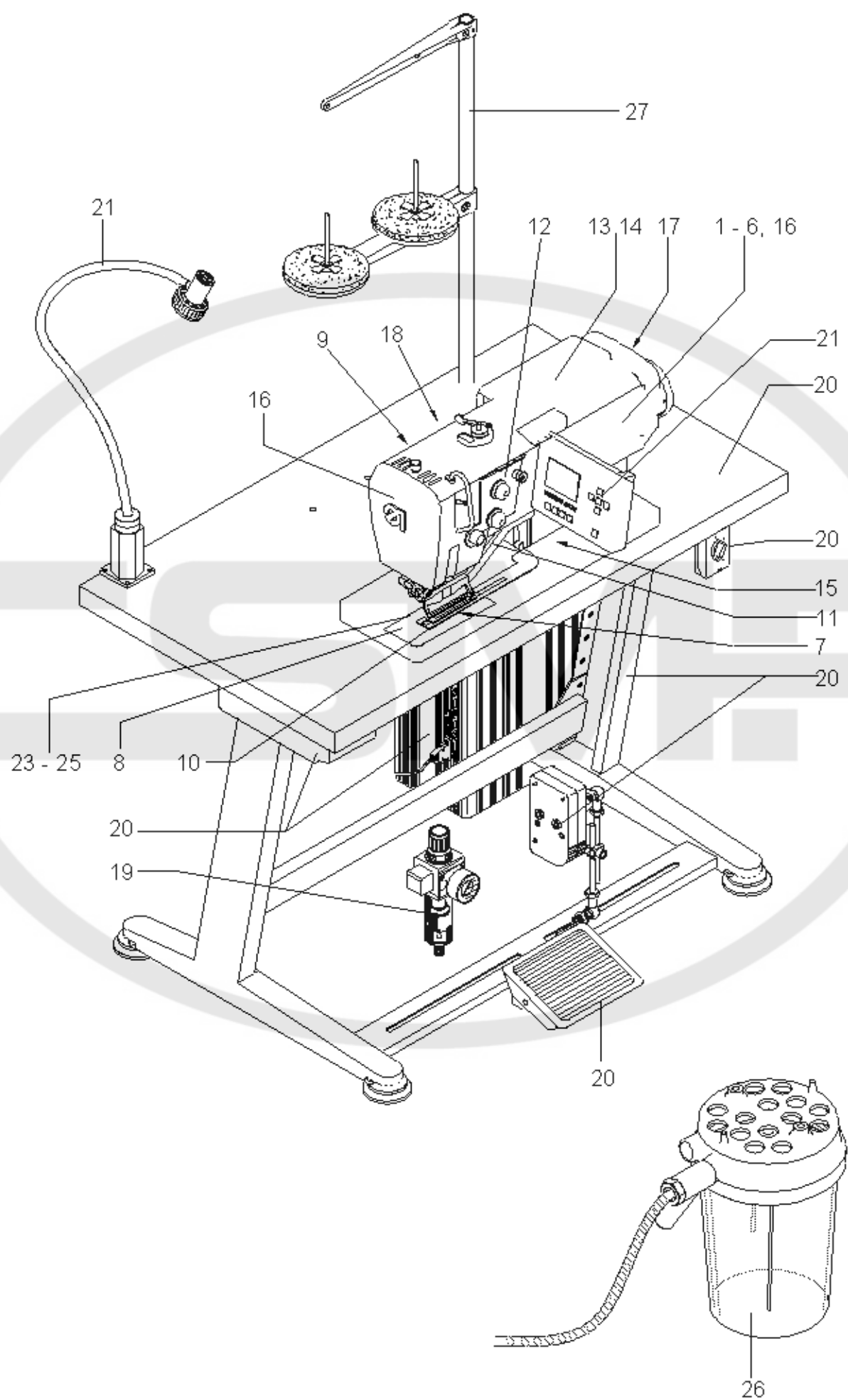
**DÜRKOPP ADLER AG**

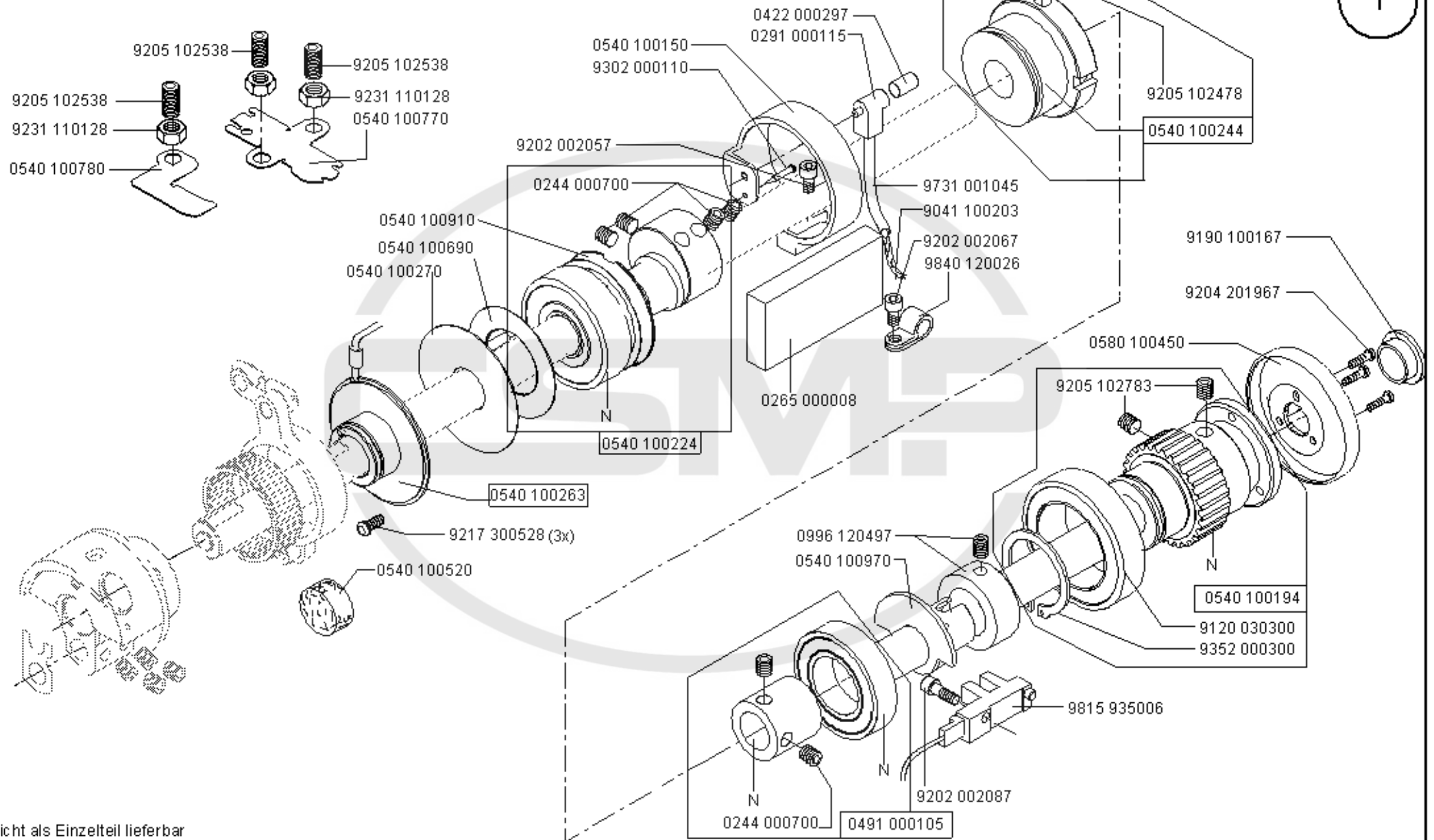
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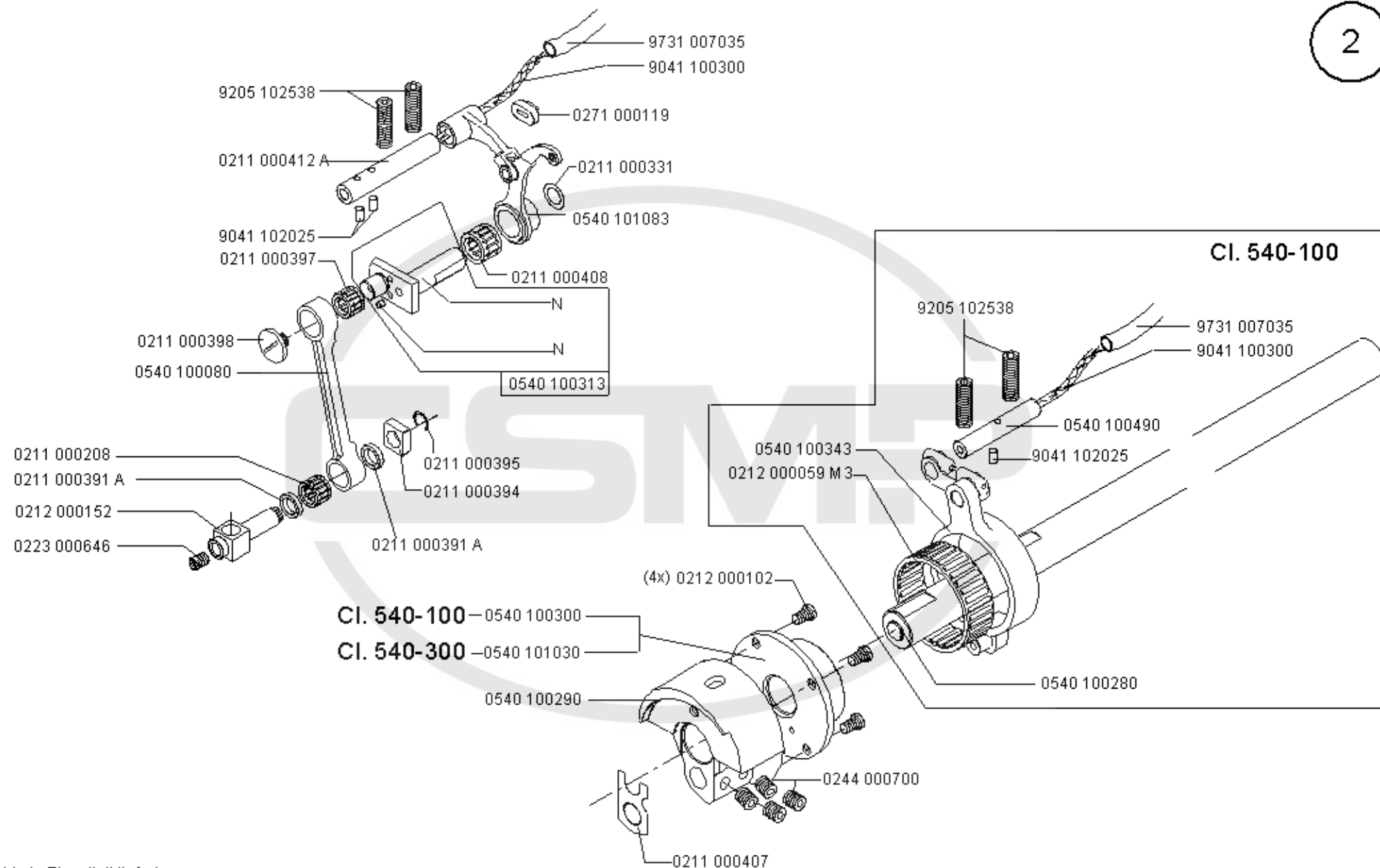
Postfach 17 03 51, D-33703 Bielefeld • Potsdamer Straße 190, D-33719 Bielefeld  
Telefon +49 (0) 5 21/ 9 25-00 • Telefax +49 (0) 5 21/ 9 25 24 35 • [www.duerkopp-adler.com](http://www.duerkopp-adler.com)

## 540 - 100; - 300

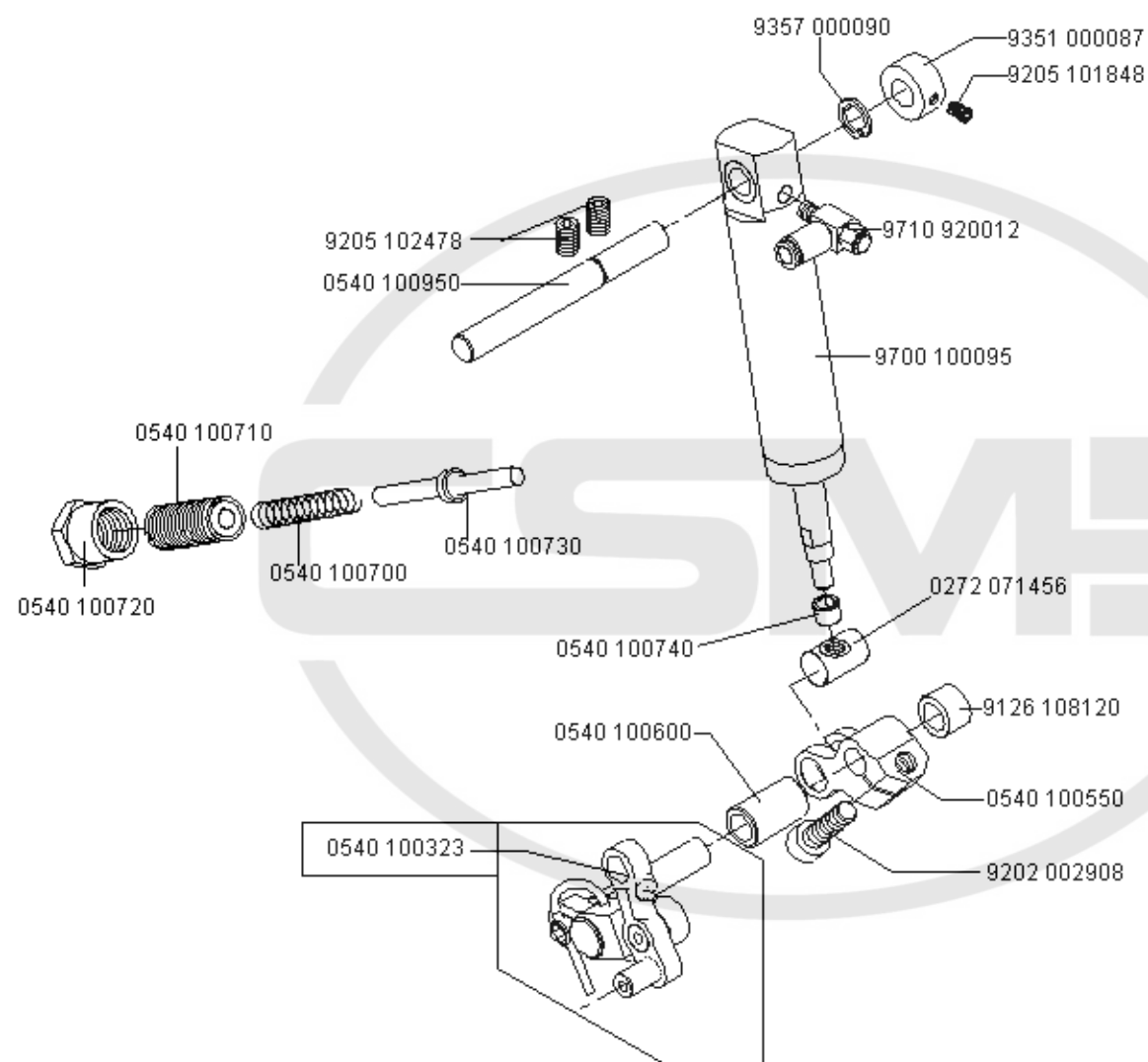
| <b>Inhaltsverzeichnis</b>               | <b>Tafel / Table</b> | <b>Contents</b>                       |
|-----------------------------------------|----------------------|---------------------------------------|
| Maschinenoberteil                       | 1 - 5                | Machine head                          |
| Oberfadenschere                         | 6                    | Upper thread scissors                 |
| Unterfadenschere                        | 7                    | Lower thread scissors                 |
| Abschneiderplatten                      | 8                    | Cutter plate                          |
| Luefterhebel                            | 9                    | Lifter lever                          |
| Greifer und Greiferschmierung           | 10                   | Hook and hook lubrication             |
| Klammer                                 | 11                   | Clamp                                 |
| Spannungsplatte                         | 12                   | Tension plate                         |
| Spulerdeckel                            | 13                   | Winder cover                          |
| Traegerplatte kpl.                      | 14                   | Bearer plate cpl.                     |
| Anschlag kpl.                           | 15                   | Stop cpl.                             |
| Arm und Grundplatte                     | 16                   | Arm and bed-plate                     |
| Antriebsmotor                           | 17                   | Drive motor                           |
| Magnetventile                           | 18                   | Solenoid valve                        |
| Wartungseinheit                         | 19                   | Maintenance unit                      |
| Gestell                                 | 20                   | Stand                                 |
| Monitor und Naehleuchte                 | 21                   | Monitor and sewing lamp               |
| Spuler                                  | 22                   | Winder                                |
| Abstandslineal                          | 23                   | Distance ruler                        |
| Schablonenanschlag                      | 24                   | Template stop                         |
| Schwenkvorrichtung und<br>Nadelkuehlung | 25                   | Swinging device and<br>needle cooling |
| Absaugeinrichtung                       | 26                   | Suction device                        |
| Beipack                                 | 27                   | Accessories                           |
| Naeheinrichtungen                       |                      | Sewing equipment                      |
| Plaene                                  |                      | Plans                                 |

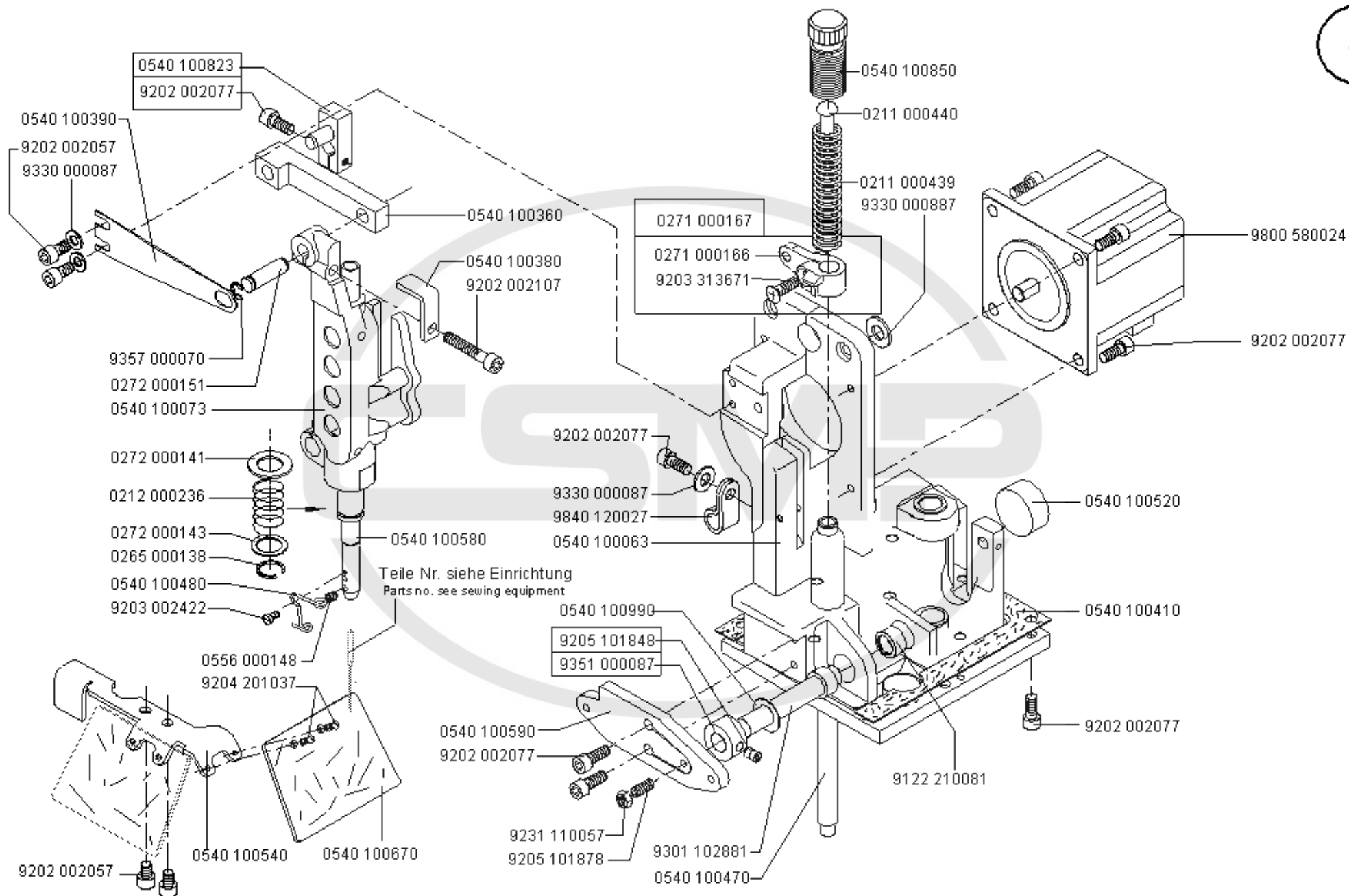




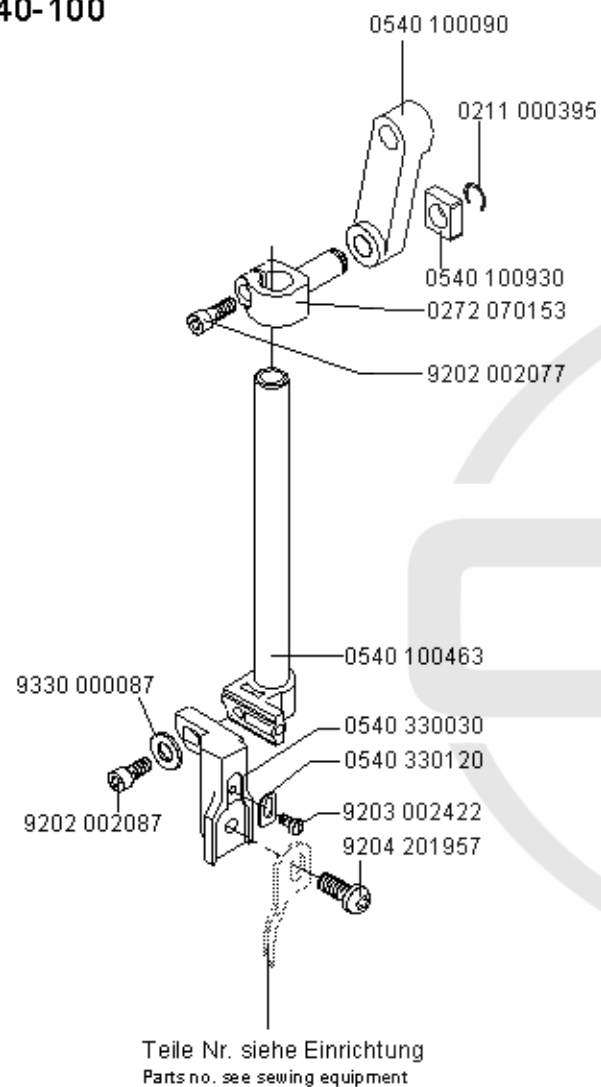


N- nicht als Einzelteil lieferbar  
not available as separate part

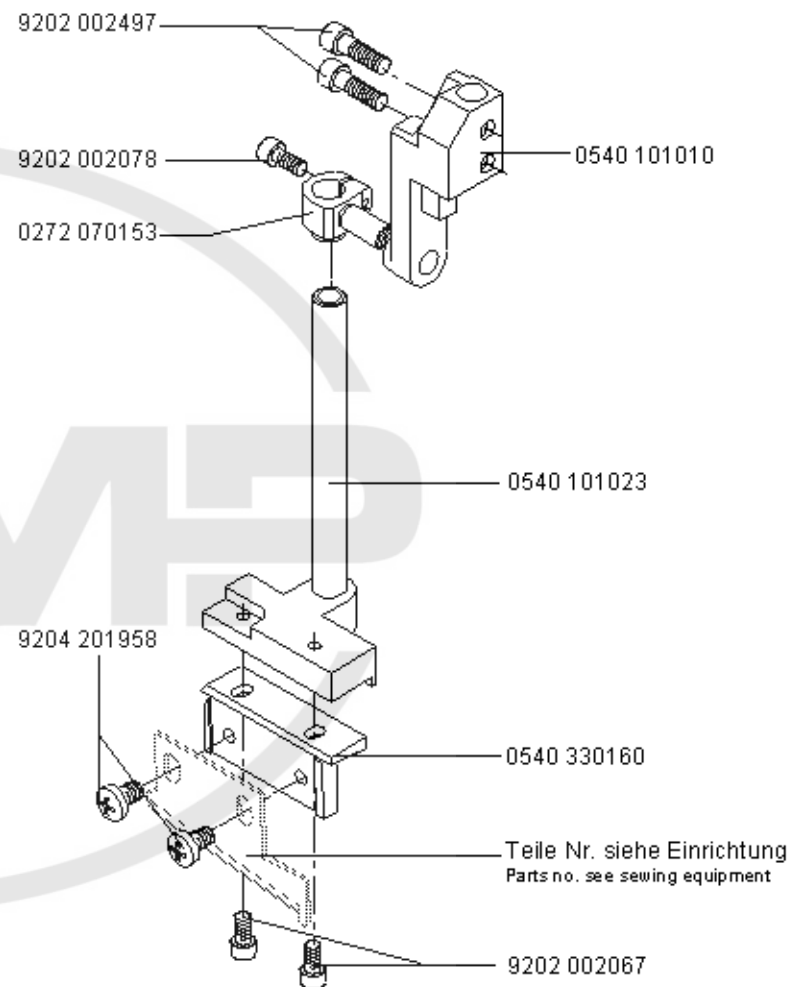




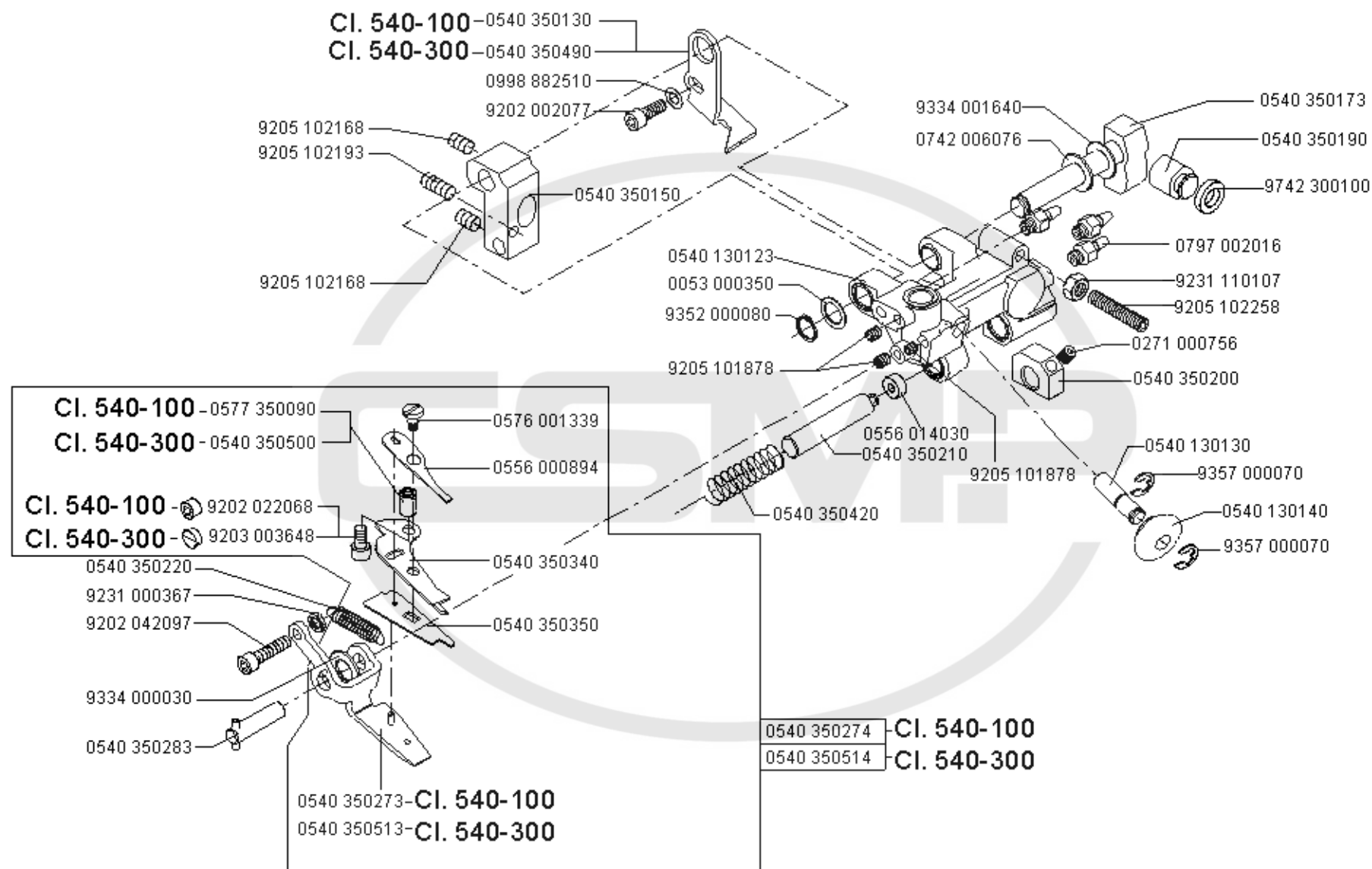
# Cl. 540-100

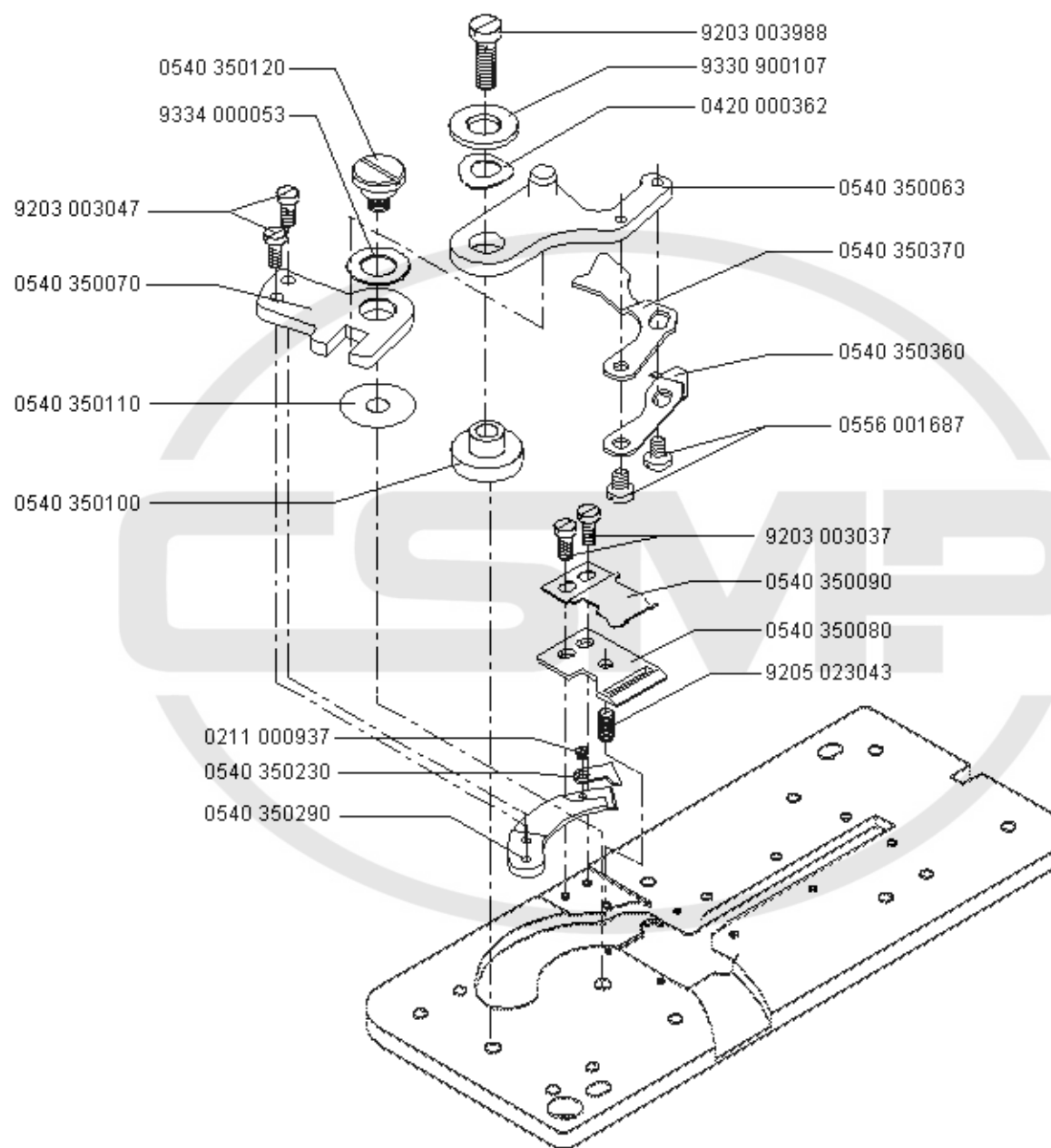


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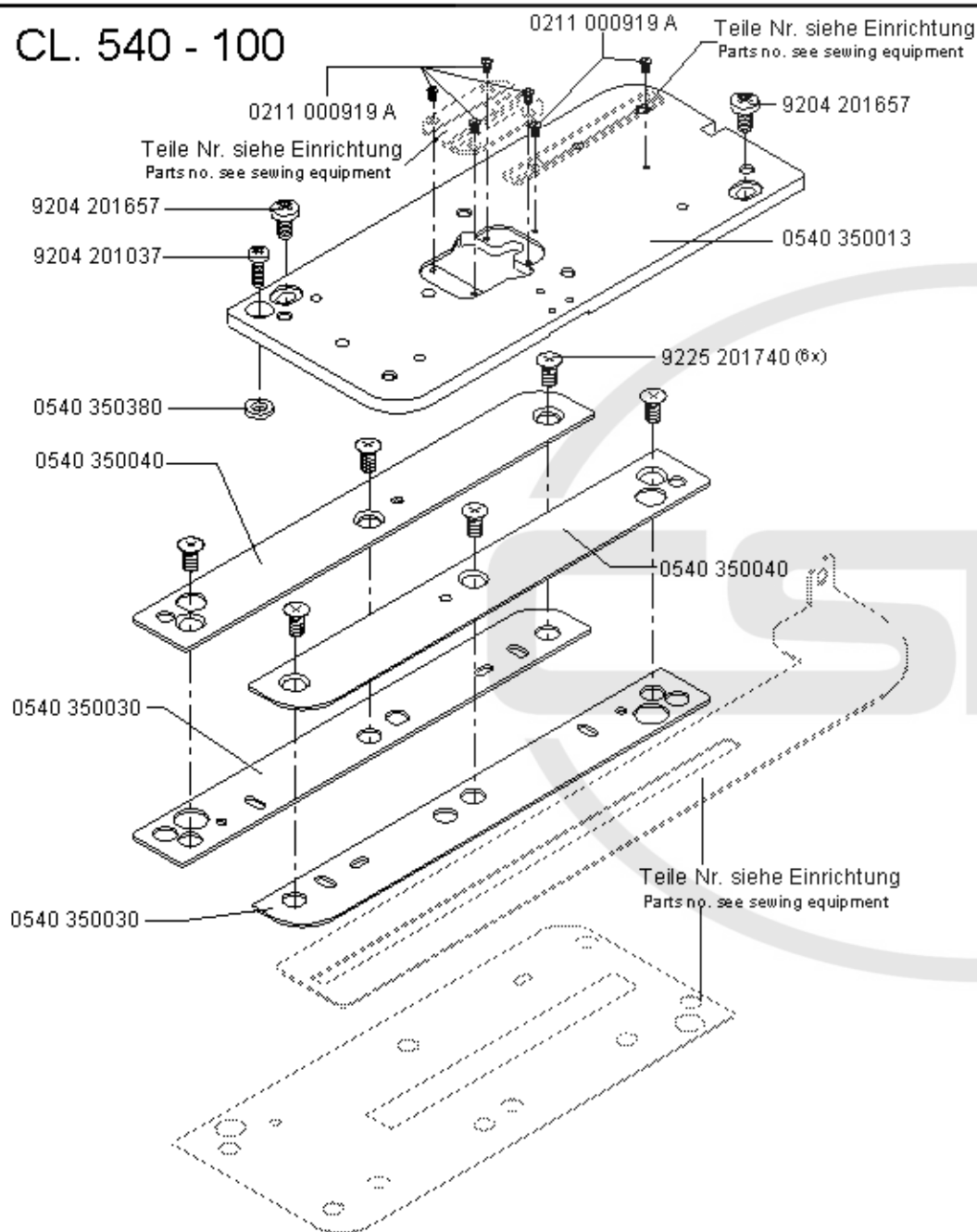


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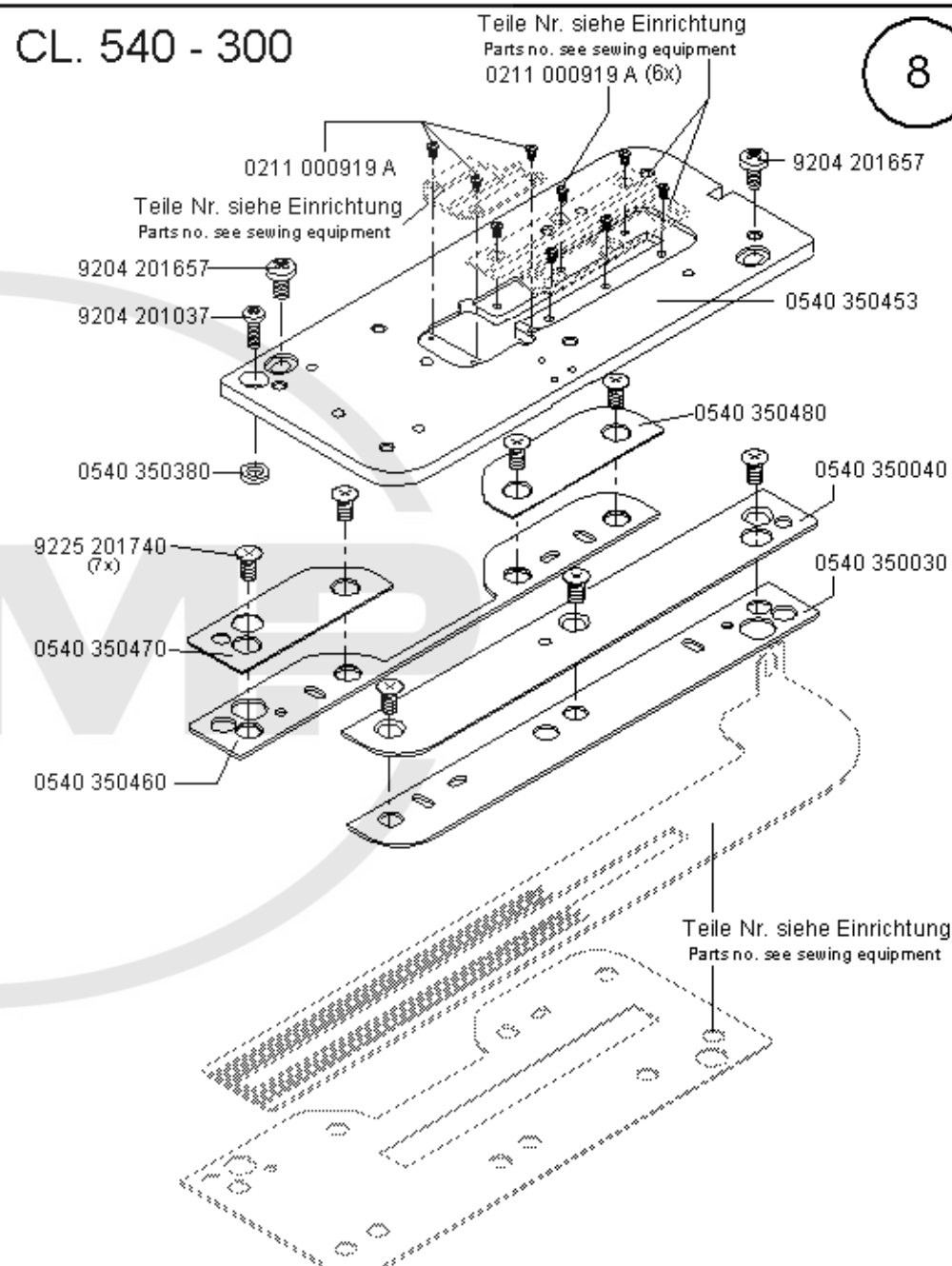


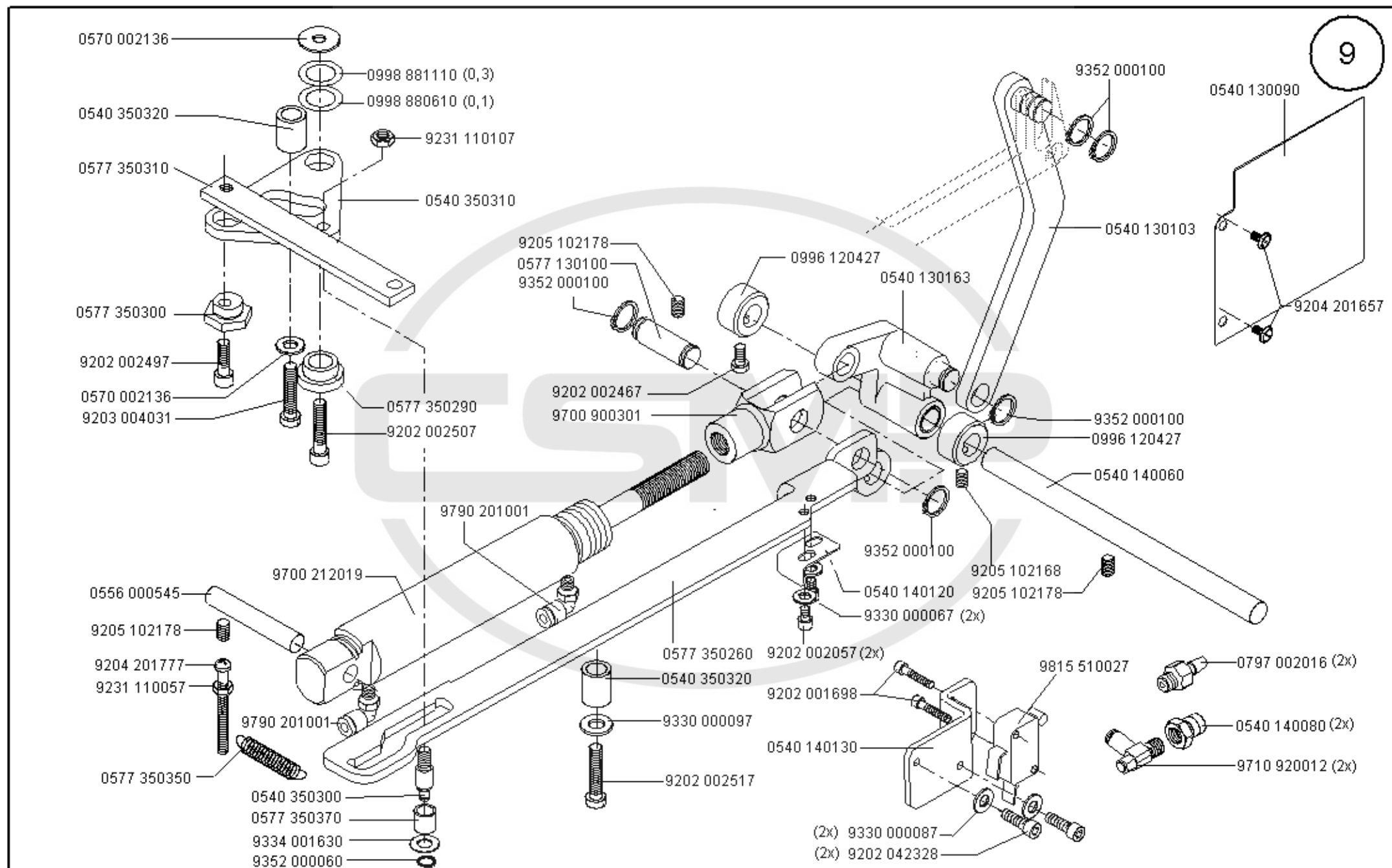


# CL. 540 - 100



# CL. 540 - 300

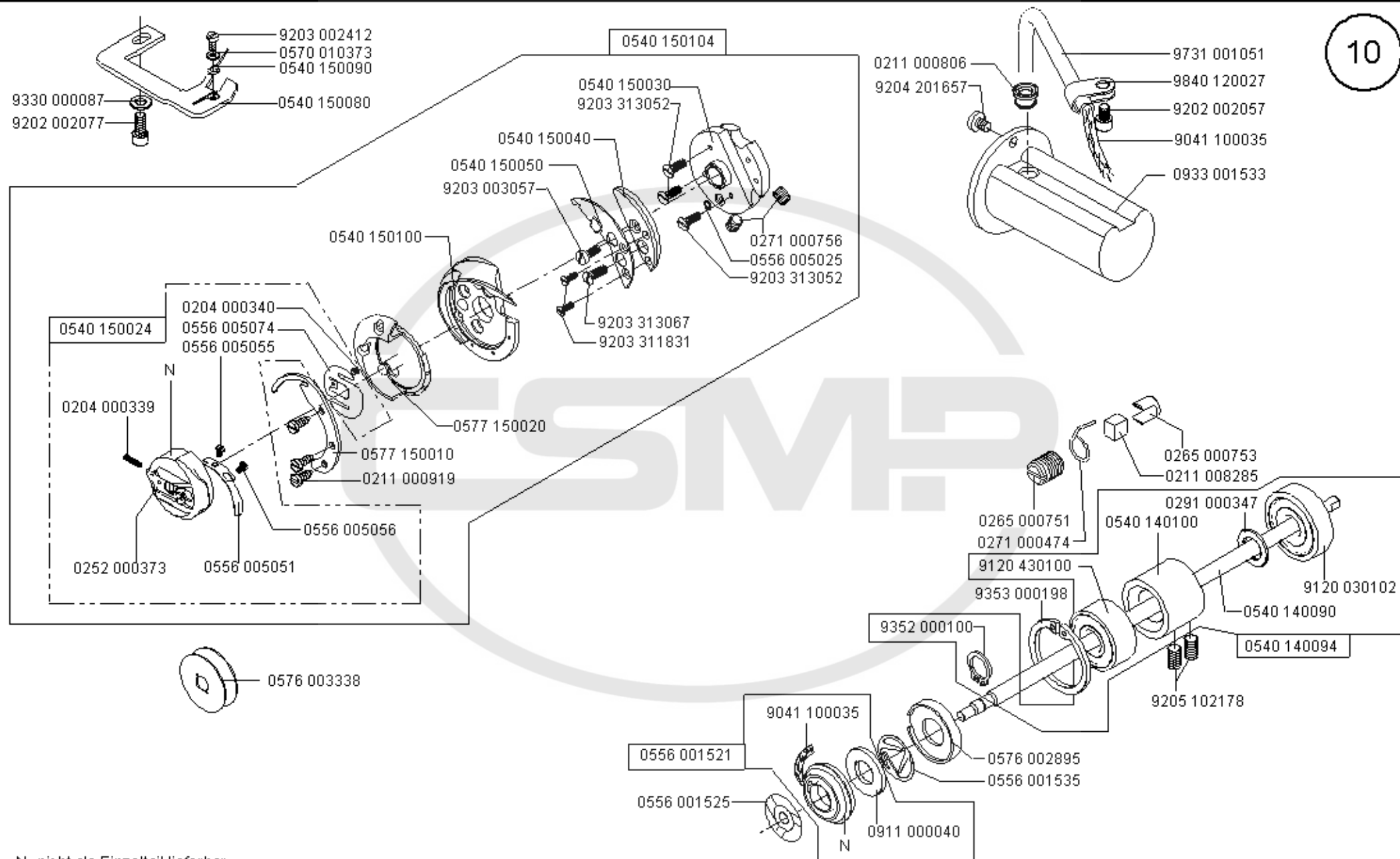


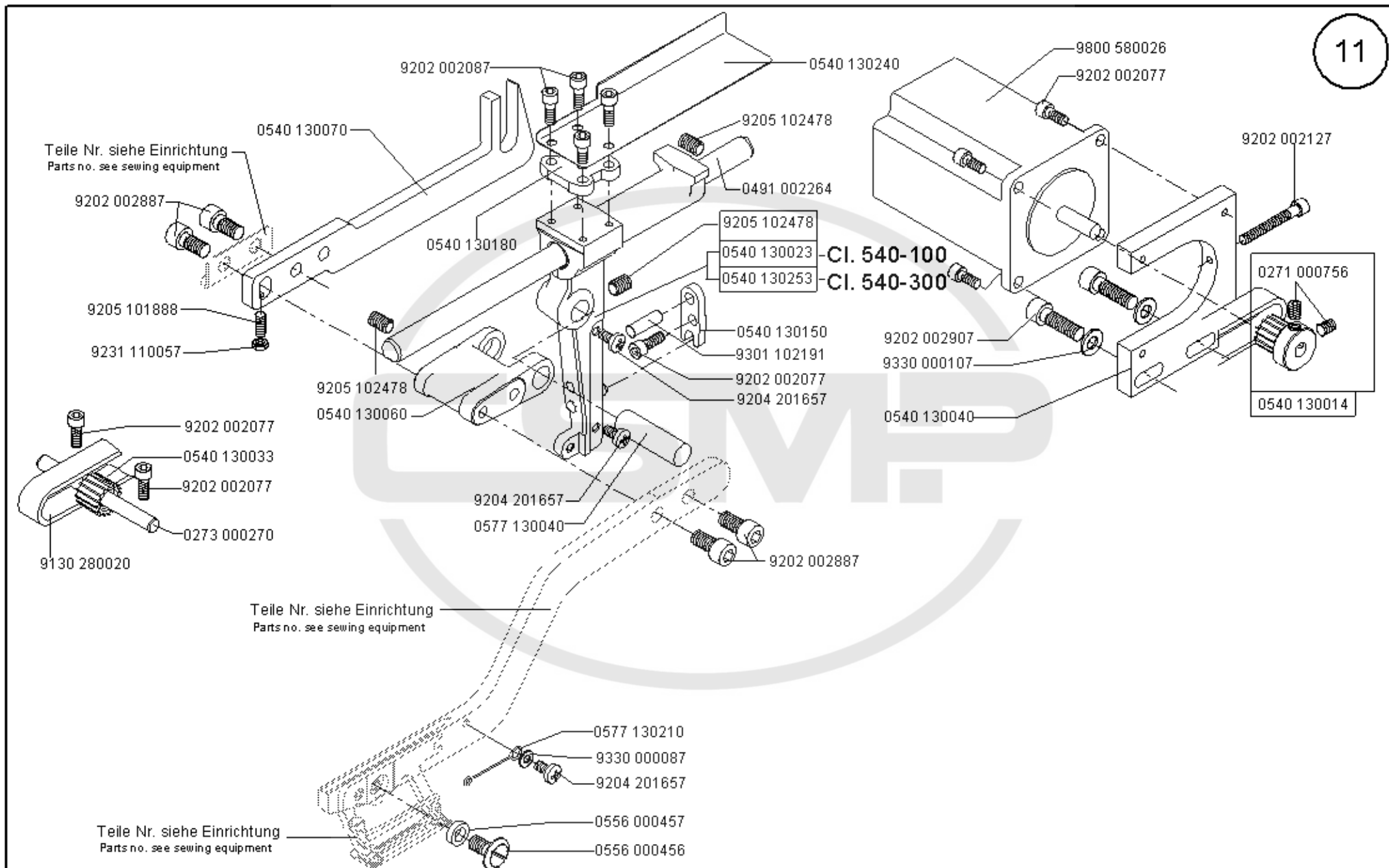


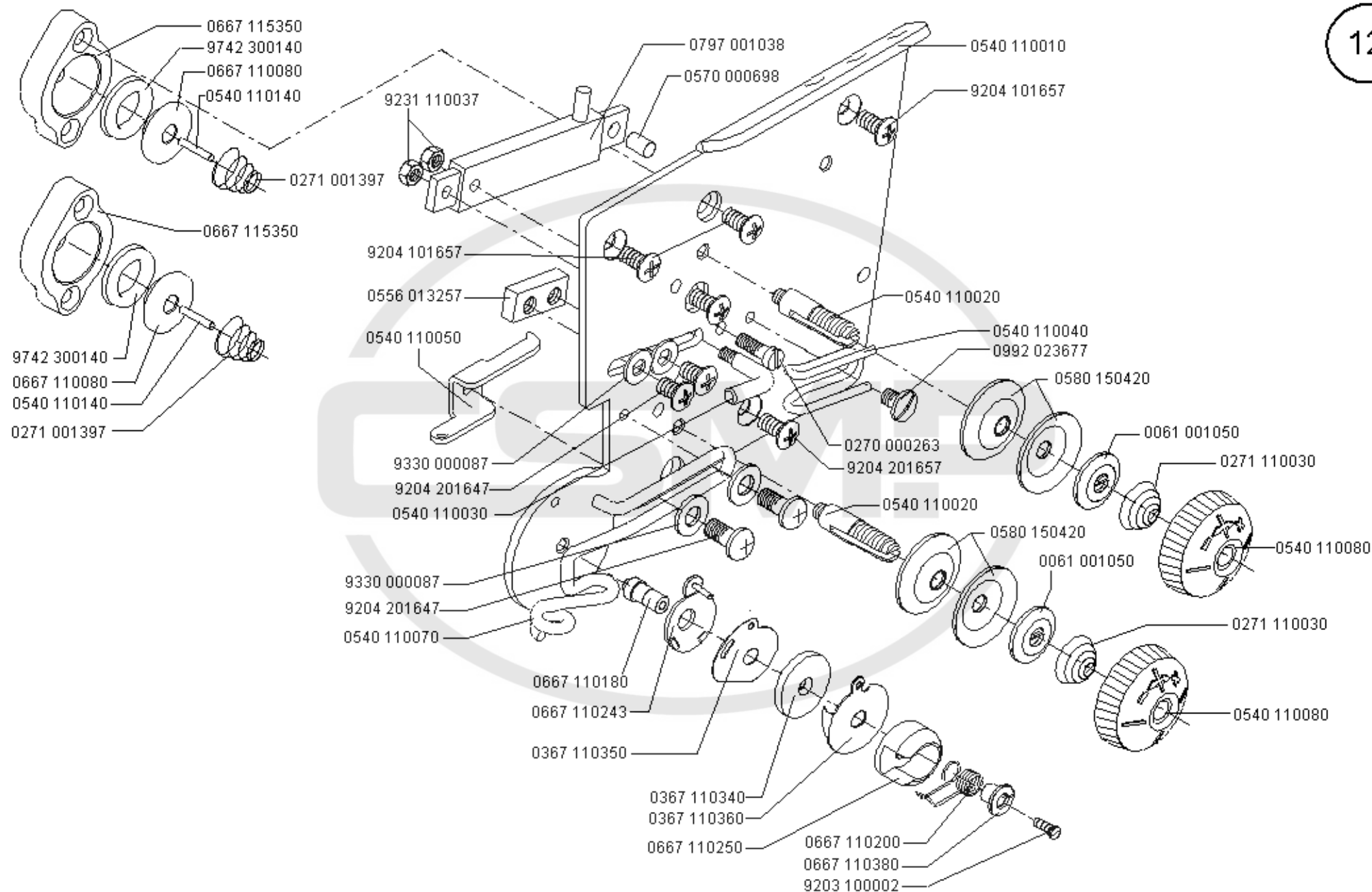
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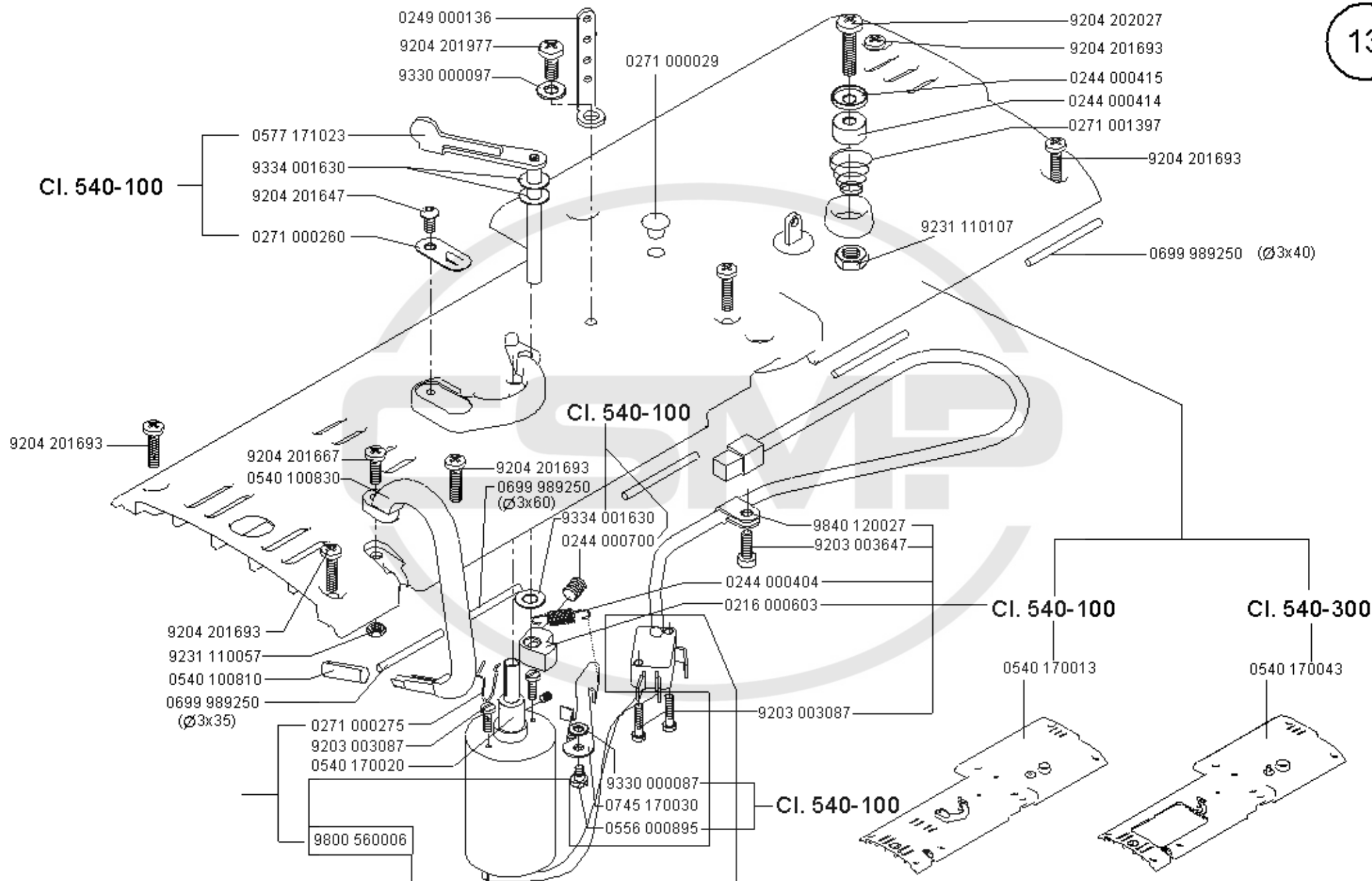
Cl. 540

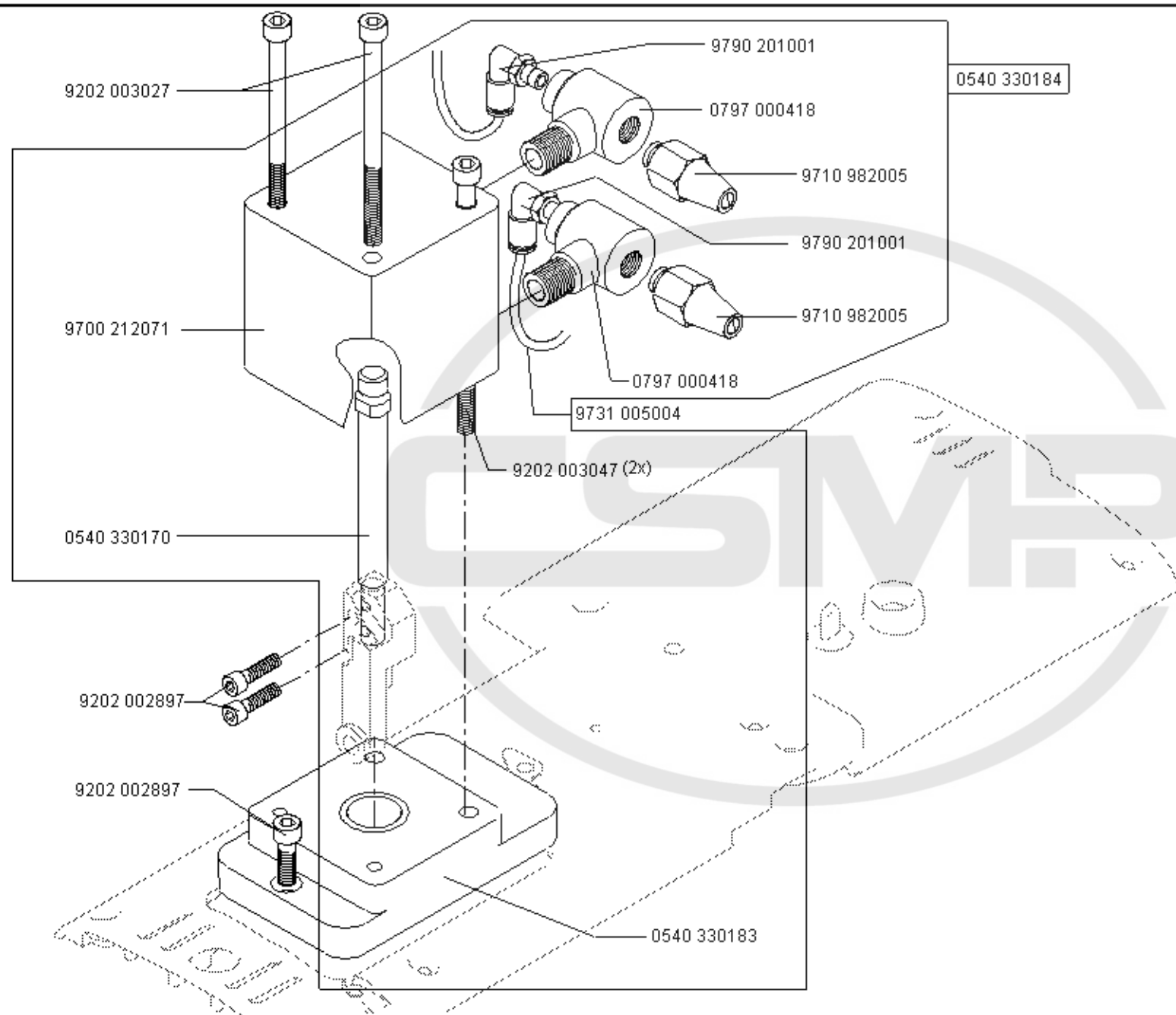
Ausgabe/Edition 05.2005









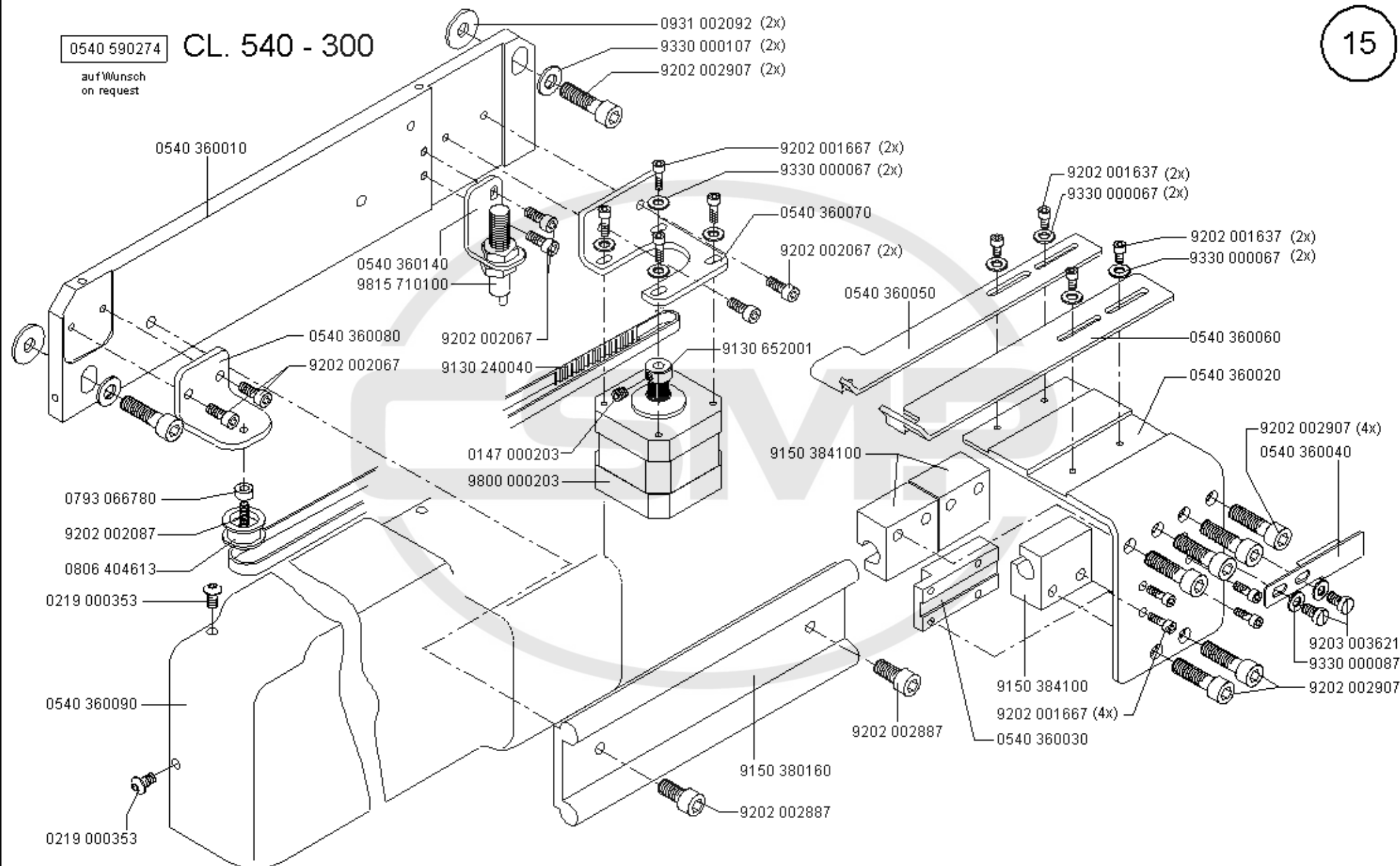


0540 590274

CL. 540 - 300

auf Wunsch  
on request

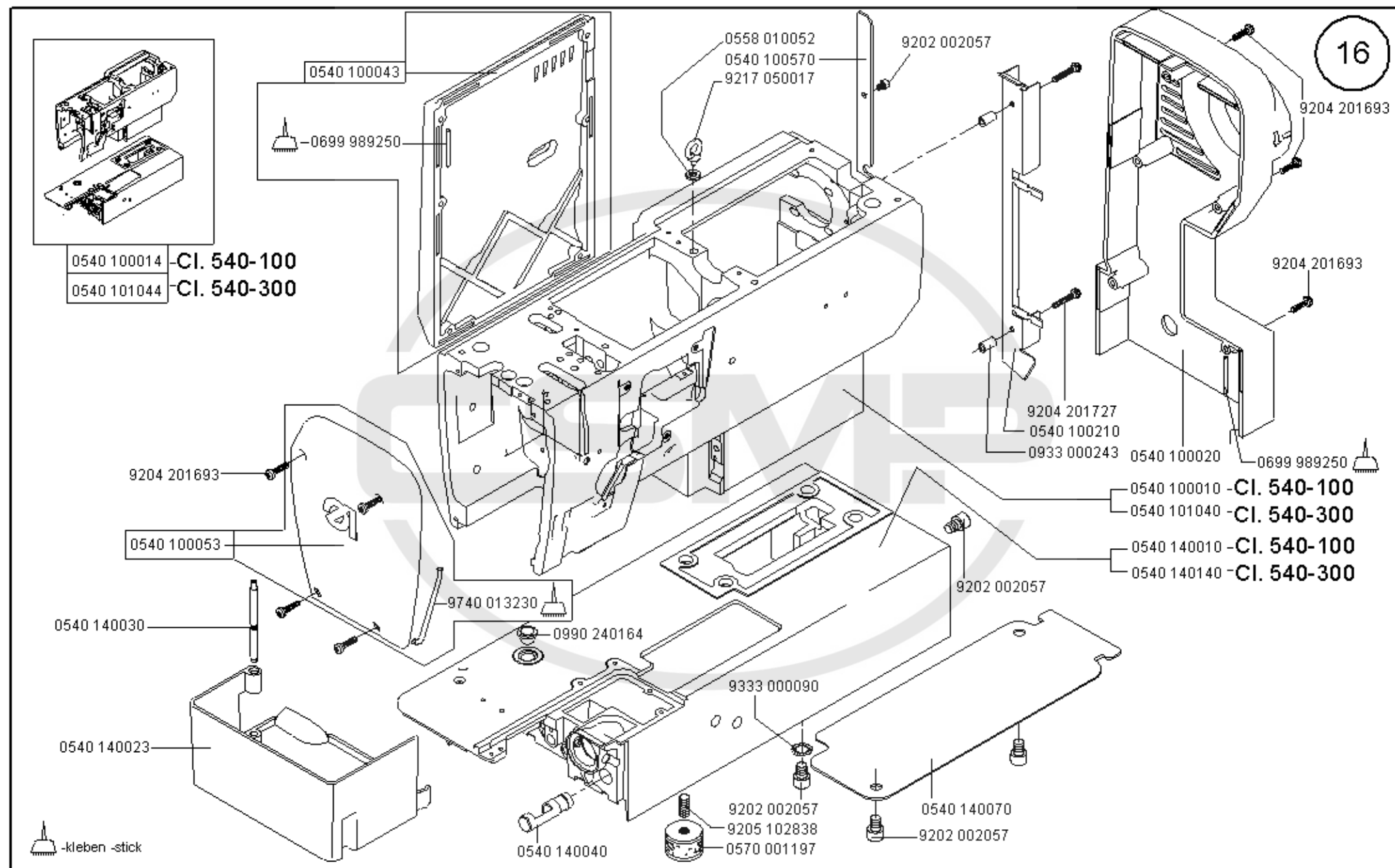
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Scale 50 %

CL. 540

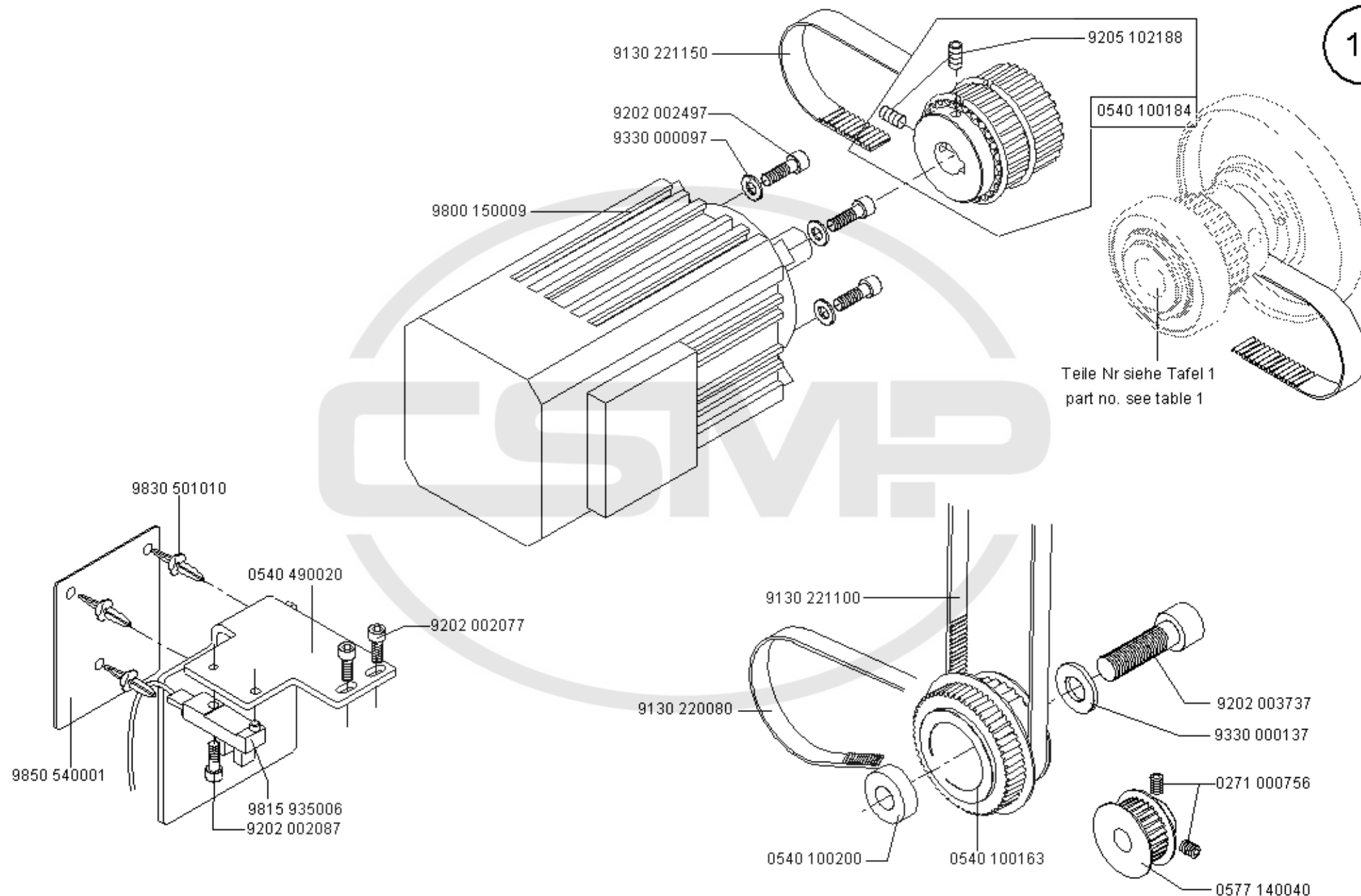
Ausgabe/Edition 05.2005

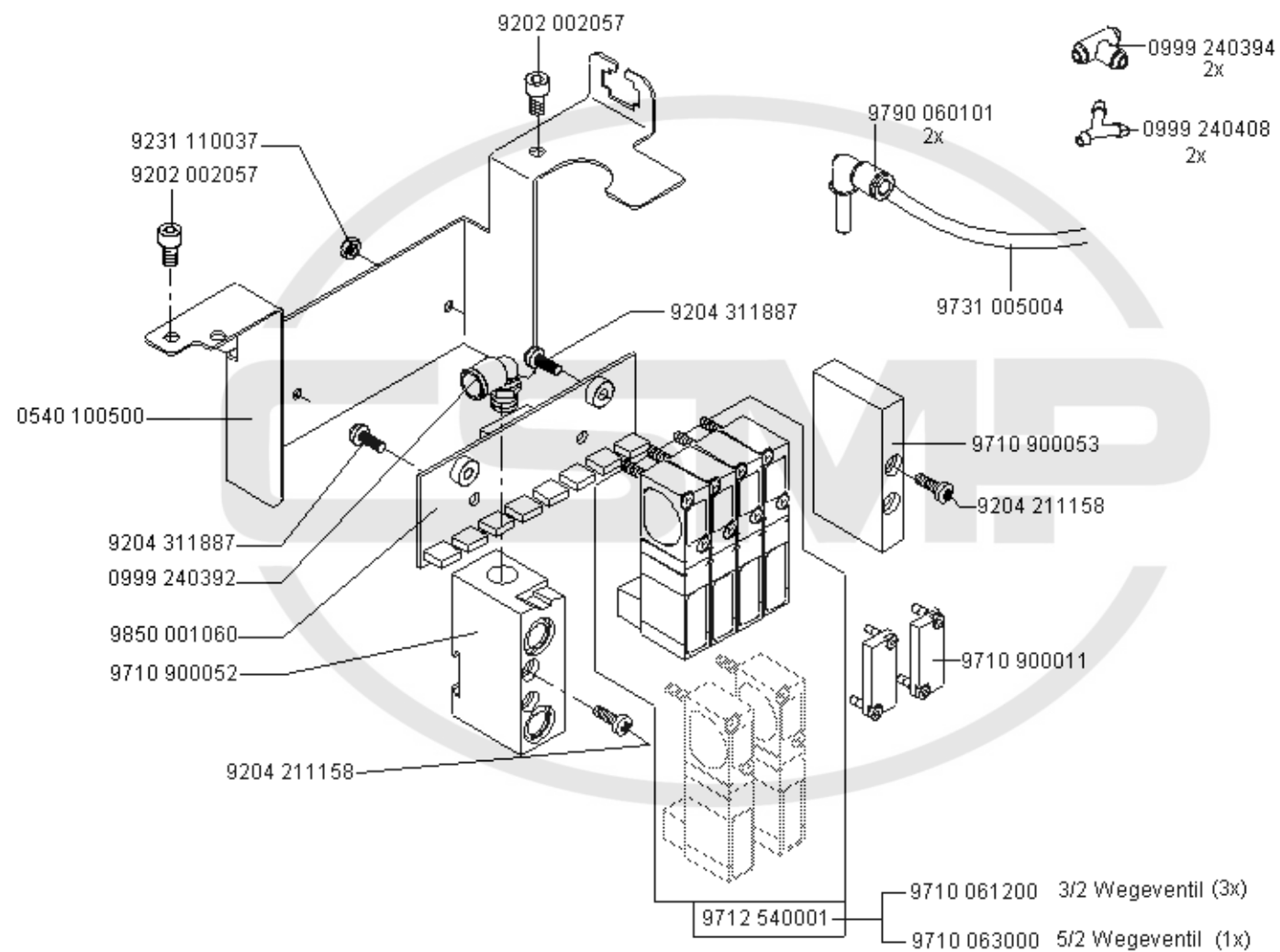


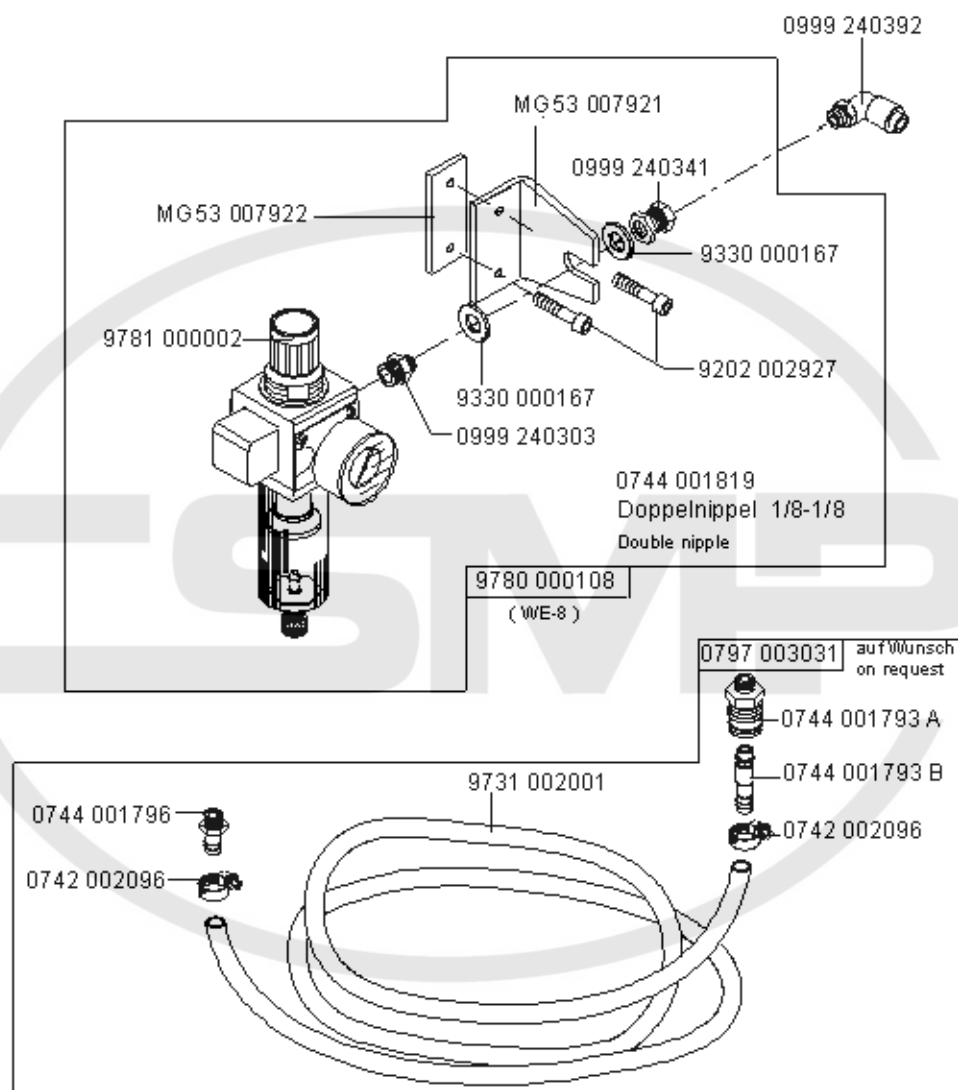
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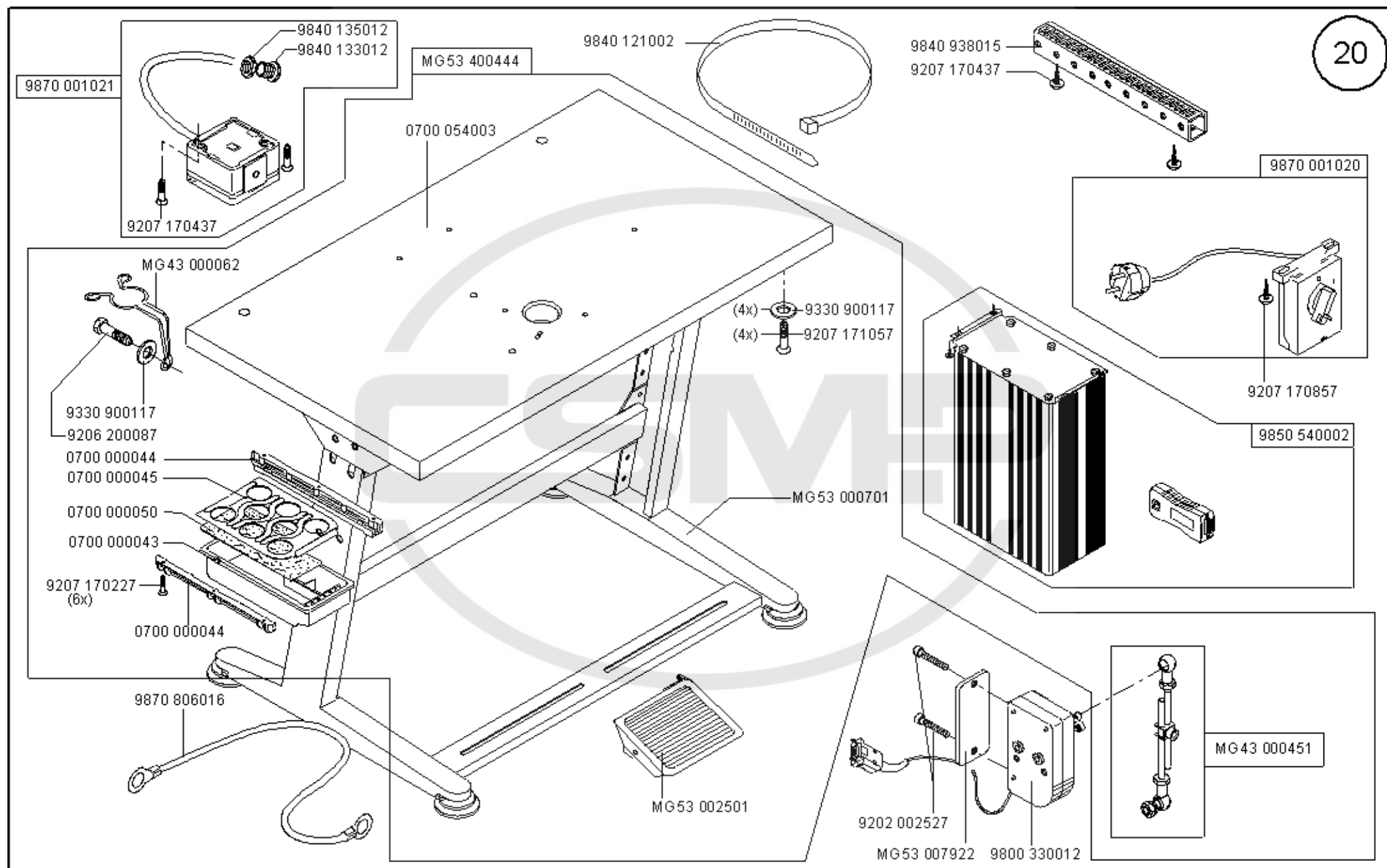
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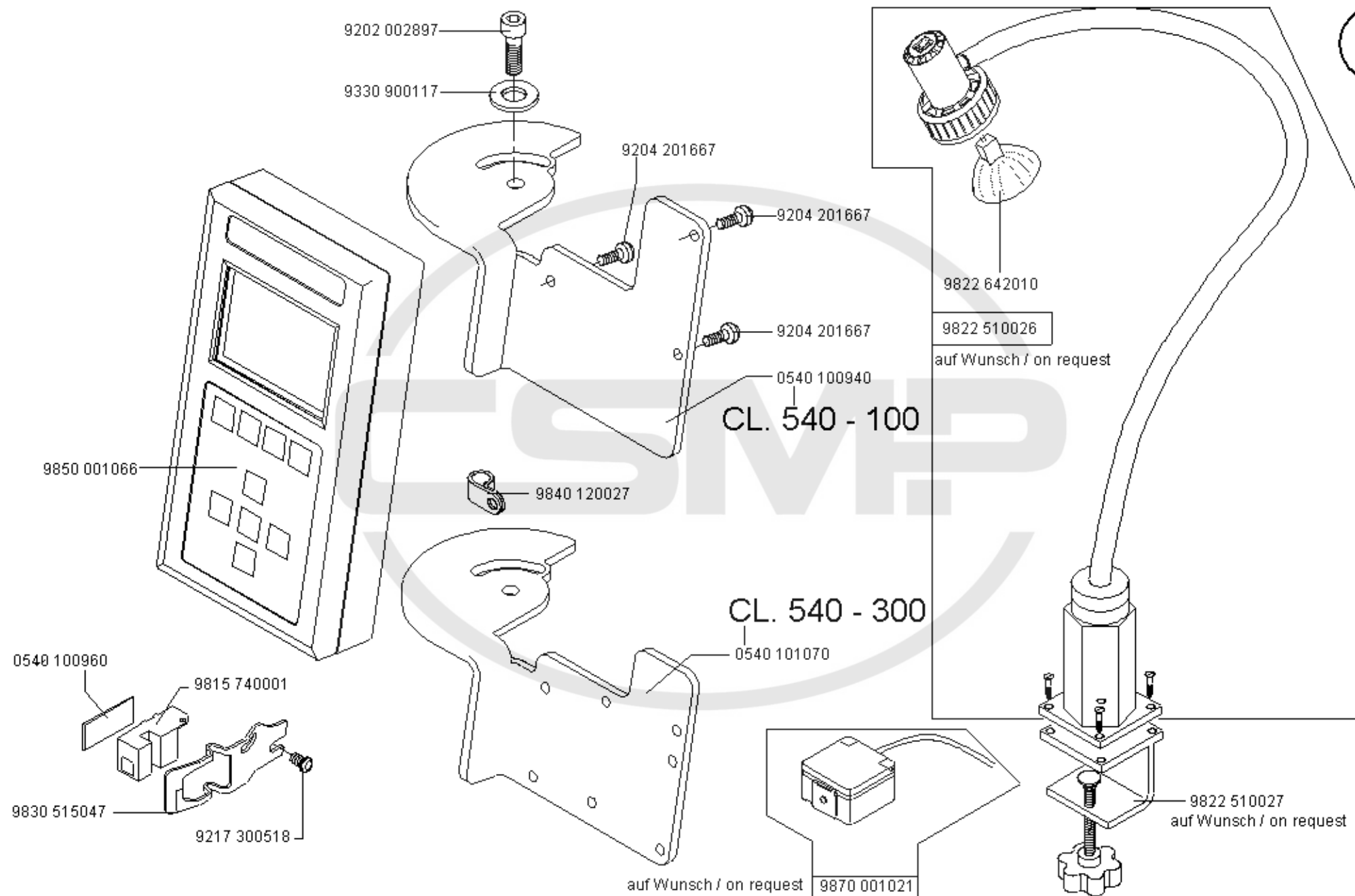
Ausgabe/Edition 05.2005

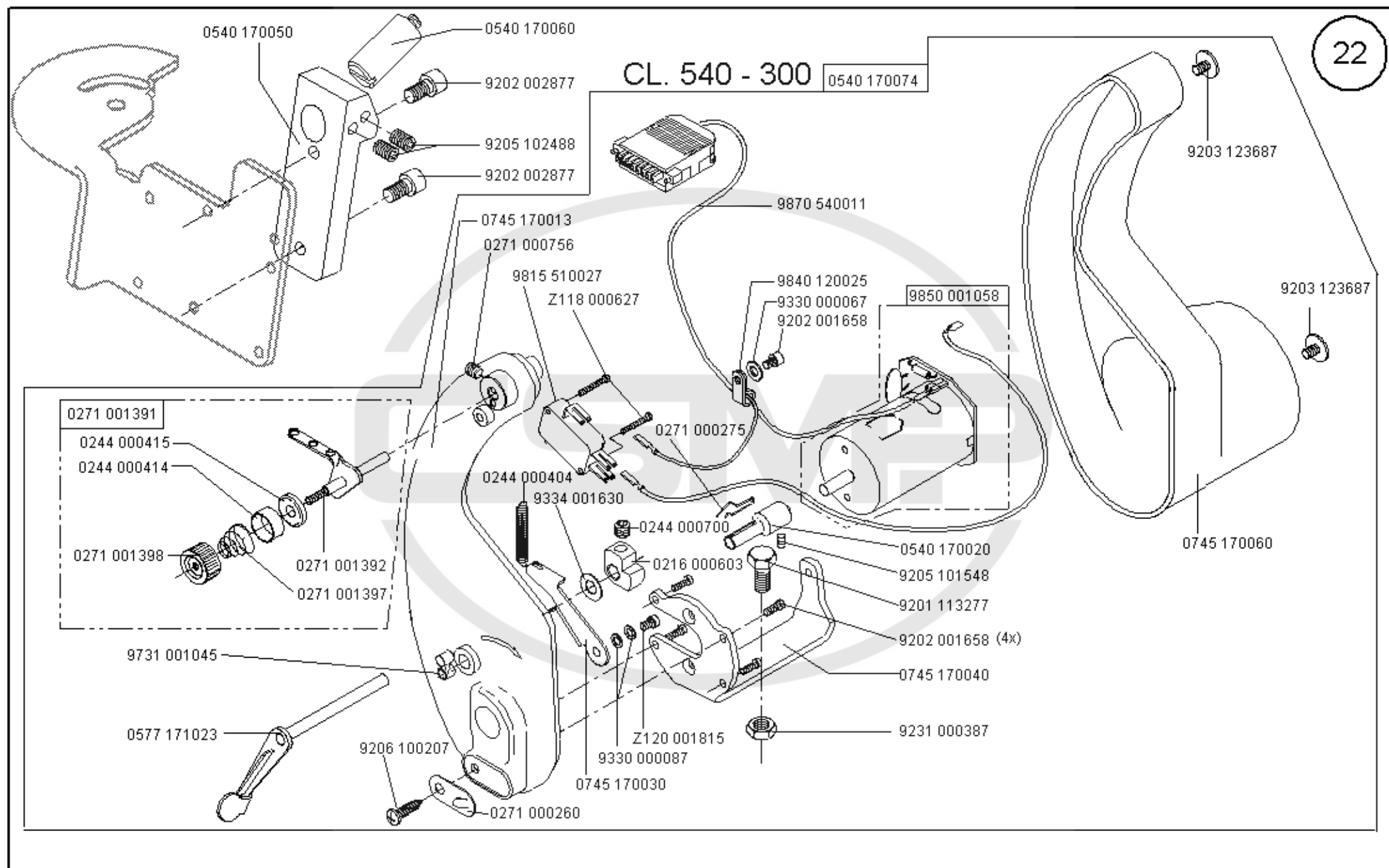


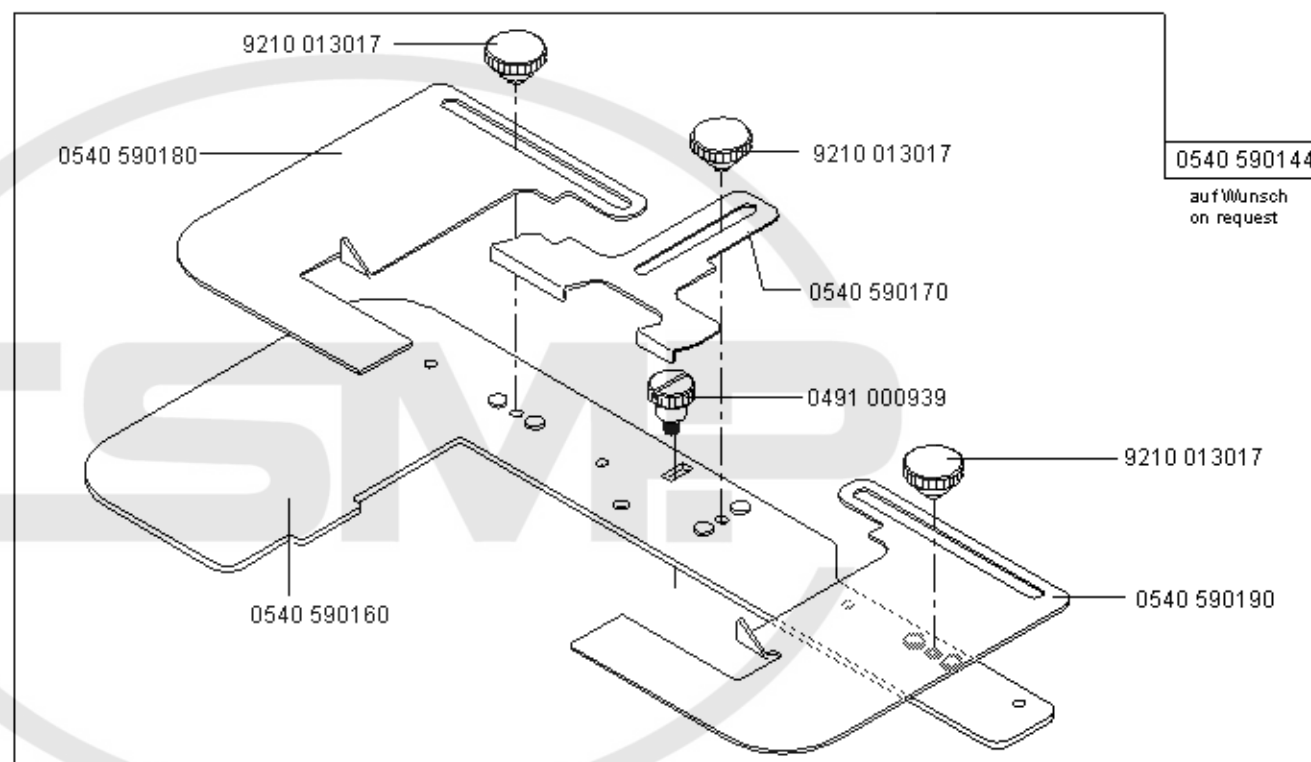










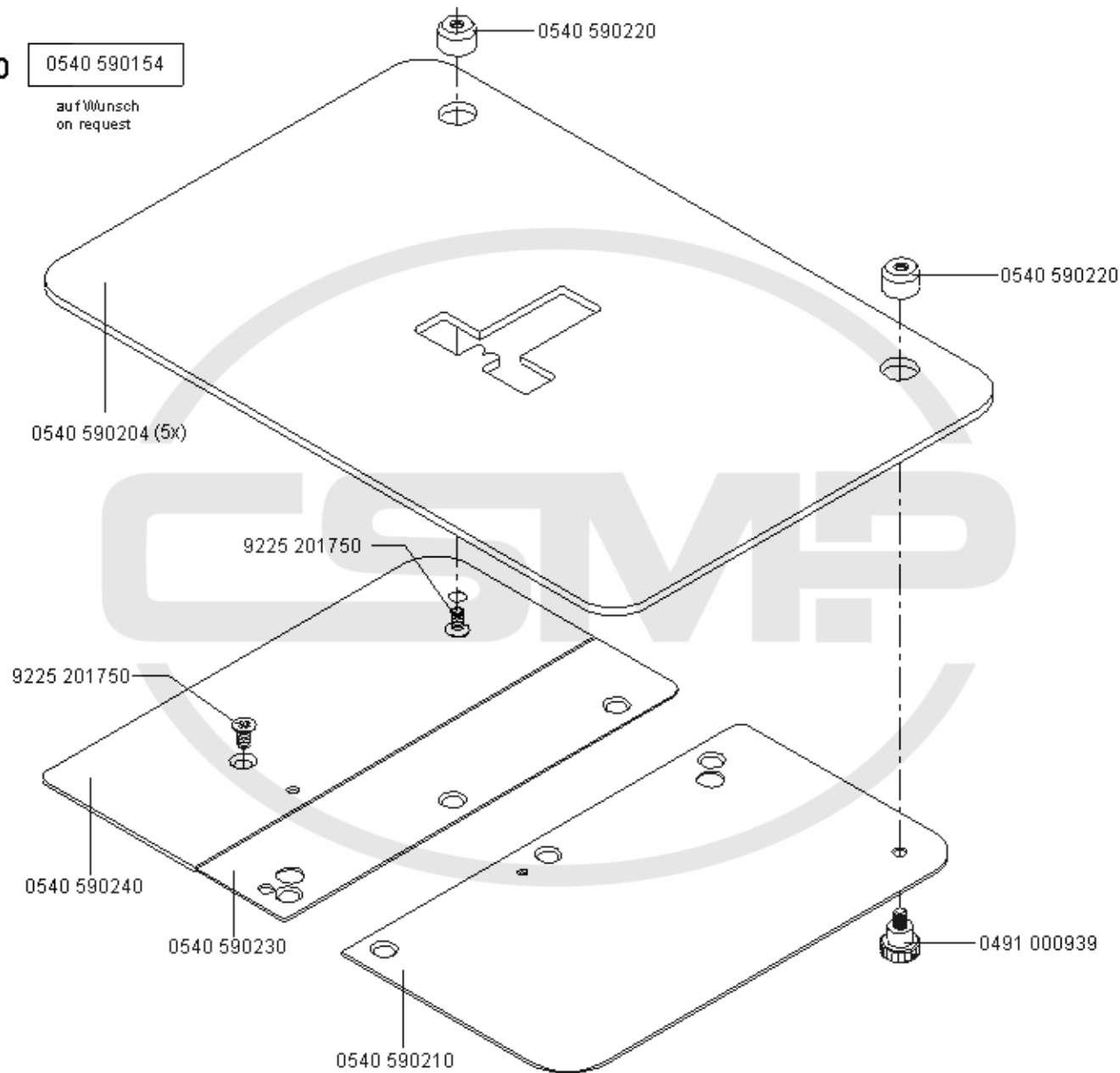


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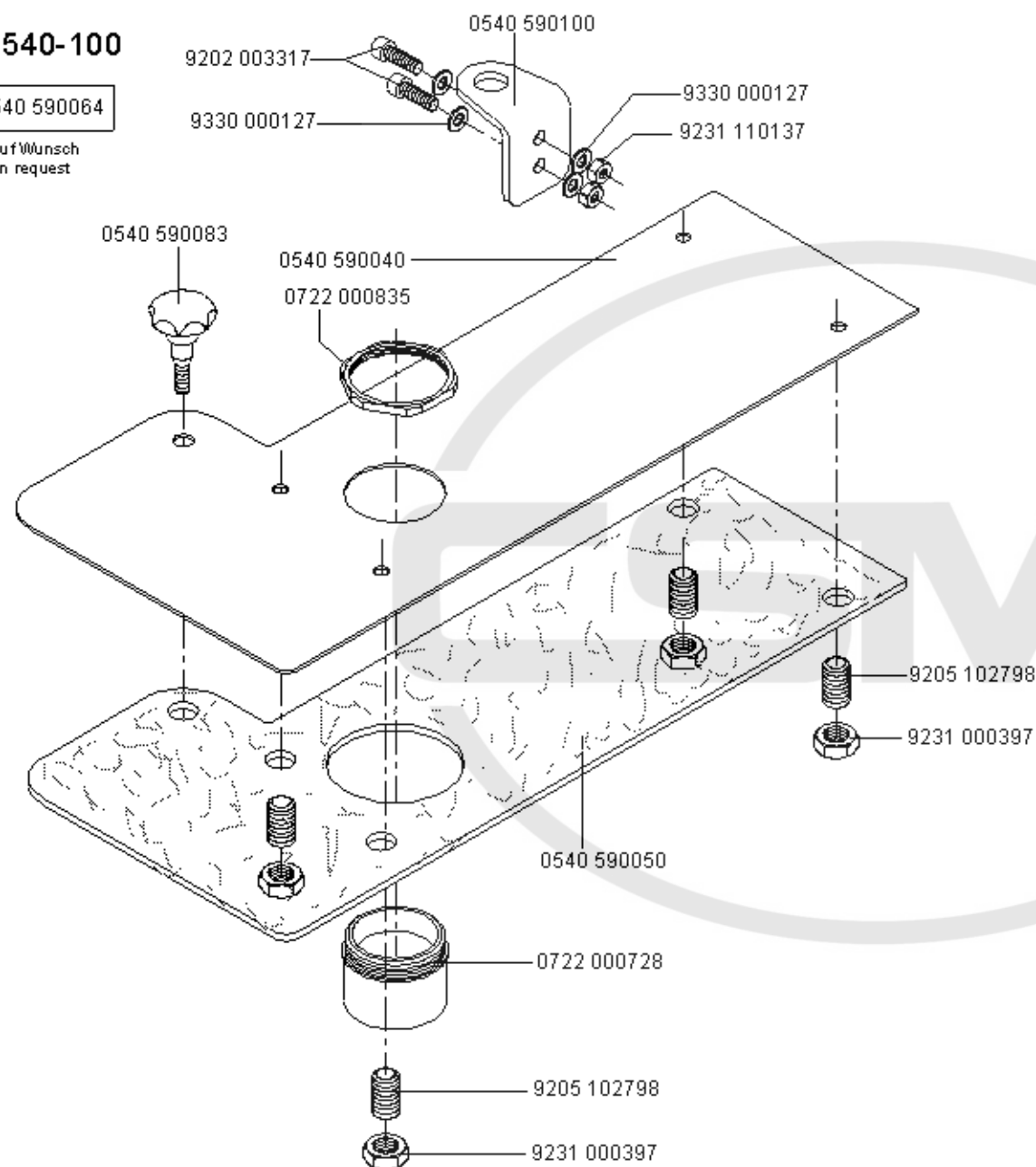
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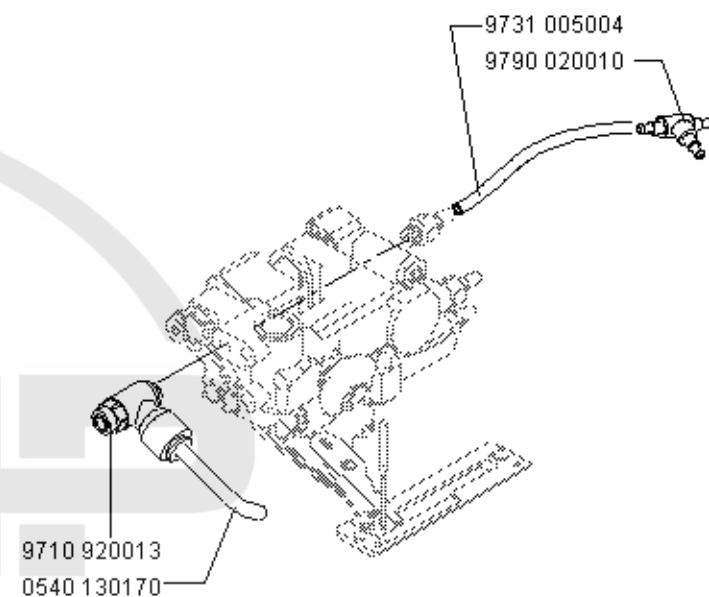
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auf Wunsch  
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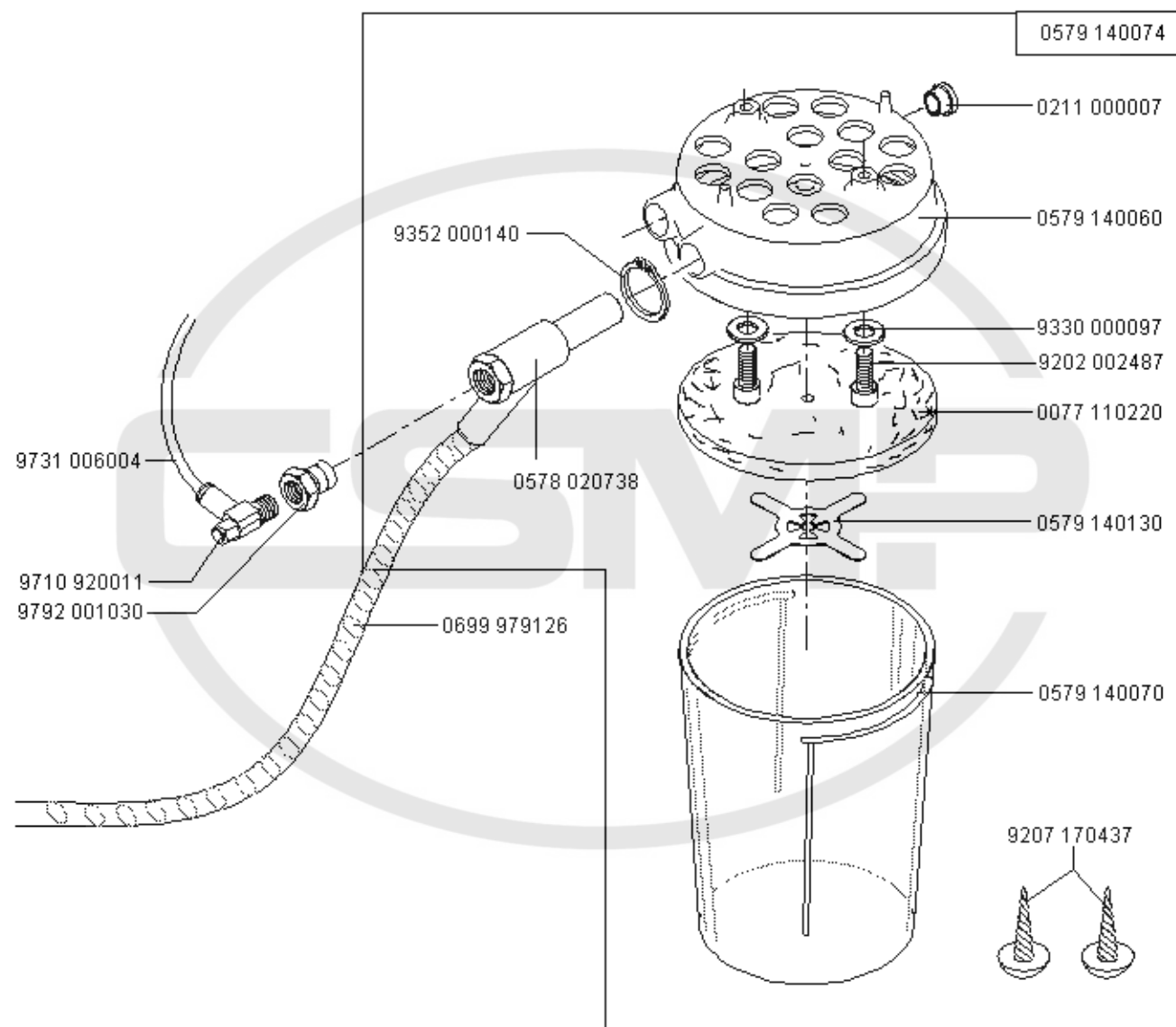


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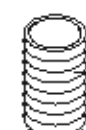
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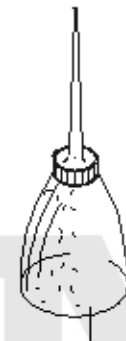
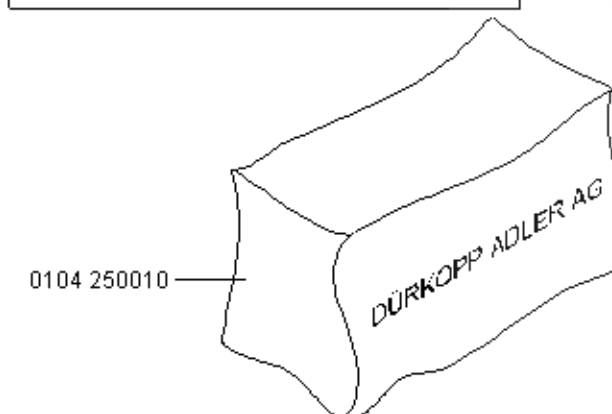
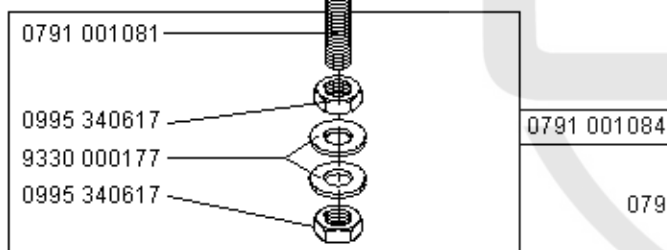
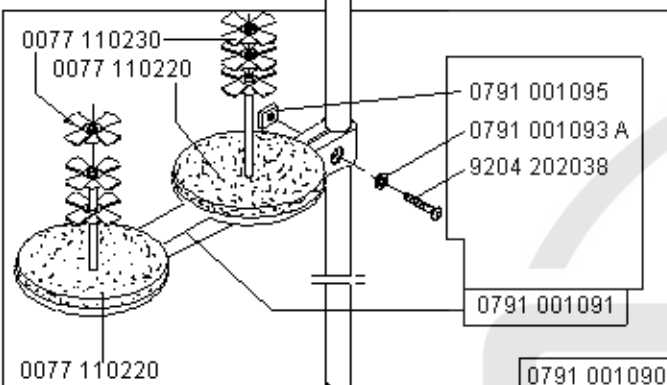
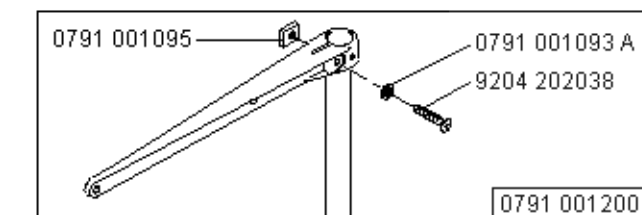
auf Wunsch  
on request



9850 540002 GP01  
(mit 540 - Software)  
(with 540 - software)



9732 010033



0791 000007



0556 002248



0381 170080

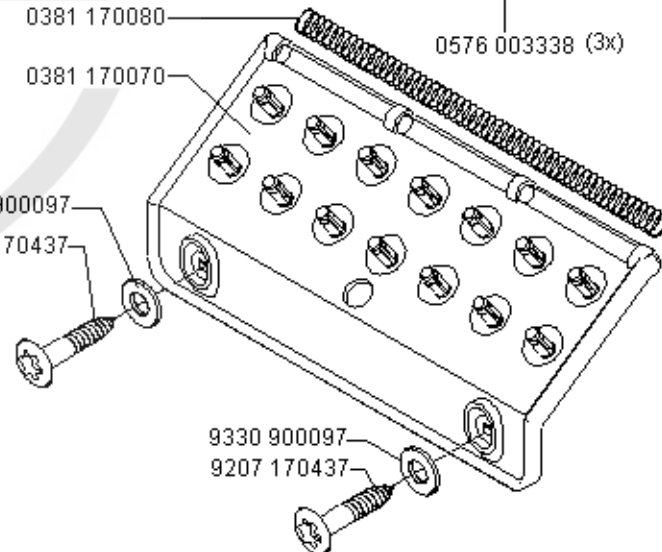
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| 0211               | 000007      | 26                 |             | 0271               | 000119      | 02                 |             |
| 0211               | 000208      | 02                 |             | 0271               | 000166      | 04                 |             |
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| 0211               | 000391 A    | 02                 |             | 0271               | 000260      | 13, 22             |             |
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| 0211               | 000395      | 02, 05             |             | 0271               | 000474      | 10                 |             |
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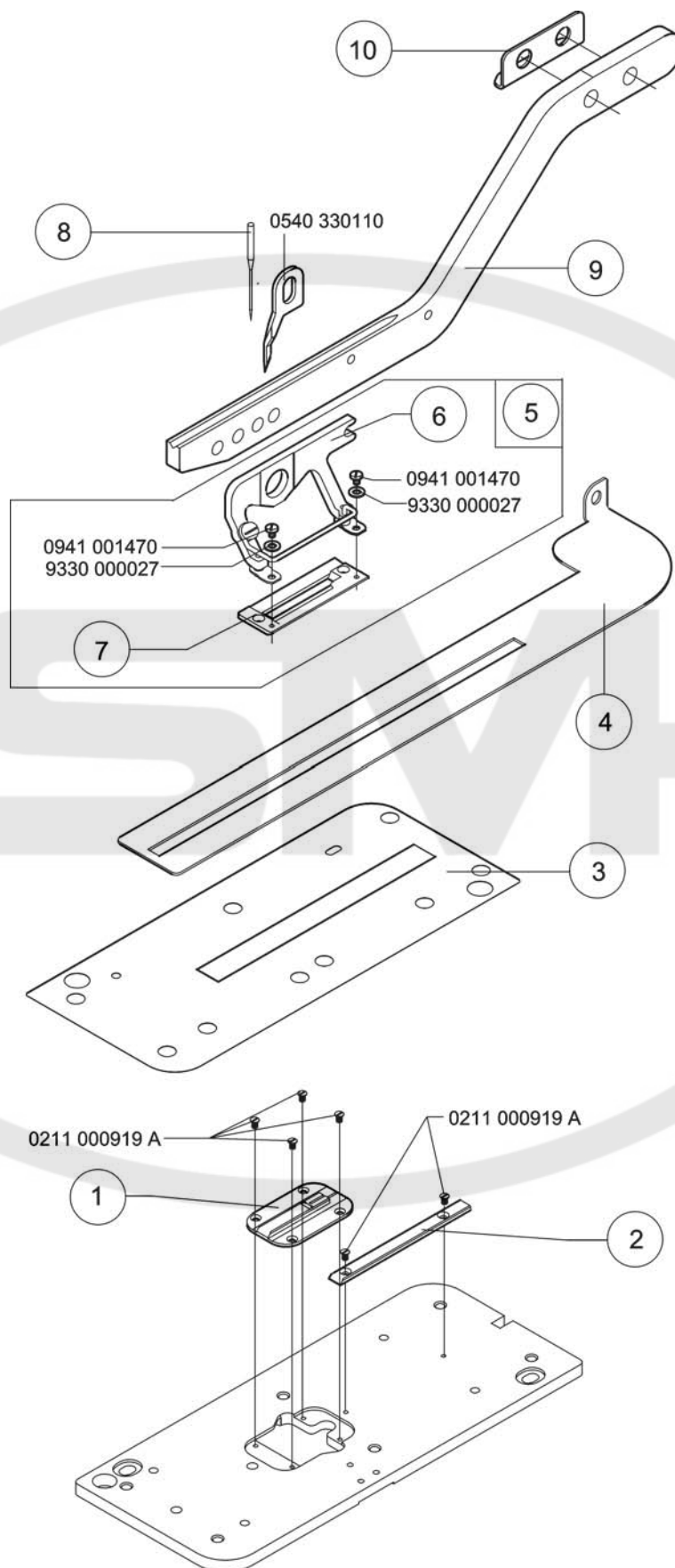
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| 0540 140060        | 09          | 0540 350120        | 07          | 0540 360090        | 15          | 0556 014030        | 06          |
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| 0540 140080        | 09          | 0540 350150        | 06          | 0540 490020        | 17          | 0570 000698        | 12          |
| 0540 140090        | 10          | 0540 350173        | 06          | 0540 590014        | 25          | 0570 001197        | 16          |
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| 0540 140130        | 09          | 0540 350220        | 06          | 0540 590083        | 25          | 0576 002895        | 10          |
| 0540 140140        | 16          | 0540 350230        | 07          | 0540 590100        | 25          | 0576 003338        | 10, 27      |
| 0540 150024        | 10          | 0540 350273        | 06          | 0540 590144        | 23          | 0577 130040        | 11          |
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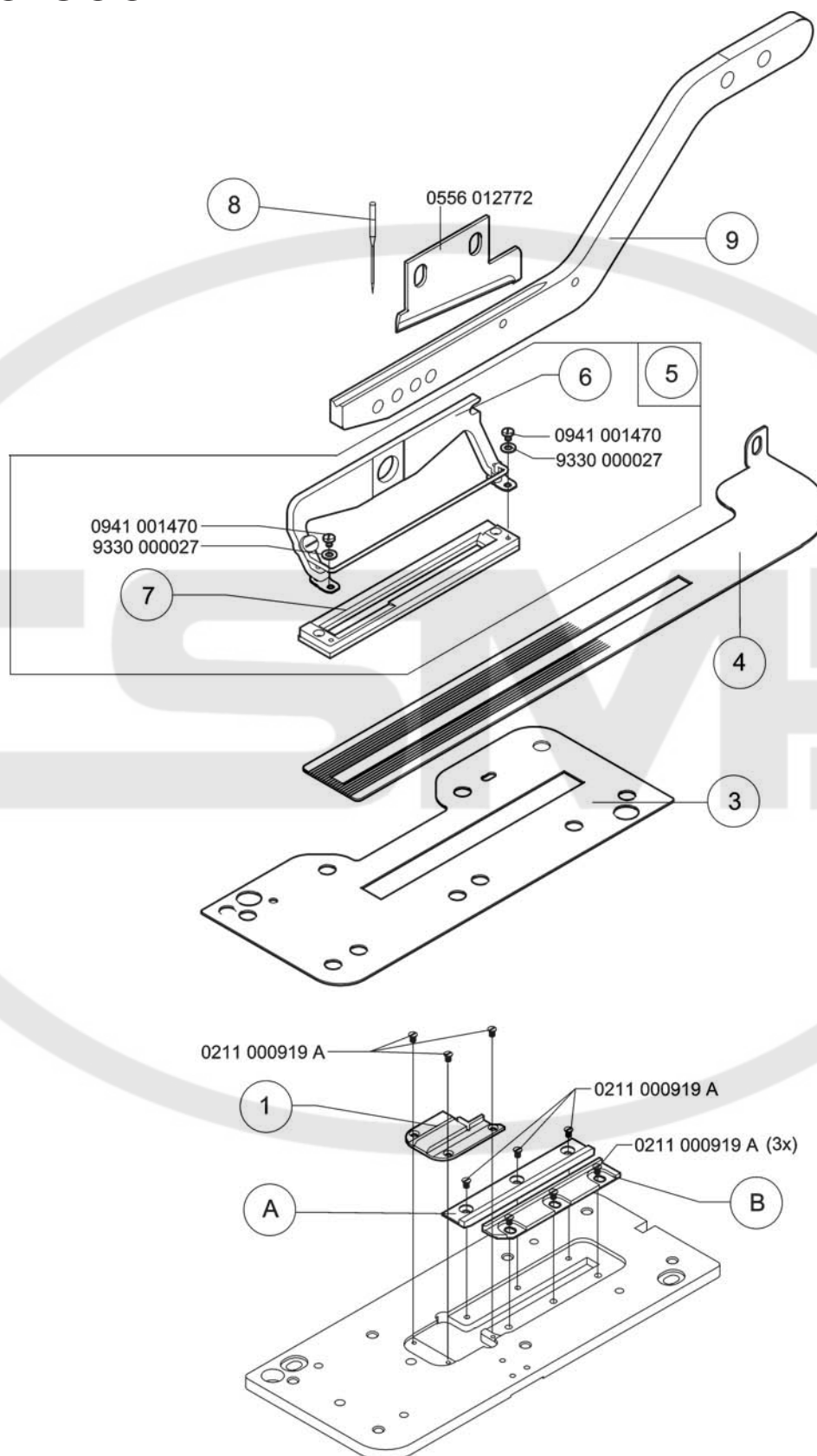
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|                    |             |                    |             | 9202               | 002057      | 01, 04, 09, 16, 18     |             |
|                    |             |                    |             | 9202               | 002067      | 01, 05, 15             |             |
|                    |             |                    |             | 9202               | 002077      | 04, 05, 06, 10, 11, 17 |             |
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| Teile-Nr./Part-no. |        |                | Tafel/Table |        |                         | Teile-Nr./Part-no. |        |            | Tafel/Table |             |                | Teile-Nr./Part-no. |  |  | Tafel/Table |  |  |
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| 9204               | 202038 | 27             | 9231        | 110137 | 25                      | 9710               | 900011 | 18         | 9830        | 515047      | 21             |                    |  |  |             |  |  |
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| 9205               | 023043 | 07             | 9302        | 000110 | 01                      | 9710               | 920011 | 26         | 9840        | 120027      | 04, 10, 13, 21 |                    |  |  |             |  |  |
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| 9205               | 101878 | 04, 06         |             |        | 13, 15, 22              | 9710               | 982005 | 14         | 9840        | 135012      | 20             |                    |  |  |             |  |  |
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| 9205               | 102178 | 09, 10         | 9330        | 000127 | 25                      | 9731               | 001051 | 10         | 9850        | 001060      | 18             |                    |  |  |             |  |  |
| 9205               | 102188 | 17             | 9330        | 000137 | 17                      | 9731               | 002001 | 19         | 9850        | 001066      | 21             |                    |  |  |             |  |  |
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| 9205               | 102538 | 01, 02         | 9330        | 900107 | 07                      | 9740               | 013230 | 16         | 9870        | 001021      | 20, 21         |                    |  |  |             |  |  |
| 9205               | 102783 | 01             | 9330        | 900117 | 20, 21                  | 9742               | 300100 | 06         | 9870        | 540011      | 22             |                    |  |  |             |  |  |
| 9205               | 102798 | 25             | 9330        | 900127 | 27                      | 9742               | 300140 | 12         | 9870        | 806016      | 20             |                    |  |  |             |  |  |
| 9205               | 102838 | 16             | 9333        | 000090 | 16                      | 9780               | 000108 | 19         | MG43        | 000062      | 20             |                    |  |  |             |  |  |
| 9206               | 100207 | 22             | 9334        | 000030 | 06                      | 9781               | 000002 | 19         | MG43        | 000451      | 20             |                    |  |  |             |  |  |
| 9206               | 200087 | 20             | 9334        | 000053 | 07                      | 9790               | 020010 | 25         | MG53        | 000701      | 20             |                    |  |  |             |  |  |
| 9207               | 170227 | 20             | 9334        | 001630 | 09, 13, 22              | 9790               | 060101 | 18         | MG53        | 002501      | 20             |                    |  |  |             |  |  |
| 9207               | 170437 | 20, 26, 27     | 9334        | 001640 | 06                      | 9790               | 201001 | 09, 14     | MG53        | 007921      | 19             |                    |  |  |             |  |  |
| 9207               | 170857 | 20             | 9351        | 000087 | 03, 04                  | 9792               | 001030 | 26         | MG53        | 007922      | 19, 20         |                    |  |  |             |  |  |
| 9207               | 171057 | 20             | 9352        | 000060 | 09                      | 9800               | 000203 | 15         | MG53        | 400444      | 20             |                    |  |  |             |  |  |
| 9210               | 013017 | 23             | 9352        | 000080 | 06                      | 9800               | 150009 | 17         | Z118        | 000627      | 22             |                    |  |  |             |  |  |
| 9217               | 050017 | 16             | 9352        | 000100 | 09, 10                  | 9800               | 330012 | 20         | Z120        | 001815      | 22             |                    |  |  |             |  |  |
| 9217               | 300518 | 21             | 9352        | 000140 | 26                      | 9800               | 560006 | 13         |             |             |                |                    |  |  |             |  |  |
| 9217               | 300528 | 01             | 9352        | 000300 | 01                      | 9800               | 580024 | 04         |             |             |                |                    |  |  |             |  |  |
| 9225               | 201740 | 08             | 9353        | 000198 | 10                      | 9800               | 580026 | 11         |             |             |                |                    |  |  |             |  |  |
| 9225               | 201750 | 24             | 9357        | 000070 | 04, 06                  | 9815               | 510027 | 09, 22     |             |             |                |                    |  |  |             |  |  |
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| 9231               | 000387 | 22             | 9700        | 100095 | 03                      | 9815               | 740001 | 21         |             |             |                |                    |  |  |             |  |  |
| 9231               | 000397 | 25             | 9700        | 212019 | 09                      | 9815               | 935006 | 01, 17     |             |             |                |                    |  |  |             |  |  |
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| 9231               | 110057 | 04, 09, 11, 13 | 9700        | 900301 | 09                      | 9822               | 510027 | 21         |             |             |                |                    |  |  |             |  |  |
| 9231               | 110107 | 06, 09, 13     | 9710        | 061200 | 18                      | 9822               | 642010 | 21         |             |             |                |                    |  |  |             |  |  |
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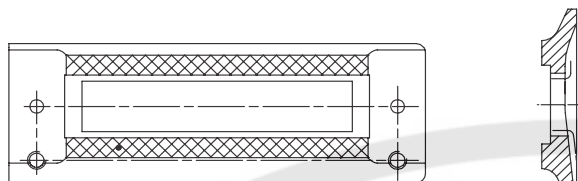
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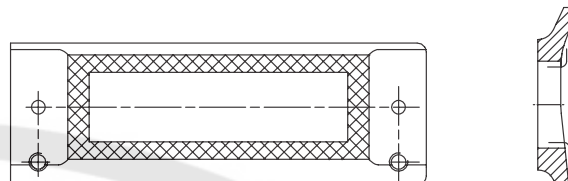


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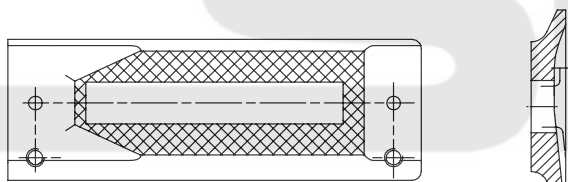
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E114/22  
E114/35

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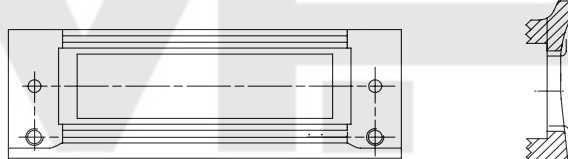
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E126/70

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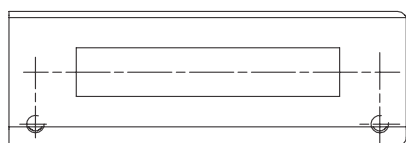
E133/22  
E134/22

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E146/22

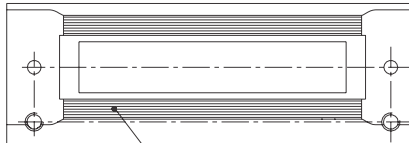
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Zelliges Vulkollan  
Cellular Vulkollan

E154/22  
E154/35  
E156/35

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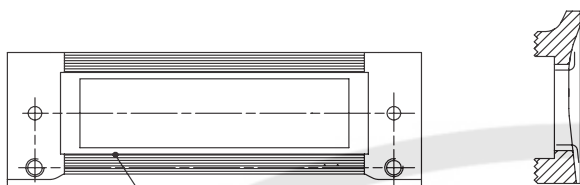


Zahnsitzen gebürstet  
Tooth pits brushed

E164/22  
E164/35



⑦



Zahnspitzen gebürstet  
Tooth pits brushed

E166/22  
E166/35

⑦



E255/70



| E-Nr.<br>E-No.<br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br>Verwendungszweck / Use                                                                                                                                                                                                                                           | ①<br>Stichplatte / Throat plate | ②<br>Stichlochgröße / Stitch hole size mm<br>Stichplattenverlängerung / Throat plate ext. | ③<br>Gleitblech / Sliding plate mm | ④<br>Transportschieber / Fabric feeder | ⑩<br>Schutzblech / Guard plate | ⑨<br>Klammerarm / Clamp arm | ⑤<br>Stoffrückenrort K. - Sohle Kreuzverzahrt /<br>Cloth presser basket cpl. - Sole cross toothed | ⑤<br>Stoffrückenrort K. - Sohle Gummi beschichtet /<br>Cloth presser basket cpl. - Sole rubber coated | ⑦<br>Drückenrort / Presser basket | ⑥<br>Korbügel / Basket holder | ⑧<br>Nadel / Needle<br>Nadelsystem / -dicke / Needle system / -size |
|---------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|-------------------------------------------------------------------------------------------|------------------------------------|----------------------------------------|--------------------------------|-----------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-----------------------------------|-------------------------------|---------------------------------------------------------------------|
| E 113 22                              | -100<br><br>Näheinrichtung für Knopflöcher in Hemden und Blusen, festes Nähgut.<br>Knopflochbreite max. 3 mm.<br>Knopflochlänge max. 22 mm.<br><br>Sewing equipment for buttonholes in shirts and blouses, closely woven material.<br>Max. buttonhole width 3 mm.<br>Max. buttonhole length 22 mm. | 0540 200030                     | 3,0 x 1,4<br>0540 200130                                                                  | 0540 350250; 0,15                  | 0540 210030                            |                                |                             | 0540 220324                                                                                       |                                                                                                       | 0540 220320<br>0540 220023        |                               | 9092 026503 080<br>265SES/80                                        |
| E 114 22                              | -100<br><br>Näheinrichtung für Knopflöcher in Hemden und Blusen, festes Nähgut.<br>Knopflochbreite max. 4 mm.<br>Knopflochlänge max. 22 mm.<br><br>Sewing equipment for buttonholes in shirts and blouses, closely woven material.<br>Max. buttonhole width 4 mm.<br>Max. buttonhole length 22 mm. | 0540 200040                     | 4,0 x 1,4<br>0540 200140                                                                  | 0540 350250; 0,15                  | 0540 210040                            |                                |                             | 0540 220424                                                                                       |                                                                                                       | 0540 220420<br>0540 220023        |                               | 9092 026503 080<br>265SES/80                                        |
| E 114 35                              | -100<br><br>Näheinrichtung für Knopflöcher in Hemden und Blusen, festes Nähgut.<br>Knopflochbreite max. 4 mm.<br>Knopflochlänge max. 35 mm.<br><br>Sewing equipment for buttonholes in shirts and blouses, closely woven material.<br>Max. buttonhole width 4 mm.<br>Max. buttonhole length 35 mm. | 0540 200040                     | 4,0 x 1,4<br>0540 200140                                                                  | 0540 350250; 0,15                  | 0540 210040                            |                                |                             | 0540 220434                                                                                       |                                                                                                       | 0540 220430<br>0540 220033        |                               | 9092 026503 080<br>265SES/80                                        |
| E 126 22                              | -100<br><br>Näheinrichtung für Knopflöcher in Berufsbekleidung, mittelschweres Nähgut.<br>Knopflochbreite max. 6 mm.<br>Knopflochlänge max. 22 mm.<br><br>Sewing equipment for buttonholes in work wear, medium weight material.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 22 mm.   | 0540 200060                     | 6,0 x 1,4<br>0540 200160                                                                  | 0540 350260; 0,8                   | 0540 210060                            |                                |                             | 0540 222624                                                                                       |                                                                                                       | 0540 222620<br>0540 220023        |                               | 9092 026503 090<br>265SES/90                                        |
| E 126 35                              | -100<br><br>Näheinrichtung für Knopflöcher in Berufsbekleidung, mittelschweres Nähgut.<br>Knopflochbreite max. 6 mm.<br>Knopflochlänge max. 35 mm.<br><br>Sewing equipment for buttonholes in work wear, medium weight material.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 35 mm.   | 0540 200060                     | 6,0 x 1,4<br>0540 200160                                                                  | 0540 350260; 0,8                   | 0540 210060                            |                                |                             | 0540 222634                                                                                       |                                                                                                       | 0540 222630<br>0540 220033        |                               | 9092 026503 090<br>265SES/90                                        |

| E-Nr.<br>E-No.      | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                      | ①                          | ②                                    | ③                                            | ④                             | ⑩                                 | ⑨                         | ⑤                      | ⑥                                                                                         | ⑦                                                                                             | ⑧                            |                           |                 |                     |
|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|--------------------------------------|----------------------------------------------|-------------------------------|-----------------------------------|---------------------------|------------------------|-------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|------------------------------|---------------------------|-----------------|---------------------|
| Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use                                                                                                                                                                                                                                                                                                              | Stichplatte / Throat plate | Stichlochgröße / Stitch hole size mm | Stichplattenverlängerung / Throat plate ext. | Gleitblech / Sliding plate mm | Transportschieber / Fabric feeder | Schutzblech / Guard plate | Klammerarm / Clamp arm | Stoffdrückerkorb K - Sohle Kreuzverzahnt / Cloth presser basket cpl. - Sole cross toothed | Stoffdrückerkorb K - Sohle Gummi beschichtet / Cloth presser basket cpl. - Sole rubber coated | Drückerkorb / Presser basket | Korbbügel / Basket holder | Nadel / Needle  | Nadelsystem / -size |
| E 126 48            | -100<br><br>Näheinrichtung für Knopflöcher in Berufsbekleidung, mittelschweres Nähgut.<br>Knopflochbreite max. 6 mm.<br>Knopflochlänge max. 48 mm.<br><br>Sewing equipment for buttonholes in work wear, medium weight material.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 48 mm.                                    | 0540 200060                | 6,0 x 1,4                            | 0540 200160                                  | 0540 350260; 0,8              | 0540 210060                       | 0540 130220               | 0540 130190            | 0540 222644                                                                               |                                                                                               | 0540 222640                  | 0540 220043               | 9092 026503 090 | 26SES/90            |
| E 126 70            | -100<br><br>Näheinrichtung für Knopflöcher in Gurtdurchführungen in Kinderwagen und Autokindersitzen.<br>Knopflochbreite max. 6 mm.<br>Knopflochlänge max. 70 mm.<br><br>Sewing equipment for buttonholes in seat belt openings in stroller and infant safety seat.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 70 mm. | 0540 200060                | 6,0 x 1,4                            | 0540 200160                                  | 0540 350260; 0,8              | 0540 210060                       | 0540 130220               | 0540 130190            | 0540 222654                                                                               |                                                                                               | 0540 222650                  | 0540 220053               | 9092 026503 100 | 26SES/100           |
| E 133 22            | -100<br><br>Näheinrichtung für Knopflöcher in Hemden- und Blusenkragen und Manschetten.<br>Knopflochbreite max. 4 mm.<br>Knopflochlänge max. 35 mm.<br><br>Sewing equipment for buttonholes in collars of shirts and blouses and cuffs.<br>Max. buttonhole width 4 mm.<br>Max. buttonhole length 35 mm.                             | 0540 200030                | 3,0 x 1,4                            | 0540 200130                                  | 0540 350260; 0,8              | 0540 210030                       |                           |                        | 0540 223324                                                                               |                                                                                               | 0540 223320                  | 0540 220023               | 9092 026503 080 | 26SES/80            |
| E 134 22            | -100<br><br>Näheinrichtung für Knopflöcher in Hemden- und Blusenkragen und Manschetten.<br>Knopflochbreite max. 4 mm.<br>Knopflochlänge max. 22 mm.<br><br>Sewing equipment for buttonholes in collars of shirts and blouses and cuffs.<br>Max. buttonhole width 4 mm.<br>Max. buttonhole length 22 mm.                             | 0540 200040                | 4,0 x 1,4                            | 0540 200140                                  | 0540 350260; 0,8              | 0540 210040                       |                           |                        | 0540 223424                                                                               |                                                                                               | 0540 223420                  | 0540 220023               | 9092 026503 080 | 26SES/80            |



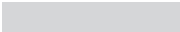
E-Nr.  
E-No.  
Abb.-Nr.  
Fig.No.

Für Unterklasse / For Subclass  
Verwendungszweck / Use

|                          |                          |                          |                                                                                                   |   |
|--------------------------|--------------------------|--------------------------|---------------------------------------------------------------------------------------------------|---|
| 0540 200040<br>4,0 x 1,4 | 0540 200040<br>4,0 x 1,4 | 0540 200060<br>6,0 x 1,4 | Stichplatte / Throat plate                                                                        | ① |
| 0540 200140              | 0540 200140              | 0540 200160              | Stichlochgröße / Stich hole size mm                                                               |   |
|                          |                          |                          | Stichplattenverlängerung / Throat plate ext.                                                      | ② |
| 0540 350260; 0,8         | 0540 350260; 0,8         | 0540 350260; 0,8         | Gleitblech / Sliding plate mm                                                                     | ③ |
|                          |                          |                          |                                                                                                   |   |
| 0540 210140              | 0540 210140              | 0540 210060              | Transportschieber / Fabric feeder                                                                 | ④ |
|                          |                          |                          | Schutzblech / Guard plate                                                                         | ⑩ |
|                          |                          |                          | Klammerarm / Clamp arm                                                                            | ⑨ |
|                          |                          | 0540 224624              | Stoffdrückerkorb K. - Sohle Kreuzverzahnt /<br>Cloth presser basket cpl. - Sole cross toothed     | ⑤ |
| 0540 225434              | 0540 225424              |                          | Stoffdrückerkorb K. - Sohle Gummi beschichtet /<br>Cloth presser basket cpl. - Sole rubber coated | ⑤ |
| 0540 225433              | 0540 225423              | 0540 224620              | Drückerkorb / Presser basket                                                                      | ⑦ |
| 0540 220033              | 0540 220023              | 0540 220023              | Korbhügel / Basket holder                                                                         | ⑥ |
|                          |                          |                          |                                                                                                   |   |
| 9092 026503 080          | 9092 026503 080          | 9092 026503 090          | Nadel / Needle                                                                                    | ⑧ |
| 265SES/80                | 265SES/80                | 265SES/90                | Nadelsystem / -dicke / Needle system / -size                                                      |   |

|  |                                                                                                                                                                                                                                                                                                                                                                                                                                               | Näheinrichtungen<br>Sewing equipment |                                           |                                                   |                                    | 540                                    |                                | Ausgabe<br>Edition<br>05.05                  |                                                                                                 | Blatt<br>Page<br>8                                                                                  |                                   |                                |                     |                                              |
|----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|-------------------------------------------|---------------------------------------------------|------------------------------------|----------------------------------------|--------------------------------|----------------------------------------------|-------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------|--------------------------------|---------------------|----------------------------------------------|
|                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                      |                                           |                                                   |                                    |                                        |                                | Ersetzt Ausgabe<br>Replaced edition<br>05.04 |                                                                                                 | Fortsetzung Blatt<br>Continued page<br>9                                                            |                                   |                                |                     |                                              |
| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No.                                        | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                  | ①<br>Stichplatte / Throat plate      | ②<br>Stichlochgröße / Stitch hole size mm | ③<br>Stichplattenverlängerung / Throat plate ext. | ④<br>Gleitblech / Sliding plate mm | ⑩<br>Transportschieber / Fabric feeder | ⑨<br>Schutzblech / Guard plate | ⑤<br>Klammerarm / Clamp arm                  | ⑤<br>Stoffdrückerkorb K. - Sohle Kreuzverzahnt / Cloth presser basket cpl. - Sole cross toothed | ⑤<br>Stoffdrückerkorb K. - Sohle Gummi beschichtet / Cloth presser basket cpl. - Sole rubber coated | ⑦<br>Drückerkorb / Presser basket | ⑥<br>Korbbügel / Basket holder | ⑧<br>Nadel / Needle | Nadelsystem / -dicke / Needle system / -size |
| E156 35                                                                          | -100<br><br>Näheinrichtung für Knopflöcher in DOB, Berufs-, Sport- und Freizeitbekleidung mit Stoffdrückerkorb zum Ausgleich von Höhenunterschieden. Knopflochbreite max. 6 mm. Knopflochlänge max. 35 mm.<br><br>Sewing equipment for buttonholes in ladies outer wear, work wear, sportswear and casual wear with cloth presser basket compensating the height differences.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 35 mm. | 0540 200060                          | 6,0 x 1,4                                 | 0540 200160                                       | 0540 350260; 0,8                   | 0540 210160                            |                                |                                              |                                                                                                 | 0540 225634                                                                                         | 0540 225633                       | 0540 220033                    | 9092 026503 090     | 265SES/90                                    |
| E164 22                                                                          | -100<br><br>Näheinrichtung für Knopflöcher in Wolle und Wirkware. Mit Korb und Stichplatte für besseres Spannen. Knopflochbreite max. 6 mm. Knopflochlänge max. 22 mm.<br><br>Sewing equipment for buttonholes in woll and knitted fabrics. With sewing basket and throat plate for a better stretching.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 22 mm.                                                                      | 0540 200240                          | 4,0 x 1,4                                 | 0540 200340                                       | 0540 350250; 0,15                  | 0540 210040                            |                                |                                              |                                                                                                 | 0540 226424                                                                                         | 0540 226420                       |                                | 9092 026503 090     | 265SES/90                                    |
| E164 35                                                                          | -100<br><br>Näheinrichtung für Knopflöcher in Wolle und Wirkware. Mit Korb und Stichplatte für besseres Spannen. Knopflochbreite max. 6 mm. Knopflochlänge max. 35 mm.<br><br>Sewing equipment for buttonholes in woll and knitted fabrics. With sewing basket and throat plate for a better stretching.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 35 mm.                                                                      | 0540 200240                          | 4,0 x 1,4                                 | 0540 200340                                       | 0540 350250; 0,15                  | 0540 210040                            |                                |                                              |                                                                                                 | 0540 226434                                                                                         | 0540 226430                       |                                | 9092 026503 090     | 265SES/90                                    |
| E166 22                                                                          | -100<br><br>Näheinrichtung für Knopflöcher in Wirk- und Strickware. Knopflochbreite max. 6 mm. Knopflochlänge max. 22 mm.<br><br>Sewing equipment for buttonholes in woven and knitted fabrics.<br>Max. buttonhole width 6 mm.<br>Max. buttonhole length 22 mm.                                                                                                                                                                               | 0540 200260                          | 6,0 x 1,4                                 | 0540 200360                                       | 0540 350250; 0,15                  | 0540 210060                            |                                |                                              | 0540 226624                                                                                     | 0540 226620                                                                                         | 0540 220023                       |                                | 9092 026503 090     | 265SES/90                                    |

= Änderung / Modification

 = Änderung / Modification



# Näheinrichtungen Sewing equipment

# 540

Ausgabe  
Edition  
05.05

Blatt 9  
Page

Ersetzt Ausgabe  
Replaced edition  
05.04

Fortsetzung Blatt --  
Continued page

E-Nr.  
E-No.  
Abb.-Nr.  
Fig.No.

Für Unterklasse / For Subclass  
Verwendungszweck / Use

|                          |                          |   |                                                                                                |
|--------------------------|--------------------------|---|------------------------------------------------------------------------------------------------|
| 0540 200100<br>6,0 x 1,4 | 0540 200260<br>6,0 x 1,4 | ① | Stichplatte / Throat plate                                                                     |
|                          |                          | ② | Stichlochgröße / Stitch hole size mm                                                           |
| 0540 330140              | 0540 200360              | ③ | Stichplattenverlängerung / Throat plate ext.                                                   |
| 0540 330150              |                          | ④ | Messerplatte / Knife plate                                                                     |
|                          |                          | ⑤ | Gegenhalter / Counter holder                                                                   |
| 0540 350430; 0,8         | 0540 350250; 0,15        | ⑥ | Gleitblech / Sliding plate mm                                                                  |
| 0540 210100              | 0540 210060              | ⑦ | Transportschieber / Fabric feeder                                                              |
|                          |                          | ⑧ | Schutzblech / Guard plate                                                                      |
| 0540 130190              |                          | ⑨ | Klammerarm / Clamp arm                                                                         |
|                          | 0540 226634              | ⑩ | Stoffdrückerkorb K. - Sohle Kreuzverzahnt / Cloth presser basket cpl. - Sole cross toothed     |
| 0540 225554              |                          | ⑪ | Stoffdrückerkorb K. - Sohle Gummi beschichtet / Cloth presser basket cpl. - Sole rubber coated |
| 0540 225553              | 0540 226630              | ⑫ | Drückerkorb / Presser basket                                                                   |
| 0540 220053              | 0540 220033              | ⑬ | Korbhügel / Basket holder                                                                      |
|                          |                          | ⑭ | Nadel / Needle                                                                                 |
| 9092 026503 080          | 9092 026503 090          | ⑮ | Nadelsystem / -dicke / Needle system / -size                                                   |
| 265SES/80                | 265SES/90                |   |                                                                                                |

■ = Änderung / Modification

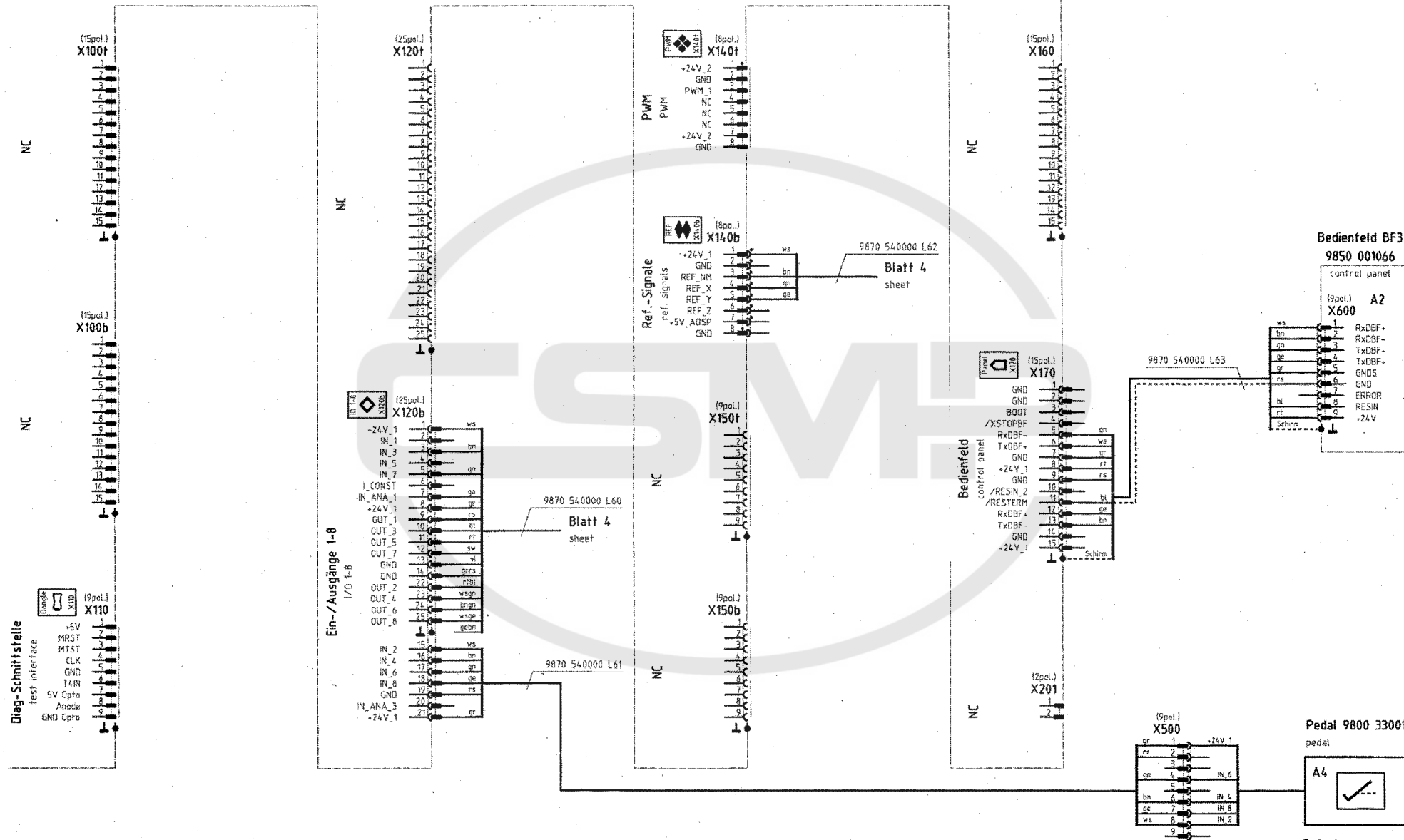


# Steuerung k DAC III, 540

9850 540002

control DAC III, 540

A1



02. Mai 2005



Kodierung  
coding



Zusatzeinrichtung  
optional equipment

| c |          |          | Datum | 06.03.03  |
|---|----------|----------|-------|-----------|
| b | 02.0     | 28.04.05 | Cz    | Bearb. Ba |
| a | 01.0     | 15.03.05 | Cz    | Gepr.     |
|   | Änderung | Datum    | Name  | Norm      |



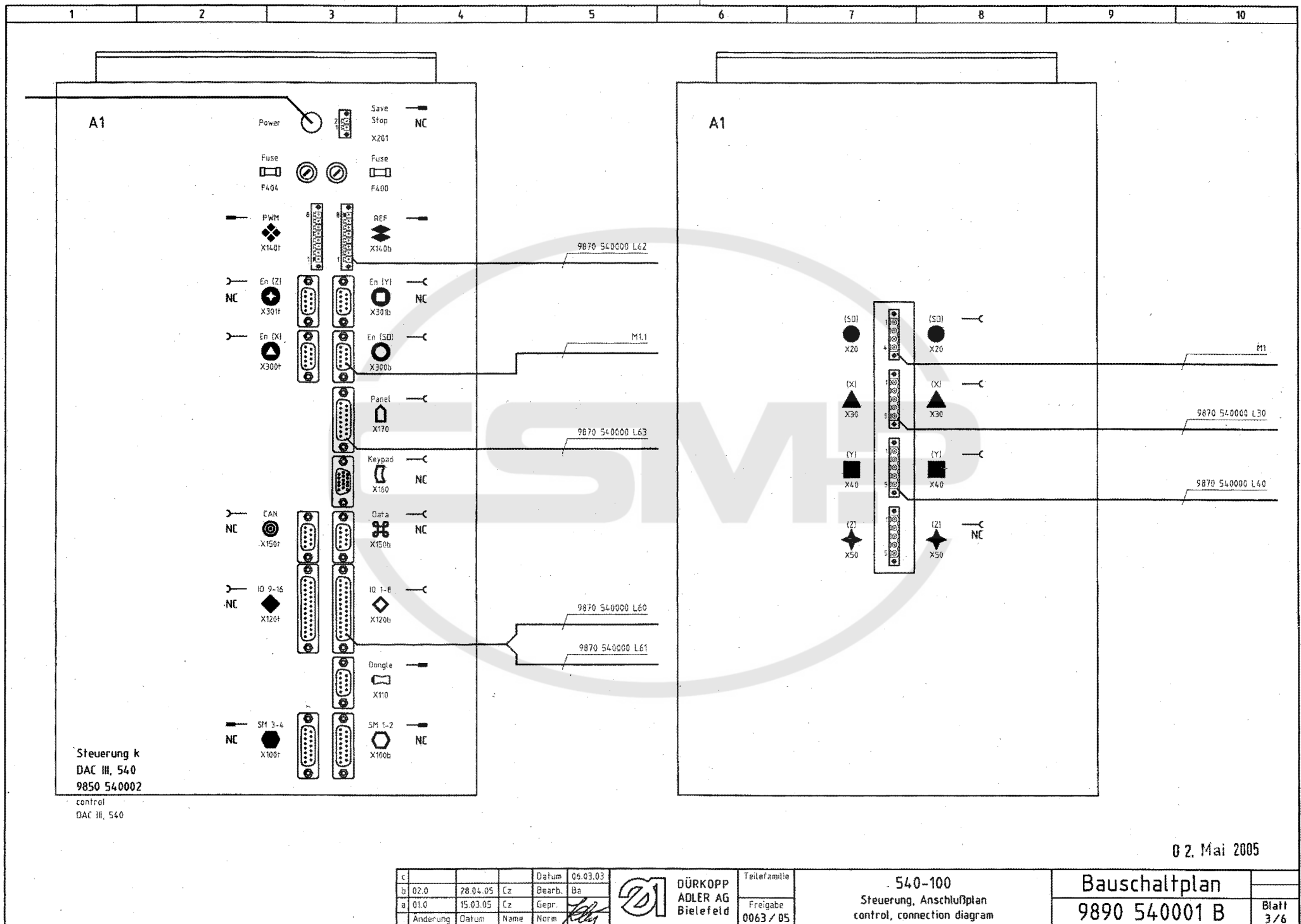
DÜRKOPP  
ADLER AG  
Bielefeld

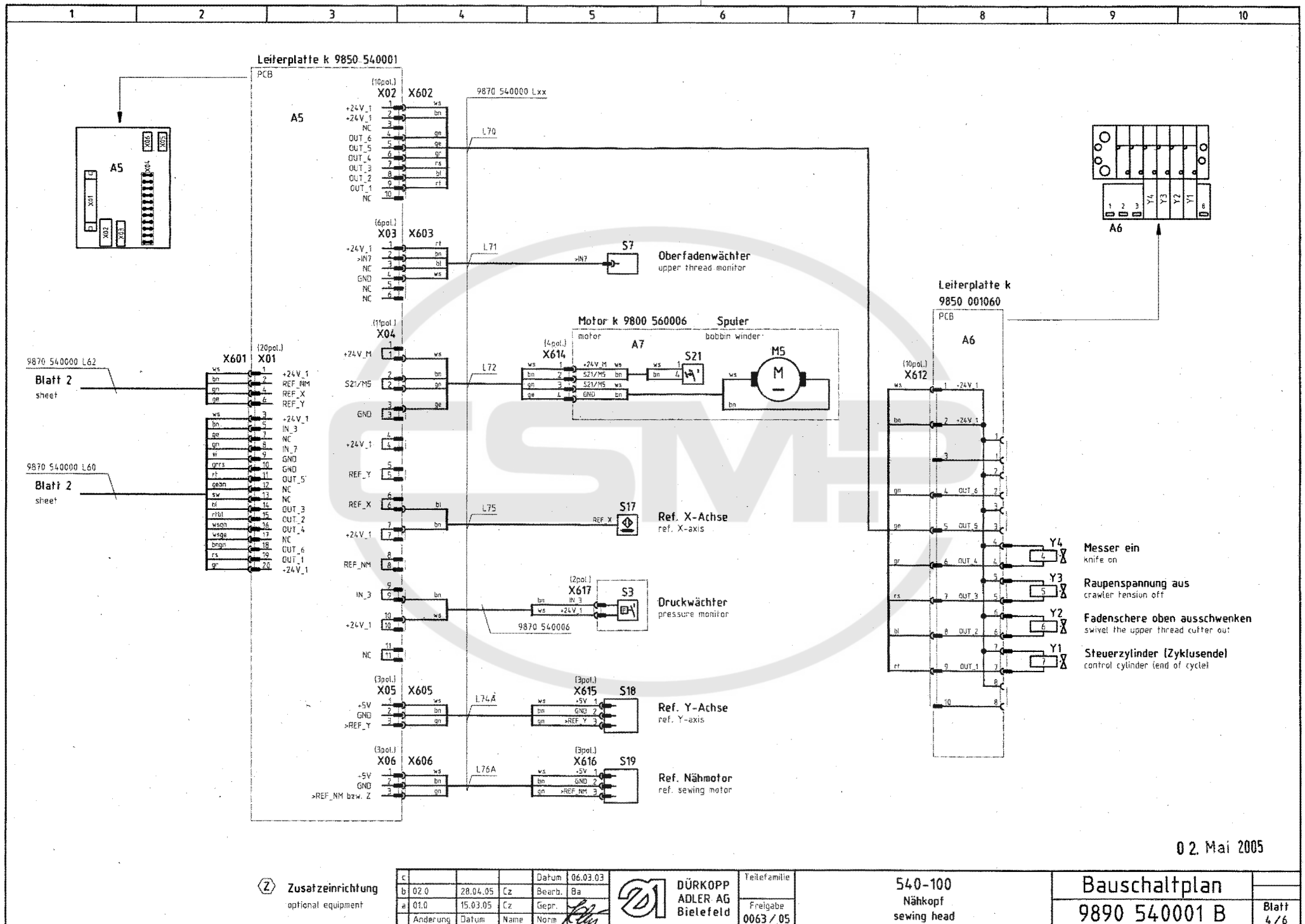
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|-------------|-----------|
| Teilfamilie | 540-100   |
| Freigabe    | 0063 / 05 |

540-100  
I/O, PWM, Ref.-Signale, Bedienfeld  
I/O, PWM, ref.-signals, control panel

Bauschaltplan  
9890 540001 B

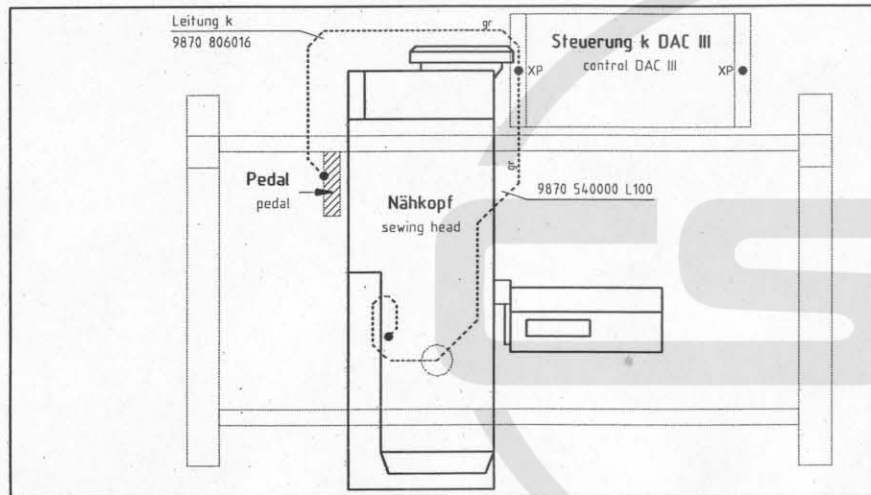
|       |       |
|-------|-------|
| Blatt | 2 / 6 |
|-------|-------|







Ansicht von oben  
top view



| Kurzzeichen | Teilenummer     | Benennung        | denomination       | Typ                           | Bemerkung                                       |
|-------------|-----------------|------------------|--------------------|-------------------------------|-------------------------------------------------|
| A1          | 9850 540002     | Steuerung k      | control            | DAC III, 540                  | Variante 2                                      |
| A2          | 9850 001066     | Bedienfeld       | control panel      | BF3                           |                                                 |
| A4          | 9800 330012     | Pedal            | pedal              | EB301                         | Oberteil-Verteiler<br>8 Magnetventile<br>Spuler |
| A5          | 9850 540001     | Leiterplatte k   | PCB                |                               |                                                 |
| A6          | 9850 001060     | Leiterplatte k   | PCB                |                               |                                                 |
| A7          | 9800 560006     | Motor k          | motor              |                               |                                                 |
| F400        | 9825 810107     | Sicherung        | fuse               | FF6,3A                        | 5x20mm                                          |
| F404        | 9825 810107     | Sicherung        | fuse               | FF6,3A                        | 5x20mm                                          |
| M1          | 9800 150009     | Nähantrieb o.S.  | sewing motor       | QE3760                        | ohne Steuerung                                  |
| M2          | 9800 580024     | Schrittmotor     | step motor         |                               | X-Achse                                         |
| M3          | 9800 580011     | Schrittmotor     | step motor         |                               | Y-Achse                                         |
| M5          | 9800 560004     | DC-Motor         | DC motor           |                               | Spuler                                          |
| Q0          | 9815 580008     | Netzschalter     | main switch        |                               | rot-gelb                                        |
| S3          | 0999 220829     | Druckschalter    | manometric switch  |                               | G 1/8"                                          |
| S7          | 9815 740001     | Oberfadenwächter | thread monitor     | IDS/D                         |                                                 |
| S17         | 9870 540000/L75 | Induktivgeber    | approximate switch | M8x1x40<br>GP1A05A<br>GP1A05A | konf. ET 9815 710100                            |
| S18         | 9815 935006     | Lichtschranke    | light barrier      |                               |                                                 |
| S19         | 9815 935006     | Lichtschranke    | light barrier      |                               |                                                 |
| S21         | 9815 510027     | Mikroschalter    | micro switch       | SAIA XGK11-81                 | Spuler                                          |
| X0          | 9825 190104     | Netzstecker      | mains plug         |                               |                                                 |
| X1          | 9825 190103     | Steckdose        | wall socket        |                               |                                                 |

9890 540001 B / 6

02. Mai 2005

|   |          |          |       |           |
|---|----------|----------|-------|-----------|
| c |          |          | Datum | 06.03.03  |
| b | 02.0     | 28.04.05 | Cz    | Bearb. Ba |
| a | 01.0     | 15.03.05 | Cz    | Gepr.     |
|   | Anderung | Datum    | Name  | Norm      |



DÜRKOPP  
ADLER AG  
Bielefeld

|                       |
|-----------------------|
| Teilfamilie           |
| Freigabe<br>0063 / 05 |

540-100  
Potentialausgleich, Teilleiste  
operational bondings, part list

Bauschaltplan  
9890 540001 B

Blatt  
6 / 6