

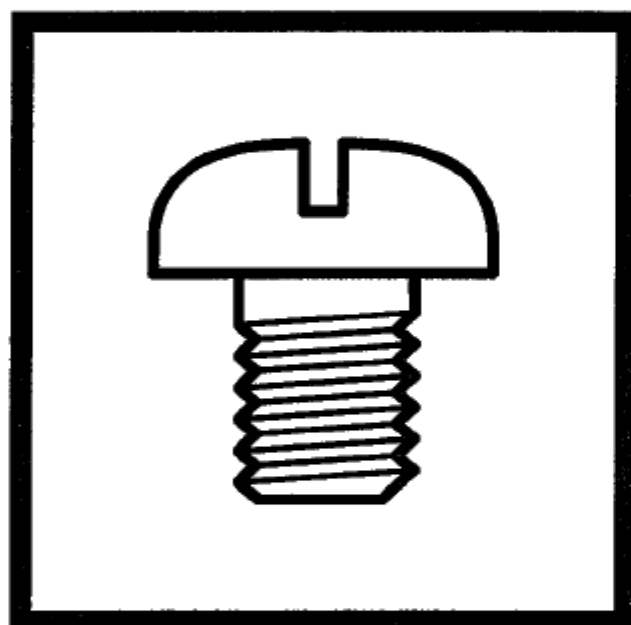
# BM-917B

パーツブック  
PARTS BOOK

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単環ボタン付け自動糸切りミシン

CHAIN STITCH BUTTON SEWER WITH THREAD TRIMMER



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brother®



A

| A | 縫い模様 / Stitch pattern             | 針数 / Number of stitches |
|---|-----------------------------------|-------------------------|
| 1 | コの字縫い ボタン付け縫い                     | 8,16,32                 |
| 2 | Button sewing in invert "C" shape | 6,12,24                 |
| 3 | Z字縫い ボタン付け縫い                      | 8,16,32                 |
| 4 | Button sewing "Z" shape           | 6,12,24                 |
| 5 | X字縫い ボタン付け縫い                      | 8,16,32                 |
| 6 | Button sewing "X" shape           | 6,12,24                 |
| 7 | 仮ラベル付け縫い                          | 8,16,32                 |
| 8 | Temporally label attaching stitch | 6,12,24                 |

## パーツブックご利用に際して

1. この本は、2002年9月のデータに基づいて作成されたものです。
2. 部品は予告なしに設計変更される場合があります。
3. 組単位で補給する部品は、   破線で示してあります。
4. 部品コード欄が※となっている場合は、仕様別部品一覧表(33ページ)でお調べ下さい。

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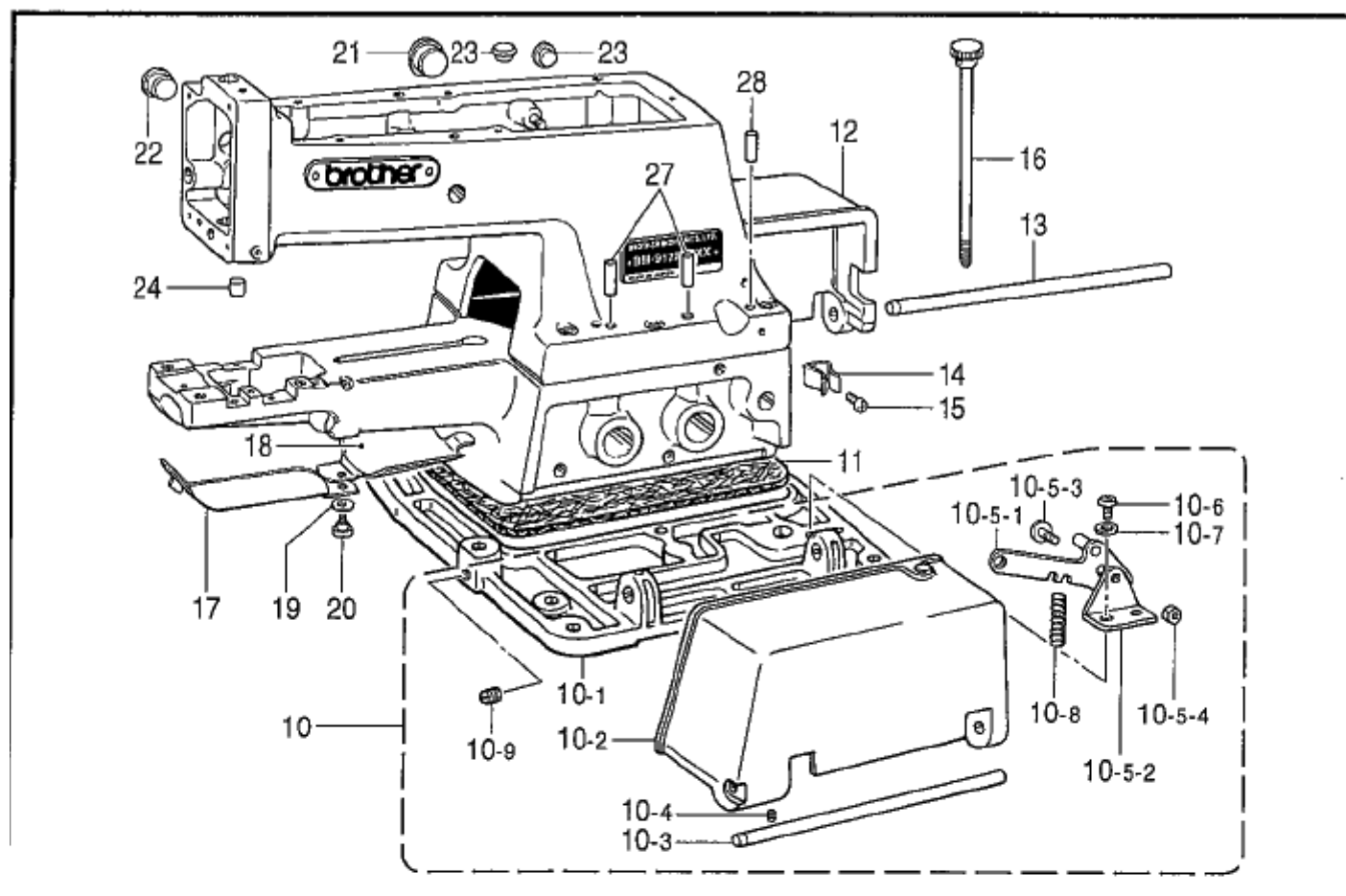
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## Notes for using this parts book

1. This book was prepared based on information available in September 2002.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line [....].
4. If the symbol \* is found in the " Parts No." column, refer to the different parts lists, gauge parts list on page 33.

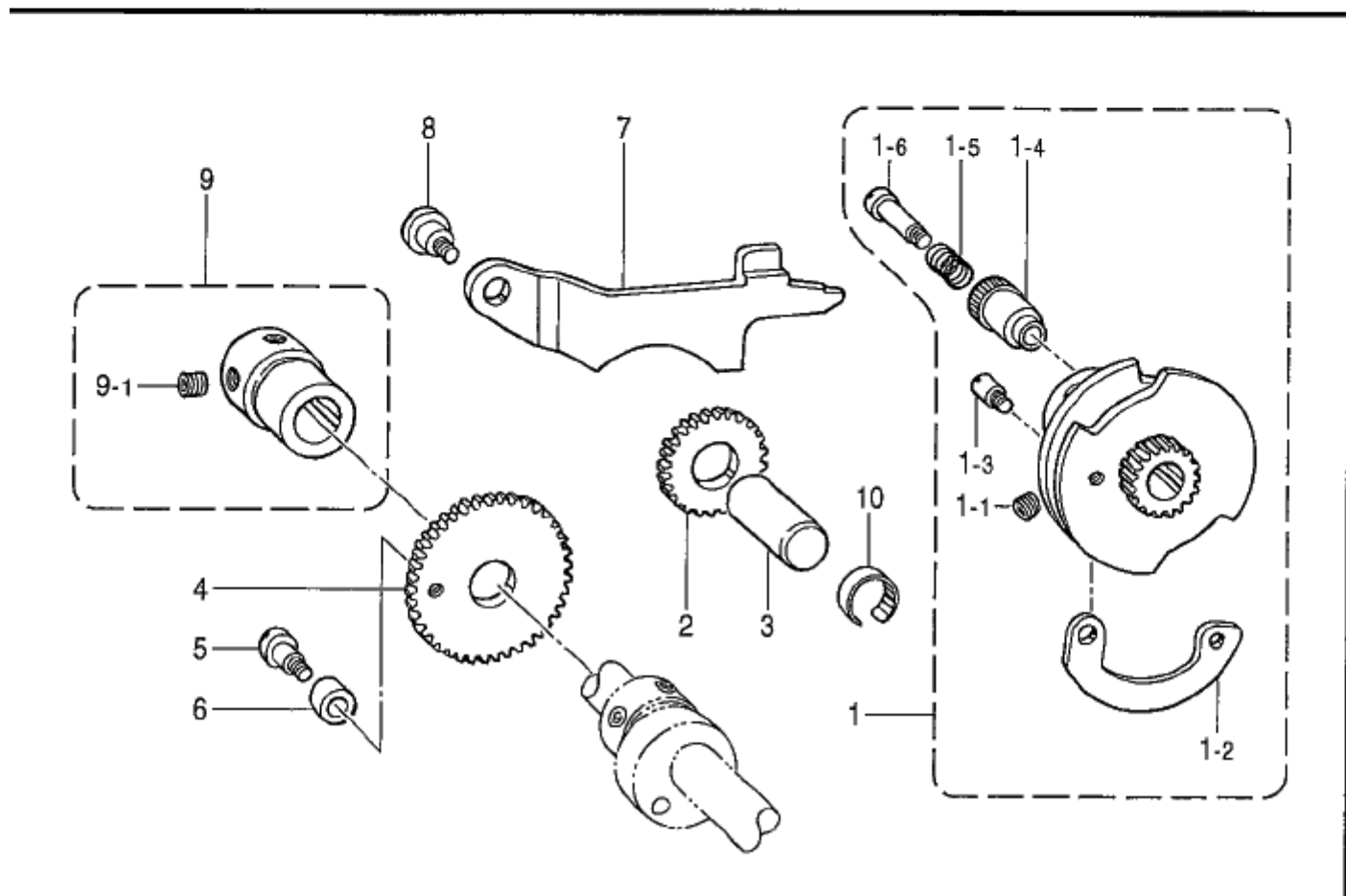
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B . 針数変換関係 / Stitch number conversion



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## A. 主体関係 / Machine body

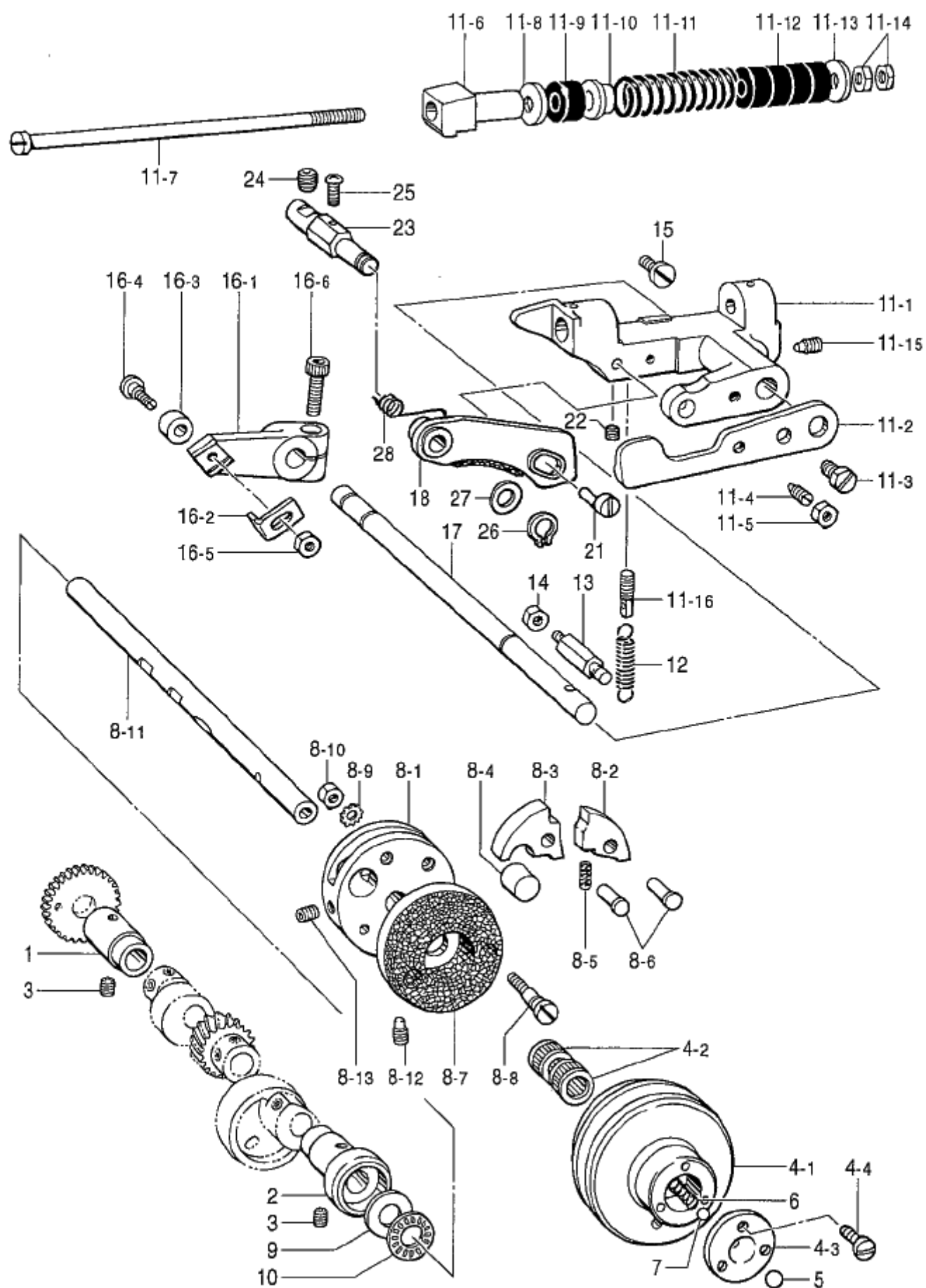
| REF.NO | CODE      | Q'TY | ヒンメイ                        | NAME OF PARTS                    | RM |
|--------|-----------|------|-----------------------------|----------------------------------|----|
| 10     | S36590009 | 1    | ベッドベース                      | BED BASE ASSY                    |    |
| 10-1   | S36591000 | 1    | ベッドベース                      | BED BASE                         |    |
| 10-2   | S03372109 | 1    | ベッドカバー(R)アッシー               | BED COVER (R) ASSY               |    |
| 10-3   | 114984000 | 1    | ベッドカバーシャフト                  | BED COVER SHAFT                  |    |
| 10-4   | 014761030 | 2    | セットスクリュー、ソケット(CP)SM5.95X10  | SET SCREW, SOCKET (CP) SM5.95X10 |    |
| 10-5   | S07995001 | 1    | クラッチレバーアッシー                 | CLUTCH LEVER ASSY                |    |
| 10-5-1 | 142307101 | 1    | クラッチ駆動レバーアッシー               | CLUTCH DRIVING LEVER ASSY        |    |
| 10-5-2 | 115025001 | 1    | クラッチ駆動レバープレート               | CLUTCH DRIVING LEVER PLATE       |    |
| 10-5-3 | 115268002 | 1    | ネジ M5.56                    | SCREW, M5.56                     |    |
| 10-5-4 | 021750112 | 1    | ナット SM5.56-32               | NUT, 1 SM5.56-32                 |    |
| 10-6   | 062711212 | 2    | ネジ SM4.76-32X12             | SCREW, PAN SM4.76-32X12          |    |
| 10-7   | 025710232 | 2    | ワッシャー、平 M 4.76              | WASHER, PLAIN M 4.76             |    |
| 10-8   | S36816001 | 1    | クラッチレバーバネ                   | SPRING                           |    |
| 10-9   | 100251001 | 2    | セットスクリュー、(CP) SM6.35-40X6.5 | SET SCREW, (CP) SM6.35-40X6.5    |    |
| 11     | 114982000 | 1    | ベッドベースフェルト                  | BED BASE FELT                    |    |
| 12     | S03374109 | 1    | ベッドカバー(L)アッシー               | BED COVER (L) ASSY               |    |
| 13     | 114984000 | 1    | ベッドカバーシャフト                  | BED COVER SHAFT                  |    |
| 14     | 114985001 | 2    | ベッドカバープレートバネ                | SPRING, PLATE                    |    |
| 15     | 062680512 | 2    | ネジ SM4.37-40X5              | SCREW, PAN SM4.37-40X5           |    |
| 16     | 114986101 | 1    | ボルト                         | BOLT                             |    |
| 17     | 115275001 | 1    | ルーパーカバー                     | LOOPER COVER                     |    |
| 18     | S03376001 | 1    | カバー                         | COVER                            |    |
| 19     | 105329001 | 1    | ワッシャー                       | WASHER                           |    |
| 20     | 114988001 | 1    | ショルダーネジ M4.37               | SHOULDER SCREW, M4.37            |    |
| 21     | 108520001 | 1    | ゴムキャップ 19.8                 | RUBBER CAP, 19.8                 |    |
| 22     | 117934001 | 1    | ゴムキャップ 13.5                 | RUBBER CAP, 13.5                 |    |
| 23     | 117936001 | 2    | ゴムキャップ 9.4                  | RUBBER CAP, 9.4                  |    |
| 24     | 110104000 | 1    | ゴムキャップ 5                    | RUBBER CAP, 5                    |    |
| 27     | 106436001 | 4    | フェルト                        | FELT                             |    |
| 28     | 147691000 | 2    | フェルト                        | FELT                             |    |

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## B. 針数変換関係 / Stitch number conversion

| REF.NO | CODE      | Q'TY | ヒンメイ                     | NAME OF PARTS                 | RM |
|--------|-----------|------|--------------------------|-------------------------------|----|
| 1      | *         | 1    | ハリカス・ヘンガンカム              | STITCH CONTROL CAM ASSY       |    |
| 1-1    | 014821022 | 2    | セットスクリュー、ソケット(CP) SM7.94 | SET SCREW, SOCKET (CP) SM7.94 |    |
| 1-2    | S03433001 | 1    | ハリカス・カム                  | STITCH CONTROL CAM SEGMENT    |    |
| 1-3    | 115113001 | 1    | ネジ M4.37                 | SCREW 4.37                    |    |
| 1-4    | 115114001 | 1    | ハリカス・ヘンガンノブ              | STITCH CONTROL KNOB           |    |
| 1-5    | 115115001 | 1    | バネ                       | SPRING                        |    |
| 1-6    | 115116001 | 1    | ショルダーネジ M4.37            | SHOULDER SCREW, M4.37         |    |
| 2      | S03436001 | 1    | ハリカス・ヘンガンギヤ              | STITCH CHANGING (M) GEAR      |    |
| 3      | 115118001 | 1    | ヘンガンギヤシャフト               | STITCH CHANGING (M) GEAR STUD |    |
| 4      | S03437001 | 1    | ハリカス・ヘンガンギヤ              | STITCH CHANGING GEAR          |    |
| 5      | S03438001 | 1    | ショルダーネジ M4.37            | SHOULDER SCREW, SM4.37        |    |
| 6      | S03439001 | 1    | ローラー 7.94                | ROLLER 7.94                   |    |
| 7      | S03440001 | 1    | ステッチ 32 レバー              | STITCH 32 LEVER               |    |
| 8      | S03441001 | 1    | ショルダーネジ M4.76            | SHOULDER SCREW, SM4.76        |    |
| 9      | S03442001 | 1    | セットカラー                   | SET SCREW COLLAR ASSY         |    |
| 9-1    | 014770622 | 2    | セットスクリュー、ソケット(CP) SM6.35 | SET SCREW, SOCKET (CP) SM6.35 |    |
| 10     | S05724001 | 1    | リテーニングリング                | RETAINING RING                |    |

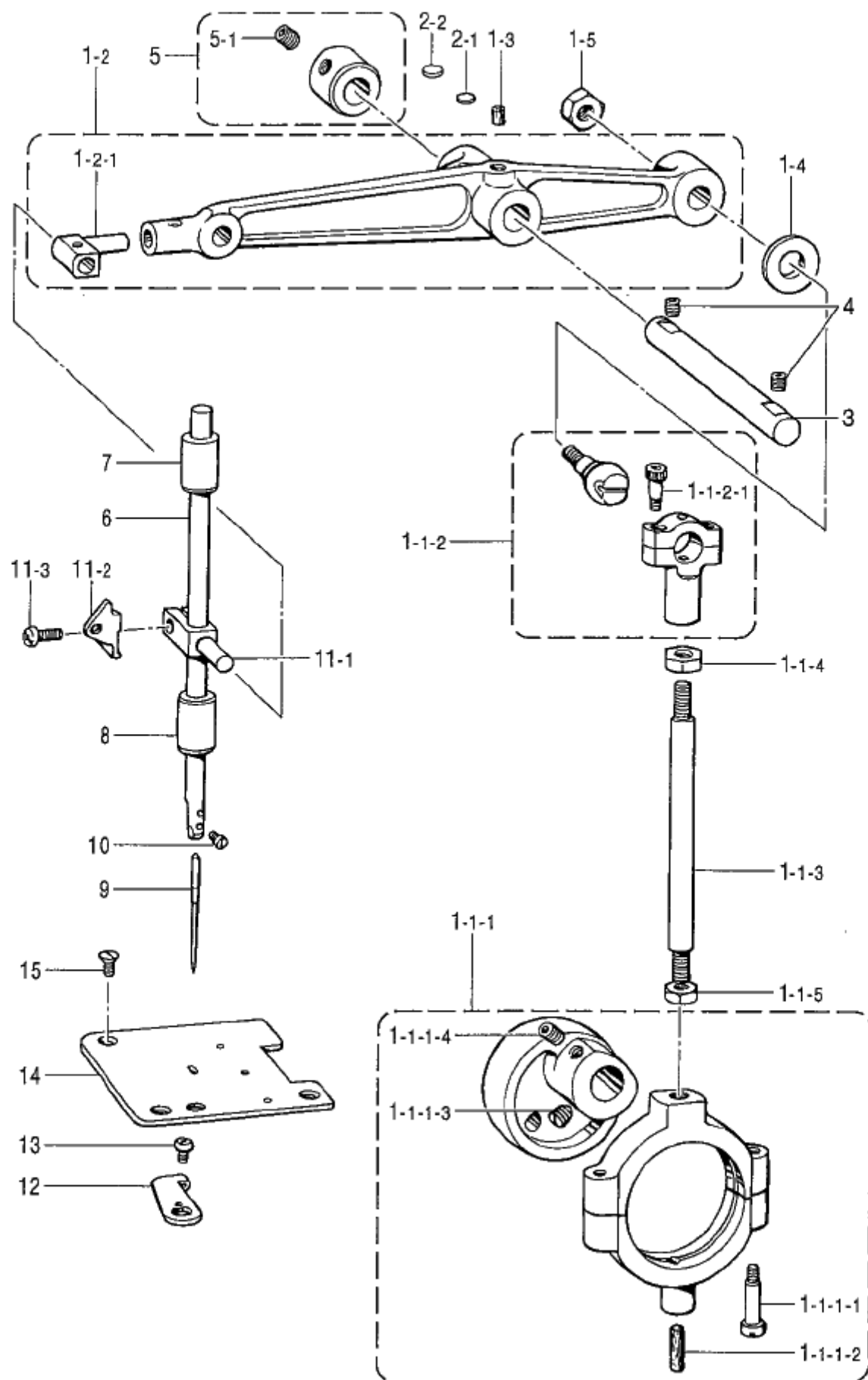
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## C. 駆動・停止関係 / Driving clutch and brake mechanism

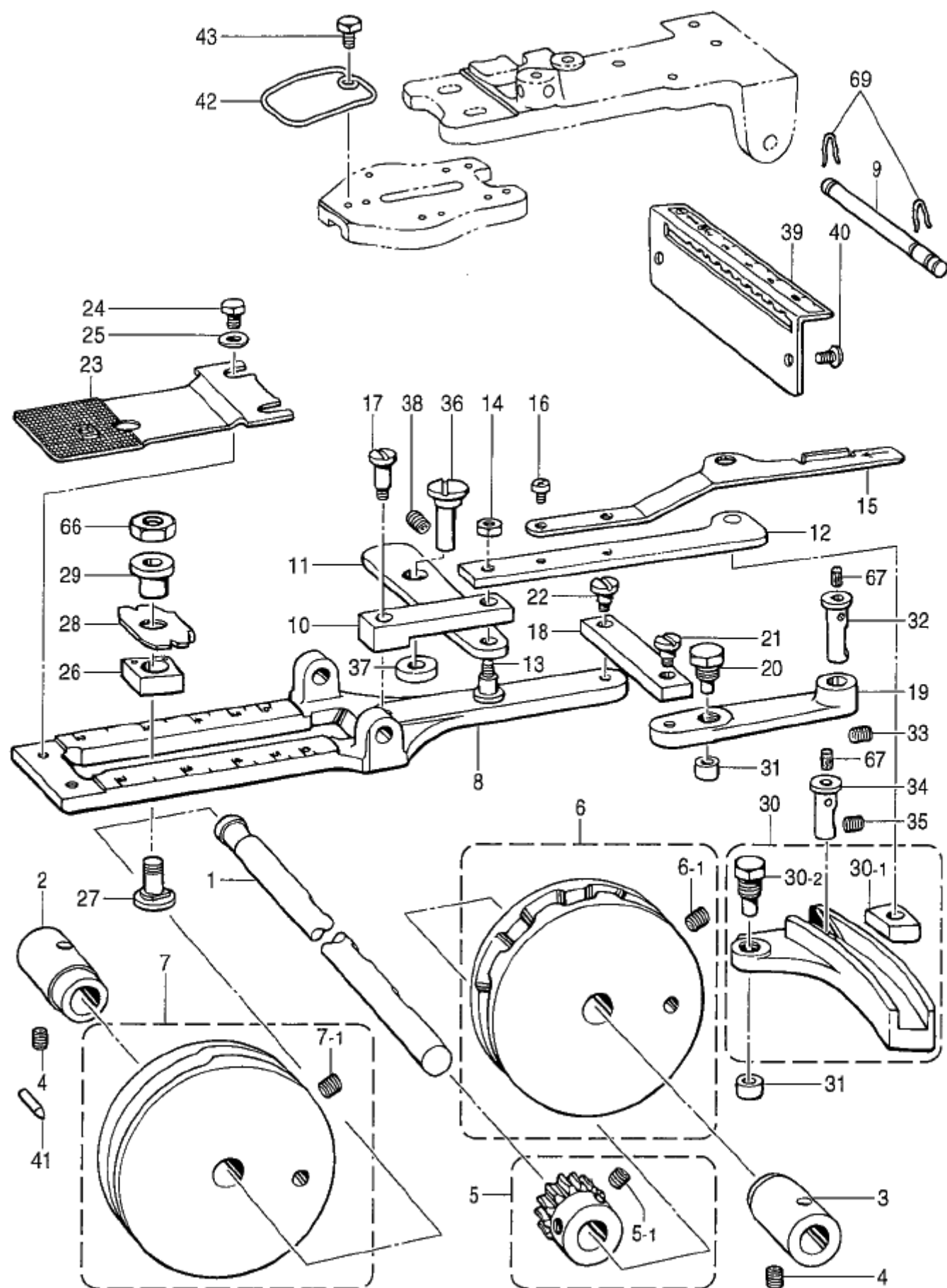
| REF.NO | CODE      | QTY | 品名              | NAME OF PARTS                 | RM |
|--------|-----------|-----|-----------------|-------------------------------|----|
| 1      | 115215100 | 1   | クランクシャフト        | DRIVING SHAFT BUSH (L)        |    |
| 2      | S03378000 | 1   | クランクシャフト        | DRIVING SHAFT BUSH (R)        |    |
| 3      | 013760712 | 2   | トメネジ 5.95x6.3   | SET SCREW, (CP) SM5.95        |    |
| 4      | S03379101 | 1   | プーリー            | PULLEY ASSY                   |    |
| 4-1    | S34341001 | 1   | プーリー            | PULLEY                        |    |
| 4-2    | 114992000 | 2   | ニードルベアリング       | NEEDLE BEARING                |    |
| 4-3    | S34340001 | 1   | ボールホルダー         | BALL HOLDER                   |    |
| 4-4    | 112751003 | 3   | シメネジ 3.57       | SCREW, SM3.57X7               |    |
| 5      | 071079450 | 1   | コグキユウ 5/16      | BEARING BALL, 5/16            |    |
| 6      | 114997001 | 1   | プーリーモーター        | SPRING                        |    |
| 7      | 071055650 | 1   | コグキユウ 7/32      | BEARING BALL, 7/32            |    |
| 8      | S03381101 | 1   | ストップカム          | STOP CAM ASSY                 |    |
| 8-1    | S03382101 | 1   | ストップカム          | STOP CAM                      |    |
| 8-2    | S03383001 | 1   | ブレーキカム          | BRAKE CAM SEGMENT             |    |
| 8-3    | S03384001 | 1   | ストップカム          | STOP CAM SEGMENT              |    |
| 8-4    | S03385000 | 1   | クッションゴム         | CUSHION RUBBER                |    |
| 8-5    | S03386001 | 1   | ストップカム          | SPRING                        |    |
| 8-6    | 115004001 | 2   | カムセグメント         | CAM SEGMENT STUD              |    |
| 8-7    | S03387001 | 1   | クラッチプレート        | CLUTCH PLATE                  |    |
| 8-8    | S05725001 | 2   | シメネジ 5.56       | SCREW, M5.56                  |    |
| 8-9    | 115000000 | 2   | ハブギヤ            | TOOTHED WASHER                |    |
| 8-10   | 021750112 | 2   | ナット 1 SM5.56-32 | NUT, 1 SM5.56-32              |    |
| 8-11   | S03388001 | 1   | クランクシャフト        | DRIVING SHAFT                 |    |
| 8-12   | 149996001 | 1   | ストップカム          | STOP CAM SET SCREW            |    |
| 8-13   | 014821022 | 1   | アタメネジ 7.94x6.3  | SET SCREW, SOCKET (CP) SM7.94 |    |
| 9      | S10668001 | 1   | ワッシャー           | WASHER                        |    |
| 10     | 115008000 | 1   | ボールベアリング        | BALL BEARING                  |    |
| 11     | S36615001 | 1   | クラッチボディ         | CLUTCH BODY ASSY              |    |
| 11-1   | S36616001 | 1   | クラッチボディ         | CLUTCH BODY                   |    |
| 11-2   | S03392001 | 1   | ボールプレッシャープレート   | BALL PRESSER PLATE            |    |
| 11-3   | 115011201 | 1   | ボルト 6.35        | BOLT, M6.35                   |    |
| 11-4   | 115012002 | 1   | トメネジ 6.35       | SET SCREW, SM6.35             |    |
| 11-5   | 150554002 | 1   | ナット 6.35        | NUT, SM6.35                   |    |
| 11-6   | S03393001 | 1   | ストップブラケット       | STOPPER BRACKET               |    |
| 11-7   | S03394001 | 1   | ストップシャフト        | STOPPER SHAFT                 |    |
| 11-8   | 025800332 | 1   | ワッシャー 7.14      | WASHER, PLAIN L 7.14          |    |
| 11-9   | S03395000 | 1   | クッションゴム         | CUSHION RUBBER                |    |
| 11-10  | S34806001 | 1   | スプリングホルダー       | SPRING HOLDER                 |    |
| 11-11  | S36693001 | 1   | クラッチストップスプリング   | CLUTCH STOPPER SPRING         |    |
| 11-12  | 115018001 | 4   | クッションゴム         | CUSHION RUBBER                |    |
| 11-13  | 025800332 | 1   | ワッシャー 7.14      | WASHER, PLAIN L 7.14          |    |
| 11-14  | 021800102 | 2   | ナット 1 SM7.14    | NUT, 1 SM7.14                 |    |
| 11-15  | 149996001 | 1   | ストップカム          | STOP CAM SET SCREW            |    |
| 11-16  | S03401001 | 1   | スプリングフック        | SPRING HOOK                   |    |
| 12     | S03402001 | 1   | スプリング           | SPRING                        |    |
| 13     | 115022001 | 1   | スプリングフック        | SPRING HOOK                   |    |
| 14     | 102571003 | 1   | ナット 4.37        | NUT, SM4.37                   |    |
| 15     | S03403001 | 1   | ストップスクリュー       | STOPPER SCREW                 |    |
| 16     | S36694001 | 1   | レギュレーティングレバー    | REGULATING LEVER ASSY         |    |
| 16-1   | S03405101 | 1   | ステッチコントロールレバー   | STITCH CONTROL LEVER          |    |
| 16-2   | S36695001 | 1   | クロー             | CLAW                          |    |
| 16-3   | S03407001 | 1   | ローラー            | ROLLER                        |    |
| 16-4   | S03408001 | 1   | ショルダーネジ         | SHOULDER SCREW                |    |
| 16-5   | 110161004 | 1   | ナット 4.76        | NUT, SM4.76                   |    |
| 16-6   | 018062022 | 1   | ボルト、ソケット M6X20  | BOLT, SOCKET M6X20            |    |
| 17     | S35727001 | 1   | クラッチシャフト        | CLUTCH BODY SHAFT             |    |
| 18     | S37362001 | 1   | ブレーキレバー         | BRAKE LEVER ASSY              |    |
| 21     | S36642001 | 1   | ブレーキレバー         | BRAKE LEVER SHAFT             |    |
| 22     | 014710522 | 1   | アタメネジ 4.76x6.3  | SET SCREW, SOCKET (CP) SM4.76 |    |
| 23     | S37133001 | 1   | ブレーキシャフト        | BRAKE SHAFT                   |    |
| 24     | 014760622 | 1   | アタメネジ 5.95      | SET SCREW, SOCKET SM5.95      |    |
| 25     | S20740101 | 1   | シメネジ 4X10       | SCREW, SEAL M4X10             |    |
| 26     | 048080142 | 1   | リテーニングリング C8    | RETAINING RING, C8            |    |
| 27     | 153596001 | 1   | ワッシャー           | WASHER                        |    |
| 28     | S36700001 | 1   | スプリング           | SPRING                        |    |





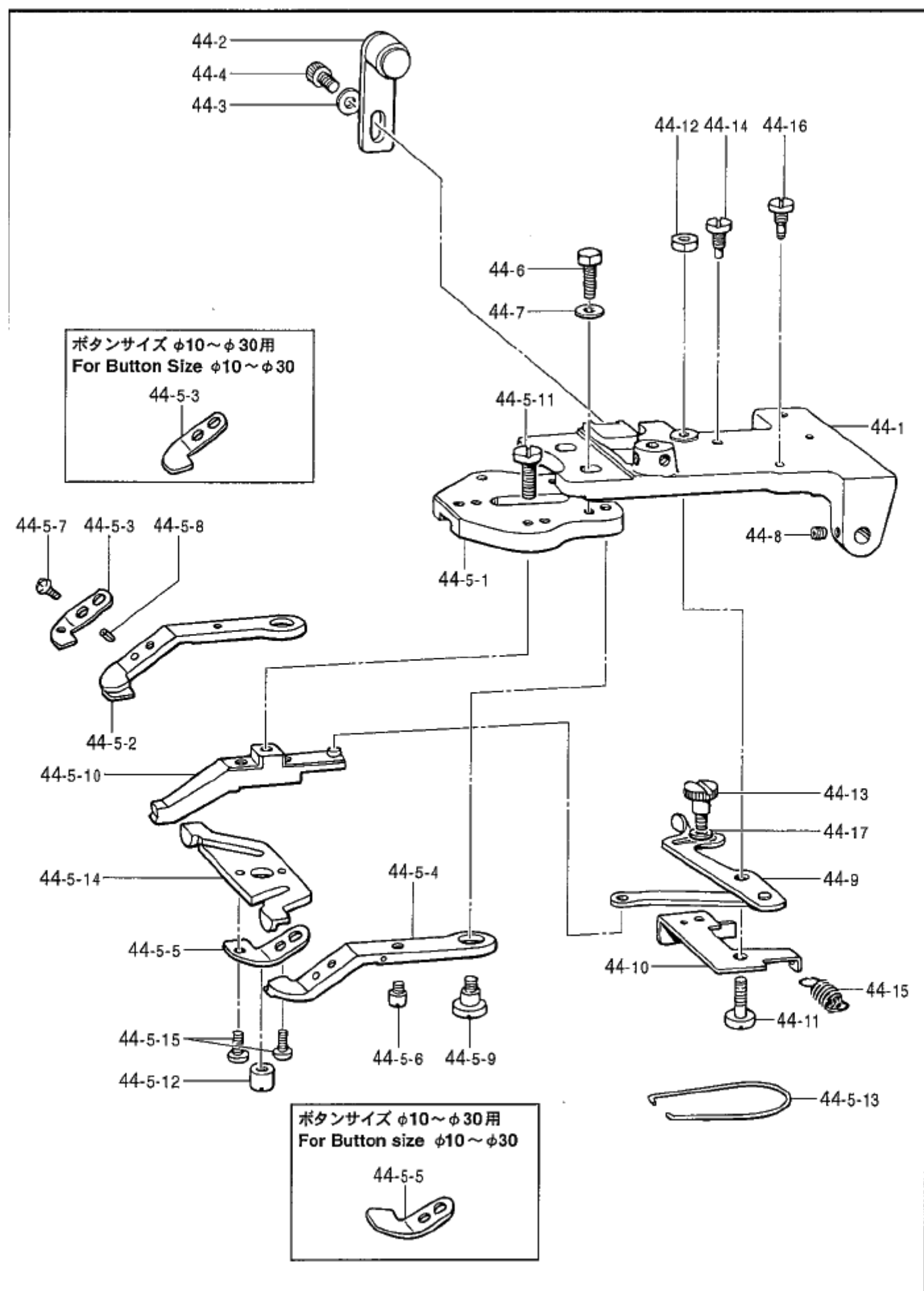
## D. 針棒駆動関係 / Needle bar and driving clutch mechanism

| REF.NO  | CODE      | QTY | ヒンメイ            | NAME OF PARTS                   | RM |
|---------|-----------|-----|-----------------|---------------------------------|----|
| 1       | S03409001 | 1   | ハリホウクツウクミ       | NEEDLE BAR DRIVING ASSY         |    |
| 1-1     | S03410001 | 1   | クランクロッドクミ       | CRANK ROD ASSY                  |    |
| 1-1-1   | S03719001 | 1   | クランクロッドLタンブクミ   | LOWER CRANK ROD (L) ASSY        |    |
| 1-1-1-1 | 142658001 | 2   | シメネジ 4.37       | SCREW, M4.37                    |    |
| 1-1-1-2 | S03412000 | 1   | クランクロッドフイルト     | FELT                            |    |
| 1-1-1-3 | 015770812 | 1   | トメネジ 6.35トガリ    | SET SCREW, (CN) SM6.35          |    |
| 1-1-1-4 | 014770622 | 1   | アタメネジ 6.35ソケット  | SET SCREW, SOCKET (CP) SM6.35   |    |
| 1-1-2   | S03720001 | 1   | クランクロッドSタンブクミ   | UPPER CRANK ROD (S) ASSY        |    |
| 1-1-2-1 | 148425002 | 2   | アタネロッド 4.37X14  | BOLT, SOCKET SM4.37X14          |    |
| 1-1-3   | S03414001 | 1   | ロッド             | CRANK ROD                       |    |
| 1-1-4   | 021800102 | 1   | ナット1シユ7.14      | NUT, 1 SM7.14                   |    |
| 1-1-5   | 115042001 | 1   | ナット7.14         | NUT 7.14                        |    |
| 1-2     | S03415001 | 1   | ハリホウクツウレバークミ    | NEEDLE BAR DRIVING LEVER ASSY   |    |
| 1-2-1   | 115048101 | 1   | ハリホウクツウキツキテ     | NEEDLE BAR BRACKET              |    |
| 1-3     | S03417000 | 1   | クツウレバークミ        | FELT                            |    |
| 1-4     | S03418000 | 1   | ワシメネジ 7.94      | WASHER                          |    |
| 1-5     | 105812003 | 1   | ナット7.94         | NUT, SM7.94                     |    |
| 2-1     | S03419001 | 1   | カンサ             | SPACER                          |    |
| 2-2     | 141674002 | 1   | トリシンパースフタ       | WICK BASE CAP                   |    |
| 3       | S03420001 | 1   | クツウレバークミ        | NEEDLE BAR DRIVING LEVER SHAFT  |    |
| 4       | 014760622 | 2   | アタメネジ 5.95      | SET SCREW, SOCKET SM5.95        |    |
| 5       | S03421001 | 1   | セツトカラー          | SET SCREW COLLAR ASSY           |    |
| 5-1     | 014770632 | 2   | アタネネジ 6.35-40X6 | SET SCREW, SOCKET (CP) SM6.35X6 |    |
| 6       | S03423001 | 1   | ハリホウ            | NEEDLE BAR                      |    |
| 7       | S03424000 | 1   | ハリホウメタルU        | NEEDLE BAR BUSH (U)             |    |
| 8       | S03425000 | 1   | ハリホウメタルD        | NEEDLE BAR BUSH (D)             |    |
| 9       | 115053016 | 1   | ミシンハリTQX1 (#16) | NEEDLE, TQX1 (#16)              |    |
| 10      | 140553102 | 1   | アタマツキメネジ 3.18   | SET SCREW, SM3.18               |    |
| 11      | S03426101 | 1   | ハリホウクツウキ        | NEEDLE BAR CLAMP ASSY           |    |
| 11-1    | S03427101 | 1   | ハリホウクツウキ        | NEEDLE BAR CLAMP                |    |
| 11-2    | S03428001 | 1   | デンヒン            | THREAD TAKE-UP                  |    |
| 11-3    | 062671212 | 1   | ナット357-40X12    | SCREW, PAN SM3.57-40X12         |    |
| 12      | S03429101 | 1   | ハリウケ            | NEEDLE GUARD                    |    |
| 13      | 062710612 | 1   | ナット476-32X6     | SCREW, PAN SM4.76-32X6          |    |
| 14      | S36622001 | 1   | ハリイタ            | NEEDLE PLATE                    |    |
| 15      | S01702001 | 3   | マルサラネジ 4.37X10  | SCREW, OVAL SM4.37X10           |    |



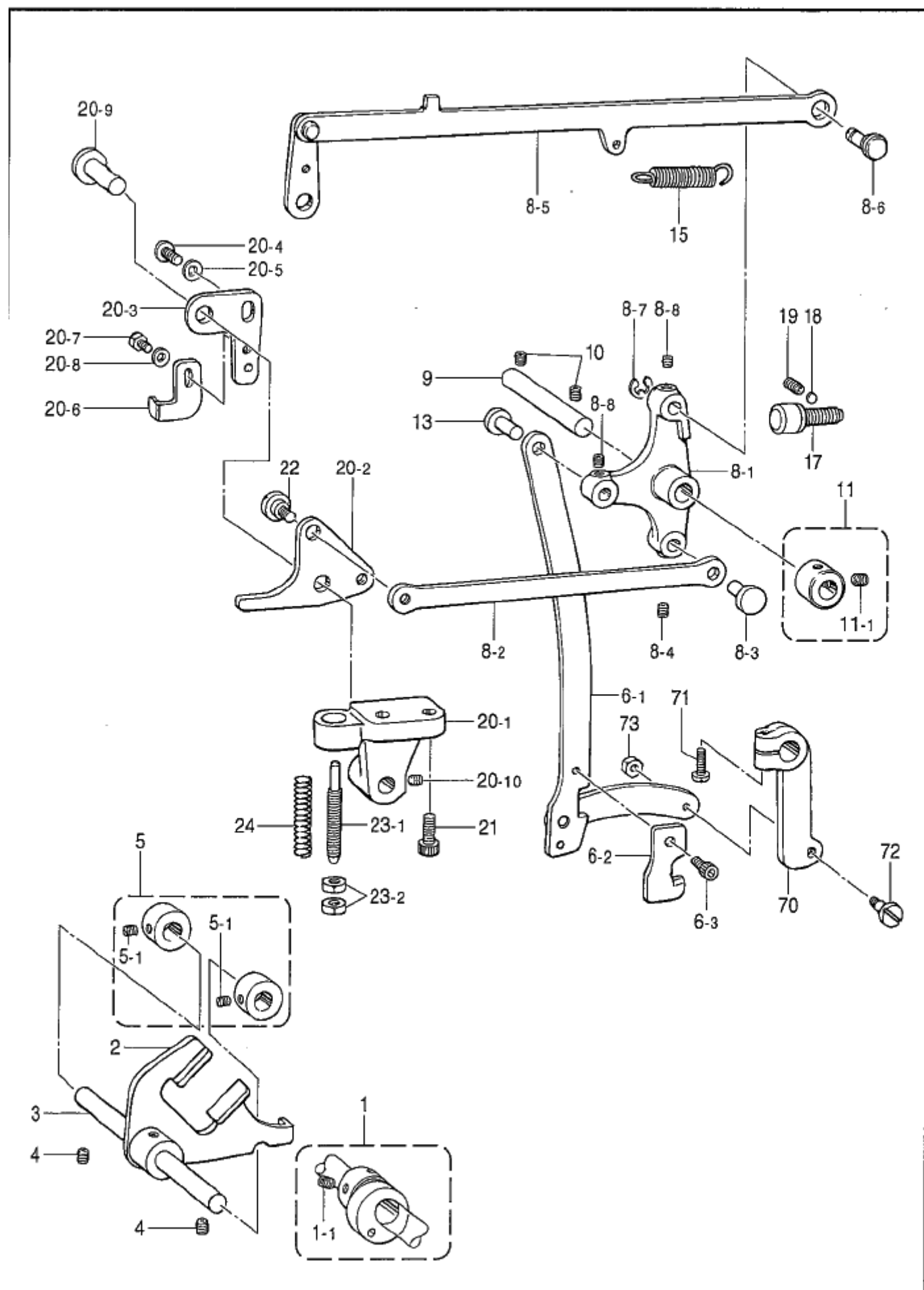
## E1. 送り関係 / Feed mechanism

| REF.NO | CODE      | QTY | ヒンメイ            | NAME OF PARTS                      | RM |
|--------|-----------|-----|-----------------|------------------------------------|----|
| 1      | 115078101 | 1   | カムシフト           | CAM SHAFT                          |    |
| 2      | S03444000 | 1   | カムシフトメタルL       | CAM SHAFT BUSH (L)                 |    |
| 3      | 115080000 | 1   | カムシフトメタルR       | CAM SHAFT BUSH (R)                 |    |
| 4      | 013760712 | 2   | トメネジ 5.95x6.35  | SET SCREW, (CP) SM5.95             |    |
| 5      | *         | 1   | ウォームギヤ          | WORM GEAR ASSY                     |    |
| 5-1    | 014770622 | 2   | アタメネジ 6.35x6.35 | SET SCREW, SOCKET (CP) SM6.35      |    |
| 6      | *         | 1   | ヨコオリカム          | TRANSVERSE FEED CAM ASSY           |    |
| 6-1    | 014770622 | 2   | アタメネジ 6.35x6.35 | SET SCREW, SOCKET (CP) SM6.35      |    |
| 7      | *         | 1   | タテオリカム          | VERTICAL FEED CAM ASSY             |    |
| 7-1    | 014770622 | 2   | アタメネジ 6.35x6.35 | SET SCREW, SOCKET (CP) SM6.35      |    |
| 8      | S36626001 | 1   | オリタイ            | FEED BAR                           |    |
| 9      | S37444001 | 1   | ホルダバ            | HOLDER BAR                         |    |
| 10     | S03471001 | 1   | タテオリリンクA        | VERTICAL FEED LINK (A)             |    |
| 11     | S03472001 | 1   | タテオリリンクB        | VERTICAL FEED LINK (B)             |    |
| 12     | S03473001 | 1   | タテオリリンクギヤ       | VERTICAL FEED CONNECT ROD ASSY     |    |
| 13     | S03474001 | 1   | タネネジ 4.76       | SHOULDER SCREW, SM4.76             |    |
| 14     | 021710102 | 1   | ナット 1/2x4.76    | NUT, 1 SM4.76                      |    |
| 15     | 115105001 | 1   | タテオリ調整レバー       | VERTICAL FEED ADJUST LEVER         |    |
| 16     | 062680512 | 2   | ナット 4.37-40X5   | SCREW, PAN SM4.37-40X5             |    |
| 17     | 115101001 | 1   | タネネジ 4.76       | SHOULDER SCREW, M4.76              |    |
| 18     | 115094001 | 1   | オリリンク           | FEED LINK                          |    |
| 19     | 115096000 | 1   | ヨコオリレバー         | TRANSVERSE FEED LEVER              |    |
| 20     | 115097001 | 1   | オリコシャフト         | ROLLER SHAFT                       |    |
| 21     | 115095001 | 1   | タネネジ 4.76       | SHOULDER SCREW, M4.76              |    |
| 22     | 115095001 | 1   | タネネジ 4.76       | SHOULDER SCREW, M4.76              |    |
| 23     | S03476101 | 1   | オリタイ            | FEED PLATE, A                      |    |
| 24     | 146360002 | 2   | ボルト 4.76x7      | BOLT, SM4.76x7                     |    |
| 25     | S10667001 | 2   | ワッシャー           | WASHER                             |    |
| 26     | S03478101 | 1   | ヨコオリ調整ブロック      | TRANSVERSE FEED SLIDE BLOCK        |    |
| 27     | S31724001 | 1   | ヨコオリ調整ネジ        | SCREW                              |    |
| 28     | S03480001 | 1   | ヨコオリ調整プレート      | TRANSVERSE FEED PLATE              |    |
| 29     | S31723001 | 1   | ヨコオリ調整シャフト      | ADJUSTING SHAFT                    |    |
| 30     | S03482101 | 1   | タテオリ調整ブロック      | BACK & FORTH FEED SLIDE BLOCK ASSY |    |
| 30-1   | S03484101 | 1   | タテオリ調整ブロック      | BACK & FORTH FEED SLIDE BLOCK      |    |
| 30-2   | 115097001 | 1   | オリコシャフト         | ROLLER SHAFT                       |    |
| 31     | 115098001 | 2   | オリコ             | ROLLER                             |    |
| 32     | 115099001 | 1   | オリレバーシャフト       | FEED LEVER SHAFT                   |    |
| 33     | 014760622 | 1   | アタメネジ 5.95      | SET SCREW, SOCKET SM5.95           |    |
| 34     | S03485001 | 1   | タテオリレバーシャフト     | VERTICAL FEEDING LEVER SHAFT       |    |
| 35     | 014760622 | 1   | アタメネジ 5.95      | SET SCREW, SOCKET SM5.95           |    |
| 36     | S03486001 | 1   | オリレバーシャフト       | FEED LEVER SHAFT                   |    |
| 37     | S03611001 | 1   | カラーS            | COLLAR, S                          |    |
| 38     | 014760622 | 1   | アタメネジ 5.95      | SET SCREW, SOCKET SM5.95           |    |
| 39     | 115108301 | 1   | タテオリ長さ指示器       | BACK & FORTH FEED LENGTH INDICATOR |    |
| 40     | 062711012 | 2   | ナット 4.76-32X10  | SCREW, PAN SM4.76-32X10            |    |
| 41     | 114980001 | 1   | カムイデキピン         | POSITIONING PIN                    |    |
| 42     | 151051201 | 1   | フィンガード          | FINGER GUARD                       |    |
| 43     | 146360002 | 1   | ボルト 4.76x7      | BOLT, SM4.76x7                     |    |
| 66     | 150556001 | 1   | ナット 6.35        | NUT, SM6.35                        |    |
| 67     | S09043000 | 2   | フェルト            | FELT                               |    |
| 69     | S39092000 | 2   | スナップリテーナ        | SNAP RETAINER 5                    |    |



## E2. 送り関係 / Feed mechanism

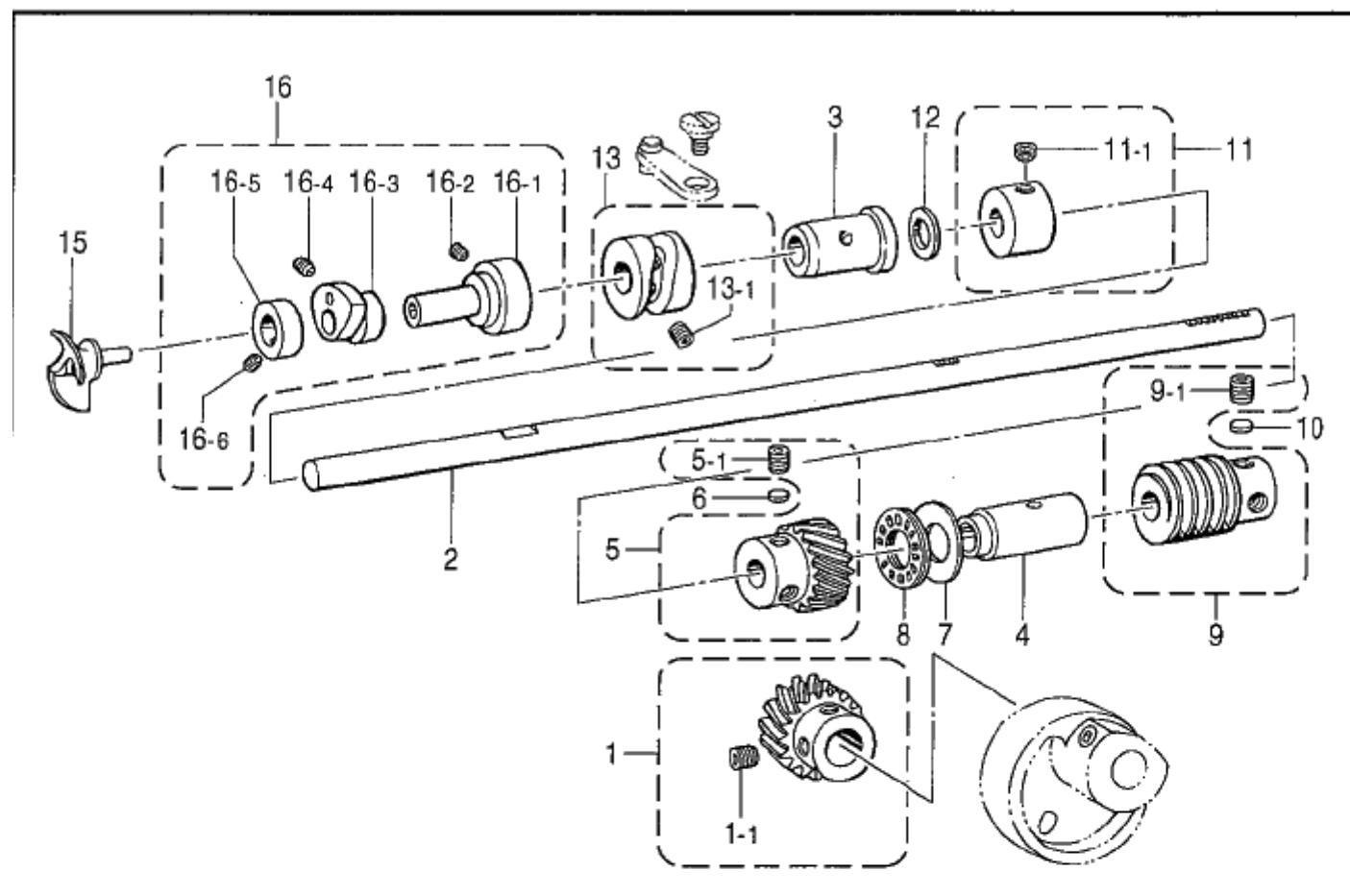
| REF.NO  | CODE      | Q'TY | ヒンメイ              | NAME OF PARTS                 | RM |
|---------|-----------|------|-------------------|-------------------------------|----|
|         |           |      | <共通部品>            | <COMMON PARTS>                |    |
| 44-1    | S37352009 | 1    | 押しエアー             | PRESSER ARM                   |    |
| 44-2    | S03459051 | 1    | 押しエアー調整プレート       | PRESSER ADJUSTING PLATE ASSY  |    |
| 44-3    | S03695001 | 1    | ワッシャー             | WASHER, PLAIN 6               |    |
| 44-4    | 018061022 | 1    | ボルト M6X10         | BOLT, SOCKET M6X10            |    |
| 44-5-1  | S03464101 | 1    | ボタンクランプ           | BUTTON CLAMP BRACKET          |    |
| 44-5-6  | 115156001 | 2    | ガイドピン             | GUIDE PIN                     |    |
| 44-5-7  | 062680512 | 2    | ネジ SM4.37-40X5    | SCREW, PAN SM4.37-40X5        |    |
| 44-5-8  | 047250642 | 2    | スプリングピン AW2.5     | PIN, SPRING ROLL AW2.5        |    |
| 44-5-9  | 115158001 | 2    | 肩部ネジ 4.76         | SHOULDER SCREW, SM4.76        |    |
| 44-5-11 | S03468101 | 1    | ネジ SM4.37         | SCREW, SM4.37                 |    |
| 44-5-12 | S03657001 | 1    | ナット 4.37          | NUT, ROUND SM4.37             |    |
| 44-5-13 | S03610001 | 1    | ボタンクランプスプリング      | SPRING, COMPRESSION           |    |
| 44-5-14 | S03659001 | 1    | ボタンクランププレート       | PLATE CAM, B-CLAMP            |    |
| 44-5-15 | 062680812 | 2    | ネジ SM4.37-40X8    | SCREW, PAN SM4.37-40X8        |    |
| 44-6    | 017711412 | 2    | ボルト 4.76X14       | BOLT, SM4.76X14               |    |
| 44-7    | 146354001 | 2    | ワッシャー             | WASHER, PLAIN 5               |    |
| 44-8    | 014680622 | 2    | セットネジ SM4.37      | SET SCREW, SOCKET (CP) SM4.37 |    |
| 44-9    | S03600001 | 1    | サイズ調整プレート         | SIZE ADJUSTING PLATE ASSY     |    |
| 44-10   | S03604001 | 1    | ボタンオープナー          | BUTTON OPENER CLAW            |    |
| 44-11   | S03605001 | 1    | ネジ SM6.35         | SCREW, SM6.35                 |    |
| 44-12   | 150556001 | 1    | ナット 6.35          | NUT, SM6.35                   |    |
| 44-13   | 115166001 | 1    | 肩部ネジ 4.37         | SHOULDER SCREW, SM4.37        |    |
| 44-14   | S03606001 | 1    | ストッパーネジ           | STOPPER SCREW                 |    |
| 44-15   | S03607001 | 1    | ボタンオープナースプリング     | SPRING                        |    |
| 44-16   | S03608001 | 1    | バネフック             | SPRING HOOK                   |    |
| 44-17   | 025680232 | 1    | ワッシャー M 4.37      | WASHER, PLAIN M 4.37          |    |
|         |           |      | <ボタンサイズ φ10～φ20用> | <FOR BUTTON SIZE φ10～φ20>     |    |
| 44      | S37438109 | 1    | 押しエアー 917         | PRESSER ARM ASSY, 917         |    |
| 44-5    | S30016101 | 1    | ボタンクランプ           | BUTTON CLAMP ASSY             |    |
| 44-5-2  | S29998001 | 1    | ボタンクランプ L         | BUTTON CLAMP, L               |    |
| 44-5-3  | S30001001 | 1    | ボタンクランプ L スプリング   | SPRING, PLATE ;L              |    |
| 44-5-4  | S29999001 | 1    | ボタンクランプ R         | BUTTON CLAMP, R               |    |
| 44-5-5  | S30002001 | 1    | ボタンクランプ R スプリング   | SPRING, PLATE ;R              |    |
| 44-5-10 | S29954001 | 1    | ボタンクランプ M         | BUTTON CLAMP ASSY, M          |    |
|         |           |      | <ボタンサイズ φ10～φ30用> | <FOR BUTTON SIZE φ10～φ30>     |    |
| 44      | S37436109 | 1    | 押しエアー 917C        | PRESSER ARM ASSY, 917C        |    |
| 44-5    | S06682101 | 1    | ボタンクランプ 917C      | BUTTON CLAMP ASSY, 917C       |    |
| 44-5-2  | S03650001 | 1    | ボタンクランプ LB        | BUTTON CLAMP, LB              |    |
| 44-5-3  | S11079001 | 1    | ボタンクランプ L スプリング   | SPRING, PLATE ;L              |    |
| 44-5-4  | S03649001 | 1    | ボタンクランプ RB        | BUTTON CLAMP, RB              |    |
| 44-5-5  | S11080001 | 1    | ボタンクランプ R スプリング   | SPRING, PLATE ;R              |    |
| 44-5-10 | S03467001 | 1    | ボタンクランプ M         | BUTTON CLAMP ASSY, M          |    |



## F. 押エ上ゲ関係 / Work clamp lifter mechanism

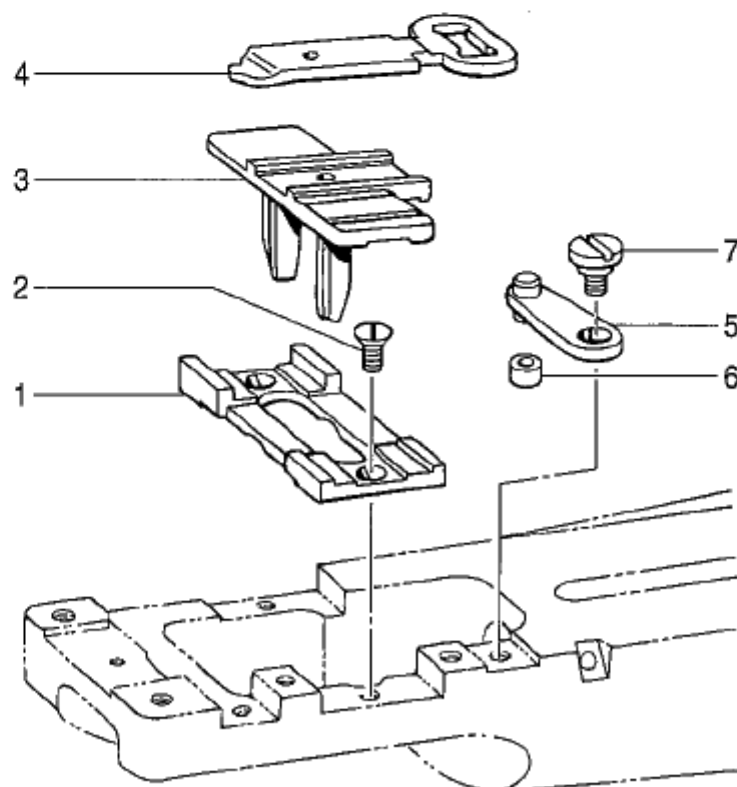
| REF.NO | CODE      | QTY | ヒンメイ            | NAME OF PARTS                    | RM |
|--------|-----------|-----|-----------------|----------------------------------|----|
| 1      | S03488001 | 1   | サトウカムクミ         | DRIVING CAM ASSY                 |    |
| 1-1    | 014770622 | 2   | アナトメネジ 6.35クホミ  | SET SCREW, SOCKET (CP) SM6.35    |    |
| 2      | S03489101 | 1   | ホタンツカミサトウタマタ    | BUTTON CLAMP DRIVING FORK        |    |
| 3      | 115126001 | 1   | サトウタマタツク        | BUTTON CLAMP DRIVING FORK SHAFT  |    |
| 4      | 014760622 | 2   | アナトメネジ 5.95     | SET SCREW, SOCKET SM5.95         |    |
| 5      | S03490001 | 2   | セツカテークミ         | SET SCREW COLLAR ASSY            |    |
| 5-1    | 013710512 | 4   | トメネジ 4.76クホミ    | SET SCREW, (CP) SM4.76-32X5      |    |
| 6      | S36629001 | 1   | サトウレンカンクミ       | DRIVING CONNECTOR ASSY           |    |
| 6-1    | S36630001 | 1   | レンカンクミ          | CONNECTOR ASSY                   |    |
| 6-2    | S03496101 | 1   | サトウレンカンツメ       | DRIVING ROD CLAW                 |    |
| 6-3    | 018680822 | 1   | アナホルト 4.37X8    | BOLT, SOCKET SM4.37X8            |    |
| 8      | S03500001 | 1   | オサエサトウレハークミ     | PRESSER DRIVING LEVER ASSY       |    |
| 8-1    | S03501000 | 1   | オサエサトウレハーク      | PRESSER DRIVING LEVER            |    |
| 8-2    | S03502001 | 1   | オサエアケレンガツイタ     | PRESSER LIFTER CONNECT PLATE     |    |
| 8-3    | S03503001 | 1   | オサエアケレンガツジク     | PRESSER CONNECT STUD             |    |
| 8-4    | 014680622 | 1   | アナトメネジ 4.37クホミ  | SET SCREW, SOCKET (CP) SM4.37    |    |
| 8-5    | S03504001 | 1   | イトユルメカンクミ       | TENSION RELEASE CONNECT ROD ASSY |    |
| 8-6    | S03508001 | 1   | イトユルメカンチヨウセツジク  | TENSION RELEASE ADJUST STUD      |    |
| 8-7    | 048050342 | 1   | トメワE5           | RETAINING RING, E5               |    |
| 8-8    | 014680622 | 2   | アナトメネジ 4.37クホミ  | SET SCREW, SOCKET (CP) SM4.37    |    |
| 9      | S03509001 | 1   | オサエサトウレハーク      | PRESSER DRIVING LEVER SHAFT      |    |
| 10     | 014760622 | 2   | アナトメネジ 5.95     | SET SCREW, SOCKET SM5.95         |    |
| 11     | S03704002 | 1   | セツカテークミ         | SET SCREW COLLAR ASSY            |    |
| 11-1   | 014770632 | 2   | アナクホミ 6.35-40X6 | SET SCREW, SOCKET (CP) SM6.35X6  |    |
| 13     | S03503001 | 1   | オサエアケレンガツジク     | PRESSER CONNECT STUD             |    |
| 15     | S36633001 | 1   | ヒキハネ            | SPRING, EXTENSION                |    |
| 17     | S03512001 | 2   | ストッパークミ         | STOPPER SCREW ASSY               |    |
| 18     | 100507000 | 2   | アチカネ            | PAD METAL                        |    |
| 19     | 013710712 | 2   | トメネジ 4.76クホミ    | SET SCREW, (CP) SM4.76           |    |
| 20     | S03612101 | 1   | オサエアケウデクミ 917   | PRESSER LIFTER ARM ASSY, 917     |    |
| 20-1   | S03516001 | 1   | オサエアケフウラケツト     | PRESSER LIFTER BRACKET           |    |
| 20-2   | S03517101 | 1   | オサエアケウデ         | PRESSER LIFTER ARM               |    |
| 20-3   | S03613001 | 1   | ツメチヨウセツイタ       | CLAW ADJUST PLATE                |    |
| 20-4   | 062780812 | 1   | ナハコ 6.35-28X8   | SCREW, PAN SM6.35-28X8           |    |
| 20-5   | 025060232 | 1   | ヒラサガネチヨウ6       | WASHER, PLAIN M 6                |    |
| 20-6   | S03614001 | 1   | ホタンヒラキツメB       | BUTTON CLAMP CLAW, B             |    |
| 20-7   | 146360002 | 1   | ホルト 4.76X7      | BOLT, SM4.76X7                   |    |
| 20-8   | 146354001 | 1   | サカネ             | WASHER, PLAIN 5                  |    |
| 20-9   | S03518001 | 1   | オサエアケウデシク       | LIFTER ARM STUD                  |    |
| 20-10  | 014760622 | 1   | アナトメネジ 5.95     | SET SCREW, SOCKET SM5.95         |    |
| 21     | 018062022 | 2   | アナホルト 6X20      | BOLT, SOCKET M6X20               |    |
| 22     | 145480101 | 1   | タンネジ 6.35       | SHOULDER SCREW, SM6.35           |    |
| 23     | S09146001 | 1   | オサエハネアンナイクB     | SPRING GUIDE ASSY, B             |    |
| 23-1   | S09147001 | 1   | オサエハネアンナイクB     | SPRING GUIDE, B                  |    |
| 23-2   | 110744002 | 2   | ナツト 6.35        | NUT, SM6.35                      |    |
| 24     | S03521001 | 1   | ホタンツカミオサエオシハネ   | SPRING                           |    |
| 70     | S37439000 | 1   | ホタンツカミサトウレハーク   | BUTTON CLAMP DRIVING LEVER, 7    |    |
| 71     | 062761612 | 1   | ナハコ 5.95-28X16  | SCREW, PAN SM5.95-28X16          |    |
| 72     | 156874001 | 1   | タンネジ 4.76       | SHOULDER SCREW, M4.37            |    |
| 73     | 110161004 | 1   | ナツト 4.76        | NUT, SM4.76                      |    |





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H. 糸サバキ関係 / Loop spreading mechanism



878-917-411

## G. 下軸関係 / Lower shaft mechanism

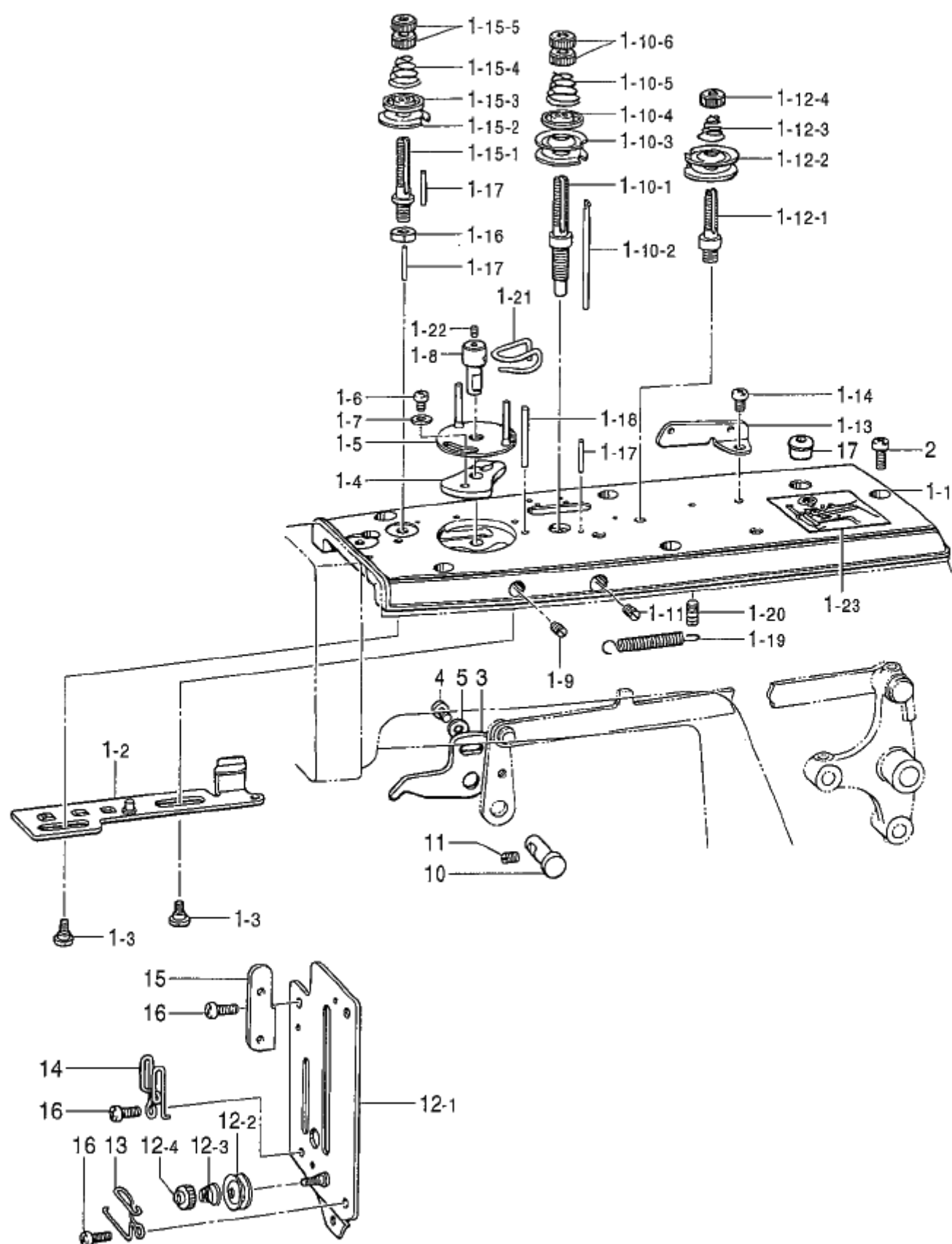
| REF.NO | CODE      | Q'TY | ヒンメイ           | NAME OF PARTS                 | RM |
|--------|-----------|------|----------------|-------------------------------|----|
| 1      | S03522001 | 1    | ヘリカルギヤクミ       | HELICAL GEAR ASSY             |    |
| 1-1    | 014770622 | 2    | アットメネシ 6.35クホミ | SET SCREW, SOCKET (CP) SM6.35 |    |
| 2      | S03523101 | 1    | シタシク           | LOWER SHAFT                   |    |
| 3      | S03524000 | 1    | シタシクメタルF       | LOWER SHAFT BUSH, F           |    |
| 4      | S03525000 | 1    | シタシクメタルB       | LOWER SHAFT BUSH, B           |    |
| 5      | S03526001 | 1    | シタシクヘリカルギヤクミ   | LOWER SHAFT GEAR ASSY         |    |
| 5-1    | 014770622 | 2    | アットメネシ 6.35クホミ | SET SCREW, SOCKET (CP) SM6.35 |    |
| 6      | 147151000 | 1    | トメサガネ          | WASHER                        |    |
| 7      | S10668001 | 1    | サガネ            | WASHER                        |    |
| 8      | 115008000 | 1    | タマシクウケ         | BALL BEARING                  |    |
| 9      | *         | 1    | ウオームクミ         | WORM ASSY                     |    |
| 9-1    | 014770622 | 3    | アットメネシ 6.35クホミ | SET SCREW, SOCKET (CP) SM6.35 |    |
| 10     | 147151000 | 1    | トメサガネ          | WASHER                        |    |
| 11     | 183943001 | 1    | セツトカラークミ       | SET SCREW COLLAR ASSY         |    |
| 11-1   | S39973001 | 2    | アタクホミ 635-40X5 | SET SCREW, SOCKET SM6.35-40X5 |    |
| 12     | 107153001 | 1    | サガネ            | WASHER                        |    |
| 13     | S03533001 | 1    | イトサハキミソカムクミ    | GROOVED CAM ASSY              |    |
| 13-1   | 110124001 | 2    | トメネシ 5.56      | SET SCREW, M5.56              |    |
| 15     | S03536001 | 1    | ルハ             | ROTARY LOOPER                 |    |
| 16     | S36699001 | 1    | デルタカムクミ        | TRIANGULAR CAM ASSY           |    |
| 16-1   | 115066000 | 1    | ルハトリツケシク       | LOOPER SETTING SHAFT          |    |
| 16-2   | 013750512 | 2    | トメネシ 5.56クホミ   | SET SCREW, (CP) SM5.56        |    |
| 16-3   | 115067001 | 1    | イトサハキデルタカム     | THREAD HANDLER TRIANGULAR CAM |    |
| 16-4   | 014680422 | 2    | アットメネシ 4.37クホミ | SET SCREW, SOCKET (CP) SM4.37 |    |
| 16-5   | 115068101 | 1    | セツトカラ          | SET SCREW COLLAR              |    |
| 16-6   | 151602001 | 1    | トメネシ 4.37      | SET SCREW, SM4.37             |    |

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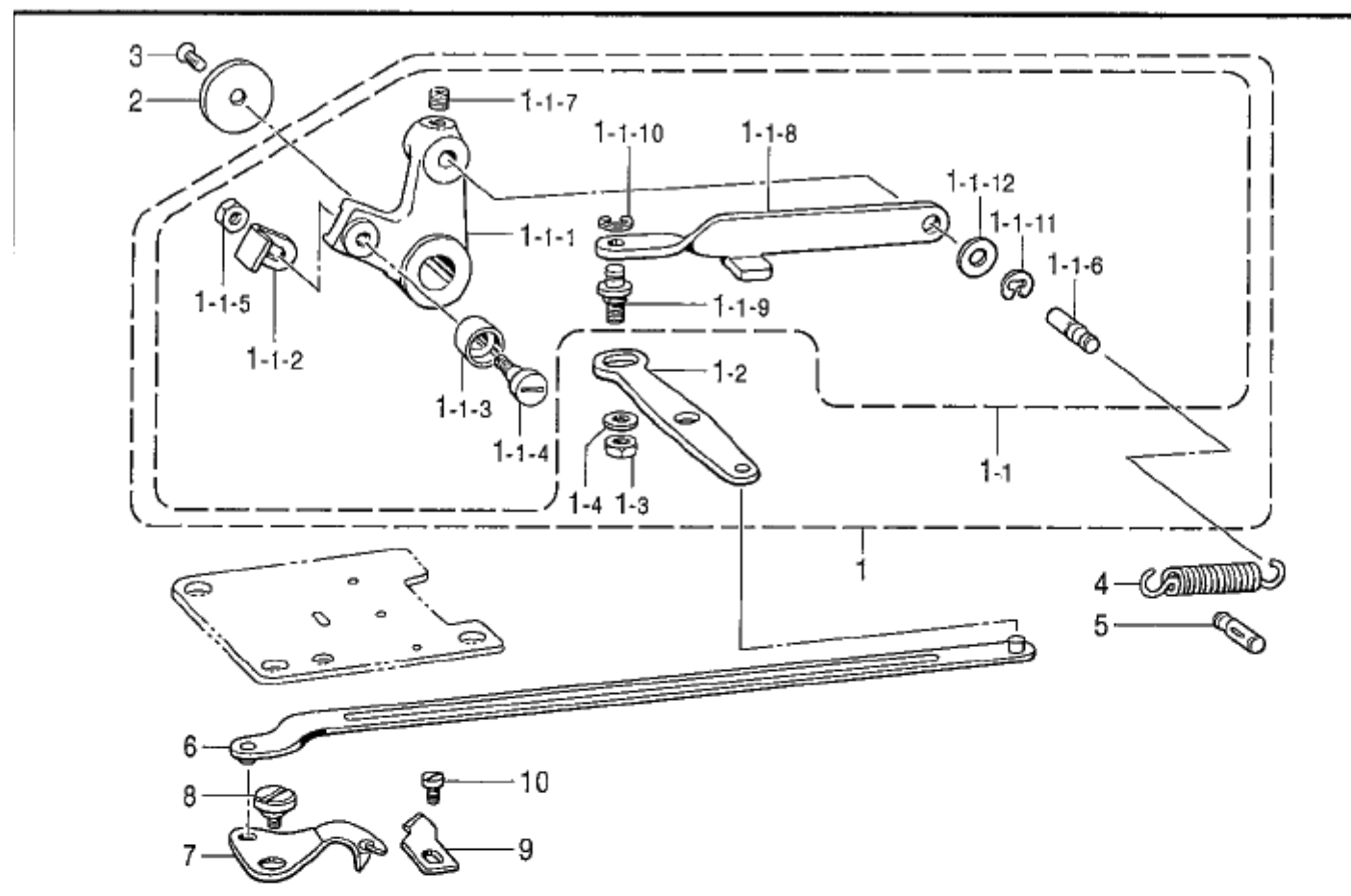
## H. 糸サバキ関係 / Loop spreading mechanism

| REF.NO | CODE      | Q'TY | ヒンメイ        | NAME OF PARTS            | RM |
|--------|-----------|------|-------------|--------------------------|----|
| 1      | S03567001 | 1    | イトサハキタイ     | THREAD HANDLER BRACKET   |    |
| 2      | S01696001 | 2    | サラネシ 3.57X6 | SCREW, FLAT SM3.57X6     |    |
| 3      | S36624001 | 1    | イトサハキアンナイタ  | GUIDE PLATE, L/TR-FINGER |    |
| 4      | S36625001 | 1    | イトサハキ       | LOWER THREAD FINGER      |    |
| 5      | 115073001 | 1    | イトサハキリンククミ  | THREAD HANDLER LINK ASSY |    |
| 6      | 115076001 | 1    | イトサハキリンクコロ  | ROLLER                   |    |
| 7      | 115077001 | 1    | ダンネシ 4.76   | SHOULDER SCREW, M4.76    |    |

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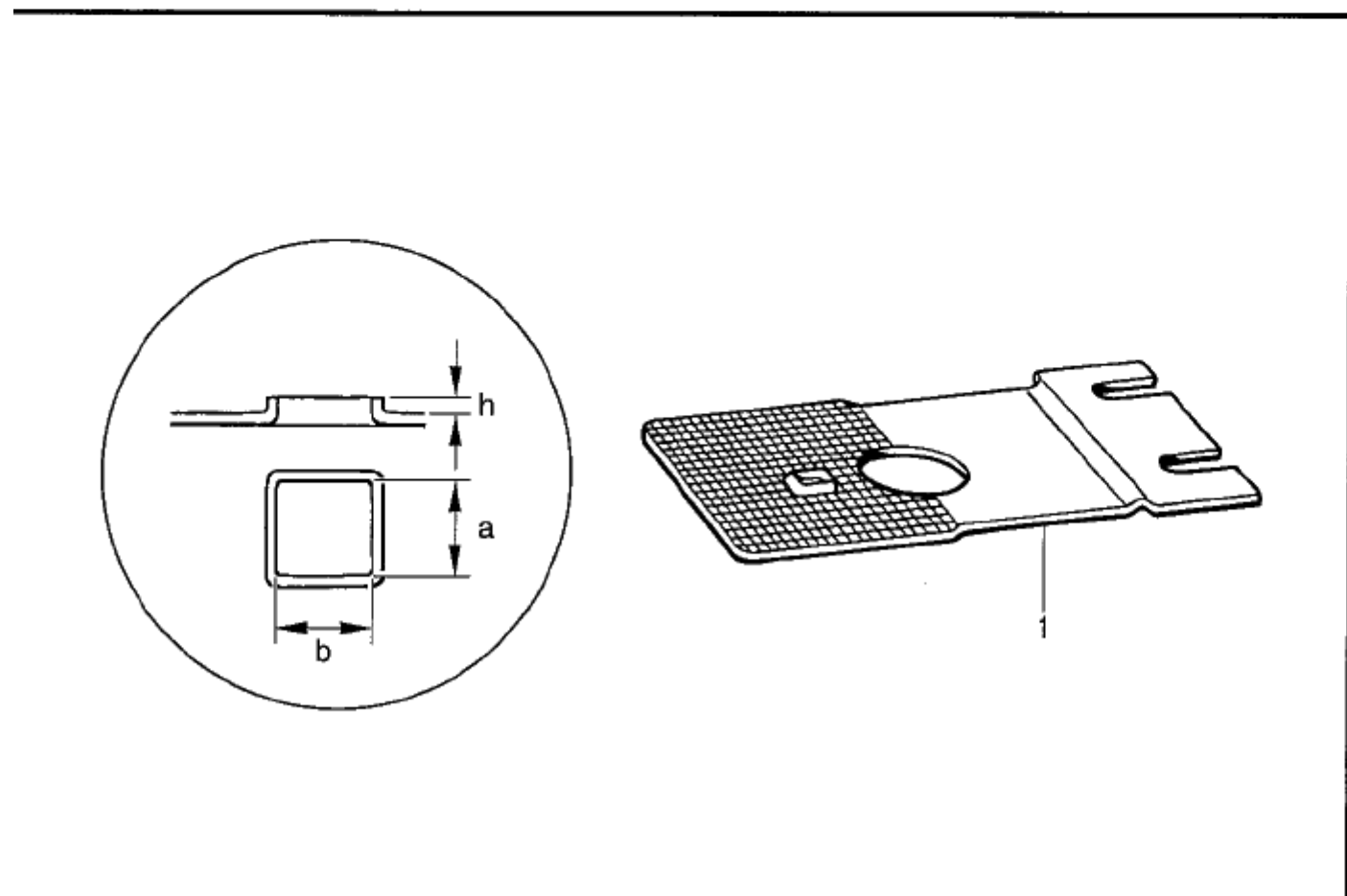


| REF.NO | CODE      | Q'TY | ヒンメイ                 | NAME OF PARTS                    | RM |
|--------|-----------|------|----------------------|----------------------------------|----|
| 1      | S03615109 | 1    | ウフ'タクミ917            | TOP COVER ASSY, 917              |    |
| 1-1    | S03538109 | 1    | ウフ'タ                 | TOP COVER                        |    |
| 1-2    | S03616101 | 1    | スライダ'ークミB            | SLIDER ASSY, B                   |    |
| 1-3    | S03540001 | 2    | タ'ンネシ'4.76           | SHOULDER SCREW, M4.76            |    |
| 1-4    | S03541001 | 1    | ロータ'ベース              | ROTOR BASE                       |    |
| 1-5    | S03542001 | 1    | ロータ'クミ               | ROTOR ASSY                       |    |
| 1-6    | 062710612 | 1    | ナ'コ476-32X6          | SCREW, PAN SM4.76-32X6           |    |
| 1-7    | 146354001 | 1    | ワ'カ'ネ                | WASHER, PLAIN 5                  |    |
| 1-8    | S03543101 | 1    | ロータ'シ'ク              | ROTOR SHAFT                      |    |
| 1-9    | 013710712 | 1    | ト'メネシ'4.76ク'ホ'ミ      | SET SCREW, (CP) SM4.76           |    |
| 1-10   | S03544101 | 1    | フ'イト'チヨウシ'ホ'ウ'クミ     | SUB TENSION STUD ASSY            |    |
| 1-10-1 | S03545001 | 1    | フ'イト'チヨウシ'ホ'ウ        | SUB TENSION STUD                 |    |
| 1-10-2 | S03546001 | 1    | ユ'ル'メ'ヒ'ン            | PIN                              |    |
| 1-10-3 | 115187101 | 2    | イト'チヨウシ'サ'ラ          | TENSION DISC                     |    |
| 1-10-4 | 159805001 | 1    | イト'チヨウシ'サ'ラ'オ'サ'エ    | TENSION DISC PRESSER             |    |
| 1-10-5 | 148924101 | 1    | イト'チヨウシ'ハ'ネ          | TENSION SPRING                   |    |
| 1-10-6 | 100136001 | 2    | イト'チヨウシ'ナ'ツ'ト        | TENSION NUT                      |    |
| 1-11   | 013710712 | 1    | ト'メネシ'4.76ク'ホ'ミ      | SET SCREW, (CP) SM4.76           |    |
| 1-12   | S06057001 | 1    | シ'ユ'イト'チヨウシ'ホ'ウ'クミ   | MAIN TENSION STUD ASSY           |    |
| 1-12-1 | 115186001 | 1    | シ'ユ'イト'チヨウシ'ホ'ウ      | TENSION STUD, MAIN               |    |
| 1-12-2 | 115187101 | 2    | イト'チヨウシ'サ'ラ          | TENSION DISC                     |    |
| 1-12-3 | 115188002 | 1    | シ'ユ'イト'チヨウシ'ハ'ネ      | TENSION SPRING                   |    |
| 1-12-4 | 100136001 | 1    | イト'チヨウシ'ナ'ツ'ト        | TENSION NUT                      |    |
| 1-13   | 115183101 | 1    | イト'カ'ケ               | THREAD RETAINER                  |    |
| 1-14   | 062710612 | 1    | ナ'コ476-32X6          | SCREW, PAN SM4.76-32X6           |    |
| 1-15   | S03549001 | 1    | イト'オ'サ'エ'チヨウシ'ホ'ウ'クミ | THREAD PRESSER TENSION STUD ASSY |    |
| 1-15-1 | S03550001 | 1    | イト'オ'サ'エ'チヨウシ'ホ'ウ    | THREAD PRESSER TENSION STUD      |    |
| 1-15-2 | 115187101 | 1    | イト'チヨウシ'サ'ラ          | TENSION DISC                     |    |
| 1-15-3 | 159805001 | 1    | イト'チヨウシ'サ'ラ'オ'サ'エ    | TENSION DISC PRESSER             |    |
| 1-15-4 | S06432001 | 1    | イト'チヨウシ'ハ'ネ          | TENSION SPRING                   |    |
| 1-15-5 | 100136001 | 2    | イト'チヨウシ'ナ'ツ'ト        | TENSION NUT                      |    |
| 1-16   | 150556001 | 1    | ナ'ツ'ト6.35            | NUT, SM6.35                      |    |
| 1-17   | S03551001 | 4    | ユ'ル'メ'ヒ'ン            | PIN                              |    |
| 1-18   | S03556001 | 1    | ピ'ン'3                | PIN 3                            |    |
| 1-19   | S03557001 | 1    | ス'ライ'ダ'-ヒ'キ'ハ'ネ      | SPRING, EXTENSION                |    |
| 1-20   | S03558001 | 1    | ハ'ネ'カ'ケ              | SPRING HOOK                      |    |
| 1-21   | S06253201 | 1    | ロータ'-ジ'ク'イト'カ'ケ      | THREAD GUIDE                     |    |
| 1-22   | 014680622 | 1    | ア'タ'メ'ネシ'4.37ク'ホ'ミ   | SET SCREW, SOCKET (CP) SM4.37    |    |
| 1-23   | S16253001 | 1    | イト'オ'シ'セ'ツ'マイ'イ'タ    | THREADING DIAGRAM                |    |
| 2      | 062711012 | 5    | ナ'コ476-32X10         | SCREW, PAN SM4.76-32X10          |    |
| 3      | S03617001 | 1    | イト'リ'レ'バ'-           | THREAD TAK-UD LEVER              |    |
| 4      | 062711012 | 1    | ナ'コ476-32X10         | SCREW, PAN SM4.76-32X10          |    |
| 5      | 146354001 | 1    | ワ'カ'ネ                | WASHER, PLAIN 5                  |    |
| 10     | S03560001 | 1    | イト'リ'レ'バ'-シ'ク        | THREAD TAKE-UP LEVER SHAFT       |    |
| 11     | 013710712 | 1    | ト'メネシ'4.76ク'ホ'ミ      | SET SCREW, (CP) SM4.76           |    |
| 12     | S03561201 | 1    | メン'イ'タ'ク'ミ           | FACE PLATE ASSY                  |    |
| 12-1   | S03377101 | 1    | メン'イ'タ'ク'ミ'コ         | FACE PLATE SMALL ASSY            |    |
| 12-2   | 144504001 | 2    | イト'アン'ナイ'サ'ラ         | THREAD GUIDEDISC                 |    |
| 12-3   | 144505000 | 1    | イト'アン'ナイ'ハ'ネ         | SPRING                           |    |
| 12-4   | 155510001 | 1    | イト'チヨウシ'ナ'ツ'ト        | TENSION NUT                      |    |
| 13     | S03564001 | 1    | サブ'テン'ジ'ョン'イト'アン'ナイ  | SUB TENSION THREAD GUIDE         |    |
| 14     | S03565001 | 1    | メン'イ'タ'イト'アン'ナイ      | FACE PLATE THREAD GUIDE          |    |
| 15     | S03566001 | 1    | メン'イ'タ'イト'カ'ケ        | FACE PLATE THREAD HOOK           |    |
| 16     | 062711012 | 4    | ナ'コ476-32X10         | SCREW, PAN SM4.76-32X10          |    |
| 17     | 112758001 | 1    | ヘ'ツ'ト'オ'イル'フ'タ       | OIL CAP                          |    |



1 . オプションパーツ / Option parts

878-917-403



878-917-940

## K. 糸切り関係 / Thread trimmer mechanism

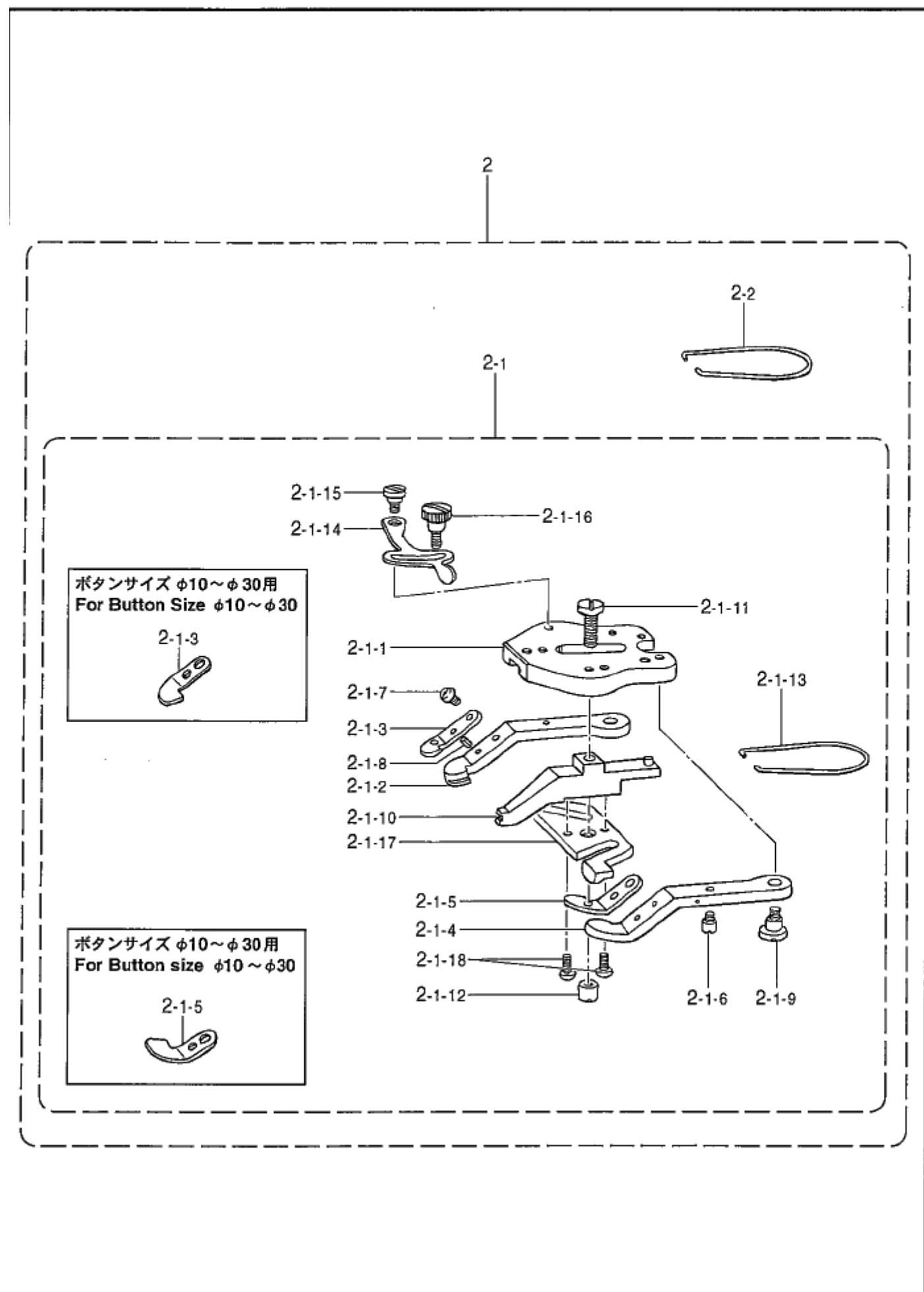
| REF.NO | CODE      | Q'TY | ヒンメイ       | NAME OF PARTS                      | RM |
|--------|-----------|------|------------|------------------------------------|----|
| 1      | S37369001 | 1    | イトキリハークミ   | THREAD TRIMMER LEVER ASSY          |    |
| 1-1    | SA1086001 | 1    | イトキリハークミコ  | THREAD TRIMMER LEVER SUB ASSY      |    |
| 1-1-1  | S36617001 | 1    | イトキリハーク    | THREAD TRIMMER LEVER               |    |
| 1-1-2  | S03406101 | 1    | ツメ         | CLAW                               |    |
| 1-1-3  | S03407001 | 1    | コロ         | ROLLER                             |    |
| 1-1-4  | S03408001 | 1    | コロタネネジ     | SHOULDER SCREW                     |    |
| 1-1-5  | 110161004 | 1    | ナット4.76    | NUT, SM4.76                        |    |
| 1-1-6  | S34278001 | 1    | ハネカゲシク     | SPRING HANGER SHAFT                |    |
| 1-1-7  | 014760622 | 1    | アタメネジ 5.95 | SET SCREW, SOCKET SM5.95           |    |
| 1-1-8  | S03621001 | 1    | イトキリレンゲツカン | CONNECTING BAR                     |    |
| 1-1-9  | S03623001 | 1    | レンゲツカンシク   | CONNECTING BAR SHAFT               |    |
| 1-1-10 | 048050342 | 1    | トワE5       | RETAINING RING, E5                 |    |
| 1-1-11 | 048040342 | 1    | トワE4       | RETAINING RING, E4                 |    |
| 1-1-12 | 155559001 | 1    | ヒラサガネ      | WASHER, PLAIN                      |    |
| 1-2    | S03622101 | 1    | イトキリレンゲツカン | CONNECTING LEVER                   |    |
| 1-3    | 150553001 | 1    | ナット5.95    | NUT, SM5.95                        |    |
| 1-4    | 025060232 | 1    | ヒラサガネネジユ6  | WASHER, PLAIN M 6                  |    |
| 2      | 151932001 | 1    | シクウケフタ     | BEARING COVER                      |    |
| 3      | 107231002 | 1    | サネシ 4.76   | SCREW, FLAT SM4.76                 |    |
| 4      | S03624001 | 1    | イトキリハークハネ  | SPRING                             |    |
| 5      | S34298001 | 1    | ミソツキピン     | DOWEL PIN                          |    |
| 6      | S03626001 | 1    | イトキリレンゲツカン | THREAD TRIMMER CONNECTING ROD ASSY |    |
| 7      | S03627001 | 1    | イトウハ       | MOVABLE KNIFE                      |    |
| 8      | S03628001 | 1    | イトウハタネネジ   | MOVABLE KNIFE SHOULDER SCREW       |    |
| 9      | S03629001 | 1    | コイハ        | FIXED KNIFE                        |    |
| 10     | 106629002 | 1    | シメネジ 4.37  | SCREW, SM4.37                      |    |

878-917-403

## L1. オプションパーツ / Option parts

| REF.NO | CODE      | Q'TY | ヒンメイ   | NAME OF PARTS | RM |
|--------|-----------|------|--------|---------------|----|
| 1      | S03476101 | 1    | オクリイタA | FEED PLATE, A |    |
| 1      | S03630101 | 1    | オクリイタB | FEED PLATE, B |    |
| 1      | 115085001 | 1    | オクリイタC | FEED PLATE, C |    |
| 1      | S03632101 | 1    | オクリイタD | FEED PLATE, D |    |
| 1      | S16121101 | 1    | オクリイタE | FEED PLATE, E |    |

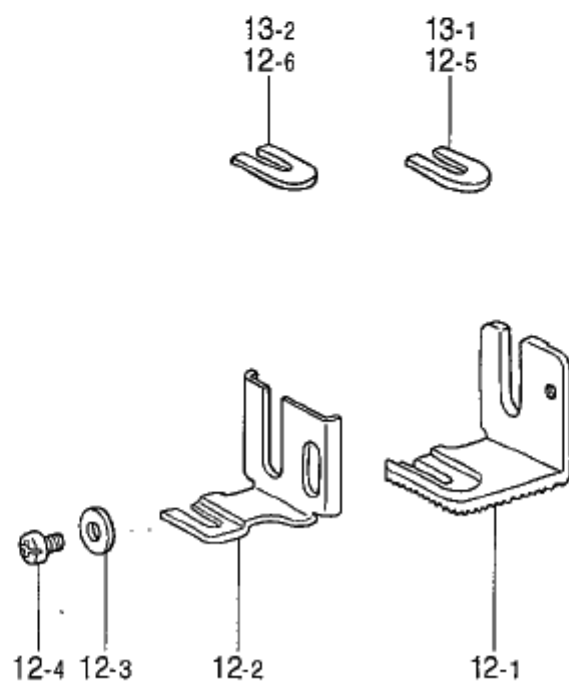
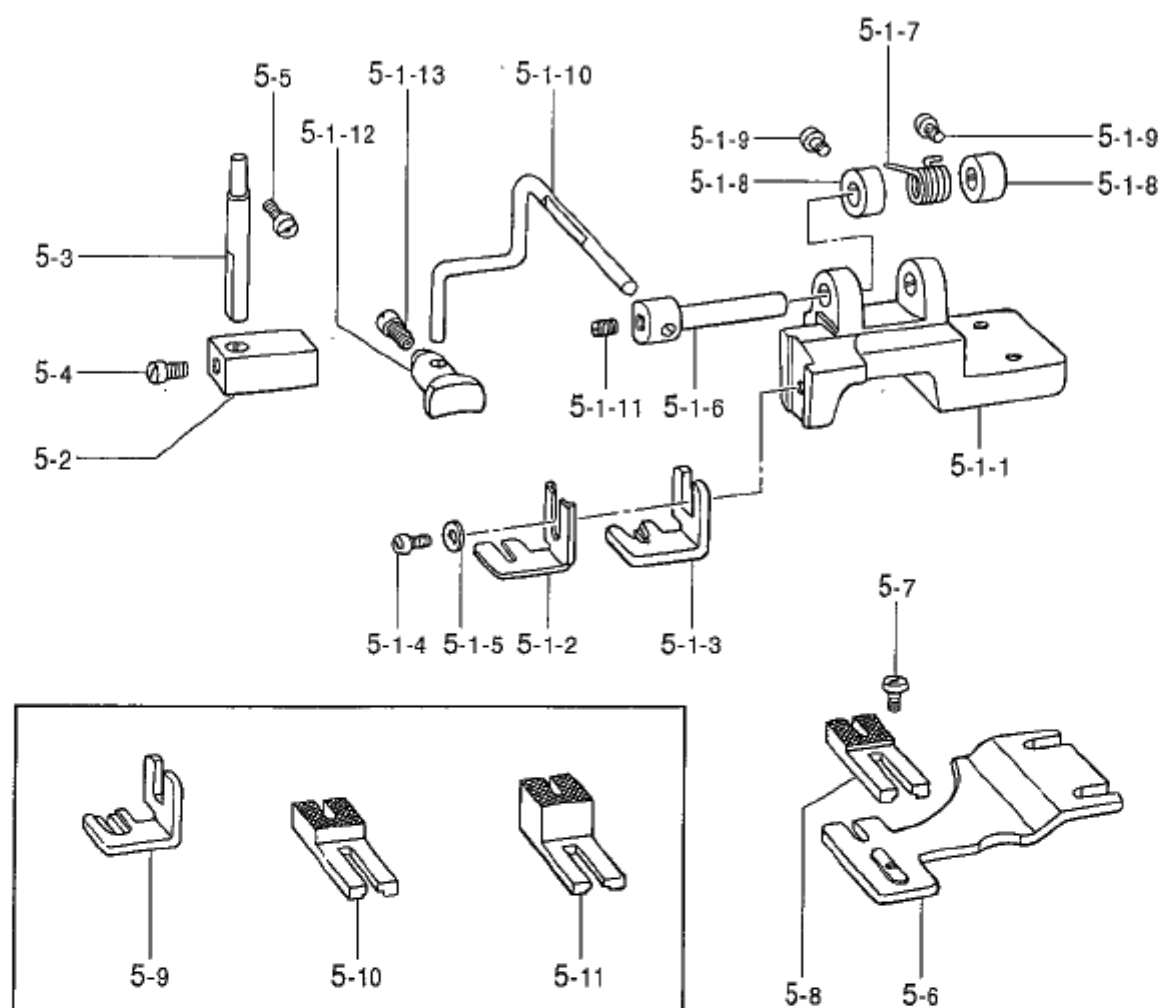
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## L2. オプションパーツ / Option parts

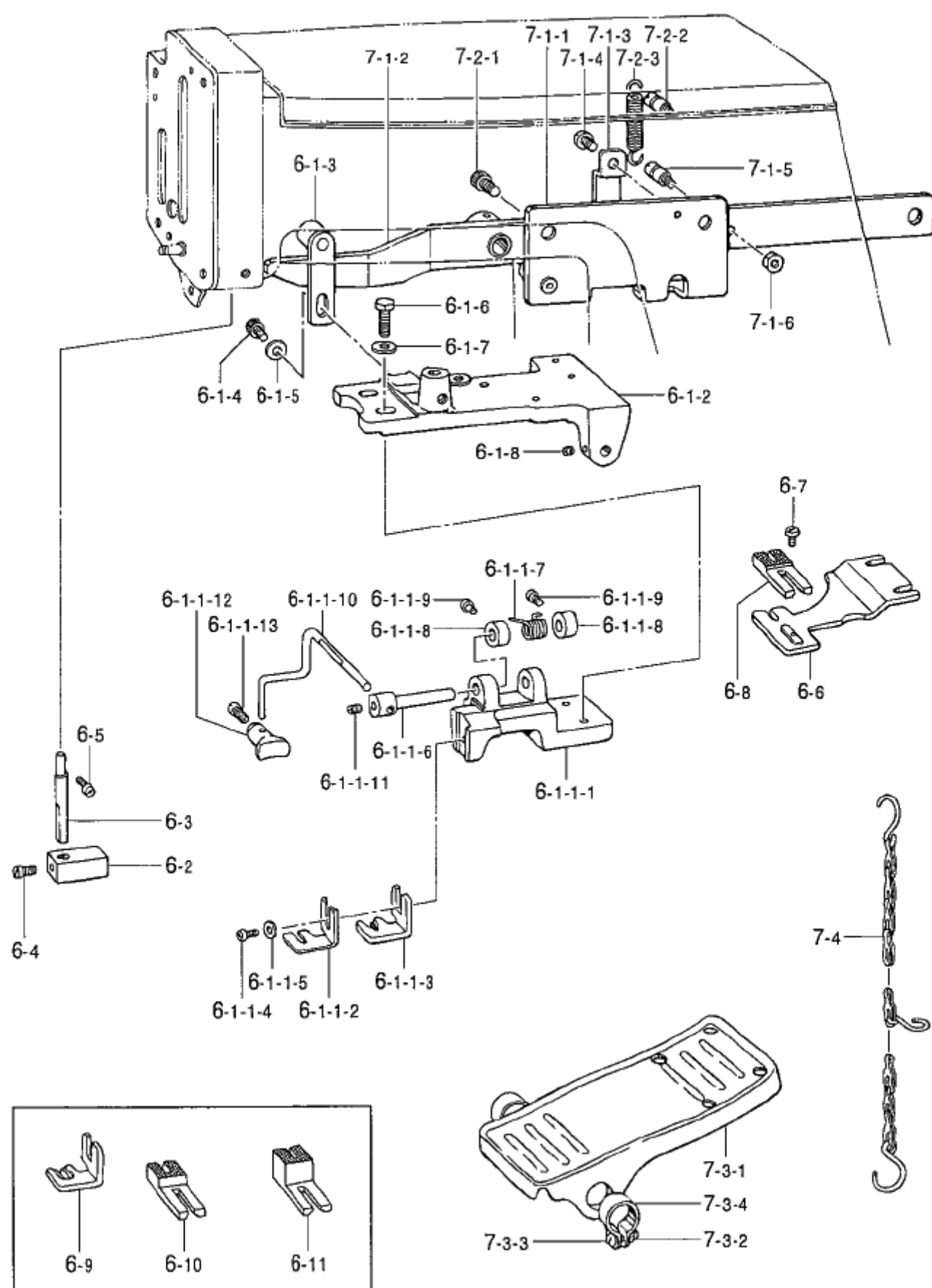
| REF.NO | CODE      | QTY | ヒンメイ              | NAME OF PARTS             | RM |
|--------|-----------|-----|-------------------|---------------------------|----|
|        |           |     | <ボタンサイズ φ10～φ20用> | <FOR BUTTON SIZE φ10～φ20> |    |
| 2      | S03701001 | 1   | ボタンクラムセットA        | BUTTON CLAMP SET A        |    |
| 2-1    | S30015101 | 1   | ボタンクラムミ           | BUTTON CLAMP ASSY         |    |
| 2-1-1  | S03464101 | 1   | ボタンクラムタイ          | BUTTON CLAMP BRACKET      |    |
| 2-1-2  | S29998001 | 1   | ボタンクラムL           | BUTTON CLAMP, L           |    |
| 2-1-3  | S30001001 | 1   | ボタンクラムLイタハネ       | SPRING, PLATE ;L          |    |
| 2-1-4  | S29999001 | 1   | ボタンクラムR           | BUTTON CLAMP, R           |    |
| 2-1-5  | S30002001 | 1   | ボタンクラムRイタハネ       | SPRING, PLATE ;R          |    |
| 2-1-6  | 115156001 | 2   | ボタンクラムアンナピン       | GUIDE PIN                 |    |
| 2-1-7  | 062680512 | 2   | ナット437-40X5       | SCREW, PAN SM4.37-40X5    |    |
| 2-1-8  | 047250642 | 2   | スプリングピンAW2.5      | PIN, SPRING ROLL AW2.5    |    |
| 2-1-9  | 115158001 | 2   | タンネジ 4.76         | SHOULDER SCREW, SM4.76    |    |
| 2-1-10 | S29954001 | 1   | ボタンクラムミ           | BUTTON CLAMP ASSY, M      |    |
| 2-1-11 | S03468101 | 1   | シメネジ 4.37         | SCREW, SM4.37             |    |
| 2-1-12 | S03657001 | 1   | ナット4.37           | NUT, ROUND SM4.37         |    |
| 2-1-13 | 115163001 | 1   | ボタンクラムイタハネ        | SPRING, PLATE             |    |
| 2-1-14 | 115164101 | 1   | ボタンクラムミヨウセツイタ     | ADJUSTING PLATE, ;B-CLAMP |    |
| 2-1-15 | 115165001 | 1   | タンネジ 4.37         | SHOULDER SCREW, SM4.37    |    |
| 2-1-16 | 115166001 | 1   | タンネジ 4.37         | SHOULDER SCREW, SM4.37    |    |
| 2-1-17 | S03659001 | 1   | ボタンクラムイタカム        | PLATE CAM, ;B-CLAMP       |    |
| 2-1-18 | 062680812 | 2   | ナット437-40X8       | SCREW, PAN SM4.37-40X8    |    |
| 2-2    | S03610001 | 1   | ボタンクラムモトシハネ       | SPRING, COMPRESSION       |    |
|        |           |     | <ボタンサイズ φ10～φ30用> | <FOR BUTTON SIZE φ10～φ30> |    |
| 2      | S03633001 | 1   | ボタンクラムセットB        | BUTTON CLAMP SET, B       |    |
| 2-1    | S03634101 | 1   | ボタンクラムミ           | BUTTON CLAMP ASSY, B      |    |
| 2-1-1  | S03464101 | 1   | ボタンクラムタイ          | BUTTON CLAMP BRACKET      |    |
| 2-1-2  | S03650001 | 1   | ボタンクラムLB          | BUTTON CLAMP, LB          |    |
| 2-1-3  | S11079001 | 1   | ボタンクラムLイタハネ       | SPRING, PLATE ;L          |    |
| 2-1-4  | S03649001 | 1   | ボタンクラムRB          | BUTTON CLAMP, RB          |    |
| 2-1-5  | S11080001 | 1   | ボタンクラムRイタハネ       | SPRING, PLATE ;R          |    |
| 2-1-6  | 115156001 | 2   | ボタンクラムアンナピン       | GUIDE PIN                 |    |
| 2-1-7  | 062680512 | 2   | ナット437-40X5       | SCREW, PAN SM4.37-40X5    |    |
| 2-1-8  | 047250642 | 2   | スプリングピンAW2.5      | PIN, SPRING ROLL AW2.5    |    |
| 2-1-9  | 115158001 | 2   | タンネジ 4.76         | SHOULDER SCREW, SM4.76    |    |
| 2-1-10 | S03467001 | 1   | ボタンクラムミ           | BUTTON CLAMP ASSY, M      |    |
| 2-1-11 | S03468101 | 1   | シメネジ 4.37         | SCREW, SM4.37             |    |
| 2-1-12 | S03657001 | 1   | ナット4.37           | NUT, ROUND SM4.37         |    |
| 2-1-13 | 115163001 | 1   | ボタンクラムイタハネ        | SPRING, PLATE             |    |
| 2-1-14 | 115164101 | 1   | ボタンクラムミヨウセツイタ     | ADJUSTING PLATE, ;B-CLAMP |    |
| 2-1-15 | 115165001 | 1   | タンネジ 4.37         | SHOULDER SCREW, SM4.37    |    |
| 2-1-16 | 115166001 | 1   | タンネジ 4.37         | SHOULDER SCREW, SM4.37    |    |
| 2-1-17 | S03659001 | 1   | ボタンクラムイタカム        | PLATE CAM, ;B-CLAMP       |    |
| 2-1-18 | 062680812 | 2   | ナット437-40X8       | SCREW, PAN SM4.37-40X8    |    |
| 2-2    | S03610001 | 1   | ボタンクラムモトシハネ       | SPRING, COMPRESSION       |    |





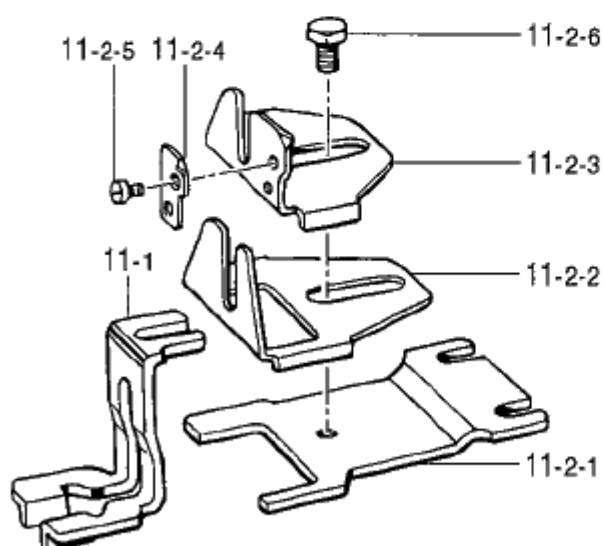
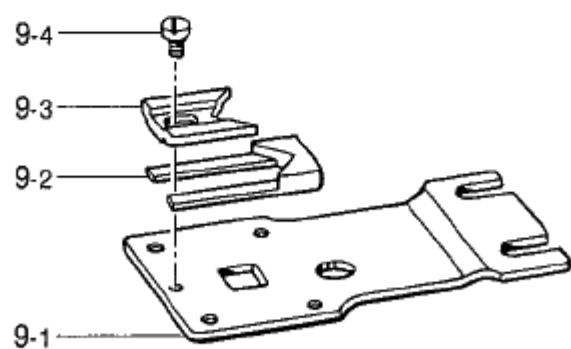
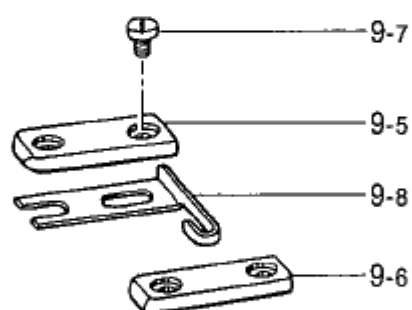
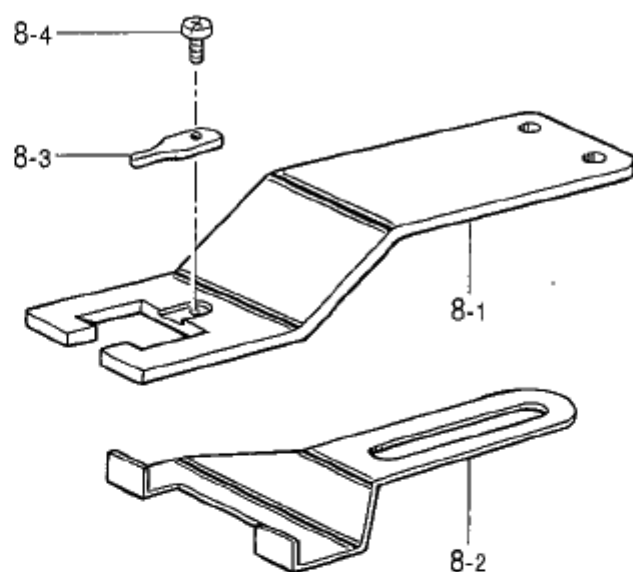
## L3. オプションパーツ / Option parts

| REF.NO | CODE      | QTY | ヒンメイ          | NAME OF PARTS                 | RM |
|--------|-----------|-----|---------------|-------------------------------|----|
| 5      | 142570109 | 1   | シャックアタッチメント   | SHANK BUTTON ATTACHMENT       |    |
| 5-1    | 142689309 | 1   | シャックタンクマミタイ   | SHANK BUTTON CLAMP BRAC. ASSY |    |
| 5-1-1  | 154684009 | 1   | シャックタンクマミ     | SHANK BUTTON CLAMP BRACKET    |    |
| 5-1-2  | 142677101 | 1   | ホタンマミA        | BUTTON CLAMP, A               |    |
| 5-1-3  | 142678101 | 1   | ホタンマミB        | BUTTON CLAMP, B               |    |
| 5-1-4  | 062670812 | 1   | ナハコ3.57-40X8  | SCREW, PAN SM3.57-40X8        |    |
| 5-1-5  | 102707003 | 1   | サカネ           | WASHER                        |    |
| 5-1-6  | 142681001 | 1   | ホタンオサエシク      | BUTTON CLAMP STUD             |    |
| 5-1-7  | 154685001 | 1   | ホタンオサエシクハネ    | SPRING                        |    |
| 5-1-8  | 142706001 | 2   | セツコ           | SET SCREW COLLAR              |    |
| 5-1-9  | 062670712 | 2   | ナハコ357-40X7   | SCREW, PAN SM3.57-40X7        |    |
| 5-1-10 | 154686001 | 1   | ホタンオサエ        | BUTTON CLAMP ARM              |    |
| 5-1-11 | 013719412 | 1   | トメネシ4.76ホミ    | SET SCREW, (CP) SM4.76        |    |
| 5-1-12 | 142680001 | 1   | ホタンオサエ        | BUTTON CLAMP                  |    |
| 5-1-13 | 120990001 | 1   | アタマツキトメネシ4.37 | SET SCREW, (CP) SM4.37-40X8   |    |
| 5-2    | 142683101 | 1   | ホタンオサエアゲ      | BUTTON PRESSER ARM LIFTER     |    |
| 5-3    | 142684001 | 1   | オサエアゲアゲシク     | BUTTON PRESSER ARM LIFTER BAR |    |
| 5-4    | 120990001 | 1   | アタマツキトメネシ4.37 | SET SCREW, (CP) SM4.37-40X8   |    |
| 5-5    | 062711012 | 1   | ナハコ476-32X10  | SCREW, PAN SM4.76-32X10       |    |
| 5-6    | 156336101 | 1   | シャックタンククリ     | FEED PLATE, S-BUTTON          |    |
| 5-7    | 060670512 | 1   | ハイト357-40X5   | SCREW, BIND SM3.57-40X5       |    |
| 5-8    | 142686101 | 1   | ヌノウケイS        | CLOTH RECEIVER, S             |    |
| 5-9    | S03641101 | 1   | ホタンカミD        | BOTTOM CLAMP D                |    |
| 5-10   | 142687101 | 1   | ヌノウケイM        | CLOTH RECEIVER, M             |    |
| 5-11   | 142688001 | 1   | ヌノウケイL        | CLOTH RECEIVER (LARGE)        |    |
| 12     | S10654001 | 1   | シャックゲージキット    | SHANK GAUGE KIT               |    |
| 12-1   | S10560001 | 1   | ホタンマミE        | BUTTON CLAMP (E)              |    |
| 12-2   | S10651001 | 1   | ホタンマミF        | BUTTON CLAMP (F)              |    |
| 12-3   | 105161003 | 1   | サカネ           | WASHER                        |    |
| 12-4   | S39086001 | 1   | ナハコ357-40X3.5 | SCREW, PAN SM3.57-40X3.5      |    |
| 12-5   | S10652000 | 5   | ホタンガイド1.5     | BUTTON GUIDE (1.5)            |    |
| 12-6   | S10653000 | 5   | ホタンガイド1.0     | BUTTON GUIDE (1.0)            |    |
| 13     | S10655001 | 1   | ホタンガイドセット     | BUTTON GUIDE SET              |    |
| 13-1   | S10652000 | 10  | ホタンガイド1.5     | BUTTON GUIDE (1.5)            |    |
| 13-2   | S10653000 | 10  | ホタンガイド1.0     | BUTTON GUIDE (1.0)            |    |



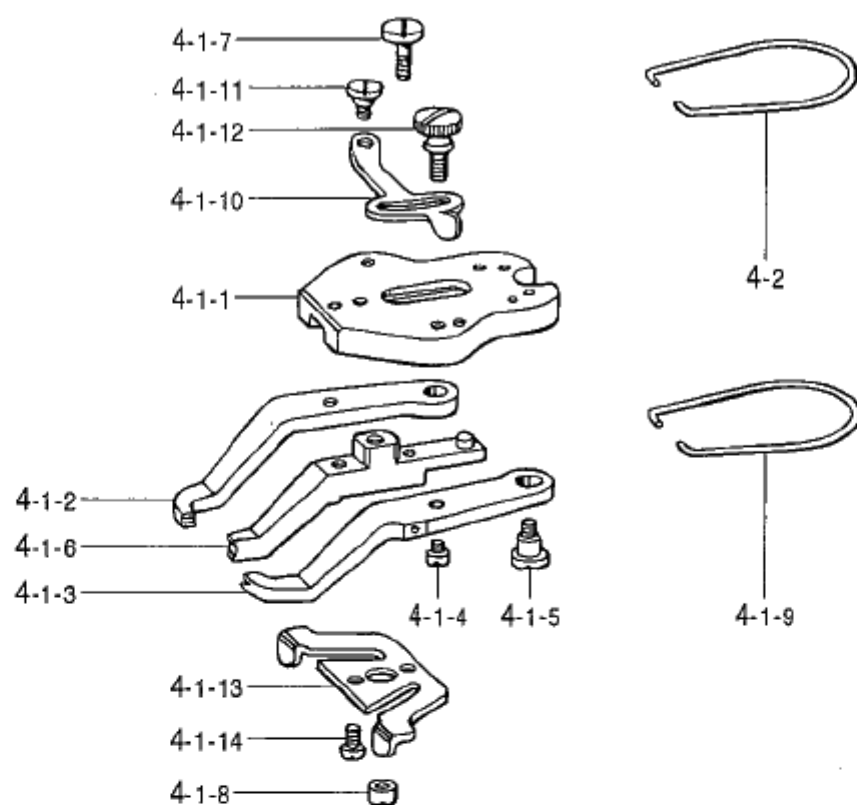
## L4. オプションパーツ / Option parts

| REF.NO   | CODE      | QTY | ヒンメイ                      | NAME OF PARTS                 | RM |
|----------|-----------|-----|---------------------------|-------------------------------|----|
| 6        | S39822109 | 1   | シャックルセット                  | SHANK DEVICE SET              |    |
| 6-1      | S39823109 | 1   | シャックルタンツマミA               | SHANK BUTTON CLAMP ASSY       |    |
| 6-1-1    | 142689309 | 1   | シャックルタンツマミタイ              | SHANK BUTTON CLAMP BRAC. ASSY |    |
| 6-1-1-1  | 154684009 | 1   | シャックルタンツマミ                | SHANK BUTTON CLAMP BRACKET    |    |
| 6-1-1-2  | 142677101 | 1   | ボタンツマミA                   | BUTTON CLAMP, A               |    |
| 6-1-1-3  | 142678101 | 1   | ボタンツマミB                   | BUTTON CLAMP, B               |    |
| 6-1-1-4  | 062670812 | 1   | ナット 3.57-40X8             | SCREW, PAN SM3.57-40X8        |    |
| 6-1-1-5  | 102707003 | 1   | ワッシャー                     | WASHER                        |    |
| 6-1-1-6  | 142681001 | 1   | ボタンクランプスタッド               | BUTTON CLAMP STUD             |    |
| 6-1-1-7  | 154685001 | 1   | ボタンクランプスプリング              | SPRING                        |    |
| 6-1-1-8  | 142706001 | 2   | セットスクリュー                  | SET SCREW COLLAR              |    |
| 6-1-1-9  | 062670712 | 2   | ナット 3.57-40X7             | SCREW, PAN SM3.57-40X7        |    |
| 6-1-1-10 | 154686001 | 1   | ボタンクランプアーム                | BUTTON CLAMP ARM              |    |
| 6-1-1-11 | 013719412 | 1   | セットスクリュー (CP) SM4.76      | SET SCREW, (CP) SM4.76        |    |
| 6-1-1-12 | 142680001 | 1   | ボタンクランプ                   | BUTTON CLAMP                  |    |
| 6-1-1-13 | 120990001 | 1   | セットスクリュー (CP) SM4.37-40X8 | SET SCREW, (CP) SM4.37-40X8   |    |
| 6-1-2    | S37352009 | 1   | プレスアーム                    | PRESSER ARM                   |    |
| 6-1-3    | S03459051 | 1   | プレスアーム調整プレートアッシー          | PRESSER ADJUSTING PLATE ASSY  |    |
| 6-1-4    | 018061022 | 1   | ボルト 6X10                  | BOLT, SOCKET M6X10            |    |
| 6-1-5    | S03695001 | 1   | ワッシャー 6                   | WASHER, PLAIN 6               |    |
| 6-1-6    | 017711412 | 2   | ボルト 4.76X14               | BOLT, SM4.76X14               |    |
| 6-1-7    | 146354001 | 2   | ワッシャー 5                   | WASHER, PLAIN 5               |    |
| 6-1-8    | 014680622 | 2   | セットスクリュー (CP) SM4.37      | SET SCREW, SOCKET (CP) SM4.37 |    |
| 6-2      | 142683101 | 1   | ボタンプレスアームリフター             | BUTTON PRESSER ARM LIFTER     |    |
| 6-3      | 142684001 | 1   | ボタンプレスアームリフターバー           | BUTTON PRESSER ARM LIFTER BAR |    |
| 6-4      | 120990001 | 1   | セットスクリュー (CP) SM4.37-40X8 | SET SCREW, (CP) SM4.37-40X8   |    |
| 6-5      | 062711012 | 1   | ナット 4.76-32X10            | SCREW, PAN SM4.76-32X10       |    |
| 6-6      | 156336101 | 1   | フィーダープレート; S-BUTTON       | FEED PLATE, ;S-BUTTON         |    |
| 6-7      | 060670512 | 1   | スクリュー 357-40X5            | SCREW, BIND SM3.57-40X5       |    |
| 6-8      | 142686101 | 1   | 生地受け S                    | CLOTH RECEIVER, S             |    |
| 6-9      | S03641101 | 1   | ボタンクランプ D                 | BOTTOM CLAMP D                |    |
| 6-10     | 142687101 | 1   | 生地受け M                    | CLOTH RECEIVER, M             |    |
| 6-11     | 142688001 | 1   | 生地受け L                    | CLOTH RECEIVER (LARGE)        |    |
| 7        | S03655002 | 1   | メカニカル2ペダルセット              | MECHANICAL TWO-PEDAL SET      |    |
| 7-1      | S03714001 | 1   | リフターレバーアッシー; P-BAR        | LIFTER LEVER ASSY, ;P-BAR     |    |
| 7-1-1    | S03705001 | 1   | ベースプレート                   | BASE PLATE                    |    |
| 7-1-2    | S03706001 | 1   | リフターレバー; P-BAR            | LIFTER LEVER, ;P-BAR          |    |
| 7-1-3    | S03707001 | 1   | ガイドプレート                   | GUIDE PLATE                   |    |
| 7-1-4    | 062710612 | 1   | スクリュー 4.76-32X6           | SCREW, PAN SM4.76-32X6        |    |
| 7-1-5    | S03625001 | 1   | スプリングフック                  | SPRING HOOK                   |    |
| 7-1-6    | 110161004 | 1   | ナット 4.76                  | NUT, SM4.76                   |    |
| 7-2      | S37805001 | 1   | プレスリフタースプリングアッシー          | PRESSER LIFTER SPRING ASSY    |    |
| 7-2-1    | 018061422 | 2   | ボルト 6X14                  | BOLT, SOCKET M6X14            |    |
| 7-2-2    | S03625001 | 1   | スプリングフック                  | SPRING HOOK                   |    |
| 7-2-3    | S03624001 | 1   | スプリング                     | SPRING                        |    |
| 7-3      | 116185209 | 1   | ペダルアッシー                   | PEDAL ASSY                    |    |
| 7-3-1    | 117437109 | 1   | フットリフターペダル                | FOOT LIFTER PEDAL             |    |
| 7-3-2    | 021400106 | 2   | ナット 1/2                   | NUT, 1 M4                     |    |
| 7-3-3    | 062401416 | 2   | スクリュー 4X14                | SCREW, PAN M4X14              |    |
| 7-3-4    | 116016001 | 2   | ペダルストッパー                  | PEDAL STOPPER                 |    |
| 7-4      | 142656001 | 1   | チェーンアッシー                  | CHAIN ASSY                    |    |



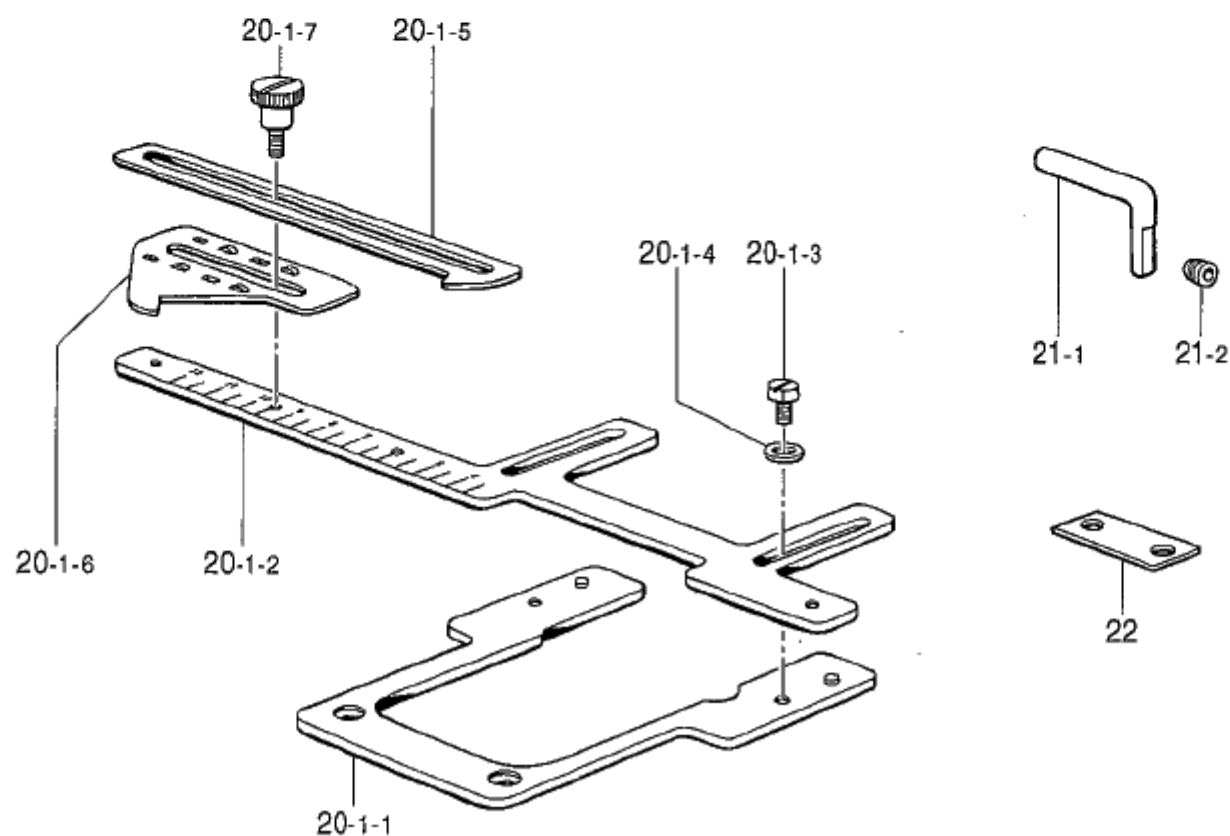
## L5. オプションパーツ / Option parts

| REF.NO | CODE      | Q'TY | ヒンメイ             | NAME OF PARTS                     | RM |
|--------|-----------|------|------------------|-----------------------------------|----|
| 8      | S03692001 | 1    | ラベル付アタッチメントクミ    | LABEL ATTACHMENT                  |    |
| 8-1    | S09144001 | 1    | ラベル付ヨウクランフ       | LABEL CLAMP                       |    |
| 8-2    | S09143001 | 1    | ストッパ             | STOPPER                           |    |
| 8-3    | S09145001 | 1    | クランフハネ           | CLAMP SPRING                      |    |
| 8-4    | S01295001 | 2    | シメネジ 2.38X3.5    | SCREW, SM2.38X3.5                 |    |
| 9      | S03693001 | 1    | チカラボタンクミ         | STAY BUTTON ATTACHMENT (S)        |    |
| 9-1    | S09482001 | 1    | チカラボタンオクリイタ      | STAY BUTTON FEED PLATE            |    |
| 9-2    | S09483001 | 1    | ボタンウケタID         | BUTTON RECEIVER (D)               |    |
| 9-3    | S09484001 | 1    | ボタンウケタIU         | BUTTON RECEIVER (U)               |    |
| 9-4    | S09494001 | 1    | シメネジ 3.18-44X3.4 | SCREW, SM3.18-44X3.4              |    |
| 9-5    | S09485001 | 1    | ウケタイアンナIL        | RECEIVER GUIDE (L)                |    |
| 9-6    | S09486001 | 1    | ウケタイアンナIR        | RECEIVER GUIDE (R)                |    |
| 9-7    | S09493001 | 4    | シメネジ 3.18-44X4   | SCREW, SM3.18-44X4                |    |
| 9-8    | S09487001 | 1    | ウケタイササエハネ        | RECEIVER SUPPORT SPRING           |    |
| 11     | 150416001 | 1    | ネマキアタツチメントクミ     | BUTTON ROOT WRAPPING ATTACHMENT   |    |
| 11-1   | S09488001 | 1    | ウカシゲージ           | LIFTING GAUGE                     |    |
| 11-2   | S09564001 | 1    | ネマキゲージクミ         | WRAPPING GAUGE ASSY               |    |
| 11-2-1 | S09489001 | 1    | ネマキオクリイタ         | ROOT WRAPPING BUTTON FEED PLATE   |    |
| 11-2-2 | S09490001 | 1    | ネマキボタンウケA        | BUTTON ROOT WRAPPING RECEIVER (A) |    |
| 11-2-3 | S09491001 | 1    | ネマキボタンウケB        | BUTTON ROOT WRAPPING RECEIVER (B) |    |
| 11-2-4 | S09492001 | 1    | イトツカミ            | THREAD NIPPER                     |    |
| 11-2-5 | S09496001 | 2    | シメネジ 2.38-56X1.9 | SCREW, SM2.38-56X1.9              |    |
| 11-2-6 | S09495001 | 1    | ボルト 4.37-40X4.5  | BOLT, SM4.37-40X4.5               |    |



878-917-940

7. オプションパーツ/ OPTION PARTS



878-917-940

## L6. オプションパーツ / Option parts

| REF.NO | CODE      | Q'TY | ヒンメイ          | NAME OF PARTS             | RM |
|--------|-----------|------|---------------|---------------------------|----|
| 4      | S03635101 | 1    | スナツフツマミセツト    | SNAP CLAMP SET            |    |
| 4-1    | S03636101 | 1    | スナツフツマミ       | SNAP CLAMP ASSY           |    |
| 4-1-1  | S03464101 | 1    | ホタンツカミタイ      | BUTTON CLAMP BRACKET      |    |
| 4-1-2  | 118541001 | 1    | スナツフツマミL      | SNAP CLAMP, L             |    |
| 4-1-3  | 118539001 | 1    | スナツフツマミR      | SNAP CLAMP, R             |    |
| 4-1-4  | 115156001 | 2    | ホタンツカミアンナヒピン  | GUIDE PIN                 |    |
| 4-1-5  | 115158001 | 2    | タネネジ 4.76     | SHOULDER SCREW, SM4.76    |    |
| 4-1-6  | S03712001 | 1    | スナツフツマミM      | SNAP CLAMP ASSY, M        |    |
| 4-1-7  | S03468101 | 1    | シメネジ 4.37     | SCREW, SM4.37             |    |
| 4-1-8  | S03657001 | 1    | マルナツト4.37     | NUT, ROUND SM4.37         |    |
| 4-1-9  | 115163001 | 1    | ホタンツカミイタハネ    | SPRING, PLATE             |    |
| 4-1-10 | 115164101 | 1    | ホタンツカミチヨウセツイタ | ADJUSTING PLATE, ;B-CLAMP |    |
| 4-1-11 | 115165001 | 1    | タネネジ 4.37     | SHOULDER SCREW, SM4.37    |    |
| 4-1-12 | 115166001 | 1    | タネネジ 4.37     | SHOULDER SCREW, SM4.37    |    |
| 4-1-13 | S03659001 | 1    | ホタンツカミイタカム    | PLATE CAM, ;B-CLAMP       |    |
| 4-1-14 | 062680812 | 2    | ナハコ437-40X8   | SCREW, PAN SM4.37-40X8    |    |
| 4-2    | S03610001 | 1    | ホタンツカミイタシハネ   | SPRING, COMPRESSION       |    |

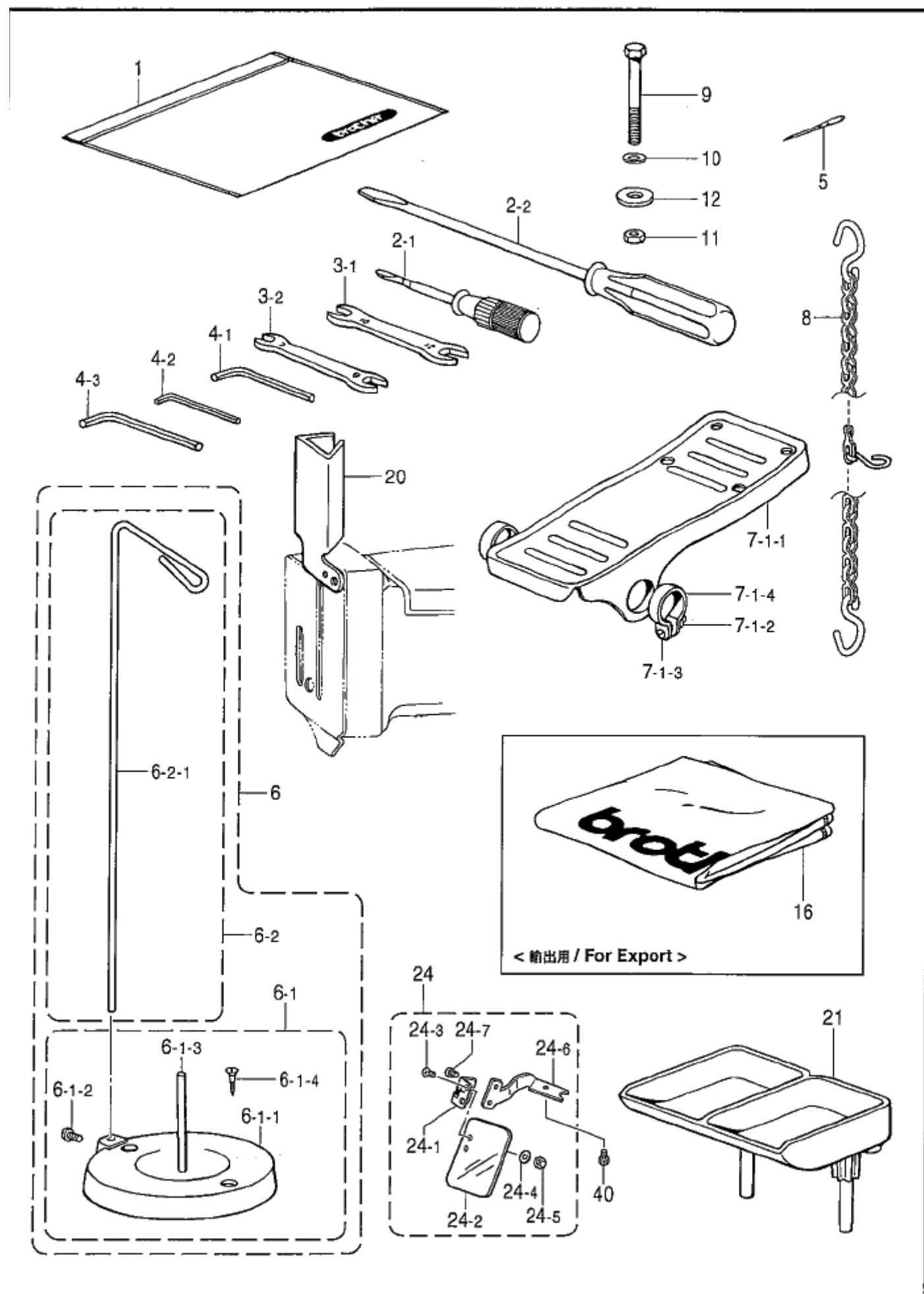
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## L7. オプションパーツ / Option parts

| REF.NO | CODE      | Q'TY | ヒンメイ         | NAME OF PARTS            | RM |
|--------|-----------|------|--------------|--------------------------|----|
| 20     | S09655001 | 1    | ホタンスペースセット   | BUTTON SPACER SET        |    |
| 20-1   | S09656001 | 1    | ホタンスペース      | BUTTON SPACER ASSY       |    |
| 20-1-1 | S09657001 | 1    | トタイ          | BASE                     |    |
| 20-1-2 | S09658001 | 1    | スケール         | SCALE                    |    |
| 20-1-3 | S09686001 | 2    | ボルト4.37-40X7 | BOLT, SM4.37-40X7        |    |
| 20-1-4 | S02745001 | 2    | ワッシャー        | WASHER                   |    |
| 20-1-5 | S09659001 | 1    | イキメイトA       | POSITIONING PLATE, A     |    |
| 20-1-6 | S09660001 | 1    | イキメイトB       | POSITIONING PLATE, B     |    |
| 20-1-7 | 115166001 | 1    | タネネジ 4.37    | SHOULDER SCREW, SM4.37   |    |
| 21     | S38181001 | 1    | ホタンホルダーフック   | BUTTON HOLDER HOOK ASSY  |    |
| 21-1   | S36813001 | 1    | ホタンホルダーフック   | BUTTON HOLDER HOOK       |    |
| 21-2   | 014760622 | 1    | アトメネジ 5.95   | SET SCREW, SOCKET SM5.95 |    |
| 22     | S37370001 | 1    | オクリスペース      | FEED SPACER              |    |

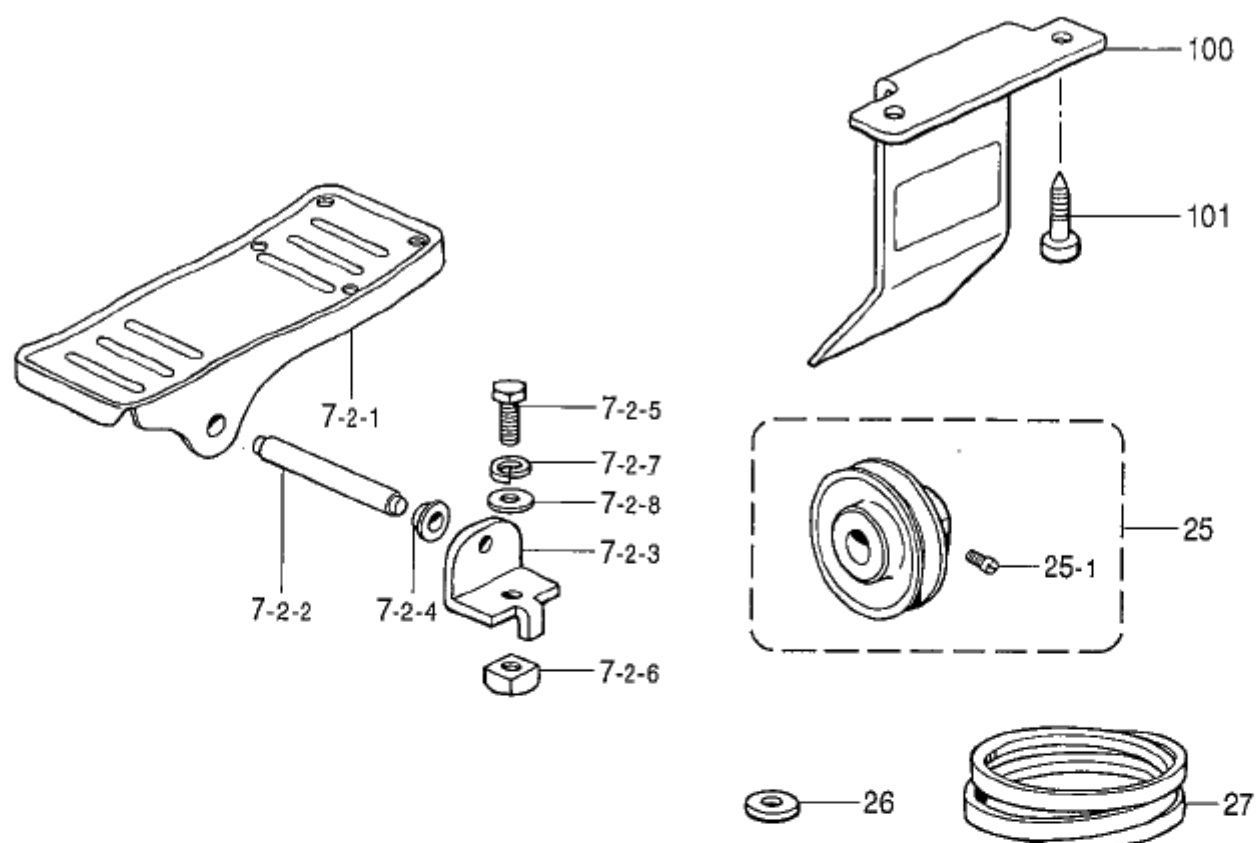
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## Z1. 付属品関係 / Accessories

| REF.NO                                                                            | CODE      | Q'TY | ヒンメイ            | NAME OF PARTS              | RM |
|-----------------------------------------------------------------------------------|-----------|------|-----------------|----------------------------|----|
| 1                                                                                 | 122991001 | 1    | フツクヒンホリフク       | ACCESSORY BAG              |    |
| 2-1                                                                               | 105344001 | 1    | ネジマツシ2.6X70     | SCREW DRIVER, 2.6X70       |    |
| 2-2                                                                               | 118837001 | 1    | ネジマツシ3.4X70     | SCREW DRIVER, 3.4X70       |    |
| 3-1                                                                               | 107780001 | 1    | スハナ10X12        | WRENCH, 10X12              |    |
| 3-2                                                                               | 142205001 | 1    | スハナ7X8          | WRENCH, 7X8                |    |
| 4-1                                                                               | 142721001 | 1    | 6カホウスハナ3        | HEXAGONAL WRENCH, 3        |    |
| 4-2                                                                               | 142002001 | 1    | 6カホウスハナ2        | HEXAGONAL WRENCH, 2        |    |
| 4-3                                                                               | 118064001 | 1    | 6カホウスハナ4        | HEXAGONAL WRENCH, 4        |    |
| 5                                                                                 | 115053014 | 2    | ミシンハリTQX1 (#14) | NEEDLE, TQX1 (#14)         |    |
| 5                                                                                 | 115053016 | 2    | ミシンハリTQX1 (#16) | NEEDLE, TQX1 (#16)         |    |
| 5                                                                                 | 115053018 | 2    | ミシンハリTQX1 (#18) | NEEDLE, TQX1 (#18)         |    |
| 6                                                                                 | S59553001 | 1    | イトタテイセツ         | COTTON STAND SET           |    |
| 6-1                                                                               | S59554001 | 1    | イトタテイクミA        | COTTON STAND A ASSY        |    |
| 6-1-1                                                                             | S59555001 | 1    | イトタテサ           | DISC                       |    |
| 6-1-2                                                                             | 062501016 | 1    | ナハコ5X10         | SCREW, PAN M5X10           |    |
| 6-1-3                                                                             | S20135001 | 1    | イトタテホウ          | SPOOL PIN                  |    |
| 6-1-4                                                                             | 034422006 | 2    | +2サラモク41X20     | WOOD SCREW, FLAT 2 M4.1X20 |    |
| 6-2                                                                               | S59556001 | 1    | イトタテイクミB        | COTTON STAND B ASSY        |    |
| 6-2-1                                                                             | S20133001 | 1    | イトカ             | THREAD RETAINER            |    |
| 7-1                                                                               | 116185209 | 1    | ハタルクミ           | PEDAL ASSY                 |    |
| 7-1-1                                                                             | 117437109 | 1    | オキエゲフミタ         | FOOT LIFTER PEDAL          |    |
| 7-1-2                                                                             | 021400106 | 2    | ナツ1シユ4          | NUT, 1 M4                  |    |
| 7-1-3                                                                             | 062401416 | 2    | ナハコ4X14         | SCREW, PAN M4X14           |    |
| 7-1-4                                                                             | 116016001 | 2    | ハタルトメ           | PEDAL STOPPER              |    |
| 8                                                                                 | 142656001 | 1    | クサルクミ           | CHAIN ASSY                 |    |
| 9                                                                                 | 144543001 | 4    | ホルト6X63         | BOLT, M6X63                |    |
| 10                                                                                | 025060232 | 4    | ヒラサガネチユ6        | WASHER, PLAIN M 6          |    |
| 11                                                                                | 021060102 | 4    | ナツ1シユ6          | NUT, 1 M6                  |    |
| 12                                                                                | 115947001 | 4    | サカネ             | WASHER, PLAIN 6.35         |    |
| 16                                                                                | 144224001 | 1    |                 | HEAD COVER                 |    |
| 20                                                                                | S37135001 | 1    | ハリホウカハ          | NEEDLE BAR COVER           |    |
| 21                                                                                | S18642009 | 1    | ホタンサ            | BUTTON TRAY                |    |
| 24                                                                                | S44495001 | 1    | アイカートクミC        | EYE GUARD ASSY, C          |    |
| 24-1                                                                              | S44483001 | 1    | チヨウハンクミ         | HINGE ASSY                 |    |
| 24-2                                                                              | S44485001 | 1    | アイカート           | EYE GUARD                  |    |
| 24-3                                                                              | 061660806 | 2    | サラコ318-40X8     | SCREW, FLAT SM3.18-40X8    |    |
| 24-4                                                                              | 025030232 | 2    | ヒラサガネチユ3        | WASHER, PLAIN M 3          |    |
| 24-5                                                                              | 021660102 | 2    | ナツ1シユ3.18       | NUT, 1 SM3.18              |    |
| 24-6                                                                              | S44488001 | 1    | アイカートホカハ-C      | EYE GUARD HOLDER, C        |    |
| 24-7                                                                              | 062670512 | 2    | ナハコ357-40X5     | SCREW, PAN SM3.57-40X5     |    |
| 40                                                                                | 018400632 | 1    | アホルト4X6         | BOLT, SOCKET M4X6          |    |
| 付属品の明細は変更することがあります。<br>The details of included accessories are subject to change. |           |      |                 |                            |    |

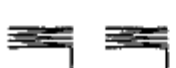


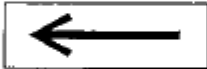
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## Z2. 付属品関係(オプション部品) / Accessories (Option parts)

| REF.NO | CODE      | Q'TY | ヒンメイ               | NAME OF PARTS                   | RM |
|--------|-----------|------|--------------------|---------------------------------|----|
| 7-2    | S01603009 | 1    | オシエケフミイタミ (Z脚用)    | TREADLE ASSY (For Z-type stand) |    |
| 7-2-1  | S01199003 | 1    | オシエケフミイタ           | TREADLE PEDAL                   |    |
| 7-2-2  | 133188001 | 1    | オシエケフミイタシク         | TREADLE SHAFT                   |    |
| 7-2-3  | 119707003 | 2    | フミイタシクウケ           | BRACKET                         |    |
| 7-2-4  | 119708001 | 2    | フミイタシクウケカネ         | COLLAR                          |    |
| 7-2-5  | 017082206 | 2    | ボルト8X22            | BOLT, M8X22                     |    |
| 7-2-6  | 116694001 | 2    | 4カクナツト8            | NUT, M8                         |    |
| 7-2-7  | 028080240 | 2    | ハネサカネ2-8           | WASHER, SPRING 2-8              |    |
| 7-2-8  | 025080236 | 2    | ヒラサカネチユウ8          | WASHER, PLAIN M 8               |    |
| 25     | 119270001 | 1    | N657°-リークミ (60HZ用) | N65 PULLEY ASSY (For 60HZ)      |    |
| 25     | 119271001 | 1    | N757°-リークミ (50HZ用) | N75 PULLEY ASSY (For 50HZ)      |    |
| 25-1   | 105073001 | 2    | アタマツキトメネジ 5.95     | SET SCREW, SM5.95               |    |
| 26     | 133824001 | 8    | モータークッション          | CUSHION RUBBER                  |    |
| 27     | S18707124 | 1    | VベルトMシロ (50HZ用)    | BELT, VM WHITE (For 50HZ)       |    |
| 27     | S18707123 | 1    | VベルトMシロ (60HZ用)    | BELT, VM WHITE (For 60HZ)       |    |
| 100    | S38636101 | 2    | フーリカハークミ           | PULLEY COVER ASSY               |    |
| 101    | 032422003 | 4    | ネジM4.1X20          | WOOD SCREW, ROUND M4.1X20       |    |

878-917-910

| 仕様<br>SUB<br>CLASS | 縫い目形状<br>STITCH FORM                                                                                             | 針数<br>NO.OF<br>STITCH   | 参照番号<br>REF.NO. | B-1                                            | E1-5                              | E1-6                                         | E1-7                                       | G-9                 |  |
|--------------------|------------------------------------------------------------------------------------------------------------------|-------------------------|-----------------|------------------------------------------------|-----------------------------------|----------------------------------------------|--------------------------------------------|---------------------|--|
|                    |                                                                                                                  |                         | 品名<br>PARTS     | ハリカズヘン<br>カンカムクミ<br>Stitch control<br>cam assy | ウォームギヤ<br>クミ<br>Worm gear<br>assy | ヨコオクリ<br>カムクミ<br>Transverse<br>feed cam assy | タテオクリ<br>カムクミ<br>Vertical feed<br>cam assy | ウォームクミ<br>Worm assy |  |
| BM-917B<br>-1      |                                 | 8<br>・<br>16<br>・<br>32 |                 | S36696-001                                     | S03445-001                        | S03446-001                                   | S03451-001                                 | S03528-001          |  |
| BM-917B<br>-3      |                                 |                         |                 | ↑                                              | ↑                                 | S03447-001                                   | ↑                                          | ↑                   |  |
| BM-917B<br>-5      |                                |                         |                 | ↑                                              | ↑                                 | S03446-001                                   | S03452-001                                 | ↑                   |  |
| BM-917B<br>-7      | <br>(仮ラベル付)<br>(Attach label) |                         |                 | ↑                                              | ↑                                 | ↑                                            | S03596-001                                 | ↑                   |  |
| BM-917B<br>-2      |                               | 6<br>・<br>12<br>・<br>24 |                 | S36697-001                                     | S03651-001                        | S03448-001                                   | S03451-001                                 | S03653-001          |  |
| BM-917B<br>-4      |                               |                         |                 | ↑                                              | ↑                                 | S03449-001                                   | ↑                                          | ↑                   |  |
| BM-917B<br>-6      |                               |                         |                 | ↑                                              | ↑                                 | S03448-001                                   | S03454-001                                 | ↑                   |  |
| 3M-917B<br>-8      | <br>(仮ラベル付)<br>(Attach label) |                         |                 | ↑                                              | ↑                                 | ↑                                            | S03597-001                                 | ↑                   |  |

| 警告ラベル / Warning labels                                                                                                                                                                                                                                                                                                                                                                     | 品名 / Name of parts                                           | Size(mm) | Code       |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|----------|------------|
|  <p>△ 注意<br/>動く部分で怪我をする。安全保護器具をつけて、取扱を済ますること。<br/>電線を切つても、入道し、ボルトの交換、修理や調整をすること。<br/>△ CAUTION<br/>Moving parts may cause injury. Operate with safety devices. Turn off main switch before rewinding, changing belts and readjusting etc.</p>                                                             | 操作注意ラベル・和・英<br>Label, operation Jpn / Eng.                   | 52 X 84  | SA0792-001 |
|  <p>△ 注意 △ 注意<br/>高温部、手をつくとやけどをすることがある。取扱中は手をつかない。<br/>△ CAUTION △ ACHTUNG<br/>Hot parts, touch may burn hands. Do not touch when operating. Heiße Teile, nicht berühren.<br/>△ ATTENTION △ AVERTISSEMENT<br/>Les parties chaudes peuvent brûler les mains. Ne pas toucher pendant le fonctionnement.</p> | 高温ラベル・6ヶ国語<br>Label, high temp. 6 lang                       | 87 X 59  | SA0795-001 |
|  <p>△ 注意<br/>ベルトは回転し続け、手を巻き込む。開口部に手を入れないこと。<br/>△ 警告<br/>皮帶旋轉不停，如導致受傷，禁止將手伸入皮帶的開口部。<br/>△ WARNING<br/>Running belt can cause injury. Do not put hands in opening.</p>                                                                                                                                     | 巻き込み注意ラベル<br>和・中・英<br>Label, entanglement<br>Jpn / Chn / Eng | 52 X 84  | SA0794-001 |
|                                                                                                                                                                                                                                                                                                         | 矢印マーク<br>Label, arrow                                        | 10 X 30  | S37058-001 |
|                                                                                                                                                                                                                                                                                                         | アースマーク<br>Label, grounding                                   | φ 12     | S37060-001 |

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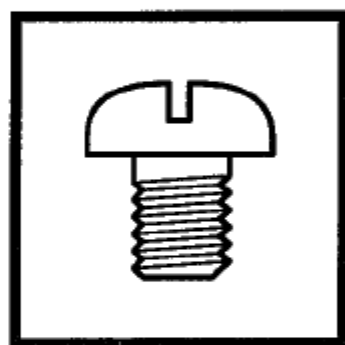
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| 013710512 | 5-1      | 12   | 025030232 | 24-4    | 30   | 102707003 | 5-1-5   | 22   | 115098001 | 31     | 8    |
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|           | 11       | 16   |           | 1-4     | 18   | 105073001 | 25-1    | 32   | 115101001 | 17     | 8    |
|           | 1-11     | 16   |           | 10      | 30   | 105161003 | 12-3    | 22   | 115105001 | 15     | 8    |
|           | 1-9      | 16   | 025080236 | 7-2-8   | 32   | 105329001 | 19      | 2    | 115108301 | 39     | 8    |
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| 014680622 | 44-8     | 10   | 034422006 | 6-1-4   | 30   | 107780001 | 3-1     | 30   | 115156001 | 44-5-6 | 10   |
|           | 8-4      | 12   | 047250642 | 44-5-8  | 10   | 108520001 | 21      | 2    |           | 2-1-6  | 20   |
|           | 8-8      | 12   |           | 2-1-8   | 20   | 110104000 | 24      | 2    |           | 2-1-6  | 20   |
|           | 1-22     | 16   |           | 2-1-8   | 20   | 110124001 | 13-1    | 14   |           | 4-1-4  | 28   |
|           | 6-1-8    | 24   | 048040342 | 1-1-11  | 18   | 110161004 | 16-5    | 4    | 115158001 | 44-5-9 | 10   |
| 014710522 | 22       | 4    | 048050342 | 8-7     | 12   |           | 73      | 12   |           | 2-1-9  | 20   |
| 014760622 | 24       | 4    |           | 1-1-10  | 18   |           | 1-1-5   | 18   |           | 2-1-9  | 20   |
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|           | 33       | 8    | 060670512 | 5-7     | 22   | 110744002 | 23-2    | 12   | 115163001 | 2-1-13 | 20   |
|           | 35       | 8    |           | 6-7     | 24   | 112751003 | 4-4     | 4    |           | 2-1-13 | 20   |
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|           | 10       | 12   | 062401416 | 7-3-3   | 24   | 114980001 | 41      | 8    | 115164101 | 2-1-14 | 20   |
|           | 20-10    | 12   |           | 7-1-3   | 30   | 114982000 | 11      | 2    |           | 2-1-14 | 20   |
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|           | 6-1-6    | 24   | 062711012 | 40      | 8    |           | 5       | 30   |           | 7-1-4  | 30   |
| 018061022 | 44-4     | 10   |           | 16      | 16   | 115053018 | 5       | 30   | 116185209 | 7-3    | 24   |
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| 021660102 | 24-5     | 30   | 100136001 | 1-10-6  | 16   | 115094001 | 18      | 8    | 118837001 | 2-2    | 30   |
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| 021750112 | 10-5-4   | 2    |           | 1-15-5  | 16   |           | 22      | 8    | 119271001 | 25     | 32   |
|           | 8-10     | 4    | 100251001 | 10-9    | 2    | 115096000 | 19      | 8    | 119707003 | 7-2-3  | 32   |
| 021800102 | 11-14    | 4    | 100507000 | 18      | 12   | 115097001 | 20      | 8    | 119708001 | 7-2-4  | 32   |
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|           | 6-1-1-13 | 24   |           | 44-12    | 10   | S03420001 | 3       | 6    | S03509001 | 9       | 12   |
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| 133188001 | 7-2-2    | 32   | 151602001 | 16-6     | 14   | S03424000 | 7       | 6    | S03517101 | 20-2    | 12   |
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| 142680001 | 5-1-12   | 22   |           | 1-15-3   | 16   | S03445001 | 5       | 8    | S03543101 | 1-8     | 16   |
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| 142683101 | 5-2      | 22   | S01603009 | 7-2      | 32   | S03449001 | 6       | 8    | S03549001 | 1-15    | 16   |
|           | 6-2      | 24   | S01696001 | 2        | 14   | S03451001 | 7       | 8    | S03550001 | 1-15-1  | 16   |
| 142684001 | 5-3      | 22   | S01702001 | 15       | 6    | S03452001 | 7       | 8    | S03551001 | 1-17    | 16   |
|           | 6-3      | 24   | S02745001 | 20-1-4   | 28   | S03454001 | 7       | 8    | S03556001 | 1-18    | 16   |
| 142686101 | 5-8      | 22   | S03372109 | 10-2     | 2    | S03459051 | 44-2    | 10   | S03557001 | 1-19    | 16   |
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| 142687101 | 5-10     | 22   | S03376001 | 18       | 2    | S03464101 | 44-5-1  | 10   | S03560001 | 10      | 16   |
|           | 6-10     | 24   | S03377101 | 12-1     | 16   |           | 2-1-1   | 20   | S03561201 | 12      | 16   |
| 142688001 | 5-11     | 22   | S03378000 | 2        | 4    |           | 2-1-1   | 20   | S03564001 | 13      | 16   |
|           | 6-11     | 24   | S03379101 | 4        | 4    |           | 4-1-1   | 28   | S03565001 | 14      | 16   |
| 142689309 | 5-1      | 22   | S03381101 | 8        | 4    | S03467001 | 44-5-10 | 10   | S03566001 | 15      | 16   |
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| 142706001 | 5-1-8    | 22   | S03383001 | 8-2      | 4    | S03468101 | 44-5-11 | 10   | S03596001 | 7       | 8    |
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|           | 5        | 16   | S03402001 | 12       | 4    | S03480001 | 28      | 8    |           | 4-2     | 28   |
|           | 6-1-7    | 24   | S03403001 | 15       | 4    | S03482101 | 30      | 8    | S03611001 | 37      | 8    |
| 146360002 | 24       | 8    | S03405101 | 16-1     | 4    | S03484101 | 30-1    | 8    | S03612101 | 20      | 12   |
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|           | 20-7     | 12   | S03407001 | 16-3     | 4    | S03486001 | 36      | 8    | S03614001 | 20-6    | 12   |
| 147151000 | 10       | 14   |           | 1-1-3    | 18   | S03488001 | 1       | 12   | S03615109 | 1       | 16   |
|           | 6        | 14   | S03408001 | 16-4     | 4    | S03489101 | 2       | 12   | S03616101 | 1-2     | 16   |
| 147691000 | 28       | 2    |           | 1-1-4    | 18   | S03490001 | 5       | 12   | S03617001 | 3       | 16   |
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| 148924101 | 1-10-5   | 16   | S03410001 | 1-1      | 6    | S03500001 | 8       | 12   | S03622101 | 1-2     | 18   |
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| 150416001 | 11       | 26   | S03415001 | 1-2      | 6    | S03503001 | 13      | 12   |           | 7-2-3   | 24   |
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| S03629001 | 9       | 18   | S09493001 | 9-7     | 26   | S36624001 | 3      | 14   |      |        |      |
| S03630101 | 1       | 18   | S09494001 | 9-4     | 26   | S36625001 | 4      | 14   |      |        |      |
| S03632101 | 1       | 18   | S09495001 | 11-2-6  | 26   | S36626001 | 8      | 8    |      |        |      |
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| S03634101 | 2-1     | 20   | S09564001 | 11-2    | 26   | S36630001 | 6-1    | 12   |      |        |      |
| S03635101 | 4       | 28   | S09655001 | 20      | 28   | S36633001 | 15     | 12   |      |        |      |
| S03636101 | 4-1     | 28   | S09656001 | 20-1    | 28   | S36642001 | 21     | 4    |      |        |      |
| S03641101 | 5-9     | 22   | S09657001 | 20-1-1  | 28   | S36693001 | 11-11  | 4    |      |        |      |
|           | 6-9     | 24   | S09658001 | 20-1-2  | 28   | S36694001 | 16     | 4    |      |        |      |
| S03649001 | 44-5-4  | 10   | S09659001 | 20-1-5  | 28   | S36695001 | 16-2   | 4    |      |        |      |
|           | 2-1-4   | 20   | S09660001 | 20-1-6  | 28   | S36696001 | 1      | 2    |      |        |      |
| S03650001 | 44-5-2  | 10   | S09686001 | 20-1-3  | 28   | S36697001 | 1      | 2    |      |        |      |
|           | 2-1-2   | 20   | S10560001 | 12-1    | 22   | S36699001 | 16     | 14   |      |        |      |
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| S03655002 | 7       | 24   |           | 13-1    | 22   | S36816001 | 10-8   | 2    |      |        |      |
| S03657001 | 44-5-12 | 10   | S10653000 | 12-6    | 22   | S37058001 |        | 34   |      |        |      |
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