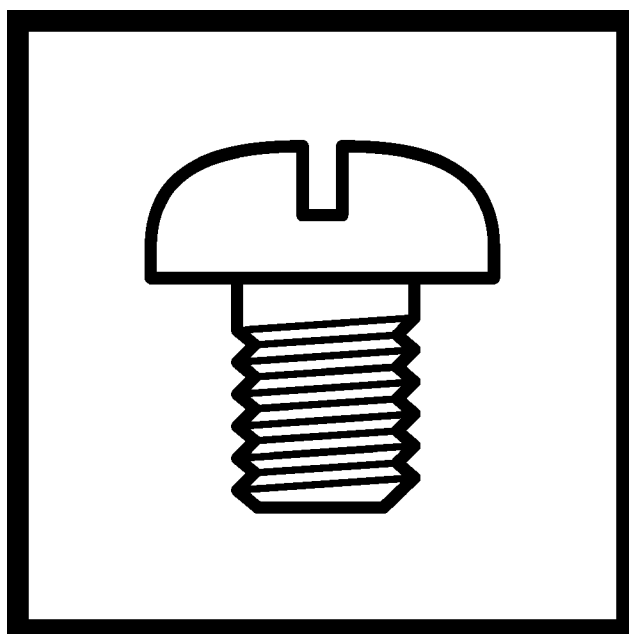


# SL-777B

零件手册  
PARTS BOOK

单针带刀平缝机

SINGLE NEEDLE STRAIGHT LOCK STITCHER WITH SIDE CUTTER



---

**brother**®

最新的零部件情报请参考(Parts Navigation)。  
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>  
<http://partsbook.brother.co.jp/partsnavi/eng/>

# 零件手册的使用说明

- 1. 本手册是根据截止至2005年6月的资料为基准而编制的。
- 2. 零部件设计若有变动，恕不另行通知。
- 3. 以组件为单位供应的部件用 框出。

## 目 录

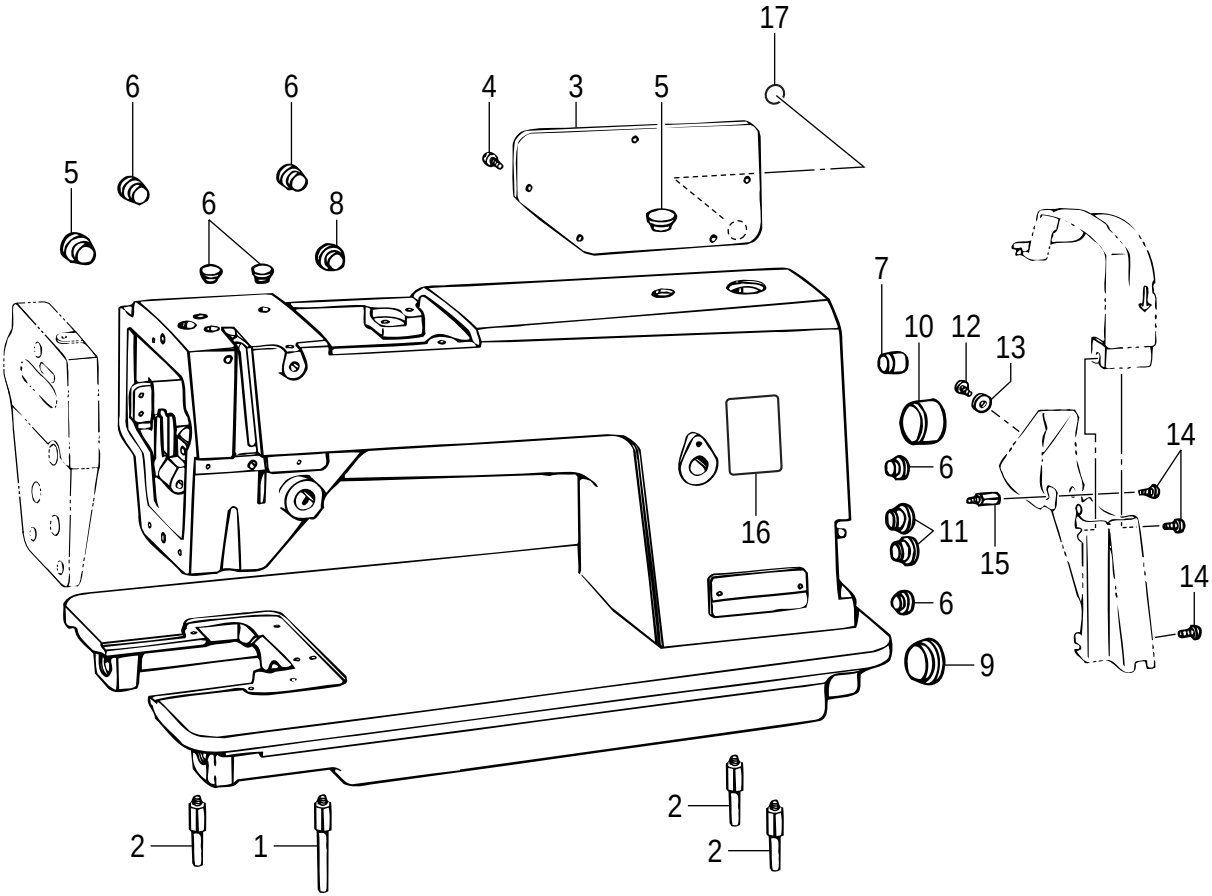
|                   |    |
|-------------------|----|
| A. 机体部分 .....     | 1  |
| B. 针杆·挑线杆装置 ..... | 3  |
| C. 压脚装置 .....     | 5  |
| D. 送布装置 .....     | 7  |
| E. 膝控提升装置 .....   | 11 |
| F. 切刀装置 .....     | 13 |
| G. 旋梭装置 .....     | 15 |
| H. 供油润滑装置 .....   | 17 |
| J. 穿线装置 .....     | 19 |
| Z. 附件 .....       | 21 |
| Wa. 警告标签 .....    | 25 |
| Ga. 工模具一览表 .....  | 26 |
| 索引 .....          | 27 |

## Notes for using this parts book

1. This book was prepared based on information available in June 2005.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line .

## CONTENTS

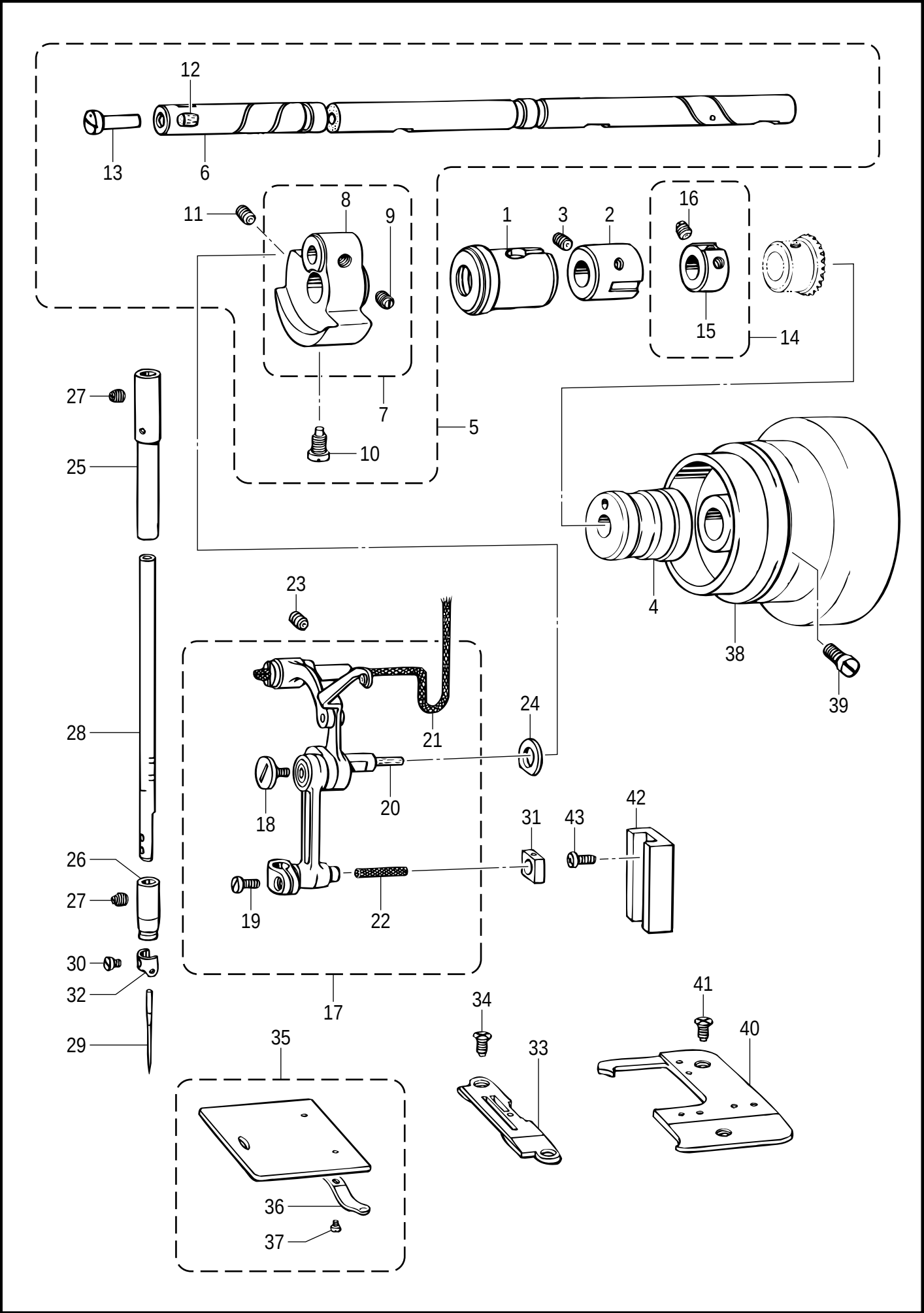
|                                                 |    |
|-------------------------------------------------|----|
| A. Machine body .....                           | 1  |
| B. Needle bar and thread take-up mechanism .... | 3  |
| C. Presser foot mechanism .....                 | 5  |
| D. Feed mechanism .....                         | 7  |
| E. Knee lifter mechanism .....                  | 11 |
| F. Knife mechanism .....                        | 13 |
| G. Rotary hook mechanism .....                  | 15 |
| H. Lubrication .....                            | 17 |
| J. Threading mechanism .....                    | 19 |
| Z. Accessories .....                            | 21 |
| Wa. Warning labels .....                        | 25 |
| Ga. Gauge parts list .....                      | 26 |
| Index .....                                     | 27 |



# A. 机体部分 / Machine body

| 参照号 | 零部件序号     | 数量 | 零部件名称                  | NAME OF PARTS                   | RM |
|-----|-----------|----|------------------------|---------------------------------|----|
| 1   | 104829121 | 1  | 机壳长支撑杆                 | BED LEG, L                      |    |
| 2   | 104830121 | 3  | 机壳短支撑杆                 | BED LEG, S                      |    |
| 3   | S03247009 | 1  | 后盖板                    | REAR COVER                      |    |
| 4   | 062681012 | 5  | 螺钉 <b>SM4.37-40X10</b> | SCREW PAN SM4.37-40X10          |    |
| 5   | 104449001 | 2  | 橡皮塞 <b>15.5</b>        | RUBBER CAP, 15.5                |    |
| 6   | 104450101 | 6  | 橡皮塞 <b>8</b>           | RUBBER CAP, 8                   |    |
| 7   | 104832001 | 1  | 橡皮塞 <b>10.7</b>        | RUBBER CAP, 10.7                |    |
| 8   | 104821001 | 1  | 橡皮塞 <b>10.5</b>        | RUBBER CAP, 10.5                |    |
| 9   | 108520001 | 1  | 橡皮塞 <b>19.8</b>        | RUBBER CAP, 19.8                |    |
| 10  | 104451101 | 1  | 橡皮塞 <b>23.9</b>        | RUBBER CAP, 23.9                |    |
| 11  | 104450101 | 2  | 橡皮塞 <b>8</b>           | RUBBER CAP, 8                   |    |
| 12  | 062680812 | 1  | 螺钉 <b>SM4.37-40X8</b>  | SCREW PAN SM4.37-40X8           |    |
| 13  | 100645003 | 1  | 垫圈                     | WASHER                          |    |
| 14  | 062760812 | 3  | 螺钉 <b>SM5.95-28X8</b>  | SCREW PAN SM5.95-28X8           |    |
| 15  | 157969021 | 1  | 螺柱                     | STUD                            |    |
|     |           |    | <b>&lt;用于中国以外&gt;</b>  | <b>&lt;Except for China&gt;</b> |    |
| 16  | SA2040001 | 1  | 操作注意标签(日 / 英)          | LABEL, CAUTION JPN/ENG          |    |
|     |           |    | <b>&lt;用于中国&gt;</b>    | <b>&lt;For China only&gt;</b>   |    |
| 16  | SA2041001 | 1  | 操作注意标签(中 / 英)          | LABEL, CAUTION CHN/ENG          |    |
| 17  | S37060021 | 1  | 接地标记                   | LABEL, GROUNDING                |    |

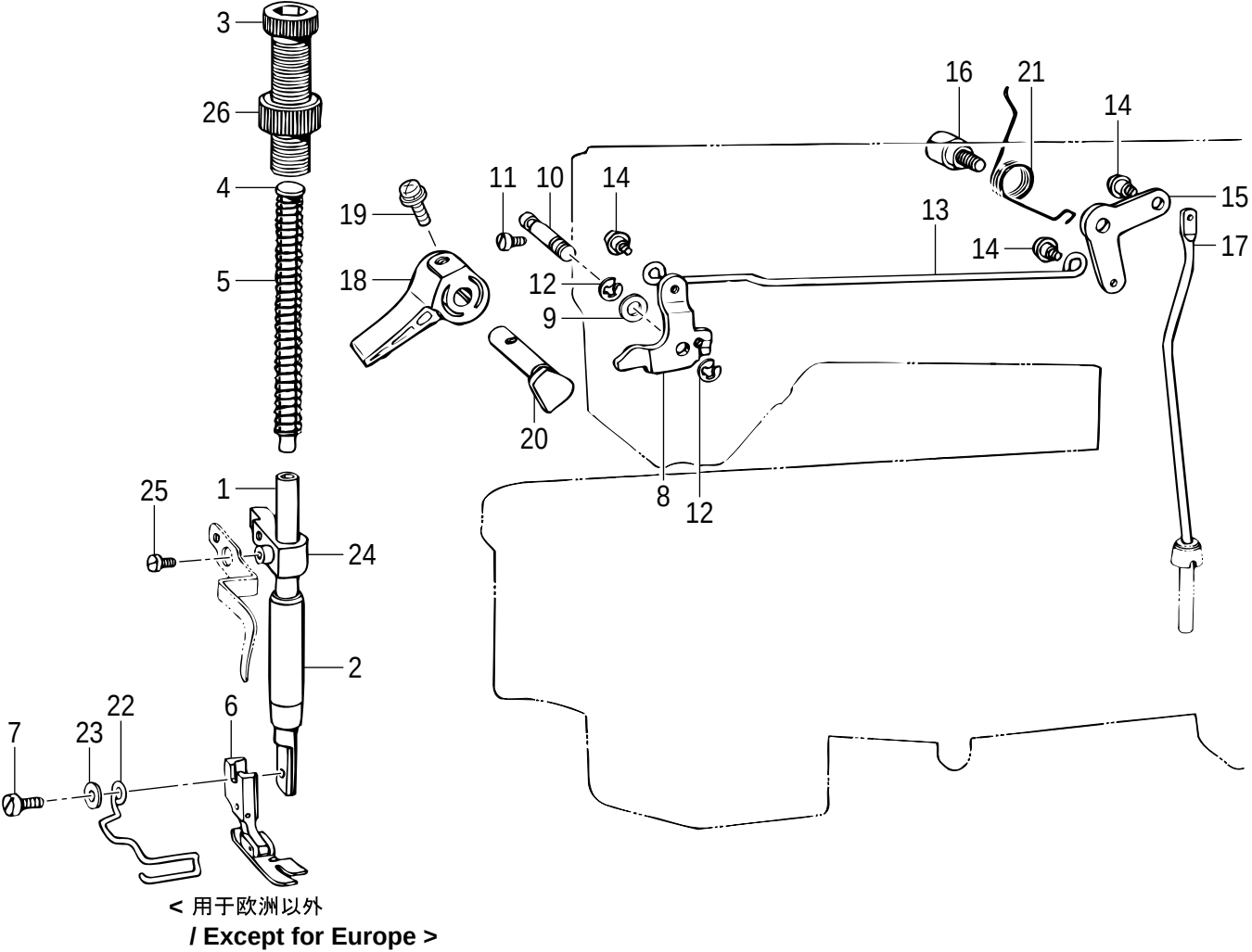
B . 针杆·挑线杆装置 / Needle bar and thread take-up mechanism



## B. 针杆・挑线杆装置 / Needle bar and thread take-up mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称             | NAME OF PARTS                  | RM |
|-----|-----------|----|-------------------|--------------------------------|----|
| 1   | S02805001 | 1  | 上轴轴套 L            | UPPER SHAFT BUSH, L            |    |
| 2   | 140726020 | 1  | 上轴中轴套 M           | UPPER SHAFT BUSH, M            |    |
| 3   | 013760610 | 1  | 固定螺钉 SM5.95       | SET SCREW (CP) SM5.95-28X6     |    |
| 4   | 146331021 | 1  | 上轴右轴套 R           | UPPER SHAFT BUSH, R            |    |
| 5   | SA6559001 | 1  | 上轴组件              | UPPER SHAFT ASSY               |    |
| 6   | S43394021 | 1  | 上轴                | UPPER SHAFT                    |    |
| 7   | S02525001 | 1  | 挑线曲柄组件            | THREAD TAKE-UP CRANK ASSY      |    |
| 8   | S02526000 | 1  | 挑线曲柄              | THREAD TAKE-UP CRANK           |    |
| 9   | 100251001 | 2  | 螺钉 SM6.35-40X6.5  | SET SCREW, (CP) SM6.35-40X6.5  |    |
| 10  | 104464001 | 1  | 螺钉 SM7.14-28      | SCREW, SM7.14-28               |    |
| 11  | 014771032 | 1  | 固定螺钉 SM6.35-40X10 | SET SCREW SOCKET SM6.35-40X10  |    |
| 12  | 146327001 | 1  | 上轴左油毡 7X10        | FELT, 7X10                     |    |
| 13  | 146333021 | 1  | 上轴左油塞             | OIL REGULATING VALVE           |    |
| 14  | 181916121 | 1  | 紧圈组件              | SET SCREW COLLAR ASSY          |    |
| 15  | 147763121 | 1  | 上轴紧圈              | SET SCREW COLLAR               |    |
| 16  | 100251001 | 2  | 螺钉 SM6.35-40X6.5  | SET SCREW, (CP) SM6.35-40X6.5  |    |
| 17  | S10566021 | 1  | 针杆连杆组件            | NEEDLE BAR CONNECTING ROD ASSY |    |
| 18  | 145465001 | 1  | 螺钉 SM3.57-40X6L   | SCREW, SM3.57-40X6 L           |    |
| 19  | 140004001 | 1  | 螺钉 SM3.57-40X7    | SCREW, SM3.57-40X7             |    |
| 20  | 145624000 | 1  | 油毡                | FELT                           |    |
| 21  | 112738000 | 1  | 油线 L=400          | WICK, L=400                    |    |
| 22  | 158727001 | 1  | 油线 4X4            | WICK, 4X4 L=27                 |    |
| 23  | 013761412 | 1  | 固定螺钉 SM5.95-28X14 | SET SCREW (CP) SM5.95-28X14    |    |
| 24  | 110367001 | 1  | 垫圈 8              | WASHER, PLAIN SPECIAL 8        |    |
| 25  | S10582001 | 1  | 针杆轴套 U            | NEEDLE BAR BUSH, U             |    |
| 26  | 147326021 | 1  | 针杆轴套 D            | NEEDLE BAR BUSH, D :-5         |    |
| 27  | 100289003 | 2  | 固定螺钉 SM5.95       | SET SCREW, SM5.95              |    |
| 28  | S10567001 | 1  | 针杆                | NEEDLE BAR                     |    |
|     |           |    | <用于欧洲以外>          | <Except for Europe>            |    |
| 29  | 100265031 | 1  | 机针 DBX1 (#11)     | NEEDLE DBX1                    |    |
|     |           |    | <用于欧洲>            | <For Europe only>              |    |
| 29  | 100265034 | 1  | 机针 DBX1 (#14)     | NEEDLE DBX1                    |    |
| 30  | 140553102 | 1  | 固定螺钉 SM3.18       | SET SCREW, SM3.18              |    |
| 31  | 102630021 | 1  | 针杆接头滑块            | NEEDLE BAR GUIDE SLIDE BLOCK   |    |
| 32  | 156220001 | 1  | 针杆线导向             | THREAD GUIDE, NEEDLE BAR       |    |
| 33  | * P. 26   | 1  | 针板                | NEEDLE PLATE                   |    |
| 34  | 151267001 | 2  | 螺钉 SM4.37-40X8    | SCREW, FLAT SM4.37-40X8        |    |
| 35  | 180018151 | 1  | 推板组件              | SLIDE PLATE ASSY               |    |
| 36  | 114561001 | 1  | 推板簧               | SPRING, PLATE                  |    |
| 37  | 122771051 | 2  | 螺钉 SM2.38         | SCREW, SM2.38                  |    |
| 38  | 145471129 | 1  | 手轮                | PULLEY                         |    |
| 39  | S33689002 | 2  | 固定螺钉 SM5.95-28X14 | SET SCREW, (CP) SM5.95-28X14   |    |
| 40  | S10575001 | 1  | 辅助针板              | AUXILIARY NEEDLE PLATE         |    |
| 41  | 151267001 | 2  | 螺钉 SM4.37-40X8    | SCREW, FLAT SM4.37-40X8        |    |
| 42  | 145688000 | 1  | 针杆导向              | NEEDLE BAR GUIDE               |    |
| 43  | 062670612 | 2  | 螺钉 SM3.57-40X6    | SCREW PAN SM3.57-40X6          |    |

C . 压脚装置 / Presser foot mechanism

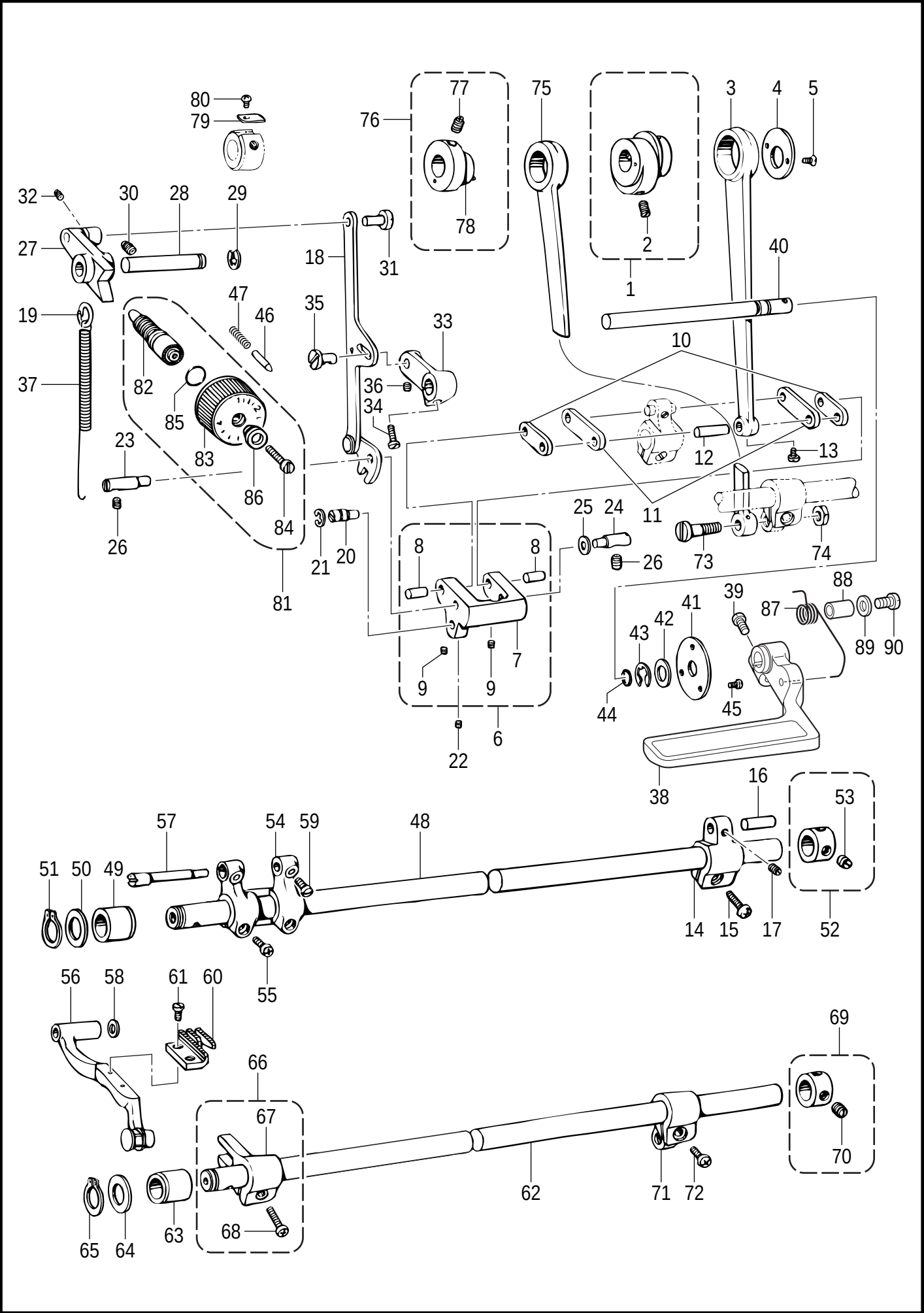




# C. 压脚装置 / Presser foot mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称                  | NAME OF PARTS                       | RM |
|-----|-----------|----|------------------------|-------------------------------------|----|
| 1   | 111466121 | 1  | 压紧杆                    | PRESSER BAR                         |    |
| 2   | 145472021 | 1  | 压紧杆轴套                  | PRESSER BAR BUSH                    |    |
| 3   | S31012021 | 1  | 调压螺钉                   | PRESSER ADJUSTING SCREW             |    |
| 4   | 141208021 | 1  | 弹簧导杆                   | SPRING GUIDE                        |    |
| 5   | 147514001 | 1  | 压杆弹簧                   | PRESSER BAR SPRING                  |    |
| 6   | * P. 26   | 1  | 压脚组件                   | PRESSER FOOT ASSY                   |    |
| 7   | S13385001 | 1  | 螺钉 <b>SM3.57-40X10</b> | SCREW, SM3.57-40X10                 |    |
| 8   | S01020022 | 1  | 膝控提升左杠杆                | PRESSER BAR LIFTER LEVER            |    |
| 9   | 109763022 | 1  | 垫圈                     | WASHER                              |    |
| 10  | 159998121 | 1  | 膝控提升左杠杆销               | PRESSER BAR LIFTER SHAFT            |    |
| 11  | S01998001 | 1  | 螺钉 <b>SM3.57-40X6</b>  | SET SCREW, SM3.57-40X6              |    |
| 12  | 048040342 | 2  | 挡圈 <b>E4</b>           | RETAINING RING E4                   |    |
| 13  | 145476021 | 1  | 膝控提升拉杆                 | KNEE LIFTER CONNECTING ROD          |    |
| 14  | 145478101 | 3  | 段螺钉 <b>SM4.76</b>      | SHOULDER SCREW, SOCKET SM4.76       |    |
| 15  | 145479022 | 1  | 膝控提升杠杆                 | KNEE LIFTER LEVER                   |    |
| 16  | S31010021 | 1  | 螺栓 <b>SM6.35</b>       | SHOULDER SCREW, SM6.35              |    |
| 17  | 145481021 | 1  | 膝控提升连杆                 | KNEE LIFTER BAR                     |    |
| 18  | S31006021 | 1  | 抬压脚扳手                  | LIFTING LEVER                       |    |
| 19  | S39051001 | 1  | 螺钉(带垫圈) <b>M3.5X12</b> | SCREW, PAN (S/P W) M3.5X12          |    |
| 20  | S31952021 | 1  | 压紧杆扳手曲柄                | PRESSER BAR LIFTER CRANK            |    |
| 21  | 154347001 | 1  | 弹簧                     | SPRING                              |    |
| 22  | 150384101 | 1  | <用于欧洲以外><br>护指器        | <Except for Europe><br>FINGER GUARD |    |
| 23  | 025350132 | 1  | 平垫圈 <b>S3.5</b>        | WASHER PLAIN S 3.5                  |    |
| 24  | S10581001 | 1  | 压杆抱箍                   | PRESSER BAR GUIDE BRACKET           |    |
| 25  | 145992001 | 1  | 固定螺钉 <b>SM4.37</b>     | SET SCREW, SM4.37                   |    |
| 26  | S31013021 | 1  | 调压锁紧螺母                 | PRESSER ADJUSTING NUT               |    |

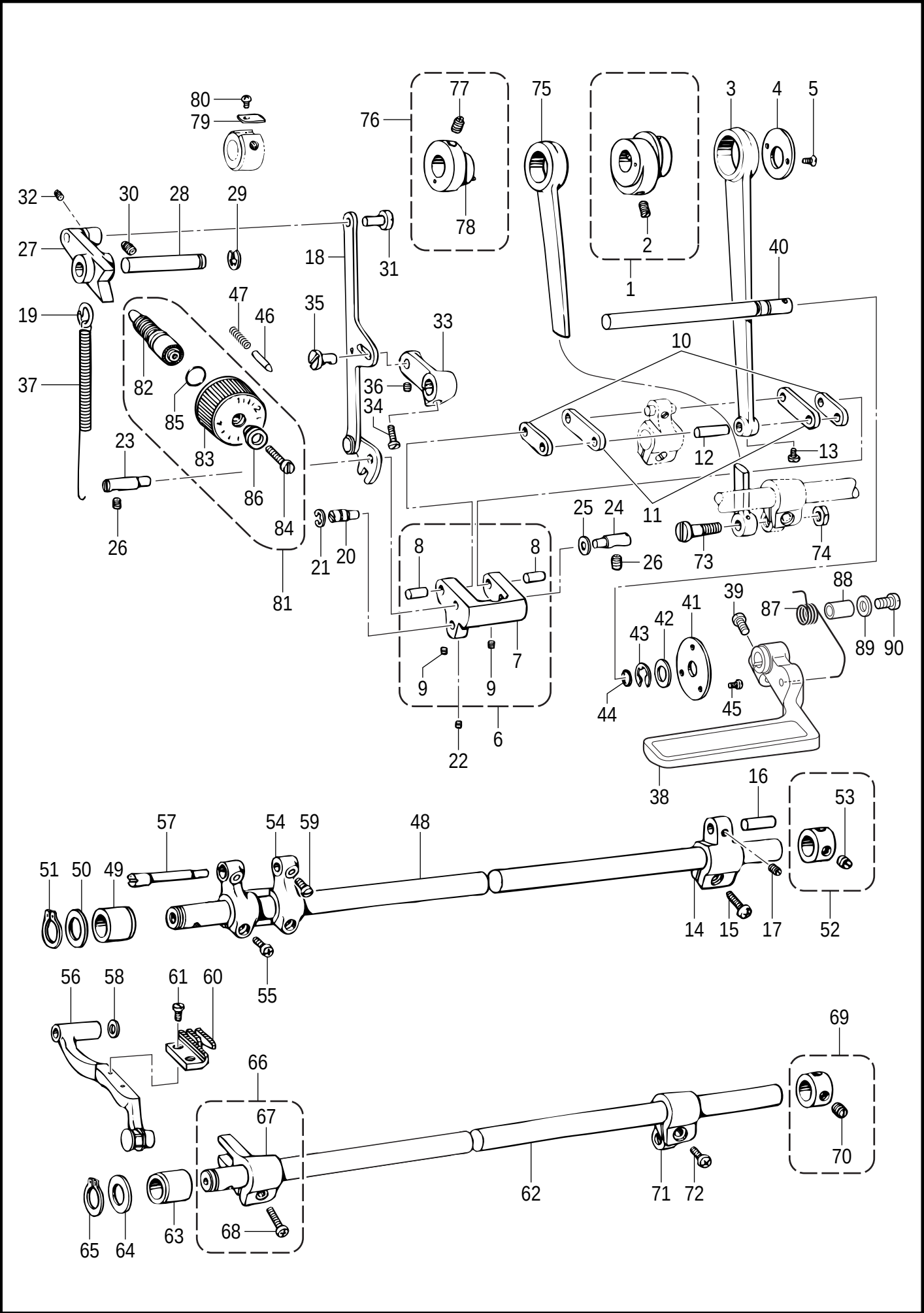
D . 送布装置 / Feed mechanism



## D. 送布装置 / Feed mechanism

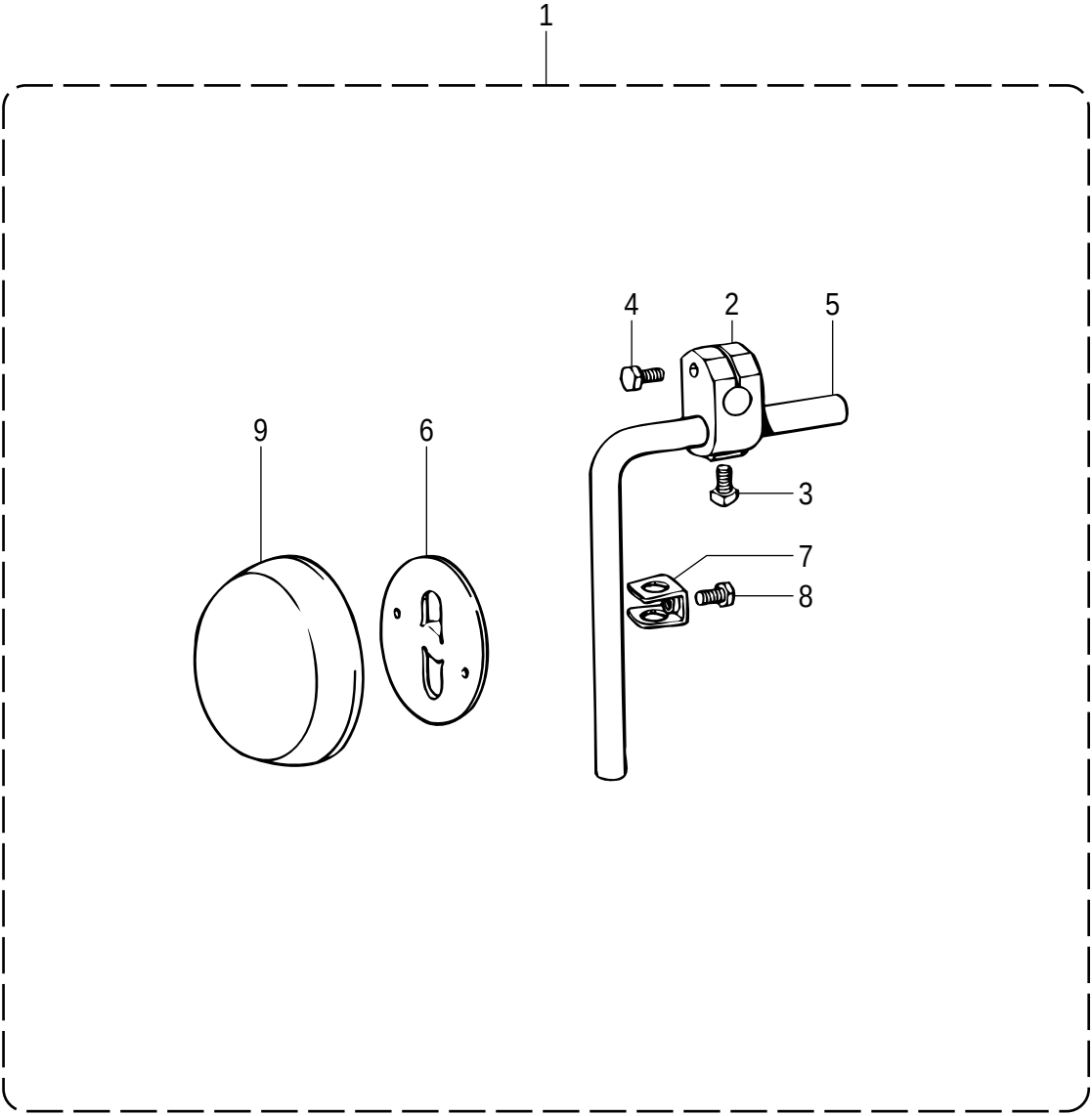
| 参照号 | 零部件序号     | 数量 | 零部件名称                    | NAME OF PARTS                 | RM |
|-----|-----------|----|--------------------------|-------------------------------|----|
| 1   | S02552021 | 1  | 送布凸轮配件                   | L-FEED ECCENT. WHEEL, W/SCREW |    |
| 2   | 013761410 | 2  | 固定螺钉 <b>SM5.95-28X14</b> | SET SCREW (CP) SM5.95-28X14   |    |
| 3   | 156949021 | 1  | 送布连杆                     | LEVEL FEED CONNECTING ROD     |    |
| 4   | 156948021 | 1  | 送布连杆挡圈                   | HOLDER                        |    |
| 5   | S55431001 | 2  | 螺钉 <b>M3.57-40X5</b>     | SCREW, FLAT M3.57-40X5        |    |
| 6   | S05898121 | 1  | 针距调节组件                   | LEVEL FEED REGULATOR ASSY     |    |
| 7   | 156950220 | 1  | 针距调节器                    | LEVEL FEED REGULATOR          |    |
| 8   | 156951021 | 2  | 曲柄连杆短销                   | FEED LINK STUD                |    |
| 9   | 014680632 | 2  | 螺钉 <b>SM4.37-40X6</b>    | SET SCREW SOCKET SM4.37-40X6  |    |
| 10  | 156952021 | 1  | 曲柄短连杆组件                  | FEED ROCKER LINK ASSY         |    |
| 11  | 156954021 | 1  | 曲柄长连杆组件                  | FEED ROCKER ARM LINK ASSY     |    |
| 12  | 156956021 | 1  | 曲柄长连杆销                   | LINK SHAFT                    |    |
| 13  | 144458001 | 1  | 螺钉 <b>SM3.57-40X4.5</b>  | SET SCREW, SM3.57-40X4.5      |    |
| 14  | 156957120 | 1  | 送布曲柄                     | FEED ROCKER ARM               |    |
| 15  | 062711212 | 1  | 螺钉 <b>SM4.76-32X12</b>   | SCREW PAN SM4.76-32X12        |    |
| 16  | 156958021 | 1  | 送布曲柄销                    | FEED ROCK ARM SHAFT           |    |
| 17  | S47265001 | 1  | 固定螺钉 <b>SM4.37-40X6</b>  | SET SCREW, SOCKET (CP) SM4.37 |    |
| 18  | S40027021 | 1  | 针距连杆组件                   | F-REGULATOR CONNECT. ROD ASSY |    |
| 19  | S04228001 | 1  | 针距座拉簧环                   | SPRING HOOK                   |    |
| 20  | 156966121 | 1  | 偏心销                      | PIN                           |    |
| 21  | 048060342 | 1  | 挡圈 <b>E6</b>             | RETAINING RING E6             |    |
| 22  | S47265001 | 1  | 固定螺钉 <b>SM4.37-40X6</b>  | SET SCREW, SOCKET (CP) SM4.37 |    |
| 23  | 156967121 | 1  | 针距调节轴 <b>L</b>           | FEED REGULATOR SHAFT, L       |    |
| 24  | 118734021 | 1  | 针距调节器短轴                  | FEED REGULATOR SHAFT          |    |
| 25  | 118735021 | 1  | 垫圈                       | WASHER                        |    |
| 26  | 014760632 | 2  | 螺钉 <b>SM5.95-28X6</b>    | SET SCREW SOCKET SM5.95-28X6  |    |
| 27  | 156969121 | 1  | 针距座                      | FEED REGULATOR                |    |
| 28  | 156970021 | 1  | 针距座铰链轴                   | FEED REGULATOR SHAFT          |    |
| 29  | 048070342 | 1  | 挡圈 <b>E7</b>             | RETAINING RING E7             |    |
| 30  | 014761030 | 1  | 螺钉 <b>SM5.95-28X10</b>   | SET SCREW SOCKET SM5.95-28X10 |    |
| 31  | 151308121 | 1  | 连杆轴 <b>12.5</b>          | STUD, 12.5                    |    |
| 32  | S47264001 | 1  | 固定螺钉 <b>SM4.37-40X4</b>  | SET SCREW, SOCKET (CP) SM4.37 |    |
| 33  | S40029120 | 1  | 曲柄                       | LEVER                         |    |
| 34  | 062711412 | 1  | 螺钉 <b>SM4.76-32X14</b>   | SCREW PAN SM4.76-32X14        |    |
| 35  | 151308121 | 1  | 连杆轴 <b>12.5</b>          | STUD, 12.5                    |    |
| 36  | S47264001 | 1  | 固定螺钉 <b>SM4.37-40X4</b>  | SET SCREW, SOCKET (CP) SM4.37 |    |
| 37  | S02558201 | 1  | 拉簧                       | EXTENSION SPRING              |    |
| 38  | S04226009 | 1  | 倒缝手柄                     | REVERSE STITCHING LEVER       |    |
| 39  | 062711412 | 1  | 螺钉 <b>SM4.76-32X14</b>   | SCREW PAN SM4.76-32X14        |    |
| 40  | 147505101 | 1  | 倒缝扳手轴                    | SHAFT, R-LEVER                |    |
| 41  | 147504221 | 1  | 挡圈                       | SPACER                        |    |
| 42  | 025100132 | 1  | 平垫圈 <b>S10</b>           | WASHER PLAIN S 10             |    |
| 43  | 048080342 | 1  | 挡圈 <b>E8</b>             | RETAINING RING E8             |    |
| 44  | 104564001 | 1  | O型密封圈                    | O RING                        |    |
| 45  | 062670712 | 3  | 螺钉 <b>SM3.57-40X7</b>    | SCREW PAN SM3.57-40X7         |    |
| 46  | 145502021 | 1  | 定位销                      | POSITIONING PIN               |    |
| 47  | 100328001 | 1  | 止动销弹簧                    | NOTCH SPRING                  |    |
| 48  | S02568121 | 1  | 送布轴                      | FEED ROCKER SHAFT             |    |
| 49  | S31014020 | 1  | 轴套 <b>19.3</b>           | BUSH 19.3                     |    |
| 50  | 224485000 | 1  | 圈 <b>2X15X22ST</b>       | RING, 2X15X22ST               |    |
| 51  | 048150142 | 1  | 轴用挡圈 <b>C15</b>          | RETAINING RING EXTERNAL C15   |    |
| 52  | 183493021 | 1  | 送布轴紧圈组件                  | F-SHAFT SET SCREW COLLAR ASSY |    |
| 53  | 101706001 | 2  | 螺钉 <b>SM6.35-40X5.5</b>  | SET SCREW 6.35                |    |
| 54  | 156244020 | 1  | 牙架曲柄                     | FEED ROCKER BRACKET ARM       |    |
| 55  | 062681212 | 2  | 螺钉 <b>SM4.37-40X12</b>   | SCREW PAN SM4.37-40X12        |    |
| 56  | S02569121 | 1  | 牙架组件                     | FEED BAR ASSY                 |    |
| 57  | S25349021 | 1  | 牙架曲柄偏心轴                  | FEED BAR STUD                 |    |
| 58  | 158722021 | 1  | 垫圈 <b>4.2</b>            | WASHER, PLAIN 4.2             |    |
| 59  | 120990001 | 2  | 螺钉 <b>SM4.37-40X8</b>    | SET SCREW, (CP) SM4.37-40X8   |    |
| 60  | * P. 26   | 1  | 送布牙                      | FEED DOG                      |    |

D . 送布装置 / Feed mechanism



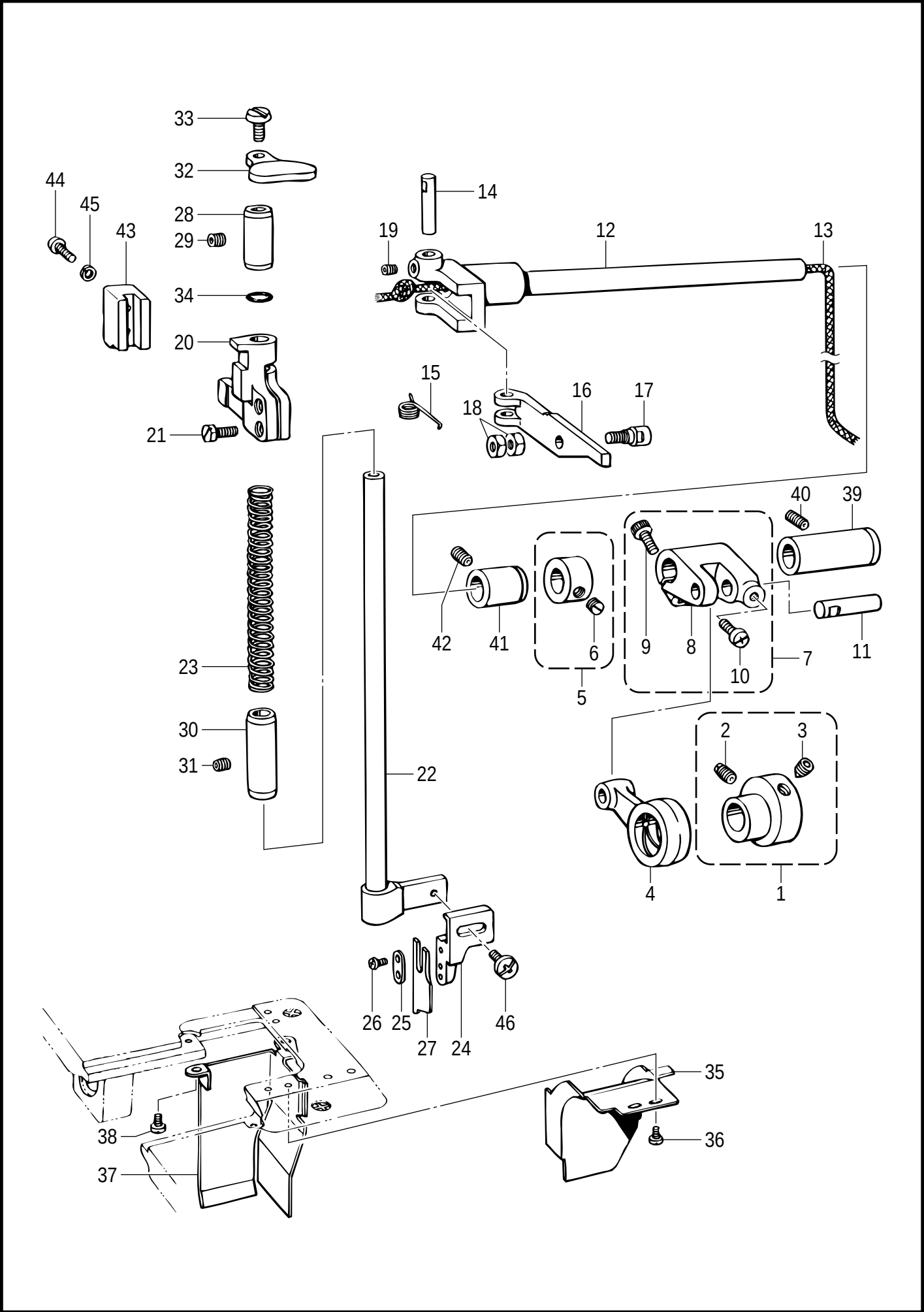
## D. 送布装置 / Feed mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称                   | NAME OF PARTS                 | RM |
|-----|-----------|----|-------------------------|-------------------------------|----|
| 61  | 100080003 | 2  | 螺钉 <b>SM3.18-44X6.5</b> | SCREW, SM3.18-44X6.5          |    |
| 62  | S02574101 | 1  | 抬牙轴                     | FEED LIFTING ROCKER SHAFT     |    |
| 63  | S31014020 | 1  | 轴套 <b>19.3</b>          | BUSH 19.3                     |    |
| 64  | 224485000 | 1  | 圈 <b>2X15X22ST</b>      | RING, 2X15X22ST               |    |
| 65  | 048150142 | 1  | 轴用挡圈 <b>C15</b>         | RETAINING RING EXTERNAL C15   |    |
| 66  | 180322021 | 1  | 抬压叉组件                   | FEED LIFTING ARM ASSY         |    |
| 67  | 118217021 | 1  | 抬牙叉                     | FEED LIFTING ROCK SHAFT CRANK |    |
| 68  | 062681412 | 1  | 螺钉 <b>SM4.37-40X14</b>  | SCREW PAN SM4.37-40X14        |    |
| 69  | 183493021 | 1  | 送布轴紧圈组件                 | F-SHAFT SET SCREW COLLAR ASSY |    |
| 70  | S09212021 | 1  | 紧圈                      | SET SCREW COLLAR              |    |
| 71  | S02575020 | 1  | 抬牙曲柄                    | F-LIFTING ROCK SHAFT CRANK    |    |
| 72  | 062711212 | 1  | 螺钉 <b>SM4.76-32X12</b>  | SCREW PAN SM4.76-32X12        |    |
| 73  | 147509021 | 1  | 螺钉 <b>SM7.14</b>        | SHOULDER SCREW, SM7.14        |    |
| 74  | 104689002 | 1  | 螺母 <b>SM7.14</b>        | NUT 7.14                      |    |
| 75  | 118758021 | 1  | 抬牙连杆                    | CONNECTING ROD, V-FEEDING     |    |
| 76  | S02576021 | 1  | 抬牙凸轮组件                  | ECCENTRIC WHEEL W/SCREW       |    |
| 77  | 151604001 | 2  | 螺钉 <b>SM5.95</b>        | SET SCREW, SM5.95             |    |
| 78  | 047200642 | 1  | 弹簧销 <b>AW2</b>          | PIN SPRING ROLL AW2           |    |
| 79  | 159690021 | 1  | 上轴紧圈挡板                  | FEED CAM STOPPER              |    |
| 80  | 062670412 | 1  | 螺钉 <b>SM3.57-40X4</b>   | SCREW PAN SM3.57-40X4         |    |
| 81  | S31015021 | 1  | 针距标盘组件                  | STITCH LENGTH DIAL ASSY       |    |
| 82  | S06999021 | 1  | 针距调节螺杆                  | ADJUSTING SCREW               |    |
| 83  | S31016001 | 1  | 针距标盘                    | STITCH LENGTH DIAL, 4         |    |
| 84  | S21514121 | 1  | 螺钉 <b>SM4.76</b>        | SCREW, SM4.76                 |    |
| 85  | 108549001 | 1  | O形圈                     | O RING                        |    |
| 86  | 142746022 | 1  | 针距标盘套                   | FEED REGULATING SUPPORTER     |    |
| 87  | S01676121 | 1  | 手柄归位弹簧                  | EXTENSION SPRING              |    |
| 88  | 151317021 | 1  | 管套                      | COLLAR                        |    |
| 89  | 025060332 | 1  | 平垫圈 <b>L6</b>           | WASHER PLAIN L 6              |    |
| 90  | 062782512 | 1  | 螺钉 <b>SM6.35-28X25</b>  | SCREW PAN SM6.35-28X25        |    |



## E. 膝控提升装置 / Knee lifter mechanism

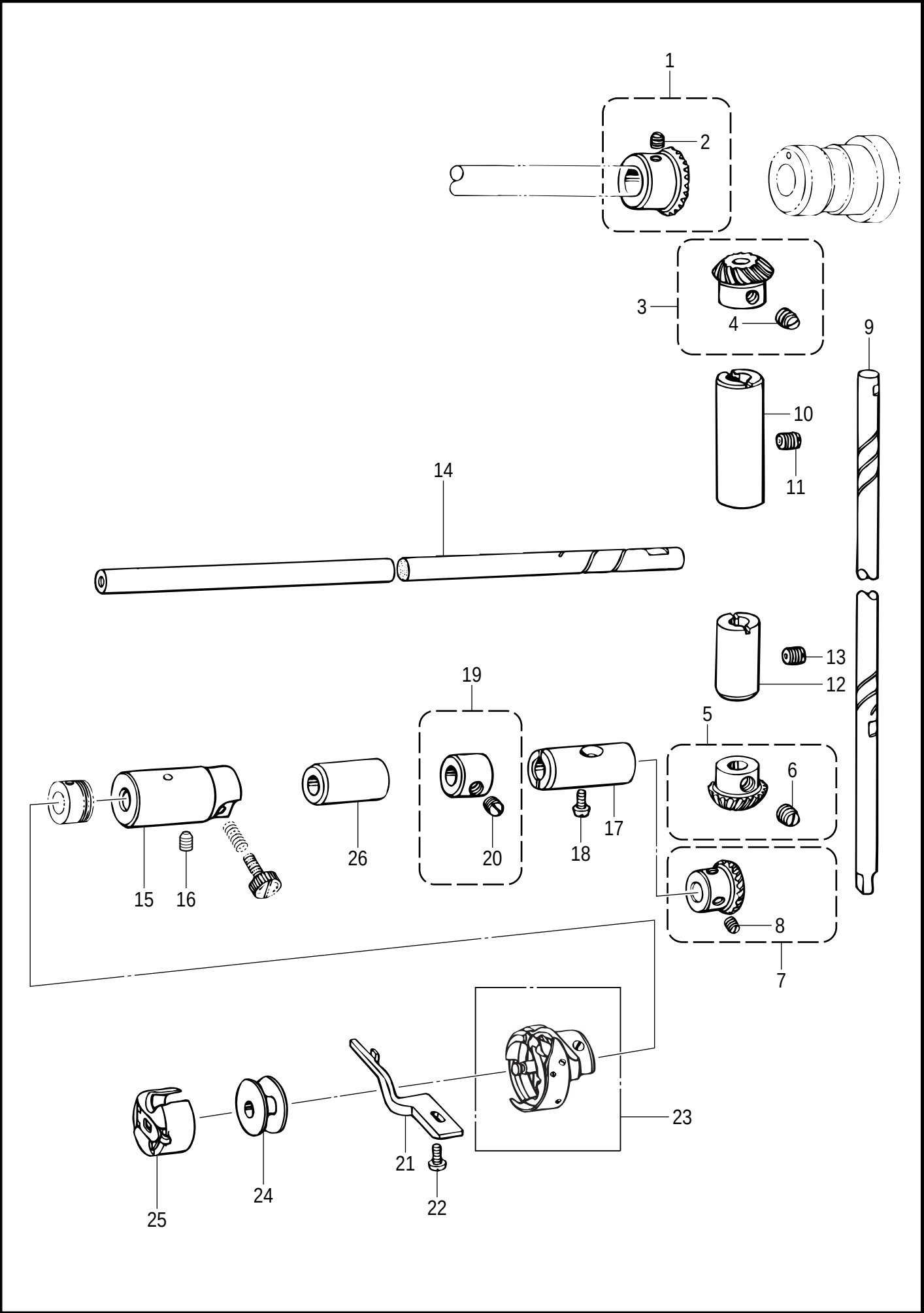
| 参照号 | 零部件序号     | 数量 | 零部件名称                 | NAME OF PARTS             | RM |
|-----|-----------|----|-----------------------|---------------------------|----|
| 1   | S35821021 | 1  | 膝控碰块组件                | KNEE LIFTER ASSY          |    |
| 2   | 146039021 | 1  | 碰块弯杆接头                | KNEE LIFTER BRACKET       |    |
| 3   | 100463001 | 1  | 四角型螺栓 <b>SM7.94</b>   | BOLT, SQUARE SM7.94       |    |
| 4   | S35820021 | 1  | 螺栓 <b>SM5.95X20</b>   | BOLT, SM5.95-28X20        |    |
| 5   | 104619022 | 1  | 膝控碰块弯杆                | KNEE LIFTER BAR           |    |
| 6   | S34756021 | 1  | 膝控碰块                  | KNEE LIFTER PLATE         |    |
| 7   | 114967021 | 1  | 碰块架                   | KNEE LIFTER PLATE STOPPER |    |
| 8   | 110087021 | 1  | 螺栓 <b>SM5.95-28X8</b> | BOLT, SM5.95-28X8         |    |
| 9   | S31885001 | 1  | 膝控碰块垫                 | KNEE LIFTER PLATE COVER   |    |





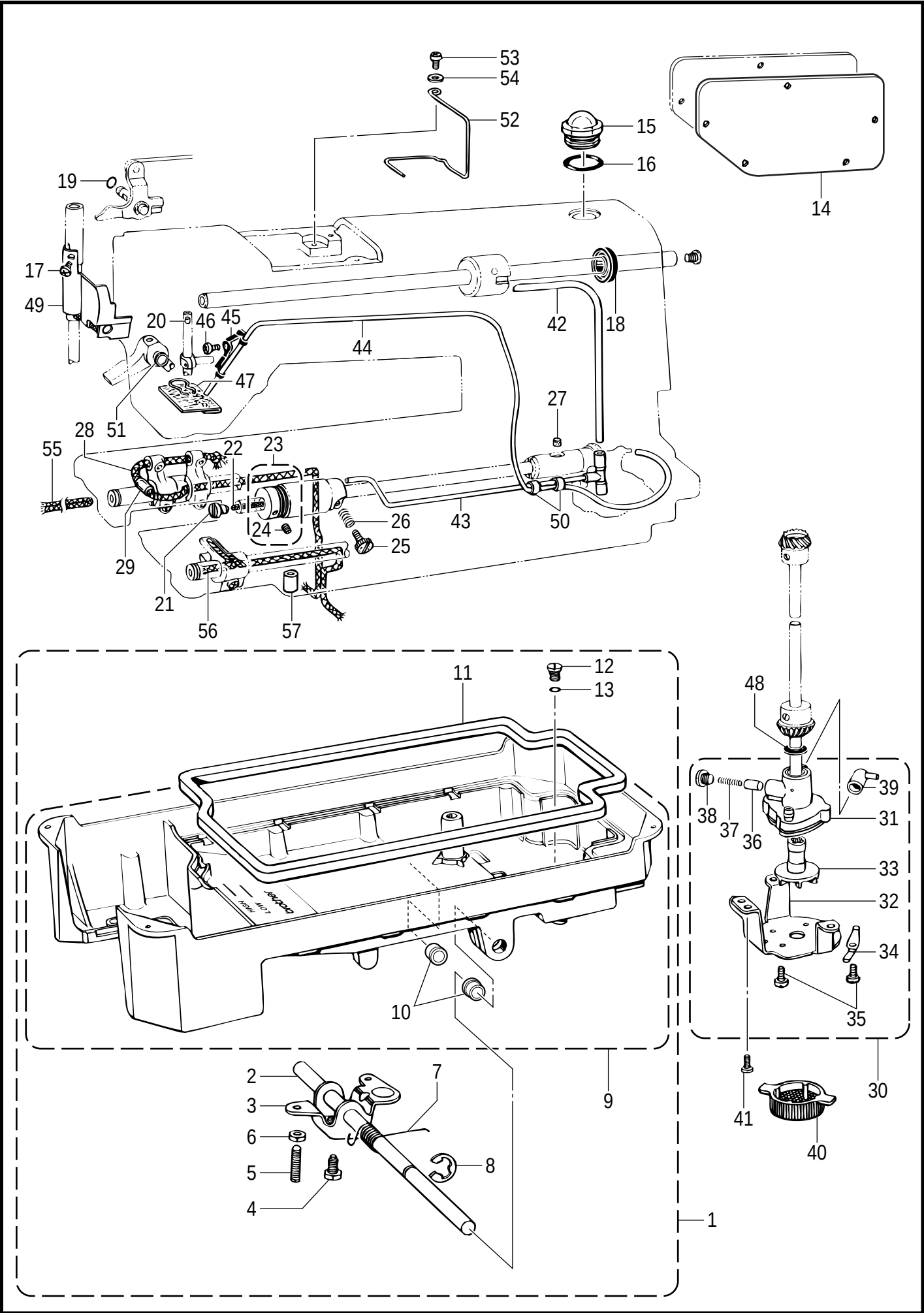
## F. 切刀装置 / Knife mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称                  | NAME OF PARTS                  | RM |
|-----|-----------|----|------------------------|--------------------------------|----|
| 1   | S10586001 | 1  | 偏心轮带螺钉                 | KNIFE ECCENTRIC WHEEL, W/SCREW |    |
| 2   | 151604001 | 1  | 螺钉 <b>SM5.95</b>       | SET SCREW, SM5.95              |    |
| 3   | 118853001 | 1  | 螺钉 <b>SM5.95</b>       | SET SCREW, SOCKET SM5.95       |    |
| 4   | S10587000 | 1  | 摇摆连杆                   | ROCK CONNECTING ROD            |    |
| 5   | S10588001 | 1  | 紧圈组件                   | SET SCREW COLLAR ASSY          |    |
| 6   | 100260001 | 2  | 螺钉 <b>SM5.95-28X4</b>  | SET SCREW, SM5.95-28X4         |    |
| 7   | S10589001 | 1  | 摇臂组件                   | ROCK ARM ASSY                  |    |
| 8   | S10590001 | 1  | 摇臂                     | ROCK ARM                       |    |
| 9   | S07959001 | 1  | 螺钉 <b>SM4.76-32X14</b> | BOLT, SOCKET SM4.76-32X14      |    |
| 10  | 062711012 | 1  | 螺钉 <b>SM4.76-32X10</b> | SCREW PAN SM4.76-32X10         |    |
| 11  | S10591001 | 1  | 摇臂销                    | PIN                            |    |
| 12  | S10593001 | 1  | 摇摆轴                    | ROCK SHAFT                     |    |
| 13  | 113784000 | 1  | 油线 <b>L=270</b>        | WICK, L=270                    |    |
| 14  | S10594001 | 1  | 支撑销                    | PIN                            |    |
| 15  | S10595001 | 1  | 压簧                     | SPRING                         |    |
| 16  | S10597001 | 1  | 离合器板                   | CLUTCH BRACKET                 |    |
| 17  | S10598001 | 1  | 销                      | PIN                            |    |
| 18  | 021750302 | 2  | 螺母 <b>SM5.56-32</b>    | NUT 3 SM5.56-32                |    |
| 19  | 014680432 | 1  | 螺钉 <b>SM4.37-40X4</b>  | SET SCREW SOCKET SM4.37-40X4   |    |
| 20  | S10600001 | 1  | 切刀轴导向                  | KNIFE SHAFT GUIDE              |    |
| 21  | 154574001 | 2  | 螺栓 <b>SM4.37</b>       | BOLT, SM4.37                   |    |
| 22  | S10601001 | 1  | 切刀轴                    | KNIFE SHAFT                    |    |
| 23  | S10602001 | 1  | 弹簧                     | SPRING                         |    |
| 24  | S10603001 | 1  | 刀架                     | KNIFE HOLDER                   |    |
| 25  | S10604001 | 1  | 垫圈                     | KNIFE WASHER                   |    |
| 26  | 060660604 | 2  | 螺钉 <b>SM3.18-40X6</b>  | SCREW BIND SM3.18-40X6         |    |
| 27  | S10605201 | 1  | 上刀                     | UPPER KNIFE                    |    |
| 28  | S10606001 | 1  | 刀轴轴套 <b>U</b>          | KNIFE SHAFT BUSH, U            |    |
| 29  | 100260001 | 1  | 螺钉 <b>SM5.95-28X4</b>  | SET SCREW, SM5.95-28X4         |    |
| 30  | S10607001 | 1  | 刀轴轴套 <b>D</b>          | KNIFE SHAFT BUSH, D            |    |
| 31  | 100260001 | 1  | 螺钉 <b>SM5.95-28X4</b>  | SET SCREW, SM5.95-28X4         |    |
| 32  | S10608001 | 1  | 上切刀复合件手柄               | UPPER KNIFE SET LEVER          |    |
| 33  | S10634001 | 1  | 螺钉 <b>SM7.14-28X12</b> | SCREW SM7.14-28X12             |    |
| 34  | 081009070 | 1  | O形圈 <b>P9</b>          | O RING P9                      |    |
| 35  | * P. 26   | 1  | 碎布屑导向                  | MATERIAL GUIDE                 |    |
| 36  | 105288001 | 2  | 螺钉 <b>SM2.38</b>       | SCREW, SM2.38                  |    |
| 37  | S10610001 | 1  | 碎布屑盖                   | SEWING SCRAPS COVER            |    |
| 38  | 100242003 | 2  | 螺钉 <b>SM3.57-40X5</b>  | SCREW, SM3.57-40X5             |    |
| 39  | S10615001 | 1  | 摇动轴套 <b>R</b>          | ROCK SHAFT BUSH, R             |    |
| 40  | 100289003 | 1  | 固定螺钉 <b>SM5.95</b>     | SET SCREW, SM5.95              |    |
| 41  | S16252001 | 1  | 摇动轴套 <b>L</b>          | ROCK SHAFT BUSH, L             |    |
| 42  | 100289003 | 1  | 固定螺钉 <b>SM5.95</b>     | SET SCREW, SM5.95              |    |
| 43  | S10617001 | 1  | 刀轴导向                   | KNIFE SHAFT GUIDE              |    |
| 44  | 062671412 | 2  | 螺钉 <b>SM3.57-40X14</b> | SCREW PAN SM3.57-40X14         |    |
| 45  | 028350242 | 2  | 弹簧垫圈 <b>2-3.5</b>      | WASHER SPRING 2-3.5            |    |
| 46  | 060710712 | 1  | 螺钉 <b>SM4.76-32X7</b>  | SCREW, BIND SM4.76-32X7        |    |



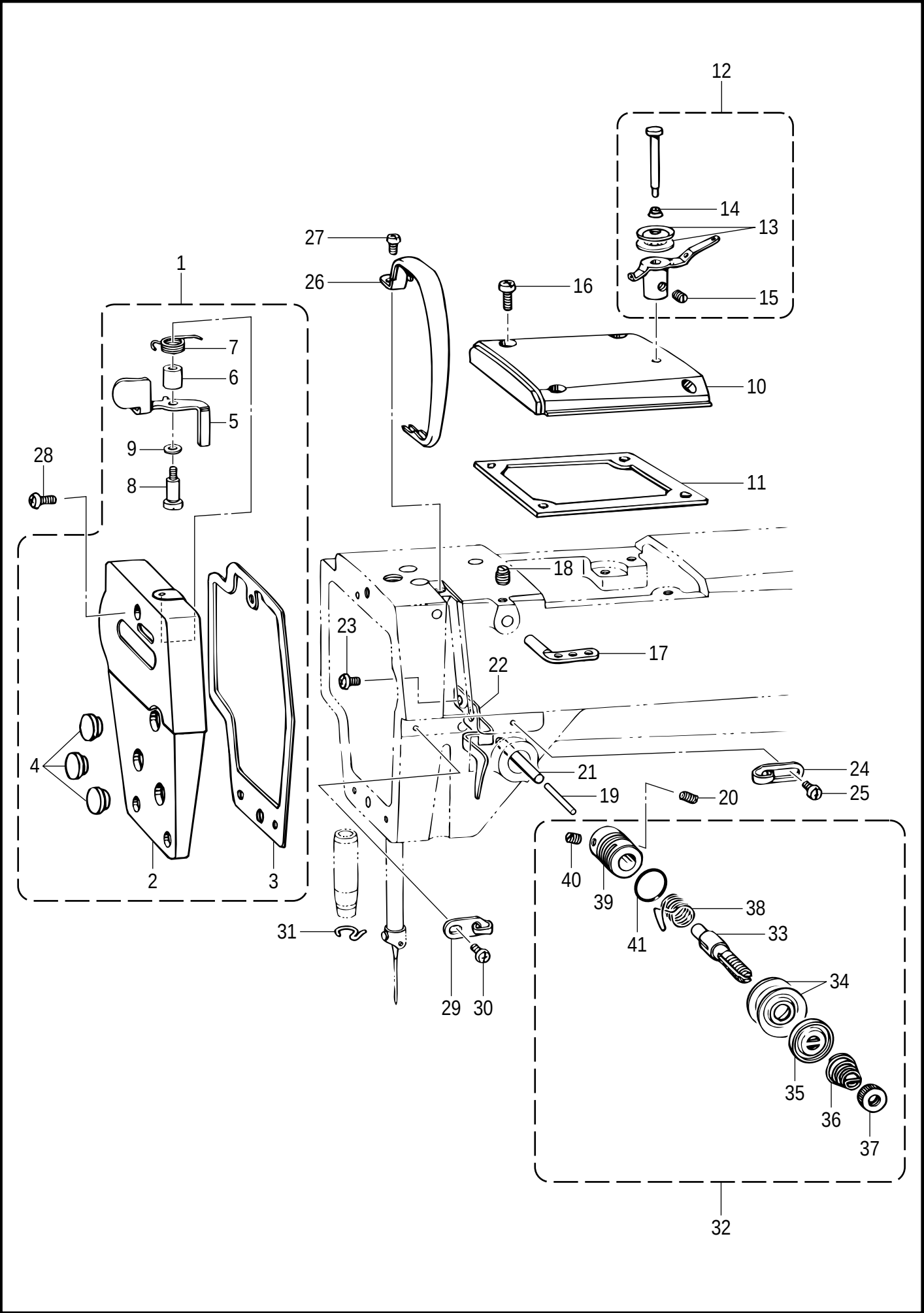
## G. 旋梭装置 / Rotary hook mechanism

| 参照号 | 零部件序号     | 数量 | 零部件名称                    | NAME OF PARTS                  | RM |
|-----|-----------|----|--------------------------|--------------------------------|----|
| 1   | 180891021 | 1  | 上轴斜齿轮组件                  | UPPER SHAFT BEVEL GEAR ASSY    |    |
| 2   | 100251021 | 2  | 螺钉 <b>SM6.35-40X6.5</b>  | SET SCREW, (CP) SM6.35-40X6.5  |    |
| 3   | 180892021 | 1  | 竖轴伞齿轮组件 <b>U</b>         | VERTICAL BEVEL GEAR ASSY, U    |    |
| 4   | 100251021 | 2  | 螺钉 <b>SM6.35-40X6.5</b>  | SET SCREW, (CP) SM6.35-40X6.5  |    |
| 5   | 180885021 | 1  | 竖轴伞齿轮组件 <b>D</b>         | VERTICAL BEVEL GEAR ASSY, D    |    |
| 6   | 100251021 | 2  | 螺钉 <b>SM6.35-40X6.5</b>  | SET SCREW, (CP) SM6.35-40X6.5  |    |
| 7   | 180886021 | 1  | 下轴斜齿轮组件                  | LOWER SHAFT BEVEL GEAR ASSY    |    |
| 8   | 100251021 | 2  | 螺钉 <b>SM6.35-40X6.5</b>  | SET SCREW, (CP) SM6.35-40X6.5  |    |
| 9   | 145516021 | 1  | 竖轴                       | VERTICAL SHAFT                 |    |
| 10  | 142708020 | 1  | 竖轴上轴套                    | VERTICAL SHAFT BUSH, U         |    |
| 11  | 013760610 | 1  | 固定螺钉 <b>SM5.95</b>       | SET SCREW (CP) SM5.95-28X6     |    |
| 12  | S31026020 | 1  | 竖轴下轴套                    | VERTICAL SHAFT BUSH, D         |    |
| 13  | 013761410 | 1  | 固定螺钉 <b>SM5.95-28X14</b> | SET SCREW (CP) SM5.95-28X14    |    |
| 14  | S10633001 | 1  | 下轴                       | LOWER SHAFT                    |    |
| 15  | 118761021 | 1  | 下轴左轴套                    | LOWER SHAFT BUSH, L            |    |
| 16  | 014680632 | 1  | 螺钉 <b>SM4.37-40X6</b>    | SET SCREW SOCKET SM4.37-40X6   |    |
| 17  | 104520020 | 1  | 下轴右轴套                    | LOWER SHAFT BUSH, R            |    |
| 18  | 121007001 | 1  | 螺钉 <b>SM4.37</b>         | SCREW                          |    |
| 19  | 181995021 | 1  | 紧圈组件                     | SET SCREW COLLAR ASSY          |    |
| 20  | 101706001 | 2  | 螺钉 <b>SM6.35-40X5.5</b>  | SET SCREW 6.35                 |    |
| 21  | 100367001 | 1  | 旋梭定位钩                    | HOOK STOPPER                   |    |
| 22  | 107407003 | 1  | 螺钉 <b>SM4.37X9</b>       | SCREW, SM4.37X9                |    |
| 23  | SA1706001 | 1  | <b>159907</b> 旋梭盒组件      | ROTARY HOOK ASSY, W/BOX 159907 |    |
| 24  | S06573001 | 1  | 梭心套组件                    | BOBBIN CASE ASSEMBLY           |    |
| 25  | 146290021 | 1  | 梭芯                       | BOBBIN                         |    |
| 26  | S31027020 | 1  | 下轴中轴套                    | LOWER SHAFT BUSH, M            |    |



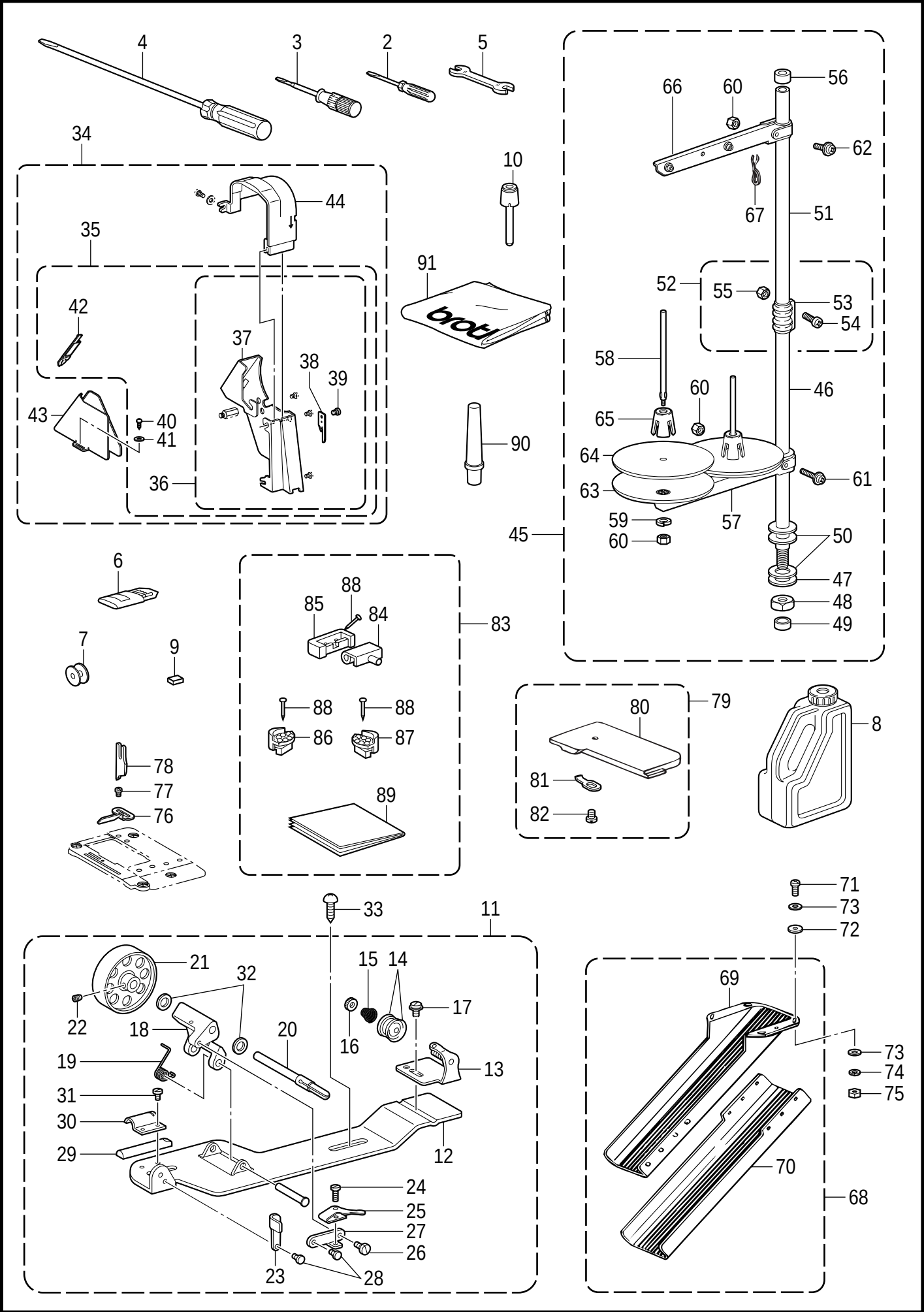
## H. 供油润滑装置 / Lubrication

| 参照号 | 零部件序号     | 数量 | 零部件名称                    | NAME OF PARTS                 | RM |
|-----|-----------|----|--------------------------|-------------------------------|----|
| 1   | 183528121 | 1  | 油盘组件                     | OIL PAN ASSY                  |    |
| 2   | 146036121 | 1  | 膝控横轴                     | KNEE LIFTER SHAFT             |    |
| 3   | S09635021 | 1  | 膝控限位架                    | KNEE LIFTER                   |    |
| 4   | 146367021 | 1  | 螺钉 <b>SM5.95</b>         | BOLT, SM5.95                  |    |
| 5   | 104885121 | 2  | 螺钉 <b>SM5.95-28X24</b>   | SET SCREW, SM5.95-28X24       |    |
| 6   | 100022004 | 2  | 螺母 <b>SM5.95</b>         | NUT, SM5.95                   |    |
| 7   | S15889021 | 1  | 复位弹簧                     | TWIST SPRING                  |    |
| 8   | 146293001 | 1  | 挡圈 <b>E10</b>            | RETAINING RING, E10           |    |
| 9   | 156308301 | 1  | 油盘                       | OIL PAN                       |    |
| 10  | 149578000 | 2  | 轴套                       | BUSH                          |    |
| 11  | 146040001 | 1  | 油盘密封垫                    | PACKING                       |    |
| 12  | 140518021 | 1  | 螺钉 <b>SM7.94X10</b>      | SCREW, SM7.94X10              |    |
| 13  | 081007070 | 1  | <b>O形圈 P7</b>            | O RING P7                     |    |
| 14  | S03249000 | 1  | 后盖板垫片                    | REAR COVER PACKING            |    |
| 15  | S02606020 | 1  | 油窗                       | OIL GAUGE WINDOW              |    |
| 16  | 081014670 | 1  | <b>O形圈 PW14</b>          | O RING PW14                   |    |
| 17  | 412046004 | 1  | 螺钉 <b>SM3.18-40X3</b>    | +SCREW 3.18X3                 |    |
| 18  | 101487000 | 1  | 油封                       | OIL SEAL                      |    |
| 19  | 081001670 | 1  | <b>O形圈 PW1</b>           | O RING PW1                    |    |
| 20  | S04630000 | 1  | 针杆软木塞                    | NEEDLE BAR CORK               |    |
| 21  | 109173101 | 1  | 油孔螺钉 <b>SM4.37-40</b>    | OIL HOLE CAP SCREW, SM4.37-40 |    |
| 22  | 106436001 | 1  | 滤油毡 ( <b>L=30</b> )      | FELT                          |    |
| 23  | S06684021 | 1  | 下轴防油圈配件                  | OIL REJECTOR ASSY             |    |
| 24  | 014680432 | 2  | 螺钉 <b>SM4.37-40X4</b>    | SET SCREW SOCKET SM4.37-40X4  |    |
| 25  | 145534001 | 1  | 调节螺钉 <b>SM4.37-40X19</b> | ADJUSTING SCREW, SM4.37-40X19 |    |
| 26  | 116794001 | 1  | 调节弹簧                     | SPRING, COMPRESSION           |    |
| 27  | 107155001 | 1  | 油毡                       | FELT                          |    |
| 28  | S40017000 | 1  | 油线 <b>L=360</b>          | WICK, L=360                   |    |
| 29  | S40016001 | 1  | 油管 <b>2X25</b>           | OIL TUBE, 2X25                |    |
| 30  | 183850101 | 1  | 油泵组件                     | PUMP BODY ASSY                |    |
| 31  | S32348001 | 1  | 油泵体                      | PUMP BODY                     |    |
| 32  | 144869102 | 1  | 油泵支架                     | PUMP LEG                      |    |
| 33  | 148849001 | 1  | 油泵叶轮                     | PUMP PROPELLER                |    |
| 34  | 144874001 | 2  | 弹簧板                      | SPRING                        |    |
| 35  | 062670812 | 4  | 螺钉 <b>SM3.57-40X8</b>    | SCREW PAN SM3.57-40X8         |    |
| 36  | 144875001 | 1  | 柱塞                       | PLUNGER                       |    |
| 37  | 144876001 | 1  | 柱塞弹簧                     | SPRING, COMPRESSION           |    |
| 38  | 112467002 | 1  | 螺钉 <b>SM6.35X5</b>       | SCREW, SM6.35X5               |    |
| 39  | 144878001 | 1  | 回油嘴 <b>B</b>             | OIL TUBE JOINT, B             |    |
| 40  | 144872121 | 1  | 油泵滤油盖                    | PUMP FILTER                   |    |
| 41  | 062680812 | 3  | 螺钉 <b>SM4.37-40X8</b>    | SCREW PAN SM4.37-40X8         |    |
| 42  | S03592020 | 1  | 上输油管                     | OIL TUBE, U                   |    |
| 43  | S32349001 | 1  | 输油管组件 <b>D</b>           | OIL TUBE ASSY, D              |    |
| 44  | 145543021 | 1  | 回油管组件                    | TUBE ASSY                     |    |
| 45  | 145547021 | 1  | 回油管管托                    | TUBE HOLDER                   |    |
| 46  | 062670616 | 1  | 螺钉 <b>SM3.57-40X6</b>    | SCREW PAN SM3.57-40X6         |    |
| 47  | 145737021 | 1  | 滤油毡压簧                    | FELT SUPPORT                  |    |
| 48  | 146196001 | 1  | 油封                       | OIL STOPPER                   |    |
| 49  | S10619001 | 1  | 隔油板组件                    | OIL STOPPER PLATE ASSY        |    |
| 50  | 146253000 | 2  | 油线古定圈                    | TUBE                          |    |
| 51  | 081004070 | 1  | <b>O形圈 P4</b>            | O RING P4                     |    |
| 52  | S10621001 | 1  | 油线支架                     | WICK SUPPORT                  |    |
| 53  | 062670612 | 1  | 螺钉 <b>SM3.57-40X6</b>    | SCREW PAN SM3.57-40X6         |    |
| 54  | 102707002 | 1  | 垫圈 <b>4</b>              | WASHER                        |    |
| 55  | S43669000 | 1  | 油线 <b>8 L=320</b>        | WICK, 8 L=320                 |    |
| 56  | S08003000 | 1  | 油线 <b>L=380</b>          | WICK, L=380                   |    |
| 57  | S08004021 | 1  | 油线夹                      | WICK SUPPORT                  |    |



## J. 穿线装置 / Threading mechanism

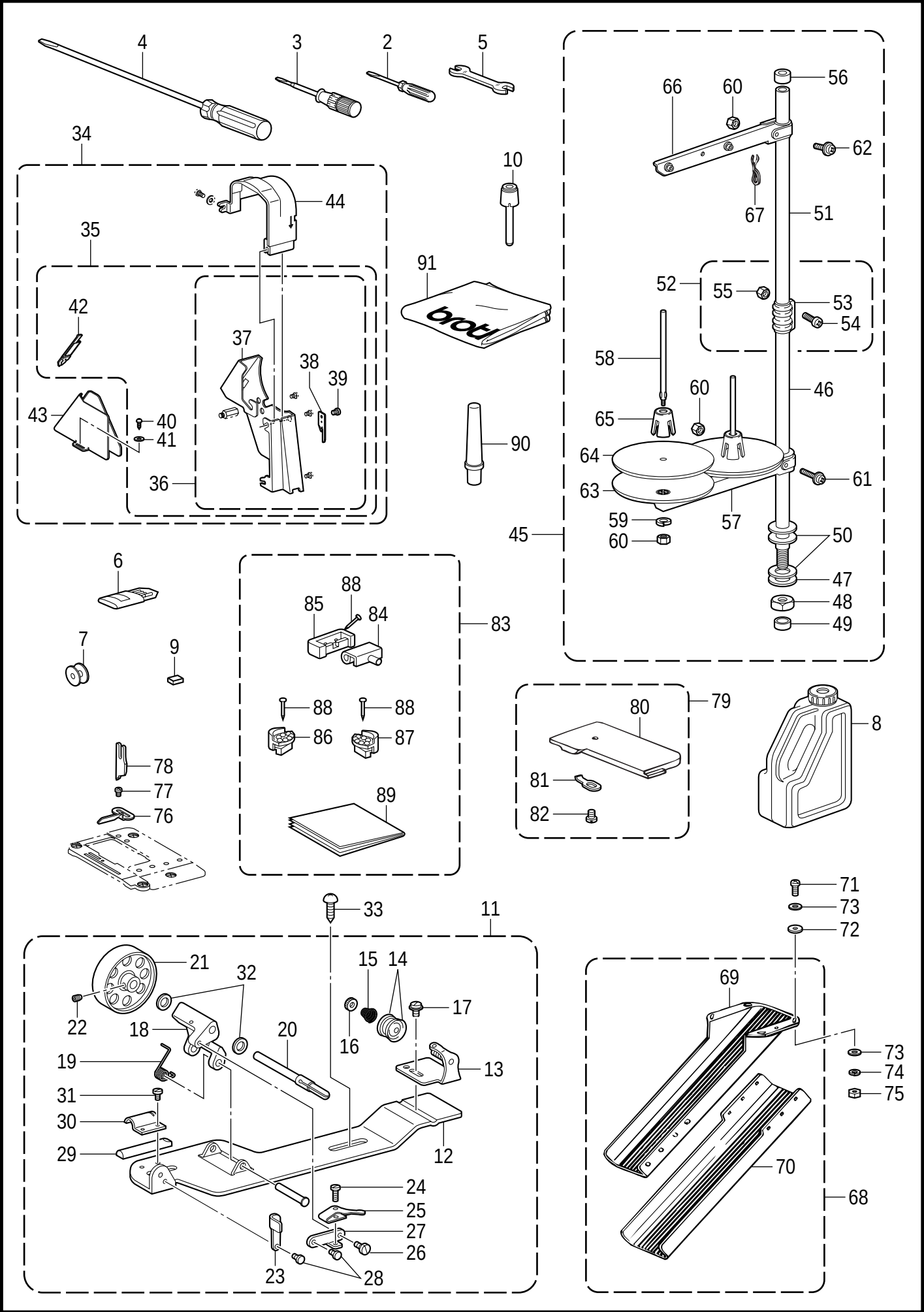
| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|-----------|----|-----------------|------------------------------|----|
| 1   | S10626009 | 1  | 主板组件            | FACE PLATE ASSY              |    |
| 2   | S10624009 | 1  | 主板              | FACE PLATE                   |    |
| 3   | S10618000 | 1  | 主板垫片            | PACKING                      |    |
| 4   | 104449001 | 3  | 橡皮塞 15.5        | RUBBER CAP, 15.5             |    |
| 5   | S10611001 | 1  | 解除手柄            | CLEAR LEVER                  |    |
| 6   | S10612001 | 1  | 轴套              | COLLAR                       |    |
| 7   | S10613001 | 1  | 弹簧              | SPRING                       |    |
| 8   | 148764001 | 1  | 段螺钉 SM4.76      | SHOULDER SCREW, SM4.76       |    |
| 9   | 153138001 | 1  | 垫圈 6.5          | WASHER, PLAIN 6.5            |    |
| 10  | S10623009 | 1  | 上盖              | TOP COVER                    |    |
| 11  | S10622000 | 1  | 上盖垫片            | TOP COVER PACKING            |    |
| 12  | 144502001 | 1  | 小夹线组件           | PRE-TENSION ASSY             |    |
| 13  | 144504001 | 2  | 导向盘             | THREAD GUIDE DISC            |    |
| 14  | 144505000 | 1  | 弹簧              | THREAD GUIDE SPRING          |    |
| 15  | 102716004 | 1  | 固定螺钉 SM4.37     | SET SCREW, SM4.37            |    |
| 16  | 062670812 | 4  | 螺钉 SM3.57-40X8  | SCREW PAN SM3.57-40X8        |    |
| 17  | 114931001 | 1  | 三眼挂线钩           | THREAD GUIDEPLATE            |    |
| 18  | 014680632 | 1  | 螺钉 SM4.37-40X6  | SET SCREW SOCKET SM4.37-40X6 |    |
| 19  | 100400020 | 1  | 松线销             | TENSION RELEASE PIN          |    |
| 20  | S55976001 | 1  | 固定螺钉 SM5.95     | SET SCREW, SM5.95            |    |
| 21  | 145526021 | 1  | 松线杆             | TENSION RELEASE STUD         |    |
| 22  | S10625001 | 1  | 压杆抱箍线导向         | THREAD GUIDE                 |    |
| 23  | 062680812 | 1  | 螺钉 SM4.37-40X8  | SCREW PAN SM4.37-40X8        |    |
| 24  | 145522101 | 1  | 机壳线勾 R          | ARM THREAD GUIDE, R          |    |
| 25  | S19056001 | 1  | 螺钉 SM3.57-40X6  | SCREW, BIND SM3.57-40X6      |    |
| 26  | S58910001 | 1  | 挑线杆罩            | THREAD TAKE-UP COVER         |    |
| 27  | 062680812 | 1  | 螺钉 SM4.37-40X8  | SCREW PAN SM4.37-40X8        |    |
| 28  | 062671212 | 3  | 螺钉 SM3.57-40X12 | SCREW PAN SM3.57-40X12       |    |
| 29  | S02617001 | 1  | 面板线钩            | FACE PLATE THREAD GUIDE      |    |
| 30  | 060670612 | 1  | 螺钉 SM3.57-40X6  | SCREW BIND SM3.57-40X6       |    |
| 31  | 100573001 | 1  | 针杆线钩            | THREAD GUIDE, D              |    |
| 32  | S56257101 | 1  | 夹线器大组件          | THREAD TENSION BRACKET ASSY  |    |
| 33  | 116922001 | 1  | 夹线螺杆            | TENSION STUD                 |    |
| 34  | 145446001 | 2  | 夹线盘             | DISC, TENSION                |    |
| 35  | 159805001 | 1  | 夹线压盘            | TENSION DISC PRESSER         |    |
| 36  | 104525101 | 1  | 夹线弹簧            | TENSION SPRING               |    |
| 37  | 100136001 | 1  | 夹线螺母            | TENSION NUT                  |    |
| 38  | 145519201 | 1  | 挑线弹簧            | THREAD TAKE-UP SPRING        |    |
| 39  | S56254001 | 1  | 夹线器基座           | THREAD TENSION BRACKET       |    |
| 40  | 100402004 | 1  | 固定螺钉 SM3.57     | SET SCREW, SM3.57            |    |
| 41  | 114294001 | 1  | O形密封圈           | O-RING                       |    |





## Z. 附件 / Accessories

| 参照号 | 零部件序号     | 数量 | 零部件名称                   | NAME OF PARTS                                     | RM |
|-----|-----------|----|-------------------------|---------------------------------------------------|----|
| 1   | 122991001 | 1  | 附属品 塑料袋                 | ACCESSORY BAG                                     |    |
| 2   | 142443021 | 1  | 小起子 1.9X52              | SCREW-DRIVER, 1.9X52                              |    |
| 3   | 118837021 | 1  | 起子 3.4X70               | SCREW-DRIVER, 3.4X70                              |    |
| 4   | S17774021 | 1  | 大起子 4.7X250             | SCREW-DRIVER, 4.7X250                             |    |
| 5   | 100887021 | 1  | 双头扳手 8X9                | WRENCH, 8X9                                       |    |
| 6   | SA1656011 | 1  | <用于欧洲以外><br>机针组件 100265 | <Except for Europe><br>NEEDLE 4PIECE ASSY, 100265 |    |
| 6   | SA1656014 | 1  | <用于欧洲><br>机针组件 100265   | <For Europe only><br>NEEDLE 4PIECE ASSY, 100265   |    |
| 7   | 146290021 | 3  | 梭芯                      | BOBBIN                                            |    |
| 8   | S35822121 | 1  | 油罐                      | OIL TANK                                          |    |
| 9   | 112525020 | 1  | 磁块                      | MAGNET                                            |    |
| 10  | S09634020 | 1  | 膝控提升顶杆                  | KNEE LIFTER COMPLYING BAR                         |    |
| 11  | S14420220 | 1  | 绕线器组件                   | BOBBIN WINDER ASSY                                |    |
| 12  | 117964229 | 1  | 绕线器基座                   | B-WINDER BRACKET                                  |    |
| 13  | 117965022 | 1  | 绕线架组件                   | BOBBIN WINDER GUIDE BASE ASSY                     |    |
| 14  | 145446001 | 2  | 夹线盘                     | DISC, TENSION                                     |    |
| 15  | 100401021 | 1  | 夹线弹簧                    | TENSION SPRING                                    |    |
| 16  | 100136021 | 1  | 夹线螺母                    | TENSION NUT                                       |    |
| 17  | 149168021 | 1  | 螺钉 SM4.37               | SCREW, W/FLANGE SM4.37                            |    |
| 18  | S14422021 | 1  | 绕线轴曲柄                   | BOBBIN WINDER SHAFT SUPPORT                       |    |
| 19  | S14423021 | 1  | 绕线轴曲柄复位簧                | SPRING                                            |    |
| 20  | S15133021 | 1  | 绕线轴                     | BOBBIN WINDER SHAFT                               |    |
| 21  | S14424021 | 1  | 绕线轮                     | BOBBIN WINDER WHEEL                               |    |
| 22  | 151602022 | 1  | 螺钉 SM4.37-40X6          | SET SCREW, SM4.37                                 |    |
| 23  | 100656002 | 1  | 满线跳板                    | BOBBIN PRESSER                                    |    |
| 24  | 100657021 | 1  | 螺钉 SM3.18-40X14         | SCREW, SM3.18-40X14                               |    |
| 25  | 100658021 | 1  | 绕线连杆                    | BOBBIN PRESSER ARM                                |    |
| 26  | 100659021 | 1  | 螺钉 SM3.18               | SHOULDER SCREW, SM3.18                            |    |
| 27  | S14426022 | 1  | 绕线摆杆                    | BOBBIN PRESSER BRACKET                            |    |
| 28  | 100661021 | 2  | 铆钉                      | RIVETING PIN                                      |    |
| 29  | 100662021 | 1  | 止动块                     | BOBBIN WINDER WHEEL STOPPER                       |    |
| 30  | 100664021 | 1  | 止动块固定钩                  | WHEEL STOPPER HOLDER                              |    |
| 31  | S39086021 | 1  | 螺钉 SM3.57-40X3.5        | SCREW, PAN SM3.57-40X3.5                          |    |
| 32  | 142711021 | 2  | 垫圈 VFS 6.5              | WASHER, VFS 6.5                                   |    |
| 33  | 100666022 | 2  | 圆头木螺钉 M5.5X20           | WOOD SCREW, ROUND M5.5X20                         |    |
| 34  | SA6455001 | 1  | 皮带罩总组件                  | BELT COVER UNIT                                   |    |
| 35  | 183658629 | 1  | 皮带罩组件 A                 | BELT COVER ASSY A                                 |    |
| 36  | S15172229 | 1  | 皮带罩                     | BELT COVER                                        |    |
| 37  | S14427229 | 1  | 皮带罩体                    | BELT COVER BRACKET                                |    |
| 38  | S15164001 | 1  | 切刀                      | KNIFE                                             |    |
| 39  | 062680512 | 1  | 螺钉 SM4.37-40X5          | SCREW PAN SM4.37-40X5                             |    |
| 40  | 100666022 | 2  | 圆头木螺钉 M5.5X20           | WOOD SCREW, ROUND M5.5X20                         |    |
| 41  | 025750132 | 2  | 平垫圈 S5.56               | WASHER PLAIN S SM5.56                             |    |
| 42  | S37264021 | 1  | 皮带罩D盖 S                 | BELT COVER D LID, S                               |    |
| 43  | S14428129 | 1  | 皮带罩 D                   | BELT COVER D                                      |    |
| 44  | S38590001 | 1  | 皮带罩壳 U                  | BELT COVER, U                                     |    |
| 45  | S35829021 | 1  | 线架组件 2DR                | COTTON STAND ASSY 2DR                             |    |
| 46  | S36064021 | 1  | 线架下撑管 D                 | COLUMN PIPE, D                                    |    |
| 47  | 150206022 | 1  | 平垫圈 16                  | WASHER PLAIN 16                                   |    |
| 48  | S36062021 | 1  | 六角螺母 M16                | NUT M16                                           |    |
| 49  | S35635020 | 1  | 线架上撑管套                  | COLUMN CAP                                        |    |
| 50  | S01005020 | 2  | 橡皮垫圈                    | RUBBER WASHER                                     |    |
| 51  | 150172023 | 1  | 线架支撑管                   | COLUMN PIPE                                       |    |
| 52  | S35828021 | 1  | 撑管夹组件                   | COLUMN JOINT ASSY                                 |    |
| 53  | 150173023 | 1  | 撑管夹                     | COLUMN JOINT                                      |    |
| 54  | S35826021 | 2  | 螺钉 M5X14                | SCREW, PAN M5X14                                  |    |
| 55  | S35827021 | 2  | 螺母 M5                   | NUT, 1 M5                                         |    |



## Z. 附件 / Accessories

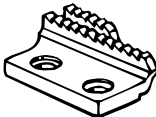
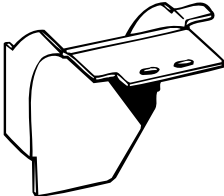
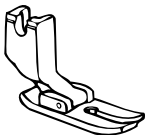
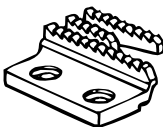
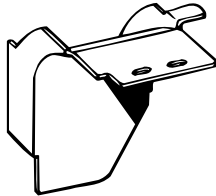
| 参照号 | 零部件序号     | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|-----------|----|-----------------|------------------------------|----|
| 56  | S35635020 | 1  | 线架上撑管套          | COLUMN CAP                   |    |
| 57  | S02778022 | 1  | 插线架 2           | SPOOL HOLDER, 2              |    |
| 58  | 150179022 | 2  | 线轴 B            | SPOOL SHAFT B                |    |
| 59  | 028050246 | 2  | 弹簧垫圈 2-5        | WASHER SPRING 2-5            |    |
| 60  | S35827021 | 4  | 螺母 M5           | NUT, 1 M5                    |    |
| 61  | S35831021 | 1  | 螺钉组件 M5X30A     | SCREW PAN (S/P WASHER) M5X30 |    |
| 62  | S35832021 | 1  | 螺钉组件 M5X14A     | SCREW PAN (S/P WASHER) M5X14 |    |
| 63  | 150180021 | 2  | 线盘              | SPOOL STAND BASE             |    |
| 64  | 150182020 | 2  | 线盘软垫            | SPOOL MAT                    |    |
| 65  | 126863021 | 2  | 线轴撑架            | SPOOL CUSHION                |    |
| 66  | S02786022 | 1  | 上过线架2组件         | THREAD HANGER ASSY, 2        |    |
| 67  | S02747121 | 1  | 弹簧              | SPRING                       |    |
| 68  | 183161209 | 1  | 布屑槽组件           | DUSTER CHUTE ASSY            |    |
| 69  | 148431209 | 1  | 布屑槽 L           | DUSTER CHUTE, L              |    |
| 70  | 148432009 | 1  | 布屑槽 S           | DUSTER CHUTE, S              |    |
| 71  | 062681412 | 4  | 螺钉 SM4.37-40X14 | SCREW PAN SM4.37-40X14       |    |
| 72  | 113691001 | 4  | 垫圈              | PACKING                      |    |
| 73  | 025680232 | 8  | 平垫圈 M4.37       | WASHER PLAIN M SM4.37        |    |
| 74  | 028680242 | 4  | 弹簧垫圈 2-4.37     | WASHER SPRING 2-4.37         |    |
| 75  | 021680202 | 4  | 螺母 SM4.37-40    | NUT 2 SM4.37-40              |    |
| 76  | S10631001 | 1  | 碎布屑导向 U         | SEWING SCRAPS GUIDE, U       |    |
| 77  | 062670412 | 2  | 螺钉 SM3.57-40X4  | SCREW PAN SM3.57-40X4        |    |
| 78  | S10605201 | 1  | 上刀              | UPPER KNIFE                  |    |
| 79  | S10628001 | 1  | 针板罩组件           | NEEDLE PLATE COVER ASSY      |    |
| 80  | S10629001 | 1  | 针板罩             | NEEDLE PLATE COVER           |    |
| 81  | S10630001 | 1  | 压板弹簧            | SNAP PLATE SPRING            |    |
| 82  | 141544001 | 1  | 螺钉 SM3.18-40X3  | SCREW, SM3.18-40X3           |    |
| 83  | S80028221 | 1  | 铰链组件            | RUBBER HINGE ASSY            |    |
| 84  | 143882021 | 2  | 机头铰链            | HEAD HINGE                   |    |
| 85  | 143910029 | 2  | 机头铰链套           | RUBBER CUSHION               |    |
| 86  | S55367201 | 2  | 机头防震垫块          | HEAD CUSHION                 |    |
| 87  | S55367202 | 2  | 机头防震垫块          | HEAD CUSHION                 |    |
| 88  | 109714020 | 4  | 钉               | NAIL                         |    |
| 89  | S92855271 | 1  | 使用说明书           | INSTRUCTION MANUAL           |    |
| 90  | 100477029 | 1  | 机头撑杆            | HEAD REST                    |    |
| 91  | S35732021 | 1  | 机头罩             | HEAD COVER                   |    |

Wa. 警告标签 / Warning labels

| 警告标签 / Warning labels | 零部件名称 / Name of parts                      | 尺寸 / Size(mm) | 零部件序号 / Code |
|-----------------------|--------------------------------------------|---------------|--------------|
|                       | 操作注意标签 (日 / 英)<br>Label, caution Jpa / Eng | 64 X 40       | SA2040-001   |
|                       | 操作注意标签 (中 / 英)<br>Label, caution Chn / Eng | 64 X 40       | SA2041-001   |
|                       | 接地标记<br>Label, grounding                   | φ 12          | S37060-021   |

SL-777B-Wa

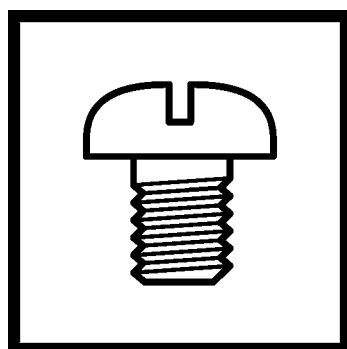
Ga . 工模具一览表 / Gauge parts list

| <div> <div> <div>mm</div> <div>(Inch)</div> </div> <div> <div>零部件名称</div> <div>Name of parts</div> </div> </div> | 压脚组件<br>Presser foot assy                                                                        | 针板<br>Needle plate                                                                                         | 送布牙<br>Feed dog                                                                                    | 碎布屑导向<br>Material guide                                                                            |
|------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| 2.5 mm<br>(3/32)                                                                                                 | <br>S10576101   | <br>S10569101<br>2.5 mm   | <br>S10583001   | <br>S10609001   |
| 3.2 mm<br>(1/8)                                                                                                  |                                                                                                  | <br>S10570101<br>3.2 mm   |                                                                                                    |                                                                                                    |
| 4.0 mm<br>(5/32)                                                                                                 |                                                                                                  | <br>S10571101<br>4 mm    |                                                                                                    |                                                                                                    |
| 4.8 mm<br>(3/16)                                                                                                 |                                                                                                  | <br>S10572101<br>4.8 mm |                                                                                                    |                                                                                                    |
| 6.4 mm<br>(1/4)                                                                                                  | <br>113280121 | <br>S10573101<br>6.4 mm | <br>S10584001 | <br>S10614001 |
| 9.5 mm<br>(3/8)                                                                                                  |                                                                                                  | <br>S10574101<br>9.5 mm |                                                                                                    |                                                                                                    |

## 索引 / INDEX

| CODE      | REF.NO | Page | CODE      | REF.NO | Page | CODE      | REF.NO | Page | CODE      | REF.NO | Page |
|-----------|--------|------|-----------|--------|------|-----------|--------|------|-----------|--------|------|
| 013760610 | B - 3  | 4    | 081014670 | H - 16 | 18   | 107155001 | H - 27 | 18   | 145476021 | C - 13 | 6    |
|           | G - 11 | 16   | 100022004 | H - 6  | 18   | 107407003 | G - 22 | 16   | 145478101 | C - 14 | 6    |
| 013761410 | D - 2  | 8    | 100080003 | D - 61 | 10   | 108520001 | A - 9  | 2    | 145479022 | C - 15 | 6    |
|           | G - 13 | 16   | 100136001 | J - 37 | 20   | 108549001 | D - 85 | 10   | 145481021 | C - 17 | 6    |
| 013761412 | B - 23 | 4    | 100136021 | K - 16 | 22   | 109173101 | H - 21 | 18   | 145502021 | D - 46 | 8    |
| 014680432 | F - 19 | 14   | 100242003 | F - 38 | 14   | 109714020 | K - 88 | 24   | 145516021 | G - 9  | 16   |
|           | H - 24 | 18   | 100251001 | B - 9  | 4    | 109763022 | C - 9  | 6    | 145519201 | J - 38 | 20   |
| 014680632 | D - 9  | 8    |           | B - 16 | 4    | 110087021 | E - 8  | 12   | 145522101 | J - 24 | 20   |
|           | G - 16 | 16   | 100251021 | G - 2  | 16   | 110367001 | B - 24 | 4    | 145526021 | J - 21 | 20   |
|           | J - 18 | 20   |           | G - 4  | 16   | 111466121 | C - 1  | 6    | 145534001 | H - 25 | 18   |
| 014760632 | D - 26 | 8    |           | G - 6  | 16   | 112467002 | H - 38 | 18   | 145543021 | H - 44 | 18   |
| 014761030 | D - 30 | 8    |           | G - 8  | 16   | 112525020 | K - 9  | 22   | 145547021 | H - 45 | 18   |
| 014771032 | B - 11 | 4    | 100260001 | F - 6  | 14   | 112738000 | B - 21 | 4    | 145624000 | B - 20 | 4    |
| 021680202 | K - 75 | 24   |           | F - 29 | 14   | 113280121 | Ga     | 26   | 145688000 | B - 42 | 4    |
| 021750302 | F - 18 | 14   |           | F - 31 | 14   | 113691001 | K - 72 | 24   | 145737021 | H - 47 | 18   |
| 025060332 | D - 89 | 10   | 100265031 | B - 29 | 4    | 113784000 | F - 13 | 14   | 145992001 | C - 25 | 6    |
| 025100132 | D - 42 | 8    | 100265034 | B - 29 | 4    | 114294001 | J - 41 | 20   | 146036121 | H - 2  | 18   |
| 025350132 | C - 23 | 6    | 100289003 | B - 27 | 4    | 114561001 | B - 36 | 4    | 146039021 | E - 2  | 12   |
| 025680232 | K - 73 | 24   |           | F - 40 | 14   | 114931001 | J - 17 | 20   | 146040001 | H - 11 | 18   |
| 025750132 | K - 41 | 22   |           | F - 42 | 14   | 114967021 | E - 7  | 12   | 146196001 | H - 48 | 18   |
| 028050246 | K - 59 | 24   | 100328001 | D - 47 | 8    | 116794001 | H - 26 | 18   | 146253000 | H - 50 | 18   |
| 028350242 | F - 45 | 14   | 100367001 | G - 21 | 16   | 116922001 | J - 33 | 20   | 146290021 | G - 25 | 16   |
| 028680242 | K - 74 | 24   | 100400020 | J - 19 | 20   | 117964229 | K - 12 | 22   |           | K - 7  | 22   |
| 047200642 | D - 78 | 10   | 100401021 | K - 15 | 22   | 117965022 | K - 13 | 22   | 146293001 | H - 8  | 18   |
| 048040342 | C - 12 | 6    | 100402004 | J - 40 | 20   | 118217021 | D - 67 | 10   | 146327001 | B - 12 | 4    |
| 048060342 | D - 21 | 8    | 100463001 | E - 3  | 12   | 118734021 | D - 24 | 8    | 146331021 | B - 4  | 4    |
| 048070342 | D - 29 | 8    | 100477029 | K - 90 | 24   | 118735021 | D - 25 | 8    | 146333021 | B - 13 | 4    |
| 048080342 | D - 43 | 8    | 100573001 | J - 31 | 20   | 118758021 | D - 75 | 10   | 146367021 | H - 4  | 18   |
| 048150142 | D - 51 | 8    | 100645003 | A - 13 | 2    | 118761021 | G - 15 | 16   | 147326021 | B - 26 | 4    |
|           | D - 65 | 10   | 100656002 | K - 23 | 22   | 118837021 | K - 3  | 22   | 147504221 | D - 41 | 8    |
| 060660604 | F - 26 | 14   | 100657021 | K - 24 | 22   | 118853001 | F - 3  | 14   | 147505101 | D - 40 | 8    |
| 060670612 | J - 30 | 20   | 100658021 | K - 25 | 22   | 120990001 | D - 59 | 8    | 147509021 | D - 73 | 10   |
| 060710712 | F - 46 | 14   | 100659021 | K - 26 | 22   | 121007001 | G - 18 | 16   | 147514001 | C - 5  | 6    |
| 062670412 | D - 80 | 10   | 100661021 | K - 28 | 22   | 122771051 | B - 37 | 4    | 147763121 | B - 15 | 4    |
|           | K - 77 | 24   | 100662021 | K - 29 | 22   | 122991001 | K - 1  | 22   | 148431209 | K - 69 | 24   |
| 062670612 | B - 43 | 4    | 100664021 | K - 30 | 22   | 126863021 | K - 65 | 24   | 148432009 | K - 70 | 24   |
|           | H - 53 | 18   | 100666022 | K - 33 | 22   | 140004001 | B - 19 | 4    | 148764001 | J - 8  | 20   |
| 062670616 | H - 46 | 18   |           | K - 40 | 22   | 140518021 | H - 12 | 18   | 148849001 | H - 33 | 18   |
| 062670712 | D - 45 | 8    | 100887021 | K - 5  | 22   | 140553102 | B - 30 | 4    | 149168021 | K - 17 | 22   |
| 062670812 | H - 35 | 18   | 101487000 | H - 18 | 18   | 140726020 | B - 2  | 4    | 149578000 | H - 10 | 18   |
|           | J - 16 | 20   | 101706001 | D - 53 | 8    | 141208021 | C - 4  | 6    | 150172023 | K - 51 | 22   |
| 062671212 | J - 28 | 20   |           | G - 20 | 16   | 141544001 | K - 82 | 24   | 150173023 | K - 53 | 22   |
| 062671412 | F - 44 | 14   | 102630021 | B - 31 | 4    | 142443021 | K - 2  | 22   | 150179022 | K - 58 | 24   |
| 062680512 | K - 39 | 22   | 102707002 | H - 54 | 18   | 142708020 | G - 10 | 16   | 150180021 | K - 63 | 24   |
| 062680812 | A - 12 | 2    | 102716004 | J - 15 | 20   | 142711021 | K - 32 | 22   | 150182020 | K - 64 | 24   |
|           | H - 41 | 18   | 104449001 | A - 5  | 2    | 142746022 | D - 86 | 10   | 150206022 | K - 47 | 22   |
|           | J - 23 | 20   |           | J - 4  | 20   | 143882021 | K - 84 | 24   | 150384101 | C - 22 | 6    |
|           | J - 27 | 20   | 104450101 | A - 6  | 2    | 143910029 | K - 85 | 24   | 151267001 | B - 34 | 4    |
| 062681012 | A - 4  | 2    |           | A - 11 | 2    | 144458001 | D - 13 | 8    |           | B - 41 | 4    |
| 062681212 | D - 55 | 8    | 104451101 | A - 10 | 2    | 144502001 | J - 12 | 20   | 151308121 | D - 31 | 8    |
| 062681412 | D - 68 | 10   | 104464001 | B - 10 | 4    | 144504001 | J - 13 | 20   |           | D - 35 | 8    |
|           | K - 71 | 24   | 104520020 | G - 17 | 16   | 144505000 | J - 14 | 20   | 151317021 | D - 88 | 10   |
| 062711012 | F - 10 | 14   | 104525101 | J - 36 | 20   | 144869102 | H - 32 | 18   | 151602022 | K - 22 | 22   |
| 062711212 | D - 15 | 8    | 104564001 | D - 44 | 8    | 144872121 | H - 40 | 18   | 151604001 | D - 77 | 10   |
|           | D - 72 | 10   | 104619022 | E - 5  | 12   | 144874001 | H - 34 | 18   |           | F - 2  | 14   |
| 062711412 | D - 34 | 8    | 104689002 | D - 74 | 10   | 144875001 | H - 36 | 18   | 153138001 | J - 9  | 20   |
|           | D - 39 | 8    | 104821001 | A - 8  | 2    | 144876001 | H - 37 | 18   | 154347001 | C - 21 | 6    |
| 062760812 | A - 14 | 2    | 104829121 | A - 1  | 2    | 144878001 | H - 39 | 18   | 154574001 | F - 21 | 14   |
| 062782512 | D - 90 | 10   | 104830121 | A - 2  | 2    | 145446001 | J - 34 | 20   | 156220001 | B - 32 | 4    |
| 081001670 | H - 19 | 18   | 104832001 | A - 7  | 2    |           | K - 14 | 22   | 156244020 | D - 54 | 8    |
| 081004070 | H - 51 | 18   | 104885121 | H - 5  | 18   | 145465001 | B - 18 | 4    | 156308301 | H - 9  | 18   |
| 081007070 | H - 13 | 18   | 105288001 | F - 36 | 14   | 145471129 | B - 38 | 4    | 156948021 | D - 4  | 8    |
| 081009070 | F - 34 | 14   | 106436001 | H - 22 | 18   | 145472021 | C - 2  | 6    | 156949021 | D - 3  | 8    |

| CODE      | REF.NO | Page | CODE      | REF.NO | Page | CODE      | REF.NO | Page | CODE      | REF.NO | Page |
|-----------|--------|------|-----------|--------|------|-----------|--------|------|-----------|--------|------|
| 156950220 | D - 7  | 8    | S07959001 | F - 9  | 14   | S13385001 | C - 7  | 6    | S47264001 | D - 36 | 8    |
| 156951021 | D - 8  | 8    | S08003000 | H - 56 | 18   | S14420220 | K - 11 | 22   | S47265001 | D - 17 | 8    |
| 156952021 | D - 10 | 8    | S08004021 | H - 57 | 18   | S14422021 | K - 18 | 22   |           | D - 22 | 8    |
| 156954021 | D - 11 | 8    | S09212021 | D - 70 | 10   | S14423021 | K - 19 | 22   | S55367201 | K - 86 | 24   |
| 156956021 | D - 12 | 8    | S09634020 | K - 10 | 22   | S14424021 | K - 21 | 22   | S55367202 | K - 87 | 24   |
| 156957120 | D - 14 | 8    | S09635021 | H - 3  | 18   | S14426022 | K - 27 | 22   | S55431001 | D - 5  | 8    |
| 156958021 | D - 16 | 8    | S10566021 | B - 17 | 4    | S14427229 | K - 37 | 22   | S55976001 | J - 20 | 20   |
| 156966121 | D - 20 | 8    | S10567001 | B - 28 | 4    | S14428129 | K - 43 | 22   | S56254001 | J - 39 | 20   |
| 156967121 | D - 23 | 8    | S10569101 | Ga     | 26   | S15133021 | K - 20 | 22   | S56257101 | J - 32 | 20   |
| 156969121 | D - 27 | 8    | S10570101 | Ga     | 26   | S15164001 | K - 38 | 22   | S58910001 | J - 26 | 20   |
| 156970021 | D - 28 | 8    | S10571101 | Ga     | 26   | S15172229 | K - 36 | 22   | S80028221 | K - 83 | 24   |
| 157969021 | A - 15 | 2    | S10572101 | Ga     | 26   | S15889021 | H - 7  | 18   | S92855271 | K - 89 | 24   |
| 158722021 | D - 58 | 8    | S10573101 | Ga     | 26   | S16252001 | F - 41 | 14   | SA1656011 | K - 6  | 22   |
| 158727001 | B - 22 | 4    | S10574101 | Ga     | 26   | S17774021 | K - 4  | 22   | SA1656014 | K - 6  | 22   |
| 159690021 | D - 79 | 10   | S10575001 | B - 40 | 4    | S19056001 | J - 25 | 20   | SA1706001 | G - 23 | 16   |
| 159805001 | J - 35 | 20   | S10576101 | Ga     | 26   | S21514121 | D - 84 | 10   | SA2040001 | A - 16 | 2    |
| 159998121 | C - 10 | 6    | S10581001 | C - 24 | 6    | S25349021 | D - 57 | 8    |           | Wa     | 25   |
| 180018151 | B - 35 | 4    | S10582001 | B - 25 | 4    | S31006021 | C - 18 | 6    | SA2041001 | A - 16 | 2    |
| 180322021 | D - 66 | 10   | S10583001 | Ga     | 26   | S31010021 | C - 16 | 6    |           | Wa     | 25   |
| 180885021 | G - 5  | 16   | S10584001 | Ga     | 26   | S31012021 | C - 3  | 6    | SA6455001 | K - 34 | 22   |
| 180886021 | G - 7  | 16   | S10586001 | F - 1  | 14   | S31013021 | C - 26 | 6    | SA6559001 | B - 5  | 4    |
| 180891021 | G - 1  | 16   | S10587000 | F - 4  | 14   | S31014020 | D - 49 | 8    |           |        |      |
| 180892021 | G - 3  | 16   | S10588001 | F - 5  | 14   |           | D - 63 | 10   |           |        |      |
| 181916121 | B - 14 | 4    | S10589001 | F - 7  | 14   | S31015021 | D - 81 | 10   |           |        |      |
| 181995021 | G - 19 | 16   | S10590001 | F - 8  | 14   | S31016001 | D - 83 | 10   |           |        |      |
| 183161209 | K - 68 | 24   | S10591001 | F - 11 | 14   | S31026020 | G - 12 | 16   |           |        |      |
| 183493021 | D - 52 | 8    | S10593001 | F - 12 | 14   | S31027020 | G - 26 | 16   |           |        |      |
|           | D - 69 | 10   | S10594001 | F - 14 | 14   | S31885001 | E - 9  | 12   |           |        |      |
| 183528121 | H - 1  | 18   | S10595001 | F - 15 | 14   | S31952021 | C - 20 | 6    |           |        |      |
| 183658629 | K - 35 | 22   | S10597001 | F - 16 | 14   | S32348001 | H - 31 | 18   |           |        |      |
| 183850101 | H - 30 | 18   | S10598001 | F - 17 | 14   | S32349001 | H - 43 | 18   |           |        |      |
| 224485000 | D - 50 | 8    | S10600001 | F - 20 | 14   | S33689002 | B - 39 | 4    |           |        |      |
|           | D - 64 | 10   | S10601001 | F - 22 | 14   | S34756021 | E - 6  | 12   |           |        |      |
| 412046004 | H - 17 | 18   | S10602001 | F - 23 | 14   | S35635020 | K - 49 | 22   |           |        |      |
| S01005020 | K - 50 | 22   | S10603001 | F - 24 | 14   |           | K - 56 | 24   |           |        |      |
| S01020022 | C - 8  | 6    | S10604001 | F - 25 | 14   | S35732021 | K - 91 | 24   |           |        |      |
| S01676121 | D - 87 | 10   | S10605201 | F - 27 | 14   | S35820021 | E - 4  | 12   |           |        |      |
| S01998001 | C - 11 | 6    |           | K - 78 | 24   | S35821021 | E - 1  | 12   |           |        |      |
| S02525001 | B - 7  | 4    | S10606001 | F - 28 | 14   | S35822121 | K - 8  | 22   |           |        |      |
| S02526000 | B - 8  | 4    | S10607001 | F - 30 | 14   | S35826021 | K - 54 | 22   |           |        |      |
| S02552021 | D - 1  | 8    | S10608001 | F - 32 | 14   | S35827021 | K - 55 | 22   |           |        |      |
| S02558201 | D - 37 | 8    | S10609001 | Ga     | 26   |           | K - 60 | 24   |           |        |      |
| S02568121 | D - 48 | 8    | S10610001 | F - 37 | 14   | S35828021 | K - 52 | 22   |           |        |      |
| S02569121 | D - 56 | 8    | S10611001 | J - 5  | 20   | S35829021 | K - 45 | 22   |           |        |      |
| S02574101 | D - 62 | 10   | S10612001 | J - 6  | 20   | S35831021 | K - 61 | 24   |           |        |      |
| S02575020 | D - 71 | 10   | S10613001 | J - 7  | 20   | S35832021 | K - 62 | 24   |           |        |      |
| S02576021 | D - 76 | 10   | S10614001 | Ga     | 26   | S36062021 | K - 48 | 22   |           |        |      |
| S02606020 | H - 15 | 18   | S10615001 | F - 39 | 14   | S36064021 | K - 46 | 22   |           |        |      |
| S02617001 | J - 29 | 20   | S10617001 | F - 43 | 14   | S36895001 | Ga     | 26   |           |        |      |
| S02747121 | K - 67 | 24   | S10618000 | J - 3  | 20   | S36899021 | Ga     | 26   |           |        |      |
| S02778022 | K - 57 | 24   | S10619001 | H - 49 | 18   | S37060021 | A - 17 | 2    |           |        |      |
| S02786022 | K - 66 | 24   | S10621001 | H - 52 | 18   |           | Wa     | 25   |           |        |      |
| S02805001 | B - 1  | 4    | S10622000 | J - 11 | 20   | S37264021 | K - 42 | 22   |           |        |      |
| S03247009 | A - 3  | 2    | S10623009 | J - 10 | 20   | S38590001 | K - 44 | 22   |           |        |      |
| S03249000 | H - 14 | 18   | S10624009 | J - 2  | 20   | S39051001 | C - 19 | 6    |           |        |      |
| S03592020 | H - 42 | 18   | S10625001 | J - 22 | 20   | S39086021 | K - 31 | 22   |           |        |      |
| S04226009 | D - 38 | 8    | S10626009 | J - 1  | 20   | S40016001 | H - 29 | 18   |           |        |      |
| S04228001 | D - 19 | 8    | S10628001 | K - 79 | 24   | S40017000 | H - 28 | 18   |           |        |      |
| S04630000 | H - 20 | 18   | S10629001 | K - 80 | 24   | S40027021 | D - 18 | 8    |           |        |      |
| S05898121 | D - 6  | 8    | S10630001 | K - 81 | 24   | S40029120 | D - 33 | 8    |           |        |      |
| S06573001 | G - 24 | 16   | S10631001 | K - 76 | 24   | S43394021 | B - 6  | 4    |           |        |      |
| S06684021 | H - 23 | 18   | S10633001 | G - 14 | 16   | S43669000 | H - 55 | 18   |           |        |      |
| S06999021 | D - 82 | 10   | S10634001 | F - 33 | 14   | S47264001 | D - 32 | 8    |           |        |      |



零件手册  
PARTS BOOK

兄弟工业株式会社 <http://www.brother.com/>

日本国，名古屋市瑞穂区苗代町 1 5 番 1 号 邮编：467-8561 电话：81-52-824-2177

**BROTHER INDUSTRIES, LTD.** <http://www.brother.com/>

15-1, Naeshiro-cho, Mizuho-ku, Nagoya 467-8561, Japan. Phone : 81-52-824-2177

---

SL-777B  
SA6461-001  
2005.06.BC (1)