

# DT6-B927 DT6-B928

パーツブック  
PARTS BOOK  
TEILEKATALOG  
LIVRE DES PIECES  
LIBRO DE REFERENCIA DE PIEZAS

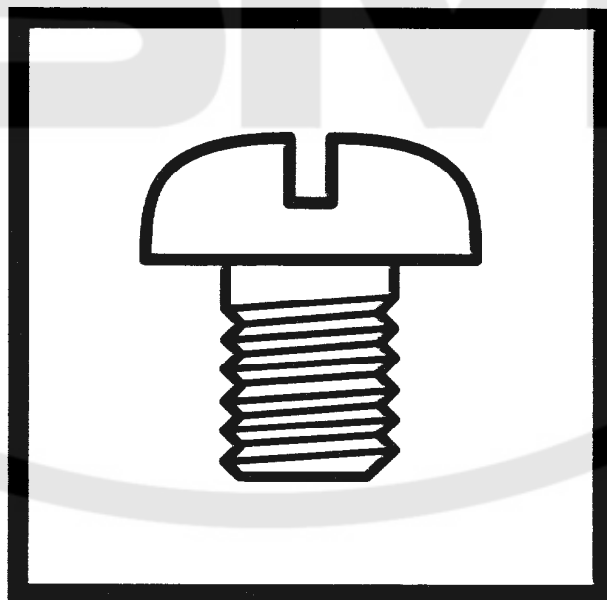
2本針・3本針二重環縫伏縫腕ミシン

TWIN NEEDLE/THREE NEEDLE FEED OF THE ARM DOUBLE CHAIN STITCHER

ZWEINADEL/DRENADEL-DOPPELKETTENSTICH-ARMABWÄRTSMASCHINE

MACHINE BRAS DEPORTE-POINT DE CHAINETTE DOUBLE 2/3 AIGUILLES

MAQUINA DE DOS/TRES AGUJAS DE BRAZO CADENETA



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brother®

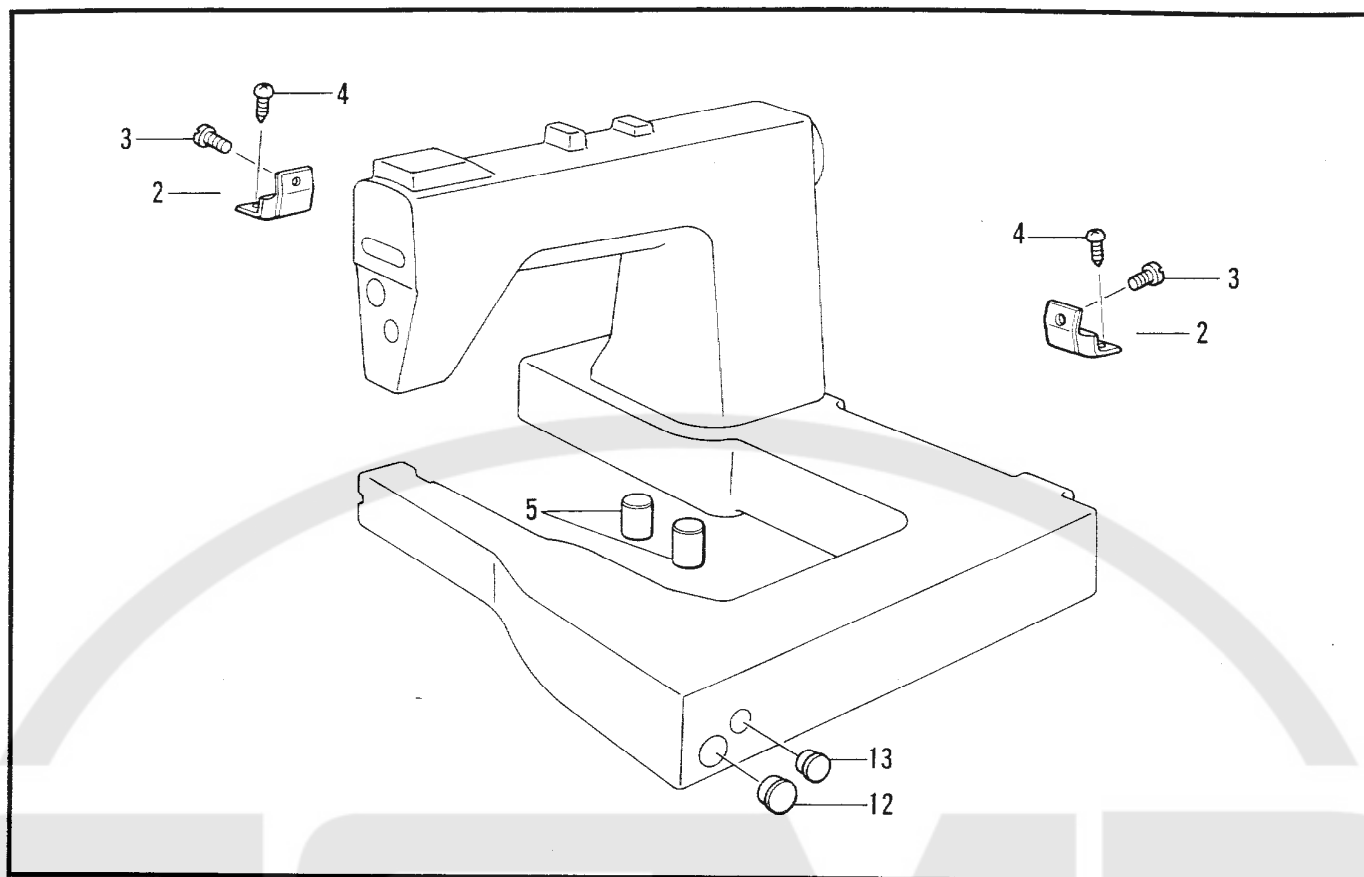
## Notes sur l'utilisation de ce manuel de pièces détachées

1. Ce manuel a été fait d'après les renseignements valables au mois de Décembre 1996.
2. Les pièces peuvent être sujettes à des modifications sans préavis.
3. Les pièces fournies en tant qu'assemblages complets sont encadrées avec un trait pointillé[-----].
4. Si le symbole ※ se trouve dans la colonne "Parts No. (N° de pièce)" veuillez la vous référer à la LISTE DES PIECES ACCESSOIRES page 55~59.

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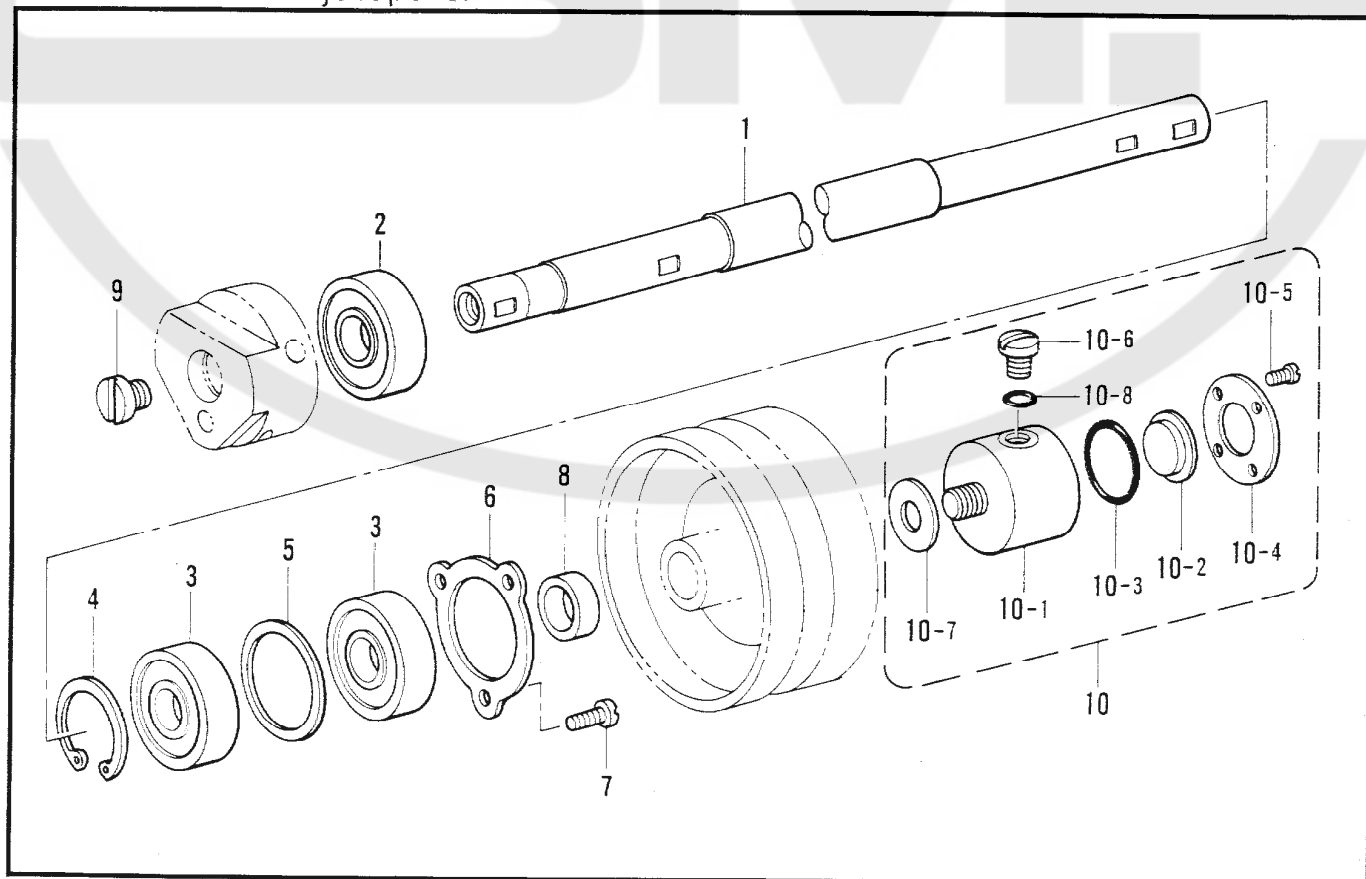
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A . 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina



118-927-050

B . 上軸関係 / Upper shaft mechanism / Obere Welle / Mécanisme de l'arbre supérieur / Mecanismo del eje superior



118-927-109

A . 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS             | RM |
|---------|-----------|------|--------------|---------------------------|----|
| 2       | 105337001 | 2    | クツシヨクミ       | CUSHION ASSY              |    |
| 3       | 105146001 | 2    | シメネジ6.35     | SCREW, SM6.35             |    |
| 4       | 0B0622502 | 2    | + マルモク 62X25 | WOOD SCREW, ROUND M6.2X25 |    |
| 5       | 105341051 | 2    | ボウクツシヨク      | BASE CUSHION              |    |
| 12      | 150697001 | 1    | オイルボツトマド     | OIL GAUGE WINDOW          |    |
| 13      | 104449009 | 1    | ゴムセン15.5     | RUBBER CAP, 15.5          |    |

118-927-050

B . 上軸関係 / Upper shaft mechanism / Obere Welle / Mécanisme de l'arbre supérieur / Mecanismo del eje superior

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS           | RM |
|---------|-----------|------|--------------|-------------------------|----|
| 1       | S40314001 | 1    | ウワジク         | UPPER SHAFT             |    |
| 2       | 076302850 | 1    | タマジクウケ6302ZZ | BALL BEARING, 6302ZZ    |    |
| 3       | 072630260 | 2    | ベアリング6302VV  | BALL BEARING, 6302VV    |    |
| 4       | 048420242 | 1    | トメワアナヨウC42   | RETAINING RING, C42     |    |
| 5       | S40315051 | 1    | ベアリングスペーサ    | BEARING SPACER          |    |
| 6       | S40316051 | 1    | ベアリングオサエ     | BEARING PRESSER         |    |
| 7       | 062711012 | 3    | ナベコ476-32X10 | SCREW, PAN SM4.76-32X10 |    |
| 8       | S40318051 | 1    | ウワジクカラー      | UPPER SHAFT COLLAR      |    |
| 9       | S40317001 | 1    | シメネジ9.52     | SCREW, SM9.52           |    |
| 10      | S40812001 | 1    | オイルタンククミ     | OIL TANK ASSY           |    |
| 10-1    | S40383001 | 1    | オイルタンク       | OIL TANK                |    |
| 10-2    | 104547001 | 1    | ユリヨウケイマド     | OIL GAUGE WINDOW        |    |
| 10-3    | 081014670 | 1    | OリングPW14     | O RING, PW14            |    |
| 10-4    | 151074009 | 1    | ユリヨウケイフタ     | OIL GAUGE COVER         |    |
| 10-5    | 100257010 | 4    | シメネジ3.57     | SCREW, SM3.57           |    |
| 10-6    | 111193001 | 1    | オイルクチフタ      | OIL FEEDING PIPE CAP    |    |
| 10-7    | 105071001 | 1    | オイルタンクパツキン   | OIL TANK PACKING        |    |
| 10-8    | 111194001 | 1    | Oリング         | O RING                  |    |

118-927-109

14  
15  
7  
16  
13  
6  
8  
1  
1-1  
1-2  
2  
5  
4  
3  
10  
9-1  
9-2  
9-3  
11-1  
11-2  
12

<B927用 薄物用、中厚物用  
1/8, 5/32, 3/16>

<B927用 中厚物用 1/4>

<B928用>

This diagram illustrates the assembly of a motorcycle rear suspension system. The main assembly includes the rear fender (14), rear shock absorber (1), rear swingarm (9), rear axle (12), and rear wheel assembly (10, 11, 13, 15, 16, 17, 18, 19, 20, 21). The diagram shows the main assembly and two alternative options for the shock absorber and rear fender.

**Main Assembly Components:**

- 1: Rear shock absorber (main)
- 2: Rear shock absorber pin
- 3-1: Rear shock absorber pin (main)
- 3-2: Rear shock absorber pin (alternative)
- 4: Rear shock absorber bracket
- 5: Rear shock absorber pin (bracket)
- 6: Rear shock absorber spring
- 7: Rear shock absorber pin (bracket)
- 8: Rear shock absorber pin (bracket)
- 9: Rear swingarm
- 10: Rear axle
- 11: Rear wheel
- 12: Rear wheel
- 13: Rear wheel
- 14: Rear fender
- 15: Rear fender
- 16: Rear fender
- 17: Rear fender
- 18: Rear fender
- 19: Rear fender
- 20: Rear fender
- 21: Rear fender

**Alternative Options:**

- Option 1 (Standard):** Rear shock absorber (1-1) and Rear fender (13, 15).
- Option 2 (-7, -8):** Rear shock absorber (1-2) and Rear fender (13, 15).

-3-

C. 針棒関係 / Needle bar mechanism / Nadelstangenvorrichtung  
/ Mécanisme de la barre à aiguille / Mecanismo de la barra de aguja

| REF.NO. | CODE      | Q'TY | ヒンメイ                            | NAME OF PARTS                                          | RM |
|---------|-----------|------|---------------------------------|--------------------------------------------------------|----|
| 1       | S40268001 | 1    | ハリボウレンカクミ                       | THREAD TAKE-UP LEVER ASSY                              |    |
| 1-1     | 142274009 | 1    | ゴムセン4.2                         | RUBBER CAP, 4.2                                        |    |
| 1-2     | 140004001 | 1    | シメネジ3.57                        | SCREW, SM3.57                                          |    |
| 2       | 107153001 | 1    | ザガネ                             | WASHER                                                 |    |
| 3       | 102630001 | 1    | ハリボウアンナイカクコマ                    | NEEDLE BAR GUIDE SLIDE BLOCK                           |    |
| 4       | 145688000 | 1    | ハリボウアンナイ                        | NEEDLE BAR GUIDE                                       |    |
| 5       | 062670612 | 2    | ナベコ357-40X6                     | SCREW, PAN SM3.57-40X6                                 |    |
| 6       | 113605051 | 1    | ハリボウ                            | NEEDLE BAR                                             |    |
| 7       | S18874001 | 1    | ハリボウメタルU                        | NEEDLE BAR BUSH, U                                     |    |
| 8       | 111024101 | 1    | ハリボウメタルD                        | NEEDLE BAR BUSH, D                                     |    |
| 10      | 014771022 | 2    | アナトメネジ6.35クボミ                   | SET SCREW, SOCKET (CP) SM6.35                          |    |
| 13      | 111863001 | 1    | ハリボウセン                          | NEEDLE BAR CORK                                        |    |
| 14      | 140890009 | 1    | オイルカツブ                          | OIL CAP                                                |    |
| 15      | 151927001 | 1    | クラッチフェルト                        | CLUTCH FELT                                            |    |
| 16      | 109993001 | 1    | ハトメ                             | WICK NIPPER                                            |    |
|         |           |      |                                 |                                                        |    |
| 9-1     | S40271051 | 1    | < B927薄物・中厚物用 1/8, 5/32, 3/16 > | < For B927 Thin & Medium materials "1/8, 5/32, 3/16" > |    |
| 11-1    | 100251001 | 3    | テンピンクラックM                       | THREAD TAKE-UP CRANK, M                                |    |
|         |           |      | トメネジ6.35                        | SET SCREW, SM6.35                                      |    |
| 9-2     | S40272051 | 1    | < B927 中厚物用 1/4 >               | < For B927 Medium materials "1/4" >                    |    |
| 11-1    | 100251001 | 3    | テンピンクラックMH                      | THREAD TAKE-UP CRANK, MH                               |    |
|         |           |      | トメネジ6.35                        | SET SCREW, SM6.35                                      |    |
| 9-3     | S40273051 | 1    | < B928用 >                       | < FOR B928 >                                           |    |
| 11-2    | 100251001 | 1    | テンピンクラックH                       | THREAD TAKE-UP CRANK, H                                |    |
| 12      | 123006001 | 2    | トメネジ6.35クボミ                     | SET SCREW, (CP) SM6.35                                 |    |

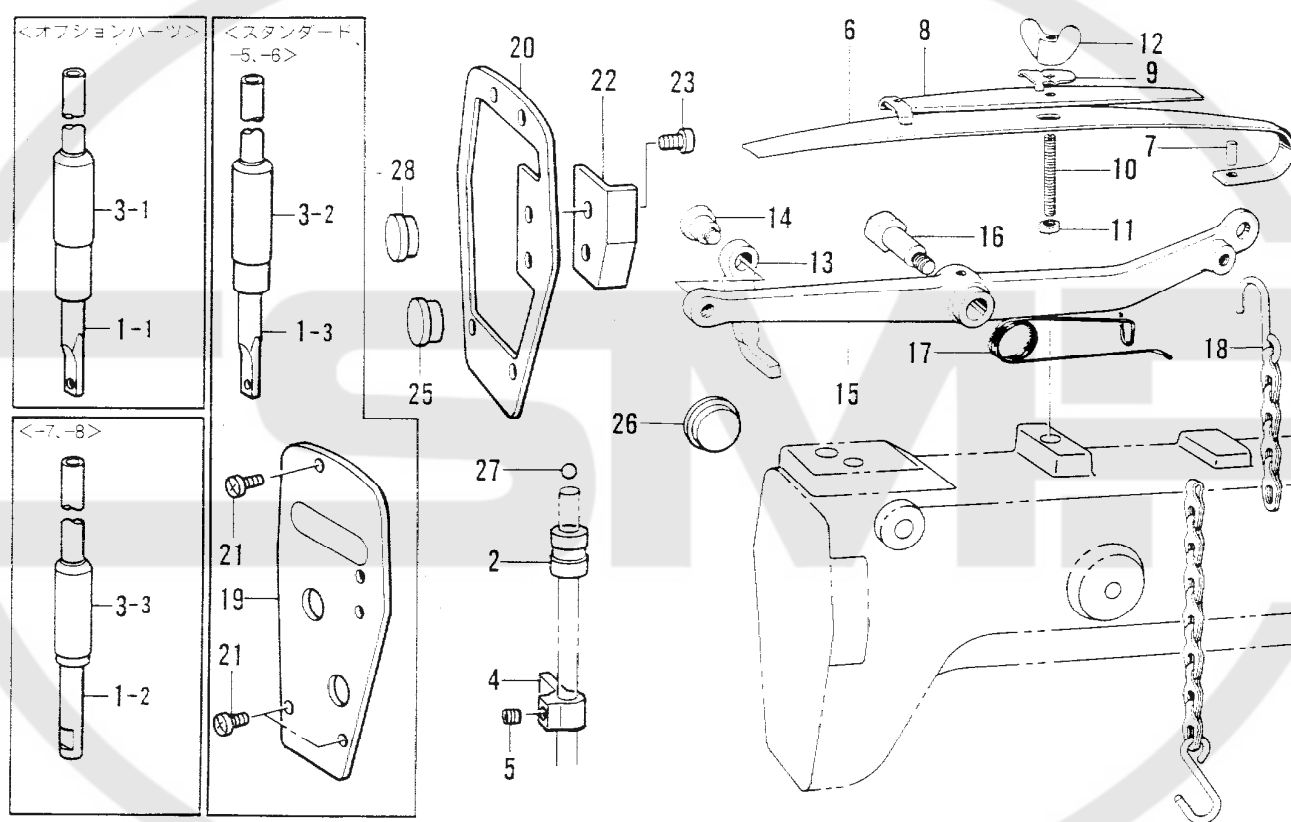
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D1. 押工棒関係 (B927) / Presser bar mechanism (B927) / Stoffdrückerstange (B927)  
/ Mécanisme de la barra de presser (B927) / Mecanismo de la barra del prensatelas (B927)

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS                  | RM |
|---------|-----------|------|--------------|--------------------------------|----|
| 2       | S40299001 | 1    | オサエチヨウセツネジ   | ADJUST SCREW                   |    |
| 4       | S40798050 | 1    | オサエボウダキ      | PRESSER BAR CLAMP              |    |
| 5       | 014760622 | 1    | アナトメネジ5.95   | SET SCREW, SOCKET SM5.95       |    |
| 6       | S40298051 | 1    | オサエバネ        | SPRING                         |    |
| 7       | 105103001 | 1    | オサエボウアゲ      | PRESSER BAR LIFTER             |    |
| 8       | 105104001 | 1    | ダンネジ5.95     | SHOULDER SCREW, SM5.95         |    |
| 9       | 105105009 | 1    | ヒザアゲテコ       | KNEE LIFTER LEVER              |    |
| 10      | 102921002 | 1    | ダンネジ7.94     | SHOULDER SCREW, SM7.94         |    |
| 11      | 105106001 | 1    | ヒザアゲネジリバネ    | TWIST SPRING                   |    |
| 12      | 105333001 | 1    | クサリAクミ       | PRESSER FOOT LIFTER CHAIN ASSY |    |
| 14      | S40301001 | 1    | メンイタバツキン     | PACKING                        |    |
| 16      | S40279001 | 1    | ソクメンイタ       | FRONT LID                      |    |
| 17      | 062680512 | 2    | ナベコ437-40X5  | SCREW, PAN SM4.37-40X5         |    |
| 19      | 117934009 | 1    | ゴムセン13.5     | RUBBER CAP, 13.5               |    |
| 20      | 159150009 | 1    | ゴムセン20.5     | RUBBER CAP, 20.5               |    |
| 21      | 159150009 | 1    | ゴムセン20.5     | RUBBER CAP, 20.5               |    |
|         |           |      |              |                                |    |
| 1-1     | S06259001 | 1    | < スタンダード用 >  | < FOR STANDARD >               |    |
| 3-1     | 111025001 | 1    | オサエボウ        | PRESSER BAR                    |    |
| 13      | S40300001 | 1    | オサエボウメタルD    | PRESSER BAR BUSH, D            |    |
| 15      | 062681012 | 3    | メンイタ         | FACE PLATE                     |    |
|         |           |      | ナベコ437-40X10 | SCREW, PAN SM4.37-40X10        |    |
| 1-2     | S06261001 | 1    | < -7, -8用 >  | < FOR "-7, -8" >               |    |
| 3-2     | 150665001 | 1    | オサエボウ        | PRESSER BAR                    |    |
|         |           |      | オサエボウメタルD    | PRESSER BAR BUSH, D            |    |

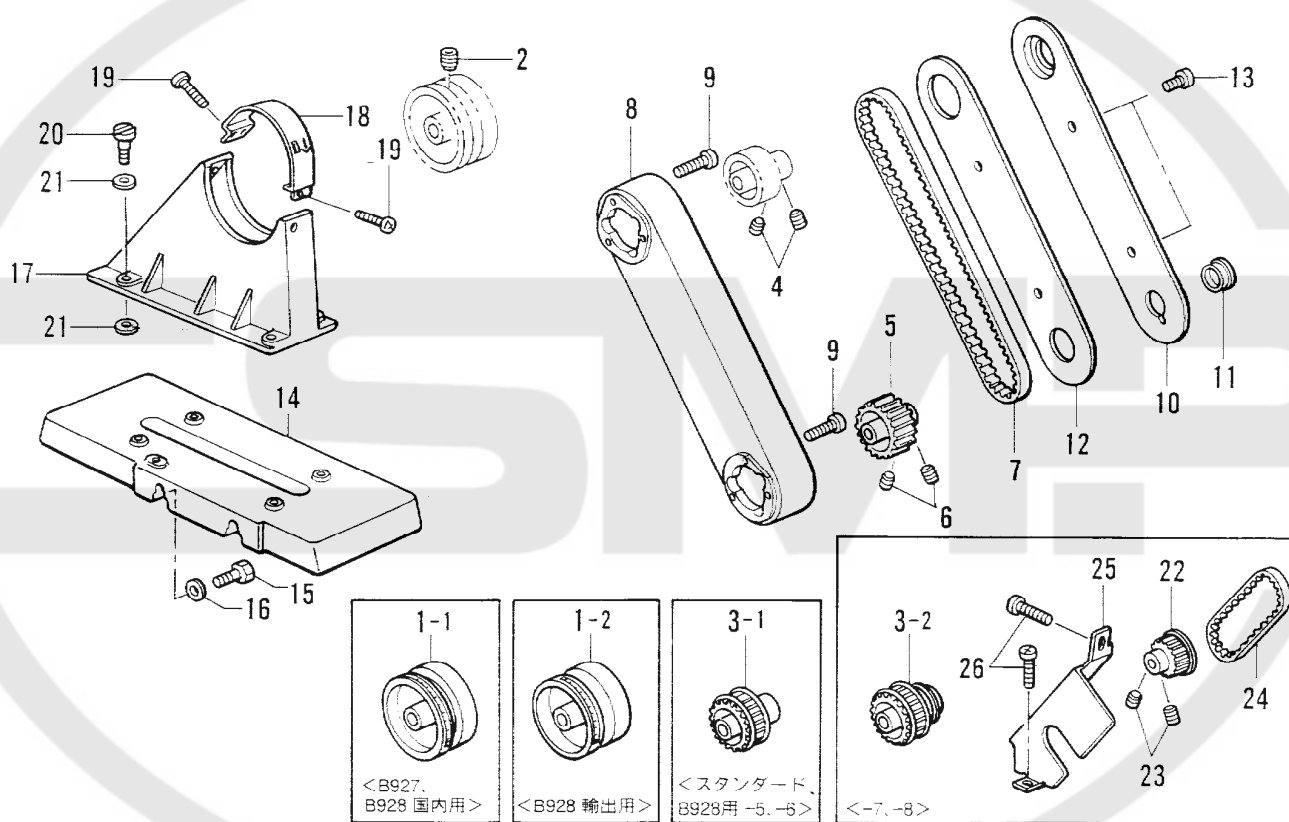
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D2 . 押工棒関係 (B928) / Presser bar mechanism (B928) / Stoffdrückerstange (B928)  
 / Mécanisme du la barra de presser (B928) / Mecanismo de la barra del prensatelas (B928)



D2 . 押工棒関係 (B928) / Presser bar mechanism (B928) / Stoffdrückerstange (B928)  
 / Mécanisme du la barra de presser (B928) / Mecanismo de la barra del prensatelas (B928)

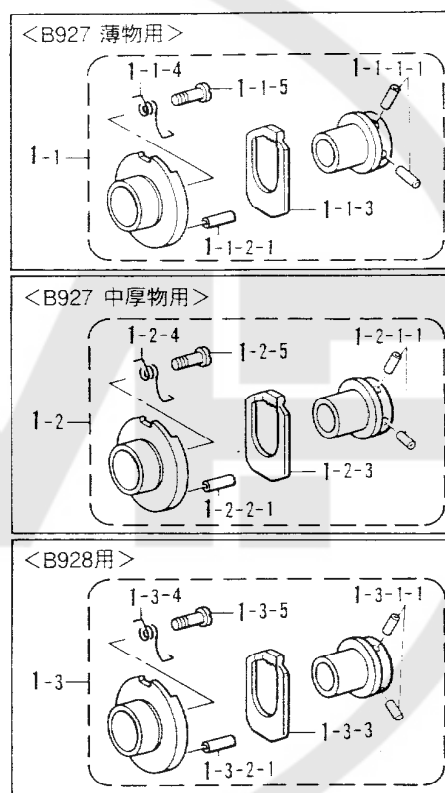
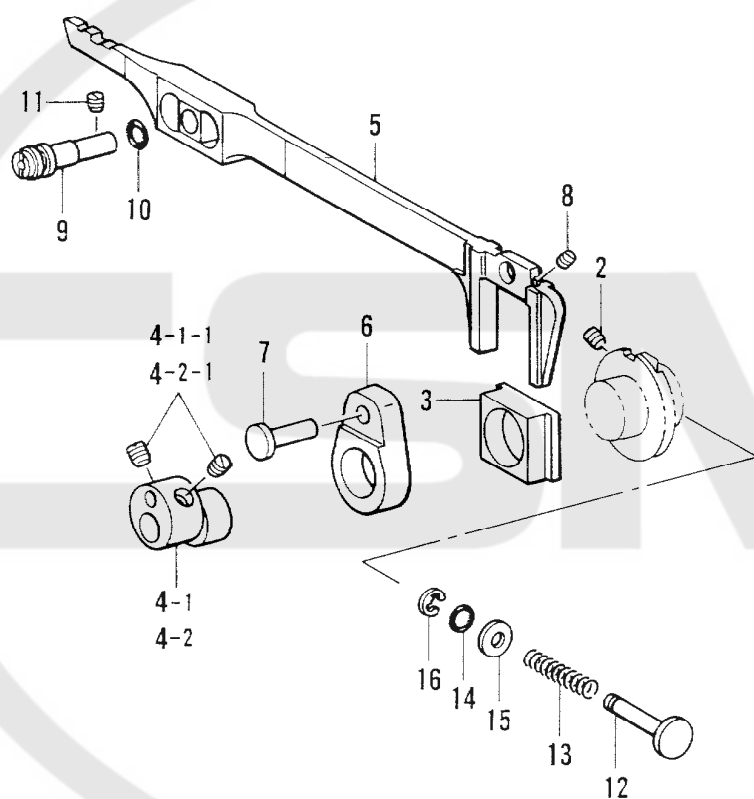
| REF.NO. | CODE      | Q'TY | ヒンメイ                       | NAME OF PARTS                          | RM |
|---------|-----------|------|----------------------------|----------------------------------------|----|
| 2       | 105091001 | 1    | オサエボウメタルU                  | PRESSER BAR BUSH, U                    |    |
| 4       | S40798050 | 1    | オサエボウダキ                    | PRESSER BAR CLAMP                      |    |
| 5       | 014760622 | 1    | アナトメネジ5.95                 | SET SCREW, SOCKET SM5.95               |    |
| 6       | 105094009 | 1    | オサエイタバネ                    | PRESSER PLATE SPRING                   |    |
| 7       | 105095001 | 1    | オサエイタバネピン                  | PIN                                    |    |
| 8       | 105096009 | 1    | カサネイタバネクミ                  | PLATE SPRING ASSY                      |    |
| 9       | 105100001 | 1    | カサネイタバネトメザガネ               | WASHER                                 |    |
| 10      | 148006001 | 1    | オサエチヨウセツネジ                 | ADJUST SCREW                           |    |
| 11      | 021710212 | 1    | ナツト2シユ4.76                 | NUT, 2 SM4.76                          |    |
| 12      | 148007051 | 1    | チヨウナツト4.76                 | WING NUT, SM4.76                       |    |
| 13      | 105103001 | 1    | オサエボウアゲ                    | PRESSER BAR LIFTER                     |    |
| 14      | 105104001 | 1    | ダンネジ5.95                   | SHOULDER SCREW, SM5.95                 |    |
| 15      | 105105009 | 1    | ヒザアゲテコ                     | KNEE LIFTER LEVER                      |    |
| 16      | 102921002 | 1    | ダンネジ7.94                   | SHOULDER SCREW, SM7.94                 |    |
| 17      | 105106001 | 1    | ヒザアゲネジリバネ                  | TWIST SPRING                           |    |
| 18      | 105333001 | 1    | クサリAクミ                     | PRESSER FOOT LIFTER CHAIN ASSY         |    |
| 20      | S40301001 | 1    | メンイタバツキン                   | PACKING                                |    |
| 22      | S40279001 | 1    | ソクメンイタ                     | FRONT LID                              |    |
| 23      | 062680512 | 2    | ナベコ437-40X5                | SCREW, PAN SM4.37-40X5                 |    |
| 25      | 117934009 | 1    | ゴムセン13.5                   | RUBBER CAP, 13.5                       |    |
| 26      | 159150009 | 1    | ゴムセン20.5                   | RUBBER CAP, 20.5                       |    |
| 27      | 071063550 | 1    | コウキユウ1/4                   | BEARING BALL, 1/4                      |    |
| 28      | 159150009 | 1    | ゴムセン20.5                   | RUBBER CAP, 20.5                       |    |
| 1-3     | S06260001 | 1    | <スタンダード, -5, -6用><br>オサエボウ | <FOR STANDARD, -5 & -6><br>PRESSER BAR |    |
| 3-2     | 147865001 | 1    | オサエボウメタルD                  | PRESSER BAR BUSH, D                    |    |
| 19      | S40300001 | 1    | メンイタ                       | FACE PLATE                             |    |
| 21      | 062681012 | 3    | ナベコ437-40X10               | SCREW, PAN SM4.37-40X10                |    |
| 1-2     | S06261001 | 1    | <-7, -8用><br>オサエボウ         | <FOR "-7, -8"><br>PRESSER BAR          |    |
| 3-3     | 150665001 | 1    | オサエボウメタルD                  | PRESSER BAR BUSH, D                    |    |
| 1-1     | S06259001 | 1    | " オプション部品 "                | " OPTION PARTS "                       |    |
| 3-1     | 111025001 | 1    | オサエボウ<br>オサエボウメタルD         | PRESSER BAR<br>PRESSER BAR BUSH, D     |    |



## E. プーリ関係 / Pulley mechanism / Gürtelradmechanismus / Poulie / Polea

| REF.NO. | CODE      | Q'TY | 品名                                  | NAME OF PARTS                                                | RM |
|---------|-----------|------|-------------------------------------|--------------------------------------------------------------|----|
| 2       | 014781032 | 2    | アナクボミ 635-28X10                     | SET SCREW, SOCKET (CP) SM6.35                                |    |
| 4       | 014770622 | 2    | アナトメネジ 6.35クボミ                      | SET SCREW, SOCKET (CP) SM6.35                                |    |
| 5       | S40818001 | 1    | シタベルトクルマ                            | TIMING BELT WHEEL ASSY, LOWER                                |    |
| 6       | 014770622 | 2    | アナトメネジ 6.35クボミ                      | SET SCREW, SOCKET (CP) SM6.35                                |    |
| 7       | S40819000 | 1    | タイミングベルト                            | TIMING BELT                                                  |    |
| 8       | S40258001 | 1    | ベルトカバー                              | BELT COVER                                                   |    |
| 9       | 062711612 | 6    | ナベコ 476-32X16                       | SCREW, PAN SM4.76-32X16                                      |    |
| 10      | S40259001 | 1    | ベルトカバーフタ                            | BELT COVER PLATE                                             |    |
| 11      | 116577051 | 1    | カマジクフタ                              | ROTARY HOOK SHAFT COVER                                      |    |
| 12      | 105141001 | 1    | ベルトカバーフタパッキン                        | PACKING                                                      |    |
| 13      | 062710812 | 2    | ナベコ 476-32X8                        | SCREW, PAN SM4.76-32X8                                       |    |
| 14      | S40796001 | 1    | プーリカバーダイ                            | PULLEY COVER BASE                                            |    |
| 15      | 105144001 | 2    | ボルト 11.11                           | BOLT, SM11.11                                                |    |
| 16      | 142627001 | 2    | ザガネ                                 | WASHER                                                       |    |
| 17      | S40261001 | 1    | プーリカバーA                             | PULLEY COVER, A                                              |    |
| 18      | S40262001 | 1    | プーリカバーB                             | PULLEY COVER, B                                              |    |
| 19      | 062680712 | 3    | ナベコ 437-40X7                        | SCREW, PAN SM4.37-40X7                                       |    |
| 20      | 155558001 | 4    | ダンネジ 6.35                           | STUD SCREW, SM6.35                                           |    |
| 21      | S40797000 | 8    | プーリカバーシート                           | PULLEY COVER SHEET                                           |    |
| 1-1     | S40280001 | 1    | <B927用, B928国内用><br>プーリMクミ          | <FOR B927& B928 Japan><br>PULLEY ASSY, M                     |    |
| 1-2     | S40281001 | 1    | <B928輸出用><br>プーリHクミ                 | <FOR B928 EXPORT><br>PULLEY ASSY, H                          |    |
| 3-1     | S40265001 | 1    | <スタンダード, B928-5, -6用><br>ウエベルトクルマクミ | <FOR STANDARD, B928-5 & -6><br>TIMING BELT WHEEL ASSY, UPPER |    |
| 3-2     | S41312001 | 1    | <-7, -8用><br>プーラウエベルトクルマクミ          | <FOR "-7, -8"><br>PULLER TIMING BELT WH. ASSY, U             |    |
| 22      | 150659001 | 1    | タイミングプーリBクミ                         | TIMING PULLEY ASSY, B                                        |    |
| 23      | 014760622 | 2    | アナトメネジ 5.95                         | SET SCREW, SOCKET SM5.95                                     |    |
| 24      | 150661001 | 1    | プーラタイミングベルトA                        | PULLER TIMING BELT, A                                        |    |
| 25      | S40264001 | 1    | プーラベルトカバー                           | PULLEY BELT COVER                                            |    |
| 26      | 062680812 | 2    | ナベコ 437-40X8                        | SCREW, PAN SM4.37-40X8                                       |    |

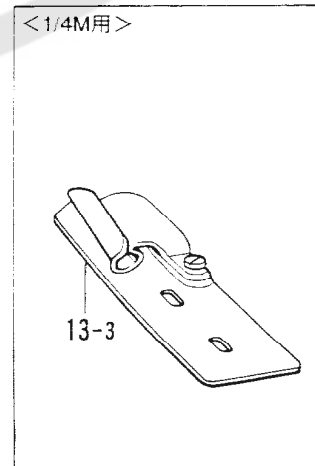
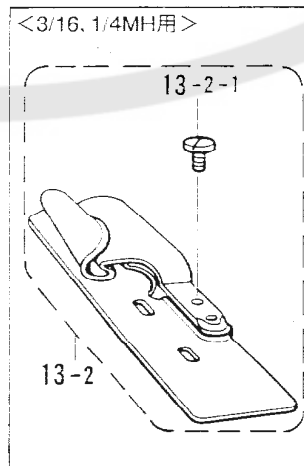
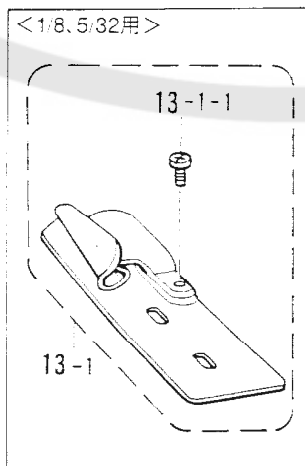
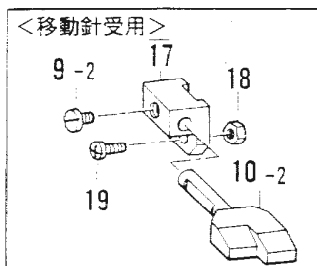
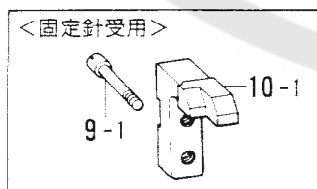
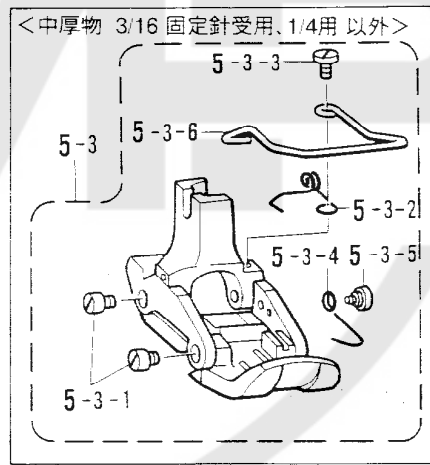
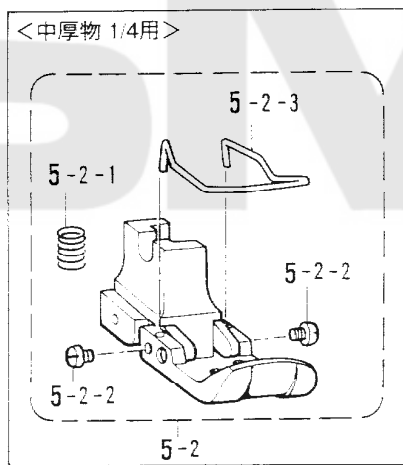
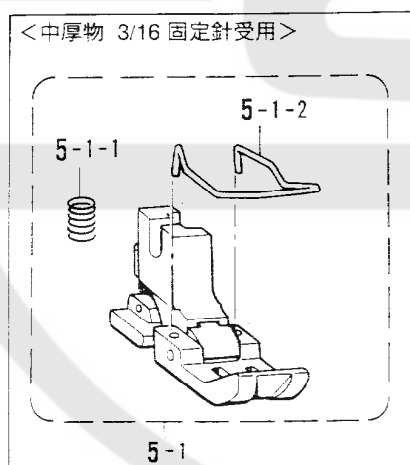
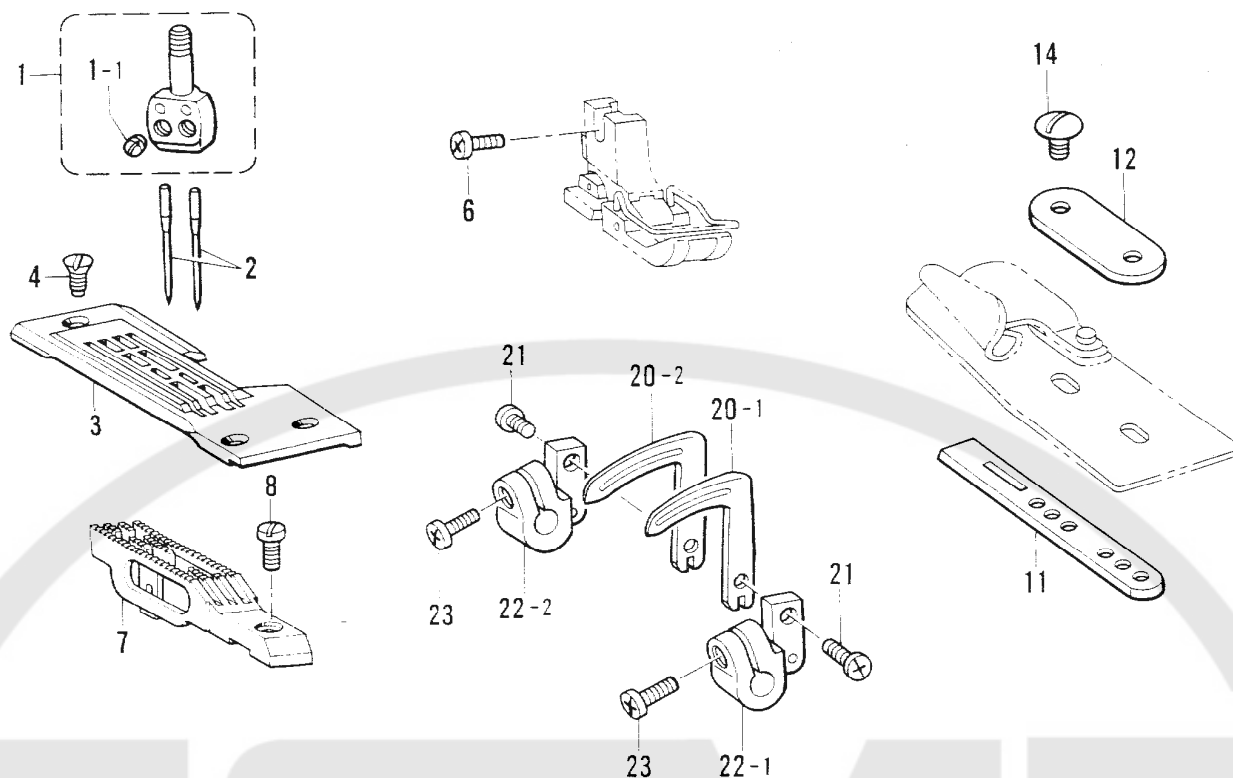
F. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement  
/ Mecanismo de la alimentación



F. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement /  
Mecanismo de la alimentación

| REF.NO. | CODE      | Q'TY | ヒンメイ                    | NAME OF PARTS                              | RM |
|---------|-----------|------|-------------------------|--------------------------------------------|----|
|         |           |      | <b>&lt;B927薄物用&gt;</b>  | <b>&lt;FOR B927 "THIN MATERIALS"&gt;</b>   |    |
| 1-1     | S40274001 | 1    | ヘンシンリンクミM               | ECCENTRIC WHEEL ASSY, M                    |    |
| 1-1-1-1 | 047301242 | 2    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-1-2-1 | 047301242 | 1    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-1-3   | S38309001 | 1    | ラチエツトストツバ               | RACHTER STOPPER                            |    |
| 1-1-4   | S39585001 | 1    | ラチエツトトメネジリバネ            | TWIST SPRING                               |    |
| 1-1-5   | S39586001 | 1    | バネトメネジ3                 | SCREW, M3                                  |    |
|         |           |      | <b>&lt;B927中厚物用&gt;</b> | <b>&lt;FOR B927 "MEDIUM MATERIALS"&gt;</b> |    |
| 1-2     | S40274002 | 1    | ヘンシンリンクミM               | ECCENTRIC WHEEL ASSY, M                    |    |
| 1-2-1-1 | 047301242 | 2    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-2-2-1 | 047301242 | 1    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-2-3   | S38309001 | 1    | ラチエツトストツバ               | RACHTER STOPPER                            |    |
| 1-2-4   | S39585001 | 1    | ラチエツトトメネジリバネ            | TWIST SPRING                               |    |
| 1-2-5   | S39586001 | 1    | バネトメネジ3                 | SCREW, M3                                  |    |
|         |           |      | <b>&lt;B928用&gt;</b>    | <b>&lt;FOR B928&gt;</b>                    |    |
| 1-3     | S40291001 | 1    | ヘンシンリンクミH               | ECCENTRIC WHEEL ASSY, H                    |    |
| 1-3-1-1 | 047301242 | 2    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-3-2-1 | 047301242 | 1    | スプリングピンAW3              | PIN, SPRING AW3                            |    |
| 1-3-3   | S38309001 | 1    | ラチエツトストツバ               | RACHTER STOPPER                            |    |
| 1-3-4   | S39585001 | 1    | ラチエツトトメネジリバネ            | TWIST SPRING                               |    |
| 1-3-5   | S39586001 | 1    | バネトメネジ3                 | SCREW, M3                                  |    |
|         |           |      | <b>&lt;B927用&gt;</b>    | <b>&lt;FOR B927&gt;</b>                    |    |
| 4-1     | 183949001 | 1    | ヘンシンリンネジツキM             | ECCENTRIC WHEEL WITH SCREW, M              |    |
| 4-1-1   | 014770622 | 2    | アナトメネジ6.35クボミ           | SET SCREW, SOCKET (CP) SM6.35              |    |
|         |           |      | <b>&lt;B928用&gt;</b>    | <b>&lt;FOR B928&gt;</b>                    |    |
| 4-2     | 183950001 | 1    | ヘンシンリンネジツキH             | ECCENTRIC WHEEL WITH SCREW, H              |    |
| 4-2-1   | 014770622 | 2    | アナトメネジ6.35クボミ           | SET SCREW, SOCKET (CP) SM6.35              |    |
|         |           |      |                         |                                            |    |
| 2       | 012060632 | 2    | アナヒラ6X6                 | SET SCREW, SOCKET (FT) M6X6                |    |
| 3       | S40282000 | 1    | ヘンシンリンスリーブ              | ECCENTRIC WHEEL SLEEVE                     |    |
| 5       | S40285001 | 1    | オクリダイカクコマクミ             | FEED BAR SLIDE BLOCK ASSY                  |    |
| 6       | S40288000 | 1    | ジョウゲオクリレンカン             | FEED LIFTING CONNECTING SHAFT              |    |
| 7       | S40289051 | 1    | ジョウゲオクリジク               | FEED LIFTING ROCK SHAFT                    |    |
| 8       | 014760622 | 1    | アナトメネジ5.95              | SET SCREW, SOCKET SM5.95                   |    |
| 9       | S41311051 | 1    | オクリダイヘンシンジク             | FEED BAR ECCENTRIC SHAFT                   |    |
| 10      | 081006070 | 1    | OリングP6                  | O RING, P6                                 |    |
| 11      | 014761030 | 1    | アナクボミ595-28X10          | SET SCREW, SOCKET (CP) SM5.95              |    |
| 12      | S40290051 | 1    | プツシュボタン                 | PUSH BUTTON                                |    |
| 13      | S40800001 | 1    | ボタンジクバネ                 | SPRING                                     |    |
| 14      | 081005070 | 1    | OリングP5                  | O RING, P5                                 |    |
| 15      | 025710132 | 1    | ヒラザガネシヨウ4.76            | WASHER, PLAIN S 4.76                       |    |
| 16      | 048040342 | 1    | トメワE4                   | RETAINING RING, E4                         |    |

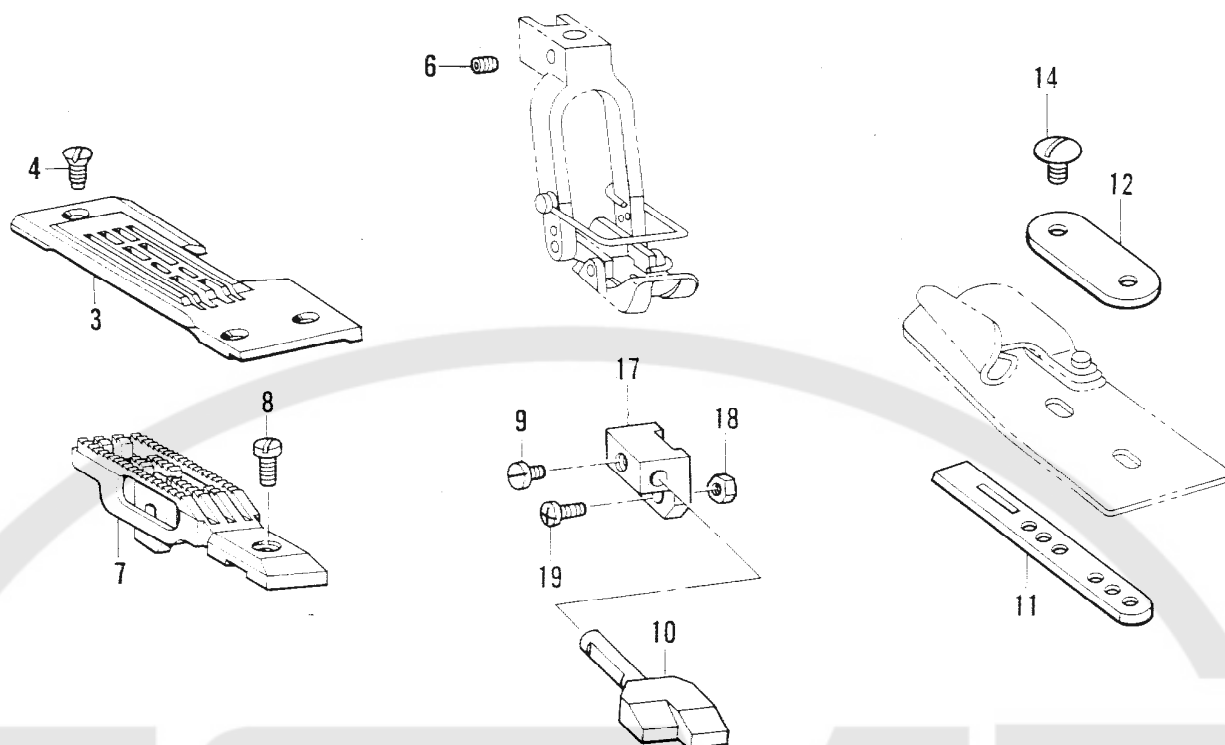
G1. ゲージ関係 (B927スタンダード) / Gauge parts (B927 Standard) / Lehren (B927 Norm)  
 / Pièces du jauge (B927 Standard) / Piezas de calibradores (B927 Norma)



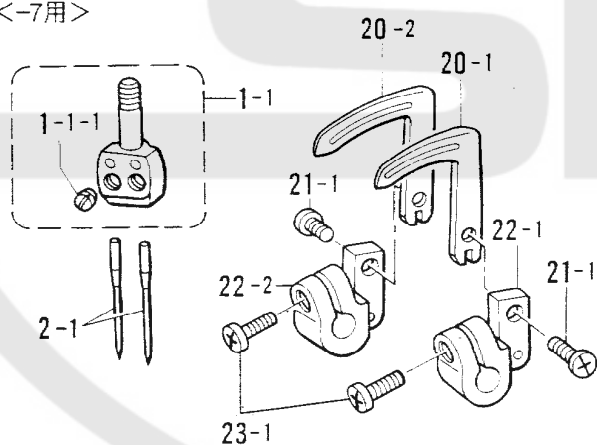
G1. ゲージ関係 (B927スタンダード) / Gauge parts (B927 Standard) / Lehren (B927 Norm)  
/ Pièces du jauge (B927 Standard) / Piezas de calibradores (B927 Norma)

| REF.NO. | CODE      | Q'TY | ヒンメイ                           | NAME OF PARTS                                                                 | RM |
|---------|-----------|------|--------------------------------|-------------------------------------------------------------------------------|----|
| 1       | ※         | 1    | ハリダキネジツキ                       | NEEDLE CALMP ASSY W/S                                                         |    |
| 1-1     | 103408002 | 2    | トメネジ4.37                       | SET SCREW, SM4.37                                                             |    |
| 2       | ※         | 2    | ミシンハリ                          | NEEDLE                                                                        |    |
| 3       | ※         | 1    | ハリイタ                           | NEEDLE PLATE                                                                  |    |
| 4       | 100032004 | 3    | サラネジ4.37                       | SCREW, FLAT SM4.37                                                            |    |
| 6       | 060670812 | 1    | バインド357-40X8                   | SCREW, BIND SM3.57-40X8                                                       |    |
| 7       | ※         | 1    | オクリバ                           | FEED DOG                                                                      |    |
| 8       | 105173004 | 1    | シメネジ4.76                       | SCREW, SM4.76                                                                 |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ                     | LAPPER GUIDE PLATE                                                            |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                      | LAPPER GUIDE PLATE WASHER                                                     |    |
| 14      | 105130001 | 2    | シメネジ3.57                       | SCREW, SM3.57                                                                 |    |
| 20-1    | ※         | 1    | ルーパス                           | LOPPER, S                                                                     |    |
| 20-2    | ※         | 1    | ルーパL                           | LOPPER, L                                                                     |    |
| 21      | 062680612 | 2    | ナベコ4.37-40X6                   | SCREW, PAN SM4.37-40X6                                                        |    |
| 22-1    | S06315001 | 1    | ルーパホルダS                        | LOOPER HOLDER, S                                                              |    |
| 22-2    | S06314001 | 1    | ルーパホルダL                        | LOOPER HOLDER, L                                                              |    |
| 23      | 062681012 | 2    | ナベコ437-40X10                   | SCREW, PAN SM4.37-40X10                                                       |    |
| <hr/>   |           |      |                                |                                                                               |    |
| 5-1     | 101491101 | 1    | <中厚物3/16固定針受用><br>オサエ3/16クミ    | < For medium materials 3/16" Fix needle support ><br>PRESSER FOOT ASSY, 3/16" |    |
| 5-1-1   | 105118000 | 1    | オシパネ                           | SPRING                                                                        |    |
| 5-1-2   | 156792001 | 1    | フィンガーガード                       | FINGER GUARD                                                                  |    |
| 5-2     | 106160101 | 1    | <中厚物1/4用><br>オサエ1/4Hクミ         | < For medium materials 1/4 ><br>PRESSER FOOT ASSY, 1/4"H                      |    |
| 5-2-1   | 105118000 | 1    | オシパネ                           | SPRING                                                                        |    |
| 5-2-2   | 111140001 | 2    | シメネジ2.38                       | SCREW, SM2.38                                                                 |    |
| 5-2-3   | 156792001 | 1    | フィンガーガード                       | FINGER GUARD                                                                  |    |
| 5-3     | ※         | 1    | <中厚物3/16固定針受, 1/4以外用><br>オサエクミ | < For without medium materials 3/16, 1/4 ><br>PRESSER FOOT ASSY               |    |
| 5-3-1   | 147871001 | 4    | オサエピン                          | PIN                                                                           |    |
| 5-3-2   | S40358001 | 1    | オサエMパネ                         | SPRING                                                                        |    |
| 5-3-3   | 111105002 | 1    | シメネジ2.38                       | SCREW, SM2.38                                                                 |    |
| 5-3-4   | S40360001 | 1    | オサエFパネ                         | SPRING                                                                        |    |
| 5-3-5   | 147932001 | 1    | ダンネジ2.38                       | SHOULDER SCREW, SM2.38                                                        |    |
| 5-3-6   | S40374001 | 1    | フィンガーガード                       | FINGER GUARD                                                                  |    |
| <hr/>   |           |      |                                |                                                                               |    |
| 9-1     | 105303001 | 1    | <固定針受用><br>シメネジ3.57            | < FOR FIXED NEEDLE GUARD ><br>SCREW, SM3.57                                   |    |
| 10-1    | ※         | 1    | ルーハイトアンナイウデ                    | LOOPER THREAD GUIDE ARM                                                       |    |
| 9-2     | 111443003 | 1    | <移動針受用><br>マルヒラトメネジ3.57        | < FOR MOVEABLE NEEDLE GUARD ><br>SET SCREW, SM3.57                            |    |
| 10-2    | ※         | 1    | ハリウケ                           | NEEDLE GUARD                                                                  |    |
| 17      | 148876001 | 1    | ハリウケトリツケダイ                     | NEEDLE GUARD BRACKET                                                          |    |
| 18      | 021670102 | 1    | ナツト1シユ3.57                     | NUT, 1 SM3.57                                                                 |    |
| 19      | 062671012 | 1    | ナベコ357-40X10                   | SCREW, PAN SM3.57-40X10                                                       |    |
| <hr/>   |           |      |                                |                                                                               |    |
| 13-1    | ※         | 1    | <1/8, 5/32用><br>ラツパークミ         | < FOR "1/8, 5/32" ><br>LAPPER ASSY                                            |    |
| 13-1-1  | 062670412 | 1    | ナベコ357-40X4                    | SCREW, PAN SM3.57-40X4                                                        |    |
| 13-2    | ※         | 1    | <3/16, 1/4MH用><br>ラツパークミ       | < FOR "3/16, 1/4MH" ><br>LAPPER ASSY                                          |    |
| 13-2-1  | 105130001 | 1    | シメネジ3.57                       | SCREW, SM3.57                                                                 |    |
| 13-3    | S09679001 | 1    | <1/4M用><br>ラツパー1/4Mクミ          | < FOR "1/4M" ><br>LAPPER ASSY, 1/4" M                                         |    |

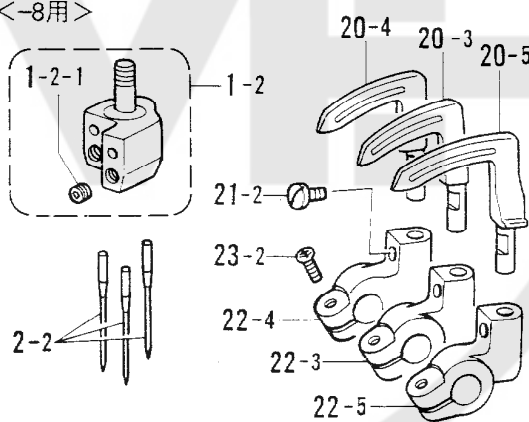
G2 . ゲージ関係 (B927 "-7, -8") / Gauge parts (B927 "-7, -8") / Lehren (B927 "-7, -8")  
 / Pièces du jauge (B927 "-7, -8") / Piezas de calibradores (B927 "-7, -8")



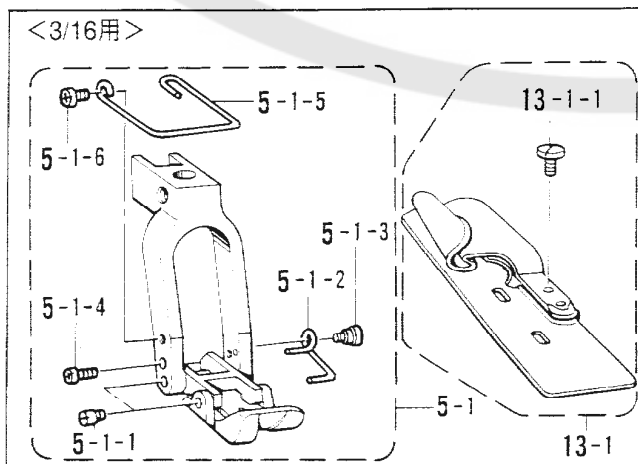
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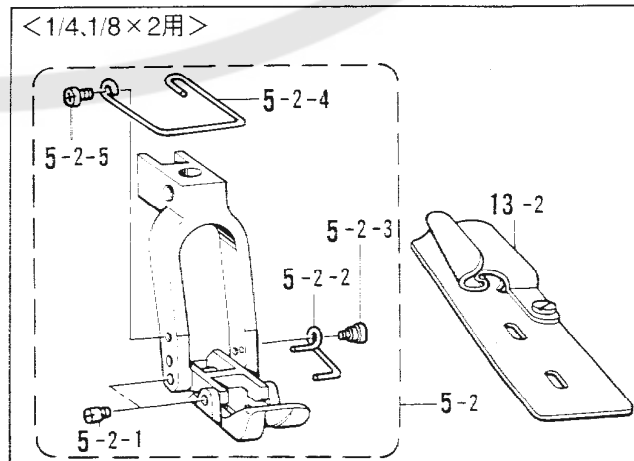
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<3/16用>



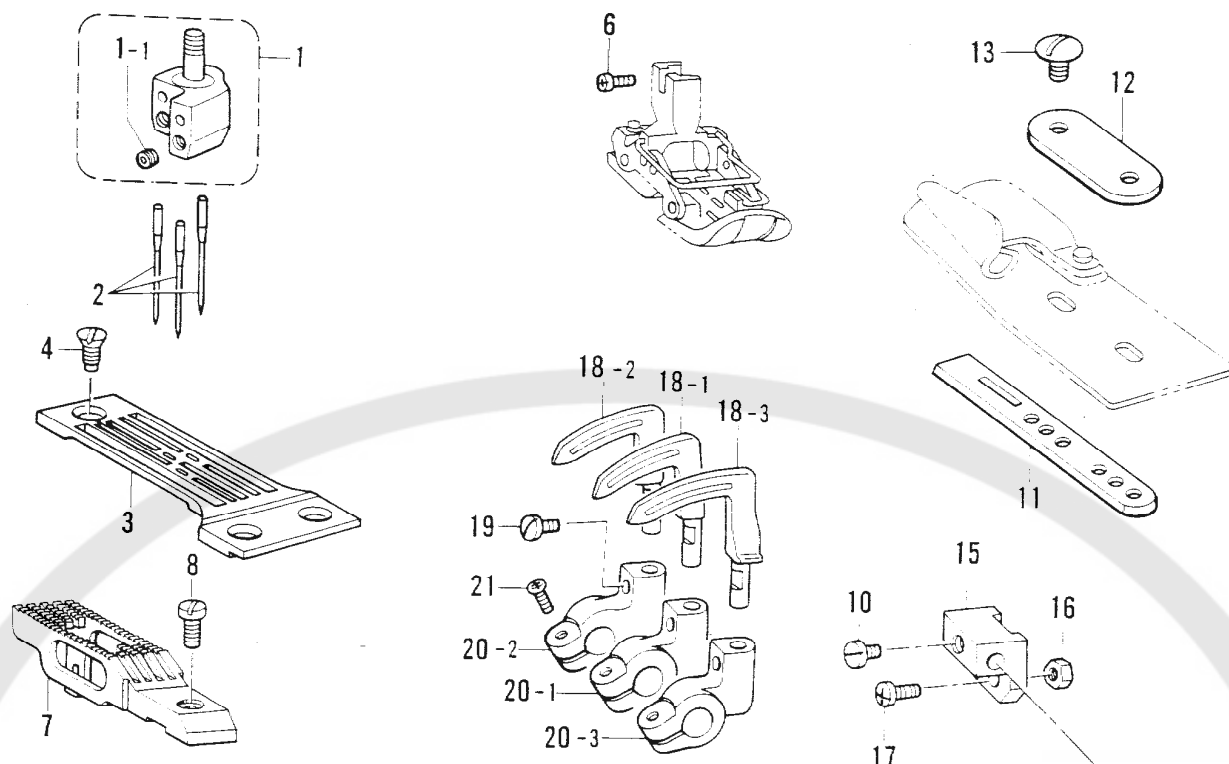
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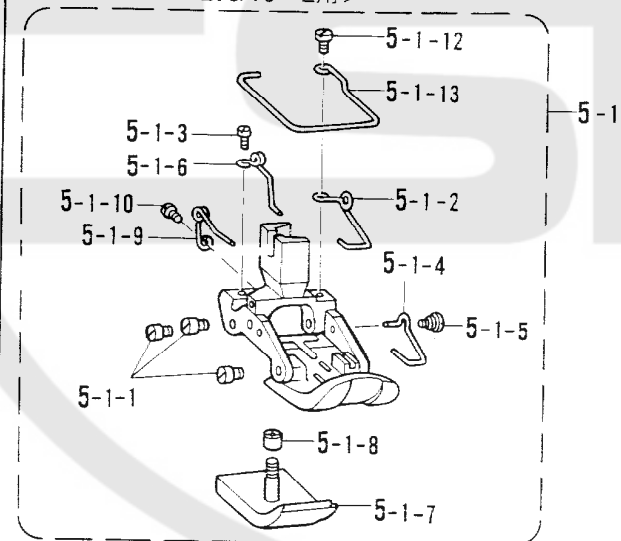
G2 . ゲージ関係 (B927 "-7, -8") / Gauge parts (B927 "-7, -8") / Lehren (B927 "-7, -8")  
 / Pièces du jauge (B927 "-7, -8") / Piezas de calibradores (B927 "-7, -8")

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                              | RM |
|---------|-----------|------|---------------|--------------------------------------------|----|
| 3       | ※         | 1    | ハリイタ          | NEDDLE PLATE                               |    |
| 4       | 100032004 | 3    | サラネジ4.37      | SCREW, FLAT SM4.37                         |    |
| 6       | 014760622 | 1    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95                   |    |
| 7       | ※         | 1    | オクリバ          | FEED DOG                                   |    |
| 8       | 105173004 | 1    | シメネジ4.76      | SCREW, SM4.76                              |    |
| 9       | 111443003 | 1    | マルヒラトメネジ3.57  | SET SCREW, SM3.57                          |    |
| 10      | ※         | 1    | ハリウケ          | NEEDLE GUARD                               |    |
| 11      | S40399001 | 1    | ラツハーアンナイイタ    | LAPPER GUIDE PLATE                         |    |
| 12      | 105129001 | 1    | アンナイイタザガネ     | LAPPER GUIDE PLATE WASHER                  |    |
| 14      | 105130001 | 2    | シメネジ3.57      | SCREW, SM3.57                              |    |
| 17      | 148876001 | 1    | ハリウケトリツケダイ    | NEEDLE GUARD BRACKET                       |    |
| 18      | 021670102 | 1    | ナツト1シユ3.57    | NUT, 1 SM3.57                              |    |
| 19      | 062671012 | 1    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10                    |    |
| <hr/>   |           |      |               |                                            |    |
| 1-1     | ※         | 1    | ハリダキネジツキ      | <FOR "-7"><br>NEEDLE CALMP ASSY W/S        |    |
| 1-1-1   | 103408002 | 2    | トメネジ4.37      | SET SCREW, SM4.37                          |    |
| 2-1     | ※         | 2    | ミシンハリTVX64NY  | NEEDLE, TVX64NY                            |    |
| 20-1    | ※         | 1    | ルーパス          | LOPPER, S                                  |    |
| 20-2    | ※         | 1    | ルーパL          | LOPPER, L                                  |    |
| 21-1    | 062680612 | 2    | ナベコ4.37-40X6  | SCREW, PAN SM4.37-40X6                     |    |
| 22-1    | S06315001 | 1    | ルーパホルダS       | LOOPER HOLDER, S                           |    |
| 22-2    | S06314001 | 1    | ルーパホルダL       | LOOPER HOLDER, L                           |    |
| 23-1    | 062681012 | 2    | ナベコ437-40X10  | SCREW, PAN SM4.37-40X10                    |    |
| 1-2     | ※         | 1    | ハリダキネジツキ      | <FOR "-8"><br>NEEDLE CLAMP ASSY W/S        |    |
| 1-2-1   | 146427001 | 3    | アナトメネジ3.18クボミ | SET SCREW, SOCKET (CP) SM3.18              |    |
| 2-2     | ※         | 3    | ミシンハリTVX64NY  | NEEDLE, TVX64NY                            |    |
| 20-3    | S40375001 | 1    | ルーパス1/8X2-6   | LOPPER, S 1/8"X2-6                         |    |
| 20-4    | S40376001 | 1    | ルーパM-6        | LOPPER, M-6                                |    |
| 20-5    | S40377001 | 1    | ルーパL1/8X2-6   | LOPPER, L 1/8"X2-6                         |    |
| 21-2    | 111443003 | 3    | マルヒラトメネジ3.57  | SET SCREW, SM3.57                          |    |
| 22-3    | S40378051 | 1    | ルーパホルダS       | LOPPER HOLDER, S                           |    |
| 22-4    | S40379051 | 1    | ルーパホルダM       | LOPPER HOLDER, M                           |    |
| 22-5    | S40380051 | 1    | ルーパホルダL       | LOPPER HOLDER, L                           |    |
| 23-2    | 062671012 | 3    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10                    |    |
| <hr/>   |           |      |               |                                            |    |
| 5-1     | S06303101 | 1    | オサエ3/16-7クミ   | <FOR "3/16"><br>PRESSER FOOT ASSY, 3/16"-7 |    |
| 5-1-1   | 147871001 | 4    | オサエピン         | PIN                                        |    |
| 5-1-2   | S06309001 | 1    | オサエFバネ        | SPRING                                     |    |
| 5-1-3   | 147932001 | 1    | ダンネジ2.38      | SHOULDER SCREW, SM2.38                     |    |
| 5-1-4   | 062630612 | 1    | ナベコ238-56X6   | SCREW, PAN SM2.38-56X6                     |    |
| 5-1-5   | S09180101 | 1    | フィンガーガード      | FINGER GUARD                               |    |
| 5-1-6   | 060660512 | 1    | バインド318-40X5  | SCREW, BIND SM3.18-40X5                    |    |
| 13-1    | 101494001 | 1    | ラツハー3/16Mクミ   | LAPPER ASSY, 3/16" M                       |    |
| 13-1-1  | 105130001 | 1    | シメネジ3.57      | SCREW, SM3.57                              |    |
| 5-2     | ※         | 1    | オサエクミ         | <FOR "1/4, 1/8X2"><br>PRESSER FOOT ASSY    |    |
| 5-2-1   | 147871001 | 4    | オサエピン         | PIN                                        |    |
| 5-2-2   | S06309001 | 1    | オサエFバネ        | SPRING                                     |    |
| 5-2-3   | 147932001 | 1    | ダンネジ2.38      | SHOULDER SCREW, SM2.38                     |    |
| 5-2-4   | S09180101 | 1    | フィンガーガード      | FINGER GUARD                               |    |
| 5-2-5   | 060660512 | 1    | バインド318-40X5  | SCREW, BIND SM3.18-40X5                    |    |
| 13-2    | S09679001 | 1    | ラツハー1/4Mクミ    | LAPPER ASSY, 1/4" M                        |    |

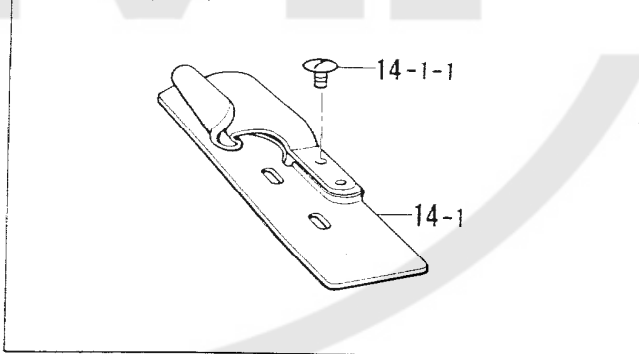
GS. フォーク関係 (B928 スタンド) / Gauge parts (B928 Standard) / Lehren (B928 Norm)  
 / Pièces du jauge (B928 Standard) / Piezas de calibradores (B928 Norma)



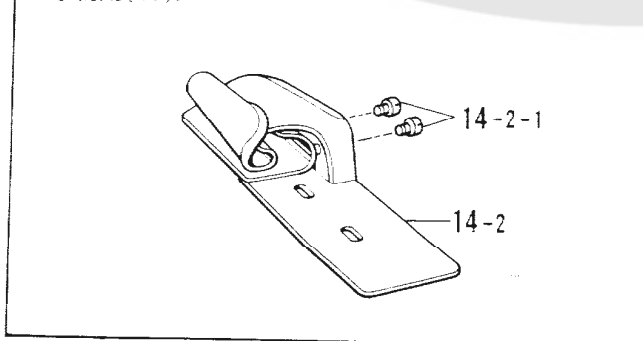
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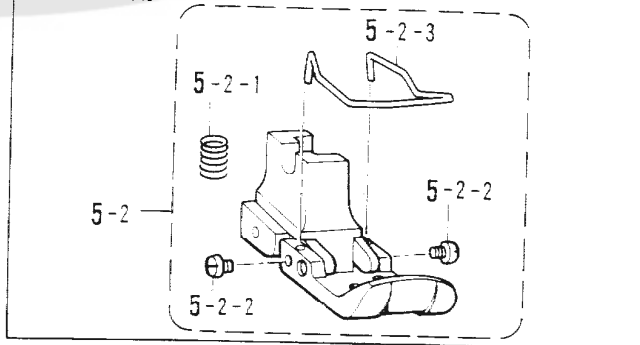
<中厚物用 (MH)>



<厚物用 (H)>



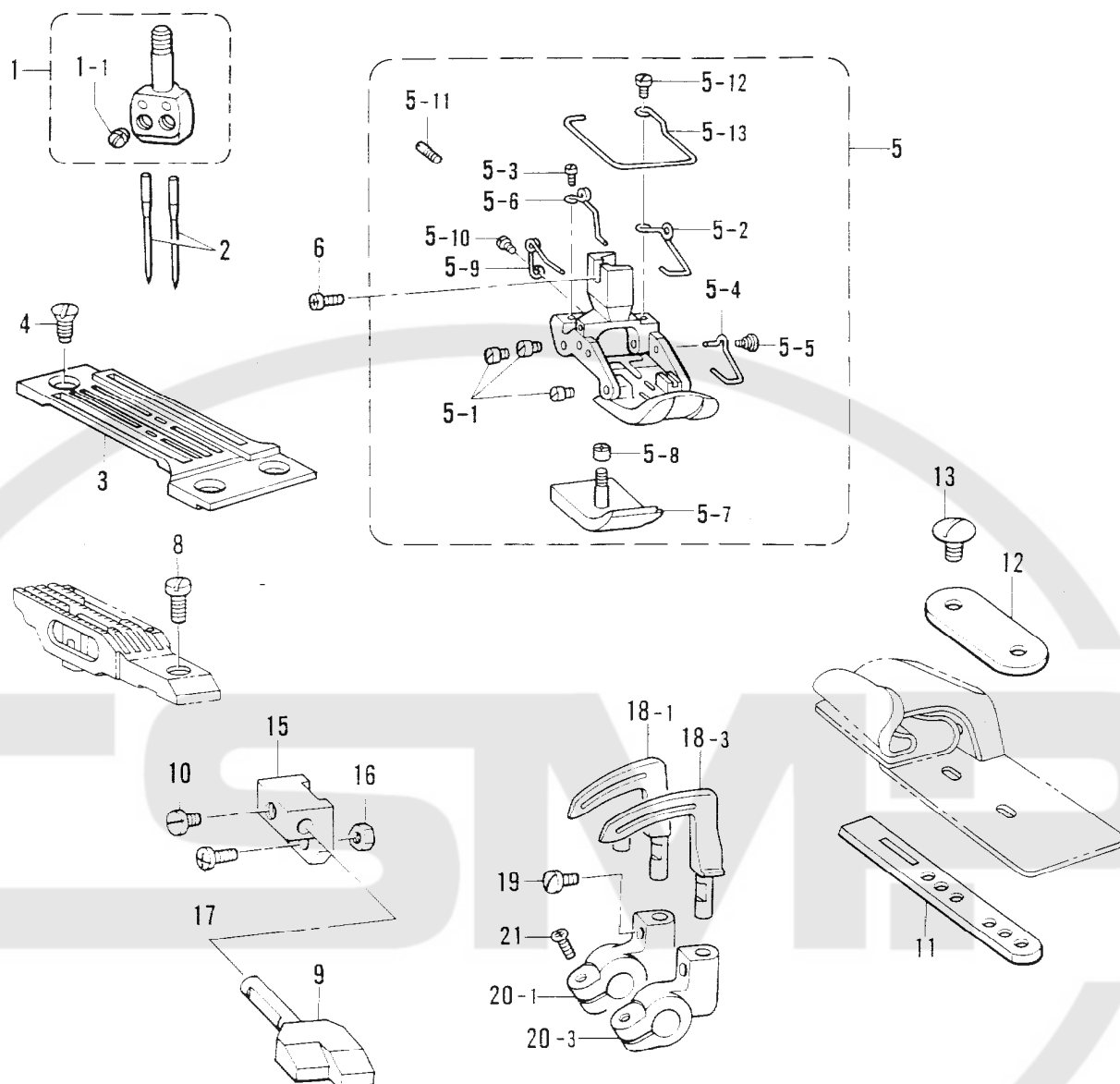
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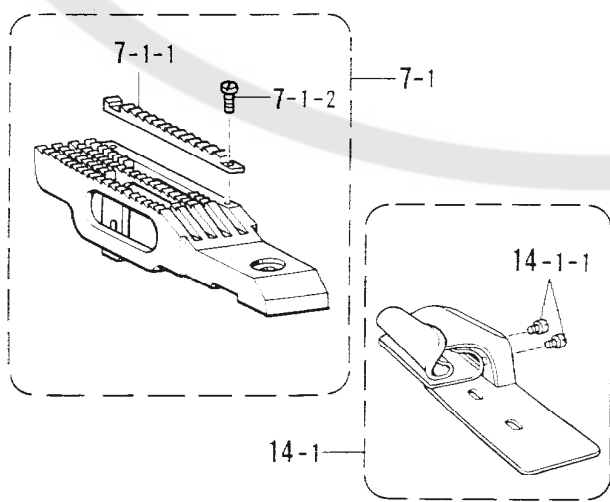
G3. ゲージ関係 (B928 スタダード) / Gauge parts (B928 Standard) / Lehren (B928 Norm)  
/ Pièces du jauge (B928 Standard) / Piezas de calibradores (B928 Norma)

| REF.NO. | CODE      | Q'TY | ヒンメイ                           | NAME OF PARTS                                      | RM |
|---------|-----------|------|--------------------------------|----------------------------------------------------|----|
| 1       | ※         | 1    | ハリダクミ                          | NEEDLE CLAMP ASSY                                  |    |
| 1-1     | 146427001 | 3    | アナトメネジ3.18クボミ                  | SET SCREW, SOCKET (CP) SM3.18                      |    |
| 2       | S43401021 | 3    | ミシンハリTVX5                      | NEEDLE, TVX5 (#21)                                 |    |
| 3       | ※         | 1    | ハリイタ                           | NEEDLE PLATE                                       |    |
| 4       | 100032004 | 3    | サラネジ4.37                       | SCREW, FLAT SM4.37                                 |    |
| 6       | 060670812 | 1    | バインド357-40X8                   | SCREW, BIND SM3.57-40X8                            |    |
| 7       | ※         | 1    | オクリバ                           | FEED DOG                                           |    |
| 8       | 105173004 | 1    | シメネジ4.76                       | SCREW, SM4.76                                      |    |
| 9       | 148875001 | 1    | ハリウケー6                         | NEEDLE GUARD, -6                                   |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57                   | SET SCREW, SM3.57                                  |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ                     | LAPPER GUIDE PLATE                                 |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                      | LAPPER GUIDE PLATE WASHER                          |    |
| 13      | 105130001 | 2    | シメネジ3.57                       | SCREW, SM3.57                                      |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ                     | NEEDLE GUARD BRACKET                               |    |
| 16      | 021670102 | 1    | ナツト1シユ3.57                     | NUT, 1 SM3.57                                      |    |
| 17      | 062671012 | 1    | ナベコ357-40X10                   | SCREW, PAN SM3.57-40X10                            |    |
| 18-1    | ※         | 1    | ルーパス                           | LOPPER, S                                          |    |
| 18-2    | ※         | 1    | ルーバM                           | LOPPER, M                                          |    |
| 18-3    | ※         | 1    | ルーバL                           | LOPPER, L                                          |    |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57                   | SET SCREW, SM3.57                                  |    |
| 20-1    | S40378051 | 1    | ルーバホルダS                        | LOPPER HOLDER, S                                   |    |
| 20-2    | S40379051 | 1    | ルーバホルダM                        | LOPPER HOLDER, M                                   |    |
| 20-3    | S40380051 | 1    | ルーバホルダL                        | LOPPER HOLDER, L                                   |    |
| 21      | 062671012 | 3    | ナベコ357-40X10                   | SCREW, PAN SM3.57-40X10                            |    |
| <hr/>   |           |      |                                |                                                    |    |
| 5-1     | ※         | 1    | オサエクミ                          | <FOR "1/8X2, 5/32X2, 3/16X2"><br>PRESSER FOOT ASSY |    |
| 5-1-1   | 147871001 | 6    | オサエピン                          | PIN                                                |    |
| 5-1-2   | 147872001 | 1    | オサエMバネ                         | SPRING                                             |    |
| 5-1-3   | S01295001 | 1    | シメネジ2.38X3.5                   | SCREW, SM2.38X3.5                                  |    |
| 5-1-4   | 147890001 | 1    | オサエFバネ                         | SPRING                                             |    |
| 5-1-5   | 147932001 | 1    | ダンネジ2.38                       | SHOULDER SCREW, SM2.38                             |    |
| 5-1-6   | 147875001 | 1    | オサエBLバネ                        | SPRING                                             |    |
| 5-1-8   | 147877001 | 1    | ツマミナツト3.18                     | NUT, SM3.18                                        |    |
| 5-1-9   | 147878001 | 1    | オサエBSバネ                        | SPRING                                             |    |
| 5-1-10  | 062660512 | 1    | ナベコネジ318-40X5                  | SCREW, PAN SM3.18-40X5                             |    |
| 5-1-12  | 111105002 | 1    | シメネジ2.38                       | SCREW, SM2.38                                      |    |
| 5-1-13  | 151572101 | 1    | フィンガーガード                       | FINGER GUARD                                       |    |
| 5-1-7   | S40804001 | 1    | <5/32X2, 3/16X2用><br>オサエBS5/16 | <FOR "5/32X2, 3/16X2"><br>PRESSER FOOT, BS 5/16"   |    |
| 5-1-7   | 147876001 | 1    | <1/8X2用><br>オサエBS              | <FOR "1/8X2"><br>PRESSER FOOT, BS                  |    |
| 5-2     | S40788001 | 1    | <7/64X2用><br>オサエ7/64X2クミ       | <FOR "7/64X2"><br>PRESSER FOOT ASSY, 7/64"X2       |    |
| 5-2-1   | S09397001 | 1    | オサエオシバネ                        | SPRING                                             |    |
| 5-2-2   | 153787001 | 2    | シメネジ2.38                       | SCREW, SM2.38                                      |    |
| 5-2-3   | 151571001 | 1    | フィンガーガード                       | FINGER GUARD                                       |    |
| <hr/>   |           |      |                                |                                                    |    |
| 14-1    | ※         | 1    | <中厚物用 (MH)><br>ラツパーMHクミ        | <FOR MEDIUM MATERIALS "MH"><br>LAPPER ASSY, MH     |    |
| 14-1-1  | 105130001 | 1    | シメネジ3.57                       | SCREW, SM3.57                                      |    |
| 14-2    | ※         | 1    | <厚物用 (H)><br>ラツパーHクミ           | <FOR THICK MATERIALS "H"><br>LAPPER ASSY, H        |    |
| 14-2-1  | 122771001 | 2    | シメネジ2.38                       | SCREW, SM2.38                                      |    |

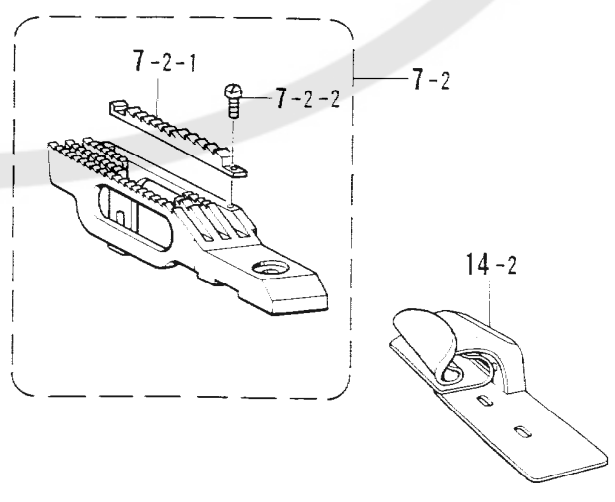
G4. ゲージ関係 (B928 "-5") / Gauge parts (B928 "-5") / Lehren (B928 "-5")  
 / Pièces du jauge (B928 "-5") / Piezas de calibradores (B928 "-5")



<1/4用>



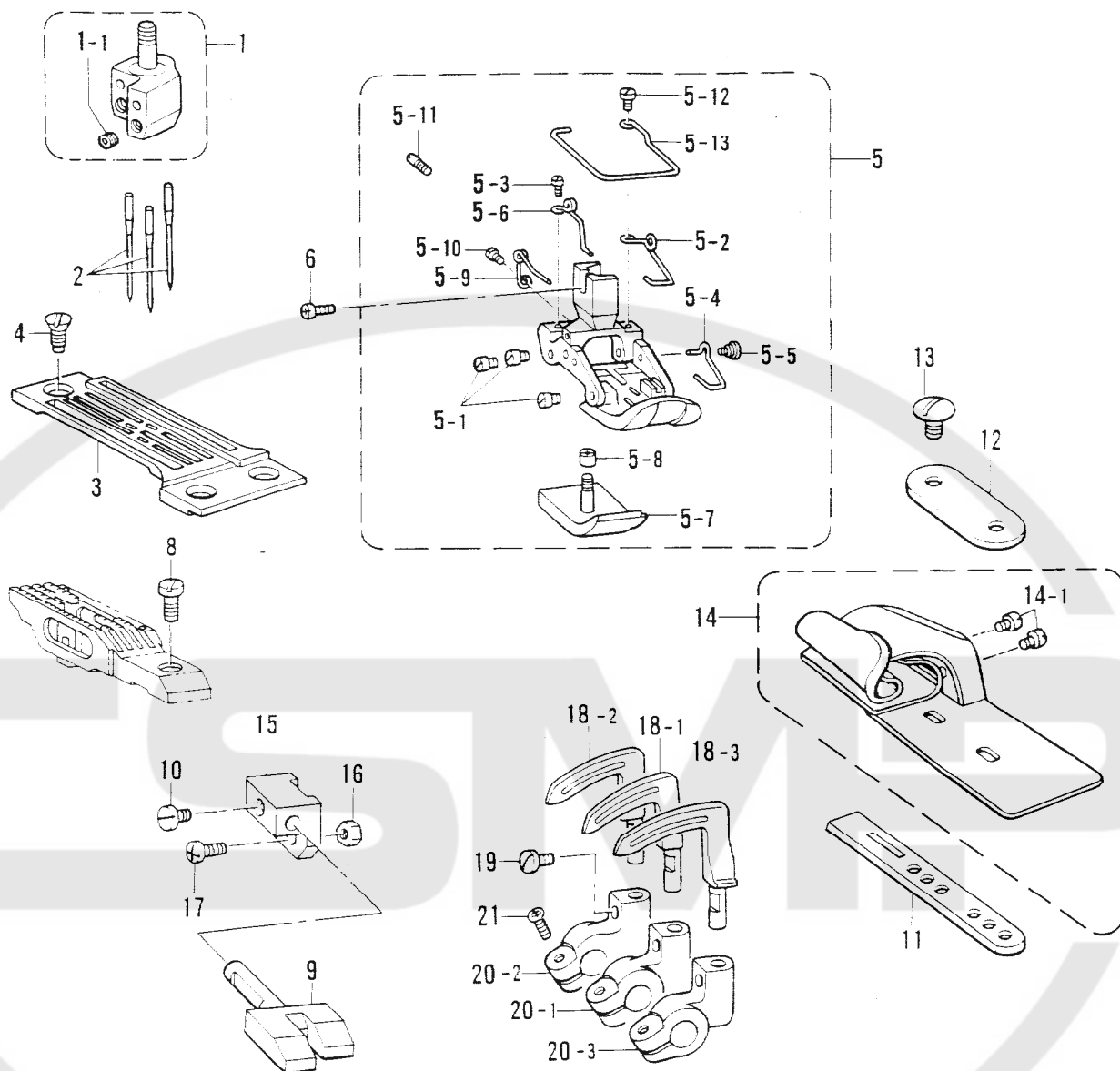
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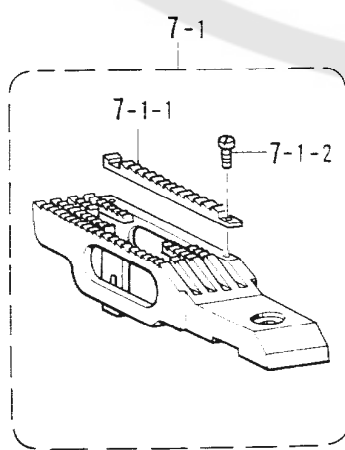
G4. ゲージ関係 (B928 "-5") / Gauge parts (B928 "-5") / Lehren (B928 "-5")  
 / Pièces du jauge (B928 "-5") / Piezas de calibradores (B928 "-5")

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS             | RM |
|---------|-----------|------|---------------|---------------------------|----|
| 1       | ※         | 1    | ハリダキネジツキ      | NEEDLE CLAMP ASSY W/S     |    |
| 1-1     | 103408002 | 2    | トメネジ4.37      | SET SCREW, SM4.37         |    |
| 2       | ※         | 3    | ミシンハリTVX5     | NEEDLE, TVX5              |    |
| 3       | ※         | 1    | ハリイタ          | NEEDLE PLATE              |    |
| 4       | 100032004 | 3    | サラネジ4.37      | SCREW, FLAT SM4.37        |    |
| 5       | ※         | 1    | オサエクミ         | PRESSER FOOT ASSY         |    |
| 5-1     | 147871001 | 6    | オサエピン         | PIN                       |    |
| 5-2     | 147872001 | 1    | オサエMバネ        | SPRING                    |    |
| 5-3     | 501295001 | 1    | シメネジ2.38X3.5  | SCREW, SM2.38X3.5         |    |
| 5-4     | 147890001 | 1    | オサエFバネ        | SPRING                    |    |
| 5-5     | 147932001 | 1    | ダンネジ2.38      | SHOULDER SCREW, SM2.38    |    |
| 5-6     | 147875001 | 1    | オサエBLバネ       | SPRING                    |    |
| 5-8     | 147877001 | 1    | ツマミナット3.18    | NUT, SM3.18               |    |
| 5-9     | 147878001 | 1    | オサエBSバネ       | SPRING                    |    |
| 5-10    | 062660512 | 1    | ナベコネジ318-40X5 | SCREW, PAN SM3.18-40X5    |    |
| 5-11    | 147879001 | 1    | トメネジ3.18      | SET SCREW, SM3.18         |    |
| 5-12    | 111105002 | 1    | シメネジ2.38      | SCREW, SM2.38             |    |
| 5-13    | 151572101 | 1    | フィンガーガード      | FINGER GUARD              |    |
| 6       | 060670812 | 1    | バインド357-40X8  | SCREW, BIND SM3.57-40X8   |    |
| 8       | 105173004 | 1    | シメネジ4.76      | SCREW, SM4.76             |    |
| 9       | 148973001 | 1    | ハリウケー5        | NEEDLE GUARD, -5          |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57  | SET SCREW, SM3.57         |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ    | LAPPER GUIDE PLATE        |    |
| 12      | 105129001 | 1    | アンナイイタザガネ     | LAPPER GUIDE PLATE WASHER |    |
| 13      | 105130001 | 2    | シメネジ3.57      | SCREW, SM3.57             |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ    | NEEDLE GUARD BRACKET      |    |
| 16      | 021670102 | 1    | ナット1シユ3.57    | NUT, 1 SM3.57             |    |
| 17      | 062671012 | 1    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10   |    |
| 18-1    | S40375001 | 1    | ルーバS1/8X2-6   | LOPPER, S 1/8"X2-6        |    |
| 18-3    | S40377001 | 1    | ルーバL1/8X2-6   | LOPPER, L 1/8"X2-6        |    |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57  | SET SCREW, SM3.57         |    |
| 20-1    | S40378051 | 1    | ルーバホルダS       | LOPPER HOLDER, S          |    |
| 20-3    | S40380051 | 1    | ルーバホルダL       | LOPPER HOLDER, L          |    |
| 21      | 062671012 | 2    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10   |    |
| <hr/>   |           |      |               |                           |    |
| 5-7     | 147876001 | 1    | オサエBS         | PRESSER FOOT, BS          |    |
| 7-1     | 148971001 | 1    | オクリバ1/4クミ     | FEED DOG ASSY, 1/4"       |    |
| 7-1-1   | 147307001 | 1    | トリツケバ         | SUB FEED DOG              |    |
| 7-1-2   | 147880001 | 2    | シメネジ1.98      | SCREW, SM1.98             |    |
| 14-1    | 147302001 | 1    | ラツパー1/4XHクミ   | LAPPER ASSY, 1/4" XH      |    |
| 14-1-1  | 122771001 | 2    | シメネジ2.38      | SCREW, SM2.38             |    |
| <hr/>   |           |      |               |                           |    |
| 5-7     | 159587001 | 1    | オサエBS3/18     | PRESSER FOOT, BS 3/18"    |    |
| 7-2     | 159588001 | 1    | オクリバ3/16クミ    | FEED DOG ASSY, 3/16"      |    |
| 7-2-1   | 159590001 | 1    | トリツケバ         | SUB FEED DOG              |    |
| 7-2-2   | 147880001 | 2    | シメネジ1.98      | SCREW, SM1.98             |    |
| 14-2    | 159609001 | 1    | ラツパー3/16Hクミ   | LAPPER ASSY, 3/16" H      |    |

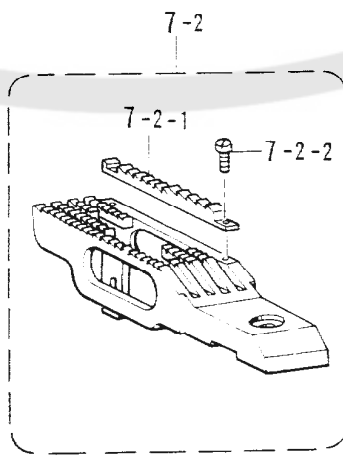
G5 . ゲージ関係 (B928 "-6") / Gauge parts (B928 "-6") / Lehren (B928 "-6")  
 / Pièces du jauge (B928 "-6") / Piezas de calibradores (B928 "-6")



<1/8×2 輸出、5/32×2, 3/16×2>



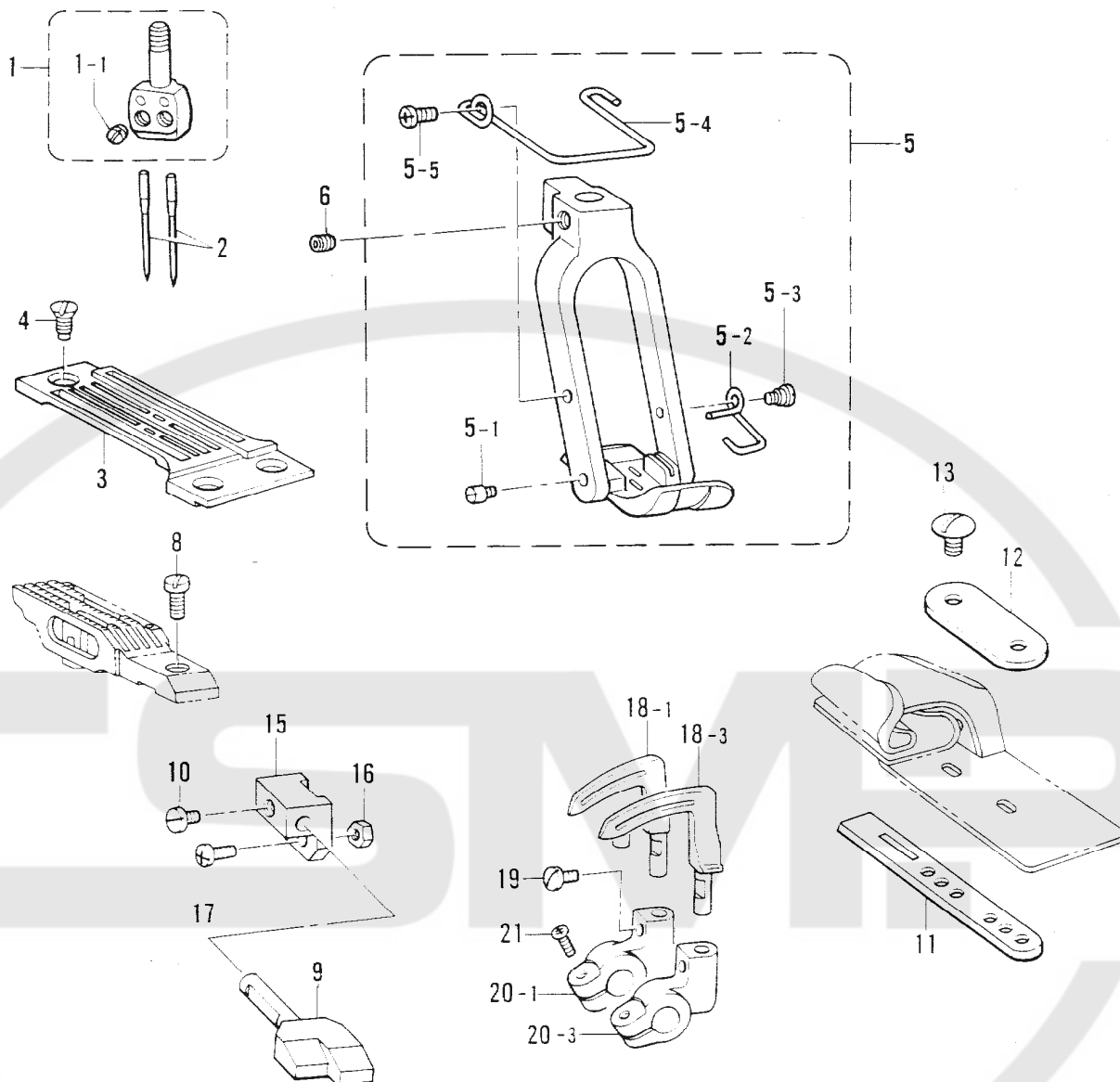
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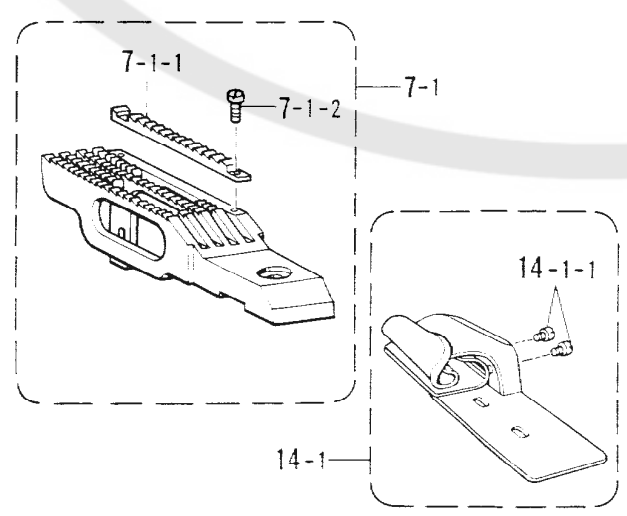
G5. ゲージ関係 (B928 "-6") / Gauge parts (B928 "-6") / Lehren (B928 "-6")  
 / Pièces du jauge (B928 "-6") / Piezas de calibradores (B928 "-6")

| REF.NO. | CODE      | Q'TY | ヒンメイ                       | NAME OF PARTS                        | RM |
|---------|-----------|------|----------------------------|--------------------------------------|----|
| 1       | ※         | 1    | ハリダクミ                      | NEEDLE CLAMP ASSY                    |    |
| 1-1     | 146427001 | 3    | アナトメネジ3.18クボミ              | SET SCREW, SOCKET (CP) SM3.18        |    |
| 2       | 111128022 | 3    | ミシンハリTVX5                  | NEEDLE, TVX5 (#22)                   |    |
| 3       | ※         | 1    | ハリイタ                       | NEEDLE PLATE                         |    |
| 4       | 100032004 | 3    | サラネジ4.37                   | SCREW, FLAT SM4.37                   |    |
| 5       | ※         | 1    | オサエクミ                      | PRESSER FOOT ASSY                    |    |
| 5-1     | 147871001 | 6    | オサエピン                      | PIN                                  |    |
| 5-2     | 147872001 | 1    | オサエMバネ                     | SPRING                               |    |
| 5-3     | S01295001 | 1    | シメネジ2.38X3.5               | SCREW, SM2.38X3.5                    |    |
| 5-4     | 147890001 | 1    | オサエFバネ                     | SPRING                               |    |
| 5-5     | 147932001 | 1    | ダンネジ2.38                   | SHOULDER SCREW, SM2.38               |    |
| 5-6     | 147875001 | 1    | オサエBLバネ                    | SPRING                               |    |
| 5-7     | 147876001 | 1    | オサエBS                      | PRESSER FOOT, BS                     |    |
| 5-8     | 147877001 | 1    | ツマミナツト3.18                 | NUT, SM3.18                          |    |
| 5-9     | 147878001 | 1    | オサエBSバネ                    | SPRING                               |    |
| 5-10    | 062660512 | 1    | ナベコネジ318-40X5              | SCREW, PAN SM3.18-40X5               |    |
| 5-11    | 147879001 | 1    | トメネジ3.18                   | SET SCREW, SM3.18                    |    |
| 5-12    | 111105002 | 1    | シメネジ2.38                   | SCREW, SM2.38                        |    |
| 5-13    | 151572101 | 1    | フィンガーガード                   | FINGER GUARD                         |    |
| 6       | 060670812 | 1    | バインド357-40X8               | SCREW, BIND SM3.57-40X8              |    |
| 8       | 105173004 | 1    | シメネジ4.76                   | SCREW, SM4.76                        |    |
| 9       | 148875001 | 1    | ハリウケ-6                     | NEEDLE GUARD, -6                     |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57               | SET SCREW, SM3.57                    |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ                 | LAPPER GUIDE PLATE                   |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                  | LAPPER GUIDE PLATE WASHER            |    |
| 13      | 105130001 | 2    | シメネジ3.57                   | SCREW, SM3.57                        |    |
| 14      | ※         | 1    | ラツパークミ                     | LAPPER ASSY                          |    |
| 14-1    | 122771001 | 2    | シメネジ2.38                   | SCREW, SM2.38                        |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ                 | NEEDLE GUARD BRACKET                 |    |
| 16      | 021670102 | 1    | ナツト1シユ3.57                 | NUT, 1 SM3.57                        |    |
| 17      | 062671012 | 1    | ナベコ357-40X10               | SCREW, PAN SM3.57-40X10              |    |
| 18-1    | S40375001 | 1    | ルーバS1/8X2-6                | LOPPER, S 1/8"X2-6                   |    |
| 18-2    | S40376001 | 1    | ルーバM-6                     | LOPPER, M-6                          |    |
| 18-3    | S40377001 | 1    | ルーバL1/8X2-6                | LOPPER, L 1/8"X2-6                   |    |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57               | SET SCREW, SM3.57                    |    |
| 20-1    | S40378051 | 1    | ルーバホルダS                    | LOPPER HOLDER, S                     |    |
| 20-2    | S40379051 | 1    | ルーバホルダM                    | LOPPER HOLDER, M                     |    |
| 20-3    | S40380051 | 1    | ルーバホルダL                    | LOPPER HOLDER, L                     |    |
| 21      | 062671012 | 3    | ナベコ357-40X10               | SCREW, PAN SM3.57-40X10              |    |
| <hr/>   |           |      |                            |                                      |    |
| 7-1     | ※         | 1    | <1/8X2輸出用, 5/32X2,3/16X2用> | <FOR EXPORT "1/5X2" & 5/32X2,3/16X2> |    |
| 7-1-1   | 147307001 | 1    | オクリバクミ                     | FEED DOG ASSY                        |    |
| 7-1-2   | 147880001 | 1    | トリツケバ                      | SUB FEED DOG                         |    |
|         |           | 2    | シメネジ1.98                   | SCREW, SM1.98                        |    |
| 7-2     | S18084101 | 1    | <1/8X2国内用>                 | <FOR JAPAN ONLY>                     |    |
| 7-2-1   | S01637001 | 1    | オクリバ1/8X2クミD1              | -----                                |    |
| 7-2-2   | 147880001 | 1    | トリツケバ                      | -----                                |    |
|         |           | 2    | シメネジ1.98                   | -----                                |    |

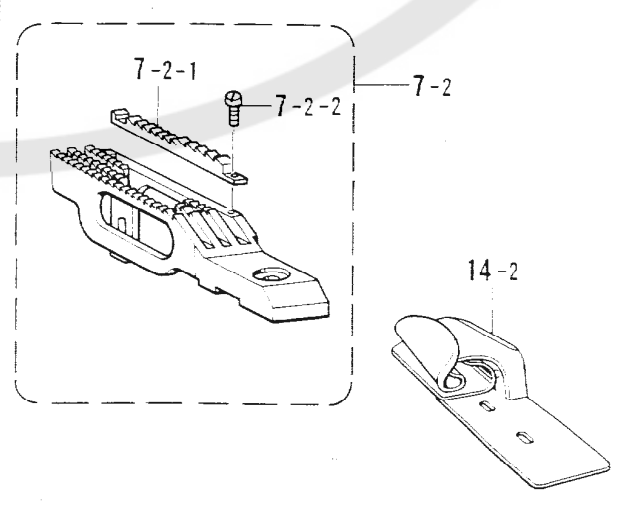
G6 . ゲージ関係 (B928 "-7") / Gauge parts (B928 "-7") / Lehren (B928 "-7")  
 / Pièces du jauge (B928 "-7") / Piezas de calibradores (B928 "-7")



<1/4用>



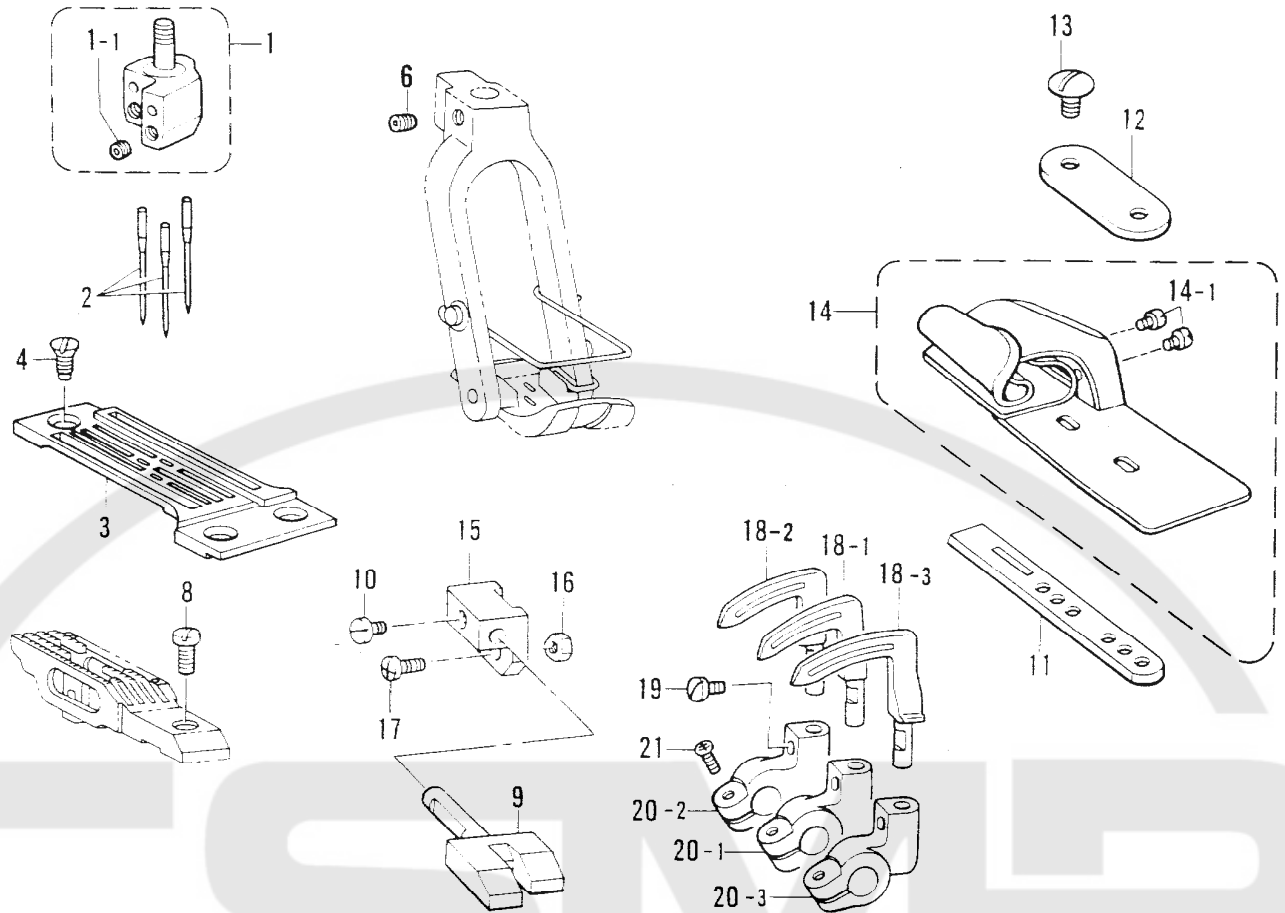
<3/16用>



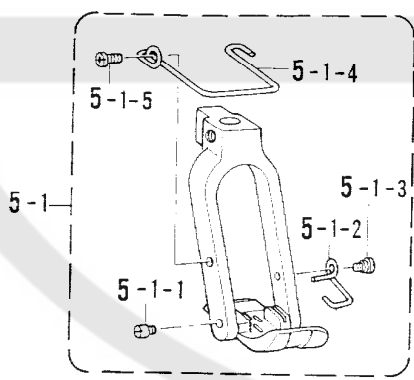
G6. ゲージ関係 (B928 "-7") / Gauge parts (B928 "-7") / Lehren (B928 "-7")  
 / Pièces du jauge (B928 "-7") / Piezas de calibradores (B928 "-7")

| REF.NO. | CODE      | Q'TY | ヒンメイ                    | NAME OF PARTS                          | RM |
|---------|-----------|------|-------------------------|----------------------------------------|----|
| 1       | ※         | 1    | ハリダキネジツキ                | NEEDLE CLAMP ASSY W/S                  |    |
| 1-1     | 103408002 | 2    | トメネジ4.37                | SET SCREW, SM4.37                      |    |
| 2       | ※         | 2    | ミシンハリTVX5               | NEEDLE, TVX5                           |    |
| 3       | ※         | 1    | ハリイタ                    | NEEDLE PLATE                           |    |
| 4       | 100032004 | 3    | サラネジ4.37                | SCREW, FLAT SM4.37                     |    |
| 5       | ※         | 1    | オサエクミ                   | PRESSER FOOT ASSY                      |    |
| 5-1     | 150670001 | 2    | オサエビン                   | PIN                                    |    |
| 5-2     | 150671001 | 1    | オサエFバネ                  | SPRING                                 |    |
| 5-3     | 147932001 | 1    | ダンネジ2.38                | SHOULDER SCREW, SM2.38                 |    |
| 5-4     | 156211101 | 1    | フィンガーガード                | FINGER GUARD                           |    |
| 5-5     | 060660512 | 1    | バインド318-40X5            | SCREW, BIND SM3.18-40X5                |    |
| 6       | 014760622 | 1    | アナトメネジ5.95              | SET SCREW, SOCKET SM5.95               |    |
| 8       | 105173004 | 1    | シメネジ4.76                | SCREW, SM4.76                          |    |
| 9       | 148973001 | 1    | ハリウケー5                  | NEEDLE GUARD, -5                       |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57            | SET SCREW, SM3.57                      |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ              | LAPPER GUIDE PLATE                     |    |
| 12      | 105129001 | 1    | アンナイイタザガネ               | LAPPER GUIDE PLATE WASHER              |    |
| 13      | 105130001 | 2    | シメネジ3.57                | SCREW, SM3.57                          |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ              | NEEDLE GUARD BRACKET                   |    |
| 16      | 021670102 | 1    | ナット1シユ3.57              | NUT, 1 SM3.57                          |    |
| 17      | 062671012 | 1    | ナベコ357-40X10            | SCREW, PAN SM3.57-40X10                |    |
| 18-1    | S40375001 | 1    | ルーハS1/8X2-6             | LOPPER, S 1/8"X2-6                     |    |
| 18-3    | S40377001 | 1    | ルーハL1/8X2-6             | LOPPER, L 1/8"X2-6                     |    |
| 19      | 111443003 | 2    | マルヒラトメネジ3.57            | SET SCREW, SM3.57                      |    |
| 20-1    | S40378051 | 1    | ルーハホルダS                 | LOPPER HOLDER, S                       |    |
| 20-3    | S40380051 | 1    | ルーハホルダL                 | LOPPER HOLDER, L                       |    |
| 21      | 062671012 | 2    | ナベコ357-40X10            | SCREW, PAN SM3.57-40X10                |    |
| <hr/>   |           |      |                         |                                        |    |
| 7-1     | 150673001 | 1    | <1/4用><br>オクリバ1/4-7クミ   | <FOR "1/4"><br>FEED DOG ASSY, 1/4"-7   |    |
| 7-1-1   | 147307001 | 1    | トリツケバ                   | SUB FEED DOG                           |    |
| 7-1-2   | 147880001 | 2    | シメネジ1.98                | SCREW, SM1.98                          |    |
| 14-1    | 147302001 | 1    | ラツパー1/4XHクミ             | LAPPER ASSY, 1/4" XH                   |    |
| 14-1-1  | 122771001 | 2    | シメネジ2.38                | SCREW, SM2.38                          |    |
| 7-2     | 159616001 | 1    | <3/16用><br>オクリバ3/16-7クミ | <FOR "3/16"><br>FEED DOG ASSY, 3/16"-7 |    |
| 7-2-1   | 159590001 | 1    | トリツケバ                   | SUB FEED DOG                           |    |
| 7-2-2   | 147880001 | 2    | シメネジ1.98                | SCREW, SM1.98                          |    |
| 14-2    | 159609001 | 1    | ラツパー3/16Hクミ             | LAPPER ASSY, 3/16" H                   |    |

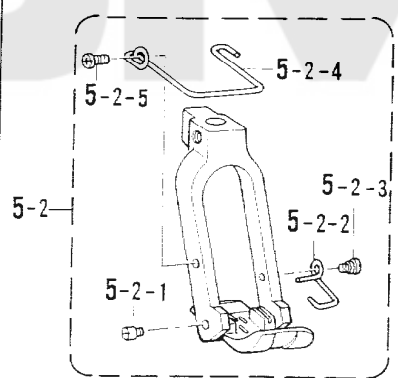
G7. ゲージ関係 (B928 "-8") / Gauge parts (B928 "-8") / Lehren (B928 "-8")  
 / Pièces du jauge (B928 "-8") / Piezas de calibradores (B928 "-8")



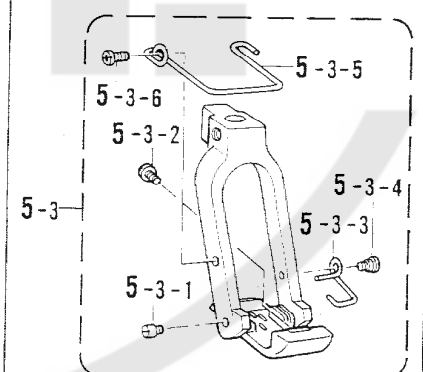
<デニム用 1/8×2 輸出( 段差1.9)>



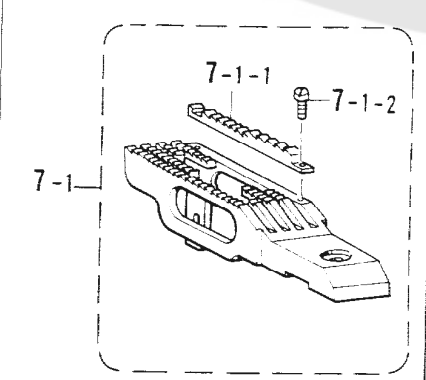
<デニム用 5/32×2, 3/16×2>



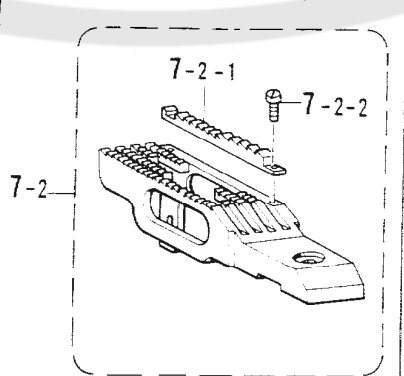
<厚物用 1/8×2, デニム用 1/8×2 ( 段差1.0)>



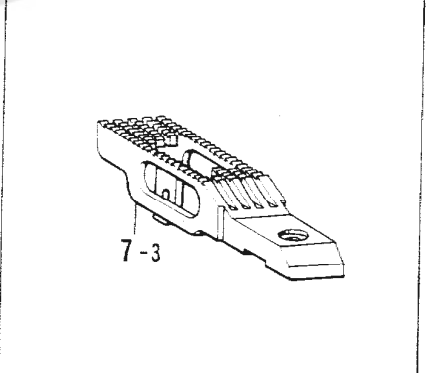
<デニム用 1/8×2 ( 段差1.9), 5/32×2, 3/16×2>



<デニム用 1/8×2( 段差1.0)>



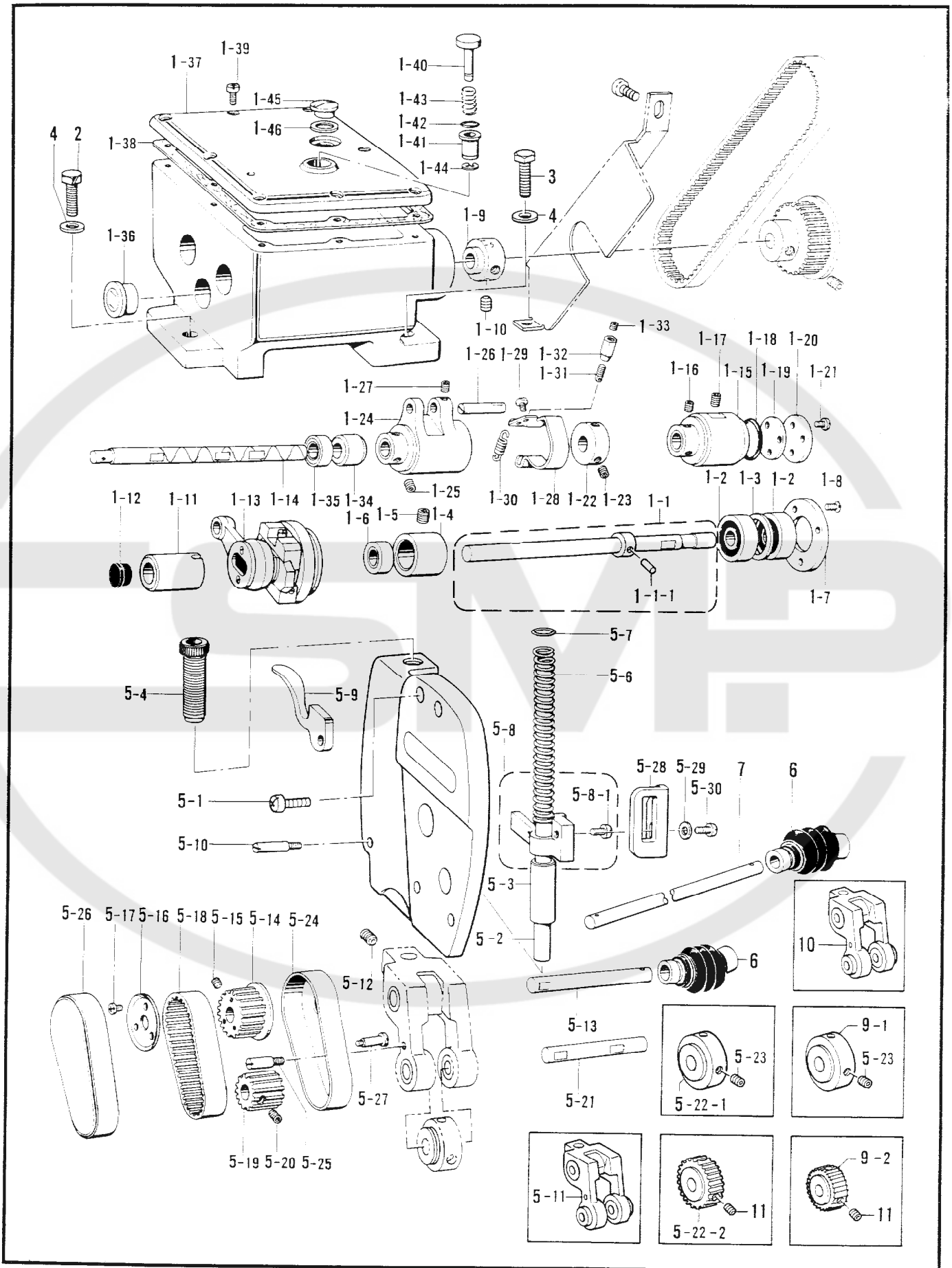
<厚物用>



G7. ゲージ関係 (B928 "-8") / Gauge parts (B928 "-8") / Lehren (B928 "-8")  
 / Pièces du jauge (B928 "-8") / Piezas de calibradores (B928 "-8")

| REF.NO. | CODE      | Q'TY | ヒンメイ                            | NAME OF PARTS                         | RM |
|---------|-----------|------|---------------------------------|---------------------------------------|----|
| 1       | ※         | 1    | ハリダクミ                           | NEEDLE CLAMP ASSY                     |    |
| 1-1     | 146427001 | 3    | アナトメネジ3.18クボミ                   | SET SCREW, SOCKET (CP) SM3.18         |    |
| 2       | ※         | 3    | ミシンハリTVX5                       | NEEDLE, TVX5                          |    |
| 3       | ※         | 1    | ハリイタ                            | NEEDLE PLATE                          |    |
| 4       | 100032004 | 3    | サラネジ4.37                        | SCREW, FLAT SM4.37                    |    |
| 6       | 014760622 | 1    | アナトメネジ5.95                      | SET SCREW, SOCKET SM5.95              |    |
| 8       | 105173004 | 1    | シメネジ4.76                        | SCREW, SM4.76                         |    |
| 9       | 148875001 | 1    | ハリウケ-6                          | NEEDLE GUARD, -6                      |    |
| 10      | 111443003 | 1    | マルヒラトメネジ3.57                    | SET SCREW, SM3.57                     |    |
| 11      | S40399001 | 1    | ラツパーアンナイイタ                      | LAPPER GUIDE PLATE                    |    |
| 12      | 105129001 | 1    | アンナイイタザガネ                       | LAPPER GUIDE PLATE WASHER             |    |
| 13      | 105130001 | 2    | シメネジ3.57                        | SCREW, SM3.57                         |    |
| 14      | ※         | 1    | ラツパークミ                          | LAPPER ASSY                           |    |
| 14-1    | 122771001 | 2    | シメネジ2.38                        | SCREW, SM2.38                         |    |
| 15      | 148876001 | 1    | ハリウケトリツケダイ                      | NEEDLE GUARD BRACKET                  |    |
| 16      | 021670102 | 1    | ナツト1シユ3.57                      | NUT, 1 SM3.57                         |    |
| 17      | 062671012 | 1    | ナベコ357-40X10                    | SCREW, PAN SM3.57-40X10               |    |
| 18-1    | ※         | 1    | ルーパス                            | LOPPER, S 1/8"X2-6                    |    |
| 18-2    | ※         | 1    | ルーバM                            | LOPPER, M 1/8"X2-6                    |    |
| 18-3    | ※         | 1    | ルーバL                            | LOPPER, L 1/8"X2-6                    |    |
| 19      | 111443003 | 3    | マルヒラトメネジ3.57                    | SET SCREW, SM3.57                     |    |
| 20-1    | S40378051 | 1    | ルーバホルダS                         | LOPPER HOLDER, S                      |    |
| 20-2    | S40379051 | 1    | ルーバホルダM                         | LOPPER HOLDER, M                      |    |
| 20-3    | S40380051 | 1    | ルーバホルダL                         | LOPPER HOLDER, L                      |    |
| 21      | 062671012 | 3    | ナベコ357-40X10                    | SCREW, PAN SM3.57-40X10               |    |
| <hr/>   |           |      |                                 |                                       |    |
| 5-1     | 150672101 | 1    | <デニム用1/8X2輸出段差1.9>              | <For Export Denim "1/8X2">            |    |
| 5-1-1   | 150670001 | 2    | オサエ1/8X2-8クミ                    | PRESSER FOOT ASSY, 1/8"X2-8           |    |
| 5-1-2   | 150671001 | 1    | オサエピン                           | PIN                                   |    |
| 5-1-3   | 147932001 | 1    | オサエFバネ                          | SPRING                                |    |
| 5-1-4   | 156211101 | 1    | ダンネジ2.38                        | SHOULDER SCREW, SM2.38                |    |
| 5-1-5   | 060660512 | 1    | フィンガーガード                        | FINGER GUARD                          |    |
|         |           | 1    | バインド318-40X5                    | SCREW, BIND SM3.18-40X5               |    |
| 5-2     | 151487101 | 1    | <デニム用5/32X2, 3/16X2>            | <For Denim 5/32X2, 3/16X2>            |    |
| 5-2-1   | 151481001 | 2    | オサエ5/32X2-8クミ                   | PRESSER FOOT ASSY, 5/32"X2-8          |    |
| 5-2-2   | 151482001 | 1    | オサエピン                           | PIN                                   |    |
| 5-2-3   | 147932001 | 1    | オサエFバネ                          | SPRING                                |    |
| 5-2-4   | 156211101 | 1    | ダンネジ2.38                        | SHOULDER SCREW, SM2.38                |    |
| 5-2-5   | 060660512 | 1    | フィンガーガード                        | FINGER GUARD                          |    |
|         |           | 1    | バインド318-40X5                    | SCREW, BIND SM3.18-40X5               |    |
| 5-3     | ※         | 1    | <厚物用1/8X2, デニム1/8X2段差1.0>       | <For Thick & Denim materials "1/8X2"> |    |
| 5-3-1   | 150670001 | 2    | オサエ1/8X2-8クミ                    | PRESSER FOOT ASSY, FT 1/8"X2-8        |    |
| 5-3-2   | 142747002 | 1    | オサエピン                           | PIN                                   |    |
| 5-3-3   | 150671001 | 1    | シメネジ4.76                        | SET SCREW, SM4.76                     |    |
| 5-3-4   | 147932001 | 1    | オサエFバネ                          | SPRING                                |    |
| 5-3-5   | 156211101 | 1    | ダンネジ2.38                        | SHOULDER SCREW, SM2.38                |    |
| 5-3-6   | 060660512 | 1    | フィンガーガード                        | FINGER GUARD                          |    |
|         |           | 1    | バインド318-40X5                    | SCREW, BIND SM3.18-40X5               |    |
| <hr/>   |           |      |                                 |                                       |    |
| 7-1     | ※         | 1    | <デニム1/8X2段差1.9, 5/32X2, 3/16X2> | <For Denim "1/8X2, 5/32X2 & 3/16X2">  |    |
| 7-1-1   | 147307001 | 1    | オクリバクミ                          | FEED DOG ASSY, 1/4"-7                 |    |
| 7-1-2   | 147880001 | 2    | トリツケバ                           | SUB FEED DOG                          |    |
|         |           | 2    | シメネジ1.98                        | SCREW, SM1.98                         |    |
| 7-2     | S01635101 | 1    | <デニム用1/8X2段差1.0>                | <For Denim "1.8X2">                   |    |
| 7-2-1   | S01637001 | 1    | オクリバ1/8X2-8クミ                   | FEED DOG ASSY, 1/8"X2-8               |    |
| 7-2-2   | 147880001 | 1    | トリツケバ                           | SUB FEED DOG                          |    |
|         |           | 2    | シメネジ1.98                        | SCREW, SM1.98                         |    |
| 7-3     | 156182101 | 1    | <厚物用>                           | <FOR HEAVY MATERIALS>                 |    |
|         |           | 1    | オクリバ1/8X2-8                     | FEED DOG, 1/8"X2-8                    |    |

H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
 / Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)

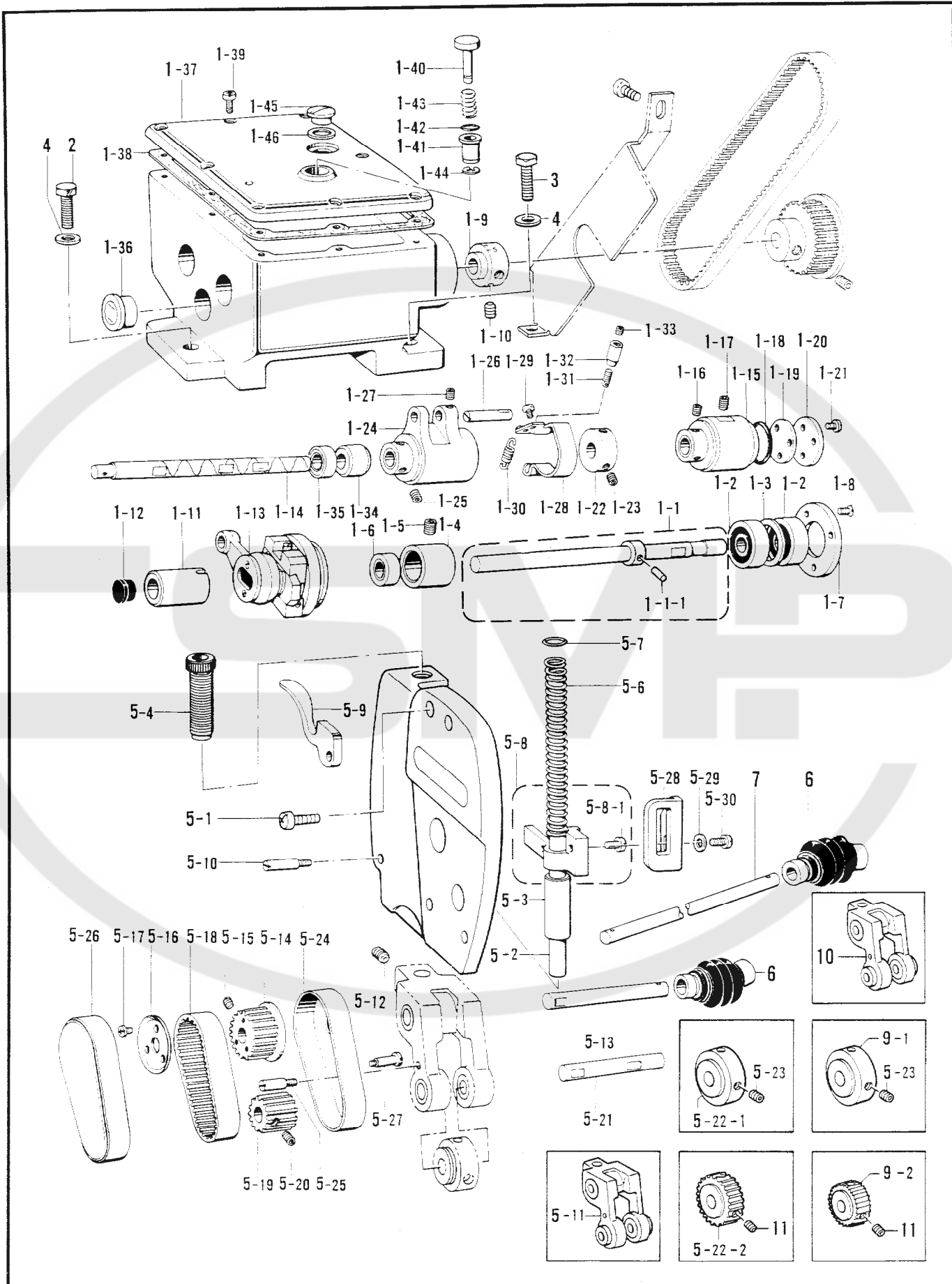


118-927-241

H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
/ Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                 | RM |
|---------|-----------|------|---------------|-------------------------------|----|
| 1-1     | 150679001 | 1    | ヘンシンリンジククミ    | ECCENTRIC WHEEL SHAFT ASSY    |    |
| 1-1-1   | 047201640 | 1    | スプリングピンAW2    | PIN, SPRING ROLL AW2          |    |
| 1-2     | 072600040 | 2    | タマジクウケ6000DD  | BALL BEARING, 6000DD          |    |
| 1-3     | 150682000 | 1    | ベアリングカラー      | BEARING COLLAR                |    |
| 1-4     | 150683000 | 1    | ベアリングブシュ      | BEARING BUSH                  |    |
| 1-5     | 014760622 | 1    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-6     | 150684001 | 1    | オイルシール        | OIL SEAL                      |    |
| 1-7     | S25125001 | 1    | ベアリングフタ       | BEARING COVER                 |    |
| 1-8     | 062670712 | 3    | ナベコ357-40X7   | SCREW, PAN SM3.57-40X7        |    |
| 1-9     | 150686101 | 1    | タイミングカラー      | TIMING COLLAR                 |    |
| 1-10    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-11    | 150687000 | 1    | ヘンシンリンジクメタル   | ECCENTRIC WHEEL SHAFT BUSH    |    |
| 1-12    | 117934009 | 1    | ゴムセン13.5      | RUBBER CAP, 13.5              |    |
| 1-13    | 150688101 | 1    | ヘンシンリンクミ      | ECCENTRIC WHEEL ASSY          |    |
| 1-14    | 150690101 | 1    | オクリジク         | FEED SHAFT                    |    |
| 1-15    | S36058001 | 1    | クラツチメタルクミ     | CLUTCH BUSH ASSY              |    |
| 1-16    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-17    | 014760622 | 1    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-18    | 081025570 | 1    | OリングP25.5     | O RING, P25.5                 |    |
| 1-19    | 150693000 | 1    | パツキン          | PACKING                       |    |
| 1-20    | S25126001 | 1    | クラツチメタルフタ     | CLUTCH BUSH CAP               |    |
| 1-21    | 062670712 | 3    | ナベコ357-40X7   | SCREW, PAN SM3.57-40X7        |    |
| 1-22    | 150608001 | 1    | セツトカラー        | SET SCREW COLLAR              |    |
| 1-23    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-24    | S36061001 | 1    | クラツチクミ        | CLUTCH ASSY                   |    |
| 1-25    | 014760622 | 2    | アナトメネジ5.95    | SET SCREW, SOCKET SM5.95      |    |
| 1-26    | 109153001 | 1    | ピン            | PIN                           |    |
| 1-27    | 014680422 | 1    | アナトメネジ4.37クボミ | SET SCREW, SOCKET (CP) SM4.37 |    |
| 1-28    | 150611001 | 1    | ブレーキイタバネ      | PLATE SPRING                  |    |
| 1-29    | 062680512 | 2    | ナベコ437-40X5   | SCREW, PAN SM4.37-40X5        |    |
| 1-30    | 150612001 | 1    | ブレーキバネ        | SPRING                        |    |
| 1-31    | 150613001 | 1    | ブレーキバネカケ      | SPRING HOOK                   |    |
| 1-32    | 150614001 | 1    | ブレーキバネカケブシュ   | SPRING HOOK BUSH              |    |
| 1-33    | 148294001 | 1    | アナトメネジ3.57クボミ | SET SCREW, SOCKET (CP) SM3.57 |    |
| 1-34    | 150695000 | 1    | オクリジクメタル      | FEED SHAFT BUSH               |    |
| 1-35    | 150696001 | 1    | オイルシール        | OIL SEAL                      |    |
| 1-36    | 150697001 | 1    | オイルホツトマド      | OIL GAUGE WINDOW              |    |
| 1-37    | 150698009 | 1    | プーラソウチウワフタ    | PULLER DEVICE TOP COVER       |    |
| 1-38    | 150699000 | 1    | パツキン          | PACKING                       |    |
| 1-39    | 062671012 | 8    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10       |    |
| 1-40    | 150641001 | 1    | オクリチヨウセツボタン   | FEED ADJUST BUTTON            |    |
| 1-41    | 150700001 | 1    | チヨウセツボタンブシュ   | FEED REGURATE BUTTON BUSH     |    |
| 1-42    | 081003670 | 1    | OリングPW3       | O RING, PW3                   |    |
| 1-43    | 150701001 | 1    | オクリチヨウセツボタンバネ | SPRING                        |    |
| 1-44    | 048040342 | 1    | トメワE4         | RETAINING RING, E4            |    |
| 1-45    | 105113001 | 1    | シメネジ12.70     | SCREW, SM12.70                |    |
| 1-46    | 105215001 | 1    | パツキン          | PACKING                       |    |
| 2       | 017822212 | 1    | ボルト7.94X22    | BOLT, SM7.94X22               |    |
| 3       | 017821813 | 2    | ボルト7.94X18    | BOLT, SM7.94X18               |    |
| 4       | 025080132 | 3    | ヒラザガネシヨウ8     | WASHER, PLAIN S 8             |    |
| 5-1     | 062681012 | 4    | ナベコ437-40X10  | SCREW, PAN SM4.37-40X10       |    |
| 5-2     | 150704001 | 1    | プーラオサエボウ      | PULLER PRESSER BAR            |    |
| 5-3     | S41314000 | 1    | オサエボウメタルD     | PRESSER BAR BUSH, D           |    |
| 5-4     | 100279109 | 1    | オサエチヨウセツネジ    | PRESSER ADJUST SCREW          |    |
| 5-6     | 106794001 | 1    | オサエバネ         | SPRING                        |    |
| 5-7     | 141099001 | 1    | オサエバネザガネ      | SPRING WASHER                 |    |
| 5-8     | 183128001 |      | オサエボウアンナイクミ   | PRESSER BAR GUIDE ASSY        |    |
| 5-8-1   | 062680712 | 1    | ナベコ437-40X7   | SCREW, PAN SM4.37-40X7        |    |
| 5-9     | 112618001 | 1    | オサエアゲ         | PRESSER FOOT LIFTER           |    |

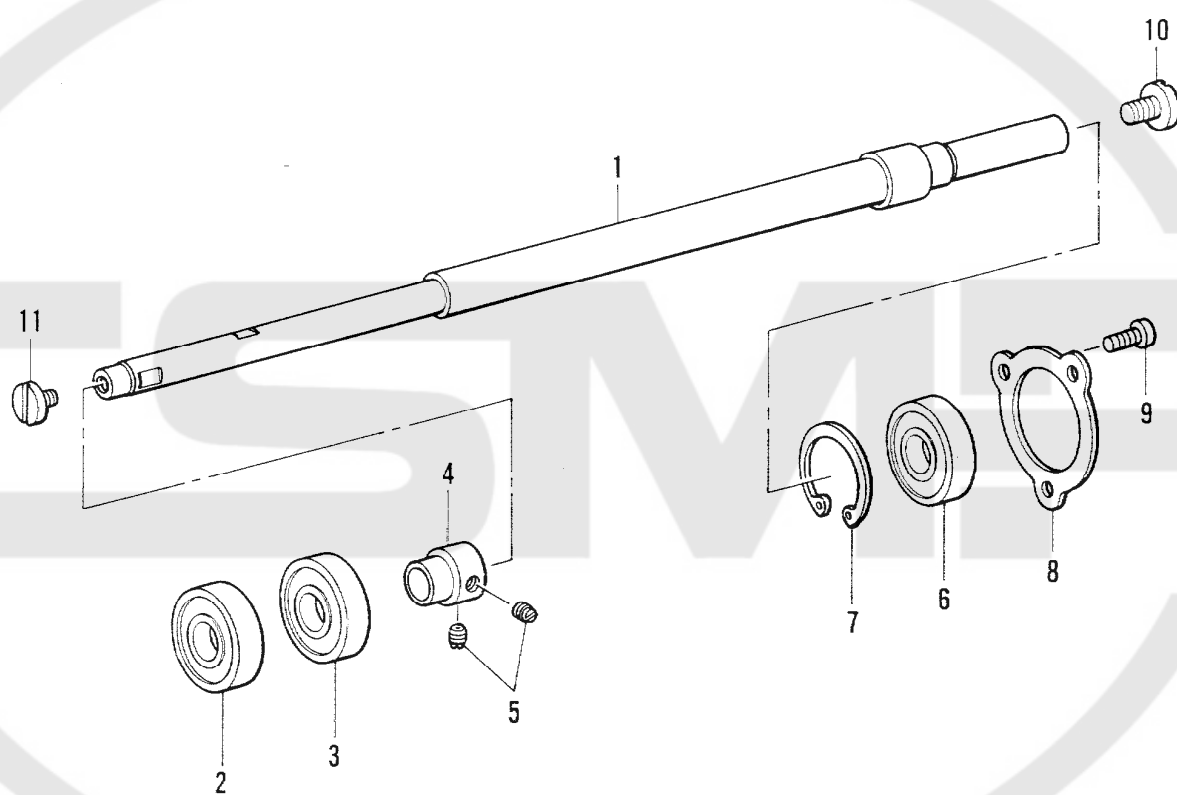
H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
/ Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)



H. プーラ装置関係 (-7, -8) / Puller device mechanism (-7, -8) / Ziehvorrichtung (-7, -8)  
/ Mécanisme due puller (-7, -8) / Mecanismo del dispositivo de arrastre (-7, -8)

| REF.NO. | CODE      | Q'TY | ヒンメイ                                | NAME OF PARTS                                           | RM |
|---------|-----------|------|-------------------------------------|---------------------------------------------------------|----|
| 5-10    | 150705001 | 1    | テコササエジク                             | SUPPORT STUD                                            |    |
| 5-12    | 014770622 | 1    | アナトメネジ6.35クボミ                       | SET SCREW, SOCKET (CP) SM6.35                           |    |
| 5-13    | 150711001 | 1    | タイミングプーリジク                          | TIMING PULLEY SHAFT                                     |    |
| 5-14    | 150712001 | 1    | タイミングプーリCクミ                         | TIMING PULLEY ASSY, C                                   |    |
| 5-15    | 014680422 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 5-16    | 150715001 | 1    | フランジB                               | FLANGE, B                                               |    |
| 5-17    | 106568003 | 3    | シメネジ3.57                            | SCREW, SM3.57                                           |    |
| 5-18    | 150716001 | 1    | プーラタイミングベルトB                        | PULLER TIMING BELT, B                                   |    |
| 5-19    | 150717000 | 1    | タイミングプーリD                           | TIMING PULLEY, D                                        |    |
| 5-20    | 014680422 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 5-21    | 150718001 | 1    | プーラジク                               | PULLER SHAFT                                            |    |
| 5-24    | 150720001 | 1    | カバーD                                | TIMING BELT COVER, D                                    |    |
| 5-25    | 150721001 | 1    | スタッド                                | STUD                                                    |    |
| 5-26    | 150722001 | 1    | カバーU                                | TIMING BELT COVER, U                                    |    |
| 5-27    | 150723001 | 1    | ダンネジ3.57                            | SHOULDER SCREW, SM3.57                                  |    |
| 5-28    | 153965001 | 1    | プーラオサエボウアゲ                          | PULLER PRESSER BAR LIFTER                               |    |
| 5-29    | 025060232 | 1    | ヒラザガネチユウ6                           | WASHER, PLAIN M 6                                       |    |
| 5-30    | 062761012 | 1    | ナベコ595-28X10                        | SCREW, PAN SM5.95-28X10                                 |    |
| 6       | 150725001 | 2    | カバーツギジギテ                            | UNIVERSAL JOINT ASSY                                    |    |
| 7       | 150726001 | 1    | ツギテジク                               | UNIVERSAL JOINT SHAFT                                   |    |
| <hr/>   |           |      |                                     |                                                         |    |
| 10      | S16488001 | 1    | <B927用><br>プーラササエクミ                 | <FOR B927><br>PULLER SUPPORT ASSY                       |    |
| 5-11    | 150706001 | 1    | <B928用><br>プーラササエクミ                 | <FOR B928><br>PULLER SUPPORT ASSY                       |    |
| 5-22-1  | S06311201 | 1    | <B927 -7 3/16"用><br>プーラ             | <FOR B927 -7, 3/16"><br>PULLER                          |    |
| 5-23    | 014680622 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 5-22-2  | S41315001 | 1    | <B928用 -7, -8デニム仕様><br>プーラ          | <For B927 -7 1/4", -8 & B928 Heavy materials><br>PULLER |    |
| 11      | 014760622 | 2    | アナトメネジ5.95                          | SET SCREW, SOCKET SM5.95                                |    |
| 9-1     | 154344201 | 1    | <B927 -7 1/4用, -8用, B928厚物用><br>プーラ | <For B927 -7 1/4", -8 & B928 Heavy materials><br>PULLER |    |
| 5-23    | 014680422 | 2    | アナトメネジ4.37クボミ                       | SET SCREW, SOCKET (CP) SM4.37                           |    |
| 9-2     | 150719001 | 1    | <B928用 -8 1/8X2 国内用><br>プーラ         | <For B928 -8 1/8X2 Japan><br>PULLER                     |    |
| 11      | 014760622 | 2    | アナトメネジ5.95                          | SET SCREW, SOCKET SM5.95                                |    |

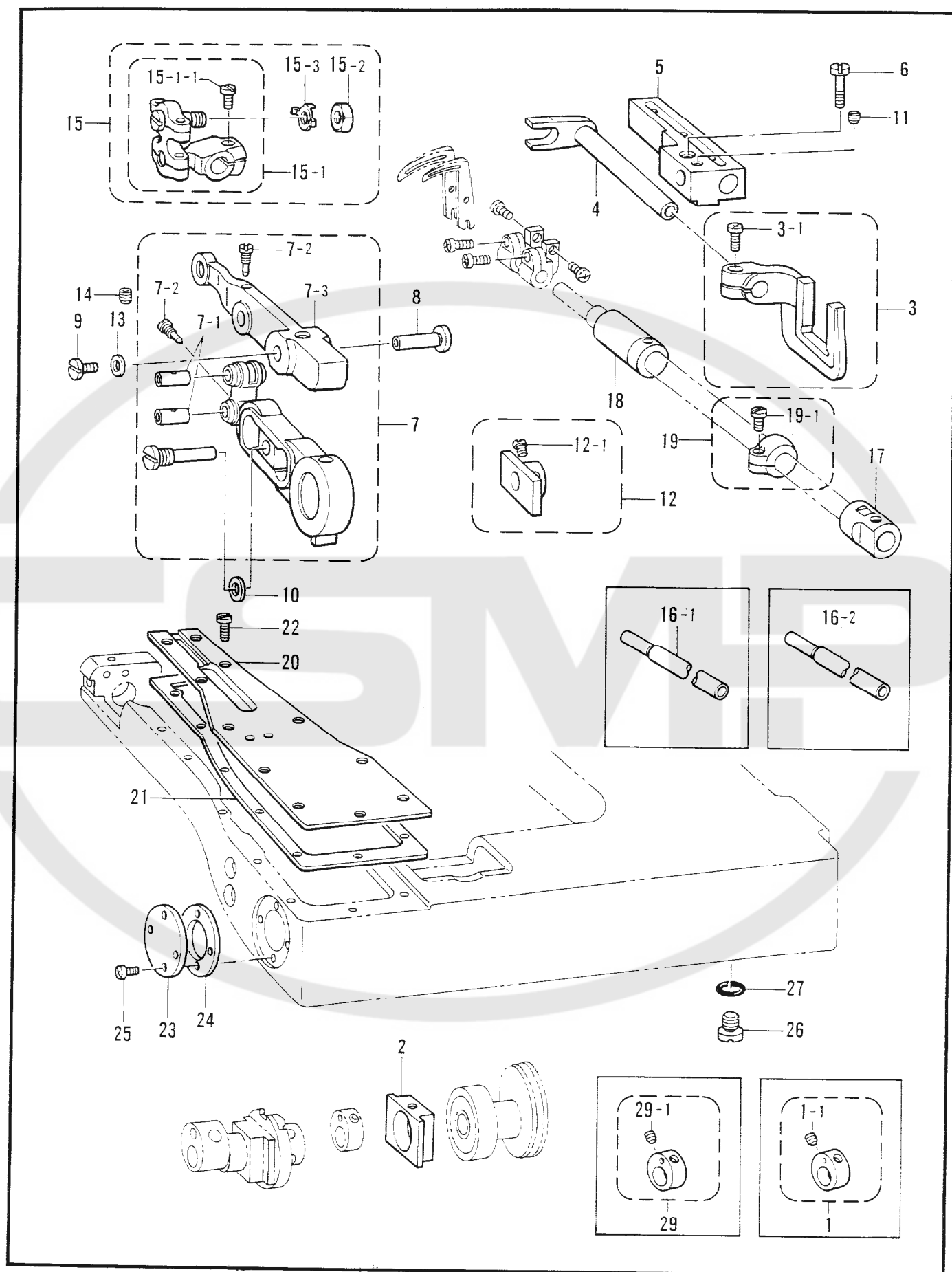
J. 下軸関係 / Lower shaft mechanism / Untere Welle / Mécanisme de l'arbre inférieur  
/ Mecanismo del eje inferior



J. 下軸関係 / Lower shaft mechanism / Untere Welle / Mécanisme de l'arbre inférieur  
/ Mecanismo del eje inferior

| REF.NO. | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS           | RM |
|---------|-----------|------|--------------|-------------------------|----|
| 1       | 105147101 | 1    | シタジク         | LOWER SHAFT             |    |
| 2       | 072620070 | 1    | タマジクウケ6200Z  | BALL BEARING, 6200Z     |    |
| 3       | 072620180 | 1    | タマジクウケ6201ZZ | BALL BEARING, 6201ZZ    |    |
| 4       | 105150000 | 1    | タマジクウケブシュ    | BALL BEARING BUSH       |    |
| 5       | 102716004 | 2    | トメネジ4.37     | SET SCREW, SM4.37       |    |
| 6       | 072630260 | 1    | ベアリング6302VV  | BALL BEARING, 6302VV    |    |
| 7       | 048420242 | 1    | トメワアナヨウC42   | RETAINING RING, C42     |    |
| 8       | 540316051 | 1    | ベアリングオサエ     | BEARING PRESSER         |    |
| 9       | 062711012 | 3    | ナベコ476-32X10 | SCREW, PAN SM4.76-32X10 |    |
| 10      | 105155001 | 1    | シメネジ6.35     | SCREW, SM6.35           |    |
| 11      | 105156002 | 1    | シメネジ4.37     | SCREW, SM4.37           |    |

K. ルーバー関係 / Looper mechanism / Greiter / Mécanisme des griffes  
/ Mecanismo del presilladora

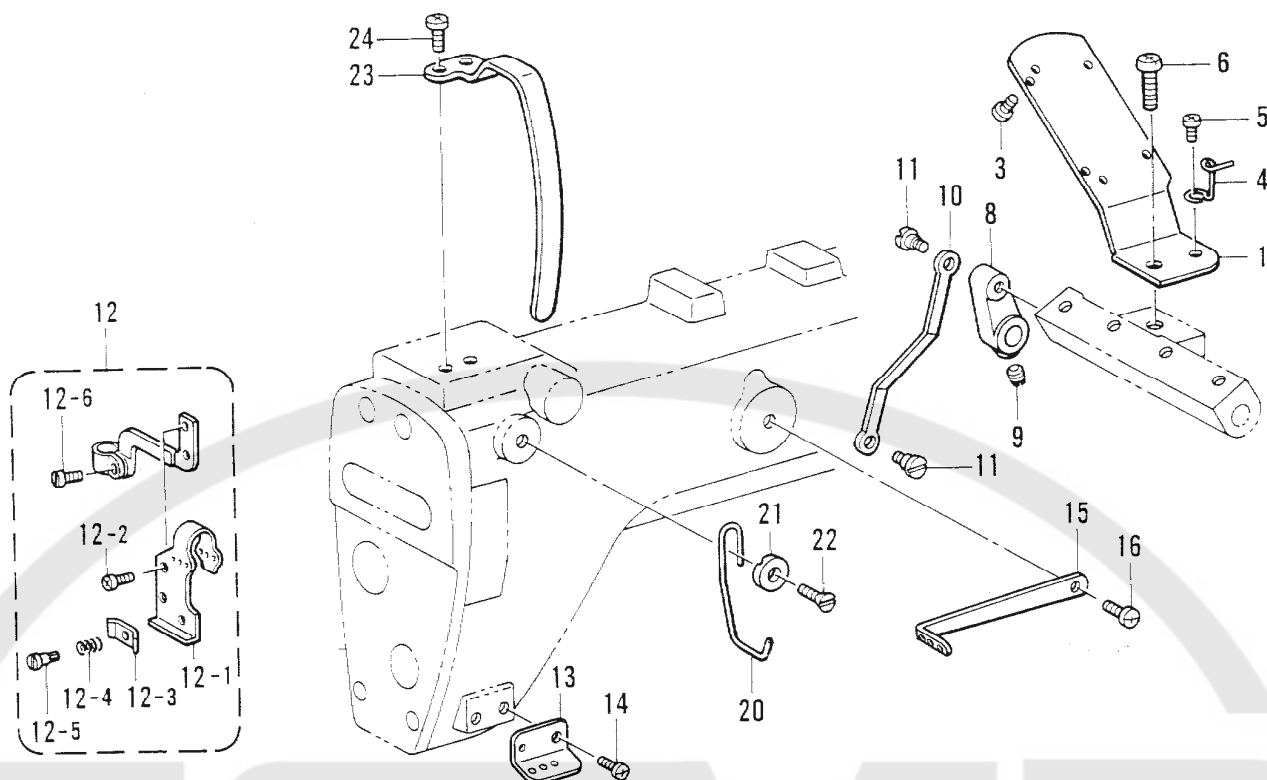


118-927-306

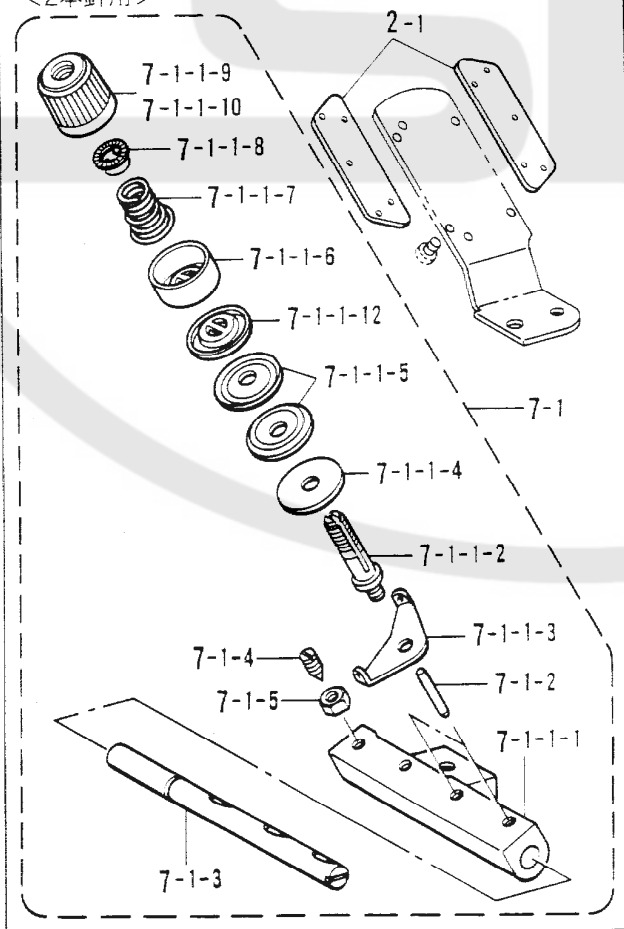
K. ルーパー関係 / Looper mechanism / Greifer / Mécanisme des griffes  
/ Mecanismo del presilladora

| REF.NO. | CODE      | Q'TY | ヒンメイ                           | NAME OF PARTS                                                      | RM |
|---------|-----------|------|--------------------------------|--------------------------------------------------------------------|----|
| 2       | S40302000 | 1    | ヘンシンリンスリーブ                     | ECCENTRIC WHEEL SLEEVE                                             |    |
| 3       | 181993101 | 1    | ゼンゴフタマタクミ                      | LOPPER FEEDING FORK ASSY                                           |    |
| 3-1     | 105176001 | 1    | シメネジ4.37                       | SCREW, SM4.37                                                      |    |
| 4       | 105177001 | 1    | ゼンゴフタマタジク                      | LOOPER FEEDING FORK SHAFT                                          |    |
| 5       | 105178100 | 1    | ゼンゴフタマタジクウケ                    | LOPPER F/FORK SHAFT BRACKET                                        |    |
| 6       | 105179001 | 1    | シメネジ4.76                       | SCREW, SM4.76                                                      |    |
| 7       | S40303001 | 1    | ルーバレンカンクミ                      | LOPPER CONNECTING ROD ASSY                                         |    |
| 7-1     | 105183001 | 2    | ルーバリンクジク                       | LOOPER LINK SHAFT                                                  |    |
| 7-2     | 105184000 | 2    | シメネジ2.38                       | SCREW, SM2.38                                                      |    |
| 7-3     | S40792001 | 1    | ルーバレバー                         | LOPPER LEVER                                                       |    |
| 8       | S40793051 | 1    | ルーバレバージュク                      | LOPPER LEVER SHAFT                                                 |    |
| 9       | 105191001 | 1    | シメネジ4.37                       | SCREW, SM4.37                                                      |    |
| 10      | 081010870 | 1    | Oリング S10                       | O RING, S10                                                        |    |
| 11      | 100260001 | 1    | トメネジ5.95                       | SET SCREW, SM5.95                                                  |    |
| 12      | 181987001 | 1    | ルーバレンカンアンナイイタ                  | LOOPER CONNECT. ROD GUIDE ASSY                                     |    |
| 12-1    | 100366001 | 2    | マルヒラトメネジ4.37                   | SET SCREW, (FT) SM4.37                                             |    |
| 13      | 081003670 | 1    | OリングPW3                        | O RING, PW3                                                        |    |
| 14      | 014761030 | 1    | アナクボミ 595-28X10                | SET SCREW, SOCKET (CP) SM5.95                                      |    |
| 15      | 105193101 | 1    | ルーバジクリンククミ                     | LOOPER SHAFT LINK ASSY SET                                         |    |
| 15-1    | 183185101 | 1    | ルーバジクリンククミ                     | LOOPER SHAFT LINK ASSY SET                                         |    |
| 15-1-1  | 105176001 | 1    | シメネジ4.37                       | SCREW, SM4.37                                                      |    |
| 15-2    | 100022004 | 1    | ナツト5.95                        | NUT, SM5.95                                                        |    |
| 15-3    | 105198000 | 1    | タマジクザガネ                        | WASHER                                                             |    |
| 17      | 105201000 | 1    | ルーバジクメタルF                      | LOOPER SHAFT BUSH, F                                               |    |
| 18      | 148877100 | 1    | ルーバジクメタルB                      | LOOPER SHAFT BUSH, B                                               |    |
| 19      | 181971001 | 1    | ルーバジクセツトカラー                    | LOOPER SHAFT SET COLLAR                                            |    |
| 19-1    | 062680812 | 1    | ナベコ437-40X8                    | SCREW, PAN SM4.37-40X8                                             |    |
| 20      | S40306001 | 1    | マエオクリウデフタ                      | FRONT FEED ARM CAP                                                 |    |
| 21      | S40307001 | 1    | マエオクリウデフタパツキン                  | PACKING                                                            |    |
| 22      | 105216001 | 11   | シメネジ3.57                       | SCREW, SM3.57                                                      |    |
| 23      | 105217059 | 1    | タマジクウケフタ                       | BALL BEARING                                                       |    |
| 24      | S40308001 | 1    | タマジクウケフタパツキン                   | PACKING                                                            |    |
| 25      | 062670512 | 4    | ナベコ357-40X5                    | SCREW, PAN SM3.57-40X5                                             |    |
| 26      | 140518001 | 1    | シメネジ7.94                       | SCREW, SM7.94                                                      |    |
| 27      | 081007070 | 1    | OリングP7                         | O RING, P7                                                         |    |
| 16-1    | 105200101 | 1    | <B927 -8以外用><br>ルーバジク          | <FOR B927 WITHOUT "-8"><br>LOPPER SHAFT                            |    |
| 16-2    | S16490101 | 1    | <B927 -8, B928用><br>ルーバジク      | <FOR B927 "-8" & B928><br>LOOPER SHAFT                             |    |
| 1       | 181126001 | 1    | <B927中厚物, B928用><br>ヘンシンリンネジツキ | <For B927 "Medium materials" & B928><br>ECCENTRIC WHEEL WITH SCREW |    |
| 1-1     | 153675001 | 2    | アナトメネジ4.37                     | SET SCREW, SOCKET SM4.37                                           |    |
| 29      | S36862001 | 1    | <B927薄物用><br>ヘンシンリンネジツキ        | <FOR B927 THIN MATERIALS><br>ECCENTRIC WHEEL WITH SCREW            |    |
| 29-1    | 153675001 | 2    | アナトメネジ4.37                     | SET SCREW, SOCKET SM4.37                                           |    |

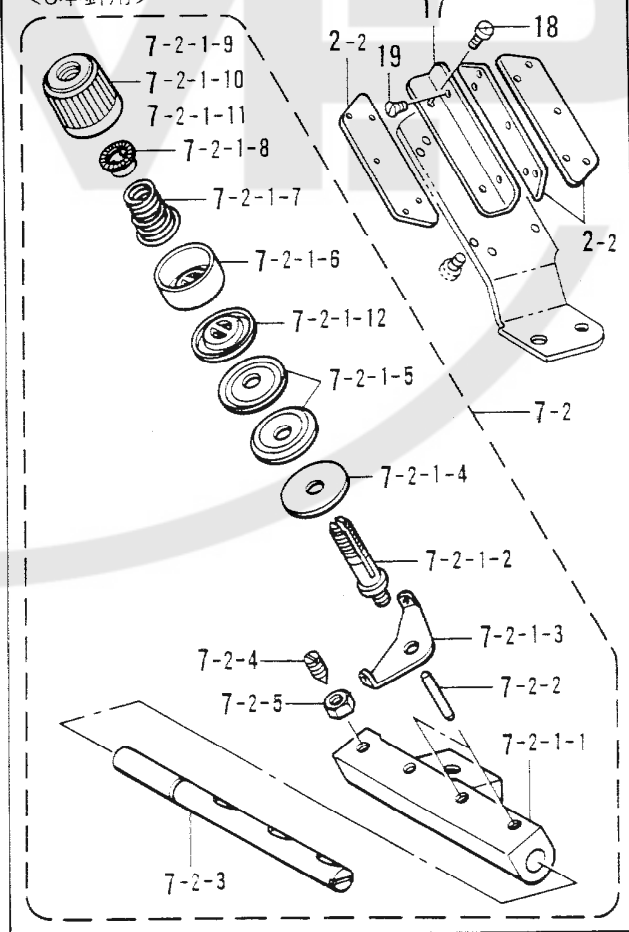
L1 . 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)



<2本針用>



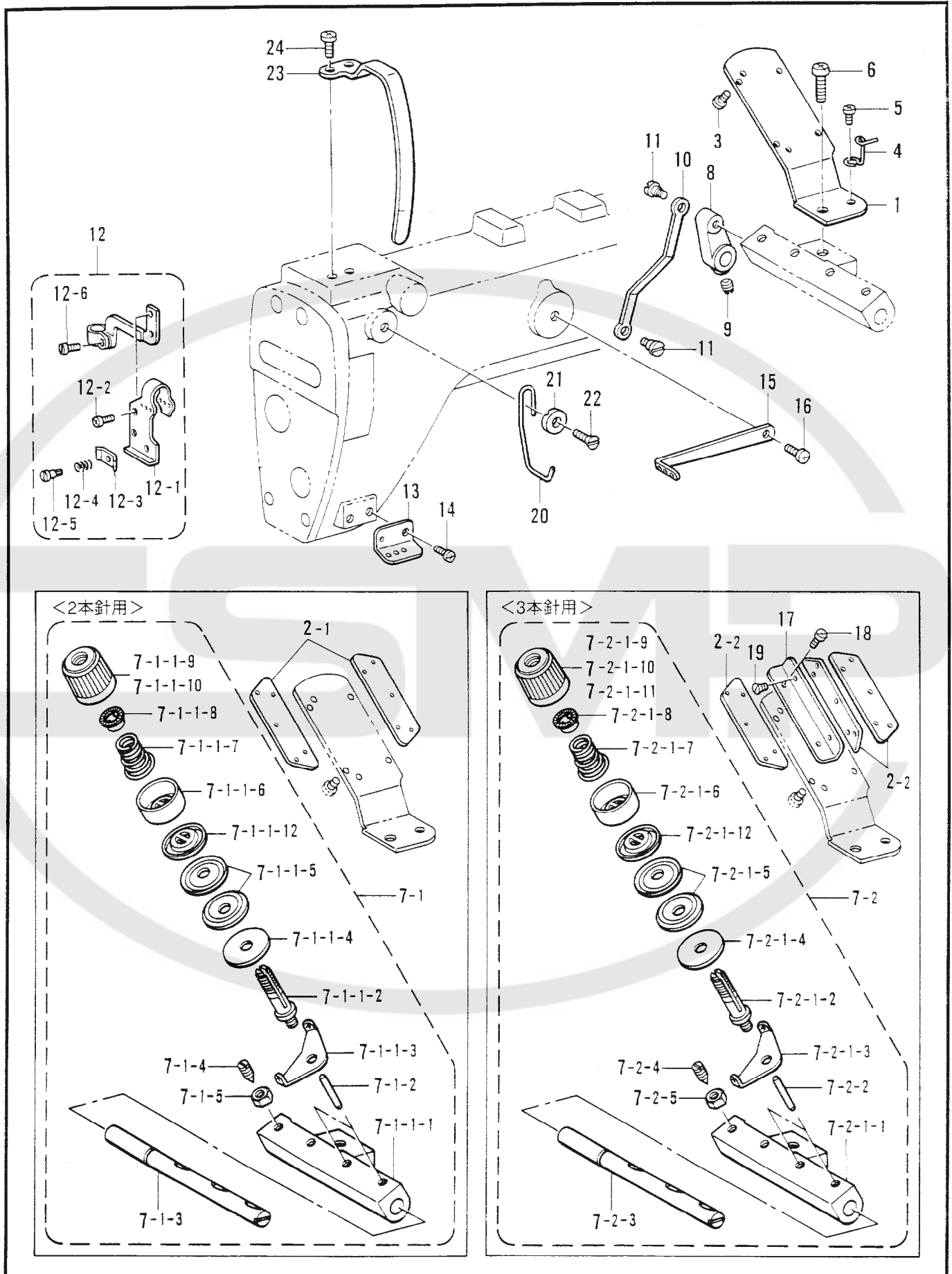
<3本針用>



L1. 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)

| REF.NO.  | CODE      | Q'TY | ヒンメイ                           | NAME OF PARTS                                      | RM |
|----------|-----------|------|--------------------------------|----------------------------------------------------|----|
| 1        | 111070109 | 1    | ウワイトアンナイダイ                     | UPPER THREAD GUIDE                                 |    |
| 3        | 062630412 | 4    | ナベコ238-56X4                    | SCREW, PAN SM2.38-56X4                             |    |
| 4        | 105222001 | 1    | ウワイトアンナイダイイトカケ                 | THREAD GUIDE                                       |    |
| 5        | 062670512 | 1    | ナベコ357-40X5                    | SCREW, PAN SM3.57-40X5                             |    |
| 6        | 062712012 | 1    | ナベコ476-32X20                   | SCREW, PAN SM4.76-32X20                            |    |
| 8        | 105235251 | 1    | イトユルメウデ                        | TENSION RELEASE CRANK                              |    |
| 9        | 151602002 | 1    | トメネジ4.37                       | SET SCREW, SM4.37                                  |    |
| 10       | 105236001 | 1    | イトユルメレンカン                      | TENSION RELEASE CONNECTING ROD                     |    |
| 11       | 105237002 | 2    | ダンネジ3.57                       | SHOULDER SCREW, SM3.57                             |    |
| 12       | S40310001 | 1    | ウワイトテンビンクミ                     | UPPER THREAD TAKE-UP ASSY                          |    |
| 12-1     | S40312001 | 1    | ウワイトテンビンイトオシ                   | UPPER THREAD GUIDE                                 |    |
| 12-2     | 062660512 | 2    | ナベコ318-40X5                    | SCREW, PAN SM3.18X5                                |    |
| 12-3     | 105243001 | 1    | ウワイトテンビンイトオサエ                  | UPPER THREAD TAKE-UP HOLDER                        |    |
| 12-4     | 105244000 | 1    | テンビンイトオサエバネ                    | SPRING                                             |    |
| 12-5     | 105245001 | 1    | ダンネジ2.38                       | SHOULDER SCREW, SM2.38                             |    |
| 12-6     | 100064005 | 1    | シメネジ3.57                       | SCREW, SM3.57                                      |    |
| 13       | S40313051 | 1    | ハライトイトアンナイ                     | UPPER THREAD GUIDE                                 |    |
| 14       | 062670712 | 1    | ナベコ357-40X7                    | SCREW, PAN SM3.57-40X7                             |    |
| 15       | 111077001 | 1    | イトユルメレバー                       | TENSION RELEASE LEVER                              |    |
| 16       | 060670812 | 1    | バインド357-40X8                   | SCREW, BIND SM3.57-40X8                            |    |
| 20       | 111083001 | 1    | ウワイトテンビンイトカケ                   | UPPER THREAD TAKE-UP GUIDE                         |    |
| 21       | 111188001 | 1    | イトアンナイザガネ                      | WASHER                                             |    |
| 22       | 111084001 | 1    | サラネジ3.57                       | SCREW, FLAT SM3.57                                 |    |
| 23       | S37186001 | 1    | テンビンカバー                        | THREAD TAKE-UP COVER                               |    |
| 24       | 062710812 | 2    | ナベコ476-32X8                    | SCREW, PAN SM4.76-32X8                             |    |
| <hr/>    |           |      |                                |                                                    |    |
| 2-1      | 105221001 | 2    | <b>&lt;2本針用&gt;</b><br>ミツメイトカケ | <b>&lt;FOR TWIN NEEDLE&gt;</b><br>THREAD RETAINER  |    |
| 7-1      | S43446009 | 1    | ウワイトチヨウシクミ                     | UPPER THREAD REGULATOR ASSY                        |    |
| 7-1-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ                   | UPPER THREAD TENSION BRACKET                       |    |
| 7-1-1-2  | 145440001 | 2    | イトチヨウシボウ                       | TENSION STUD                                       |    |
| 7-1-1-3  | 110813001 | 2    | ハライトアンナイ                       | NEEDLE THREAD GUIDE                                |    |
| 7-1-1-4  | 110832009 | 2    | イトチヨウシサラフェルト                   | TENSION DISC FELT                                  |    |
| 7-1-1-5  | 145446001 | 4    | イトチヨウシサラ                       | TENSION DISC                                       |    |
| 7-1-1-6  | 144103009 | 2    | イトチヨウシサラオサエ                    | TENSION DISC PRESSER                               |    |
| 7-1-1-7  | 144104001 | 2    | ハライトチヨウシバネ                     | THREAD TENSION ADJUST SPRING                       |    |
| 7-1-1-8  | S30564000 | 2    | チヨウシバネウエザガネ                    | TENSION SPRING WASHER                              |    |
| 7-1-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ                   | TENSION NUT, GREEN                                 |    |
| 7-1-1-10 | S30565003 | 1    | イトチヨウシナツトアカ                    | TENSION NUT, RED                                   |    |
| 7-1-1-12 | 159805001 | 2    | イトチヨウシサラオサエ                    | TENSION DISC PRESSER                               |    |
| 7-1-2    | 105231000 | 2    | イトユルメピン                        | PIN                                                |    |
| 7-1-3    | 111076151 | 1    | イトユルメジク                        | TENSION RELEASE SHAFT                              |    |
| 7-1-4    | 105233002 | 1    | トメネジ4.37                       | SET SCREW, SM4.37                                  |    |
| 7-1-5    | 105234003 | 1    | ナツト4.37                        | NUT, SM4.37                                        |    |
| <hr/>    |           |      |                                |                                                    |    |
| 2-2      | 105221001 | 3    | <b>&lt;3本針用&gt;</b><br>ミツメイトカケ | <b>&lt;FOR THREE NEEDLE&gt;</b><br>THREAD RETAINER |    |
| 7-2      | S43448009 | 1    | ウワイトチヨウシクミ                     | UPPER THREAD REGULATOR ASSY                        |    |
| 7-2-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ                   | UPPER THREAD TENSION BRACKET                       |    |
| 7-2-1-2  | 145440001 | 3    | イトチヨウシボウ                       | TENSION STUD                                       |    |
| 7-2-1-3  | 110813001 | 3    | ハライトアンナイ                       | NEEDLE THREAD GUIDE                                |    |
| 7-2-1-4  | 110832009 | 3    | イトチヨウシサラフェルト                   | TENSION DISC FELT                                  |    |
| 7-2-1-5  | 145446001 | 6    | イトチヨウシサラ                       | TENSION DISC                                       |    |
| 7-2-1-6  | 144103009 | 3    | イトチヨウシサラオサエ                    | TENSION DISC PRESSER                               |    |
| 7-2-1-7  | 144104001 | 3    | ハライトチヨウシバネ                     | THREAD TENSION ADJUST SPRING                       |    |
| 7-2-1-8  | S30564000 | 3    | チヨウシバネウエザガネ                    | TENSION SPRING WASHER                              |    |
| 7-2-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ                   | TENSION NUT, GREEN                                 |    |

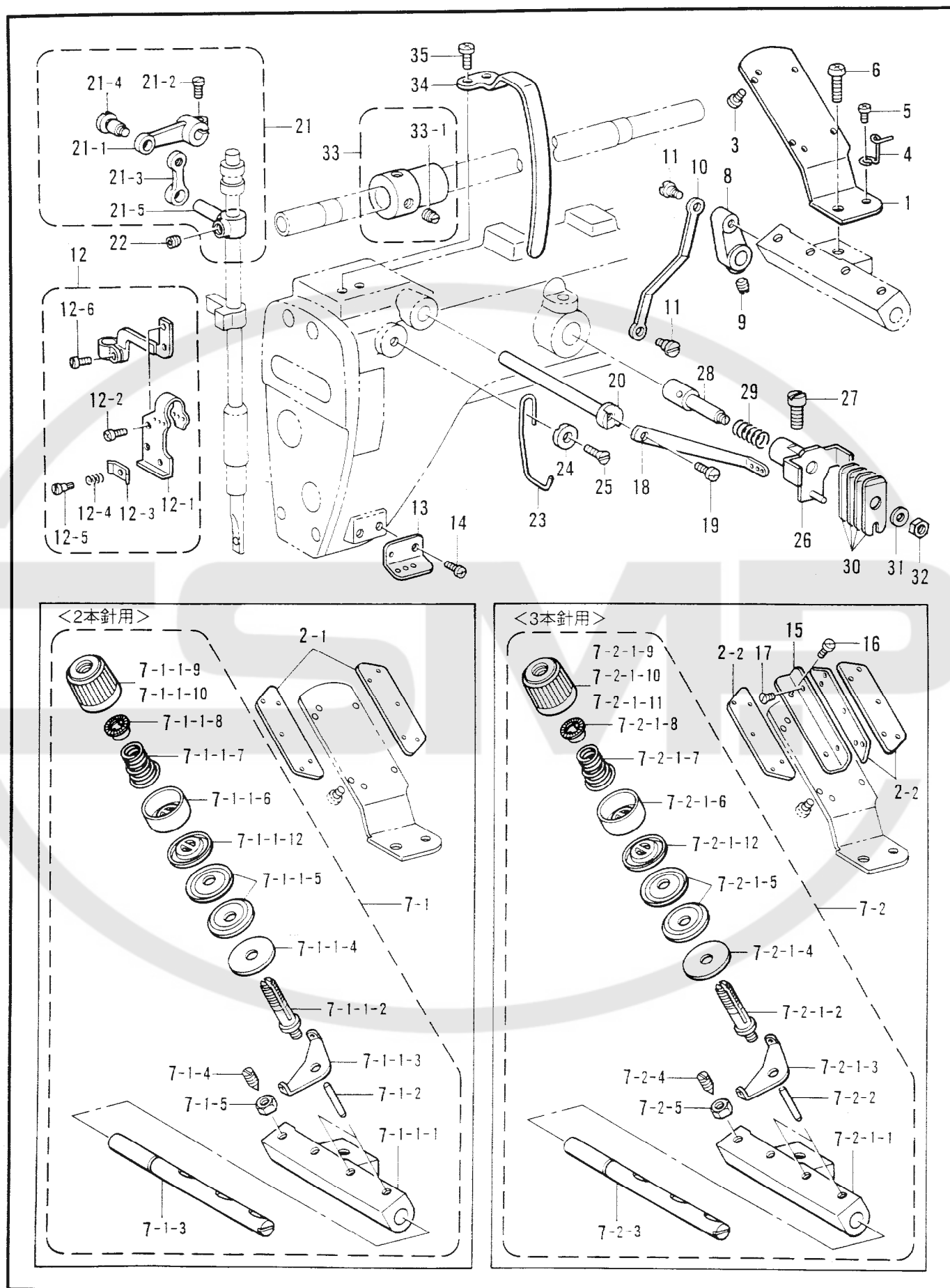
L1 . 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)



L1 . 上糸通シ関係 (B927) / Upper threading mechanism (B927) / Obererfadens (B927)  
 / Mécanisme de l'enfilage supérieur (B927) / Mecanismo del enhebrado superior (B927)

| REF.NO.  | CODE      | Q'TY | ヒンメイ            | NAME OF PARTS          | RM |
|----------|-----------|------|-----------------|------------------------|----|
| 7-2-1-10 | S30565003 | 1    | イトチヨウシナツトアカ     | TENSION NUT, RED       |    |
| 7-2-1-11 | S30565004 | 1    | イトチヨウシナツトキイ     | TENSION NUT, YELLOW    |    |
| 7-2-1-12 | 159805001 | 3    | イトチヨウシサラオサエ     | TENSION DISC PRESSER   |    |
| 7-2-2    | 105231000 | 3    | イトユルメピン         | PIN                    |    |
| 7-2-3    | 111076151 | 1    | イトユルメジク         | TENSION RELEASE SHAFT  |    |
| 7-2-4    | 105233002 | 1    | トメネジ4.37        | SET SCREW, SM4.37      |    |
| 7-2-5    | 105234003 | 1    | ナツト4.37         | NUT, SM4.37            |    |
| 17       | 111072009 | 1    | ミツメイトアンナイトリツケイタ | THREAD GUIDE SET PLATE |    |
| 18       | 062630412 | 2    | ナベコ238-56X4     | SCREW, PAN SM2.38-56X4 |    |
| 19       | 111073001 | 2    | サラネジ2.38        | SCREW, FLAT SM2.38     |    |

L2 . 上糸通シ関係 (B928) / Upper threading mechanism (B928) / Obererfadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)

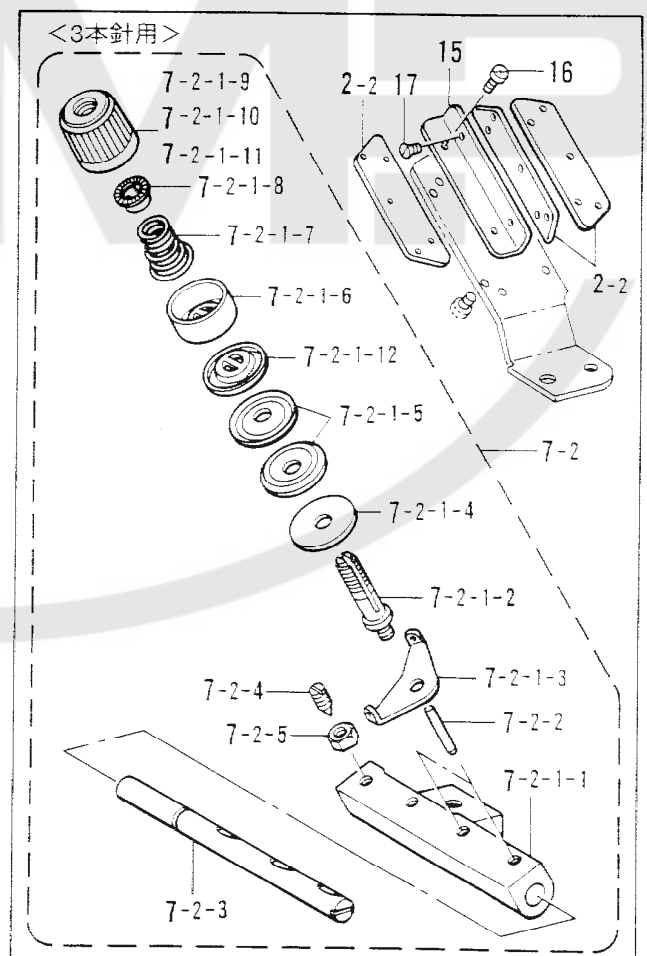
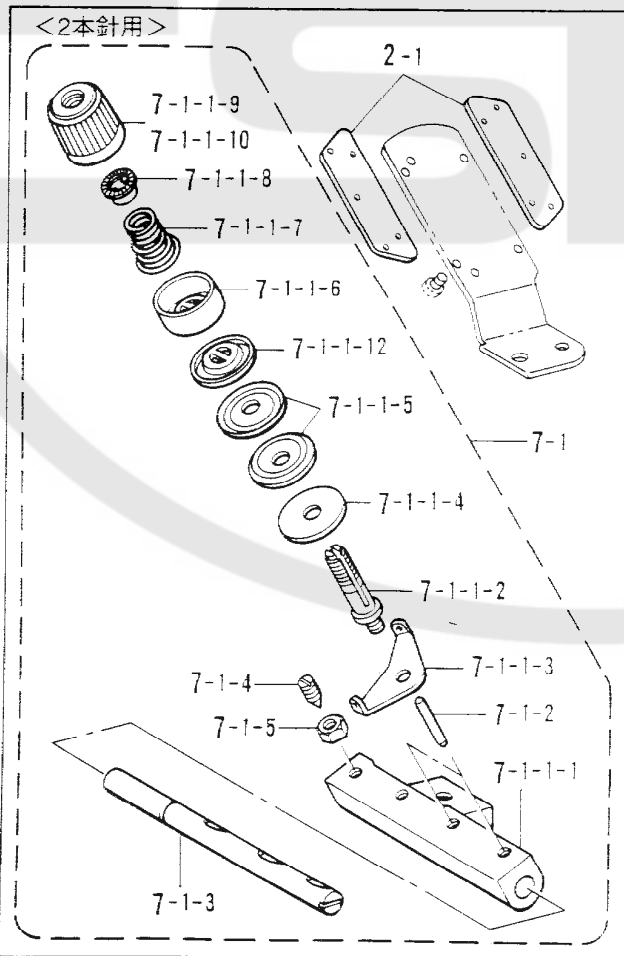
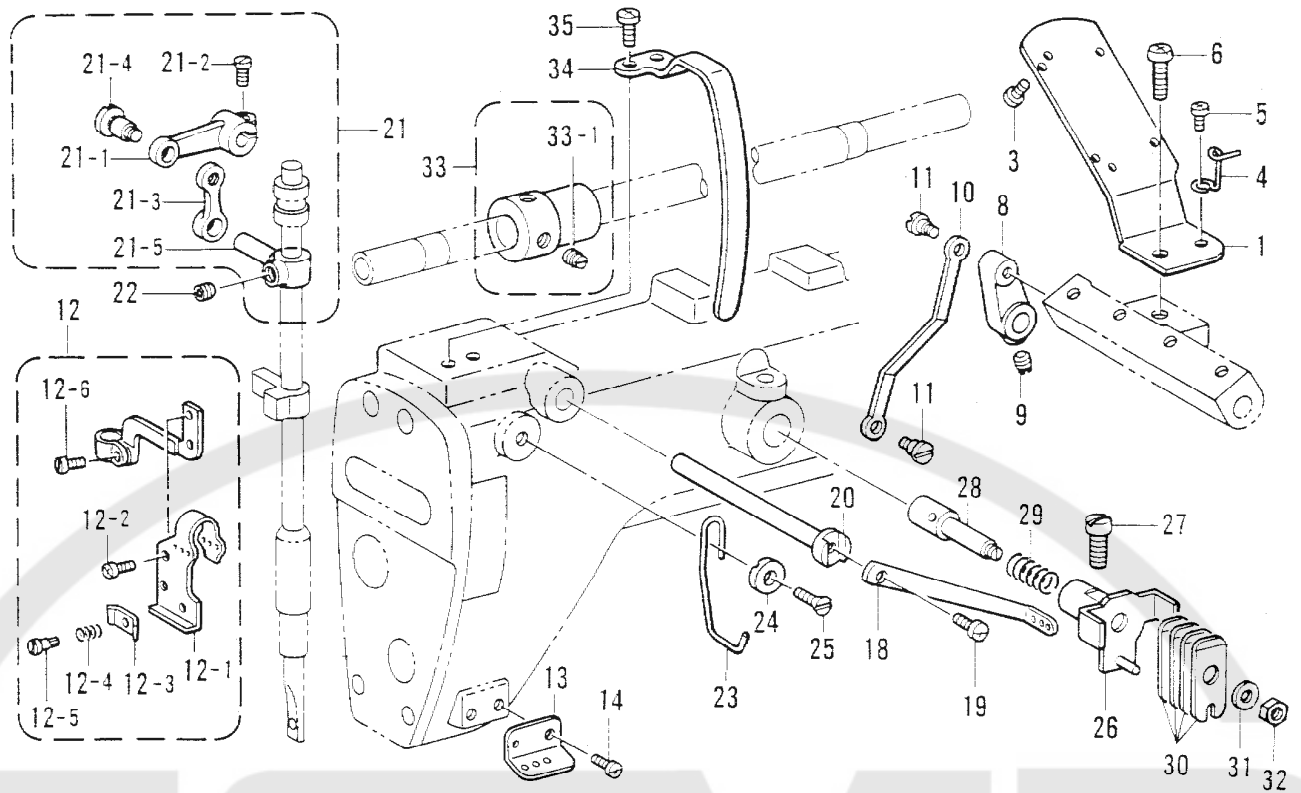


118-928-412

L2 . 上糸通シ関係 (B928) / Upper threading mechanism (B928) / Obererfadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)

| REF.NO.  | CODE      | Q'TY | 品名                | NAME OF PARTS                        | RM |
|----------|-----------|------|-------------------|--------------------------------------|----|
| 1        | 111070109 | 1    | ウワイトアンナイダイ        | UPPER THREAD GUIDE                   |    |
| 3        | 062630412 | 4    | ナベコ238-56X4       | SCREW, PAN SM2.38-56X4               |    |
| 4        | 105222001 | 1    | ウワイトアンナイダイイトカケ    | THREAD GUIDE                         |    |
| 5        | 062670512 | 1    | ナベコ357-40X5       | SCREW, PAN SM3.57-40X5               |    |
| 6        | 062712012 | 1    | ナベコ476-32X20      | SCREW, PAN SM4.76-32X20              |    |
| 8        | 105235251 | 1    | イトユルメウデ           | TENSION RELEASE CRANK                |    |
| 9        | 151602002 | 1    | トメネジ4.37          | SET SCREW, SM4.37                    |    |
| 10       | 105236001 | 1    | イトユルメレンカン         | TENSION RELEASE CONNECTING ROD       |    |
| 11       | 105237002 | 2    | ダンネジ3.57          | SHOULDER SCREW, SM3.57               |    |
| 12       | S40310001 | 1    | ウワイトテンビンクミ        | UPPER THREAD TAKE-UP ASSY            |    |
| 12-1     | S40312001 | 1    | ウワイトテンビンイトトオシ     | UPPER THREAD GUIDE                   |    |
| 12-2     | 062660512 | 2    | ナベコネジ318-40X5     | SCREW, PAN SM3.18-40X5               |    |
| 12-3     | 105243001 | 1    | ウワイトテンビンイトオサエ     | UPPER THREAD TAKE-UP HOLDER          |    |
| 12-4     | 105244000 | 1    | テンビンイトオサエバネ       | SPRING                               |    |
| 12-5     | 105245001 | 1    | ダンネジ2.38          | SHOULDER SCREW, SM2.38               |    |
| 12-6     | 100064005 | 1    | シメネジ3.57          | SCREW, SM3.57                        |    |
| 13       | S40313051 | 1    | ハリイトイトアンナイ        | UPPER THREAD GUIDE                   |    |
| 14       | 062670712 | 1    | ナベコ357-40X7       | SCREW, PAN SM3.57-40X7               |    |
| 18       | 111077001 | 1    | イトユルメレバー          | TENSION RELEASE LEVER                |    |
| 19       | 060670612 | 1    | バインド357-40X6      | SCREW, BIND SM3.57-40X6              |    |
| 20       | 111078051 | 1    | イトユルメレバーク         | TENSION RELEASE LEVER SHAFT          |    |
| 21       | 111506101 | 1    | イトユルメレンカンクミ       | T/RELEASE CONNECTING ROD ASSY        |    |
| 21-1     | 111079001 | 1    | イトユルメレンカン         | TENSION RELEASE CONNECTING ROD       |    |
| 21-2     | 100064005 | 1    | シメネジ3.57          | SCREW, SM3.57                        |    |
| 21-3     | 149011051 | 1    | イトユルメリンク          | TENSION RELEASE LINK                 |    |
| 21-4     | 115132002 | 1    | ダンネジ4.76          | SHOULDER SCREW, M4.76                |    |
| 21-5     | 111082051 | 1    | イトユルメスタッド         | TENSION RELEASE STUD                 |    |
| 22       | 013760610 | 1    | トメネジ5.95クボミ       | SET SCREW, (CP) SM5.95               |    |
| 23       | 111083001 | 1    | ウワイトテンビンイトカケ      | UPPER THREAD TAKE-UP GUIDE           |    |
| 24       | 111188001 | 1    | イトアンナイザガネ         | WASHER                               |    |
| 25       | 111084001 | 1    | サラネジ3.57          | SCREW, FLAT SM3.57                   |    |
| 26       | 111089001 | 1    | ウワイトシメチヨウシダイ      | UPPER THREAD TENSION BRACKET         |    |
| 27       | 105073001 | 1    | アタマツキトメネジ5.95     | SET SCREW, SOCKET SM5.95             |    |
| 28       | 111189001 | 1    | ウワイトシメボウクミ        | UPPER THREAD STUD ASSY               |    |
| 29       | 111093001 | 1    | ウワイトシメオシバネ        | SPRING                               |    |
| 30       | 105277001 | 4    | シタイトチヨウシイタ        | LOWER THREAD TENSION PLATE           |    |
| 31       | 100645003 | 1    | ザガネ               | WASHER                               |    |
| 32       | 105234003 | 1    | ナツト4.37           | NUT, SM4.37                          |    |
| 33       | 181060001 | 1    | ウワイトシメカムネジツキ      | UPPER THREAD CAM WITH SCREW          |    |
| 33-1     | 100058003 | 2    | トメネジ5.95          | SET SCREW, SM5.95                    |    |
| 34       | S37186001 | 1    | テンビンカバー           | THREAD TAKE-UP COVER                 |    |
| 35       | 062710812 | 2    | ナベコ476-32X8       | SCREW, PAN SM4.76-32X8               |    |
| <hr/>    |           |      |                   |                                      |    |
| 2-1      | 105221001 | 2    | <2本針用><br>ミツメイトカケ | <FOR TWIN NEEDLE><br>THREAD RETAINER |    |
| 7-1      | S41316009 | 1    | ウワイトチヨウシクミ        | UPPER THREAD REGULATOR ASSY          |    |
| 7-1-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ      | UPPER THREAD TENSION BRACKET         |    |
| 7-1-1-2  | 145440001 | 2    | イトチヨウシボウ          | TENSION STUD                         |    |
| 7-1-1-3  | 110813001 | 2    | ハリイトアンナイ          | NEEDLE THREAD GUIDE                  |    |
| 7-1-1-4  | 110832009 | 2    | イトチヨウシサラフェルト      | TENSION DISC FELT                    |    |
| 7-1-1-5  | 145446001 | 4    | イトチヨウシサラ          | TENSION DISC                         |    |
| 7-1-1-6  | 144103009 | 2    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                 |    |
| 7-1-1-7  | 148851001 | 2    | ハリイトチヨウシバネ        | THREAD TENSION ADJUST SPRING         |    |
| 7-1-1-8  | S30564000 | 2    | チヨウシバネウエザガネ       | TENSION SPRING WASHER                |    |
| 7-1-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ      | TENSION NUT, GREEN                   |    |
| 7-1-1-10 | S30565003 | 1    | イトチヨウシナツトアカ       | TENSION NUT, RED                     |    |
| 7-1-1-12 | 159805001 | 2    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                 |    |
| 7-1-2    | 105231000 | 2    | イトユルメピン           | PIN                                  |    |

L2 . 上糸通シ機構 (B928) / Upper threading mechanism (B928) / Oberentadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)

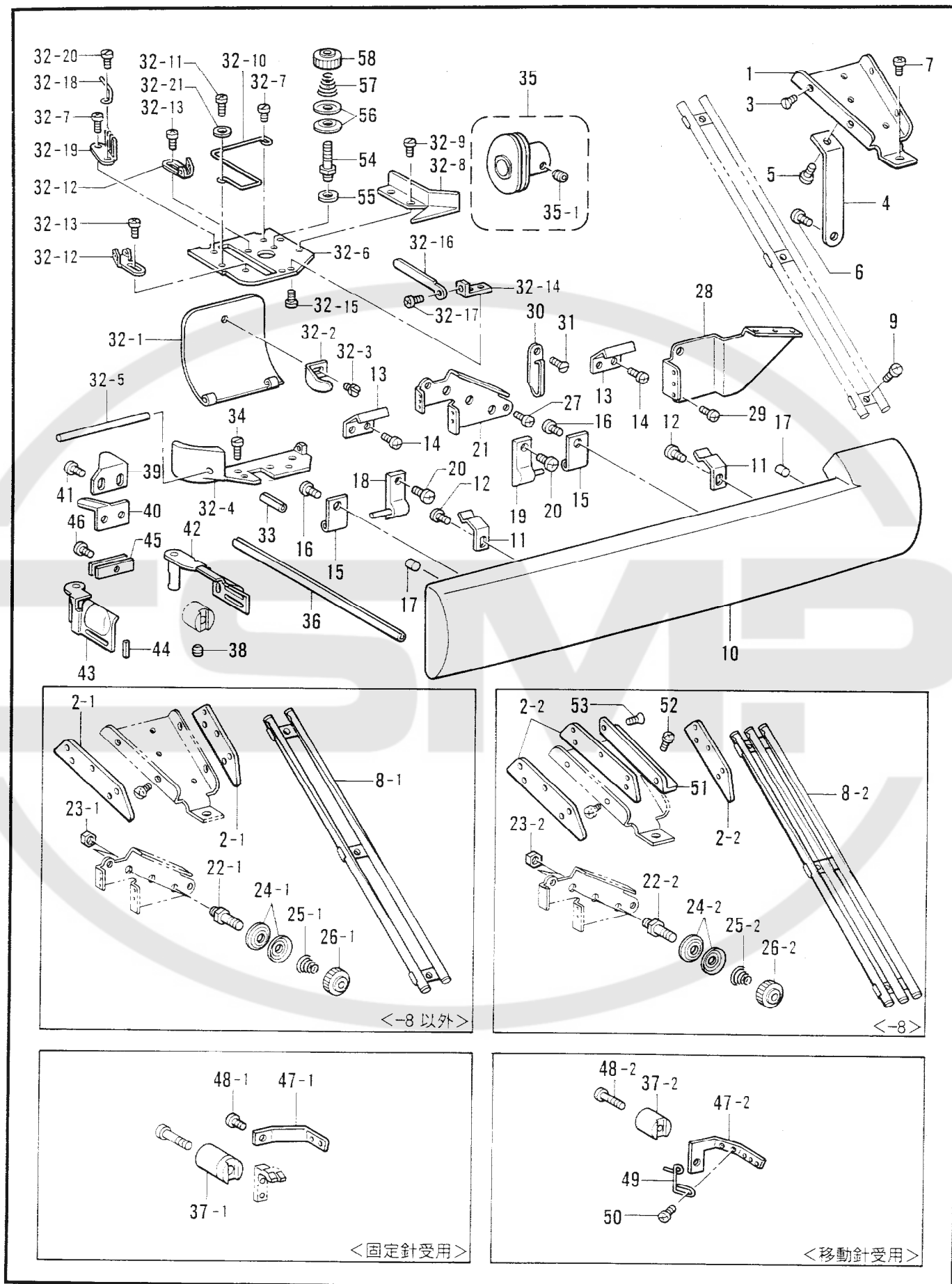


L2 . 上糸通シ関係 (B928) / Upper threading mechanism (B928) / Obererfadens (B928)  
 / Mécanisme de l'enfilage supérieur (B928) / Mecanismo del enhebrado superior (B928)

| REF.NO.  | CODE      | Q'TY | ヒンメイ              | NAME OF PARTS                           | RM |
|----------|-----------|------|-------------------|-----------------------------------------|----|
| 7-1-3    | 111076151 | 1    | イトユルメジク           | TENSION RELEASE SHAFT                   |    |
| 7-1-4    | 105233002 | 1    | トメネジ4.37          | SET SCREW, SM4.37                       |    |
| 7-1-5    | 105234003 | 1    | ナツト4.37           | NUT, SM4.37                             |    |
| <hr/>    |           |      |                   |                                         |    |
| 2-2      | 105221001 | 3    | <3本針用><br>ミツメイトカケ | < FOR THREE NEEDLE ><br>THREAD RETAINER |    |
| 7-2      | S41318009 | 1    | ウワイトチヨウシクミ        | UPPER THREAD REGULATOR ASSY             |    |
| 7-2-1-1  | 111075059 | 1    | ウワイトチヨウシボウダイ      | UPPER THREAD TENSION BRACKET            |    |
| 7-2-1-2  | 145440001 | 3    | イトチヨウシボウ          | TENSION STUD                            |    |
| 7-2-1-3  | 110813001 | 3    | ハリイトアンナイ          | NEEDLE THREAD GUIDE                     |    |
| 7-2-1-4  | 110832009 | 3    | イトチヨウシサラフェルト      | TENSION DISC FELT                       |    |
| 7-2-1-5  | 145446001 | 6    | イトチヨウシサラ          | TENSION DISC                            |    |
| 7-2-1-6  | 144103009 | 3    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                    |    |
| 7-2-1-7  | 148851001 | 3    | ハリイトチヨウシバネ        | THREAD TENSION ADJUST SPRING            |    |
| 7-2-1-8  | S30564000 | 3    | チヨウシバネウエザガネ       | TENSION SPRING WASHER                   |    |
| 7-2-1-9  | S30565002 | 1    | イトチヨウシナツトミドリ      | TENSION NUT, GREEN                      |    |
| 7-2-1-10 | S30565003 | 1    | イトチヨウシナツトアカ       | TENSION NUT, RED                        |    |
| 7-2-1-11 | S30565004 | 1    | イトチヨウシナツトキイ       | TENSION NUT, YELLOW                     |    |
| 7-2-1-12 | 159805001 | 3    | イトチヨウシサラオサエ       | TENSION DISC PRESSER                    |    |
| 7-2-2    | 105231000 | 3    | イトユルメピン           | PIN                                     |    |
| 7-2-3    | 111076151 | 1    | イトユルメジク           | TENSION RELEASE SHAFT                   |    |
| 7-2-4    | 105233002 | 1    | トメネジ4.37          | SET SCREW, SM4.37                       |    |
| 7-2-5    | 105234003 | 1    | ナツト4.37           | NUT, SM4.37                             |    |
| 15       | 111072009 | 1    | ミツメイトアンナイトリツケイタ   | THREAD GUIDE SET PLATE                  |    |
| 16       | 062630412 | 2    | ナベコ238-56X4       | SCREW, PAN SM2.38-56X4                  |    |
| 17       | 111073001 | 2    | サラネジ2.38          | SCREW, FLAT SM2.38                      |    |

118-928-412

M1. 下糸通シ関係 (B927) / Lower threading mechanism (B927) / Untererfadens (B927)  
 / Mécanisme de l'enfilage inférieur (B927) / Mecanismo de le enhebrado inferior (B927)

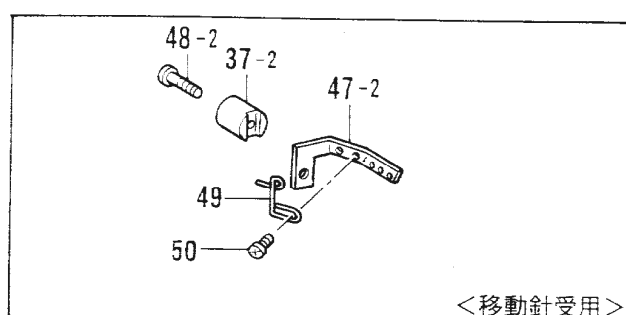
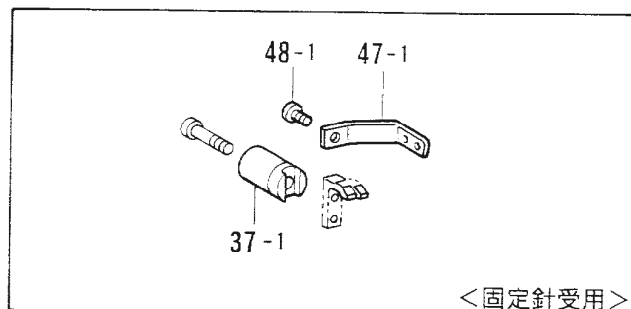
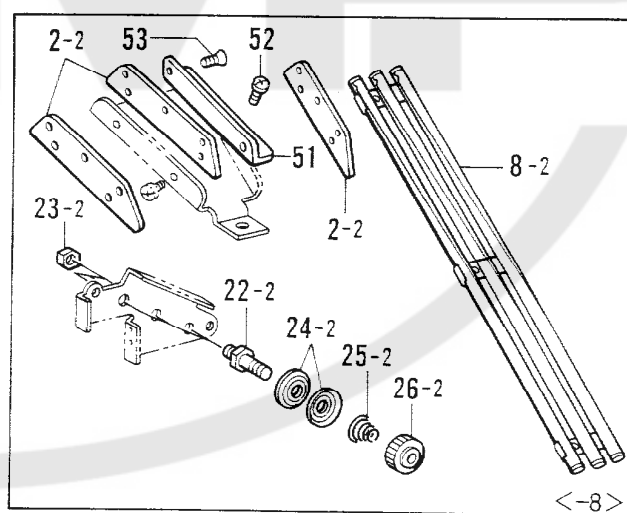
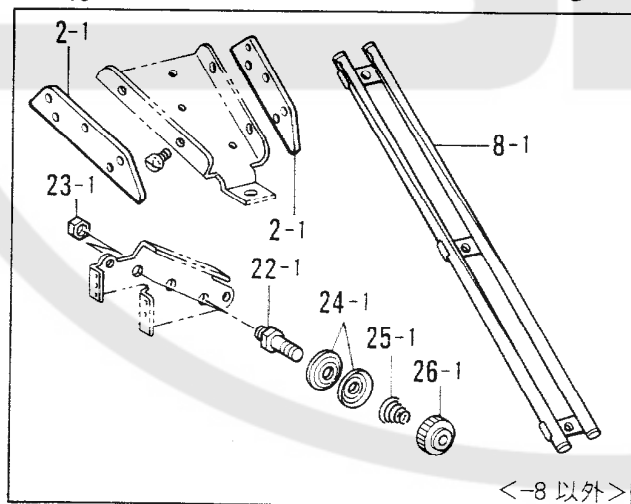
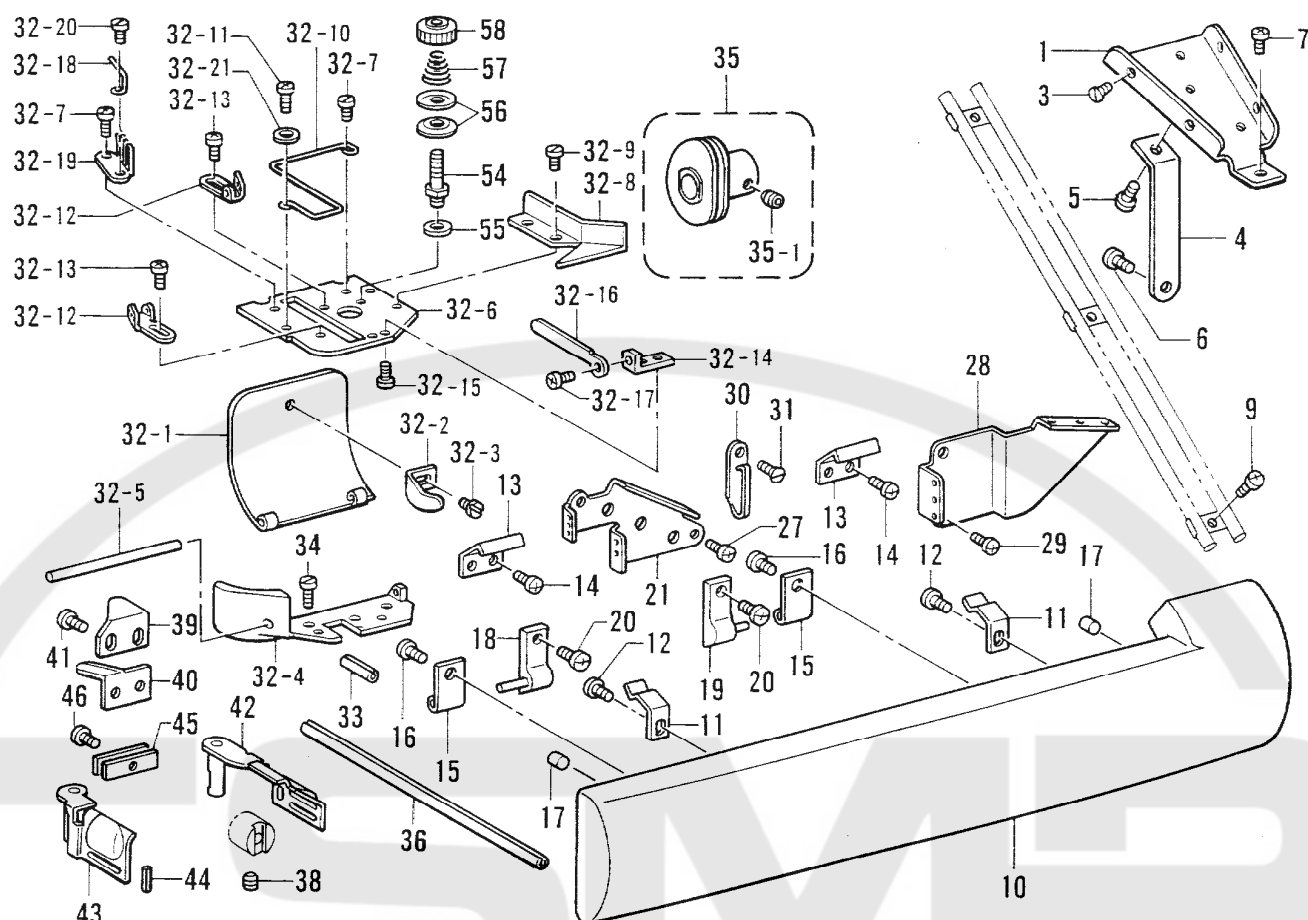


118-927-413

M1. 下糸通シ関係 (B927) / Lower threading mechanism (B927) / Untererfadens (B927)  
 / Mécanisme de l'enfilage inférieur (B927) / Mecanismo de le enhebrado inferior (B927)

| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                  | RM |
|---------|-----------|------|---------------|--------------------------------|----|
| 1       | 111095009 | 1    | シタイトアンナイダイ    | LOWER THREAD GUIDE RETAINER    |    |
| 3       | 111073001 | 4    | サラネジ2.38      | SCREW, FLAT SM2.38             |    |
| 4       | 111096009 | 1    | シタイトアンナイササエ   | LOWER THREAD GUIDE SUPPORT     |    |
| 5       | 062670412 | 1    | ナベコ357-40X4   | SCREW, PAN SM3.57-40X4         |    |
| 6       | 062670512 | 1    | ナベコ357-40X5   | SCREW, PAN SM3.57-40X5         |    |
| 7       | 062671012 | 1    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 9       | 062670812 | 3    | ナベコ3.57-40X8  | SCREW, PAN SM3.57-40X8         |    |
| 10      | S40319001 | 1    | マエカバー         | FRONT COVER                    |    |
| 11      | S40320051 | 2    | マエカバートメバネ     | FONT COVER SPRING              |    |
| 12      | 060670512 | 2    | バインド357-40X5  | SCREW, BIND SM3.57-40X5        |    |
| 13      | S40321051 | 2    | マエカバーフック      | FRONT COVER HOOK               |    |
| 14      | 062670612 | 4    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 15      | S40322051 | 2    | マエカバーヒンジ      | HINGE                          |    |
| 16      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 17      | 142274009 | 2    | ゴムセン4.2       | RUBBER CAP, 4.2                |    |
| 18      | 105257009 | 1    | アンナイフタヒンジLクミ  | L/THREAD GUIDE HINGE ASSY, L   |    |
| 19      | 105260009 | 1    | アンナイフタヒンジRクミ  | L/THREAD GUIDE HINGE ASSY, R   |    |
| 20      | 062671012 | 2    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 21      | S40323001 | 1    | シタイトチヨウシダイ    | LOWER THREAD TENSION BRACKET   |    |
| 27      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 28      | S40325001 | 1    | シタイトアンナイ      | LOWER THREAD GUIDE             |    |
| 29      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 30      | 112658001 | 1    | アームイトアンナイM    | ARM THREAD GUIDE, M            |    |
| 31      | 108960002 | 1    | サラネジ3.57      | SCREW, FLAT SM3.57             |    |
| 32      | S40266051 | 1    | シタイトテンビンダイクミ  | LOWER THREAD TAKE-UP BRACKET   |    |
| 32-1    | 105280009 | 1    | シタイトテンビンフタ    | L/THREAD TAKE-UP LEVER COVER   |    |
| 32-2    | 105281001 | 1    | テンビンフタトメイタバネ  | SPRING, PLATE                  |    |
| 32-3    | 122771002 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-4    | 105284101 | 1    | シタイトテンビンダイササエ | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-5    | 105285000 | 1    | シタイトテンビンフタジク  | L/TR. TAKE-UP LEVER COV. SHAFT |    |
| 32-6    | S40326051 | 1    | シタイトテンビンダイ    | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-7    | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 32-8    | 105287001 | 1    | テンビンダイアンナイイタ  | GUIDE PLATE                    |    |
| 32-9    | 105288001 | 2    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-10   | S40327051 | 1    | テンビンイトウケ      | LOWER THREAD GUIDE             |    |
| 32-11   | 060660416 | 1    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-12   | S40795101 | 2    | DLテンビンイトアンナイ  | LOWER THREAD GUIDE             |    |
| 32-13   | 060660416 | 2    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-14   | S40328051 | 1    | イトオサエドダイ      | THREAD RELEASE BASE            |    |
| 32-15   | 062660412 | 2    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-16   | S40329051 | 1    | テンビンイトオサエ     | LOWER THREAD PRESSER           |    |
| 32-17   | 062660412 | 1    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-18   | 105296001 | 1    | テンビンダイイトカケ    | THREAD GUIDE                   |    |
| 32-19   | 111112001 | 1    | シタイトイトアンナイイタ  | LOWER THREAD GUIDE PLATE       |    |
| 32-20   | 105288001 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-21   | 026030136 | 1    | ヒラザガネコガタ3     | WASHER, PLAIN S 3              |    |
| 33      | 047501242 | 1    | スプリングピンAW5    | PIN, SPRING ROLL AW5           |    |
| 34      | 100064005 | 2    | シメネジ3.57      | SCREW, SM3.57                  |    |
| 35      | S40330051 | 1    | シタイトテンビンネジツキM | LOWER THREAD TAKE-UP W/S, M    |    |
| 35-1    | 014680422 | 2    | アナトメネジ4.37クボミ | SET SCREW, SOCKET (CP) SM4.37  |    |
| 36      | 105300101 | 1    | シタイトオクリダシアンナイ | LOWER THREAD FEED BAR GUIDE    |    |
| 38      | 013760610 | 1    | トメネジ5.95クボミ   | SET SCREW, (CP) SM5.95         |    |
| 39      | 111113101 | 1    | イトキリアンナイイタ    | THREAD TRIMMER GUIDE PLATE     |    |
| 40      | 111114101 | 1    | イトキリ          | THREAD TRIMMER                 |    |
| 41      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 42      | S40335051 | 1    | ルーバガワフタRA     | LOOPER COVER, RA               |    |
| 43      | S40338051 | 1    | ルーバガワフタLA     | LOOPER COVER, LA               |    |
| 44      | 047200842 | 1    | スプリングピンAW2    | PIN, SPRING ROLL AW2           |    |
| 45      | S40799051 | 2    | ルーバガワフタトメバネ   | SPRING                         |    |

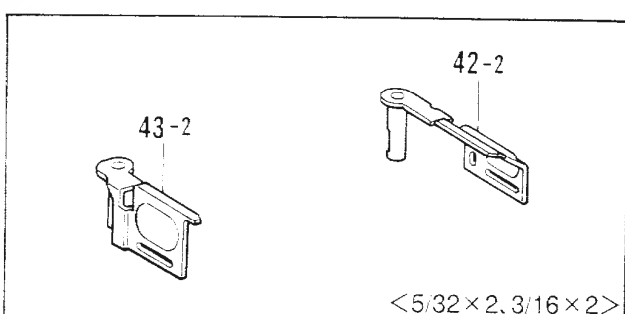
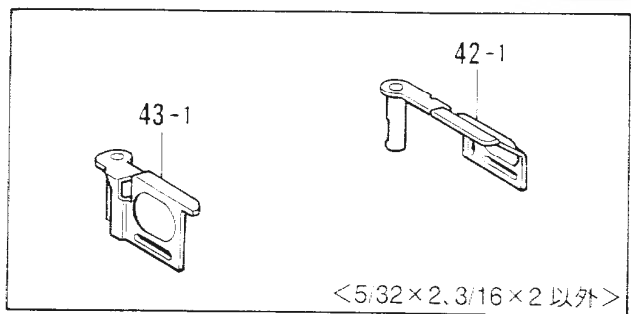
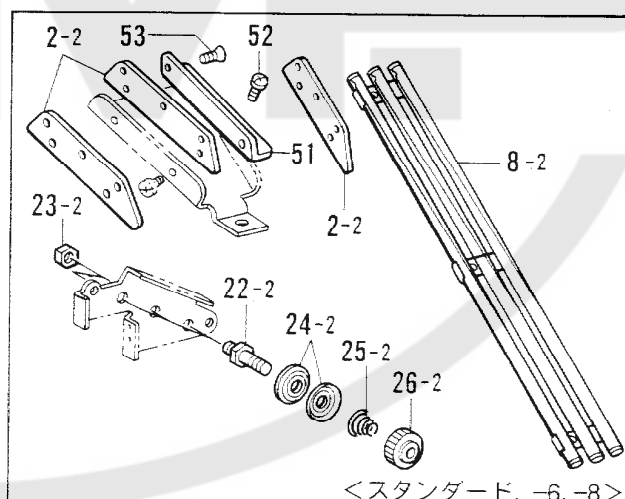
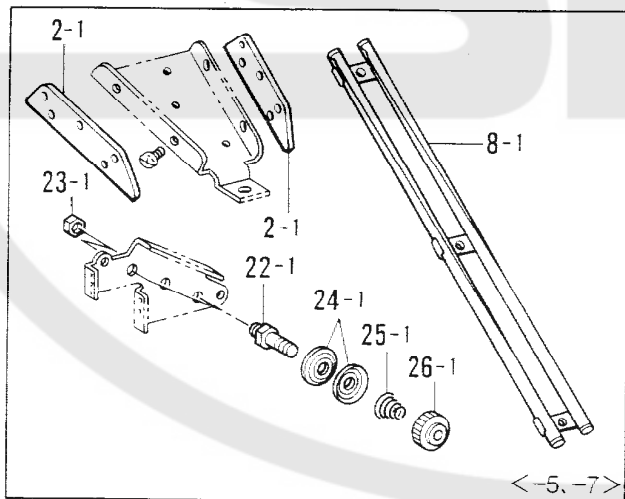
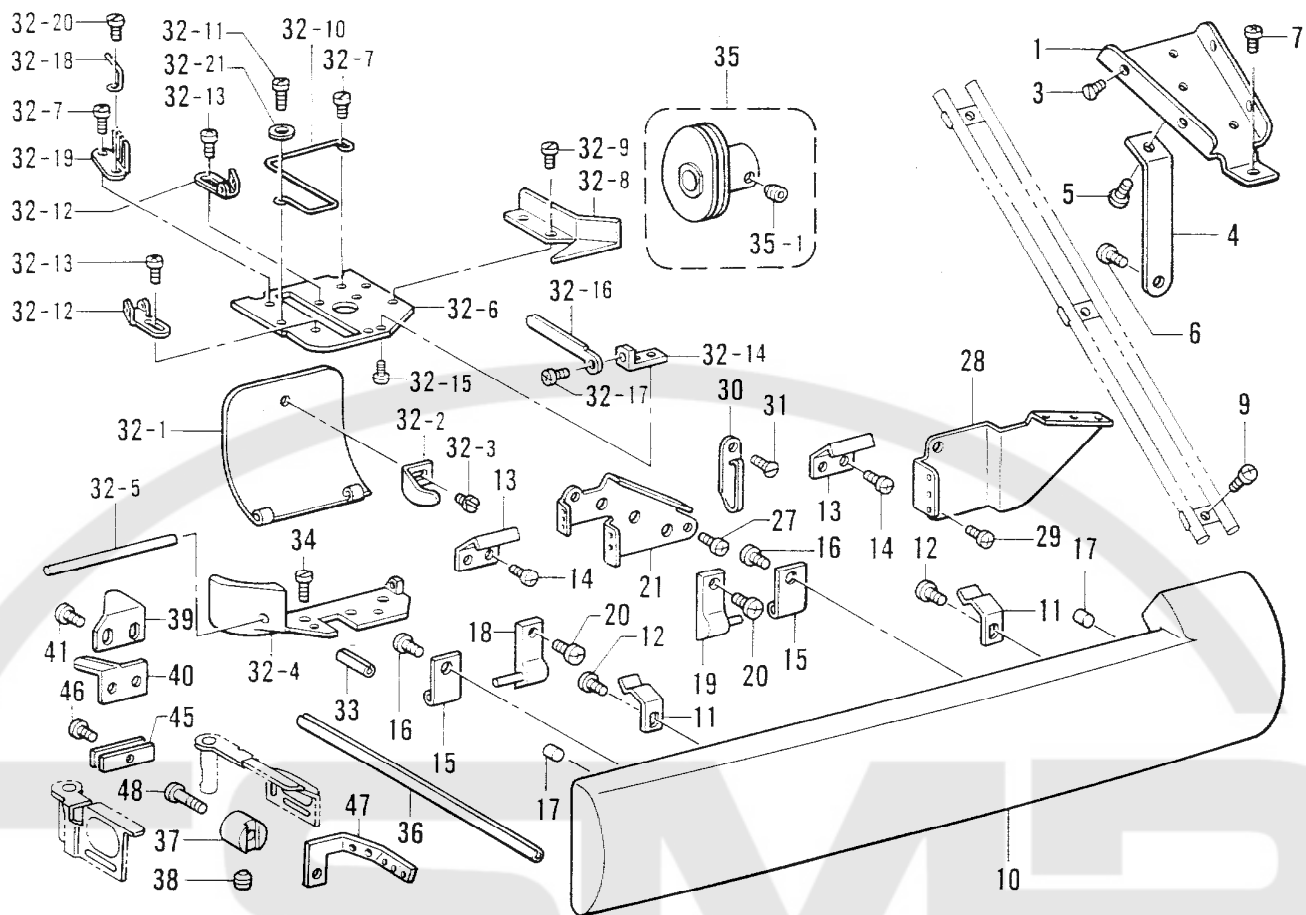
M1. 下糸通シ関係 (B927) / Lower threading mechanism (B927) / Untererfadens (B927)  
 / Mécanisme de l'enfilage inférieur (B927) / Mecanismo de le enhebrado inferior (B927)



M1. 下糸通シ関係 (B927) / Lower threading mechanism (B927) / Untererfadens (B927)  
/ Mécanisme de l'enfilage inférieur (B927) / Mecanismo de le enhebrado inferior (B927)

| REF.NO. | CODE      | Q'TY | 品名                     | NAME OF PARTS                                                  | RM |
|---------|-----------|------|------------------------|----------------------------------------------------------------|----|
| 46      | 062670712 | 1    | ナベコ357-40X7            | SCREW, PAN SM3.57-40X7                                         |    |
| 54      | 508987001 | 1    | イトチヨウシボウ               | THREAD TENSION CONTROL STUD                                    |    |
| 55      | 146354001 | 1    | ザガネ                    | WASHER, PLAIN 5                                                |    |
| 56      | 144504001 | 2    | イトアンナイサラ               | THREAD GUIDE DISC                                              |    |
| 57      | 540324001 | 1    | イトアンナイバネ               | THREAD GUIDE SPRING                                            |    |
| 58      | 155510001 | 1    | イトチヨウシナツト              | TENSION NUT                                                    |    |
|         |           |      |                        |                                                                |    |
| 2-1     | 105221001 | 2    | <-8 以外用><br>ミツメイトカケ    | <FOR WITHOUT "-8"><br>THREAD RETAINER                          |    |
| 8-1     | 105251009 | 1    | シタイトタテアンナイクミ           | INGLINED GUIDE TUBE ASSY                                       |    |
| 22-1    | 508987001 | 2    | イトチヨウシボウ               | THREAD TENSION CONTROL STUD                                    |    |
| 23-1    | 021680202 | 2    | ナツト2シユ4.37             | NUT, 2 SM4.37                                                  |    |
| 24-1    | 144504001 | 4    | イトアンナイサラ               | THREAD GUIDE DISC                                              |    |
| 25-1    | 540324001 | 2    | イトアンナイバネ               | THREAD GUIDE SPRING                                            |    |
| 26-1    | 155510001 | 2    | イトチヨウシナツト              | TENSION NUT                                                    |    |
| 2-2     | 105221001 | 3    | <-8用><br>ミツメイトカケ       | <FOR "-81"><br>THREAD RETAINER                                 |    |
| 8-2     | 111097009 | 1    | シタイトタテアンナイクミ           | INGLINED GUIDE TUBE ASSY                                       |    |
| 22-2    | 508987001 | 3    | イトチヨウシボウ               | THREAD TENSION CONTROL STUD                                    |    |
| 23-2    | 021680202 | 3    | ナツト2シユ4.37             | NUT, 2 SM4.37                                                  |    |
| 24-2    | 144504001 | 6    | イトアンナイサラ               | THREAD GUIDE DISC                                              |    |
| 25-2    | 540324001 | 3    | イトアンナイバネ               | THREAD GUIDE SPRING                                            |    |
| 26-2    | 155510001 | 3    | イトチヨウシナツト              | TENSION NUT                                                    |    |
| 51      | 111072009 | 1    | ミツメイトアンナイトリツケイタ        | THREAD GUIDE SET PLATE                                         |    |
| 52      | 062630412 | 2    | ナベコ238-56X4            | SCREW, PAN SM2.38-56X4                                         |    |
| 53      | 111073001 | 2    | サラネジ2.38               | SCREW, FLAT SM2.38                                             |    |
|         |           |      |                        |                                                                |    |
| 37-1    | 105301001 | 1    | <固定針受用><br>ルーハイトアンナイダイ | <FOR "FIX NEEDLE SUPPORT"><br>LOOPER THREAD GUIDE BRACKET      |    |
| 47-1    | 105304001 | 1    | ルーハイトアンナイ              | LOOPER THREAD GUIDE                                            |    |
| 48-1    | 062660612 | 1    | ナベコ318-40X6            | SCREW, PAN SM3.18-40X6                                         |    |
| 37-2    | 147291001 | 1    | <移動針受用><br>ルーハイトアンナイダイ | <FOR "MOVEABLE NEEDLE SUPPORT"><br>LOOPER THREAD GUIDE BRACKET |    |
| 47-2    | S16487151 | 1    | ルーハイトアンナイ-8            | LOOPER THREAD GUIDE, -8                                        |    |
| 48-2    | 062671412 | 1    | ナベコ357-40X14           | SCREW, PAN SM3.57-40X14                                        |    |
| 49      | S40341001 | 1    | ルーハイトアンナイ              | LOOPER THREAD GUIDE                                            |    |
| 50      | 062630412 | 2    | ナベコ238-56X4            | SCREW, PAN SM2.38-56X4                                         |    |

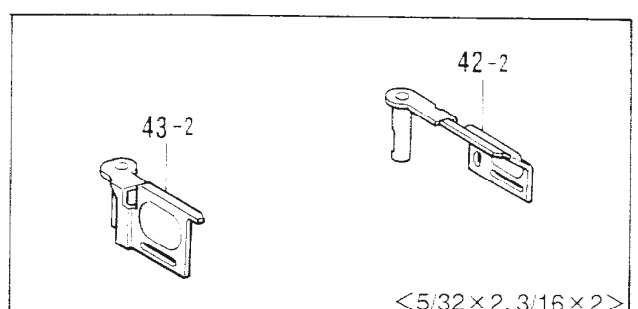
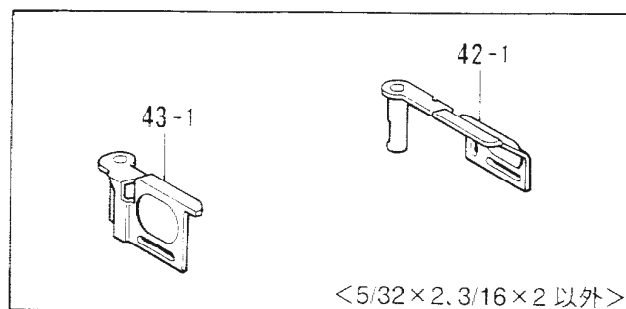
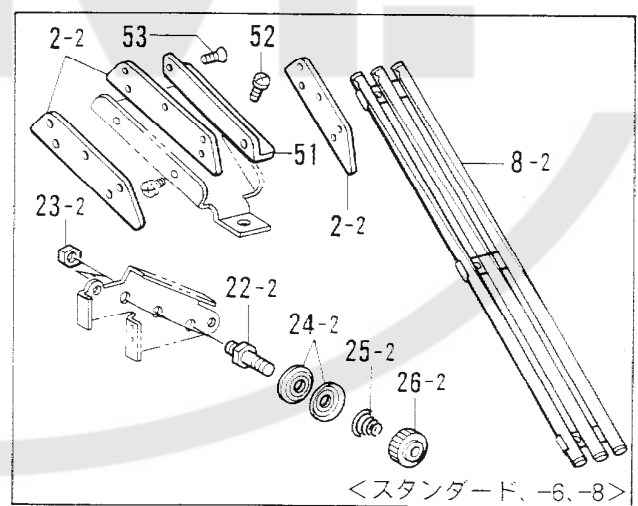
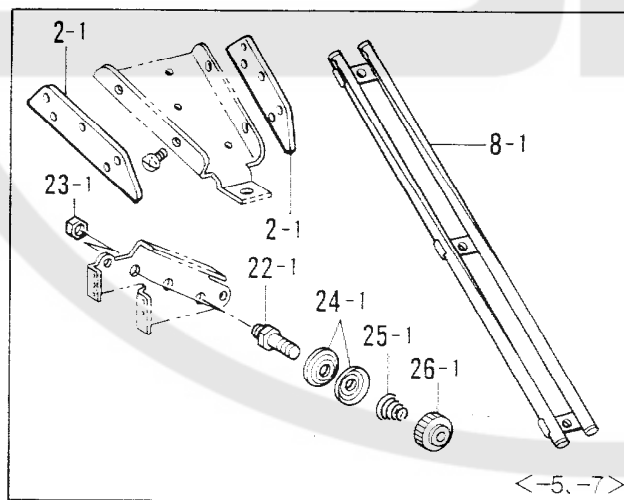
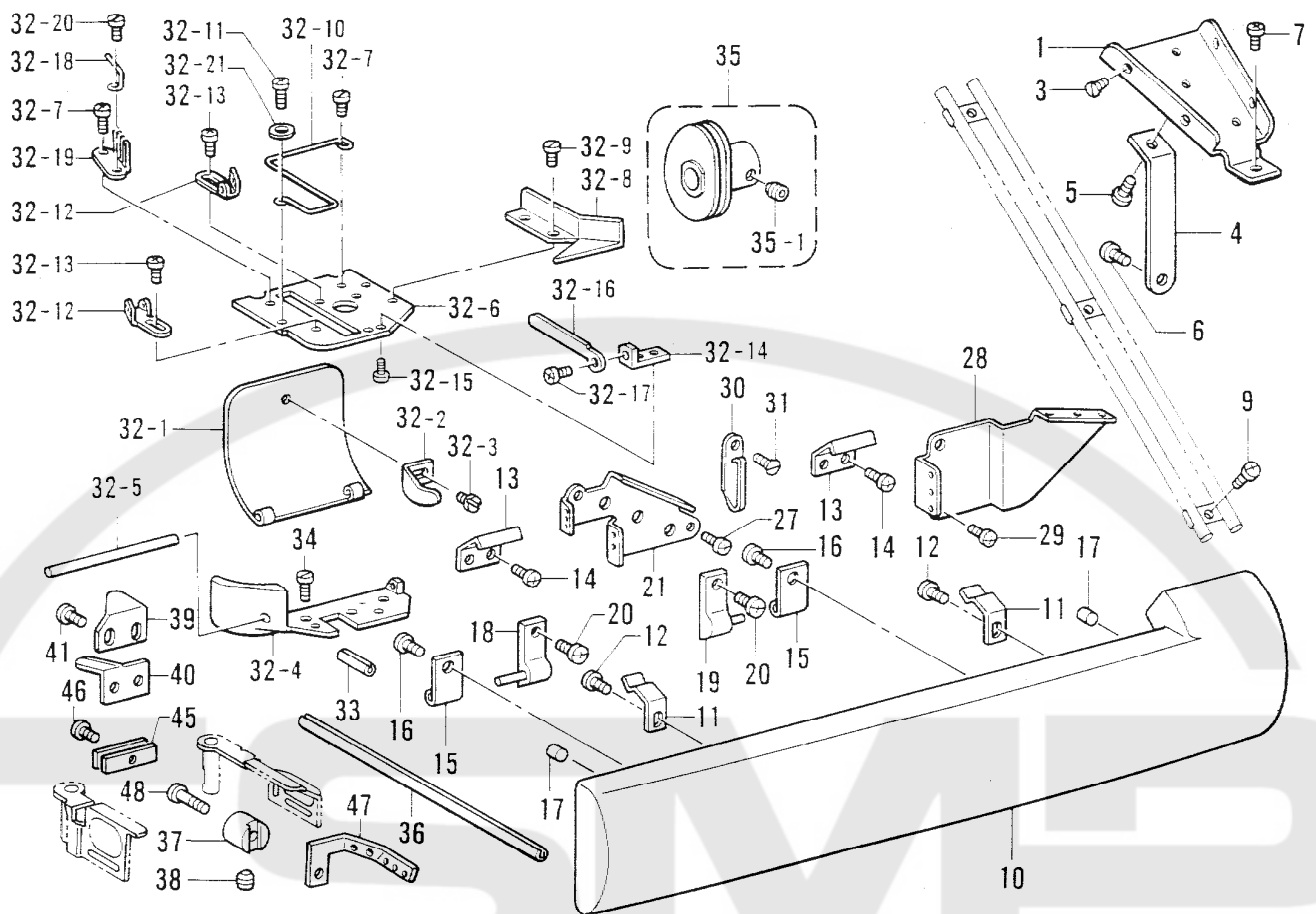
M2. 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928)  
/ Mécanisme de l'enfilage inférieur (B928) / Mecanismo de le enhebrado inferior (B928)



M2. 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928)  
/ Mécanisme de l'enfilage inférieur (B928) / Mecanismo de le enhebrado inferior (B928)

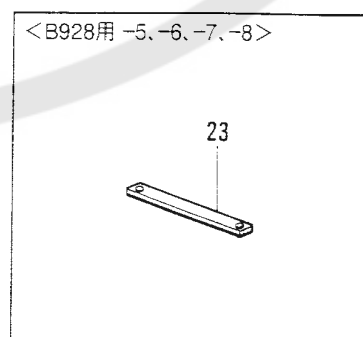
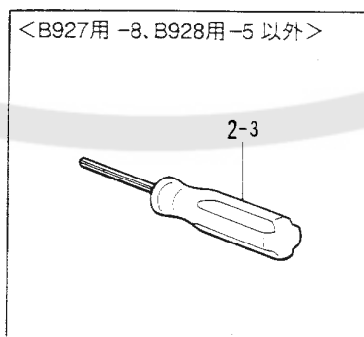
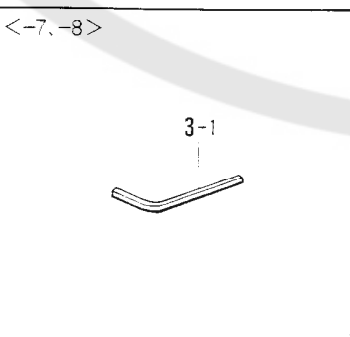
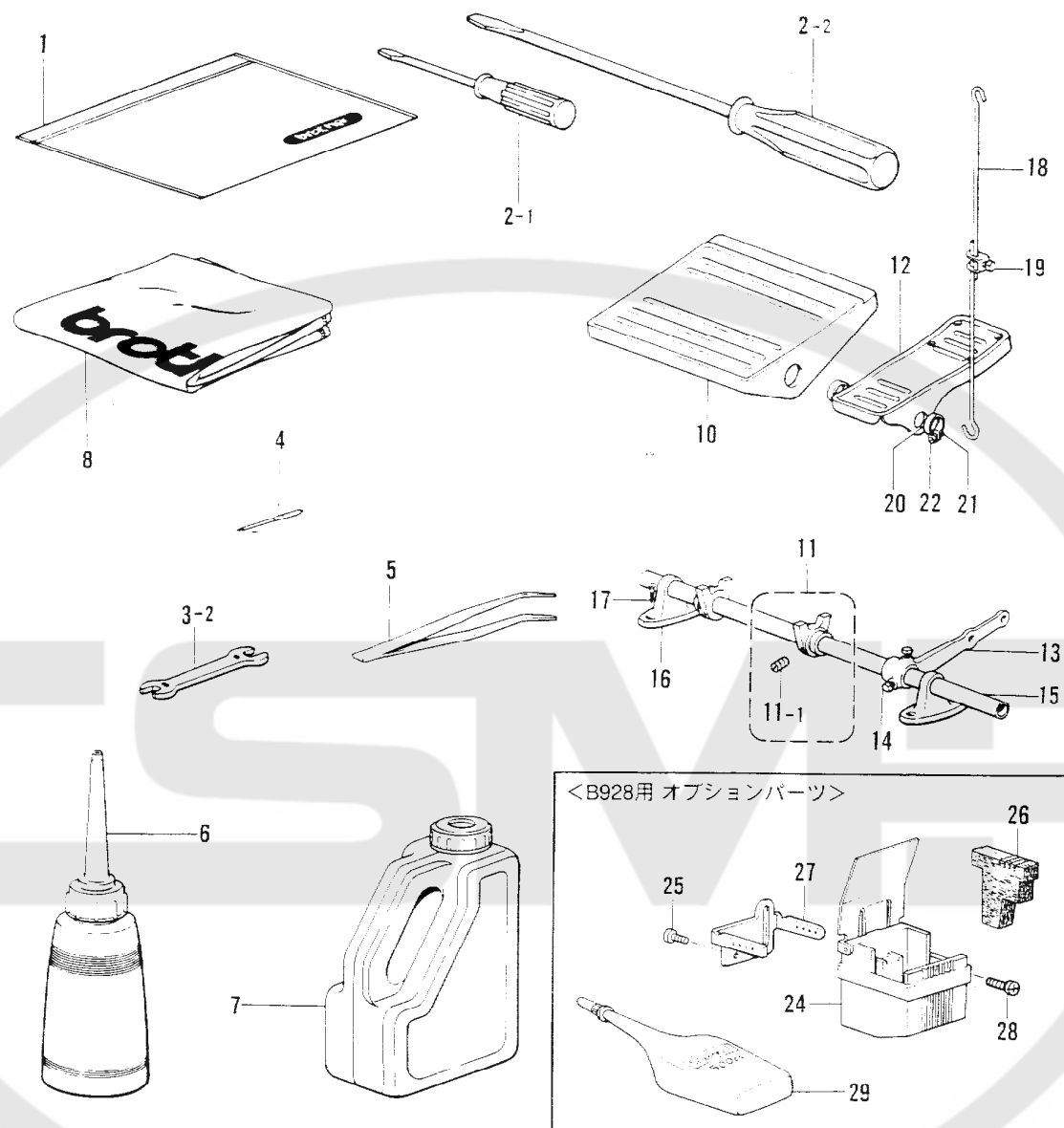
| REF.NO. | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS                  | RM |
|---------|-----------|------|---------------|--------------------------------|----|
| 1       | 111095009 | 1    | シタイトアンナイダイ    | LOWER THREAD GUIDE RETAINER    |    |
| 3       | 111073001 | 4    | サラネジ2.38      | SCREW, FLAT SM2.38             |    |
| 4       | 111096009 | 1    | シタイトアンナイササエ   | LOWER THREAD GUIDE SUPPORT     |    |
| 5       | 062670412 | 1    | ナベコ357-40X4   | SCREW, PAN SM3.57-40X4         |    |
| 6       | 062670512 | 1    | ナベコ357-40X5   | SCREW, PAN SM3.57-40X5         |    |
| 7       | 062671012 | 1    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 9       | 062670812 | 3    | ナベコ3.57-40X8  | SCREW, PAN SM3.57-40X8         |    |
| 10      | S40319001 | 1    | マエカパー         | FRONT COVER                    |    |
| 11      | S40320051 | 2    | マエカパートメバネ     | FRONT COVER SPRING             |    |
| 12      | 060670512 | 2    | バインド357-40X5  | SCREW, BIND SM3.57-40X5        |    |
| 13      | S40321051 | 2    | マエカパーフック      | FRONT COVER HOOK               |    |
| 14      | 062670612 | 4    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 15      | S40322051 | 2    | マエカパーヒンジ      | HINGE                          |    |
| 16      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 17      | 142274009 | 2    | ゴムセン4.2       | RUBBER CAP, 4.2                |    |
| 18      | 105257009 | 1    | アンナイフタヒンジLクミ  | L/THREAD GUIDE HINGE ASSY, L   |    |
| 19      | 105260009 | 1    | アンナイフタヒンジRクミ  | R/THREAD GUIDE HINGE ASSY, R   |    |
| 20      | 062671012 | 2    | ナベコ357-40X10  | SCREW, PAN SM3.57-40X10        |    |
| 21      | S40323001 | 1    | シタイトチョウシダイ    | LOWER THREAD TENSION BRACKET   |    |
| 27      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 28      | S40325001 | 1    | シタイトアンナイ      | LOWER THREAD GUIDE             |    |
| 29      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 30      | 112658001 | 1    | アームイトアンナイM    | ARM THREAD GUIDE, M            |    |
| 31      | 108960002 | 1    | サラネジ3.57      | SCREW, FLAT SM3.57             |    |
| 32      | S40266051 | 1    | シタイトテンビンダイクミ  | LOWER THREAD TAKE-UP BRACKET   |    |
| 32-1    | 105280009 | 1    | シタイトテンビンフタ    | L/THREAD TAKE-UP LEVER COVER   |    |
| 32-2    | 105281001 | 1    | テンビンフタトメバネ    | SPRING, PLATE                  |    |
| 32-3    | 122771002 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-4    | 105284101 | 1    | シタイトテンビンダイササエ | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-5    | 105285000 | 1    | シタイトテンビンフタジク  | L/TR. TAKE-UP LEVER COV. SHAFT |    |
| 32-6    | S40326051 | 1    | シタイトテンビンダイ    | L/TR. TAKE-UP LEVER BRACKET    |    |
| 32-7    | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 32-8    | 105287001 | 1    | テンビンダイアンナイイタ  | GUIDE PLATE                    |    |
| 32-9    | 105288001 | 2    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-10   | S40327051 | 1    | テンビンイトウケ      | LOWER THREAD GUIDE             |    |
| 32-11   | 060660416 | 1    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-12   | S40795101 | 2    | DLテンビンイトアンナイ  | LOWER THREAD GUIDE             |    |
| 32-13   | 060660416 | 2    | バインド318-40X4  | SCREW, BIND SM3.18-40X4        |    |
| 32-14   | S40328051 | 1    | イトオサエドダイ      | THREAD RELEASE BASE            |    |
| 32-15   | 062660412 | 2    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-16   | S40329051 | 1    | テンビンイトオサエ     | LOWER THREAD PRESSER           |    |
| 32-17   | 062660412 | 1    | ナベコ318-40X4   | SCREW, PAN SM3.18-40X4         |    |
| 32-18   | 105296001 | 1    | テンビンダイイトカケ    | THREAD GUIDE                   |    |
| 32-19   | 111112001 | 1    | シタイトイトアンナイイタ  | LOWER THREAD GUIDE PLATE       |    |
| 32-20   | 105288001 | 1    | シメネジ2.38      | SCREW, SM2.38                  |    |
| 32-21   | 026030136 | 1    | ヒラザガネコガタ3     | WASHER, PLAIN S 3              |    |
| 33      | 047501242 | 1    | スプリングピンAW5    | PIN, SPRING ROLL AW5           |    |
| 34      | 100064005 | 2    | シメネジ3.57      | SCREW, SM3.57                  |    |
| 35      | S40342051 | 1    | シタイトテンビンネジツキH | LOWER THREAD TAKE-UP W/S, H    |    |
| 35-1    | 014680422 | 2    | アナトメネジ4.37クボミ | SET SCREW, SOCKET (CP) SM4.37  |    |
| 36      | 105300101 | 1    | シタイトオクリダシアンナイ | LOWER THREAD FEED BAR GUIDE    |    |
| 37      | 147291001 | 1    | ルーバイトアンナイダイ   | LOOPER THREAD GUIDE BRACKET    |    |
| 38      | 013760610 | 1    | トメネジ5.95クボミ   | SET SCREW, (CP) SM5.95         |    |
| 39      | 111113101 | 1    | イトキリアンナイイタ    | THREAD TRIMMER GUIDE PLATE     |    |
| 40      | 111114101 | 1    | イトキリ          | THREAD TRIMMER                 |    |
| 41      | 062670612 | 2    | ナベコ357-40X6   | SCREW, PAN SM3.57-40X6         |    |
| 42      | S40335051 | 1    | ルーバガワフタRA     | LOOPER COVER, RA               |    |
| 43      | S40338051 | 1    | ルーバガワフタLA     | LOOPER COVER, LA               |    |

M2. 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928)  
/ Mécanisme de l'enfilage inférieur (B928) / Mecanismo de le enhebrado inferior (B928)r



M2. 下糸通シ関係 (B928) / Lower threading mechanism (B928) / Untererfadens (B928)  
 / Mécanisme de l'enfilage inférieur (B928) / Mecanismo de le enhebrado inferior (B928)r

| REF.NO. | CODE      | Q'TY | ヒンメイ                              | NAME OF PARTS                                       | RM |
|---------|-----------|------|-----------------------------------|-----------------------------------------------------|----|
| 45      | S40799051 | 2    | ルーバガワフタメバネ                        | SPRING                                              |    |
| 48      | 062671412 | 1    | ナベコ357-40X14                      | SCREW, PAN SM3.57-40X14                             |    |
| 8-1     | 105251009 | 1    | <-5, -7用><br>シタイトタテアンナイクミ         | <FOR "-5, -6"><br>INGLINED GUIDE TUBE ASSY          |    |
| 22-1    | S08987001 | 2    | イトチヨウシボウ                          | THREAD TENSION CONTROL STUD                         |    |
| 23-1    | 021680202 | 2    | ナツト2シユ4.37                        | NUT, 2 SM4.37                                       |    |
| 24-1    | 144504001 | 4    | イトアンナイサラ                          | THREAD GUIDE DISC                                   |    |
| 25-1    | S40324001 | 2    | イトアンナイバネ                          | THREAD GUIDE SPRING                                 |    |
| 26-1    | 155510001 | 2    | イトチヨウシナツト                         | TENSION NUT                                         |    |
| 8-2     | 111097009 | 1    | <スタンダード, -6, -8用><br>シタイトタテアンナイクミ | <FOR STANDARD, -6 & -8><br>INGLINED GUIDE TUBE ASSY |    |
| 22-2    | S08987001 | 3    | イトチヨウシボウ                          | THREAD TENSION CONTROL STUD                         |    |
| 23-2    | 021680202 | 3    | ナツト2シユ4.37                        | NUT, 2 SM4.37                                       |    |
| 24-2    | 144504001 | 6    | イトアンナイサラ                          | THREAD GUIDE DISC                                   |    |
| 25-2    | S40324001 | 3    | イトアンナイバネ                          | THREAD GUIDE SPRING                                 |    |
| 26-2    | 155510001 | 3    | イトチヨウシナツト                         | TENSION NUT                                         |    |
| 51      | 111072009 | 1    | ミツメイトアンナイトリツケイタ                   | THREAD GUIDE SET PLATE                              |    |
| 52      | 062630412 | 2    | ナベコ238-56X4                       | SCREW, PAN SM2.38-56X4                              |    |
| 53      | 111073001 | 2    | サラネジ2.38                          | SCREW, FLAT SM2.38                                  |    |
| 42-1    | S40336051 | 1    | <5/32X2, 3/16X2以外用><br>ルーバガワフタRB  | <FOR WITHOUT "5/32X2, 3/16X2"><br>LOOPER COVER, RB  |    |
| 43-1    | S40339051 | 1    | ルーバガワフタLB                         | LOOPER COVER, LB                                    |    |
| 42-2    | S40337051 | 1    | <5/32X2, 3/16X2用><br>ルーバガワフタRC    | <FOR "5/32X2, 3/16X2"><br>LOOPER COVER, RC          |    |
| 43-2    | S40340051 | 1    | ルーバガワフタLC                         | LOOPER COVER, LC                                    |    |

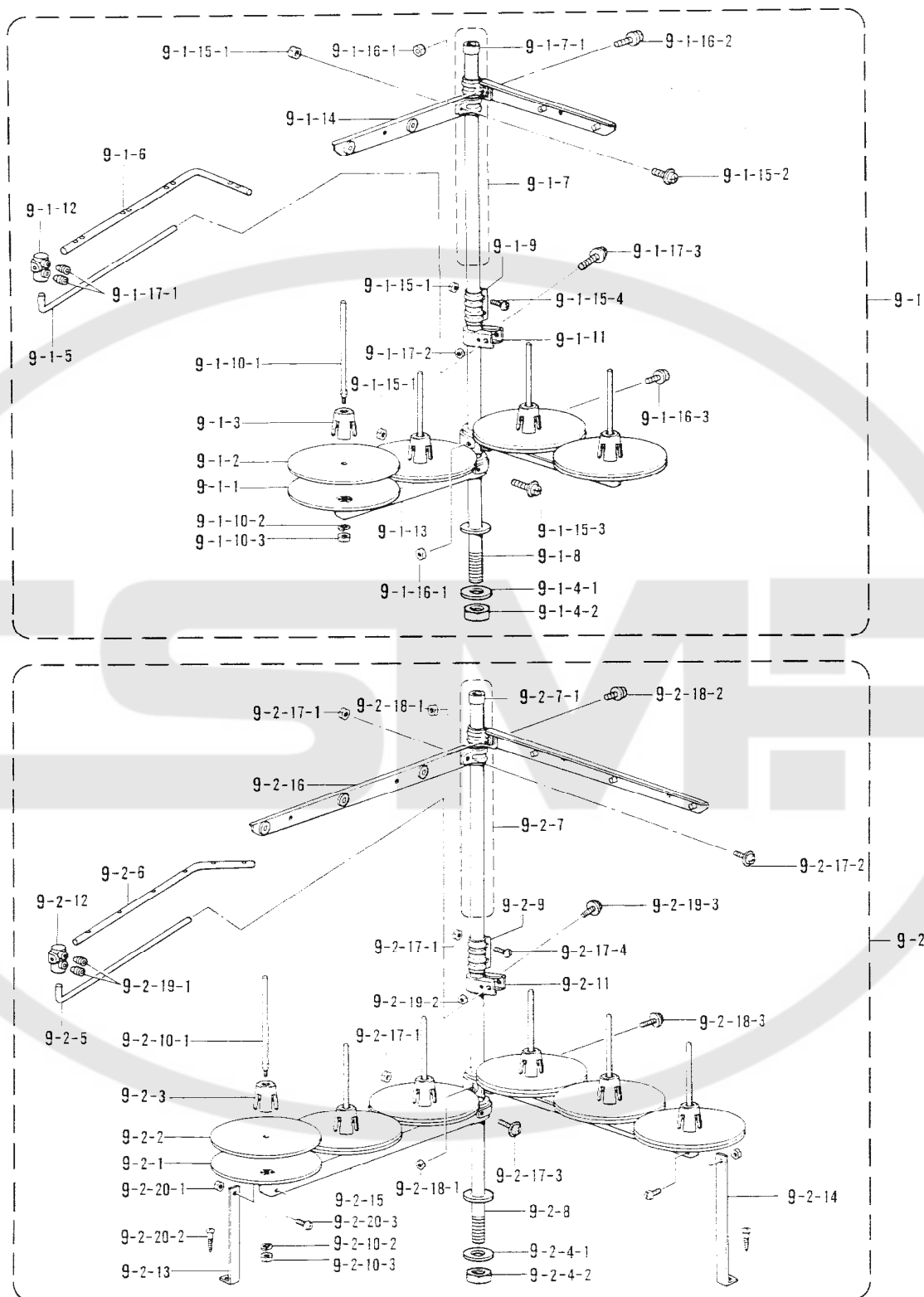


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 ◎ Los detalles des accesorios incluidos pueden variar.

## Z1 . 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

| REF.NO. | CODE      | Q'TY | ヒンメイ                                 | NAME OF PARTS                                           | RM |
|---------|-----------|------|--------------------------------------|---------------------------------------------------------|----|
| 1       | 122991001 | 1    | フゾクヒンポリフクロ                           | ACCESSORY BAG                                           |    |
| 2-1     | 105344001 | 1    | ネジマワシ2.6X70                          | SCREW DRIVER, 2.6X70                                    |    |
| 2-2     | 101572101 | 1    | ネジマワシ5.5X190                         | SCREW DRIVER, 5.5X190                                   |    |
| 3-2     | 100887001 | 1    | スパナ8X9                               | WRENCH, 8X9                                             |    |
| 5       | 117466000 | 1    | ピンセット                                | PINCETTE                                                |    |
| 6       | 114483002 | 1    | ポリオイラークミ                             | OILER ASSY                                              |    |
| 8       | 144228001 | 1    | トウブカバー                               | HEAD COVER                                              |    |
| 10      | 133636009 | 1    | フミイタ                                 | THREADLE PEDAL                                          |    |
| 11      | 180827009 | 2    | フミイタトメクミ                             | THREADLE PEDAL STOPPER ASSY                             |    |
| 11-1    | 151604001 | 4    | トメネジ5.95                             | SET SCREW, SM5.95                                       |    |
| 12      | 117437109 | 1    | オサエアゲフミイタ                            | FOOT LIFTER PEDAL                                       |    |
| 13      | 109656009 | 1    | レンカンレバーL                             | CONNECTING LEVER, L                                     |    |
| 14      | 100463001 | 2    | カクボルト7.94                            | BOLT, SM7.94                                            |    |
| 15      | 106062009 | 1    | フミイタササエジク                            | THREADLE PEDAL SHAFT                                    |    |
| 16      | 109657009 | 2    | フミイタジクウケ                             | THREADLE PEDAL BRACKET                                  |    |
| 17      | 0B1512502 | 4    | +サラモク51X25                           | WOOD SCREW, FLAT M5.1X25                                |    |
| 18      | 105359001 | 2    | レンカン                                 | CONNECTING ROD                                          |    |
| 19      | 181225001 | 1    | レンカンダクミ                              | CONNECTING ROD CLAMP ASSY                               |    |
| 20      | 116016001 | 2    | ヘタルトメ                                | PEDAL STOPPER                                           |    |
| 21      | 021400106 | 2    | ナット1シユ4                              | NUT, 1 M4                                               |    |
| 22      | 062401406 | 2    | ナベコ4X14                              | SCREW, PAN M4X14                                        |    |
| 2-3     | 501943001 | 1    | <B927用-8,B928用-5以外><br>6カクボウネジマワシ1.6 | <FOR B927 "-8", WITHOUT B928 "-5"><br>SCREW DRIVER, 1.6 |    |
| 3-1     | 142721001 | 1    | <-7, -8用><br>6カクボウスパナ3               | <FOR "-7, -8"><br>HEXAGONAL WRENCH, 3                   |    |
| 4       | ※         | 8    | <B927用><br>ミシンハリTVX64NY              | <FOR B927><br>NEEDLE, TVX64NY                           |    |
| 4       | ※         | 8    | <B928用><br>ミシンハリTVX5                 | <FOR B928><br>NEEDLE, TVX5                              |    |
| 23      | 148298001 | 1    | <B928用 -5, -6, -7, -8><br>スベーサ       | <FOR B928 "-5, -6, -7 & -8"><br>SPACER                  |    |
| 24      | S08758009 | 1    | " オプション部品 "                          | " OPTIN PARTS "                                         |    |
| 25      | 575456001 | 2    | <B928用><br>ハライトレイキヤクタンククミ            | <FOR B928><br>NEEDLE THREAD COOLER TANK ASSY            |    |
| 26      | S08761100 | 1    | +ナベPタイト3X10                          | TAPTITE, PAN P M3X10                                    |    |
| 27      | S08969101 | 1    | ハライトレイキヤクフエルト                        | FELT                                                    |    |
| 28      | 060680712 | 2    | チユカンイトアンナイ                           | THREAD GUIDE                                            |    |
| 29      | S06704001 | 1    | バインド437-40X7                         | SCREW, BIND SM4.37X7                                    |    |
|         |           | 1    | シリコンオイル                              | SILICONE OIL                                            |    |



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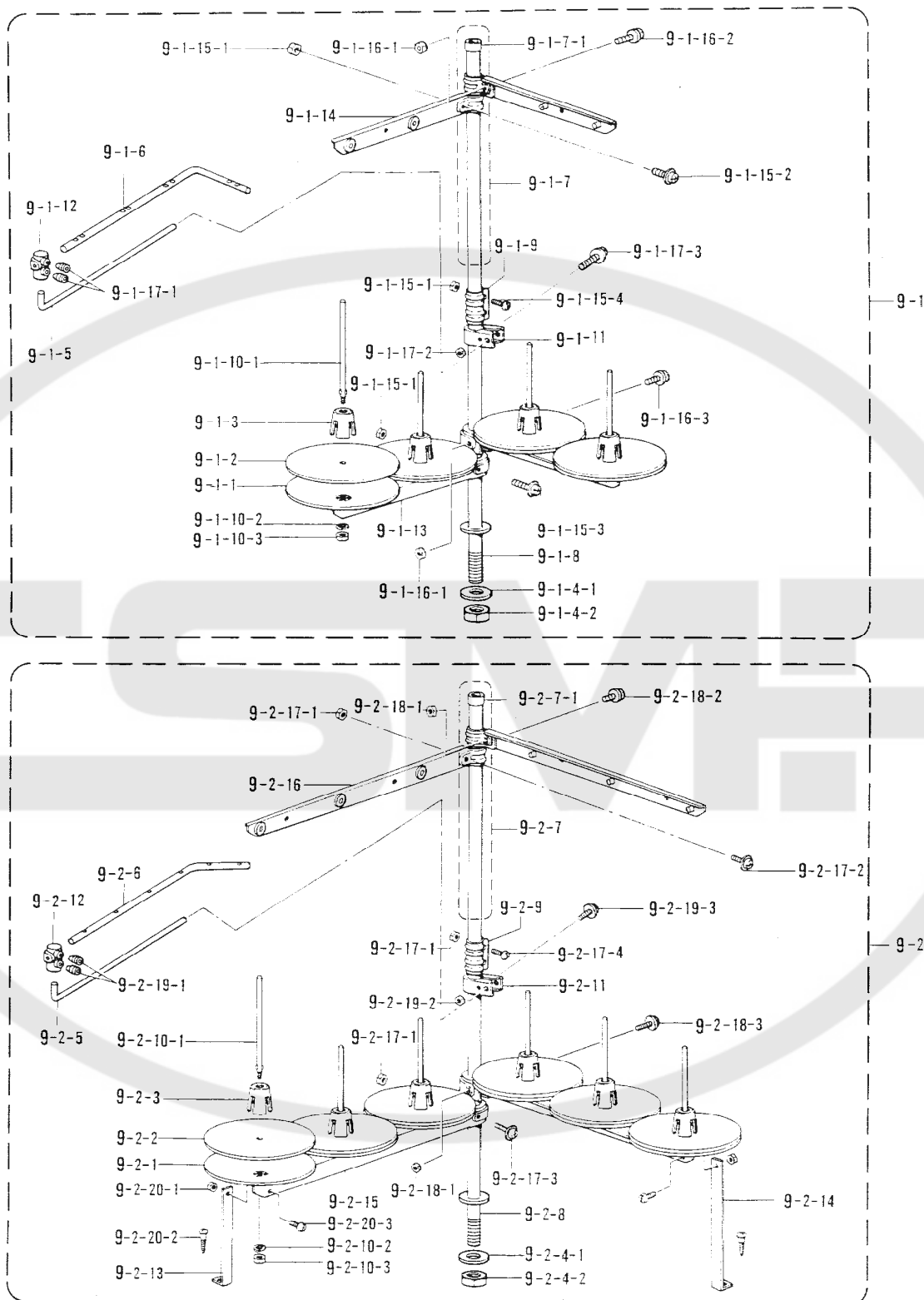
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Z2 . 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

| REF.NO.  | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS               | RM |
|----------|-----------|------|---------------|-----------------------------|----|
|          |           |      | <二本針用>        | <FOR TWIN NEEDLE>           |    |
| 9-1      | S29854109 | 1    | イトタテダイクミ4DTHF | COTTON STAND ASSY, 4DTHF    |    |
| 9-1-1    | 150180001 | 4    | ウケザラ          | SPOOL STAND BASE            |    |
| 9-1-2    | 150182000 | 4    | スプールマット       | SPOOL MAT                   |    |
| 9-1-3    | 126863001 | 4    | スプールクッション     | SPOOL CUSHION               |    |
| 9-1-4    | S02775001 | 1    | パイフネジセットA     | PIPE SCREW SET, A           |    |
| 9-1-4-1  | 150206002 | 1    | ヒラザガネ16       | WASHER, PLAIN 16            |    |
| 9-1-4-2  | S38648001 | 1    | 6カクナツトU5/8    | NUT, U5/8-28                |    |
| 9-1-5    | S04109001 | 1    | イトアンナイササエボウ   | THREAD GUIDE SUPPORT BAR    |    |
| 9-1-6    | 142998101 | 1    | イトアンナイ4       | THREAD GUIDE, 4             |    |
| 9-1-7    | S40640001 | 1    | コラムパイフキヤツフツキ  | COLUMN PIPE WITH CAP        |    |
| 9-1-7-1  | 150174000 | 1    | コラムキヤツフ       | COLUMN CAP                  |    |
| 9-1-8    | 156112003 | 1    | コラムパイフD       | COLUMN PIPE, D              |    |
| 9-1-9    | 150173003 | 1    | コラムジョイント      | COLUMN JOINT                |    |
| 9-1-10   | S21798001 | 4    | スプールネジセット     | SPOOL SCREW SET             |    |
| 9-1-10-1 | 150179002 | 4    | スプールジクB       | SPOOL SHAFT, B              |    |
| 9-1-10-2 | 028050246 | 4    | バネザガネ2-5      | WASHER, SPRING 2-5          |    |
| 9-1-10-3 | 021500106 | 4    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-11   | 150185009 | 1    | イトアンナイホルダー    | THREAD GUIDE HOLDER         |    |
| 9-1-12   | 138843001 | 1    | ササエボウツギテ      | JOINT                       |    |
| 9-1-13   | S02778002 | 2    | スプールホルダー2     | SPOOL HOLDER, 2             |    |
| 9-1-14   | S02786002 | 2    | スレツドハンガークミ2   | THREAD HANGER ASSY, 2       |    |
| 9-1-15   | S40641001 | 1    | スプールジクネジセットA  | SPOOL SCREW SET, A          |    |
| 9-1-15-1 | 021500106 | 4    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-15-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-1-15-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-1-15-4 | 062501406 | 2    | ナベコ5X14       | SCREW, PAN M5X14            |    |
| 9-1-16   | S40642001 | 1    | スプールジクネジセットB  | SPOOL SHAFT SCREW SET, B    |    |
| 9-1-16-1 | 021500106 | 2    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-16-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-1-16-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-1-17   | S40643001 | 1    | ホルダーツギテネジセット  | HOLDER JOINT SCREW SET      |    |
| 9-1-17-1 | 014060632 | 2    | アナトメ6X6クボミ    | SET SCREW, SOCKET (CP) M6X6 |    |
| 9-1-17-2 | 021500106 | 1    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-1-17-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |



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◎ Änderungen in der Aufstellung der Mitgelieferten  
Zubehöre sind vorbehalten.

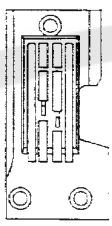
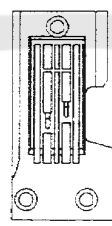
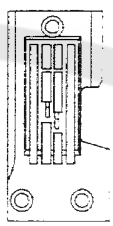
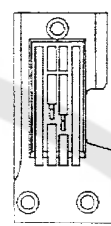
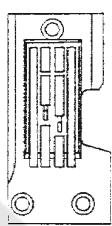
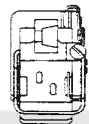
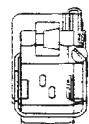
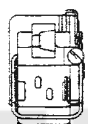
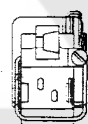
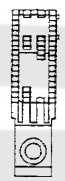
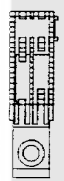
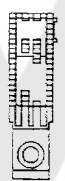
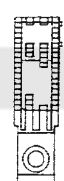
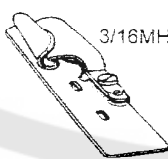
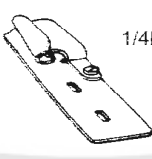
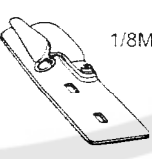
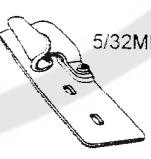
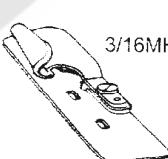
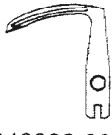
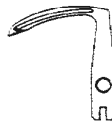
◎ Les détails des accessoires inclus sont sujets à des changements.

◎ Los detalles de accesorios incluidos pueden variar.

Z2 . 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

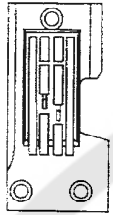
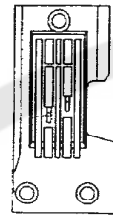
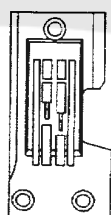
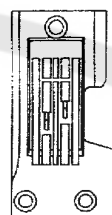
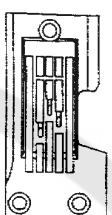
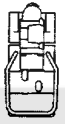
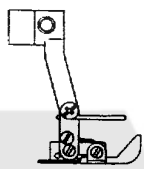
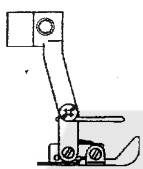
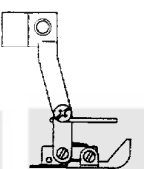
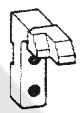
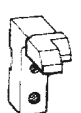
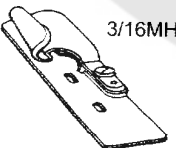
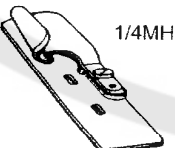
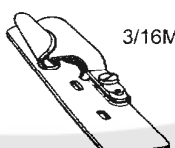
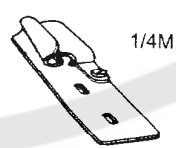
| REF.NO.  | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS               | RM |
|----------|-----------|------|---------------|-----------------------------|----|
|          |           |      | <三本針用>        | <FOR THREE NEEDLE>          |    |
| 9-2      | S29864109 | 1    | イトタテダイクミ6DTHF | COTTON STAND ASSY, 6DTHF    |    |
| 9-2-1    | 150180001 | 6    | ウケザラ          | SPOOL STAND BASE            |    |
| 9-2-2    | 150182000 | 6    | スプールマット       | SPOOL MAT                   |    |
| 9-2-3    | 126863001 | 6    | スプールクッション     | SPOOL CUSHION               |    |
| 9-2-4    | S02775001 | 1    | パイプネジセットA     | PIPE SCREW SET, A           |    |
| 9-2-4-1  | 150206002 | 1    | ヒラザガネ16       | WASHER, PLAIN 16            |    |
| 9-2-4-2  | S38648001 | 1    | 6カクナツトU5/8    | NUT, U5/8-28                |    |
| 9-2-5    | S04109001 | 1    | イトアンナイササエボウ   | THREAD GUIDE SUPPORT BAR    |    |
| 9-2-6    | S02783001 | 1    | イトアンナイ6       | THREAD GUIDE, 6             |    |
| 9-2-7    | S40640001 | 1    | コラムパイプキャップツキ  | COLUMN PIPE WITH CAP        |    |
| 9-2-7-1  | 150174000 | 1    | コラムキャップ       | COLUMN CAP                  |    |
| 9-2-8    | 156112003 | 1    | コラムパイプD       | COLUMN PIPE, D              |    |
| 9-2-9    | 150173003 | 1    | コラムジョイント      | COLUMN JOINT                |    |
| 9-2-10   | S21798001 | 6    | スプールネジセット     | SPOOL SCREW SET             |    |
| 9-2-10-1 | 150179002 | 6    | スプールジクB       | SPOOL SHAFT, B              |    |
| 9-2-10-2 | 028050246 | 6    | バネザガネ2-5      | WASHER, SPRING 2-5          |    |
| 9-2-10-3 | 021500106 | 6    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-11   | 150185009 | 1    | イトアンナイホルダー    | THREAD GUIDE HOLDER         |    |
| 9-2-12   | 138843001 | 1    | ササエボウツギテ      | JOINT                       |    |
| 9-2-13   | 150188009 | 1    | スプールホルダーササエA  | SPOOL HOLDER SUPPORT, A     |    |
| 9-2-14   | 150194009 | 1    | スプールホルダーササエB  | SPOOL HOLDER SUPPORT, B     |    |
| 9-2-15   | S02779009 | 2    | スプールホルダー3     | SPOOL HOLDER, 3             |    |
| 9-2-16   | S02788009 | 2    | スレツドハンガークミ3   | THREAD HANGER ASSY, 3       |    |
| 9-2-17   | S40641001 | 1    | スプールジクネジセットA  | SPOOL SCREW SET, A          |    |
| 9-2-17-1 | 021500106 | 4    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-17-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-2-17-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-2-17-4 | 062501406 | 2    | ナベコ5X14       | SCREW, PAN M5X14            |    |
| 9-2-18   | S40642001 | 1    | スプールジクネジセットB  | SPOOL SHAFT SCREW SET, B    |    |
| 9-2-18-1 | 021500106 | 2    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-18-2 | S37038001 | 1    | ナベコヒラザ5X14    | SCREW, PAN (P WASHER) M5X14 |    |
| 9-2-18-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-2-19   | S40643001 | 1    | ホルダーツギテネジセット  | HOLDER JOINT SCREW SET      |    |
| 9-2-19-1 | 014060632 | 2    | アナトメ6X6クボミ    | SET SCREW, SOCKET (CP) M6X6 |    |
| 9-2-19-2 | 021500106 | 1    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-19-3 | S37037001 | 1    | ナベコヒラザ5X32    | SCREW, PAN (P WASHER) M5X32 |    |
| 9-2-20   | S40644001 | 2    | ホルダーツギテネジセット  | HOLDER JOINT SCREW SET      |    |
| 9-2-20-1 | 021500106 | 2    | 1シユナツト5       | NUT, 1 M5                   |    |
| 9-2-20-2 | 031452206 | 2    | マルモク45X22     | WOOD SCREW, ROUND M4.5X22   |    |
| 9-2-20-3 | 062501006 | 2    | ナベコ5X10       | SCREW, PAN M5X10            |    |

B927 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÉCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

| 参照番号<br>Ref.No. | 品 名<br>Name of part                     | 薄物用 / Thin materials                                                                              |                                                                                                   | 中厚物用 / Medium materials                                                                            |                                                                                                     |                                                                                                     |
|-----------------|-----------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
|                 |                                         | 4.8mm [3/16]                                                                                      | 6.4mm [1/4]                                                                                       | 3.2mm [1/8]                                                                                        | 4.0mm [5/32]                                                                                        | 4.8mm [3/16]                                                                                        |
| G-1             | ハリダキネジツキ<br>Needle clamp with screw     | <br>183954-001   | <br>183978-001   | <br>183953-001   | <br>183951-001   | <br>183954-001   |
| G-2             | ハリ / Needle<br>針数 (本)<br>No. of needles | TVX64NY#12<br>(2)<br>S36861-012                                                                   | ←                                                                                                 | TVX64NY#14<br>(2)<br>S36861-014                                                                    | ←                                                                                                   | ←                                                                                                   |
| G-3             | ハリイタ<br>Needle plate                    | <br>S05946-101   | <br>S11508-101   | <br>S40371-001   | <br>S40373-001   | <br>S05946-101   |
| G-5             | オサエクミ<br>Presser foot assy              | <br>S40355-001   | <br>S40363-001   | <br>S40367-001   | <br>S40365-001   | <br>S40355-001   |
| G-7             | オクリバ<br>Feed dog                        | <br>S40369-001 | <br>S40370-001 | <br>S40372-001 | ←                                                                                                   | <br>S40369-001 |
| G-10            | ハリウケ<br>Needle guard                    | <br>S06310-001 | <br>148973-001 | <br>S06310-001 | ←                                                                                                   | ←                                                                                                   |
| G-13            | ラッパークミ<br>Lapper assy                   | <br>101494-001 | <br>S09679-001 | <br>101488-001 | <br>101949-001 | <br>101497-001 |
| G-20-1          | ルーパー S<br>Looper (S)                    | <br>S40391-001 | <br>S40393-001 | <br>S40389-001 | ←                                                                                                   | <br>S40391-001 |
| G-20-2          | ルーパー L<br>Looper (L)                    | <br>S40392-001 | <br>S40394-001 | <br>S40390-001 | ←                                                                                                   | <br>S40392-001 |

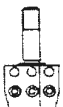
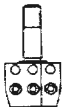
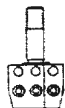
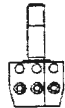
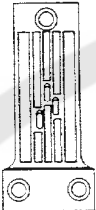
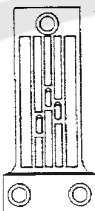
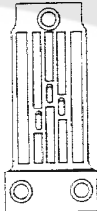
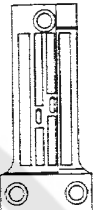
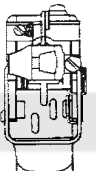
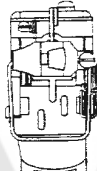
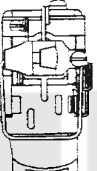
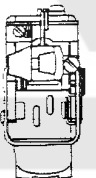
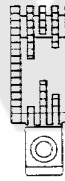
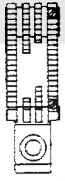
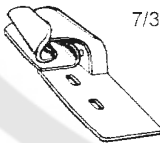
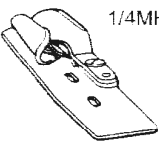
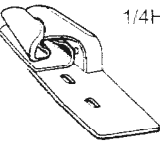
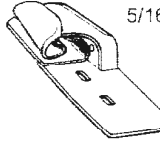
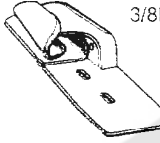
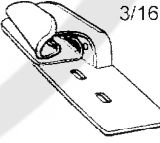
118-927-231

B927 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÉCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

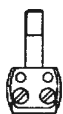
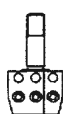
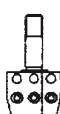
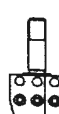
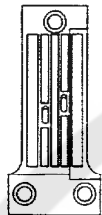
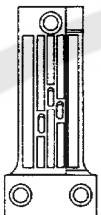
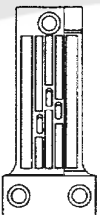
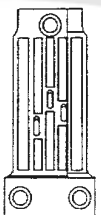
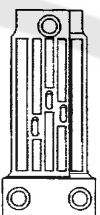
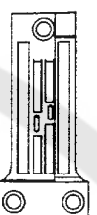
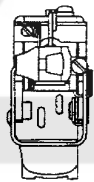
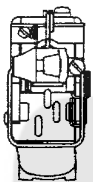
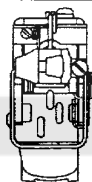
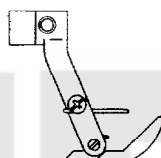
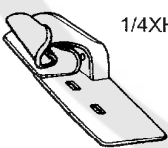
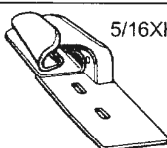
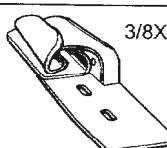
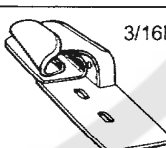
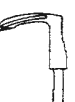
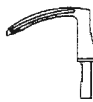
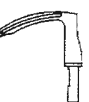
| 中厚物用 / Medium materials                                                                           |                                                                                                   |                                                                                                   | - 7<br>薄物用 / Thin materials                                                                       |                                                                                                     | - 8                                                                                                 | 参照番号<br>Ref.No.                                      |
|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 4.8mm [3/16]<br>固定針受け / Fixed N. Guard                                                            | 6.4mm [1/4]                                                                                       | 6.4mm [1/4]<br>固定針受け / Fixed N. Guard                                                             | 4.8mm [3/16]                                                                                      | 6.4mm [1/4]                                                                                         | 3.2mmx2 [1/8x2]                                                                                     |                                                      |
| <br>183954-001   | <br>183978-001   | ←                                                                                                 | <br>183954-001   | <br>183978-001   | <br>S16500-001   | G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw |
| TVX64NY#14<br>(2)<br>S36861-014                                                                   | TVX64NY#16<br>(2)<br>S36861-016                                                                   | ←                                                                                                 | TVX64NY#11PSU<br>(2)<br>S36861-031                                                                | ←                                                                                                   | TVX64NY#11PSU<br>(3)<br>S36861-031                                                                  | G-2<br>ハリ / Needle<br>針数 (本)<br>No. of needles       |
| <br>S05946-101   | <br>S11508-101   | ←                                                                                                 | <br>S06318-101   | <br>S09672-101   | <br>S16475-101   | G-3<br>ハリイタ<br>Needle<br>plate                       |
| <br>101491-101  | <br>106160-101  | ←                                                                                                 | <br>S06303-101  | <br>S09673-101   | <br>S16477-101  | G-5<br>オサエクミ<br>Presser<br>foot assy                 |
| <br>S05947-001 | <br>S40370-001 | <br>S11509-001 | <br>S06319-101 | <br>S09678-001 | <br>S16476-001 | G-7<br>オクリバ<br>Feed dog                              |
| <br>105302-001 | <br>148973-001 | <br>106170-001 | <br>S06310-001 | <br>148973-001 | <br>S16482-001 | G-10<br>ハリウケ<br>Needle<br>guard                      |
| <br>101497-001 | <br>101561-001 | ←                                                                                                 | <br>101494-001 | <br>S09679-001  | ←                                                                                                   | G-13<br>ラッパーダ<br>Lapper<br>assy                      |
| <br>S40391-001 | <br>S40393-001 | ←                                                                                                 | <br>S40391-001 | <br>S40393-001 | (S)<br>S40375-001                                                                                   | G-20-1<br>ルーバーS<br>Looper (S)                        |
| <br>S40392-001 | <br>S40394-001 | ←                                                                                                 | <br>S40392-001 | <br>S40394-001  | (M)<br>S40376-001<br><br>(L)<br>S40377-001                                                          | G-20-2<br>ルーバーL<br>Looper (L)                        |

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**B928 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS**

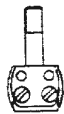
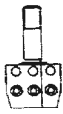
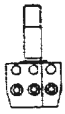
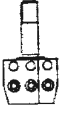
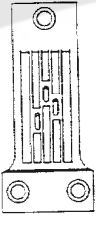
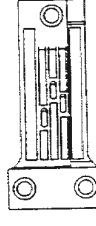
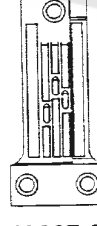
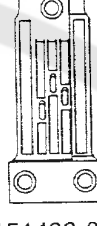
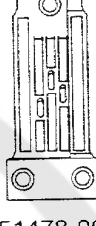
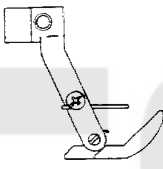
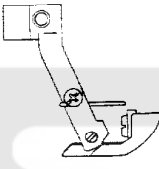
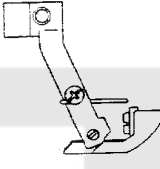
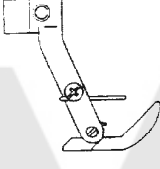
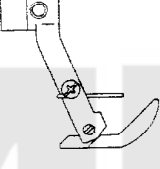
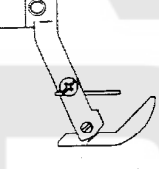
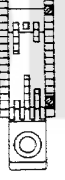
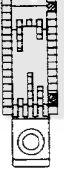
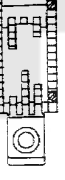
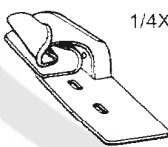
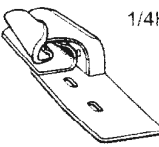
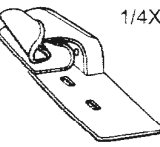
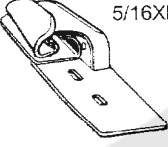
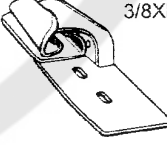
| 参照番号<br>Ref.No.                                      | 厚物用 / Heavy materials                                                                             |                                                                                                   |                                                                                                   |                                                                                                    |                                                                                                     |                                                                                                     |
|------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
|                                                      | 2.8mmx2 [7/64x2]                                                                                  | 3.2mmx2 [1/8x2]                                                                                   | 3.2mmx2 [1/8x2]                                                                                   | 4.0mmx2 [5/32x2]                                                                                   | 4.8mmx2 [3/16x2]                                                                                    | 4.8mm [3/16]                                                                                        |
| G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw | <br>183952-001   | <br>181716-001   | ←                                                                                                 | <br>181723-001   | <br>181722-001   | <br>183954-001   |
| G-2<br>針・針数 (本)<br>Needle<br>No. of needles          | TVX5#130<br>(3)<br>S43401-021                                                                     | ←                                                                                                 | ←                                                                                                 | ←                                                                                                  | ←                                                                                                   | TVX5#130<br>(2)<br>S43401-021                                                                       |
| G-3<br>ハリイタ<br>Needle plate                          | <br>S40790-001   | <br>S13042-001   | ←                                                                                                 | <br>S40787-001   | <br>S40783-001   | <br>159583-001   |
| G-5<br>オサエクミ<br>Presser<br>foot assy                 | <br>S40788-001  | <br>S40386-001  | ←                                                                                                 | <br>S40785-001  | <br>S40781-001  | <br>159584-201  |
| G-7<br>オクリバ<br>Feed dog                              | <br>S13045-101 | ←                                                                                                 | ←                                                                                                 | <br>S40784-001 | ←                                                                                                   | <br>159588-001 |
| G-14<br>ラッパ<br>クミ<br>Lapper assy                     | <br>111171-001 | <br>101561-001 | <br>101564-001 | <br>111177-001 | <br>111183-001 | <br>159609-001 |
| G-18-1<br>ルーバーS<br>Looper (S)                        | <br>S40375-001 | ←                                                                                                 | ←                                                                                                 | <br>S40395-001 | ←                                                                                                   | <br>S40375-001 |
| G-18-2<br>ルーバーM<br>Looper (M)                        | <br>S40376-001 | ←                                                                                                 | ←                                                                                                 | ←                                                                                                  | ←                                                                                                   | —                                                                                                   |
| G-18-3<br>ルーバーL<br>Looper (L)                        | <br>S40377-001 | ←                                                                                                 | ←                                                                                                 | <br>S40396-001 | ←                                                                                                   | <br>S40377-001 |

**B928 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS**

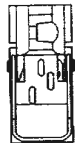
| - 5                                                                                               |                                                                                                   | - 6                                                                                               |                                                                                                   |                                                                                                    |                                                                                                     | - 7                                                  | 参照番号    |
|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------|---------|
| デニム用 / Extra heavy materials                                                                      |                                                                                                   |                                                                                                   |                                                                                                   |                                                                                                    |                                                                                                     | 厚物 / Heavy materials                                 | Ref.No. |
| 6.4mm [1/4]                                                                                       | 3.2mmx2 [1/8x2]<br>段差 1.0 / Height Difference 1.0                                                 | 3.2mmx2 [1/8x2]<br>段差 1.9 / Height Difference 1.9                                                 | 4.0mmx2 [5/32x2]                                                                                  | 4.8mmx2 [3/16x2]                                                                                   | 4.8mm[3/16]                                                                                         |                                                      |         |
| <br>183978-001   | <br>181716-001   | ←                                                                                                 | <br>181723-001   | <br>181722-001  | <br>183954-001   | G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw |         |
| TVX5#140<br>(2)<br>S43401-022                                                                     | TVX5#140<br>(3)<br>S43401-022                                                                     | ←                                                                                                 | ←                                                                                                 | ←                                                                                                  | TVX5#130<br>(2)<br>S43401-021                                                                       | G-2<br>針・針数 (本)<br>Needle<br>No. of needles          |         |
| <br>147867-001   | <br>S18086-001   | <br>148864-001   | <br>148944-001   | <br>148927-001  | <br>159614-001   | G-3<br>ハリイタ<br>Needle plate                          |         |
| <br>147868-201  | <br>S18081-201  | <br>148865-201  | <br>148945-201  | <br>148928-201 | <br>159615-101  | G-5<br>オサエクミ<br>Presser<br>foot assy                 |         |
| <br>148971-001 | <br>S18084-101 | <br>148867-101 | <br>148932-101 | ←                                                                                                  | <br>159616-001 | G-7<br>オクリバ<br>Feed dog                              |         |
| <br>147302-001 | ←                                                                                                 | ←                                                                                                 | <br>148951-001 | <br>148936-001 | <br>159609-001 | G-14<br>ラッパー<br>クミ<br>Lapper assy                    |         |
| <br>S40375-001 | ←                                                                                                 | ←                                                                                                 | <br>S40395-001 | ←                                                                                                  | <br>S40375-001 | G-18-1<br>ルーバー S<br>Looper (S)                       |         |
| ／                                                                                                 | <br>S40376-001 | ←                                                                                                 | ←                                                                                                 | ←                                                                                                  | ／                                                                                                   | G-18-2<br>ルーバー M<br>Looper (M)                       |         |
| <br>S40377-001 | ←                                                                                                 | ←                                                                                                 | <br>S40396-001 | ←                                                                                                  | <br>S40377-001 | G-18-3<br>ルーバー L<br>Looper (L)                       |         |

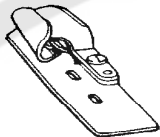
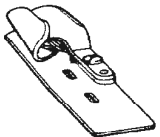
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B928 仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /  
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

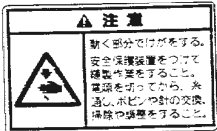
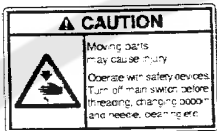
| 参照番号<br>Ref.No.                                      | - 8<br>デニム用 / Extra heavy materials                                                               |                                                                                                   |                                                                                                   |                                                                                                    |                                                                                                     |                                                                                                     |
|------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
|                                                      | - 7<br>デニム / Extra heavy                                                                          |                                                                                                   | 厚物 / Heavy materials                                                                              |                                                                                                    |                                                                                                     |                                                                                                     |
|                                                      | 6.4mm [1/4]                                                                                       | 3.2mmx2 [1/8x2]<br>段差 0 / Height Difference 0                                                     | 3.2mmx2 [1/8x2]<br>段差 1.0 / Height Difference 1.0                                                 | 3.2mmx2 [1/8x2]<br>段差 1.9 / Height Difference 1.9                                                  | 4.0mmx2 [5/32x2]                                                                                    | 4.8mmx2 [3/16x2]                                                                                    |
| G-1<br>ハリダキ<br>ネジツキ<br>Needle<br>clamp with<br>screw | <br>183978-001   | <br>181716-001   | ←                                                                                                 | ←                                                                                                  | <br>181723-001   | <br>181722-001   |
| G-2<br>針・針数 (本)<br>Needle<br>No. of needles          | TVX5#140<br>(2)<br>S43401-022                                                                     | TVX5#130<br>(3)<br>S43401-021                                                                     | TVX5#140<br>(3)<br>S43401-022                                                                     | ←                                                                                                  | ←                                                                                                   | ←                                                                                                   |
| G-3<br>ハリイタ<br>Needle plate                          | <br>150666-001   | <br>156175-001   | <br>S01634-001   | <br>150667-001   | <br>151486-001   | <br>151478-001   |
| G-5<br>オサエクミ<br>Presser<br>foot assy                 | <br>150668-101  | <br>156179-101  | <br>S01632-101  | <br>150672-101  | <br>151487-101  | <br>151479-101  |
| G-7<br>オクリバ<br>Feed dog                              | <br>150673-001 | <br>156182-101 | <br>S01635-101 | <br>150675-101 | <br>151483-101 | ←                                                                                                   |
| G-14<br>ラッパー<br>クミ<br>Lapper assy                    | <br>147302-001 | <br>101564-001 | <br>147302-001 | ←                                                                                                  | <br>148951-001 | <br>148936-001 |
| G-18-1<br>ルーバーS<br>Looper (S)                        | <br>S40375-001 | ←                                                                                                 | ←                                                                                                 | ←                                                                                                  | <br>S40395-001 | ←                                                                                                   |
| G-18-2<br>ルーバーM<br>Looper (M)                        | ←                                                                                                 | <br>S40376-001 | ←                                                                                                 | ←                                                                                                  | ←                                                                                                   | ←                                                                                                   |
| G-18-3<br>ルーバーL<br>Looper (L)                        | <br>S40377-001 | ←                                                                                                 | ←                                                                                                 | ←                                                                                                  | <br>S40396-001 | ←                                                                                                   |

**B928 オプション部品 / OPTION PARTS LIST / SONDERZUBEHÖR /  
PIECES EN OPTION / PIEZAS OPCONALES**

|                                                   |                                                                                                                                                          |
|---------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>G-5</p> <p>オサエクミ<br/>Presser<br/>foot assy</p> | <p>厚物用 /<br/>Heavy materials<br/>3.2mmx2 [1/8x2]</p>  <p>S13043-101</p> |
|---------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|

| <p>G-14</p> <p>ラッパークミ<br/>Lapper assy</p> | 中厚物用 / Medium materials                                                                             |                                                                                                     |                                                                                                     |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
|                                           | 7/32MH                                                                                              | 5/16MH                                                                                              | 3/8MH                                                                                               |
|                                           |  <p>111168-001</p> |  <p>111174-001</p> |  <p>111180-001</p> |

警告ラベル／Warning labels／Warnschilder／  
Etiquettes d'avertissement／Etiquetas de advertencia

|                                                                                    | 品名／Name of parts          | Size(mm) | Code       |
|------------------------------------------------------------------------------------|---------------------------|----------|------------|
|   | 操作注意ラベル・和                 | 40×64    | S38350-001 |
|   | Label, operation Eng.     | 40×64    | S38349-001 |
|  | アースマーク<br>Mark, grounding | φ12      | S37060-001 |

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